DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 00 01 15

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SECTION 003132

GEOTECHNICAL DATA

PART 1 - GENERAL

1.1 GEOTECHNICAL DATA

A. This Document with its referenced attachments is part of the Procurement and Contracting Requirements for Project. They provide Owner's information for Bidders' convenience and are intended to supplement rather than serve in lieu of Bidders' own investigations. They are made available for Bidders' convenience and information, but are not a warranty of existing conditions. This Document and its attachments are part of the Contract Documents.

B. Soil-boring data and geotechnical investigation for Project performed by Cardno ATC Inc., dated February 25, 2013.

1.2 RELATED REQUIREMENTS

A. Section 01 00 00 GENERAL REQUIREMENTS

--END OF SECTION--

GEOTECHNICAL ENGINEERING INVESTIGATION

PROPOSED VA MEDICAL CENTER SPD ADDITION
2121 LAKE AVENUE
FORT WAYNE, INDIANA

CARDNO ATC PROJECT NO. 86.00481.0287

FEBRUARY 25, 2013

PREPARED FOR:

AMERICAN STRUCTUREPOINT, INC.
2550 CORPORATE EXCHANGE DRIVE, SUITE 300
COLUMBUS, OHIO 43231 ATTENTION:
MR. ADAM B. ZAHN, P.E.

Cardno ATC

7988 Centerpoint Dr.
Suite 100
Indianapolis, IN 46256

Phone +1 317 849 4990
Fax +1 317 849 4278
www.cardno.com

www.cardnoatc.com

February 25, 2013

Mr. Adam B. Zahn, P.E.
American Structurepoint, Inc.
2550 Corporate Exchange Drive, Suite 300
Columbus, Ohio 43231

Re: **Geotechnical Engineering Investigation**
Proposed VA Medical Center SPD Addition
2121 Lake Avenue
Fort Wayne, Indiana
Cardno ATC Project No. 86.00481.0287

Dear Mr. Zahn:

Submitted herewith is the report of our geotechnical engineering investigation for the referenced project. This study was authorized in accordance with your Task Order No. 5 for 201000629 dated December 24, 2012 and our Proposal No. PE-12-0530 dated July 24, 2012.

This report contains the results of our field and laboratory testing program, an engineering interpretation of this data with respect to the available project characteristics and recommendations to aid design and construction of the foundations and other earth-connected phases of this project. We wish to remind you that we will store the samples for 30 days after which time they will be discarded unless you request otherwise.

We appreciate the opportunity to be of service to you on this project. If we can be of any further assistance, or if you have any questions regarding this report, please do not hesitate to contact either of the undersigned.

Sincerely,

Shawn M. Marcum, P.E.
Senior Project Engineer
for Cardno ATC

THOMAS JAMES STRUEWING
REGISTERED
No.
21494
STATE OF
INDIANA
PROFESSIONAL ENGINEER

Thomas J. Struewing, P.E.
Principal Engineer
for Cardno ATC

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Appendix

1 PURPOSE AND SCOPE

The purpose of this study was to determine the general subsurface conditions at the project site by drilling five test borings and to evaluate this data with respect to foundation concept and design for the proposed SAP addition at the VA Medical Center. Also included is an evaluation of the site with respect to potential construction problems and recommendations dealing with earthwork and quality control during construction.

2 PROJECT CHARACTERISTICS

American Structurepoint, Inc. is developing plans for an addition to the existing VA Medical Center located at 2121 Lake Avenue in Fort Wayne, Indiana. The approximate location of the proposed construction site is shown on the Vicinity Map (Figure 1 in the Appendix). The proposed construction site is located at the southeast corner of the existing hospital building. The existing building is a five-story structure with the lowest floor level partially below grade at El 759.2. The ground surface within the proposed construction limits varies from approximately El 766 to El 768 and is currently grass covered with three large trees within the proposed building footprint and an existing asphalt parking lot in the southern portion of the site.

It is our understanding that the new basement level addition finish floor elevation will match the existing basement finish floor elevation of El 759.2 (i.e., approximately 8 ft below the existing ground surface). The proposed addition will initially consist of an 8,800 sq.ft basement level that will be designed to accommodate an additional 5-stories above grade in the future. A loading dock will also be constructed on the east side of the addition. The existing parking lot south of the building will be reconfigured as part of the project. The general layout of the existing site is shown on the Boring Plan (Figure 2 in the Appendix).

Based on documents prepared during initial construction of the existing VA facility, it appears that the existing building is constructed on spread footings designed for an allowable bearing pressure of 8,000 lbs/sq.ft. The base of the existing footings in the vicinity of the currently proposed SPD addition vary from approximately El 747.6 to El 751.3, which are approximately 16 to 20 ft below the existing ground surface and approximately 8 to 12 below the basement floor elevation.

The maximum column loads for the new addition will not exceed about 760 kips/column for interior columns and 520 kips/column for exterior columns (based upon the full 5 story building structure). It has been assumed that the maximum wall and floor loading will not exceed 5 kips/lin.ft and 200 lbs/sq.ft, respectively. No unusual loading conditions or settlement restrictions have been specified.

3 GENERAL SUBSURFACE CONDITIONS

The general subsurface conditions were investigated by drilling five test borings to depths of 10 to 40 ft at the approximate locations shown on the Boring Plan (Figure 2 in the Appendix). The subsurface conditions disclosed by the field investigation are summarized in the following paragraphs. Detailed descriptions of the subsurface conditions encountered in each test boring are presented on the "Test Boring Logs" in the Appendix. The letters in parentheses following the soil descriptions are the soil classifications in accordance with the Unified Soil Classification System. It should be noted that the stratification lines shown on the soil boring logs represent approximate transitions between material types. In-situ stratum changes could occur gradually or at slightly different depths. Borings B-1, B-2 and B-3 were hand augered to a depth of 5 ft to verify utility clearance. The consistencies of the cohesive soils and the densities of the granular soils as described below and on the boring logs were estimated based on the results of the standard penetration test (ASTM D-1586) and based on the definitions as described on the Field Classification System for Soil Exploration contained in the Appendix of this report.

Below a topsoil layer that was about 0.4 ft thick, Borings B-1, B-2 and B-3, which were drilled within the footprint of the proposed addition, encountered medium stiff to very stiff silty clay (CL) and sandy silty clay (CL) and/or very loose sand (SP) and silty sand (SM) to depths varying from approximately 14.0 to 16.0 ft (El 753 to El 751) below the existing ground surface (El 767). Below these depths the borings typically encountered medium dense to very dense sand (SP) with varying amounts of gravel and/or hard sandy silty clay (CL) glacial till to the boring termination depths of 40.0 ft below the ground surface.

Borings B-4 and B-5 were drilled within the existing parking lot. Below a pavement section consisting of approximately 3 in. of asphalt and 6 in. of aggregate base, these borings encountered loose silty sand (SM) or sand (SP-SM) to a depth of 3.0 ft below the pavement surface. Boring B-4 then encountered very loose clayey sand (SC) to a depth of 6.0 ft and terminated in stiff to medium stiff sandy silty clay (CL) glacial till at a depth of 10.0 ft. Below a depth of 3.0 ft, Boring B-5 encountered very soft silty clay (CL) to a depth of 6.0 ft and terminated in medium stiff sandy silty clay (CL) glacial till at a depth of 10.0 ft.

Although no cobbles or boulders were noted in any of the test borings that were drilled for this project, our experience indicates that cobbles and boulders are often present within glacial soils such as those that underlie this site. Therefore, it is important to understand that cobbles and boulders may be encountered at various locations and depths at this site.

Ground water observations were made during the drilling operations by noting the depth of water on the drilling tools and in the open boreholes following withdrawal of the drilling augers. Free ground water was noted on the drilling tools in Borings B-2 and B-3 at depths of 34.0 ft (El 733.0) and 20.5 ft (El 746.5) below the existing ground surface. No free ground water was noted in Borings B-1, B-4 or B-5. It must be noted that short term ground water level observations are not necessarily a reliable indication of the ground water level. Shallow ground water in glacial till deposits is typically contained (or "perched") within discontinuous sand seams or lenses within the clayey glacial till soils or perched within a granular layer above an impervious hard glacial till layer. Therefore, the amount of ground

water that is encountered in a test boring or excavation is often dependent upon the depth, thickness, lateral extent and saturation of granular zones that are intersected by the test boring or excavation. Ground water may be encountered at varying depths and locations across the site and fluctuations in the level of the ground water should be expected due to variations in rainfall and other factors.

4 DESIGN RECOMMENDATIONS

The following design recommendations have been developed on the basis of the previously described project characteristics (Section 2.0) and subsurface conditions (Section 3.0). If there is any change in these project criteria, including project location on the site, a review should be made by this office.

4.1 Spread Footings

Our findings show that the proposed building addition can be supported on spread footings that bear on the dense to very dense natural granular soils or hard glacial till soils encountered in the test borings below approximately El 751. Spread footings that bear on the medium dense to very dense natural granular soils or hard glacial till soils (or on lean concrete that is placed over these soils) below approximately El 751 can be designed for allowable soil pressures of 10,000 and 6,000 lbs/sq.ft for column (square type) and wall (strip type) footings, respectively. It is important that the soil at the base of each footing excavation be carefully observed and evaluated as described in Section 5.4 to determine whether the actual bearing materials are consistent with those upon which the recommendations are based.

Based upon the results of the test borings that were drilled for this project, it appears that unsuitable bearing materials in the form of weak natural soils (and presumably uncontrolled fill soils near the existing building) will be encountered above El 751 across the site. It will be necessary to remove these unsuitable materials at building footing locations (see Section 5.4 for undercutting details) in order for the building footings to bear on suitable soils. It is recommended that the contract documents include provisions for the removal and replacement of unsuitable materials as determined to be necessary based on field observations. It must be noted that the actual areas and depths of unsuitable materials will vary and that undercutting to depths below El 751 may be required at isolated locations. Where it is necessary to remove unsuitable materials below a spread footing, it will be necessary to use lean concrete (minimum compression strength of 2,000 lbs/sq.in.) to backfill up to the nominal design footing bearing elevations.

In addition to limiting settlement of the more heavily loaded columns, it will also be necessary to design the spread footings such that there is a factor of safety of at least 3 relative to a general bearing (or shear) failure of the footings. Since the bearing capacity for a footing that bears on granular soils is dependent upon the size of the footing (larger footings have greater bearing capacity), it will be necessary to limit the actual allowable bearing pressure that is used for design of footings with lower loads, and thus smaller footings, which have lower bearing capacities. Therefore, the allowable bearing pressure that is actually used for any particular footing should satisfy the following equation, but in no case should the ABP exceed the maximum values given above.

ABP $\leq$ 0.8 B + 1.4 D (kips/sq.ft) Š 10 kips/sq.ft

Where ABP = The actual Allowable Bearing Pressure used for dimensioning a particular footing in kips/sq.ft (must be less than 10 kips/sq.ft)

D = depth (ft) from lowest floor level to bottom of footing

B = smaller footing dimension (ft)

Thus, while it will be possible to proportion the footings for the most heavily loaded columns using the full 10 kips/sq.ft allowable net bearing pressure, it may be necessary to use reduced bearing pressures and increase the footing sizes for some of the footings to satisfy the bearing capacity equation above. In no case should the least lateral dimension of any column footing be less than 4 ft or the width of a wall footing be less than 3 ft.

The retaining wall that will be constructed to provide grade separation for the loading dock ramp can be supported on spread footings provided that all miscellaneous uncontrolled fill materials, very loose granular soils, soft cohesive soils, remnants from previous structures and utilities, etc. are first removed at the footing locations and replaced with well-compacted engineered fill as described in Sections 5.3 and 5.4. Spread footings for the retaining wall that bear on firm natural soils, or on well-compacted engineered fill that is placed over firm natural soils after first removing any unsuitable materials, can be designed for an allowable bearing pressure of 3,000 lbs/sq.ft. It is important that the soil at the base of each spread footing excavation be carefully observed and evaluated as described in Section 5.4 to verify that all unsuitable materials are identified, removed and replaced with engineered fill. Depending on the configuration and bearing elevation of the retaining wall footings, it may be necessary to undercut 2 to 3 ft below the proposed footing elevations in some locations.

In using the allowable bearing pressures described above, the weight of the footing and backfill over the footing including the weight of the floor slab need not be considered; hence, only loads applied at or above the lowest finished floor level or finish grade need to be used for dimensioning the footings. Wall footings should be at least 3 ft wide and column footings should be at least 4 ft wide for bearing capacity considerations. All exterior footings and footings in unheated areas should be located at a depth of at least 3.5 ft below the final exterior grade for frost protection.

Based on the anticipated loads provided, we have estimated that the total settlement of the most heavily loaded columns should be less than approximately 1 in., a portion of which will occur as the structures are being built. It is also estimated that differential settlements between new footings should be less than about ¾ in. and the post-construction differential settlement between new footings will probably be on the order of approximately ½ in. or less. Differential settlements between new and existing footings may approach 1 in. as the loads on the new structure increase with future additions. The settlement estimates are based on the assumption that the footings are designed as prescribed herein and the footing excavations are evaluated as outlined in Section 5.4. Careful field control will contribute substantially to minimizing the settlements.

All footings should be located so that the least lateral clear distance between any two footings will be at least equal to the difference in their bearing elevations. Please note that this does not define the slope at which excavations can safely be made, which is flatter, but rather the geometric arrangement necessary to prohibit overstressing foundation soils due to stress interference between footings. If this distance cannot be maintained, the lower footing should be designed to account for the load imparted by the upper footing. If this condition occurs adjacent to a below-grade wall, the wall should be designed for the additional lateral load that will be imparted by the upper footing.

Care must be exercised when excavating near the existing building and other existing facilities such as streets and utilities to protect the integrity of the existing building and facilities. Bracing or underpinning may be required if it becomes necessary to excavate below the bottom elevation of the existing facilities.

Lateral forces on a shallow spread footing can be resisted by the passive lateral earth pressure against the side of the footing and by friction between the subgrade soil and the base of the footing. An allowable passive pressure of 120 lbs/sq.ft/ft of depth can be used for that portion of the footing that is below a depth of 2.5 ft below the final exterior grade (no portion of the footing above this depth should used for lateral resistance). An allowable coefficient of friction (between the base of the footing and the underlying soil) of 0.30 (based on a factor of safety of 1.5) can be used for the soils below El 751 and an allowable coefficient of friction between the base of the retaining wall footings and underlying soil of 0.20 (based on a factor of safety of 1.5) can be used in conjunction with the minimum downward load on the base of the footing.

Based on geologic mapping and the results of the test borings, it is our opinion that the subsurface conditions at this site meet the criteria for Site Class C based on Sections 1613.5.2 and 1613.5.5 of the 2006 International Building Code.

4.2 Slab-on-Grade Floors

Slab-on-grade floors can be supported on firm existing soils or on new compacted structural fill. The slab subgrade should be prepared and inspected as described in Section 5.1 of this report.

It is recommended that the slab-on-grade floors be supported on a 8 in. thick (minimum) layer of relatively clean granular material such as sand and gravel or crushed stone. This is to help distribute concentrated loads and equalize moisture conditions beneath the slab. Provided that a minimum of 8 in. of clean granular material is placed below the slab, a modulus of subgrade reaction (k_{30}) of 125 lbs/cu.in. can used be for design of the slab-on-grade floors.

4.3 Basement and Below-Grade Walls

The magnitude of the lateral earth pressure against basement walls and retaining walls is dependent on the method of backfill placement, the type of backfill soil, drainage provisions and whether or not the wall is permitted to yield during and/or after placement of the backfill. When a wall is held rigidly against horizontal movement (such as a basement wall that is braced by the floors, structural framing and the other walls), the lateral earth pressure against the wall is greater than the "active" lateral earth pressure that is typically used in the design of free-standing retaining walls. Therefore, basement walls must be designed for higher, "at-rest" lateral earth pressures (using an at-rest lateral earth pressure coefficient, K_o), while free-standing retaining walls can be designed for active lateral earth

pressures (using an active lateral earth pressure coefficient, K_a). A design illustration to aid in computing lateral earth pressures against basement walls and retaining walls is included as Figure 3 in the Appendix.

It is recommended that only well-graded, free-draining granular material (e.g., INDOT No. 8 coarse aggregate) be used for backfill behind the basement walls within a zone defined by a plane extending upward and outward on a 1 to 1 slope from the top of the outside edge of the wall footing. Provided that well-graded, free-draining granular soils (as recommended above) are used for backfill behind the basement walls, a total soil unit weight of 130 lbs/cu.ft and a coefficient of lateral earth pressure at-rest (K_o) of 0.45 can be used to calculate the lateral earth pressure against the basement walls using Figure 3 in the Appendix. If the on-site cohesive soils are used for backfill within any portion of the backfill zone described above, a coefficient of lateral earth pressure at-rest of 0.60 should be used for calculating the lateral earth pressure. If on-site cohesive soils are used for backfill within the zone defined above, adequate drainage measures must be included to prevent accumulation of hydrostatic pressure behind the walls (e.g., pre-fabricated drainage materials or a 2 ft wide zone of INDOT No. 8 coarse aggregate placed against the walls).

The pressure diagram and method of computation illustrated in Figure 3 in the Appendix presumes that there will be no hydrostatic pressure due to water build-up against the walls. Therefore, although ground water was noted to be below the proposed basement level in the test borings at the time of this study, it is recommended that the basement walls be water-proofed and that a perforated drainage pipe be placed along the base of the walls to drain any surface water or ground water that might enter the backfill during periods when higher ground water levels are experienced. It is also recommended that an 8 in. thick (minimum) layer of free-draining aggregate (e.g., Indiana Department of Transportation coarse aggregate size No. 5 or No. 8 crushed limestone) should be placed beneath the basement floor slab and that 4 in. (minimum) diameter perforated drain pipes (e.g., Contech A-2000 perforated PVC pipe) set in trenches below the drainage layer and filled with the same free-draining aggregate as used beneath the floor slab (INDOT No. 5 or No. 8 crushed limestone) should be installed beneath the basement floor level to provide for drainage of water from beneath the floor. It is also recommended that a non-woven geotextile filter fabric be placed between the free-draining aggregate and the natural soils to prevent clogging of the drainage layer. All of the drain pipes should drain to a sump pit from which water can be pumped. While the amount of water to be pumped should not be great most of the time, it is possible that continuous pumping will be necessary at certain times, particularly during periods of extended and/or heavier precipitation.

Figure 3 in the Appendix can also be used to calculate the active lateral earth pressure against free-standing retaining walls. In this case, an active lateral earth pressure coefficient (K_a) of 0.33 and a total soil unit weight of 130 lbs/cu.ft. can be used provided that well-graded, free-draining granular backfill material is used behind these walls. An allowable coefficient of friction between the base of the retaining wall footings and the foundation soils of 0.20 can be used to resist lateral forces.

4.4 Pavement

Based on the results of classification tests and our experience with similar soils, a California Bearing Ratio (CBR) value of 3 has been estimated for use in pavement design for the clayey subgrade soils encountered at this site. The subgrade soils should be prepared and inspected as described in Sections 5.2 and 5.3 of this report.

Details regarding site grading in pavement areas are not available at this time; however, depending upon grading requirements and seasonal conditions, it is likely that the pavement subgrade in some areas will be wet, soft or yielding at the time of construction. It may be possible to stabilize the subgrade soils in areas that are found to be excessively wet, soft or yielding at the time of construction, by discing, aerating and recompacting. However, if it is not possible to improve the subgrade soils in this manner because of weather conditions, scheduling or other conditions (which is often the case) it is recommended that the subgrade soils be improved or modified using either chemical stabilization (i.e., quicklime or a suitable lime by-product such as lime kiln dust), mechanical stabilization (i.e., a geogrid with additional crushed limestone placed over the subgrade), or removal of the unsuitable soils and replacement with crushed limestone. The best method for stabilizing the pavement subgrade should be determined in the field at the time of construction based upon the actual field conditions in conjunction with the specific soil type encountered at the locations requiring stabilization, the size of the areas requiring stabilization and the construction schedule.

Based on our experience with soils of the type underlying this site, the natural subgrade soils at this site may yield and become unstable under construction traffic, particularly if the construction will be done during seasons when heavy precipitation and cooler temperatures typically occur (such as late fall, winter and spring). The extent to which yielding subgrades may be a problem is difficult to predict beforehand since it is dependent upon several factors including seasonal conditions, precipitation, cut depths, sequencing and schedule of earthwork, surface and subsurface drainage measures, the weight and traffic patterns of construction equipment, etc. In general, yielding subgrade problems are more prominent in cut areas (where saturated or nearly saturated silty and clayey soils are exposed by the excavation) or where little or no fill is to be placed. Based on our experience on other projects near this site with similar soil conditions, it appears likely that modification or stabilization of subgrade soils will be required in some areas at this site.

In order to cope with constructability problems and to avoid schedule delays associated with these types of soil conditions, it would be prudent to develop a contingency plan for subgrade stabilization so that it can be implemented, where deemed necessary by the geotechnical engineer at the time of construction based on the specific field conditions encountered. It should be anticipated (as a minimum) that stabilization of the subgrade could be required in all cut areas or areas that will be at-grade. For soil conditions such as those at this site, lime stabilization (i.e., quicklime and lime kiln dust) is often the most cost effective subgrade stabilization method particularly when large areas require stabilization. The lime stabilization is typically performed in a single lift and should be performed by a specialty contractor who has the necessary equipment and experience in the application of lime stabilization methods. There may be areas where the soil conditions are not compatible with lime stabilization (such as where sandy soils are exposed) or the size of the areas requiring stabilization do not justify the use of lime stabilization. In such areas, mechanical subgrade stabilization using a biaxial geogrid in conjunction with additional crushed limestone is considered appropriate for stabilization. It is important that the geotechnical consultant provide continuous

inspection during the earthwork operations to identify areas where special stabilization will be required while limiting the stabilization to only those areas where it is necessary.

The pavement subgrade surface should be uniformly sloped to facilitate drainage through the granular base and to avoid any ponding of water beneath the pavement. The storm water catch basins in pavement areas should be designed to allow water to drain from the aggregate base into the catch basins. At a minimum, subsurface trench drains should be included that extend out at least 20 ft from the catchbasins in at least four directions.

The following report sections outline recommendations for asphalt and concrete pavements for automobile parking areas and truck zones. It is important to note that the recommendations for the automobile parking areas are based on the assumption that these areas will not be subject to any heavy truck traffic. Therefore, in areas where truck traffic cannot be controlled (i.e., driveways), it is suggested that the thicker pavement section be utilized. Since these recommendations are based on estimated traffic loading conditions, it is recommended that they be verified when the actual anticipated traffic conditions become available.

4.4.1 Asphalt Pavement

Based on a CBR value of 3, a design period of 15 years, estimated traffic for this type of facility and the conditions encountered at the site, the following asphalt pavement sections are recommended:

Automobile Parking Areas	3 in. of asphaltic concrete over 6 in. of aggregate base.
Driveway Areas and Truck Zones	5 in. of asphaltic concrete over 9 in. of aggregate base.

The aggregate base should consist of well-compacted crushed limestone that meets the requirements for coarse aggregate size No. 53 in accordance with Indiana Department of Transportation-INDOT-Standard Specifications (aggregates that are locally referred to as “commercial grade” No. 53 crushed stone should not be used as pavement base material). The hot mix asphalt (HMA) pavement should be constructed in accordance with the 2012 INDOT Standard Specifications Section 400 – Asphalt Pavements. The HMA mix design should be in accordance with INDOT Standard Specifications Section 402-Hot Mix Asphalt, HMA, Pavement.

4.4.2 Concrete Pavement

Concrete pavement thicknesses were determined from methods developed by the Portland Cement Association (PCA), the American Association of State Highway and Transportation Officials (AASHTO) and the American Concrete Institute (ACI). These methods are based on the subgrade being firm, well-compacted and non-pumping and all joints being properly designed, located and sealed to minimize moisture seepage into the subgrade. It is also important that proper concrete curing practices be employed and that traffic will not be allowed until the concrete has had sufficient time to cure.

For design calculation purposes, the compressive strength of the concrete was assumed to be at least 4,000 lbs/sq.in. (or a modulus of rupture of at least 600 lbs/sq.in.) and the modulus of subgrade reaction (k_{30}) was estimated to be 100 lbs/cu.in.

Based on the above information, the following concrete pavement sections were determined:

Automobile Parking Areas	5 in. of concrete over 4 in. of aggregate base.
Driveway Areas and Truck Zones	7 in. of concrete over 4 in. of aggregate base.

The performance of the concrete paving section is highly dependent on controlling the pumping of the subgrade soils. Although no wet surface soils were noted at the time of this study, it is important that surface drainage be controlled to prevent water from ponding in pavement areas.

4.5 Site Grading and Drainage

Proper surface drainage should be provided at the site to minimize any increase in moisture content of the foundation soils. The exterior grade should be sloped away from the structure to prevent ponding of water. Any roof drains or down spouts should be channeled or piped well away from the structure.

5 GENERAL CONSTRUCTION PROCEDURES AND RECOMMENDATIONS

Since this investigation identified actual subsurface conditions only at the test boring locations, it was necessary for our geotechnical engineers to extrapolate these conditions in order to characterize the entire project site. Even under the best of circumstances, the conditions encountered during construction can be expected to vary somewhat from the test boring results and may, in the extreme case, differ to the extent that modifications to the foundation recommendations become necessary. Therefore, we recommend that ATC be retained as geotechnical consultant through the earth-related phases of this project to correlate actual soil conditions with test boring data, identify variations, conduct additional tests that may be needed and recommend solutions to earth-related problems that may develop.

5.1 Mass Excavation

It will be necessary to make a mass excavation for the basement to a depth of about 9 ft (El 758) below the existing ground surface (El 767). Excavations for spread footings will extend to a depth of at least 16 ft (El 751) below the ground surface. Therefore, a temporary bracing or retention system may be required to retain the surrounding soil at some locations in order to protect nearby sidewalks, pavements and underground utility lines. While the design of a temporary retention system is beyond the scope of this study, it is anticipated that some of the temporary excavation system may consist of soldier piles and wood lagging.

It is important to recognize that any excavation retention system will permit some movement (both horizontal and vertical) of the earth behind the bracing. The system noted above may permit an excessive amount of movement if placed immediately adjacent to an existing structure (depending upon the geometry of the system). A less flexible system, such as the tied-back, steel-reinforced

auger-cast concrete tangent pile wall, may be required to limit deflection. While this type of wall, which (except for the tie-backs) can be installed prior to any excavation, will not eliminate all movement behind the wall, this wall can be designed to limit lateral movement to about ¼ in. It is recommended that the construction specifications require that the temporary retention system work be designed by a registered engineer and constructed by a qualified specialty contractor who is well-experienced in this type of work, with only certain performance items (such as displacement restrictions and tie-back testing) specified.

In areas where an open-cut excavation will be possible and an earth retention system is unnecessary, it is recommended that the temporary excavation sideslopes be made no steeper than 1.5 (horizontal) to 1 (vertical). Some sloughing of loose material should be expected with such slopes and the slopes should be continuously monitored for detection of instabilities that may require remediation. All federal, state and local safety regulations should be followed in this regard.

It is recommended that a baseline survey be made of all pertinent surrounding structures before construction is initiated. This will include establishing benchmarks and initial elevations on sidewalks and streets adjacent to the proposed excavation. It is also recommended that a thorough investigation of the existing nearby structures precede any construction to document any existing defects (such as cracks, uneven floors, misaligned windows and doors, etc.) in the existing structures. Periodic monitoring of horizontal and vertical movement of the walls of nearby structures should be incorporated into the retention system program to monitor any movement of the nearby structures that could give an indication of the performance of the retention system or possible pending failure.

5.2 Site Preparation

All areas that will support slab-on-grade floors and pavements should be properly prepared. After rough grade has been established in cut areas and prior to placement of fill in all fill areas, the exposed subgrade should be carefully observed by the geotechnical engineer, or a qualified soils technician working under the direction of the geotechnical engineer, by probing and testing as needed. Any organic material still in place, frozen, wet, soft or loose soil and other undesirable materials should be removed. The exposed subgrade should furthermore be evaluated by proofrolling with suitable equipment to check for pockets of soft material hidden beneath a thin crust of better soil. Any unsuitable materials thus exposed should be removed and replaced with well-compacted, engineered fill as outlined in Section 5.3; or, if determined to be appropriate by the geotechnical engineer, stabilized using chemical or mechanical stabilization techniques as described in Section 4.4. Based on our experience on other projects near this site with similar soil conditions, it appears likely that modification or stabilization of subgrade soils will be required in some areas at this site. It is suggested that the project include contingency plans for stabilization or modification (such as removal of unsuitable soils and replacement with compacted fill, chemical stabilization, mechanical stabilization, etc.) to be used as determined appropriate by the geotechnical engineer.

Care must be exercised during the grading operations at the site. Due to the silty and clayey nature of the near surface soils, the traffic of construction equipment may create pumping and general deterioration of the shallower soils, especially if excess surface water is present. It is important that positive surface drainage be established at the beginning of the earthwork operations and be maintained throughout the project. Surface water must not be allowed to pond. Furthermore, compaction and sealing of the subgrade surface is important when precipitation is expected. The site

storm drainage elements (i.e., catch basins, pipes, manholes, etc.) should be installed as early as possible, which will aid in control of surface and ground water.

5.3 Fill Compaction

All engineered fill should be compacted to a dry density of at least 98 percent of the standard Proctor maximum dry density (ASTM D-698). The compaction should be accomplished by placing the fill in about 8 in. thick (or less) loose lifts and mechanically compacting each lift to at least the specified minimum dry density. The moisture content of the fill soil should be within a range of 2 percent of the optimum moisture content. Field density tests should be performed on each lift as necessary to document moisture conditions and the actual compaction that is being achieved.

It is recommended that only lean concrete (compressive strength of at least 2,000 lbs./sq.in.) should be used for any fill that may be required beneath footings that are designed for an allowable bearing pressure of 4,000 lbs./sq.ft., or more. It is also recommended that only well-graded granular material, such as pit-run sand and gravel or INDOT No. 53 crushed limestone, should be used to fill excavations of limited lateral dimensions where proper compaction of cohesive materials is difficult and compaction can only be accomplished with small vibratory equipment.

All soils encountered in the test borings made at this site are considered suitable as general site fill material with the exception of topsoil. The need for some aeration of the more clayey soils should be expected before they can be placed and compacted to the specified density.

5.4 Foundation Excavations

The soil at the base of each spread footing excavation should be observed and evaluated by a geotechnical engineer, or a qualified geotechnical technician working under the direction of the geotechnical engineer. All loose, soft or otherwise undesirable material must be removed at footing locations so that the footings will bear on the natural dense to very dense granular soils or hard glacial till encountered in the test borings below approximately El 751. At the time of such observation, it will be necessary to make hand auger borings or use a hand penetration device in the base of the foundation excavation to evaluate the soils below the base. The necessary depth of penetration will be established by the geotechnical engineer or technician.

Where undercutting is required to remove unsuitable materials, the proposed footing elevation may be re-established by backfilling after all undesirable materials have been removed. The undercut excavation beneath each footing should extend to suitable bearing soils. Only lean concrete should be used for fill beneath footings designed with an allowable bearing pressure greater than 4,000 lbs/sq.ft. If soil fill (including granular fill materials such as pit run sand and gravel or crushed stone) are to be used to backfill the undercut excavation (only in cases where footing bearing pressure is 4,000 lbs/sq.ft or less), the dimensions of the excavation base should be determined by imaginary planes extending outward and downward on a 2 (vertical) to 1 (horizontal) slope from the base perimeter of the footing (see Figure 4 in the Appendix). The entire excavation should then be refilled with engineered fill. The engineered fill should be limited to well-graded sand and gravel or crushed stone (e.g., Indiana Department of Transportation coarse aggregate size No. 53 crushed stone) compacted to 100 percent of the standard Proctor maximum dry density. Where lean concrete is used to fill the undercut excavation, the dimensions of the undercut excavation can be made the same dimensions as the footing. Special care should be exercised to remove any sloughed, loose or soft

materials near the base of the excavation slopes. In addition, special care should be taken to "tie-in" the compacted fill with the excavation slopes with benches as necessary so that no pockets of loose or soft materials will be left in place along the excavation slopes below the foundation bearing level.

All existing footings, floors, utilities, etc., should be suitably protected from undermining due to excavation for the new structure. Depending on the relative depths and locations of the new and existing footings and the need to remove unsuitable soils at new footing locations, bracing or underpinning may be needed to protect the existing building. All federal, state and local safety regulations should be followed in this regard.

Soils exposed in the bases of satisfactory foundation excavations should be protected against any detrimental change in condition such as from disturbance, rain and freezing. Surface run-off water should be drained away from the excavation and not allowed to pond. If possible, all footing concrete should be placed the same day the excavation is made. If this is not practical, the footing excavations should be adequately protected. It is recommended that a concrete “mud mat” be placed at the base of the footing excavations to protect the subgrade soils from deterioration due to seepage of ground water, surface water, etc., and to aid in the proper placement of reinforcing steel.

5.5 Construction Dewatering

At the time of our investigation, the ground water level appeared to be near the anticipated footing excavation depths. Depending on the seasonal conditions, seepage into excavations may be experienced. It is anticipated that some seepage can be handled by conventional dewatering methods such as by pumping from sumps. However, in cases where a saturated sand layer is encountered in the base of the excavation, it will not be possible to pump water directly from the base of the excavation without causing deterioration of the subgrade soil. In this case, it will be necessary to pump from a sump located adjacent to the excavation or to depress the ground water using wells or well points. It is recommended that the ground water level be lowered to a depth of at least 2 ft below the base of any excavation. The best dewatering system for each case must be determined at the time of construction based upon actual field conditions.

6 FIELD INVESTIGATION

Five test borings were drilled at the approximate locations shown on the Boring Plan (Figure 2 in the Appendix). The borings were extended to depths of 10 to 40 ft below the existing grade. Split-barrel samples were obtained by the Standard Penetration Test procedures (ASTM D-1586) at 2.5 to 5 ft intervals.

Logs of all borings, which show visual descriptions of all soil strata encountered using the Unified Soil Classification System, have been included in numerical order in the Appendix. Ground water observations, sampling information and other pertinent field data and observations are also included. In addition, a "Field Classification System for Soil Exploration" document defining the terms and symbols used on the logs and explaining the Standard Penetration Test procedure is provided immediately following the boring logs.

7 LABORATORY INVESTIGATION

The disturbed samples were inspected and classified in accordance with the Unified Soil Classification System and the boring logs were edited as necessary. To aid in classifying the soils and to determine general soil characteristics, natural moisture content tests and calibrated hand penetrometer ("pocket penetrometer") tests were performed on selected samples. The results of these tests are included on the Test Boring Logs.

8 LIMITATIONS OF STUDY

An inherent limitation of any geotechnical engineering study is that conclusions must be drawn on the basis of data collected at a limited number of discrete locations. The recommendations provided in this report were developed from the information obtained from the test borings that depict subsurface conditions only at these specific locations and at the particular time designated on the logs. Soil conditions at other locations may differ from conditions occurring at these boring locations. The nature and extent of variations between the borings may not become evident until the course of construction. If variations then appear evident, it will be necessary to re-evaluate the recommendations of this report after performing on-site observations during the excavation period and noting the characteristics of any variation.

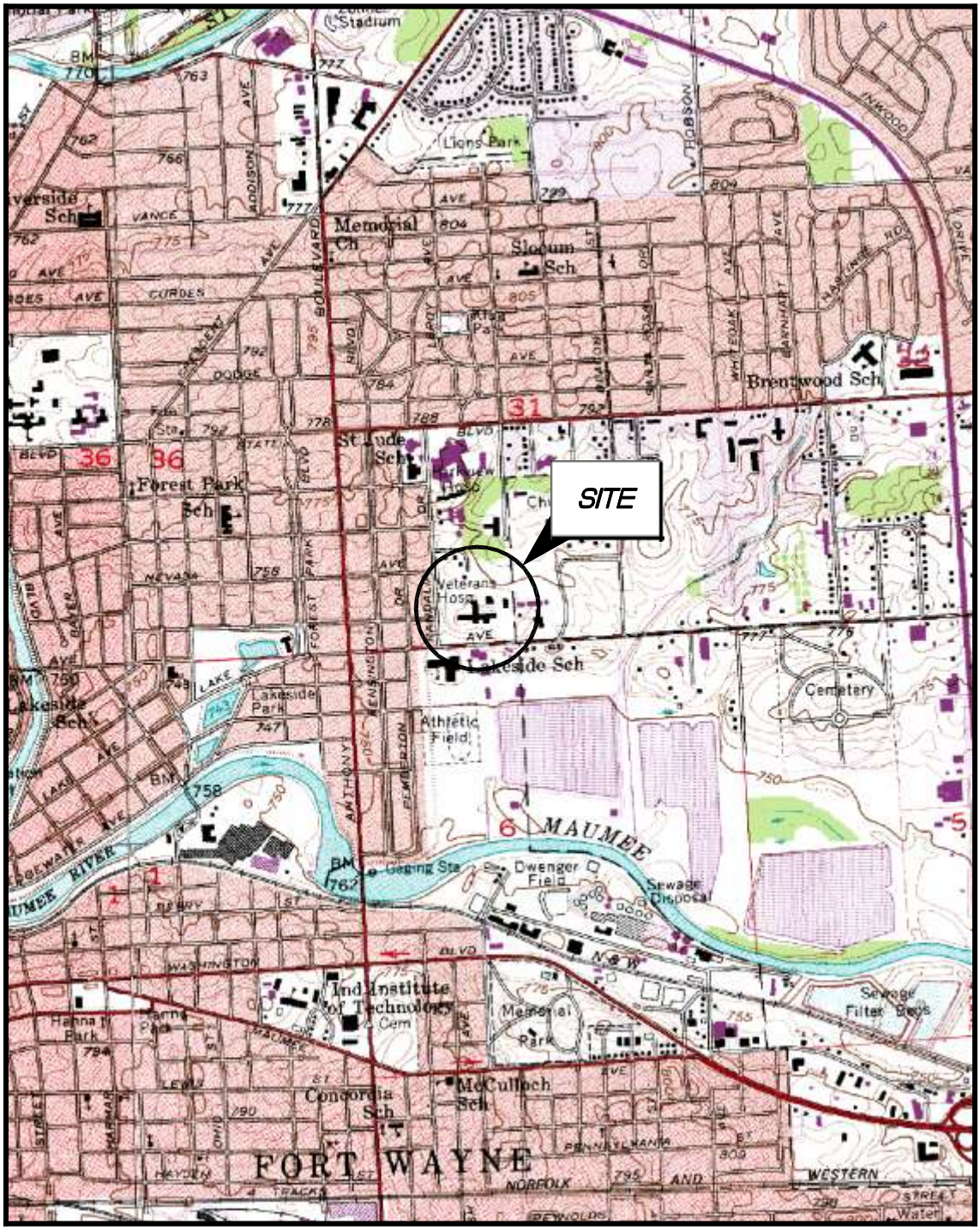
Our professional services have been performed, our findings obtained and our recommendations prepared in accordance with generally accepted geotechnical engineering principles and practices. This warranty is in lieu of all other warranties either express or implied. This company is not responsible for the independent conclusions, opinions or recommendations made by others based on the field exploration and laboratory test data presented in this report.

Cardno ATC assumes no responsibility for any construction procedures, temporary excavations (including utility trenches), temporary dewatering or site safety during or after construction. The contractor will be solely responsible for all construction procedures, construction means and methods, construction sequencing and for safety measures during construction. All applicable federal, state and local laws and regulations regarding construction safety must be followed, including current Occupational Safety and Health Administration (OSHA) Regulations including OSHA 29 CFR Part 1926 "Safety and Health Regulations for Construction", Subpart P "Excavations", and/or successor regulations. The Contractor is solely responsible for designing and constructing stable, temporary excavations and should brace, shore, slope, or bench the sides of the excavations as necessary to maintain stability of the excavation sides and bottom.

Appendix

Figure 1:	Vicinity Map
Figure 2:	Boring Plan
Figure 3:	Lateral Earth Pressure Against Below-Grade Wall Assuming Drained Backfill with No Hydrostatic Pressure
Figure 4:	Design Illustration - Footings in Undercut Area

Test Boring Logs
“Field Classification System for Soil Exploration”
“Important Information About Your Geotechnical Engineering Report”



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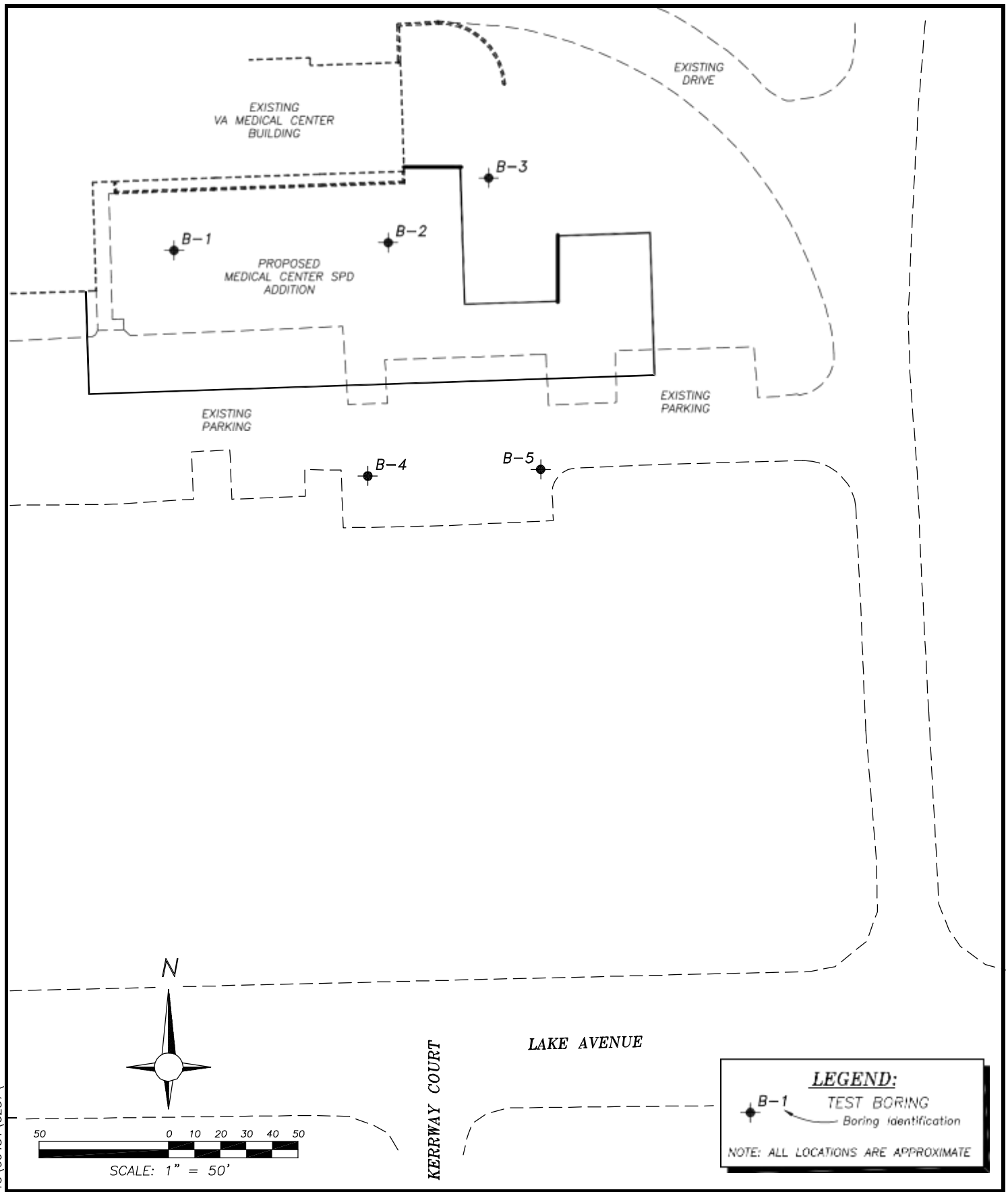
VICINITY MAP

PROPOSED VA MEDICAL CENTER SPD ADDITION
2121 LAKE AVENUE
FORT WAYNE, INDIANA

Project Number: 86.00481.0287		Drn. By: SP
Drawing File: 00481~287A		Ckd. By: SM
Date: 2/13	Scale: 1" = 2000'	App'd By:
Cardno ATC		Figure: 1



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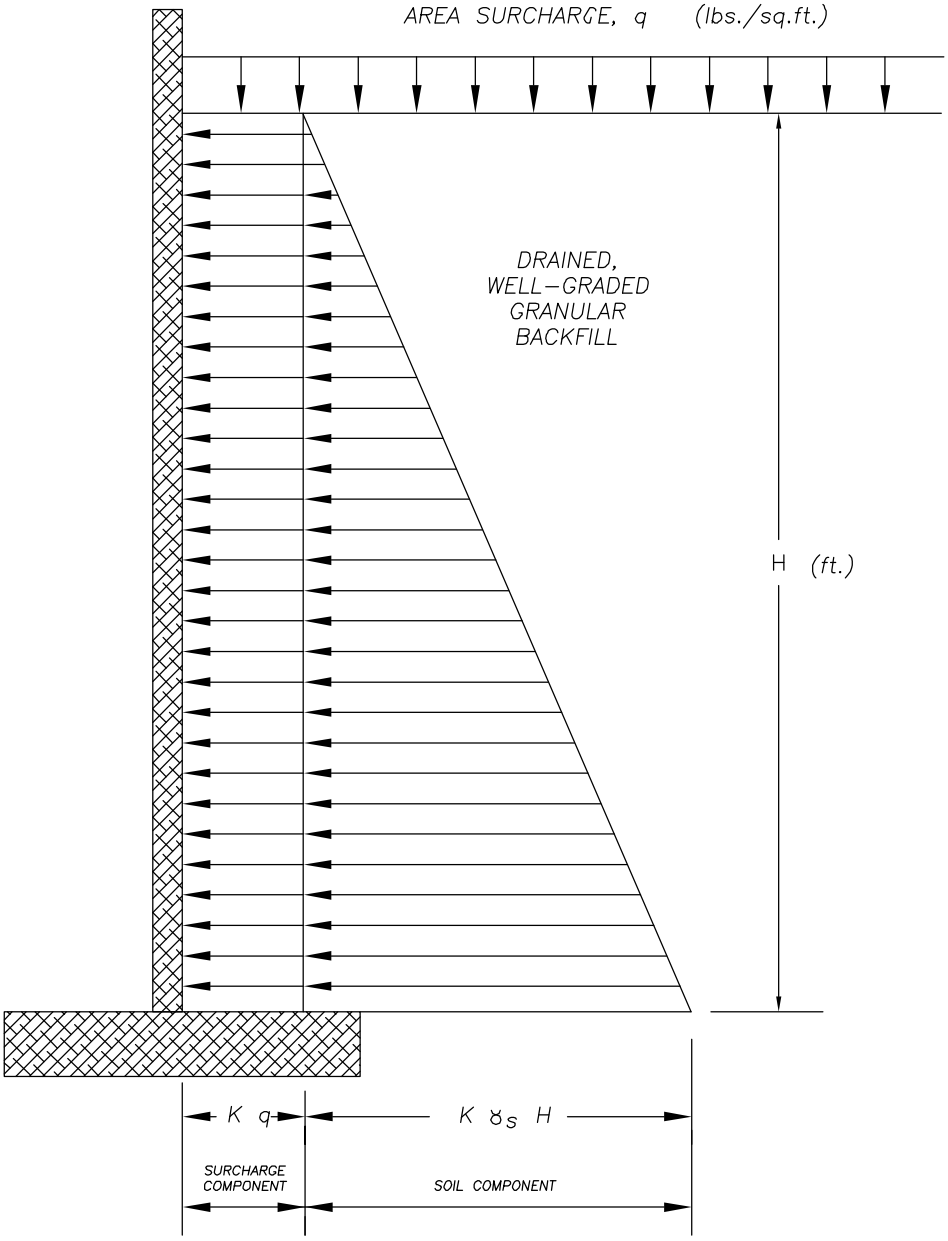
BORING PLAN

PROPOSED VA MEDICAL CENTER SPD ADDITION
2121 LAKE AVENUE
FORT WAYNE, INDIANA

Project Number: 86.00481.0287		Drn. By: SP
Drawing File: 00481~287A		Ckd. By: SM
Date: 2/13	Scale: AS SHOWN	App'd By:
Cardno ATC		Figure: 2



γ_s = TOTAL SOIL UNIT WEIGHT, lbs./cu.ft.

