SPECIFICATION

FOR CONSTRUCTION CONTRACT

VA Project No. 695-13-164

AE 111 Replace Fans V7 S3 V12

Clement J. Zablocki VA Medical Center

Milwaukee, Wisconsin

Issued: February 13, 2015

Chequamegon BAY GROUP, INC.

DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 00 01 15
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The drawings listed below accompanying this specification form a part of the contract.

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A-002	INFECTION CONTROL NOTES
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A-100	LOWER AND FIRST FLOORS
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M-501	MECHANICAL DETAILS
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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for **AE 111 REPLACE FANS V7 S3 V12** as required by drawings and specifications.

B. Visits to the site by Bidders may be made only by appointment with the Contracting Officer Representative.

C. Offices of Chequamegon Bay Group, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.

E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

F. ROUTINE INSPECTIONS AND MAINTENANCE DURING CONSTRUCTION
a. Provide routine inspections and maintenance services as prescribed in Operations & Maintenance manuals required under this contract.
b. Provide services during construction and until items below are completed:

i. VA Inspection complete.

ii. Successful commissioning

iii. Training of VA Maintenance staff

iv. Acceptance by VA of each system described in other specifications related to this contract.

v. O&M Manual submittals received, reviewed, and approved by VA.

c. Systems included in this contract are:

i. Plumbing/Fire Protection

ii. HVAC

G. SUBMIT with O&M manuals [if phased work, submit at substantial completion of work phases and update upon completion of final work phase] one spreadsheet based comprehensive summary schedule of routine inspection and maintenance for systems. List: specification section, article, and paragraph; description of systems/subsystems; O&M Manual reference; frequency.

1.3 STATEMENT OF BID ITEM(S)

STATEMENT OF WORK INCLUDED IN BID

A. GENERAL CONSTRUCTION: Work includes but not limited to general construction, alterations, selective demolition necessary removal of existing structures and construction and certain other items.

Electrical Work: Work includes but not limited to all labor, material, equipment and supervision to perform the required electrical construction work on this project including new power feed to the new AC units, new conduit and wire, new fire alarm duct detectors, new card readers and testing as shown on the drawings. The work also includes the disconnecting and the removal of all unused conduit, wire, hangers all the way to the source.

Mechanical Work: Work includes but not limited to all labor, material, equipment and supervision to perform the required Mechanical construction work on this project including installation and demolition of new and xisting Air Handling Units (AHUs), ductwork, piping, valves, hangars and supports as shown on all contract documents.

B. In the case of conflicts or discrepancies within or among the Contract Drawings, the better quality, more stringent requirements or greater quantity of work, as determined by the Government, shall be provided.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. All drawings and specifications will be on FedBizOps and Buzzsaw for contractor use.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.

2. Before starting work the General Contractor shall give one week’s notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the Contracting Officer.

4. VA reserves the right to close down or shut down the project site and order General Contractor’s employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards: NA

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for

the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of “sensitive information”.

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings may be marked “Law Enforcement Sensitive” or “Sensitive Unclassified”. Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.

4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.

5. All paper waste or electronic media such as CD’s and diskettes shall be shredded and destroyed in a manner acceptable to the VA.

6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of “sensitive information”.

7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).

a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.

b. “Sensitive information” including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work,

vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

D. Working space and space available for storing materials shall be as shown on the drawings.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

F*. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence

of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor, as follows:

Phase I: Submittals

Phase II: Construction – See drawings for phasing plan.

H. Building(s) No.(s) 111 will be occupied during performance of work .

Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not

be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting etc to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

2. Immediate areas of alterations not mentioned in preceding Subparagraph 1 will be temporarily vacated while alterations are performed.

I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

J. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.

2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials,

equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.

2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 days n advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.

4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.

5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.

2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.

3. Shall note any discrepancies between drawings and existing conditions at site.

4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA

will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched,

repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 PHYSICAL DATA - NA

1.12 PROFESSIONAL SURVEYING SERVICES - NA

1.13 LAYOUT OF WORK - NA

1.14 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

E. Contractors to update as work is completed the VA electrical, domestic plumbing and mechanical piping master schematic books. These books are located in the FM office.

1.15 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.16 RESIDENT ENGINEER'S FIELD OFFICE - NA

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations.* Voltage supplied to

each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.

5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.18 TEMPORARY USE OF EXISTING ELEVATORS

A. Contractor will not be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment.

1.19 TEMPORARY USE OF NEW ELEVATORS - NA

1.20 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.21 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any

temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

1.22 NEW TELEPHONE EQUIPMENT - NA

1.23 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental

conditions remain reasonably constant and are typical of the design conditions.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.24 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the

various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 GOVERNMENT-FURNISHED PROPERTY - NA

1.26 RELOCATED ITEMS - NA

1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT - NA

1.28 CONSTRUCTION SIGN - NA

1.29 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign is attached hereto and is made a part of this specification.

E. Post the number of accident free days on a daily basis.

1.30 PHOTOGRAPHIC DOCUMENTATION - NA

1.31 FINAL ELEVATION Digital Images – NA

1.32 HISTORIC PRESERVATION – NA

1.35 CONSTRUCTION COORDINATION DRAWINGS:

Prepare and provide coordination drawings showing the location of openings through slabs, the pipe sleeves and hanger inserts, as well as the location and elevation of utility lines, including, but not limited to, conveyor systems, pneumatic tubes, ducts, all existing utilities, and conduits and pipes 50 mm (2 inches) and larger in diameter. Drawings required for all areas being remodeled or new and ancillary areas required by such utility runs. Ancillary area drawings to include equal space on each side of main runs from main source to final location. These drawings, including plans, elevations, and sections as appropriate shall clearly show the manner in which the utilities fit into the available space and how they relate to each other and to existing building elements and controls for maintenance operations. Drawings shall be of appropriate scale to satisfy the previously stated purposes, but not smaller than 9 mm (3/8 inch) scale. Drawings must be composite (with distinctive colors for the various trades) including but not limited to hvac equipment, hvac ductwork, mechanical piping, plumbing, fire protection, electrical, medical gases, telecommunications, etc.. The submitted drawings for a given area of the project shall show the work of all trades which will be involved in that particular area. A complete composite drawing set or complete sets of separate reproducible drawings and autocad files shall be received by the government not less than 20 days prior to the scheduled start of the work in the area illustrated by the drawings, for the purpose of showing the contractor's planned method of installation. The objectives of such drawings are to promote carefully planned work sequence and proper trade coordination, in order to assure the expeditious solutions of problems and the installation of lines and equipment as contemplated by the contract documents while avoiding or minimizing additional costs to the contractor and to the government.

In the event the contractor, in coordinating the various installations and in planning the method of installation, finds a conflict in location or elevation of any of the utilities with themselves, with structural items or with other construction items, the contractor shall bring this conflict to the attention of the contracting officer immediately. In doing so, the contractor shall explain the proposed method of solving the problem or shall request instructions as to how to proceed if adjustments beyond those of usual trades coordination are necessary. Contractor to include initial and two revisions as part of original contract. Utilities installation work will not proceed in any area prior to the submission and completion of the government review of the coordinated drawings for that area, nor in any area in which conflicts are disclosed by the coordination drawings until the conflicts have been corrected to the satisfaction of the contracting officer. It is the responsibility of the contractor to submit the required drawings in a timely manner consistent with the requirements to complete the work covered by this contract within the prescribed contract time.

- - - E N D - - -

SECTION 01 01 10 – 1HR
1 HOUR CONSTRUCTION SMOKE BARRIER

1. DESCRIPTION

This section specifies the control of the construction barrier surrounding the construction area the Contractor must consider for construction & renovation projects in the medical facility. It includes Precautionary management of, Inspections and Non-invasive activities, small scale, short duration activities, which create minimal fire hazard risk. Major demolition and construction projects that are high risk. The Contractor is obligated to consider the specified containment measures with the costs included within the various contract items of work. A ***Construction Barrier and Fire Risk Assessment Matrix of Precautions*** for construction and renovation for activities follows.

TYPE A Minimal Fire Risk	**Inspection and Non-Invasive Activities**. Includes, but is not limited to: ▪ removal of ceiling tiles for visual inspection limited to 1 tile per 50 square feet ▪ painting (but not sanding) ▪ wall covering, electrical trim work, minor plumbing, and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspectio ▪ Removal of floor tile less than 25 square feet, non-ACM and no grinding or dust generating activities
TYPE B Limited Fire Risk	**Small scale, short duration activities that can be completed within 3 calendar days. Work that requires a moderate level of demolition and does not pose a potential fire hazard. Cutting/burning operations that require a burn permit are prohibited. No electrical corded power tools permitted.** Includes, but is not limited to: ▪ installation of telephone and computer cabling ▪ access to chase spaces ▪ asbestos abatement of flooring tile/mastic removal, glove b operations, Transite panel removals ▪ duct work , electrical, plumbing, piping work above ceiling within a 50 square foot area. ▪ cutting of walls or ceiling where fire hazard is minimal. ▪ sanding of walls for painting or wall covering ▪ removal of floor coverings, ceiling tiles and casework

TYPE C Moderate Fire Risk	**Work that requires a moderate to high level of demolition, cutting/burning operations or requires demolition or removal o any fixed building components or assemblies. Power corded tools and work that provides a potential fire hazard.** Includes, but is not limited to: ▪ Removal of building components or elements requiring use of open flame or power chisel ▪ new construction or renovations over 3 days duration ▪ major duct work, plumbing, piping, or electrical work ▪ soldering or brazing operations ▪ ANY activity that requires a burn permit
TYPE D Significant Fire Risk	**Major demolition and construction projects involving cutting/burning operations or requires demolition or removal o any fixed building components or assemblies. Power corded tools and work that provides a potential fire hazard.** Includes, but is not limited to: ▪ activities which require consecutive work shifts ▪ requires heavy demolition or removal of a complete building system ▪ new construction or renovations over 3 days duration

2. TEMPORARY CONSTRUCTION PARTITIONS (NOTE: COORDINATE INFECTION CONTROL BARRIERS WITH CONSTRUCTION PARTITIONS):

A. Type A: Provide authority to proceed with work in area, includes a ceiling permit as required, when working above ceilings.

B. Type B: Install and maintain Infection Control temporary separations between construction areas and adjoining areas. Coordinate with Section 01 01 10-IC. Provide plastic from floor to ceiling above and seal joints and penetrations. All plastic will be labeled with the VA ILSM TEMPORARY BARRIER orange tag once installed indicating the start of the 3 days. At openings, install z-wall overlapping plastic flap barriers or equivalent.

C. Type C: Install and maintain Infection Control temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Coordinate with Section 01 01 10-IC. Provide heat detectors and notification devices (i.e., audio-visual devices) tied into the Building Siemens Pyrotronics System, in ante room and 1 per 900-1000 square foot of clear construction area. Heat detectors to be FTP-11 Addressable, Tri-Color LED, 135°F, Combination Fixed or Rate of Rise. Contractor to provide certification documentation once the heat detectors and notification devices (i.e., audio-visual devices) are installed and/or moved and tested prior to any construction work taking place in the space. Outside the ante room, existing units can be used if they are moved to the floor deck above. Separate all occupied areas from demolition, renovation, or construction activities by temporary smoke-tight construction partitions of gypsum board. For partitions in duration of 3 days to 14 days, the seams of the gypsum board construction shall be taped with E-Z Fire Tape; both sides and ceilings and from walls to floor. For partitions in duration over 14 days, the seams of the gypsum board construction shall be mudded and taped with ASTM C840 approved compound or E-Z Fire Tape; both sides and ceilings and duct tape from walls to floor. Other than ante room, new partitions shall be full height, extending through suspended ceilings to the floor slab or roof deck above and shall be one-hour fire rated 5/8″ type X gypsum board both sides of metal stud wall, mudded and taped in accordance with ASTM C840. If sprinklers are installed per a hydraulically calculated stamped and certified system and sprinklers are operational on both sides of the temporary partition and ceilings are fully intact and complete, then the partition (2 layers 5/8″ type X) indicated above may be permitted to terminate at the ceiling in accordance with NFPA 241. Provide plastic Z Type door at the interior construction ante room

doorway. At outer ante room construction door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.

D. Type D: Install one-hour fire-rated temporary construction partitions to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings and other enclosures as required by the current Life Safety Code NFPA 101. This may include new horizontal egress tunnels, exit stairs, etc. Provide heat detectors and notification devices (i.e., audio-visual devices) tied into the Building Siemens Pyrotronics System, in ante room and 1 per 900-1000 square foot of clear construction area. Heat detectors to be FTP-11 Addressable, Tri-Color LED, 135°F, Combination Fixed or Rate of Rise. Contractor to provide certification documentation once the heat detectors and notification devices (i.e., audio-visual devices) are installed and/or moved and tested prior to any construction work taking place in the space. Outside the ante room, existing units can be used if they are moved to the floor deck above.

3. WALLS TO BE USED FOR CONSTRUCTION PARTITION AND PHASING.

A. The construction site must be completely surrounded by the construction partitions described above. Infection control procedures need to be initiated prior to any other construction activities. Where construction walls are to function as infection control barriers, add infection control measures (e.g., plastic sheeting between metal studs and gypsum board).

B. Existing walls - All existing walls surrounding the construction are to be inspected, repaired, patched, and fire stopped as required to bring them up to current smoke barrier construction requirements, as follows:

i. for annular space gaps, holes, and cracks less than 1/4" width: intumescent red fire caulk
   a) Number of individual conduits, pipes and cables <1″ = 10
   b) Number of individual conduits, pipes and cables 1″ to 3″ dia = 4
   c) Number of individual conduits, pipes and cables 4″ to 6″ dia = 4

ii. for larger annular spaces and holes: pack with mineral wool and either patch with drywall and trim with fire caulk or apply a coating of 3M FireDam 200 Spray, or other approved firestopping methods based on the manufacture of the firestopping material or VA-approved equal coating.
   a) Around conduits / pipes up to 2″Ø = 7
   b) Holes, larger, total square feet, not requiring new studs, patch up to 10 s.f.
   c) HVAC ducts – pull back insulation, trim with metal angles and fire caulk, lineal feet perimeter around ductwork = 20 l.f.

iii. For walls where the gypsum board stops below the existing floor deck above; extend gypsum board construction to deck above to meet 1 hour requirements.
   a) Square feet of wall to extend to deck = 24 s.f.

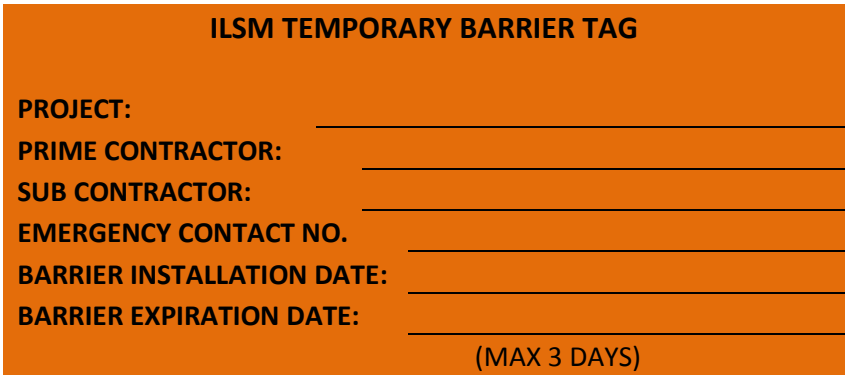
iv. These walls can then be used as part of the construction partition. All work associated with this construction shall be accomplished immediately after the infection control work has been provided.

v. Construction cores made through the construction barriers and any rated assembly need to have an ILSM firestop such as mineral wool filling including a “ILSM FIRESTOP” label as indicated below, in place for all penetrations made smoke resistant at the end of the construction day and penetrations are to be fire caulked/sealed within 30 days

of being made. All penetrations will be labeled with the VA orange tag once made.

C. The Ante Room when required by infection control for the construction site will consist of a contractor provided yellow 90-minute self closing and latching construction door and frame. Metal studs and 5/8″ drywall 1-hour fire rated wall and ceiling enclosure abutting the smoke barrier construction wall.

D. VA ILSM Temporary Barrier Tag



SECTION 01 01 10 - FSS
FIRE SAFETY SECTION

PART 1 - GENERAL

1.1 DESCRIPTION: This section covers safety precautions required by all contractor personnel to safeguard patients, visitors, and Department of Veterans Affairs employees.

1.2 RELATED SECTION

A. Section 01 00 00 - GENERAL REQUIREMENTS

1.3 APPLICABLE PUBLICATIONS

A. NFPA standard No. 241 - Safeguarding Construction, Alteration, and Demolition Operations.

B. NFPA Standard No. 51B - Fire Protection in use of cutting and welding Processes.

C. NFPA Standard No. 101 - Life Safety Code (Current Edition)

D. OSHA Regulations 29CFR1926 - Construction Industry Standards.

1. Sub-part P- Fire Protection and Prevention

2. Sub-part J- welding and Cutting

PART 2 - PRODUCTS

2.1 PRODUCTS:

A. Table F-1 indicates which fire extinguishers are required for various combustible materials.

Table F-1 FIRE EXTINGUISHER S DATA

TYPE OF AGENT	Multi-Purpose Dry Chemical Monoammonium Phosphate	Regular Dry Chemical Sodium Phosphate	Halon 1211 Bromoclorodi-fluoromethane	Carbon Dioxide (CO_2)	Water
Each class of fire calls for the right kind of extinguisher. Using the wrong extinguisher is dangerous and may do more harm than good. For your own protection, you should know the classes of fire, the different types of extinguishers, how to use them and why.	Yes-excellent Adheres to burning materials amd forms a coating which will smother the fire and minimize reflash.	No	Yes-excellent Halon 1211 leaves no residue. May not normally affect equipment.	No	Yes Water saturates materials and prevents rekindling.
Fires in ordinary combustible materials - paper, wood, and many plastics. Quenching by water or insulating by Multi-Purpose (ABC),dry chemical is effective.	Yes-excellent Dry chemical agent smothers fire. Screen of agent shields user from heat.	Yes-excellent Dry chemical agent smothers fire. Screen of agent shields user from heat.	Yes-excellent Halon 1211 leaves no residue. May not normally affect equipment.	Yes-excellent Carbon Dioxide leaves no residue, may not normally affect or damage equipment.	No Water will spread flammable liquids and not put it out.
Fires in flammable liquids such as gasoline, oils, grease, tars, paints, lacquers and flammable gases. Multi-Purpose (ABC). Regular Dry Chemical, Halon 1211, and Carbon Dioxide agents smother these fires.	Yes-excellent Dry chemical agent is non-conductive. Screen of agent shields user from heat.	Yes-excellent Dry chemical agent is non-conductive. Screen of agent shields user from heat.	Yes-excellent Halon 1211 is a non-conductor, leaves no residue, may not normally affect or damage electrical equipment.	Yes-excellent Carbon Dioxide is a non-conductor, leaves no residue, may not normally affect or damage electrical equipment.	No Wate, a conductor, should never be used on live electrical fires.
Fires in electrical equipment.. Motors, generators, switches and appliances.. where a non conducting extinguishing agent Multi-Purpose (ABC), Regular Dry Chemical, Halon 1211 or Carbon Dioxide is required.	5 to 20 feet 10 to 25 seconds	5 to 20 feet 10 to 25 seconds	8 to 18 feet 8 to 18 seconds Depending on size	3 to 8 feet 8 to 30 seconds	Up to 40 feet Up to 60 seconds
RANGE ---------- Discharge Time ----------					

B. Cover Plates

1. Receptacles - Manufactured by H. B. Enterprises or equal. Catalog No. 007

2. Switches - Manufactured by N. 13. Enterprises. Catalog No. 003

PART III - EXECUTION

3.1 Construction offices and trailers used as storage are required to a located minimum distance from permanent structures. Veterans Administration approval of location does not relieve the contractor at this ultimate responsibility of meeting OSHA and NFPA Regulation.

3.2 Contractor is required to obtained a permit from the office of the Chief Engineer prior to start of each welding/cutting operation. The Chief Engineer reserves the right to delegate the Project Manager as approving official. The following form is acceptable for obtaining approval and may be reproduced at contractor's expense. Other form must be submitted for approval by the Project Engineer prior to use.

3.3 The following checklist is provided to the contractor as a quick reference only. NFPA 513 should be consulted for official requirements for protection of the area.

REQUEST FOR SPRINKLER SYSTEM SHUTDOWN

Date Closed: _____ Time Closed: _____

Planned Date Restored: _____ Time Restored: _____

Location of System: Bldg: _____ Floor: _____ Wing: _____

Area this will affect: _____

Impact on adjacencies: _____

Reason for shutdown: _____

If Construction, Give Project#: _____ Generic Maintenance Contract

Sprinkler Contractor: _____ General Contractor: _____

Phone: _____ Phone: _____

Remarks: _____ Approval [x] Disapproval [ ]

Approving Authority Comments: _____

_____
Signature/Approval Authority

Copy one (1) VAMC, Form No 138-S1 **Revised 2/05**

Location of System: Building: _____
Wing: _____
Floor: _____

Print Name

Date Valve Reopened: _____

Time Valve Reopened: _____

Date Closed: _____

Time Closed: _____

_____
Signature of Requestor

_____
Signature of FM Divisional Manager

REQUESTOR OF SHUTDOWN ID: O-001391
Copy two (2) VAMC, Form No 138-S2

Copy three (3) VAMC, Form No 138-S3
1,421

Milwaukee VA Medical Center - 1,421 Page 1 of 2 Outage ID: O-001391

PERMIT FOR CUTTING AND WELDING WITH PORTABLE GAS, ELECTRICAL, OR ARC EQUIPMENT

Date Disabled: _____ Time Disabled: _____

Planned Date Restored: _____ Time Restored: _____

Location of System: Bldg: _____ Floor: _____ Wing: _____

Area this Will Affect: _____ Impact on Adjacencies: _____

The location where the work is to be done had been examined, necessary precautions taken, and permission is granted for this work.

Work to Be Accomplished: _____

Construction Project#: _____ Generic Maintenance Contract

Subcontractor: _____ General Contractor: _____

Phone: _____ Phone: _____

_____ Approval [ ] Disapproval [ ]

Signature/Approval Authority Approving Authority Comments:

ATTENTION

Before approving any cutting and welding permit, the Contractor's fire safety supervisor or his appointee and/or the PAI or his designee shall inspect the work area and confirm that precautions have been taken to prevent fire in accordance with NFPA 51B.

Contractor is responsible to check off each item below that applies or indicate N/A.

PRECAUTIONS

_____ Sprinklers in service. Fully charged and operable fire extinguishers that are appropriate for the type of possible fire shall be available immediately at the work area.
_____ The hot work equipment to be used shall be in satisfactory operating condition and in good repair.
_____ The following shall apply to hot work done in close proximity to a sprinkler head:
(a) A wet rag shall be laid over the sprinkler head and then removed at the conclusion of the welding or cutting operation.
(b) During hot work, special precautions shall be taken to avoid accidental operation of automatic fire detection or suppression systems (e.g., special extinguishing systems or sprinklers).
_____ Nearby personnel shall be suitably protected against dangers such as heat, sparks, and slag.

WITHIN 35 FT. OF WORK

_____ Floors swept clean of combustibles
_____ If relocation is impractical, combustibles shall be protected with fire-retardant covers or otherwise shielded with metal or fire-retardant guards or curtains.
_____ Combustible floors (except wood on concrete) shall be kept wet, covered with damp sand, or protected by noncombustible or fire-retardant shields.
_____ Where floors have been wet down, personnel operating arc welding equipment or cutting equipment shall be protected from possible shock.
_____ Openings or cracks in walls, floors, or ducts within 11 m (35 ft) of the site shall be tightly covered with fire-retardant or noncombustible material to prevent the passage of sparks to adjacent areas.
_____ Covers suspended beneath work to collect sparks

WORK ON WALLS OR CEILINGS

_____ Construction noncombustible and without combustible covering
_____ Combustibles moved away from opposite side of wall
_____ If hot work is done near walls, partitions, ceilings, or roofs of combustible construction, fire-retardant shields or guards shall be provided to prevent ignition.
_____ If hot work is done on one side of a wall, partition, ceiling, or roof, one of the following criteria shall be met:
(a) Precautions shall be taken to prevent ignition of combustibles on the other side by relocating the combustibles.
(b) If it is impractical to relocate combustibles, a fire watch shall be provided on the side opposite from where the work is being performed.

WORK ON ENCLOSED EQUIPMENT
(Tanks, containers, ducts, dust collectors, etc.)

_____ Containers purged of flammable vapors
_____ Ducts and conveyor systems that might carry sparks to distant combustibles shall be shielded, or shut down, or both.

FIRE WATCH

_____ To be provided during and 30 minutes after operation
_____ Supplied with extinguisher
_____ Trained in use of equipment and in sounding fire alarm

FINAL CHECK-UP

_____ Work area and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite sides of walls) were inspected 30 minutes after the work was completed and were found fire safe.

Signed: _____
(Supervisor of Fire Watcher)

Milwaukee VA Medical Center - 1,421 Page 2 of 2 Outage ID: O-001391

SECTION 01 01 10 - IC
INFECTION CONTROL

DESCRIPTION

A. This section specifies the control of environmental infection control and risk assessment that the Contractor must consider for construction & renovation projects in the medical facility. It includes Precautionary management of, Inspections and Non invasive activities, small scale, short duration activities, that create minimal dust. Major demolition and construction projects that generate a moderate to high levels of dust. Movement of materials and equipment, and resources that are encountered or generated by the Contractor. The Contractor is obligated to consider the specified control measures with the costs included within the various

Step 1. **Identify Construction Activity – see specification section 01 01 10 1-HR**

contract items of work. An ***Infection Control Risk Assessment Matrix of Precautions*** for construction and renovation for activities follows.

Step 2. **Identify Patient Risk Group**

TYPE A Minimal Fire Risk	**Inspection and Non-Invasive Activities**. Includes, but is not limited to: ▪ removal of ceiling tiles for visual inspection limited t 1 tile per 50 square feet ▪ painting (but not sanding) ▪ wall covering, electrical trim work, minor plumbing, and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspection. ▪ Removal of floor tile less than 25 square feet, non-ACM and no grinding or dust generating activities
TYPE B Limited Fire Risk	**Small scale, short duration activities which create minimal dust** Includes, but is not limited to: ▪ installation of telephone and computer cabling ▪ access to chase spaces ▪ cutting of walls or ceiling where dust migration can be controlled.
TYPE C Moderate Fire Risk	**Work that generates a moderate to high level of dust or requires demolition or removal of any fixed building components or assemblies** Includes, but is not limited to: ▪ sanding of walls for painting or wall covering ▪ removal of floor coverings, ceiling tiles and casework ▪ new construction or renovations over 3 days duration ▪ major duct work, plumbing, piping, or electrical work ▪ soldering or brazing operations ▪ ANY activity that requires a burn permit
TYPE D Significant Fire Risk	**Major demolition and construction projects** Includes, but is not limited to: ▪ activities which require consecutive work shifts ▪ requires heavy demolition or removal of a complete building system ▪ new construction or renovations over 3 days duration

B. Infection Control Risk and damage is defined as the presence of chemical, physical, or biological elements or agents which:

1. Adversely effect human health or welfare,
2. Unfavorably alter ecological balances of importance to human life.

Using the following table, ***identify the*** **Patient Risk Groups** that will be affected.
If more than one risk group will be affected, select the higher risk group:

Low Risk	Medium Risk	High Risk	Highest Risk
▪ Office areas	▪ Cardiology ▪ Echocardiography ▪ Endoscopy ▪ Nuclear Medicine ▪ Physical Therapy ▪ Radiology/MRI ▪ Respiratory Therapy	▪ CCU ▪ Emergency Room ▪ Labor & Delivery ▪ Laboratories (specimen) ▪ Newborn Nursery ▪ Outpatient Surgery ▪ Pediatrics ▪ Pharmacy ▪ Post Anesthesia Care Unit ▪ Surgical Units ▪ Linen ▪ Kitchen & Canteen	▪ Any area caring for immunocompromised patients ▪ Burn Unit ▪ Cardiac Cath Lab ▪ Central Sterile Supply ▪ Intensive Care Units ▪ Medical Unit ▪ Negative pressure isolation rooms ▪ Oncology ▪ Operating rooms including C-section rooms ▪ Dialysis

C. Match the ***Patient Risk Group*** *with* ***Construction Project Type*** on the following matrix to find the level of **infection control activities required**.

Patient Risk Group (***Low, Medium, High, Highest***) with the planned **…**
Construction Project Type (***A, B, C, D***) on the following matrix, to find the **…**
Class of Precautions (***I, II, III or IV***) or level of infection control activities required.

1) Infection Control approval will be required when the Construction Activity and Risk Level indicate that **Class III** or **Class IV** control procedures are necessary. Contact the VA Project engineer and the infection control officer before proceeding.

Step 3. **Identify Level of Infection Control Activities Required**

IC Matrix - Class of Precautions: Construction Project by Patient Risk

Patient Risk Group	Construction Project Type: TYPE A	TYPE B	TYPE C	TYPE D
LOW Risk Group	I	II	II	III/IV
MEDIUM Risk Group	I	II	III	IV
HIGH Risk Group	I	II	III/IV	IV
HIGHEST Risk Group	II	III/IV	III/IV	IV

D. Description of Required Infection Control Precautions by Class

	During Construction Project	Upon Completion of Project
CLASS I	1. Execute work by methods to minimize raising dust from construction operations. 2. Immediately replace a ceiling tile displaced for visual inspection	
CLASS II	1. Provide active means to prevent airborne dust from dispersing into atmosphere. 2. Water mist work surfaces to control dust while cutting. 3. Seal unused doors with duct tape. 4. Block off and seal air vents. 5. Place dust mat at entrance and exit of work area 6. *Remove or isolate HVAC system in areas where work is being performed.	1. Wipe work surfaces with disinfectant. 2. Contain construction waste before transport in tightly covered containers. 3. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area. 4. Remove isolation of HVAC system in areas where work is being performed.
CLASS III	1. *Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system. 2. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. 3. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 4. Contain construction waste before transport in tightly covered containers. 5. Cover transport receptacles or carts. Tape covering unless solid lid. * Use window for negative HEPA air exhaust when accessible. Obtain V.A, resident engineer approval for exhausting in existing exhaust ductwork.	1. Do not remove barriers from work area until completed project is inspected by the owner's Safety Department and Infection Control Department and thoroughly cleaned by the owner's Environmental Services Department. 2. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. 3. Vacuum work area with HEPA filtered vacuums. 4. Wet mop area with disinfectant. 5. Remove isolation of HVAC system in areas where work is being performed.

CLASS IV	1. Isolate HVAC system in area where work is being done to prevent contamination of duct system. 2. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. 3. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 4. Seal holes, pipes, conduits, and punctures appropriately. 5. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site. 6. All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area. 7. Do not remove barriers from work area until completed project is inspected by the owner's Safety Department and Infection Control Department and thoroughly cleaned by the owner's Environmental Services Department.	1. Remove barrier material carefully to minimize spreading of dirt and debris associated with construction. 2. Contain construction waste before transport in tightly covered containers. 3. Cover transport receptacles or carts. Tape covering unless solid lid 4. Vacuum work area with HEPA filtered vacuums. 5. Wet mop area with disinfectant. 6. Remove isolation of HVAC system in areas where work is being performed.

E. Identify the area surrounding the project area, assessing potential impact.

Step 4. **Identify the areas surrounding the project area, assessing potential impact**

Unit Below	Unit Above	Lateral	Lateral	Behind	Front
Risk Group	Risk Group	Risk Group	Risk Grow .	Risk Group	Risk Group

Step 5. **Identify specific site of activity eg, patient rooms, medication room, etc.**

Step 6. **Identify issues related to: ventilation, plumbing, electrical in terms of the occurrence of probable outages.**

Step 7. **Identify containment measures, using prior assessment. What types of barriers? (Eg, solids wall barriers); Will HEPA filtration be required?**

(Note: Renovation/construction area shall be isolated from the occupied areas during construction and shall be negative with respect to surrounding areas)

Step 8. Consider potential risk of water damage. Is there a risk due to compromising structural integrity? (eg, wall, ceiling, roof)

Step 9. **Work hours: Can or will the work be done during non-patient care hours?**

Step 10. **Do plans allow for adequate number of isolation/negative airflow rooms?**

Step 11. **Do the plans allow for the required number & type of handwashing sinks?**

Step 12. **Does the infection control staff agree with the minimum number of sinks for this project?** (Verify **against** AIA Guidelines for types and area)

Step 13. **Does the infection control staff agree with the plans relative to clean and soiled utility rooms?**

Step 14. **Plan to discuss the following containment issues with the project team. Eg, traffic flow, housekeeping, debris removal (how and when)**

Appendix: Identify and communicate the responsibility for project monitoring that includes infection control concerns and risks. The ICRA may be modified throughout the project Revisions must be communicated to the Project Manager.

Steps 1-3 Adapted with permission V Kennedy, B Barnard, St Luke Episcopal Hospital, Houston TX ; C Fine, CA

Steps 4-14 Adapted with permission Fairview University Medical Center, Minneapolis MN by ECSI Inc 2001
Forms modified and provided courtesy of 3 Bartley, ECSI Inc 2002

CLEMENT J. ZABLOCKI MEDICAL CENTER DEPARTMENT OF VETERAN AFFAIRS
MILWAUKEE, WI
AE 111 REPLACE FANS W/ SS V12
VA PROJECT: 695-13-164
1/3/2013

Infection Control Construction Permit

	Permit No:
Location of Construction:	Project Start Date:
Project Coordinator:	Estimated Duration:
Contractor Performing Work	Permit Expiration Date:
Supervisor:	Telphone:

YES	NO	CONSTRUCTION ACTIVITY	YES NO	INFECTION CONTROL, RISK GROUP
		TYPE A: Inspection, non-invasive activity		GROUP 1: Low Risk
		TYPE B: Small scale, short duration, moderate to high levels		GROUP 2: Medium Risk
		TYPE C: Activity generates moderate to high levels of dust, re Lures eater 1 work shift for completion		GROUP 3: Medium/high Risk
		TYPE. D: Major duration arid construction activities Requiring consecutive work shifts		GROUP 4: Highest Risk

CLASS I	1. Execute work by methods to minimize raising dust from construction operations. 2. Immediately replace any ceiling tile displaced for visual inspection.	3. Minor Demolition for Remodeling
CLASS 11	1, Provides active means to prevent air-bone dust from dispersing into atmosphere 2. Water mist work surfaces to control dust while cutting. 3. Seal unused doors with duct tape. 4. Block off and seal air vents. S. Wipe surfaces with disinfectant.	6. Contain construction waste before transport in tightly covered containers. 7. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area. S. Place dust mat at entrance and exit of work area. 9. Remove or isolate HVAC system in areas where work is being performed.
CLASS 111 Date Initial	1. Obtain infection control pennit before construction begins. 2. Isolate HVAC system in area where work is being done to prevent contamination of the duct system. 3. Complete all critical barriers or implement control cube method before construction begins. 4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. S Do not remove barriers from work area until complete project is thoroughly cleaned by Env. Services Dept.	6. Vacuum work with HEPA filtered vacuums. 7. Wet mop with disinfectant S. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. 9. Contain construction waste before transport in tightly covered containers. 10. Cover transport receptacles or carts. Tape covering. 11. Remove or isolate HVAC svstem in areas where work is being performed/
Class IV Date Initial	l. Obtain infection control permit before construction begins. 2. Isolate HVAC= system in area where work is being done to prevent contamination of duct system. 3. Complete all critical barriers or implement control cube method before construction begins. 4. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 5. Seal holes, pipes, conduits, and punctures appropriately. 6. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site.	7. All personnel entering work site are required to wear shoe covers S. Do not remove barriers from work area until completed project is thoroughly cleaned by the Environmental Service Dept. 9. Vacuum work area with HEPA filtered vacuums. 10. Wet mop with disinfectant. 11. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. 12. Contain construction waste before transport in tightly covered containers. 13. Cover transport receptacles or carts. Tape covering. 14. Remove or isolate HVAC system in areas where is bein done.

Additional Requirements:

Date Initials	Exceptions/Additions to this permit Date Initials are noted b attached memoranda
Permit Request By:	Permit Authorized By:
Date:	Date:

Steps 1-3 Adapted with permission V Kennedy, B Barnard, St Luke Episcopal Hospital, Houston TX; C Fine, CA Steps 4-14 Adapted with permission Fairview University Medical Center, Minneapolis MN, Forms modified and provided courtesy of I Bartley, ECSI Inc 2002

F. Apply Life Safety and standards (APIC) and the following criteria would need to be assured in order to maintain the supply air side open during Class 4 construction activity:

- The air supply is 100% fresh air and the site and adjacent areas can be kept under negative pressure at all times.
- There is no re circulated air in this section
- There is no duct work involved in this section of the demolition
- The site can never be positive to the adjacent areas (i.e. keep the negative air machines on at all times or for 1-2 hours post site work until the negative action can be maintained.
- A log is maintained to document that the negative pressure is checked and has been maintained during those hours when the negative air machines are turned off. (An alarmed device is recommended for this purpose and should be maintained and monitored by the construction personnel).

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

GENERAL REQUIREMENTS

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable). When transporting new materials & equipment though the hospital use 4 mil Poly sheeting encasing materials, tools and equipment or use a totally enclosed cart.

B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated/work area until construction is completed.

C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied

buildings by placing materials/equipment in any unauthorized place.

D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

E. Demolition materials must be transported in totally enclosed containers.

1) Demolition on above ground floors may use a window debris chute to convey materials to an enclosed dumpster that provides dust and noise control. The contractor is responsible to maintain the original appearance of the building fascia.

2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM

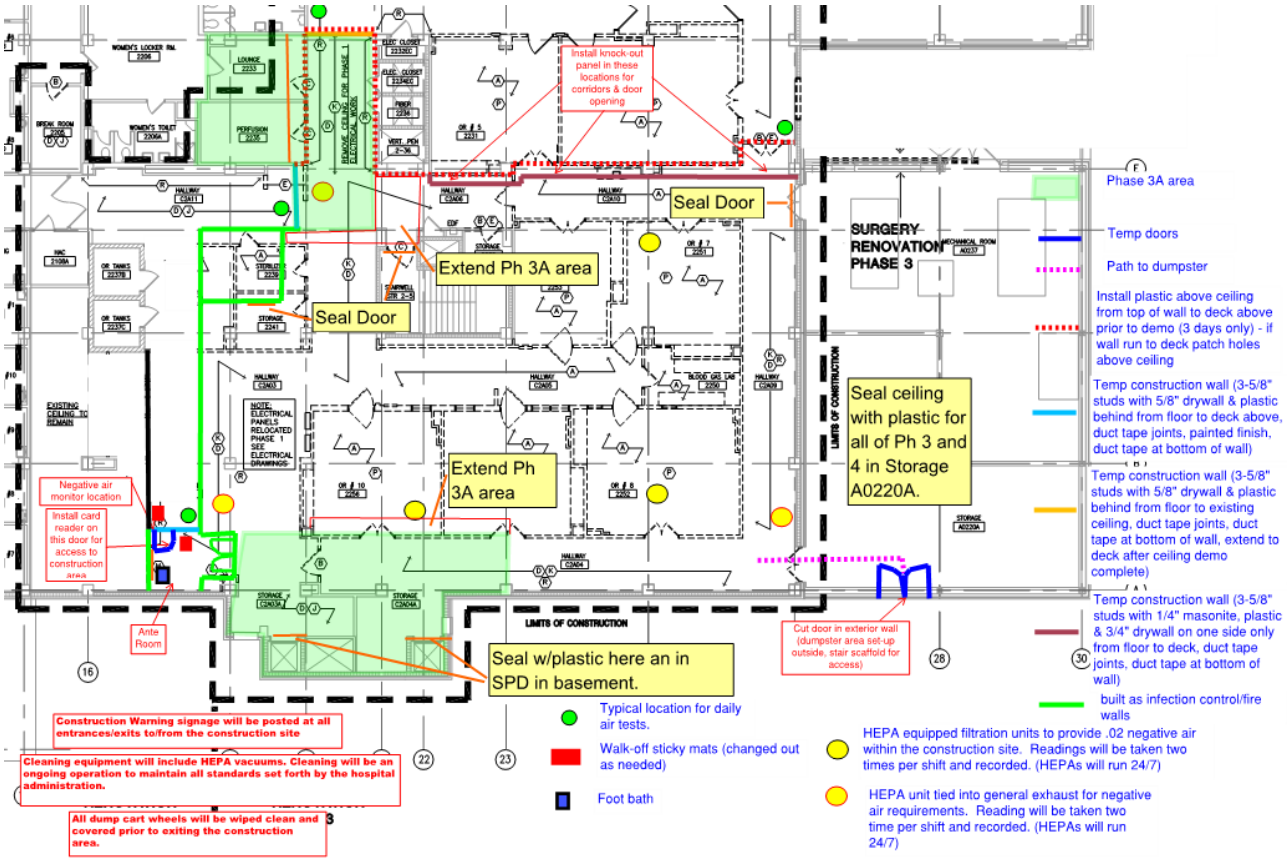
The Contractor shall provide enough negative air machines to completely exchange the regulated area air volume 4 actual times per hour. The Competent Person shall determine the number of units needed for each regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the actual cubic feet per minute (cfm) for each unit to determine the number of units needed to effect 4 air changes per hour. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

2.1.3 DESIGN AND LAYOUT

Before start of work for each phase of the project, the contractor is to submit for approval, an infection control plan which will include the design and layout of the regulated area to include the type and location of infection control construction barriers to be used, access points, ante room location, etc. The submittal shall indicate the number of, location of and size of negative air machines and exhaust route & location of the windows to be used. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:

1. Manufacturer's information on the negative air machine(s).

2. Method of supplying power to the units and designation/location of the panels.
3. Description of testing method(s) for correct air volume and pressure differential. Provide manufacturer's product data on the pressure differential measuring device used.
4. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.
5. Location of isolation negative air pressure monitor.
6. The following is a SAMPLE plan:



SAMPLE INFECTION CONTROL PLAN

2.1.4 NEGATIVE AIR MACHINES

A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent dust from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.

B. Negative Air Machine Fan: The rating capacity of the fan must the air moving capacity under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.

A. Negative Air Machine Final Filter:

1) When exhausting directly to the outside from a window or penetration the filter shall be a minimum MERV 8 pleated filter media completely sealed on all edges within a structurally rigid frame.

2) When exhausting to a exhaust duct: the final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each **HEPA** filter shall be individually tested and certified by the manufacturer to have an efficiency of not less than 99.97% when challenged with 0.3 µm dioctylphthalate (DOP) particles. Testing shall have been done in accordance with Military Standard MIL- STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake grid of the unit and held in place with a special housing or clamps.

F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provide to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.

G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriter's Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.

2.1.5 PRESSURE DIFFERENTIAL

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column. Before any disturbance of any material or building system, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing and maintaining the negative pressure and air changes as required by OSHA and this specification.

2.1.6 TESTING THE SYSTEM

The negative pressure system must be tested before any disturbedance. After the regulated area has been completely prepared, the decontamination units set up, and the negative air

machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Testing must also be done at the start of each work shift.

2.1.7 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

A. Contractor to install **Triatek** (Web site www.Ttk.com) negative air isolation monitoring stations at the sites access doors or at opposite sides of the construction area check with COTR for number of units and location.

B. Curtains of the decontamination units move in toward regulated area.

D. Use smoke tubes to demonstrate air is moving air across all areas in which work is to be done.

E. Plastic barriers and sheeting move lightly in toward the regulated area.

2.1.8 USE OF SYSTEM DURING CONSTRUCTION OPERATIONS

A. Start units before beginning any disturbance occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of 5.0 Pa (-0.02") water column, for the duration of the work until a final visual clearance and final air clearance has been completed.

B. The negative air machines shall not be shut down for the duration of the project unless authorized by the VA, in writing.

C. Construction work shall begin at a location closest from the units and proceed away from them. If an electric failure occurs, the Competent Person shall stop all work and not resume until power is restored and all units necessary are operating properly again.

D. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air, clearance has been completed for that regulated area.

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

A. Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

A. Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA warning signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of opaque fire retardant poly sheeting at least 4 mils thick to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

2.2.4 CRITICAL BARRIERS

A. Completely separate the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with two layers of 6 mil poly and duct tape all HVAC openings, cap off exhaust into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Use care with hot/warm surfaces see fig 1.

2.2.5 PRIMARY BARRIERS

A. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on one side of wood or metal steel studs. Seal with one layers of 6 mil poly for a vapor barrier under gypsum or

plywood. Extend the Poly through suspended ceilings to floor slab or roof. Seal penetrations at door openings, install tight-fitting yellow construction doors with self-closing devices see fig. 2 for barrier construction. Contractor to provide the construction(s) door for the project.

2.2.6 CONTRACTOR SPILL RESPONSE KIT

A. The kit should include the following:

1. Shop Vacuum.
2. Multi-Purpose Spill Control Sorbents to absorb nonaggesive liquids up to 30 gallons.
3. Sorbents pillows.
4. Pipe leak clamps for copper & steel pipe in sufficient size range and quantity base on project piping scope.
5. Bucket & mop and water resistant duct tape.

FIG. 1

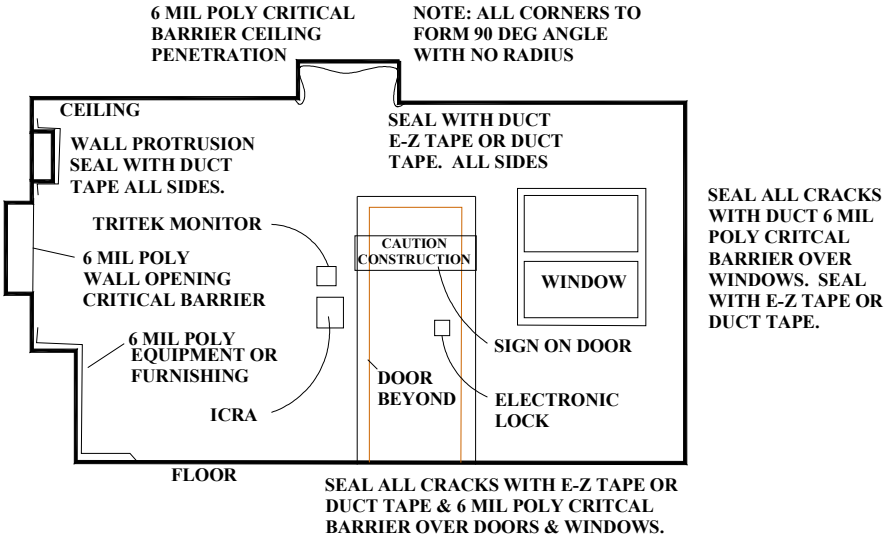
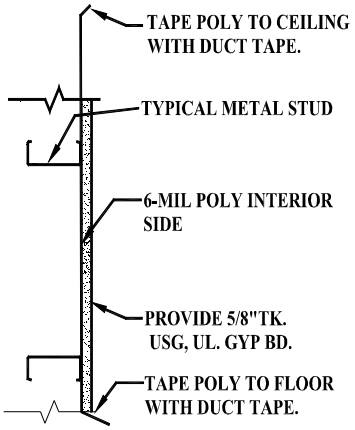
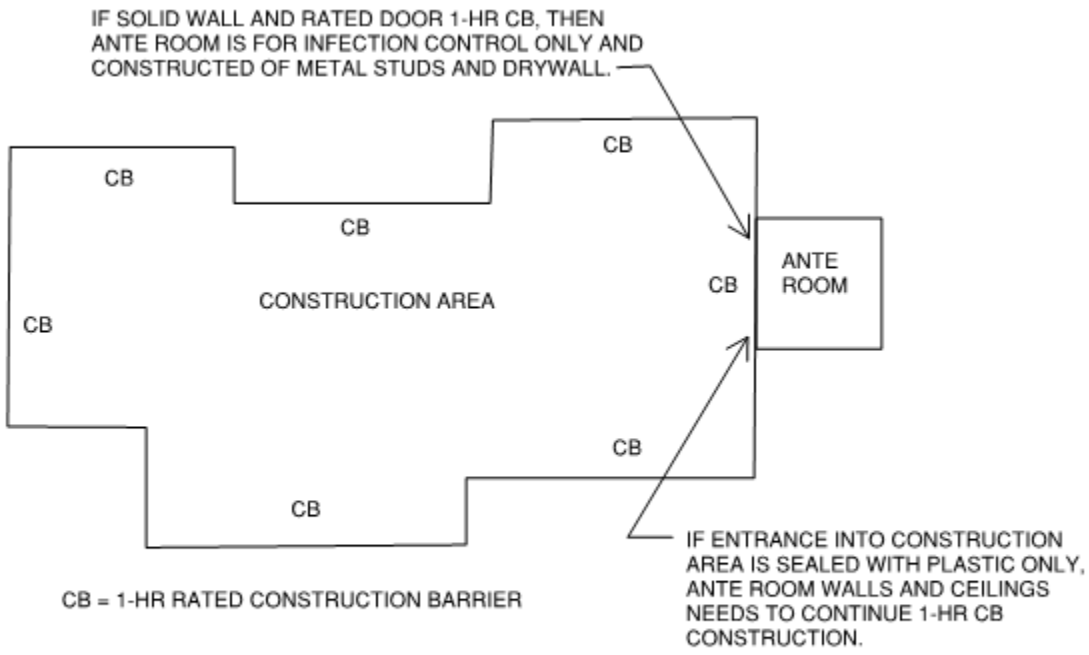


Figure 1



TEMPORARY IC BARRIER WALL CONSTRUCTION

Figure 2



CONSTRUCTION AREA TYPICAL PLAN

Figure 3

SECTION 01 01 10 - SN

SPECIAL NOTES

PART 1: GENERAL

1.1 Not Used.

1.2 FIRE ALARM SYSTEM:

FIRE/SECURITY ALARM SYSTEMS: Contractor shall advise the Graphic Control Center and/or the Police Desk at extension 41010/42222 respectively, prior to any work which might result in the Fire Alarm System or Security System (this includes but is no limited to: Smoke Detectors, Water Flow Switches, Pull Stations, Sprinkler Heads, Motion Detectors, Door Contacts, Security Door Controls, etc.) being activated, in addition to having an approved outage form from the Facility Management Department. Notification to Graphics and/or the Police Desk and having an outage form, does not absolve the contractor from following the proper procedures to prevent the system from activating, i.e. covering the smoke heads with paper bags, closing valves, containing dust, monitoring and controlling security devices, etc.). If any system activates due to the contractor's failure to notify the Graphic Control Center, the Contractor's failure to follow proper procedures, or the Contractor's failure to obtain an outage form, a Modification/Settlement by Determination deduction of $2500.00 per alarm/event or notice from the Police that a construction area was left unsecured will be issued to the contractor.

1.3 SCHEDULING OF WORK:

A. Contractor shall verbally schedule work areas with Resident Engineer not less than fifteen (15) calendar days in advance of commencement of work. Verbal notification shall be backed up and verified in writing.

B. Contractor shall verbally schedule outages or service interruptions with Resident Engineer not less than fifteen (15) calendar days in advance of intended commencement of work. Notification does not guarantee the date of scheduled outage or service interruption however Resident Engineer will schedule such dates and inform the contractor. Date will be scheduled with medical center personnel when service interruption will minimize affect to hospital patients and operations. Contractor to submit VA System Outage Request form to Resident Engineer not less than fifteen (15) calendar days in advance of intended commencement of outage work. Contractor to attend (2) weekly pre-outage meetings with Engineering and staff to coordinate actual date of outage, duration, time of outage, phasing, and affected services. In addition, contractor to attend the pre-outage meeting one hour prior to outage to coordinate communications, readiness, pre-outage checklist, document requirements, temporary measures, lock out tag out and other outage requirements and procedures.

C. Contractor to attend weekly construction meetings.

1.4 PROTECTION OF WORK AREAS:

Contractor to provide drop cloths when working in occupied areas to avoid staining or damaging existing carpets or vinyl tile floors.

1.5 HOURS OF WORK:

A. The hours of contract work shall be from 7:00 a.m. until 4:30 p.m. the normal work shift for hospital employees, the contractor shall verify shift or shifts required for construction areas. Other than normal, after (off) hours, including federal holidays shall be scheduled two days prior to starting with the Project Manager. These off hours will be required to complete the project in the time allotted for the contract at no additional cost to the Department of Veterans Affairs. Upon approval of the Department of Veterans Affairs, the contractor will propose the scope or extent of off hour work due to individual contractor resources available to accomplish this project in the time allotted. In addition, these off hours will be required for utility/service interruptions, and any/other work that may interrupt the operation of the occupied space, i.e.,

some road construction, demolition, work in occupied areas, work affecting occupied areas, etc. Some noise producing demolition operations will be required to be scheduled for off work hours as directed by Resident Engineer and described on drawings.

B. Certain work items, which require off-hour work, have been identified. These items are indicated on the drawings. Refer, in particular, to Phasing Notes on Drawings. All drawings shall be reviewed for off-hour work requirements and items creating disturbance to the hospital staff or patient care must be performed during off-hour working periods as established and approved by the VA Engineer.

C. Building will be occupied during performance of work, but areas of alterations will be vacated. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas, which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by the VA so that Medical Center operations will continue during the construction period. Contractor to construct 7 feet tall by 5 feet wide metal stud and drywall tunnels through occupied space as deemed necessary by the VA for access by Medical Center personnel and maintaining construction operations.

1.6 SUBMITTALS:

A. Start of Construction: No work may commence prior to the contractor receiving written approval of all submittals related to work to be completed in the first 6 months of construction on this contract have been submitted, reviewed and approved. Delivery of submittals to the COR or verbal acknowledgement of receipt by the Project Manager **does not** constitute approval.

B. Sole Source Items: There will be no substitutions for the products and services listed below.

Sole source items to be in accordance with VAAR 852.236-90 Restriction on submission and use of equal products. This clause applies to the following items:

System / Equipment	Manufacturer and Model	GSA No.
Fire Alarm System	Siemens Cerberus Pyrotronics System	GS-06F-0033P
Security System and Code Blue	Johnson Controls Pegasys System	GS-07F-7823C
Medical Gas Alarms	Puritan Bennett	
Isolation Room Controls	Employ Critical Room Control	Not on GSA
Doors, Hardware, Locks and Keying	Employ Best Patented cylindrical and mortise sets with Medeco 7-pin interchangeable cylindrical cores, LCN Closures (Mechanical, Low Energy, High Energy, Electronic Hold-Open, Electromagnetic), Von Duprin Exit Devices, Hager Hinges.	GS-07F-5835R
Building Automation and HVAC Controls	Johnson Controls Metasys control system	GS-07F-7823C
Refrigerator Temperature Controls	Johnson Controls Temp Trak System	GS-07F-7823C
Modular Furniture	Herman Miller Products	GS-28F-8049H

Modular Brick	Belden Brick (County Materials) Seal Brown Velour A, Modular Brick
Automatic Transfer Switches	Eaton Magnum Transfer Switches
Electrical Metering	Eaton/Cutler Hammer PowerXpert system
Interiors	Reference Interior Schedule
Tile Grout Sealant	Permatect Microguard Inorganic Protective Barrier
Stone Flex Aggregate Panels	CEP Panels, Inc., Bermuda White SN 100, Fine Grade Aggregate Finish
Firestop Systems	HILTI Firestop Systems

1.7 EMERGENCY SERVICE:

All offerors, if successful, must be able to respond to all contract and contractor created emergency services resulting from contractor actions and installations, as determined by the Department of Veterans Affairs Resident Engineer, with qualified staff personnel within one (1) hour of verbal notification during construction stages and warranty period. Bidders must be prepared to show proof, in writing, that they can satisfy this requirement prior to award.

1.8 KEYS:

Keys for access to construction/work areas may be issued to the contractor at the discretion of the Project Manager. Up to three sets of keys will be provided at no cost. All keys will be assigned through the SAMS box and the contractor will be given access based on their VA ID Card. Upon completion of the work, failure to return all issued keys to the Project Manager will result in the issuance of a Settlement by Determination in the amount of $100.00 for each outstanding key. In addition, a $50.00 fee will be paid to VA for each outstanding key. Keys will be provided through the FM SAM Box. Keys are to be picked up and returned daily. If keys are not returned by the end of the day, a modification of $50.00/key per day will be assessed against the contractor.

1.9 SAFETY ITEMS:

A. Training:

- All employees of contractor and subcontractor shall be aware of the egress routes from the construction areas. It is the contractor's responsibility to ensure all employees are aware of the fire alarm codes for the building they are working in and participate in fire alarm drills and actual fire alarms.
- Project Site Superintendent shall have the 30-hour OSHA certified Construction Safety course.
- All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course.
- Submit training records of all such employees for approval before the start of any work onsite.

B. Barricades: The contractor is responsible to erect barricades, construction and safety signs, and new egress routes. The barricades will be erected to restrict areas where hazardous operations are performed. The construction and safety signs shall consist of caution signs as determined and approved by VA; egress signs, where egress has been altered for construction; and any applicable hazardous warning signs. If the egress is changed due to construction, the contractor shall provide temporary directional signs for changes as determined by VA and for construction of any

walkways, steps, or overhead protection scaffolding or the like as required providing a new means of egress. **Emergency egress plan shall be developed by the contractor and submitted for approval by the designated VA safety manager before egress routes are altered.**

C Fire Extinguisher: The contractor and subcontractor's shall provide fully charged and fully operational fire extinguishers as required and in accordance with section FSS on the job site(s) at all times. Reference section 01 01 10 FSS.

D. Debris: Combustible storage and debris shall be kept to the lowest level necessary for required daily operations. The construction area shall be kept clean as indicated in general requirements and conditions

E. Gasoline Powered Equipment: Gasoline powered equipment shall not be used within the confines of any building on the Medical Center without specific written permission from the Chief, Engineering Service.

