

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 31 20 00, EARTH MOVING: Excavation and Backfill
- E. Section 05 31 00, STEEL DECKING, and Section 05 36 00, COMPOSITE METAL DECKING: Building Components for Attachment of Hangers J. Section 07 84 00, FIRESTOPPING
- F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- G. Section 07 92 00, JOINT SEALANTS
- H. Section 09 91 00, PAINTING
- I. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- K. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- L. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- M. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- N. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- O. Section 23 21 13, HYDRONIC PIPING
- P. Section 23 21 23, HYDRONIC PUMPS
- Q. Section 23 25 00, HVAC WATER TREATMENT
- R. Section 23 31 00, HVAC DUCTS and CASINGS
- S. Section 23 34 00, HVAC FANS
- T. Section 23 36 00, AIR TERMINAL UNITS
- U. Section 23 37 00, AIR OUTLETS and INLETS
- V. Section 23 40 00, HVAC AIR CLEANING DEVICES
- W. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- X. Section 23 82 16, AIR COILS
- Y. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- Z. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- AA. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction

firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
 - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 - 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
 - 1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
 - 1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 - 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 - 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels, electrical and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Interstitial space.
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.

- e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
 - a. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices
- F. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- G. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
SP 69-2003.....Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application

H. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

I. National Fire Protection Association (NFPA):

70-08.....National Electrical Code

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Phasing of Work: Comply with all requirements shown on drawings or specified.
- D. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- E. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary

acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.

3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- B. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- C. Control Items: Label all temperature and pressure sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Are not permitted.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 36 00, COMPOSITE METAL DECKING .
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- I. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.

- 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- J. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
- Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.
- 2.12 PIPE PENETRATIONS
- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
 - B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
 - C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
 - D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
 - E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
 - F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- C. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
 - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Switchgear/Electrical Equipment Drip Protection: Piping shall not be installed above electrical panels, equipment and telephone switchgear. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending

from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

M. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist spacing, use structural steel channels secured directly to joist structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Do not drill or burn holes in structural steel.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
 - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.

- j. Glass.
- k. Name plates.
- 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
- 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
- 5. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane. Utilize a laser aligning tool to insure accurate alignment.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Duct Air and Air Handler Leakage test reports.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 7. Vibration and sound measurements.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. Hydronic Systems: Includes chilled water, and heating hot water. 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 5. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
- D. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be a certified member of AABC to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General

Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by the AABC within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be a member of AABC. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by the AABC within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance

during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.

- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Minimum outside air: 0 percent to plus 10 percent.
 - d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
 - e. Heating hot water coils: Minus 5 percent to plus 5 percent.
 - f. Chilled water coils: 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 1. Design Review Report within 90 days after the system layout on air and water side is completed by the Contractor.
 2. Systems inspection report on equipment and installation for conformance with design.
 3. Duct Air Leakage Test Report.
 4. Systems Readiness Report.
 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
2003.....HVAC Applications ASHRAE Handbook, Chapter 37,
Testing, Adjusting, and Balancing and Chapter
47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System
BalanceD. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):3rd Edition 2002HVAC SYSTEMS-Testing, Adjusting and Balancing**PART 2 - PRODUCTS****2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AND AIR HANDLER AIR LEAKAGE TEST REPORT

See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS and leakage and test requirements for roof top units in Section 23 74 13 PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS for TAB agency's role and responsibilities in performing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls.

- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the the AABC.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, exhaust fans, terminal units, fan coil units, and room diffusers/outlets/inlets
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of at least 90 percent of the design final pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 - 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating

coil leaving air temperature when the ATU is in the maximum heating mode.

5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
 1. Adjust flow rates for equipment. Set coils to values on equipment submittals, if different from values on contract drawings.
 2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function properly.
 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 1. Take readings in rooms, approximately ten percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."
 - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

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SECTION 23 07 11
HVAC, PLUMBING, AND BOILER PLANT INSULATION**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
 - 2. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces,, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); and piping media and equipment 32 to 230 degrees C(90 to 450 degrees F)
 - 8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 12. HWH: Hot water heating supply.
 - 13. HWHR: Hot water heating return.
 - 14. R: Pump recirculation.
 - 15. CW: Cold water.
 - 16. HW: Hot water.
 - 17. CH: Chilled water supply.
 - 18. CHR: Chilled water return.

1.2 RELATED WORK

- A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Insulation containing asbestos material.
- B. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT: Insulation containing asbestos material.

- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- F. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Piping and equipment.
- G. Section 23 21 13, HYDRONIC PIPING: Chilled water piping.
- H. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.
 - 4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
 - 4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.
 - 4.3.3.1.3 Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.
 - 4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:
 - (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly
(Vinyl Chloride) and Poly (Vinyl Chloride -
Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic
Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and
Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,
Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99.....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

B209-04.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C411-97.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-00.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C533-04.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534-05.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-06.....Standard Specification for Mineral Fiber pipe
Insulation

C552-03.....Standard Specification for Cellular Glass
Thermal Insulation

C553-02.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-90.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-04.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

C1136-06.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing

E84-06.....Standard Test Method for Surface Burning
Characteristics of Building
Materials

E119-05a.....Standard Test Method for Fire Tests of Building
Construction and Materials

- E136-04.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-02.....Installation of Air Conditioning and
Ventilating Systems
- 96-04.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-06.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER

- A. ASTM C612 (Board, Block), Class 1 or 2, $k = 0.037$ Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), $k = 0.045$ (0.31) Class B-5, Density 32 kg/m³ (2 pcf), $k = 0.04$ (0.27), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) for use at temperatures 230 degrees C (450 degrees F).

2.2 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C177, C518, $k = 0.039$ Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.4 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch)

lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.5 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.6 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.7 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.8 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.9 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.10 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION**3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as pumps and convertors that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
- 4. Equipment: Expansion tanks, hot water pumps. 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).

- 5. Equipment:
 - a. Pumps-inlet to outlet
 - b. Safety valves
 - c. Water meters
 - d. All nameplates
- 6. Specialties:
 - a. Pressure reducing valves
 - b. Control valves
 - c. Strainers under 65 mm (2-1/2 inch) pipe size
 - d. Expansion bellows
 - e. Flexible connectors
 - f. Ball joints except piping between joints
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited.
- L. Firestop Pipe and Duct insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- M. Provide metal jackets over insulation as follows:
 - 1. All piping and ducts exposed to outdoor weather.
 - 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 - 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 - 2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

- b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
- c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
- 3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
 - a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
 - b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct.
 - c. Outside air intake ducts: no insulation required.
- 4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Convertors.
 - b. Reheat coil casing located above ceilings.
- B. Flexible Mineral Fiber Blanket:
 - 1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
 - 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
 - 3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 1/2 inch) thick insulation faced with FSK.
 - 4. Concealed return air duct above ceilings at a roof level, unconditioned areas, and in chases with external wall; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 - 5. Return air duct in interstitial spaces: 40 mm (1-1/2 inch thick insulation faced with FSK. C. Molded Mineral Fiber Pipe and Tubing Covering:
 - a. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

- b. Contractor's options for fitting, flange and valve insulation:
 - 1) Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - 2) Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
6. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4- 3)	100-150 (4-6)	200 (8) and above
c. 38-99 degrees C (100- 211 degrees F) (LPR, PC, HWH, HWHR, GH, GHR)	25 (1.0)	40 (1.5)	50 (2.0)	50 (2.0)
1. Runouts to fan coil units	15 (0.5)	-	-	-
2. Runouts to reheat coils, air terminal unit reheat coils	15 (0.5)	-	-	-
d. Domestic hot water supply and return	15 (0.5)	20(0.75)	25 (1.0)	40 (1.5)

C. Rigid Cellular Phenolic Foam:

- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
- 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
- 3. Provide secure attachment facilities such as welding pins.
- 4. Apply insulation with joints tightly drawn together
- 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
- 6. Final installation shall be smooth, tight, neatly finished at all edges.
- 7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
2. 38-99 degrees C (100-211 degrees F), LPR, PC, HWH, HWHR, GH and GHR.	15 (0.5)	20 (0.75)	25 (1)	--	--
a. Run outs to Fan Coil units and reheat coils.	15 (0.5)	--	--	--	--
3. 4-16 degrees C (40-60 degrees F), CH, CHR, GC, and GCR.	20 (0.75)	20 (0.75)	25 (1)	40 (1.5)	50 (2.0)
a. Run outs to Fan Coil Units.	15 (0.5)	--	--	--	--
5. Domestic hot water supply and return.	15 (0.5)	15 (0.5)	20 (0.75)	20 (0.75)	--

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b. Plumbing piping as follows:

- 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
- 2) Waste piping from electric water coolers and icemakers to drainage system.
- 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
- 4) Cold water piping.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR outside chiller room)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
7. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
8. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
9. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
10. Do not insulate basket removal flanges on strainers.