K = LATERAL EARTH PRESSURE COEFFICIENT (K_o AT-REST, K_a ACTIVE)

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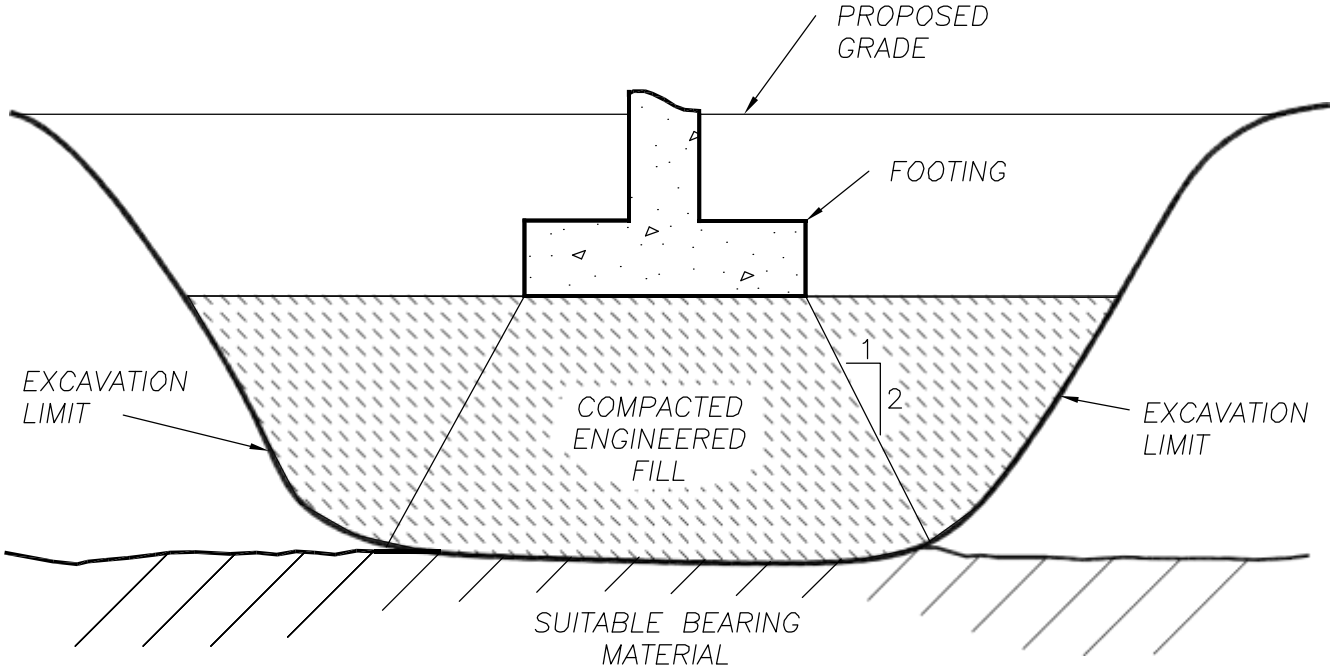
LATERAL EARTH PRESSURE AGAINST BELOW-GRADE WALL

ASSUMING DRAINED BACKFILL W/ NO HYDROSTATIC PRESSURE

PROPOSED VA MEDICAL CENTER SPD ADDITION
2121 LAKE AVENUE
FORT WAYNE, INDIANA

Project Number: 86.00481.0287		Drn. By: SP
Drawing File: 00481~287A		Ckd. By: SM
Date: 2/13	Scale: NOT TO SCALE	App'd By:
Cardno ATC		Figure: 3



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DESIGN ILLUSTRATION
FOOTINGS IN UNDERCUT AREA

PROPOSED VA MEDICAL CENTER SPD ADDITION
2121 LAKE AVENUE
FORT WAYNE, INDIANA

Project Number: 86.00481.0287		Drn. By: SP
Drawing File: 00481~287A		Ckd. By: SM
Date: 2/13	Scale: NONE	App'd By:
Cardno ATC		Figure: 4

Cardno ATC
7988 Centerpoint Drive, Suite 100
Indianapolis, IN 46256
(317) 849-4990
Fax (317) 849-4278

TEST BORING LOG

CLIENT: American Structurepoint, Inc.
BORING #: B-1
PROJECT NAME: Proposed VA Medical Center SPD Addition
JOB #: 86.00481.0287
PROJECT LOCATION: 2121 Lake Avenue
Ft. Wayne, Indiana

DRILLING and SAMPLING INFORMATION

Date Started	12l31l13	Hammer Wt.	140	lbs.
Date Completed	12l31l13	Hammer Drop	30	in.
Drill Foreman	J. Cook	Spoon Sampler OD	2.0	in.
Inspector	S. Marcum	Rock Core Dia.	--	in.
Boring Method	HSA	Shelby Tube OD	--	in.

TEST DATA

SOIL CLASSIFICATION / SURFACE ELEVATION 767	Stratum Elevation	Stratum Depth, ft	Depth Scale, ft	Sample No.	Sample Type	Sampler Graphics Recovery Graphics	Groundwater	Standard Penetration Test, Blows per 6 in. Increments	Moisture Content, %	Pocket Penetrometer PP-tsf	Remarks
Topsoil	766.6	0.4									Ground surface elevation estimated from topographic map provided by client.
Brown, moist SANDY CLAY (CL)				1	HA						
			5	2	HA						
	761.0	6.0									Boring hand augered to a depth of 5 ft to verify utility clearance.
Brown, moist, medium stiff SANDY SILTY CLAY (CL) with trace gravel				3	SS			2-3-4	12.5	2.5	
				4	SS			3-4-4	10.4	3.0	
	756.5	10.5	10								Borehole plugged with concrete.
Brown, moist, very loose SILTY SAND (SM)				5	SS			3-3-2			
				6	SS			2-2-2			
	751.0	16.0	15								
Brown, moist, dense SAND (SP) with trace silt and gravel				7	SS			10-15-35			
	748.5	18.5									
Gray, slightly moist, hard SANDY SILTY CLAY (CL) with trace gravel				8	SS			20-30-50/0.4'		4.5+	
			20	9	SS			50/0.1'			
				10	SS			30-50/0.4'			
			25								
				11	SS			50/0.5'			
			30								
	733.1	33.9									
Bottom of Test Boring at 33.9 ft				12	SS			50/0.4'			

Sample Type
SS - Driven Split Spoon
ST - Pressed Shelby Tube
CA - Continuous Flight Auger
RC - Rock Core
CU - Cuttings
CT - Continuous Tube

Depth to Groundwater
Noted on Drilling Tools: None ft.
At Completion: Dry ft.
After -- hours: -- ft.
Cave Depth: 22.0 ft.

Boring Method
HSA - Hollow Stem Augers
CFA - Continuous Flight Augers
CA - Casing Advancer
MD - Mud Drilling
HA - Hand Auger

Cardno ATC
7988 Centerpoint Drive, Suite 100
Indianapolis, IN 46256
(317) 849-4990
Fax (317) 849-4278

TEST BORING LOG

CLIENT: American Structurepoint, Inc.
BORING #: B-2
PROJECT NAME: Proposed VA Medical Center SPD Addition
JOB #: 86.00481.0287
PROJECT LOCATION: 2121 Lake Avenue
Ft. Wayne, Indiana

DRILLING and SAMPLING INFORMATION

Date Started	12l31l13	Hammer Wt.	140	lbs.
Date Completed	12l31l13	Hammer Drop	30	in.
Drill Foreman	J. Cook	Spoon Sampler OD	2.0	in.
Inspector	S. Marcum	Rock Core Dia.	--	in.
Boring Method	HSA	Shelby Tube OD	--	in.

TEST DATA

SOIL CLASSIFICATION SURFACE ELEVATION 767	Stratum Elevation	Stratum Depth, ft	Depth Scale, ft	Sample No.	Sample Type	Sampler Graphics Recovery Graphics	Groundwater	Standard Penetration Test, Blows per 6 in. Increments	Moisture Content, %	Pocket Penetrometer PP-tsf	Remarks
Topsoil	766.6	0.4									Ground surface elevation estimated from topographic map provided by client.
Brown, moist SAND (SP) with trace silt	764.0	3.0		1	HA						
Brown, moist SILTY CLAY (CL) with trace sand and gravel	761.0	6.0	5	2	HA						
Brown, moist, stiff to very stiff SANDY SILTY CLAY (CL) with trace gravel				3	SS			10-11-11	7.8		Boring hand augered to a depth of 5 ft to verify utility clearance.
			10	4	SS			7-7-7	9.3		
				5	SS			11-12-11		3.5	Borehole plugged with concrete.
Brown, moist, medium dense to dense SAND (SP) with trace silt and gravel	753.0	14.0	15	6	SS			6-9-12			
Brown, moist, dense SAND (SP) with trace silt and gravel	751.0	16.0		7	SS			25-35-50			
Gray, moist, very dense SAND and GRAVEL (SP)	749.0	18.0		8	SS			14-27-30			
Gray, slightly moist, hard SANDY SILTY CLAY (CL) with trace gravel	746.0	21.0	20	9	SS			50/0.5'			
			25	10	SS			50/0.4'			
Gray, wet, very dense to dense SAND (SP) with trace to little gravel	739.0	28.0	30	11	SS			30-50/0.5'			
			35	12	SS			10-10-26			
Bottom of Test Boring at 40.0 ft	727.0	40.0		13	SS			14-28-29			

Sample Type
SS - Driven Split Spoon
ST - Pressed Shelby Tube
CA - Continuous Flight Auger
RC - Rock Core
CU - Cuttings
CT - Continuous Tube

Depth to Groundwater
Noted on Drilling Tools 34.0 ft.
At Completion Dry ft.
After -- hours -- ft.
Cave Depth 23.7 ft.

Boring Method
HSA - Hollow Stem Augers
CFA - Continuous Flight Augers
CA - Casing Advancer
MD - Mud Drilling
HA - Hand Auger

Cardno ATC
7988 Centerpoint Drive, Suite 100
Indianapolis, IN 46256
(317) 849-4990
Fax (317) 849-4278

TEST BORING LOG

CLIENT: American Structurepoint, Inc.
BORING #: B-3
PROJECT NAME: Proposed VA Medical Center SPD Addition
JOB #: 86.00481.0287
PROJECT LOCATION: 2121 Lake Avenue
Ft. Wayne, Indiana

DRILLING and SAMPLING INFORMATION

Date Started	12l31l13	Hammer Wt.	140	lbs.
Date Completed	12l31l13	Hammer Drop	30	in.
Drill Foreman	J. Cook	Spoon Sampler OD	2.0	in.
Inspector	S. Marcum	Rock Core Dia.	--	in.
Boring Method	HSA	Shelby Tube OD	--	in.

TEST DATA

SOIL CLASSIFICATION SURFACE ELEVATION 767	Stratum Elevation	Stratum Depth, ft	Depth Scale, ft	Sample No.	Sample Type	Sampler Graphics Recovery Graphics	Groundwater	Standard Penetration Test, Blows per 6 in. Increments	Moisture Content, %	Pocket Penetrometer PP-tsf	Remarks
Topsoil	766.6	0.4									Ground surface elevation estimated from topographic map provided by client.
Brown, moist SILTY SAND (SM) with trace clay	764.0	3.0		1	HA						
Brown, moist SANDY SILTY CLAY (CL) with trace gravel	761.0	6.0	5	2	HA						
Brown, moist, very stiff to medium stiff SILTY CLAY (CL) with some sand				3	SS			10-8-8	14.9		Boring hand augered to a depth of 5 ft to verify utility clearance.
				4	SS			7-8-9	13.6	4.5+	
			10	5	SS			4-3-4	14.4	2.0	Borehole plugged with concrete.
753.5		13.5									
Brown, very moist, soft SANDY SILTY CLAY (CL) with trace gravel	751.0	16.0	15	6	SS		▽	2-2-2			
Brown and gray, moist, dense SAND and GRAVEL (SP)	749.0	18.0		7	SS			14-15-20			
Brown, moist to wet, dense SAND (SP) with trace gravel and silt			20	8	SS		●	35-20-16			
				9	SS			8-17-23			
744.0		23.0									
Brown to gray, wet, dense to very dense SAND and GRAVEL (SP)			25	10	SS			10-19-23			
			30	11	SS		▼	12-19-31			
			35	12	SS			19-32-43			
Bottom of Test Boring at 40.0 ft	727.0	40.0		13	SS			32-38-50/0.4'			

Sample Type
SS - Driven Split Spoon
ST - Pressed Shelby Tube
CA - Continuous Flight Auger
RC - Rock Core
CU - Cuttings
CT - Continuous Tube

Depth to Groundwater
● Noted on Drilling Tools 20.5 ft.
▽ At Completion 15.4 ft.
▼ After -- hours -- ft.
▼ Cave Depth 28.7 ft.

Boring Method
HSA - Hollow Stem Augers
CFA - Continuous Flight Augers
CA - Casing Advancer
MD - Mud Drilling
HA - Hand Auger

Cardno ATC
7988 Centerpoint Drive, Suite 100
Indianapolis, IN 46256
(317) 849-4990
Fax (317) 849-4278

TEST BORING LOG

CLIENT: American Structurepoint, Inc.
PROJECT NAME: Proposed VA Medical Center SPD Addition
PROJECT LOCATION: 2121 Lake Avenue, Ft. Wayne, Indiana

BORING #: B-4
JOB #: 86.00481.0287

DRILLING and SAMPLING INFORMATION

Date Started	12l31l13	Hammer Wt.	140	lbs.
Date Completed	12l31l13	Hammer Drop	30	in.
Drill Foreman	J. Cook	Spoon Sampler OD	2.0	in.
Inspector	S. Marcum	Rock Core Dia.	--	in.
Boring Method	HSA	Shelby Tube OD	--	in.

TEST DATA

SOIL CLASSIFICATION SURFACE ELEVATION 767	Stratum Elevation	Stratum Depth, ft	Depth Scale, ft	Sample No.	Sample Type	Sampler Graphics Recovery Graphics	Groundwater	Standard Penetration Test, Blows per 6 in. Increments	Moisture Content, %	Pocket Penetrometer PP-tsf	Remarks
0.3 ft Asphalt, 0.5 ft Aggregate base	766.3	0.7									Ground surface elevation estimated from topographic map provided by client.
Brown, moist, loose to very loose SILTY SAND (SM)	764.0	3.0		1	SS			5-4-4			
Brown, very moist CLAYEY SAND (SC)			5	2	SS			2-1-2			
	761.0	6.0									
Brown, moist, stiff to medium stiff SANDY SILTY CLAY (CL) with trace gravel				3	SS			5-7-5		3.5	
	757.0	10.0	10	4	SS			5-4-5			
Bottom of Test Boring at 10.0 ft											Borehole plugged with concrete.

Sample Type
SS - Driven Split Spoon
ST - Pressed Shelby Tube
CA - Continuous Flight Auger
RC - Rock Core
CU - Cuttings
CT - Continuous Tube

Depth to Groundwater
Noted on Drilling Tools: None ft.
At Completion: Dry ft.
After -- hours: -- ft.
Cave Depth: 6.0 ft.

Boring Method
HSA - Hollow Stem Augers
CFA - Continuous Flight Augers
CA - Casing Advancer
MD - Mud Drilling
HA - Hand Auger

Cardno ATC
7988 Centerpoint Drive, Suite 100
Indianapolis, IN 46256
(317) 849-4990
Fax (317) 849-4278

TEST BORING LOG

CLIENT: American Structurepoint, Inc.
BORING #: B-5
PROJECT NAME: Proposed VA Medical Center SPD Addition
JOB #: 86.00481.0287
PROJECT LOCATION: 2121 Lake Avenue
Ft. Wayne, Indiana

DRILLING and SAMPLING INFORMATION

Date Started	12l31l13	Hammer Wt.	140	lbs.
Date Completed	12l31l13	Hammer Drop	30	in.
Drill Foreman	J. Cook	Spoon Sampler OD	2.0	in.
Inspector	S. Marcum	Rock Core Dia.	--	in.
Boring Method	HSA	Shelby Tube OD	--	in.

TEST DATA

SOIL CLASSIFICATION SURFACE ELEVATION 767	Stratum Elevation	Stratum Depth, ft	Depth Scale, ft	Sample No.	Sample Type	Sampler Graphics Recovery Graphics	Groundwater	Standard Penetration Test, Blows per 6 in. Increments	Moisture Content, %	Pocket Penetrometer PP-tsf	Remarks
0.3 ft Asphalt, 0.5 ft Aggregate base	766.3	0.7									Ground surface elevation estimated from topographic map provided by client.
Brown, moist, loose SAND (SP-SM) with trace silt	764.0	3.0		1	SS			5-4-3			
Brown, moist, very soft SILTY CLAY (CL) with little sand	761.0	6.0	5	2	SS			2-1-2	15.7		
Brown, moist, medium stiff SANDY SILTY CLAY (CL) with trace gravel	757.0	10.0		3	SS			3-3-4	18.9		
				4	SS			3-4-5			
Bottom of Test Boring at 10.0 ft			10								Borehole plugged with concrete.

Sample Type
SS - Driven Split Spoon
ST - Pressed Shelby Tube
CA - Continuous Flight Auger
RC - Rock Core
CU - Cuttings
CT - Continuous Tube

Depth to Groundwater
Noted on Drilling Tools: None ft.
At Completion: Dry ft.
After -- hours: -- ft.
Cave Depth: 6.5 ft.

Boring Method
HSA - Hollow Stem Augers
CFA - Continuous Flight Augers
CA - Casing Advancer
MD - Mud Drilling
HA - Hand Auger

FIELD CLASSIFICATION SYSTEM FOR SOIL EXPLORATION

NON-COHESIVE SOILS

(Silt, Sand, Gravel and Combinationz)

Densitμ

Verμ Loose	-	5 blows/ft or less
Loose	-	6 to lO blows/ft
Medium Dense	-	ll to 3O blows/ft
Dense	-	3l to 5O blows/ft
Verμ Dense	-	5l blows/ft or more

Relative Proportions

Descriptive Term	Percent
Trace	l - l0
Little	ll - 2O
Some	2l - 35
And	36 - 5O

Particle Size Identification

Boulders	-	8 inch diameter or more	
Cobbles	-	3 to 8 inch diameter	
Gravel	-	Coarse	- l to 3 inch
		Medium	- ½ to l inch
		Fine	- ¼ to ½ inch
Sand	-	Coarse	2.OOmm to ¼ inch (dia. of pencil lead)
		Medium	O.42 to 2.OOmm (dia. of broom straw)
		Fine	O.O74 to O.42mm (dia. of human hair)
Silt			O.O74 to O.OO2mm (cannot see particles)

COHESIVE SOILS

(Claμ, Silt and Combinations)

Consistencμ

Verμ Soft	-	3 blows/ft or less
Soft	-	4 to 5 blows/ft
Medium Stiff	-	6 to l0 blows/ft
Stiff	-	ll to l5 blows/ft
Verμ Stiff	-	l6 to 3O blows/ft
Hard	-	3l blows/ft or more

Plasticitμ

Degree of Plasticitμ	Plasticitμ Index
None to slight	O - 4
Slight	5 - 7
Medium	8 - 22
High to Verμ High	over 22

Classification on the logs are made bμ visual inspection of samples.

Standard Penetration Tezt — Driving a 2.O" 6.D. l-3/8" I.D. sampler a distance of l.O foot into undisturbed soil with a l4O pound hammer free falling a distance of 3O inches. It is customarμ for ATC to drive the spoon 6 inches to seat into undisturbed soil, then perform the test. The number of hammer blows for seating the spoon and making the test are recorded for each 6 inches of penetration on the drill log (Example — 6-8-9). The standard penetration test result can be obtained bμ adding the last two figures (i.e., 8 + 9 = l7 blows/ft). (ASTM D-l586-ll).

Strata Changez — In the column "Soil Descriptions" on the drill log the horizontal lines represent strata changes. A solid line (_____) represents an actuallμ observed change. A dashed line (_ _ _ _ _ _) represents an estimated change.

Ground Water observations were made at the times indicated. Porositμ of soil strata, weather conditions, site topographμ, etc., maμ cause changes in the water levels indicated on the logs.

Important Information About Your

Geotechn ca Eng neer ng Report

ûsatechxical 8ervices Are PerforGeä far Specific Purposes, Persons, and Projects

Geotechnical engineers structure their services to meet the specific needs of their clients. A geotechnical engineering study conducted for a civil engineer may not fulfill the needs of a construction contractor or even another civil engineer. Because each geotechnical engineering study is unique, each geotechnical engineering report is unique, prepared *solely* for the client. No one except you should rely on your geotechnical engineering report without first conferring with the geotechnical engineer who prepared it. *And no one — not even you* — should apply the report for any purpose or project except the one originally contemplated.

Reaä the Full êepsrt

Serious problems have occurred because those relying on a geotechnical engineering report did not read it all. Do not rely on an executive summary. Do not read selected elements only.

A Geotechnical Engineering Report Is Base4 an A Unique Set of Project-Specific Factors

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- not prepared for you,
- not prepared for your project,
- not prepared for the specific site explored, or
- completed before important project changes were made.

Typical changes that can erode the reliability of an existing geotechnical engineering report include those that affect:

- the function of the proposed structure, as when it's changed from a parking garage to an office building, or from a light industrial plant to a refrigerated warehouse,
- elevation, configuration, location, orientation, or weight of the proposed structure,
- composition of the design team, or
- project ownership.

As a general rule, *always* inform your geotechnical engineer of project changes—even minor ones—and request an assessment of their impact. *Geotechnical engineers cannot accept responsibility or liability for problems that occur because their reports do not consider developments of which they were not informed.*

Subsurface Conditions Can Change

A geotechnical engineering report is based on conditions that existed at the time the study was performed. *Do not rely on a geotechnical engineering report* whose adequacy may have been affected by: the passage of time; by man-made events, such as construction on or adjacent to the site; or by natural events, such as floods, earthquakes, or groundwater fluctuations. *Always* contact the geotechnical engineer before applying the report to determine if it is still reliable. A minor amount of additional testing or analysis could prevent major problems.

M08t £60t6Ch¥iCál Ńh¥ÍßG5 2F6 PF0f668i052ł Opinions

Site exploration identifies subsurface conditions only at those points where subsurface tests are conducted or samples are taken. Geotechnical engineers review field and laboratory data and then apply their professional judgment to render an opinion about subsurface conditions throughout the site. Actual subsurface conditions may differ—sometimes significantly—from those indicated in your report. Retaining the geotechnical engineer who developed your report to provide construction observation is the most effective method of managing the risks associated with unanticipated conditions.

A Report's Recommeh4atioas Are lotFihał

Do not overrely on the construction recommendations included in your report. *Those recommendations are not final,* because geotechnical engineers develop them principally from judgment and opinion. Geotechnical engineers can finalize their recommendations only by observing actual

subsurface conditions revealed during construction. *The geotechnical engineer who developed your report cannot assume responsibility or liability for the report's recommendations if that engineer does not perform construction observation.*

A 6eatechnical Ex$iheeri«g Report Is Subject to Misixtsrpretation

Other design team members' misinterpretation of geotechnical engineering reports has resulted in costly problems. Lower that risk by having your geotechnical engineer confer with appropriate members of the design team after submitting the report. Also retain your geotechnical engineer to review pertinent elements of the design team's plans and specifications. Contractors can also misinterpret a geotechnical engineering report. Reduce that risk by having your geotechnical engineer participate in prebid and preconstruction conferences, and by providing construction observation.

0o Not Rs4raw ths 5ngixser's Logs

Geotechnical engineers prepare final boring and testing logs based upon their interpretation of field logs and laboratory data. To prevent errors or omissions, the logs included in a geotechnical engineering report should *never* be redrawn for inclusion in architectural or other design drawings. Only photographic or electronic reproduction is acceptable, *but recognize that separating logs from the report can elevate risk.*

6ive Contractors a Complete Report ax4 6ui4axce

Some owners and design professionals mistakenly believe they can make contractors liable for unanticipated subsurface conditions by limiting what they provide for bid preparation. To help prevent costly problems, give contractors the complete geotechnical engineering report, *but* preface it with a clearly written letter of transmittal. In that letter, advise contractors that the report was not prepared for purposes of bid development and that the report's accuracy is limited; encourage them to confer with the geotechnical engineer who prepared the report (a modest fee may be required) and/or to conduct additional study to obtain the specific types of information they need or prefer. A prebid conference can also be valuable. *Be sure contractors have sufficient time* to perform additional study. Only then might you be in a position to give contractors the best information available to you, while requiring them to at least share some of the financial responsibilities stemming from unanticipated conditions.

Read Responsibility Provisions Closely

Some clients, design professionals, and contractors do not recognize that geotechnical engineering is far less exact than other engineering disciplines. This lack of understanding has created unrealistic expectations that have led to disappointments, claims, and disputes. To help reduce the risk of such outcomes, geotechnical engineers commonly include a variety of explanatory provisions in their reports. Sometimes labeled "limitations" many of these provisions indicate where geotechnical engineers' responsibilities begin and end, to help others recognize their own responsibilities and risks. *Read these provisions closely.* Ask questions. Your geotechnical engineer should respond fully and frankly.

Geoenvironmental Concerns Are Not Covered

The equipment, techniques, and personnel used to perform a *geoenvironmental* study differ significantly from those used to perform a *geotechnical* study. For that reason, a geotechnical engineering report does not usually relate any geoenvironmental findings, conclusions, or recommendations; e.g., about the likelihood of encountering underground storage tanks or regulated contaminants. *Unanticipated environmental problems have led to numerous project failures.* If you have not yet obtained your own geoenvironmental information, ask your geotechnical consultant for risk management guidance. *Do not rely on an environmental report prepared for someone else.*

Obtaix Professiohal Assistance To Deal with Mol4

Diverse strategies can be applied during building design, construction, operation, and maintenance to prevent significant amounts of mold from growing on indoor surfaces. To be effective, all such strategies should be devised for the *express purpose* of mold prevention, integrated into a comprehensive plan, and executed with diligent oversight by a professional mold prevention consultant. Because just a small amount of water or moisture can lead to the development of severe mold infestations, a number of mold prevention strategies focus on keeping building surfaces dry. While groundwater, water infiltration, and similar issues may have been addressed as part of the geotechnical engineering study whose findings are conveyed in this report, the geotechnical engineer in charge of this project is not a mold prevention consultant; ***none of the services performed in connection with the geotechnical engineer's study were designed or conducted for the purpose of mold prevention. Proper implementation of the recommendations conveyed in this report will not of itself be sufficient to prevent mold from growing in or on the structure involved.***

Rely, ox Your A3FE-Member £eoteshncial Sxginser for A44itioxal Assistance

Membership in ASFE/THE BEST PEOPLE ON EARTH exposes geotechnical engineers to a wide array of risk management techniques that can be of genuine benefit for everyone involved with a construction project. Confer with you ASFE-member geotechnical engineer for more information.

THE BEST PEOPLE ON EARTH

8811 Colesville Road/Suite G106, Silver Spring, MD 20910
Telephone: 301/565-2733 Facsimile: 301/589-2017
e-mail: info@asfe.org www.asfe.org

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SECTION 01 00 00
GENERAL REQUIREMENTS

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing interiors, and furnish labor, materials, supervision and equipment to perform work for the addition of a basement structure to house SPS and Logistics, including tie-ins to the existing Building 1 as required by drawings and specifications.

B. Visits to the site by Bidders shall be in accordance with the Site Visit Provision (52.236-27) of the solicitation.

C. Offices of American Structurepoint and Ross & Baruzzini, as Architect-Engineers, shall render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

E. Prior to commencing work, general contractor shall provide proof that a OSHA designated "competent person" (CP) (29 CFR 1926.20(b)(2) shall maintain a presence at the work site whenever the general or subcontractors are present.

F. Training:

1. All employees of general contractor or subcontractors shall have the 10-hour Construction Safety course and other relevant competency training, as determined by COR acting as the Construction Safety Officer with input from the facility Construction Safety Committee, except that the designated "competent person shall have the 30-hour Construction Safety course.

2. Submit training records of all such employees for approval before the start of work.

H. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 as it pertains to the performance of work of this contract is made a part of this section.

1.2 STATEMENT OF BID ITEM(S)

A. BID ITEM 1: Furnish all labor, materials, equipment, tools, supervision, and all other necessary resources for SPS Basement Addition, B-1 as required by the drawings and specifications.

Completion time is 480 calendar days after receipt of Notice to Proceed.

B. BID ITEM 2, Alternate No. 1: Perform all work in Bid Item 1, except delete the interior build-out of Logistics Offices and Locker/Lounge/Toilet Rooms indicated on sheet AS-002.

Completion time is 480 calendar days after receipt of Notice to Proceed.

C. BID ITEM 3, Alternate No. 2: Perform all work in Bid Item 2, except delete paving of 24' wide south drive and parking as indicated on sheet 01-CS-102.

Completion time is 480 calendar days after receipt of Notice to Proceed.

D. BID ITEM 4, Alternate No. 3: Perform all work in Bid Item 3, except delete construction of basement chiller area as indicated on sheet AS-002.

Completion time is 450 calendar days after receipt of Notice to Proceed.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. AFTER AWARD OF CONTRACT, zero (0) sets of specifications and drawings shall be furnished. Additional sets of drawings can be made by the Contractor, at Contractor's expense, from reproducible electronic files.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that shall remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They shall also be subject to inspection of their personal effects when entering or leaving the project site.

2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the COR so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the COR.

4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor shall return to the site only with the written approval of the Contracting Officer.

5. Contractor shall secure openings into the existing building as directed by the VA Police to prevent entrance into Building 1, day or night, by unauthorized personnel, including contractor's employees, through the construction site.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This

information shall be shared only with those with a specific need to accomplish the project.

3. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information". Sensitive information, as defined by VA Handbook 6500.6 dated 03/12/10, is all Department data, on any storage media or in any form or format, which requires protection due to risk of harm that could result from inadvertent or deliberate disclosure, alteration, or destruction of the information. The term includes information whose improper use or disclosure could adversely affect the ability of an agency to accomplish its mission, proprietary information, records about individuals requiring protection under various confidentiality provisions such as the Privacy Act and the HIPAA Privacy Rule, and information that can be withheld under the Freedom of Information Act. Examples of VA sensitive information include the following: individually-identifiable medical, benefits, and personnel information; financial, budgetary, research, quality assurance; confidential commercial, critical infrastructure, investigatory, and law enforcement information; information that is confidential and privileged in litigation such as information protected by deliberative process privilege, attorney work-product privilege, and the attorney client privilege; and other information which, if released, could result in violation of law or harm or unfairness to any individual or group, or could adversely affect the national interest or the conduct of federal programs.

4. Contractor shall destroy all waste/electronic media in a manner acceptable to the VA.

E. Motor Vehicle Restrictions

1. Contractor's access for Construction Workers and Deliveries are restricted to the single drive on Lake Avenue. Furthermore, construction traffic shall be limited to the distance between the entrance on Lake Avenue and the Construction Area as depicted on sheet GI-003 and specifically to the "Gate at Construction Entrance".

2. No traffic any further into the VA property shall be allowed.

3. No parking outside the designated construction area shall be allowed.

4. Work that requires access to other areas outside the designated construction area, i.e. utility relocation, shall be coordinated and approved by the COR. Notice of any activity must be submitted for approval two (2) weeks prior to commencing work activity.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2009.....Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):

10-2010.....Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code

51B-2009.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2011.....National Electrical Code

101-2012.....Life Safety Code

241-2009.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

4. VHA Directive 2005-007

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with VHA Directive 2005-007, NFPA 101 and NFPA 241 and for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to beginning work, all employees of the contractor and/or any subcontractors shall undergo a

safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, and use of VAMC equipment. Provide documentation to the COR that all construction workers have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas, the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, 3/4 hour fire/smoke rated doors with self-closing devices.

2. Install one-hour fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration fire stop materials in accordance with Section 07 84 00, FIRESTOPPING.

4. All temporary partitions, with or without doors, shall be sealed and insulated to maintain the climatic and clean conditions required by the VA.

5. All openings cut into exterior walls of the existing building for new or future doors, piping, ductwork, or other penetrations shall be completed or shall be temporarily secured and made weathertight at the end of each work day.

F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.

H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Coordinate with, and report findings and corrective actions weekly to COR.

I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.

N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from facility Safety Officer or Engineering Shop Supervisor at least four hours in advance.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.

P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

R. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

S. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

A. Working space and space available for storing materials shall be as determined by the COR.

B. Workmen are subject to rules of Medical Center applicable to their conduct.

C. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by the COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment shall be permitted subject to fire and safety requirements.

D. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, and/or cables of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

E. Building No. 1 shall be occupied during performance of work; but immediate areas of alterations shall be vacated.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations shall not be hindered. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations shall continue during the construction period.

2. Immediate areas of alterations not mentioned in preceding Subparagraph 1 shall be temporarily vacated while alterations are performed.

3. Contractor's access to areas in Building 1 is restricted to routes through the area of construction and not through patient or staff occupied spaces.

F. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Gates shall be secured such that bending the gate at the top or bottom to gain access to the site is prohibited. Fasten fence fabric to terminal posts with tension bands and to line posts and top

and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

G. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.

2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever shall be required to respond to an alarm from Contractor's employee or watchman.

H. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, and/or cables of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. Complete functional utility service to the existing VAMC facility shall be maintained at all times. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems shall be interrupted without prior approval of COR. The demolition of any utility shall be allowed only after the establishment of a Utility Interruption - Demolition/Relocation Schedule. Said Schedule shall include the following:

   a. Each individual utility line affected
   b. Proposed dates of work including Start Date, Completion Date, Switchover Date, and Testing Dates
   c. Description of work, i.e. how water lines shall be disconnected, reconnected, chlorinated and flushed while maintaining service to the facility.
   d. Length of down time when each utility will be non-operational, including date and times.

e. Temporary measures proposed for each utility interruption.
f. Completed Schedule shall be submitted to the COR seven (7) days prior to any scheduled interruption of service.
g. All proposed interruptions shall be scheduled for weekends, after normal VAMC hours of operation or at times stipulated by the COR.
h. Verification that the Contractor's sub-contractor's superintendents are on-site during service interruptions.

2. After reviewing the Utility Interruption - Demolition/Relocation Schedule, the COR has the right to determine whether the measures being proposed are adequate and, if deemed not, require additional means to adequately satisfy the work requirements at no additional cost to the project.

3. Approval of the Utility Interruption - Demolition/Relocation Schedule shall be granted only after all concerns and additional measures, if required, have been addressed and satisfied.

4. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS AND 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS for additional requirements.

5. In case of a contract construction emergency, service shall be interrupted on approval of COR. Such approval shall be confirmed in writing as soon as practical.

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

I. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which being abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within

furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

J. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane shall be open to traffic at all times.

2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances shall be approved by the COR.

K. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.

2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades required by drawings to be either reused or relocated, or both.

3. Shall note any discrepancies between drawings and existing conditions at site.

4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be

in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which shall be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract shall be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, shall form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group shall monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.

B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

C. Tuberculosis Screening for Contractors:

1. Screening of contractor's employees for tuberculosis (TB) is the responsibility of the contractor, who must provide the VA-NIHCS facility with a written document stating the following has been completed:

a. Tuberculosis testing (skin test or blood work) has been completed within one year prior to starting work on-site, and annually thereafter, for each employee showing a negative result.

b. If the test shows a positive result, or the employee has documentation of a previously positive TB test, the employee shall provide the report of a chest x-ray showing a negative result within six months prior to the on-site requirement.

c. If the chest x-ray shows a positive result, then a written statement from a medical practitioner certifying the employee is free from infectious tuberculosis shall be provided.

d. The full cost of screening procedures for tuberculosis and maintenance of the medical documentation shall be the responsibility of the contractor.

C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions shall be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.

2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

D. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.

2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that shall remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:

   a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes shall be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.

   b. HEPA filtration is required where the exhaust dust shall reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at

95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters shall have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times. Any areas that become soiled due to the action of the contractor shall be immediately corrected by the contractor to the satisfaction of the COR.

d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.

e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects shall be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, and material transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.

g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills shall be cleaned up

and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

E. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, and flooring.

3. All new air ducts shall be cleaned prior to final inspection.

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused shall be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.11 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, and/or cables of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown shall be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 PHYSICAL DATA

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

B. Subsurface conditions have been developed by core borings and test pits. A copy of the soil report shall be included in the Solicitation and made part of the contract documents.

C. Government does not guarantee that other materials shall not be encountered nor that proportions, conditions or character of several materials shall not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders shall be permitted to make subsurface explorations of their own at site.

1.13 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.14 LAYOUT OF WORK

A. Establish and plainly mark center lines for each building and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, and parking lots are in accordance with lines and elevations shown on contract drawings.

B. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include location of lines and grades of footings, exterior walls,

center lines of columns in both directions, major utilities and elevations of floor slabs:

1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

C. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.

D. Upon completion of the work, the Contractor shall furnish the COR, reproducible drawings at the scale of the contract drawings, showing the finished grade on the grid developed for constructing the work, including burial monuments and fifty foot stationing along new road centerlines. These drawings shall bear the seal of the registered land surveyor or registered civil engineer.

E. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.15 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which shall be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads

which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they shall be protected by well-constructed bridges.

B. When new permanent roads shall a part of this contract, Contractor shall construct them immediately for use to facilitate building operations. These roads shall be used by all who have business thereon within zone of building operations.

C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto shall be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power shall be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system shall be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR shall withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations shall be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.

5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.18 TEMPORARY USE OF EXISTING ELEVATORS

A. Use of existing elevator for handling building materials and Contractor's personnel shall be permitted subject to following provisions:

1. Contractor makes all arrangements with the COR for use of elevators. The COR shall ascertain that elevators are in proper condition. Contractor cannot use elevator during any restricted times posted, such as food delivery times. All damages created by the contractor shall be repaired/replaced at the contractor's expense.

2. Contractor covers and provides protection of the following elevator components:

   a. Entrance jambs, heads soffits and threshold plates.

   b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.

   c. Finish flooring.

3. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.19 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith shall removed prior to completion of contract, and premises left perfectly clean.

1.20 AVAILABILITY AND USE OF UTILITY SERVICES

A. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

B. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which can be fire hazards or can smoke and damage finished work, shall not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

   a. Steam is available at no cost to Contractor.

C. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

D. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes

shall be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

E. Steam: Furnish steam system for testing required in various sections of specifications.

1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste shall be cause for revocation (at COR's discretion), of use of steam from the Medical Center's system.

F. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests shall be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.21 NEW TELEPHONE EQUIPMENT

A. The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.22 TESTS

A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test shall not be conducted unless pre-tested.

B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which shall be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions

for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.

E. Individual test result of any component, where required, shall only be accepted when submitted with the test results of related components and of the entire system.

1.23 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals shall reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a

different model, style, and size than that furnished shall not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training shall be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.24 GOVERNMENT-FURNISHED PROPERTY

A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.

B. Equipment furnished by Government to be installed by Contractor shall be furnished to Contractor at the Medical Center. Storage space for equipment shall be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center.

C. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor shall be prepared to receive equipment furnished by Government. Arrangements shall then be made by the Government for delivery of equipment.

1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government

representative with a written statement as to its condition or shortages.

2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

D. Equipment furnished by the Government shall be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

E. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

F. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.25 RELOCATED EQUIPMENTƒITEMS

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.

C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".

D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing SPS equipment, required to be relocated.

F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.26 CONSTRUCTION SIGN

A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

C. Maintain sign and remove it when directed by the COR.

D. Detail drawing of construction sign showing required legend and other characteristics of sign is shown on the drawings.

1.27 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign is shown on the drawings.

E. Post the number of accident free days on a daily basis.

1.28 VA TRIRIGA CPMS

VA contractors, selected by award to perform work, are required to get access to the VA TRIRIGA CPMS. The TRIRIGA CPMS is the management and collaborative environment that the VA uses for all Major, Minor and Non-Recurring Maintenance (NRM) projects within the Office of Construction & Facilities Management (CFM), Veterans Health Administration (VHA), National Cemetery Administration (NCA), and the Veterans Benefits Administration (VBA).

The contractor is solely responsible for acquiring access to the VA TRIRIGA CPMS.

To gain access to the VA TRIRIGA CPMS the contractor is encouraged to follow the licensing process outline as specified below:

A. Requirement: TRIRIGA is the management and collaborative environment that VA uses for all construction projects. VA requires its contractors to procure TRIRIGA access as part of the cost of performance for a VA construction related contract.

B. Access Request and Payment can be made through the following URL

https://valicensing.oncfi.com/

Inquiries or to request additional services, contact the following:

Craig Alsheimer, Federal Account Manager

Computerized Facility Integrations, LLC

18000 West Nine Mile Road

Suite 700

Southfield, MI 48075

Email: calsheimer@gocfi.com

Phone: 248-557-4234 Extension 6010; 410-292-7006

C. Process:

1. Once the contractor has been notified by VA of the award and a unique contract number, the contractor can enter a request for access to TRIRIGA at URL https://valicensing.oncfi.com/

2. CFI shall process the request for access and payment. CFI shall create the USER ID and a password. Security provisions required to align the contractor to the Contract Number shall be entered and an email shall be generated and submitted to the requestor.

3. CFI shall also provide standard terms and conditions related to the transaction and use agreement.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification shall apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
   1. The name and address of the proposed consultant.
   2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
   3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and shall notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall

have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service shall include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These shall be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA shall report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, shall not be accepted unless submitted to and approved by the

Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) shall be permitted where necessary to reflect proper logic among work events, but shall have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor shall provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, 1.12 ADJUSTMENT OF CONTRACT COMPLETION.