F. Fire/Smoke Doors: Fire and/or smoke doors shall not be propped open or prevented from closing and latching. This includes mechanical equipment rooms and utility closet doors.

G. Construction Site Phone: Contractor to run wiring from telephone closet to the construction space for the installation of a VA phone in the constitution space. Installation of the phone is required prior to construction can begin. The VA will provide the phone.

H. Construction Hard Hats: General Contractor to provide (4) sets of hard hats and safety glasses for each worksite for VA staff use.

I. Exit Signs:

a. Inside Construction Space: Contractor to provide luminescent Exit Signs throughout the construction space such that while standing in any place within the construction space, an Exit sign is visible and the path of egress can be followed.

b. Outside Construction Space: Contractor will cover, relocate, etc. Exit signs impacted due to their construction operations as directed by the ILSM and the VA Safety Officer.

1.10 **SECURITY OF CONSTRUCTION SITES** – Contractor Regulations

A. All construction sites must be secured to prevent inappropriate access by patients, visitors, and employees. While such security fences, doors, and barricades are temporary, they must be substantially installed to control access to the site. The existing security (Pegasys by Johnson Controls and Ingersoll Rand) system must be extended to each construction access door. Each construction door must be provided with an Ingersoll Rand Integrated Reader Lock programmed to the existing VA security system. Construction sites and all security measures must be monitored daily to ensure that security is maintained. Local VA Police must be alerted about the construction project. At the close of activity daily, before securing the site or portions of the site, the contractor must ensure that there are no patients, visitors, or staff in the area. If construction site problems arise, the Contracting Officer and COR will take appropriate action to correct any and all safety and security conditions.

B. VA engineering, safety/fire department, and police staff must have the right to access the construction site as needed to perform their assigned responsibilities.

C. Lock up the worksite at all times to prevent patients and other unauthorized people from entering the site.

D. The need for job site security is much greater when work is being conducted in psychiatric areas to protect the safety of the patients. All job boxes, tools, etc., must be locked up even when workers are on site unless there's enough activity to assure that patients cannot access tools or site. Verify that no one is in the construction area upon locking up the site for the evening.

E. Two evacuation routes from the worksite must be maintained at all times.

F. Contractors may lock up their tools etc., with personal locks.

1.11 PENETRATIONS:

A. WALL:

a. All wall and/or floor penetrations created by work on this contract, whether by demolition or new construction, shall be patched by the general contractor or as assigned by the general contractor. All patching materials shall be of like kind or a suitable substitute approved by NFPA or UL.

b. If the permit is for other than inspection, a Follow-Up Inspection page will need to be filled out by the person performing the installation/removal work, which then needs to be signed and returned to whoever originally issued the permit. The permit initiator is then responsible for checking the areas listed on the permit to ensure firestopping was completed according to Facility standards and penetrations sealed with an approved fire/smoke sealant compound so as to maintain fire and smoke separation integrity. Documentation of the sealant or system used in the penetration must be made available at the affected penetration by the permit requestor at the time of permit completion inspection. The program or person completing the follow up inspection must validate that the sealant compound or system is properly rated and installed for maintaining the rating of the affected smoke or firewall. Photo-documentation in lieu of interim inspections can be performed to validate work.

c. ONLY (1) one type of fire sealant is permissible per hole.

d. The permit will be in this person's possession while all inspections and/or work are being performed.

B. CEILINGS:

a. To ensure that proper ceiling penetrations are sealed, all internal departments and contractors doing any cabling, wiring, plumbing, etc., must obtain a ceiling access permit from Facilities Services prior to installation.

b. All wall penetrations must be located, marked, and sealed by contractor responsible for penetration. As penetrations are sealed, Facilities Service must be contacted to inspect penetrations for proper sealing.

c. If the permit is for other than inspection, a Follow-Up Inspection page will need to be filled out by the person performing the installation/removal work, which then needs to be signed and returned to whoever originally issued the permit. The permit initiator is then responsible for checking the areas listed on the permit to ensure firestopping was completed according to Facility standards and penetrations sealed with an approved fire/smoke sealant compound so as to maintain fire and smoke separation integrity. Documentation of the sealant or system used in the penetration must be made available at the affected penetration by the permit requestor at the time of permit completion inspection. The program or person completing the follow up inspection must validate that the sealant compound or system is properly rated and installed for maintaining the rating of the affected smoke or firewall. Photo-documentation in lieu of interim inspections can be performed to validate work.

d. The permit will be in this person's possession while all inspections and/or work are being performed.

e. At the end of each work day and prior to leaving work site, the contractor shall replace all ceiling tiles temporarily removed to do work above finished ceilings in corridors.

f. If it is not practical to replace all ceiling tiles on a daily basis the contractor is to construct 7 feet tall by 5 feet wide metal stud and drywall tunnels through occupied spaces as deemed necessary by the VA for access by Medical

Center personnel and maintaining construction operations. Upon the first incident of the contractor not replacing the ceiling tiles, this tunnel construction will have to commence immediately prior to any further construction on the project.

C. Reference section 01 01 10 – 1HR for additional information.

1.12 PHASING AND WINTER CONDITIONS:

Phasing on this contract is critical as portions of the area to be remodeled shall remain occupied throughout the construction work. Contractor will be working in an operational hospital and not be provided designated elevators or entrances. The contractor will share the corridors, the B-Bank elevators, loading dock, etc. with staff, patients and other contractors. Each phase shall be as described on the drawings and/or specifications shall be completed in the sequence described. Also refer to Section 01 00 00, Article 1.6.G. Phasing.

Cold and Extreme Heat Weather Construction. All construction shall have provisions for cold weather or extreme heat conditions regardless of solicitation date, construction award date, anticipated notice to proceed, and duration. Provisions are identified and defined but not limited to each specification section and drawings. Contractor to provide necessary means and methods required to accommodate cold weather or extreme heat construction conditions.

1.13 SCAFFOLDING:

Prior to setup of all scaffolding, the contractor is to provide a submittal of the scaffolding design through the submittal review process. The scaffolding design is to be stamped by a professional engineer. Contractor is to provide copies of daily scaffolding inspections with daily logs.

1.14 ENERGY EFFICIENCY REQUIREMENTS:

A. Federal Executive Order #13423/#13514 requires all energy efficiency materials, equipment, and systems to be evaluated and if feasible incorporated into VA Projects. The A/E, prime contractor, and all subcontractors shall cooperate with the Federal Government in specifying, evaluating, documenting, purchasing, and installing energy efficient equipment that meet basic energy efficiency criteria established by the VA. The criteria can be defined as comparing total energy savings to life cycle cost of the equipment, To accomplish this objective, the A/E shall produce an Energy Equipment Schedule comparing a description of each standard piece of equipment (system) versus a description of recommended efficient equipment (or system); including the estimated purchase price, estimated cost to install, maintain, and operate the equipment as well as the estimated annual energy usage and estimated useful life for each piece of equipment (or system).

B. All design and installation will be in accordance with current VAMC, HVAC design guides, NEC, NFPA, ASHRAE 90.1, state, local and all VA and federal codes.

C. The VA intends to provide energy savings equipment and design modifications for current energy usage to the most efficient and economical level possible.

1.15 INSPECTIONS:

All mechanical and electrical work shall be inspected by Engineering Service (Shop & Resident Engineer) personnel prior to being put into operation or closing up if work will be hidden by walls, ceilings, drop ceilings, cover plates, access panels, etc. Contractor shall notify the VA RE a minimum of two days prior to the inspection date, times and dates shall be scheduled and agreed upon by VA. Installations will be inspected by these VA personnel for work in compliance with State, Federal, Local, Dept. of Veterans Affairs Codes, regulations and contract specifications. If corrections, alterations, adjustments, new construction etc. is required, the VA will be notified within 48 hours of completion of such items. These inspections and corrections, alterations, etc. will be made at no additional time or cost to VA.

1.16 CONTRACTOR'S AGREEMENT - RULES AND REGULATIONS FOR ALL CONTRACTORS

The following is the contractor's agreement required to be signed at the pre-construction meeting and updated monthly when new subcontractors start working on the job site. The agreement will be preceded by a training video provided by the VA. The agreement is the general contractor's responsibility to ensure all subcontractor personnel are trained and acknowledge (sign) the agreement.

A. STANDARD POLICY

All outside General contractors and Sub-contractors will coordinate all work within the hospital with Facilities Management before beginning work.

B. PURPOSE

General Contractor will ensure that each individual General Contractor and Sub-Contractor employee is responsible for complying with established hospital standards, applicable OSHA Safety Requirements, federal, state and local environmental regulations, wearing prescribed safety equipment, and preventing avoidable accidents.

C. **PROCEDURE**

General Contractor will ensure that each individual general contractor and sub-contractor employee review, understand and acknowledge (sign) the following information prior to the commencement of work scheduled at this facility. General Contractor will forward copies of signed acknowledgements to Project Engineer of all new employees on a monthly basis.

The following building rules and regulations affect all contractor personnel, suppliers, and vendors:

D. Access to Construction Areas

- Access is limited to areas such as critical care and surgical units, as well as mechanical/electrical rooms, etc. Access can be obtained through Facilities Service.
- Access to any floors of the facility after normally scheduled work hours (Monday-Friday, 7:00 a.m.-5:00 p.m.) must be scheduled in advance with the Project section of Facilities Service. Police and Security reserves the right to refuse access to anyone without prior authorization and identification.
- Ready access for the Engineering, Safety, Police and (the Fire Department) shall be maintained to all areas under construction at all times.
- Areas under construction shall be locked during off-hours. Keys and cylinders for this purpose are obtained through Facilities Service. Contractors will not put their locks on any doors without VA approval.

E. Accidents and Injuries

- First Aid/Medical Aid/Emergency Treatment for workers: The contractor must post emergency phone numbers and treatment facilities if any contractor employees are injured on the job, or need medical treatment
- Work site injuries must be reported to the VA. The VA has an accident reporting form (form number 2162). The COTS/ Safety/ or Security and Police Service will initiate the 2 162. Once the VA has completed the supervisor's portion the injured individual will be required to complete the narrative portion of the report. The service chief responsible for the contract is also required to sign the report and forward the original report to the Safety Section.

F. Asbestos

- There are both friable and non-friable asbestos-containing materials located within the hospital complex. Inspection reports are located in the Facilities Service Department. Contractors are required to be aware of the asbestos materials located in the vicinity of their work. Further, all contractors are expressly forbidden to disturb any asbestos-containing materials unless specifically authorized in writing by VA. Under no circumstances are any materials supplied or installed by the contractor to contain asbestos in any form or quantity.
- Asbestos removal contractors will be trained and licensed, and will follow all OSHA rules, VA specifications, state and local regulations from notification to disposal.
- A VA representative will verify the adequacy of the barriers and ventilation before any asbestos removal work is conducted.
- The contractor is responsible for monitoring his own employees' exposure to asbestos.
- Additional specific asbestos removal specifications will apply.
- Contractor to provide a Fiscal Year breakdown of Asbestos Costs on the project.

G. ACM TRACE WORK OPERATIONS

- **ACM TRACE RESULTS -** Should renovation activities deem the material friable due to cutting, grinding or other mechanical means of removal, an employer is bound by OSHA 29 CFR regulations 1926.1200 (d) (5) (iv) to protect their employees. This may determine that removal of the materials be performed by asbestos abatement workers trained in 29 CFR 1926.1101.

**OSHA regulation 1910.1200 HAZARDOUS COMMUNICATION Section (d)(5) Hazard determination "…employer shall determine the hazards of mixture of chemicals as follows: (iv) "If the…employer has evidence to indicate that a component present in the mixture in concentrations of less than one percent…could be released in concentrations which would exceed an established OSHA permissible exposure limit…or could present a health risk to employees in those concentrations, the mixture shall be assumed to present the same hazard."*

- **General Summary:**
  1. Employees, contractors, etc. must be warned about the presence of asbestos.
  2. The contractor must have a competent person on site during work. (At a minimum, it should be a trained, certified asbestos supervisor).
  3. Personal exposure assessments (negative exposure assessment) are required (PCM analysis) and workers should begin work with PPE.
  4. Wet methods and daily clean up and sealing waste in leak tight containers are required. The following is a list of references from OSHA guides. Note: The reference to the word "sheet rock" is based on trace (<1%) of asbestos being present in the "sheet rock."

- The contractor will be responsible for proper work practices and prohibitions for all construction activities involving material that contains any amount of asbestos regardless of the exposure levels. And the standard has exposure-based requirements, consisting of a 0.1 fiber/cc 8-hour TWA PEL and a 1 fiber/cc 30-minute excursion limit, and other requirements that apply whenever worker exposures exceed either or both of the limits, regardless of the amount of asbestos contained in the materials involved.

- If some of the items associated with the installed sheetrock contain some asbestos but none of them contain >1% asbestos, then removal of the sheetrock is considered unclassified asbestos work. This means that only certain ones of the standard's work practice and engineering control obligations, and prohibitions pertain. Some of the general ones do not pertain because they apply to installed building materials containing >1% asbestos (ACM). How many of the eligible general work practice and engineering control obligations, and prohibitions are applicable depends on whether the employee levels of exposure to airborne asbestos exceed either of the asbestos PELs. In further explanation: These OSHA references are specific to this issue.

- If the employees' asbestos exposures exceed neither asbestos PEL, then only two of standard's general work practice control procedures and three of the standard's general prohibitions pertain to the sheetrock removal operation; none of the standard's engineering control methods pertain to the sheetrock removal operation. Those general work practice procedures and general prohibitions the employer must observe under such a condition are those presented at:

- 29 CFR 1926.1101(g)(1)(ii), which requires: **wet methods, or wetting agents, to control employee exposures during asbestos handling, ... removal, cutting, ... and cleanup, except where employers demonstrate that the use of wet methods is infeasible due to for example, the creation of electrical hazards ... [and] equipment malfunction...;** 29 CFR 1926.1101(g)(1)(iii), which requires: **prompt clean-up and disposal of wastes and debris contaminated with asbestos in leak-tight containers...;** 29 CFR 1926.1101(g)(3)(i), which prohibits: **high-speed abrasive disc saws that are not equipped with point of cut ventilator or enclosures with HEPA filtered exhaust air;** 29 CFR 1926.1101(g)(3)(ii), which prohibits: **compressed air used to remove asbestos, or materials containing asbestos, unless the compressed air is used in conjunction with an enclosed ventilation system designed to capture the dust cloud created by the compressed air;** and 29 CFR 1926.1101(g)(3)(iv), which prohibits: **employee rotation as a means of reducing employee exposure to asbestos.**

H. Clean-Up

- All work activity within occupied portions of the facility shall be immediately cleaned and restored to its original finished condition upon completion of the activity. If the activity continues into the next workday, the area shall be left safe, clean, and presentable.

- Public restrooms are not to be used for the cleaning of tools or equipment, i.e., paintbrushes, rollers, finishing tools, etc. Janitor's slop sinks are available for this purpose. If janitor's closets are used, they must be cleaned.
- Trash, combustible waste, and excess construction materials must be removed daily to prevent accumulation. Contractors must arrange for the removal of their debris and waste.
- All work for an area must be confined within that space. Public corridors, stairwells, equipment rooms, and vacant floors are not to be used for the storage of materials or as a workshop. Tracking of construction dirt into the public corridors or stairwells must be prevented. The contractor will provide dampened walk-off mats at all entrances and exits from the construction area.
- If smoke detectors are covered during dust-producing activities, they must be uncovered daily.

I. Compressed Gas Cylinders

- Compressed gas cylinders are very dangerous if not treated properly.
- Employees who work with compressed gas cylinders must have specific training.
- Make sure that they are secured properly when in use or in storage.
- Always keep the caps on the cylinders when they are not in use.
- See also Hot Work section.

J. Confined Space

- Confined Space Entries. All Confined Spaces are clearly marked on campus. NO ENTRY is allowed in the areas without prior approval by the Project Engineer. NO ONE will be allowed to enter these areas without the proper qualifications, equipment and training as required by the OSHA Standards (29 CFR 1910.147)
- Identify storm sewers, underground electrical vaults, and all other areas that require confined space permits. (e.g., a map showing the locations of all the confined spaces located in the Facilities Service Department).
- All hospital personnel that would require entry into these spaces must abide by the Confined Space Program Procedure.
- It is the sole responsibility of any outside contractor doing work on a VA Medical Center campus to coordinate entry into any of these spaces or any other marked permit required confined spaces with the medical center.
- Anyone entering a permit-required confined space must follow Occupational Safety and Health Administration (OSHA) Regulations, 29 CFR 1910.120.
- **Contractor to submit as a formal submittal the Confined Space Entry program (and CSE Permit if needed).**

K. Contractor Room/Space Guidelines:

- Materials will be kept on the job site, in the contractor's room or in storage space provided by the Contractor via trailer located in the VA corporation yard on the North East section of the VA grounds.
- Any shared space within storage room(s) must be accessible to Facilities Service. Do not block access to electric panels or fire protection equipment.
- Hallways are not to be used for storage.
- Contractors will manage the area and assure the site is kept clean and safe. (OSHA standards apply.)
- Any disputes or concerns will be directed to the Facilities Service Manager.

L. Damage by Contractors

- Any damage caused by the contractor's employees is to be reported to the COR or Facilities Service Project Section immediately.

M. Deliveries

- All material deliveries at the loading dock must be coordinated with the Receiving Department in advance.

N. Dress Code

- All personnel must be appropriately dressed for their work. T-shirts or garments with obscene or suggestive messages are not permitted. Personnel found improperly dressed will be asked to leave the facility. No

construction staff is allowed to remove shirts or other clothing. No articles may include offensive statements/graphics.

O. Dust Barriers and Ventilation Requirements

- Reference section 01 01 10 IC.
- Dust barriers are needed to protect occupied areas on any portion of the job that has potential to create dust.

P. Elevator Usage

- Contractors shall not hold or block from use any public elevators in any building unless authorized by the COR.
- Contractors shall use "B" bank freight elevators only for the delivery and transportation of materials and demolition materials. Contractors shall not hold or block public elevators from use in any building. .

Q. EMERGENCIES

Fire Plan - There is no difference between a fire drill and an actual fire.

General Contractor will ensure that each employee on the worksite knows where the pull stations are in the areas you are working.

If you are in the area of the fire:

R Rescue anyone from the area if necessary

A Pull the nearest Pull Station

C. Contain the fire by closing all doors in the area

E Extinguish if possible or Evacuate the area immediately

If you are NOT in the area of the fire:

***Construction Workers* are to cease activities, stay in place, and wait for further instructions or cancellation of the fire drill.**

DO NOT move through the hospital. DO NOT use the elevators or stairwells.

- Medical Emergencies - Any contractor who witnesses a medical emergency is to pick up a nearest phone and dial "911" or the operator and describe the condition of the emergency.

- Accidents/Injuries - The contractor must post emergency phone numbers and treatment facilities for any injured employee.

- Worksite injuries must be reported to the VA immediately using the VA accident reporting form (Number 2162). The COR/Safety/or Security and Police Service will initiate the 2162.

- Patients and visitors may be anxious or irritated because of their situation. If you are faced with any patient or visitor that gets aggressive with you, simply call Ext. 42222 and say "Code Green" and describe the situation. Security will respond immediately.

R. Equipment Safety

- Ladders are not to be left unattended in public areas during breaks and lunch hours. Ladders shall be laid down and placed out of traffic areas during these periods.
- No tools, carts, ladders or other equipment are to be left unattended outside a secure area.
- Yellow safety barricades must be used when working in public areas.
- Use of hospital equipment is permitted only if the contractor receives permission from Facilities Service and is properly trained on the USC of the equipment.

S. Equipment and Supplies

- Caution must be used with all flammable materials, i.e., adhesives, thinners, varnishes, etc.

- All paints shall be low odor latex paint. The contractor will use odor reducing agents in all paints and solvents. Ventilation will be required if toxic or foul-smelling materials have to be applied.
- Only a one-day supply of paints, oils, and gas cylinders is permitted within the facility, unless it's properly stored in a flammable liquid storage cabinet.

T. Fire Alarm System

- Care must be exercised to prevent the accidental tripping of smoke detectors or fire alarms.
- Notify Facilities Service of your activities and location.
- Cover and protect the smoke alarms with paper bags when raising dust or creating smoke in short duration(less than 3 days) ancillary work areas. All other construction areas to follow section 01 01 10 – 1HR. (You must inform Facilities Service Fire Department when bagging smoke alarms.)
- Remove the paper bag upon completion of your work and at the end of each workday.
- If you accidentally trip an alarm, notify Facilities Service (Fire Department) immediately.

U. Hazardous Materials and Waste

- A listing of all hazardous materials that will be used on the job and their material safety data sheets (MSDS) will be provided to the VA before the chemicals are used.
- Any excess or used chemicals will be removed from the hospital promptly and properly disposed of by the contractor in accordance with federal, state and local regulations.
- Any hazardous waste generated at the facility must be properly contained and labeled and stored in accordance with local, state, federal and hospital regulations.
- Do not store flammable materials in the facility unless stored in an approved non-combustible storage cabinet or prior approval by the Project Engineer and Safety Office.

V. Heavy Lifting

- Hoisting heavy materials/items require prior review by the Project Engineer.

W. Housekeeping

- Housekeeping in public areas of the hospital will be maintained at the highest level, even while work is on going.
- In secured areas, housekeeping will be performed as needed, but at a minimum at the end of each job task, and at the end of the workday.
- Debris and waste will not be allowed to accumulate on the work site and disposal must be arranged to keep the amounts low.

X. Hot Work Permits

- Hot work permits are required before cutting, soldering, welding operations begin. Before any cutting, soldering or welding is conducted, the contractor or sub-contractor shall obtain permission through a hot work permit. The contractor shall be responsible for obtaining the hot work permits from the Project Engineer.
- Gas and oxygen canisters shall be properly chained and protected and two 10-pound fire extinguishers shall be present.
- A fire watch shall be maintained on the worksite during the hot work operations, and for 30 minutes after the hot work is completed.
- **All burn permits will be completed, signed and scanned within 48 hrs and posted to Buzzsaw.**

Y. Identification Badges

- ID Badges are required for all contractor employees working at the V.A.
- Before beginning work on any project, all outside contractors shall check obtain a VA contractor badge from the Police / Security Desk and obtain a contractors I.D. badge. The Contractor will complete the badge application and email it to the COR, who will forward to the Police. The contractor will stop at the Police Desk 1-2 days later to complete the badge process. VA contractor badges are required for all contractors and consultants who will be onsite for more than (3) total days of the project. Temporary badges will be provided to the GC for contractors

onsite for less than (3) days. The outside contractor will supply the following information: location of work site, authorization, duration, and any pertinent information that is required.

- All contractors working at the Milwaukee VA will be finger printed and the finger prints processed prior to obtaining a VA badge. There is an approximate 5 day wait once finger prints are given to when processed and the contractor can return to obtain the photo ID badge. Badges will be active for only 90 days at a time.
- General Contractor will be required to request, thru the COR, for reactivation/continued activation of all contractor badges every 90 days.

Z. Infection Control

- Reference section 01 01 10 IC.
- Sensitive/High Risk areas of the hospital require extra precautions to assure patient safety. These areas include but are not limited to the operating rooms, intensive care units, chemotherapy and transplant units. Contact infection control for other areas that may require special precautions.
- When working in patient care areas, please be sure to read and follow the directions listed on any Infection Control Precaution sheets posted outside of a patient's room. Generally this means permission must be obtained from Nursing staff before entry.
- Temporary walls or dust barriers are required to enclose areas under construction.
- Under some circumstances it may be necessary to block return and supply ducts, and install special HEPA exhaust ventilation from the worksite. There should be no re-circulation of air from construction area to rest of hospital.
- Dampened walk-off mats must be located outside of construction area.
- Dust mops/wet mops must be available to remove any dust tracked outside barriers.
- *Standard Precautions* assumes that any person may carry a contagious disease. In order to protect you from these diseases always assume blood, non-intact skin, mucous membranes and all other body fluids and excretions are infectious. Do not touch any such materials but contact a VA employee immediately. Needle container boxes are provided for the disposal of syringes and other sharps used in the medical center. These must be properly disposed of and should be moved only by VA personnel. The VA Medical Center provides written guidelines, education, and personal protective equipment (PPE) for anyone working at VA Medical Center campus to prevent their exposure to bloodborne pathogens.

AA. Interim Life Safety

- The hospital will document whether and to what extent Interim Life Safety Measures will be implemented for each project.
- VA Safety will ensure what interim life safety measures (ILSM) are required by the General Contractor to temporarily compensate for the hazards posted by existing Life Safety Code (LSC) deficiencies or construction activities in areas of the Medical Center.
- Implementation of ILSM will be required in or adjacent to all construction areas and throughout buildings with existing LSC deficiencies, ILSM applies to both construction workers and affected hospital employees, and will be implemented upon construction development and continuously enforced through construction completion.
- Almost always, Interim Life Safety Measures will require walkthrough inspections by the job foreman, the project manager, and safety staff at varying intervals.
- Training of workers and any affected staff will always be a significant part of the
- Interim Life Safety Measures procedures.

BB. Life Safety

- Any life safety code violations incurred during construction or renovation must be resolved and will result in close coordination with Project Engineer and Safety Section to implement the hospital's Interim Life Safety Measures. These measures are required by JCAHO and NFPA.

CC. Lock Out/Tag Out

- Lock Out/Tag Out - No contract worker is allowed to change the status/position of ANY switch, valve or any other energy source without prior approval from the Project Engineer. All Lock out/Tag Out activities need approval prior to being implemented. Any activity requiring a Lockout/Tagout process must comply with the hospital policy.
- Per OSHA Regulation 29 CFR 1910.147, all contractors must comply with OSHA's Safety Lockout/Tagout procedures.
- Coordinate all shut downs with Hospital Personnel.
- Only VA staff is authorized to shut down utilities unless permission is specifically granted.
- **Contractor to submit as a formal submittal the Lock Out / Tag Out Program policies and procedures.**

DD. Safety Data Sheets (SDS)

- Formerly called Material Safety Data Sheets (MSDS)
- SDS must be provided for any hazardous materials that you will be shipping or delivering to the VA Medical Center.
- SDS are available for all materials used in the medical center. Contact the COR if you need an SDS for a VA owned material.
- See also Hazardous Materials and Wastes.

EE. Noise

- All core drilling, chipping, and hole drilling shall be done at a time and day determined by occupants on that floor and the floors above and below. The COR shall coordinate and approve it.
- The patients, visitors, and staff deserve consideration and the quiet enjoyment of their premises. Anyone found being loud, rude, or otherwise annoying to the patients, their guests, or staff will be asked to leave the facility. Use of vulgar language will not be tolerated.
- All work activity within occupied portions of the facility shall be accomplished with minimal disruption to the patients, physicians, visitors, and staff.
- The playing of radios, tapes, and CD players is not permitted in any occupied area. "Walk-man" radios/tapes/CD players are not permitted anywhere.
- The playing of radios, tapes, and CD players is permitted in vacant areas but shall not be heard outside the vacant area.
- In inpatient areas, coordinate construction activities and debris removal with the Nurse Manager or Charge Nurse to minimize disruption.

FF. OSHA Compliance

- All contractors are subject to Occupational Safety and Health Administration (OSHA) regulations, these standards and are expected to enforce these standards in the performance of their work, OSHA regulations can be found in chapter 29 of the Code of Federal Regulations (CFR). Failure on the part of any contractor employee to comply with these standards and/or conduct their work in a safe fashion will result in an interruption in the work schedule for which the contractor will be solely responsible, Any contractor found deviating from regulatory standards and/or policy and SOPS will immediately be issued a stop work order and will be responsible for contractual conflicts related to the work stoppage.

GG. Parking

- Facilities Service Project Section will designate parking. Contractors my not block fire lanes or other roadways. Violators will be ticketed. During large construction projects, a staging site may be available for parking to contractors.
- All Contractors who need parking must contact Facilities Service for a parking permit.
- If special parking is required, permission shall be granted and coordinated through Facilities Management. Contractors should park in the designated Visitor parking areas. Limited loading and unloading will be permitted at the loading dock area, afterwards contractor employees will be required to park in designated areas.

II. Patient/Visitor Privacy

- Patient/Visitor Privacy. No construction staff is allowed to review, acknowledge or move any patient information or records.
- No construction staff may acknowledge any patient or visitor unless spoken to - even if the individual is known on a personal basis.
- Radios are NOT allowed on campus.
- Cell phones are to be used only in designated areas.

JJ. Personal Protective Equipment

- There are many situations that require specific personal protective equipment for worker safety according to OSHA. It is the responsibility of the individual contractor to know when it is to be used and is responsible to wear them.

KK. Restroom Usage

- Contractors are to use public restroom unless otherwise instructed to specific restrooms or portable facilities.

LL. Requests for Information

- All contractor requests for assistance and information shall be addressed to the Facilities Service Project Section or Facilities Service Department.

MM. Safety Regulations

- Contractors are expected to comply with all Occupational Safety and Health Administration (OSHA) regulations, 29 CFR 1926 and 19 10.
- Work that is performed within a corridor or occupied space must be confined by dust barriers or non-combustible partitions.
- Appropriate job signs and barricades are to be placed in the area of construction to prevent occupants from straying into the job site.
- Stairwell doors shall not be propped open or blocked at any time. Equipment cannot be stored in the stairwells.
- All contractors are encouraged to frequently review these guidelines with their employees and/or subcontractors on site (e.g., during weekly Tool Box Safety Meetings).
- All contractors and their subcontractors are responsible for complying with these guidelines and all other conditions, OSHA requirements, and safety regulations.

NN. Scaffolding

- Prior to setup of all scaffolding, the contractor is to provide a submittal of the scaffolding design through the submittal review process. The scaffolding design is to be stamped by a professional engineer.
- Contractor to provide copies of daily scaffolding inspections with daily logs.

OO. Smoking

- The Smoking policy of the hospital is no smoking in any building nor within 50 feet of any the building entrance and only in areas designated for smoking. All construction employees must comply with this policy. A copy of the hospital smoking policy will be supplied at the pre-construction conference.
- Violation of the smoking policy will result in the worker being removed from the worksite for the duration of the project.
- The designated smoking areas are: Smoking Shelter located outside the East entrance
- Job site supervisors will enforce this smoking policy.

PP. Stop Work

- The hospital safety officer and COR have the Director's permission and authority to stop work whenever conditions pose an imminent threat to life and health or threaten damage to equipment or buildings.

QQ. Subcontractors

- The general contractor has the responsibility to assure that all the subcontractors and their workers are properly trained and follow these safety guidelines. Assistance from VA staff will be providing on a case by case basis on technical issues.
- The VA reserves the right to approve of any subcontractor being used to complete a project.
- A worker on-site must be designated "in charge" at all times during the project.

RR. Traffic Control

- Contractors shall provide trained personnel and/or equipment, signage, barricades etc., to regulate traffic whenever construction operations affect traffic patterns.

SS. Trenching

- OSHA regulations must be followed during trenching operations.

TT. Waste Management

- Reference section 01 74 19.
- Trash, combustible waste, and excess construction materials must be removed daily to prevent accumulation. Contractors must arrange for the removal of their debris and waste. The building's dumpster shall not be used unless appropriate arrangements are made with Facilities Service.
- The contractor is encouraged to contact utilize our recycling program for the disposal of recyclables.
- The contractor is expected to comply with all environmental regulations.
- Contractor to provide a Fiscal Year breakdown of Waste Management/Recycling Costs on the project.

UU. Work Site Requirements

- Contractor to provide a list of emergency contacts at the entrance to construction site.
- All contractors are to maintain their work area as clean as possible while working and cleanup thoroughly every day.
- Prior to <u>any</u> utilities or critical systems being interrupted, a two weeks written notification to Facilities Management Project Engineer is mandatory. Only Facilities Management personnel will shut off a utility.
- All contractors are expected to use courtesy. Loud, vulgar, abusive language, sexual harrassment and aggressive behavior will not be tolerated.
- All contractors working above the ceiling are required to replace all disturbed ceiling tile by the end of each day.
- Prior to making any penetrations in walls, floors or ceilings, it is the contractor's responsibility to identify rated systems and be verified through review of as builts, line diagrams, etc.
- All repaired penetrations on rated systems must be completed using a fire rated material matching the rating of the system and must inspected by the Project Engineer before ceiling tiles are replaced or area is concealed.
- Temporary construction partitions of non-combustible materials shall be installed as required to provide a smoke tight separation between the areas undergoing renovation and/or construction and adjoining areas that are occupied by the facility.
- Exits for occupied areas of the building including rooms, suites, corridors and floors shall not be blocked by the construction or by construction materials. Exit may be blocked temporarily if it is unavoidable and adequate alternative measures are provided, such as signage, instructions to occupants and approved in advance by the Project Engineer.
- Existing fire protection systems including fire alarm systems, smoke detection systems, and sprinkler systems shall not be altered except as required for the alteration and/or renovation project. Any alteration to the system shall be coordinated with Project Engineer. When sprinkler or fire and smoke detector systems are out of service for more than eight hours general contractor shall be responsible to institute a Fire Watch till systems are operational.
- At the end of each workday, combustible packaging and crating materials for building products and equipment to be installed shall be removed from the occupied building.
- It is the responsibility of each contractor to know exactly where the fire extinguishers and pull stations are in the areas they are working.
- Fire hazard inspections shall be conducted daily by the contractor once construction starts and until the work is turned back over to the facility.
- All temporary electrical wiring and equipment used for construction shall be installed and used in accordance with pertinent provisions of NFPA 70 and National Electrical Code.
- Contractor shall maintain construction site to permit access by the fire department as necessary. Clear building construction areas of obstructions so that all portions are accessible for fire department apparatus and permit emergency egress of patients and other personnel.
- All necessary precautions shall be taken by the contractor to prevent accidental operation of any existing smoke detectors by minimizing the amount of dust generated in the vicinity of any smoke detectors. Any activity that may generate dust or smoke shall be reviewed with the Project Engineer and the infectious control nurse.

VV. Apprentices Working on Project:

Apprentices are authorized to work on all projects disciplines providing the following requirements are met:

- Completion of OHSA-10 training and certification turned in as required for all other workers
- Apprenticeship documentation turned in to contracting and continued direct supervision by a journeyman.
- Apprentices are not allowed to work at the Clement J Zablocki VA Medical Center on their own nor without continuous direct supervision.

1.17 STANDARD REQUIRED FORMS

A. The following forms are required as noted below:

a. Contractor's Checklist – Completed and signed by General Contractor *prior to start of construction*.

b. Contractor's Impact Statement – Completed and signed by every contractor / subcontractor working on the project *prior to start of construction.*

c. Daily Log of Construction – Completed daily by General Contractor and scanned in and *posted to Buzzsaw weekly by Wednesday of the following week*.

d. Daily Intermediate Life Safety Measures (ILSM) Inspection Form – Completed daily by General Contractor and scanned in and *posted to Buzzsaw weekly by Wednesday of the following week*.

CONTRACTOR CHECKLIST

This agreement is between _____ and_____
Project Name (ref. #)_____
Project Start Date_____Ending Date_____
Work Allowed Between Hours_____AM/PM and_____AM/PM

Before performing any work on facility premises, outside contractors must read this checklist and comply with all local, state, federal and facility safety policies.

1.0 **Life Safety** Will the contractor compromise any part during the Life Safety System of this facility (ceiling tiles, penetrations in smoke or fire walls, blocking exits, shutting down fire/smoke detection or fire suppression, etc.) **Y N**
Describe._____
_____
_____

1.1 Is Interim Life Safe necessary? **Y N**, if yes, attach and follow interim plan.

2.0 **Services** Will there be any compromises to patient services during the work performed? **Y N**

2.1 What adjustments need to be implemented to minimize impact to residents, visitors and staff? **Y N** _____
_____
_____

3.0 **Chemical** Will hazardous chemicals (liquids or gases) be used on-site? **Y N**
If yes, what risks do they create for facility staff? Is there any chance of exposure?_____
_____
_____

3.1 Are there any facility chemicals being used, stored or handled where the contractor will be working? **Y N**

If yes, has the contractor been informed by issuing MSDS's? **Y N**

4.0 **"Hot Work":** Will the contractor use equipment which will generate open flames, sparks or other ignition sources **Y N**

4.1 Will flammable chemicals be in the area? **Y N**

4.2 Will a **Fire Watch** be necessary to be posted during all Hot Work activities? **Y N**

5.0 **Confined Spaces:** Does the work involve entry into a confined space? **Y N**
If yes, retain a copy of contractor's Confined Space Entry program (and CSE Permit if needed).

6.0 **Lockout/Tagout** : Does the work involve maintenance on energized equipment or systems? **Y N (If yes, retain a copy of the contractor's LOCKOUT/TAGOUT program)**

6.1 Is there any impact to residents, visitors, or staff during this procedure? **Y N**

If so, describe the impact, ways to minimize the impact and who has been notified._____
_____
_____

7.0 Unsafe Conditions/ Impact to Residents, Visitors and Staff Are there any unusual or unsafe conditions which need to be addressed and/or communicated to facility staff, visitors or residents? ? **Y N**
Describe._____
_____
_____

8.0 Description of Work Area The departments/areas you will be working are
List: _____
_____
_____

8.1 The potential hazards to you/your workers in the areas you are working in
List_____
_____
_____

8.2 The specific problems that can be caused by the wrong actions in the areas you are working
List_____
_____
_____

9.0 Contractor's Employees
Safety Officer Contact_____
Facility Project Manager_____
First Aid Plan_____
_____
Fire Plan_____
_____
Disaster Plan_____
Restricted Areas_____

10.0 Restricted Areas
The following are the areas of the hospital where construction workers are allowed to go in the hospital.
List_____
_____
_____

_____ _____
(Contractor Representative) (Facility Project Manager)
Date: _____ Date: _____

Contractor's Impact

System	Possible Interruption	Possible Effect to Patients
Electrical	- Changing position of switches and breakers - Cutting or splicing into wires - Disconnecting wires or terminals - Disturbing Junction Boxes/Electrical Panels - Core Drilling - Demolition of walls - Excavation	Electrical Systems provides LIFE SUPPORT (Directly and Indirectly) - Can cause DEATH to critical patients
Water Lines	- Turning valves - Cutting into lines - Demolition & Excavation	Dialysis, OR, HVAC, ICU, X Ray, etc Can cause DEATH to critical patients Infection Control issues Major Cleanup issues
Medical Gases: Oxygen Air Vacuum Nitrous Oxide Nitrogen	- Cutting or disturbing into lines (labeled, unlabeled) - Changing valve positions - Deactivating alarms - Demolition & Excavation	Oxygen, vacuum, air, etc. ICU, OR, Med/Surg. Can cause DEATH to critical patients
HVAC	- Shutting down - Modifying - Changing controls - Cutting into the roof - Producing foul odors near intakes - Cutting into chilled water lines - Obstruct fresh air intake	Temperature is critical in OR, ICU, etc. Infection Control issues Major Air Quality Issues
Fire Alarm and Sprinklers	- ANY modifications - covering or removing smoke heads - Demolition & Excavation - Damage or set off sprinkler heads - Duct work modifications	- Compromising Fire Safety - False Alarms - Floods - Major disruptions and distractions ALL THE ABOVE CAN RESULT IN DEATH
Code Alarms Nurse Call Wander Guards	- Demolition & Excavation - Unplugging - Changing position of switches/breakers	Lack of communicating system can result in patient death or injury

IF THERE IS ANY QUESTION REGARDING ANY OF THE INFORMATION ON THIS DOCUMENT, IMMEDIATELY CONTACT FACILITY MANAGEMENT OR SAFETY OFFICE TO RESOLVE ISSUES PRIOR TO WORK COMMENCEMENT.

Contract Company:_____

Receipt Acknowledged:_____

Signature:_____

Date:_____

DAILY LOG OF CONSTRUCTION

M T W Th F Pkg. No.:

PROJECT:

BUILDING	CONTRACT NO. V69DC-	DATE
CONTRACTOR	CONTRACTOR REPRESENTATIVE ON JOB	
WEATHER *(Rain, Snow, Cloudy, Windy, etc., OR NA if all indoors)* TEMP. High / Low	SITE *CONDITIONS (CLEAN, DEBRIS, DUST, ETC.)*	

NO. CONTRACTOR'S MEN BY JOB CATEGORIES	NO. SUBCONTRACTOR'S MEN BY JOB CATEGORIES

EQUIPMENT ON JOB Brief description of size	No. Units	Working Yes	Working No	MATERIALS DELIVERED
				OFFICIAL VISITORS TO JOB SITE

STATUS OF WORK

ITEM NO.	Brief description of work in progress, questionable performance, unforeseen developments on job etc. Include tests made and samples taken.

STATUS OF INFECTIOUS CONTROL MEASURES (NEGATIVE AIR FLOW, CLEAN WALK OFF MAT, ANTE-ROOM SECURE,…)

NEGATIVE AIR FLOW PRESSURE READING: _____

SAFETY COMMENTS

DIFFICULTIES WITH CONTRACTOR OR REPRESENTATIVE

UNFORESEEN DEVELOPMENTS ON JOB CONTINUED *(Describe conditions, action taken; person contacted, recommended actions)*

SIGNATURE	TITLE PROJECT SUPERINTENDENT

FORM QCA-01A

Daily Intermediate Life Safety Measures (ILSM) Inspection Form

INSTRUCTIONS: This form is to be utilized when significant hazards posed by existing NFPA 101 deficiencies or construction activities are in progress. ILSM must be implemented upon project start and continuously enforced through project completion to provide a level of life safety comparable to that described in Chapter 1-7, 31 and applicable occupancy chapters of the Life Safety Code. WHERE APPLICABLE NOTE EXCEPTIONS ONLY OF AREA IDENTIFIED AS BEING DEFICIENT DURING INSPECTION AND EXPLAIN IN SUFFICIENT DETAIL IN THE COMMENTS SECTION OF THIS FORM. TURN COMPLETED FORMS INTO THE LHS SAFETY OFFICER.

PROJECT:	DATE	MON	TUE	WED	THR	FRI	SAT	SUN
1. Are exits readily accessible and provide unobstructed egress?								
2. If required, due to inaccessibility of existing, have alternate exits been established?								
3. If alternate exists have been established, are personnel in the area informed and aware of their relocation and existence?								
4. Are the existing and relocation exits clearly identified and able to be seen in the event of an emergency or fire?								
5. Are fire evacuation routes posted and do they reflect up-to-date changes and alternate escape routes due to construction deficiencies?								
6. Are written procedures and guidelines posted in the immediate and adjacent areas for what to do and who to call in the event of fire or emergency?								
7. Are personnel in the immediate and adjacent areas aware and informed as to the procedures and guidelines to follow in the event of fire or emergency?								
8. Do fire alarms, detection, and suppression equipment and systems appear to be operational?								
9. If the fire alarm or suppression systems are impaired or temporarily made nonfunctional has a fire watch, as required or necessary, of the area been established?								
10. If the existing fire alarm or suppression systems/equipment are impaired, have measures been taken to provide equivalent equipment/systems for adequate protection? Note date of installation for equivalent measures to the right.								
11. If the fire alarm or suppression systems are impaired, are the temporary equipment/systems being inspected and tested at least monthly?								
12. If temporary fire alarm or suppression systems are installed, are personnel in the area aware and informed on how to operate or utilize in the event of fire or emergency?								
13. Has the LHS “No Smoking” policy been posted, implemented and enforced in the construction area?								
14. Are construction/remodel area storage, waste and debris being maintained to minimize potential for fire or safety hazards during daily operations?								

Daily Intermediate Life Safety Measures (ILSM) Inspection Form (Continued)

PROJECT:	DATE	MON	TUE	WED	THR	FRI	SAT	SUN
15. Are temporary partitions built to be smoke tight and of noncombustible/fire retardant materials to minimize spread of smoke or fire within the building?								
16 Do electrical panels, temporary wiring, extension cords, tools and equipment appear to be installed, utilized, and functioning in a safe manner?								
17. In general, are the exterior construction site, buildings, and ground free of hazard and potential safety violations?								
18. If there is any gas/arc welding or cutting being performed within the building or on site, have additional fire safety precautions been taken and the necessary equipment provided and utilized?								
19. If there is any gas/arc welding or cutting being performed within the building or on site, has the Plant Operations department been notified?								
20. If there are hand and safety rails required, are they in place and maintained in good condition?								
21. Are extension cords that are being used a 3 wire grounded type?								
22. If there are temporary electrical outlets provided, do they have ground fault protection at the receptacle or at the panel?								
23. I f hazardous chemicals are present and/or being used, are they being limited to the amount needed and used daily?								
24. Are MSDS sheets readily available for any hazardous chemicals that are present or being used?								
25. Do ladders and scaffolds appear to be in satisfactory condition and being utilized in a safe manner?								
26. Is personnel protective equipment, such as safety glasses, hard hats and etc. needed or required and being used?								
27. If infection control is required, are the appropriate policies and procedures known and being followed?								
28. If electrical equipment needs to be de-energized, are applicable “Lockout/Tagout” procedures being followed?								
PLACE INITIALS OF PERSON PERFORMING DAILY INSPECTION TO THE RIGHT.								

INSPECTION COMMENTS/FINDINGS: _____

DATE PROJECT STARTED_____ DATE PROJECT COMPLETED_____

PROJECT CE #:_____ GENERAL CONTRACTOR_____

AREAS(S) OF PROJECT/JOB INSPECTED_____

SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor’s representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:

1. The name and address of the proposed consultant.
2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal.

In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor’s monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA will report errors in computer-produced reports to the Contractor’s representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer’s representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work

activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer’s written approval before incorporating them into the network diagram. The Contracting Officer’s separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
   1. Notify the Contractor concerning his actions, opinions, and objections.
   2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

F. The Complete Project Schedule shall contain approximately 50 work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

C. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:

a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.

b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.

c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.

d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR’s approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data

required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor’s monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.

7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the

resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

C. Schedule of inspections to be included.

Project Name

Project No.

COTR

#	Inspections	Date	Comments
1	Pre-site inspection of existing conditions		
2	ACM containment		
3	Demo completion		
4	After ACM clearance (prior to tear down)		
5	Chaulk line		
6	Stud wall		
7	MEP outlet box		
8	MEP & Backing in-wall		
9	MEP insulation		
10	Completion of Drywall		
11	Above Ceiling		
12	Penetration inspection before ceiling grid		
13	Wall Hung Items; cabinets, mirrors, handrails,		

14 Finishes and Trim
15 Flooring Seam Layout
16 Hardware
17 Final finishes and flooring
18 Commissioning
19 After punch list completion

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
   1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
   2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
   3. The schedule does not represent the actual prosecution and progress of the project.
   4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.

1-2. For the purposes of this contract, samples test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.

1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:

A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.

1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.

1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.

1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.
2. Reproducible shall be full size.
3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to the COR.

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SECTION 01 35 26
SAFETY REQUIREMENTS

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SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer’s Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

2. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

3. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

4. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

5. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

6. U. S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

7. U. S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

8. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA “Competent Person” (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;

2. Days away from work (any time lost after day of injury/illness onset);

3. Restricted work;

4. Transfer to another job;

5. Medical treatment beyond first aid;

6. Loss of consciousness; or

7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative or Government Designated Authority.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP

in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.

2. Address both the Prime Contractors and the subcontractors work operations.

3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

4. Address all the elements/sub-elements and in order as follows:

a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

(1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

(2) Plan approver (company/corporate officers authorized to obligate the company);

(3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION.** List the following:

(1) Contractor;

(2) Contract number;

(3) Project name;

(4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor’s written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

(1) A statement of the employer’s ultimate responsibility for the implementation of his SOH program;

(2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.

(3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

(4) Requirements that no work shall be performed unless a designated competent person is present on the job site;

(5) Requirements for pre-task Activity Hazard Analysis (AHAs);

(6) Lines of authority;

(7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

(1) Identification of subcontractors and suppliers (if known);

(2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**

(1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

(2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc…) and any requirements for periodic retraining/recertification are required.

(3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

(4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. **SAFETY AND HEALTH INSPECTIONS.**

(1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., “Site Safety and Health CP”), proof of inspector’s training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

(2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. **ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify

person(s) responsible to provide the following to the Contracting Officer Representative or Government Designated Authority:

(1) Exposure data (man-hours worked);

(2) Accident investigations, reports, and logs.

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

(1) Emergency response ;

(2) Contingency for severe weather;

(3) Fire Prevention ;

(4) Medical Support;

(5) Posting of emergency telephone numbers;

(6) Prevention of alcohol and drug abuse;

(7) Site sanitation (housekeeping, drinking water, toilets);

(8) Night operations and lighting ;

(9) Hazard communication program;

(10) Welding/Cutting “Hot” work ;

(11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

(12) General Electrical Safety

(13) Hazardous energy control (Machine LOTO);

(14) Site-Specific Fall Protection & Prevention;

(15) Excavation/trenching;

(16) Asbestos abatement;

(17) Lead abatement;

(18) Crane Critical lift;

(19) Respiratory protection;

(20) Health hazard control program;

(21) Radiation Safety Program;

(22) Abrasive blasting;

(23) Heat/Cold Stress Monitoring;

(24) Crystalline Silica Monitoring (Assessment);

(25) Demolition plan (to include engineering survey);

(26) Formwork and shoring erection and removal;

(27) PreCast Concrete.

C. Submit the APP to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative or Government Designated Authority, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative Government Designated Authority. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAs):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).

a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.

b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In

addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 “SITE SAFETY AND HEALTH OFFICER” (SSHO) and “COMPETENT PERSON” (CP):

A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor’s superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor’s work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.

C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented “repeat” deficiencies in the execution of safety requirements will require retaking the requisite formal course.

D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

E. Submit training records associated with the above training requirements to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.

F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident

reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.

2. The Contracting Officer Representative or Government Designated Authority will be notified immediately prior to start of the inspection and invited to accompany the inspection.

3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.

4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative or Government Designated Authority within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

A. Notify the Contracting Officer Representative or Government Designated Authority as soon as practical, but no more than four hours after any

accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than $5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative or Government Designated Authority determine whether a government investigation will be conducted.

B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least $20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative or Government Designated Authority within 5 calendar days of the accident. The Contracting Officer Representative or Government Designated Authority will provide copies of any required or special forms.

C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative or Government Designated Authority monthly.

D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative or Government Designated Authority monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative or Government Designated Authority as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats – unless written authorization is given by the Contracting Officer Representative or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. However even with authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative or Government Designated Authority appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative or Government Designated Authority.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas.

B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if

the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class [____}**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

   a. During Construction Work:

      i. Notify the Contracting Officer Representative or Government Designated Authority

      ii. Execute work by methods to minimize raising dust from construction operations.

      iii. Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

   b. Upon Completion:

      i. Clean work area upon completion of task

      ii. Notify the Contracting Officer Representative or Government Designated Authority

2. Class II requirements:

   a. During Construction Work:

      i. Notify the Contracting Officer Representative or Government Designated Authority

      ii. Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.

      iii. Water mist work surfaces to control dust while cutting.

      iv. Seal unused doors with duct tape.

      v. Block off and seal air vents.

      vi. Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

i. Wipe work surfaces with cleaner/disinfectant.

ii. Contain construction waste before transport in tightly covered containers.

iii. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.

iv. Upon completion, restore HVAC system where work was performed

v. Notify the Contracting Officer Representative or Government Designated Authority

3. Class III requirements:

a. During Construction Work:

i. Obtain permit from the Contracting Officer Representative or Government Designated Authority

ii. Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.

iii. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

iv. Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.

v. Contain construction waste before transport in tightly covered containers.

vi. Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

i. Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative or Government Designated Authority and thoroughly cleaned by the VA Environmental Services Department.

ii. Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

iii. Vacuum work area with HEPA filtered vacuums.

iv. Wet mop area with cleaner/disinfectant.

v. Upon completion, restore HVAC system where work was performed.

vi. Return permit to the Contracting Officer Representative or Government Designated Authority

4. Class IV requirements:

a. During Construction Work:

i. Obtain permit from the Contracting Officer Representative or Government Designated Authority

ii. Isolate HVAC system in area where work is being done to prevent contamination of duct system.

iii. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

iv. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.

v. Seal holes, pipes, conduits, and punctures.

vi. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.

vii. All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

i. Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative or Government Designated Authority with thorough cleaning by the VA Environmental Services Dept.

ii. Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

iii. Contain construction waste before transport in tightly covered containers.

iv. Cover transport receptacles or carts. Tape covering unless solid lid.

v. Vacuum work area with HEPA filtered vacuums.

vi. Wet mop area with cleaner/disinfectant.

vii. Upon completion, restore HVAC system where work was performed.

viii. Return permit to the Contracting Officer Representative or Government Designated Authority

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.

2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:

   i. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping

   ii. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.

   iii. Class III & IV - Seal all penetrations in existing barrier airtight

   iv. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris

   v. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing

   vi. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes

2. Barrier Doors: Self Closing solid core wood in steel frame, painted

3. Dust proof drywall

4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer’s instructions.

5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose

6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches

7. Disinfectant: Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

F. A dust control program will be establish and maintained as part of the contractor’s infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.

2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.

3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.

3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary

3. **All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.**

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.

2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.

3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Construction Partitions:

1. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative or Government Designated Authority.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative or Government Designated Authority. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative or Government Designated Authority.

N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.

P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

R. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. **All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition** (refer to NFPA 70E for *Work Involving Electrical Hazards, including Exemptions to Work Permit*). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered “energized electrical work” (live work) under NFPA 70E, and shall only be performed by qualified

persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative .

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. “Assured Equipment Grounding Conductor Program” only is not allowed.

1.16 FALL PROTECTION

A. The **fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent,** to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.

3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR

1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The **fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.**

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.

2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.

3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.

4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person’s name and signature;

2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.

B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the COR prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the COR. The permit shall be maintained onsite and include the following:

1. Determination of soil classification

2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.

3. Indication of selected excavation protective system.

4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.

5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with

Subpart CC are effective and there is no “Phase In” date of November 10, 2014.

C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel
2. over any occupied building unless
   i. the top two floors are vacated
   ii. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR.

1.22 WELDING AND CUTTING

A. As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at least 24 hours in advance.

1.23 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "**DO NOT USE**," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. ***Skylights located in floors or roofs are considered floor or roof hole/openings***.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.

2. Covers shall be secured when installed, clearly marked with the word “HOLE”, “COVER” or “Danger, Roof Opening-Do Not Remove” or color-coded or equivalent methods (e.g., red or orange “X”). Workers must be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.

5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L’Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.

B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchq.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org

ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org

CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmb.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.et1.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org

ICEA Insulated Cable Engineers Association Inc.
http://www.icea.net

\ICAC Institute of Clean Air Companies
http://www.icac.com

IEEE Institute of Electrical and Electronics Engineers
http://www.ieee.org\

IMSA International Municipal Signal Association
http://www.imsasafety.org

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association
http://www.mbma.com

MSS Manufacturers Standardization Society of the Valve and Fittings Industry Inc.
http://www.mss-hq.com

NAAMM National Association of Architectural Metal Manufacturers
http://www.naamm.org

NAPHCC Plumbing-Heating-Cooling Contractors Association
http://www.phccweb.org.org

NBS National Bureau of Standards
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
http://www.nationboard.org

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
http://www.nema.org

NFPA National Fire Protection Association
http://www.nfpa.org

NHLA National Hardwood Lumber Association
http://www.natlhardwood.org

NIH National Institute of Health
http://www.nih.gov

NIST National Institute of Standards and Technology
http://www.nist.gov

NLMA Northeastern Lumber Manufacturers Association, Inc.
http://www.nelma.org

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

NSF	National Sanitation Foundation http://www.nsf.org
NWWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com
SWI	Steel Window Institute http://www.steelwindows.com

TCA	Tile Council of America, Inc. http://www.tileusa.com
TEMA	Tubular Exchange Manufacturers Association http://www.tema.org
TPI	Truss Plate Institute, Inc. 583 D'Onofrio Drive; Suite 200 Madison, WI 53719 (608) 833-5900
UBC	The Uniform Building Code See ICBO
UL	Underwriters' Laboratories Incorporated http://www.ul.com
ULC	Underwriters' Laboratories of Canada http://www.ulc.ca
WCLIB	West Coast Lumber Inspection Bureau 6980 SW Varns Road, P.O. Box 23145 Portland, OR 97223 (503) 639-0651
WRCLA	Western Red Cedar Lumber Association P.O. Box 120786 New Brighton, MN 55112 (612) 633-4334
WWPA	Western Wood Products Association http://www.wwpa.org

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
   1. Adversely effect human health or welfare,
   2. Unfavorably alter ecological balances of importance to human life,
   3. Effect other species of importance to humankind, or;
   4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:
   1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
   2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
   3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
   4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
   5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
   6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
   a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
   b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
   c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
   d. Description of the Contractor's environmental protection personnel training program.
   e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's

proposed operations and the requirements imposed by those laws, regulations, and permits.

f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.

g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.

h. Permits, licenses, and the location of the solid waste disposal area.

i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.

j. Environmental Monitoring Plans for the job site including land, water, air, and noise.

k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.

B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to

trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.

9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
   1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
   2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
   3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Wisconsin and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
   1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
   2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
   a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	NA
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.
c. Provide soundproof housings or enclosures for noise-producing machinery.
d. Use efficient silencers on equipment air intakes.
e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

1. Waste Management Plan development and implementation.
2. Techniques to minimize waste generation.
3. Sorting and separating of waste materials.
4. Salvage of existing materials and items for reuse or resale.
5. Recycling of materials that cannot be reused or sold.

D. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, copper, etc).
7. Cardboard, paper and packaging.
8. Bitumen roofing materials.
9. Plastics (eg, ABS, PVC).
10. Carpet and/or pad.
11. Gypsum board.
12. Insulation.
13. Paint.
14. Fluorescent lamps.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website http://www.wbdg.org/tools/cwm.php provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to

be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
   1. Procedures to be used for debris management.
   2. Techniques to be used to minimize waste generation.
   3. Analysis of the estimated job site waste to be generated:
      a. List of each material and quantity to be salvaged, reused, recycled.
      b. List of each material and quantity proposed to be taken to a landfill.
   4. Detailed description of the Means/Methods to be used for material handling.
      a. On site: Material separation, storage, protection where applicable.
      b. Off site: Transportation means and destination. Include list of materials.
         1) Description of materials to be site-separated and self-hauled to designated facilities.
         2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
      c. The names and locations of mixed debris reuse and recycling facilities or sites.
      d. The names and locations of trash disposal landfill facilities or sites.
      e. Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.
B. List of each material and quantity proposed to be taken to a landfill.
C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.
C. Separate out materials and recycle them. Submit report from construction and demolition “recycle” facility. One such facility that can/has been used is the Waste Management C&D Recycling facility (formerly City Wide Recycling), 10700 West Brown Deer Road, Milwaukee, WI, 53224. Phone number is (414) 355 – 6500. Plant manager is Mike

Miller. This Waste Management facility will give contractor estimated weight of recycled materials including LEED report identifying drywall, inert materials (bricks, concrete, etc.), metals, old cardboard, wood recycled and the approximate amount of materials that cannot be recycled --- which is then landfilled. Other facilities offering similar reporting and methods can be proposed by Contractor.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

D. Contractor is required to complete and keep current this document. Confirm with the VA the most current version of the tables.

Project Name:_____ Location:_____ Project Contractor:_____
COTR:_____
Date:_____

Material Being Reused/Recycled	Reused/Recycled	Quantity (lbs or cubic yards	Recycler/Location	Comments
Masonry				
Concrete				
Scrap Metals				
Packaging				
Drywall				
Wood				
Plumbing Fixtures				
Glass				
Plastics (noncontaminated)				
Acoustical Ceiling Tile				

Wire				
Light Fixtures				
Lamps				
Ballasts				
Carpeting				

Project Name:_____

Location:__ _____ __

Project Contractor:_____ _____

COTR:_____

Date:_____

KEY:

(R) = Recycled Content

(ES) = Energy Star

(BP) = Biobased Product

(FEMP) = FEMP-Designated Product

Product: What specific product was purchased?

"Green" Content: What makes it green? % recycled, biobased, energy star, etc.

Material	**Product**	**"Green" Content**	**Manufacturer**	**Comments**
Appliances (R)				
Bathroom Fixtures (R)				
Building Insulation (R,ES)				
Cement and Concrete (R)				
Composite panels (BP)				
Doors and skylights (ES)				
Floor tiles (R)				
Laminated paperboard (R)				
Structural fiberboard				
Roofing materials (R, BP, ES)				

Windows (ES)				
Office furniture				
Carpet (R)				
Carpet cushion (R)				
Compact fluorescent lamps (CFLs) (ES)				
Decorative light strings (ES)				
Downlight luminaires (FEMP)				
Fluorescent ballasts (FEMP)				
Fluorescent luminaires (FEMP)				
Fluorescent tube lamps (FEMP)				
LED lighting				
Light fixtures (ES)				
Lighting controls (FEMP)				
Mats (R)				
Paint -- consolidated latex paint (R)				
Paint -- reprocessed latex paint (R)				
Bike racks (R)				
Plastic fencing (R)				
Signage (R)				
Adhesive and Mastic Removers (BP)				
Carpet and Upholstery Cleaners - General Purpose (BP)				
Carpet and Upholstery Cleaners - Spot Removers (BP)				
Dust Suppressants (BP)				
Floor Strippers (BP)				
Graffiti and Grease Removers (BP)				
Sorbents (BP)				
Mats (R)				
Wood and concrete sealers (BP)				

- - - E N D - - -

SECTION 01 74 19
ATTACHMENT A – SAMPLE CONSTRUCTION WASTE MANAGEMENT PLAN

Introduction.

This site based **Construction Waste Management Plan** has been developed to manage the non-hazardous building construction and demolition waste by diverting waste from the landfills through salvaging, recycling, or reusing building materials for the Department of Veterans Affairs during construction activities. The Construction Waste Management Plan has been designed to establish records to quantify construction and demolition debris diversion and disposal. Based on the work that is scheduled to be part of the contract and the engineering practices to be implemented in conjunction with the work, every effort is being made to protect the people, assets, and the environment of the Department of Veterans Affairs.

Contents.

ORGANIZATION AND RESPONSIBILITIES
- Job Site Superintendent
- General Contractor
- All Other On-site Personnel
- Construction/Renovation Area

SITE DESCRIPTION

PERSONNEL

WASTE MANAGEMENT GOALS

PLAN IMPLEMENTATION, OVERSIGHT & ENFORCEMENT

MEETINGS & COMMUNICATION

SITE ASSESSMENT DISPOSAL AND HANDLING

WASTE AUDITING PROCEDURES

WASTE MANAGEMENT DOCUMENTATION

Personnel Organization and Responsibilities.

This construction project has been authorized by and is under the supervision of the Department of Veterans Affairs, Milwaukee, WI.
Job Site Superintendent: ***[Superintendent Name]*** will be the on-site employee responsible for the implementation and enforcement of the Construction Waste Management Plan and is so delegated by ***[Prime Contractor Name].***
Prime Contractor: ***[Prime Contractor Name]*** will oversee the work of all construction staff and subcontractors. The Contractor will be responsible for instituting the measures as outlined in this Construction Waste Management Plan and ensuring their effectiveness.
All Other On-site Personnel: All other on-site construction personnel, including all subcontractors, will be responsible for adhering to the

Construction Waste Management Plan as established by ***[Prime Contractor Name]*** as well as any additional practices, laws, and regulations for ensuring a safe work environment.
Construction/Renovation Area: The work will take place at the Department of Veterans Affairs Medical Center, Milwaukee Wisconsin. The main construction area is contained at the ***[Contract Location]*** as shown on the drawings.

Site Description.
The worksite is an enclosed steel, concrete and masonry building structure.

Personnel.
As required in Specification Section 01 74 19 Construction Waste Management: All construction workers will be aware of the Construction Waste Management Plan through the project's Pre-Construction Meeting as well as the Project Kick-Off Meeting conducted by ***[Prime Contractor Name].*** The meetings will consist of the information contained in this Construction Waste Management Plan, including, but not limited to; the construction limits, waste management goals, plan implementation, oversight and enforcement, meetings and communication, documentation, site assessment-expected wastes, disposal and handling, trade contractor waste management plan, waste management progress report, and work area limits, as well as the safety guidelines of the VA. Upon completing this briefing ***[Superintendent Name]*** will enforce the Construction Waste Management Plan throughout the life of the project. Weekly contractor meetings will include the Construction Waste Management Plan as well as the Environmental Protection Plan in section 01 57 19 to ensure new and all workers onsite are aware of the requirements and procedures.

Waste Management Goals.

This Construction Waste Management Plan is the responsibility of the Prime Contractor and to be enforced for all subcontractors by the Prime Contractor. By effectively managing this Construction Waste Management Plan, ***[Prime Contractor Name]*** will recycle or salvage (for reuse) all feasible materials to a minimum of **50 percent by weight.**

The Waste Management Plan outlines the expected wastes to be confronted on site, means of disposal and handling methods, and required documentation. The ***[Prime Contractor Name]*** will provide non hazardous waste manifest identifying weight of all waste generated per delivery (dumpster)

This Construction Waste Management Plan is in conjunction with specification section 01 74
19 Construction Waste Management.

[Prime Contractor Name] will monitor, implement, and document this plan throughout the construction of this project. Monitoring of on-site compliance with this plan will be performed by the ***[Prime Contractor Name]*** Superintendents on a daily basis. During demolition, the demolition contractor will provide one metal scrap dumpster and one mixed waste dumpster that will be used for all materials. The metal dumpster will be taken by ***[Demolition Subcontractor Name, Address]*** for recycling. The mixed waste dumpster will be taken to ***[Company 1 Name, address],*** where it will be sorted

and separated for recycling. Any non-recyclable material will be sent to landfill. Recyclable material will be weighed and recorded by ***[Company 1 Name, address].*** During reconstruction there will be one dumpster provided for mixed waste. The mixed waste dumpster will be taken to ***[Company 2 Name],*** where it will be sorted and separated for recycling. Records will be provided in accordance with LEED Reference Guide and LEED Template. The reports will be submitted monthly.

Meetings and Communication.

Each and every trade contractor and subcontractor will be required to attend a Pre-Construction Meeting and Project Kick-Off Meeting. New construction personnel that are unable to attend are required to attend a brief safety meeting that will include a construction waste training session before being allowed to work on the site. Further, the Demolition Debris Management Plan will be on the agenda at regular construction meetings to update the project team on the status of ***[Prime Contractor Name]*** goals for diverted waste and what measures may need to be implemented if these goals are not being met.

SITE ASSESSMENT- DISPOSAL & HANDLING
Contractor to provide dumpsters for processing recyclables and waste; Examples are: 1) Concrete materials; 2) Metal; 3) mixed waste All of these to be sorted at landfill site or recycling facility.

Upon approval, ***[Prime Contractor Name]*** will use the VA-provided cardboard dumpster for all cardboard materials.

The following table lists expected wastes on this project, their disposal method, and handling procedures:

Hauler:
[Company Name, Contact, Address]

Recycling:
[Company Name, Contact, Address]

Item	Disposal method	Handling Procedure	Destination/Recipient
Masonry	Recycle	Place in concrete dumpster	ACME WASTE, INC.
Concrete	Recycle	Place in concrete dumpster	ACME WASTE, INC.
Scrap Metals	Recycle	Place in Metal dumpster	ACME WASTE, INC.
Cardboard	Recycle or reuse	Minimal packaging where possible, or place in cardboard dumpster	VA-provided cardboard dumpster (permission required)
Drywall	Recycle	Place in mixed	ACME WASTE, INC.

		dumpster	
Wood (clean)	Recycle	Place in mixed dumpster	ACME WASTE, INC.
Plumbing Fixtures	Recycle	Place in mixed dumpster	ACME WASTE, INC.
Glass	Recycle	Place in mixed dumpster	ACME WASTE, INC.
Plastics (noncontaminated)	Recycle	Place in mixed dumpster	ACME WASTE, INC.
Plastics (contaminated)	Landfill	Place in mixed dumpster	ACME WASTE, INC.
Ceiling Tile	Recycle	Place in mixed dumpster	ACME WASTE, INC.
Wiring	Recycle/Salvage	Electrician will reuse or recycle	[Trade Subcontractor Name]
Light Fixtures	Recycle/Salvage	Electrician will reuse, salvage, or recycle	[Trade Subcontractor Name]
Lamps (Universal Waste)	Recycle/Salvage	Electrician will reuse, salvage, or recycle	[Trade Subcontractor Name]
Ballasts	Recycle/Salvage	Electrician will reuse, salvage, or recycle	[Trade Subcontractor Name]
Carpet	Recycle	Carpet Subcontractor place in mixed dumpster or recycle	[Company Name]
Inerts	Recycle	Place in Concrete Dumpster	[Company Name]
Soil	Reuse	Reuse throughout project	[Contractor Name]
All Other Wastes	Landfill	Reduce waste where possible, research recycling or reuse opportunities	[Company Name]

Waste Auditing.
All subcontractors are responsible for daily site cleanup and ensuring that all recycling containers are kept free of contamination. ***[Prime Contractor Name]*** representatives shall be responsible for daily checks of trash and recycling containers to check for and ensure the removal of contamination. Violators will be required to re-sort any misplaced waste and, if the problem continues, pay the cost of ***[Prime Contractor Name]*** time to sort recyclables from the
trash. ***[Prime Contractor Name]*** representatives shall be responsible for contacting haulers for collection service.

Documentation.
Documentation of the waste management plan will consist of the following:

1. Records will be provided in accordance with LEED Reference Guide and LEED Template.
2. Records will include the amount of material salvaged, recycled and re-used.
3. Records will include a list of materials taken to the landfill.
4. Material tracking data shall be provided indicating receiving parties, dates, weight tickets, tipping fees, manifests and the total resulting cost or savings.

The quantities in the report will be updated by ***[Prime Contractor Name]*** based on information provided by each Trade Contractor and the independent hauler under contract to provide the metal dumpsters. Each Trade Contractor shall be responsible for providing the following documentation for any waste generated on site that is not deposited in the dumpsters provided by ***[Prime Contractor Name].***

1. A record of the type and quantity (by weight) of each material salvaged, reused, recycled, or disposed in a manner other than that provided by ***[Prime Contractor Name]*** through their independent hauler.
2. Disposal receipts: Provide copies of all receipts issued by a disposal facility for CDL waste that is disposed in a landfill.
3. Recycling Receipts: Provide copies of all receipts issued by an approved recycling facility.
4. Salvaged materials document: types and quantities (by weight) for materials salvaged for reuse on site, sold, or donated to a third party.

This documentation will then be compiled by ***[Prime Contractor Name]*** in monthly waste tracking reports.

SECTION 01 81 11

SUSTAINABLE DESIGN REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

1.2 OBJECTIVES

A. To maximize resource efficiency and reduce the environmental impacts of construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:

1. Select products that minimize consumption of energy, water and non-renewable resources, while minimizing the amounts of pollution resulting from the production and employment of building technologies. It is the intent of this project to conform with EPA’s Five Guiding Principles on environmentally preferable purchasing. The five principles are:
   a. Include environmental considerations as part of the normal purchasing process.
   b. Emphasize pollution prevention early in the purchasing process.
   c. Examine multiple environmental attributes throughout a product’s or service’s life cycle.
   d. Compare relevant environmental impacts when selecting products and services.
   e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
2. Control sources for potential Indoor Air Quality (IAQ) pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing means and methods for performing the work of this Contract and in

proposing product substitutions and/or changes to specified processes.

4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

1.3 RELATED DOCUMENTS

A. Section 01 74 19 CONSTRUCTION WASTE MANANGEMENT

B. Section 01 81 09 TESTING FOR INDOOR AIR QUALITY (not written yet)

C. Section 01 91 00 GENERAL COMMISSIONG REQUIREMENTS

1.4 DEFINITIONS

A. Agrifiber Products: Composite panel products derived from agricultural fiber

B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary to be a commercial or industrial product (other than food or feed) that is composed, in whole or in significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials

C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight

D. Certificates of Chain-of-Custody: Certificates signed by manufacturers certifying that wood used to make products has been tracked through its extraction and fabrication to ensure that is was obtained from forests certified by a specified certification program

E. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder

F. Construction and Demolition Wast.e: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan is to be provided by the Contractor as defined in Section 01 74 19.

G. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.

H. Light Pollution: Light that extends beyond its source such that the additional light is wasted in an unwanted area or in an area where it inhibits view of the night sky

I. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock

J. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use

K. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content must be material that would not have otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 “Guidelines for the Use of Environmental Marketing Claims”: www.ftc.gov/bcp/grnrule/guides980427

L. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site

M. Salvaged or Reused Materials: Materials extracted from existing buildings in order to be reused in other buildings without being manufactured

N. Sealant: Any material that fills and seals gaps between other materials

O. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.

P. Type 2 Finishes: “Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals offgas

Q. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.

1.5 SUBMITTALS

A. Sustainable Design Submittals:

1. Alternative Transportation: Provide manufacturer’s cut sheets for all bike racks installed on site, including the total number of bicycle storage slots provided. Also, provide manufacturer’s cut

sheets for any alternative-fuel refueling stations installed on site, including fueling capacity information for an 8-hour period.

2. Heat Island Effect:
   a. Site Paving: Provide manufacturer’s cut sheets for all impervious paving materials, highlighting the Solar Reflectance Index (SRI) of the material. Also, provide cut sheets for all pervious paving materials.
   b. Roofing Materials: Submittals for roofing materials must include manufacturer’s cut sheets or product data highlighting the Solar Reflectance Index (SRI) of the material.
3. Exterior Lighting Fixtures: Submittals must include cut sheets with manufacturer’s data on initial fixture lumens above 90° from nadir for all exterior lighting fixtures, and, for parking lot lighting, verification that the fixtures are classified by the IESNA as “full cutoff” (FCO); OR provide documentation that exterior luminaires are IDA-Approved as Dark-Sky Friendly by the International Dark Sky Association (IDA) Fixture Seal of Approval Program.
4. Irrigation Systems: Provide manufacturer’s cut sheets for all permanent landscape irrigation system components and for any rainwater harvesting system components, such as cisterns.
5. Water Conserving Fixtures: Submittals must include manufacturer’s cut sheets for all water-consuming plumbing fixtures and fittings (toilets, urinals, faucets, showerheads, etc.) highlighting maximum flow rates and/or flush rates. Include cut sheets for any automatic faucet-control devices.
6. Process Water Use: Provide manufacturer’s cut sheets for all water-consuming commercial equipment (clothes washers, dishwashers, ice machines, etc.), highlighting water consumption performance. Include manufacturer’s cut sheets or product data for any cooling towers, highlighting water consumption estimates, water use reduction measures, and corrosion inhibitors.
7. Elimination of CFCs AND HCFCs: Provide manufacturer’s cut sheets for all cooling equipment with manufacturer’s product data, highlighting refrigerants; provide manufacturer’s cut sheets for all fire-suppression equipment, highlighting fire-suppression agents; provide manufacturer’s cut-sheets for all polystyrene insulation (XPS) and

closed-cell spray foam polyurethane insulation, highlighting the blowing agent(s).

8. Appliances and Equipment: Provide copies of manufacturer's product data for all Energy Star eligible equipment and appliances, including office equipment, computers and printers, electronics, and commercial food service equipment (excluding HVAC and lighting components), verifying compliance with EPA's Energy Star program.
9. On-Site Renewable Energy Systems: Provide cut sheets and manufacturer's product data for all on-site renewable energy generating components and equipment, including documentation of output capacity.
10. Measurement and Verification Systems: Provide cut sheets and manufacturer's product data for all controls systems, highlighting electrical metering and trending capability components.
11. Salvaged or Reused Materials: Provide documentation that lists each salvaged or reused material, the source or vendor of the material, the purchase price, and the replacement cost if greater than the purchase price.
12. Recycled Content: Submittals for all materials with recycled content (excluding MEP systems equipment and components) must include the following documentation: Manufacturer's product data, product literature, or a letter from the manufacturer verifying the percentage of post-consumer and pre-consumer recycled content (by weight) of each material or product
    a. An electronic spreadsheet that tabulates the Project's total materials cost and combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value) expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate, on an ongoing basis, line items for each material, including cost, pre-consumer recycled content, post-consumer recycled content, and combined recycled content value.
13. Regional Materials: Submittals for all products or materials expected to contribute to the regional calculation (excluding MEP

systems equipment and components) must include the following documentation:

a. Cost of each material or product, excluding cost of labor and equipment for installation
b. Location of product manufacture and distance from point of manufacture to the Project Site
c. Location of point of extraction, harvest, or recovery for each raw material in each product and distance from the point of extraction, harvest, or recovery to the Project Site
d. Manufacturer’s product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of manufacture for each regional material
e. Manufacturer’s product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of extraction, harvest, or recovery for each regional material or product, including, at a minimum, gravel and fill, planting materials, concrete, masonry, and GWB
f. An electronic spreadsheet that tabulates the Project’s total materials cost and regional materials value, expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor’s Certificate and Application for Payment. It should indicate on an ongoing basis, line items for each material, including cost, location of manufacture, distance from manufacturing plant to the Project Site, location of raw material extraction, and distance from extraction point to the Project Site.

14. Outdoor Air Delivery Monitoring: Provide manufacturer’s cut sheets highlighting the installed carbon dioxide monitoring system components and sequence of controls shop drawing documentation, including CO2 differential set-points and alarm capabilities.
15. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air, must include manufacturer’s MSDSs or other Product Data highlighting VOC content.

a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.

16. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content

17. Exterior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on ambient air quality, must include manufacturer's MSDSs or other manufacturer's Product Data highlighting VOC content.

18. Floorcoverings:

a. Carpet Systems: Submittals for all carpet must include the following:

1) A copy of an assessment from the Building for Environmental and Economic Sustainability (BEES) software model, either Version 3.0 or 4.0, with parameters of the model set as described by this specification section.

2) Manufacturer's product data verifying that all carpet systems meet or exceed the testing and product requirements of the Carpet and Rug Institute Green Label Plus program.

b. Engineered Wood Flooring: Submittals for all engineered wood flooring must include manufacturer's product data verifying certification under either the Greenguard or FloorScore indoor emissions testing program.

19. Composite Wood and Agrifiber Binders: Submittals for all composite wood and agrifiber products (including but not limited to particleboard, wheatboard, strawboard, agriboard products, engineered wood components, solid-core wood doors, OSB, MDF, and plywood products) must include manufacturer's product data verifying that these products contain no urea-formaldehyde resins.

20. Systems Furniture and Seating: Provide manufacturer's product data verifying that all systems furniture and seating products meet the requirements of one of the following:

a. Greenguard certification

b. SCS Indoor Advantage certification

c. SCS Indoor Advantage Gold certification

d. BIFMA Standard X7.1-2005, as tested to BIFMA method M7.1-2005 and as verified by an independent laboratory

d. Calculated indoor air concentration limits for furniture systems and seating determined by the U.S. EPA's Environmental Technology Verification Large Chamber Test Protocol for Measuring Emissions of VOCs and Aldehydes (September 1999) testing protocol as conducted in an independent air quality testing laboratory

21. Entryway Systems: Provide manufacturer's cut sheets for all walk-off systems installed to capture particulates, including permanently installed grates, grilles, slotted systems, direct glue-down walk-off mats, and non-permanent roll-out mats.

22. Air Filtration: Provide manufacturer's cut sheets and product data highlighting the following:

    a. Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs) per ASHRAE HVAC Design Manual for Hospitals and Clinics.

    b. Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed AHUs are used during construction. See above for requirements

23. Mercury in Lighting: Provide manufacturer's cut sheets or product data for all fluorescent or HID lamps highlighting mercury content.

24. Lighting Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all lighting controls systems components.

25. Thermal Comfort Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all thermal comfort-control systems components.

26. Blended Cement: It is the intent of this specification to reduce CO_2 emissions and other environmentally detrimental effects resulting from the production of portland cement by requiring that all concrete mixes, in aggregate, utilize blended cement mixes to displace portland cement as specified in Section 03 30 00, CONCRETE typically included in conventional construction. Provide the following submittals:

    a. Copies of concrete design mixes for all installed concrete

b. Copies of typical regional baseline concrete design mixes for all compressive strengths used on the Project

c. Quantities in cubic yards of each installed concrete mix

27. Gypsum Wall Board: Provide manufacturer’s cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.

28. Fiberglass Insulation: Provide manufacturer’s cut sheets or product data verifying that fiberglass batt insulation contains no urea-formaldehyde.

29. Duct Acoustical Insulation: Provide manufacturer’s cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous coatings that prevent dust from accumulating in the insulating materials.

30. Green Housekeeping: Provide documentation that all cleaning products and janitorial paper products meet the VOC limits and content requirements of this specification section.

B. Project Materials Cost Data: Provide a spreadsheet in an electronic file indicating the total cost for the Project and the total cost of building materials used for the Project, as follows:

1. Not more than 60 days after the Preconstruction Meeting, the General Contractor shall provide to the Owner and Architect a preliminary schedule of materials costs for all materials used for the Project organized by specification section. Exclude labor costs and all mechanical, electrical, and plumbing (MEP) systems materials and labor costs. Include the following:

a. Identify each reused or salvaged material, its cost, and its replacement value.

b. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product’s weight, its cost, its combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value), and the total combined recycled content value for all materials as a percentage of total materials costs.

c. Identify each regional material, its cost, its manufacturing location, the distance of this location from the Project site,

the source location for each raw material component of the material, the distance of these extraction locations from the Project site, and the total value of regional materials as a percentage of total materials costs.

d. Identify each biobased material, its source, its cost, and the total value of biobased materials as a percentage of total materials costs. Also provide the total value of rapidly renewable materials (materials made from plants that are harvested in less than a 10-year cycle) as a percentage of total materials costs.

e. Identify each wood-based material, its cost, the total wood-based materials cost, each FSC Certified wood material, its cost, and the total value of Certified wood as a percentage of total wood-based materials costs.

2. Provide final versions of the above spreadsheets to the Owner and Architect not more than 14 days after Substantial Completion.

C. Construction Waste Management: See Section 01 74 19 “Construction Waste Management” for submittal requirements.

D. Construction Indoor Air Quality (IAQ) Management: Submittals must include the following:

1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner’s approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including, but not limited to, descriptions of the following:

2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling

a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage

b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials

c. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille

d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit

3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:

a. Manufacturer’s cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media to be installed at return air grilles during construction if permanently installed AHUs are used during construction.

b. Manufacturer’s cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).

4. Not more than 14 days after Substantial Completion provide the following:

a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.

b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each approach, documenting implementation of the IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.

c. A copy of the report from testing and inspecting agency documenting the results of IAQ testing, demonstrating conformance with IAQ testing procedures and requirements defined in Section 01 81 09 “Testing for Indoor Air Quality.”

E. Commissioning: See Section 01 91 00 “General Commissioning Requirements” for submittal requirements.

F. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:

1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 ”Construction Waste Management.”
2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

1.6 QUALITY ASSURANCE

A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project’s Sustainable Design Requirements and coordination of the Contractor’s management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

PART 2 - PRODUCTS

2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

A. Site Clearing: Topsoil shall be provided by the Contractor from on-site material which has been stockpiled for reuse. Off-site borrow should only be used when on-site sources are exhausted. Chip and/or compost on site all vegetated material identified for removal.

B. Do not burn rubbish, organic matter, etc. or any material on the site. Dispose of legally in accordance with Specifications Sections 01 74 19.

C. Roofing Materials: All roofing systems, other than vegetated roof systems, must comply with the following requirements:

1. Low-Sloped roofing less than or equal to 2:12 slope must have an SRI of at least 78.
2. Steep-Sloped roofing greater than 2:12 slope must have an SRI of at least 29.
3. Roofing Materials: Light-colored, reflective, and high-emissivity roofing helps to reduce localized heat build-up from roof surfaces that contribute to the urban heat island effect.

D. Exterior Lighting Fixtures:
   1. All exterior luminaires must emit 0% of the total initial designed fixture lumens at an angle above 90° from nadir and/or meet the requirements of the Dark Sky certification program.
   2. Exterior lighting cannot exceed 80% of the lighting power densities defined by ASHRAE/IESNA Standard 90.1-2004, Exterior Lighting Section, without amendments.
   3. No lighting of building facades or landscape features is permitted.

E. Herbicides and Pest Control: Herbicides shall not be permitted, and pest control measures shall utilize EPA-registered biopesticides only.

F. Landscape Irrigation: Use water-efficient landscape and irrigation strategies, including water reuse and recycling, to reduce outdoor potable water consumption by a minimum of 50 percent over that consumed by conventional means (plant species and plant densities).

G. Water-Conserving Fixtures: Plumbing fixtures and fittings shall use in aggregate at least 20% less water than the water use baseline calculated for the building after meeting the Energy Policy Act of 1992 fixture performance requirements. Flow and flush rates shall not exceed the following:
   1. Toilets: no more than 1.3 gallons per flush, otherwise be dual flush 1.6/0.8 gallons per flush, and have documented bowl evacuation capability per MaP testing of at least 400 grams
   2. Urinals: Waterless or Water sense rated with no more than 0.5 gallons per flush.
   3. Lavatory Faucets: 0.5 gpm with automatic faucet controls
   4. Kitchen Sink Lavatories: 2.2 gpm
   5. Showerheads: no more than 1.5gpm

H. Process Water Use: Employ strategies that in aggregate result in 20% less water use than the process water use baseline for the building after meeting the commercial equipment and HVAC performance requirements as listed in the Table below. For equipment not addressed by EPACT 2005 or the list below, additional equipment performance requirements may be proposed provided documentation supporting the proposed benchmark or industry standard is submitted.
   1. Clothes Washer: 7.5 gallons/cubic foot/cycle
   2. Dishwasher with Racks: 1.0 gallons/rack

3. Ice Machine: 20 gallons/100 pounds ice for machines making over 175 pounds of ice per day; 30 gallons/100 pounds ice for machines making less than 175 ice per day. Avoid water-cooled machines.
4. Food Steamer: 2 gallons/hour. Use only boilerless steamers.
5. Pre-Rinse Spray Valves: 1.4 gallons/minute
6. Kitchen Pot-Washing Sinks: 2.2 gallons/minute
7. Cooling Towers: 2.3 gallons/ton-hr. water loss

I. Elimination of CFCs AND HCFCs:

1. Ozone Protection and Greenhouse Gas Reduction: Base building cooling equipment shall contain no refrigerants other than the following: HCFC-123, HFC-134a, HFC-245fa, HFC-407c, or HFC 410a.
2. Fire suppression systems may not contain ozone-depleting substances such as halon 1301 and 1211.
3. Extruded polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation shall not be manufactured with hydrochlorofluorocarbon (HCFC) blowing agents.

J. Appliances and Equipment: All materials and equipment being installed that falls under the Energy Star or FEMP programs must be Energy Star or FEMP-rated. Eligible equipment includes refrigerators, motors, laundry equipment, office equipment and more. Refer to each program’s website for a complete list.

K. HVAC Distribution Efficiency:

1. All duct systems shall be constructed of aluminum, stainless steel or galvanized sheet metal, as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.
4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.
5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles,

registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.

L. Measurement and Verification: Install controls and monitoring devices as required by MEP divisions order to comply with International Performance Measurement & Verification Protocol (IPMVP), Volume III: Concepts and Options for Determining Energy Savings in New Construction, April 2003, Option D.

1. The IPMVP provides guidance on situation-appropriate application of measurement and verification strategies.

M. Salvaged or Reused materials: There shall be no substitutions for specified salvaged and reused materials and products.

1. Salvaged materials: Use of salvaged materials reduces impacts of disposal and manufacturing of replacements.

N. Recycled Content of Materials:

1. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of 30% of the cost of materials used for the Project, exclusive of all MEP equipment, labor, and delivery costs. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.

a. e post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.

b. Do not include mechanical and electrical components in the calculations.

c. Do not include labor and delivery costs in the calculations.

d. Recycled content of materials shall be defined according to the Federal Trade Commission’s “Guide for the Use of Environmental Marketing Claims,” 16 CFR 260.7 (e).

e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this material had it been purchased in the calculations for recycled content value.

f. The materials in the following list must contain the minimum recycled content indicated:

Category	Minimum Recycled

	Content
Compost/mulch	100% post-consumer
Asphaltic Concrete Paving	25% post-consumer
Cast-in-Place Concrete	6% pre-consumer
CMU: Gray Block	20% pre-consumer
Steel Reinforcing Bars	90% combined
Structural Steel Shapes	90% combined
Steel Joists	75% combined
Steel Deck	75% combined
Steel Fabrications	60% combined
Steel Studs	30% combined
Steel Roofing	30% post-consumer
Aluminum Fabrications	35% combined
Rigid Insulation	20% pre-consumer
Batt insulation	30% combined

O. Biobased Content:

1. For products designated by the USDA's BioPreferred program, provide products that meet or exceed USDA recommendations for biobased content, so long as products meet all other performance requirements in VA master specifications. For more information regarding the product categories covered by the BioPreferred program, visit http://www.biopreferred.gov

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SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall

encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA’s operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.

C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident

Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.
B. Section 01 32 16.01 ARCHITECTURAL AND ENGINEERING CPM SCHEDULES
C. Section 01 32.16 NETWORK ANALYSIS SCHEDULES
D. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS – DESIGN/BID/BUILD)
E. Section 01 32.16.16 NETWORK ANALYSIS SCHEDULES (SMALL PROJECTS – DESIGN/BID/BUILD)
F. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
G. Section 01 81 11 SUSTAINABNLE DESIGN REQUIREMENTS
H. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
I. SYSTEMS.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
C. The commissioning activities have been developed to support the United States Green Building Council’s (USGBC) LEED ™ rating program and to support delivery of project performance in accordance with the VA requirements developed for the project to support the following credits:
   1. Commissioning activities and documentation for the LEED™ section on “Energy and Atmosphere” and the prerequisite of “Fundamental Building Systems Commissioning.”
   2. Commissioning activities and documentation for the LEED™ section on “Energy and Atmosphere” requirements for the “Enhanced Building System Commissioning” credit.
   3. Activities and documentation for the LEED™ section on “Measurement and Verification” requirements for the Measurement and Verification credit.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer’s Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner’s Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation

List of Acronyms	
Acronym	Meaning
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer’s Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner’s Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building’s energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused

for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner’s Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner’s project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems’ sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and

their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC)

systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as “Testing, Adjusting, and Balancing” and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner’s Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase

Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
HVAC Air Handling Systems**	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning units, humidifiers, DDC control panels

Systems To Be Commissioned	
Humidity Control Systems	Humidifiers, de-humidifiers, controls, interface with facility DDC
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor’ Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor’s Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

A. Appoint an individual, company or firm to act as the Commissioning Agent.

B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
   1. Coordination meetings.
   2. Training in operation and maintenance of systems, subsystems, and equipment.
   3. Testing meetings.
   4. Witness and assist in Systems Functional Performance Testing.
   5. Demonstration of operation of systems, subsystems, and equipment.
C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
   1. Participate in commissioning coordination meetings.
   2. Conduct operation and maintenance training sessions in accordance with approved training plans.
   3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
   4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
   5. Review and comment on commissioning documentation.

6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.
4. Schedule of Commissioning Coordination meetings.
5. Identification of items that must be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems

Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems

and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
   e. Identify system, subsystem, and equipment to which the issue applies.
   f. Identify location of system, subsystem, and equipment.
   g. Include information that may be helpful in diagnosing or evaluating the issue.
   h. Note recommended corrective action.
   i. Identify commissioning team member responsible for corrective action.
   j. Identify expected date of correction.
   k. Identify person that identified the issue.
2. Documenting Issue Resolution:
   a. Log date correction is completed or the issue is resolved.
   b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
   c. Identify changes to the Contract Documents that may require action.

d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.

e. Identify person(s) who corrected or resolved the issue.

f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5, Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.

2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.

4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system’s testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor’s project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 15 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 ^{o}C (1.0 ^{o}F) and a resolution of + or - 0.1 ^{o}C (0.2 ^{o}F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured

(not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Spec Writer's Notes: Edit the following tables to describe the roles and responsibilities for each commissioning team member for each of the commissioning tasks as appropriate for the project.

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer					P = Participate
		A/E = Design Arch/Engineer					A = Approve
		PC = Prime Contractor					R = Review
		O&M = Gov't Facility O&M					O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.

c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration

a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.

b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

a. Fourweeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.

b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.

c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.

d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
2. Priority level alarms are to be printed to a printer which is connected to the Operator’s Work Station located within the engineer’s office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from

the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer’s office.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Initial UVC Intensity (%)	AI	None	None	None	N/A		
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
CO2 Level	AI	15 Min	24 hours	3 days	P	±10% from SP	10 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan #1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #2 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #3 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
UVC Emitter Alarm	DI	COV	24 hours	3 days	P	True	10 min
CO2 Alarm	DI	COV	24 hours	3 days	P	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Refrigerator Alarm	DI	COV	12 hours	3 days	C	N/A	10 min
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

4-Pipe Fan Coil Trending and Alarms

Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

2-Pipe Fan Coil Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Unit Heater Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Steam and Condensate Pumps Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Irrigation Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Chilled Water Flow (TONS)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 oF	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
				3 days			
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms

Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 2 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Decoupler Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Secondary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Chiller 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 2 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min
Cooling Tower 2 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 1 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 1 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 2 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min

Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 2 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser By-Pass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Boiler 1 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 2 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
System Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Boiler 2 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Combustion Damper Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Condensate Recovery Pump Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Boiler 1 Feed Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		
Boiler 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Combustion Damper Command	DO	COV	12 Hours	3 days	N/A		
Condensate Recovery Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Outside Air Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Boiler 2 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Hot Water Supply Temperature	AI	15 Minutes	12 Hours	3 days	P	±5 oF from SP	10 Min
Hot Water Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	C	±5% from SP	10 Min
Lead Boiler	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Combustion Dampers Open	DI	COV	12 Hours	3 days	P	Status <> Command	10 min

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Primary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Primary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Hot Water System Enable	DO	COV	12 Hours	3 days	N/A		
Combustion Dampers Command	DO	COV	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified

after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	**Calibration Frequency**	**O&M Calibration Procedure Reference**
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms

developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations
10. Required pretest field measurements
11. Instructions for setting up the test.
12. Special cautions, alarm limits, etc.
13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
15. A section for comments.
16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading

in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance

Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
   a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor’s response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
   a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor’s response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
   b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
   c. The Commissioning Agent will document the resolution process.
   d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.
8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.

9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
   a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
   b. Video Format: Provide high quality color DVD color on standard size DVD disks.
   c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
   d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
   e. Submit two copies within seven days of end of each training module.

6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
   a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
   b. Intrusion detection systems.
   c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
   d. Medical equipment, including medical gas equipment and piping.

e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
i. HVAC instrumentation and controls.
j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
l. Lighting equipment and controls.
m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
a. System, subsystem, and equipment descriptions.
b. Performance and design criteria if Contractor is delegated design responsibility.
c. Operating standards.
d. Regulatory requirements.
e. Equipment function.
f. Operating characteristics.
g. Limiting conditions.
H, Performance curves.

2. Documentation: Review the following items in detail:
   a. Emergency manuals.
   b. Operations manuals.
   c. Maintenance manuals.
   d. Project Record Documents.
   e. Identification systems.
   f. Warranties and bonds.
   g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
   a. Instructions on meaning of warnings, trouble indications, and error messages.
   b. Instructions on stopping.
   c. Shutdown instructions for each type of emergency.
   d. Operating instructions for conditions outside of normal operating limits.
   e. Sequences for electric or electronic systems.
   f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
   a. Startup procedures.
   b. Equipment or system break-in procedures.
   c. Routine and normal operating instructions.
   d. Regulation and control procedures.
   e. Control sequences.
   f. Safety procedures.
   g. Instructions on stopping.
   h. Normal shutdown instructions.
   i. Operating procedures for emergencies.
   j. Operating procedures for system, subsystem, or equipment failure.
   k. Seasonal and weekend operating instructions.
   l. Required sequences for electric or electronic systems.
   m. Special operating instructions and procedures.
5. Adjustments: Include the following:
   a. Alignments.
   b. Checking adjustments.
   c. Noise and vibration adjustments.
   d. Economy and efficiency adjustments.

6. Troubleshooting: Include the following:
   a. Diagnostic instructions.
   b. Test and inspection procedures.
7. Maintenance: Include the following:
   a. Inspection procedures.
   b. Types of cleaning agents to be used and methods of cleaning.
   c. List of cleaning agents and methods of cleaning detrimental to product.
   d. Procedures for routine cleaning
   e. Procedures for preventive maintenance.
   f. Procedures for routine maintenance.
   g. Instruction on use of special tools.
8. Repairs: Include the following:
   a. Diagnosis instructions.
   b. Repair instructions.
   c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
   d. Instructions for identifying parts and components.
   e. Review of spare parts needed for operation and maintenance.

H. Training Execution:
1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
   a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
   b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
      1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.

2) The VA will furnish an instructor to describe VA's operational philosophy.
3) The VA will furnish the Contractor with names and positions of participants.

3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

H. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.

I. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer’s approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
   1. As required for installation of new utility service lines.
   2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.

D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 02 42 00
CUTTING, REMOVAL, DEMOLITION, RESTORATION AND PATCHING

PART 1 GENERAL

1.1 SCOPE:

A. Refer to SECTION 01 00 00 for special requirements, protection, constraints, timing of work, scheduling of work, enclosures and similar requirements relating to this section.

B. This section covers cutting, demolition, removal work, patching, leveling and restoration work as necessary to accomplish and complete all work under this contract, including any relocation or reuse of existing materials, equipment, systems, or other work, as well as the disposition of salvaged materials or debris. This Section applies to all work under this contract, including general construction, mechanical and electrical work.

C. Contractor and his subcontractors shall examine the spaces/work site themselves to determine the actual conditions and requirements. All removals, demolition, cutting, restoration, new installations and other work shall be accomplished to transform the existing spaces and conditions to the new conditions required under the Contract, as well as to accomplish all tie-in work of new to existing.

D. It is the intent that, unless specifically shown on the schedules, or is inherent in the work to be accomplished under the general construction work of the area, that each contractor shall perform the demolition, cutting, removals, relocations, patching and leveling, and restoration as will be required to accomplish the work under their contracts. All work indicated on the schedules shall be accomplished by the General Contractor.

E. Except for general demolition of entire areas, it is the intent that at each area or space the contractor and each subcontractor shall make removals, perform cutting or demolition and accomplish

relocations of work normal to his trade (i.e., Mechanical Contractor removes or relocates piping, ductwork and similar. At areas of general demolition of entire area spaces, the Mechanical Contractor shall make removals normal to their trade or may be called for, for reuse or relocation, make any relocations and cutoffs, terminate, or otherwise discontinue services that will be abandoned, shall be removed to the nearest active main. The general contractor shall then demolish or remove all unwanted electrical or mechanical materials, items or elements in the area.

F. Contractor is required to restore all finishes, surfaces, items, & materials as required to accommodate new finishes. For example, if wall paper, vinyl wall covering, ceramic wall tile, etc. is existing on wall, and new wall finish calls for wall to be painted, contractor is required to remove existing wall paper, vinyl wall covering, ceramic wall tile, etc. to accommodate new painted finish. These surfaces are required to be verified prior to bid, as no change to contract will be provided after award if existing finishes are clearly present.

PART 2: MATERIALS

2.1 SALVAGEABLE MATERIALS TO BE STORED BY OWNER (VA):

A. The owner shall mark or tag existing materials, equipment or other items that are to be retained during a pre-demolition walk through. Salvageable materials and items designated or marked to remain the property of the government shall be carefully removed by applicable trades, protected from damage and stored adjacent to the removal area as directed.

B. Consult the Project Manager concerning any possible salvageable items prior to demolition thereof. Carefully remove and salvage any materials designated to be retained.

C. Any materials not wanted by the government shall be removed from

the site by the contractor, without additional cost to the government.

D. Removal from the area and the site to the government's storage area shall be by the contractor.

PART 3 EXECUTION:

3.1 TEMPORARY PROTECTION:

A. Provide temporary bracing, shoring, needling and support during demolition, cutting, remodeling and related new construction necessary for the execution of the work and the protection of persons and property. Perform all work with appropriate supports, protection and methods to prevent collapse, settling or damage to property or persons. Provide adequate supports for the loads to be carried, with loads properly distributed, and including to lower levels and sound bearing, if necessary.

B Provide protective covering and enclosures necessary to prevent damage to existing spaces and materials to remain.

C. Provide dust proof temporary enclosures (including above ceilings) separating areas under demolition and remodeling from the remainder of the buildings as well as temporary filters at ductwork. If work produces fumes or odors that impact patient care or staff operations, granulated active carbon filters shall be provided for all HVAC intake units where operations provide these odors or fumes. Provide temporary hinged doors in temporary enclosures where necessary.Temporary and permanent doors shall be completely sealed with tape or other suitable material during demolition work and shall remain sealed until dust has settled.

3.2 MECHANICAL AND ELECTRICAL WORK EXPOSED

A. Where unknown mechanical piping, ductwork or electrical conduit is exposed during removal of partitions, walls, floors and

ceilings, the removal or re-routing shall be by the Mechanical or Electrical Contractor as applicable. The contractor is to provide at minimum labor and materials required for one journeyman electrician or plumber 40-manhours to relocate these utilities. Re-routed piping shall be located where directed and shall be re-connected to maintain all functions in proper operation. Abandoned piping may be left in place where it is disconnected from its source and capped or as directed by Project Manager. There shall be no"dead end" water, sewer, medical gas, or vent piping existing in the completed work.

B. Removals, capping or otherwise terminating services which are abandoned or need to be abandoned, shall be accomplished without additional cost to the government, whether shown or noted on drawings or otherwise encountered.

C. Contractor is to remove all old abandoned oval pneumatic tube lines, transfer boxes, and related equipment and components exposed within the construction area. The contractor is to provide at minimum labor and materials required for one electrician or laborer 40-manhours for removal.

3.3 WORK OF EACH CONTRACT

A. The contractor and each subcontractor shall carefully review the contract documents, including those primarily for other trades, with respect to the coordination of demolition, removal and remodeling work and perform such removals normal to their respective trade as may be shown, noted, or otherwise required. Cutting and patching incidental to demolition, removal and/or remodeling of general construction work shall be construed as the work of the general contractor when shown or indicated on the general construction drawings or schedules or specifically noted or called for on documents primarily for other trades as being accomplished by the general contractor. Other contractors shall

perform such other cutting, demolition, patching, replacement and restoration as may be required to accomplish their part of the work.

3.4 PAINTING

A. Any painting to match adjacent or surrounding areas.3.5 LEVELING OF FLOORS

A. Contractor shall submit for approval - brand of latex, floor leveler to be used. Leveler shall include additive for waterproofing.

3.6 PATCHING

A. Contractor shall be responsible for all patching required as a result of installation of new work.

B. Contractor shall furnish all related components, trims, etc. required to complete the work.

- - -END- - -

SECTION 02 82 11
TRADITIONAL ASBESTOS ABATEMENT

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PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of asbestos containing materials (ACM) and asbestos/waste contaminated elements in an appropriate regulated area for the following approximate quantities;

Building 111

(8,000) square feet of built-up roofing – MBR-1 (ATC)
(75) square feet of roof tar – MRT-1 (ATC)
(24) each electrical panels/components – MEP-1 (ATC)
(3) each fire doors – MFD-1 (ATC)
(14) each flange gaskets – MPFG (ATC)
(5) square feet of HVAC vibration dampener MVD-1 (ATC)

1.1.3 RELATED WORK

A. Section 07 84 00, FIRESTOPPING.
B. Section 02 41 00, DEMOLITION.
C. Division 09, FINISHES
D. Division 22, PLUMBING.
E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
F. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING / Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING / Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING / Section 22 11 00, FACILITY WATER DISTRIBUTION / Section 22 13 00, FACILITY SANITARY SEWERAGE / Section 22 13 23, SANITARY WASTE INTERCEPTORS / Section 22 14 00, FACILITY STORM DRAINAGE / Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 23 11 23, FACILITY NATURAL-GAS PIPING.
I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
J. Section 23 31 00, HVAC DUCTS AND CASINGS / Section 23 37 00, AIR OUTLETS AND INLETS.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
B. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 CONTRACTORS USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in

compliance with any/all applicable Federal, State and Local regulations and requirements.

B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved pre-abatement work plan. Asbestos abatement drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

Reference Section 028211-A, the asbestos inspection report, “Limited Pre-Renovation Asbestos Inspection Report: AE 111 Replace Fans V7, S3, V12, VA Project #695-13-164, VA Medical Center, Building 111, 5000 W. National Avenue, Milwaukee, Wisconsin”, prepared by The Sigma Group, Inc.

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered materials and those prices shall be used for additional work required under the contractor.

Additionally, it may be later determined that materials designated as Assumed to Contain (ATC) do not contain greater than one percent asbestos. As such, the contractor shall provide unit pricing for all materials designated as POS and ATC. Materials designated as ATC which are later determined to contain less than one percent asbestos may be removed from the contract at the discretion of the owner. The dollar amount deducted from the contract will be determined by multiplying the quantity of ATC materials determined to be non-ACM by the unit costs.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; or the VPIH/CIH presents a written **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered air flow and adequately wet any exposed ACM. The Contractor shall not

resume any asbestos removal activity until authorized to do so by the VA. A stop asbestos removal order may be issued at any time the VA determines abatement conditions/activities are not within specification requirements. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the industrial hygienist's time. The occurrence of any of the following events shall be reported immediately by the Contractor’s competent person in writing to the VA representative and shall require the Contractor to immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

A. =/> 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
B. breach/break in regulated area barrier(s);
C. less than –0.02” WCG pressure in the regulated area;
D. serious injury/death at the site;
E. fire/safety emergency at the site;
F. respiratory protection system failure;
G. power failure or loss of wetting agent; or
H. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials, typically during removal. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos.

ACE - Asbestos contaminated elements.

ACM - Asbestos-containing material.

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-containing waste material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency having jurisdiction over the regulated area.

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional sheeting used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - One certified in practice of industrial hygiene by the American Board of Industrial Hygiene. An industrial hygienist Certified in Comprehensive Practice by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's industrial hygiene consultant (VPIH/CIH.

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of the PIH.

Count - Refers to the fiber count or the average number of fibers greater than five microns in length per cubic centimeter of air.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6 mil thick siftproof, dustproof, leaktight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be siftproof, dustproof, and leaktight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than 1 percent asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - A filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 microns or greater in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP's) - EPA's rule to control emissions of asbestos to the environment.

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL's.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air outside the respirator.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators for organic vapor exposures.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone of the person using a cassette and battery operated pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the PEL is 0.1 fibers per cc.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, sometimes flame retardant in compliance with NFPA 241.

Positive/negative fit check - A method of verifying the fit of a respirator by closing off the filters and breathing in or closing off the exhalation valve and breathing out while detecting leakage of the respirator.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH.

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Protection factor - A value assigned by OSHA/NIOSH to indicate the assigned protection a respirator should provide if worn properly. The number indicates the reduction of exposure level from outside to inside the respirator.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I nonfriable ACM that has become friable; Category I nonfriable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II nonfriable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area. Also used for bag/drum decontamination in the EDF.

Standard operating procedures (SOP's) - Asbestos work procedures required to be submitted by the contractor before work begins.

Supplied air respirator (SAR) - A respirator that utilizes an air supply separate from the air in the regulated area.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Industrial Hygienist (VPIH) - Department of Veterans Affairs Professional Industrial Hygienist.

VA Certified Industrial Hygienist (VPCIH) – Department of Veterans Affairs Professional Certified Industrial Hygienist.

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) – The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888

C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300

D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400

E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

F. CGA Compressed Gas Association
   1235 Jefferson Davis Highway
   Arlington, VA 22202
   703-979-0900
G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)
   U. S. Department of Commerce
   Government Printing Office
   Washington, DC 20420
H. EPA Environmental Protection Agency
   401 M St., SW
   Washington, DC 20460
   202-382-3949
I. MIL-STD Military Standards/Standardization Division
   Office of the Assistant Secretary of Defense
   Washington, DC 20420
J. MSHA Mine Safety and Health Administration
   Respiratory Protection Division
   Ballston Tower #3
   Department of Labor
   Arlington, VA 22203
   703-235-1452
K. NIST National Institute for Standards and Technology
   U. S. Department of Commerce
   Gaithersburg, MD 20234
   301-921-1000
L. NEC National Electrical Code (by NFPA)
M. NEMA National Electrical Manufacturer's Association
   2101 L Street, N.W.
   Washington, DC 20037
N. NFPA National Fire Protection Association
   1 Batterymarch Park
   P.O. Box 9101
   Quincy, MA 02269-9101
   800-344-3555
O. NIOSH National Institutes for Occupational Safety and Health
   4676 Columbia Parkway
   Cincinnati, OH 45226
   513-533-8236

P. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

Q. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

R. USA United States Army
Army Chemical Corps
Department of Defense
Washington, DC 20420

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.

B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.

C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor’s failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his

subcontractors. The Contractor will incur all costs of the CPIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern of asbestos abatement include, but are not limited to, the following regulations.

A. Occupational Safety and Health Administration **(OSHA)**
   1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
   2. Title 29 CFR 1910.132 - Personal Protective Equipment
   3. Title 29 CFR 1910.134 - Respiratory Protection
   4. Title 29 CFR 1926 - Construction Industry Standards
   5. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
   6. Title 29 CFR 1910.1200 - Hazard Communication
   7. Title 29 CFR 1910.151 - Medical and First Aid
B. Environmental Protection Agency **(EPA):**
   1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
   2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
C. Department of Transportation **(DOT)**
   Title 49 CFR 100 - 185 - Transportation

1.5.4 STATE REQUIREMENTS

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

A. Wisconsin Administrative Code NR 445
B. Wisconsin Administrative Code NR 447
C. Wisconsin State Statues 285.11, 285.13, 285.17 and 285.27
D. Wisconsin Department of Health Services DHS 159

1.5.5 STANDARDS

A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
   1. American National Standards Institute (ANSI) Z9.2-2012 - Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems
   2. ANSI Z88.2 - Practices for Respiratory Protection.
   3. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA Filter Units, 7th Edition.

B. Standards which govern encapsulation work include, but are not limited to the following:
   1. American Society for Testing and Materials (ASTM)
C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
   1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
   2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
   3. NFPA 101 - Life Safety Code

1.5.6 EPA GUIDANCE DOCUMENTS

A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
C. Asbestos Waste Management Guidance EPA 530-SW-85-007
D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.7 NOTICES

A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification is given to EPA, State, and Local authorities.

1.5.8 PERMITS/LICENSES

A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.9 POSTING AND FILING OF REGULATIONS

A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.10 VA RESPONSIBILITIES

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior

to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**

B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.11 SITE SECURITY

A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately notify the VA.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside, however, they shall be sealed with poly sheeting and taped until needed.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by VA security/police guards.

1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).

B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.

C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.

D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.

E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.

1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.

F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.

G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness.

Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.5.13 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.

C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.

D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.

E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).

F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.

G. A copy of the Contractor's Standard Operating Procedures for Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.

1. Regulated area preparation procedures;
2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
3. Decontamination area set-up/layout and decontamination procedures for employees;

4. Abatement methods/procedures and equipment to be used;
5. Personal protective equipment to be used;

H. At this meeting the Contractor shall provide all submittals as required.

I. Procedures for handling, packaging and disposal of asbestos waste.

J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

C. Minimum qualifications for Contractor and assigned personnel are:

1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project; has completed EPA AHERA/OSHA/State/Local training

requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.

3. The Contractor Professional Industrial Hygienist (CPIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.132;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written respiratory protection shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating the program. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualification. The procedure must written clearly enough for workers to understand. A copy of the

Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or above 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician has determined they are capable of doing so and has issued a current written opinion for that person.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPR's which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative fit check is done each time the respirator is donned by an employee. Headcoverings must cover respirator headstraps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a fit check shall preclude that person from wearing a respirator until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

1.7.9 SUPPLIED AIR SYSTEMS

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry".

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the opinion the person has been evaluated for working in a heat stress environment while wearing personal protective equipment and is able to perform the work.

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area, they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE – PAPR & APR

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.

B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid asbestos fibers while showering. The following procedure is required as a minimum:
   1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
   3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.

C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!).**

D. Shower and wash body completely with soap and water. Rinse thoroughly.

E. Rinse shower room walls and floor to drain prior to exiting.

F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with separate personnel (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

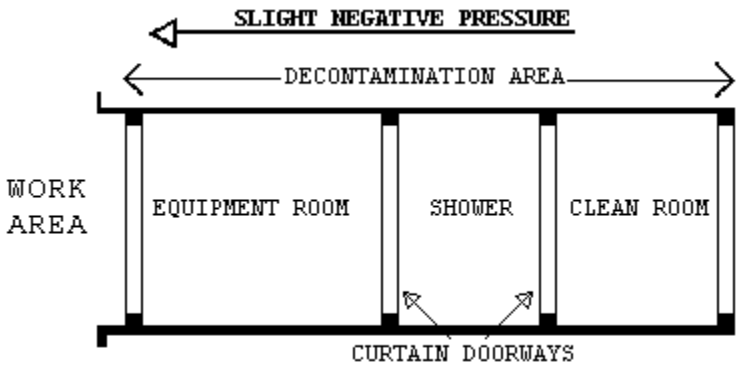
The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel

changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.

2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

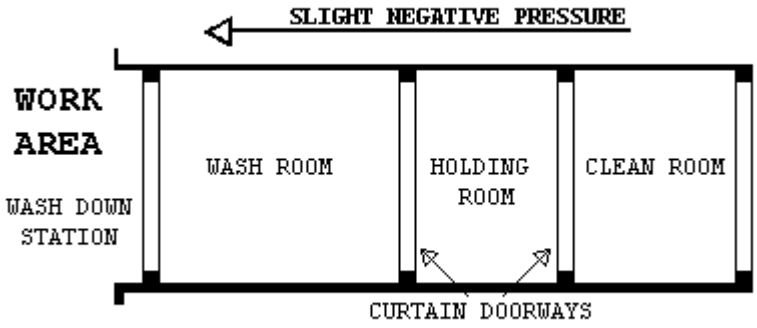
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall look like as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF is minimum of 2 layers of 6 mil opaque fire retardant poly.

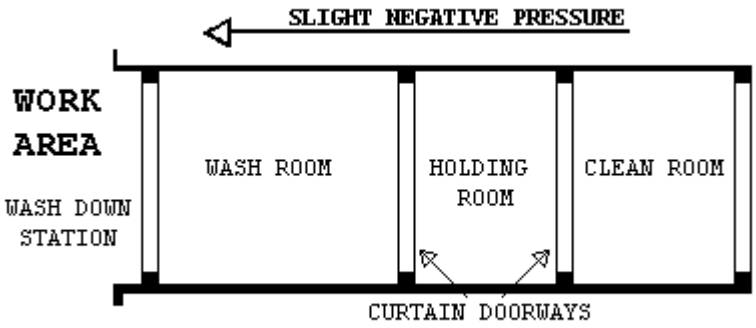


1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
5. The W/EDF shall be provided as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.





1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

At washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH has submitted verification to the VA's representative.

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).

B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable materials cannot be stored inside buildings.

Replacement materials shall be stored outside of the regulated area until abatement is completed.

C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized place.

D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mils shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.

F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.

G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.

H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.

I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).

K. Disposal bags – 2 layers of 6 mil, for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.

L. The VA shall be provided a copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication.

Chlorinated compounds shall not be used with any spray adhesive or other product. Appropriate encapsulant(s) shall be provided.