- - - E N D - - -

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
 2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
 4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors

formal acknowledgements in writing prior to submission the installation of the products. These products include the following:

1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.
2. Terminal units' velocity sensors
3. Unitary HVAC equipment (split systems) controls. These include:
 - a. Status alarm.
4. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
5. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
VFDs	23 09 23	26	23 09 23	26
Medical gas panels	23	23	26	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

- F. This facility's existing direct-digital control system is manufactured by Johnson Controls, and its ECC is located at central plant building 8. The existing system's top-end communications is via BACnet. The existing system's ECC and top-end controllers were installed at central plant building 8. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.
- G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System

Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

- H. Unitary standalone systems including split DX cooling units, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment

specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary.

Examples of such systems include:

1. Light-switch-operated toilet exhaust
 2. Mechanical or electrical room HVAC and ventilation.
- I. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

1.2 RELATED WORK

- A. Section 14 24 00, Hydraulic Elevators.
- B. Section 21 05 11, Common Work Results for Fire Suppression.
- C. Section 21 10 00, Water-Based Fire-Suppression Systems.
- D. Plant.
- E. Section 23 21 13, Hydronic Piping.
- F. Piping.
- G. Section 23 31 00, HVAC Ducts and Casings.
- H. Section 23 36 00, Air Terminal Units.
- I. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
- J. Section 25 10 10, Advanced Utility Metering System.
- K. Section 26 05 11, Requirements for Electrical Installations.
- L. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- M. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- N. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- O. Section 26 09 23, Lighting Controls.
- P. Section 26 27 26, Wiring Devices.
- Q. Section 26 29 11, Motor Starters.
- R. Section 27 15 00, Communications Horizontal Cabling
- S. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.

- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and

processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
 - a. Johnson Controls Incorporated (JCI) shall be the sole source product and labor) for all work associated with DDC controls to ensure compatibility with the existing main DDC system.
 - b. JCI must perform all programming of Johnson controls devices that will be placed on the VA's DDC system.
 - c. All work on the existing server including graphics, field control point mapping, (NAE, field device validation/discovery and connection) as well as field device and NAE address scheme development must be performed by JCI.
 - d. JCI must perform the connection of any control equipment to the existing DDC system as well as furnish all shop drawings that reflect any changes in the control systems network.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the

work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH

Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Dioxide (CO ₂)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances: Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

10. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility

shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 7. Color prints of proposed graphics with a list of points for display.
 8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer

- manufacturers' model numbers and functions. Show all interface wiring to the control system.
10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for

maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.

- h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to Resident Engineer prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 32 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 32 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-08.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):

- B16.18-05.....Cast Copper Alloy Solder Joint Pressure Fittings.
- B16.22-05.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
- B32-04.....Standard Specification for Solder Metal
- B88-03.....Standard Specifications for Seamless Copper Water Tube
- B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)
- B280-03.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
- D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):
- Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
- 802.3-05.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- G. National Fire Protection Association (NFPA):
- 70-08.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems
- H. Underwriter Laboratories Inc (UL):
- 94-06.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
- 294-05.....Access Control System Units
- 486A/486B-04-.....Wire Connectors
- 555S-06.....Standard for Smoke Dampers
- 916-07.....Energy Management Equipment
- 1076-05.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

- A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - b. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - c. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - d. Addressable elements, sensors, transducers and end devices.
 - e. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - f. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
 2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. The ECC is existing and shall be modified as required to accommodate the additional services added by this project.
- B. Custom Graphics:
1. Custom graphic files shall be created with the use of a graphics generation package furnished with the existing system and shall be updated as required. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
 2. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall

include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.

3. Graphic Displays:

- a. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
- b. Dynamic temperature values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
- c. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
- d. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
- e. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
- f. Trends shall be provided for all points of the new system at intervals agreed to by the resident engineer.

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique devices instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:

4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP " or " B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
 6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the

Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.

3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software
1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
 2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
 3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
 4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
 5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.

- e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
- a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
- b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
- 1) Time, day.

- 2) Commands such as on, off, auto.
- 3) Time delays between successive commands.
- 4) Manual overriding of each schedule.
- 5) Allow operator intervention.
- e. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- f. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- g. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.8 SENSORS (AIR, AND WATER)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.

- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Wire: Twisted, shielded-pair cable.
 - f. Output Signal: 4-20 ma.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
- 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
- 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
 - 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
 - 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
 - 4. Install flow meters according to manufacturer's recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
- 1. Performance characteristics:
 - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).