D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, shall do one or both of the following:
   1. Notify the Contractor concerning his actions, opinions, and objections.
   2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan shall be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission shall be reviewed by the Contracting Officer and, if found to be as previously agreed upon, shall be approved.

E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

1.6 WORK ACTIVITYƒEVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work

activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves shall be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data shall not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS.

C. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces shall perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:
   a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
   b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
   c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
   d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR has approved the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals shall not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and shall not be allowed. Lead and lag time activities shall not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
   1. The appropriate project calendar including working days and holidays.
   2. The planned number of shifts per day.
   3. The number of hours per shift.

   Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the Contracting Officer. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the Contracting Officer's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data

required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, 1.9 PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments shall be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings shall be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress shall be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that shall incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, 1.12 ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, 1.4 COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care shall be taken to ensure that only the original durations shall be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor shall recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This shall require detailed record keeping for each of the manual progress payment updates.**

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor shall conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting shall occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions shall include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates cannot be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the Contracting Officer for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
   1. Delay in completion of any activity/event or group of activities/events, which have been involved with contract changes, strikes, unusual weather, and other delays shall not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
   2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
   3. The schedule does not represent the actual prosecution and progress of the project.
   4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer.

D. The cost of revisions to the project schedule resulting from contract changes shall be included in the proposal for changes in work as specified in FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental), and shall be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time shall be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR shall deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule shall clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension shall be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, shall not be the basis for a change to the contract completion date. The Contracting Officer shall within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question

and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 GENERAL

1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.

1.2 For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.

1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make shall be permitted unless:

A. Satisfactory written evidence is presented to, and approved by COR, that manufacturer cannot make scheduled delivery of approved item or;
B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.

1.4 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals shall not serve as a basis for extending contract time for completion.

1.5 Submittals shall be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon shall be taken by COR on behalf of the Contracting Officer.

1.6 Upon receipt of submittals, Architect-Engineer shall assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional

submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time shall be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1.9 Submittals shall be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals shall receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail or as a pdf document via email and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as shall be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter shall be enclosed with items, and any items received without identification letter shall be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center , name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
   1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
   2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
   3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
   4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
   5. Laboratory test reports shall be sent directly to COR for appropriate action.
   6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
   7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.

D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

E. Approved samples shall be kept on file by the COR at the site until completion of contract, at which time such samples shall be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition shall be used in their proper locations in contract work. At completion of contract, samples that are not approved shall be returned to Contractor only upon request and at Contractor's expense. Such request shall be made prior to completion of the contract. Disapproved samples that are not requested

for return by Contractor shall be discarded after completion of contract.

F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.
2. Reproducible shall be full size.
3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings shall be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1.10 Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

American Structurepoint, Inc.

(Architect-Engineer)

7260 Shadeland Station

(A/E P.O. Address)

Indianapolis, IN 46256

(City, State and Zip Code)

1.11 At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

1.12 Samples for approval shall be sent to Architect-Engineer, in care of COR, VA Medical Center,

2121 Lake Avenue

(P.O. Address)

Fort Wayne, IN 46805

(City, State and Zip Code)

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SECTION 01 45 29

TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

C. American Concrete Institute (ACI):

506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments

E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories shall be accredited by a laboratory accreditation authority and shall be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation shall include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by CORCOR. When it appears materials furnished, or work performed by Contractor, fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
2. Make field density tests in accordance with the primary testing method following ASTM D6938. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. If the testing laboratory propose these alternative methods, they shall provide satisfactory explanation to the COR before the tests are conducted.
   a. Building Slab Subgrade: At least one test of subgrade for every 185 m^2 (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m^2 (2000 square feet) of overlaying building slab, but in no case fewer than three tests.

b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
c. Pavement Subgrade: One test for each 335 m^2 (400 square yards), but in no case fewer than two tests.
d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
f. Footing Subgrade: At least one test for each layer of soil on which footings shall be placed. Subsequent verification and approval of each footing subgrade shall be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: One test per 100 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM C136.
D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:
1. Determine maximum density and optimum moisture content for aggregate base material in accordance with AASHTO T180, Method D.
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191 .
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:
1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).

2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.3 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.4 CONCRETE:

A. Batch Plant Inspection and Materials Testing:
   1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
   2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
   3. Sample and test mix ingredients as necessary to insure compliance with specifications.
   4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
   5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:
   1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
   2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads shall be removed from the site at the Contractor's expense. Any rejected concrete that is placed shall be subject to removal.

3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR, make three cylinders for each 80 m^3 (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR shall require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m^3 (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m^3 (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind

velocity; record maximum temperature of surface of hardened concrete.

11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or

testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in psi.
   e. Weather conditions during placing.
   f. Temperature of concrete in each test cylinder when test cylinder was molded.
   g. Maximum and minimum ambient temperature during placing.
   h. Ambient temperature when concrete sample in test cylinder was taken.
   i. Date delivered to laboratory and date tested.

3.5 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.
B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.6 MASONRY:

A. Mortar Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C780.
      b. Obtain samples during or immediately after discharge from batch mixer.
      c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
      d. Test one sample at 7 days and 2 samples at 28 days.
   2. Two tests during first week of operation; one test per week after initial test until masonry completion.
B. Grout Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C1019.
      b. Test one sample at 7 days and 2 samples at 28 days.
      c. Perform test for each 230 m^2 (2500 square feet) of masonry.
C. Masonry Unit Tests:
   1. Laboratory Compressive Strength Test:

a. Comply with ASTM C140.

b. Test 3 samples for each 460 m^2 (5000 square feet) of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m^2 (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.7 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

a. Inspect welding equipment for capacity, maintenance and working condition.

b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.

c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.

d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.

e. Measure 25 percent of fillet welds.

f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:

1) 20 percent of all shear plate fillet welds at random, final pass only.

g. Verify that correction of rejected welds are made in accordance with AWS D1.1.

h. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:

a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
b. Bolts installed by turn-of-nut tightening shall be inspected with calibrated wrench when visual inspection was not performed during tightening.
c. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
d. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.8 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with “Welder Qualification” procedures of AWS D1.1. Refer to the “Plug Weld Qualification Procedure” in Part 3 “Field Quality Control.”
C. Submit inspection reports, certification, and instances of noncompliance to COR.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor shall consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
   1. Adversely effect human health or welfare,
   2. Unfavorably alter ecological balances of importance to human life,
   3. Effect other species of importance to humankind, or;
   4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:
   1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
   2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
   3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
   4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
   5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion can occur. Waters that are surface discharged shall terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
   6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.
B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
B. U.S. National Archives and Records Administration (NARA):
   33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
   1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COTR for approval, a written and/or graphic Environmental Protection Plan including the following:
      a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
      b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
      c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
      d. Description of the Contractor's environmental protection personnel training program.
      e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
      f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses,

ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.

g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.

h. Permits, licenses, and the location of the solid waste disposal area.

i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.

j. Environmental Monitoring Plans for the job site including land, water, air, and noise.

k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan shall include measures for marking the limits of use areas. This plan shall be incorporated within the Erosion Control Plan.

B. Approval of the Contractor's Environmental Protection Plan shall not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COTR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that shall saved and protected. Protect monuments, works of art, and markers before

construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.

2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.

   a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 2- year storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
   b. Reuse or conserve the collected topsoil sediment as directed by the COTR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
   c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation

basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.

6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
7. Manage and control spoil areas on Government property to limit spoil to areas shown on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that shall prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the COTR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.

1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air

resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Indiana Department of Environmental Management and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COTR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the COTR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of the following:

a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	NA
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.
c. Provide soundproof housings or enclosures for noise-producing machinery.
d. Use efficient silencers on equipment air intakes.
e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COTR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no

additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COTR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19

CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle including the following:

1. Waste Management Plan development and implementation.
2. Techniques to minimize waste generation.
3. Sorting and separating of waste materials.
4. Salvage of existing materials and items for reuse or resale.
5. Recycling of materials that cannot be reused or sold.

D. Contractor shall divert from landfills those items listed on the Construction Debris Monthly report. The items diverted shall be reported on the Construction Debris Monthly Report form and submitted with each monthly pay application.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.

8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website http://www.wbdg.org/tools/cwm.php provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas shall be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

   1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
   2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility shall or shall

not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include the following information:

1. Procedures to be used for debris management.
2. Techniques to be used to minimize waste generation.
3. Analysis of the estimated job site waste to be generated:
   a. List of each material and quantity to be salvaged, reused, recycled.
   b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
   a. On site: Material separation, storage, protection where applicable.
   b. Off site: Transportation means and destination. Include list of materials.
      1) Description of materials to be site-separated and self-hauled to designated facilities.
      2) Description of mixed materials to be collected by designated waste haulers and removed from the site.

c. The names and locations of mixed debris reuse and recycling facilities or sites.

d. The names and locations of trash disposal landfill facilities or sites.

e. Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling. Submit VA standard form for Construction Debris Monthly Report with each Pay Application.

1.6 APPLICABLE PUBLICATIONS

A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

B. U.S. Green Building Council (USGBC): LEED Green Building Rating System for New Construction

1.7 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

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SECTION 02 41 00

DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of portions of buildings, interiors, utilities.

1.2 RELATED WORK:

A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.

B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

F. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.8, INFECTION PREVENTION MEASURES.

H. Asbestos Removal: Section 02 82 11, ASBESTOS ABATEMENT.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, ice, flooding, or pollution. Vacuum and dust the work area daily.

E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
   1. Maintain stairways in usable condition to highest remaining floor. Keep stairway free of obstructions and debris.
   2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement shall have COR's approval.

G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas

specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

B. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown from the project site. Materials removed shall remain the property of the Owner until determination has been made as to whether the Owner shall retain such items. Materials determined to be removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. Items to be removed and retained by the Owner shall be removed from the project area to a location designated by the COR. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. Hazardous materials are present in renovation areas to be selectively demolished. A report on the presence of hazardous materials is on file for review and use. Examine report to become aware of locations where hazardous materials are present. Do not disturb hazardous materials or items suspected of containing hazardous materials.

C. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 02 82 11
ASBESTOS ABATEMENT

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CLASS I NEGATIVE PRESSURE ENCLOSURE ASBESTOS ABATEMENT SPECIFICATIONS

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict shall be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section shall be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of asbestos containing materials (ACM) and asbestos/waste contaminated elements in an appropriate regulated area for the following approximate quantities;

Basement

Demo. Plan Note Number	Asbestos Containing Materials for Abatement	Quantity
1	Asbestos pipe insulation removal above lay-in ceiling tile (mag. block, aircell, layered paper including mud fittings)	
2	Asbestos pipe insulation removal above hard plaster ceilings, perimeter soffits, and in 30 vertical wall chases (mag. block, aircell, layered paper including mud fittings)	
3	12” asbestos floor tile and mastic	
4	Asbestos mastic under non-asbestos 12” vinyl floor tile and carpet	

Notes:

1. Asbestos pipe insulation located above hard plaster ceilings and in vertical pipe chases is to be abated following demolition of the hard plaster and chase walls by other trades. This shall require a separate mobilization by the abatement contractor.
2. The abatement of pipe insulation in vertical pipe chases includes any and all incidental asbestos debris found in the pipe chases.
3. The floor tile mastic is to be removed using a low-odor chemical mastic removal agent.

1.1.3 RELATED WORK

A. Not applicable.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.

B. Abatement activities including removal, clean-up, decontamination of ACM debris in pipe chases, disposal of ACM waste, recordkeeping, security, monitoring, and inspections.

C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 CONTRACTORS USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the COR/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.

B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved pre-abatement work plan. Asbestos abatement drawings of partially occupied buildings shall show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the COR through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the

buildings. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered materials and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; or the VPIH/CIH presents a written **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered air flow and adequately wet any exposed ACM. The Contractor shall not resume any asbestos removal activity until authorized to do so by the VA. A stop asbestos removal order shall be issued at any time the VA determines abatement conditions/activities are not within specification requirements. Work stoppage shall continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions shall be borne by the Contractor, including the industrial hygienist's time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person in writing to the COR and shall require the Contractor to immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

A. =/> 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
B. breach/break in regulated area barrier(s);
C. less than –0.02” WCG pressure in the regulated area;
D. serious injury/death at the site;
E. fire/safety emergency at the site;
F. respiratory protection system failure;
G. power failure or loss of wetting agent; or
H. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of

the contract documents. Drawings shall be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials, typically during removal. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos.

ACE - Asbestos contaminated elements.

ACM - Asbestos containing material.

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-containing waste material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it shall be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency having jurisdiction over the regulated area.

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional sheeting used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shallers with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Buildingƒfacility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - One certified in practice of industrial hygiene by the American Board of Industrial Hygiene. An industrial hygienist Certified in Comprehensive Practice by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean roomƒChanging room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's industrial hygiene consultant (VPIH/CIH.

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contracting Officer's Representative (COR) – COR responsible for the on-going project work, typically the COR.

Contractor's Professional Industrial Hygienist (CPIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist shall meet the qualification requirements of the PIH.

Count - Refers to the fiber count or the average number of fibers greater than five microns in length per cubic centimeter of air.

Decontamination areaƒunit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room,

and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6 mil thick siftproof, dustproof, leaktight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container shall be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be siftproof, dustproof, and leaktight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width ratio of at least 3 to 1.

Fibers per cubic centimeter (f*f*cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than 1 percent asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools shall be handled.

High efficiency particulate air (HEPA) filter - A filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 microns or greater in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP's) - EPA's rule to control emissions of asbestos to the environment.

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL's.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air outside the respirator.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators for organic vapor exposures.

Outside air - The air outside buildings and structures, including the air under a bridge or in an open ferry dock.

Ownerƒoperator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal samplingƒmonitoring - Representative air samples obtained in the breathing zone of the person using a cassette and battery operated pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the PEL is 0.1 fibers per cc.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, sometimes flame retardant in compliance with NFPA 241.

Positiveƒnegative fit check - A method of verifying the fit of a respirator by closing off the filters and breathing in or closing off the exhalation valve and breathing out while detecting leakage of the respirator.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building

owner has actual knowledge, or shall have known through the exercise of due diligence that other materials are ACM, they too shall be treated as PACM. The designation of PACM shall be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH.

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Protection factor - A value assigned by OSHA/NIOSH to indicate the assigned protection a respirator shall provide if worn properly. The number indicates the reduction of exposure level from outside to inside the respirator.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work shall accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they shall exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I nonfriable ACM that has become friable; Category I nonfriable ACM that shall be or has been subjected to sanding, grinding, cutting, or abrading or; Category II nonfriable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area. Also used for bag/drum decontamination in the EDF.

Standard operating procedures (SOP's) - Asbestos work procedures required to be submitted by the contractor before work begins.

Supplied air respirator (SAR) - A respirator that utilizes an air supply separate from the air in the regulated area.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Industrial Hygienist (VPIH) - Department of Veterans Affairs Professional Industrial Hygienist.

VA Certified Industrial Hygienist (VPCIH) – Department of Veteran's Affairs Professional Certified Industrial Hygienist.

COR - The VA official responsible for on-going project work = COR.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM or ACM waste material.

Waste*ƒ*Equipment decontamination facility (W*ƒ*EDF) – The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses shall be subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888

C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300

D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400

E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900

G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420

H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949

I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420

J. MSHA Mine Safety and Health Administration
Respiratory Protection Division
Ballston Tower #3
Department of Labor
Arlington, VA 22203
703-235-1452

K. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000

L. NEC National Electrical Code (by NFPA)

M. NEMA National Electrical Manufacturer's Association
2101 L Street, N.W.
Washington, DC 20037

N. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

O. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236

P. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

Q. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

R. USA United States Army
Army Chemical Corps
Department of Defense
Washington, DC 20420

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and shall have the same force and effect as this specification.

B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.

C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor shall incur all costs of the CPIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern of asbestos abatement include the following regulations.

A. Occupational Safety and Health Administration **(OSHA)**

1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
2. Title 29 CFR 1910.132 - Personal Protective Equipment
3. Title 29 CFR 1910.134 - Respiratory Protection
4. Title 29 CFR 1926 - Construction Industry Standards
5. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
6. Title 29 CFR 1910.1200 - Hazard Communication
7. Title 29 CFR 1910.151 - Medical and First Aid

B. Environmental Protection Agency **(EPA):**

1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)

C. Department of Transportation **(DOT)**

Title 49 CFR 100 - 185 - Transportation

1.5.4 STATE REQUIREMENTS

A. State requirements that apply to the abatement work include the following:

1. Indiana Department of Labor
   A. 29 CFR 1926.1101 by reference
2. Indiana Office of Air Management
   A. Indiana Rule 326 IAC 14-10 (Asbestos NESHAP requirements)
3. Indiana Department of Environmental Management (IDEM)
   A. Indiana Public Law 101-1988; 326 IAC 140-10-3; 326 IAC 18-1; 326 IAC 18-2

1.5.5 LOCAL REQUIREMENTS

Not applicable

1.5.6 STANDARDS

A. Standards which govern asbestos abatement activities include the following:

1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems Z88.2 - Practices for Respiratory Protection.
2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA Filter Units, 7th Edition.

B. Standards which govern encapsulation work include the following:

1. American Society for Testing and Materials (ASTM)

C. Standards which govern the fire and safety concerns in abatement work include the following:
   1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
   2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
   3. NFPA 101 - Life Safety Code

1.5.7 EPA GUIDANCE DOCUMENTS

A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.

B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024

C. Asbestos Waste Management Guidance EPA 530-SW-85-007

D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001

E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.8 NOTICES

A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:

B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification is given to EPA, State, and Local authorities.

1.5.9 PERMITSƒLICENSES

A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.10 POSTING AND FILING OF REGULATIONS

A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each in the clean room at the regulated area where workers shall have daily access to the regulations and keep another copy in the Contractor's office.

1.5.11 VA RESPONSIBILITIES

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements shall be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**

B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.12 SITE SECURITY

A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These shall include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately notify the VA.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area shall record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, and hallways) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency

exits shall not be locked from the inside, however, they shall be sealed with poly sheeting and taped until needed.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Contractor shall have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by VA security/police guards.

1.5.13 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).

B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, shall read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.

C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that shall affect response capabilities.

D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.

E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.

   1. For non-life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.

2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.

F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.

G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that shall require the modification of the standard operating procedures during abatement. Such incidents include: fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.5.14 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who shall be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.

C. A list of all workers who shall participate in the project, including experience and verification of training and accreditation.

D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift shall have adequate training.

E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).

F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.

G. A copy of the Contractor's Standard Operating Procedures for Asbestos Abatement. In these procedures, the following information shall be detailed, specific for this project.

   1. Regulated area preparation procedures;
   2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
   3. Decontamination area set-up/layout and decontamination procedures for employees;
   4. Abatement methods/procedures and equipment to be used;
   5. Personal protective equipment to be used;

H. At this meeting the Contractor shall provide all submittals as required.

I. Procedures for handling, packaging and disposal of asbestos waste.

J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the COR. A request for approval shall be

submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

C. Minimum qualifications for Contractor and assigned personnel are:

1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3. The Contractor Professional Industrial Hygienist (CPIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience; has applicable medical and respiratory protection

documentation; has certificate of training/current refresher and State accreditation/license.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.132;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used shall be NIOSH approved for asbestos abatement activities. The written respiratory protection shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) shall be identified and shall have two (2) years' experience coordinating the program. The RPPC shall submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators shall be submitted to the VA as part of the Contractor's qualification. The procedure shall written clearly enough for workers to understand. A copy of the Respiratory Protection Program shall be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection shall be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel shall have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician has determined they are capable of doing so and has issued a current written opinion for that person.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPR's which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative fit check is done each time the respirator is donned by an employee. Headcoverings shall cover respirator headstraps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a fit check shall preclude that person from wearing a respirator until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

1.7.9 SUPPLIED AIR SYSTEMS

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry".

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any

additional State/Local requirements. Training shall include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof shall be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the opinion the person has been evaluated for working in a heat stress environment while wearing personal protective equipment and is able to perform the work.

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area, they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE - PAPR

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.

B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care shall be taken to follow reasonable procedures in removing the respirator to avoid asbestos fibers wile showering. The following procedure is required as a minimum:

1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.

C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!).**

D. Shower and wash body completely with soap and water. Rinse thoroughly.

E. Rinse shower room walls and floor to drain prior to exiting.

F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with separate personnel (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area shall go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials shall exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF shall be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND WƒEDF

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention shall be provided at the point of connection to the VA system. Water supply shall be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

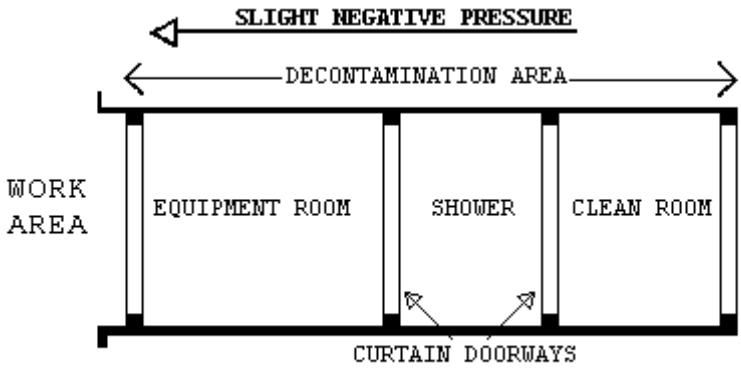
1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF shall be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room shall be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be

separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water shall be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters shall be changed a minimum of daily or more often as needed. Filter changes shall be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall look like as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF is minimum of 2 layers of 6 mil opaque fire retardant poly.



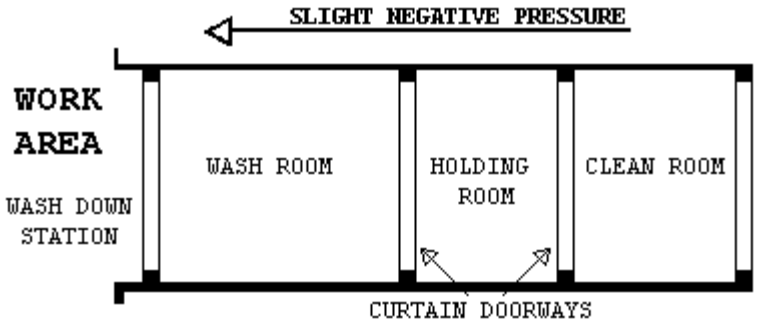
1.9.5 WASTEƒEQUIPMENT DECONTAMINATION FACILITY (WƒEDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2

x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.

5. The W/EDF shall be provided as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



1.9.6 WASTEƒEQUIPMENT DECONTAMINATION PROCEDURES

At washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel shall not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH has submitted verification to the VA's representative.

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).

B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.

C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized place.

D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mils shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.

F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment shall include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.

G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.

H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.

I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).

K. Disposal bags – 2 layers of 6 mil, for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.

L. The VA shall be provided a copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication. Chlorinated compounds shall not be used with any spray adhesive or other product. Appropriate encapsulant(s) shall be provided.

M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued shall be based on a hazard assessment conducted under 29 CFR 1910.132(d).

2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM

The Contractor shall provide enough HEPA negative air machines to completely exchange the regulated area air volume 4 times per hour. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect 4 air

changes per hour. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

2.1.3 DESIGN AND LAYOUT

A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
   1. Method of supplying power to the units and designation/location of the panels.
   2. Description of testing method(s) for correct air volume and pressure differential.
   3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)

A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet shall be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit shall be on casters or wheels.

B. Negative Air Machine Fan: The rating capacity of the fan shall indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan shall be a centrifugal type fan.

C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media shall be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97% when challenged with 0.3 μm dioctylphthalate (DOP) particles. Testing shall have been done in

accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter shall bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 μm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 μm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter shall be held in place with a special housing or clamps.

E. Negative Air Machine Instrumentation: Each unit shall be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit shall have an elapsed time meter to show total hours of operation.

F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout shall be provided to prevent the fan from being operated without a HEPA filter. Units shall be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.

G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriter's Laboratories (UL). Each unit shall be provided with overload protection and the motor, fan, fan housing, and cabinet shall be grounded.

2.1.5 PRESSURE DIFFERENTIAL

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential

meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

2.1.6 MONITORING

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

2.1.7 AUXILIARY GENERATOR

Not applicable.

2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets shall be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which shall seal in the event of failure of the negative pressure system.

2.1.9 TESTING THE SYSTEM

The negative pressure system shall be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Testing shall also be done at the start of each work shift.

2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include the following:

A. Plastic barriers and sheeting move lightly in toward the regulated area.

B. Curtains of the decontamination units move in toward regulated area.
C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS

A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been completed.
The negative air machines shall not be shut down for the duration of the project unless authorized by the VA, in writing.
B. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
C. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been completed for that regulated area.

2.1.12 DISMANTLING THE SYSTEM

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units shall be shut down. The units shall have been **completely decontaminated**, all pre-filters removed and disposed of as asbestos waste, asbestos labels attached and the units inlet/outlet sealed with 2 layers of 6 mil poly.

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area shall be covered to prevent contamination and to facilitate clean-up. Shall adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier shall be solid and capable of withstanding the negative pressure.

2.2.4 CRITICAL BARRIERS

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other

objects/openings in the regulated area. Heat shall be shut off any objects covered with poly.

2.2.5 PRIMARY BARRIERS

A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil fire retardant poly on the walls, unless otherwise directed in writing by the COR. Floor layers shall form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams shall overlap at least 1800 mm (6') and shall be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets shall be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.

B. If stairs and ramps are covered with 6 mil plastic, two layers shall be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

2.2.6 SECONDARY BARRIERS

A loose layer of 6 mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work minimally once per work day.

2.2.7 EXTENSION OF THE REGULATED AREA

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures shall be started immediately and continue until air monitoring indicates background levels are met.

2.2.8 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves shall be firestopped with a fire-rated firestop system providing an air tight seal.

B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the COR. The contractor shall

list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the COR immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the COR or Fire Marshall.

C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the COR for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. The CPIH shall is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

B. The VA shall employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH shall perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors shall not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services shall be borne by the VA except for any repeat of final inspection and testing that shall be required due to unsatisfactory initial results. Any

repeated final inspections and/or testing, if required, shall be paid for by the Contractor.

C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor shall request confirmation of the results by analysis of the samples by TEM. Request shall be in writing and submitted to the VA's representative. Cost for the confirmation of results shall be borne by the Contractor for both the collection and analysis of samples and for the time delay that shall/does result for this confirmation. Confirmation sampling and analysis shall be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.3.2 SCOPE OF SERVICES OF THE VPIHƒCIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH shall perform the following tasks:

1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits shall include any

inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.

4. Task 4: Provide support to the COR such as evaluation of submittals from the Contractor, resolution of conflicts, and interpret data.
5. Task 5: Perform, in the presence of the COR, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
6. Task 6: Issue certificate of decontamination for each regulated area and project report.

B. All documentation, inspection results and testing results generated by the VPIH/CIH shall be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

C. The monitoring and inspection results of the VPIH/CIH shall be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH

The Contractor's CPIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in air sampling and analysis. The IH Technician shall have a NIOSH 582 Course or equivalent and show proof. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA/State Contractor/Supervisor and Building Inspector. The

IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT. A daily log documenting all OSHA requirements for air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the COR and the VPIH/CIH. The log shall contain, at a minimum, information on personnel or area sampled, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH shall perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH responsibilities.

2.4 STANDARD OPERATING PROCEDURES

The Contractor shall have established Standard Operating Procedures (SOP's) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The SOP's shall be modified as needed to address specific requirements of this project and the specifications. The SOP's shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the SOP's are:

A. Minimum Personnel Qualifications
B. Emergency Action Plan/Contingency Plans and Arrangements
C. Security and Safety Procedures
D. Respiratory Protection/Personal Protective Equipment Program and Training
E. Medical Surveillance Program and Recordkeeping
F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area

G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
H. Negative Pressure Systems Requirements
I. Monitoring, Inspections, and Testing
J. Removal Procedures for ACM
K. Removal of Contaminated Soil
L. Encapsulation Procedures for ACM
M. Disposal of ACM waste/equipment
N. Regulated Area Decontamination/Clean-up
O. Regulated Area Visual and Air Clearance
P. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
B. Submit a staff organization chart showing all personnel who shall be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
C. Submit Standard Operating Procedures developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH.
D. Submit the specifics of the materials and equipment to be used for this project with brand names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
   1. Supplied air system, if used, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
   2. Waste water filtration system, shower system, containment barriers.
   3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, fire extinguishers.
   4. Respirators, protective clothing, personal protective equipment.

5. Fire safety equipment to be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Air monitoring shall be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
3. List asbestos regulatory citations, penalties, damages paid and legal actions taken against the company in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1. CPIH: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of SOP's developed; medical opinion; current respirator fit test.
2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion; current respirator fit test.
3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion; current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain english the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of SOP's incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who does and how is air monitoring conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. Rented equipment shall be decontaminated prior to returning to the rental agency.

L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants and the MSDS. Provide application instructions also.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment

failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.

B. The CPIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
   1. Removal of any poly barriers.
   2. Visual inspection/testing by the CPIH prior to application of lockdown.
   3. Packaging and removal of ACM waste from regulated area.
   4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. The report shall include a certificate of completion, signed and dated by the CPIH, in accordance with Attachment #1. All clearance and perimeter samples shall be submitted. The COR shall retain the abatement report after completion of the project.

2.6 ENCAPSULANTS

2.6.1 TYPES OF ENCAPSULANTS

A. The following four types of encapsulants, if used, shall comply with comply with performance requirements as stated in paragraph 2.6.2:
   1. Removal encapsulant - used as a wetting agent to remove ACM.
   2. Bridging encapsulant - provides a tough, durable coating on ACM.
   3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
   4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.6.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

A. General Requirements for all Encapsulants:
   1. ASTM E84: Flame spread of 25; smoke emission of 50.
   2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
   3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
   4. ASTM E96: Permeability - minimum of 0.4 perms.

B. Bridging/Penetrating Encapsulants:
   1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft^2).
   2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
   3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
   4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.

C. Lockdown Encapsulants:
   1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
   2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft^2) (test compatibility with cementitious and fibrous fireproofing).
   3. In certain situations, encapsulants shall have to be applied to hot pipes/equipment. The encapsulant shall be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.6.3 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the COR certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

The COR, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH that all materials and equipment required for the project are on the site, shall arrange for a pre-abatement meeting between the Contractor, the CPIH, Competent Person(s), the COR(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and

the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative shall issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor shall:

A. Conduct a space-by-space inspection with an authorized COR and prepare a written inventory of all existing damage in those spaces where asbestos abatement shall occur. Still or video photography shall be used to supplement the written damage inventory. Document shall be signed and certified as accurate by both parties.

B. The COR, the Contractor, and the VPIH/CIH shall be aware of 10/95 A/E Quality Alert indicating the failure to identify asbestos in the areas listed. Make sure these areas are looked at/reviewed on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside chases/walls; transite piping/ductwork/sheets; behind radiators; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawl spaces(previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; steam line trench coverings.

C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned, HEPA vacuumed, wet wiped, and removed from the work area.

D. HEPA vacuum all of carpeting and floors in the regulated area.

E. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.

B. Upon completion of all preparatory work, the CPIH shall inspect the work and systems and shall notify the VA's representative when the work

is completed in accordance with this specification. The VA's representative shall inspect the regulated area and the systems with the VPIH/CIH and shall require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved SOP's, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.

C. The CPIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative shall notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3.2 REGULATED AREA PREPARATIONS

A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos shall exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs shall be posted following construction of the regulated area enclosure.

B. Shut down and lock out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

C. Shut down and lock out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

D. The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

E. The VA shall provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

F. Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items shall be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Since adequate cleaning of contaminated fabrics is difficult, the VA shall determine whether this option is an appropriate one.

G. Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention shall be paid to machinery behind grills or gratings where access shall be difficult but contamination shall be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After precleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which shall remain in the regulated area and that require special ventilation or enclosure requirements shall be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

H. Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.3 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA GENERAL:

Follow requirements of Section 2.2 – Containment Barriers and Coverings.

3.4 REMOVAL OF ACM

3.4.1 WETTING ACM

A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP's regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant shall be used instead of amended water with written approval of the VA's representative.

B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture shall be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

C. Removal Encapsulant: Provide a penetrating encapsulant designed specifically for the removal of ACM. The material shall, when used, result in adequate wetting of the ACM and retard fiber release during removal.

3.4.2 SECONDARY BARRIER AND WALKWAYS

A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3M) of the area where work is to done. Secure the secondary barrier with duct tape to prevent debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.

B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.4.3 WET REMOVAL OF ACM

A. Adequately and thoroughly wet the ACM to be removed prior to removal to reduce/prevent fiber release to the air. Adequate time shall be allowed for the amended water to saturate the ACM. Abatement personnel shall

not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material shall be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants shall be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!**

B. If ACM does not wet well with amended water due to coating or jacketing, remove as follows:
   1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
   2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material while still wet into disposal bags. Twist tightly the bag neck, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of any residue and move to washdown station adjacent to W/EDF.
   3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not oversaturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6M), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Re-wet the substrate as needed to prevent drying before the residue is removed.
   4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not oversaturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm)

sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers shall be needed for removal.

5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

3.4.4 WET REMOVAL OF AMOSITE PIPE INSULATION

A. The pipe insulation removal areas shown on drawings indicate locations of amosite ACM which shall require local exhaust ventilation and collection as described below, in addition to wet removal.

B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters shall be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity shall have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.

C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the COR. Insure that the material is worked

on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

3.4.5 REMOVAL OF ACMƒDIRT FLOORS AND OTHER SPECIAL PROCEDURES

A. MAJOR ABATEMENT ON DIRT FLOORS:
When working on dirt floors, pick up all chunks of visible asbestos debris using wet methods if possible after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed.

1. Remove ACS as shown on drawings to a minimum depth of 2”. After wetting to minimize dust, shovel dirt into disposal bags. The CPIH shall closely monitor work conditions and take appropriate action to protect workers from exposure to asbestos and heat stress. The minimum number of air changes per hour shall be six using negative air machines. Use special vacuum truck equipped with HEPA filtration to remove soil

3.5 LOCKDOWN ENCAPSULATION

3.5.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, all surfaces shall be encapsulated with a bridging encapsulant.

3.5.2 DELIVERY AND STORAGE

Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the MSDS for the material.

3.5.3 WORKER PROTECTION

Before beginning work with any material for which an MSDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint

pre-filter and an organic vapor cartridge, at a minimum, shall be used in addition to the HEPA filter when a solvent based encapsulant is used. The CPIH shall be responsible for provision of adequate respiratory protection.

3.5.4 ENCAPSULATION OF PIPING

A. Apply two coats of encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions shall be approved by the VA's representative in writing prior to commencing the work.

B. Apply the encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface shall be a uniform third color produced by the mixture.

3.5.5 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, and floor penetration, with two coats of encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the encapsulant. Apply in accordance with 3.5.4 (B).

3.6 DISPOSAL OF ACM WASTE MATERIALS

3.6.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging shall also be met. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.6.2 PROCEDURES

A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures is this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goosenecked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers shall be covered at all times when not in use. NESHAP's signs shall be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.

C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, and metal mesh, which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.7 PROJECT DECONTAMINATION

3.7.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH.

B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination shall be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.

C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination shall be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.7.2 REGULATED AREA CLEARANCE

Air testing and other requirements which shall be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.7.3 WORK DESCRIPTION

Decontamination includes the clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

3.7.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the loose 6 mil layer of poly removed and disposed of along with any gross debris generated by the work.

B. At the start of decontamination, the following shall be in place:
   1. Primary barriers consisting of 2 layers of 6 mil poly on the floor and 4 mil poly on the walls.
   2. Critical barriers consisting of 2 layers of 6 mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
   4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

3.7.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping methods. Use each surface of a cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. If determined by the CPIH/VPIH/CIH additional cleaning(s) shall be needed.

3.7.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH and VPIH/CIH shall perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH shall perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.7.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

3.8 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

3.8.1 GENERAL

Notify the COR 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing shall be performed by the VPIH/CIH starting after the final cleaning.

3.8.2 FINAL VISUAL INSPECTION

Final visual inspection shall include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples shall be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.8.3 FINAL AIR CLEARANCE TESTING

A. After an acceptable final visual inspection by the VPIH/CIH and COR AE Project Engineer, the VPIH/CIH shall perform the final testing. Air samples shall be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 1f/160 sf, 5 PCM samples shall be collected for clearance. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All additional inspection and testing costs shall be borne by the Contractor.**

B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.8.4 FINAL AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured with PCM methods

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH shall secure samples and analyze them according to the following procedures:

1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples shall be collected on 0.8µ MCE filters for PCM analysis. A minimum of 1200 Liters of air shall be collected for clearance samples. Before pumps are started, initiate aggressive sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples shall be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.

3.8.5 CLEARANCE SAMPLING USING PCM:

A. The VPIH/CIH shall perform clearance samples as indicated by the specification.

B. The NIOSH 7400 PCM method shall be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples shall be equal to or less than 0.01 f/cc to clear the regulated area.

3.8.6 CLEARANCE SAMPLING USING TEM

Not applicable.

3.8.7 LABORATORY TESTING OF PCM CLEARANCE SAMPLES

The services of an AIHA accredited laboratory shall be employed by the VA to perform analysis for the air samples. Samples shall be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results shall be furnished to the VA's representative and the Contractor.

3.8.8 LABORATORY TESTING OF TEM SAMPLES

Not Applicable.

3.9 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.9.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

A. Remove all equipment and materials from the project area.

B. Dispose of all packaged ACM waste as required.

C. Repair or replace all interior finishes damaged during the abatement work, as required.

D. Fulfill other project closeout requirements as required in this specification.

3.9.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.9.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule shall be approved in writing by the COR.

3.9.4 RE-INSULATION

See mechanical and plumbing specifications.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:

PROJECT NAME:

VAMC/ADDRESS:

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building): which took place from / / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That the negative pressure system was installed, operated and maintained in order to provide a minimum of 4 actual air changes per hour with a continuous -0.02" of water column pressure.

Signature/Date:

Signature/Date:

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: DATE:

PROJECT ADDRESS:

ABATEMENT CONTRACTOR'S NAME:

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You shall be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You shall be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You shall receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

Physical Characteristics and Background Information on Asbestos
Potential Health Effects Related to Exposure to Asbestos
Employee Personal Protective Equipment
Establishment of a Respiratory Protection Program
State of the Art Work Practices
Personal Hygiene
Additional Safety Hazards
Medical Monitoring
Air Monitoring
Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and shall have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:

Printed Name:

Social Security Number: Witness:

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:

VA MEDICAL FACILITY:

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:

1. I verify that the following individual

   Name: Social Security Number:

   who is proposed to be employed in asbestos abatement work associated with the above project by the named. Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Contractor at the following address.

   Address:

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation shall be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

   Signature of CPIH: Date:

   Printed Name of CPIH:

   Signature of Contractor: Date:

   Printed Name of Contractor:

ATTACHMENT #4

ABATEMENT CONTRACTORƒCOMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:

VA Project #:

VA Project Description:

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I shall certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature Date

Abatement Contractor Competent Person(s) Date

Date

Date

- - - E N D - - -

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:
   1. Section 04 05 16, MASONRY GROUTING.
   2. Section 04 20 00, UNIT MASONRY.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

A. Engage a commercial testing laboratory approved by COR to perform tests specified below.

B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

A. Test mortar and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by COR.

E. After tests have been made and materials approved, do not change without additional test and approval of COR.

F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Mortar:
      a. Test for compressive strength and water retention; ASTM C270.
      b. Mortar compressive strengths 28 days as follows:
         Type M: Minimum 17230 kPa (2500 psi) at 28 days.
         Type S: Minimum 12400 kPa (1800 psi) at 28 days.
         Type N: Minimum 5170 kPa (750 psi) at 28 days.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
   4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Testing laboratory's facilities and qualifications of its technical personnel.
2. Indicating that following items meet specifications:
   a. Portland cement.
   b. Masonry cement.
   c. Mortar cement.
   d. Hydrated lime.
   e. Fine aggregate (sand).

C. Laboratory Test Reports:

1. Mortar, each type.
2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.
4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for Concrete
C91-05.....Masonry Cement
C109-08.....Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04.....Aggregate for Masonry Mortar
C150-09.....Portland Cement
C207-06.....Hydrated Lime for Masonry Purposes

C270-10.....Mortar for Unit Masonry
C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars
C348-08.....Flexural Strength of Hydraulic Cement Mortars
C595-10.....Blended Hydraulic Cement
C780-10.....Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-10.....Pigments for Integrally Colored Concrete
C1329-05.....Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144.
B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

A. ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S, or M.

2.5 MORTAR CEMEMT

ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

2.7 LIQUID ACRYLIC RESIN

A. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

A. Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 MASONRY MORTAR

A. Conform to ASTM C270.
B. Admixtures:
   1. Do not use mortar admixtures unless approved by COR.
   2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
   3. Do not use antifreeze compounds.
C. Colored Mortar:
   1. Maintain uniform mortar color for exposed work throughout.

2. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 MIXING

A. Mix in a mechanically operated mortar mixer.
   1. Mix mortar for at least three minutes but not more than five minutes.
B. Measure ingredients by volume. Measure by the use of a container of known capacity.
C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which shall adhere to vertical surfaces of masonry units.
D. Mortar that has stiffened because of loss of water through evaporations:
   1. Re-tempered by adding water to restore to proper consistency and workability.
   2. Discard mortar that has reached its initial set or has not been used within two hours.

3.2 MORTAR USE LOCATION

A. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) and engineered reinforced unit masonry work.
B. Use Type N mortar for other masonry work, except as otherwise specified.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:
   1. Section 04 20 00, UNIT MASONRY.

1.3 TESTS:

A. Test grout and materials specified.
B. Certified test reports.
C. Identify materials by type, brand name and manufacturer or by origin.
D. Do not use materials until laboratory test reports are approved by Resident Engineer.
E. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Grout:
      a. Test for compressive strength; ASTM C1019.
      b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
   4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Certificates:
   1. Indicating that following items meet specifications:
      a. Portland cement.
      b. Masonry cement.
      c. Grout.
      d. Hydrated lime.
      e. Fine aggregate (sand).

C. Laboratory Test Reports:
   1. Grout, each type.
   2. Admixtures.

D. Manufacturer's Literature and Data:
   1. Cement, each kind.
   2. Hydrated lime.
   3. Admixtures.
   4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for Concrete
C91-05.....Masonry Cement
C150-09.....Portland Cement
C207-06.....Hydrated Lime for Masonry Purposes
C404-07.....Aggregate for Masonry Grout
C476-10.....Grout for Masonry
C595-10.....Blended Hydraulic Cement
C979-10.....Pigments for Integrally Colored Concrete
C1019-11.....Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

2.5 PORTLAND CEMENT:

A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.
B. Grout type proportioned by volume as follows:
   1. Fine Grout:
      a. Portland cement or blended hydraulic cement: one part.
      b. Hydrated lime: 0 to 1/10 part.
      c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
   2. Coarse Grout:
      a. Portland cement or blended hydraulic cement: one part.
      b. Hydrated lime: 0 to 1/10 part.
      c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
      d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
   3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.
   1. Mix grout for at least five minutes.
B. Measure ingredients by volume. Measure by the use of a container of known capacity.
C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
C. Do not use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.

B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.

C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Shop Drawings:

1. Special masonry shapes.
2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
3. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.

C. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.

D. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

1.4 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951-06.....Steel Wire for Masonry Joint Reinforcement.

A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.

A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical PropertiesC34-03 Structural Clay Load-Bearing Wall Tile

C55-09.....Concrete Building Brick

C56-10.....Structural Clay Non-Load-Bearing Tile

C62-10.....Building Brick (Solid Masonry Units Made From Clay or Shale)

C67-09.....Sampling and Testing Brick and Structural Clay Tile

C90-11.....Load-Bearing Concrete Masonry Units

C126-10.....Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units

C216-10.....Facing Brick (Solid Masonry Units Made From Clay or Shale)

C476-10.....Standard Specification for Grout for Masonry

C612-10.....Mineral Fiber Block and Board Thermal Insulation

C744-11.....Prefaced Concrete and Calcium Silicate Masonry Units.

D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber

D2000-08.....Rubber Products in Automotive Applications

D2240-05(R2010).....Rubber Property - Durometer Hardness

D3574-08.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams

F1667-11.....Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:

Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):

D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
   11-2001.....Guide Specifications for Brick Masonry, Part I
   11A-1988.....Guide Specifications for Brick Masonry, Part II
   11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
   11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
   11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued
G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
   1. Unit Weight: Normal weight.
   2. Fire rated units for fire rated partitions.
   3. Sizes: Modular.
   4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
   5. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (one inch) minimum radius rounded vertical exterior corners (bullnose units).
B. Concrete Brick: ASTM C55.