M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a hazard assessment conducted under 29 CFR 1910.132(d).

2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM

The Contractor shall provide enough HEPA negative air machines to completely exchange the regulated area air volume 4 times per hour. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect 4 air changes per hour. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to provide 4 air changes per hour. The contractor shall use 8 air changes per hour or double the number of machines based on their calculations or submit proof their machines operate at stated capacities at a 2" pressure drop across the filters.

2.1.3 DESIGN AND LAYOUT

A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
   1. Method of supplying power to the units and designation/location of the panels.
   2. Description of testing method(s) for correct air volume and pressure differential.

3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)

A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.

B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.

C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97% when challenged with 0.3 µm dioctylphthalate (DOP) particles. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.

E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table

indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.

F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.

G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriter's Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.

2.1.5 PRESSURE DIFFERENTIAL

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

2.1.6 MONITORING

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

2.1.7 AUXILIARY GENERATOR

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation.

2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

2.1.9 TESTING THE SYSTEM

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Testing must also be done at the start of each work shift.

2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

A. Plastic barriers and sheeting move lightly in toward the regulated area.
B. Curtains of the decontamination units move in toward regulated area.
C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS

A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been completed.
The negative air machines shall not be shut down for the duration of the project unless authorized by the VA, in writing.

B. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.

C. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been completed for that regulated area.

2.1.12 DISMANTLING THE SYSTEM

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The units shall have been **completely decontaminated**, all pre-filters removed and disposed of as asbestos waste, asbestos labels attached and the units inlet/outlet sealed with 2 layers of 6 mil poly.

2.1.13 AREAS OUTSIDE CONTAINMENT AREA

Asbestos contractor is responsible not to disturb areas outside the containment area. Areas surrounding the containment need to be continuously checked to ensure integrity of the containment and that the abatement work does not create any disturbances, damage or openings to the containment.

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct

tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

2.2.4 CRITICAL BARRIERS

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

2.2.5 PRIMARY BARRIERS

A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams must overlap at least 1800 mm (6') and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.

B. If stairs and ramps are covered with 6 mil plastic, two layers must be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

2.2.6 SECONDARY BARRIERS

A loose layer of 6 mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work minimally once per work day.

2.2.7 EXTENSION OF THE REGULATED AREA

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

2.2.8 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.

B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.

C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. The CPIH shall is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA

patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:

1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.

2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
6. Task 6: Issue certificate of decontamination for each regulated area and project report.

B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH

The Contractor’s CPIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in air sampling and analysis. The IH Technician shall have a NIOSH 582 Course or equivalent and show proof. The IH Technician shall participate in the

AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA/State Contractor/Supervisor and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation. The analytical laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT. The IH Technician shall maintain a daily log documenting all OSHA requirements for air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH. The log will contain, at a minimum, information on personnel or area sampled, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH responsibilities.

2.4 STANDARD OPERATING PROCEDURES

The Contractor shall have established Standard Operating Procedures (SOP's) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The SOP's must be modified as needed to address specific requirements of this project and the specifications. The SOP's shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the SOP's are:

A. Minimum Personnel Qualifications
B. Emergency Action Plan/Contingency Plans and Arrangements
C. Security and Safety Procedures
D. Respiratory Protection/Personal Protective Equipment Program and Training
E. Medical Surveillance Program and Recordkeeping

F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
H. Negative Pressure Systems Requirements
I. Monitoring, Inspections, and Testing
J. Removal Procedures for ACM
K. Removal of Contaminated Soil (if applicable)
L. Encapsulation Procedures for ACM
M. Disposal of ACM waste/equipment
N. Regulated Area Decontamination/Clean-up
O. Regulated Area Visual and Air Clearance
P. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
C. Submit Standard Operating Procedures developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH.
D. Submit the specifics of the materials and equipment to be used for this project with brand names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
   1. Supplied air system, if used, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
   2. Waste water filtration system, shower system, containment barriers.
   3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, fire extinguishers.
   4. Respirators, protective clothing, personal protective equipment.

5. Fire safety equipment to be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
3. List asbestos regulatory citations, penalties, damages paid and legal actions taken against the company in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1. CPIH: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations;

number of workers trained; samples of training materials; samples of SOP's developed; medical opinion; current respirator fit test.

2. Competent Person(s)/Supervisor(s): Number; names; years of abatement experience as Competent Person/Supervisor; list of similar projects as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion; current respirator fit test.
3. Workers: Numbers; names; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion; current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain English the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of SOP's incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who does and how is air monitoring conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. Rented equipment must be decontaminated prior to returning to the rental agency.

L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants and the MSDS. Provide application instructions also.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.

B. The CPIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.

1. Removal of any poly barriers.

2. Visual inspection/testing by the CPIH prior to application of lockdown.
3. Packaging and removal of ACM waste from regulated area.
4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. The report shall include a certificate of completion, signed and dated by the CPIH, in accordance with Attachment #1. All clearance and perimeter samples must be submitted. The VA Representative will retain the abatement report after completion of the project.

2.6 ENCAPSULANTS

2.6.1 TYPES OF ENCAPSULANTS

A. The following four types of encapsulants, if used, must comply with comply with performance requirements as stated in paragraph 2.6.2:
   1. Removal encapsulant - used as a wetting agent to remove ACM.
   2. Bridging encapsulant - provides a tough, durable coating on ACM.
   3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
   4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.6.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

A. General Requirements for all Encapsulants:
   1. ASTM E84: Flame spread of 25; smoke emission of 50.
   2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
   3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
   4. ASTM E96: Permeability - minimum of 0.4 perms.
B. Bridging/Penetrating Encapsulants:
   1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft^2).
   2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).

3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.

C. Lockdown Encapsulants:
1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft^2) (test compatibility with cementitious and fibrous fireproofing).
3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.6.3 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces

where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.

B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of 10/95 A/E Quality Alert indicating the failure to identify asbestos in the areas listed. Make sure these areas are looked at/reviewed on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside chases/walls; transite piping/ductwork/sheets; behind radiators; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawl spaces(previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; steam line trench coverings.

C. Clean and remove or properly protect from contamination all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area.

D. If present and required, remove and dispose of carpeting from floors in the regulated area.

E. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.

B. Upon completion of all preparatory work, the CPIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved SOP's, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.

C. The CPIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3.2 REGULATED AREA PREPARATIONS

A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

B. Shut down and lock out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

C. Shut down and lock out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

D. The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

E. The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

F. Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items should be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Since adequate cleaning of contaminated fabrics is difficult, the VA will determine whether this option is an appropriate one. Carpeting will be disposed of prior to abatement if in the regulated area.

G. Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After precleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

H. Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.3 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA GENERAL

Follow requirements of Section 2.2 – Containment Barriers and Coverings. Asbestos contractor may not disturb areas outside the containment area. The containment barriers and coverings shall be constructed and maintained in such a manner as to prevent disturbances, damage, or openings in the containment. The containment barriers and coverings shall be inspected on an ongoing basis to ensure the integrity of the containment barriers.

3.4 REMOVAL OF ACM

3.4.1 WETTING ACM

A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP's regulation and OSHA’s “wet methods” for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.

B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce

of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

C. Removal Encapsulant: Provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

3.4.2 SECONDARY BARRIER AND WALKWAYS

A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3M) of the area where work is to done. Secure the secondary barrier with duct tape to prevent debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.

B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.4.3 WET REMOVAL OF ACM

A. Adequately and thoroughly wet the ACM to be removed prior to removal to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!**

B. If ACM does not wet well with amended water due to coating or jacketing, remove as follows:

1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.

2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material while still wet into disposal bags. Twist tightly the bag neck, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of any residue and move to washdown station adjacent to W/EDF.
3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not oversaturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6M), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Re-wet the substrate as needed to prevent drying before the residue is removed.
4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not oversaturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.
5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

3.4.4 WET REMOVAL OF AMOSITE

A. Amosite-containing material will require local exhaust ventilation and collection as described below, in addition to wet removal. Amosite-containing materials were not identified in the materials designated as containing greater than one percent asbestos. However, it is possible that amosite is present in materials designated as assumed to contain (ATC) greater than one percent asbestos or which have not been identified and evaluated for asbestos. Any material determined to contain amosite either during the initial asbestos inspection or subsequent inspections shall comply with the following requirements.

B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.

C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VA Representative. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

3.4.5 DISCOVERED MATERIALS

During abatement, demolition, renovation, and/or further inspection, a potential exists for encountering materials not previously identified to become revealed. Upon discovery of a material not previously identified, the contractor shall immediately notify the owner who will arrange for and coordinate material sample collection and analysis if necessary. The contractor is not permitted to collect any material samples for asbestos or other hazardous material analysis.

3.5 LOCKDOWN ENCAPSULATION

3.5.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, all surfaces shall be encapsulated with a bridging encapsulant.

3.5.2 DELIVERY AND STORAGE

Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the MSDS for the material.

3.5.3 WORKER PROTECTION

Before beginning work with any material for which an MSDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall used in addition to the HEPA filter when a solvent based encapsulant is used. The CPIH shall be responsible for provision of adequate respiratory protection.

3.5.4 ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING

A. Apply two coats of encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.

B. Apply the encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

3.5.5 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the encapsulant. Apply in accordance with 3.5.4 (B).

3.6 DISPOSAL OF ACM WASTE MATERIALS

3.6.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.6.2 PROCEDURES

A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures is this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goosenecked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP's signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.

C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.7 PROJECT DECONTAMINATION

3.7.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH.

B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.

C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.7.2 REGULATED AREA CLEARANCE

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.7.3 WORK DESCRIPTION

Decontamination includes the clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

3.7.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the loose 6 mil layer of poly removed and disposed of along with any gross debris generated by the work.

B. At the start of decontamination, the following shall be in place:

1. Primary barriers consisting of 2 layers of 6 mil poly on the floor and 4 mil poly on the walls.
2. Critical barriers consisting of 2 layers of 6 mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

3.7.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping methods. Use each surface of a cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of

as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. If determined by the CPIH/VPIH/CIH additional cleaning(s) may be needed.

3.7.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.7.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

3.8 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

3.8.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

3.8.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.8.3 FINAL AIR CLEARANCE TESTING

A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative AE Project Engineer, the VPIH/CIH will perform the final

testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 1f/160 sf, 5 PCM samples may be collected for clearance. If work is equal to or more than 260 1f/160 sf, TEM sampling shall be done for clearance. TEM analysis shall be done in accordance with procedures in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. All **additional inspection and testing costs will be borne by the Contractor**.

B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.8.4 FINAL AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured with PCM/TEM methods and as verified by VPIH/CIH. The asbestos containment is to remain in place and under negative pressure until inspected and removal of the containment is authorized by the VPIH/CIH.

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:

1. Fibers Counted: “Fibers” referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ Polycarbonate filters for TEM. A minimum of 1200 Liters of air shall be collected for clearance samples. Before pumps are started, initiate aggressive sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.

3.8.5 CLEARANCE SAMPLING USING PCM – LESS THAN 260LF/160SF

A. The VPIH/CIH will perform clearance samples as indicated by the specification.

B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.

3.8.6 CLEARANCE SAMPLING USING TEM – EQUAL TO OR MORE THAN 260LF/160SF

Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.

3.8.7 LABORATORY TESTING OF PCM CLEARANCE SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the air samples. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA’s representative and the Contractor.

3.8.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to an accredited laboratory for analysis by TEM. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

3.8.9 AUTHORIZATION TO REMOVE ABATEMENT CONTAINMENT

Asbestos containment is to remain up and under negative pressure until the VA Facility Management and/or the VPIH/CIH inspects and approves of the asbestos abatement work.

3.9 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.9.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

A. Remove all equipment and materials from the project area.

B. Dispose of all packaged ACM waste as required.

C. Repair or replace all interior finishes damaged during the abatement work, as required.

D. Fulfill other project closeout requirements as required in this specification.

3.9.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.9.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

3.9.4 RE-INSULATION

Replace all asbestos-containing insulation/fire-proofing with suitable non-asbestos material which is to remain and not be modified by the mechanical contractor. Provide MSDS’s for all replacement materials. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

3.9.5 REPLACEMENT OF DIELECTRIC UNIONS

Replace dielectric unions during the abatement process. Allow for 15% of the dielectric unions to be replaced after demolition and full abatement of the area. Glovebag each fitting and have a plumber on standby to replace any unions.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:

PROJECT NAME:

VAMC/ADDRESS:

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building): which took place from / / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That the negative pressure system was installed, operated and maintained in order to provide a minimum of 4 actual air changes per hour with a continuous -0.02" of water column pressure.

Signature/Date:

Signature/Date:

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: DATE:

PROJECT ADDRESS:

ABATEMENT CONTRACTOR'S NAME:

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

Physical Characteristics and Background Information on Asbestos
Potential Health Effects Related to Exposure to Asbestos
Employee Personal Protective Equipment
Establishment of a Respiratory Protection Program
State of the Art Work Practices
Personal Hygiene
Additional Safety Hazards
Medical Monitoring
Air Monitoring
Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:

Printed Name:

Witness:

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:

VA MEDICAL FACILITY:

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:

1. I verify that the following individual

   Name:

   who is proposed to be employed in asbestos abatement work associated with the above project by the named. Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(n) and 29 CFR 1910.20 are kept at the offices of the Contractor at the following address.

   Address:

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

   Signature of CPIH: Date:

   Printed Name of CPIH:

   Signature of Contractor: Date:

   Printed Name of Contractor:

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:

VA Project #:

VA Project Description:

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature Date

Abatement Contractor Competent Person(s) Date

- - - E N D - - -

SECTION 02 82 13.13
GLOVEBAG ASBESTOS ABATEMENT

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PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor (Contractor) discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Contractor. All cost incurred due to such action are also the responsibility of the Contractor.

1.1.2 EXTENT OF WORK

A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated by the glovebag method. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of ACM piping and fittings and asbestos contaminated elements in an appropriate regulated area in the following approximate quantities;

Building 111

(14) each flange gaskets – MPFG

1.1.3 RELATED WORK

A. Section 07 84 00; FIRESTOPPING.

B. Section 02 41 00; DEMOLITION.

C. Division 09; FINISHES.

D. Division 22; PLUMBING.

E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
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G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING / Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING / Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING / Section 22 11 00, FACILITY WATER DISTRIBUTION / Section 22 13 00, FACILITY SANITARY SEWERAGE / Section 22 13 23, SANITARY WASTE INTERCEPTORS / Section 22 14 00, FACILITY STORM DRAINAGE / Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 23 11 23, FACILITY NATURAL-GAS PIPING.
I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
J. Section 23 31 00, HVAC DUCTS AND CASINGS / Section 23 37 00, AIR OUTLETS AND INLETS.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparations, emergency procedures arrangements, and standard operating procedures for glovebag asbestos abatement work.
B. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State, and Local regulations and requirements.
B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved pre-abatement work plan. Asbestos abatement drawings of partially occupied buildings will show the limits of regulated areas;

the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

Reference Section 028211-A, the asbestos inspection report, “Limited Pre-Renovation Asbestos Inspection Report: AE 111 Replace Fans V7, S3, V12, VA Project #695-13-164, VA Medical Center, Building 111, 5000 W. National Avenue, Milwaukee, Wisconsin”, prepared by The Sigma Group, Inc.

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimates which are limited by the physical constraints imposed by occupancy of the buildings. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the Contractor shall provide unit prices for additional footage for newly discovered materials and those prices will be used for additional work under the contract.

Additionally, it may be later determined that materials designated as Assumed to Contain (ATC) do not contain greater than one percent asbestos. As such, the contractor shall provide unit pricing for all materials designated as POS and ATC. Materials designated as ATC which are later determined to contain less than one percent asbestos may be removed from the contract at the discretion of the owner. The dollar amount deducted from the contract will be determined by multiplying the quantity of ATC materials determined to be non-ACM by the unit costs.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer or their field representative presents a written **Stop Asbestos Removal Order**, the Abatement Contractor/Personnel shall immediately stop all asbestos removal and adequately wet any exposed ACM. The Contractor shall not resume any asbestos removal activity until authorized to do so by the VA. A stop asbestos removal order may be issued at any time the VA determines abatement conditions/activities are not within specification requirements. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the industrial hygienist's time. The occurrence of any of the following events shall be reported

immediately by the Contractor in writing to the VA representative and shall require the Contractor to immediately stop asbestos removal activities and initiate fiber reduction activities:

A. =/> 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
B. breach/break in regulated area critical barrier(s)/floor;
C. serious injury/death at the site;
D. fire/safety emergency at the site;
E. respiratory protection system failure;
F. power failure or loss of wetting agent; or
G. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials, typically during removal. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos.

ACE - Asbestos contaminated elements.

ACM - Asbestos containing material.

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos-containing material (ACM) - Any material containing more than one percent asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-containing waste material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency having jurisdiction over the regulated area.

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional sheeting used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - One certified in practice of industrial hygiene by the American Board of Industrial Hygiene. An industrial hygienist Certified in Comprehensive Practice by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's industrial hygiene consultant (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH) - The Contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of the PIH.

Count - Refers to the fiber count or the average number of fibers greater than five microns in length per cubic centimeter of air.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6 mil thick siftproof, dustproof, leaktight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be siftproof, dustproof, and leaktight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than 1 percent asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - A filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 microns or greater in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP's) - EPA's rule to control emissions of asbestos to the environment.

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL's.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air outside the respirator.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators for organic vapor exposures.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone of the person using a cassette and battery operated pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the PEL is 0.1 fibers per cc.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, sometimes flame retardant in compliance with NFPA 241.

Positive/negative fit check - A method of verifying the fit of a respirator by closing off the filters and breathing in or closing off the exhalation valve and breathing out while detecting leakage of the respirator.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH.

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Protection factor - A value assigned by OSHA/NIOSH to indicate the assigned protection a respirator should provide if worn properly. The number indicates the reduction of exposure level from outside to inside the respirator.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I nonfriable ACM that has become friable; Category I nonfriable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II nonfriable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area. Also used for bag/drum decontamination in the EDF.

Standard operating procedures (SOP's) - Asbestos work procedures required to be submitted by the contractor before work begins.

Supplied air respirator (SAR) - A respirator that utilizes an air supply separate from the air in the regulated area.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Industrial Hygienist (VPIH/CIH) - Department of Veterans Affairs Professional Industrial Hygienist.

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM or ACM waste material.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste/Equipment decontamination facility (W/EDF) – The area in which equipment is decontaminated before removal from the regulated area.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/ specification documents are defined to mean the associated names. Names and addresses may be subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888

C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300

D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400

E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900

G. CS Commercial Standard of the National Institute of Standards and Technology(NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420

H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949

I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420

J. MSHA Mine Safety and Health Administration
Respiratory Protection Division
Ballston Tower #3
Department of Labor
Arlington, VA 22203
703-235-1452

K. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000

L. NEC National Electrical Code (by NFPA)

M. NEMA National Electrical Manufacturer's Association
2101 L Street, NW
Washington, DC 20037

N. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

O. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236

P. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

Q. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

R. USA United States Army
Army Chemical Corps
Department of Defense
Washington, DC 20420

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.

B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.

C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 CONTRACTOR RESPONSIBILITY

The Contractor shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the abatement project. The contractor is responsible for providing and maintaining training, accreditation, medical exams, medical records, personal protective equipment as required by applicable Federal, State and Local regulations. The contractor shall hold the VA and VPIH/CIH consultants harmless for any failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The contractor will incur all costs of the CPIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations.

A. Occupational Safety and Health Administration **(OSHA)**
   1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
   2. Title 29 CFR 1910.132 - Personal Protective Equipment
   3. Title 29 CFR 1910.134 - Respiratory Protection
   4. Title 29 CFR 1926 - Construction Industry Standards
   5. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
   6. Title 29 CFR 1910.1200 - Hazard Communication
   7. Title 29 CFR 1910.151 - Medical and First Aid
B. Environmental Protection Agency **(EPA)**
   1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
   2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
C. Department of Transportation **(DOT)**
   Title 49 CFR 100 - 185 - Transportation

1.5.4 STATE REQUIREMENTS:

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

A. Wisconsin Administrative Code NR 445
B. Wisconsin Administrative Code NR 447
C. Wisconsin State Statues 285.11, 285.13, 285.17 and 285.27
D. Wisconsin Department of Health Services DHS 159

1.5.5 STANDARDS

A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
   1. American National Standards Institute (ANSI)Z9.2-2012 - Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems
   2. ANSI Z88.2 - Practices for Respiratory Protection.
   3. Underwriters Laboratories (UL)586-90 - UL Standard for Safety of HEPA filter Units, 7th Edition.
B. Standards which govern encapsulation work include, but are not limited to, the following:
   1. American Society for Testing and Materials (ASTM)

C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
   1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
   2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
   3. NFPA 101 - Life Safety Code

1.5.6 EPA GUIDANCE DOCUMENTS

A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
C. Asbestos Waste Management Guidance EPA 530-SW-85-007.
D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.7 NOTICES

A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification is given to EPA, State, and Local authorities.

1.5.8 PERMITS/LICENSES

The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.9 POSTING AND FILING OF REGULATIONS

Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.10 VA RESPONSIBILITIES

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note:**

Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.

B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized and method of analysis.

C. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.11 SITE SECURITY

A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately notify the VA.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through a single decontamination unit, if required. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall <u>not</u> be locked from the inside, however, they shall be sealed with poly sheeting and taped until needed.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Abatement Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the

regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by VA security guards.

1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by the Contractor prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).

B. Emergency procedures shall be in written form and prominently posted and available in the regulated area. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.

C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule and layout of regulated area, particularly barriers that may affect response capabilities.

D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.

E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.

1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.

F. Telephone numbers of all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.

G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3 minutes of a life-threatening

injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; and power failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that work is stopped and wetting is continued until correction of the problem.

1.5.13 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VPCIH to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person shall also be presented.

C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.

D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.

E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).

F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.

G. A copy of the Contractor's Standard Operating Procedures for Class I Glovebag Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.

1. Regulated area preparation procedures;
2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
3. If required, decontamination area set-up/layout and decontamination procedures for employees;
4. Glovebag abatement methods/procedures and equipment to be used;
5. Personal protective equipment to be used;

H. At this meeting the Contractor shall provide all submittals as required.

I. Procedures for handling, packaging and disposal of asbestos waste.

J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; qualifications; accreditation card with picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

C. Minimum qualifications for Contractor and assigned personnel are:

1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.

2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.

3. The Contractor Professional Industrial Hygienist (CPIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.132;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program All respirators used must be NIOSH approved for asbestos abatement activities. The written respiratory protection shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating the program. The RPPC must provide a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualification. The procedure must written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or above 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician has determined they are capable of doing so and has issued a written opinion for that person.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Fit tests shall be done for PAPR's which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative fit check is done each time the respirator is donned by an employee. Headcoverings must cover respirator headstraps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a fit check shall preclude that person from wearing a respirator until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) maintenance and care of respirators.

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. The physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the opinion the person has been evaluated for working in a heat stress environment while wearing personal protective equipment and is able to perform the work.

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

Worker protection shall meet the most stringent requirement. The Competent Person shall ensure that each time workers enter the regulated area, they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE – PAPR

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.

B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid asbestos fibers wile showering. The following procedure is required as a minimum:

   1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to

cleaning the seal between the face and respirator facepiece and under the respirator straps.

3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.

C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!**

D. Shower and wash body completely with soap and water. Rinse thoroughly.

E. Rinse shower room walls and floor to drain prior to exiting.

F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for Class I glovebag regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with separate personnel (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF is the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All equipment and materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate

temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weigh sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary electric power with ground fault protection and overhead wiring in the PDF and W/EDF. Provide a sub-panel for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat to maintain 70°F throughout the PDF and W/EDF.

1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

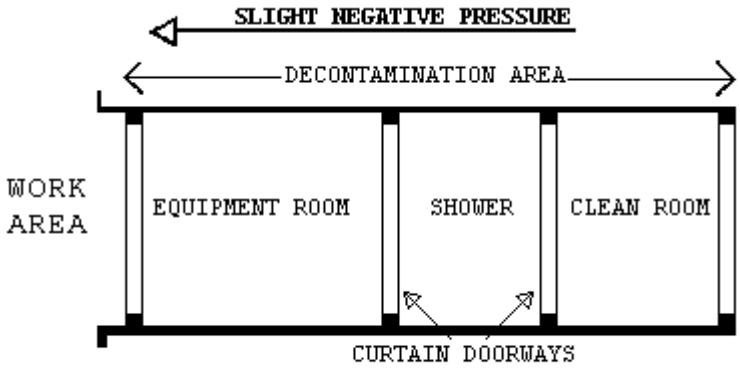
1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 2 layers of 6 mil fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide flapped doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. An adequate supply of disposable towels shall be provided. Provide storage lockers per person. A portable fire extinguisher, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and

dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.

2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the regulated area to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment, reusable footwear and for use as a change station for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made of 2 layers of 6 mil fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional

loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. Provide a temporary electrical sub-panel equipped with GFCI in this room to accommodate any equipment required in the regulated area.

4. The PDF shall consist of the following: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF is minimum of 2 layers of 6 mil fire retardant poly.



1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

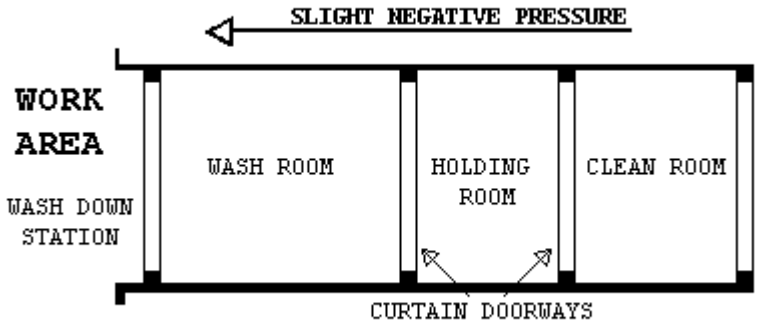
The Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of all waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment, bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using

50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.

4. Clean Room: Provide a clean room to isolate the holding room from the building exterior. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of two layers of 6 mil fire retardant poly.

5. The W/EDF shall be provided as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

At washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no

time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the Contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH has submitted verification to the VA's representative to this effect:

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).

B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated/work area until abatement is completed.

C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized place.

D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

E. Poly sheeting put under the glovebag regulated area shall be a minimum of 6 mils in thickness.

F. If required, the method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces.

G. Polyethylene sheeting utilized for personnel decontamination facility shall be opaque white or black in color, 6 mil fire retardant poly.

H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.

I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements shall be provided. Fall protection devices, water hose to

reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project shall also be provided. All electrically operated hand tools, equipment, electric cords shall be equipped with GFCI protection.

J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water, and falling material).

K. Disposal bags – 2 layers of 6 mil, for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.

L. The VA shall be provided a copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication. Chlorinated compounds shall not be used with any spray adhesive or other product. Appropriate encapsulant(s) shall be provided.

M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a hazard assessment conducted under 29 CFR 1910.132(d).

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All horizontal surfaces in the regulated area must be covered with 2 layers of 6 mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

A. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Remove all uncontaminated removable furniture, equipment and/or supplies from the regulated area before commencing work, or completely cover with 2 layers

of 6-mil fire retardant poly sheeting and secure with duct tape. Lock out and tag out any HVAC systems in the regulated area.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

A. Access to the regulated area is allowed only through the personnel decontamination facility (PDF), if required. All other means of access shall be eliminated and OSHA Danger demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly sheeting to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid.

2.2.4 CRITICAL BARRIERS

A. Completely separate any openings into the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Heat must be shut off any objects covered with poly.

2.2.5 SECONDARY BARRIERS

A. A loose layer of 6 mil fire retardant poly shall be used as a drop cloth to protect the floor/horizontal surfaces from debris generated during the glovebag abatement. This layer shall be replaced as needed during the work.

2.2.6 EXTENSION OF THE REGULATED AREA

A. If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

2.2.7 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.

B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of

penetrations during abatement shall be brought to the attention of the VA Representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.

C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. The CPIH shall periodically inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring

method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: Assure quality; resolve problems; and prevent the spread of contamination beyond the regulated area. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:

1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of unforeseen developments, etc.
5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area or building at the conclusion of the abatement and clean-up work to certify

compliance with all regulations and the VA requirements/specifications.

6. Task 6: Issue certificate of decontamination for each regulated area or building and project report.

B. All data, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.3.3 MONITORING, INSPECTION AND TESTING BY ABATEMENT CONTRACTOR CPIH

The CPIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor /Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in air sampling and analysis. The IH Technician shall have a NIOSH 582 Course or equivalent and show proof. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA/State Contractor/Supervisor and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT. A daily log documenting all OSHA requirements for air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH. The log will contain, at a minimum, information on personnel or area sampled, other persons represented by the sample, the date of sample collection, start and stop times for

sampling, sample volume, flow rate, and fibers/cc. The CPIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH responsibilities.

2.4 STANDARD OPERATING PROCEDURES

The Contractor shall have established Standard Operating Procedures (SOP's) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the ways and procedures to be followed during all phases of the work by the Contractor's personnel. The SOP's must be modified as needed to address specific requirements of the project. The SOP's shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the SOP's are:

A. Minimum Personnel Qualifications
B. Contingency Plans and Arrangements
C. Security and Safety Procedures
D. Respiratory Protection/Personal Protective Equipment Program and Training
E. Medical Surveillance Program and Recordkeeping
F. Regulated Area Requirements for Glovebag Abatement
G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
H. Monitoring, Inspections, and Testing
I. Removal Procedures For Piping ACM Using the Glovebag Method
J. Disposal of ACM waste
K. Regulated Area Decontamination/Clean-up
L. Regulated Area Visual and Air Clearance
M. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-CONSTRUCTION MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project.

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.

B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.

C. Submit Standard Operating Procedures developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH.

D. Submit the specifics of the materials and equipment to be used for this project with brand names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:

1. HEPA vacuums, air monitoring pumps, calibration devices, and emergency power generating system.
2. Waste water filtration system, shower system, critical/floor barriers.
3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, fire extinguishers.
4. Personal protective equipment.
5. Fire safety equipment to be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project:
   Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years:
   Project Name; Reason; Date; Reference Name/Number; Resolution
3. List asbestos regulatory citations, penalties, damages paid and legal actions taken against the company in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; provide references; phone numbers; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1. CPIH: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of SOP's developed; medical opinion; current respirator fit test.
2. Competent Person(s)/Supervisor(s): Number; names; years of abatement experience as Competent Person /Supervisor; list of similar projects as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion; current respirator fit test.
3. Workers: Numbers; names; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion; current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain English the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of SOP's incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who does and how is air monitoring conducted; a list of references of

independent laboratories/IH's familiar with your air monitoring and standard operating procedures; copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. When rental equipment is to be used in regulated areas or used to transport asbestos waste, the contractor shall assure complete decontamination of the rental equipment before return to the rental agency.

1. Submit, before the start of work, the manufacturer's technical data and MSDS for encapsulants used on the project. Provide application instructions also.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as critical barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this daily log to VA's representative.

B. The CPIH shall document and maintain the following during abatement and submit as appropriate to the VA's representative.

1. Inspection and approval of the regulated area preparation prior to start of work and daily during work.
2. Removal of any poly critical/floor barriers.
3. Visual inspection/testing by the CPIH prior to application of lockdown encapsulation.
4. Packaging and removal of ACM waste from regulated area.
5. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. The report shall include a certificate of completion, signed and dated by the CPIH, in accordance with Attachment #1. The VA Representative will forward the abatement report to the Medical Center after completion of the project.

2.6 ENCAPSULANTS

2.6.1 TYPES OF ENCAPSULANTS

A. The following four types of encapsulants must comply with comply with performance requirements as stated in paragraph 2.6.2:
   1. Removal encapsulant - used as a wetting agent to remove ACM.
   2. Bridging encapsulant - provides a tough, durable coating on ACM.
   3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
   4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.6.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

A. General Requirements for all Encapsulants:
   1. ASTM E84: Flame spread of 25; smoke emission of 50.
   2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
   3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
   4. ASTM E96: Permeability - minimum of 0.4 perms.
B. Bridging/Penetrating Encapsulants:
   1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft^2).
   2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
   3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
   4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.
C. Lockdown Encapsulants:
   1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
   2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft^2) (test compatibility with cementitious and fibrous fireproofing).
   3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.7 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

2.8 RECYCLABLE PROTECTIVE CLOTHING

If recyclable clothing is provided, all requirements of EPA, DOT and OSHA shall be met.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.

B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of 10/95 A/E Quality Alert indicating the failure to identify asbestos as applicable to glovebag abatement in the areas listed. Make sure these areas are looked at/reviewed on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside chases/walls; transite piping/ductwork/sheets; behind radiators; below

window sills; water/sewer lines; electrical conduit coverings; steam line trench coverings.

C. Clean and remove or properly protect from contamination all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects which the Contractor is required to remove from the regulated area.

D. Shut down and seal with a minimum of 2 layers of 6 mil fire retardant poly all HVAC systems serving the regulated area. The regulated area critical barriers shall be completely isolated from any other air in the building. The VA's representative will monitor the isolation provision.

E. Shut down and lock out in accordance with 29 CFR 1910.147 all electrical circuits which pose a potential hazard. Electrical arrangements will be tailored to the particular regulated area and the systems involved. All electrical circuits affected will be turned off at the circuit box outside the regulated area, not just the wall switch. The goal is to eliminate the potential for electrical shock which is a major threat to life in the regulated area due to water use and possible energized circuits. Electrical lines used to power equipment in the regulated area shall conform to all electrical safety standards and shall be isolated by the use of a ground fault circuit interrupter (GFCI). All GFCI shall be tested prior to use. The VA's representative will monitor the electrical shutdown.

F. If required, remove and dispose of carpeting from floors in the regulated area.

G. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.

B. Upon completion of all preparatory work, the CPIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved SOP's, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation.

C. The CPIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

3.2 REGULATED AREA PREPARATIONS

3.2.1 OSHA DANGER SIGNS

Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

3.2.2 SHUT DOWN - LOCK OUT ELECTRICAL

Shut down and lock out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

3.2.3 SHUT DOWN - LOCK OUT HVAC

Shut down and lock out heating, cooling, and air conditioning system **(HVAC)** components that are in, supply or pass through the regulated area.

Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil poly disposal bags for disposal as asbestos waste.

3.2.4 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

3.2.5 WATER FOR ABATEMENT

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

3.2.6 PRE-CLEANING MOVABLE OBJECTS

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location.

3.2.7 PRE-CLEANING FIXED OBJECTS

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After precleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

3.2.8 PRE-CLEANING SURFACES IN THE REGULATED AREA

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.3 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA

3.3.1 GENERAL

Seal off any openings at the perimeter of the regulated area with critical barriers to completely isolate the regulated area and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the Contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

3.3.2 PREPARATION PRIOR TO SEALING OFF

Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/ equipment shall be considered to be outside the regulated area.

3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area shall be permitted only through the PDF. All other means of access shall be closed off by proper sealing and DANGER signs posted on the clean side of the regulated area where it is adjacent to or within view of any occupiable area. An opaque visual barrier of 6 mil poly shall be provided so that the abatement work is not visible to any building occupants. If the area adjacent to the regulated area is accessible to the public, construct a solid barrier on the public side of the sheeting for protection and isolation of the project. The barrier shall be constructed with nominal 2" x 4" (50mm x 100mm) wood or metal studs 16" (400mm) on centers, securely anchored to prevent movement and covered with a minimum of 1/2" (12.5mm) plywood. Provide an appropriate number of OSHA DANGER signs for each visual and physical barrier. Any alternative method must be given a written approval by the VA's representative.

3.3.4 CRITICAL BARRIERS

The regulated area must be completely separated from the adjacent areas, and the outside by at least 2 layers of 6 mil fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

3.3.5 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall

immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

3.3.6 FLOOR BARRIERS:

All floors within 10’ of glovebag work shall be covered with 2 layers of 6 mil fire retardant poly.

3.4 REMOVAL OF PIPING ACM

3.4.1 WETTING MATERIALS

A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP's regulation and OSHA’s “wet methods” for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.

B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

C. Removal Encapsulant: Provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during disturbance equal to or greater than the amended water described above in B.

3.4.2 SECONDARY BARRIER AND WALKWAYS

A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely floors within 10 feet (3M) of the area where work is to done. Secure the secondary barrier with duct tape to prevent debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.

B. Install walkways using 6 mil poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the floor from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.4.3 WET REMOVAL OF ACM

A. Using acceptable glovebag procedures, adequately and thoroughly wet the ACM to be removed prior to removal to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!

3.4.4 DISCOVERED MATERIALS

During abatement, demolition, renovation, and/or further inspection, a potential exists for encountering materials not previously identified to become revealed. Upon discovery of a material not previously identified, the contractor shall immediately notify the owner who will arrange for and coordinate materials sample collection and analysis if necessary. The contractor is not permitted to collect any material samples for asbestos or other hazardous material analysis.

3.4.5 REPLACEMENT OF DIELECTRIC UNIONS

Replace dielectric unions during the abatement process. Allow for 15% of the dielectric unions to be replaced after demolition and full abatement of the area. Glovebag each fitting and have a plumber on standby to replace any unions.

3.5 GLOVEBAG REMOVAL PROCEDURES

3.5.1 GENERAL

All applicable OSHA requirements and glovebag manufacturer’s recommendations shall be met during glove bagging operations.

1. Mix the surfactant with water in the garden sprayer, following the manufacturer's directions.
2. Have each employee put on a HEPA filtered respirator approved for asbestos and check the fit using the positive/negative fit check.
3. Have each employee put on a disposable full-body suit. Remember, the hood goes over the respirator straps.
4. Check closely the integrity of the glove bag to be used. Check all seams, gloves, sleeves, and glove openings. OSHA requires the bottom of the bag to be seamless.
5. Check the pipe where the work will be performed. If it is damaged (broken lagging, hanging, etc.), wrap the entire length of the pipe in poly sheeting and "candy stripe" it with duct tape.
6. Attach glovebag with required tools per manufacturer’s instructions.
7. Using the smoke tube and aspirator bulb, test 10% of glovebags by placing the tube into the water porthole (two-inch opening to glove bag), and fill the bag with smoke and squeeze it. If leaks are found, they should be taped closed using duct tape and the bag should be retested with smoke.
8. Insert the wand from the water sprayer through the water porthole.
9. Insert the hose end from a HEPA vacuum into the upper portion of the glove bag.
10. Wet and remove the pipe insulation.
11. If the section of pipe is covered with an aluminum jacket, remove it first using the wire cutters to cut any bands and the tin snips to remove the aluminum. It is important to fold the sharp edges in to prevent cutting the bag when placing it in the bottom.
12. When the work is complete, spray the upper portion of the bag and clean-push all residue into the bottom of the bag with the other waste material. Be very thorough. Use adequate water.
13. Put all tools, after washing them off in the bag, in one of the sleeves of glove bag and turn it inside out, drawing it outside of the bag. Twist the sleeve tightly several times to seal it and tape it several tight turns with duct tape. Cut through the middle of the duct tape and remove the sleeve. Put the sleeve in the next glove bag or put it in a bucket of water to decontaminate the tools after cutting the sleeve open.
14. Turn on the HEPA vacuum and collapse the bag completely. Remove the vacuum nozzle, seal the hole with duct tape, twist the bag tightly

several times in the middle, and tape it to keep the material in the bottom during removal of the glove bag from the pipe.

15. Slip a disposal bag over the glove bag (still attached to the pipe). Remove the tape securing the ends, and slit open the top of the glove bag and carefully fold it down into the disposal bag. Double bag and gooseneck waste materials.

3.5.2 NEGATIVE PRESSURE GLOVEBAG PROCEDURE

1. In addition to the above requirements, the HEPA vacuum shall be run continuously during the glovebag procedure until completion at which time the glovebag will be collapsed by the HEPA vacuum prior to removal from the pipe/component.
2. The HEPA vacuum shall be attached and operated as needed to prevent collapse of the glovebag during the removal process.

3.6 LOCKDOWN ENCAPSULATION

3.6.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, all piping surfaces shall be encapsulated with a bridging encapsulant.

3.6.2 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work with two coats of encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the encapsulant.

3.7 DISPOSAL OF ACM WASTE MATERIALS

3.7.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Disposal shall be done at the approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.7.2 PROCEDURES

A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goosenecked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated

area. All transport containers must be covered at all times when not in use. NESHAP's signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.

C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.8 PROJECT DECONTAMINATION

3.8.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH.

B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleaning of the regulated area surfaces after the primary barrier removal.

C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.8.2 REGULATED AREA CLEARANCE

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.8.3 WORK DESCRIPTION

Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities.

3.8.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.

B. At the start of decontamination, the following shall be in place:

1. Critical barriers over all openings consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
2. Decontamination facilities, if required for personnel and equipment in operating condition.

3.8.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping methods. Use each surface of a cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. If determined by the CPIH/VPIH/CIH additional cleaning(s) may be needed.

3.8.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH and VPIH/CIH will perform a thorough and detailed visual inspection after the first cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A(III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.8.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification.

3.9 FINAL VISUAL INSPECTIONS AND AIR CLEARANCE TESTING

3.9.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the final cleaning.

3.9.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.9.3 FINAL AIR CLEARANCE TESTING

A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final testing. Air samples will be collected and analyzed in accordance with procedures for PCM/TEM in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures. Additional inspection and testing will be done at the expense of the Contractor.

B. If the results of the PCM/TEM are acceptable, remove the critical barriers. Any small quantities of residue material found upon removal of the poly shall be removed with a HEPA vacuum and localized isolation. If significant quantities are found as determined by the VPIH/CIH, then the entire area affected shall be cleaned as specified in the final cleaning.

C. When release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.9.4 FINAL AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured with PCM/TEM methods and as verified by VPIH/CIH. The asbestos containment is to remain in place and under negative pressure until inspected and removal of the containment is authorized by the VPIH/CIH.

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
   1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the TEM method.
   2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ Polycarbonate filters for TEM analysis. Before pumps are started, initiate aggressive sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off.

3.9.5 CLEARANCE SAMPLING USING PCM

The NIOSH 7400 method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples will be collected.

3.9.6 CLEARANCE SAMPLING USING TEM

TEM clearance requires a minimum of 13 samples taken and analyzed, including five samples in the regulated area, five samples outside the regulated area and three field blanks using polycarbonate filters.

3.9.7 LABORATORY TESTING OF PCM SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis of the air samples. Samples will be sent by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA’s representative and the Contractor.

3.9.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to an accredited laboratory for analysis by TEM. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA’s representative and the Contractor.

3.9.9 AUTHORIZATION TO REMOVE ABATEMENT CONTAINMENT

Asbestos containment is to remain up and under negative pressure until the VA Facility Management and/or the VPIH/CIH inspects and approves of the asbestos abatement work.

3.10 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

Asbestos containment is to remain up and under negative pressure until the VA Facility Management and/or the VPIH/CIH inspects and approves of the asbestos abatement work.

3.10.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, complete asbestos abatement work upon meeting the regulated area clearance criteria and fulfilling the following:

A. Remove all equipment, materials, and debris from the project area.
B. Package and dispose of all asbestos waste as required.
C. Repair or replace all interior finishes damaged during the abatement work.
D. Fulfill other project closeout requirements as specified elsewhere in this specification.

3.10.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.10.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

3.10.4 RE-INSULATION

Replace all asbestos-containing insulation/fire-proofing with suitable non-asbestos material which is to remain and not be modified by the mechanical contractor. Provide MSDS’s for all replacement materials. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:

PROJECT NAME:

VAMC/ADDRESS:

1. I certify that I have personally inspected, monitored and supervised the abatement work of

   (specify regulated area or Building):

   which took place from to .

2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all glovebag work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH Name:

Signature/Date:

Asbestos Abatement Contractor's Name:

Signature/Date:

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

DATE:

PROJECT NAME:

PROJECT ADDRESS:

ABATEMENT CONTRACTOR'S NAME:

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:

Printed Name: Witness:

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:

VA MEDICAL FACILITY:

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:

1. I verify that the following individual

   Name:

   who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

   Address:

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

   Signature of CPIH: Date:

   Printed Name of CPIH:

   Signature of Contractor: Date:

   Printed Name of Contractor:

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:

VA Project #:

VA Project Description:

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature Date

Abatement Contractor Competent Person(s) Date

Date

Date

- E N D -

SECTION 02 82 13.21
ASBESTOS ROOFING ABATEMENT

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PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor (Contractor) discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Contractor. All cost incurred due to such action are also the responsibility of the Contractor.

1.1.2 EXTENT OF WORK

A. Below is a brief description of the estimated quantities of asbestos roofing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of ACM roofing in an appropriate regulated area in the following approximate quantities;

Building 111 – ALL MATERIALS AND QUANTITIES SUBJECT TO CHANGE. As of February 24, 2015, all the materials provided below are assumed to contain greater than one percent asbestos and are therefore classified as asbestos-containing material (ACM).

(8,000) square feet of built-up roofing – MBR-1

(75) square feet of roof tar – MRT-1

1.1.3 RELATED WORK

A. Section 07 84 00, FIRESTOPPING.

B. Section 02 41 00, DEMOLITION.

C. Division 09, FINISHES.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparations, emergency procedures arrangements, and standard operating procedures for Class II asbestos abatement work.

B. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.

C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.

B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved pre-abatement work plan. Asbestos abatement drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

Reference Section 028211-A, the asbestos inspection report, “Limited Pre-Renovation Asbestos Inspection Report: AE 111 Replace Fans V7, S3, V12, VA Project #695-13-164, VA Medical Center, Building 111, 5000 W.

National Avenue, Milwaukee, Wisconsin", prepared by The Sigma Group, Inc.

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimates which are limited by the physical constraints imposed by occupancy of the buildings. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the Contractor shall provide unit prices for additional work that is newly discovered materials and those prices will be used for additional work under the contract.

Additionally, it may be later determined that materials designated as Assumed to Contain (ATC) do not contain greater than one percent asbestos. As such, the contractor shall provide unit pricing for all materials designated as POS and ATC. Materials designated as ATC which are later determined to contain less than one percent asbestos may be removed from the contract at the discretion of the owner. The dollar amount deducted from the contract will be determined by multiplying the quantity of ATC materials determined to be non-ACM by the unit costs.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer or their field representative presents a written **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and adequately wet any exposed ACM. The Contractor shall not resume any asbestos removal activity until authorized to do so by the VA. A stop asbestos removal order may be issued at any time the VA determines abatement conditions/ activities are not within specification requirements. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the industrial hygienist's time. The occurrence of any of the following events shall be reported immediately by the Contractor in writing to the VA representative and shall require the Contractor to immediately stop asbestos removal activities and initiate fiber reduction activities:

A. =/> 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;

B. breach/break in regulated area critical barrier(s)/floor;

C. serious injury/death at the site;

D. fire/safety emergency at the site;

E. respiratory protection system failure;

F. power failure loss of wetting agent; or

G. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials, typically during removal. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos.

ACE - Asbestos contaminated elements.

ACM - Asbestos containing material.

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos-containing material (ACM) - Any material containing more than one percent asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-containing waste material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency having jurisdiction over the regulated area.

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional sheeting used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - One certified in practice of industrial hygiene by the American Board of Industrial Hygiene. An industrial hygienist Certified in Comprehensive Practice by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected.
Performed by the VA's industrial hygiene consultant (VPIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for

Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH) - The Contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of the PIH.

Count - Refers to the fiber count or the average number of fibers greater than five microns in length per cubic centimeter of air.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6 mil thick siftproof, dustproof, leaktight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be siftproof, dustproof, and leaktight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than 1 percent asbestos as determined using the method specified in Appendix A, Subpart F, 40 CFR 763, Section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - A filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 microns or greater in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP's) - EPA's rule to control emissions of asbestos to the environment.

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL's.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air outside the respirator.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators for organic vapor exposures.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone of the person using a cassette and battery operated pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the PEL is 0.1 fibers per cc.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, sometimes flame retardant in compliance with NFPA 241.

Positive/negative fit check - A method of verifying the fit of a respirator by closing off the filters and breathing in or closing off the exhalation valve and breathing out while detecting leakage of the respirator.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH.

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Protection factor - A value assigned by OSHA/NIOSH to indicate the assigned protection a respirator should provide if worn properly. The number indicates the reduction of exposure level from outside to inside the respirator.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I nonfriable ACM that has become friable; Category I nonfriable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II nonfriable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area. Also used for bag/drum decontamination in the EDF.

Standard operating procedures (SOP's) - Asbestos work procedures required to be submitted by the contractor before work begins.

Supplied air respirator (SAR) - A respirator that utilizes an air supply separate from the air in the regulated area.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Industrial Hygienist (VPIH/CIH) - Department of Veterans Affairs Professional Industrial Hygienist.

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM or ACM waste material.

Waste/Equipment decontamination area (W/EDA) – The area in which waste is packaged and equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/ specification documents are defined to mean the associated names. Names and addresses may be subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888

C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300

D. ASTM American Society for Testing and Materials
1916 Race St.

Philadelphia, PA 19103
215-299-5400

E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900

G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420

H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949

I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420

J. MSHA Mine Safety and Health Administration
Respiratory Protection Division
Ballston Tower #3
Department of Labor
Arlington, VA 22203
703-235-1452

K. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000

L. NEC National Electrical Code (by NFPA)

M. NEMA National Electrical Manufacturer's Association
2101 L Street, NW
Washington, DC 20037

N. NFPA National Fire Protection Association
1 Batterymarch Park

P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

O. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236

P. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

Q. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

R. USA United States Army
Army Chemical Corps
Department of Defense
Washington, DC 20420

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.

B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.

C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 CONTRACTOR RESPONSIBILITY

The Contractor shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment as required by applicable Federal, State and Local regulations. The contractor shall hold the VA and VPIH/CIH consultants harmless for any failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The contractor will incur all costs of the CPIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations.

A. Occupational Safety and Health Administration **(OSHA)**
   1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
   2. Title 29 CFR 1910.132 - Personal Protective Equipment
   3. Title 29 CFR 1910.134 - Respiratory Protection
   4. Title 29 CFR 1926 - Construction Industry Standards
   5. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
   6. Title 29 CFR 1910.1200 - Hazard Communication
   7. Title 29 CFR 1910.151 - Medical and First Aid
B. Environmental Protection Agency (EPA)
   1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
   2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
C. Department of Transportation (DOT)
   Title 49 CFR 100 - 185 - Transportation

1.5.4 STATE REQUIREMENTS

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

A. Wisconsin Administrative Code NR 445
B. Wisconsin Administrative Code NR 447

C. Wisconsin State Statues 285.11, 285.13, 285.17 and 285.27

D. Wisconsin Department of Health Services DHS 159

1.5.5 STANDARDS

A. Standards which govern asbestos abatement activities include, but are not limited to, the following:

1. American National Standards Institute (ANSI) Z9.2-2012 - Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems
2. ANSI Z88.2 - Practices for Respiratory Protection.
3. Underwriters Laboratories (UL)586-90 - UL Standard for Safety of HEPA filter Units, 7th Edition.

B. Standards which govern encapsulation work include, but are not limited to, the following:

1. American Society for Testing and Materials (ASTM)

C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:

1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
3. NFPA 101 - Life Safety Code

1.5.6 EPA GUIDANCE DOCUMENTS

A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.

B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024

C. Asbestos Waste Management Guidance EPA 530-SW-85-007

D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001

E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.7 NOTICES

A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:

B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification is given to EPA, State, and Local authorities.

1.5.8 PERMITS/LICENSES

A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.9 POSTING AND FILING OF REGULATIONS

A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.10 VA RESPONSIBILITIES

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**

B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.11 SITE SECURITY

A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent person shall immediately notify the VA.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through of a critical barrier doorway. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside, however, they shall be sealed with poly sheeting and taped until needed.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by VA security guards.

1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by the Contractor prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).

B. Emergency procedures shall be in written form and prominently posted and available in the regulated area. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.

C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work

schedule and layout of regulated area, particularly barriers that may affect response capabilities.

D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.

E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.

1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.

F. Telephone numbers of all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.

G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; and power failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that work is stopped and wetting is continued until correction of the problem.

1.5.13 PRE-START MEETING

Prior to commencing the work, the Contractor shall meet with the VPCIH to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to

discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person shall also be presented.

C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.

D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.

E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).

F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.

G. A copy of the Contractor's Standard Operating Procedures for Class I Glovebag Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.

1. Regulated area preparation procedures;
2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
3. Decontamination procedures for employees;
4. Class II abatement methods/procedures and equipment to be used; and
5. Personal protective equipment to be used.

H. At this meeting the Contractor shall provide all submittals as required.

I. Procedures for handling, packaging and disposal of asbestos waste.

J. Emergency Action Plan and Contingency Plan procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the

Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; qualifications; accreditation card with picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

C. Minimum qualifications for Contractor and assigned personnel are:

1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3. The Contractor Professional Industrial Hygienist (CPIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed

the NIOSH 582 Course, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.

4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.132;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written respiratory protection shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating the program. The RPPC must provide a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualification. The procedure must written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a half face, HEPA filtered, air purifying respirator when fiber levels are maintained consistently at or below 0.1 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as

indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician has determined they are capable of doing so and has issued a current written opinion for that person.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Fit tests shall be done for PAPR’s which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative fit check is done each time the respirator is donned by an employee. Headcoverings must cover respirator headstraps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a fit check shall preclude that person from wearing a respirator until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. The physician's written opinion as

required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the opinion the person has been evaluated for working in a heat stress environment while wearing personal protective equipment and is able to perform the work.

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

Worker protection shall meet the most stringent requirements. The Competent Person shall ensure that each time workers enter the regulated area, they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove all disposable PPE and dispose of in a disposal bag provided in the regulated area.

B. Carefully decontaminate and clean the respirator. Put in a clean container/bag.

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for Class I regulated areas as described in 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with a fiber drum with a disposal bag in it for personnel waste materials.

1.9.2 WASTE/EQUIPMENT DECONTAMINATION AREA (W/EDA)

The Competent Person shall provide a W/EDA for removal of all waste, equipment and contaminated material from the regulated area.

1.9.3 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

Contain all waste in 6 mil poly bags. Clean/decontaminate bags and pass through a double 6 mil flap doorway into another bag or fiber drum. Remove to disposal dumpster/gondola/vehicle. At no time shall unprotected personnel from the clean side be allowed to enter the regulated area.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the Contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH has submitted verification to the VA's representative to this effect:

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).

B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated/work area until abatement is completed.

C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized place.

D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

D. Poly sheeting for critical barriers/floors in the regulated area shall be 6 mil.

F. If required, the method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces.

G. An adequate number of infra-red heating units, HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements shall be provided. Fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project shall also be provided. All electrically operated hand tools, equipment, electric cords shall be equipped with GFCI protection.

H. Special protection for objects in the regulated area shall be detailed. (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water, and falling material.)

I. Impermeable fiberboard drums and disposal bags 2 layers of 6 mil, for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.

J. The VA shall be provided a copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication. Chlorinated compounds shall not be used with any spray adhesive or other product. Appropriate encapsulant(s) shall be provided.

K. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

L. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a hazard assessment conducted under 29 CFR 1910.132(d).

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

A. Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All horizontal surfaces, as required, in the regulated area must be covered

with 2 layers of 6 mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; Section 07 84 00, FIRESTOPPING.2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

B. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Remove all uncontaminated removable furniture, equipment and/or supplies from the regulated area before commencing work, or completely cover with two layers of 6-mil fire retardant poly sheeting and secure with duct tape. Lock out and tag out any HVAC systems in the regulated area.

2.2.2 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF), if required. All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly sheeting to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid.

2.2.3 CRITICAL BARRIERS

Completely separate any openings into the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with two layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Heat must be shut off any objects covered with poly.

2.2.4 SECONDARY BARRIERS

A loose layer of 6 mil fire retardant poly shall be used as a drop cloth to protect the floor/horizontal surfaces from debris generated during the Class II work, except for floor tile abatement. This layer shall be replaced as needed during the work.

2.2.5 EXTENSION OF THE REGULATED AREA

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

2.2.6 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.

B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA Representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.

C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. The CPIH shall periodically inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

C. If fibers counted by the VPIH/CIH during abatement work inside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed 0.05 f/cc, the Contractor shall stop work. If fiber levels exceed 0.01 f/cc outside the regulated area, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: assure quality; resolve problems; and prevent the spread of contamination beyond the regulated area. In addition, their work includes performing the final inspection

and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:

1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of unforeseen developments, etc.
5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area or building at the conclusion of the abatement and clean-up work to certify compliance with all regulations and the VA requirements/specifications.
6. Task 6: Issue certificate of decontamination for each regulated area or building and project report.

B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

D. All air sampling and analysis data will be recorded on VA Form 10-0018.

2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH

The CPIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH is

responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor /Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in air sampling and analysis. The IH Technician shall have a NIOSH 582 Course or equivalent and show proof. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA/State Contractor/Supervisor and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation. The analytic laboratory used by the Abatement Contractor to analyze the samples shall be AIHA accredited for asbestos PAT. A daily log documenting all OSHA requirements for air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH. The log will contain, at a minimum, information on personnel or area sampled, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH responsibilities.

2.4 STANDARD OPERATING PROCEDURES

The Contractor shall have established Standard Operating Procedures (SOP's) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain

clearly the ways and procedures to be followed during all phases of the work by the contractor's personnel. The SOP's must be modified as needed to address specific requirements of the project. The SOP's shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the SOP's are:

A. Minimum Personnel Qualifications
B. Contingency Plans and Arrangements
C. Security and Safety Procedures
D. Respiratory Protection/Personal Protective Equipment Program and Training
E. Medical Surveillance Program and Recordkeeping
F. Regulated Area Requirements for Class II work
G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
H. Monitoring, Inspections, and Testing
I. Removal Procedures for Class II Materials
J. Disposal of ACM Waste
K. Regulated Area Decontamination/Clean-up
L. Regulated Area Visual and Air Clearance
M. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project.