- f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Flow switches:
 - 1. Shall be differential pressure type.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- G. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.9 CONTROL CABLES

- A. General:
 - 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
 - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
 - 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
 - 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
 - 6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
 - 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.10 THERMOSTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:
1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Battery replacement without program loss.
 - B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
 - C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

2.11 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 2. Frame shall be galvanized steel channel with jamb seals as required.
 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 4. Bearing shall be nylon, bronze sleeve or ball type.

5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
 6. Maximum pressure drop:
 - a. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
 7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
 1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
 - a. Minimum valve closeoff pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
 2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow

for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.

- a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

3. See drawings for required control operation.

2.12 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- B. Air Flow Measuring Station -- Electronic Thermal Type:
 1. Air Flow Sensor Probe:
 - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
 - b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
 2. Electronics Panel:
 - a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output

signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

d. Electronics Panel shall have the following:

- 1) Minimum of 12-bit A/D conversion.
- 2) Field adjustable digital primary output offset and gain.
- 3) Airflow analog output scaling of 100 to 10,000 FPM.
- 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
- 5) Analog output resolution (full scale output) of 0.025%.

e. All readings shall be in I.P. units.

3. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.

- C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure

during abnormal operating conditions. High-limit switches shall be manually-reset.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as

- applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
- c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
- 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 - 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 - 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
- 1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
 - 2. Pressure Sensors:
 - a. Install duct static pressure sensor tips facing directly downstream of airflow.
 - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
 - c. Install snubbers and isolation valves on steam pressure sensing devices.
 - 3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- 4. Flow Switches:
 - a. Install flow switch according to manufacturer's written instructions.
 - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
 - c. Assure correct flow direction and alignment.
 - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
 - 1. Ethernet:
 - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
 - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
 - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
 - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.

- h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
- a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
 - k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

3.3 SEQUENCE OF OPERATION (HEATING AND COOLING)

Occupied Mode

The fan shall be enabled to run continuously during occupied hours and the chilled water and heating water control valves shall be modulated in sequence to maintain the zone temperature setpoint (initially 76°F, with a 6°F deadband, cooling on at 76°F and heating on at 70°F). Both setpoint and deadband shall be adjustable.

Unoccupied Mode

The fan shall be disabled and the chilled water and heating water valves shall be closed.

Safeties

Whenever any one of terminal units TU 1-6 or TU 1-7 are in heating mode, the fan coil chilled water control valve shall not be allowed to open. Similarly, whenever any one of terminal units TU 1-6 or 1-7 are in cooling mode, the fan coil heating water control valve shall not be allowed to open.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
1. Chilled water, heating hot water and drain piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
E. Section 07 12 00, BUILT-UP BITUMINOUS WATERPROOFING, and Section 07 13 52, MODIFIED BITUMINOUS SHEET WATERPROOFING.
F. Section 33 10 00, WATER UTILITIES: Underground piping.
G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
I. Section 23 21 23, HYDRONIC PUMPS: Pumps.
J. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
K. piping.
L. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
1. Pipe and equipment supports. 2. Pipe and tubing, with specification, class or type, and schedule.
2. Pipe fittings, including miscellaneous adapters and special fittings.
3. Flanges, gaskets and bolting.
4. Grooved joint couplings and fittings.
5. Valves of all types.
6. Strainers.
7. Flexible connectors for water service.

- ## 1.5 APPLICABLE PUBLICATIONS

- 23 21 13-2

A106/A106M-08.....	Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-04.....	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-03	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-08	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-07	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004)	Standard Specification for Ductile Iron Castings
A615/A615M-08	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08	Standard Specification for Solder Metal
B62-02	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-03	Standard Specification for Seamless Copper Water Tube
B209-07	Aluminum and Aluminum Alloy Sheet and Plate
C177-04	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C478-09	Precast Reinforced Concrete Manhole Sections
C533-07	Calcium Silicate Block and Pipe Thermal Insulation
C552-07	Cellular Glass Thermal Insulation
D3350-08	Polyethylene Plastics Pipe and Fittings Materials
C591-08	Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784-08	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
D1785-06	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241-05	Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
F439-06	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441/F441M-02	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
F477-08	Elastomeric Seals Gaskets) for Joining Plastic Pipe
F. American Water Works Association (AWWA):	
C110-08.....	Ductile Iron and Grey Iron Fittings for Water

- C203-02.....Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
SP-67-02a.....Butterfly Valves
SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):
14-06.....Plastic Piping System Components and Related
Materials
50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities
61-2008.....Drinking Water System Components - Health
Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

PART 2 - PRODUCTS**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Chilled Water, Heating Hot Water, and Vent Piping:
1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Cooling Coil Condensate Drain Piping:
1. From air handling units: Copper water tube, ASTM B88, Type L.
2. From fan coil or other terminal units: Copper water tube, ASTM B88,
Type L.
- C. Pipe supports, including insulation shields, for above ground piping:
Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
 1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
 2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
 3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or sealant: oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
- D. Globe and Angle Valves
 - 1. Globe Valves
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
- 2. Angle Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.
- E. Check Valves
 - 1. Swing Check Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
 - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
 - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- F. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
 - 1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 - 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 - 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 - 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.8 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering

tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.

- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- G. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.9 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 - 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 - 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.11 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
 - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 - 2. Internal stainless steel sleeve entire length of bellows.
 - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
 - 4. Welded ends.
 - 5. Design shall conform to standards of EJMA and ASME B31.1.
 - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.

7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Conform to the standards of EJMA and ASME B31.1.
 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
 1. Corrugated bellows, externally pressurized, stainless steel or bronze.
 2. Internal guides and anti-torque devices.
 3. Threaded ends.
 4. External shroud.
 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.12 HYDRONIC SYSTEM COMPONENTS

- A. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- B. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- C. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.13 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.14 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.15 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, norel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
 - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.16 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 - 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
 - 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2.17 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.18 ELECTRICAL HEAT TRACING SYSTEMS

- A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

- B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
 - 1. Chilled water and hot water piping exposed to the weather.
 - 2. Domestic water lines exposed to weather.
- C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.
- D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself. The trace exterior shall be protected with stainless steel braid.
 - 1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
 - 2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
 - a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
 - b. 100 mm (4 inch) pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per foot of pipe.
- E. Electrical Heating Tracing Accessories:
 - 1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
 - 2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
 - 3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
 - 4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

2.19 PRE-FABRICATED PIPING SYSTEM:

- A. Engineered fiberglass-reinforced polyester resin jacket, 2" of polyurethane insulation and schedule 40 welded black steel pipes. Pre-fabricated to form a single unit. The outer jacket welded to have a flexural strength of 25000 psi; a compressive strength of 6000psi and a tensile strength of 20000 psi.
- B. Length of pipe to minimize number of field welds required. The system and method for sealing joists is to be factory provided.
- C. All information for expansion through offsets and expansion loops, anchor blocks and anchors are to be included during shop drawing review. Anchor steel plates to be included as part of the system and installed at the factory. The factory jacket is to extend over the steel anchor plates.
- D. 30" of cover is minimum, bedding and backfill material as recommended by the pipe system manufacturer.

- E. Field Joints: field joints between factory prefabricated pipe units shall be made in the following manner:
1. Connect the carrier pipe and hydrostatically test as required.
 2. Center the insulation mold over the joint area and hold in position with fiberglass tape, mix polyurethane foam insulation compounds and pour into the sleeve cavity according to the instructions provided by the manufacturer.
 3. Trim cured polyurethane foam flush with jacket. Center a heat activated shrink blanket over the jacket sleeve and jackets of adjoining units to provide double layer protection. Using a soft orange flame from a propane torch. Work flame from center toward one end moving rapidly back and forth and around shrink blanket. All air pockets must be removed and worked out from under the shrink blanket to insure a water tight seal.
- F. Hydrostatic Test and Back Filling: Immediately after the piping is installed in the trench, a partial backfill shall be made in the middle of each unit leaving the joints exposed for inspection during the hydrostatic testing. After all anchor blocks are poured and cured, a hydrostatic testing of 150 psi shall be performed for a period of four hours. No leakage will be allowed.

After successful hydrostatic testing, final backfill of selected earth or sand shall be hand placed and hand tamped to a minimum 12" over the top of the jacket. Remainder of the backfill shall be free of large boulders, rocks over 6" in diameter and all foreign matter. The backfill operation shall now be completed by convenient means. Do not use wheeled or tracked vehicles for tamping.

- G. Manufacturer's Field Installation Instructor: To assure proper installation of the piping materials, a manufacturer's field service instructor who is technically qualified to determine whether or not the installation is being made in accordance with the manufacturer's recommendations shall be present during critical periods of the materials installation and testing.
- H. Expansion Loops and Elbows: Prefabricated expansion loops, elbows and tees shall be furnished and installed where shown on the contract drawings. All preinsulated fittings that must provide compensation for pipe expansion and/or contraction shall be installed in a suitable sized jacket and insulated with flexible polyurethane foam insulation. The straight units adjoining expansion fittings shall also be insulated with flexible polyurethane foam insulation to compensate for lateral pipe movement.