2.2 SHEAR KEYS

A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.3 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
B. Joint Reinforcement:
   1. Form from wire complying with ASTM A951.
   2. Galvanized after fabrication.
   3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.

4. Cross wires welded to longitudinal wires.
5. Joint reinforcement at least 3000 mm (10 feet) in length.
6. Joint reinforcement in rolls is not acceptable.
7. Joint reinforcement that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
9. Ladder Design:
   a. Longitudinal wires deformed 0.16 inch diameter wire.
   b. Cross wires 0.16 inch diameter.
10. Trussed Design:
    a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
    b. Longitudinal wires deformed.

C. Dovetail Anchors:
1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

D. Individual ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.

E. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

F. Corrugated Wall Tie:
1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.

2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

G. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend at least 75 mm (3 inches) into joints of masonry.

2.4 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.

B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.

C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.5 ACCESSORIES

A. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

B. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that can stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry laid in freezing weather only when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:
   1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
   2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
   1. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:
   1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
   2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:
   1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
   2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
   1. Minus 6 mm (1/4 inch).
   2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:
   1. Accurate to minus 0 mm (0 inch).
   2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:
   1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
   2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:
   1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
   2. Tool while mortar is soft enough to be compressed into joints and not raked out.
   3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
   4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:
   1. Extend partitions at least 100 mm (four inches) above suspended ceiling or to overhead construction where no ceiling occurs.
   2. Extend following partitions to overhead construction.
      a. Where noted smoke partitions, full height partitions, and fire-rated partitions are designated on drawings.

b. Both walls at expansion joints.
c. Corridor walls.
d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
e. Reinforced masonry partitions

3. Extend finish masonry partitions at least four-inches above suspended ceiling and continue with concrete masonry units.

F. Lintels:

2. Openings up to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast lintels of 25 Mpa (3000 psi) concrete, of same thickness as partition, and with one Number 5 deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, can be used in lieu of reinforced CMU masonry lintels.
4. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
5. Length for minimum bearing of 100 mm (4 inches) at ends.
6. Build masonry openings over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.
5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.
7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.

H. Use not less than 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless shown otherwise.

I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.

K. Structural Steel Encased in Masonry:
   1. Where structural steel is encased in masonry and the voids between the steel and masonry are filled with mortar, provide a minimum 25 mm (1 inch) mortar free expansion space between the masonry and the steel by applying a box board material to the steel before the masonry is laid.
   2. Do not place spacing material where steel is bearing on masonry or masonry is bearing on steel.

L. Chases:
   1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
   2. Masonry 100 mm (4 inch) nominal thick shall have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
   3. Full recess chases after installation of conduit, with mortar and finish flush.
   4. When pipes or conduits, or both occur in hollow masonry unit partitions retain at least one web of the hollow masonry units.

M. Wetting and Wetting Test:
   1. Test and wet brick or clay tile in accordance with BIA 11B.
   2. Do not wet concrete masonry units before laying.

N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads placed on them during construction.

Q. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
   1. 10 days for girders and beams.
   2. 7 days for slabs.

3. 7 days for reinforced masonry soffits.

3.3 ANCHORAGE

A. Anchorage of Abutting Masonry:
   1. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
   2. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.

B. Masonry Furring:
   1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with corrugated wall ties or dovetail anchors.
   2. Space not over 600 mm (2 feet) on centers in both directions.

C. Anchorage to Steel Beams or Columns:
   1. Use adjustable beam anchors on each flange.
   2. At columns weld the 6 mm (1/4 inch) steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.4 REINFORCEMENT

A. Joint Reinforcement:
   1. Use as joint reinforcement in single wythe concrete masonry unit walls or partitions.
   2. Reinforcing can be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
   3. Brick veneer over frame backing walls does not require joint reinforcement.
   4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
   5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
   6. Joint reinforcement is required in every other course of stack bond CMU masonry.
   7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:
   1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
   2. Use grade 60 bars if not specified otherwise.
   3. Bond Beams:
      a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
      b. Brake bond beams only at expansion joints and at control joints, if shown.
   4. Grout openings:
      a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
      b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.
      c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

3.5 CMU CONTROL JOINTS.

A. Provide CMU control (CJ) joints where shown on drawings.
B. Keep joint free of mortar and other debris.
C. Where joints occur in masonry walls.
   1. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
   2. Install filler, backer rod, and sealant on exposed faces.
D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 BUILDING EXPANSION AND SEISMIC JOINTS

A. Keep joint free of mortar. Remove mortar and other debris.

B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.

C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.7 ISOLATION SEAL

A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.

B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.

C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.8 CONCRETE MASONRY UNITS

A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not use brick jambs in exposed finish work.
5. Use concrete building brick only as filler in backup material where not exposed.
6. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that shall provide fire rating as shown.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.

6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that can destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Joint horizontal reinforcement shall be placed as the masonry work progresses.

3.9 POINTING

A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.

B. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.

C. At joints with existing work match existing joint.

3.10 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:
1. Place grout by hand bucket, concrete hopper, or grout pump.
2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
   a. When grouting is stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
   b. Grout from dam to dam on high lift method.
   c. A longitudinal run of masonry shall be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:
1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:
1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:
1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
2. Place grout in lifts not exceeding 1.5 m (5 ft).
3. Exception:
   Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).
   a. The masonry has cured for at least 4 hours.

b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.

4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.11 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which can reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement shall be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the COR. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.

E. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.
F. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
G. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated “L” and “T” sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.

I. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.12 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.

C. Where solid CMU units are shown, lay with full mortar head and bed joints.

D. Walls:

1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
2. Maintain vertical continuity of reinforced and grouted core or cell cavities to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Grouting:

1. Use “Fine Grout” per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use “Coarse Grout” per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

F. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm^2 (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.
4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

G. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 mm^2 (10 square inches), respectively.
2. Provide cleanout holes in first course at all vertical cells filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour specified, prior to placing grout.
5. Limit grout lifts to a maximum height of 1.5 m (5 feet) and grout pour to a maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, as required by job conditions. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosed before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.

8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as the masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as shown, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide not less than 4.1 mm diameter (8 gage) wire ties spaced 400 mm (16 inches) o.c. for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) o.c. for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Place grout by pumping into grout spaces unless alternate methods are acceptable to the COR.
15. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow not less than 30 minutes, nor more than one hour between lifts of a given pour. Mechanically consolidate each grout lift during pouring operation.
16. Place grout in lintels or beams over openings in one continuous pour.
17. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
18. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and

place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.13 CLEANING AND REPAIR

A. General:
   1. Clean exposed masonry surfaces on completion.
   2. Protect adjoining construction materials and landscaping during cleaning operations.
   3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
   4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Concrete Masonry Units:
   1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
   2. Allow mud to dry before brushing.

- - - E N D - - -

SECTION 05 50 00

METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items
2. Gratings
3. Loose Lintels
3. Safety Nosings
4. Railings

1.2 RELATED WORK

A. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Prime and finish painting: Section 09 91 00, PAINTING.

C. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Grating
2. Safety Nosing

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assemble product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1-97.....Wood Screws

B18.2.2-87(R2005).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A47-99(R2009).....Malleable Iron Castings

A48-03(R2008).....Gray Iron Castings

A53-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A391/A391M-07.....Grade 80 Alloy Steel Chain

A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process

A786/A786M-09.....Rolled Steel Floor Plate

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
B632-08.....Aluminum-Alloy Rolled Tread Plate
C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
F436-10.....Hardened Steel Washers
F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
F1667-11.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):
D1.1-10.....Structural Welding Code Steel
D1.2-08.....Structural Welding Code Aluminum
D1.3-08.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)
AMP 521-01.....Pipe Railing Manual
AMP 500-06.....Metal Finishes Manual
MBG 531-09.....Metal Bar Grating Manual
MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
SP 1-04.....No. 1, Solvent Cleaning
SP 2-04.....No. 2, Hand Tool Cleaning
SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):
RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
B. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
C. Gratings: 500 kg/m^2 (100 pounds per square foot).
D. Manhole Covers: 1200 kg/m^2 (250 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.
B. Stainless Steel: ASTM A167, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Steel Pipe: ASTM A53.
   1. Galvanized for exterior locations.
   2. Type S, Grade A unless specified otherwise.
   3. NPS (inside diameter) as shown.

E. Primer Paint: As specified in Section 09 91 00, PAINTING.

F. Stainless Steel Tubing: ASTM A269, type 302 or 304.

G. Modular Channel Units:
   1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
   2. Form channel with in turned pyramid shaped clamping ridges on each side.
   3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
   4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel shall have primer omitted in concealed locations. Finish screws and nuts with zinc coating.

2.3 HARDWARE

A. Rough Hardware:
   1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
   2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:
   1. Bolts with Nuts:
      a. ASME B18.2.2.
      b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
      c. ASTM F468 for nonferrous bolts.
      d. ASTM F593 for stainless steel.
   2. Screws: ASME B18.6.1.
   3. Washers: ASTM F436, type to suit material and anchorage.
   4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.
   5. Post-Installed Anchors: Torque-controlled expansion anchors.

a. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5, unless otherwise indicated.

2.4 FABRICATION GENERAL

A. Material
1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:
1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections
1. Except as otherwise specified, connections shall be made by welding, riveting or bolting.
2. Field riveting shall not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material shall not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors
1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.

3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, shall be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction shall be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship
1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which can cause injury.
2. Welding:
   a. Weld in accordance with AWS.
   b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
   c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
   d. Finish welded joints to match finish of adjacent surface.
3. Anchors:
   a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6

inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

4. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members to be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:
   1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
   2. Aluminum: NAAMM AMP 501.
      a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
      b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
   3. Steel and Iron: NAAMM AMP 504.
      a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
      b. Surfaces exposed in the finished work:
         1) Finish smooth rough surfaces and remove projections.
         2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
      c. Shop Prime Painting:
         1) Surfaces of Ferrous metal:
            a) Items not specified to have other coatings.
            b) Galvanized surfaces specified to have prime paint.
            c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

2.5 SUPPORTS

A. General:
   1. Fabricate ASTM A36 structural steel shapes as shown.
   2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
   3. Field connections shall be welded or bolted.

B. For Ceiling Hung Toilet Stall:
   1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
   2. Make provision for installation of stud bolts in lower flange of channel.
   3. Provide a continuous steel angle at wall and channel braces spaced as shown.
   4. Use threaded rod hangers.
   5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:
   1. For items supported by metal stud partitions.
   2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
   3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
   4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
   5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
   6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. Supports for Items at Various Conditions at Suspended Ceilings:
   1. Fabricate of structural steel shapes as shown.
   2. Drill for anchor bolts of suspended item.

2.6 GRATINGS

A. Fabricate gratings to support live loads specified and a concentrated load as specified.

B. Provide clearance at all sides to permit easy removal of grating.
C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band all cutouts.
D. Fabricate in sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.
E. Fabricate sections of grating with end-banding bars.
F. Fabricate angle frames and supports, including anchorage as shown.
   1. Fabricate intermediate supporting members from "T's" or angles.
   2. Locate intermediate supports to support grating section edges.
   3. Fabricate frame to finish flush with top of grating.
   4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
   5. Butt or miter, and weld angle frame at corners.
G. Steel Bar Gratings:
   1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
   2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
   3. Interior gratings: Prime paint unless specified galvanized.

2.7 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
   1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
   2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
E. Provide bearing plates for lintels where shown.
F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.

H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.8 SAFETY NOSINGS

A. Fed. Spec. RR-T-650, Type C.
   1. Aluminum: Class 2, Style 2.
B. Fabricate nosings for exterior use from cast aluminum. Use one Class throughout.
C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.9 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.
B. Fabrication General:
   1. Provide continuous welded joints, dressed smooth and flush.
   2. Standard flush fittings, designed to be welded, can used.
   3. Exposed threads shall not be approved.
   4. Form handrail brackets to size and design shown.
   5. Exterior Post Anchors.
      a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
      b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
      c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
C. Handrails:
   1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
   2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.
   1. Provide temporary bracing for such items until concrete or masonry is set.
   2. Place in accordance with setting drawings and instructions.
   3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.
   1. Design and finish as specified for shop welding.
   2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins shall be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.
   1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
   2. Secure supports to concrete inserts by bolting or continuous welding as shown.
   3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts unless shown otherwise.

4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:
1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.

C. Supports for Wall Mounted items:
1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

3.3 GRATINGS

A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
B. Set frame in formwork before concrete is placed.
C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
D. Secure removable supporting members in place with stainless steel bolts.
E. Bolt gratings to supports.

3.4 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.
B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.5 SAFETY NOSINGS

A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
1. Exterior concrete steps.

B. Install flush with horizontal and vertical surfaces.

C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
D. Extend nosings full width of door openings.
E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.6 RAILINGS

A. Steel Posts:
   1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
   2. Install sleeves in concrete formwork.
   3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
   4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
   5. Secure sliding flanged fittings to posts at base with set screws.
   6. Secure fixed flanged fittings to concrete with expansion bolts.
   7. Secure posts to steel with welds.

3.7 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.8 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00

METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies steel stairs with railings.

B. Types:

1. Closed riser stairs with concrete filled treads and platforms.

1.2 RELATED WORK

A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel
A47-99 (R2009).....Ferritic Malleable Iron Castings
A48-03(R2008).....Gray Iron Castings
A53-10.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless
A307-10.....Carbon Steel Bolts and Studs, 60000 psi Tensile Strength
A653/653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process
A563-07.....Carbon and Alloy Steel Nuts
A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy
A786/A786M-09.....Rolled Steel Floor Plates
A1011-10.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy

C. American Welding Society (AWS):

D1.1-10.....Structural Welding Code-Steel

D1.3-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:
Metal Bar Gratings (ANSI/NAAMM MBG 531-09)
AMP521-01.....Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):
2001.....Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support a live load of 500 kg/m^2 (100 pounds per square foot).

B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.

B. Sheet Steel: ASTM A1008.

C. Structural Steel: ASTM A36.

D. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.

E. Steel Plate: ASTM A1011.

F. Iron Castings: ASTM A48, Class 30.

G. Malleable Iron Castings: ASTM A47.

2.3 FABRICATION GENERAL

A. Fasteners:
1. Conceal bolts and screws wherever possible.
2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.

B. Welding:
1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place.

E. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe with flush.
   1. Connections shall be standard fittings designed for welding, or coped or mitered pipe with full welds.
   2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
B. Return ends of handrail to wall and close free end.
C. Provide standard terminal castings where fastened to newel.
D. Space intermediate posts not over six feet on center between end post or newel post.
E. Fabricate handrail brackets from cast malleable iron.
F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
B. Fabricate pans for treads and platforms, and risers from sheet steel.
C. Form risers with sanitary cove.
D. Fabricate stringers, headers, and other supporting members from structural steel.
E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide hangers and struts required to support the loads imposed.
B. Perform job site welding and bolting as specified for shop fabrication.
C. Set stairs and other members in position and secure to structure as shown.
D. Install stairs plumb, level and true to line.
E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.
B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).

D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.

B. Touch-up abraded areas with same primer paint used for shop priming.

C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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SECTION 06 10 00

ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, and rough hardware.

1.2 RELATED WORK:

A. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUMBITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction

C. American Institute of Timber Construction (AITC):
A190.1-07.....Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87.....Square and Hex Nuts
B18.6.1-97.....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws

E. American Plywood Association (APA):

E30-07.....Engineered Wood Construction Guide

F. American Society for Testing And Materials (ASTM):

A47-99(R2009).....Ferritic Malleable Iron Castings

A48-03(R2008).....Gray Iron Castings

A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D143-09.....Small Clear Specimens of Timber, Method of Testing

D1760-01.....Pressure Treatment of Timber Products

D2559-10.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions

D3498-11.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems

F844-07.....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-08.....Nails, Spikes, and Staples

G. Federal Specifications (Fed. Spec.):

MM-L-736C.....Lumber; Hardwood

H. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

J. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

K. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
   1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
   2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.

C. Lumber Other Than Structural:
   1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
   2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
   3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.

D. Sizes:
   1. Conforming to Prod. Std., PS20.
   2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:
   1. At time of delivery and maintained at the site.
   2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
   3. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:
   1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
   2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:
   1. Do not treat Heart Redwood and Western Red Cedar.

2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

A. Comply with Prod. Std., PS 1.
B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

2.3 STRUCTURAL-USE PANELS

A. Comply with APA.
B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
C. Wall and Roof Sheathing:
   1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

2.4 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:
   1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
   2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
C. Washers
   1. ASTM F844.
   2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:
1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
   a. Common: Type I, Style 10.
   b. Concrete: Type I, Style 11.
   c. Barbed: Type I, Style 26.
   d. Underlayment: Type I, Style 25.
   e. Masonry: Type I, Style 27.
   f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Adhesives:
1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:
1. AFPA National Design Specification for Wood Construction for timber connectors.
2. AITC Timber Construction Manual for heavy timber construction.
3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
4. APA for installation of plywood or structural use panels.
5. ASTM F 499 for wood underlayment.
6. TPI for metal plate connected wood trusses.

B. Fasteners:
1. Nails.
   a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
   b. Use special nails with framing connectors.
   c. For sheathing, select length of nails sufficient to extend 25 mm (1 inch) into supports.

d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
g. Nailing Schedule; Using Common Nails:
   1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
   2) Bridging to joist, toe nail each end two-8d
   3) Ledger strip to beam or girder three-16d under each joint.
   4) Sheathing:
      a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
      b) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.

2. Bolts:
   a. Fit bolt heads and nuts bearing on wood with washers.
   b. Countersink bolt heads flush with the surface of nailers.
   c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchoring to solid masonry or concrete in drilled holes can be used.
   d. Use toggle bolts to hollow masonry or sheet metal.
   e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
   a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
   b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins shall be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
   a. Where shown or option to nails.
   b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.

c. Spaced same as nails.

C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
   1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
   2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
   3. Closely fit, and set to required lines.

D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.

E. Blocking Nailers, and Furring:
   1. Install furring, blocking, nailers, and grounds where shown.
   2. Use longest lengths practicable.
   3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
   4. Layers of Blocking or Plates:
      a. Stagger end joints between upper and lower pieces.
      b. Nail at ends and not over 600 mm (24 inches) between ends.
      c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

F. Sheathing:
   1. Use plywood or structural-use panels for sheathing.
   2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
   3. Set nails not less than 9 mm (3/8 inch) from edges.
   4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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SECTION 06 40 23

INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section includes the following:

1. Plastic-laminate cabinets.
2. Cabinet hardware and accessories.

B. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

1.2 RELATED WORK

A. Section 12 36 00, COUNTERTOPS

1.3 SUBMITTALS

A. Product Data: For panel products high-pressure decorative laminate, adhesive for bonding plastic laminate, cabinet hardware and accessories and finishing materials and processes.

B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

1. Show details full size.
2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
3. Show locations and sizes of cutouts and holes for plumbing fixtures faucets soap dispensers and other items installed in architectural woodwork.
4. Show veneer leaves with dimensions, grain direction, exposed face, and identification numbers indicating the flitch and sequence within the flitch for each leaf.

C. Samples:

1. Plastic laminates, 8 by 10 inches, for each type, color, pattern, and surface finish, with 1 sample applied to core material and specified edge material applied to 1 edge.
2. Exposed cabinet hardware and accessories, one unit for each type and finish.

D. Product Certificates: For each type of product, signed by product manufacturer.

E. Woodwork Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

F. Qualification Data: For Installer and fabricator.

1.4 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in AWI's Quality Certification Program.

B. Installer Qualifications: Fabricator of products and certified participant in AWI's Quality Certification Program.

C. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork with sequence-matched wood veneers and transparent-finished wood doors that are required to be of same species as woodwork.

D. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.

1. Provide AWI Quality Certification Program labels and certificates indicating that woodwork, including installation, complies with requirements of grades specified.

E. Quality Standard: Unless otherwise indicated, comply with WI's "Manual of Millwork" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.

1. The Contract Documents contain selections chosen from options in the quality standard and additional requirements beyond those of the quality standard. Comply with such selections and requirements in addition to the quality standard.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork shall be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.

1.7 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

B. Hardware Coordination: Distribute copies of approved hardware schedule specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)" to fabricator of architectural woodwork; coordinate Shop Drawings and fabrication with hardware requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.

B. Wood Products: Comply with the following:

1. Hardboard: AHA A135.4.
2. Medium-Density Fiberboard: ANSI A208.2, Grade MD.
3. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.
4. Particleboard: Straw-based particleboard complying with requirements in ANSI A208.1, Grade M-2, except for density.
5. Softwood Plywood: DOC PS 1, Medium Density Overlay.

C. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated or, if not indicated, as required by woodwork quality standard.

2.2 CABINET HARDWARE AND ACCESSORIES

A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets, except for items specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)."

B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 170 degrees of opening, self-closing.

C. Back-Mounted Pulls: BHMA A156.9, B02011.

D. Wire Pulls: Back mounted, solid metal, 4 inches long, 1-1/4 inches deep, and 5/16 inch in diameter.

E. Catches: Magnetic catches, BHMA A156.9, B03141.

F. Shelf Rests: BHMA A156.9, B04013; metal, two-pin type with shelf hold-down clip.

G. Drawer Slides: BHMA A156.9, B05091.

1. Standard Duty (Grade 1, Grade 2, and Grade 3): Side mounted; full-extension type; epoxy-coated steel with polymer rollers.
2. Heavy Duty (Grade 1HD-100 and Grade 1HD-200): Side mounted; full-extension type; zinc-plated steel ball-bearing slides.
3. Box Drawer Slides: Grade 1HD-100; for drawers not more than 6 inches high and 24 inches wide.
4. File Drawer Slides: Grade 1HD-200; for drawers more than 6 inches high or 24 inches wide.
5. Pencil Drawer Slides: Grade 1; for drawers not more than 3 inches high and 24 inches wide.
6. Keyboard Slides: Grade 1HD-100; for computer keyboard shelves.
7. Trash Bin Slides: Grade 1HD-200; for trash bins not more than 20 inches high and 16 inches wide.

H. Door Locks: BHMA A156.11, E07121.

I. Drawer Locks: BHMA A156.11, E07041.

J. Grommets for Cable Passage through Countertops: 2-inch OD, molded-plastic grommets and matching plastic caps with slot for wire passage.

1. Color: To be selected from manufacturer's full range of colors.

K. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.

1. Satin Stainless Steel: BHMA 630.

L. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

2.3 MISCELLANEOUS MATERIALS

A. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.

B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

C. Adhesives, General: Do not use adhesives that contain urea formaldehyde.

D. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement.

1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.4 FABRICATION, GENERAL

A. Interior Woodwork Grade: Unless otherwise indicated, provide Premium-grade interior woodwork complying with referenced quality standard.

B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.

C. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges to radius indicated for the following:

1. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members 3/4 Inch Thick or Less: 1/16 inch.
2. Edges of Rails and Similar Members More Than 3/4 Inch Thick: 1/8 inch.
3. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members and Rails: 1/16 inch.

D. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.

1. Notify Architect seven days in advance of the dates and times woodwork fabrication shall be complete.
2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check

measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.

E. Shop-cut openings to maximum extent possible to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

1. Seal edges of openings in countertops with a coat of varnish.

F. Install glass to comply with applicable requirements in Division 08 Section "Glazing" and in GANA's "Glazing Manual." For glass in wood frames, secure glass with removable stops.

2.5 PLASTIC LAMINATE-FACED CABINETS

A. Grade: Premium.

B. Colors, Patterns, and Finishes: See section 090600 Schedule for finish.

C. AWI Type of Cabinet Construction: As indicated.

D. Reveal Dimension: As indicated.

E. Laminate Cladding for Exposed Surfaces: High-pressure decorative laminate complying with the following requirements:

1. Horizontal Surfaces Other Than Tops: Grade HGS.
2. Postformed Surfaces: Grade HGP.
3. Vertical Surfaces: Grade HGS.
4. Edges: PVC edge banding, 3mm thick, matching laminate in color, pattern, and finish on all cabinet doors and drawer edges.

F. Materials for Semiexposed Surfaces:

1. Surfaces Other Than Drawer Bodies: High-pressure decorative laminate, Grade VGS.
   a. Edges of Plastic-Laminate Shelves: PVC edge banding, 0.12 inch thick, matching laminate in color, pattern, and finish.
   b. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, Grade VGS.
2. Drawer Sides and Backs: Solid-hardwood lumber.
3. Drawer Bottoms: Hardwood plywood.

G. Concealed Backs of Panels with Exposed Plastic Laminate Surfaces: High-pressure decorative laminate, Grade BKL.

H. Provide dust panels of 1/4-inch plywood or tempered hardboard above compartments and drawers, unless located directly under tops.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.

B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

A. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.

1. Install cabinets with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
2. Maintain veneer sequence matching of cabinets with transparent finish.
3. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches o.c. with No. 10 wafer-head sheet metal screws through metal backing or metal framing behind wall finish.

B. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.

C. Refer to Division 09 Sections for final finishing of installed architectural woodwork not indicated to be shop finished.

3.3 ADJUSTING AND CLEANING

A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.

B. Clean, lubricate, and adjust hardware.

C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

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SECTION 07 1300

SHEET WATERPROOFING

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Sheet membrane waterproofing.

B. Protection boards.

C. Waterproofing system accessory products.

1.2 RELATED REQUIREMENTS

A. Section 03 30 00 - Cast-in-Place Concrete: Concrete substrate.

B. Section 07 21 13 - Thermal Insulation: Insulation used for protective cover.

C. Section 07 60 00 - Sheet Metal Flashing and Trim: Counterflashing.

D. Section 07 92 00 - Joint Sealers: Sealant for joints in substrates.

1.3 REFERENCE STANDARDS

A. ASTM D412 - Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers- Tension; 2006a (Reapproved 2013).

B. ASTM D570 - Standard Test Method for Water Absorption of Plastics; 1998 (Reapproved 2010).

C. ASTM D882 - Standard Test Method for Tensile Properties of Thin Plastic Sheeting; 2012.

D. ASTM D903 - Standard Test Method for Peel or Stripping Strength of Adhesive Bonds; 1998 (Reapproved 2010).

E. ASTM D1876 - Standard Test Method for Peel Resistance of Adhesives (T-Peel Test); 2008,

F. ASTM D5295 - Standard Guide for Preparation of Concrete Surfaces for Adhered (Bonded) Membrane Waterproofing Systems; 2000 (Reapproved 2006).

G. ASTM D5385 - Standard Test Method for Hydrostatic Pressure Resistance of Waterproofing Membranes; 1993 (Reapproved 2006).

H. ASTM E96/E96M - Standard Test Methods For Water Vapor Transmission of Materials; 2012.

1.4 SUBMITTALS

A. Product Data: Provide data for membrane.

B. Shop Drawings: Indicate special joint or termination conditions and conditions of interface with other materials.

C. Certificate: Certify that products meet or exceed specified requirements.

D. Manufacturer's Installation Instructions: Indicate special procedures.

E. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

1.5 QUALITY ASSURANCE

A. Membrane Manufacturer Qualifications: Company specializing in waterproofing sheet membranes with minimum two years experience.

B. Installer Qualifications: Company specializing in performing the work of this section approved by manufacturer.

1.6 FIELD CONDITIONS

A. Maintain ambient temperatures above 40 degrees F for 24 hours before and during application and until liquid or mastic accessories have cured.

1.7 WARRANTY

A. Provide five year manufacturer warranty for waterproofing failing to resist penetration of water, except where such failures are the result of structural failures of building. Hairline cracking of concrete due to temperature change or shrinkage is not considered a structural failure.

PART 2 PRODUCTS

2.1 WATERPROOFING APPLICATIONS

A. Self-Adhered Rubberized asphalt membrane waterproofing: Use at Concrete Foundation Wall.

1. Cover with rigid insulation protection board.

2.2 MEMBRANE MATERIALS

A. Self-Adhered Rubberized Asphalt Membrane:

1. Thickness: 60 mil (0.060 inch).
2. Sheet Width: Minimum 36 inches.
3. Tensile Strength:
   a. Film: 5000 pounds per square inch, minimum, measured according to ASTM D882 and at grip-separation rate of 2 inches per minute.
   b. Membrane: 325 pounds per square inch, minimum, measured according to ASTM D412 Method A, using die C and at spindle-separation rate of 2 inches per minute.
4. Elongation at Break: 300 percent, minimum, measured according to ASTM D412.
5. Water Vapor Permeance: 0.05 perm, maximum, measured in accordance with ASTM E96/E96M.

6. Low Temperature Flexibility: Unaffected when tested according to ASTM D1970 at minus 20 degrees F, 180 degree bend on 1 inch mandrel.
7. Peel Strength: 7 pounds per inch, minimum, when tested according to ASTM D903.
8. Lap Adhesion Strength: 5 pounds per inch, minimum, when tested according to ASTM D1876.
9. Puncture Resistance: 50 pounds, minimum, measured in accordance with ASTM E154.
10. Water Absorption: 0.1 percent increase in weight, maximum, measured in accordance with ASTM D570, 24 hour immersion.
11. Hydrostatic Resistance: Resists the weight of 200 feet when tested according to ASTM D5385.
12. Adhesives, Sealants, Tapes, and Accessories: As recommended by membrane manufacturer.

2.3 ACCESSORIES

A. Protection Board: Rigid insulation specified in Section 07 21 13 THERMAL INSULATION.
B. Protection Board: Type capable of preventing damage to waterproofing due to backfilling and construction traffic.
C. Flexible Flashings: Type recommended by membrane manufacturer.
D. Termination Bars: Type recommended by membrane manufacturer.
E. Counterflashings: As specified in Section 07 60 00.

PART 3 EXECUTION

3.1 EXAMINATION

A. Verify existing conditions before starting work.
B. Verify substrate surfaces are durable; free of matter detrimental to adhesion or application of waterproofing system.
C. Verify that items that penetrate surfaces to receive waterproofing are securely installed.

3.2 PREPARATION

A. Protect adjacent surfaces not designated to receive waterproofing.
B. Do not apply waterproofing to surfaces unacceptable to membrane manufacturer.
C. Concrete Surfaces for Adhesive Bonding: Prepare concrete substrate according to ASTM D5295.

1. Remove substances that inhibit adhesion including form release agents, curing compounds admixtures, laitance, moisture, dust, dirt, grease and oil.
2. Repair surface defects including honeycombs, fins, tie holes, bug holes, sharp offsets, rutted cracks, ragged corners, deviations in surface plane, spalling and delaminations, as described in the reference standard.
3. Remove and replace areas of defective concrete as specified in Section 03 30 00.
4. Prepare concrete for adhesive bonded waterproofing using mechanical or chemical methods described in the referenced standard.
5. Test concrete surfaces as described in the referenced standards. Verify surfaces are ready to receive adhesive bonded waterproofing membrane system.

3.3 INSTALLATION - MEMBRANE

A. Install membrane waterproofing in accordance with manufacturer's instructions.

B. Roll out membrane. Minimize wrinkles and bubbles.

C. Overlap edges and ends and seal by method recommended by manufacturer, minimum 3 inches. Seal permanently waterproof. Apply uniform bead of sealant to joint edge.

D. Reinforce membrane with multiple thickness of membrane material over joints, whether joints are static or dynamic.

E. Weather lap joints on sloped substrate in direction of drainage. Seal joints and seams.

F. Install flexible flashings. Seal items penetrating through membrane with flexible flashings. Seal watertight to membrane.

G. Seal membrane and flashings to adjoining surfaces. Install termination bar at all edges. Install termination bar over all exposed edges.

3.4 INSTALLATION - PROTECTION BOARD

A. Adhere protection board to substrate with compatible adhesive.

3.5 FIELD QUALITY CONTROL

A. On completion of horizontal membrane installation, dam installation area in preparation for flood testing.

B. Flood to minimum depth of 1 inch with clean water. After 48 hours, inspect for leaks.

C. If leaking is found, remove water, repair leaking areas with new waterproofing materials as directed by Architect; repeat flood test. Repair damage to building.

D. When area is proven watertight, drain water and remove dam.

3.6 PROTECTION

A. Do not permit traffic over unprotected or uncovered membrane.

--END OF SECTION--

SECTION 07 21 13

THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies thermal and acoustical insulation for buildings.

B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.

B. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Insulation, each type used
2. Adhesive, each type used.
3. Tape

C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

A. Store insulation materials in weathertight enclosure.

B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

D792.....Density and Specific Gravity of Plastics by Displacement

D570.....Water Absorption of Plastics

D638.....Tensile Properties of Plastics

D3670.....Standard Specification for Rigid Poly Vinyl Chloride (PVC) Siding

C270-10.....Mortar for Unit Masonry

C516-08.....Vermiculite Loose Fill Thermal Insulation
C549-06.....Perlite Loose Fill Insulation
C552-07.....Cellular Glass Thermal Insulation.
C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
C591-09.....Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation
C612-10.....Mineral Fiber Block and Board Thermal Insulation
C665-06.....Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
C728-05 (R2010).....Perlite Thermal Insulation Board
C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness
C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
D312-00(R2006).....Asphalt Used in Roofing
E84-10.....Surface Burning Characteristics of Building Materials
F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Glass fiber reinforced	6 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 PERIMETER INSULATION IN CONTACT WITH SOIL:

A. Extruded polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.

2.3 EXTERIOR FRAMING OR FURRING INSULATION:

A. Batt or Blanket: Optional.

B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.

2.4 ACOUSTICAL INSULATION:

A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).

B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.

C. Thickness as shown; of widths and lengths to fit tight against framing.

2.5 FASTENERS:

A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.

B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.

2.6 ADHESIVE:

A. As recommended by the manufacturer of the insulation and protection board.

B. Asphalt: ASTM D312, Type III or IV.

C. Mortar: ASTM C270, Type 0.

2.7 TAPE:

A. Pressure sensitive adhesive on one face.

B. Perm rating of not more than 0.50.

2.8 FRP PROTECTION LINER

A. Fiberglass reinforced plastic (FRP) protection liner material

B. Size as required for use in protecting above grade exposed rigid insulation in standard widths and longest lengths available.

2.9 SEALANT

A. Urethane, polyurethane or acrylic based sealants without silicone.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

B. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

C. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 PERIMETER INSULATION:

A. Vertical insulation:

1. Fill joints of insulation with same material used for bonding.
2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.

3.3 PROTECTION LINER

A. Install with non-solvent based adhesive as recommended by manufacturer.

3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

A. Pack insulation around door frames and windows and in building expansion joints. Pack inside exterior wall voids where mechanical units have been removed. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.

B. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

3.5 ACOUSTICAL INSULATION:

A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.

B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.

C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend

insulation over wall insulation systems not extending to structure above.

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SECTION 07 22 00

ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof and deck insulation on new construction ready to receive roofing or waterproofing membrane.

1.2 RELATED WORK

A. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.

B. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.

C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings

C. ASTM International (ASTM):

C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel

C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

C1396/C1396M-09.....Standard Specification for Gypsum Board

E84-09.....Standard Test Method for Surface Burning Characteristics of Building Material

F1667-05.....Driven Fasteners: Nails, Spikes, and Staples

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-10.....Approved Standard for Class 1 Roof Coverings

1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov

G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)

1.4 PERFORMANCE REQUIREMENTS

A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 20, with minimum R-value at any location of 10.

B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.

B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.

C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

D. Requirements of roofing system uplift pressure design for specified roofing system.

E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Roofing cement, each type.
2. Roof insulation, each type.
3. Fastening requirements.

C. Shop Drawings: Include plans, sections, details, and attachments.
1. Nailers, cants, and terminations.
2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.

D. Samples:
1. Roof insulation, each type.
2. Nails and fasteners, each type.

E. Certificates:
1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.

F. Laboratory Test Reports: Thermal values of insulation products.

G. Layout of tapered roof system showing units required.

H. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings shall be accepted in-lieu-of copies of test reports.
2. Compliance with flame spread and smoke developed ratings shall not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."

3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
   1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
   2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
      a. Plastic Foam Adhesives: 50 g/L.
      b. Multipurpose Construction Adhesives: 70 g/L.
      c. Fiberglass Adhesives: 80 g/L.
      d. Contact Adhesives: 80 g/L.
      e. Other Adhesives: 250 g/L.
      f. Nonmembrane Roof Sealants: 300 g/L.
      g. Sealant Primers for Nonporous Substrates: 250 g/L.
      h. Sealant Primers for Porous Substrates: 775 g/L.
B. Primer: ASTM D41.
C. Insulation Adhesive (as recommended by Insulation Manufacturer):
   1. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
   2. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
D. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.

B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.

C. Tapered Roof Insulation System:

1. Fabricate of polyisocyanurate. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 INSULATION ACCESSORIES

A. Cants and Tapered Edge Strips:

1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.

2.4 FASTENERS

A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.

B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Comply with requirements of Division 07 roofing section.

3.3 RIGID INSULATION INSTALLATION

A. Insulation Installation, General:

1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.

3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
4. Cant Strips: Install preformed insulation cant strips or wood cant strips specified in Division 06 Section ROUGH CARPENTRY at junctures of roofing system with vertical construction.

B. Insulation Thickness:
1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
3. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
4. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.

D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.

E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.

F. Cut to fit tight against blocking or penetrations.

G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

H. Installation Method:
1. Adhered Insulation:
   a. Prime substrate as required.
   b. Set each layer of insulation firmly in solid mopping of hot asphalt.

c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.

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SECTION 07 24 00

EXTERIOR INSULATION AND FINISH SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

Exterior Finish Systems specified in this section consist of an Exterior Insulation and Finish System (EIFS) which are applied over cement board sheathing.

1.2 RELATED WORK

A. Gypsum Sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:
Two 300 mm (one-foot) square samples of the EIFS finishes over sheathing identical to the proposed installation in thickness, color, texture insulation and workmanship.

C. Test Reports and Manufacturer's Literature

1. Manufacturer's literature and instructions for installation of the system. Include manufacturer's recommended details for corner treatment, sills, soffits, dentils, quoins, lintels, openings and other special applications.
2. Summary of test results by the Exterior Finish System manufacturer to substantiate compliance with the specified performance requirements. Furnish complete test reports as required.
3. Statement by Exterior Finish System manufacturer that all components of the system proposed for use on this project are approved by that manufacturer.
4. Statement by the Installer of the Exterior Finish System that they are experienced with the installation, having done at least three (3) projects using this system and can furnish names and locations of these projects if required.

1.4 DELIVERY AND STORAGE

A. Deliver materials in unopened packages with manufacturer's labels intact, legible and grade seals unbroken.

B. Store and handle in strict compliance with manufacturer's instructions. Protect from damage.

C. Remove from premises any damaged or deteriorated material.

1.5 ENVIRONMENTAL CONDITIONS

Unless a higher temperature is required by the system manufacturer, the ambient air temperature shall be 7 degrees Celsius (45 degrees F) or greater and rising at the time of installation of the system and shall be predicted to remain at 7 degrees Celsius (45 degrees F) or greater for at least 24 hours after installation.

1.6 WARRANTY

Exterior Finish system shall be warranted against water leakage past the weather resistive barrier and other defects in materials and workmanship, and shall be subject to the terms of Article "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be ten years.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B117-09.....Operating Salt Spray (Fog) Apparatus

C67-09.....Sampling and Testing Brick and Structural Clay Tile

C177-10.....Steady-State Heat Flux measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus

C297-10.....Flatwise Tensile Strength of Sandwich Constructions

C578-10.....Rigid, Cellular Polystyrene Thermal Insulation

C666-03(R2008).....Resistance of Concrete to Rapid Freezing and Thawing

C920-11.....Elastomeric Joint Sealants

D968-10.....Abrasion Resistance of Organic Coatings by Falling Abrasive

D2794-93(R2010).....Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)

E84-10.....Surface Burning Characteristics of Building Materials

E96-10.....Water Vapor Transmission of Materials

E108-10.....Fire Tests of Roof Coverings

E330-02(R2010).....Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

E331-00.....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

G90-10.....Accelerated Outdoor Weathering of Nonmetallic Materials Using Concentrated Natural Sunlight

C. Exterior Insulation Manufacturers Association (EIMA)

101.86-1992.....Resistance of Exterior Insulation and Finish Systems to the Effects of Rapid Deformation (Impact)

PART 2 PRODUCTS

2.1 EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

A. Description: The PB system consists of Type I molded rigid polystyrene insulation adhesively adhered to the sheathing and finished with a glass-fiber-mesh reinforced based-coat and a textured finish coat.

B. Performance Requirements:

TEST	TEST METHOD	REQUIREMENT
Flame Spread (Test samples shall include base coat, fabric, finish mounted on non- combustible substrate)	ASTM E84	Flame spread of 25 or less. Smoke developed rating 450 or less.
Full Scale Wall Fire Test	ASTM E108	No significant surface flaming or propagation of vertical or lateral flames
Impact Resistance (Sample shall be cured. Finish, base coat and fabric over 25mm (1 inch) insulation typical of project application)	EIMA 101.86 (Hemispherica l Head Test)	Standard Impact Resistance 2.83 to 5.54J (25-49 inch-lbs)
Structural Performance (Test panels 1200 mm x 1200 mm (4 feet by 4 feet) typical of project application)	ASTM E330	No permanent deformation, delamination or deterioration for positive and negative pressures as required.
Water Penetration	ASTM E331	No Water penetration
Abrasion Resistance	ASTM D968	500 liters of sand-slight smoothing - no loss of film integrity
Accelerated Weathering	ASTM G90	2000 hours. No deterioration
Salt Spray Resistance	ASTM B117	Withstand 300 hours. No deleterious effects.
Water Vapor	ASTM E96	Not more than 18 grains an hour per square foot.
Absorption-Freeze-Thaw (Pre-weighed 100 mm x 200 mm (4" by 8") specimens; 25 mm (1") insulation, faced with finish coat cured and stored in air; tested with edges and back open.)	ASTM C67 50 Cycles: 20 hrs. at - 9 deg C ; 4-hr. thaw in water	After 50 cycles – Total weight gain of not more than 6.2 grams. No checking splitting, or cracking.

C. Adhesive: Manufacturers standard product including primer as required compatible with sheathing.

D. Insulation:

1. Thermal Resistance: Thermal resistance (R-value), as indicated, measured by ASTM C177.
2. Insulating Material: ASTM C578, as recommended by EIFS manufacturer and treated to be compatible with EIFS components. Age insulation a minimum of 6 weeks prior to installation.
3. Provide Type I Molded Expanded Polystyrene (MEPS) insulation board for Type PB systems, in sizes as required except no larger than 600 mm X 1200 mm (24 X 48 inches) boards, and not more than 100 mm (4 inches) in thickness.

E. Create a means of drainage between the insulation board and cement board sheathing.

F. All penetrations and terminations shall be flashed.

G. Mechanical Anchors: As recommended by the EIFS manufacturer.

H. Accessories: Conform to the recommendations of the EIFS manufacturer, including trim, edging, anchors, expansion joints, and other items required for proper installation of the EIFS. All metal items and fasteners to be corrosion resistant.

I. Reinforcing Fabric: Balanced, open weave, glass fiber fabric made from twisted multi-end strands specifically treated for compatibility with the other materials of the system. Minimum weight 4.3 oz/sq. yd.

J. Base Coat: For PB system, manufacturer's standard product. Minimum thickness of 1-1/2 times reinforcing fabric thickness but not less than 2.4 mm (3/32 inches) wet thickness.

K. Finish Coat: For PB system, manufacturer's standard product. Minimum thickness 1.6 mm (1/16 inch), complying with Performance Requirements in paragraph B.

L. Sealant: ASTM C 920; material having a minimum joint movement of 50% with 100% recovery. Type, grade and use shall be as recommended by the sealant manufacturer. When required, primer, bond breaker and backer rods shall be non-staining as recommended by the sealant manufacturer. Do not use absorptive materials as backer rods.

PART 3 EXECUTION

3.1 INSPECTION

Examine substrate, opening supports and conditions under which this work is to be performed. Notify COR in writing of conditions detrimental to the proper completion of this work. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 CONTROL JOINTS

A. See drawings for location of building control joints and surface control joints. Install surface control joints as follows:

B. Exterior Insulation and Finish System. Install at 15 meters (50 feet) maximum in both directions and at building expansion joints, floor lines and where EIFS intersects other materials per manufacturer's recommendations.

3.3 SEALANTS:

A. Apply according to manufacturer's recommendations and the following:

B. Exterior Insulation and Finish System: Apply sealant per EIFS manufacturer's recommendation. Do not seal locations intended for water drainage.

3.4 ACCESSORIES:

Install according to manufacturer's recommendation.

3.5 FINISH:

A. EXTERIOR INSULATION AND FINISH SYSTEM:

1. Insulation Board: Place horizontally from level base line. Stagger vertical joints and interlock at corners. Butt joints tightly. Provide flush surfaces at joints. Offset insulation board joints from joints in sheathing by at least 200 mm (8 inches). Do not align joints with corners of doors, windows and other openings. Do not leave insulation board exposed longer than recommended by insulation manufacturer.
2. Adhesive: Apply directly to entire back surface of the insulation board as recommended by the system manufacturer and immediately apply to cement board substrate. Apply firm pressure over entire board to ensure uniform contact and level surface. Allow adhesive to cure for a minimum of 24 hours before sanding.
3. Mechanical Fasteners: Fasten with manufacturer's standard anchors, spaced as recommended by manufacturer, but not more than 600 mm (2 feet) horizontally and vertically.