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
C. Submit Standard Operating Procedures developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH.

D. Submit the specifics of the materials and equipment to be used for this project with brand names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
   1. HEPA vacuums, air monitoring pumps, calibration devices, infrared heating machines, and emergency power generating system.
   2. Encapsulants, surfactants, hand held sprayers, airless sprayers, fire extinguishers.
   3. Personal protective equipment.
   4. Fire safety equipment to be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
   1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project:
      Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
   2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years:
      Project Name; Reason; Date; Reference Name/Number; Resolution
   3. List asbestos regulatory citations, penalties, damages paid and legal actions taken against the company in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; provide references; phone numbers; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1. CPIH: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of SOP's developed; medical opinion; current respirator fit test.
2. Competent Person(s)/Supervisor(s): Number; names; years of abatement experience as Competent Person/Supervisor; list of similar projects as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion; current respirator fit test.
3. Workers: Numbers; names; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion; current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain English the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of SOP's incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who does and how is air monitoring conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. When rental equipment is to be used in regulated areas or used to transport asbestos waste, the contractor shall assure complete

decontamination of the rental equipment before return to the rental agency.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/ exiting the regulated area; document and discuss the resolution of unusual events such as critical barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this daily log to VA's representative.

B. The CPIH shall document and maintain the following during abatement and submit as appropriate to the VA's representative.

1. Inspection and approval of the regulated area preparation prior to start of work and daily during work.
2. Removal of any poly critical/floor barriers.
3. Visual inspection/testing by the CPIH.
4. Packaging and removal of ACM waste from regulated area.
5. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. The report shall include a certificate of completion, signed and dated by the CPIH, in accordance with Attachment #1. The VA Representative will forward the abatement report to the Medical Center after completion of the project.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH,

Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/ documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.

B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of 10/95 A/E Quality Alert indicating the failure to identify asbestos as applicable to glovebag abatement in the areas listed. Make sure these areas are looked at/reviewed on the project:
Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside chases/walls; transite piping/ductwork/sheets; behind radiators; below window sills; water/sewer lines; electrical conduit coverings; steam line trench coverings.

C. Clean and remove or properly protect from contamination all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects which the Contractor is required to remove from the regulated area.

D. Shut down and seal with a minimum of 2 layers of 6 mil fire retardant poly all HVAC systems and critical openings in the regulated area. The regulated area critical barriers shall be completely isolate the regulated area from any other air in the building. The VA's representative will monitor the isolation provision.

E. Shut down and lock out in accordance with 29 CFR 1910.147 all electrical circuits which pose a potential hazard. Electrical arrangements will be tailored to the particular regulated area and the systems involved. All electrical circuits affected will be turned off at the circuit box outside the regulated area, not just the wall switch. The goal is to eliminate the potential for electrical shock which is a major threat to life in the regulated area due to water use and possible energized circuits. Electrical lines used to power equipment in the regulated area shall conform to all electrical safety standards and shall be isolated by the use of a ground fault circuit interrupter (GFCI). All GFCI shall be tested prior to use. The VA's representative will monitor the electrical shutdown.

F. If required, remove and dispose of carpeting from floors in the regulated area.

G. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.

B. Upon completion of all preparatory work, the CPIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, Contractor's employees perform all major aspects of the approved SOP's, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation.

C. The CPIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the Class II asbestos abatement work in accordance with this specification.

3.2 REGULATED AREA PREPARATIONS

3.2.1 OSHA DANGER SIGNS

Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

3.2.2 SHUT DOWN - LOCK OUT ELECTRICAL

Shut down and lock out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

3.2.3 SHUT DOWN - LOCK OUT HVAC

Shut down and lock out heating, cooling, and air conditioning system **(HVAC)** components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6 mil poly disposal bags for disposal as asbestos waste.

3.2.4 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

3.2.5 WATER FOR ABATEMENT

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

3.2.6 PRE-CLEANING MOVABLE OBJECTS

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location.

3.2.7 PRE-CLEANING FIXED OBJECTS

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After precleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

3.2.8 PRE-CLEANING SURFACES IN THE REGULATED AREA

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.3 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA

3.3.1 GENERAL

Seal off any openings at the perimeter of the regulated area with critical barriers to completely isolate the regulated area and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the Contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

3.3.2 PREPARATION PRIOR TO SEALING OFF

Place all infrared machines, materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured

material/equipment shall be considered to be outside the regulated area.

3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area shall be permitted only by the competent person. All other means of access shall be closed off by proper sealing and OSHA DANGER demarcation signs posted on the clean side of the regulated area where it is adjacent to or within view of any occupiable area. An opaque visual barrier of 6 mil poly shall be provided so that the abatement work is not visible to any building occupants. If the area adjacent to the regulated area is accessible to the public, construct a solid barrier on the public side of the sheeting for protection and isolation of the project. The barrier shall be constructed with normal 2″ x 4″ (50mm x 100mm) wood or metal studs 16″ (400mm) on centers, securely anchored to prevent movement and covered with a minimum of ½″ (12.5mm) plywood. Provide an appropriate number of OSHA DANGER signs for each visual and physical barrier. Any alternative method must be given a written approval by the VA's representative.

3.3.4 CRITICAL BARRIERS

The regulated area must be completely separated from the adjacent areas, and the outside by at least 2 layers of 6 mil fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed.

3.3.5 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels or less than 0.01 f/cc.

3.3.6 FLOOR BARRIERS

If floor removal is not being done, all floors in the regulated area shall be covered with 2 layers of 6 mil fire retardant poly and brought up the wall 12 inches.

3.4 REMOVAL OF CLASS II ROOFING:

3.4.1 GENERAL

All applicable requirements of OSHA, EPA, and DOT shall be followed during Class II work. Keep materials intact; do not disturb; wet while working with it; wrap as soon as possible with 2 layers of 6 mil plastic for disposal.

3.4.2 REMOVAL OF ROOFING

A. All roofing must be wetted prior to removal. Wet roofing at the snip/cutting point or apply a HEPA vacuum to the point of cutting.

B. All waste must be wrapped in two layers of 6 mil poly and lowered carefully to the ground. Roofing may be lowered by way of a dust-tight cute

3.4.3 DISCOVERED MATERIALS

During abatement, demolition, renovation, and/or further inspection, a potential exists for encountering materials not previously identified to become revealed. Upon discovery of a material not previously identified, the contractor shall immediately notify the owner who will arrange for and coordinate materials sample collection and analysis if necessary. The contractor is not permitted to collect any material samples for asbestos or other hazardous material analysis.

3.5 DISPOSAL OF CLASS II WASTE MATERIAL

3.5.1 GENERAL

Package and dispose of waste materials as per this specification. All OSHA, EPA, and DOT requirements must be met. Landfill requirements for packaging must also be met. Disposal of non-friable waste must be done in accordance with applicable regulations.

3.6 PROJECT DECONTAMINATION

3.6.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH.

B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by

cleaning the primary barrier poly prior to its removal and cleaning of the regulated area surfaces after the primary barrier removal.

C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.6.2 REGULATED AREA CLEARANCE

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.6.3 WORK DESCRIPTION

Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities.

3.6.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removal and disposed of along with any gross debris generated by the work.

B. At the start of decontamination, the following shall be in place:

1. Critical barriers over all openings consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
2. Decontamination facilities, if required for personnel and equipment in operating condition.

3.6.5 CLEANING

Clean all surfaces of the regulated area by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping methods. If determined by the CPIH/VPIH/CIH additional cleaning(s) may be needed.

3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING

3.7.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the cleaning.

3.7.2 VISUAL INSPECTION

Final visual inspection will include the entire regulated area, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the cleaning shall be repeated at no cost to the VA. Dust/ material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.7.3 AIR CLEARANCE TESTING

A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final testing. Air samples will be collected and analyzed in accordance with procedures for PCM in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures. Additional inspection and testing will be done at the expense of the Contractor.

B. If the results of the PCM are acceptable, remove the critical barriers. Any small quantities of residue material found upon removal of the poly shall be removed with a HEPA vacuum and localized isolation. If significant quantities are found as determined by the VPIH/CIH, then the entire area affected shall be cleaned as specified in the final cleaning.

C. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.7.4 FINAL AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured with PCM methods and as verified by VPIH/CIH. The asbestos containment, if required, is to remain in place and under negative pressure until inspected and removal of the containment is authorized by the VPIH/CIH.

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:

1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method.
2. All clearance air testing samples shall be collected on 0.8µ MCE filters for PCM analysis. Air samples will be collected in areas subject to normal air circulation. A minimum of 5 PCM samples will be collected with at least 1200 Liters of air sampled. All results must be less than 0.01 f/cc for clearance.

3.7.5 AUTHORIZATION TO REMOVE ABATEMENT CONTAINMENT

The asbestos containment, if required, is to remain up and under negative pressure until the VA Facility Management and/or the VPIH/CIH inspects and approves of the asbestos abatement work.

3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.8.1 COMPLETION OF ABATEMENT WORK

A. After thorough decontamination, complete asbestos abatement work upon meeting the regulated area clearance criteria and fulfilling the following:
   1. Remove all equipment, materials, and debris from the project area.
   2. Package and dispose of all asbestos waste as required.
   3. Repair or replace all interior finishes damaged during the abatement work.
   4. Fulfill other project closeout requirements as specified elsewhere in this specification.

3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.8.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:

PROJECT NAME:

VAMC/ADDRESS:

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):

   which took place from / / to / /

2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.

3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.

4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.

5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.

6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.

7. That all glovebag work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH Name:

Signature/Date:

Asbestos Abatement Contractor's Name:

Signature/Date:

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: DATE:
PROJECT ADDRESS:
ABATEMENT CONTRACTOR'S NAME:

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

Physical Characteristics and Background Information on Asbestos
Potential Health Effects Related to Exposure to Asbestos
Employee Personal Protective Equipment
Establishment of a Respiratory Protection Program
State of the Art Work Practices
Personal Hygiene
Additional Safety Hazards
Medical Monitoring
Air Monitoring
Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:

Printed Name:

Witness:

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:

VA MEDICAL FACILITY:

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:

1. I verify that the following individual

   Name:

   who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

   Address:

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

   Signature of CPIH: Date:

   Printed Name of CPIH:

   Signature of Contractor: Date:

   Printed Name of Contractor:

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:

VA Project #:

VA Project Description:

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature Date

Abatement Contractor Competent Person(s) Date

Date

Date

- - - END- - - -

LIMITED PRE-RENOVATION
ASBESTOS INSPECTION REPORT
AE BUILDING 111 REPLACE FANS V7, S3, V12
VA PROJECT #695-13-164

SITE:

VA MEDICAL CENTER
BUILDING 111
5000 WEST NATIONAL AVENUE
WEST MILWAUKEE, WISCONSIN

PREPARED FOR:

KEVIN KOZAK
PROJECT MANAGER
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933 NORTH MAYFAIR ROAD, SUITE 320
WAUWATOSA, WI 53226

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PROJECT REFERENCE #15310

FEBRUARY 2015

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1. INTRODUCTION

Chequamegon Bay Group, LLC (Chequamegon) retained The Sigma Group, Inc. (Sigma) to perform a pre-renovation asbestos inspection in advance of the Building 111 MER 4 Room 2450 AC3 and V12 air handling system replacement project at the Veterans Administration Medical Center (VAMC) located at 5000 West National Avenue, West Milwaukee, Wisconsin. As directed by Chequamegon and VAMC immediately prior to the start of the inspection, only MER 4 room 2450, the roof over MER 4 and the roof adjacent to MER 4 were included in the scope of inspection. The asbestos inspection included visual observation, material sampling, and laboratory analysis of suspect asbestos-containing building materials (ACBM).

State of Wisconsin certified asbestos inspector, Mr. Dale Armbruster (AII-156285), performed the limited pre-renovation asbestos inspection within the limits of renovation on the 2nd floor of Building 111 on February 17, 2015. Appendix A provides a copy of Mr. Armbruster's asbestos inspection certification card. This limited pre-renovation asbestos inspection was performed in substantial compliance with the United States Environmental Protection Agency's (USEPA) National Emission Standards for Hazardous Air Pollutants (NESHAP) asbestos regulations (40 CFR 61, Subpart M) and the Wisconsin Department of Natural Resources (WDNR) Control of Asbestos Emissions (WAC Chapter NR 447) inspection and sampling requirements with the exception of items and/or areas listed in the Qualifications of Report section.

Building 111 was occupied at the date and time of the inspection. Sigma was unable to perform destructive investigation necessary to identify inaccessible or otherwise hidden building materials/systems. A figure indicating the existing floor layout, architectural room numbers, and approximate limits of work dated February 6, 2015 was provided to Sigma prior to the start of the inspection.

2. BACKGROUND

Pre-renovation asbestos inspections are required by the USEPA NESHAP regulations provided in 40 CFR 61 and the WDNR Control of Asbestos Emissions defined in Chapter NR 447. The VAMC is required to perform a thorough asbestos inspection of the affected facility or part of the facility where the renovation operation will occur prior to the commencement of the renovation.

3. ASBESTOS SAMPLE COLLECTION AND ANALYSIS PROCEDURES

On February 17, 2015, Sigma visually inspected building materials and obtained representative samples from each identified homogeneous material of suspect ACBM with the exception of items listed in the Qualifications of Report section. The samples were submitted under chain of custody to International Asbestos Testing Laboratories, Inc. (IATL) in Mount Laurel, New Jersey for asbestos analysis. IATL is a National Voluntary Laboratory Accreditation Program (NVLAP) and American Industrial Hygiene Association (AIHA) approved laboratory. Samples were analyzed using Polarized Light Microscopy (PLM) coupled with Dispersion Staining as outlined in the USEPA's, "Method for the Determination of Asbestos in Bulk Building Material (EPA-600/R93/116)". Samples identified using PLM analysis with less than 10 percent asbestos content were point counted in accordance with EPA-600/R-93/116.

4. SUMMARY OF RESULTS

ACBM was not identified in Building 111 within the limits of renovation as defined in the Figure 1. However, homogenous materials defined as ATC in the tables were assumed to contain greater than one percent asbestos. Materials determined not to contain asbestos are defined as NEG in the tables. The following materials were assumed to contain asbestos:

- electrical panels
- fire doors
- flange gaskets
- HVAC vibration dampener
- roof, black built-up rubber
- roof tar, black

Tables 1 through 6 provide the inspection material inventory, analytical results, and summary of materials identified or assumed to be ACBM. The floor plans and extent of inspection are illustrated on Figure 1. The Certificate of Analysis and chain of custody are provided in Appendix B. Photo documentation of each sample is provided in Appendix C.

5. REGULATORY DISCUSSION

The USEPA, WDNR, and OSHA regulate activities involving asbestos. The following provides a brief summary of the requirements specific to asbestos.

USEPA and WDNR

The NESHAP regulations authorized under the Clean Air Act and administered by the USEPA and the WDNR cover a wide variety of substances, including asbestos. NESHAP defines ACBM that must be removed prior to demolition and/or renovation and those ACBMs that can remain.

In addition to the requirements stated below, a trained individual knowledgeable with the requirements of 40 CFR Part 61, Subpart M must be onsite during demolition and/or renovation activities and be available during normal business hours. If any ACBM material becomes damaged or rendered friable during demolition and/or renovation, proper abatement measures must be immediately initiated by appropriately trained State of Wisconsin certified abatement personnel. Wisconsin Administrative Code Chapter NR 447 defines requirements for the disposal of wastes containing asbestos.

Friable

Friable asbestos material is defined as a material containing more than one percent asbestos that when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Category I

Non-friable Category I ACM is generally defined as packings, gaskets, resilient floor covering, and asphalt roofing containing more than one percent asbestos that when dry cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Category II

Non-friable Category II ACBM is defined as any material, excluding Category I non-friable ACM, containing more than one percent asbestos that when dry cannot be crumbled, pulverized, or reduced to powder by hand pressure.

RACM

Regulated Asbestos Containing Material (RACM) is defined by the NESHAP as:

- Friable asbestos material; or
- Category I nonfriable ACM that has become friable; or
- Category I nonfriable ACM that will be or has been subject to sanding, grinding, cutting or abrading; or
- Category II nonfriable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of demolition or renovation operations

With limited exceptions, Section NR 447.08 of the Wisconsin Administrative Code generally requires that all RACM be removed from a facility being demolished or renovated before any activity that would break up, dislodge, or similarly disturb the material or preclude access to the material for subsequent removal.

OSHA

OSHA regulates employee exposure to hazardous conditions. 29 Code of Federal Regulations (CFR) 1926 regulates employee exposure to hazardous substances in the construction industry. 29 CFR 1926.1101 regulates activities which may impact materials containing asbestos. OSHA defines asbestos as chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated and/or altered. While materials determined to contain asbestos at less than one percent are not classified as ACBM and are therefore not regulated by the USEPA and WDNR, OSHA does regulate activities involving these materials.

6. RECOMMENDATIONS

Materials assumed to contain greater than one percent asbestos were identified within the limits of inspection. The materials assumed to contain greater than one percent asbestos are summarized in Table 4.

Sigma recommends sampling materials assumed to contain asbestos prior to initiating renovation activities with the exception of the electrical panels. Further, Sigma recommends that the Owner and/or Operator review the summary of identified or assumed ACBM provided in Table 4 and the narrative above in order to determine which materials require removal prior to renovation activities. Sigma also recommends that the Owner and/or Operator be aware of the OSHA requirements for activities involving materials containing greater than and equal to or less than one percent asbestos. Additional recommendations are provided in the Qualifications of Report section provided below.

7. QUALIFICATIONS OF REPORT

The findings and recommendations included herein are based on information obtained during the site visit and from previous experience. The limitations of the report and recommended actions are as follows:

1. The material condition assessment reflects conditions at the date and time of the inspection. Material conditions may change due to age, use, maintenance, and other building conditions.

   It is recommended that the ACBM material condition be assessed immediately prior to initiating renovation and/or demolition activities.

2. An assessment/inspection of non-building components including but not limited to office equipment, chairs, desks, tables, cabinets, wall hangings, and other equipment and materials used or stored by the former/current occupant was not conducted.

   It is recommended that these items be managed in accordance with all local, state, and federal rules and regulations.

3. The area of inspection was occupied; therefore, limited destructive investigation methods **were not** employed to identify additional materials not readily visible in floor, wall, and ceiling systems. Homogeneous material samples were collected from reasonably accessible areas only. During abatement, demolition, renovation, and/or further inspection, a potential exists for encountering asbestos and/or other hazardous materials not previously identified to become revealed.

   It is recommended that there is one individual on-site during abatement and demolition that is designated as a "Competent Person". At a minimum, this individual shall be a State of Wisconsin certified asbestos supervisor familiar with applicable asbestos and hazardous material related regulations; have the experience to recognize potential work crew and environmental exposures; institute proper personal protective equipment and personnel monitoring as necessary; have the authority to stop work; and meet training requirements established by the State of Wisconsin. Discovery of suspect asbestos and/or other hazardous materials should be reported immediately to the Owner so that appropriate measures can be implemented. Further sampling of newly discovered materials may be required to confirm the presence of ACBM within walls and other areas that were not visible or reasonably accessible during the asbestos inspection. Any additional or ACBM discovered after this inspection is the responsibility of the building owner to characterize, manage, handle and dispose of in accordance with application rules and regulations.

4. Estimated quantities of ACBM should be considered a preliminary estimate of square footage, linear footage, or individual units for each identified ACBM. Accurate pricing for abating identified ACBMs will be best realized following the bidding of abatement activities to qualified contractors.

It is recommended that quantities of identified ACBMs be field verified by the abatement contractors bidding on the abatement activities.

5. The following floors, materials, building systems and/or areas were not evaluated for the presence of asbestos:

   - The electrical system(s) **was not** sampled for the presence of asbestos as it was energized at the time of the inspection;
   - The HVAC systems including piping flange gaskets and vibration dampener **were not** evaluated for the presence of asbestos as they were energized at the time of the inspection;
   - Door systems **were not** evaluated for the presence of hidden or otherwise inaccessible caulks, sealants, or adhesives between the door frame and the rough opening and the inner door; and
   - The built-up roof system (s) **was not** evaluated for the presence of asbestos as it was partially snow covered at the time of inspection.

   The building electrical, HVAC, door, and roof systems not evaluated for asbestos should be assumed to contain materials having greater than one percent asbestos or be further evaluated prior to conducting renovation and/or demolition activities.

8. STATE AND LOCAL REPORTING REQUIREMENTS

The WDNR and the Department of Health Services (DHS) require notification (WDNR Form 4500-113) at least ten working days prior to asbestos abatement or demolition projects. The City of West Milwaukee should be consulted for applicability of additional local ordinances, codes, and permits.

TABLES

The inspection results are summarized in the following tables.

Table 1 – Summary of Building Materials (Sorted by Building and Material Code)
provides the material code, material description, asbestos classification (positive (POS), negative (NEG), contains asbestos at less than one percent as determined by PLM point count or is assumed to contain greater than one percent asbestos (ATC)), and estimated quantity for each positive or ATC ACBM. **See note below for additional explanation regarding materials designated as ATC.**

Table 2 – Summary of Building Materials (Sorted by Building and Material Code and Room)
provides a comprehensive summary of all building materials identified and includes the material code, material description, room number, estimated quantity for each positive or ATC ACBM, asbestos classification (positive, negative, ATC), and category (Category I, Category II, or Friable) and condition (Fair, Good, or Poor) for each positive or ATC ACBM.

Table 3 – Summary of Building Materials (Sorted by Building and Room)
provides a comprehensive summary of all building materials identified on a room by room basis and includes the material code, material description, estimated quantity for each positive or ATC ACBM, asbestos classification (positive, negative, ATC), and category (Category I, Category II, or Friable) and condition (Fair, Good, or Poor) for each positive or ATC ACBM.

Table 4 – Summary of Asbestos-Containing Building Materials (Sorted by Building and Material Code)
provides a summary of all positive and ATC ACBM and includes the material code, material description, category (Category I, Category II, or Friable), room number(s), asbestos classification (positive, ATC), estimated quantity, and condition (Fair, Good, Poor).

Table 5 – Bulk Material Sample Summary (Sorted by Building and Sample Number)
provides a summary of bulk material samples in numerical order and includes the sample number, material code, material description, sample comments, building, sample location, and asbestos content (percentage, not detected (NEG), not analyzed (NA), point counted (PC)).

Table 6 – Bulk Material Sample Summary (Sorted by Building and Material Code)
provides a summary of bulk material samples in alphabetical order and includes the building, material code, material description, sample comments, sample number, sample location, and asbestos content (percentage, not detected (NEG), not analyzed (NA), point counted (PC)).

TABLE 1
SUMMARY OF BUILDING MATERIALS
Sorted by Building and Material Code

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Material Code	Material Description	ACM	Estimated Qty
MB8M-1	8" BRICK & MORTAR - BROWN	NEG	
MBR-1	BUILT- UP RUBBER ROOF - BLACK	ATC	7000 sf
MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING	NEG	
MC-2	CAULK - CREAM EXTERIOR ON LOUVER	NEG	
MC-3	CAULK - GRAY EXTERIOR ON DOOR	NEG	
MC-4	CAULK - GRAY ON DUCT CAULK	NEG	
MCBM	CONCRETE BLOCK MORTAR	NEG	
MEP-1	ELECTRICAL PANEL - GRAY	ATC	22 E
MFD-1	FIRE DOOR - METAL CLAD	ATC	3 E
MFSP	FIRE STOP PACKING - RED	NEG	
MMP-1	MORTAR PATCH - GRAY	NEG	
MPFG	PIPE FLANGE GASKET	ATC	7 E
MRT-1	ROOF TAR - BLACK	ATC	50 sf
MVD-1	HVAC VIBRATION DAMPENER - BLACK	ATC	5 sf
SWSC	SURFACING WALL SKIM COAT	NEG	
THI	HVAC THERMAL INSULATION	NEG	

Notes:
sf = Square Feet
lf = Linear Feet
E = Each

ATC = Assumed to contain asbestos
NEG = Asbestos content less than or equal to one percent
POS = Asbestos content greater than one percent

TABLE 2
SUMMARY OF BUILDING MATERIALS
Sorted by Building and Material Code and Room

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
MB8M-1	8" BRICK & MORTAR - BROWN	0ROOF		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MBR-1	BUILT- UP RUBBER ROOF - BLACK	0ROOF	7000 sf	ATC	Category I	Good
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING	0ROOF		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MC-2	CAULK - CREAM EXTERIOR ON LOUVER	0ROOF		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MC-3	CAULK - GRAY EXTERIOR ON DOOR	0ROOF		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MC-4	CAULK - GRAY ON DUCT CAULK	2450		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MCBM	CONCRETE BLOCK MORTAR	2450		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MEP-1	ELECTRICAL PANEL - GRAY	2450	22 E	ATC	Category II	Good
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MFD-1	FIRE DOOR - METAL CLAD	2450	3 E	ATC	Category II	Good
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MFSP	FIRE STOP PACKING - RED	2450		NEG		
Material Code	**Material Description**	**Room**	**Estimated Qty**	**ACM**	**Category**	**Condition**
MMP-1	MORTAR PATCH - GRAY	2450		NEG		

Notes:
f = Square Feet
lf = Linear Feet
E = Each

ATC = Assumed to contain asbestos
NEG = Asbestos content less than or equal to one percent
POS = Asbestos content greater than one percent

TABLE 2
SUMMARY OF BUILDING MATERIALS
Sorted by Building and Material Code and Room

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
MPFG	PIPE FLANGE GASKET	2450	7 E	ATC	Category I	Good

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
MRT-1	ROOF TAR - BLACK	0ROOF	50 sf	ATC	Category I	Good

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
MVD-1	HVAC VIBRATION DAMPENER - BLACK	2450	5 sf	ATC	Category II	Good

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
SWSC	SURFACING WALL SKIM COAT	2450		NEG		

Material Code	Material Description	Room	Estimated Qty	ACM	Category	Condition
THI	HVAC THERMAL INSULATION	2450		NEG		

Notes:
f = Square Feet
lf = Linear Feet
E = Each

ATC = Assumed to contain asbestos
NEG = Asbestos content less than or equal to one percent
POS = Asbestos content greater than one percent

TABLE 3
SUMMARY OF BUILDING MATERIALS
Sorted by Building and Room

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Room: 0ROOF

Material Code	Material Description	Estimated Qty	ACM	Category	Condition
MBR-1	BUILT- UP RUBBER ROOF - BLACK	7000 sf	ATC	Category I	Good
MRT-1	ROOF TAR - BLACK	50 sf	ATC	Category I	Good
MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		NEG		
MC-2	CAULK - CREAM EXTERIOR ON LOUVER		NEG		
MC-3	CAULK - GRAY EXTERIOR ON DOOR		NEG		
MB8M-1	8" BRICK & MORTAR - BROWN		NEG		

Room: 2450

Material Code	Material Description	Estimated Qty	ACM	Category	Condition
MEP-1	ELECTRICAL PANEL - GRAY	22 E	ATC	Category II	Good
MVD-1	HVAC VIBRATION DAMPENER - BLACK	5 sf	ATC	Category II	Good
MPFG	PIPE FLANGE GASKET	7 E	ATC	Category I	Good
MFD-1	FIRE DOOR - METAL CLAD	3 E	ATC	Category II	Good
MCBM	CONCRETE BLOCK MORTAR		NEG		
THI	HVAC THERMAL INSULATION		NEG		
MFSP	FIRE STOP PACKING - RED		NEG		
MMP-1	MORTAR PATCH - GRAY		NEG		
SWSC	SURFACING WALL SKIM COAT		NEG		
MC-4	CAULK - GRAY ON DUCT CAULK		NEG		

Notes:
f = Square Feet
lf = Linear Feet
E = Each

ATC = Assumed to contain asbestos
NEG = Asbestos content less than or equal to one percent
POS = Asbestos content greater than one percent

TABLE 4
SUMMARY OF ASBESTOS-CONTAINING BUILDING MATERIALS
Sorted by Building and Material Code

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Material Code: **MBR-1**
Material Description: **BUILT- UP RUBBER ROOF - BLACK**
Category: **Category I**

Room #	ACM	Estimated Quantity	Condition
0ROOF	ATC	7000 sf	Good
		Total 7000 sf	

Material Code: **MEP-1**
Material Description: **ELECTRICAL PANEL - GRAY**
Category: **Category II**

Room #	ACM	Estimated Quantity	Condition
2450	ATC	22 E	Good
		Total 22 E	

Material Code: **MFD-1**
Material Description: **FIRE DOOR - METAL CLAD**
Category: **Category II**

Room #	ACM	Estimated Quantity	Condition
2450	ATC	3 E	Good
		Total 3 E	

Material Code: **MPFG**
Material Description: **PIPE FLANGE GASKET**
Category: **Category I**

Room #	ACM	Estimated Quantity	Condition
2450	ATC	7 E	Good
		Total 7 E	

Notes:
sf = Square Feet
lf = Linear Feet
E = Each
POS = Asbestos content greater than one percent

TABLE 4
SUMMARY OF ASBESTOS-CONTAINING BUILDING MATERIALS
Sorted by Building and Material Code

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building: 111

Material Code: **MRT-1**
Material Description: **ROOF TAR - BLACK**
Category: **Category I**

Room #	ACM	Estimated Quantity	Condition
0ROOF	ATC	50 sf	Good
		Total 50 sf	

Material Code: **MVD-1**
Material Description: **HVAC VIBRATION DAMPENER - BLACK**
Category: **Category II**

Room #	ACM	Estimated Quantity	Condition
2450	ATC	5 sf	Good
		Total 5 sf	

Notes:
sf = Square Feet
lf = Linear Feet
E = Each
POS = Asbestos content greater than one percent

TABLE 5
BULK MATERIAL SAMPLE SUMMARY
Sorted by Sample Number

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Sample Number	Material Code	Material Description	Sample Comments	Building	Sample Location	Asbestos Content
0001	MCBM	CONCRETE BLOCK MORTAR		111	RM 2450, WI, SE	NEG
0002	MCBM	CONCRETE BLOCK MORTAR		111	RM 2450, WI, S	NEG
0003	MCBM	CONCRETE BLOCK MORTAR		111	RM 2450, WI, NE	NEG
0004	MFSP	FIRE STOP PACKING - RED		111	RM 2450, WI, SW	NEG
0005	MMP-1	MORTAR PATCH - GRAY		111	RM 2450, WI, S	NEG
0006	SWSC	SURFACING WALL SKIM COAT		111	RM 2450, WI, SE	NEG
0007	MB8M-1	8" BRICK & MORTAR - BROWN		111	ROOF, WE, SE	NEG
0008	MB8M-1	8" BRICK & MORTAR - BROWN		111	ROOF, WE, S	NEG
0009	MB8M-1	8" BRICK & MORTAR - BROWN		111	ROOF, WE, S	NEG
0010	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		111	ROOF, WE, SE	NEG
0011	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		111	ROOF, WE, S	NEG
0012	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		111	ROOF, WE, S	NEG
0013	MC-2	CAULK - CREAM EXTERIOR ON LOUVER		111	ROOF, WE, SE	NEG
0014	MC-3	CAULK - GRAY EXTERIOR ON DOOR		111	ROOF, WE, SE	NEG
0015	MC-4	CAULK - GRAY ON DUCT CAULK		111	RM 2450, O, SW	NEG
0016	THI	HVAC THERMAL INSULATION		111	RM 2450, O, SW	NEG
0017	THI	HVAC THERMAL INSULATION		111	RM 2450, O, S	NEG
0018	THI	HVAC THERMAL INSULATION		111	RM 2450, O, C	NEG

Notes:
sf = Square Feet
lf = Linear Feet
E = Each
ND = Not detected
NA = Not analyzed
PC = Point counted

TABLE 5
BULK MATERIAL SAMPLE SUMMARY
Sorted by Sample Number

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Sample Number	Material Code	Material Description	Sample Comments	Building	Sample Location	Asbestos Content
ATC001	MBR-1	BUILT- UP RUBBER ROOF - BLACK	ATC	111	ROOF	ATC %
ATC002	MRT-1	ROOF TAR - BLACK	ATC	111	ROOF	ATC %
ATC003	MEP-1	ELECTRICAL PANEL - GRAY	ATC	111	RM 2450	ATC %
ATC004	MFD-1	FIRE DOOR - METAL CLAD	ATC	111	RM 2450	ATC %
ATC005	MPFG	PIPE FLANGE GASKET	ATC	111	RM 2450	ATC %
ATC006	MVD-1	HVAC VIBRATION DAMPENER - BLACK	ATC	111	RM 2450	ATC %

Notes:
sf = Square Feet
lf = Linear Feet
E = Each
ND = Not detected
NA = Not analyzed
PC = Point counted

TABLE 6
BULK MATERIAL SAMPLE SUMMARY
Sorted by Building and Material Code

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building	Material Code	Material Description	Sample Comments	Sample Numbe	Sample Location	Asbestos Content
111	MB8M-1	8" BRICK & MORTAR - BROWN		0007	ROOF, WE, SE	NEG
111	MB8M-1	8" BRICK & MORTAR - BROWN		0008	ROOF, WE, S	NEG
111	MB8M-1	8" BRICK & MORTAR - BROWN		0009	ROOF, WE, S	NEG
111	MBR-1	BUILT- UP RUBBER ROOF - BLACK	ATC	ATC001	ROOF	ATC %
111	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		0010	ROOF, WE, SE	NEG
111	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		0011	ROOF, WE, S	NEG
111	MC-1	CAULK - BROWN EXTERIOR ON WALL/FLASHING		0012	ROOF, WE, S	NEG
111	MC-2	CAULK - CREAM EXTERIOR ON LOUVER		0013	ROOF, WE, SE	NEG
111	MC-3	CAULK - GRAY EXTERIOR ON DOOR		0014	ROOF, WE, SE	NEG
111	MC-4	CAULK - GRAY ON DUCT CAULK		0015	RM 2450, O, SW	NEG
111	MCBM	CONCRETE BLOCK MORTAR		0001	RM 2450, WI, SE	NEG
111	MCBM	CONCRETE BLOCK MORTAR		0002	RM 2450, WI, S	NEG
111	MCBM	CONCRETE BLOCK MORTAR		0003	RM 2450, WI, NE	NEG
111	MEP-1	ELECTRICAL PANEL - GRAY	ATC	ATC003	RM 2450	ATC %
111	MFD-1	FIRE DOOR - METAL CLAD	ATC	ATC004	RM 2450	ATC %
111	MFSP	FIRE STOP PACKING - RED		0004	RM 2450, WI, SW	NEG
111	MMP-1	MORTAR PATCH - GRAY		0005	RM 2450, WI, S	NEG
111	MPFG	PIPE FLANGE GASKET	ATC	ATC005	RM 2450	ATC %

Notes
sf = Square Feet
lf = Linear Feet
E = Each
ND = Not detected
NA = Not analyzed
PC = Point counted

TABLE 6
BULK MATERIAL SAMPLE SUMMARY
Sorted by Building and Material Code

AC3 V12 Replacement
CLEMENT J. ZABLOCKI VA MEDICAL CENTER
MILWAUKEE, WISCONSIN
Project Reference #: 15310

Building	Material Code	Material Description	Sample Comments	Sample Numbe	Sample Location	Asbestos Content
111	MRT-1	ROOF TAR - BLACK	ATC	ATC002	ROOF	ATC %
111	MVD-1	HVAC VIBRATION DAMPENER - BLACK	ATC	ATC006	RM 2450	ATC %
111	SWSC	SURFACING WALL SKIM COAT		0006	RM 2450, WI, SE	NEG
111	THI	HVAC THERMAL INSULATION		0016	RM 2450, O, SW	NEG
111	THI	HVAC THERMAL INSULATION		0017	RM 2450, O, S	NEG
111	THI	HVAC THERMAL INSULATION		0018	RM 2450, O, C	NEG

Notes
sf = Square Feet
lf = Linear Feet
E = Each
ND = Not detected
NA = Not analyzed
PC = Point counted

FIGURE

● = Sample Location

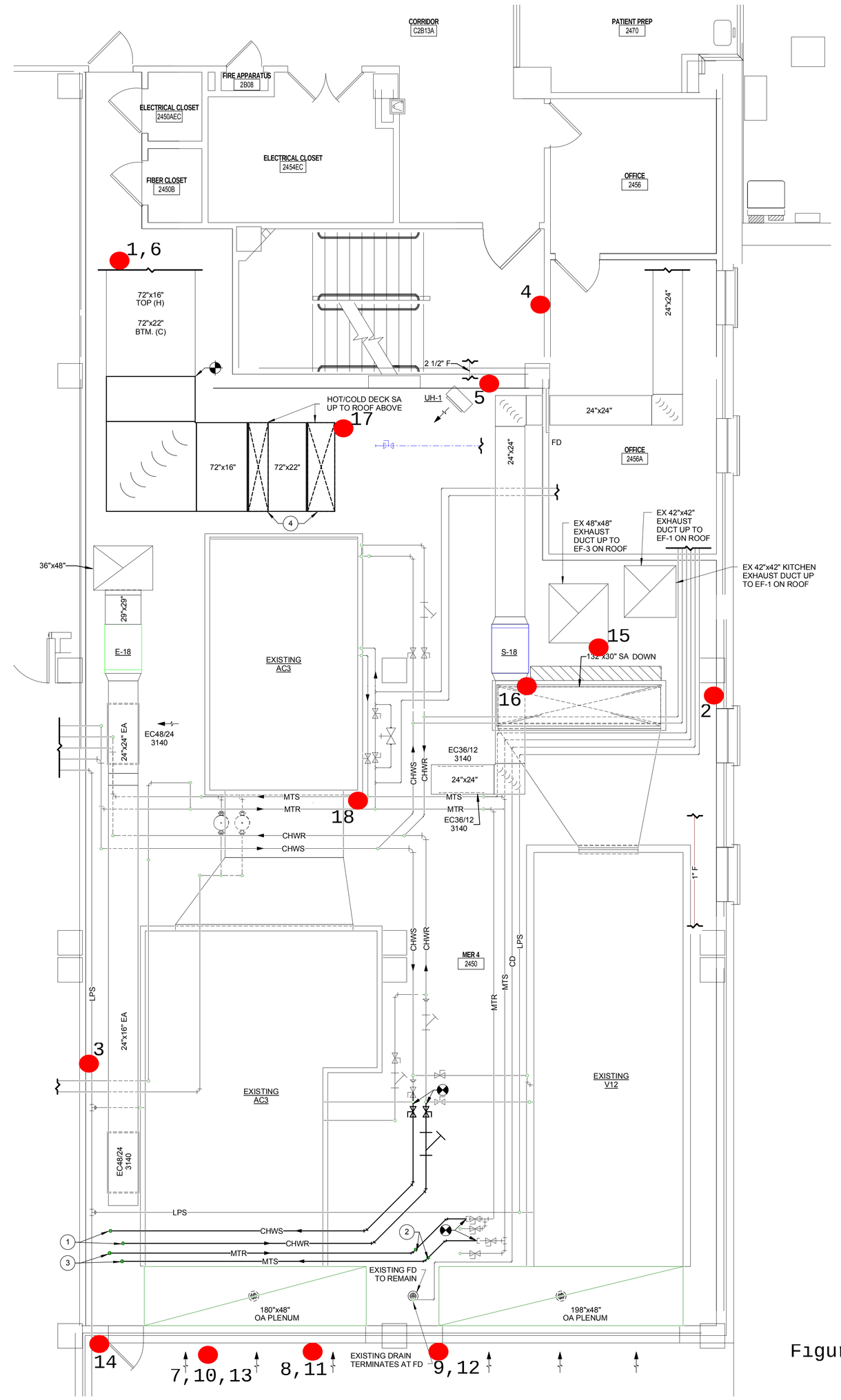


Figure 1 - Asbestos Inspection Area Sample Locations

North

PHASE 1 - ENLARGED SECOND FLOOR MECHANICAL ROOM (MER 4 B2450)

Scale1/4" = 1'-0"

ENLARGED SECOND FLOOR MECHANICAL ROOM PLAN NOTES...

#	NOTE
1	6" CHWS/R UP TO NEW AC3 ON ROOF. COORDINATE EXACT LOCATION WITH INSULATED CURB AND COIL CONNECTION DOG HOUSE.
2	4" MTHS/R UP TO HOT DECK COILS ON NEW AC3 ON ROOF. COORDINATE EXACT LOCATION WITH INSULATED CURB AND COIL CONNECTION DOG HOUSE.
3	4" MTHS/R UP TO NEW AC3 ON ROOF. COORDINATE EXACT LOCATION WITH INSULATED CURB AND COIL CONNECTION DOG HOUSE.
4	PROVIDE A MINIMUM OF 3" THICK BOARD INSULATION BETWEEN HOT DECK AND COLD DECK DUCTS.

GENERAL NOTES

1 ALL MECHANICAL EQUIPMENT, DUCTWORK, AND PIPING SHOWN ARE BASED ON SITE OBSERVATIONS AND EXISTING DOCUMENTS. CONTRACTOR SHALL VERIFY IN A NON-DESTRUCTIVE MANNER ALL EXISTING CONDITIONS PRIOR TO CONSTRUCTION.

2 NOT ALL ITEMS ARE SHOWN ON THIS PLAN, INCLUDING CABLING AND CONDUITS. CONTRACTOR SHALL COORDINATE WITH ALL OTHER TRADES.

3 ALL OUTAGES TO BE COORDINATED WITH VA COR AND APPROVED IN WRITING BY VA, MEDICAL CENTER.

PHASING NOTES

1 INSTALL ALL REQUIRED STAIRS AND ACCESS POINTS AS SHOWN ON CONTRACT DOCUMENTS.

2 NEW AC3 SHALL BE INSTALLED ON THE ROOF. WORK TO BE DONE INCLUDES INSTALLING EQUIPMENT SUPPORT RAILS, DUCTWORK AND INSULATION, PIPING AND ELECTRICAL ROUGH-INS, AND DEMOLITION OF ABANDONED CONDENSING UNIT.

3 FUNCTIONAL PERFORMANCE TEST SHALL BE COMPLETED ON NEW AC3 PRIOR TO FINAL SWITCHOVER FROM OLD AC3. THIS INCLUDES VERIFICATION OF AIRFLOW, WATER FLOW, AND FULLY OPERABLE CONTROLS. ELECTRICAL AND HYDRONIC PIPING SHALL BE CONNECTED AND DISCONNECTED AS NEEDED TO PERFORM FUNCTIONAL TESTS. EXISTING AC3 SHALL NOT BE DEMOLISHED UNTIL COR SIGNS OFF ON FUNCTIONAL PERFORMANCE TEST OF NEW AC3. SCHEDULE ALL TESTING WITH COR.

4 AFTER WRITTEN APPROVAL OF FUNCTIONAL PERFORMANCE TESTS, FINAL SWITCHOVER TO NEW AC3 SHALL BE MADE AND EXISTING AC3 SHALL BE TAKEN OFFLINE.

5 REPLACE ROOF AS SHOWN ON CONTRACT DOCUMENTS.

6 NEW ELECTRICAL POWER FEED SHALL BE RUN FROM THE NEW AC3 ON THE
ROOF TO THE EXISTING MCC.
NEW ELECTRICAL POWER FEED SHALL BE RUN FROM THE NEW AC3 ON THE
ROOF TO THE EXISTING MCC.

7 PROVIDE A NEW TEMPORARY EMERGENCY GENERATOR TO HANDLE THE NEW AC3, 125 HP, 480 VOLT MOTOR FOR THE FUNCTIONAL PERFORMANCE TESTS AS REQUIRED BY THE VA.

8 DURING THE DUCT SWITCH OVER FROM THE OLD AC3 TO THE NEW AC3, THE EXISTING POWER FEED, CONDUIT, WIRE OF OLD AC3 SHALL BE REMOVED AND THE NEW POWER FEED FOR AC3 SHALL BE CONNECTED AND ENERGIZED.

9 PROVIDE NEW LIGHTING AND RECEPTACLE CIRCUITS AS SHOWN ON THE CONSTRUCTION DOCUMENT, EXISTING LIGHTING AND RECEPTACLE CIRCUITS FROM OLD AC3 CAN BE USED FOR NEW AC3, PROVIDE ALL NEW CONDUIT AND WIRE.

10 DEMOLITION OF EXISTING AC3 SHALL COMMENCE. ALL PORTIONS OF AC3 SHALL BE REMOVED FROM MER4 THROUGH EXISTING INTAKE LOUVER. CONCRETE PAD SHALL REMAIN AS IT WILL BE THE SUPPORT FOR NEW V12.

11 EXISTING DISCONNECT SWITCH/VFD FOR AC3 AND FEEDERS, CONDUIT, WIRE, HANGERS, LIGHT CIRCUITS, RECEPTACLE CIRCUITS, FIRE ALARM DEVICES, JUNCTION BOXES SHALL BE REMOVED ALL THE WAY BACK TO THE SOURCE. CONTRACTOR SHALL COORDINATE WORK WITH OTHER TRADES (VFD SHALL BE TURNED OVER TO COR)

12 INSTALLATION OF NEW V12 SHALL COMMENCE. NEW V12 IS TO BE LOCATED ON EXISTING EQUIPMENT PAD OF OLD AC3. INTAKE LOUVER SHALL BE USED AS ACCESS TO MER4 FOR NEW V12. ALL DUCTWORK, PIPING AND ELECTRICAL ROUGH-INS SHALL BE INSTALLED.

13 FUNCTIONAL PERFORMANCE TEST SHALL BE COMPLETED ON NEW V12 PRIOR TO FINAL SWITCHOVER FROM OLD V12. THIS INCLUDES VERIFICATION OF AIRFLOW, WATER FLOW, AND FULLY OPERABLE CONTROLS. ELECTRICAL AND HYDRONIC PIPING SHALL BE CONNECTED AND DISCONNECTED AS NEEDED TO PERFORM FUNCTIONAL TESTS.

14 EXISTING V12 SHALL NOT BE DEMOLISHED UNTIL COR SIGNS OFF ON FUNCTIONAL PERFORMANCE TEST OF NEW V12. SCHEDULE ALL TESTING WITH COR.

15 AFTER WRITTEN APPROVAL OF FUNCTIONAL PERFORMANCE TESTS, FINAL SWITCHOVER TO NEW V12 SHALL BE MADE AND EXISTING V12 SHALL BE TAKEN OFFLINE.

16 NEW ELECTRICAL POWER FEED SHALL BE RUN FROM THE NEW V12 TO THE EXISTING MCC.

17 PROVIDE A NEW TEMPORARY EMERGENCY GENERATOR TO HANDLE THE NEW V12, 40 HP, 480 VOLT MOTOR FOR THE FUNCTIONAL PERFORMANCE TESTS AS REQUIRED BY THE VA.

18 DURING THE DUCT SWITCH OVER FROM THE OLD V12 TO THE NEW V12, THE EXISTING POWER FEED, CONDUIT, WIRE OF OLD V12 SHALL BE REMOVED AND THE NEW POWER FEED FOR V12 SHALL BE CONNECTED AND ENERGIZED.

19 PROVIDE NEW LIGHTING AND RECEPTACLE CIRCUITS AS SHOWN ON THE CONSTRUCTION DOCUMENT, EXISTING LIGHTING AND RECEPTACLE CIRCUIT FROM OLD V12 CAN BE USED FOR NEW V12, PROVIDE ALL NEW CONDUIT AND WIRE.

20 DEMOLITION OF EXISTING V12 SHALL COMMENCE. ALL PORTIONS OF V12 SHALL BE REMOVED FROM MER THROUGH EXISTING INTAKE LOUVER. CONCRETE PAD SHALL BE REMOVED COMPLETE FOR INSTALLATION OF NEW STORAGE ROOM.

21 EXISTING INTAKE LOUVER SHALL BE FILLED IN AND SEALED WEATHER TIGHT PER CONTRACT DOCUMENTS.

22 EXISTING DISCONNECT SWITCH/VFD FOR V12 AND FEEDERS, CONDUIT, WIRE, HANGERS, LIGHT CIRCUITS, RECEPTACLE CIRCUITS, FIRE ALARM DEVICES, JUNCTION BOXES SHALL BE REMOVED ALL THE WAY BACK TO THE SOURCE, CONTRACTOR SHALL COORDINATE WORK WITH OTHER TRADES (VFD SHALL BE TURNED OVER TO COR)

23 INSTALL NEW STORAGE ROOM PER CONTRACT DOCUMENTS. THIS INCLUDES ALL ARCHITECTURAL, MECHANICAL, ELECTRICAL, PLUMBING, AND FIRE PROTECTION WORK.

24 PERFORM FINAL TEST AND BALANCE AND COMMISSIONING. SCHEDULE ALL TESTING WITH COR.

25 TURN PROJECT OVER TO VA.

Revisions:	Date

Dept. of Veterans Affairs
Medical Center
5000 W. National Avenue
Milwaukee, WI

KEY PLAN

EXISTING BLDG. 111

CONSULTANTS:

APOGEE Consulting Group
www.acgpa.com
Apogee Project #2014 095

Raleigh, NC
Indianapolis, IN
Philadelphia, PA
Pittsburgh, PA
Virginia Beach, VA
Fort Collins, CO
(919) 858-7420

THE SIGMA GROUP
Single Source. Sound Solutions.

PROJECT LEADER/ARCHITECT:

Chequamegon
BAY GROUP, INC.
ASHLAND, WI ● MILWAUKEE, WI
(715) 682-9004 (414) 258-9504
WWW.CHEQBAYGRP.COM

Drawing Title	AC3 & V12 ENLARGED MECHANICAL PLANS - PHASE 1
Approved: Project Director	
Project Title	Building 111 - Replace HVAC V7, V12, S3 Various
Location	Milwaukee, Wisconsin
Date	February 6, 2015
Checked	DMB
Drawn	JLG
CONSTRUCTION DOCUMENT SUBMITTAL	
Project Number	695-13-164
Building Number	111
Drawing Number	M402A

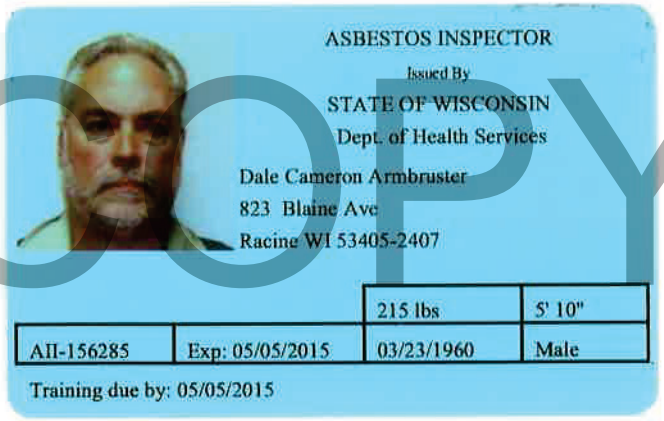
Office of Construction and Facilities Management

Department of Veterans Affairs

VA FORM 08-6231

APPENDIX A

Credentials – Wisconsin Certified Asbestos Inspector


ASBESTOS INSPECTOR
Issued By
STATE OF WISCONSIN
Dept. of Health Services
Dale Cameron Armbruster
823 Blaine Ave
Racine WI 53405-2407
215 lbs
5' 10"
AII-156285
Exp: 05/05/2015
03/23/1960
Male
Training due by: 05/05/2015

COPY

APPENDIX B

Certificate of Analysis
And
Chain of Custody

9000 Commerce Parkway, Ste B
Mount Laurel, NJ 08054
Toll Free 877-428-4285
Local: 856-231-9449
Fax: 856-231-9818

CERTIFICATE OF ANALYSIS

Client: Sigma Environmental Services
1300 West Canal Street
Milwaukee WI 53233

Report Date: 2/25/2015
Report No: 356684
Project: Building 111
Project No.: 15310

BULK SAMPLE ANALYSIS SUMMARY

Lab No.: 5555339 **Description / Location:** Grey Mortar; A/W Concrete Block
Client No.: 01 2450; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555340 **Description / Location:** Grey Mortar; A/W Concrete Block
Client No.: 02 2450; W

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555341 **Description / Location:** Grey Mortar; A/W Concrete Block
Client No.: 03 2450; NE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555342 **Description / Location:** Red Caulk; Firestop Packing
Client No.: 04 2450; SW

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	2	Fibrous Glass	98

Accreditation **NIST-NVLAP No. 101165-0** **NY-DOH No. 11021** **AIHA-LAP, LLC No. 100188**

This confidential report relates only to those item(s) tested and does not represent an endorsement by NIST-NVLAP, AIHA or any agency of the U.S. government
This report shall not be reproduced except in full, without written approval of the laboratory.

Analytical Method: US EPA 600/R-93/116 by Polarized Light Microscopy, (ELAP 198.1 where applicable)

Comments: Quantification at <0.25% by volume is possible with this method. (PC) Indicates Stratified Point Count Method performed. (PC-Trace) means that asbestos was detected but is not quantifiable under the Point Counting regimen. Analysis includes all distinct separable layers in accordance with EPA 600 Method. If not reported or otherwise noted, layer is either not present or the client has specifically requested that it not be analyzed (ex. analyze until positive instructions). Small asbestos fibers may be missed by PLM due to resolution limitations of the optical microscope. Therefore, PLM is not consistently reliable in detecting asbestos in non-friable organically bound (NOB) materials. Quantitative transmission electron microscopy (TEM) is currently the only method that can pronounce materials as non-asbestos containing.

Analysis Performed By: M. Mirza

Approved By:

Frank E. Ehrenfeld, III
Laboratory Director

Date: 2/25/2015

9000 Commerce Parkway, Ste B
Mount Laurel, NJ 08054
Toll Free 877-428-4285
Local: 856-231-9449
Fax: 856-231-9818

CERTIFICATE OF ANALYSIS

Client: Sigma Environmental Services
1300 West Canal Street
Milwaukee WI 53233

Report Date: 2/25/2015
Report No: 356684
Project: Building 111
Project No.: 15310

BULK SAMPLE ANALYSIS SUMMARY

Lab No.: 5555343 **Description / Location:** Grey Mortar; Patch
Client No.: 05 2450; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555344 **Description / Location:** Grey Cementitious; Wall
Client No.: 06 2450; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555345 **Description / Location:** Grey Mortar; A/W 8" Brick
Client No.: 07 Ext. Roof; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555346 **Description / Location:** Grey Mortar; A/W 8" Brick
Client No.: 08 Ext. Roof; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Accreditation **NIST-NVLAP No. 101165-0** **NY-DOH No. 11021** **AIHA-LAP, LLC No. 100188**

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Analytical Method: US EPA 600/R-93/116 by Polarized Light Microscopy, (ELAP 198.1 where applicable)

Comments: Quantification at <0.25% by volume is possible with this method. (PC) Indicates Stratified Point Count Method performed. (PC-Trace) means that asbestos was detected but is not quantifiable under the Point Counting regimen. Analysis includes all distinct separable layers in accordance with EPA 600 Method. If not reported or otherwise noted, layer is either not present or the client has specifically requested that it not be analyzed (ex. analyze until positive instructions). Small asbestos fibers may be missed by PLM due to resolution limitations of the optical microscope. Therefore, PLM is not consistently reliable in detecting asbestos in non-friable organically bound (NOB) materials. Quantitative transmission electron microscopy (TEM) is currently the only method that can pronounce materials as non-asbestos containing.

Analysis Performed By: M. Mirza

Date: 2/25/2015

9000 Commerce Parkway, Ste B
Mount Laurel, NJ 08054
Toll Free 877-428-4285
Local: 856-231-9449
Fax: 856-231-9818

CERTIFICATE OF ANALYSIS

Client: Sigma Environmental Services
1300 West Canal Street
Milwaukee WI 53233

Report Date: 2/25/2015
Report No: 356684
Project: Building 111
Project No.: 15310

BULK SAMPLE ANALYSIS SUMMARY

Lab No.: 5555347 **Description / Location:** Grey Mortar; A/W 8" Brick
Client No.: 09 Ext. Roof; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555348 **Description / Location:** Brown Caulk; Wall/Flashing
Client No.: 10 Roof; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555349 **Description / Location:** Brown Caulk; Wall/Flashing
Client No.: 11 Roof; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555350 **Description / Location:** Brown Caulk; Wall/Flashing
Client No.: 12 Roof; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Accreditation **NIST-NVLAP No. 101165-0** **NY-DOH No. 11021** **AIHA-LAP, LLC No. 100188**

This confidential report relates only to those item(s) tested and does not represent an endorsement by NIST-NVLAP, AIHA or any agency of the U.S. government
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Analytical Method: US EPA 600/R-93/116 by Polarized Light Microscopy, (ELAP 198.1 where applicable)

Comments: Quantification at <0.25% by volume is possible with this method. (PC) Indicates Stratified Point Count Method performed. (PC-Trace) means that asbestos was detected but is not quantifiable under the Point Counting regimen. Analysis includes all distinct separable layers in accordance with EPA 600 Method. If not reported or otherwise noted, layer is either not present or the client has specifically requested that it not be analyzed (ex. analyze until positive instructions). Small asbestos fibers may be missed by PLM due to resolution limitations of the optical microscope. Therefore, PLM is not consistently reliable in detecting asbestos in non-friable organically bound (NOB) materials. Quantitative transmission electron microscopy (TEM) is currently the only method that can pronounce materials as non-asbestos containing.