Expansion loops and elbows shall be properly designed in accordance with stress limits indicated by ANSI B31.1 Code of Pressure Piping.

- I. Domestic Hot water Systems same as J except copper.

- J. Pre manufactured Underground piping systems shall be inspected and approved by the Resident Engineer as follows:
 - 1) System in place with joints welded prior to joint insulation.
 - 2) After joints are insulated and jacketed.
- K. Poly-Therm "Perma-Pipe", Black Steel, Copper - "Ricwil" or approved.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- D. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- E. Offset Equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- F. Tee water piping runouts or branches into the side of mains or other branches. Bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side are not acceptable.
- G. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

- I. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- J. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- K. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 SEISMIC BRACING ABOVEGROUND PIPING

Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.

- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
 2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
 3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Close and fill system as soon as possible after final flushing to minimize corrosion.
- B. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- C. Utilize this activity, by arrangement with the Resident Engineer, for instructing VA operating personnel.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

3.9 ELECTRIC HEAT TRACING

- A. Install tracing as recommended by the manufacturer.
- B. Coordinate electrical connections.

3.10 PRE MANUFACTURED UNDERGROUND PIPING

- A. Install pre manufactured underground piping system according to manufacturer's recommendation.

3.11 PIPE WELDING

- A. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
 - 1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 - 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 - 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, and exhaust air systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- G. Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- H. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- I. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- J. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- L. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:

- a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Double wall ductwork.
 - c. Duct liner.
 - d. Sealants and gaskets.
 - e. Access doors.
2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 3. Volume dampers, back draft dampers.
 4. Upper hanger attachments.
 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 6. Sound attenuators, including pressure drop and acoustic performance.
 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 8. Flexible connections.
 9. Instrument test fittings.
 10. Details and design analysis of alternate or optional duct systems.
 11. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 - 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
 - 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
 - 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Factory-Made Air Ducts and Air Connectors
 - 555-06Standard for Fire Dampers
 - 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- C. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Double Wall Ductwork and Fittings: Exterior supply air ductwork and supply air ductwork installed in the exterior duct shaft shall be insulated double wall equal to McGill AirFlow "k27" or approved equal. The outer shell shall be 18 gauge minimum galvanized steel with the inner liner constructed of perforated 20 gauge galvanized steel. The duct shall be insulated with 2" "Acousti-Line" insulation with erosion resistant acrylic coating with a "k" factor of 0.27 Btu/hour/square foot/degree F/inch thickness. Testing shall show no insulation erosion as tested per UL-181 requirements with 10,000 FPM velocity. Duct joints shall utilize TDC connectors sealed watertight.
- E. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
 - 1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam.

Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- F. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown.
- G. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- H. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for double wall supply air, return, and general exhaust ducts. Duct liner is not permitted for outside air ducts, single wall supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Single Wall Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness on interior ductwork, 50 mm (two inch) minimum thickness on exterior single wall ductwork, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 1. Each duct mounted coil.
 2. Each fire damper (for link service), smoke damper and automatic control damper.
 3. Each duct mounted smoke detector.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).

2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 2. Submit manufacturer's installation instructions conforming to UL rating test.
 3. Fire dampers shall be rated for use in dynamic systems.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 4. Shafts: Galvanized steel.
 5. Bearings: Nylon, bronze sleeve or ball type.
 6. Hardware: Zinc plated.
 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
 8. Provide dampers with factory installed blade end switches to monitor both open and closed positions. Integral actuator switches are not acceptable.
- D. Motor operator (actuator): Provide electric, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.11 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip if required by the roofing contractor. For surface insulated roof deck, provide raised cant strip if required by the roofing contractor (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level. Curbs to be seismically rated.

2.12 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.13 SEISMIC RESTRAINT FOR DUCTWORK

Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.14 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.15 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.16 AIR FLOW CONTROL VALVES (AFCV)

Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- D. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- E. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.

F. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

G. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 36 00
AIR TERMINAL UNITS**PART 1 - GENERAL****1.1 DESCRIPTION**

Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
- C. Samples: Provide one typical air terminal unit for approval by the Resident Engineer. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98
incorporated into standard posted 15th December
2002
- C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

- D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
- E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber
Blanket Thermal Insulation for Light Frame
Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

- A. Coils:
1. All Air-Handling Units: Provide aluminum fins and copper tube coils for all hot water reheat coils.
 2. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).

C. Sound Power Levels:

Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.

3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION**3.1 INSTALLATION**

A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times.