4. Sanding: Sand entire surface of insulation before application of base coat to improve bonding of basecoat, level high joints and remove dirt and weathering damage. Do not pre-fill low areas with basecoat.
5. Base Coat and Reinforcing Fabric: Trowel apply to the insulation a uniform thickness of base coat as recommended by the system manufacturer but not less than 1-1/2 times the reinforcing fabric thickness with a minimum of 2.4 mm (3/32 inch). Install reinforcing fabric in accordance with manufacturer's instructions. Provide diagonal reinforcement at opening corners, backwrapping, and any other reinforcement recommended by EIFS manufacturer. The fabric shall not be visible beneath the surface of the basecoat after installation. Cure the basecoat for a minimum of 24 hours before application of the finish coat.
6. Finish: Inspect basecoat for damage or defects and repair prior to application of finish coat. Trowel apply finish coat according to manufacturer's recommendations but a minimum of 1.6 mm (1/16 inch). Texture finish as required. Provide finish surfaces that are plumb and plane with no greater deviation than 1:500 (1/4 inch in 10 feet).

3.6 CLEAN UP:

Upon completion, remove all scaffolding, equipment, materials and debris from site. Remove all temporary protection installed to facilitate installation of system.

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SECTION 07 53 23

ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.

1.2 RELATED WORK

A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.

B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

C. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.

D. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 QUALITY ASSURANCE

A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.

B. Pre-Roofing Meeting:

1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR,
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
   a. Verify that work of other trades which penetrates roof deck is completed.
   b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
   c. Examine samples and installation instructions of manufacturer.
   d. Perform pull out test of fasteners (See paragraph 3.2).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Applicators approval certification by manufacturer.

C. Shop Drawings:

1. Sheet membrane layout.
2. Fastener pattern, layout, and spacing requirements.
3. Termination details.

D. Manufacturers installation instructions revised for project.

E. Samples:

1. Sheet membrane: One 150 mm (6 inch) square piece.
2. Sheet flashing: One 150 mm (6 inch) square piece.
3. Fasteners: Two, each type.
4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver, store, and handle materials as specified by manufacturer.

B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
D751-06.....Coated Fabrics
D2103-10.....Polyethylene Film and Sheeting
D2240-05(R2010).....Rubber Property - Durometer Hardness
D3884-09.....Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)
D4637-10.....EPDM Sheet Used in Single-Ply Roof Membrane
D4586-07.....Asphalt Roof Cement, Asbestos Free
E96-10.....Water Vapor Transmission of Materials
E108-10.....Fire Tests of Roof Coverings

G21-09.....Resistance of Synthetic Polymeric Materials to Fungi

C. National Roofing Contractors Association (NRCA):
Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.

D. Federal Specifications (Fed. Spec.)
FF-S-107C(2).....Screws, Tapping and Drive
FF-S-111D(1).....Screw, Wood
UU-B-790A.....Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)

E. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue.....Approval Guide Building Materials

F. Underwriters Laboratories, Inc (UL):
Annual Issue.....Building Materials Directory
Annual Issue.....Fire Resistance Directory

G. Warnock Hersey (WH):
Annual Issue.....Certification Listings

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

A. Conform to ASTM D4637, Type I, Grade 1, black color.

B. Additional Properties:

PROPERTY	**TEST METHOD**	**REQUIREMENT**
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:
1. Use 1.14 mm (0.045-inch) thick sheet for adhered system.

D. Pipe Boots:
1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

A. Conform to ASTM D4637, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.

B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
C. Minimum thickness 1.5 mm (0.060-inch).

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

A. Sheet roofing manufacturers specified products.
B. Splice Adhesive: For roofing and flashing sheet.
C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
E. Fastener Sealer: One part elastomeric adhesive sealant.
F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.

2.4 FASTENERS

A. Fasteners and washers required for securing sheet roofing to deck:
   1. Steel stress plate washers as required by sheet roofing manufacturer:
      a. Coated against corrosion.
      b. Separate or attached to fastener.
      c. Approximately 50 mm (2 inch) diameter or 40 mm x 65 mm (1-1/2 by 2-1/2 inches) rectangular plate with rounded corners, minimum thickness 0.6 mm (0.023-inch).
   2. Fastening strip or batten strip for securing roof membrane to deck:
      a. Stainless steel strip: ASTM A167 type 302 or 304, minimum 0.5 mm (0.018-inch) thick.
      b. Aluminum strip: ASTM B209, minimum 2.4 mm (0.094-inch) thick.
      c. Rounded corners on strips.
      d. Form strips 38 mm (1-1/2 inches) wide, 3000 mm (10 feet) maximum length with 6 mm x 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch) centers; centered on width of strip. Punch holes 2 mm (1/16 inch) larger than fastener shank when shank is larger than 5 mm (3/16 inch).
   3. Steel decks: Screws; Fed Spec FF-S-107, hardened nylon screw or steel screw coated to resist corrosion, self drilling, anti-backout thread design. Minimum pullout resistance of 135 Kg (300 pounds), minimum thread penetration of 13 mm (1/2 inch).
   4. Concrete and Masonry Wall Surfaces:
      a. Nail penetration 13 mm (1/2 inch).
   5. Wood:
      a. Screws; Fed. Spec. FF-S-111, Type I, Style 2.5, coated to resist corrosion, length to provide 19 mm (3/4 inch) minimum penetration.

b. Nails: Barbed shank, galvanized.

6. Washers: Neoprene backed metal washer 28 mm (1-1/8 inch) minimum diameter.
7. To Sheet Metal: Self tapping screw; Fed. Spec. FF-S-107, 2 mm (No. 14), sheet metal screw, minimum thread penetration of 6 mm (1/4 inch); stainless steel.

B. Pipe Compression Clamp or Drawband:

1. Stainless steel or cadmium plated steel drawband.
2. Worm drive clamp device.

C. Surface mounted base flashing clamp strip:

1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

D. Fasteners and washers required for securing pavers together with straps and to walls or other anchorage.

1. Straps for securing pavers together:
   a. Stainless steel strap: ASTM A167, type 302 or 304, minimum 0.46 mm (0.018 inch) thick.
   b. Aluminum strap: ASTM B209, minimum 2.39 mm (0.094 inch) thick.
   c. Rounded corners on straps.
   d. Form straps 38 mm 91-1/2 inches) wide, 3 m (10 feet) maximum length with 6 by 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch centers centered on width of strap. Punch hole size 2 mm (1/16 inch) larger than fastener shank when shank is thicker than 5 mm (3/16 inch).

2.5 FLEXIBLE TUBING

A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.

B. Diameter approximately 1-1/2 times joint width.

2.6 WALKWAY PADS

A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturers standard size with rounded corners.
B. Approximately 13 mm (1/2 inch) thick.
C. Ultraviolet light stabilized.

PART 3 - EXECUTION

3.1 GENERAL

A. Do not apply if deck is being used for subsequent work platform, storage of materials, or staging or if scaffolding shall be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
   1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
   2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
   3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.
B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped.
C. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.
D. Apply materials only to dry substrates.
E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
   1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
   2. Do not apply materials when the temperature is below 4°C (40 degrees F).
F. Temporary Protection:
   1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.

2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
3. Do not leave insulation surfaces or edges exposed.
4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.
   a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
   b. Remove temporary polyethylene film or building paper.
7. Remove and discard sandbags contaminated with bituminous products.
8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

3.2 PREPARATION

A. Test pull out resistance of fasteners in deck in the presence of the COR before starting roofing work. Tests are not required for wood.
   1. Test applicable fastener type in applicable deck.
   2. Install fasteners through a sample of the insulation, if any is to be used, into the structural deck.
   3. Test the pull out resistance with a pull out tester.
   4. Test one fastener in each deck level and one for every 230 m² (2500 square feet) of deck type and level.
   5. Test at locations designated by COR.
   6. Do not proceed with the roofing work if the pull out resistance of the fasteners is less than specified.
   7. Test results:
      a. Repeat tests using other type fasteners or use additional fasteners to stay within the pullout load resistance criteria.
      b. Patch cementitious deck to repair areas of fastener tests holes.

B. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.

3.3 INSTALLATION OF ROOFING AND FLASHING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.

B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.

C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.

D. Position the membrane so it is free of buckles and wrinkles.

E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:

1. Allow 30 minutes for relaxing before proceeding.
2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.
3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637.
4. Check seams to ensure continuous adhesion and correct defects.
5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.
6. Finish seams as the membrane is being installed (same day).
7. Anchor perimeter to deck or wall as specified.

F. Membrane Perimeter Anchorage:

1. Install batten strip or steel stress plate with fasteners at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated in accordance with membrane manufacturer's instructions on top of roof membrane to wall or deck.
2. Mechanically fastened as follows:
   a. Top of mechanical fastener set flush with top surface of the nailing strip or stress plate.
   b. Space mechanical fasteners a maximum 300 mm (12 inches) on center.
   c. Start 25 mm (1 inch) from the end of the nailing strip when used.
   d. When strip is cut round edge and corners before installing.
   e. Set fasteners in lap sealant and cover fastener head with fastener sealer including batten strip or stress plate.

f. Stop fastening strip where the use of the nailing strip interferes with the flow of the surface water, separate by a 150 mm (6 inch) space, then start again.
g. After mechanically fastening cover and seal with a 225 mm (9 inch) wide strip of flashing sheet. Use splice adhesive on all laps and finish edge with sealant as specified.
h. At gravel stops or facia-cants turn the membrane down over the front edge of the blocking, cant, or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; with fasteners spaced not over 150 mm (6 inches) on centers.
i. At parapet walls intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA manual (Fifth Edition)

G. Adhered System:
1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

H. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

I. Flashing Roof Drains:
1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
   a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
   b. Do not allow the roof cement to come in contact with the EPDM roof membrane.
   c. Adhere the EPDM roof membrane to the metal flashing with the membrane manufacturer's recommended bonding adhesive.
2. Turn down the metal drain flashing and EPDM roof membrane into the drain body and install clamping ring and stainer.

J. Installing EPDM Base Flashing and Pipe Flashing:
   1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
      a. Adhere flashing to pipe, wall or curb with bonding adhesive.
      b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
      c. Lap ends not less than 100 mm (4 inches).
      d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
   2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
   3. Apply sealant to top edge of flashing.

K. Repairs to membrane and flashings:
   1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
   2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.4 WALKWAY PADS

A. Clean membrane where pads are applied.

B. Adhere pads to membrane with splicing cement.

C. Allow not less than 1 inch break between pads and 2 inch maximum break.

3.5 FIELD QUALITY CONTROL

A. Examine and probe seams in the membrane and flashing in the presence of the COR and Membrane Manufacturer's Inspector.

B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.

C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the COR.
   1. Cut one sample for every 450 m (1500 linear feet) of seams.
   2. Cut the samples perpendicular to the longitudinal direction of the seams.

3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples shall be cause for rejection of the work.

D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.

E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

3.6 TEMPORARY ROOF

A. Install temporary roof when sequences of work or weather does not permit installation of a completed permanent roof system or roof would be subject to phasing of roof work, construction traffic, scaffolds, and work over roof area.

B. Use of 1.15 mm (0.045-inch) thick non-reinforced EPDM membrane or other temporary membrane as approved.

C. Secure membrane to deck with mechanical fasteners or temporary ballast not exceeding deck dead load capacity.

D. Repair cuts, tears, and punctures with patches to keep system watertight.

E. Install permanent roof system within one year.

- - - E N D - - -

SECTION 07 60 00

FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.

B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

C. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.

E. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE .

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08.....Solder Metal

B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12.....Copper Sheet and Strip for Building Construction

D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Gravel Stop-Fascia
4. Gutter and Conductors
5. Expansion joints
6. Fascia-cant

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type
4. Nonreinforced, elastomeric sheeting
5. Copper clad stainless steel
6. Polyethylene coated copper
7. Bituminous coated copper

8. Copper covered paper
9. Fascia-cant

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.

B. Galvanized Sheet: ASTM, A653.

C. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.

B. Bituminous Paint: ASTM D1187, Type I.

C. Fasteners:

1. Use stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
   a. Minimum diameter for copper nails: 3 mm (0.109 inch).
   b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
   c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
   d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

D. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

E. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. Joints shall conform to following requirements:
   a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
   b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
   c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
2. Flat and lap joints shall be made in direction of flow.
3. Edges of nonreinforced elastomeric sheeting shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
4. Soldering:
   a. Treat in accordance with metal producers recommendations sheet metal required to be soldered.
   b. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).

4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel; 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:
1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge

back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.

2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel shall be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

C. Finish exposed metal surfaces as follows, unless specified otherwise:

1. Aluminum:
   a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
   b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes shall not be accepted.
   c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
   d. Mill finish.
1. Steel and Galvanized Steel:
   a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.

b. Manufacturer's finish:
   1) Baked on prime coat over a phosphate coating.
   2) Baked-on prime and finish coat over a phosphate coating.
   3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
   1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
   2. Fabricate so keying nests at overlaps.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
   1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
   2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
   3. Two-piece, lock in type flashing can be used in-lieu-of one piece counter-flashing.
   4. Manufactured assemblies can be used.
   5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
   6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

B. One-piece Counterflashing:
   1. Back edge turned up and fabricate to lock into reglet in concrete.
   2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

C. Two-Piece Counterflashing:
   1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) or reglet in concrete and exposed

edge designed to receive and lock counterflashing upper edge when inserted.

2. Counterflashing upper edge designed to snap lock into receiver.

D. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) can be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

2.8 GRAVEL STOPS

A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
   a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
   b. Fabricate bottom edge of formed fascia to receive edge strip.
   c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).

B. Formed Flat Sheet Metal Gravel Stops and Fascia:

1. Fabricate as shown of 1.25 mm (0.050 inch) thick aluminum.

2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

2.9 HANGING GUTTERS

A. Fabricate gutters of not less than the following:
   1. 0.032 inch) thick aluminum..
B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
C. Building side of gutter shall be same height as exterior side.
D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately19 mm (3/4 inch) unless shown otherwise.
E. Gutter Spacers:
   1. Fabricate of same material and thickness as gutter.
   2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
   3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
   4. Rivet and seal to aluminum.
F. Outlet Tubes:
   1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
   2. Seal aluminum tube to gutter and rivet to gutter.
   3. Fabricate basket strainers of same material as gutters.
G. Gutter Brackets:
   1. Fabricate of same metal as gutter. Use the following:
      a. 5 by 25 mm (3/16 by 1 inch) aluminum.

2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.10 CONDUCTORS (DOWNSPOUTS)

A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long.
   1. Fabricate open face channel shape with hemmed longitudinal edges.
B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
D. Conductor Heads:
   1. Fabricate of same material as conductor.
   2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
   3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
   4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
   5. Extend wall edge not less than 25 mm (one inch) above front edge.
   6. Solder joints for water tight assembly.
   7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.11 SPLASHPANS

A. Fabricate splashpans from the following:
   1. 1.25 mm (0.050 inch) thick aluminum.
B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

2.12 REGLETS

A. Fabricate reglets of one of the following materials:
   1. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
E. Fabricate mitered corners, fittings, and special shapes as required by details.
F. Reglets for concrete shall be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
6. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

7. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
8. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
9. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
10. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
11. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
12. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
13. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
14. Paint aluminum in contact with absorptive materials that shall become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:
1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches)and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing shall be formed as a receiver for two piece counter flashing as specified.

4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.

B. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:
   1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
   2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
   3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
   4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
   5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
   6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:
   1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
   2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
   3. Where flashing is surface mounted on flat surfaces.
      a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
         1) Locate fasteners in masonry mortar joints.
         2) Use screws to sheet metal or wood.
      b. Fill joint at top with sealant.

C. Two-Piece Counterflashing:
   1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
   2. Surface applied type receiver:
      a. Secure to face construction in accordance, with manufacturers instructions.
      b. Completely fill space at the top edge of receiver with sealant.
   3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
E. When counter flashing is a component of other flashing install as shown.

3.4 REGLETS

A. Install reglets in a manner to provide a watertight installation.
B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:
   1. Coordinate reglets for anchorage into concrete with formwork construction.
   2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.5 GRAVEL STOPS

A. General:
   1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
   2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
   3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
   4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
   5. Set flange in roof cement when installed over built-up roofing.
   6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.
B. Sheet metal gravel stops and fascia:
   1. Install with end joints of splice plates sheets lapped three inches.
   2. Hook the lower edge of fascia into a continuous edge strip.
   3. Lock top section to bottom section for two piece fascia.

3.6 COPINGS

A. General:
   1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
   2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
   3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:
   1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
   2. Install joint covers, centered at each joint, and securely lock in place.

3.7 HANGING GUTTERS

A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).

B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.

C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
   1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
   2. For stainless steel gutters use stainless steel brackets.
   3. For aluminum gutters use aluminum brackets or stainless steel brackets.
   4. Use brass or stainless steel screws.

D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.

E. Gutter Expansion Joint:
   1. Locate expansion joints midway between outlet tubes.
   2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
   3. Install a cover plate over the space at expansion joint.

4. Fasten cover plates to gutter section on one side of expansion joint only.
5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.

F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.8 CONDUCTORS (DOWNSPOUTS)

A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.

B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.

C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.9 SPLASH PANS

A. Install where downspouts discharge on low slope roofs unless shown otherwise.

B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

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SECTION 07 72 00

ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK

A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES
B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
C. General insulation: Section 07 21 13, THERMAL INSULATION
D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
B. Each accessory type shall be the same and be made by the same manufacturer.
C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
D. Manufacturer's Literature and Data: Each item specified.
E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
B. American Society for Testing and Material (ASTM):
B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate

B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
C612-10.....Mineral Fiber Block and Board Thermal Insulation
D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.
B. Aluminum Sheet: ASTM B209/B209M.
C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
D. Insulation: ASTM C612, Class 1 or 2.
E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

2.2 COPINGS

A. Fabricate of aluminum not less than 2 mm (0.08 inch thick
B. Turn outer edges down each face of wall as shown.
C. Maximum lengths of 3000 mm (10 feet).
D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
F. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
G. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
H. Finish: Fluorocarbon as specified.

2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
B. Turn fascia down face of wall and up above roof as shown.
C. Maximum lengths of 3000 mm (10-feet).
D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.

E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM

A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
F. Internal and external corners:
   1. Factory fabricate and fully weld mitered joints.
   2. Furnish corner sections in manufacturers standard sizes with not less than 300 mm (12 inch) leg lengths.
G. Finish on aluminum: fluorocarbon as specified.

2.5 FINISH

A. In accordance with NAAMM Amp 500-505.
B. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof accessories where shown.
B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
F. Gravel Stops and Fascias:
   1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
   2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.

3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.

G. Aluminum Coping:
1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
2. Center joint gutter bar and covers at joints and securely lock in place.
3. When snap-on system is used insure front and back edges are locked in place.

H. Fascia-Cant System:
1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.
2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
3. Offset joints in extruded aluminum members from galvanized steel cant joints.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that can become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 84 00

FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.

B. Sealants and application: Section 07 92 00, JOINT SEALANTS.

C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

C. List of FM, UL, or WH classification number of systems installed.

D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer's name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products shall be acceptable.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
E84-10.....Surface Burning Characteristics of Building Materials
E814-11.....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m^2 (16 sq. in.) in overall cross sectional area.

C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.

D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
1. Contain no flammable or toxic solvents.
2. Have no dangerous or flammable out gassing during the drying or curing of products.
3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.

4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
   1. Classified for use with the particular type of penetrating material used.
   2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
   3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.

F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.

G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Use mineral fiber filler and bond breaker behind sealant.

C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

A. As work on each floor is completed, remove materials, litter, and debris.

B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.

C. Clean up spills of liquid type materials.

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SECTION 07 92 00

JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

B. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.

C. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers
3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:
   a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
   b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Back-up Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.

B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government shall have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.

C612-10.....Mineral Fiber Block and Board Thermal Insulation.

C717-10.....Standard Terminology of Building Seals and Sealants.

C834-10.....Latex Sealants.

C919-08.....Use of Sealants in Acoustical Applications.

C920-10.....Elastomeric Joint Sealants.

C1021-08.....Laboratories Engaged in Testing of Building Sealants.

C1193-09.....Standard Guide for Use of Joint Sealants.

C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-09.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

D. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

E. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

F. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

G. S-12:
   1. ASTM C920, polyurethane.
   2. Type M/S.
   3. Class 25, joint movement range of plus or minus 50 percent.
   4. Grade P/NS.
   5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.

B. Sealants used with unpainted concrete shall match color of adjacent concrete.

C. Color of sealants for other locations shall be white, unless specified otherwise.

D. Caulking shall be white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
   1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiber board: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI.

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:

   a. Concrete.

   b. Masonry.

   c. Unglazed surfaces of ceramic tile.

3. Remove laitance and form-release agents from concrete.

4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
   1. Do not leave gaps between ends of sealant backings.
   2. Do not stretch, twist, puncture, or tear sealant backings.
   3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
   1. Apply primer prior to installation of back-up rod or bond breaker tape.
   2. Use brush or other approved means that shall reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.

D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5°C and 38°C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant shall be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials shall be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.

4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
B. After filling and finishing joints, remove masking tape.
C. Leave adjacent surfaces in a clean and unstained condition.

3.7 LOCATIONS:

A. Exterior Building Joints, Horizontal and Vertical:
   1. Metal to Metal: Type S-1, S-2
   2. Metal to Masonry or Stone: Type S-1
   3. Threshold Setting Bed: Type S-1, S-3, S-4
B. Metal Reglets and Flashings:
   1. Flashings to Wall: Type S-6
   2. Metal to Metal: Type S-6
C. Sanitary Joints:
   1. Walls to Plumbing Fixtures: Type S-9
   2. Counter Tops to Walls: Type S-9
   3. Pipe Penetrations: Type S-9
D. Horizontal Traffic Joints:
   1. Concrete Paving: Type S-11 or S-12
E. High Temperature Joints over 204 degrees C (400 degrees F):
   1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
F. Interior Caulking:
   1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
   2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
   3. Concealed Acoustic Sealant: Types C-1 and C-2.

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SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies floor, wall and ceiling seismic and building expansion joint assemblies.

B. Types of assemblies:
Metal Plate Cover
Elastomeric Joint Covers
Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.

B. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESORIES.

1.3 QUALITY ASSURANCE

A. Project Conditions:
1. Check actual locations of walls and other construction, to which work shall fit, by accurate field measurements before fabrication.
2. Show recorded measurements on final shop drawings.

1.4 DELIVERY STORAGE AND HANDLING

A. Take care in handling of materials so as not to injure finished surface and components.

B. Store materials under cover in a dry and clean location off the ground.

C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
1. Submit copies of manufacturer's current literature and data for each item specified.
2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.

C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to

compliance of fire-rated expansion joint assemblies with requirements specified.

D. Shop Drawings:
   1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
   2. Include description of materials and finishes and installation instructions.

E. Samples:
   1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
   2. Samples of each type and color of flexible seal used in work.

1.6 COORDINATION

A. Coordinate installation of exterior wall joint system with roof expansion assemblies to ensure that wall transitions are watertight.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A283/A283M-07.....Low and Intermediate Tensile Strength Carbon Steel Plates

A786/A786M-05(R2009)....Rolled Steel Floor Plates

B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar

B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar

B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded Shapes

C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-11.....Elastomeric Joint Sealants

D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal

D2287-96 (R2010).....Non-rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

E119-10.....Fire Tests of Building Construction and Materials

E814-11.....Fire Tests of Through-Penetration Fire Stops

C. Federal Specifications (Fed. Spec):

TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type

D. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual.

E. National Fire Protection Association (NFPA):

251-06.....Tests of Fire Endurance of Building Construction and Materials

F. Underwriters Laboratories Inc. (UL):

263-11.....Fire Tests of Building Construction and Materials

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A240, Type 302 or 304.

B. Aluminum:

1. Extruded: ASTM B221, alloy 6063-T5.
2. Plate and Sheet: ASTM B209, alloy 6061-T6.

C. Elastomeric Extrusions:

1. ASTM D2000

D. Elastomeric Sealant:

1. ASTM C920, polyurethane.
2. Type.
3. Class 25.
4. Grade P or NS.
5. Shore A hardness 25, unless specified otherwise.

E. Thermoplastic Rubber:

1. ASTM C864.
2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.

F. Accessories:
   1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
   2. Compatible with materials in contact.

2.2 FABRICATION

A. General:
   1. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
   2. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
   3. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
   4. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.

B. Interior Wall Joint Cover Assemblies:
   1. Surface Mounted Metal Cover Plates:
      a. Concealed frame for fastening to wall on one sides of joint.
      b. Extend cover to lap each side of joint and to permit free movement on one side.
      c. Provide concealed attachment of cover to frame cover in close contact with adjacent finish wall surfaces.
      d. Use angle cover plates at intersection of walls.
      e. Use smooth surface cover plates.
      f. Conform to requirements of ASTM E1399

C. Exterior Wall Joint Assemblies:
   1. Variable movement with seal designed to prevent water and air infiltration.
   2. Use extruded elastomeric seal as secondary seal behind primary seal.
   3. Compression Seals:
      a. Preformed rectangular elastomeric extrusions having internal baffle system and designed to function under compression.

2.3 METAL FINISHES

A. General:
   1. Apply finishes in factory after products are fabricated.
   2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:
   1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
      a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.

C. Stainless Steel: NAAMM AMP 503, finish No. 2B.

PART 3 EXECUTION

3.1 EXAMINATION

A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.

B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.

B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.

C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

A. Install in accordance with manufacturers installation instructions unless specified otherwise.

B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.

C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.

D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.

E. Allow for thermal expansion and contraction of metal to avoid buckling.

F. Locate wall in continuous contact with adjacent surfaces. Securely attach in place with required accessories.

G. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.

H. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.

I. Cut and fit ends to produce joints accommodating thermal expansion and contraction of metal to avoid buckling of frames or plates.

J. Sealants:
Install to prevent water and air infiltration.

K. Vertical Exterior Extruded Elastomeric Compression Seal.
   1. Apply adhesive or lubricant adhesive as recommended by manufacturer before installing compression seal.

3.4 PROTECTION

A. Take proper precautions to protect the expansion joint covers from damage after they are in place.

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SECTION 08 11 13

HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel doors, steel frames and related components.

B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

B. Glazing: Section 08 80 00, GLAZING.

C. Proximity readers: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers Literature and Data:

1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.

C. Shop Drawings:

1. Show every door in project and schedule location in building.
2. Indicate type, grade, finish and size; include detail of glazing and other pertinent details.
3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
4. Details of conduit and preparations for future Physical Access Control System.

1.5 SHIPMENT

A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.

B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

A. Store doors and frames at the site under cover.

B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

C. Door and Hardware Institute (DHI):

A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI):

113-01 (R2006).....Thermal Transmittance of Steel Door and Frame Assemblies

128-09.....Acoustical Performance for Steel Door and Frame Assemblies

E. American National Standard Institute:

A250.8-2003 (R2008).....Specifications for Standard Steel Doors and Frames

F. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled

A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability

B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes

D1621-10.....Compressive Properties of Rigid Cellular Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions

G. The National Association Architectural Metal Manufactures (NAAMM): Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Fire Windows

I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory

J. Intertek Testing Services (ITS):
Certifications Listings…Latest Edition

K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

B. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

C. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel

	stiffeners

D. Smoke Doors:
   1. Close top and vertical edges flush.
   2. Provide seamless vertical edges.
   3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
   4. Provide clearance at head, jamb and sill as specified in NFPA 80.

E. Fire Rated Doors (Labeled):
   1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
   2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
   3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
   4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

F. Glazed Openings:
   1. Integral stop on corridor or secure side of opening.
   2. Design rabbet width and depth to receive glazing material or panel shown or specified.

2.3 METAL FRAMES

A. General:
   1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
   2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
   3. Frames for labeled fire rated doors.
      a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.

b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.

4. Frames for doors specified to have automatic door operators:: minimum 1.7 mm (0.067 inch) thick.
5. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements.

C. Frame Anchors:

1. Floor anchors:
   a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
   b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
2. Jamb anchors:
   a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
   b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
   c. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
   d. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

D. Electrical Through-wiring: Provide hollow metal frames receiving electrified hardware or designated for “future” electrified hardware with concealed wiring harness and standardized plug connectors on one end to accommodate up to twelve wires. Coordinate connectors on end of

the wiring harness to plug directly into the electric through-wire transfer hardware or wiring harness provided as door hardware.

E. Electrical Knock Out Boxes: Factory weld 18 gage electrical knock out boxes to frame for electrical hardware preps or openings designated for "future" electrified hardware; including electric through-wire transfer hardware, electrical raceways and wiring harnesses, door position switches, electric strikes, magnetic locks, and jamb mounted card readers.
   1. Provide electrical knock out boxes with a dual 1/2-inch and 3/4-inch knockouts.
   2. Conduit to be coordinated and installed in the field (Division 26) from middle hinge box and strike box to door position box.
   3. Electrical knock out boxes to comply with NFPA requirements and fit electrical door hardware as specified in hardware sets in Division 08 Section "Door Hardware".
   4. Electrical knock out boxes for continuous hinges shall be located in the center of the vertical dimension on the hinge jamb.

2.4 SHOP PAINTING

A. ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Plumb, align and brace frames securely until permanent anchors are set.
   1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
   2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
   3. Protect frame from accidental abuse.
   4. Where construction shall permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
   5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:
   1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.

2. Power actuated drive pins shall be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 14 00, WOOD DOORS; Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00

INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior flush doors with prefinish, prefit option.

B. Section includes fire rated doors, and smoke doors.

1.2 RELATED WORK

A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.

C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.

D. Glazing: Section 08 80 00, GLAZING.

E. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

F. Card readers and biometric devices: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

C. Shop Drawings:

1. Show every door in project and schedule location in building.
2. Indicate type, grade, finish and size; include detail of glazing, sound gasketing and pertinent details.
3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.

D. Manufacturer's Literature and Data:

1. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.

2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
   1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
B. Store in accordance with WDMA I.S.1-A, Job Site Information.
C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
B. Window and Door Manufacturers Association (WDMA):
   I.S.1A-11.....Architectural Wood Flush Doors
   I.S.4-09.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
   I.S.6A-11.....Architectural Wood Stile and Rail Doors
   T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
   T.M.7-08.....Cycle-Slam Test Method
   T.M.8-08.....Hinge Loading Test Method
   T.M.10-08.....Screwholding Test Method
C. National Fire Protection Association (NFPA):
   80-10.....Protection of Buildings from Exterior Fire
   252-08.....Fire Tests of Door Assemblies
D. ASTM International (ASTM):
   E90-09.....Laboratory Measurements of Airborne Sound Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:
1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Premium Grade; rotary cut, White Birch.
   a. A grade face veneer standard optional.
   b. AA grade face veneer
   c. Match face veneers for doors for uniform effect of color and grain at joints.
   d. Door edges shall be same species as door face veneer except maple can be used for stile face veneer on birch doors.
   f. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
4. Factory sand doors for finishing.

C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
1. Solid Wood of same species as face veneer, except maple can be used on birch doors.
2. Glazing:
   a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.

D. Fire rated wood doors:
1. Fire Performance Rating:
   a. “B” label, 1-1/2 hours.
   b. “C” label, 3/4 hour.
2. Labels:
   a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
   b. Metal labels with raised or incised markings.

3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
   a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
   b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
   c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
4. Additional Hardware Reinforcement:
   a. Provide fire rated doors with hardware reinforcement blocking.
   b. Size of lock blocks as required to secure hardware specified.
   c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
   d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
   e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
6. Provide steel frame approved for use in labeled doors for vision panels.
7. Provide steel astragal on pair of doors.

E. Smoke Barrier Doors:
   1. For glazed openings use steel frames approved for use in labeled doors.
   2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

2.2 PREFINISH, PREFIT OPTION

A. Flush doors shall be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.

B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.

C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
   1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.

2. Use stain when required to produce the finish specified in Section 09 06 00 SHEDULE FOR FINISHES.

2.3 IDENTIFICATION MARK:

A. On top edge of door.

B. Provide a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.

C. Accompanied by either of the following additional requirements:

1. An identification mark or a separate certification including name of inspection organization.
2. Identification of standards for door, including glue type.
3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.

B. Clearances between Doors and Frames and Floors:

1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).

C. Provide cutouts for special details required and specified.

D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.

E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.

F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.

G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.

I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

B. Provide protective covering over knobs and handles in addition to covering door.

C. Maintain covering in good condition until removal is approved by COR.

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SECTION 08 31 13 ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

B. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS; Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Access doors, each type, showing construction, location and installation details.

C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):
A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy

C. American Welding Society (AWS):
D1.3-08.....Structural Welding Code Sheet Steel

D. National Fire Protection Association (NFPA):
80-10.....Fire Doors and Windows

E. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

F. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

A. Fabricate components to be straight, square, flat and in same plane where required.

1. Slightly round exposed edges and without burrs, snags and sharp edges.
2. Exposed welds continuous and ground smooth.
3. Weld in accordance with AWS D1.3.

B. Provide adequate number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.

C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).

B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.

C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.

D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.

1. Weld exposed joints in flange and grind smooth.
2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.

E. Automatic Closing Device: Provide automatic closing device for door.

F. Hinge: Continuous steel hinge with stainless steel pin.

G. Lock:

1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:

1. Form of 1.9 mm (0.0747 inch) thick steel
2. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet in the following areas:

a. Decontamination
b. Scope Decontamination
c. Prep/Assembly
d. Cart Prep

3. Reinforce to maintain flat surface.

B. Frame:
1. Form of 1.5 mm (0.0598 inch) thick steel or stainless steel sheet, where designated, of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:
1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:
1. Flush, screwdriver operated cam lock.

2.4 FINISH:

A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
C. Stainless Steel: No. 4 for exposed surfaces.

2.5 SIZE:

A. Minimum 254 mm (10 inches) square door unless otherwise shown.

PART 3 - EXECUTION

3.1 LOCATION:

A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
B. Use fire rated doors in fire rated partitions and ceilings.
C. Use flush panels in partitions and gypsum board or plaster ceilings.

3.2 INSTALLATION, GENERAL:

A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.

B. Set frames so that edge of frames without flanges shall finish flush with surrounding finish surfaces.

C. Set frames with flanges to overlap opening and so that face shall be uniformly spaced from the finish surface.

3.3 ANCHORAGE:

A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.

B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

A. Adjust hardware so that door panel shall open freely.

B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 41 13

ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

1.2 RELATED WORK:

A. Glass and Glazing: Section 08 80 00, GLAZING.

B. Hardware: Section 08 71 00, DOOR HARDWARE.

C. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Showing construction, anchorage, reinforcement, and installation details.

C. Manufacturer's Literature and Data:

1. Doors, each type.
2. Entrance and Storefront construction.

D. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

A. Approval by COR is required of products of proposed manufacturer, or supplier, and shall be based upon submission by Contractor certification.

B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.

B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.

C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

E331-00(R2009).....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use

F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

D. American Architectural Manufacturer's Association (AAMA):

2604-10.....High Performance Organic Coatings on Architectural Aluminum Extrusions and Panels

E. American Welding Society (AWS):

D1.2-08.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than that shown in the Wind Load Design Data in the structural drawings of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63 x 10-50 cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure

of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.

C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, ASTM B209 and B221:
   1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights and storefronts.
   2. For color anodized finish, use aluminum alloy as required to produce specified color.

B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.

C. Fasteners:
   1. Aluminum: ASTM F468, Alloy 2024.
   2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

2.2 FABRICATION:

A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.

B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.

C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.

D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
   1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
   2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
   3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

A. Fabricate doors, frames, mullions, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.

B. Provide integral stops and glass rebates and applied snap-on type trim.

C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.

D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 127mm (5 inches) wide, and bottom rail 250 mm (10 inches) wide.

B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads shall be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.

C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that shall develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 REINFORCEMENT FOR BUILDERS HARDWARE:

A. Fabricate from stainless steel plates.

B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.

C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.

D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.7 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.
2. Color Finish: Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 7 mils thick. More than 50 percent variation of the maximum shade range approved shall not be accepted in a single component or in adjacent components, stiles, and rails on a continuous series.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.

B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.

C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.

D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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SECTION 08 71 00

DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 14 00, WOOD DOORS; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 71 13.11, LOW ENERGY DOOR OPERATORS

C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Painting: Section 09 91 00, PAINTING.

E. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.

F. Electrical: Division 26, ELECTRICAL.

G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency shall be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.

5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
   1. Locks, latchsets, and panic hardware: 5 years.
   2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:
   1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
   2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR shall deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the COR.

1. Schedule a key coring meeting with VA Staff and COR to coordinate locks and key system.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts

A156.4-08.....Door Controls (Closers)

A156.5-01.....Auxiliary Locks and Associated Products

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.12-05 .....Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical

A156.16-08.....Auxiliary Hardware

A156.17-04 .....Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06 .....Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks
A156.24-03.....Delayed Egress Locking Systems
A156.25-07 .....Electrified Locking Devices
A156.26-06.....Continuous Hinges
A156.28-07 .....Master Keying Systems
A156.29-07 .....Exit Locks and Alarms
A156.30-03 .....High Security Cylinders
A156.31-07 .....Electric Strikes and Frame Mounted Actuators
A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):
80-10.....Fire Doors and Fire Windows
101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):
Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
   1. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms) shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:
   1. Doors up to 1210 mm (4 feet) high: 2 hinges.
   2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
   3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
   4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
   5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
   6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
   7. Provide heavy-weight hinges where specified.

8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer

2.3 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature; hold-open feature not allowed on doors in fire-rated assemblies.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers shall not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.

10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.4 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.

C. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere} where wall bumpers are not practical. Wall bumpers, where used, shall be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, shall be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where drywall partitions occur, and floor stops are specified, use Type L02141 or L02161 in office areas, Type L02121 elsewhere.

F. Omit stops where automatic operated doors occur.

G. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.

H. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

I. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

J. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.5 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead

holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.6 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they shall be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

B. Cylinders shall be Best Access Systems 1E74 - seven pin.

C. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Best Access Systems lever style 15 and escutcheon style J. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.
3. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy (retractable with lever from inside) and an outside emergency key for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.7 PUSH-BUTTON COMBINATION LOCKS

A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.

B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.

C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.8 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.9 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

LocksƒKeys	**Quantity**
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.10 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates and door edging as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be

minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.

3. Kick plates and/or mop plates are not required on following door sides:
   a. Armor plate side of doors;
   b. Exterior side of exterior doors;
   c. Closet side of closet doors;
   d. Both sides of aluminum entrance doors.
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings shall not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that shall be installed through or extend through the edge guard.Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.11 EXIT DEVICES

A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of

design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.

B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.

C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.

E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.

F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.12 FLUSH BOLTS (LEVER EXTENSION)

A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.

B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.

C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).

D. Friction-fit cylindrical dustproof strikes with circular face plate shall be used only where metal thresholds occur.

E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.13 COORDINATORS

A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator can be omitted on exterior pairs of doors where either door shall close independently regardless of the position of the other door. Coordinator can be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type

coordinators. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.14 MISCELLANEOUS HARDWARE

A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur. Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Fire-rated access doors-Engineer's key set.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.15 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.5. Key locks in Key Sets approved by COR. See mechanical drawings and specifications for location of cabinets.

B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.16 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, and thresholds shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --interior doors: 652 or 630.
3. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
4. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

E. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.17 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.

8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor shall reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion

shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA COR that upon completion, installer has visited the Project and has accomplished the following:
   1. Re-adjust hardware.
   2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
   3. Identify items that have deteriorated or failed.
   4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings shall be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project shall be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:
ADO = Automatic Door Operator
EMCH = Electro-Mechanical Closer-Holder
MHO = Magnetic Hold-Open (wall- or floor-mounted)

INTERIOR SINGLE DOORS

HW-1

Each Door to Have: NON-RATED

1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Push Plate	J302
2	Kick Plate	J102
1	Closer	C02021
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-1A

Each Door to Have: NON-RATED

1	Continuous Hinge	A51021B
1	Latchset	F04
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-3

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-3A

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
2	Kick Plate	J101
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-4

Each Door to Have:		NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F07
1	Closer	C02021
1	Wall Stop	L02101 CONVEX
1	Silencers	L03011

HW-4A

Each Door to Have:		NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F07
1	Wall Stop	L02101 CONVEX
1	Silencers	L03011

HW-5

Each Door to Have:		NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Wall Stop	L02101 CONVEX
1	Silencers	L03011

HW-5A

Each Door to Have:		NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Closer	C02021
1	Wall Stop	L02101 CONVEX
1	Silencers	L03011

HW-6A

Each Door to Have:		RATED
1 Continuous Hinge	A51021B	
1 Exit Device	TYPE 1 F08 LEVER	
1 Key Cylinder	TYPE AS REQUIRED	
1 Closer	C02021	
1 Wall Stop	L02101 CONVEX	
1 Set Self-Adhesive Seals	R0Y154	

INTERIOR PAIRS OF DOORS

HW-8E

Each Pair to Have: NON-RATED

2	Continuous Hinges	A51021B
2	Push Plate	J304 8” x 16”
2	Hospital Grip	J401
2	Closers w/stop	C02011
4	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Wall Stop	L02101 CONVEX
2	Silencers	L03011

HW-10A

Each [ADO] Pair to Have: NON-RATED

1	Continuous Hinge	A51021B
1	Elect. Continuous Hinge	A51021B
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Lock	F05
1	Electric Unlatch Strike	E09311
1	Power Supply	Regulated, Filtered, 24VDC, Amperage as required
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Wall Stops	L02101 CONVEX
2	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13.11, LOW ENERGY DOOR OPERATORS.

POWER TRANSFER **SHARED BY ELECTRIC STRIKE AND** RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13.11).

MODE OF OPERATION: Doors normally closed and latched. Either actuator draws back electric strike and signals auto operator to open the doors. Sequence doors to release electric strike prior to movement of door operator. Free egress at all times. Electric strike is fail secure, in the event of loss of power, doors will remain closed and secured.

HW-11

Each Pair to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers w/stops	C02011
4	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Set Self-Adhesive Seals	R0Y015

HW-12

Each Pair to Have: RATED

2	Continuous Hinges	A51021B
2	Exit Device	TYPE 2 F01
1	Set Meeting Stile Astragals	R0Y834
2	Closers	C02021
2	Magnetic Holder	C00011
1	Set Self-Adhesive Seals	R0Y015
1	Gasketing	ROY155

EXTERIOR SINGLE DOORS

		HW-E1
Each Door to Have:		NON-RATED
1	Continuous Hinge	A51021B
1	Entry Lock	F11
1	Latch Protector (outswing dr)	
1	Closer	C02021
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader, keypad)

ADO = Automatic Door Operator

DEML = Delayed Egress Magnetic Lock

DEPH = Delayed Egress Panic Exit Device

DPS = Door Position Switch (Door or Alarm Contact)

EL = Electric Lock or Electric Lever Exit Device

PB = Push-button Combination Lock (stand-alone)

RR = Remote Release Button

ELR = Electric Latch Retraction Exit Device

REX = Request-to-Exit Switch in Latching Device Inside Trim

INTERIOR SINGLE SECURITY DOORS

Each [PB] Door to Have:	HW-SH-3	RATED
1 Continuous Hinge		
1 Push-button Combination Lock	N3 - A156.13 F07 G1 E06	
1 Closer	C02021	
1 Wall Stop	L02101 CONVEX	
1 Set Self-Adhesive Seals	R0Y155	

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SECTION 08 71 13.11

LOW ENERGY POWER ASSIST DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies low energy power assisted automatic operation of swing doors. The door operator system shall be complete including operator, controls, door arm and operator enclosure (header and cover).

1.2 RELATED WORK

A. Sealants; Section 07 92 00, JOINT SEALANTS.

B. Steel doors; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

C. Wood doors; Section 08 14 00, INTERIOR WOOD DOORS.

D. Door hardware; Section 08 71 00, DOOR HARDWARE.

E. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.

F. Smoke detectors for control of fire/smoke doors to be wired per Section 28 31 00, FIRE DETECTION AND ALARM.

G. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

1.3 MANUFACTURER'S QUALIFICATIONS

A. Power assisted door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.

B. One manufacturer of automatic door equipment shall be used throughout the project.

1.4 WARRANTY

A. Power assisted door operators, controls and other related equipment shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS," furnish three copies of maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:
Showing location of controls and safety devices in relationship to each automatically operated door. This includes templates, wiring diagrams, fabrication details, anchorage and other information to providers of related work to coordinate the proper installation of the door operators.

1.7 DESIGN CRITERIA

A. Power assisted automatic door equipment shall accommodate normal traffic as well as the weight of the doors.

B. Equipment: UL approved and comply with applicable codes. Motors shall be rated minimum one-quarter horsepower and shall be single phase and 115 volts.