Analysis Performed By: M. Mirza

Date: 2/25/2015

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Client: Sigma Environmental Services
1300 West Canal Street
Milwaukee WI 53233

Report Date: 2/25/2015
Report No: 356684
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Project No.: 15310

BULK SAMPLE ANALYSIS SUMMARY

Lab No.: 5555351 **Description / Location:** White Caulk
Client No.: 13 Roof; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555352 **Description / Location:** Lt.Grey Caulk; Door
Client No.: 14 Roof; SE

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555353 **Description / Location:** Grey Caulk; Duct
Client No.: 15 2450; SW

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	None Detected	None Detected	100

Lab No.: 5555354 **Description / Location:** White/Silver Insulation; HVAC
Client No.: 16 2450; SW

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	90	Cellulose	5
		5	Fibrous Glass	

Accreditation **NIST-NVLAP No. 101165-0** **NY-DOH No. 11021** **AIHA-LAP, LLC No. 100188**

This confidential report relates only to those item(s) tested and does not represent an endorsement by NIST-NVLAP, AIHA or any agency of the U.S. government
This report shall not be reproduced except in full, without written approval of the laboratory.

Analytical Method: US EPA 600/R-93/116 by Polarized Light Microscopy, (ELAP 198.1 where applicable)

Comments: Quantification at <0.25% by volume is possible with this method. (PC) Indicates Stratified Point Count Method performed. (PC-Trace) means that asbestos was detected but is not quantifiable under the Point Counting regimen. Analysis includes all distinct separable layers in accordance with EPA 600 Method. If not reported or otherwise noted, layer is either not present or the client has specifically requested that it not be analyzed (ex. analyze until positive instructions). Small asbestos fibers may be missed by PLM due to resolution limitations of the optical microscope. Therefore, PLM is not consistently reliable in detecting asbestos in non-friable organically bound (NOB) materials. Quantitative transmission electron microscopy (TEM) is currently the only method that can pronounce materials as non-asbestos containing.

Analysis Performed By: M. Mirza

Date: 2/25/2015

9000 Commerce Parkway, Ste B
Mount Laurel, NJ 08054
Toll Free 877-428-4285
Local: 856-231-9449
Fax: 856-231-9818

CERTIFICATE OF ANALYSIS

Client: Sigma Environmental Services
1300 West Canal Street
Milwaukee WI 53233

Report Date: 2/25/2015
Report No: 356684
Project: Building 111
Project No.: 15310

BULK SAMPLE ANALYSIS SUMMARY

Lab No.: 5555355 **Description / Location:** Tan/White/Silver Insulation
Client No.: 17 HVAC; 2450; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	85	Cellulose	10
		5	Fibrous Glass	

Lab No.: 5555355 **Description / Location:** Yellow Insulation **Layer No.:** 2
Client No.: 17 HVAC; 2450; S

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	100	Mineral Wool	None Detected

Lab No.: 5555356 **Description / Location:** Tan/White/Silver Insulation
Client No.: 18 HVAC; 2450; C

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	85	Cellulose	10
		5	Fibrous Glass	

Lab No.: 5555356 **Description / Location:** Yellow Insulation **Layer No.:** 2
Client No.: 18 HVAC; 2450; C

% Asbestos	Type	% Non-Asbestos Fibrous Material	Type	% Non-Fibrous Material
None Detected	None Detected	100	Mineral Wool	None Detected

Accreditation **NIST-NVLAP No. 101165-0** **NY-DOH No. 11021** **AIHA-LAP, LLC No. 100188**

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Analytical Method: US EPA 600/R-93/116 by Polarized Light Microscopy, (ELAP 198.1 where applicable)

Comments: Quantification at <0.25% by volume is possible with this method. (PC) Indicates Stratified Point Count Method performed. (PC-Trace) means that asbestos was detected but is not quantifiable under the Point Counting regimen. Analysis includes all distinct separable layers in accordance with EPA 600 Method. If not reported or otherwise noted, layer is either not present or the client has specifically requested that it not be analyzed (ex. analyze until positive instructions). Small asbestos fibers may be missed by PLM due to resolution limitations of the optical microscope. Therefore, PLM is not consistently reliable in detecting asbestos in non-friable organically bound (NOB) materials. Quantitative transmission electron microscopy (TEM) is currently the only method that can pronounce materials as non-asbestos containing.

Analysis Performed By: M. Mirza

Date: 2/25/2015

International Asbestos Testing Laboratories
16000 Horizon Way, Unit 100
Mt. Laurel, New Jersey 08054

Tel. 856 231-9449
Fax 856 231-9818

- Chain of Custody -

Client: Signa

Project Name:
Project No.: 15310

Phone: (414) 643-4200
FAX:

Contact: Jeff Sean
Pager:

Special Instructions: Email results to jsean@thesignagroup.com

Type:

Asbestos		Lead		Other
[ ] Air	[ ] Soil	[ ] Air	[ ] Soil	
[X] Bulk	[ ] Dust	[ ] Bulk	[ ] Paint	
[ ] Water	[ ] Other	[ ] Water	[ ] Other	

Analysis Method:

[ ] PCM : NIOSH 7400
[ ] PCM : OSHA
[ ] PCM : Other_____

[ ] AAS : NIOSH 7082 (Air)
[ ] AAS : Lead in Drinking Water
[ ] AAS : Lead in Paint ASTM D3335-85a
[ ] AAS : Lead Dust/Wipe "
[ ] AAS : Other Metals / Soil_____

[X] PLM : Bulk Asbestos EPA 600
[ ] PLM : Point Counting 198.1
[ ] PLM : NOB via 198.1 (PLM only)
[ ] If <1% by PLM, to TEM via 198.4 to meet NYSDOH requirements **
(**call to confirm TAT!)

[ ] TEM : AHERA
[ ] TEM : NIOSH 7402
[ ] TEM : EPA Level II
[ ] TEM : Microvac / Wipe
[ ] TEM : Asbestos in Water
[ ] TEM : Bulk Analysis
[ ] TEM : NOB 198.4
[ ] TEM : Other_____
[ ] Total Dust : NIOSH 0500

Turnaround Time:

FAX: _____ (date / time) **Verbals:** _____ (date / time)

[X] 10 Day [ ] 5 Day [ ] 3 Day [ ] 2 Day [ ] 1 Day [ ] 6 hour [ ] RUSH

Preliminary FAX/Verbal Results Requested by: _____

Sample Numbers:

Client #(s): 001 (start) - 018 (end) IATL#(s): _____ (start) - _____ (end) Total:___

E-MAILED 2-26

Chain of Custody:

Relinquished: [signature] Date: 2-18-15 Time: 1200
Received: Date: Time:
Sample Log-in: 02/19/15 Date: Time:
Sample Prep: Date: Time:
Analyzed: MM 2/25/15 Date: Time:
QA/QC Review: 2-26-15 Date: Time:

RECEIVED FEB 17 2015

Archived/Released:_____ QA/QC InterLAB Use:_____ Date:_____ Time:_____

IATL - By

The Sigma Group, Inc.
1300 West Canal Street
Milwaukee, Wisconsin 53233

Supplemental Asbestos Chain of Custody

Project Number: 15310

Number of Samples: 18

In addition to the information provided on the laboratory chain of custody, Sigma requires the following (checked items only):

☐ When the laboratory observes an apparent discrepancy between Sigma's material description and the sample received by the laboratory, the laboratory shall flag the material description on the laboratory report and define on the laboratory report the specific discrepancy(s) noted.

☐ **With the exception of drywall and joint compound samples**, analyze and report each distinct and separable material layer unless otherwise instructed on the attached "Sigma Sample Material List" sheet(s). Laboratory to determine distinct and separable layers and provide layer descriptions for each individual layer.

☒ Analyze and report each distinct and separable material layer unless otherwise instructed on the attached "Sigma Sample Material List" sheet(s). Laboratory to determine distinct and separable layers and provide layer descriptions for each individual layer.

☒ Discontinue analysis of homogenous material upon determining that the material contains greater than one percent asbestos content. If the homogeneous material contains multiple layers, continue analysis of each layer until all samples have been analyzed or until it has been determined that the layer contains greater than one percent asbestos content. See item #4 for flooring system Positive Stop instructions.

For example, if Sigma submitted three roofing system samples and the top layer sample analysis revealed asbestos is present at greater than one percent, the top layer analysis would be discontinued but the underlying layer(s) analysis would continue until greater than one percent asbestos is detected or until all three underlying sample layers have been analyzed. This assumes, however, that the materials are in fact homogenous. Through microscopic examination, it may be determined by the analyst that there are additional layers not present in each sample. In that case, the individual sample layer should also be analyzed.

☐ **Flooring Systems (including floor tile systems, vinyl flooring systems, vinyl laminate systems, and stair tread systems): Conduct analysis of the mastic layer(s) first. If analysis reveals greater than one percent asbestos content, discontinue analysis of the mastic layers and do not analyze the flooring material (tile, vinyl, laminate, etc.) Call Jeff Senn at (414) 643-4151 with specific questions.**

Sigma Sample Material List

Page of

Project: 15-310
Building: 111

Date: 2-17-15
Inspectors: DCA

Sample Number	Homogenous Material Code	Homogeneous Material Description	Functional Area/ Room Number	Location within Room	
01	MCBM	Concrete Block Mortar	2450	SE	5555339
02				W	5555340
03				NE	5555341
04	MFSP	Red Fire Stop Packing	2450	SW	5555342
05	MMP-1	Grey Mortar Patch	2450	S	5555343
06	MWSC	Wall Skim Coat	2450	SE	5555344
07	MBSM	8" Brick Mortar	Exterior	SE	5555345
08				S	5555346
09				S	5555347
10	MC-1	Brown Wall/Flashing Caulk	Roof	SE	5555348
11				S	5555349
12				S	5555350
13	MC-2	Cream Louver Caulk	Roof	SE	5555351
14	MC-3	Grey Door Caulk	Roof	SE	5555352
15	MC-4	Grey Duct Caulk	2450	SW	5555353
16	MHI	HVAC Insulation	2450	SW	5555354
17				S	5555355
18				~~N~~ C	5555356
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APPENDIX C

Photo Documentation

Proj 15310
#003

Proj 15310
#006

Proj 15310
#017

Proj 15310
#002

Proj 15310
#005

Proj 15310
#016

Proj 15310
#001

Proj 15310
#004

Proj 15310
#015

Proj 15310
#008

Proj 15310
#011

Proj 15310
#014

Proj 15310
#007

Proj 15310
#010

Proj 15310
#013

Proj 15310
#018

Proj 15310
#009

Proj 15310
#012

SECTION 030760

FIBER REINFORCED POLYMER CONCRETE

PART 1 - GENERAL

1.01 WORK INCLUDES

A. Externally bonded fiber reinforced polymer systems for strengthening concrete.

1.02 QUALITY ASSURANCE

A. Applicator: Company specializing in the installation of Carbon Fiber Systems with minimum five years of experience, member of the International Concrete Repair Institute (ICRI) and the American Concrete Institute (ACI).

B. Reference Standards:

1. ACI 440.2R – Guide for the Design and Construction of Externally Bonded FRP Systems for Strengthening Concrete Structures.

2. ASTM E 84 – Test for Surface burning Characteristics of Building Materials.

3. ASTM E 119 – Fire Tests of Building Construction and Materials.

4. ASTM D 3039 – Test Methods for Tensile Properties of Fiber Resin Composites.

C. Regulator Requirements: Conform to the following Code for flame/fuel/smoke ratings requirements and fire resistance ratings.

1. International Building Code (IBC).

1.03 SUBMITTAL

A. Product Data: Provide manufacturer’s specifications showing compliance with specifications. Include data for fire retardant chemicals used to comply with fire rating:

B. Test Reports: Two certified copies of field test reports indicating tensile strength, strain and elastic modulus as per ISIS, ASTM D 3039, shell to concrete-adhesive shear, and shell to concrete-adhesive tension as per ISIS.

C. Shop Drawings: Submit documentation showing FRP system to be used, locations of FRP system relative to existing structure, dimensions and orientation of each ply, number of plies, sequence of installation and calculations prepared by a registered Engineer.

1.04 JOB CONDITIONS

A. Provide staging as required to install FRP system.

B. Protect finished surfaces from resin droppings.

1.05 PERFORMANCE

A. The selected FRP system shall be designed in accordance with ACI 440.2R by the FRP Contractor for the equivalent area of steel indicated on the construction documents, comply with specification requirements.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

A. Products of the following manufacturers are acceptable. Submit products of other manufacturers for approval.

1. Master Builders.

2. Sika Chemical Corporation.

3. Stellar-Mark Inc.

2.02 MATERIALS

A. Epoxy Resin: Provide resin that has the following characteristics: compatible with adhesion to concrete substrate, adhesion to FRP composite system, filling ability, workability, pot life and develop appropriate mechanical properties for the FRP composite.

B. Carbon Fiber Reinforced Polymer: Continuous, by-directional fibers selected and tested for the composite system.

C. Fire Retardant Chemicals: Chemicals that are used to retard the tendency of resin to burn. Retardant may be added to the resin or coated on the surface of the FRP.

PART 3 - EXECUTION

3.01 EXAMINATION

A. Verify that substrate surfaces are ready to receive work.

B. Confirm compatibility of surfaces to receive FRP materials.

C. Verify that epoxy injection repairs are complete prior to FRP application.

D. Verify ducts, piping, equipment, or other items which would interfere with application of the FRP system are suitably located.

E. Beginning of installation means acceptance of existing conditions and substrate.

3.02 PREPARATION

A. Clean surfaces as necessary for proper bonding of FRP system.

B. Fill voids and cracks in substrate; remove projections and level where FRP system is applied.

C. Protect adjacent surfaces and equipment from droppings.

D. Grind concrete surface to insure adequate bond between concrete and FRP system. Prepare test surfaces for not less than three bond tests.

3.03 APPLICATION

A. Mix and apply FRP system in accordance with manufacturer's instructions and to comply with ACI 440.2R.

3.04 FIELD QUALITY CONTROL

A. Contractor Tests: Contractor shall prepare and test not less than three samples to confirm that bond between concrete and FRP system is adequate to develop design loads used for the system. Notify Engineer not less than three working days prior to testing of materials.
.

B. Preparation of concrete surfaces shall be conducted in accordance with approved test results.

C. Acceptance: Inspection, evaluation and acceptance of the work shall be performed by the Engineer in accordance with ACI 440.2R.

3.05 CLEANING

A. Remove excess material, droppings, and debris.

B. Remove FRP materials from surfaces not specifically required to be covered.

END OF SECTION

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:
   2. Section 04 05 16, MASONRY GROUTING.
   3. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED - NA

1.4 TESTS - NA

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:
   2. Indicating that following items meet specifications:
      a. Portland cement.
      b. Masonry cement.
      c. Mortar cement.
      d. Hydrated lime.
      e. Fine aggregate (sand).

D. Manufacturer's Literature and Data:
   1. Cement, each kind.
   2. Hydrated lime.
   3. Admixtures.
   4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):
   C40-04.....Organic Impurities in Fine Aggregates for Concrete

C91-05.....Masonry Cement
C109-08.....Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04.....Aggregate for Masonry Mortar
C150-09.....Portland Cement
C207-06.....Hydrated Lime for Masonry Purposes
C270-10.....Mortar for Unit Masonry
C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars
C348-08.....Flexural Strength of Hydraulic Cement Mortars
C595-10.....Blended Hydraulic Cement
C780-10.....Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-10.....Pigments for Integrally Colored Concrete
C1329-05.....Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:
   1. Light colored sand for mortar for laying face brick.
   2. White plastering sand meeting sieve analysis for mortar joints for pointing.
B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S, or M.

2.5 MORTAR CEMEMT

ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

2.10 MASONRY MORTAR

A. Conform to ASTM C270.
B. Admixtures:
   1. Do not use mortar admixtures, unless approved by COR.
   2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
   3. Do not use antifreeze compounds.
C. Colored Mortar:
   1. Maintain uniform mortar color for exposed work throughout.
   2. Match mortar color in approved sample
   3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.
D. Color Admixtures:
   1. Proportion as specified by manufacturer.
   2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

2.11 HIGH BOND MORTAR

A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.
B. Mortar properties when tested in accordance with referenced specifications.
   1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
   2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
   3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
   4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

2.12 COLOR ADMIXTURE - NA

PART 3 - EXECUTION

3.1 MIXING

A. Mix in a mechanically operated mortar mixer.

1. Mix mortar for at least three minutes but not more than five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.

3.2 MORTAR USE LOCATION

D. Use Type N mortar for other masonry work, except as otherwise specified.

- - - E N D - - -

SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:
   2. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS: - NA

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:
   1. Indicating that following items meet specifications:
      a. Portland cement.
      b. Masonry cement.
      c. Grout.
      d. Hydrated lime.
      e. Fine aggregate (sand).
      g. Color admixture.

D. Manufacturer's Literature and Data:
   1. Cement, each kind.
   2. Hydrated lime.
   3. Admixtures.
   4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):
   C40-04.....Organic Impurities in Fine Aggregates for Concrete
   C91-05.....Masonry Cement

C150-09.....Portland Cement

C207-06.....Hydrated Lime for Masonry Purposes

C404-07.....Aggregate for Masonry Grout

C476-10.....Grout for Masonry

C595-10.....Blended Hydraulic Cement

C979-10.....Pigments for Integrally Colored Concrete

C1019-11.....Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

2.5 PORTLAND CEMENT:

A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
2. Coarse Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
   d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.

1. Mix grout for at least five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.

B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).

C. Do not use grout for filling bond beam or lintel units.

- - - E N D - - -

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.

B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.

C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.

D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.

E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

F. Color and texture of masonry units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples:

1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Concrete masonry units, when exposed in finish work.
3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.

C. Shop Drawings:

2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.

D. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
2. Indicating that the following items meet specification requirements:
   a. Face brick.
   b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
   c. Ceramic glazed facing brick.
   d. Glazed structural clay facing tile.

e. Structural clay tile units.

3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Laboratory Test Reports:

1. Brick for pre-built masonry panels.
2. Ceramic glazed facing brick.

F. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

1.4 SAMPLE PANEL - NA

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951-06.....Steel Wire for Masonry Joint Reinforcement.
A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical PropertiesC34-03 Structural Clay Load-Bearing Wall Tile
C55-09.....Concrete Building Brick
C56-10.....Structural Clay Non-Load-Bearing Tile
C62-10.....Building Brick (Solid Masonry Units Made From Clay or Shale)
C67-09.....Sampling and Testing Brick and Structural Clay Tile
C90-11.....Load-Bearing Concrete Masonry Units
C126-10.....Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units
C216-10.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
C476-10.....Standard Specification for Grout for Masonry

C612-10.....Mineral Fiber Block and Board Thermal Insulation
C744-11.....Prefaced Concrete and Calcium Silicate Masonry Units.
D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber
D2000-08.....Rubber Products in Automotive Applications
D2240-05(R2010).....Rubber Property - Durometer Hardness
D3574-08.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
F1667-11.....Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:
Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):
D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):
FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
11-2001.....Guide Specifications for Brick Masonry, Part I
11A–1988.....Guide Specifications for Brick Masonry, Part II
11B–1988.....Guide Specifications for Brick Masonry, Part III Execution
11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK

A. Face Brick:
1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
a. Modular

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.
3. Sizes: Modular.
4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

2.3 CLAY TILE UNITS - NA

2.4 SHEAR KEYS - NA

2.5 ANCHORS, TIES, AND REINFORCEMENT

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951.
2. Galvanized after fabrication.
3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement at least 3000 mm (10 feet) in length.
6. Joint reinforcement in rolls is not acceptable.
7. Joint reinforcement that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
9. Ladder Design:
   a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
   b. Cross wires 4 mm (0.16 inch) diameter.
10. Trussed Design:
    a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
    b. Longitudinal wires deformed.
11. Multiple Wythes and Cavity wall ties:
    a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
    b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).

2.6 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.

B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.

C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.7 ACCESSORIES

A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.

B. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics may be used subject to the Resident Engineer's approval.

C. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

D. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

2.8 PRE-BUILT MASONRY PANELS - NA

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and “Hot and Cold Weather Masonry Construction Manual”.

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:
1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:
1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:
1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:
1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:
1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

F. Lintels:
1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
2. Openings 1025 mm (3 feet 5 inches) wide to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with

grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.

3. Precast lintels of 25 Mpa (3000 psi) concrete, of same thickness as partition, and with one Number 5 deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, may be used in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings over 1600 m (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
6. Length for minimum bearing of 100 mm (4 inches) at ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:
1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.

I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

K. Structural Steel Encased in Masonry:
1. Where structural steel is encased in masonry and the voids between the steel and masonry are filled with mortar, provide a minimum 25 mm (1 inch) mortar free expansion space between the masonry and the steel by applying a box board material to the steel before the masonry is laid.
2. Do not place spacing material where steel is bearing on masonry or masonry is bearing on steel.

M. Wetting and Wetting Test:
1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units or glazed structural facing tile before laying.

N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if

any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

Q. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.

1. 10 days for girders and beams.
2. 7 days for slabs.
3. 7 days for reinforced masonry soffits.

3.4 ANCHORAGE

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at

centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.

4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with corrugated wall ties or dovetail anchors.
2. Space not over 600 mm (2 feet) on centers in both directions.

F. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.
2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing may be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Brick veneer over frame backing walls does not require joint reinforcement.
4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
6. Joint reinforcement is required in every other course of stack bond CMU masonry.
7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.

B. Keep joint free of mortar and other debris.

C. Where joints occur in masonry walls.

1. Install preformed compressible joint filler in brick wythe.
2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
3. Install filler, backer rod, and sealant on exposed faces.

D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint. E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.

F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION AND SEISMIC JOINTS - NA

3.8 ISOLATION SEAL - NA

3.9 BRICKWORK

A. Lay clay brick in accordance with BIA Technical Note 11 series.

B. Laying:

1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.

2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
3. Arches:
   a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
   b. Face radial arches with radial brick with center line of joints on radial lines.
   c. Form Radial joints of equal width.
   d. Bond arches into backing with metal ties in every other joint.

D. Weep Holes:
1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

F. Cavity Type Exterior Walls:
1. Keep air space clean of mortar accumulations and debris.
   a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
   b. Lift strips with wires before placing next courses of horizontal joint reinforcement or individual ties or adjustable cavity wall ties.
2. For each lift lay two courses of concrete masonry units, followed by six courses of brick facing.
3. Lay the interior wythe of the masonry wall full height where dampproofing is required on cavity face. Coordinate to install dampproofing prior to laying outer wythe.
4. Insulated Cavity Type Exterior Walls:
   a. Install the insulation against the cavity face of inner masonry wythe.
   b. Place insulation between rows of ties or joint reinforcing or bond to masonry surface with a bonding agent as recommended by the manufacturer of the insulation.
   c. Lay the outer masonry wythe up with an air space between insulation and masonry units.

3.10 CONCRETE MASONRY UNITS

A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
4. Do not use brick jambs in exposed finish work.
6. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.

3.11 GLAZED STRUCTURAL FACING TILE (GSFT) - NA

3.12 POINTING

A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.

B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.

C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.

D. At joints with existing work match existing joint.

3.13 GROUTING

A. Preparation:
   1. Clean grout space of mortar droppings before placing grout.
   2. Close cleanouts.
   3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
   4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:
   1. Place grout by hand bucket, concrete hopper, or grout pump.
   2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
   3. Do not slush with mortar or use mortar with grout.
   4. Interruptions:
      a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
      b. Grout from dam to dam on high lift method.
      c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:
   1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
   2. Consolidate by puddling with a grout stick during and immediately after placing.
   3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:
   1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
   2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:
   1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
   2. Place grout in lifts not exceeding 1.5 m (5 ft).
   3. Exception:

Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).

a. The masonry has cured for at least 4 hours.

b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).

c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.

4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.14 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.

H. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated “L” and “T” sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.

I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.

J. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.15 INSTALLATION OF REINFORCED BRICK MASONRY

A. Mortar Jointing and Bedding:

1. Pattern Bond: Lay exterior wythes in the pattern bond shown, or if not shown, lay in 1/2 running bond with vertical joints in each course centered on units in courses above and below. Lay inner wythes (if any) with all units in a wythe bonded by lapping not less than 50 mm (2 inches). Bond and interlock each course of each wythe at

corners and intersections. Do not use units with less than 100 mm (4 inch) nominal horizontal face dimension at corners or jambs.

2. Lay exterior wythes with bed (horizontal) and head (vertical) joints between units completely filled with mortar. Top of bed joint mortar may be sloped toward center of walls. Butter ends of units with sufficient mortar to completely fill head joints and shove into place. Do not furrow bed joints or slush head joints. Remove any mortar fins which protrude into grout space.
3. Maintain joint widths shown for head and bed joints, except for minor variations required to maintain pattern bond. If not shown, lay with 10 mm (3/8 inch) head and bed joints.
4. Maintain joint widths shown for head and bed joints, but adjust thickness of bed joints, if required, to allow for not less than 6 mm (1/4 inch) thickness of mortar between reinforcement and masonry units, except 6 mm (1/4 inch) bars (if any) may be laid in 13 mm (1/2 inch) thick bed joints and 4.9 mm diameter (6 gage) or smaller wire reinforcing (if any) may be laid in 10 mm (3/8 inch) thick bed joints.

B. Two-Wythe Wall Construction: Lay both wythes as previously specified for exterior wythes. Maintain grout space (collar or continuous vertical joint between wythes) of width indicated, but adjust, if required, to provide grout space not less than 13 mm (1/2 inch) wider than the sum of the vertical and horizontal (if any) reinforcement bars shown to be placed in grout space. Do not parge or fill grout space with mortar.

a. Two-wythe walls with grout space of 50 mm (2 inch) or less in width.

2. At Contractor’s option, low-lift grouting technique may be used for reinforced masonry construction with grout spaces wider than 50 mm (2 inches), except use “Coarse Grout” mix per ASTM C476 and place in lifts not to exceed 200 mm (8 inches) in height.
3. Construct low-lift masonry by placing reinforcement, laying masonry units and pouring grout as the work progresses.
4. Place vertical reinforcement bars and supports prior to laying of masonry units. Extend above elevation of maximum pour height as required to allow for splicing. Horizontal reinforcement bars may be placed progressively with laying of masonry units.
5. Limit grout pours as required to prevent displacement of masonry by grout pressures (blowout), but do not exceed 1220 mm (4 feet) pour height.

6. Lay masonry units prior to each grout pour, but do not construct more than 300 mm (12 inches) above maximum grout pour height in one exterior wythe and 100 mm (4 inches) above in other exterior wythe. Provide metal wall ties if required to prevent blowouts.
7. Pour grout using container with spout and consolidate immediately by rodding or puddling; do not use trowels. Place grout continuously; do not interrupt pouring of grout for more than one hour. If poured in lifts, place from center-to-center of masonry courses. Terminate pour 38 mm (1 1/2 inches) below top of highest course in pour.

3.16 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).
B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.
C. Where solid CMU units are shown, lay with full mortar head and bed joints.
D. Walls:
   1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
   2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
   3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.
E. Columns, Piers and Pilasters:

1. Use CMU units of the size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.

F. Grouting:
1. Use “Fine Grout” per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use “Coarse Grout” per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor’s option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

G. Low-Lift Grouting:
1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm^2 (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.
4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

3.17 CLEANING AND REPAIR

A. General:
1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.

4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

3.18 WATER PENETRATION TESTING

A. Seven days before plastering or painting, in the presence of Resident Engineer, test solid exterior masonry walls for water penetration.

B. Direct water on masonry for a period of one hour at a time when wind velocity is less than five miles per hour.

C. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Resident Engineer.

D. Correct the areas showing moisture on inside of walls, and repeat test at repaired areas, to insure that moisture penetration has been stopped.

E. Make water test at following locations:

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

B. Painting: Section 09 91 00, PAINTING.

F. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

1.3 QUALITY ASSURANCE:

A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.

B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

A. AISC 360: Specification for Structural Steel Buildings

B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop and Erection Drawings: Complete

C. Certificates:

1. Structural steel.
2. Steel for all connections.
3. Welding materials.
4. Shop coat primer paint.

D. Test Reports:

1. Welders' qualifying tests.

E. Design Calculations and Drawings:

1. Connection calculations, if required.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Institute of Steel Construction (AISC):

1. AISC 360-10 Specification for Structural Steel Buildings
3. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges

C. American National Standards Institute (ANSI):

B18.22.1-65(R2008).....Plain Washers
B18.22M-81(R2000).....Metric Plain Washers

D. American Society for Testing and Materials (ASTM):

A6/A6M-11.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A242/A242M-04(R2009)....Standard Specification for High-Strength Low-Alloy Structural Steel

A283/A283M-03(R2007)....Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates

A307-10.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A490-12.....Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength

A500/A500M-10a.....Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501-07.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A572/A572M-07.....Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel

A992/A992M-11.....Standard Specification for Structural Steel Shapes

E. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code-Steel

F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:

Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):

MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair

H. Occupational Safety and Health Administration (OSHA):

29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Structural Steel: ASTM A36, A53 and A992.

E. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

F. Zinc Coating: ASTM A123.

G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.

B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, AISC 360. .

3.3 SHOP PAINTING:

A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.

B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.

C. Do not apply paint to following:

1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
2. Surfaces which will be encased in concrete.
3. Surfaces which will receive sprayed on fireproofing.
4. Top flange of members which will have shear connector studs applied.

E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication): Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7

3.5 FIELD PAINTING:

A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.

B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

5. Gratings
6. Loose Lintels
11. Ladders
12. Railings:
13. Catwalks and Platforms

1.2 RELATED WORK

A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Prime and finish painting: Section 09 91 00, PAINTING.

D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Grating, each type	Floor plate

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:
   1. Anodized finish as specified.
   2. Live load designs as specified.
E. Design Calculations for specified live loads including dead loads.
F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
B. Each product type shall be the same and be made by the same manufacturer.
C. Assembled product to the greatest extent possible before delivery to the site.
D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American Society of Mechanical Engineers (ASME):
   B18.6.1-97.....Wood Screws
   B18.2.2-87(R2005).....Square and Hex Nuts
C. American Society for Testing and Materials (ASTM):
   A36/A36M-12.....Structural Steel
   A47-99(R2009).....Malleable Iron Castings
   A48-03(R2012).....Gray Iron Castings
   A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
   A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
   A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain

A786/A786M-09.....Rolled Steel Floor Plate

B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

B632-08.....Aluminum-Alloy Rolled Tread Plate

C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

F436-11.....Hardened Steel Washers

F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use

F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-11.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-10.....Structural Welding Code Steel

D1.2-08.....Structural Welding Code Aluminum

D1.3-08.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01.....Pipe Railing Manual

AMP 500-06.....Metal Finishes Manual

MBG 531-09.....Metal Bar Grating Manual

MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-04.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Gratings and Platforms: 500 kg/m^2 (100 pounds per square foot).

E. Manhole Covers: 1200 kg/m^2 (250 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

J. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.

2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.

6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.

g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

a. Weld in accordance with AWS.

b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.

c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.

d. Finish welded joints to match finish of adjacent surface.

3. Joining:

a. Miter or butt members at corners.

b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

a. Accurately cut, machine and fit joints, corners, copes, and miters.

b. Fit removable members to be easily removed.

c. Design and construct field connections in the most practical place for appearance and ease of installation.

d. Fit pieces together as required.

e. Fabricate connections for ease of assembly and disassembly without use of special tools.

f. Joints firm when assembled.

g. Conceal joining, fitting and welding on exposed work as far as practical.

h. Do not show rivets and screws prominently on the exposed face.

i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.

3. Steel and Iron: NAAMM AMP 504.

a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.

b. Surfaces exposed in the finished work:

1) Finish smooth rough surfaces and remove projections.

2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.

c. Shop Prime Painting:

1) Surfaces of Ferrous metal:

a) Items not specified to have other coatings.

b) Galvanized surfaces specified to have prime paint.

c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS - NA

2.6 FRAMES - NA

2.7 GUARDS

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES - NA

2.9 GRATINGS

A. Fabricate gratings to support live loads specified and a concentrated load as specified.

B. Provide clearance at all sides to permit easy removal of grating.

C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.

D. Fabricate in sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.

E. Fabricate sections of grating with end-banding bars.

F. Fabricate angle frames and supports, including anchorage as shown.
   1. Fabricate intermediate supporting members from "T's" or angles.
   2. Locate intermediate supports to support grating section edges.
   3. Fabricate frame to finish flush with top of grating.
   4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
   5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:
   1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
   2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
   3. Interior gratings: Prime paint unless specified galvanized.

I. Plank Gratings:
   1. Conform to Fed. Spec. RR-G-1602.
   2. Manufacturers standard widths, lengths and side channels to meet live load requirements.
   3. Galvanize exterior steel gratings ASTM A123, G-90 after fabrication.
   4. Fabricate interior steel gratings from galvanized steel sheet, ASTM A525, where bearing on concrete or masonry.
   5. Fabricate other interior grating from steel sheet and finish with shop prime paint. Prime painted galvanized sheet may be used.

2.10 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.

1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

E. Provide bearing plates for lintels where shown.

F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.

G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.

H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

I. Elevator Entrance:

1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.11 SHELF ANGLES - NA

2.12 PLATE DOOR SILL - NA

2.13 SAFETY NOSINGS - NA

2.14 LADDERS - NA

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.

3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

C. Ladder Rungs:
1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.15 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:
1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
   a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
   b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
   c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
   a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
   b. Weld or thread flanged fitting to posts at base.
   c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.

d. Provide sliding flange base plate on posts secured with set screws.

e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
   a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
   b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
   c. Continuously weld brackets to post.
   d. Provide slotted bolt holes in rail bracket.
   e. Weld bolt heads flush with top of rail.
   f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
   a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
   b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
   c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
   a. Fabricate from steel pipe as specified for railings.
   b. Fabricate gate fittings from either malleable iron or wrought steel.

c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.

d. Provide suitable stops, so that gate will swing as shown.

9. Chains:

a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.

b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.

c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.

d. Galvanize chain and bolts after fabrication.

E. Aluminum Railings:

1. Fabricate from extruded aluminum.
2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

2.16 CATWALKS

A. Fabricate catwalks including platforms, railings, ladders, supports and hangers, and arrangement of members as shown on drawings.

B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.

C. Fabricate steel ladders as specified under paragraph LADDERS unless shown otherwise.

D. Fabricate steel pipe railings as specified under paragraph RAILINGS.

E. Catwalk and platforms floor surfaces as shown.

1. Steel gratings as specified under paragraph gratings, either bar or plank type.
2. Steel floor plate.
3. Aluminum floor plate.

F. Prime paint catwalk system.

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH - NA

2.18 SIDEWALK DOOR - NA

2.19 SCREENED ACCESS DOORS AND FRAMES - NA

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS - NA

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.

1. Provide temporary bracing for such items until concrete or masonry is set.
2. Place in accordance with setting drawings and instructions.
3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS - NA

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES - NA

3.4 FRAMES FOR LEAD LINED DOORS - NA

3.5 DOOR FRAMES - NA

3.6 OTHER FRAMES - NA

3.7 GUARDS - NA

3.8 GRATINGS

A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.

B. Set frame in formwork before concrete is placed.

C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.

D. Secure removable supporting members in place with stainless steel bolts.

E. Bolt gratings to supports.

3.9 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.

B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.10 SHELF ANGLES- NA

3.11 PLATE DOOR SILL - NA

3.12 SAFETY NOSINGS - NA

3.13 LADDERS - NA

3.14 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

C. Anchor to Walls:
1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
   a. Anchor steel plate to concrete or solid masonry with expansion bolts.
   b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

G. Handrails:
1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.15 CATWALK AND PLATFORMS

A. Expansion bolt members to concrete unless shown otherwise.
B. Bolt or weld structural components together including ladders and stairs to support system.
C. Weld railings to structural framing.
D. Bolt or weld walk surface to structural framing.
E. Smooth field welds and spot prime damaged prime paint surface.
F. Fasten removable members with stainless steel fasteners.

3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES - NA

3.17 SCREENED ACCESS DOOR - NA

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS - NA

3.19 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies steel stairs with railings.

B. Types:

2. Industrial stairs: open riser stairs.

1.2 RALATED WORK

B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.

C. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel
A47-99 (R2009).....Ferritic Malleable Iron Castings
A48-03(R2008).....Gray Iron Castings
A53-10.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless
A307-10.....Carbon Steel Bolts and Studs, 60000 psi Tensile Strength
A653/653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process
A563-07.....Carbon and Alloy Steel Nuts
A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy
A786/A786M-09.....Rolled Steel Floor Plates
A1011-10.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy

C. American Welding Society (AWS):

D1.1-10.....Structural Welding Code-Steel

D1.3-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:

Metal Bar Gratings (ANSI/NAAMM MBG 531-09)

AMP521-01.....Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):

2001.....Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support a live load of 500 kg/m^2 (100 pounds per square foot).

B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.

D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.

B. Steel Grating: Metal bar type grating NAAMM BG.

C. Sheet Steel: ASTM A1008.

D. Structural Steel: ASTM A36.

E. Steel Floor Plate: ASTM 786.

F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.

G. Steel Plate: ASTM A1011.

I. Malleable Iron Castings: ASTM A47.

2.3 FABRICATION GENERAL

A. Fasteners:

1. Conceal bolts and screws wherever possible.
2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.

B. Welding:

1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe with flush.
   1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
   2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
B. Return ends of handrail to wall and close free end.
C. Provide standard terminal castings where fastened to newel.
D. Space intermediate posts not over six feet on center between end post.
E. Fabricate handrail brackets from cast malleable iron.
F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS - NA

2.6 INDUSTRIAL STAIRS

A. Provide treads, platforms, railings, stringers and other supporting members as shown.
B. Treads and platforms of steel grating:
   1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
   2. Support tread and platforms with angles welded to plate.
   3. Do not leave exposed fasteners on top of treads or platform surfaces.
C. Treads and platforms of steel grating:
   1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
   2. Provide end banding bars, except where carrier angle are used at tread ends.
   3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
   4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
   5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide hangers and struts required to support the loads imposed.

B. Perform job site welding and bolting as specified for shop fabrication.

C. Set stairs and other members in position and secure to structure as shown.

D. Install stairs plumb, level and true to line.

E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.

B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.

C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).

D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.

B. Touch-up abraded areas with same primer paint used for shop priming.

C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Partial roof tear-off, removal of base flashings on existing construction in preparation to receive new roofing membrane.

B. Existing Membrane Roofing System: EPDMroofing membrane, with related insulation, surfacing, and components and accessories between deck and roofing membrane.

1.2 RELATED WORK

A. Use of the premises and phasing requirements: Section 01 00 00 GENERAL REQUIREMENTS.

B. Temporary construction and environmental-protection measures for reroofing preparation: Section 01 00 00 GENERAL REQUIREMENTS

C. HVAC equipment removal and reinstallation: Division 23 sections.

D. Electrical equipment disconnection and reconnection: Division 26 sections.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

C. ASTM International (ASTM):

C208-08.....Cellulosic Fiber Insulating Board

C728-05.....Perlite Thermal Insulation Board

C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel

D1079-09.....Standard Terminology Relating to Roofing and Waterproofing

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
4470-10.....Approved Standard for Class 1 Roof Coverings
1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components
1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

1.4 MATERIALS OWNERSHIP

A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property.

1.5 DEFINITIONS

A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

1.6 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system and roofing insulation Installer; work of this section shall be performed by same Installer.
1. Where Project requirements include removal of asbestos-containing material, Installer must be legally qualified to perform the required work.
2. Where Project requirements include work affecting existing roofing system to remain under warranty, Installer must be approved by warrantor of existing roofing system.

B. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Reroofing Conference: Conduct conference at Project site.
1. Meet with Owner; Architect-Engineer; testing and inspecting agency representative; roofing system manufacturer's representative; roofing Installer including project manager, superintendent, and foreman; and installers whose work interfaces with or affects reroofing.

2. Review methods and procedures related to roofing system tear-off and replacement

1.7 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Recover boards.

C. List of proposed infill materials.

D. List of proposed temporary roofing materials.

E. Fastener pull-out test report.

F. Photographs or Videotape: Document existing conditions of adjacent construction including site improvements.

G. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.

H. Qualification Data: For Installer.

1. Certificate indicating Installer is licensed to perform asbestos abatement.
2. Certificate indicating Installer is approved by warrantor of existing roofing system.

1.8 PROJECT CONDITIONS

A. Owner will occupy portions of building below reroofing area. Conduct reroofing so Owner's operations will not be disrupted.

1. Coordinate work activities daily with Owner.
2. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.

E. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.

F. Hazardous Materials: It is not expected that Contractor will encounter hazardous materials such as asbestos-containing materials.

1.9 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces affected by reroofing, by methods and with materials acceptable to warrantor.

1. Notify warrantor of existing roofing system before proceeding, and upon completion of reroofing.

2. Obtain documentation verifying that existing roofing system has been inspected by warrantor and warranty remains in effect. Submit documentation at Project closeout.

PART 2 - PRODUCTS

2.1 INFILL MATERIALS

A. Use infill materials matching existing membrane roofing system materials.

2.2 TEMPORARY ROOFING MATERIALS

A. Design of temporary roofing and selection of materials are responsibilities of Contractor.

2.3 RECOVER BOARDS - NA

2.4 AUXILIARY REROOFING MATERIALS

A. General: Auxiliary reroofing preparation materials recommended by roofing system manufacturer and compatible with components of existing and new membrane roofing system.

B. Base Sheet Fasteners: Capped head, factory-coated steel fasteners, listed in FM Approval's "RoofNav."

C. Metal Flashing Sheet: Metal flashing sheet is specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect existing membrane roofing system that is indicated not to be reroofed.

1. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
2. Maintain temporary protection and leave in place until replacement roofing has been completed. Remove temporary protection on completion of reroofing.

B. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work. Cover air-intake louvers before proceeding with reroofing work that could affect indoor air quality or activate smoke detectors in the ductwork.

1. Comply with Owner's requirements for maintaining fire watch when temporarily disabling smoke detectors.

C. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.

D. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.

1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.

2. Do not permit water to enter into or under existing membrane roofing system components that are to remain.

E. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

3.2 ROOF TEAR-OFF

A. General: Notify Owner each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.

B. Remove aggregate ballast from roofing membrane. Store aggregate ballast for reuse.

C. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing using a power broom.

D. Remove pavers and accessories from roofing membrane. Store and protect pavers and accessories for reuse. Discard cracked pavers.

G. Partial Roof Tear-Off: Where indicated, remove existing roofing membrane and other membrane roofing system components down to the deck.

1. Remove roof insulation.

3. Comply with FM Approvals requirements for removal of excess asphalt from steel decks.

4. Remove fasteners from deck or cut fasteners off slightly above deck surface and apply recover board prior to installing roof membrane.

3.3 DECK PREPARATION

A. Inspect deck after tear-off or partial tear-off of membrane roofing system.

B. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263. Do not proceed with roofing work if moisture condenses under the plastic sheet.

C. If broken or loose fasteners that secure deck panels to one another or to structure are observed or if deck appears or feels inadequately attached, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.

D. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.

3.4 INFILL MATERIALS INSTALLATION

A. Immediately after removal of selected portions of existing membrane roofing system, and inspection and repair, if needed, of deck, fill in the tear-off areas to match existing membrane roofing system construction.

1. Installation of infill materials is specified in Section07 22 00 ROOF AND DECK INSULATION.
2. Install new roofing membrane patch over roof infill area. If new roofing membrane is installed the same day tear-off is made, roofing membrane patch is not required.

3.5 TEMPORARY ROOFING MEMBRANE - NA

3.6 ROOF RE-COVER PREPARATION - NA

3.7 EXISTING BASE FLASHINGS

A. Remove existing base flashings around parapets, curbs, walls, and penetrations.

1. Clean substrates of contaminants such as asphalt, sheet materials, dirt, and debris.

B. Do not damage metal counterflashings that are to remain. Replace metal counterflashings damaged during removal with counterflashings specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

3.8 FASTENER PULL-OUT TESTING - NA

3.9 RECOVER BOARD INSTALLATION - NA

3.10 DISPOSAL

A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.

1. Storage or sale of demolished items or materials on-site is not permitted.

B. Transport and legally dispose of demolished materials off Owner's property.

END OF SECTION

SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies thermal insulation for buildings.

1.2 RELATED WORK

A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .

B. Manufacturer's Literature and Data:

1. Insulation, each type used
2. Adhesive, each type used.
3. Tape

C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

A. Store insulation materials in weathertight enclosure.

B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C270-10.....Mortar for Unit Masonry
C516-08.....Vermiculite Loose Fill Thermal Insulation
C549-06.....Perlite Loose Fill Insulation
C552-07.....Cellular Glass Thermal Insulation.
C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
C591-09.....Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation
C612-10.....Mineral Fiber Block and Board Thermal Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

C728-05 (R2010).....Perlite Thermal Insulation Board

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

D312-00(R2006).....Asphalt Used in Roofing

E84-10.....Surface Burning Characteristics of Building Materials

F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.

B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.

C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.

D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Rigid foam	9 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.

B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.

C. Polystyrene Board: ASTM C578, Type X.

D. Perlite Board: ASTM C728.

E. Cellular Glass Block: ASTM C552, Type I or IV.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL: - NA

2.4 EXTERIOR FRAMING OR FURRING INSULATION: - NA

2.5 ACOUSTICAL INSULATION: - NA

2.6 SOUND DEADENING BOARD: - NA

2.7 RIGID INSULATION: - NA

2.8 MASONRY FILL INSULATION: - NA

2.9 FASTENERS:

A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.

B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.

C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.10 ADHESIVE:

A. As recommended by the manufacturer of the insulation.

B. Asphalt: ASTM D312, Type III or IV.

C. Mortar: ASTM C270, Type 0.

2.11 TAPE:

A. Pressure sensitive adhesive on one face.

B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.

B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.

C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.

D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

3.3 PERIMETER INSULATION: - NA

3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION: - NA

3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS: - NA

3.6 MASONRY FILL INSULATION: - NA

3.7 ACOUSTICAL INSULATION: - NA

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SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

B. Roof and deck insulation for re-roof, repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.

E. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings

C. ASTM International (ASTM):

C208-08.....Cellulosic Fiber Insulating Board

C552-07.....Cellular Glass Thermal Insulation

C726-05.....Mineral Fiber Roof Insulation Board

C728-05.....Perlite Thermal Insulation Board

C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel

C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

C1396/C1396M-09.....Standard Specification for Gypsum Board

D41-05.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing

D312-06.....Asphalt Used in Roofing

D1970-09.....Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D2178-04.....Asphalt Glass Felt Used in Roofing and Waterproofing

D2822-05.....Asphalt Roof Cement

D4586-07.....Standard Specification for Asphalt Roof Cement, Asbestos-Free

E84-09.....Standard Test Method for Surface Burning Characteristics of Building Material

F1667-05.....Driven Fasteners: Nails, Spikes, and Staples

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-10.....Approved Standard for Class 1 Roof Coverings

1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov

G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)

H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

DOC PS 1-09.....U.S. Product Standard for Construction and Industrial Plywood

DOC PS 2-04.....Performance Standard for Wood-Based Structural-Use Panels.

1.4 PERFORMANCE REQUIREMENTS

A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 33, with minimum R-value at any location of 10.

B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed

in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.

B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.

C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

D. Requirements of roofing system uplift pressure design for specified roofing system.

E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

F. Requirements of applicable Miami-Dade County approval for high-wind zone design.

G. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

2. Roofing cement, each type.
3. Roof insulation, each type.
6. Fastening requirements.
3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Shop Drawings: Include plans, sections, details, and attachments.

1. Nailers, cants, and terminations.
2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.

E. Samples:
   1. Roof insulation, each type.
   2. Nails and fasteners, each type.
F. Certificates:
   1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
   2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
G. Laboratory Test Reports: Thermal values of insulation products.
H. Layout of tapered roof system showing units required.
I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
   1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
   2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
   3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical

to materials utilized in approved listed roofing system, and compatible with roofing membrane.

1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
   a. Plastic Foam Adhesives: 50 g/L.
   b. Multipurpose Construction Adhesives: 70 g/L.
   c. Fiberglass Adhesives: 80 g/L.
   d. Contact Adhesives: 80 g/L.
   e. Other Adhesives: 250 g/L.
   f. Nonmembrane Roof Sealants: 300 g/L.
   g. Sealant Primers for Nonporous Substrates: 250 g/L.
   h. Sealant Primers for Porous Substrates: 775 g/L.

B. Primer: ASTM D41.

C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.

D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.

E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.

B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.

F. Tapered Roof Insulation System:

1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 INSULATION ACCESSORIES

A. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.

B. Cants and Tapered Edge Strips:

1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
   a. Cellulosic Fiberboard: ASTM C208.
   b. Mineral Fiberboard: ASTM C726.
   c. Perlite Board: ASTM C728.

2.4 FASTENERS

A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.

B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Comply with requirements of Division 07 roofing section.

3.3 SUBSTRATE BOARD INSTALLATION - NA

3.4 VAPOR RETARDER INSTALLATION - NA

3.5 RIGID INSULATION INSTALLATION

A. Insulation Installation, General:
   1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
   2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
   3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
   4. Cant Strips: Install wood cant strips specified in Division 06 Section ROUGH CARPENTRYat junctures of roofing system with vertical construction.
   5. Use same insulation as existing for roof repair and alterations unless specified otherwise.

B. Insulation Thickness:
   1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
   3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
   4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall match the existing roof system; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
   5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.

D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.

E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.

F. Cut to fit tight against blocking or penetrations.

G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

H. Installation Method:

1. Adhered Insulation:
   a. Prime substrate as required.
   b. Set each layer of insulation firmly in solid mopping of hot asphalt.
   c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
   d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
2. Mechanically Fastened Insulation:
   a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
   b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
3. Mechanically Fastened and Adhered Insulation:
   a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
   b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing ballasted to roof deck.

1.2 RELATED WORK

A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.

B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

C. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.

D. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESORIES.

E. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 QUALITY ASSURANCE

A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.

B. Pre-Roofing Meeting:

1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and Resident Engineer,
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
   a. Verify that work of other trades which penetrates roof deck is completed.
   b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
   c. Examine samples and installation instructions of manufacturer.

d. Perform pull out test of fasteners (See paragraph 3.2).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Applicators approval certification by manufacturer.

C. Shop Drawings:

1. Sheet membrane layout.
2. Fastener pattern, layout, and spacing requirements.
3. Termination details.

D. Manufacturers installation instructions revised for project.

E. Samples:

1. Sheet membrane: One 150 mm (6 inch) square piece.
2. Sheet flashing: One 150 mm (6 inch) square piece.
3. Fasteners: Two, each type.
4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver, store, and handle materials as specified by manufacturer.

B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

Roofing work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
D751-06.....Coated Fabrics
D2103-10.....Polyethylene Film and Sheeting
D2240-05(R2010).....Rubber Property - Durometer Hardness
D3884-09.....Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)
D4637-10.....EPDM Sheet Used in Single-Ply Roof Membrane
D4586-07.....Asphalt Roof Cement, Asbestos Free

E96-10.....Water Vapor Transmission of Materials
E108-10.....Fire Tests of Roof Coverings
G21-09.....Resistance of Synthetic Polymeric Materials to Fungi

C. National Roofing Contractors Association (NRCA):
Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.

D. Federal Specifications (Fed. Spec.)
FF-S-107C(2).....Screws, Tapping and Drive
FF-S-111D(1).....Screw, Wood
UU-B-790A.....Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)

E. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue.....Approval Guide Building Materials

F. Underwriters Laboratories, Inc (UL):
Annual Issue.....Building Materials Directory
Annual Issue.....Fire Resistance Directory

G. Warnock Hersey (WH):
Annual Issue.....Certification Listings

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

A. Conform to ASTM D4637, Type I, Grade 1, \ black color \.

B. Additional Properties:

PROPERTY	**TEST METHOD**	**REQUIREMENT**
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:
1. Use 1.14 mm (0.045-inch) thick sheet for \ ballasted system\.
2. Use 1.5 mm (0.060-inch) thick sheet for mechanically anchored system.

D. Pipe Boots:
1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

A. Conform to ASTM D4637, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.
B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
C. Minimum thickness 1.5 mm (0.060-inch).

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

A. Sheet roofing manufacturers specified products.
B. Splice Adhesive: For roofing and flashing sheet.
C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
E. Fastener Sealer: One part elastomeric adhesive sealant.
F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
H. Asphalt Roof Cement: ASTM D4586.

2.4 FASTENERS

A. Fasteners and washers required for securing sheet roofing to deck:
   1. Steel stress plate washers as required by sheet roofing manufacturer:
      a. Coated against corrosion.
      b. Separate or attached to fastener.
      c. Approximately 50 mm (2 inch) diameter or 40 mm x 65 mm (1-1/2 by 2-1/2 inches) rectangular plate with rounded corners, minimum thickness 0.6 mm (0.023-inch).
   2. Fastening strip or batten strip for securing roof membrane to deck:
      a. Stainless steel strip: ASTM A167 type 302 or 304, minimum 0.5 mm (0.018-inch) thick.
      b. Aluminum strip: ASTM B209, minimum 2.4 mm (0.094-inch) thick.
      c. Rounded corners on strips.
      d. Form strips 38 mm (1-1/2 inches) wide, 3000 mm (10 feet) maximum length with 6 mm x 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch) centers; centered on width of strip. Punch holes 2 mm (1/16 inch) larger than fastener shank when shank is larger than 5 mm (3/16 inch).
   3. Steel decks: Screws; Fed Spec FF-S-107, hardened nylon screw or steel screw coated to resist corrosion, self drilling, anti-backout thread design. Minimum pullout resistance of 135 Kg (300 pounds), minimum thread penetration of 13 mm (1/2 inch).

4. Gypsum, Insulating Concrete, and Structural Cement Fiber Decks: Diverging or hooking point fastener, anti-spin fitting; or specifically designed for anchorage to deck as recommended by roofing membrane manufacturer, coated to resist corrosion, minimum pullout resistance of 200 Kg (450 pounds).
5. Concrete and Masonry Wall Surfaces:
   a. Nail penetration 13 mm (1/2 inch).
6. Wood:
   a. Screws; Fed. Spec. FF-S-111, Type I, Style 2.5, coated to resist corrosion, length to provide 19 mm (3/4 inch) minimum penetration.
   b. Nails: Barbed shank, galvanized.
7. Washers: Neoprene backed metal washer 28 mm (1-1/8 inch) minimum diameter.
8. To Sheet Metal: Self tapping screw; Fed. Spec. FF-S-107, 2 mm (No. 14), sheet metal screw, minimum thread penetration of 6 mm (1/4 inch); stainless steel.

B. Pipe Compression Clamp or Drawband:
1. Stainless steel or cadmium plated steel drawband.
2. Worm drive clamp device.

C. Surface mounted base flashing clamp strip:
1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

D. Fasteners and washers required for securing pavers together with straps and to walls or other anchorage.
1. Straps for securing pavers together:
   a. Stainless steel strap: ASTM A167, type 302 or 304, minimum 0.46 mm (0.018 inch) thick.
   b. Aluminum strap: ASTM B209, minimum 2.39 mm (0.094 inch) thick.
   c. Rounded corners on straps.

d. Form straps 38 mm 91-1/2 inches) wide, 3 m (10 feet) maximum length with 6 by 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch centers centered on width of strap. Punch hole size 2 mm (1/16 inch) larger than fastener shank when shank is thicker than 5 mm (3/16 inch).

E. Fasteners or Connectors for Pavers:

1. For NCMA Roofcap Pavers extruded interlocking hollow shape polyethylene connector:

a. Material shall conform to ASTM D1248, Type 1, low density, Class C, black weather resistant, Grade E6, tensile strength 15 Mpa (2200 psi), shore D hardness of 4, brittleness low temperature - 82°C (180°F), softening temperature above 80°C (176°F).

b. Length: 50 mm (2 inches), with center stop and insert leg with ribs to resist withdrawal; minimum 1.3 mm (0.05 inch) thick.

2. Fasteners for pavers straps:

a. Stainless steel as recommended by manufacturer of paver in which fastener is anchored.

b. Fasteners that are not acceptable include:

1) Impact or power actuated fasteners.

2) Fasteners that do not require a predrilled pilot hole.

3) Fasteners with lead or white metal anchors.

4) Plastic anchors not stabilized against ultraviolet light.

2.5 VAPOR RETARDER OR SEPARATION SHEETS

A. Polyethylene film: ASTM D2103, 0.2 mm (6 mils) thick.

B. Building Paper: Fed. Spec. UU-B-790.

1. Water vapor resistance: Type I, Grade A, Style 4, reinforced.

2. Water vapor permeable: Type I, Grade D, Style 4, reinforced.

2.6 FLEXIBLE TUBING

A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.

B. Diameter approximately 1-1/2 times joint width.

2.7 WALKWAY PADS - NA

2.8 PROTECTION MAT OR SEPARATION SHEETS

A. Protection Mat:

1. Water pervious; either woven or non-woven pervious sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.

2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.
3. Edges of fabric selvaged or otherwise finished to prevent raveling.
4. Abrasion resistance:
   a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000 revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.
   b. Result; 25 kg (55 pounds) minimum in any principle direction.
5. Puncture strength:
   a. ASTM D751 - tension testing machine with ring clamp; steel ball replaced with a 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.
   b. Result; 57 kg (125 pounds) minimum.
6. Non-degrading under a wet or humid condition within minimum 4°C (40°F) to maximum 66°C (150°F) when exposed to ultraviolet light.
7. Minimum sheet width: 2400 mm (8 feet).

2.9 BALLAST AND PAVERS

A. Aggregate:
   1. Re-use existing stone ballast.
B. Pavers:
   1. Weighing not less than 73 kg/m^2 (15 pounds per square foot).
   2. Non-Interlocking Concrete Masonry Unit Pavers: ASTM C90, Grade N 1.
      a. Manufactured using normal weight aggregate.
      b. Units of size, shape, and thickness as shown.
      c. Ribbed on bottom surface or provided with legs approximately 6 mm (1/4 inch) high. Legs to distribute weight of paver so bearing does not exceed 69 kPa (10 psi) on the roofing membrane.

PART 3 - EXECUTION

3.1 GENERAL

A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
   1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.

2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.

B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes pavers and ballast for ballasted systems.

C. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.

D. Apply materials only to dry substrates.

E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
2. Do not apply materials when the temperature is below 4°C (40 degrees F).