Cross-bracing or other means of stiffening shall be provided as

necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 37 00
AIR OUTLETS AND INLETS**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
 - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS**2.1 EQUIPMENT SUPPORTS**

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Slot diffuser/plenum:
 - 1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
 - 2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
 - 3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
 - 4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)
 2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
 3. Supply Grilles: Same as registers but without the opposed blade damper.
- ### D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 3. Linear Type: To match supply units.
 4. Door Grilles: Are furnished with the doors.

5. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.

- a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
- b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

2.3 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, panelboards, and other items and arrangements for the specified items are shown on drawings.
- C. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
 - 1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
 - 2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
 - 3. Certified; equipment or product which:

- a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
- b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
- c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.

2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.

3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, individual breakers and controllers in switchboards, and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable and calculated SCA (at panelboards, distribution boards and switchboards). Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach

distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and/or attached to the equipment.
 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract

- number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit coupling, bushing and termination fitting.
 3. Conduit hangers, clamps and supports.
 4. Duct sealing compound.
 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.
- 1.13 SINGULAR NUMBER**
- Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.
- 1.14 ACCEPTANCE CHECKS AND TESTS**
- The contractor shall furnish the instruments, materials and labor for field tests.
- 1.15 TRAINING**
- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
 - B. Training shall be provided for the particular equipment or system as required in each associated specification.

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C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 26 05 21**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-071.....Electrical Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors
 486C-04.....Splicing Wire Connectors
 486D-05.....Sealed Wire Connector Systems
 486E-94.....Equipment Wiring Terminals for Use with
 Aluminum and/or Copper Conductors
 493-07.....Thermoplastic-Insulated Underground Feeder and
 Branch Circuit Cable
 514B-04.....Conduit, Tubing, and Cable Fittings
 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS**2.1 CONDUCTORS AND CABLES**

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
 - 1. Shall be annealed copper.
 - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
 - 1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
- D. Color Code:
 - 1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC.
Coordinate color coding in the field with the COTR.
- 2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
- 3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
- 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 - 1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 - 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 - 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Aboveground Circuits (No. 8 AWG and larger):
 - 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 - 2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 - 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 - 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
- D. Underground Branch Circuits and Feeders:
 - 1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Use #10 AWG for all 20 amp, 120 volt homerun circuits that exceed 75 feet from center of load and 150 feet for 277 volt circuits.
- D. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- E. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- F. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- G. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- H. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

I. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
2. Use nonmetallic ropes for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.
4. All cables in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

J. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 INSTALLATION IN MANHOLES

A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

B. Fireproofing:

1. Install fireproofing on low-voltage cables where the low-voltage cables are installed in the same manholes with medium-voltage cables; also cover the low-voltage cables with arcproof and fireproof tape.
2. Use tape of the same type used for the medium-voltage cables, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 1 in [25 mm] into each duct.
3. Secure the tape in place by a random wrap of glass cloth tape.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3. EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- I. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.
 - 3. Layout of required conduit penetrations through structural elements.
- C. Certifications:
 - 1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
C80.1-05.....Electrical Rigid Steel Conduit
C80.3-05.....Steel Electrical Metal Tubing
C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
1-05.....Flexible Metal Conduit
5-04.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-95.....Enclosures for Electrical Equipment
360-093.....Liquid-Tight Flexible Steel Conduit
467-07.....Grounding and Bonding Equipment
514A-04.....Metallic Outlet Boxes
514B-04.....Conduit, Tubing, and Cable Fittings
514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS**2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 3. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 4. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 5. Flexible galvanized steel conduit: Shall conform to UL 1.
 6. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 8. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
3. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Setscrew couplings and connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
 - e. Indent-type connectors or couplings are prohibited.
 - f. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.

- b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 - 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
- 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
 - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings. Conduit may not be installed within concrete slabs or concrete walls.
 - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 - 5. Cut square, ream, remove burrs, and draw up tight.
 - 6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
 - 7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
 - 8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 - 9. Conduit installations under fume and vent hoods are prohibited.
 - 10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 - 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 - 12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
 - 1. Make bends with standard conduit bending machines.
 - 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 - 3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
 - 1. Install conduit with wiring, including homeruns, as shown on drawings.
 - 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:
 - 1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs.
 - 2. Align and run conduit in direct lines.
 - 3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.

- b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
- 4.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
 - 1. Conduit for conductors above 600 V: Rigid steel
 - 2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
 - 3. Align and run conduit parallel or perpendicular to the building lines.
 - 4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
 - 5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 15 in [375 mm] of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.
- H. All back boxes for devices shall have a support bracket from stud-to-stud. "Nail-on" or "side-bracket" back boxes are NOT allowed.