C. Electrical Wiring; Provide wiring so that only a single power supply is required. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):
ICC/ANSI A117.1-03.....Guideline for Accessible and Usable Buildings and Facilities-Providing Accessibility and Usability for Physically Handicapped People

C. Builders Hardware Manufacturers Association, Inc. (BHMA):
156.19-07.....Power Assist and Low Energy Power Operated Doors

PART 2 - PRODUCTS

2.1 OPERATORS

A. Automatic door operators shall be for commercial doors and shall be electromechanical and surface mounted above the door to the header or transom bar. The opening force shall be generated by a permanent magnet DC motor driving a combination spiral bevel/spur gear reducer and transmitted to the door through an arm linkage. Opening speed shall be adjustable and feature dual backcheck control allowing adjustment of backcheck speed and position. Closing shall be by spring force generated by a metal compression spring. The spring shall reduce manual opening force to not more than 67 N (15 lbf). The minimum diameter of spring wire shall be .007mm (172 in.). Under the specified design load

of the door, the spring shall be capable of performing 2,000,000 cycles before fracture. Adjustable closing speed and fixed latch speed shall control the door in the closing cycle. The doors shall be operated manually at any time without damage to the operator or components.

B. All operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.

C. Operator shall be swinging type enclosed in housing. Operator shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Swing Operator Housing: Housing shall be 140 mm (5-1/2 inches) wide by 150 mm (6 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inch) and larger frame systems. All structural sections shall have a minimum thickness of 3.7 mm (0.146 inch) and be fabricated of 6063-T5 aluminum alloy.
2. Swing Power Operator: Completely assembled and sealed unit which shall include helical gear drive transmission, mechanical spring and bearings, all located in cast aluminum case and filled with special lubricant for extreme temperature conditions. A "DC" shunt-wound permanent magnet motor with sealed ball bearings shall be attached to transmission system. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware for swing overhead concealed type power operator shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing and adjustable slide block, traveling in an interconnected track and top pivot assembly. Top track and pivot assembly shall be fabricated of steel. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. Relays shall be plug-in type for individual

replacement and all connecting harnesses shall have interlocking plugs. Control shall also include time delay for normal cycle. Swing door control shall include safe-swing circuit with optional switching which automatically limits power and slows door when approached from the doors swing area.

5. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

2.2 MICROPROCESSOR CONTROLS

A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1 – 30 sec.), LED indications for actual position unknown, system status, open obstruction shutdown, activation signal, safety mat/sensor signal, Stop-and-Hold signal, and mode selector switches providing a means for easy field selection of the following functions: push-to-operate, latch assist and stack pressure. Control shall be capable of receiving activation signals from any device with normally open dry contact output.

1. With push-to-operate function enabled, the control shall provide a means of initiating a self-start activation circuit by slightly pushing the door open at any point in the door swing.
2. Latch Assist shall provide a two second impulse in the close direction to overcome restrictions with locking devices of pressure differentials, allowing the unit to operate in standard time delay mode, and permitting the door to close from the full open position after the hold time is satisfied. All activation modes shall provide fully adjustable opening speed.

B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and shuts the motor off if an open obstruction is sensed. The control shall include a recycle feature the reopens the door if an obstruction is sensed at any point during its closing cycle. The control shall include a standard three position toggle switch with functions for ON, OFF, and HOLD OPEN.

2.3 ENCLOSURE

A. Operator shall be completely self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting brackets and with removable access cover with an overall maximum size of 140 mm (5-1/2 inches) wide by 150 mm (6 inches) deep. Header color

shall be integral color anodized/painted to match adjacent storefront/frame finish.

2.4 ACTIVATION DEVICES

A. Automatic: Opening cycle shall be activated by pressing switches with international symbol of accessibility and "PRESS TO OPERATE DOOR" engraved on the faceplate. Switches shall be installed in a standard 2-gang electrical wall box and placed in a location in compliance with ANSI A117.1. Switches shall be wall mounted or mounted on a free standing post or guard rail.

B. Manual: Push-to-operate; manually pushing the door shall activate the automatic opening cycle. Door shall automatically close after timer delay expires.

C. Opening and closing force, measured 25 mm (1 inch) out from the lock stile of the door, shall not exceed 67 N (15 lbf) to stop the door when operating in either direction or cycle.

D. Opening Time: Doors shall be field adjusted so that opening time to back check or 80 degrees, whichever occurs first, shall be 3 seconds or longer as required in Table 1. Backcheck shall not occur before 60 degrees opening.

   Total opening time to fully open shall be as in Table II.

E. Closing Time:

   Doors shall be field adjusted to close from 90 degrees to 10 degrees in 3 seconds or longer as required in Table 1.

   1. Doors shall be field adjusted to close from 10 degrees to fully close position in not less than 1.5 seconds.
   2. Doors shall be field adjusted to remain fully open for not less than 5 seconds.
   3. Table 1 provides speed settings for various widths and weights of doors for obtaining results complying with this paragraph.

F. Cycle Tests:

   1. Low Energy Power Operated, Low Energy Power Open and Power Assist Operators shall be cycle tested for 300,000 cycles.
   2. Use the widest and heaviest door specified as a test specimen. Narrower or lighter doors of the same configurations shall then be considered to meet the cycle test requirements.

Table 1

Minimum Opening Time to Backcheck or 80 degrees, which ever occurs first and the Minimum Closing Time from 90 degrees to Latch Check or 10 degrees.

"D" Door Leaf Width- mm (inches)	"W" Door Weight in kg (pounds) Matrix Values are in seconds				
	(100) 45.4	(56.7) 125	(68.0) 150	(79.4) 175	(90.7) 200
(762) 30	3.0	3.0	3.0	3.0	3.5
(914) 36	3.0	3.5	3.5	4.0	4.0
(1067) 42	3.5	4.0	4.0	4.5	4.5

Doors of other weights and widths can be calculated using the formula;

T = DvW/133 in US units T = DvW/2260 in SI (metric) units

Where: T= Time, seconds

D= Door width, mm (inches)

W= Door weight, kg (lbs)

The values for "T" time have been rounded up to the nearest half second. These values are based on a kinetic energy of (1.25 lbf-ft).

Table II

Total Opening Time to Full Open Position

Backcheck at 60 degrees	Backcheck at 70 degrees	Backcheck at 80 degrees
Table 1 plus 2 seconds	Table 1 plus 1.5 seconds	Table 1 plus 1 second

Note: To determine maximum times from close to full open, the operator shall be adjusted as shown in the chart. Backcheck occurring at a point between positions in Table II shall use the lowest setting. For example, if the backcheck occurs at 75 degrees, the full open shall be the time shown in Table 1 plus 1.5 seconds.

2.5 POWER UNITS

A. Provide separate self-contained electric circuits for automatic operators located on each floor of the building. Interruption or failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors. Capacity and size of power

circuits shall be in accordance with automatic operator manufacturer's specifications.

2.6 SAFETY DEVICES

A. Time delay switches shall be adjustable between 5 to 60 seconds and shall control closing cycle of doors.

B. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown and shall conform to the requirements of ANSI/BHMA A156.19.

C. Each swing door shall have installed a motion sensor to detect any person standing in the door swing path and prevent the door from opening.

D. Motion sensors shall consist of detection modules, factory prepared to be attached to each side of the lock/strike stile, an armored flex link power cable and bracket assembly, factory prepared for attachment to the pivot stile; a logic board and a position encoder which shall mount to the operator. The detection modules shall contain transmitting and receiving diodes and sense multidimensional zones for detection of people and/or objects in the door area. Detection modules shall be high impact, shock resistant zinc castings with tinted lenses. The swing door sensor system shall provide complete operate and safety zone coverage. These zones shall be fully adjusted to meet specific jobsite conditions (sidewalls, adjacent panels) The system shall not be affected by ultrasonic, ambient light or radios frequencies within the vicinity of the swing door.

E. Each swing door shall have installed a re-activation sensor mounted on the push-side door face near the top detect any person standing in the door swing path and prevent the door from closing. Wiring for the re-activation sensor between the door and frame shall be concealed in a power transfer device, hinge or pivot provided under Section 08 71 00; wire chase in door provided under door section.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.

B. Install power units in locations shown. Where units are mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.

C. Operators shall be adjusted and shall function properly for the type of traffic (pedestrians) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

---- END ----

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:
   1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
   2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 LABELS

A. Temporary labels:
   1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
   2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
   3. Temporary labels shall remain intact until glass is approved by COR.

B. Permanent labels:
   1. Locate in corner for each pane.
   2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
      a. Tempered glass.
      b. Laminated glass or have certificate for panes without permanent label.
      c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. Glass Thickness:
   1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 and applicable codes.
   2. Test in accordance with ASTM E 1300.
   3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:

1. Certificates stating that fire-rated glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
2. Certificate on shading coefficient.
3. Certificate on "R" value when value is specified.

C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to “Warranty of Construction” Article in this Section.

D. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Elastic compound for metal sash glazing.
4. Glazing cushion.
5. Sealing compound.

E. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

1. Insulating glass units to remain sealed for 10 years.

1.9 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1-09.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.

C. American Society for Testing and Materials (ASTM):

C542-05.....Lock-Strip Gaskets

C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.

C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-11.....Elastomeric Joint Sealants

C964-07.....Standard Guide for Lock-Strip Gasket Glazing

C1036-06.....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

E84-10.....Surface Burning Characteristics of Building Materials

E119-10.....Standard Test Methods for Fire Test of Building Construction and Material

E2190-10.....Insulating Glass Unit

D. Commercial Item Description (CID):

A-A-59502.....Plastic Sheet, Polycarbonate

E. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010

F. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Windows.

252-12.....Standard Method of Fire Test of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

G. National Fenestration Rating Council (NFRC)

H. Safety Glazing Certification Council (SGCC) 2012:

Certified Products Directory (Issued Semi-Annually).

I. Underwriters Laboratories, Inc. (UL):

752-11.....Bullet-Resisting Equipment.

J. Unified Facilities Criteria (UFC):

4-010-01-2012.....DOD Minimum Antiterrorism Standards for Buildings

K. Glass Association of North America (GANA):

Glazing Manual (Latest Edition)

Sealant Manual (2009)

L. American Society of Civil Engineers (ASCE):

ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch) or as indicated.

2.2 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified:

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup
   a. Outboard Lite
      1. Glass type: Clear, Tempered
      2. Glass Tint: None

3. Nominal Thickness: 1/4"
4. Glass Strength: (Annealed, Heat-Strengthened, Tempered)

b. Spacer
1. Nominal Thickness:
2. Gas Fill: (Air or 90% Argon)

c. Inboard Lite
1. Glass Type: Clear, tempered
2. Glass Tint: None
3. Nominal Thickness: 1/4"
4. Glass Strength: (Annealed, Heat-Strengthened, Tempered)

2. Performance Characteristics (Center of Glass)
a. Visible Transmittance: 70%
b. Visible Reflectance: 30%
c. Winter U-factor (U-value): .29
d. Shading Coefficient (SC): .40
e. Solar heat Gain Coefficient (SHGC): .38

3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.
4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

2.3 FIRE RESISTANT GLASS WITHOUT WIRE MESH

A. Type 1 (Transparent float glass), Class 1 (Clear).
B. Fire-protective glass products used to protect against smoke and flames only shall be rated for [20] [45] minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)
C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for [60] [90] [120] minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).
D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a

permanent mark of classification in accordance with local building code.

E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.

F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.

1. Category I products are limited to 0.84 m2 – 9 ft2 and tested to no less than 203 Nm-150 ft-lbs impact loading.
2. Category II products are greater than 0.84 m^2 – 9 ft^2 and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.4 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that shall not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.

2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Glazing Gaskets: ASTM C864:
1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges shall terminate above the glazing-beads or terminate flush with top of beads.

F. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

G. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

H. Color:
1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which are exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which can adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

G. Insulating Glass Units:

1. Glaze in compliance with glass manufacturer's written instructions.
2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
3. Do not use putty or glazing compounds.
4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.

H. Fire Resistant Glass:

1. Wire glass: Glaze in accordance with NFPA 80.
2. Other fire resistant glass: Glaze in accordance with UL design requirements.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.

B. Place setting blocks at 1/3 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Trim protruding tape edge.

3.5 INSTALLATION - WETƒDRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.

B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.

C. Place setting blocks at 1/3 points with edge block no more than 150 mm (6 inches) from corners.

D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.

E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

F. Fill gap between glazing and stop with manufacturer's recommended sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.

G. Apply cap bead of manufacturer's recommended sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

A. Place setting blocks at 1/3 points and install glazing pane or unit.

B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

C. Fill gaps between glazing and stops with manufacturer's recommended sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch)

below sight line to ensure full contact with glazing and continue the air and vapor seal.

D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 INSTALLATION - INTERIOR WETƒDRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.

B. Place setting blocks at 1/3 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

E. Fill gaps between pane and applied stop with manufacturer's recommended sealant to depth equal to bite on glazing, to uniform and level line.

F. Trim protruding tape edge.

3.8 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.9 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.10 GLAZING SCHEDULE

A. Fire Resistant Glass: (GL-1)

1. Use Fire Resistant Glass without wire mesh in the following:
   a. Interior fire-rated or labeled doors.

B. Tempered Glass: (GL-2)

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.

3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU clear tempered insulating glass on storefronts and sidelights.
5. Use clear tempered glass in exterior and interior panes unless specified otherwise at insulating glass units adjacent to door.

C. Insulating Glass:

1. Install SEU clear tempered glass in storefronts adjacent to entrances or walks.
2. Install SEU clear glass in storefronts not adjacent to entrances or walks.

- - - E N D - - -

SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC: Northern Indiana Health Care System

Location: Fort Wayne

Project No. and Name: 610A4-12-400 SPS BASEMENT ADDITION

Submission Date: 95% Design Development on August 15, 2014

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications shall be acceptable upon approval in writing by COR for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2 - PRODUCTS

2.1 DIVISION 32 - EXTERIOR IMPROVMENTS

A. SECTION 32 17 23, PAVEMENT MARKINGS.

Color	Manufacturer	MFG. Color Name/No.
Yellow	Sherwin Williams	Set-Fast Acrylic Latex
White	Sherwin Williams	Set-Fast Acrylic Latex

2.2 DIVISION 05 – METALS

A. SECTION 05 50 00, METAL FABRICATION

Item	Finish
Steel Grating and Frames	Galvanized Steel
Steel Pipe Railings and Gates (not on Steel Stairs)	Paint – Color TBD

B. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Newel Posts	Paint	TBD
Guard Rails	Paint	TBD
Handrails	Paint	TBD
Stringers	Paint	TBD
Risers	Paint	TBD
Underside	Paint	TBD

2.4 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

A. SECTION 06 40 23, INTERIOR ARCHITECTURAL WOODWORK

1. PLASTIC LAMINATE

Location	Finish	Manufacturer	Mfg. Color Name/No.
Lounge – Casework	Plastic Laminate	Wilsonart	Huntington Maple 7929-38

2.5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 21 13, THERMAL INSULATION

Finish Code	Finish	Manufacturer	Mfg. Color Name/No.
FRP Protection Board	Pebbled	Nudo	Pebbled Gray

B. SECTION 07 24 00, EXTERIOR INSULATION AND FINISH SYSTEMS

Finish Code	Finish	Manufacturer	Mfg. Color Name/No.
EIFS	Medium Texture	STO Corp.	Indiana Limestone / 10622

C. SETION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Mfg. Color Name/No.
Black		

D. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish Color
Hanging Gutters and Downspouts	Aluminum	Dark Bronze

E. SECTION 07 72 00, ROOF ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Copings	Extruded Aluminum			Dark Bronze
Gravel Stops and Fascia System	Extruded Aluminum			Dark Bronze
Fascia Systems	Extruded Aluminum			Dark Bronze

F. SECTION 07 92 00, JOINT SEALANTS

Location	Manufacturer	Color
New to Existing Walls		TBD
Building Expansion Joints		TBD
Plumbing fixtures to wall		White
Casework and countertop to wall		Match casework or countertop

2.6 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door	Gloss Level 5
Frame	Gloss Level 5

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	
Frames	Gloss Level 5

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	Painted to match wall color
Stainless steel	Stainless Steel - Satin

D. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer	Manufacturer Color
Aluminum	Anodized Aluminum		Dark Bronze
Glass			

E. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer	Mfg. Color Name/No.
G-1	Pilkington Pyrostop	Clear
G-2		Clear
G-3		Clear

2.7 DIVISION 09 - FINISHES

A. SECTION 09 30 13, CERAMIC TILING

1. SECTION 09 30 13, PORCELAIN TILE (Floor)

Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.
PTF	12″ x 12″	Square		Daltile	Heathland, Raffia

2. SECTION 09 30 13, PORCELAIN TILE (Wall and Base)

Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.
PTW-1	9″ x 12″	Rectangular		Daltile	Heathland, Raffia
PTW-2	6″ x 6″	Square		Daltile	Heathland, Edgewood
PTB	4″ x 12″	Rectangular Cove		Daltile	Heathland, Raffia

3. SECTION 09 30 13, PORCELAIN TILE GROUT

Finish Code	Manufacturer	Mfg. Color Name/No.
PTG	TEC	Pearl/988

B. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Pattern	Manufacturer	Mfg Name/No.
	Exposed Suspension			
AT-1	Type III	2' x 4'	Armstrong	Ultima
AT-2	Type IV		Armstrong	Ultima Health Zone

C. SECTION 09 65 13, RESILIENT BASE, STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg Name/No.
VB-1	Vinyl Base (VB)	6″	Roppe	181 Russet
RST	Resilient Stair Treads		Roppe	150 Dark Gray

D. SECTION 09 65 16, RESILIENT SHEET FLOORING

Finish Code		Material/Component	Manufacturer	Style/ Color No.
LN		Linoleum	Forbo	Marmoleum Rosato

E. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Style/ Color No.
SVCT	12″ x 12″	Static dissipative vinyl composition tile	VPI	Statmate - Bone 153

F. SECTION 09 68 00, CARPET MODULES (CFT)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.
CPT	24″ x 24″	Linear	Patcraft	Dazzle, Fabulous

G. SECTION 09 67 23.60, RESINOUS FLOORING (RES)

Finish code	Manufacturer	Mfg. Color Name/No.
RES-1	Stonhard	Stonclad Beechwood
RES-B	Stonhard	Stonclad Beechwood

H. SECTION 09 69 00, ACCESS FLOORING

Finish Code	Size	Material/Component	Manufacturer	Style/ Color No.
AC	24″ x 24″	Static dissipative		TBD

H. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and	10-35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P-1	Gloss Level 3	Sherwin Williams	Accessible Beige / SW7036
P-2	Gloss Level 3	Sherwin Williams	Ecru/ SW6135
P-3	Gloss Level 3	Sherwin Williams	Ramie / SW615
P-4	Gloss Level 3	Sherwin Williams	Alabaster / SW7008

2.8 DIVISION 10 - SPECIALTIES

A. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards	Stainless Steel		Satin Finish

B. SECTION 10 14 00, INTERIOR SIGNS

Sign Type	Component	Manufacturer	Mfg. Color Name/No.

2.9 DIVISION 12- FURNISHINGS

A. SECTION 12 36 00, COUNTERTOPS AND ACCESSORIES

Type	Finish/Color
Solid Surface	LG;HI-MACS Classic; Tapioca Pearl G50

PART 3 - EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AC
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Anodized Aluminum Colored	AAC
Baked On Enamel	BE
Carpet Module Tile	CPT
Concrete	C
Concrete - Sealed	SC
Concrete Masonry Unit	CMU
Existing	E
Exposed Construction	EC
Epoxy Paint	EP
Exterior	EXT
Exterior Insulation & Finish System	EFS
Exterior Paint	EXT-P
Gypsum Wallboard	GWB
Linoleum	LIN
Material	MAT
Mortar	M
Natural Finish	NF
Paint	P
Plastic Laminate	PL
Porcelain Tile Floor	PTF
Porcelain Tile Base	PTB
Porcelain Tile Wall	PTW
Resilient Stair Tread	RST
Resinous Flooring	RES
Resinous Flooring Integral Base	RES-B
Rubber Base	RB
Vinyl Base	VB
Vinyl Composition Tile	VCT
Resilient Sheet Flooring (Welded Seams)	WSF

3.2 FINSIH SCHEDULE SYMBOLS

Symbol Definition
** Same finish as adjoining walls
- No color required
E Existing
XX To match existing
EFTR Existing finish to remain
RM Remove

3.3 ROOM FINISH SCHEDULE

A. Match adjoining or existing similar surfaces colors, textures or patterns where disturbed or damaged by alterations or new work when not scheduled.

B. ROOM FINISH SCHEDULE

Room No. and Name		FLOOR			BASE		WALL		WAINSCOT		CEILING		REMARKS
49 FUTURE CHILLER ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N	SGT	EFTR	SGT	P			EC		
				E	C	EFTR	C	P					
				S	C	EFTR	C	P					
				W	C	EFTR	C	P					
				C									
49 FUTURE CHILLER ROOM	NEW	C	SC	N	CMU	P	CMU	P					
				E			C	P					
				S			C	P					
				W			C	P					
				C									

49C WATER TREATMENT	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N			E	P			EC		
				E			E	P					
				S									
				W									
				C									
49C WATER TREATMENT	NEW	C	SC	N	E	P							
				E	E	P							
				S	CMU, C	P	CMU	P					
				W	CMU, C	P	CMU	P					
				C									

53 PHARMACY STORAGE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N		EFTR	E	P			EFTR		
				E		EXTR	E	P					
				S		EXTR	E	P					
				W		EXTR	E	P					
				C									
53 PHARMACY STORAGE	NEW	EFTR		N									
				E									
				S			GWB	P					
				W			CMU	P					
				C									

53A OIT	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
53A OIT	NEW	C	AC	N		RB	E	P					
				E		RB	GWB	P					
				S		RB	E	P					
				W		RB	E	P					
				C									

79 MAIL ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EFTR		
				E									
				S									
				W									
				C									
79 MAIL ROOM	NEW		LIN	N		RB	E	P					
				E		RB	E	P					
				S		RB	E	P					
				W		RB	CMU	P					
				C									

82 BIOMETRI CS	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EFTR		
				E									
				S									
				W									
				C									
82 BIOMETRI CS	NEW	E	EFTR	N		EFTR	E	EFTR					
				E		EFTR	E	EFTR					
				S		EFTR	E, CMU	P					
				W		EFTR	E	EFTR					
				C									

B-B-C4 CORRIDOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-B-C4 CORRIDOR	NEW		LIN	N		-	-	-					
				E		RB	CMU	P					
				S		RB	E	P					
				W		RB	CMU	P					
				C									

B-C-100 CHILLER ROOM (FUTURE)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-100 CHILLER ROOM (FUTURE)	NEW		SC	N		P	E	P					
				E		P	CMU	P					
				S		P	C	P					
				W		P	C	P					
				C									

B-C-101 STORAGE (FUTURE EQUIP ROOM)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-101 STORAGE (FUTURE EQUIP ROOM)	NEW		SC	N		RB	C	P					
				E		RB	CMU	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-102 DECONTAM INATION	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-102 DECONTAM INATION	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-102A HAC	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-102A HAC	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-102B STORAGE (FUTURE DUMBWAIT ER)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-102B STORAGE (FUTURE DUMBWAIT ER)	NEW		RES	N		RES-B	C	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-102C SCOPE DECONTAMINATION	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	P	
				E									
				S									
				W									
				C									
B-C-102C SCOPE DECONTAMINATION	NEW		RES	N		RES-B	C, CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-102D AUTOMATIC CART WASH	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	EP	
				E									
				S									
				W									
				C									
B-C-102D AUTOMATIC CART WASH	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-103 LOUNGE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-103 LOUNGE	NEW		LIN	N		RB	CMU	P					
				E		RB	GWB	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-103A WOMENS LOCKER ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-103A WOMENS LOCKER ROOM	NEW		PTF	N		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				E		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				S		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				W		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				C									

B-C-103B MENS LOCKER ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-103B MENS LOCKER ROOM	NEW		PTF	N		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				E		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				S		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				W		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				C									

B-C-103C PPE AREA	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-103C PPE AREA	NEW		LIN	N		RB	CMU	P					
				E		RB	CMU	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C									

B-C-103D SPS ASSIST. OFFICE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-103D SPS ASSIST. OFFICE	NEW		LIN	N		RB	CMU	P					
				E		RB	CMU	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-104 CUBICAL , CLERICAL STAFF	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-104 CUBICAL , CLERICAL STAFF	NEW		CPT	N		RB	CMU	P					
				E		RB	GWB	P					
				S		RB	CMU	P					
				W		RB	C	P					
				C									

B-C-104A SPS DIRECTOR

B-C-104A SPS DIRECTOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-104A SPS DIRECTOR	NEW		CPT	N		RB	CMU	P					
				E		RB	GWB	P					
				S		RB	CMU	P					
				W		RB	GWB	P					
				C									

B-C-105 CONFERE N CE ROOM/TR A INING	E X I S T	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-105 CONFERE N CE ROOM/TR A INING	N E W		CPT	N		RB	CMU	P					
				E		RB	CMU	P					
				S		RB	CMU	P					
				W		RB	GWB	P					
				C									

B-C-106A PPE AREA	E X I S T	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-106A PPE AREA	N E W		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	-	-					
				W		RES-B	CMU	EP					
				C									

B-C-106B CART PREP	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-106B CART PREP	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-106C PREP/ASS EMBLY	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-106C PREP/ASS EMBLY	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-106D STERILIZER ACCESS	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	EP	
				E									
				S									
				W									
				C									
B-C-106D STERILIZER ACCESS	NEW		SC	N		P	CMU	EP					
				E		P	CMU	EP					
				S		P	C	EP					
				W		P	CMU	EP					
				C									

B-C-106E SCOPE STERILIZATION	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GEB	EP	
				E									
				S									
				W									
				C									
B-C-106E SCOPE STERILIZATION	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	CMU	EP					
				S		RES-B	CMU	EP					
				W		RES-B	CMU	EP					
				C									

B-C-106F STORAGE (FUTURE DUMBWAIT ER)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	EP	
				E									
				S									
				W									
				C									
B-C-106F STORAGE (FUTURE DUMBWAIT ER)	NEW		RES	N		RES-B	CMU	EP					
				E		RES-B	GWB	EP					
				S		RES-B	GWB	EP					
				W		RES-B	CMU	EP					
				C									

B-C-106G HAC	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	EP	
				E									
				S									
				W									
				C									
B-C-106G HAC	NEW		RES	N		RES-B	GWB	EP					
				E		RES-B	GWB	EP					
				S		RES-B	GWB	EP					
				W		RES-B	CMU	EP					
				C									

B-C-107 OIT CLOSET	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-107 OIT CLOSET	NEW		SVCT	N		RB	CMU	P					
				E		RB	CMU, GWB	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-108 ELECTRIC AL	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-108 ELECTRIC AL	NEW		SC	N		RB	CMU	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	CMU	P					
				C									

B-C-109 LOUNGE, STAFF	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-109 LOUNGE, STAFF	NEW		LIN	N		RB	CMU	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C		RB							

B-C-109A MENS' LOCKER ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-109A MENS' LOCKER ROOM	NEW		PTF	N		PTB	GWB	P	GWB	PTW			PTW TO 4'-6"
				E		PTB	GWB	P	GWB	PTW			PTW TO 4'-6"
				S		PTB	GWB	P	GWB	PTW			PTW TO 4'-6"
				W		PTB	GWB	P	GWB	PTW			PTW TO 4'-6"
				C									

B-C-109B WOMENS' LOCKER ROOM	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-109B WOMENS' LOCKER ROOM	NEW		PTF	N		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				E		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				S		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				W		PTB	GWB	P	GWB	PTW			PTW TO 4'-6″
				C									

B-C-110 VESTIBUL E	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-110 VESTIBUL E	NEW		LIN	N		RB	C	P					
				E		RB	C	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-111 PURCHASI NG	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-111 PURCHASI NG	NEW		CPT	N		RB	C, CMU	P					
				E		RB	C	P					
				S		RB	GWB	P					
				W		RB	CMU	P					
				C									

B-C-112 LOGISTIC S CLERICAL	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-112 LOGISTIC S CLERICAL	NEW		CPT	N		RB	GWB	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	CMU	P					
				C									

B-C-112A LOGISTIC S SUPERVIS OR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-112A LOGISTIC S SUPERVIS OR	NEW		CPT	N		RB	GWB	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C									

B-C-112B LOGISTIC S DIRECTOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-112B LOGISTIC S DIRECTOR	NEW		CPT	N		RB	GWB	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C									

B-C-113 STERILE / NON-STERILE STORAGE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-2		
				E									
				S									
				W									
				C									
B-C-113 STERILE / NON-STERILE STORAGE	NEW		RES	N		RES-B	GWB	P					
				E		RES-B	CMU	P					
				S		RES-B	GWB	P					
				W		RES-B	GWB, CMU	P					
				C									

B-C-113A STORAGE (FUTURE EQUIP. ROOM)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-113A STORAGE (FUTURE EQUIP. ROOM)	NEW		RES	N		RES-B	GWB	P					
				E		RES-B	GWB	P					
				S		RES-B	GWB	P					
				W		RES-B	GWB	P					
				C									

B-C-114 HAC	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							GWB	P	
				E									
				S									
				W									
				C									
B-C-114 HAC	NEW		RES	N		RES-B	GWB	P					
				E		RES-B	GWB	P					
				S		RES-B	GWB	P					
				W		RES-B	CMU	P					
				C									

B-C-115 WAREHOUSE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-115 WAREHOUSE	NEW		SC	N		RB	GWB, CMU	P					
				E		P	C	P					
				S		P	C	P					
				W		P	CMU	P					
				C									

B-C-116 OFFICE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-116 OFFICE	NEW		CPT	N		RB	GWB	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	CMU	P					
				C									

B-C-C1 CORRIDOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-C1 CORRIDOR	NEW		LIN	N		RB	CMU	P					
				E		RB	CMU	P					
				S		RB	C	P					
				W		RB	CMU	P					
				C									

B-C-C2 CORRIDOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-C2 CORRIDOR	NEW		LIN	N		RB	CMU,C	P					
				E		RB	CMU	P					
				S		RB	CMU, GWB,C	P					
				W		RB	CMU	P					
				C									

B-C-C3 CORRIDOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-C3 CORRIDOR	NEW		SC	N		RB	CMU	P					
				E		RB	CMU	P					
				S		RB	CMU	P					
				W		RB	CMU	P					
				C									

B-C-EL1 OFFICE (FUTURE ELEVATOR)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-EL1 OFFICE (FUTURE ELEVATOR)	NEW		CPT	N		RB	GWB,C	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	C	P					
				C									

B-C-EL2 OFFICE (FUTURE ELEVATOR)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-EL2 OFFICE (FUTURE ELEVATOR)	NEW		CPT	N		RB	GWB,C	P					
				E		RB	C	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C									

B-C-EL3 OFFICE (FUTURE ELEVATOR)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N									
				E									
				S									
				W									
				C									
B-C-EL3 OFFICE (FUTURE ELEVATOR)	NEW		CPT	N		RB	GWB	P					
				E		RB	GWB	P					
				S		RB	GWB	P					
				W		RB	GWB	P					
				C									

B-C-ST1 STAIR 1	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
B-C-ST1 STAIR 1	NEW		LIN	N		RB	C	P					Concrete treads, RST
				E		RB	C	P					
				S		RB	C	P					
				W		RB	C	P					
				C									

B-C-ST2 STORAGE (FUTURE STAIRS)	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							AT-1		
				E									
				S									
				W									
				C									
B-C-ST2 STORAGE (FUTURE STAIRS)	NEW		SC	N		RB	C	P					
				E		RB	C	P					
				S		RB	C	P					
				W		RB	C	P					
				C									

1-B-ST3 STAIR/VE STIBULE	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EFTR		
				E									
				S									
				W									
				C									
1-B-ST3 STAIR/VE STIBULE	NEW		TER	N		RB	E	EFTR, P					
				E		RB	E,GWB	P					
				S		RB	E	P					
				W		RB	E	P					
				C									

1-C-C1 CORRIDOR	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N									
				E									
				S									
				W									
				C									
1-C-C1 CORRIDOR	NEW			N									
				E									
				S									
				W									
				C									

1-C-ST1 STAIRS	EXIST	MAT	FC		MAT	FC	MAT	FC	MAT	FC	MAT	FC	
				N							EC	P	
				E									
				S									
				W									
				C									
1-C-ST1 STAIRS	NEW		LIN	N		RB	C	P					Concrete treads, RST
				E		RB	C	P					
				S		RB	C	P					
				W		RB	C	P					
				C									

--- E N D---

SECTION 09 22 16

NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

B. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS; Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: The underside of structure overhead shall be the underside of the floor or roof construction.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Studs, runners and accessories.
   2. Hanger inserts.
   3. Channels (Rolled steel).
   4. Furring channels.
   5. Screws, clips and other fasteners.

C. Shop Drawings:
   1. Typical ceiling suspension system.
   2. Typical metal stud and furring construction system including details around openings and corner details.
   3. Typical shaft wall assembly
   4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

A. Galvanize steel studs, runners (track), and rigid (hat section) furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes as shown.
   1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
   2. Runners same thickness as studs.

B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.

C. Doubled studs for openings and studs for supporting concrete backer-board.

D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

E. Shaft Wall Framing:
   1. Conform to rated wall construction.
   2. C-H Studs.
   3. E Studs.
   4. J Runners.
   5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

A. Rigid furring channels (hat shape): ASTM C645.
B. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.
B. For fire rated construction: Type and size same as used in fire rating test.
C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
F. Tie Wire and Hanger Wire:
   1. ASTM A641, soft temper, Class 1 coating.
   2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
G. Attachments for Wall Furring:
   1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
   2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers shall be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.

B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.

B. Space studs not more than 610 mm (24 inches) on center.

C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.

D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.

E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and where noted on drawings.

F. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
3. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
4. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
5. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

A. Conform to UL Design No. listed on drawings for designated fire rating.
B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
E. Suitably frame all openings to maintain structural support for wall:
   1. Provide necessary liner fillers and shims to conform to label frame requirements.
   2. Frame openings cut within a liner panel with E studs around perimeter.
   3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
   1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
   2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
B. New exposed concrete slabs:
   1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
   2. Furnish for installation under Division 3, CONCRETE.
   3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
C. Existing concrete construction exposed:
   1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
   2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists. //
D. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
   1. Install only for ceilings to receive screw attached gypsum board.
   2. Install in accordance with ASTM C636.
      a. Install main runners spaced 1200 mm (48 inches) on center.

b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.

c. Install wall track channel at perimeter.

D. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

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SECTION 09 29 00

GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

B. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: The underside of structure overhead shall be the underside of the floor or roof construction.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Cornerbead and edge trim.
   2. Finishing materials.
   3. Laminating adhesive.
   4. Gypsum board, each type.

C. Shop Drawings:
   1. Typical gypsum board installation, showing corner details, edge trim details and the like.
   2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
   3. Typical shaft wall assembly.
   4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:
   1. Cornerbead.
   2. Edge trim.
   3. Control joints.

E. Test Results:
   1. Fire rating test, each fire rating required for each assembly.

2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems

C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board

C840-08.....Application and Finishing of Gypsum Board

C919-08.....Sealants in Acoustical Applications

C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base

C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-06.....Glass Mat Gypsum Panels

C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

B. Coreboard or Shaft Wall Liner Panels.

1. ASTM C1396, Type X.

2. ASTM C1658: Glass Mat Gypsum Panels,
3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.

C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.

D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.

B. ASTM C1177, Type X.

2.3 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

A. ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring and where indicated by wall type on the drawings:

1. Two sides of partitions:
   a. Fire rated partitions.
   b. Smoke partitions.
   c. Sound rated partitions.

d. Full height partitions shown.
e. Corridor partitions.
2. One side of partitions or furring:
a. Inside of exterior wall furring or stud construction where indicated.
b. Room side of room without suspended ceilings.
c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.

B. In locations other than those specified, extend gypsum board from floor to heights as follows:
1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
2. At ceiling of suspended gypsum board ceilings.
3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

A. Coordinate installation of gypsum board with other trades and related work.
B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
E. Bring gypsum board into contact, but do not force into place.
F. Ceilings:
1. For single-ply construction, use perpendicular application.
G. Walls (Except Shaft Walls):
1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of

wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.

6. No offset in exposed face of walls and partitions shall be permitted because of single-ply and two-ply or three-ply application requirements.
7. Control Joints ASTM C840 and as follows:
   a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
   b. Not required for wall lengths less than 9000 mm (30 feet).
   c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

H. Fire and Smoke Partitions:
1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
   a. Install at all vertical and horizontal external corners and where shown.
   b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
   a. At both sides of expansion and control joints unless shown otherwise.
   b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.

c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.

d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

A. Install in accordance with ASTM C840, except as otherwise specified or shown.

B. Use screws of sufficient length to secure sheathing to framing.

C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.

D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.

E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. Or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.

B. Conform to UL Design No. listed on drawings for designated fire-rating.

C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.

1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
2. Stagger joints top and bottom in adjacent panels.
3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

D. Gypsum Board:

1. Two hour wall:
   a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
   b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
   c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.

3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

3.5 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for al finished areas open to public view.

B. Before proceeding with installation of finishing materials, assure the following:

1. Gypsum board is fastened and held close to framing or furring.
2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.

C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.

D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction and fire protection equivalent to the fire rated construction.

3.7 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings shall be a solid material such as gypsum board. This shall limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors shall be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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SECTION 09 30 13

CERAMIC PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies porcelain tile, waterproofing membranes for thin-set applications, crack isolation membranes, tile backer board.

1.2 RELATED WORK

A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.

B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Solid surface edge strips at joints with new resilient flooring:

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Base tile, each type, each color, each size.
2. Porcelain tile, each type, color, patterns and size.
3. Wall (or wainscot) tile, each color, size and pattern.
4. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

C. Product Data:

1. Porcelain tile, marked to show each type, size, and shape required.
2. Cementitious backer unit.
3. Reinforcing tape.
4. Leveling compound.
5. Latex-Portland cement mortar and grout.
6. Organic adhesive.
7. Waterproofing isolation membrane.
8. Fasteners.

D. Certification:

1. Master grade, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
   a. Cementitious backer unit.
   b. Reinforcing tape.
   c. Latex-Portland cement mortar and grout.
   d. Leveling compound.
   e. Organic adhesive.

f. Waterproof isolation membrane.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar

A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A137.1-08.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcing

C109/C109M-11.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)

C241-09.....Abrasion Resistance of Stone Subjected to Foot Traffic

C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C627-10.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

C954-11.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness

C979-10.....Pigments for Integrally Colored Concrete

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Panel Products

C1027-09.....Determining "Visible Abrasion Resistance on Glazed Ceramic Tile"

C1028-07.....Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method

C1127-09.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface

C1178/C1178M-11.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel

C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

D5109-99(R2004).....Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards

D. Tile Council of America, Inc. (TCA):

2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:
   1. Inspection procedures listed under the Appendix of ANSI A137.1.
   2. Abrasion Resistance Classification:
      a. Tested in accordance with values listed in Table 1, ASTM C 1027.
      b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
      c. Class IV, 6000 revolutions for remaining areas.
   3. Slip Resistant Tile for Floors:
      a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
         1) Not less than 0.7 (wet condition) for shower areas.
         2) Not less than 0.8 on ramps for wet and dry conditions.
      b. Porcelain Paver Tile: Matte surface finish.
   4. Do not use back mounted tiles in showers unless certified by manufacturer as noted in paragraph 1.3.D.
   5. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.

6. Factory-Applied Temporary Protective Coating:
   a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
   b. Do not coat unexposed tile surfaces.
   c. Pre-wax tiles set or grouted with latex modified mortars.

B. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.

C. Trim Shapes:
   1. Conform to applicable requirements of adjoining floor and wall tile.
   2. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
   3. Internal and External Corners:
      a. Square internal and external corner joints are not acceptable.
      b. External corners including edges: Use bullnose shapes.
      c. Internal corners: Use cove shapes.
      d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
      e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
      f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
      g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.

2.2 CEMENTITIOUS BACKER UNITS

A. Use on wet walls of toilet rooms.

B. ASTM C1325.

C. Use cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing shall not be permitted.

B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.

C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

A. Screws for Cementitious Backer Units.
   1. Standard screws for gypsum board are not acceptable.
   2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
   3. ASTM C954 for steel 1 mm (0.033 inch) thick.
   4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 GLASS MAT WATER RESISTANT GYPSUM BACKER BOARD

Conform to ASTM C1178/C1178M, Optional System for Cementious Backer Units.

2.6 SETTING MATERIALS OR BOND COATS

A. Conform to TCA Handbook for Ceramic Tile Installation.

B. Latex-Portland Cement Mortar: ANSI A108.1.
   1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.
   2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

C. Organic Adhesives: ANSI A108.1, Type 1.

2.7 GROUTING MATERIALS

A. Coloring Pigments:
   1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
   2. Add coloring pigments to grout by the manufacturer.
   3. Job colored grout is not acceptable.
   4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:
   1. ANSI A108.1.
   2. Use one part white Portland cement to one part white sand passing a number 30 screen.
   3. Color additive not permitted.

D. Latex-Portland Cement Grout: ANSI A108.1 color as specified.
   1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
   2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

2.8 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Shall have minimum following physical properties:
   1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
   2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
   3. Tensile strength - 600 psi per ANSI 118.7.
   4. Density – 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.9 WATER

A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS

A. Specifically designed for cleaning masonry and concrete and which shall not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.

B. Materials containing acid or caustic material not acceptable.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).

D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:

1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.

B. Variation in Plane of Wall Surfaces:
1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete:
1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile shall be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning shall not be permitted.

B. Patching and Leveling:
1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
   a. Thickness of compound as required to bring finish tile system to elevation shown.
   b. Float finish except finish smooth for elastomeric waterproofing.
   c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

B. Walls:
1. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.

2. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

3.4 CEMENTITIOUS BACKER UNITS

A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.

B. Install in accordance with ANSI A108.1 except as specified otherwise.

C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.

D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.

E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.

F. Do not install joint treatment for seven days after installation of cementitious backer unit.

G. Joint Treatment:

1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD

A. Install in accordance with manufacturer's instructions. TCA Systems W245-01.

B. Treat joints with tape and latex-Portland cement mortar or adhesive.

3.6 CERAMIC TILE - GENERAL

A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.

B. Comply with TCA Installation Guidelines:

C. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field..

2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
   a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges shall overlap cut edge of tile.
   b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
   a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
   b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
   c. In areas where floor drains occur, slope to drains where shown.
   d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
   a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
   b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
   c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
   a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
   b. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.

3.7 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

A. Installation of Tile: ANSI A108.1, except as specified otherwise.
B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.8 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

A. Installation of Tile: ANSI A108.1.

3.9 GROUTING

A. Grout Type and Location:
   1. Grout for wall and base tile and paver tile: Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.

B. Workmanship:
   1. Install and cure grout in accordance with the applicable standard.
   2. Portland Cement grout: ANSI A108.1.
   3. Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.
   4. Dry-set grout: ANSI A108.1.

3.10 MOVEMENT JOINTS

A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCA details EJ 171-02.

C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

D. Rake out grout at joints between tile, at toe of base, and where shown not less than 6 mm (1/4 inch) deep.

3.11 CLEANING

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used shall not damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.12 PROTECTION

A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.

B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.13 TESTING FINISH FLOOR

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

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SECTION 09 51 00

ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

A. Metal ceiling suspension system for acoustical ceilings.

B. Acoustical units.

1.2 RELATED WORK

A. Color, pattern, and location of each type of acoustical unit: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Acoustical units, each type, with label indicating conformance to specification requirements.
2. Colored markers for units providing access.

C. Manufacturer's Literature and Data:

1. Ceiling suspension system, each type, showing complete details of installation
2. Acoustical units, each type

D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

A. Standard definitions as defined in ASTM C634.

B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire

A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C634-11.....Standard Terminology Relating to Environmental Acoustics

C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-13.....Surface Burning Characteristics of Building Materials
E119-12.....Fire Tests of Building Construction and Materials
E413-10.....Classification for Rating Sound Insulation.
E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-08e1.....Classification for Acoustical Ceiling Products

C. International Organization for Standardization (ISO)
ISO 14644-1.....Classification of Air Cleanliness

PART 2 - PRODUCTS

2.1 METAL SUSPENSION SYSTEM

A. ASTM C635, heavy-duty system, except as otherwise specified.
   1. Ceiling suspension system members shall be fabricated from either of the following unless specified otherwise.
      a. Galvanized cold-rolled steel, bonderized.
   2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
B. Exposed grid suspension system for support of lay-in panels:
   1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
   2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
   3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 PERIMETER SEAL

A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
B. Thickness as required to fill voids between back of wall molding and finish wall.
C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

A. ASTM A641.

B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).

C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.

B. Hanger Inserts:

1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
2. Nailing type option for wood forms:
   a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
   b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
3. Flush ceiling insert type:
   a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
   b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
   c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.

B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ACOUSTICAL UNITS

A. General:
   1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
   2. ASTM E1264, weighing 3.6 kg/m^2 (3/4 psf) minimum for mineral fiber panels or tile.
   3. Class A Flame Spread: ASTM 84
   4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
   5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
   6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
   7. Lay-in panels: Sizes as shown, with square edges.