F. Temporary Protection:
1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
3. Do not leave insulation surfaces or edges exposed.
4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.

a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
b. Remove temporary polyethylene film or building paper.

7. Remove and discard sandbags contaminated with bituminous products.
8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

3.2 PREPARATION

B. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.
C. Install separation sheet over bituminous material on deck surface lapping edges and ends 150 mm (6 inches) or as recommended by roof membrane manufacturer.
1. Do not install of separation sheet beyond what can be covered by roofing membrane each day.
2. Use polyethylene, or building paper, that will be compatible with seaming method.
3. Insure separation sheet completely isolates bituminous materials from EPDM roofing membrane.
4. Turn up at penetrations, or other surfaces where bituminous materials occur, to cover bituminous product.
5. Turn down over edges of blocking at perimeters to cover blocking.

3.3 INSTALLATION OF ROOFING AND FLASHING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.
B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.
D. Position the membrane so it is free of buckles and wrinkles.
E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:
1. Allow 30 minutes for relaxing before proceeding.
2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.

3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637.
4. Check seams to ensure continuous adhesion and correct defects.
5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.
6. Finish seams as the membrane is being installed (same day).
7. Anchor perimeter to deck or wall as specified.

G. Adhered System:
1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

I. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

J. Flashing Roof Drains:
1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
   a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
   b. Do not allow the roof cement to come in contact with the EPDM roof membrane.
   c. Adhere the EPDM roof membrane to the metal flashing with the membrane manufacturer's recommended bonding adhesive.
2. Turn down the metal drain flashing and EPDM roof membrane into the drain body and install clamping ring and stainer.

M. Installing EPDM Base Flashing and Pipe Flashing:
1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
   a. Adhere flashing to pipe, wall or curb with bonding adhesive.

b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
c. Lap ends not less than 100 mm (4 inches).
d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.

2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

N. Installing Building Expansion Joints:
1. Install base flashing on curbs as specified.

O. Repairs to membrane and flashings:
1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.4 INSTALLATION OF BALLAST SYSTEM AND PAVERS

A. Install as soon as roof membrane is laid.
B. Installation of aggregate:
1. Except where pavers are used, uniformly distribute aggregate over the protection mat.
2. Place 10 pounds per square foot over a 1800 mm (6 foot) wide area around the perimeter, for an 3300 mm (11 foot) square corner area, for a 1200 mm (4 foot) square area around drains, and a 1200 mm (4 foot) wide area around penetrations over 600 mm (2 feet) square more than 1800 mm (6 feet) from the roof edge.
3. Place 10 pounds per square foot over remaining roof areas.

C. Installation of pavers:
1. Install pavers end to end with 1″ minimum and 2″ maximum space between pavers.

3.5 WALKWAY PADS - NA

3.6 FIELD QUALITY CONTROL

A. Examine and probe seams in the membrane and flashing in the presence of the Resident Engineer and Membrane Manufacturer's Inspector.

B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.

C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the Resident Engineer.

1. Cut one sample for every 450 m (1500 linear feet) of seams.
2. Cut the samples perpendicular to the longitudinal direction of the seams.
3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples will be cause for rejection of the work.

D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.

E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

3.7 TEMPORARY ROOF

A. Install temporary roof when sequences of work or weather does not permit installation of a completed permanent roof system or roof would be subject to phasing of roof work, construction traffic, scaffolds, and work over roof area.

B. Use of 1.15 mm (0.045-inch) thick non-reinforced EPDM membrane or other temporary membrane as approved.

D. Secure membrane to deck with mechanical fasteners or temporary ballast not exceeding deck dead load capacity.

E. Repair cuts, tears, and punctures with patches to keep system watertight.

F. Install permanent roof system within one year.

- - - E N D - - -

SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.

C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.

D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

E. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08.....Solder Metal

B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12.....Copper Sheet and Strip for Building Construction

D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure for local region.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
4. Nonreinforced, elastomeric sheeting

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.

G. Galvanized Sheet: ASTM, A653.

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.

B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m^2(6 lbs/100 sf).

C. Bituminous Paint: ASTM D1187, Type I.

D. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
   a. Minimum diameter for copper nails: 3 mm (0.109 inch).
   b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
   c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
   d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).

2. Stainless steel: 0.25 mm (0.010 inch) thick.
3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:
1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:
1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
   a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
   b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
   c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
   a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
   b. Wire brush to produce a bright surface before soldering lead coated copper.

c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.

d. Completely remove acid and flux after soldering is completed.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

C. Finish exposed metal surfaces as follows, unless specified otherwise:

3. Aluminum:

a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.

b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.

c. Fluorocarbon Finish: AAMA 620, high performance organic coating.

d. Mill finish.

4. Steel and Galvanized Steel:

a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.

b. Manufacturer's finish:

1) Baked on prime coat over a phosphate coating.

2) Baked-on prime and finish coat over a phosphate coating.

3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS - NA

2.7 BASE FLASHING

A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.

1. Use either copper, or stainless steel, thickness specified unless specified otherwise.

2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use either copper, or stainless steel at pipe flashings.

B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

E. Pipe Flashing: (Other than engine exhaust or flue stack)
1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
   a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
   b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
   a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
   b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Either copper or stainless steel, unless specified otherwise.

B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).

3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
4. Manufactured assemblies may be used.
5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.

3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 GRAVEL STOPS - NA

2.10 BITUMEN STOPS - NA

2.11 HANGING GUTTERS - NA

2.12 CONDUCTORS (DOWNSPOUTS) - NA

2.13 SPLASHPANS - NA

2.14 REGLETS

A. Fabricate reglets of one of the following materials:
1. 0.4 Kg (16 ounce) copper.
2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as may be required by details.

F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.15 INSULATED EXPANSION JOINT COVERS

A. Either type optional, use only one type throughout.

B. Types:

1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.

C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.

D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

2.16 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING - NA

2.17 SCUPPERS - NA

2.18 GOOSENECK ROOF VENTILATORS - NA

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.

3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
    a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
    b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING - NA

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.
    1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
    2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
    3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
    4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3

inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:
   1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
   2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
   3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
   4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
   5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
   6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:
   1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
   2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
   3. Where flashing is surface mounted on flat surfaces.
      a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
         1) Locate fasteners in masonry mortar joints.
         2) Use screws to sheet metal or wood.
      b. Fill joint at top with sealant.
   4. Where flashing or hood is mounted on pipe.
      a. Secure with draw band tight against pipe.

b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.

c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.

2. Surface applied type receiver:

a. Secure to face construction in accordance, with manufacturers instructions.

b. Completely fill space at the top edge of receiver with sealant.

3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

A. Install reglets in a manner to provide a watertight installation.

B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.

2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 GRAVEL STOPS - NA

3.7 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front // and rear // edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.

2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:
1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

3.8 EXPANSION JOINT COVERS, INSULATED

A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.9 ENGINE EXHAUST PIPE OR STACK FLASHING - NA

3.10 HANGING GUTTERS - NA

3.11 CONDUCTORS (DOWNSPOUTS) - NA

3.12 SPLASH PANS - NA

3.13 GOOSENECK ROOF VENTILATORS - NA

- - - E N D - - -

SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK

A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES

B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Material (ASTM):

B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate

B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

C612-10.....Mineral Fiber Block and Board Thermal Insulation
D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.
B. Aluminum Sheet: ASTM B209/B209M.
C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
D. Insulation: ASTM C612, Class 1 or 2.

2.2 COPINGS

A. Fabricate of aluminum not less than 0.08 inch thick;
B. Turn outer edges down each face of wall as shown.
C. Maximum lengths of 3000 mm (10 feet).
D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
E. Copings shall be Category 5 FM rated
F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
I. Finish: Anodized to match existing.

2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
B. Turn fascia down face of wall and up above roof as shown.
C. Maximum lengths of 3000 mm (10-feet).
D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM

A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
F. Internal and external corners:
   1. Factory fabricate and fully weld mitered joints.
   2. Furnish corner sections in manufacturers standard sizes with not less than 300 mm (12 inch) leg lengths.
G. Factory fabricated fascia sump assemblies.
   1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
   2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
   3. Furnish sump assembly in 500 mm (20 inch) minimum lengths.
H. Factory fabricated scupper assemblies:
   1. Fabricate scupper assembly with extended plates to match fascia-cant in 500 mm (20 inch) minimum lengths.
   2. Extend outlet opening not less than 50 mm (two inches) with drip edge.
   3. Fabricate with stainless steel cores or sleeve to drain water from toe of cant and flash in to built-up roofing with 100 mm (4 inch) wide flange.
I. Finish on aluminum: anodized to match existing.

2.5 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS - NA

2.6 FINISH

A. In accordance with NAAMM Amp 500-505.
B. Aluminum, Mill Finish: AA-MIX, as fabricated.
C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.

D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick. Dyes will not be accepted.

E. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof accessories where shown.

B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.

C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.

E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

F. Gravel Stops and Fascias:

1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.

G. Aluminum Coping:

1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
2. Center joint gutter bar and covers at joints and securely lock in place.
3. When snap-on system is used insure front and back edges are locked in place.

H. Fascia-Cant System:

1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.

2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
3. Offset joints in extruded aluminum members from galvanized steel cant joints.

I. Expansion Joint Covers:
1. Install to terminate base flashing 200 mm (8 inches) above roof.
2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
3. Use stainless steel screws when exposed.
4. Three piece assembly:
   a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
   b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
   c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
   d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
   e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
5. Two piece assembly:
   a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
   b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
   c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
   d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete

coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

- - - E N D - - -

SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

C. Firestop Systems to be HILTI. Reference specificiaton section 01 00 00.

1.2 RELATED WORK

A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.

C. Sealants and application: Section 07 92 00, JOINT SEALANTS.

D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

C. List of FM, UL, or WH classification number of systems installed.

D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer’s name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

E84-10.....Surface Burning Characteristics of Building Materials

E814-11.....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

1479-10.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):

Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Firestop systems to be HILTI. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m^2 (16 sq. in.) in overall cross sectional area.

C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.

D. Firestop sealants used for firestopping or smoke sealing shall have following properties:

1. Contain no flammable or toxic solvents.
2. Have no dangerous or flammable out gassing during the drying or curing of products.
3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.

4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
   1. Classified for use with the particular type of penetrating material used.
   2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
   3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.

F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.

G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

H. Materials to be asbestos free.

I. Selection Chart

Base material	Penetrating item	Fire rating (F rating)	iinti product used	System number	Maximum annular space	See Page
> Plastic and Glass Pipe						
C	**Max. 10" PVC; CPVC, max. 6" FRPP or ABS (closed or vented) (optional sleeve)**	**2 or 3 hr**	**CP 6431W644 Firestop Collar**	C-AJ-2109		
C	*Max.* **4" PVC, ABS, CPVC or** FRPP **(closed or vented) (optional pipe coupling)**	**3 hr**	**CP 648-E Firestop Wrap Strip with Retaining Collar**	C-Ad-2336	1/2"	71
C	**Max. 3" PVC, ABS, or CPVC (closed or vented)**	**3 hr**	**CP 648-E/S Firestop Wrap Strip FS-ONE Intumescent Firestop Sealant**	**C-AJ-2342** **C-Ad-2567**		73 75
E1	**Max. 2" PVC, CPVC, rigid non-metallic conduit (RNC) or cross-linked polyethylene (PEX) tubing (closed or vented) (optional sleeve)**	**2 hr**	**CP 643N Firestop Collar CP 643N**	**C-BJ-2021**	1/2"	97
ira	**Max. 6" PVC, CPVC, FRPP or ABS (closed or vented) (Hollow Core Concrete)**	**2 hr**	**Firestop Collar CP 680-P Cast-In**	**F-A-2025 F-**	1-1/2"	
	Max. 6" PVC, CPVC, FRPP, or ABS (closed or vented) (Concrete over Metal Deck)	**2 hr**	**Device FS-ONE Intumescent Firestop**	**A-2053 F-A-**		102
	Max. 6" PVC or GING (closed or vented) (includes Concrete over Metal Deck)	**2 hr**	**Sealant**	**2058**		104
13	**Max. 2" PVC or CPVC (closed or vented) (includes Concrete over Metal Deck)**	**2 hr**	**CFS-DID Firestop Drop-In Device**	**F-A-2213**		106
E1	**Max. 6" PVC, ABS, CPVC or FRPP**	**2 or 3 hr**	**CP 643N Firestop Collar**	**W-J-2091**		
	Max. 6" PVC or CPVC		**CP 643N / CP 644 FIrestop Collar**	**W-L-2078**		107 128
	Max. 10" PVC, CPVC, ABS, FRPP, or max. 4" PVDF (closed or vented)	1 or 2 *hr*	**FS-ONE Intumescent Firestop Sealant**	**W-L-2128**	1/2"	142
	Max. 2" PVC, CPVC (or vented) (optional sleeve)		**CP 648-E Firestop Wrap Strip**	W-L-2411		**144**
	Max. 4" PVC, CPVC, ABS or FRPP (closed or vented) (optional pipe coupling)	1 **or 2 hr**	**FS-ONE Intumescent Firestop Sealant**	**F-C-2142**	11/16"	**145**
	Max. 2" PVC, CPVC or ABS	1 **or 2** hr	**CP 648-E Firestop Wrap Strip**	**F-C-2232**		**1**
113	**Max. 4" PVC, CPVC or ABS**	1 hr			5/8'	**120**
		1 hr		**C-AJ-3095**		**121**
> Cables/Cable Trays						
C	cable bundle (various cables) (optional sleeve)	3 hr	**'ES-ONE Intumescent Firestop Sealant**	**C-Ad -3180** **C-Ad-3181** **C-AJ-3208**		76
C		3 hr	FS-ONE **Intumescent Firestop Sealant**			77
C	Cable bundle (various cables) (optional sleeve)	3 hr	**CP 606 Flexible Firestop Sealant**	**C-AJ-3216**	1-7/8"	78
C	Cable bundle (various cables) (optional steel or PVC sleeve)	3 hr	**CP 618** Firestop **Putty Stick**	**C-AJ-3283** **C-AJ-4071**	1"	79
C	Cable bundle (various cables) (optional sleeve)	2 hr	CFS-PL Firestop Plug	**C-AJ-4094**		80
C	Cable bundle (various cables)	2 hr	CP 653 Speed Sleeve	**F-A-3033**		**82**
C	Cable Tray (various cables)	2 hr	FS-ONE Intumescent Firestop Sealant	**W-J-3060**	6"	**83**
C	Max. 36" x 6" cable tray (various cables)	2 hr	CFS-BL Firestop Block		2-1/4"	**84**
E1	Cable bundle (various cables) (concrete floor or concrete over metal deck)	3 hr	CP **680-PM Cast-In** Device	**W-J-3143** **W-L-3065**		**109**
E1	Cable bundle (various cables) (optional sleeve)	2 hr	FS-ONE Intumescent Firestop Sealant, CP 606 Flexible Firestop Sealant, CP 601S Elastomeric Firestop Sealant or CP 618 Firestop Putty Stick			**129**
E1	Cable bundle (various cables) (optional sleeve)	2 hr	CFS-PL Firestop **Plug**		**1"**	**130**
	Cable bundle (various cables) (optional sleeve)	1 or 2 hr	FS-ONE Intumescent Firestop Sealant, CP 606 Flexible Firestop Sealant, CP 6013 Elastomeric Firestop Sealant or CP 618 Firestop Putty Stick			**147**

• Refer to UL System.

El Gone ete or concrete block C Gypsum 13 Wood

Base material	Penetrating item	Fire rating (F rating)	product used	System number	*maximum* annular space	See Page
	> Cables/Cable Trays (continued)					
ci	Cable bundle (various cables)	1 or 2 hr	CFS-PL Firestop Plug	W-L-3272	1"	149
	Cable bundle (various cables) (0 to 100% visual fill)	1 or 2 hr	CP 653 Speed Sleeve	VV-L-3334		150
	Cable tray (various cables)	1 or 2 hr	CFS-BL Firestop Block	W-L-4011	4"	152
	Cable tray (various cables)	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-4060	3"	153
	Cable bundle (various cables) (chase wall optional)	1 hr	CP 606 Flexible Firestop Sealant	F-C-3074	1"	123
	> Insulated Metal Pipe					
	Max. 4" steel or copper with max. 3/4" or 1" AB/PVC insulation	3 hr	FS-ONE Intumescent Firestop Sealant	C-AJ -5090	12"	85
	Max. 12" steel, max. 6" copper with non. 2" glass fiber or max. 2" calcium silicate	2 hr	ES-ONE Intumescent Flrestop Sealant	C-AJ-5091	12"	86
El	Max. 6" steel, cast Iron or copper with max. 2" glass fiber	2 hr	CP 606 Flexible Firestop Sealant	C-AJ-5265	1-5/8"	87
	Max. 4" steel or copper pipe with non. 3/4" or 1" AB/PVC insulation (includes Concrete over Metal Deck)	2 hr	CP 680-P/1 Cast-In Device	F-A-5015		110
	Max. 4" steel or copper pipe with 1", 1-1/2" or 2" glass fiber insulation (includes Conrete over Metal Deck)	2 hr	CP 680-P/M Cast-In Device	F-A-5017		111
El	Max. 8" steel, cast iron or max. 4" copper	2 hr	CP 604 Self Leveling Firestop Sealant	F-A-5042		112
	Max. 4" steel, cast iron or copper	2 or 3 hr	CFS-DID Firestop Drop-In Device	F-A-5046		113
1E1	Max. 4" steel, EMT, or steel conduit, max. 2" Copper with 1/2" to 3/4" AB/PVC Insulation	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-J-5041		131
	Max. 12" steel, max. 6" copper, max. 4" steel conduit, EMT with maximum 2" glass-fiber insulation	1, 2 or 3 hr	ES-ONE Intumescent Firestop Sealant	W-J-5042	1-1/2"	132
	Max. 4" steel, steel conduit, EMT, or max. 2" copper with 112" to 3/4" AB/PVC Insulation	1 or 2 hr	FS-ONE Inturhescent Flrestop Sealant	VV-L-5028	-1/2"	154
	Max. 12" steel, max. 6" copper, max. 4" steel conduit or EMT with 1", 1-1/2" or 2" glass fiber insulation or max. 2" calcium silicate insulation	1, 2 or 3 hr	ES-ONE Intumescent Firestop Sealant	W-L-5029		155
	Max. 10" steel, max. 4" copper pipe with max. 2" glass fiber Insulation	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	w-L-5996		156
	Max. 2" steel, cast iron, ductile iron pipe or copper pipe or tubing with 2" glass-fiber pipe insulation (sleeved) (shaft wall)	2 hr	CP 648-E Firestop Wrap Strip	W-L-5244	13/16	157
	Max. 4" steel, cast iron, ductile Iron pipe or copper pipe or tubing with 1-1/2" glass-fiber pipe Insulation	1 or 2 hr	FS-ONE Intumescent Firestop Sealant, CP 606 Flexible Flrestop Sealant or Cl' 601S Ekistomeric Firestop Sealant	Y-1.-PP	7/8"	155
	Max. 4" steel, cast iron, or copper with 3/4" AB/ PVC insulation (chase wall optional)	1 hr	CP 606 Flexible Firestop Sealant	F-C-5065		124
123	Max. 4" steel, cast iron, or copper with 3/4" glass fiber insulation (chase wall optional)	1 hr	CP 606 Flexible Firestop Sealant	F-C:5056	7	125
la	Electrical Busway	3 hr	FS-ONE Intumescent Rrestop tealiad			
	Electrical Busway	2 hr	CP 604 Self Leveling Firestop Sealant	F-A-6002	6-1/2"	115

• Refer to UL System.

In Concrete or concrete block **a** Gypsum o Wood

Base		Fire rating		System	Maximum annular space	See
> Metal Ducts / Mechanical Support						
	Max. 20" spiral wound duct (min. 24 ga.) without damperor max. 12" spiral wound duct (min. 28 ga.) without damper	**2 hr**	CP 601S Elastmeric Firestop Sealant, OP 606 Flexible Firestop Sealant, OP 604 Self Leveling Firestop Sealant, or FS-ONE Intumescent Rrestop Sealant FS-One Intumescent Firestop Sealant	CAJ7084	1.1/2"	**89**
C	Max. 30" x 30" sheet metal duct (without damper)	2 hr		[illegible]	[illegible]	90
C	Max. 100" x 100" sheet metal duct (without damper)	2 hr	FS ONE Intumescent Flrestop Sealant or OP 606 Flexible Firestop Sealant	W-L-7109	2"	133
G	Max 1002 x 100" sheet metal duct (without	1 or 2 hr	FS ONE Intumescent Firestop Sealant or CP 606 Flexible FirestoP Sealant	[illegible]	[illegible]	160
	Max. 4" sheet metal duct without damper (chase wall optional)	1 hr	OP 606 Flexible **Firestop** Sealant	F-C-7025	1"	126
> Insulated Metal Ducts						
	Max. 100" x 100 sheet metal with 1-1/2" or 2" thick glass fiber duct insulation	2 hr	FS-ONE Intumescent Firestop Sealant	W-.1-7112	2"	135
	Max. 100' ys,100". sheet metal duct (without damper) with 1=1/2" or 2" thick glass fiber duct	1 or 2 hr	FS-ONE intumesdeqt Firestop Sealant	W-L-7156	[illegible]	16[illegible]
> Large Opening/Multiple Penetat ons						
C	Max. 12[1]! st max steelc[m] anatifOlM'	3 hr	tPtiVATesTdr5 Mo[e]rtat	C-AJ-1140	[illegible]	[illegible]
	Multple Insulated or non-insulated metallic pipes, conduits, cables (single or bundled) and cable tray	2 hr	FS-ONE Intumescent Firestop Sealant	C-AJ-8143	12"	91
	Multple noitlzulatad, metallic pipe Sr tubing, EMT, • stela' condtit, cdiOe fray.,	3 hr	CFS-BL Firestop Block	C-AJ-8210	[illegible]	94
	Max. 2" or S' steel conduits, cast iron, steel or copper pipe or EMT (includes Concrete over Metal Deck) (max. penetrants = 2)	3 hr	OP 680-PM Cast-In Device	F-A-1023	2"	99
	Insulated or non insulated metallic pipes, conduits and cables (sleglapr bundled) in max 30" x 48"	2 hr	OP 604 Self Leveling Firestop Sealant	F-A-8012	12"	116
		1 or 2 hr				
	Multiple max. 2" steel pipe, steel conduit or EMT	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-1389	•	140
	Multiple max. 4" steel pipe, steel conduit or EMT	1 or 2 hr	FS-ONE Intumescent Flrestop Sealant	W-L-1408	•	141
	Max. 2" steel, cast iron, conduit, EMT, flexible gas piping, or ENT max 4" cable bundle		FS-ONE Intumescent Firestop Sealant	W-L-8071	•	164
	Insulated or non insulated metallic, non metallic pipes, and cable bundle	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-8079	•	166
	Multiple insulated or non-insulated metallic pipes, conduits and cable bundle	1 or 2 hr	CFS-BL Firestop Block	W-L-8095	•	168
> Wall Opening Protective Materials						
	UL listed metallic or non-metallic outlet boxes	1 or 2 hr	OP 617 Firestop Putty Pads	CLIV	•	171

Refer to UL system.
Ei Concrete or concrete block
o Gypsum
Wood

MMEIM

Joint								
Base material	Type of joint — description	Fire rating (F rating)	Max. joIM width (Inches)	Movement capability	HIM product used	System number	Sealant depth (Inches)	See Page
>Floor	to floor, wall to floor and wall	to wall	joints					
	Concrete floor to floor joint	2 hr	3-1/2"	14%	CFS-SP WB	FF-D-1013	1/8"	174
	Concrete floor to concrete/block wall	2 hr	3-1/2"	14%	CFS-SP WB	FE-D-1013	1/8"	174
S	Concrete or block wall to concrete over metal deck with optional use of spray-on fireproofing (parallel) (top-of-wall)	2 hr		12.50%	CFS-SP WB	HW-D-0181	1/8"	179
	Concrete or block wall to concrete floor or hollow core floor (Sealant only) (top of wall)	3 hr		12.50%	CP 606	I-1W-D-0268	1/2"	184
	Concrete or block wall perpendicular to concrete over metal deck with optional use of spray-on fireproofing (top of wall)	2 hr	3-1/2"	14%	CFS-SP WB	HW-0-1037	1/8"	186
	Concrete or block wall to concrete floor	3 hr	3-1/4"	25%	CFS-SP WB	HW-D-1058	1/8"	187
13	Concrete or block wall to wall joint (sealant only)	3 hr	1"	12.50%	CP 606	VVW-D-0032	1/2"	189
	Concrete or block wall perpendicular to gypsum wall (wall to wall) (Sealant only)	1 or 2 hr	3/4"	17%	CP 606, CP 6018	VVW-D-0040	5/8"	190
13	Concrete or block wall to wall joint	2 hr	3-1/2"	14%	CFS-SP WB	WW-D-1084	1/8"	180
	Gypsum walkperpendicular to concrete over metal deck with optional use of spray-on fireproofing (includes roof deck) (top-of-wall)	1 or 2 hr	1"	50%	CFS-SP WB	NW-D-0042	1/8"	176
	Gypsum wall perpendicular to concrete over metal deck (includes roof deck) (top-of-wall)	1 or 2 hr	3/4"	33%	CP 606	I-IW-D-0045	1/2"	177
	Gypsum wall parallel to concrete over metal deck with optional use of spray-on fireproofing (includes roof deck) (top-of-wall)	1 or 2 hr		50%	CFS-SP WB	kiNi-D-0049	1/8"	178
	Gypsum wall parallel to concrete over metal deck with optional use of spray-on fireproofing (includes roof deck) (top-of-wall) (sealant only)	1 or 2 hr	3/4"	17%	CP 606	HW-D-0184	5/8"	180
	Gypsum wall to concrete floor or hollow core concrete (top-of-wall)	1 or 2 hr	3/4"	17%	CP 606	HW-D-0209	5/8"	181
	Gypsum wall to underside of steel beam and concrete over metal deck with spray-on fireproofing (top-of-	1 or 2 hr	1-1/2"	50%	CFS-SP WB	HW-D-0259	1/8"	182
	Gypsum wall (cut to profile) perpendicular to concrete over metal deck with optional use of spray-on fireproofing (sealant only)(top-of-wall)	1 or 2 hr	3/4"	17%	CP 606	HW-D-0324	5/8"	185
0	Gypsum wall to underside of flat concrete	1 or 2 hr	2-1/2"	40%	CFS-SP WB	HW-D-1068	1/8"	188
	Gypsum wall to concrete/block wall	1 or 2 hr	3/4"	17%	CP 606	WW-D-0040	5/8"	190
0	Gypsum wall to wall joint	1 or 2 hr		12.50%	CE' 606	WW-D-0067	1/2"	191

Refer to UL System.

13 Concrete or concrete block

G Gypsum

El Wood

Saving lives

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and education

Outperform. Outlast.

> Curtain Wall Joints

Base material	type of joint — description	Fire rating (F rating)	Max. joint width (Inches)	Movement capability	HMI product used	System number	Sealant depth (inches)	See page
	Glass spandrel with aluminum framing	2 hr	6"		CFS-SP WI37 CP 672 FC	HI/JS 20-05 (CEJ-127-P)	1/8"	192
	Concrete floor to glass or aluminum spandrel with aluminum framing	3 hr		11.25% & 5%	CFS-SP WS*/ CP 672 FC	HI/BP 180-01 (CEJ-307-P)	1/8"	195
	Gypsum exterior with various façades with steel framing	2 hr		0%	CFS-SP WB*/ CP 672 FC	HI/BP 120-03 (CEJ-421-P)	1/8"	198
	Concrete floor to glass, aluminum, or granite spandrel with aluminum framing	2 hr		5%	CP 604	CW-D-2026	1/4"	202
	Glass Spandrel with Aluminum framing (vision glass at floor)	2-1/2 hr		12.5% & 6.25%	CFS-SP Way CP 672 FC	HI/BP 150-01	1/8"	205

*Al time of publication, CFS.SP WO systems were pending. Please visit www.us.hilti.com/finsstop or call 1-800-879-8000 for more information.

Refer to UL System.
El Concrete or concrete black
O Gypsum
Wood

Prii HIM Firestop
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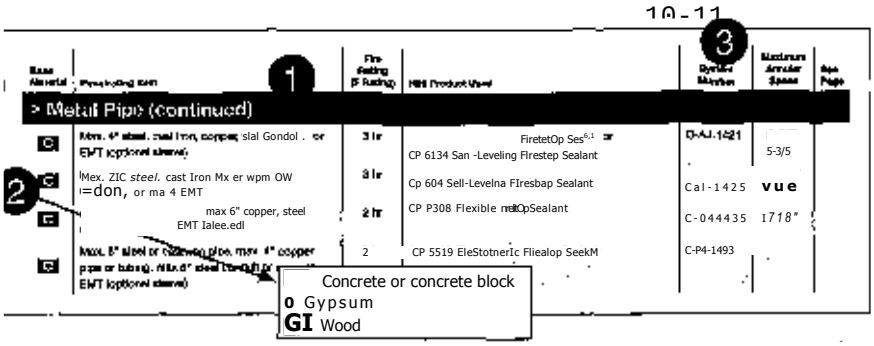
MILWAUKEE, WI
AE 111 REPLACE FANS V7 S3 V12
VA PROJECT: 695-13-164

How to use this selection chart

Identify the penetrating item (metal pipe, cable trays, insulated metal pipe, etc.)

3. Identify the base material being penetrated (concrete, gypsum or wood)

4. Match the two items within the selection chart to identify the approved Hilti UL/OPL System



Through-Penetration

Base material Penetrating Item	Fire rating (F rating)	Hilti product used	System number	Maximum annular space	See Page
> Blank Openings					
Blank Opening (Max. 6" diameter opening) (optional sleeve)	2 hr	FS-ONE Intumescent FIrestop Sealant	C-AJ -0090		62
Cable bundle (various cables) (0 to 100% visual fill)	1 or 2 hr	CP 653 Speed Sleeve	WI-3334	,	50
> Metal Pipe					
Max. 30" steel, cast Iron, max. 6" copper, steel conduit, or max. 4" EMT (optional sleeve)	3 hr	FS ONE Intumescent Firestop Sealan	226		
Max. 4" steel, cast iron, copper, steel conduit, or EMT (optional sleeve)	2 or 3 hr	FS-ONE Intumescent Firestop Sealant or CP 604 Self-Leveling Firestop Sealant	C-AJ-1421	5-3/8"	65
Max. 30" steel, cast iron, max. 6" copper, steel conduit, or max. 4" EMT	3 hr	OP 604 Self-Leveling Firestop Sealant	,C-AJ-1425		66
Max. 30" steel, cast iron, max. 6" steel conduit, max. 4" EMT or copper (sleeve optional) (min. 2-1/2" concrete) (bottom of top access) (with and without backeg	2 or 3 hr	FS-ONE Intumescent Firestop Sealant	C-AJ-1575	3-1/4"	67
C Max. 6" steel, cast iron, copper, steel conduit or EMT	2 hr	CP 680-PM Cast-In Device	F-A-101		97
C One max. 3[1] and one max. 2" steel, cast iron, copper, steel conduit or EMT	3 hr	OP 660-PM Cast-In Device	F-A-1023		99
C Max. 6" steel, cast Iron, copper, steel conduit or max. 4" EMT	2 or 3 hr	CFS-DID Firestop Drop-In Device	F-A-1128		100
C Max. 30" steel, cast iron, max. 6" copper, steel conduit, or max. 4" EMT	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-J-1067	2-1/4"	127
G Max. 30" steel, cast Iron, max. 6" copper, steel conduit, or max 4" EMT	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-1054	2-1/4"	137
Max. 30" steel, cast iron, max. 6" copper, steel conduit or max. 4" EMT (sleeved)	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-1164	1-7/8"	138
Max. 8" steel, cast iron, max. 6" steel conduit, max 4" copper or EMT (Shaft Wall)	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	W-L-1206	1-7/8"	139
Max. 6" steel, cast Iron, steel conduit, *max.* 4" EMT, or max. 2" flexible steel conduit (Chase Wall Optional)	1 or 2 hr	FS-ONE Intumescent Firestop Sealant	F-C-1059	3/4"	118
Max. 4" steel, cast iron, copper, conduit, or EMT	1 hr	OP 606 Flexible Firestop Sealant	F-C-1106		119

Refer to UL System.
13 Concrete or concrete block **a** Gypsum **Ezi Wood**

J. Engineering judgements - for situations where custom drawings for firestopping assemblies are required to accommodate particular conditions/applications not identified in the hilti firestop systems installers guide u.s. volume 12, contractor to complete documentation on page 270 of the guide to request an engineering judgement from hilti. Completed form(s) to be faxed to 918-254-1679.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Use mineral fiber filler and bond breaker behind sealant.

C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

A. As work on each floor is completed, remove materials, litter, and debris.

B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.

C. Clean up spills of liquid type materials.

- - - E N D - - -

SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSIONSection 22 05 11, COMMON WORK RESULTS FOR PLUMBINGSection 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION .

1.3 QUALITY CONTROL:

A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer’s recommendations:

2. Conduct field tests for each application indicated below:
   a. Each type of elastomeric sealant and joint substrate indicated.
   b. Each type of non-elastomeric sealant and joint substrate indicated.

3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.

E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers
3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:
   a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
   b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Back-up Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.

B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.

C612-10.....Mineral Fiber Block and Board Thermal Insulation.

C717-10.....Standard Terminology of Building Seals and Sealants.

C834-10.....Latex Sealants.

C919-08.....Use of Sealants in Acoustical Applications.

C920-10.....Elastomeric Joint Sealants.

C1021-08.....Laboratories Engaged in Testing of Building Sealants.

C1193-09.....Standard Guide for Use of Joint Sealants.

C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-09.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:
1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:
1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:
1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.

4. Grade P.
5. Shore hardness of 15-45.

F. S-6:
1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:
1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:
1. ASTM C920, silicone, acetoxy cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

I. S-9:
1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:
1. ASTMC C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:
1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.

B. Sealants used with unpainted concrete shall match color of adjacent concrete.

C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.

D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and

shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiber board: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI.

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
   1. Do not leave gaps between ends of sealant backings.
   2. Do not stretch, twist, puncture, or tear sealant backings.
   3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
   1. Apply primer prior to installation of back-up rod or bond breaker tape.
   2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.

D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all

cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
   1. Extent of Testing: Test completed elastomeric sealant joints as follows:
      a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
      b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
B. After filling and finishing joints, remove masking tape.
C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

A. Exterior Building Joints, Horizontal and Vertical:
   1. Metal to Metal: Type S-1, S-2
   2. Metal to Masonry or Stone: Type S-1
   3. Masonry to Masonry or Stone: Type S-1

4. Stone to Stone: Type S-1
5. Cast Stone to Cast Stone: Type S-1
6. Threshold Setting Bed: Type S-1, S-3, S-4
7. Masonry Expansion and Control Joints: Type S-6
8. Wood to Masonry: Type S-1

B. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
2. Metal to Metal: Type S-6

C. Sanitary Joints:
1. Walls to Plumbing Fixtures: Type S-9
2. Counter Tops to Walls: Type S-9
3. Pipe Penetrations: Type S-9

F. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1 and C-2.
5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
7. Concealed Acoustic Sealant Types S-4, C-1 and C-2.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel doors, steel frames and related components.

B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

F. Door Hardware: Section 08 71 00, DOOR HARDWARE.

I. Steel mesh partitions, doors, service windows and hardware: Section 10 22 13, WIRE MESH PARTITIONS.

M. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers Literature and Data:

1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.
2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.

B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

A. Store doors and frames at the site under cover.

B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

L-S-125B.....Screening, Insect, Nonmetallic

C. Door and Hardware Institute (DHI):

A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI):

113-01 (R2006).....Thermal Transmittance of Steel Door and Frame Assemblies

128-09.....Acoustical Performance for Steel Door and Frame Assemblies

E. American National Standard Institute:

A250.8-2003 (R2008).....Specifications for Standard Steel Doors and Frames

F. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled

A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability

B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes

D1621-10.....Compressive Properties of Rigid Cellular Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions

G. The National Association Architectural Metal Manufactures (NAAMM):

Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Fire Windows

I. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

J. Intertek Testing Services (ITS):

Certifications Listings…Latest Edition

K. Factory Mutual System (FM):

Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

F. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient

temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
   a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
   b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
7. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.

C. Terminated Stops: ANSI A250.8.

F. Frame Anchors:

1. Floor anchors:
   a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
   b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
   c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.

d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

2. Jamb anchors:

a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.

b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.

c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:

1) Wire loop type of 5 mm (3/16 inch) diameter wire.

2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.

e. Anchors for frames set in prepared openings:

1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.

2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.

3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.

g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 TRANSOM PANELS - NA

2.5 LOUVERS - NA

2.6 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Plumb, align and brace frames securely until permanent anchors are set.

1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.

2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
3. Protect frame from accidental abuse.
4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:
1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:
1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 14 00, WOOD DOORS Section 08 11 13, HOLLOW METAL DOORS AND FRAMES C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Painting: Section 09 91 00, PAINTING.

E. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.

F. Electrical: Division 26, ELECTRICAL.

G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.

4. Exit devices.
5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
   1. Locks, latchsets, and panic hardware: 5 years.
   2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:
   1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.

2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer’s Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Medeco Great Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts

A156.4-08.....Door Controls (Closers)

A156.5-01(R2010).....Cylinders and Input Devices for Locks.

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.12-05 .....Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical
A156.16-08.....Auxiliary Hardware
A156.17-04 .....Self-Closing Hinges and Pivots
A156.18-06.....Materials and Finishes
A156.20-06 .....Strap and Tee Hinges, and Hasps
A156.21-09.....Thresholds
A156.22-05.....Door Gasketing and Edge Seal Systems
A156.23-04.....Electromagnetic Locks
A156.24-03.....Delayed Egress Locking Systems
A156.25-07 .....Electrified Locking Devices
A156.26-06.....Continuous Hinges
A156.28-07 .....Master Keying Systems
A156.29-07 .....Exit Locks and Alarms
A156.30-03 .....High Security Cylinders
A156.31-07 .....Electric Strikes and Frame Mounted Actuators
A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):
80-10.....Fire Doors and Fire Windows
101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):
Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms,

toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES - NA

2.3 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer for each type specified.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.

6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½″ (38mm) minimum piston diameter.

2.5 FLOOR CLOSERS AND FLOOR PIVOT SETS - NA

2.6 DOOR STOPS

A. Conform to ANSI A156.16.
B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.

F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.

G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.

H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.

I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.7 OVERHEAD DOOR STOPS AND HOLDERS - NA

2.8 FLOOR DOOR HOLDERS - NA

2.9 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the

core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer’s fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Best 45H 15H. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2.12 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	**Quantity**
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way

Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

2.23 THRESHOLDS

A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

B. For thresholds at elevators entrances see other sections of specifications.

C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from fame face.

2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m^3/s/m).

2.30 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 626 or 630.
2. Hinges --interior doors: 652 or 630.
3. Pivots: Match door trim.

4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces

2.31 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
   1. Re-adjust hardware.
   2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
   3. Identify items that have deteriorated or failed.
   4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

1. HA - Hager
2. RO - Rockwood
3. BE - Stanley Security Solutions Inc (BE)

4. MC - Medeco
5. HS - HES
6. RF - Rixson
7. LC - LCN Closers
8. PE - Pemko

Hardware Schedule

Set: 1.0

6 Hinge	BB1199 4-1/2" x 4-1/2" NRP	US32D	HA
1 Automatic Flush Bolt	2842/2942 to suit dr mtl	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Storeroom Lock	45H7D 15H Less Core	626	BE
1 Removable Core	33N700006	05	MC
1 Coordinator	2672 Wear Plates	US28	RO
2 Mounting Bracket	2601AB or 2601C as required	Black	RO
2 Door Closer	4040XP CUSH	AL	LC
1 Threshold	2009APKx Width		PE
1 Gasketing	312CR LAR		PE
1 Rain Guard	346C x 4" plus Door width		PE
1 Astragal	357SP x Height		PE

Set: 2.0

3 Hinge	BB1199 4-1/2" x 4-1/2" NRP	US32D	HA
1 Storeroom Lock	45H7D 15H Less Core	626	BE
1 Removable Core	33N700006	05	MC
1 Surface Overhead Stop	9-X36	630	RF
1 Saddle Threshold	171Ax Width		PE
1 Sweep	3151CN x Width		PE

Set: 3.0

6 Hinge	BB1168 4-1/2" x 4-1/2"	US26D	HA
1 Automatic Flush Bolt	2842/2942 to suit dr mtl	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Storeroom Lock	45H7D 15H Less Core	626	BE
1 Removable Core	33N700006	05	MC
1 Coordinator	2672 Wear Plates	US28	RO
2 Mounting Bracket	2601AB or 2601C as required	Black	RO
2 Door Closer	4040XP CUSH	AL	LC
1 Wall Stop	406/409 to suit	US32D	RO
1 Gasketing - Smoke Seal	S88BL LAR		PE
1 Astragal	357SP x Height		PE

Set: 4.0

3 Hinge	BB1199 4-1/2" x 4-1/2" NRP	US32D	HA
1 Storeroom Lock	45H7D 15H Less Core	626	BE
1 Removable Core	33N700006	05	MC
1 Electric Strike	1006 CS	630	HS
1 Door Closer	4040XP CUSH	AL	LC
1 Threshold	2009APKx Width		PE

Notes: Card Reader, wiring and connections by security provider.

Set: 5.0

5 Hinge	BB1168 4-1/2" x 4-1/2"	US26D	HA
1 Hinge x ETW	BB1168-ETW 4-1/2″ x 4-1/2″	US26D	HA
1 Automatic Flush Bolt	2842/2942 to suit dr mtl	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Storeroom Lock	45H7D 15H Less Core	626	BE
1 Removable Core	33N700006	05	MC
1 Electric Strike	1006 CS	630	HS
1 Coordinator	2672 Wear Plates	US28	RO
2 Mounting Bracket	2601AB or 2601C as required	Black	RO
2 Door Closer	4040XP CUSH	AL	LC
1 Wall Stop	406/409 to suit	US32D	RO
1 Gasketing - Smoke Seal	S88BL LAR		PE
1 Astragal	357SP x Height		PE

Notes: Card Reader, wiring and connections by security provider.

- - - E N D - - -

SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC: Clement J. Zablocki

Location: Milwaukee, WI

Project no. and Name: 695-13-164 AE 111 Replace Fans V7 S3 V12

Submission: 100%

Date: 2/13/2015

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I – GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer’s trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer’s equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2- PRODUCTS

2.1 DIGITAL COLOR PHOTOS - NA

2.2 DIVISION 31 – EARTHWORK - NA

2.3 DIVISION 03 – CONCRETE - NA

2.4 DIVISON 04 – MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name
		Standard gray

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.
	Modular	running		Match existing

3.CONCRETE MASONRY UNIT (CMU)

Type	Size	Pattern	Finish	Mfg. Color Name/No.
CMU Standard	6″x8″x1′-4″	running	standard	Standard gray

2.5 DIVISION 05 – METALS

A. SECTION 05 12 00, STRUCTURAL STEEL FRAMING

Component	Finish	Color
Lintels	Paint	Benjamin Moore (P-1)

E. SECTION 05 50 00, METAL FABRICATION

Item	Finish
Steel Pipe Railings and Gates (not on Steel Stairs)	Paint (P-2)

F. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Guard Rails	Paint	P-2
Handrails	Paint	P-2
Stringers	Paint	P-2
Risers	Paint	P-2
Underside	Paint	P-2

2.6 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES – NA

2.7 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

H. SETION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Mfg. Color Name/No.
black	--	--

N. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
Copings		Match existing as required
	Stainless steel	
	Aluminum	

Q. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Grating Walkway	Galv Steel	Paint	Benjamin Moore	P-2

R. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints	gray		
CMU Control Joints	gray		
New to Existing Walls	gray		
Masonry Sealed Joints	gray		

2.8 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door	Benjamin Moore (P-1)
Frame	Benjamin Moore (P-1)

U. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges	Metal	Stainless Steel (630)
Door Closers	Metal	Stainless Steel (630)
Floor Stops	Metal	Stainless Steel (630)
Door Holders	Metal	Stainless Steel (630)
Lock/ Latches	Metal	Stainless Steel (630)
Exit Device	Metal	Stainless Steel (630)
Flush Bolts	Metal	Stainless Steel (630)
Weather Strip	Metal	Stainless Steel (630)
Threshold	Metal	Stainless Steel (630)

2.9 DIVISION 09 - FINISHES

T. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and	max 10 units
Gloss Level 2	a high side sheen flat-“a velvet-like” finish	max 10 units, and	10-35 units
Gloss Level 3	a traditional “egg-shell like” finish	10-25 units, and	10-35 units
Gloss Level 4	a “satin-like” finish	20-35 units, and	min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	
Gloss Level 6	a traditional gloss	70-85 units	
Gloss level 7	a high gloss	more than 85 units	

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P-1	Pro Mar 200 Egg Shell	Benjamin Moore	Ivory White (925)
P-2	Semi Gloss	Benjamin Moore	Gray to match existing

L. SECTION 10 22 13, WIRE MESH PARTITIONS

Room No. and Name	Paint Code
	P-2

2.15 DIVISION 22 – PLUMBING - NA

2.16 DIVISON 26 – ELECTRICAL - NA

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AF
Accordion Folding Partition	AFP
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Acoustical Metal Pan Ceiling	AMP
Acoustical Wall Panel	AWP
Acoustical Wall Treatment	AWT
Acoustical Wallcovering	AWF
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE
Brick Face	BR
Brick Flooring	BF
Brick Paving	BP
Carpet	CP
Carpet Athletic Flooring	CAF
Carpet Module Tile	CPT
Ceramic Glazed Facing Brick	CGFB
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB
Epoxy Coating	EC
Epoxy Resin Flooring	ERF
Existing	E
Exposed Divider Strips	EXP
Exterior	EXT
Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fabric Wallcovering	WF
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Folding Panel Partition	FP
Foot Grille	FG
Glass Masonry Unit	GUMU
Glazed Face CMU	GCMU
Glazed Structural Facing Tile	SFTU
Granite	GT
Gypsum Wallboard	GWB
High Glazed Coating	SC
Latex Mastic Flooring	LM
Linear Metal Ceiling	LMC
Linear Wood Ceiling	LWC
Marble	MB
Material	MAT
Mortar	M
Multi-Color Coating	MC
Natural Finish	NF

Paint	P
Paver Tile	PVT
Perforated Metal Facing (Tile or Panels)	PMF
Plaster	PL
Plaster High Strength	HSPL
Plaster Keene Cement	KC
Plastic Laminate	HPDL
Polypropylene Fabric Wallcovering	PFW
Porcelain Paver Tile	PPT
Quarry Tile	QT
Radiant Ceiling Panel System	RCP
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Spandrel Glass	SLG
Stain	ST
Stone Flooring	SF
Structural Clay	SC
Suspension Decorative	SDG

Grids Grids	
Terrazzo Portland Cement	PCT
Terrazzo Tile	TT
Terrazzo, Thin Set	
Textured Gypsum Ceiling Panel	TGC
Textured Metal Ceiling Panel	TMC
Thin set Terrazzo	TST
Veneer Plaster	VP
Vinyl Base	VB
Vinyl Coated Fabric Wallcovering	W
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB
Wood	WD

3.2 FINSIH SCHEDULE SYMBOLS

Symbol Definition
** Same finish as adjoining walls
- No color required
E Existing
XX To match existing
EFTR Existing finish to remain
RM Remove

--- E N D---

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, for the screw attachment of gypsum board.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Studs, runners and accessories.
2. Hanger inserts.
3. Channels (Rolled steel).
4. Furring channels.
5. Screws, clips and other fasteners.

C. Shop Drawings:

1. Typical ceiling suspension system.
2. Typical metal stud and furring construction system including details around openings and corner details.
3. Typical shaft wall assembly
4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

A653/653M-11.....Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes as shown.

1. Use ASTM A653/A653M steel, 0.9 mm (0.0346) thick bare metal (33 mil).

2. Runners same thickness as studs.

B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.

C. Doubled studs for openings and studs for supporting concrete backer-board.

D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

E. Shaft Wall Framing:

1. Conform to rated wall construction.
2. C-H Studs.
3. E Studs.
4. J Runners.
5. Steel Jamb-Strut.

2.3 FURRING CHANNELS - NA

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.

B. For fire rated construction: Type and size same as used in fire rating test.

C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

D. Clips: ASTM C841 (paragraph 6.11), manufacturer’s standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.

E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:

1. ASTM A641, soft temper, Class 1 coating.
2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION) - NA

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.

B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.

B. Space studs not more than 610 mm (24 inches) on center.

C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.

D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.

E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions .

G. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

H. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.

2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

I. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection

instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES - NA

3.5 INSTALLING SHAFT WALL SYSTEM - NA

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS - NA

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Cornerbead and edge trim.
2. Finishing materials.
3. Laminating adhesive.
4. Gypsum board, each type.

C. Shop Drawings:

1. Typical gypsum board installation, showing corner details, edge trim details and the like.
2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
3. Typical shaft wall assembly.
4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems

C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board

C840-08.....Application and Finishing of Gypsum Board

C919-08.....Sealants in Acoustical Applications

C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base

C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-06.....Glass Mat Gypsum Panels

C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.

D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD - NA

2.3 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend all layers of gypsum board from floor to underside of structure overhead .

3.2 INSTALLING GYPSUM BOARD

A. Coordinate installation of gypsum board with other trades and related work.

B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.

C. Moisture and Mold–Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.

D. Use gypsum boards in maximum practical lengths to minimize number of end joints.

E. Bring gypsum board into contact, but do not force into place.

F. Ceilings:

1. For single-ply construction, use perpendicular application.
2. For two-ply assembles:
   a. Use perpendicular application.
   b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.

G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be

driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.

7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
   a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
   b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
   a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
   b. Not required for wall lengths less than 9000 mm (30 feet).
   c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

J. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
   a. Install at all vertical and horizontal external corners and where shown.
   b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
   a. At both sides of expansion and control joints unless shown otherwise.
   b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.

c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.

d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING - NA

3.4 CAVITY SHAFT WALL - NA

3.5 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for al finished areas open to public view.

B. Before proceeding with installation of finishing materials, assure the following:

1. Gypsum board is fastened and held close to framing or furring.
2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

3.6 REPAIRS

A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.

C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.

D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

3.7 UNACCESSIBLE CEILINGS - NA

- - - E N D - - -

SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

A. Section specifies field painting.

B. Section specifies prime coats which may be applied in shop under other sections.

C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 – SPECIAL CONSTRUCTION, Division 14 – CONVEYING EQUIPMENT, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.

B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.

C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.

2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
   a. Federal Specification Number or manufacturers name and product number of paints used.
   b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   c. Product type and color.
   d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m^2 (100 ft^2), selected by COR.

B. Finish and texture approved by COR will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems

D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil

E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)

F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):
No. 1-12.....Aluminum Paint (AP)
No. 4-12.....Interior/ Exterior Latex Block Filler
No. 5-12.....Exterior Alkyd Wood Primer
No. 7-12.....Exterior Oil Wood Primer
No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-12.....Exterior Latex, Flat (AE)
No. 11-12.....Exterior Latex, Semi-Gloss (AE)

No. 18-12.....Organic Zinc Rich Primer
No. 22-12.....Aluminum Paint, High Heat (up to 590% - 1100F) (HR)
No. 26-12.....Cementitious Galvanized Metal Primer
No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-12.....Knot Sealer
No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-12.....Interior Primer Sealer
No. 46-12.....Interior Enamel Undercoat
No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-12.....Interior Latex Primer Sealer
No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)
No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)
No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
No. 77-12.....Epoxy Cold Cured, Gloss (EC)
No. 79-12.....Marine Alkyd Metal Primer
No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-12.....Wood Filler Paste
No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
No. 95-12.....Fast Drying Metal Primer
No. 98-12.....High Build Epoxy Coating
No. 101-12.....Epoxy Anti-Corrosive Metal Primer
No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)

No. 114-12.....Interior Latex, Gloss (LE) and (LG)
No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
No. 135-12.....Non-Cementitious Galvanized Primer
No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2 (LF)
No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3 (LL)
No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
No. 141-12.....Interior High Performance Latex (SG) MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):
SSPC SP 1-04 (R2004)....Solvent Cleaning
SSPC SP 2-04 (R2004)....Hand Tool Cleaning
SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Tape:
1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
2. Pressure sensitive adhesive back.
3. Widths as shown.

B. Identity markers options:
1. Pressure sensitive vinyl markers.
2. Snap-on coil plastic markers.

C. Aluminum Paint (AP): MPI 1.
D. Interior/Exterior Latex Block Filler: MPI 4.
E. Exterior Alkyd, Flat (EO): MPI 8.
F. Exterior Alkyd Enamel (EO): MPI 9.
G. Exterior Latex, Flat (AE): MPI 10.
H. Exterior Latex, Semi-Gloss (AE): MPI 11.
I. Cementitious Galvanized Metal Primer: MPI 26.
J. Interior Satin Latex: MPI 43.
K. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
L. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
M. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
N. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
O. Fast Drying Metal Primer: MPI 95.
P. Epoxy Anti-Corrosive Metal Primer: MPI 101.

2.2 PAINT PROPERTIES

A. Paint to be Sherwin Williams
B. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
C. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
D. Paint formula for each color to be provided as part of submittal.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
   1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
   2. Lead-Base Paint:
      a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
      b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
      c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
   3. Asbestos: Materials shall not contain asbestos.
   4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
   5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
   6. Use high performance acrylic paints in place of alkyd paints, where possible.
   7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
   a. Less than 3 degrees C (5 degrees F) above dew point.
   b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
   b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
   a. Apply in clean areas and in still air.
   b. Before varnishing vacuum and dust area.
   c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.

4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:
1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
   a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
   b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
   a. Thin filler in accordance with manufacturer's instructions for application.
   b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. This includes flat head countersunk screws used for permanent anchors.
b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
F. Apply by brush, roller or spray, except as otherwise specified.
G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.

1. Apply painting materials specifically required by manufacturer to be applied by spraying.
2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.

4. Use MPI 50 (Interior Latex Primer Sealer).

I. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.

2. Prime exterior surface as specified for exterior finishes.

3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

C. Steel and Ferrous Metal,:

1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).

3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.

2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.

3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:

a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.

b. Two coats of MPI 51 (Interior Alkyd, Eggshell (AK)).

c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.

C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer)
2. Two coats of MPI 54 (Interior Latex, Semi-gloss).

E. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE))
3. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level

3.8 REFINISHING EXISTING PAINTED SURFACES

A. Clean, patch and repair existing surfaces as specified under surface preparation.
B. Remove and reinstall items as specified under surface preparation.
C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
I. Sand or dull glossy surfaces prior to painting.
J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
C. Coat Colors:
1. Color of priming coat: Lighter than body coat.
2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
1. Paint to match color of casework where casework has a paint finish.

2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.

C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.

H. Color:

1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
   a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
   b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
   c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system

(bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.

e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.

f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.

c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:

1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.

2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating

systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
   1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
   3. Painting of ferrous metal and galvanized metal.
   4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space.
   5. Identity painting and safety painting.

B. Building and Structural Work not Painted:
   1. Prefinished items:
      a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
      b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
   2. Finished surfaces:
      a. Hardware except ferrous metal.
      b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
      c. Signs, fixtures, and other similar items integrally finished.
   3. Concealed surfaces:
      a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
      b. Inside walls or other spaces behind access doors or panels.
      c. Surfaces concealed behind permanently installed casework and equipment.
   4. Moving and operating parts:
      a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
      b. Tracks for overhead or coiling doors, shutters, and grilles.
   5. Labels:

a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
b. Identification plates, instruction plates, performance rating, and nomenclature.

6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.

3.12 IDENTITY PAINTING SCHEDULE

A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
   1. Legend may be identified using 2.1 G options or by stencil applications.
   2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
   3. Locate Legends clearly visible from operating position.
   4. Use arrow to indicate direction of flow.
   5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
      a. High Pressure - 414 kPa (60 psig) and above.
      b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
      c. Low Pressure - 103 kPa (14 psig) and below.
      d. Add Fuel oil grade numbers.
   6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off

Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret ____*
Medium Pressure Steam		Yellow	Black	M. P. Stm ____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Brown	White	Fuel Oil-Grade __*
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom

Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

Hot Water Supply Domestic/Solar Water H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water H.W. Ret Dom/SW

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES

and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating Abbreviation
Acrylic Emulsion AE (MPI 10 – flat/MPI 11 – semigloss/MPI 119 - gloss)
Alkyd Flat Ak (MPI 49)
Alkyd Gloss Enamel G (MPI 48)
Alkyd Semigloss Enamel SG (MPI 47)
Aluminum Paint AP (MPI 1)
Cementitious Paint CEP (TT-P-1411)
Exterior Latex EL??(MPI 10 / 11 / 119)??
Exterior Oil EO (MPI 9 – gloss/MPI 8 – flat/MPI 94 – semigloss)
Epoxy Coating EC (MPI 77 – walls, floors/MPI 108 – CMU, concrete)
Fire Retardant Paint FR (MPI 67)
Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)
Floor Enamel FE (MPI 27 – gloss/MPI 59 – eggshell)
Heat Resistant Paint HR (MPI 22)
Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6
Latex Flat LF (MPI 138)
Latex Gloss LG (MPI 114)
Latex Semigloss SG (MPI 141)
Latex Low Luster LL (MPI 139)
Plastic Floor Coating PL
Polyurethane Varnish PV (MPI 31 – gloss/MPI 71 - flat)
Rubber Paint RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).
Water Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain WS (MPI 90)
Verify abbreviations used in the following coating sections:
Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC
Section 09 94 19, MULTICOLOR INTERIOR FINISHING MC

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.
3. COR: Contracting Officer’s Technical Representative.