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SECTION 26 29 11
MOTOR STARTERS**PART 1 - GENERAL****1.1 DESCRIPTION**

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - c. Elementary schematic diagrams shall be provided for clarity of operation.
 - 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:
 - 1. Certification that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
 - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
 - ICS 1.....Industrial Control and Systems General Requirements
 - ICS 1.1.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
 - ICS 2.....Industrial Control and Systems, Controllers, Contactors and Overload Relays Rated 600 Volts DC
 - ICS 6.....Industrial Control and Systems Enclosures
 - ICS 7.....Industrial Control and Systems Adjustable-Speed Drives
 - ICS 7.1.....Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems
- D. National Fire Protection Association (NFPA):
 - 70.....National Electrical Code (NEC)
- E. Underwriters Laboratories Inc. (UL):
 - 508.....Industrial Control Equipment

PART 2 - PRODUCTS**2.1 MOTOR STARTERS, GENERAL**

- A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.
- B. Shall have the following features:
 - 1. Separately enclosed unless part of another assembly.
 - 2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
 - 3. Motor control circuits:
 - a. Shall operate at not more than 120 volts.
 - b. Shall be grounded except as follows:
 - 1) Where isolated control circuits are shown.
 - 2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
 - c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
 - d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
 - 4. Overload current protective devices:
 - a. Overload relay (thermal or induction type).
 - b. Overload relay solid state type.
 - c. One for each pole.
 - d. Manual reset on the door of each motor controller enclosure.
 - e. Correctly sized for the associated motor's rated full load current.
 - f. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
 - g. Deliver four copies of a summarized list to the Resident Engineer, which indicates and adequately identifies every motor controller

installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.

5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:
 - a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
 - b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
 - c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- D. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- E. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 MANUAL MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor starters.
 1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 2. Units shall include overload and low voltage protection, red pilot light, NO and NC auxiliary contact and toggle operator.
- C. Fractional horsepower manual motor starters.
 1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
 2. Units shall include thermal overload protection, red pilot light and toggle operator.
- D. Motor starting switches.
 1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 2. Units shall include thermal overload protection, red pilot light low voltage protection, NO and NC // auxiliary contact and toggle operator.

2.3 MAGNETIC MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.

- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

SPEC WRITER NOTE: Require duration of variable speed motor controllers as necessary for installed conditions.

D. Operating and Design Conditions:

Elevation: 4500 feet AMSL

Temperatures: Maximum +94°F Minimum +4°F

Relative Humidity:

11%

Drive Location: Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. VFD to include internal overload protection.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with DDC system.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Over voltage in excess of 10 percent.
 - d. Under voltage in excess of 10 percent.
 - e. Running over current above 110 percent (shall not automatically reset for this condition.)

- f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
 - g. Surge voltage in excess of 1000 volts.
 - h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
- 8. Provide automatic shutdown on receipt of a power transfer warning signal from an automatic transfer switch. Controller shall automatically restart motor after the power transfer.
- 9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
- 10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
- 11. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.
- F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.
- G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.
- H. Controller shall include a 3% line reactor, and RFI/EMI filter.
- I. The following accessories are to be door mounted:
 - 1. AC Power on light.
 - 2. Ammeter (RMS motor current).
 - 3. HAND-OFF-AUTOMATIC control switch.
 - 4. Manual speed control in local mode.
 - 5. Diagnostic shutdown indicator for shutdown conditions.
 - 6. Provide two N.O. terminal blocks.
 - 7. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller.
- K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.
- L. Network Communications Ports: Ethernet and BACnet MSTP.
- M. Embedded BAS Protocols for Network Communications: As specified in Division 22.

2.7 MOTOR CONTROL STATIONS

- A. Shall have the following features:
 - 1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
 - 2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.
 - 3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
 - a. Red while the motor is running.
 - b. Green while the motor is stopped.
 - 4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.

5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.
- B. Components of Motor Control Circuits:
 1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
 2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. In seismic areas, equipment shall be adequately anchored and braced per details on structural contract drawing to withstand the seismic forces at the location where installed.
- C. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
- D. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
- E. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- F. Install manual motor starters in flush enclosures in finished areas.
- G. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.2 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.

3.3 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
 1. Visual and Mechanical Inspection
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Inspect contactors.
 - d. Clean motor starters and variable speed motor controllers.
 - e. Verify overload element ratings are correct for their applications.

- f. If motor-running protection is provided by fuses, verify correct fuse rating.
 - g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
2. Variable speed motor controllers:
- a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
 - b. Test all control and safety features of the variable frequency drive.

3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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