B. Special faced acoustical tile units AT(SP)shall be used for clean areas, SPD and wet areas as per referenced in PG-18-14, Room Finishes, Door, & Hardware Schedule. AT(SP) Special faced acoustical tile units shall provide anti-microbial coated surfaces suitable for use in Class 5 Clean Rooms per ISO 14644-1. Special faced acoustical tile units shall meet all general requirements stated in this specification.

C. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

D. Type IV Units - Mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84.

2.7 ACCESS IDENTIFICATION

A. Markers:
   1. Use colored markers with pressure sensitive adhesive on one side.
   2. Make colored markers of paper of plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.

B. Use markers of the same diameter throughout building.

C. Color Code: Use following color markers for service identification:

Color.....Service
Red.....Sprinkler System: Valves and Controls
Green.....Domestic Water: Valves and Controls
Yellow.....Chilled Water and Heating Water
Orange.....Ductwork: Fire Dampers
Blue.....Ductwork: Dampers and Controls
Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 - EXECUTION

3.1 CEILING TREATMENT

A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
C. Moldings:
   1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
   2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
D. Perimeter Seal:
   1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
   2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.
E. Existing ceiling:
   1. Where extension of existing ceiling occurs, match existing.
   2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
   3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:
   1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
   2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
   3. Support a maximum area of 1.48 m^2 (16 sf) of ceiling per hanger.

4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:
1. Concrete:
   a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
   b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

C. Direct Hung Suspension System:
1. As illustrated in ASTM C635.
2. Support main runners by hanger wires attached directly to the structure overhead.
3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

D. Indirect Hung Suspension System:
1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) or center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

E. Seismic Ceiling Bracing System:
1. Construct system is accordance with ASTM E580.

2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

3.3 ACOUSTICAL UNIT INSTALLATION

A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.

B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.

1. Install tile to lay level and in full contact with exposed grid.
2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.

C. Markers:

1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

A. Replace damaged, discolored, dirty, cracked and broken acoustical units.

B. Leave finished work free from defects.

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SECTION 09 65 13

RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

1.2 RELATED WORK

A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHESS.

B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Base and stair material manufacturer's recommendations for adhesives.
3. Application and installation instructions.

C. Samples:

1. Base: 150 mm (6 inches) long, each type and color.
2. Resilient Stair Treads: 150 mm (6 inches) long.
3. Adhesive: Literature indicating each type.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation shall be rejected.

1.5 STORAGE

A. Store materials in weather tight and dry storage facility.

B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
F1861-08.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):
RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

A. Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B-cove.

B. Use only one type of base throughout.

C. Match existing heights where new base is installed in areas with existing base to remain.

2.3 RESILIENT TREADS

A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.

B. Nosing shape to conform to sub-tread nosing shape.

2.4 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 ADHESIVES

A. Use products recommended by the material manufacturer for the conditions of use.

B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.

B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.

C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

A. The respective manufacturer's instructions for application and installation shall be considered for use when approved by the COR.

B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.

C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

A. Examine surfaces on which material is to be installed.

B. Fill cracks, pits, and dents with leveling compound.
C. Level to 3 mm (1/8 inch) maximum variations.
D. Do not use adhesive for leveling or filling.
E. Grind, sand, or cut away protrusions; grind high spots.
F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
H. Preparation of existing installation:
   1. Remove existing base including adhesive.
   2. Do not use solvents to remove adhesives.
   3. Prepare substrate as specified.

3.4 BASE INSTALLATION

A. Location:
   1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
   2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
B. Application:
   1. Apply adhesive uniformly with no bare spots.
   2. Set base with joints aligned and butted to touch for entire height.
   3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
      a. Short pieces to save material shall not be permitted.
      b. Locate joints as remote from corners as the material lengths or the wall configuration shall permit.
C. Form corners and end stops as follows:
   1. Score back of outside corner.
   2. Score face of inside corner and notch cove.
D. Roll base for complete adhesion.

3.5 STAIR TREAD INSTALLATION

A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.
B. Layout of Treads.
   1. No joints shall be accepted in treads.
   2. Set full treads on intermediate and floor landings.
C. Application:
   1. Apply adhesive uniformly with no bare spots.
   2. Roll and pound treads to assure adhesion.

3.6 CLEANING AND PROTECTION

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

B. Keep traffic off resilient material for at least 72 hours after installation.

C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
2. Do not polish tread and sheet rubber materials.

D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the COR.

E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the installation of sheet flooring with backing and integral cove base.

B. Grades of resilient sheet vinyl floor covering without backing having vinyl plastic wearlayer with backing.

C. Installation of sheet flooring including following:

1. Heat welded seams.
2. Integral cove base: Installed at intersection of floor and vertical surfaces.

1.2 RELATED WORK

A. Color, pattern and texture: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Resilient base required over metal base of casework: Section 12 31 00, MANUFACTURED METAL CASEWORK.

C. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY CONTROL-QUALIFICATIONS:

A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:

1. Heat welded seaming using manufacturer's prescribed method of installation.
2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.

B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.

1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
2. Smoke Density: Less than 450 per ASTM E662.

C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:

B. Manufacturer's Literature and Data:

1. Description of resilient material and accessories to be provided.
2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
3. Application and installation instructions.

C. Samples:

1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod // 300 mm (12 inches) square for each type, pattern and color//.
2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 150 mm (6 inches) long each type.
6. Adhesive, underlayment and primer: Pint container, each type.

1.5 PROJECT CONDITIONS

A. Maintain temperature of floor materials and room, where work occurs, above 18 °C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).

B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.

C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.

C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.

D. Store sheet flooring on end.

E. Move sheet vinyl floor coverings and installation accessories into spaces where they shall be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society For Testing Materials (ASTM):

E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.

E662-12.....Specific Optical Density of Smoke Generated by Solid Materials.

F710.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.

F1869.....Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride

F2034.....Standard Specification for Linoleum Sheet Flooring

F2170.....Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes

C. Resilient Floor Covering Institute (RFCI):
Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

A. Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

A. Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 LINOLEUM FLOOR COVERINGS

A. Linoleum Floor Coverings: Smooth face, minimum thickness nominal shall be 2.5 mm (0.10 inch). Sheet flooring shall conform to ASTM F2034.

B. Size: Provide maximum size sheet material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable: 1.83 m (6 feet).

C. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

A. Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 APPLICATION MATERIALS AND ACCESSORIES

A. Floor Adhesive: Water-resistant Type recommended by sheet flooring material manufacturer for conditions of use.

B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.

2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive or sheet flooring manufacturer.

2.6 SEALANT

A. As specified in Section 07 92 00, JOINT SEALANTS.

B. Compatible with sheet flooring.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.

B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.

C. After installation, maintain temperature at or above 36 °C (65 °F.)

D. Building is permanently enclosed.

E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.

1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods to use to correct conditions that can impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP and manufacturer.

B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.

C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.

D. Correct conditions which can impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
   1. Do not use adhesive for filling or leveling purposes.
   2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
   3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.

F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.

G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements shall be met:
   1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.
   2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after

concrete reaches maximum 75 percent relative humidity level measurement.

H. Preparation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives. Coordinate with Asbestos Abatement Section if asbestos abatement procedures are involved.

I. Remove existing resilient flooring and adhesive completely in accordance with Resilient Floor Covering Institute recommendations in manual RFCI-WP. Solvents shall not be used.

3.3 INSTALLATION OF FLOORING

A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.

B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.

C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.

D. Match edges of resilient floor coverings for color shading and pattern at seams.

E. Where resilient sheet flooring abuts other flooring material floors shall finish level.

F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.

G. Inform the COR of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.

H. Install sheet in full coverage adhesives.

1. Air pockets or loose edges shall not be accepted.
2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.

I. Keep joints to a minimum; avoid small filler pieces or strips.

J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.

K. Follow manufacturer's recommendations regarding pattern match, if applicable.

3.4 WELDING

A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.

B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.5 CLEANING

A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing shall not be accepted.
B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
C. Clean and polish materials per flooring manufacturer's written recommendations.
D. Vacuum floor thoroughly.
E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.
F. Upon completion, COR shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
G. Perform initial maintenance according to flooring manufacturer's written recommendations.

3.6 PROTECTION:

A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
B. Keep traffic off sheet flooring for 24 hours after installation.
C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the COR.
D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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SECTION 09 65 19

RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

1.2 RELATED WORK

A. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Description of each product.
   2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers and polish.
   3. Application and installation instructions.

C. Samples:
   1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
   2. Edge Strips: 150 mm (6 inches) long, each type.
   3. Feature Strips: 150 mm (6 inches) long.

D. Shop Drawings:
   1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Edge strip locations showing types and detail cross sections.

E. Test Reports:
   1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
   2. Tested per ASTM F510.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation shall be rejected.

1.5 STORAGE

A. Store materials in weathertight and dry storage facility.

B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D4078-02 (2008).....Water Emulsion Floor Finish

E648-10.....Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source

E662-09.....Specific Optical Density of Smoke Generated by Solid Materials

E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness Numbers

F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method

F710-08.....Preparing Concrete Floors to Receive Resilient Flooring

F1066-04 (R2010).....Vinyl Composition Floor Tile

F1344-10.....Rubber Floor Tile

F1700-04 (R2010).....Solid Vinyl Floor Tile

C. Resilient Floor Covering Institute (RFCI):

IP #2.....Installation Practice for Vinyl Composition Tile (VCT)

D. Federal Specifications (Fed. Spec.):

SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl Composition

PART 2 - PRODUCTS

2.1 GENERAL

A. Furnish product type, materials of the same production run and meeting following criteria.

B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.

C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.

D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE

A. ASTM F1066, Composition 1, Class 2 (through pattern), 300 mm (12 inches) square, 3 mm (1/8 inch) thick.

B. Color and pattern uniformly distributed throughout thickness.

2.3 SOLID VINYL-TILE

A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.

B. Color and Pattern uniformly distributed throughout thickness.

C. Where solid vinyl tiles are specified, seek products with recycled content.

2.4 ADHESIVES

A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.

B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

A. Cleaners RFCI CL-1.

B. Polish: ASTM D4078.

2.8 EDGE STRIPS

A. 28 mm (1-1/8 inch) wide unless shown otherwise.

B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.

C. Extruded aluminum, mill finish, mechanically cleaned:

1. Drill and counter sink edge strip for flat head screws.
2. Space holes near ends and approximately 225 mm (9 inches) on center between.

D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

2.9 SCREWS

A. Stainless steel flat head screw.

2.10 FEATURE STRIPS

A. Use same material as floor tile.

B. Sizes and shapes as shown.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.

B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.

C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:

FF30/FL20

B. Correct conditions which shall impair proper installation.

C. Fill cracks, joints and other irregularities in concrete with leveling compound:

1. Do not use adhesive for filling or leveling purposes.
2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.

D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.

E. Concrete Subfloor Testing:
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.

F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.

G. Prime the concrete subfloor if the primer shall seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

H. Preparation of existing installation shall include the removal of existing floor material and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.

B. Mix tile from at least two containers. An apparent line either of shades or pattern variance shall not be accepted.

C. Tile Layout:
   1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
   2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
   3. Place tile pattern in the same direction; do not alternate tiles.

D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.

E. Application:
   1. Apply adhesive uniformly with no bare spots.
      a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
      b. More than 5 percent of the joints not touching shall not be accepted.
   2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
   3. The COR shall have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:
   1. Locate edge strips under center line of doors unless otherwise shown.
   2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
   3. Where tile edge is exposed, butt edge strip to touch along tile edge.
   4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.

B. Keep traffic off resilient material for a minimum 72 hours after installation.

C. Clean and polish materials in the following order:
   1. For the first two weeks sweep and damp mopped only.
   2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.

3. Apply polish to the floors in accordance with the polish manufacturer's instructions.

D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.

E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.5 LOCATION

A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 67 23.60

RESINOUS URETHANE FLOORING (RES-6)

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies Resinous (Resinous urethane mortars) flooring with integral cove base:
   1. High Abuse Climatic Troweled and Sealed Urethane Mortar Flooring System.

1.2 RELATED WORK

A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Color of resinous (urethane mortar) flooring: As indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
C. Floor Drains: Division 22, PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
   1. Description of each product to be provided.
   2. Application and installation instructions.
   3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
C. Qualification Data: For Installer.
D. Sustainable Submittal:
   1. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.
E. Samples:
   1. Each color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
   3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring shall match the approved samples in color and texture.

F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
   1. Edge and base configuration.
G. Certifications and Approvals:
   1. Manufacturer's certification of material and substrate compliance with specification.
   2. Manufacturer's approval of installer.
   3. Contractor's certificate of compliance with Quality Assurance requirements.
H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

A. Manufacturer Certificate: Manufacturer shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of five (5) years.
B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of three (3) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.
   1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
   2. Contractor shall have completed at least three (3) projects of similar size and complexity. Include list of at least three (3) projects. List shall include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
   3. Installer's Personnel: Employ persons trained for application of specified product.
C. Source Limitations:
   1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
   2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.
D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.

1. Apply full-thickness mockups on 48 inch (1200 mm)square floor area selected by VA COR.
   a. If applicable include 48 inch (1200 mm)length of integral cove base.
2. Approved mockups not damaged during the testing shall become part of the completed work if undisturbed at time of Substantial Completion.
3. Sign off from VA COR on texture for slip resistance and clean ability shall be complete before installation of flooring system.

E. Pre-Installation Conference:
1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
   a. Contractor
   b. VA COR
   c. Manufacturer and Installer's Representative
3. Review the following:
   a. Environmental requirements
      1) Air and surface temperature
      2) Relative humidity
      3) Ventilation
      4) Dust and contaminates
   b. Protection of surfaces not scheduled to be coated
   c. Inspect and discus condition of substrate and other preparatory work performed
   d. Review and verify availability of material; installer's personnel, equipment needed
   e. Base and edge conditions.
   f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
   g. Application and repair
   h. Field quality control
   i. Cleaning
   j. Protection of coating systems
   k. One-year inspection and maintenance
   l. Coordination with other work

F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.

G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event

significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.

H. Volatile Organic Compound content to remain under 100g/liter.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, and direct sunlight.

C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).

D. Keep containers sealed until ready for use.

E. Do not use materials beyond manufacturer's shelf life limits.

F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.

1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.

B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.

C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

D. Concrete substrate shall be properly cured for a minimum of 30 days. A vapor barrier shall be present for concrete subfloors on or below grade. Otherwise, an osmotic pressure resistant grout shall be installed prior to the resinous flooring.

1.7 WARRANTY

A. Work subject to the terms of the Article “Warranty of Construction” FAR clause 52.246-21.

B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation.

1.8 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B221-08.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

C307-03 (2008).....Standard Test Method for Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacings

C413-01(2006).....Standard Test Method for Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings and Polymer Concretes

C531-00(2005).....Standard Test Method for Linear Shrinkage and Coefficient of Thermal Expansion of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C579-01(2006).....Standard Test Method for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C580-02(2008).....Standard Test Method for Flexural Strength and Modulus of Elasticity of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C811-98(2008).....Standard Practice for Surface Preparation of Concrete for Application of Chemical-Resistant Resin Monolithic Surfacings

D1308-02(2007).....Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes

D2047-04 .....Standard Test Method for Static Coefficient of Friction of Polish-Coated Flooring Surfaces as Measured by the James Machine

D2240-05.....Standard Test Method for Rubber Property — Durometer Hardness

D4060-07.....Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser

D7234-05.....Standard Test Methods for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers

F1869-09.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

F2170-09.....Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 501.....Finishes for Aluminum

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR RES-6A (HEAVY DUTY CLIMATIC)

A. System Descriptions:
1. Monolithic, multi-component urethane chemistry resinous flooring system, trowel applied, chemical and thermal cycling and shock resistant. Self priming multiple component polyurethane mortar, quartz aggregates for texture and associated high performance urethane sealer. Temperature resistance to 250 degrees F (121 degrees C) where required.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify mortar base product, build up layers of broadcast systems shall not be accepted. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
1. Mortar (Body coat):
a. Resin: Urethane with rapidly renewable resin components.
b. Formulation Description: Multiple component high solids.
c. Application Method: Screed and steel finish trowel.

d. Thickness of coat(s): Verify thickness as systems vary by manufacturer; Nominal thickness 3/16 to 1/4 inch (4.76 to 6.35mm).
e. Number of Coats: One.
f. Aggregates: Quartz texture broadcast into wet urethane mortar base.

2. Seal Coat(s):
a. Resin: Urethane.
b. Formulation Description: Pigmented Two-component, high solids.
c. Application Method: Squeegee and Back roll.
d. Number of Coats: One.

D. Physical Properties:
1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Compressiv e Strength	ASTM C579	5,000 psi after 7 days
Tensile Strength	ASTM C307	1,000 psi
Flexural Strength	ASTM C580	2,400 psi
Water Absorption	ASTM C413	0.056%
Coefficient of friction dry/slip index	ASTM D2047	>1.0 dry >1.0 wet
Impact Resistance	ASTM D4226	> 160 in. lbs
Abrasion Resistance	ASTM D4060	0.05 gm maximum weight loss
Thermal Coefficient of	ASTM C531	1.1×10^{-5} mm/ °C mm
Hardnes s Shore	ASTM D2240	80 to 84
Bond Strength	ASTM D7234	>300 psi 100% concrete failure
Chemical Resistance of the	ASTM D1308	No Effect
Acetic acid	5 percent	
Ammonium hydroxide	10 percent	
Citric Acid	50 percent	
Fatty acid Motor Oil, 20W		
Hydrochloric acid	10 percent	
Salt water		
Sodium Hydroxide	10 percent	
Sulfuric acid	10 percent	
Trisodium phosphate	5 percent	
Urine		
Feces		
Hydrogen peroxide	28 percent	
Distilled Water		
Sodium Hypochloride	5.28 percent	

2.2 SUPPLEMENTAL MATERIALS

A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, slip resistance for desired final finish.

B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.

C. Provide a high performance, chemically resistant urethane sealer.

D. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as determine by manufacturer.

E. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, and yeast.

F. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not expectable.

2.3 TROWELED COVE BASE

A. Same physical properties as specified resinous mortar system; climatic.
B. Provide a straight line, smooth transition to wall at top of base.

2.6 BASE CAP STRIP

A. Aluminum, Extruded: ASTM B221, Alloy 6063-T6.
B. Shape for 3/16 inch (4.76 mm) depth of base material, "J" configuration.
C. Finish:
   1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
   2. Aluminum: NAAMM Amp 501:
      a. Clear anodic coating, AA-C22A41 chemically etched medium matte, with Architectural Class 1, 0.7 mils (0.018 mm) or thicker.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine the areas and conditions where monolithic resinous urethane mortar flooring system with integral base is to be installed with the VA COR.
B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.
B. Maintain relative humidity less than 75 percent.
C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
D. Maintain proper ventilation of the area during application and curing time period.
   1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

A. The manufacturer's instructions for application and installation shall be reviewed with the VA COR for the seamless resinous urethane mortar flooring system with integral cove base.
B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.

B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.

1. Prepare concrete substrates as follows:
   a. Comply with ASTM C 811 requirements, unless manufacturer's written instructions are more stringent. Use of acids is never allowed.
2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
3. Verify that concrete substrates are dry.
   a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours or as recommended by manufacturer.
   b. MVT threshold for monolithic resinous climatic flooring shall not exceed 6 lbs/1000 square feet (0.0002155 kPa) over a 24 hour period.
   c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as recommended by manufacturer prior to application of flooring or membrane systems.
   d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
   e. Provide a written report showing test placement and results.
4. Verify that concrete substrates have neutral Ph and that resinous flooring shall adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.

C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.

D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.

E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances shall be included for

flooring manufacturer recommended joint fill material, and concrete crack treatment.

F. Prepare wall to receive integral cove base:
   1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
   2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
   3. Install base prior to flooring if required by resinous flooring manufacturer.
   4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

A. **General**: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
   1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
   2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.

B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.

C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.

D. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems can vary slightly on mode of application. Application shall be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness

E. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

3.6 TOLERANCE

A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base.

B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 CURING, PROTECTION AND CLEANING

A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.

B. Close area of application for a minimum of 24 hours.

C. Protect resinous flooring materials from damage and wear during construction operation.

1. Cover flooring with kraft type paper.
2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.

D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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SECTION 09 68 00

CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

A. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

A. Carpet installed by mechanics certified by the Floor Covering Installation Board.

B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.

C. Samples:

1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.

D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.

B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.

C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

A. Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

A. Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard

C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....Colorfastness to Light
AATCC 129-10.....Colorfastness to Ozone in the Atmosphere under High Humidities
AATCC 134-11.....Electric Static Propensity of Carpets
AATCC 165-08.....Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method

D. American Society for Testing and Materials (ASTM):

ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings
ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup Apparatus
ASTM D5116-10.....Determinations of Organic Emissions from Indoor Materials/Products
ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester
ASTM D5417-05.....Operation of the Vettermann Drum Tester
ASTM E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):
CRI 104-11.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:
1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
   a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.

12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
    a. Test Carpet in accordance with ASTM E 648.
    b. Class I: Not less than 0.45 watts per square centimeter.
    c. Class II: Not less than 0.22 watts per square centimeter.
14. Density: Average Pile Yarn Density (APYD):
    a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
    b. Other areas: Minimum APYD 4000.
15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
    a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
    b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
    c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
    d. Carpet, Styrene: 0.4 mg/sq.m x hr.
    e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
    f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
    g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.

B. Shall meet platinum level of ANSI/NSF 140.

C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 ADHESIVE AND CONCRETE PRIMER

A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.

B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.4 EDGE STRIPS (MOLDING)

A. Vinyl Edge Strip:
    1. Beveled floor flange minimum 50 mm (2 inches) wide.
    2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
    3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Examine surfaces on which carpeting is to be installed.

B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.

C. Correct conditions which can impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.

1. Do not use adhesive for filling or leveling purposes.
2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.

E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

A. Do not install carpet until work of other trades including painting is complete and dry.

B. Install in accordance with CRI 104 direct glue down installation.

1. Relax carpet in accordance with Section 6.4.
2. Comply with indoor air quality recommendations noted in Section 6.5.
3. Maintain temperature in accordance with Section 15.3.

C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.

D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.

E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.

1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
2. Use additional adhesive to secure carpets around pipes and other vertical projections.

F. Carpet Modules:

1. Install per CRI 104, Section 13, Adhesive Application.
2. Lay carpet modules with pile in same direction unless specified other wise in Section 09 06 00, SCHEDULE FOR FINISHES.
3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.

B. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

A. Remove waste, fasteners and other cuttings from carpet floors.

B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.

C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.

D. Do not move furniture or equipment on unprotected carpeted surfaces.

E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 69 00
ACCESS FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

Access flooring shall consist of a series of modular, removable, interchangeable panels on an elevated support system forming an accessible underfloor cavity to accommodate electrical and mechanical services. System shall be bolted gravity-held panels on bolted stringer understructure.

1.2 RELATED WORK

A. Connection of access flooring systems to building ground: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

1.3 DESIGN CRITERIA

A. Structural Performance per CISCA A/F: Provide access flooring systems capable of withstanding the following loads and stresses within limits and under conditions indicated, as determined by testing manufacturer's current standard products according to referenced procedures in CISCA A/F, "Recommended Test Procedures for Access Floors":

1. Ultimate-Load Performance: Provide access flooring systems capable of withstanding a minimum ultimate concentrated load equal to value obtained by multiplying specified concentrated floor panel design load by a factor of 2.5, without failing, according to CISCA A/F, Section II, "Ultimate Loading." Failure is defined as the point at which access flooring system shall not take any additional load

2. Rolling-Load Performance: Provide access flooring systems capable of withstanding rolling loads of the following magnitude applied to non-perforated panels, with a combination of local and overall deformation not to exceed 1.02 mm (0.040 inch) after exposure to rolling load over CISCA A/F Path A or B, whichever path produces the greatest top-surface deformation, according to CISCA A/F, Section III, "Rolling Loads."

B. Pedestal Assembly:

1. Pedestal Axial-Load Performance: Provide pedestal assemblies, without panels or other supports in place, capable of withstanding a 22. kN (5000 lbf) axial load per pedestal, according to CISCA A/F, Section V, "Pedestal Axial Load Test."

2. Pedestal Overturning-Moment Performance: Provide pedestal assemblies, without panels or other supports in place, capable of withstanding an overturning moment per pedestal of 113 N x meters (1000 lbf x inches), according to CISCA A/F, Section VI, "Pedestal Overturning Moment Test."

3. Provide a means of leveling and locking the assembly at a selected height which requires deliberate action to change height setting and which prevents vibrating displacement.

4. Height between the finish floor and top of panel stringer:

   a. Not less than 152 mm (6 inches).

B. Stringer:

1. Stringer Concentrated-Load Performance: Provide stringers, without panels in place, capable of withstanding a concentrated load of 890 N (200 lbf) at center of span with a permanent set not to exceed 0.25 mm (0.010 inch), as determined per CISCA A/F, Section IV, "Stringer Load Testing."

C. Panels:

1. All panels shall be interchangeable except those altered to meet special conditions.

2. Concentrated-Load Performance: Provide floor panels, including those with cutouts, capable of withstanding a concentrated design load of the following magnitude, with a top-surface deflection under load and a permanent set not to exceed, respectively, 2.03 and 0.25 mm (0.080 inch and 0.010 inch), according to CISCA A/F, Section I, Concentrated Loads."

   a. 5560 N (1250 lbf).

D. Installed access floor shall be level within plus or minus 1 in 2000 (0.060 inches in 10 feet), and plus or minus 2.5 mm (0.10 inches) over the entire area. Floor assembly shall be rigid, free of vibration, rocking panels, rattles and squeaks.

E. Grounding: Components shall be in direct positive contact for safe continuous electrical grounding of the entire floor system.

1. Panel to Understructure Resistance: Not more than 10 ohms.

F. Static Electricity Control: The acceptable resistance range is from not less than (0.5_) megaohms minimum to not more than (20,000) megaohms maximum. Maximum electrical resistance shall be measured from the top of the panel to the grounded subfloor. Exposed metal shall not be allowed at the wearing surface of the floor.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Full sized floor panel and each understructure component.

C. Shop Drawings:

1. Floor panel layout, including railing, step and ramp location.

2. Detail components of assembly, anchoring methods and edge details, including cut-out details, method of grounding.

D. Manufacturers' Literature and Data: Access floor.

E. Manufacturers' Certificates: Flame spread rating.

F. Floor System Test Reports: Submit certified test reports, from a testing laboratory satisfactory to the Government, attesting that the floor system proposed for installation meets all specified requirements. Submit test reports with shop drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Architectural Aluminum Manufacturers Association (AAMA):

2604-10.....High Performance Organic Coatings on Aluminum Extrusions and Panels.

C. American Society for Testing and Materials (ASTM):

E84-10.....Surface Burning Characteristics of Building Materials

E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

F150-06.....Electrical Resistance of Conductive and Static Resilient Flooring

F1066-04(R2010).....Vinyl Composition Floor Tile

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

E. National Electrical Manufacturers Association (NEMA):

LD-3.1-05.....Application, Fabrication, and Installation of High-Pressure Decorative Laminates

F. Ceilings and Interior Systems Construction Association (CISCA):

CISCA 2004.....Recommended Test Procedures for Access Floors

G. Underwriters Laboratory (UL):

94-96(R2010).....Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

PART 2 - PRODUCTS

2.1 FLOOR COVERING

A. High Pressure Laminate

1. Conductive plastic laminate: nema ld3, high-wear type, grade hwh except with a maximum dimensional change in machine direction of 0.35 percent hds, fabricated in one piece to cover each panel face within perimeter plastic edging or with integral trim serving as edging. Static decay of 5000 to 0 v in less than 0.5 seconds per fs 101c/4046 at 15 percent relative humidity.

2.2 FLOOR PANELS

A. Construct panels to be uniform in face dimensions, within a tolerance of plus or minus 0.38 mm (0.015 inches) of required size and be square within a tolerance of plus or minus 0.38 mm (0.015 inches), and flatness within a tolerance of plus or minus 0.5 mm (0.02 inches). Design individual floor panels to be easily placed and removed, without disturbing adjacent panels or understructure, by one person using a tool furnished by the access floor manufacturer. Panels shall be 600 mm by 600 mm (24 inches by 24 inches) in size.

B. Filled Formed-Steel Panels: Contractor option of panel construction described below:

1. Particleboard core panels not less than 25 mm (one inch) thick laminated to top and bottom face sheets of zinc-coated steel not less than 0.45 mm (0.0179 inches) thick. Enclose edges of core // with upturned, die formed edge of bottom sheet with perimeter channel welded to top and bottom sheets. The completed panels shall have a flame spread rating of 25 or less when tested in accordance with ASTM E84.

C. Provide perimeter of panels with continuous extruded conductive vinyl edge strips. Top edge of strip to be flush with panel floor finish. Mechanically lock edge strips and fasten in place with adhesive.

D. Perforated Panels: Flat, perforated top surface with holes or slots of number, spacing, and size standard with manufacturer.

2.3 CUT-OUTS

A. Fabricate cut-outs in floor panels to accommodate cable penetrations and service outlets where shown or specified. Provide reinforcement or additional support to make panels with cut-outs perform the same as solid uncut panels. Fit cut-outs with manufacturers standard grommet. For cut-outs larger than maximum size grommet, trim edge of cut-outs with plastic trim, molding and/or gaskets having tapered top flange. Provide removable twist close covers for grommets.

2.4 ACCESSORIES

A. Provide manufacturer's standard registers, grilles and plenum dividers as required. Design registers and grilles exposed to foot traffic, or the weight of equipment, to support the same load as the floor panel.

B. Vertical Closures (Fascia): Where under floor cavity is not enclosed by abutting walls or other construction, provide manufacturer's standard metal closure plates with factory applied finish.

C. Panel Lifting Device: Manufacturer's standard portable lifting device of type required for lifting panels with floor covering provided. Provide four lifting devices of each type required.

D. Perimeter Support: Where indicated, provide manufacturer's standard method for supporting panel edge and form transition between access flooring and adjoining floor covering at same level as access flooring.

E. Floor Cleaner: Type recommended by the floor covering manufacturer.

2.5 PEDESTALS

Provide manufacturer's standard pedestal assembly including base, column with provisions for adjustment, locking device, head and pad.

1. Base: Provide pedestal base with not less than 100 mm by 100 mm (4 inches by 4 inches) of bearing area.

2. Column: Hollow shaft of appropriate length fitted with threaded rod and leveling nut.

3. Provide vibration proof mechanism for making and holding fine adjustments in heights for leveling purposes over a range of not less than 50 mm (2 inches). Include means of locking mechanism at a selected height.
4. Heads: Heads shall be of a type designed to accommodate bolted stringers.
5. Pads: Provide sound dampening pad for each pedestal head.
6. Fabricate units of sufficient height to provide required under floor clearance shown on drawings.

2.6 PEDESTAL BASE ADHESIVE

Type recommended by manufacturer.

2.7 STRINGERS

Form stringers from extruded aluminum or zinc coated steel in 600 mm (2 foot) lengths. Stringers shall attach to pedestals with no n-bolted interlocking connections.. Stringer system shall form a grid pattern with members under edges of floor panels and with pedestals under adjacent panel corners.

2.8 RAMPS AND STEPS

A. Bolt, ramps and steps to framing. Form step nosing, threshold strip, and floor bevel strip from extruded or cast aluminum, with non-slip traffic surface. Close exposed sides of ramp and step with not thinner than 18 gage aluminum, reinforced on the back to prevent warp. Install ramp shoes to meet main and raised access floor.

B. Ramps: Manufacturer's standard ramp construction of width and slope indicated, but not steeper than 1:12, with raised-disc rubber or vinyl floor covering, and of same materials, performance, and construction requirements as access flooring.

C. Steps: Provide steps of size and arrangement indicated with floor covering to match access flooring. Apply non-slip aluminum nosing to treads, unless otherwise indicated.

2.9 RAILING AND POSTS

A. Construct rails and posts from 32 mm (1-1/4 inch) round extruded aluminum tube shapes. Weld all joints and finish to texture of tubing. Flanges shall be welded, or bolted to rails and supports.

B. Railings: Standard extruded aluminum railings, at ramps and open sided perimeter of access flooring where indicated. Include handrail,

intermediate rails, posts, brackets, end caps, wall returns, wall and floor flanges, plates, and anchorage where required. Provide railings that comply with structural performance requirements mandated by Local Code.

2.10 FINISHES

A. General: Apply finishes in factory after products are fabricated. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. In accordance with NAAMM AMP 500 series:

a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.

2.11 FLOOR FINISH

A. Surface panels with conductive plastic laminate in place with a waterproof adhesive to prevent delamination by use of the lifting tool, or by moving caster loads. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Surface ramps with conductive plastic laminate as specified for floor panels, with additional requirement that a non-slip surface be provided.

C. Bolt heads or similar attachments shall not pierce the traffic surface.

PART 3 - EXECUTION

3.1 PREPARATION

A. Concrete sealers if used shall be identified and proven to be compatible with pedestal adhesive.

B. Prior to installation, subfloor shall be dry and free of any surface irregularities that could reasonably be anticipated to adversely affect access flooring system appearance or performance.

C. Clear the area in which the floor system is to be installed of debris. Clean floor surfaces and remove dust before the work is started.

3.2 INSTALLATION

A. Layout floor panel installation to keep the number of cut panels at the floor perimeter to a minimum. Scribe panel assemblies at perimeter and around column to provide a close fit with no voids greater than 6 mm (1/4 inch) where panels abut vertical surface.

B. Secure bases of pedestals to the structural subbase with an adhesive in full and firm contact with the subbase. Set pedestals plumb, and in true alignment.

C. Where pedestal stringer system is used, join the stringers and other framing members with threaded fasteners for positive connection to the pedestals to preclude lateral movement. Uniformly space stringers in parallel lines, and place at the indicated elevation. D. Provide auxiliary framing around columns and other permanent construction, at sides of ramps, at free ends of floor, and beneath floor panels that are substantially cut to accommodate utility systems.

E. Construct floor panels to lie flat without warp or twist and bear uniformly on supports without rocking, and without edges projecting above the floor plane. Panels to interlock with supports in a manner that shall preclude lateral movement.

F. Provide free ends of floor with positive anchorage and rigid support where floor system does not abut wall or other construction.

G. Cover exposed ends of floor system with aluminum closures. Closures to consist of complete trim and fascia assemblies.

3.3 REPAIR OR WELDED GALVANIZED SURFACES

Use galvanized repair compound where galvanized surfaces are scheduled to receive field or shop coatings, and apply in accordance with manufacturers printed instructions.

3.4 CLEANING

Remove debris accumulated during installation from beneath the raised floor system. Immediately after completion of the floor installation, apply floor cleaner in accordance with the floor covering manufacturer's instruction. Do not allow any cleaner to remain between individual panels.

3.5 PROTECTION

Cover cleaned floors with clean building paper before construction traffic is permitted. Remove protective covering at completion of Work.

3.6 LIFTING DEVICES

Provide four floor panel lifting device for each individual floor area.

3.7 EXTRA STOCK

Furnish six floor panels and six complete pedestal assemblies and store where directed by the COR.

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SECTION 09 91 00

PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

A. Section specifies field painting.

B. Section specifies prime coats which shall be applied in shop under other sections.

C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.

B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.

C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award. These shall be used to determine compliance with the submittal requirements of this specification. The Contractor can choose to use subsequent MPI "Approved Product List", however, only one list shall be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate shall be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch

face by 1/4 inch) thick minimum, and where both flat and edge grain shall be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.

4. Attach labels to panel stating the following:
   a. Federal Specification Number or manufacturers name and product number of paints used.
   b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   c. Product type and color.
   d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:
   1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
   2. Epoxy coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:
   1. Name of manufacturer.
   2. Product type.
   3. Batch number.
   4. Instructions for use.
   5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
   1. Federal Specification Number, where applicable, and name of material.
   2. Surface upon which material is to be applied.
   3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. American National Standards Institute (ANSI):

A13.1-07.....Scheme for the Identification of Piping Systems

D. American Society for Testing and Materials (ASTM):

D260-86.....Boiled Linseed Oil

E. Commercial Item Description (CID):

A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)

A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

No. 1-12.....Aluminum Paint (AP)

No. 4-12.....Interior/ Exterior Latex Block Filler

No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)

No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)

No. 10-12.....Exterior Latex, Flat (AE)

No. 11-12.....Exterior Latex, Semi-Gloss (AE)

No. 18-12.....Organic Zinc Rich Primer

No. 26-12.....Cementitious Galvanized Metal Primer

No. 45-12.....Interior Primer Sealer

No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)

No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)

No. 50-12.....Interior Latex Primer Sealer

No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)

No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)

No. 77-12.....Epoxy Cold Cured, Gloss (EC)

No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)

No. 95-12.....Fast Drying Metal Primer

No. 101-12.....Epoxy Anti-Corrosive Metal Primer

No. 114-12.....Interior Latex, Gloss (LE) and (LG)

No. 135-12.....Non-Cementitious Galvanized Primer

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)....Solvent Cleaning

SSPC SP 2-04 (R2004)....Hand Tool Cleaning

SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Identity markers options:
   1. Pressure sensitive vinyl markers.
   2. Snap-on coil plastic markers.
B. Interior/Exterior Latex Block Filler: MPI 4.
C. Exterior Alkyd, Flat (EO): MPI 8.
D. Exterior Alkyd Enamel (EO): MPI 9.
E. Exterior Latex, Flat (AE): MPI 10.
F. Organic Zinc rich Coating (HR): MPI 22.
G. High Heat Resistant Coating (HR): MPI 22.
H. Interior Latex Primer Sealer: MPI 50.
I. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
J. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
K. Epoxy Cold Cured, Gloss (EC): MPI 77.
L. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
M. Fast Drying Metal Primer: MPI 95.
N. Interior latex, Gloss (LE) and (LG): MPI 114.
O. Waterborne Galvanized Primer: MPI 134.
P. Non-Cementitious Galvanized Primer: MPI 135.

2.2 PAINT PROPERTIES

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTSƒQUALITY ASSURANCE

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
   1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
   2. Lead-Base Paint:
      a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
      b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of

residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.

3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
   1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
   2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:
   1. Do not apply coating when air or substrate conditions are:
      a. Less than 3 degrees C (5 degrees F) above dew point.
      b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
   2. Maintain interior temperatures until paint dries hard.

3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:
   1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
   2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.

3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:
1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
   a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
   b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
   a. Thin filler in accordance with manufacturer's instructions for application.
   b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. This includes flat head countersunk screws used for permanent anchors.
b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.

G. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

A. Start of surface preparation or painting shall be construed as acceptance of the surface as satisfactory for the application of materials.
B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between applications of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
F. Apply by brush, roller or spray, except as otherwise specified.
G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
   1. Apply painting materials specifically required by manufacturer to be applied by spraying.
   2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC)) finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).

G. Gypsum Board:
1. Surfaces scheduled to have MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)); MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)); MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)); MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)); MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Primer: MPI 50(Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer).
3. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) finish.

H. Gypsum Plaster and Veneer Plaster:
1. Surfaces scheduled to have MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)); MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)); MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: MPI 52 Latex, MPI Gloss Level 3 (LE)); MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)); MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) finish.

I. Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Steel and Ferrous Metal.
1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO))MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F).

3.6 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
   a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.

C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

D. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 52 (Interior Latex, MPI Gloss Level 3 (LE));MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

3.7 REFINISHING EXISTING PAINTED SURFACES

A. Clean, patch and repair existing surfaces as specified under surface preparation.
B. Remove and reinstall items as specified under surface preparation.
C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss)
G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
I. Sand or dull glossy surfaces prior to painting.
J. Sand existing coatings to a feather edge so that transition between new and existing finish shall not show in finished work.

3.8 PAINT COLOR

A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.

C. Coat Colors:
   1. Color of priming coat: Lighter than body coat.
   2. Color of body coat: Lighter than finish coat.
   3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
   1. Paint to match color of casework where casework has a paint finish.
   2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.

C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.

H. Color:
   1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
   2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
      a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
      b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding

surfaces), and water and sewage treatment equipment and sewage ejection equipment.

c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.

e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.

f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.

c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:

1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.

2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

d. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:

1) Garbage and trash incinerator.

2) Medical waste incinerator.
3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
5) Engine generator exhaust piping and muffler.

e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 8(Exterior Alkyd, Flat (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:
   a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
   b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)).

3.10 BUILDING AND STRUCTURAL WORK FIELD PAINTING

A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
   1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
   3. Painting of ferrous metal and galvanized metal.
   4. Identity painting and safety painting.

B. Building and Structural Work not Painted:
   1. Prefinished items:
      a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
      b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
   2. Finished surfaces:
      a. Hardware except ferrous metal.
      b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
      c. Signs, fixtures, and other similar items integrally finished.

3. Concealed surfaces:
   a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.

3.11 IDENTITY PAINTING SCHEDULE

A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
   1. Legend shall be identified using 2.1 G options or by stencil applications.
   2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
   3. Locate Legends clearly visible from operating position.
   4. Use arrow to indicate direction of flow.
   5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert

working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:

a. High Pressure - 414 kPa (60 psig) and above.

b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).

c. Low Pressure - 103 kPa (14 psig) and below.

d. Add Fuel oil grade numbers.

6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P._____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret_____*
Medium Pressure Steam		Yellow	Black	M. P. Stm_____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret_____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Brown	White	Fuel Oil-Grade *
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D

Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

Hot Water Supply Domestic/Solar Water H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the

voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000, 25000 as appropriate.

8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
   b. Medical Gases and vacuum lines: Section 22 63 00, GAS SYSTEMS FOR HEALTHCARE FACILITIES.
   c. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

B. Fire and Smoke Partitions:
   1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
   2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
   3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
   4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:
   1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
   2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
   3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
   4. Color:
      a. Use black on concrete columns.
      b. Use white or contrasting color on steel columns.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 10 11 13

MARKERBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies markerboards and related items.

B. Boards shall be either factory or field assembled.

C. Where shown, assemble markerboards with tackboards into a single unit.

1.2 RELATED WORK

Color of aluminum anodic coating markerboard writing surface: Section 09 06 00, SCHEDULE FOR FINISHES

1.3 QUALITY ASSURANCE

Boards shall be the products of one manufacturer.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.

C. Manufacturer's Literature and Data:

1. Markerboard

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards (ANSI):

Z97.1-09.....Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

C. American Society for Testing and Materials (ASTM):

B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass

F104-03(R2009).....Nonmetallic Gasket Materials

D. Composite Panel Association (CPA):

A208.1-09.....Particleboard

A135.4-04.....Basic Hardboard

E. Porcelain Enamel Institute (PEI)

1001-11.....Architectural Porcelain Enamel

PART 2 - PRODUCTS

2.1 CHALKBOARD AND MARKERBOARD

Markerboards shall consist of a writing surface, snap on aluminum frame, marker trough, mullions, display rail and accessories, grounds and other items specified and shown.

2.2 FABRICATION

A. Materials:
   1. Aluminum, extruded: ASTM B221.
   2. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

B. Components:
   1. Writing Surface: Factory assembly consisting of face sheet of 24 gauge sheet steel with porcelain enamel board texture finish conforming to PEI 1001, laminated to a hardboard or particleboard backing, 9 mm to 13 mm (3/8 to 1/2-inch) thick, and a 0.13 mm (0.005-inch) thick aluminum foil back sheet laminated to back-face.
   2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
   3. Trough: Extruded aluminum, 2.34 mm (0.092-inch) thick, not less than 75 mm (3-inch) projection from writing surface with grooved top surface, closed ends and return to wall surface at underside. Design to be snap-on type with concealed fasteners.
   4. Accessories: Fabricate from aluminum with holders from spring steel. Design to suit display rail.
   5. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
   6. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the board writing surface and clips for snap-on frames, map rail and chalk tray.
   7. Clips: Manufacturer's standard as required to support frame, mullions, display rail, and trough.

C. Boards 3660 mm (12 feet) or less in length shall be in one piece. Joints shall have metal spline, with faces in same plane and edges shall touch along entire length.

D. Finish exposed aluminum surfaces as follows:
   1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.

B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.

C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.

D. Assemble units as specified by the manufacturer.

3.2 INSTALLATION OF MARKERBOARD

A. Mount board with adhesive and blocking pads spaced 16 inches on center each way.

B. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.

C. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

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SECTION 10 11 23

TACKBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies tackboards (bulletin boards) and related items.