1.2 RELATED WORK

A. Section 00 72 00, GENERAL CONDITIONS

B. Section 01 00 00, GENERAL REQUIREMENTS

C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

D. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT

E. Section 07 84 00, FIRESTOPPING

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC

I. Section 23 07 11, HVAC and Boiler Plant Insulation

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

K. Section 23 21 13, HYDRONIC PIPING

L. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

M. Section 23 31 00, HVAC DUCTS and CASINGS

N. Section 23 34 00, HVAC FANS

O. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

P. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

Q. Section 23 82 16, AIR COILS

R. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training

S. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

T. Section 26 29 11, MOTOR CONTROLLERS

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily

and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:
   1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
   2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:
   1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
   2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
   3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the Contracting Officer’s Representative (COR).
   4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.

5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer’s installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item shall not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who shall serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies shall meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval shall be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

F. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.

2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.

3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Interstitial space.
   c. Hangers, inserts, supports, and bracing.
   d. Pipe sleeves.
   e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

H. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
SP 69-2003.....Pipe Hangers and Supports-Selection and Application
SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):
MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning Equipment
54-09.....National Fuel Gas Code
70-08.....National Electrical Code
85-07.....Boiler and Combustion Systems Hazards Code
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material shall be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees shall be continuously operating and managing all facilities, including temporary facilities that serve the medical center.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, shall be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the COR.

D. Phasing of Work: Comply with all requirements shown on drawings or specified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections shall be made and tests shall be performed. Based on the inspections, a list of contract deficiencies shall be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer shall process necessary acceptance and the equipment shall then be under the control and operation of Government personnel.

G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions shall be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result shall be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
D. Maximum Speed: 25 m/s (5000 feet per minute).
E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
F. Drives shall utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or

partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:
   1. Material: Pressed steel, or close grained cast iron.
   2. Bore: Fixed or bushing type for securing to shaft with keys.
   3. Balanced: Statically and dynamically.
   4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:
   1. Provide adjustable-pitch or fixed-pitch drive as follows:
      a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
      b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
   2. Provide fixed-pitch drives for drives larger than those listed above.
   3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards shall be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls and sensitive medical equipment,nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which shall allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters and fans.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Boiler Plant: Provide for all valves.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

F. Attachment to existing structure: Support from existing floor/roof frame.

G. Attachment to Wood Construction: Wood screws or lag bolts.

H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:
   1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
   2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
      a. Standard clevis hanger: Type 1; provide locknut.
      b. Riser clamps: Type 8.
      c. Wall brackets: Types 31, 32 or 33.
      d. Roller supports: Type 41, 43, 44 and 46.
      e. Saddle support: Type 36, 37 or 38.
      f. Turnbuckle: Types 13 or 15. Preinsulate.
      g. U-bolt clamp: Type 24.
      h. Copper Tube:
         1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
         2) For vertical runs use epoxy painted or plastic coated riser clamps.
         3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
         4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
   c. Piping with Vertical Expansion and Contraction:
      1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
      2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Convertor and Expansion Tank Hangers: Shall be Type 1 sized for the shell diameter. Insulation where required shall cover the hangers.

K. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields shall be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it shall carry, and the type of support it shall be used with.
   a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
   b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields shall be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
   2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
   3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but shall be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill shall not be allowed, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but shall be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.
H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
I. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
L. Install steam piping expansion joints as per manufacturer’s recommendations.
M. Work in Existing Building:
   1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that shall least interfere with normal operation of the facility.

3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, shall be permitted only with approval of the COR. Locate openings that shall least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
   2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities shall generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery shall be offered by Contractor and shall be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government shall check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that shall correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above shall not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments shall be omitted where limited space prevents use. Provide a

minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:
   1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
   2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:
   1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping shall be supported overhead.
   2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
   3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:
   1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
   2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
   3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel shall be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection shall be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment shall not be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities shall be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such

material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Shall Not Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:

a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.

7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specifications shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

A. Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.

B. Shall evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

A. Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

3.14 PHASING PLAN

A. Contractor shall submit proposed schedule to VA for approval. All work to be performed in conjunction with all plans and specifications. Any shutdown of utilities and staging areas shall be approved by the COR in writing prior to any shutdown being performed.

B. Phase 1.

1. Install all required stairs and access points as shown on contract documents.
2. New AC3 shall be installed on the roof. Work to be done includes installing equipment support rails, ductwork and insulation, piping and electrical rough-ins, and demolition of abandoned condensing unit.
3. New electrical power feed shall be run from the new AC3 on the roof to the existing MCC.
4. Provide a new temporary emergency generator to handle the new AC3, 125 HP, 480 volt motor for the functional performance tests as required by the VA.
5. During the duct switch over from the old AC3 to the new AC3, the existing power feed, conduit, wire of old AC3 shall be removed and the new power feed for AC3 shall be connected and energized.
6. Provide new lighting and receptacle circuits as shown on the construction document, existing lighting and receptacle circuits from old AC3 can be used for new AC3, provide all new conduit and wire.
7. Functional performance test shall be completed on new AC3 prior to final switchover from old AC3. This includes verification of airflow, water flow, and fully operable controls. Electrical and hydronic piping shall be connected and disconnected as needed to perform functional tests. Existing AC3 shall not be demolished until COR signs off on functional performance test of new AC3. Schedule all testing with COR.
8. After written approval of functional performance tests, final switchover to new AC3 shall be made and existing AC3 shall be taken offline.

C. Phase 2.

1. Demolition of existing AC3 shall commence. All portions of AC3 shall be removed from MER through existing intake louver. Concrete pad shall remain as it shall be the support for new V12.
2. Existing disconnect switch/VFD for AC3 and feeders, conduit, wire, hangers, light circuits, receptacle circuits, fire alarm devices, junction boxes shall be removed all the way back to the source, contractor shall coordinate work with other trades (VFD shall be turned over to COR)

D. Phase 3.

1. Installation of new V12 shall commence. V12 is located on equipment pad of old AC3. Intake louver shall be used as access to MER for new V12. All ductwork, piping and electrical rough-ins shall be installed.
2. New electrical power feed shall be run from the new V12 to the existing MCC.
3. Provide a new temporary emergency generator to handle the new V12, 40 HP, 480 volt motor for the functional performance tests as required by the VA.
4. During the duct switch over from the old V12 to the new V12, the existing power feed, conduit, wire of old V12 shall be removed and the new power feed for V12 shall be connected and energized.
5. Provide new lighting and receptacle circuits as shown on the construction document, existing lighting and receptacle circuits from old V12 can be used for new V12, provide all new conduit and wire.
6. Functional performance test shall be completed on new V12 prior to final switchover from old V12. This includes verification of airflow, water flow, and fully operable controls. Electrical and hydronic piping shall be connected and disconnected as needed to perform functional tests.
7. Existing V12 shall not be demolished until COR signs off on functional performance test of new V12. Schedule all testing with COR.
8. After written approval of functional performance tests, final switchover to new V12 shall be made and existing V12 shall be taken offline.

E. Phase 4.

1. Demolition of existing V12 shall commence. All portions of V12 shall be removed from MER through existing intake louver. Concrete pad shall be removed complete for installation of new storage room.
2. Existing intake louver shall be filled in and sealed weather tight per contract documents.
3. Existing disconnect switch/VFD for V12 and feeders, conduit, wire, hangers, light circuits, receptacle circuits, fire alarm devices, junction boxes shall be removed all the way back to the source,

contractor shall coordinate work with other trades (VFD shall be turned over to COR)

F. Phase 5.

1. Install new storage room per contract documents. This includes all Architectural, Mechanical, Electrical, Plumbing, and Fire Protection work.
2. Replace roof as shown on contract documents.

G. Phase 6.

1. Perform final test and balance and commissioning. Schedule all testing with COR.
2. Turn project over to VA.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.

B. Section 26 29 11, MOTOR CONTROLLERS: Starters, control and protection for motors.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

E. Section 23 34 00, HVAC FANS.

F. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

G. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.
2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contracting Officer’s representative (COR):

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
MG 1-2006 Rev. 1 2009 ..Motors and Generators
MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps shall be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
   1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.
D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
E. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
      c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
      d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
      e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
F. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and larger: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (one HP), shall be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown on the drawings.
   2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
      a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
      b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
      c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
   3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:
   1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
   2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
   3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
      a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
      b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.

c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that shall protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled**			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%

22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 –

COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.

D. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.

F. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40

Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.

3. An allowance, not to exceed 5db, shall be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which shall include the addition of sound absorbing material, such as, furniture. This allowance shall not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
   1. Vibration isolators:
      a. Floor mountings
      b. Hangers
      c. Snubbers
      d. Thrust restraints
   2. Bases.
   3. Acoustical enclosures.
C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
   2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
C. American Society for Testing and Materials (ASTM):

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.

H. International Code Council (ICC):
2009 IBC.....International Building Code.

I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings shall be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs shall be powder coated or electro galvanized. All hardware shall be electro galvanized. In addition provide limit stops to resist

wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
   a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
   b. All mountings shall have leveling bolts that shall be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance

around restraining bolts to prevent mechanical short circuiting. 5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

5. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed ¼' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating

prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.4 SOUND ATTENUATING UNITS

A. Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact shall be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps and compressors) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
D. Adjust active height of spring isolators.
E. Adjust snubbers according to manufacturer's recommendations.
F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 23 08 00 -

COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																

CLEMENT J. ZABLOCKI MEDICAL CENTER DEPARTMENT OF VETERANS AFFAIRS

MILWAUKEE, WI

BUILDING 111 - REPLACE HVAC - V7, V12, S3 VARIOUS

VA PROJECT: 695-13-164

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
UP TO 50 HP:															
UP TO 200 RPM	B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM	B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,THR	0.8	---	H,THR	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA

CLEMENT J. ZABLOCKI MEDICAL CENTER DEPARTMENT OF VETERANS AFFAIRS

MILWAUKEE, WI

BUILDING 111 - REPLACE HVAC - V7, V12, S3 VARIOUS

VA PROJECT: 695-13-164

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water, heating hot water.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

C. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
D. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
F. Section 23 82 16, AIR COILS
G. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
H. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
I. Section 23 34 00, HVAC FANS
J. Section 23 21 13, HYDRONIC PIPING
K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
L. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
B. Qualifications:
   1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
   2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer’s Representative (COR) and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior

to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and shall be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist shall be coordinating, scheduling and reporting all TAB work and related activities and shall provide necessary information as required by the COR. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and shall have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications shall be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments shall be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
   c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
   d. Minimum outside air: 0 percent to plus 10 percent.
   e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
   f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
   g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
   h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.

4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that shall be the basis of TAB work.

D. Submit Following for Review and Approval:
   1. Design Review Report within 90 days after the system layout on air and water side is completed by the Contractor.
   2. Systems inspection report on equipment and installation for conformance with design.
   3. Duct Air Leakage Test Report.
   4. Systems Readiness Report.
   5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
   6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):
2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):
7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration
3rd Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
3rd Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

A. See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

A. The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the

system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report shall be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems shall be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

A. TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COR.

B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.

C. Verify that all items such as ductwork piping, ports, terminals, connectors that are required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
D. Allow ___ days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
   1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer’s recommended pressure drop.
   2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
   a. Coordinate TAB, including system volumetric controls, with
   b. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the

problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately three percent of all rooms. The COR shall designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."
      c. Measure octave band sound pressure levels with specified equipment "on."
      d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

      Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.
      e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
   2. When sound power levels are specified:
      a. Perform steps 1.a. thru 1.d., as above.

b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level shall be the sum of sound pressure level due to equipment plus the room attenuating effect.

c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level shall be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.
   2. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.

36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
D. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
E. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.
F. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.
G. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Criteria:
   1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

      4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255,

Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish shall be furnished for exposed ductwork, casings and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe Insulation

C552-07.....Standard Specification for Cellular Glass Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard~~s~~ for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer’s Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for

temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m^3 (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance $\underline{=}$ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80

inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials shall be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.3 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.4 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as

adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.5 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.7 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.8 FIRESTOPPING MATERIAL

A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.9 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Contracting Officer Representative (COR) for application of insulation. Surface shall be

clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section shall fit.

C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT and Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that shall be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight

system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. Insulate PRVs, flow meters, and steam traps.

J. HVAC work shall not be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

O. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.

P. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets shall be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain board:
      a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
      b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating

and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.

c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:
   a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and afterfilter housing.
   b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
   c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
   d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.

B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples shall be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation shall not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling

outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

3. Concealed supply air ductwork.
   a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
   b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
   a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mmm (2 inch)thick insulation faced with FSK,
   b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
   c. In interstitial spaces (where not subject to damage): 40 mm (1-1/2 inch thick insulation faced with FSK.
   d. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples shall be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:

a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ – 3)	100 (4) and Above

100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR,CH, CHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project shall have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA shall manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning shall include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent shall provide a list of submittals that shall be reviewed by the Commissioning Agent. This list shall be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems shall require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent shall prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent shall spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent shall return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed

checklists for similar equipment are not accurate, the Commissioning Agent shall select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment shall be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent shall witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent shall prepare detailed Systems Functional Performance Test procedures for review and approval by the Contracting Officer's Representative (COR). The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent shall witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent,

factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
   a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
   b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification,

training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
5. The control system shall fully integrate with the existing Engineering Control Center in the Graphics Center (Building 113).

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of

the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Variable frequency drives. These controls, if not native BACnet, shall require a BACnet Gateway.

E. Responsibility Table:

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls	23	23	23 09 23	26

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
interface with control system				
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter’s smoke	28	28	28	28

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
control station (FSCS				
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

F. This facility’s existing direct-digital control system is manufactured by Johnson Controls, Inc. and its ECC is located at The Graphics Center. The existing system’s top-end communications is via BACnet. The existing system’s ECC and top-end controllers were installed recently. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Remove existing pneumatic control system ECC, communications network and controllers. Replace with new BACnet ECC, network and controllers compliant with this Section of the technical specifications.

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the “Control System Integrator” in this Section of the technical specifications. The

Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	**Section 23 09 23 contactor**	**Control system integrator**	**VA**
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		

Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions shall be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:
   1. Light-switch-operated toilet exhaust
   2. Vestibule heater
   3. Exterior stair heater
   4. Attic heating and ventilation
   5. Mechanical or electrical room heating and ventilation.

I. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

A. Section 23 21 13, Hydronic Piping.
B. Section 23 22 13, Steam and Condensate Heating Piping.
C. Section 23 31 00, HVAC Ducts and Casings.
D. Section 23 73 00, Indoor Central-Station Air-Handling Units.
E. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
F. Section 26 05 11, Requirements for Electrical Installations.

G. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
H. Section 26 05 26, Grounding and Bonding for Electrical Systems.
I. Section 26 05 33, Raceway and Boxes for Electrical Systems.
J. Section 26 27 26, Wiring Devices.
K. Section 26 29 11, Motor Controllers.
L. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
C. Analog: A continuously varying signal value (e.g., temperature, current and velocity.
D. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks shall sue different LAN technologies.
G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-

OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software shall not be changed without physically altering the chip.

EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

FF. GIF: Abbreviation of Graphic interchange format.

GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure and flow rate whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status and on-off equipment.

JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.

OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number shall be unique throughout the BACnet internetwork.

QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers shall be unique within a device.

SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

TT. Operating system (OS): Software, which controls the execution of computer application programs.

UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.

AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in

this Section. These projects shall be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.

4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information shall be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:
1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.

2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station shall be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	**Reported Accuracy**
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]

Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO_2)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner.

The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems and repeaters. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.

4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer’s cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings shall clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers’ model numbers and functions. Show all interface wiring to the control system.
10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
11. Riser diagrams of wiring between central control unit and all control panels.
12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.

13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
14. Quantities of submitted items shall be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.

E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.

e. Complete operating instructions for all systems.
f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons shall be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to Contracting Officer's Representative (COR) prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel shall work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor shall provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor shall review the

manual contents with VA facilities personnel during second phase of training.

4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-10.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-08.....Standard Specification for Solder Metal
B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:

   a. A fixed ECC and a portable operator’s terminal.

b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
e. Addressable elements, sensors, transducers and end devices.
f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture
1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections shall be provided by the VA.

D. Third Party Interfaces:
1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical

specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator shall be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.

B. Each controller shall have a communication port for connection to an operator interface.

C. Project drawings indicate remote buildings or sites shall be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.

D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.

2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The ECC is existing and all new components shall integrate into the existing ECC.

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances
1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings and related structures. The suffix shall be ignored. Network numbers for facility codes above 400 shall be assigned in the range 000-399.

C. Device Names
1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number

with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names shall be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.

1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.

6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
   a. assume a predetermined failure mode, and
   b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.

8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC shall contain sufficient I/O capacity to control the target system.
3. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-

removable, modular terminal strips or to a termination card connected by a ribbon cable.

5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
7. Transformer. Power supply for the ASC shall be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.

5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator’s terminal, when it is necessary, to access directly the programmable unit.
   a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage shall likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting

by resetting the HVAC system set points to reduce load while maintaining indoor air quality.

b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.

c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that shall allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules shall be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:

1) Time, day.

2) Commands such as on, off, auto.
3) Time delays between successive commands.
4) Manual overriding of each schedule.
5) Allow operator intervention.

e. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

f. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

g. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.8 SPECIAL CONTROLLERS

A. Laboratory rooms and the fume hoods in those rooms shall be controlled to allow for a variable flow of conditioned air into the room, general exhaust from the room, and exhaust through the fume hood while maintaining a safe face velocity at the hood sash opening and proper space pressurization.

B. Fume Hood Exhaust Air Controller: The air flow through the open face of the hood, regardless of sash position, shall be controlled at a face velocity between 30 to 36 meter per minute (100 fpm and 120 fpm). A velocity sensor controller located in a sampling tube in the side wall of the hood shall control a damper in the hood discharge to maintain the face velocity.

C. Room Differential Pressure Controller: The differential pressure in laboratory rooms, operating rooms and isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor-controller shall meet the following as a minimum:

1. Operating range: -0.25 to +0.25 inches of water column
2. Resolution: 5 percent of reading
3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column
4. Analog output: 0-10 VDC or 4-20 ma
5. Operating temperature range: 32°F-120°F

2.9 SENSORS (AIR, WATER AND STEAM)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
   a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
   b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well shall be consistent with the system pressure in which it is to be installed.

c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cov

er, and communication port. Match room thermostats. Provide a tooled-access cover.

1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.

2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.

d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.

e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.

f. Wire: Twisted, shielded-pair cable.

g. Output Signal: 4-20 ma.

2. Humidity Sensors: Bulk polymer sensing element type.

a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.

b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

c. 4-20 ma continuous output signal.

C. Static Pressure Sensors: Non-directional, temperature compensated.

1. 4-20 ma output signal.

2. 0 to 5 inches wg for duct static pressure range.

3. 0 to 0.25 inch wg for Building static pressure range.

D. Water flow sensors:

1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
   a. Pipe size: 3 to 24 inches.
   b. Retractor: ASME threaded, non-rising stem type with hand wheel.
   c. Mounting connection: 2 inch 150 PSI flange.
   d. Sensor assembly: Design for expected water flow and pipe size.
   e. Seal: Teflon (PTFE).
2. Controller:
   a. Integral to unit.
   b. Locally display flow rate and total.
   c. Output flow signal to BMCS: Digital pulse type.
3. Performance:
   a. Turndown: 20:1
   b. Response time: Adjustable from 1 to 100 seconds.
   c. Power: 24 volt DC
4. Install flow meters according to manufacturer’s recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:
   a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.

b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
c. Nominal range (turn down ratio): 10 to 1.
d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
g. RFI effect - flow meter shall not be affected by RFI.
h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

F. Steam Flow Sensor/Transmitter:
1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
b. Process conditions, 900 kPa (125 psig) saturated steam.
c. Turn down ratio, 20 to 1.
d. Output signal, 4-20 ma DC.
e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
2) Power supply, 120 VAC, 60 hertz or 24 VDC.
3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.
   a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
   b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.10 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System shall service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system’s cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts,

cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair and failed pair) shall be posted in these records as the change occurs.

6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.11 THERMOSTATS AND HUMIDISTATS

A. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

B. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

2.12 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
   a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
   b. Duct mounted damper: 600 meter per minute (2000 fpm).
   c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.

E. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
   a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
   b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
   c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
   a. Two position steam control: 20 percent of inlet gauge pressure.
   b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
   c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:
1. Pneumatic operators, spring return type with non-ferrous metal bellows or diaphragm of neoprene or other elastomer. Bellows or diaphragm shall be of sufficient size so that a change in operating pressure of not more than two (2) percent of the total motor operating pressure range shall be required to start the valve or damper moving. Provide positive positioning or sequencing relays with adjustable operating range and starting point for operators sequenced with other operators to permit adjustment of control sequences, except for control valves in confined spaces in terminal units, which shall use springs with range selected to provide

necessary sequencing. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.

2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. Minimum valve close-off pressure shall be equal to the system pump’s dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
4. See drawings for required control operation.

2.13 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID),

and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions shall be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.

b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:
a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal shall be provided which shall equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
d. Electronics Panel shall have the following:
1) Minimum of 12-bit A/D conversion.
2) Field adjustable digital primary output offset and gain.
3) Airflow analog output scaling of 100 to 10,000 FPM.
4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
5) Analog output resolution (full scale output) of 0.025%.
e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer’s instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors

<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than ± 2.0% error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within ± 0.25%.

C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

D. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that shall maintain a constant flow rate difference between supply and return air to an accuracy of ±10%. In systems where there is no suitable location for a flow measuring station that shall sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.

3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.

a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls and panel cabinets.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams shall be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:
   a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
   b. Calibrate sensors to accuracy specified, if not factory calibrated.
   c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
g. All pipe mounted temperature sensors shall be installed in wells.
h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.
   b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:
   a. Install flow switch according to manufacturer's written instructions.
   b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:
1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller and pumping unit Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.

5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler and pumping unit. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer’s agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner’s representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration shall be demonstrated by the installer in the presence of the Architect or COR on random samples of equipment as dictated by the Architect or COR. If random sampling indicates improper commissioning, the owner reserves the

right to subsequently witness complete calibration of the system at no addition cost to the VA.

2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
   e. Demonstrate ability of software program to function for the intended applications-trend reports and change in status.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
   h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
   i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:

a. Running each specified report.
b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
d. Execute digital and analog commands in graphic mode.
e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
f. Demonstrate EMS performance via trend logs and command trace.
g. Demonstrate scan, update, and alarm responsiveness.
h. Demonstrate spreadsheet/curve plot software, and its integration with database.
i. Demonstrate on-line user guide, and help function and mail facility.
j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

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SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Chilled water, heating hot water and drain piping.
   2. Extension of domestic water make-up piping.
   3. Glycol-water piping.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping insulation.
E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
B. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and not more than one year old.
C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
   1. All castings used for coupling housings, fittings and valve bodies, shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
   1. Pipe and equipment supports.
   2. Pipe and tubing, with specification, class or type, and schedule.

3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.
10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
13. Water flow measuring devices.
14. Gages.
15. Thermometers and test wells.
16. Electric heat tracing systems.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Heat Exchangers (Water to Water)
   2. Air separators.
   3. Expansion tanks.

D. Submit the welder’s qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
   1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
   2. One complete set of reproducible drawings.
   3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and 300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A183-03 ..... Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-08 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A234/A234M-07 ..... Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-07 ..... Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) ..... Standard Specification for Ductile Iron Castings

A615/A615M-08 ..... Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-08 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-08 ..... Standard Specification for Solder Metal

B62-02 ..... Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03 ..... Standard Specification for Seamless Copper Water Tube

B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177-04 ..... Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-09 ..... Precast Reinforced Concrete Manhole Sections

C533-07 ..... Calcium Silicate Block and Pipe Thermal Insulation
C552-07 ..... Cellular Glass Thermal Insulation
D3350-08 ..... Polyethylene Plastics Pipe and Fittings Materials
C591-08 ..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
D1785-06 ..... Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
F439-06 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441/F441M-02 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic Pipe

F. American Water Works Association (AWWA):
C110-08.....Ductile Iron and Grey Iron Fittings for Water
C203-02.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

G. American Welding Society (AWS):
B2.1-02.....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):
CDA A4015-06.....Copper Tube Handbook

I. Expansion Joint Manufacturer’s Association, Inc. (EJMA):
EMJA-2003.....Expansion Joint Manufacturer’s Association Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
SP-67-02a.....Butterfly Valves
SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded Ends
SP-71-05.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends
SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
SP-125-00.....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
14-06.....Plastic Piping System Components and Related Materials
50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities – Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities
61-2008.....Drinking Water System Components – Health Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water, Glycol-Water, and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M.

D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, shall be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor’s option: Grooved mechanical couplings and fittings are optional.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
      1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, shall be used for water service.
   b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to

one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent and gage connections.

D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings shall be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints shall be rigid type.
   1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
   2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
   3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:
   1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
   2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
D. Temperature Rating, 99 degrees C (210 degrees F).
E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples shall be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.
B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.
B. All valves of the same type shall be products of a single manufacturer.
C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
D. Shut-Off Valves
   1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
   2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
      a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

3) 3. Gate Valves (Contractor’s Option in lieu of Ball or Butterfly Valves):

a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.

b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:
   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature shall be used.
   a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
   b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats shall be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
   1. Ball or Globe style valve.
   2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
   3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
   1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
   2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.

3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.8 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports shall be pointed down-stream when unit is not in use.

E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

F. Flow Measuring Device Identification:

1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.

4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide one portable meter for each range of differential pressure required for the installed flow devices.

2.9 STRAINERS

A. Y Type.
1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
   a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
   b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:
See other fittings specified under Part 2, PRODUCTS.

2.11 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Bellows - Internally Pressurized Type:
   1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
   2. Internal stainless steel sleeve entire length of bellows.
   3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
   4. Welded ends.
   5. Design shall conform to standards of EJMA and ASME B31.1.
   6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
   7. Integral external cover.

D. Bellows - Externally Pressurized Type:
   1. Multiple corrugations of Type 304 stainless steel.
   2. Internal and external guide integral with joint.
   3. Design for external pressurization of bellows to eliminate squirm.
   4. Welded ends.
   5. Conform to the standards of EJMA and ASME B31.1.
   6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
   7. Integral external cover and internal sleeve.

E. Expansion Compensators:
   1. Corrugated bellows, externally pressurized, stainless steel or bronze.
   2. Internal guides and anti-torque devices.
   3. Threaded ends.
   4. External shroud.
   5. Conform to standards of EJMA.

F. Expansion Joint (Contractor’s Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).

G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force which shall be imposed on the expansion joints and anchors. Field-built guides shall be used if detailed on the contract drawings.

I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.12 HYDRONIC SYSTEM COMPONENTS

A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.

1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
2. Tube fouling factor: TEMA Standards, but not less than 0.001.
3. Materials:
   a. Shell: Steel.
   b. Tube sheet and tube supports: Steel or brass.
   c. Tubes: 20 mm (3/4 inch) OD copper.
   d. Head or bonnet: Cast iron or steel.
4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

B. Plate and Frame Heat Exchanger:

1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
2. Corrugated channel plates shall be type 316 or 304 stainless steel.
3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.

4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
6. Piping connections 2” and smaller to be carbon steel NPT tappings. Piping connections 4” and larger to be studded port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
9. Performance: As scheduled on drawings.

C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor shall provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame. Refer to Section 23 22 13, STEAM and STEAM CONDENSATE HEATING PIPING, for additional requirements

D. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.

E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
   1. Horizontal tank: Provide cradle supports and following accessories:
      a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
      b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
   2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.

H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.13 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the Contracting Officer Representative (COR):

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
2. Hot Water and Glycol-Water: -1 – 116 degrees C (30-240 degrees F).

2.16 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.17 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:

1. Chilled water and hot water piping at units and all other areas exposed to the weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.

1. Provide end seals at ends of circuits. Wire at the ends of the circuits shall not be tied together.
2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
   a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
   b. 100 mm (4 inch)pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:
   1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
   2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
   3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
   4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that shall be necessary to connect pipes to equipment, fan-coils, coils, radiators, and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including

insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which shall be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints shall be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests shall be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers and coils) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the supplier of existing chemical treatment system.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which shall be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

2. Cleaning: Using products recommended by supplier of existing chemical treatment system, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill

varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.

3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.7 ELECTRIC HEAT TRACING

A. Install tracing as recommended by the manufacturer.

B. Coordinate electrical connections.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Piping insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

C. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.

D. Heating coils: Section 23 82 16, AIR COILS.

E. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Pipe alignment guides.
8. Expansion joints.
9. Expansion compensators.
10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
11. All specified steam system components.
12. Gages.

13. Thermometers and test wells.
14. Electric heat tracing systems.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam-to-Hot Water).
2. Flash tanks.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
B16.4-2006.....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):
B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
B16.3-2006.....Malleable Iron Threaded Fittings
B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500
B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300
B31.1-2007.....Power Piping

B31.9-2008.....Building Services Piping
B40.100-2005.....Pressure Gauges and Gauge Attachments
Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):
A47-99.....Ferritic Malleable Iron Castings
A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106-2008.....Seamless Carbon Steel Pipe for High-Temperature Service
A126-2004.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A181-2006.....Carbon Steel Forgings, for General-Purpose Piping
A183-2003 ..... Carbon Steel Track Bolts and Nuts
A216-2008 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength
A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service
A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings
B32-2008 ..... Solder Metal
B61-2008 ..... Steam or Valve Bronze Castings
B62-2009 ..... Composition Bronze or Ounce Metal Castings
B88-2003 ..... Seamless Copper Water Tube
F439-06 ..... Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441-02(2008) ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):
A5.8-2004.....Filler Metals for Brazing and Braze Welding
B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
SP-67-95.....Butterfly Valves

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends
SP-71-97.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends
SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):
MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:
1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.
2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, shall be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME

B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves or dielectric nipples shall be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.
B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.
B. All valves of the same type shall be products of a single manufacturer.
C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
D. Shut-Off Valves
   1. Gate Valves:
      a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
      b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
         1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
         2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
E. Globe and Angle Valves:
   1. Globe Valves:
      a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
      b. 65 mm (2 1/2 inches) and larger:
         1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.

2. 65 mm (2-1/2 inches) and Larger:

a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.8 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.

B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).

2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Cast iron or bronze.

2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.

D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
   1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
   2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force which shall be imposed on the expansion joints and anchors. Field-built guides shall be used if detailed on the contract drawings.

2.10 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Minimum Service Requirements:
   1. Pressure Containment:
      a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
      b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
      c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).
      d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).
   2. Number of Full Reverse Cycles without failure: Minimum 1000.
   3. Movement: As shown on drawings plus recommended safety factor of manufacturer.

C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

D. Bellows - Internally Pressurized Type:
   1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
   2. Internal stainless steel sleeve entire length of bellows.

3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

E. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.11 FLEXIBLE BALL JOINTS

A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 1720 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 750 mm (30 inches). Joints through 350 mm (14 inches) shall have forged pressure retaining members; while size 400 mm (16 inches) through 760 mm (30 inches) shall be of one piece construction.

B. Material:
1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer shall be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.

2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:
1. Low pressure leakage test: 41 kPa (6psig) saturated steam for 60 days.
2. Flex cycling: 800 Flex cycles at 3445 kPa (500 psig) saturated steam.
3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.1 inch) double amplitude on a single ball joint and 3 ball joint off set.

2.12 STEAM SYSTEM COMPONENTS

A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m^2K/W (0.001 ft^2hrF/Btu).
3. Materials:
a. Shell: Steel.
b. Tube sheet and tube supports: Steel or brass.
c. Tubes: 20 mm (3/4 inch) OD copper.
d. Head or bonnet: Cast iron or steel.
4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor shall provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.

C. Steam Pressure Reducing Valves in PRV Stations:
1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set

pressure. Pilot shall sense controlled pressure downstream of main valve.

2. Service: Provide controlled reduced pressure to steam piping systems.
3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
   a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
   b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) shall be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
   1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless

otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:

a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.

b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate shall be lifted to the return line.

2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.

3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.

4. Valves and seats: Suitable hardened corrosion resistant alloy.

6. Floats: Stainless steel.

7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

I. Steam Humidifiers:

1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.

2. Steam separator: Stainless steel or cast iron.

3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:

a. Duct section height exceeds 900 mm (36 inches).

b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).

b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator
1. Provide a packaged factory assembled, pre-piped unfired steam generator consisting of stainless steel shell, stainless steel tube coil, stainless steel steam piping, valves and controls All stainless steel piping shall be type 304 factory-fabricated and provided as a part of the complete package.
2. Shell: Stainless steel ASME code construction with flanged piping connections. 345 kPa (50 psig) maximum WSP.
3. Tubes: Copper tubes suitable for 862 kPa (125 psig) working pressure.
4. Design: Heated fluid in shell and heating fluid (higher pressure steam) in tubes.
5. Each steam generator shall be furnished with the following accessories:
   a. Resilient insulation.
   b. Pilot operated modulating control valve with pressure controller.
   c. Control pilot to maintain constant steam output.
   d. Pressure relief valve.
   e. Vessel and tube side pressure gages.
   f. Liquid level controller with brass feed water solenoid valve, in check valve and strainer.
   g. Over-pressure limit system with auto-reset.
   h. Factory packaging.
   i. Dual F&T condensate traps.
   j. Manual blow down valve.
   k. TDS based automatic blow down
   l. Low water cut-off and high pressure cut-off.
   m. Fully wired control box.
   n. Automatic drain solenoid valve.
6. Provide solid state control module with LED backlit LCD display and LED pilot lights to indicate on-off, high pressure, low pressure, low water and water feed. Control module shall allow the local adjustment of pressure limits on display screen. Control module shall have alarm light and alarm horn with built in alarm silence relay. Control module shall be supplied with dry contact closure outputs to indicate to building automation controls (BAC) the occurrence of power on, high pressure, low pressure, low water and water feed. The control

module shall allow the BAC to turn the unfired steam generator on or off through a remote relay suitable for 24 VAC, 1 amp. The control module shall allow the BAC to remotely monitor the operating pressure. Control module shall be supplied with an on-off switch and shall be mounted in a NEMA 1 panel. All solenoids and limits shall be 24 VAC.

K. Steam Gun Set: Furnish for ready coupling to building steam and cold water and designed for rinsing equipment (such as carts and racks) with hot or cold water, cleaning such articles with detergent-laden hot water or steam, or alternately sanitizing the articles with only live steam.
   1. Gun: Fit gun for finger-tip release of steam. Design so siphoning action shall automatically mix detergent with gun effluent. Equip gun with hardwood front and rear handgrips. Include a 25 mm (15/16-inch) diameter, double tube butyl hose reinforced with braid and designed for 1034 kPa (150 psig) pressure. Hose shall be 3600 mm (12 feet) long.
   2. Detergent Tank: Furnish 9.5 L (2-1/2 gallon) polyethylene or fiberglass storage tank and fit for wall mounting. Also provide 13 mm (1/2 inch) diameter neoprene double wall detergent hose of the same length as steam hose. Fit hose-to-tank connection with strainer. Fit other end of hose with valve to regulate amount of detergent to be mixed with steam.
   3. Steam/Water Selector: Furnish manifold for wall mounting; design manifold to deliver only steam or water, or steam and water mix to gun. Construct mounting panel of stainless steel. Valves and piping located in panel shall be brass.
   4. Accessories: Provide one pair of protective gloves and three 50 mm (2 inch) diameter brushes, one nylon and two stainless-steel.

L. Steam Hose and Accessories: Hose shall be sufficiently flexible to be placed in a 100 mm (4 feet) diameter coil.
   1. Furnish and install in the mechanical room housing each PRV station a 7500 mm (25 feet) length of 13 mm (1/2 inch) ID steam hose, rated 861 kPa (125 psig) and a hose rack. In one end of the hose install a quick-couple device, suitable for steam service, to match corresponding devices in the PRV blowdown connections.
   2. Hose storage rack: Wall-mounted, steel, iron or aluminum, semi-circular shape, with capacity to store 7500 mm (25 feet) of 13 mm (1/2 inch) ID steam hose.

M. Steam Exhaust Head: Cast iron, fitted with baffle plates, to trap and drain condensed water.

2.13 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30” HG to 30 psig)	0 to 415 kPa (60 psig)

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the Contracting Officer Representative (COR):

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.16 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
   1. Steam piping exposed to weather.
   2. Steam condensate exposed to weather.
   3. Pumped condensate piping exposed to weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor Plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.
   1. Provide end seals at ends of circuits. Wires at the ends of the circuits shall not be tied together.
   2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
      a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
      b. 100 mm (4 inch)pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:
   1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
   2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
   3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).

4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that shall be necessary to connect pipes to equipment and air handling units and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories shall be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment

connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which shall be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
D. Access: Expansion joints shall be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.5 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
B. An operating test at design pressure, and for hot systems, design maximum temperature.
C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:
   1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.

B. Definitions:
   1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
   2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
E. Duct Insulation: Section 23 07 11, HVAC and BOILER PLANT INSULATION
F. Duct Mounted Coils: Section 23 82 16, AIR COILS.
G. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
H. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
I. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
J. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
K. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.
C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
   1. Rectangular ducts:
      a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
      b. Duct liner.
      c. Sealants and gaskets.
      d. Access doors.
   2. Round and flat oval duct construction details:
      a. Manufacturer's details for duct fittings.
      b. Duct liner.
      c. Sealants and gaskets.
      d. Access sections.
      e. Installation instructions.
   3. Volume dampers, back draft dampers.
   4. Upper hanger attachments.
   5. Fire dampers, fire doors, and smoke dampers with installation instructions.
   6. Sound attenuators, including pressure drop and acoustic performance.
   7. Flexible ducts and clamps, with manufacturer's installation instructions.
   8. Flexible connections.
   9. Instrument test fittings.
   10 Details and design analysis of alternate or optional duct systems.
   11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 – Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition – 2005.....HVAC Duct Construction Standards, Metal and Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition – 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):
181-08.....Factory-Made Air Ducts and Air Connectors
555-06 .....Standard for Fire Dampers
555S-06 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

D. Approved factory made joints shall be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:
0 to 50 mm (2 inch)
> 50 mm to 75 mm (2 inch to 3 inch)
> 75 mm to 100 mm (3 inch to 4 inch)
Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

D. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.
   1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
   2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.

E. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, shall be furnished in lieu of rectangular duct design shown on the drawings.
   1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
   2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
   3. Ribbed Duct Option: Lighter gage round/oval duct and fittings shall be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
      a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
      b. Fittings: Shall be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
   4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Contracting Officer Representative (COR).

F. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

G. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

H. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
   1. Each duct mounted coil and humidifier.
   2. Each fire damper (for link service), smoke damper and automatic control damper.
   3. Each duct mounted smoke detector.
   4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
   1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
   2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others shall be galvanized steel.

C. Minimum requirements for fire dampers:
   1. The damper frame shall be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
   2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
C. Minimum requirements for dampers:
   1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
   2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
   3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
   4. Shafts: Galvanized steel.
   5. Bearings: Nylon, bronze sleeve or ball type.
   6. Hardware: Zinc plated.
   7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and shall be used at the Contractor's option where applicable.

2.7 FIRE DOORS

A. Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.9 PREFABRICATED ROOF CURBS

A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.10 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.11 DUCT MOUNTEDTEMPERATURE SENSOR (AIR)

A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.12 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that shall be necessary to connect ducts to equipment, boxes, diffusers, grilles,air handling units, and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and shall be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and

where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.

K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating

condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing shall be reduced by the COR on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling units including integral components specified herein.

B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of multiple plenum fans with direct-drive , coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Piping and duct insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

D. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.

E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.

F. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.

G. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.

H. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

J. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

K. Types of motor starters: Section 26 29 11, MOTOR CONTROLLERS.

L. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

M. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification

1. Air Handling Units with Plenum Fans:

a. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.

2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.

3. Select the fan operating point as follows:

a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.

b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.

4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit

support system, vibration isolators, drain pan, pressure drops through each component (filters and coils).

2. Submittal drawings of section or component only shall not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Submit shipping information that clearly indicates how the units shall be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been

verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets) shall be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs shall be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, shall be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit shall not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.

4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections shall use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:
1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{o}F.hr/Btu) Minimum

3. Casing Construction (Contractor’s Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation Thickness Density	Fiberglass 50 mm (2 inch) Minimum 24 kg/m^3 (1.5 lb/ft^3) Minimum
Total R Value	1.4 m^2.K/W (8.0 ft^2.^{o}F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction as the unit casing.

Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting shall be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches shall be allowed. Neatly seal all openings airtight.

D. Painted Exterior Finish: Galvanized steel (G90) exterior shall be mill prepared for painting by bonderizing and factory prepared for prime coat of paint by acid etch cleaning, as required, to assure paint adhesion. Provide factory applied prime coat and enamel finish coat of paint of color selected by owner. Paint corrosion resistance and adhesion shall have satisfactorily passed ASTM B117, D1654, D1735, D3359 and G23 for a

minimum of 500 hours. Rating of failure at the scribe mark shall not be less than 6, average creepage not greater than 3 mm (1/8 inch). Rating of the inscribed area shall not be less than 10, no failure. Refer to Section 09 91 00, PAINTING.

E. Floor:
1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which shall contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

F. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water shall be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

G. Plenum Fans –Multiple Fans in an Array:
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan

wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.

2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
   a. Fan Isolation: Provide an actuator-controlled damper to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

H. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

I. Multi-zone damper blades shall be galvanized steel or aluminum type. Dampers shall have metal compressible jamb seals and extruded vinyl or metal blade edge seals. Dampers shall rotate on stainless steel bearings or bronze bushings. Leakage rate shall not exceed 2.5 cubic meters/minute/square meter (8 CFM per sq. foot) at 250 Pa (1 inch WG). Dampers and operators shall be furnished and factory installed by AHU manufacturer. Damper operators shall be of the same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
   1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
   2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply,

return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

L. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

M. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative shall start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof top air handling units including integral components specified herein.

B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.

C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.

D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.

E. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.

F. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

G. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.

I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.

J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.

K. Section 26 29 11, MOTOR CONTROLLERS: Types of motor starters.

L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS:

M. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
2. Air Handling Units with Plenum Fans:
   a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
   b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
   b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, outside air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filters and coils) and rigging points.
2. Submittal drawings of section or component only, shall not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
F. Submit shipping information that clearly indicates how the units shall be shipped in compliance with the descriptions below.
   1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
   2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
   3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets) shall be included to assemble unit on site (see section 2.1.A4).
   4. Lifting lugs shall be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
   260-01.....Sound Rating of Ducted Air Moving and Conditioning Equipment
   410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
   430-09.....Standard for Central Station Air Handling Units

AHRI-DCAACP.....Directory of Certified Applied Air Conditioning Products

C. Air Moving and Conditioning Association (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings

E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
51-2007.....Laboratory Methods of Testing Fans for Rating

F. American Society for Testing and Materials (ASTM):
A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
B117-07a.....Salt Spray (Fog) Testing
C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
9-90.....Load Ratings and Fatigue life for Ball Bearings

H. Military Specifications (Mil. Spec.):
DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair

I. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units shall be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit shall not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity

and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections shall use a more permanent gasketing method provided they are not disassembled.

6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.
7. Corrosion Protection:
   a. Coil Treatment: Epoxy Immersion Coating–Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
      1) Salt Spray Resistance (Minimum 6,000 Hours)
      2) Humidity Resistance (Minimum 1,000 Hours)
      3) Water Immersion (Minimum 260 Hours)
      4) Cross-Hatch Adhesion (Minimum 4B-5B Rating)
      5) Impact Resistance (Up to 160 Inch/Pound)
   b. Casing Surfaces (Exterior and Interior): All exposed and accessible exterior and interior metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer’s standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) and 500 hours UV resistance (ASTM D4587).B. Base:
1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams,

channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap as shown on drawings .

2. RTUs shall be completely self supporting for installation on roof curb or steel support pedestals.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

B. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction shall be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid inner skin. to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to (±1245 Pa (±5 in. w.g.). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ±5 in. w.g. (±1245 Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and 48 kg/m^3 (3.0 lb/ft^3) density with a total thermal resistance (R-value) of approximately 2.3 m.K/W (13.0 hr-ft^2 ^{O}F/BTU). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke

generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{o}F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
   a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
   b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow

the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).

c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting shall be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches shall be allowed. Neatly seal all openings airtight.
9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.

C. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which shall contain water or condensate, shall be watertight with drain pan.

D. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all

condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water shall be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.

3. Installation, including frame, shall be designed and sealed to prevent blow-by. F. Housed Centrifugal Fan Sections:
   1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
   2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement

shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):
   1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, MOTOR CONTROLLERS.
   2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
   1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
   2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

I. Diffuser Section: Furnish a diffuser segment with perforated diffuser plate immediately downstream of supply fan to assure uniform

distribution of leaving air across the face of the downstream after-filters to create uniform velocity profiles across the entire opening. Bolt or weld diffuser plate to a sturdy steel support frame so that it remains rigid. Manufacturer shall include any diffuser section pressure loss in excess of diffuser plate and this value shall be included in unspecified internal losses when selecting fan.

J. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.
   1. Water Coils, Including Glycol-Water.

K. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

L. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
   1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
   2. Install compatible 100 watt bulb in each light fixture.
   3. Provide a convenience duplex weatherproof receptacle next to the light switch.
   4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install roof top unit in conformance with ARI 435.

B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.

C. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative shall start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, and Owner/Operator training.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Section 23 31 00, HVAC DUCTS AND CASINGS
C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
D. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
F. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
C. Provide installation, operating and maintenance instructions.
D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
E. Coils shall be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils

C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube

D. National Fire Protection Association (NFPA):
70-11.....National Electric Code

E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)

F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

A. Conform to ASTM B75 and AHRI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

K. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (16 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.1 WATER COILS, INCLUDING GLYCOL-WATER

A. Use the same coil material as listed in Paragraphs 2.1.

B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:

1. Cooling, all types.
2. Heating or preheat.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer Representative (COR) and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, conductors and cable, panelboards, motor control centers, and other items and arrangements for the specified items are shown on the drawings.

C. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards shall be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, shall be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:
   1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
   2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which shall render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the Contracting Officer Representative (COR) a minimum of 15 working days prior to the manufacturer’s performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the COR.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First

Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians shall use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools. while working on energized systems in accordance with NFPA 70E.
2. Before initiating any work, a job specific work plan shall be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan shall include procedures to be used on and near the live electrical equipment, barriers shall be installed, safety equipment shall be used, and exit pathways.
3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working clearances shall not be less than specified in the NEC.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as panelboards, cabinets, motor controllers, fused and non-fused safety switches, separately enclosed circuit breakers, individual breakers and controllers motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

1.12 SUBMITTALS

A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval shall not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals shall not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3 Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the

system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.

3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals shall be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish COR with one sample of each of the following:
   1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the

sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.

2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit the following data for approval:

1) Electrical ratings and insulation type for each conductor and cable.

2) Splicing materials and pulling lubricant.

2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-10.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-10.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-10.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04.....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-09.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables

514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.

B. All conductors shall be copper.

C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using 19 mm (0.75 inches) wide tape.
3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

5. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated

above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Contracting Officer Representative (COR).

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Above Ground Splices for No. 10 AWG and Smaller:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.
4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:

1. Long barrel “butt-splice” or “sleeve” type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.

B. Install all conductors in raceway systems.

C. Splice conductors only in outlet boxes, junction boxes and pullboxes.

D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor and Cable Pulling:

1. Provide installation equipment that shall prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All conductors in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.

J. No more than three branch circuits shall be installed in any one conduit.

K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

B. Fireproofing:

1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (1 inch) into each duct.
3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

3.9 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests: Inspect physical condition.
   2. Electrical tests:
      a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
      b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
      c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:

a. Two weeks prior to the final inspection, submit ground resistance field test reports to the Contracting Officer Representative (COR).

3. Certifications:

a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

99-12.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-10 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper.

Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-platedsteel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.3 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.4 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing

per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.4 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.

B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

D. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Size and location of main feeders.
   b. Size and location of panels and pull-boxes.

c. Layout of required conduit penetrations through structural elements.
d. Submit the following data for approval:
1) Raceway types and sizes.
2) Conduit bodies, connectors and fittings.
3) Junction and pull boxes, types and sizes.

2. Certifications: Two weeks prior to final inspection, submit the following:
a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):
C80.1-05.....Electrical Rigid Steel Conduit
C80.3-05.....Steel Electrical Metal Tubing
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
1-05.....Flexible Metal Conduit
5-11.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-95.....Enclosures for Electrical Equipment
360-13.....Liquid-Tight Flexible Steel Conduit
467-13.....Grounding and Bonding Equipment
514A-13.....Metallic Outlet Boxes
514B-12.....Conduit, Tubing, and Cable Fittings

514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):
TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
FB2.10-13.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)
FB2.20-12.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable

F. American Iron and Steel Institute (AISI):
S100-2007.....North American Specification for the Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 19 mm (0.75-inch) unless otherwise shown.

B. Conduit:
1. Size: In accordance with the NEC, but not less than 19 mm (0.75-inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.

3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:
1. Rigid Steel and Intermediate Metallic Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical Metallic Tubing Fittings:

a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
b. Only steel or malleable iron materials are acceptable.
c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
d. Indent-type connectors or couplings are prohibited.
e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Liquid-tight Flexible Metal Conduit Fittings:
a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
b. Only steel or malleable iron materials are acceptable.
c. Fittings shall incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

D. Conduit Supports:
1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they shall be placed in the structural elements, such as ribs or beams. Obtain the approval of the Contracting Officer Representative (COR) prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.

5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey shall be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
F. Surface Metal Raceways: Use only where shown on drawings.
G. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.4 WET OR DAMP LOCATIONS

A. Use rigid steel or IMC conduits unless as shown on drawings.
B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.5 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.6 EXPANSION JOINTS

A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

C. Install expansion and deflection couplings where shown.

3.7 CONDUIT SUPPORTS

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:
   1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
   2. Existing Construction:
      a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
      b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
      c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
F. Hollow Masonry: Toggle bolts.
G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.8 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush-mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.

C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
I. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.

1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they shall be connected.

G. Neutral bus shall be 100%rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures shall be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:
1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
B. Circuit breakers shall be bolt-on type.
C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 120/240 V Panelboard: 10,000 A symmetrical.
3. 277/480 V Panelboard: 14,000 A symmetrical.

D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x.
E. Circuit breaker features shall be as follows:
1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.

5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.
B. Locate panelboards so that the present and future conduits can be conveniently connected.
C. Install a printed schedule of circuits in each panelboard after approval by the Contracting Officer Representative (COR). Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
E. Provide blank cover for each unused circuit breaker mounting space.
F. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage and required area clearances.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
   f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)
   99-12.....Health Care Facilities

C. National Electrical Manufacturers Association (NEMA):
   WD 1-10.....General Color Requirements for Wiring Devices
   WD 6-08 .....Wiring Devices – Dimensional Specifications

D. Underwriter’s Laboratories, Inc. (UL):
   5-11.....Surface Metal Raceways and Fittings
   20-10.....General-Use Snap Switches
   231-07.....Power Outlets
   467-07.....Grounding and Bonding Equipment
   498-07.....Attachment Plugs and Receptacles
   943-11.....Ground-Fault Circuit-Interrupters
   1449-07.....Surge Protective Devices
   1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.

1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
1. Bodies shall be ivory in color.
2. Duplex Receptacles on Emergency Circuit:
a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
3. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.

C. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.

B. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

C. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters. Wall plates shall be type 302 stainless steel, with the word “EMERGENCY” engraved in 6 mm (1/4 inch) red letters.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multigang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment shall vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

I. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

J. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.

K. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

L. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field checks in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Inspect physical and electrical condition.
   b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
   c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
   d. Test GFCI receptacles.
2. Healthcare Occupancy Tests:
   a. Test hospital grade receptacles for retention force per NFPA 99.

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SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.

B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise shall meet this specification and all related specifications.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
   2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
   3) Elementary schematic diagrams shall be provided for clarity of operation.
   4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):
   519-92.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
   C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C. International Code Council (ICC):
   IBC-12.....International Building Code

D. National Electrical Manufacturers Association (NEMA):
ICS 1-08.....Industrial Control and Systems: General Requirements
ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts
ICS 4-05.....Industrial Control and Systems: Terminal Blocks
ICS 6-06.....Industrial Control and Systems: Enclosures
ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives
ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems
MG 1 Part 31.....Inverter Fed Polyphase Motor Standards

E. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):
508A-07.....Industrial Control Panels
508C-07.....Power Conversion Equipment
UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.

B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.

C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with fused switch disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.

2. Fused Switches:

a. Quick-make, quick-break type.
b. Minimum duty rating shall be NEMA classification General Duty (GD) for 240 Volts and NEMA classification Heavy Duty (HD) for 480 Volts.
c. Horsepower rated, and shall have the following features:
1) Copper blades, visible in the OFF position.
2) An arc chute for each pole.
3) Fuse holders for the sizes and types of fuses specified or as shown on the drawings.

D. Enclosures:
1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:
1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:
1. Thermal/ Relay Electronic type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
8. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.

I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.

J. Provide green (RUN) and red (STOP) pilot lights.

K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.

L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
2. Units shall include thermal overload relays, on-off operator, red or green, pilot light, normally open and normally closed auxiliary contacts.

C. Fractional horsepower manual motor controllers shall have the following features:
   1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
   2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.
B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

A. VSMC shall be in accordance with applicable portions of 2.1 above.
B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.

F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.

G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.

H. Operating and Design Conditions:

1. Elevation: 290 feet Above Mean Sea Level (AMSL)
2. Temperatures: Maximum +90°F Minimum -10°F
3. Relative Humidity: 95%
4. VSMC Location: Air conditioned space

I. VSMC shall have the following features:

1. Isolated power for control circuits.
2. Manually resettable overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
5. Control input circuitry that shall accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Overvoltage in excess of 10 percent.
   d. Undervoltage in excess of 15 percent.
   e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)

f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)

8. Provide automatic shutdown upon receiving a power transfer warning signal from an automatic transfer switch. VSMC shall automatically restart motor after the power transfer.
9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
11. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.

J. VSMC shall include an input circuit breaker which shall disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
K. VSMC shall include a 5% line reactor and a RFI/EMI filter.
L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.

1. Typical control functions shall include but not be limited to:
   a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
   b. NORMAL-BYPASS.
   c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
2. Typical monitoring functions shall include but not be limited to:
   a. Output frequency (Hz).

b. Motor speed and status (run, stop, fault).
c. Output voltage and current.

3. Typical fault and alarm functions shall include but not be limited to:
   a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
   b. System protection indicators indicating that the system has shutdown and shall not automatically restart.

N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.

O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, Divisions 22 and 23.

P. Network communications ports: As required for connectivity to control systems specified in other specification sections, Divisions 22 and 23.

Q. Communications protocols: As required for communications with control systems specified in other specification sections, Divisions 22 and 23.

R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
   1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
   2. Motor overload relays.
   3. HAND-OFF-AUTOMATIC bypass control.

S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Install manual motor controllers in flush enclosures in finished areas.

C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

D. Program variable speed motor controllers per the manufacturer’s instructions and in coordination with other trades so that a complete and functional system is delivered.

E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify Contracting Officer Representative (COR) before increasing settings.

F. Set the taps on reduced-voltage autotransformer controllers at 80 percent of line voltage or as directed by the COR.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify appropriate anchorage, required area clearances, and correct alignment.

d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
e. Verify overload relay ratings are correct.
f. Vacuum-clean enclosure interior. Clean enclosure exterior.
g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
h. Test all control and safety features of the motor controllers.
i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

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SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
2. Manuals:

a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
   1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
   2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
   IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
   FU 1-07.....Low Voltage Cartridge Fuses
   KS 1-06.....Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
   98-07.....Enclosed and Dead-Front Switches
   248-00.....Low Voltage Fuses

489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.

C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
   c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel.

2.2 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.3 CARTRIDGE FUSES

A. Shall be in accordance with NEMA FU 1.

B. Motor Branch Circuits: Class RK1, time delay.

C. Other Branch Circuits: Class RK1, time delay

D. Control Circuits: Class CC, fast acting.

2.4 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.

d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the Contracting Officer Representative (COR).

---END---

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Fire alarm signals:

1. Building(s) VA Zablocki Medical center shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.

1.2 SCOPE

A. A new AHU will be added that requires duct detectors and reset switches to be added and connected to the existing Siemens Cerberus Pyrotronics fully addressable fire alarm system.

B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Division 26 Electrical

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.5 WARRANTY

A. All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of

one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2010 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2010 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition

NFPA 70.....National Electrical Code (NEC), 2010 edition

NFPA 72.....National Fire Alarm Code, 2010 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition

NFPA 101.....Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the

manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 26 05 33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
   1. All new conduits shall be installed in accordance with NFPA 70.
   2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
   3. All new conduits shall be 3/4 inch (19 mm) minimum.
   4. All fire alarm conduits shall be factory painted "RED".

B. Wire:
   1. Wiring shall be in accordance with NEC article 760, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
   2. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:
   1. Shall be galvanized steel in accordance with UL requirements.
   2. All boxes shall be sized and installed in accordance with NFPA 70.
   3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
   4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
   5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

2.3 ALARM INITIATING DEVICES

A. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

2.4 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".

3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and shall be exposed in unfinished areas.

B. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

C. All existing accessible fire alarm conduit not reused shall be removed.

D. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and shall be surface mounted when located in unfinished areas. Exact locations shall be approved by the COR.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Buildings .For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings
3. Release only the magnetic door holders in the smoke zone after the alert signal.

4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.

B. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

- - END - -