B. Boards shall be either factory or field assembled.

C. Where shown, assemble both chalkboards and tackboards into a single unit.

1.2 RELATED WORK

A. Color of aluminum anodic coating tackboard: Section 09 06 00, SCHEDULE FOR FINISHES

1.3 QUALITY ASSURANCE

A. Boards shall be the products of one manufacturer.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.

C. Manufacturer's Literature and Data:

1. Bulletin board.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

AMP 501.....Finishes for Aluminum

C. American National Standards Institute(ANSI):

Z97.1-09.....Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

D. American Society for Testing and Materials (ASTM):

B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass

F104-03(R2009).....Nonmetallic Gasket Materials

E. Composite Panel Association (CPA):

A208.1-09.....Particleboard

A135.4-04.....Basic Hardboard

PART 2 - PRODUCTS

2.1 BULLETIN BOARD

A. Bulletin board shall consist of a tackboard, snap on aluminum frame, grounds and other items specified and shown.

2.2 FABRICATION

A. Materials:
   1. Aluminum, extruded: ASTM B221.
   2. Cork: ASTM F104, Type II, mildew resistant, Class 2.
   3. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

B. Components:
   1. Tackboard: Cork face, 6 mm (1/4-inch) thick factory laminated to a hardboard or particleboard backing of thickness required so that the face of the cork shall be in the same plane as the face of the markerboard writing surface, 6 mm to 9 mm (1/4 to 3/8-inch) thick where combined.
   2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
   3. Display Rail: Snap-on type, same materials as frames, approximate face width one inch with 6 mm (1/4-inch) thick cork insert.
   4. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
   5. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the tackboard and clips for snap-on frames, and map rail
   6. Clips: Manufacturer's standard as required to support frame, mullions, and display rail,

C. Bulletin boards 3660 mm (12 feet) or less in length shall be in one piece. D. Finish exposed aluminum surfaces as follows:
   1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.

B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.

C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.

D. Assemble units as specified by the manufacturer.

3.2 INSTALLATION OF BULLETIN BOARD:

A. Mount bulletin boards with adhesive and blocking pads spaced 16 inches on center each way.

B. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.

C. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

1.2 RELATED WORK

A. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

B. Color Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 MANUFACTURER'S QUALIFICATIONS

A. Sign manufacturer shall provide evidence that they regularly and presently manufacture signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples shall be retained by COR, other returned to Contractor.

1. Sign Panel, 229 mm x 229 mm (9 inches x 9 inches), with letters.
2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
3. Sample of typeface, arrow and symbols in a typical full size layout.

C. Manufacturer's Literature:

1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.

D. Samples: Sign location plan, showing location, type and total number of signs required.

E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

F. Full size layout patterns for dimensional letters.

1.5 DELIVERY AND STORAGE

A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.

B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.

C. Deliver signs only when the site and mounting services are ready for installation work to proceed.

D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.

C. Federal Specifications (Fed Spec):
MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
MIL-P-46144C.....Plastic Sheet, Polycarbonate

1.7 REFERENCES

A. VA Signage Design Guide; December 2012

1.8 MINIMUM SIGN REQUIREMENTS

A. Permanent Rooms and Spaces:
1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
2. Type Styles: Characters shall be in accordance with the typography listed in the VA Signage Design Guide for the sign style listed.
3. Character Height: shall be in accordance with the height listed in the VA Signage Design Guide for the sign style listed.
4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

B. Overhead Signs:
1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.

2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

1.9 COLORS AND FINISHES:

A. Section 09 06 00, SCHEDULE FOR FINSIHES.

PART 2 - PRODUCTS

2.1 GENERAL

A. Signs of type, size and design shown on the drawings and as specified.
B. Signs complete with lettering, framing and related components for a complete installation.
C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. COR to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

A. Aluminum:
   1. Sheet and Plate: ASTM B209.
   2. Extrusions and Tubing: ASTM B221.
B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
C. Polycarbonate: MIL-P-46144C; Type I, class 1.
D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

2.3 SIGN STANDARDS

A. Topography:
   1. Type Style: in accordance with the typography listed in the VA Signage Design Guide for the sign style listed.

2. Arrows and Letter Spacing: See graphic standards in the VA Signage Design Guide for the sign style listed.
3. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing as described in the VA Signage Design Guide. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings is for layout purposes only; final text for signs is listed in Sign Message Schedule.

B. Project Colors and Finishes: See Section 09 06 00, SCHEDULE FOR FINISHES.

2.4 SIGN TYPES

A. General:
1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
   a. IN indicates a component construction based sign.

B. Interchangeable Component System:
1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16 and 17.
2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
   a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
   b. Component Sign System is comprised of the following primary components:
      1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
      2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
      3) Copy Panels, made of a variety of materials to allow for different graphic needs.
      4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
      5) Joiners and Accent Joiners connect separate Rail Backs together.
      6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.

c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.

3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
   a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
   b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
   c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
   a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
   b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
   a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
   b. Cleanable without use of special chemicals or cleaning solutions.
   c. Copy Insert Materials.

1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
   a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
   b) Mechanical fasteners can be added to the End Caps that shall secure it to Rail Back to make sign tamper resistant.
7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high

decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.

10) Typography
    a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
    b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
    c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
    d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 09:
   1. All text and graphics shall be first surface silk-screened.
D. Sign Type Families 03:
   1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
   2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
   3. Braille dots shall conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
   4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
   5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
E. Sign Type Family 04:
   1. All text and graphics shall be first surface applied vinyl letters.
   2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.

F. Sign Type Family 07:
   1. A11 text and graphics shall be first surface applied vinyl letters except for under sliding tile.
   2. Protect text, which is covered by sliding tile, so tile does not wear away letters.

G. Sign Type Family 15:
   1. A11 text and graphics shall be first surface applied vinyl letters.
   2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
   3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.

H. Temporary Interior Signs:
   1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie form pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
   2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
   3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
      a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
      b. Replace and missing damaged or illegible signs.

2.5 FABRICATION

A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.

B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.

C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
D. Contact surfaces of connected members be true. Assembled so joints shall be tight and practically unnoticeable, without use of filling compound.
E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth su1rfaces.
G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
K. Movable parts, including hardware, are be cleaned and adjusted to operate as designed without binding of deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
M. No signs shall be manufactured until final sign message schedule and location review has been completed by the COR & forwarded to contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.

B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact COR for clarification.

C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.

D. Remove or correct signs or installation work COR determines as unsafe or as an unsafe condition.

E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.

F. Locate signs as shown on the Sign Location Plans.

G. Certain signs shall be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.

H. Contractor shall be responsible for verifying that behind each sign location there are no utility lines that shall be affected by installation of signs. Any damage during installation of signs to utilities shall be the sole responsibility of the Contractor to correct and repair.

I. Furnish inserts and anchoring devices which shall be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which shall involve other trades.

- - - END - - -

SECTION 10 21 13

TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies solid phenolic toilet partitions and urinal screens.

1.2 RELATED WORK

A. Overhead structural steel supports for ceiling hung pilasters: Section 05 50 00, METAL FABRICATIONS.

B. Color of baked enamel finish: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Prime coat of paint on 150 mm (six-inch) square of metal panel with baked enamel finish coat over half of panel.

C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.

D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.

E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):
FF-B-575C.....Bolt, Hexagon and Square

C. Code of Federal Regulations (CFR):
40 CFR 247.....Comprehensive Procurement Guidelines for Products Containing Recovered Materials

D. Commercial Item Descriptions (CID):
A-A-1925.....Shield, Expansion (Nail Anchors)
A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 TOILET PARTITIONS:

A. Solid phenolic: water resistant; graffiti resistant; non-absorbent; contain a minimum 30 percent post consumer recycled plastic; Class C flame spread rating.
B. Conform to Fed. CID A-A-60003, except as modified herein.
C. Fabricate to dimensions shown or specified.
D. Toilet Enclosures:
   1. Type 1, Style B (Ceiling hung).
   2. Reinforce panels shown to receive toilet tissue holders or grab bars.
   3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
   4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
   5. Keeper:
      a. U-slot to engage bar of throw latch.
      b. Combined with rubber bumper stop.
   6. Wheelchair Toilets:
      a. Upper pivots and lower hinges to hold out swinging doors in closed position.
      b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
   7. Finish:
      a. Finish 3 (stainless steel) on panel of enclosure panels adjacent to urinals

E. Urinal Screens:
   1. Type III, Style E (wall hung), finish 2 or 3.
      a. With integral flanges and continuous, full height wall anchor plate.
      b. Option: Full height U-Type bracket.
      c. Wall anchor plate drilled for 4 anchors on both sides of screen.
   2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).

2.2 FASTENERS

A. Partition Fasteners: CID A-A-60003.
B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Install in rigid manner, straight, plumb and with all horizontal lines level.
   2. Conceal evidence of drilling, cutting and fitting in finish work.
   3. Use hex-bolts for through-bolting.
   4. Adjust hardware and leave in freely working order.
   5. Clean finished surfaces and leave free of imperfections.

B. Panels and Pilasters:
   1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
   2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
   3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
   4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.

C. Urinal Screens:
   1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
   2. Space anchors at top and bottom and equally in between.

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SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.).

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Showing layout of tracks and method of anchorage.

C. Manufacturer's Literature and Data:
Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.

B. Store in dry and protected location. Store so as to not bend or warp the tracks.

C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

A. Surface mounted type:

1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.

B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers shall have moulded on delrin hooks. Hook for bead chain shall be the same material and finish as the bead chain or shall be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.

C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.

D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers shall be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.

E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.

B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).

C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track shall be screwed to the ceiling grid.

2.3 FINISHES

A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

2.4 FABRICATION

A. Weld and grind smooth joints of fabricated components.

B. Form tracks and bends of lengths that shall produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.

C. Provide steel anchor plates, supports, and anchors for securing components to building construction.

D. Form flat surface without distortion.

E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install tracks after finish painting and ceiling finishing operations are complete.

B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.

C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.

D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.

E. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.

F. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.

B. Carrier units shall operate smoothly and easily over the full range of travel.

- - - E N D - - -

SECTION 10 26 00

WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies corner guards.

1.2 RELATED WORK

A. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.

B. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design and installation details.

C. Manufacturer's Literature and Data:

1. Corner Guards.

D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.

B. Protect from damage from handling and construction operations before, during and after installation.

C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

D256-06.....Impact Resistance of Plastics

D635-06.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position

E84-09.....Surface Burning Characteristics of Building Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):
80-10.....Standard for Fire Doors and Windows

E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for Exterior Finishes.

F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302B.

B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. C. Resilient Material:

1. Extruded and injection molded acrylic vinyl, engineered PETG or extruded polyvinyl chloride meeting following requirements:
   a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
   b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
   c. Rated self extinguishing when tested in accordance with ASTM D635.
   d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
   e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
   f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 6 mm (1/4-inch corner) formed to profile shown.

1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

B. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.

2.3 FASTENERS AND ANCHORS

A. Provide fasteners and anchors as required for each specific type of installation.

B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.4 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Aluminum:

1. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.

C. Stainless Steel: NAAMM finish Number 4.

D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 STAINLESS STEEL CORNER GUARDS

Mount guards on external corners of interior walls, partitions and columns as shown.

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SECTION 10 28 00

TOILET ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.

B. Items Specified:

1. Paper towel dispenser. [Furnished by Owner}
2. Waste receptacles. [Furnished by Owner]
3. Toilet tissue dispenser. [Furnished by Owner]
4. Grab Bars.
5. Shower curtain rods.
6. Clothes hooks, robe or coat.
7. Towel bars.
8. Metal framed mirror.
9. Mop racks.
10. Stainless steel shelves, Type 44.

C. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES

B. Shower curtain break away pendant chain hooks: Section 10 21 23, cubicles.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each product specified.
2. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
3. Grab bars, showing design and each different type of anchorage.
4. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Manufacturer's Literature and Data:

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Mop racks.

D. Manufacturer's Certificates:
   1. Attesting that soap dispensers are fabricated of material that shall not be affected by liquid soap or aseptic detergents, Phisohex and solutions containing hexachlorophene.
   2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
B. Each accessory type shall be the same and be made by the same manufacturer.
C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

A. Pack accessories individually to protect finish.
B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

A. Store products in weathertight and dry storage facility.
B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
B. American Society for Testing and Materials (ASTM):
   A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
   A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
   A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes
A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
C1036-06.....Flat Glass
C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.
D3453-07.....Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery Fabrics

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

D. American Welding Society (AWS):
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing

E. Federal Specifications (Fed. Specs.):
A-A-3002.....Mirrors, Glass
FF-S-107C (2).....Screw, Tapping and Drive
FF-S-107C.....Screw, Tapping and Drive.
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail Specification

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.

B. Stainless Steel:
1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.

C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.

D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.

2.2 FASTENERS

A. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).

B. Toggle Bolts: For use in hollow masonry or frame construction.

C. Hex bolts: For through bolting on thin panels.

D. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.

E. Screws:

1. ASME B18.6.4.
2. Fed Spec. FF-S-107, Stainless steel Type A.

F. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

A. In accordance with NAAMM AMP 500 series.

B1. Stainless Steel: NAAMM AMP 503, finish number 4.

2.4 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.

G. Provide templates and rough-in measurements as required.

H. Round and deburr edges of sheets to remove sharp edges.

2.5 GRAB BARS

A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.

B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Concealed mount, except grab bars mounted at floor, swing up and on metal toilet partitions.

D. Bars:

1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
   a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars can be fabricated in two sections, with concealed slip joint between.
3. Continuous weld intermediate support to the grab bar.
4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:
1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail can be secured by being welded to a back plate and be covered with flange.

G. Back Plates:
1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on toilet partitions.

2.6 SHOWER CURTAIN RODS

A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

2.7 CLOTHES HOOKS-ROBE OR COAT

A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.8 TOWEL BARS

A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
B. Either stainless steel or chromium plated copper alloy.
C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
D. Finish of brackets or supports same as bar.

2.9 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.
B. Mirror Glass:
   1. Minimum 6 mm (1/4 inch) thick.
   2. Set mirror in a protective vinyl glazing tape.
C. Frames:
   1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
   2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
   3. Filler:
      a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
      b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
   4. Attached Shelf for Mirrors:
      a. Fabricate shelf of the same material and finish as the mirror frame.
      b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
      c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
      d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.
D. Back Plate:
   1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
   2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.10 MOP RACKS

A. Minimum 1.0M (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

2.11 STAINLESS STEEL SHELVES (TYPE 44)

A. Shelves:

1. Fabricate shelves of 1.2 mm (0.0478-inch) thick sheet to size and design shown.
2. Fabricate shelves of hollow metal type construction, forming a depression as shown, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.0478-inch) thick sheet steel hat channel stiffeners, full depth, welded to underside of top at bracket locations.
3. Miter cuts, where made at corners of shelves, continuously welding.

B. Form brackets of 3 mm (1/8-inch) thick steel as shown. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Weld or Screw brackets to shelves.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before starting work notify COR in writing of any conflicts detrimental to installation or operation of units.

B. Verify with the COR the exact location of accessories.

3.2 INSTALLATION

A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
D. Install accessories plumb and level and securely anchor to substrate.
E. Install accessories in a manner that shall permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 SCHEDULE OF ACCESSORIES

A. Refer to toilet accessories list on drawings.

3.4 CLEANING

A. After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 10 44 13 FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Section 10 44 16, FIRE EXTINGUISHERS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
2. Design doors to open 180 degrees.
3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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SECTION 10 44 16
FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.

1.2 RELATED WORK

A. Section 10 44 13, FIRE EXTINGUISHER CABINETS.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.

B. Product Schedule: For fire extinguishers. Coordinate final fire extinguisher schedule with fire extinguisher cabinet schedule to ensure proper fit and function. Use same designations indicated on Drawings.

C. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

D. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."

B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

1. Provide fire extinguishers approved, listed, and labeled by FMG.

1.5 COORDINATION

A. Coordinate type and capacity of fire extinguishers with fire extinguisher cabinets to ensure fit and function.

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in material or workmanship within specified warranty period.

1. Failures include the following:
   a. Failure of hydrostatic test according to NFPA 10.
   b. Faulty operation of valves or release levers.
2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

A. Fire Extinguishers: Type, size, and capacity for each fire protection cabinet and mounting bracket indicated.

1. Valves: Manufacturer's standard.
2. Handles and Levers: Manufacturer's standard.
3. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B and bar coding for documenting fire extinguisher location, inspections, maintenance, and recharging.

B. Multipurpose Dry-Chemical Type in Steel Container: UL-rated 4-A:60-B:C, 10-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine fire extinguishers for proper charging and tagging.

1. Remove and replace damaged, defective, or undercharged fire extinguishers.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Install fire extinguishers in cabinets at locations indicated and in compliance with requirements of authorities having jurisdiction.

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SECTION 10 82 00

LOUVERED ROOF TOP EQUIPMENT SCREENS

PART 1 - GENERAL

1.1 GENERAL

A. Section Includes:

1. Fixed, extruded-aluminum louvered roof top equipment screens

1.2 RELARED WORK

A. See Division 5 for structural framing supporting louver sections.

1.3 PERFORMANCE REQUIREMENTS

A. Design: Design louvers, including comprehensive engineering analysis by a qualified engineer, using structural performance requirements and design criteria indicated.

B. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver blade rattle or flutter, or permanent damage to fasteners and anchors.

1. Wind Loads: Determine loads based on a uniform pressure of 30 lb./sq. ft. (1435 Pa), acting inward or outward.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data: For each type of product indicated.

C. Shop Drawings: For equipment screens and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.

D. Samples: For each type of metal finish required.

E. Submittal: For louvers indicated to comply with structural performance requirements and design criteria indicated.

1.5 DELIVERY, STORAGE AND HANDLING:

A. Deliver screening material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.

B. Protect from damage from handling, weather and construction operations before, during and after installation.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum Extrusions: ASTM B 221M, Alloy 6063-T5.

B. Aluminum Sheet: ASTM B 209M, Alloy 3003 with temper as required for forming.

C. Fasteners: Use types and sizes to suit unit installation conditions.

1. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.

2.2 FABRICATION, GENERAL

A. Join concealed frame members to each other and to fixed louver blades with fillet welds concealed from view welds, threaded fasteners, or both, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.3 EXTRUDED-ALUMINUM EQUIPMENT SCREEN

A. Horizontal Blade Louvered Equipment Screen

1. Louver Blade Depth: 4 inches (100 mm)
2. Blade Profile: Plain blade without center baffle.
3. Blade Nominal Thickness: Not less than 0.080 inch (2.03 mm).
4. Framing Support Nominal Thickness: Not less than 0.125 inch (3.2 mm)
5. Hinge: 0.120” thickness aluminum heavy-duty hinge. Louver panel where indicated on drawing shall be hinged for full access for exiting roof. Hinge shall be adjustable, self-closing type.
6. Latch: Shall be operable at all times for exiting roof.
7. Louver Performance Requirements:

   a. Free Area: Not less than 8.0 sq. ft. (0.74 sq. m) for 48-inch- (1220-mm-) wide by 48-inch- (1220-mm-) high louver assembly.
   b. Horizontal Drag Coefficient: Not greater than 0.63 on a cross sectional profile, allowing for a 34% reduction in wind load imposed horizontally upon supporting structural framing.

2.4 ALUMINUM FINISHES

A. High-Performance Organic Finish: 3-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pre-treat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Color and Gloss: As selected from manufacturer's full range.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Locate and place equipment screens level, plumb, and at indicated alignment with adjacent work.

B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weather-tight connection.

C. Provide perimeter reveals and openings of uniform width to allow for thermal expansion, as indicated.

D. Repair damaged finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory and refinish entire unit or provide new units.

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SECTION 12 36 00

COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies casework countertops with integral accessories.

B. Integral accessories include:

1. Sinks with traps and drains.

1.2 RELATED WORK

A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.

B. DIVISION 22, PLUMBING.

C. DIVISION 26, ELECTRICAL.

1.3 SUBMITTALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings

1. Show dimensions of section and method of assembly.
2. Show details of construction at 1/2 scale.

C. Samples:

1. 150 mm (6 inch) square samples each top.
2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Hardboard Association (AHA):

A135.4-95.....Basic Hardboard

C. Composite Panel Association (CPA):

A208.1-09.....Particleboard

D. American Society of Mechanical Engineers (ASME):

A112.18.1-12.....Plumbing Supply Fittings

A112.1.2-12.....Air Gaps in Plumbing System

A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)

E. American Society for Testing and Materials (ASTM):

A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy
D256-10.....Pendulum Impact Resistance of Plastic
D570-98(R2005).....Water Absorption of Plastics
D638-10.....Tensile Properties of Plastics
D785-08.....Rockwell Hardness of Plastics and Electrical Insulating Materials
D790-10.....Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):
A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):
PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):
LD 3-05.....High Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Laminate: NEMA LD 3.
   1. Concealed backing sheet Type BKL.
   2. Decorative surfaces:
      a. Flat components: Type GP-HGL.
      b. Post forming: Type PF-HGP.

C. Stainless Steel: ASTM A167, Type 304.

D. Particleboard: CPA A208.1, Grade 2-M-2.

E. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.

F. Adhesive
   1. For plastic laminate FS A-A-1936.
   2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
   3. For Field Joints:
      a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
      b. Fungi resistant: ASTM G-21, rating of 0.

G. Fasteners:
   1. Metals used for welding same metal as materials joined.
   2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

2.2 SINKS, FAUCETS, TRAPS AND FITTINGS

A. As specified in Division 22, PLUMBING

2.3 COUNTERTOPS

A. Fabricate in largest sections practicable.
B. Fabricate with joints flush on top surface.
C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
F. Fabricate with end splashes where against walls or cabinets.
G. Splash Backs and End Splashes:
   1. Not less than 19 mm (3/4 inch) thick.
   2. Height 100 mm (4 inches) unless noted otherwise.
   3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
   4. Fabricate epoxy splash back in maximum lengths practical of the same material.
H. Drill or cutout for sinks, and penetrations.
   1. Accurately cut for size of penetration.
   2. Cutout for VL 81 photographic enlarger cabinet.
      a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
      b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
I. Plastic Laminate Countertops:
   1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
   2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.
   3. Exposed Surface and edges of decorative laminated plastic or laboratory chemical resistant surface.
      a. Use chemical resistant surface on tops 6A, 6B, and 6C.
      b. Use decorative surface tops when noted plastic laminate, for tops 10A, 10B and 10C.
J. Metal Counter Tops:
   1. Fabricate up to 3600 mm (12 feet) long in one piece, including nosing, backs and ends.

2. When counter tops exceed 3600 mm (12 feet) in length accurately fitted field joints are acceptable.
3. Finish thickness at edges 32 mm (1-1/4 inch).
4. Reinforced with minimum 1.5 mm (0.0598 inch) thick hat channel stiffeners, minimum of two stiffeners for units without sinks and three stiffeners for units with sinks welded or soldered to underside of top full length, except at sink openings.
5. Apply sound deadening material on underside.
6. Flange edges of tops down 32 mm (1-1/4 inch) and reinforce with concealed hardwood or with a steel frame.
7. Grind welds smooth and finished on exposed surfaces to match finish specified.
8. Stainless Steel Counter or Sink Tops:
   a. Where noted stainless steel except where specified for nourishment unit, unit kitchen, and medicine cabinet.
   b. Use 1.5 mm (0.0598 inch) thick stainless steel.
   c. Depth of splash backs and splash ends 25 mm (one inch) and turned down at least 13 mm (1/2 inch) at wall. Where faucets are located in splash backs, fabricate depth of splash backs 50 mm (2 inches) with provision made to receive required fixture.
   d. Where sinks occur fabricate top with 5 mm (3/16 inch) marine edge and fit flush with adjacent tops of other materials.
   e. Weld sink flush to counter top and finish to appear seamless.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
   1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
   2. Use round head bolts or screws.
   3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
   4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
C. Sinks

1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
   a. Install faucets and fittings on sink ledges with watertight seals where shown.

D. Faucets, Fixtures, and Outlets:
   1. Seal opening between fixture and top.
   2. Secure to top with manufacturers standard fittings.

3.2 PROTECTION AND CLEANING

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

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SECTION 20 08 00
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS

PART 1 – GENERAL

1.1 DESCRIPTION:

A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural mechanical, electrical, plumbing, and fire protection components of the building so that they remain safe and functional in case of seismic event.

B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, http://www.cfm.va.gov/til/etc/seismic.pdf.

C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:

1. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
2. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.

D. Applicability: Seismic supports and restraints shall be provided for all of the following systems:

1. Fire protection equipment and systems.
2. Fire suppression piping.
3. Emergency or standby electrical systems.
4. Communication and fire alarm systems.
5. Any system or component containing hazardous or flammable materials.
6. Electrical bus ducts and primary cable systems.
7. Electrical motor control centers, motor control devices, switchgear, transformers, and unit substations.
8. Reciprocating or rotating equipment or any equipment with moving parts.
9. Tanks, water heaters, heat exchangers, and pressure vessels.
10. Piping systems.
11. HVAC ducts.

12. Electrical panelboards.
13. Lighting fixtures.

E. Exemptions: The following mechanical and electrical components are exempt from the requirements of this Section:

1. MEP components that were existing prior to beginning of construction of this project and which are not disturbed during the course of this work, are exempt.
2. Piping and conduit are exempt if the entire run is suspended from hangers 12-inches or less in length from the top of the pipe to the supporting structure, and if the hangers are sufficient to avoid significant bending of the hangers and their connections.
3. Piping and conduit constructed of steel, copper, ductile iron, aluminum, or plastic, of nominal diameter 2-inch and smaller, are exempt.

1.2 QUALITY CONTROL:

A. Shop-Drawing Preparation:

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the COR.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

1. Permanent equipment and components shall have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.
2. Manufacturer Seismic Qualification Certification: Submit certification that all specified equipment shall withstand seismic forces identified herein. Include the following:

a. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculations. The term "withstand" means "the unit shall remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit shall be fully operational after the seismic event."

b. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.

c. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

1.3 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items being anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, and welds clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (material and whether it is insulated or non-insulated).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.
9. Type of connection.

10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors used.

C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
   1. Details illustrating all support and bracing components, methods of connection, and specific anchors used.
   2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
   3. Maximum spacing of hangers and bracing.
   4. Seal of registered structural engineer responsible for design.

D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.

E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.4 APPLICABLE PUBLICATIONS:

A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):
   355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary

C. American Institute of Steel Construction (AISC):
   Load and Resistance Factor Design, Volume 1, Second Edition

D. American Society for Testing and Materials (ASTM):
   A36/A36M-08.....Standard Specification for Carbon Structural Steel
   A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
   A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
   A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]

A490-10.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

A490M-10.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]

A500/A500M-10.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501-07.....Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A615/A615M-09.....Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

A992/A992M-06.....Standard Specification for Steel for Structural Shapes for Use in Building Framing

A996/A996M-09.....Standard Specification for Rail-Steel and Axel-Steel Deformed Bars for Concrete Reinforcement

E488-96(R2003).....Standard Test Method for Strength of Anchors in Concrete and Masonry Element

E. American Society of Civil Engineers (ASCE 7) Latest Edition.

F. International Building Code (IBC) Latest Edition

G. VA Seismic Design Requirements, H-18-8, August 2013

H. National Uniform Seismic Installation Guidelines (NUSIG)

I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

1.5 REGULATORY REQUIREMENT:

A. IBC Latest Edition.

1. This facility is designated as Seismic Occupancy Category IV.
2. The spectral response acceleration at short periods, S_s, shall be taken as 0.151g.
3. The spectral response acceleration at one-second period, S_1, shall be taken as 0.061g.
4. This facility site is designated as Site Class Definition C.
5. The Site Coefficients, F_a shall be taken as 1.2 and F_v shall be taken as 1.7.

6. S_{DS}, the Five-Percent damped design spectral response acceleration at short periods, shall be taken as $S_{DS} = 0.121$.
7. S_{DI}, the Five-Percent damped design spectral response acceleration at one-second period, shall be taken as $S_{DI} = 0.070$.
8. This facility is designated as Seismic Design Category C.
9. The horizontal seismic force on a given component shall be noted as F_p. The seismic force F_p shall be applied at the center of gravity, independently longitudinally and laterally in combination with service loads associated with the component. The following equation shall be utilized individually on every component to determine F_p:
   a. $F_p = 0.29 \times W_p$ where W_p = Component Operating Weight in pounds.
10. The vertical seismic force on a given component shall be taken as $0.03 \times W_p$ and shall be determined individually for every component. This vertical force shall be applied at the center of gravity of the component, in either vertical direction, and shall be considered concurrent with the horizontal force determined above.

B. ANSI/SMACNA: All seismic restraints for piping and ductwork shall comply with ANSI/SMACNA Standard 001-2008 *Seismic Restraint Manual; Guidelines for Mechanical Systems*, as issued by the Sheet Metal and Air Conditioning Contractors National Association, Inc., 2008; Chantilly, Virginia; Third Edition. A seismic hazard level C (SHL-C) shall apply.

PART 2 – PRODUCTS

2.1 STEEL:

A. Structural Steel: ASTM A36.
B. Structural Tubing: ASTM A500, Grade B.
C. Structural Tubing: ASTM A501.
D. Steel Pipe: ASTM A53/A53M, Grade B.
E. Bolts & Nuts: ASTM A307 or A325.

2.2 CAST-IN-PLACE CONCRETE:

A. Concrete: 28 day strength, f'c = 30 MPa (4,000 psi).
B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

2.3 MATERIALS:

A. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
B. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.

C. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

D. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

E. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

F. Sway Brace: Structural steel conforming with ASTM A 36. Steel pipes shall conform to ASTM A 501. In lieu of utilizing angles, rods, bars or pipes as noted in Table I, U-channel systems consisting of channels, fittings and accessories shall be utilized. The u-channel system shall be manufactured as a complete system by one supplier and listed by the manufacturer for use in seismic restraint application. The system shall have the approval of OSHPD. The equipment shall provide multi-directional bracing of electrical conduit, cable tray and mechanical piping/ductwork systems.

G. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod. Reinforcing steel angle clamped to hanger rod is also acceptable.

H. Restraining Cables: ASTM A 603 galvanized steel aircraft cables with end connections made of steel assemblies that swivel to final installation angle and utilize two clamping bolts for cable engagement. Cables shall conform to Fed. Spec RR-W-410 as follows:

1. 5/32 inch diameter: Type V, Class 1
2. 3/16 inch to 5/16 diameter: Type V, Class 2
3. 1/4 inch to 5/8 diameter: Type I, Class 2

I. Resilient Isolation Washers and Bushings: 1-piece, molded, bridge-bearing neoprene complying with AASHTO M 251 and having a durometer of 50, plus or minus 5, with a flat washer face.

J. Seismic Snubbers: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
3. Maximum ¼-inch (6-mm) air gap, and minimum ¼-inch- (6-mm-) thick resilient cushion.

K. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.

L. Flexible Couplings: Flexible couplings shall have same pressure ratings as adjoining pipe.

M. Galvanizing Repair Paint: High-zinc-dust-content paint, with dry film containing not less than 94 percent zinc dust by weight.

PART 3 – EXECUTION

3.1 CONSTRUCTION, GENERAL:

A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.

B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.

C. Construct seismic restraints and anchorage to allow for thermal expansion.

D. Testing Before Final Inspection:

1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

E. Anchorage: Install seismic supports and restraints complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.

1. Friction resulting from gravity loads shall not be considered to provide resistance to seismic loads.

2. All bolts, including fasteners and anchor bolts, used for attachment of anchors to components and to structure shall be sized for the seismic forces described in Part I but shall not be less than ½ inch diameter in any case.
3. Powder-driven fasteners and shot pins shall not be permitted in tension load applications.
4. Expansion anchors, other than undercut expansion anchors, shall not be permitted to anchor non-vibration isolated equipment rated over 10 horsepower.
5. Anchorage Embedment Depth: Not less than eight times the anchorage diameter.
6. Anchorage Edge Distance: Place anchorage not less than ten times the anchorage diameter from edge of concrete housekeeping pad.

3.2 EQUIPMENT RESTRAINT AND BRACING:

A. See drawings for equipment which shall be restrained or braced.

B. Base-Mounted Equipment: Anchor equipment to concrete base according to supported equipment manufacturer's written instructions for seismic forces at Project site.

1. Concrete equipment pads shall be anchored to the supporting structure as required to resist the seismic loads specified herein. Anchorage shall adequately distribute loads to the elements of the supporting structure; coordinate with building structural engineer if required. Anchorage devices shall consist of either cast-in-place or drilled-in and epoxy grouted reinforcing steel dowels. Unless otherwise indicated, install dowel rods to connect concrete base to concrete floor on 18-inch (450-mm) centers around the full perimeter of the base.
2. All floor or pad mounted equipment shall be anchored with cast in place anchor bolts, expansion bolts or epoxy bolts. For vibratory equipment, the nuts shall be secured against loosening by either installing double nuts, tack welding single nut to bolt or scoring bolt threads.
3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base and anchor into structural concrete floor.
4. Place and secure anchorage devices. Use Setting Drawings, templates, diagrams, instructions, and directions furnished with embedded items.

5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
7. Cast-in-place concrete materials and placement requirements are specified in Division 03.

C. Resilient Vibration Isolation Devices: Selection of anchor bolts for vibration isolation devices and/or snubbers to equipment base and foundations shall follow the same procedure as for base-mounted equipment in subsection above, except that the seismic force found in Part 1 shall be doubled for the purpose of selecting isolation devices, anchorage, and snubbers.

1. Vibration Isolation Devices are suitable for seismic restraint provided the vertical and horizontal seismic forces are within the limits designed into the device.
2. Resilient and Spring Type Vibration Devices: Vibration isolation devices shall be selected so that the maximum movement of equipment from the static deflection point shall be 0.5 inches.
3. Multidirectional Seismic Snubbers: If vibration isolators are required then multidirectional seismic snubbers employing elastomeric pads shall be installed on all vibration isolated equipment. These snubbers shall provide 0.25 inches free vertical and horizontal movement from the static deflection point. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure. Snubber medium shall consist of viscoelastic or other impact-limiting material arranged around a flanged steel trunnion so both horizontal and vertical overturning forces are resisted by the snubber medium.
4. Install resilient bolt isolation washers on equipment anchor bolts.
5. Do not short-circuit vibration isolation device with rigid connection directly to structure.

D. Equipment Sway Bracing: Required for all items supported from overhead structures. Braces shall consist of angles, rods, bars, pipes, cables, or factory fabricated U-channel systems and secured at both ends with not less than ½ inch bolts. Braces shall conform to Table 1, or as recommended by U-channel systems fabricator. Bracing shall be provided in two planes of directions, 90 degrees apart, for each item of equipment. Details of all equipment bracing shall be submitted.

1. In lieu of bracing with vertical supports, these items shall be supported with hangers inclined at 45 degrees directed up and radially away from equipment and oriented symmetrically in 90 degree intervals on the horizontal plane, bisecting the angles of each corner of the equipment, provided that supporting members are properly sized to support operating weight of equipment when hangers are inclined at a 45 degree angle.
2. Exception: Components mounted inline with duct systems and which weigh less than 75 pounds, do not require dedicated equipment sway bracing. Instead, such components shall be considered a part of the duct system itself and braced as such.

3.3 MECHANICAL DUCTWORK AND PIPING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays to resist directional forces (lateral, longitudinal and vertical).

B. Brace duct branches with a minimum of 1 brace per branch.

C. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which shall not displace sufficiently to damage adjacent or connecting equipment, or building members.

D. Seismic Restraint of Piping:

1. Design criteria:
   a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
   b. Piping not resiliently supported: Restrain to support 60-percent of the weight of the system components and contents.

E. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 LIGHTING FIXTURES

A. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.

D. Building Components for Attachment of Hangers: Section 05 31 00.

E. Section 05 50 00, METAL FABRICATIONS.

F. Section 07 84 00, FIRESTOPPING.

G. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.

H. Section 07 92 00, JOINT SEALANTS.

I. Section 09 91 00, PAINTING.

J. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS

K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required in accordance with the recommendations of the

manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item is not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Guaranty: In GENERAL CONDITIONS.

D. Extended Guarantee Period Services:

1. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the Original Equipment Manufacturer (O.E.M.). Each technician shall have at least three years experience of working on comparable systems and shall be a full time employee of the contractor. The contractor shall furnish, for the Department of Veterans Affairs (VA) review and approval, resumes of all service technicians scheduled to service the equipment and systems. The resume shall include details of experience, training, and educational qualifications and performance evaluations.
2. Service Supplies: The services shall include, without any additional cost to the government, all replacement parts, special tools and equipment, and consumable materials, that is, lubrication oil, grease, and cleaning materials, as required. The requirement of UL listing, where applicable, shall not be voided by any replacement parts, components, software, or modifications provided by the contractor.
3. Licensing: The contractor shall be licensed to perform the contracted services. The contractor shall furnish details of all applicable local and state licensing requirements to VA as a part of the qualification requirements. The licenses shall be current, valid through the term of the contract and in the name of the contractor.
4. Documentation Requirements: The contractor shall maintain a separate log for each item of equipment and each system covered under the extended guarantee period service contract with the VA Medical Center (VAMC) Engineering Service. The log shall list dates and times of all scheduled and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency, steps taken to rectify the situations, and specific recommendations to avoid such conditions in the future.
5. Reports: The contractor shall provide a quarterly report for the first year and twice a year for the remainder of the guarantee period for all equipment and systems serviced under the extended guarantee

period contract. The report shall clearly and concisely describe the services rendered, parts replaced, and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.

6. Quality Program: The contractor shall provide a description of the quality management and control program. The description shall include a tangible proof the existence of such program, names of at least three customers who have participated in the program, and specific information showing the applicability of program to the project.

E. Supports for sprinkler piping shall be in conformance with NFPA 13.

F. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.
2. Fire-stopping materials.
3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
4. Wall, floor, and ceiling plates.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2003.....Standard Test Method for Burning Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and Ventilating Systems

101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment to allow the scanning of equipment identification codes into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

C. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 3/16-inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters and fans.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 1/2-inch high for number designation, and not less than 1/4-inch for service designation on 19 gage 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 8-1/2 inches by 11 inches showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.2 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.3 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. Penetrations are not allowed through beams, ribs, or concrete beam flanges. Any deviation from this requirement shall receive prior approval of COR.

C. Sheet Metal or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

D. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.4 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of one quart of oil, and one pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.5 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to

pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3-inch pipe, 0.035-inch for larger pipe.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages such that they are easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

E. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, make alterations to existing service piping at times that least interfere with normal operation of the facility.

3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, are permitted only with approval of the COR. Locate openings that least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

F. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

G. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

H. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.3 LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

3.4 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.5 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. If evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.6 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 08 00
COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. This project shall have selected building systems commissioned. The complete list of equipment and systems subject to commissioning is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA shall manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

B. The Fire Suppression systems commissioning shall include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent shall provide a list of submittals that shall be reviewed by the Commissioning Agent. This list shall be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the building fire suppression systems shall require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent shall prepare Pre-Functional Checklists proposed for use to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent shall spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent shall return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent shall select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment shall be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent shall witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent shall prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent shall witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

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SECTION 21 12 00
FIRE-SUPPRESSION STANDPIPES

PART 1 - GENERAL

1.1 DESCRIPTION

Fire-suppression wet standpipes.

1.2 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 14.

B. Design, materials, equipment and installation, inspection and testing of a complete and ready for operation fire-suppression wet standpipe system as required by NFPA 14.

C. Modification of the existing standpipe system as indicated on the drawings and as further required by these specifications.

D. Expansion or revision of the building system fire alarm system to incorporate new system alarms and supervisory devises.

E. Providing of access panels where control or drain valves are located behind plaster or gypsum walls or ceilings.

F. Painting of exposed piping and supports to match surrounding background in stairways and red in unfinished areas.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 08 31 13, ACCESS DOORS AND FRAMES: for access panels for plaster or gypsum finishes.

D. Section 09 91 00, PAINTING.

E. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

F. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION for general mechanical requirements and items, which are common to more than one section.

1.4 QUALITY ASSURANCE

A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering.

B. Installer Reliability: The installer shall possess a valid State of Indiana contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.

C. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

D. Testing: Materials and Testing Certificate as per NFPA 14. Provide certificates for all parts of the system.

1.5 DESIGN CRITERIA

A. The design, materials, equipment, installation, and testing of the system shall be in accordance with NFPA 14 the latest edition.

B. For hydraulic calculations, calculated demand shall not fall less than 10 percent below the water supply curve.

C. Size standpipes to provide 100 psigat the most remote connections.

D. Provide seismic protection for all new systems in accordance with NFPA 14. Also comply with Section 21 05 11, Common Work Results for Fire Suppression for allowable seismic design.

1.6 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS AND PRODUCT DATA. Prepare detailed working drawings that are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals are not acceptable. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include at least the following:

1. Certificates:
   a. Designer's and Installer's qualifications and documentation of previous work.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 14. Include a site plan showing the fire hydrant nearest the fire department connection.
3. Manufacturers Literature and Data Sheets: All pertinent literature and data for the materials and equipment proposed for the project. Include listing information and installation instructions in data sheets. Clearly identify the item proposed for use.
   a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.

b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.

4. Calculation Sheets: Submit hydraulic calculations in accordance with NFPA 14.

1.7 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
B16.3-99.....Malleable Iron Threaded Fittings

C. Factory Mutual Engineering Corporation (FM):
Approval Guide - 2001

D. National Fire Protection Association (NFPA):
14-2003.....Installation of Standpipe, Private Hydrant and Hose Systems
101-2003.....Safety to Life from Fire in Buildings and Structures (Life Safety Code) 170-
1999.....Fire Safety Symbols

E. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory - 2002

F. Uniform Building Code - 1997

PART 2 - PRODUCTS

2.1 GENERAL

All devises and equipment shall be Underwriters Laboratories listed for their intended purpose.

2.2 PIPING & FITTINGS

A. Shall be in accordance with NFPA 14 black steel, schedule 10 minimum.

B. Threaded or flanged fittings shall be ANSI B 16.3 cast iron, class 125 minimum. Threaded fitting are not permitted on pipe with wall thickness less than Schedule 40.

C. Clamp-on fittings with rubber gaskets shall be listed for the piping application.

D. Plain end pipe, fittings with locking lugs or shear bolts are not permitted

2.3 VALVES

A. Do not use quarter turn ball valves for 2 inch or larger drain valves.

B. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

C. Listed Indicating Valves:

1. Butterfly: Gear operated, indicating type, 175 psig WOG.

D. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, 175 psig WOG.

E. Drain Valves: Threaded bronze angle, globe, ball or butterfly, 1000 kPa 150 psig. WOG equipped with reducer and hose connection with cap or connected to a drain line.

F. Standpipe Hose Valves: 2-1/2 inch screwed, brass hose angle valve, male hose threads same as local fire protection service,2-1/2 inch by 1-1/2 inch) reducer, and with permanently attached polished brass cap and chain.

2.4 IDENTIFICATION SIGNSƒHYDRAULIC PLACARDS

A. Provide for all new and existing sectional valves, riser control valves, drain valves and alarm devises. The signs shall be in accordance with NFPA 14 and attached securely to each item.

B. Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.5 VALVE SUPERVISORY SWITCHES:

A. Provide each indicating standpipe and control valve with adequate means for mounting a valve supervisory switch.

B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.

C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a 20 mm (3/4 in.) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.

D. Switch housing shall be finished in red baked enamel.

E. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

F. Valve Supervisory Switches for Ball and Butterfly Valves: Integral with the valve.

G. All conduit and wiring connected thereto shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.6 GAUGES

Provide gauges as required by NFPA 14.

2.7 PIPE HANGERS AND SUPPORTS

Supports and hangers of an approved pattern placement to conform to NFPA 14. System piping shall be substantially supported to the building structure. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.8 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Sidewall heads shall be utilized where needed. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of seven feet six inches. To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Face fire department connections in valve cabinets outward in a manner which prevents crimping of the hose.

D. Welding: Conform to the requirements and recommendations of NFPA 14.

E. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 14.

F. Valve Supervisory Switches: Provide supervisory switches for standpipe control valves. Do not provide standpipe hose valves and test and drain valves with supervisory switches. Do not provide valve supervisory switches on standpipe hose valves, test or drain valves. See Section 28 31 00, FIRE DETECTION AND ALARM for connections.

G. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Provide pressure gauge at each water flow alarm switch location, at the top of each standpipe, and at each main drain connection.

J. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 8 to 10 feet above each connection location. Size the sign to 18 by 18 inches with the symbol being at least 14 by 14 inches.

K. Penetrations: Sleeve or core drill concrete and masonry. Provide clearance between pipe and openings as required by NFPA 14. Seal penetrations and clearances in fire rated wall and floor assemblies with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

L. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

M. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one (1) week prior to the planned interruption. Any interruption shall not exceed 4 hours for final connections or repairs.

N. Welding: All welding shall conform to the requirements and recommendations of NFPA 14 latest editions.

3.2 INSPECTION AND TEST

A. Flushing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris left as well as ensuring piping is unobstructed.

B. Hydrostatic Testing: Hydrostatically test the system including the fire department connections, as specified in NFPA 14, NFPA-25 and NFPA 13 latest edition, in the presence of the Authority Having Jurisdiction or his designated representative.

C. Final Inspection and Testing: Test the system in accordance with NFPA 14, NFPA 25 and NFPA 13 latest editions after all necessary corrections have been accomplished. Advise the Authority Having Jurisdiction who

schedules the final inspection and test. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct any deficiencies found and retest the system. Include the operation of all features of the systems under normal conditions in the test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.

B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all remodeled portions of Building.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 09 91 00, PAINTING.

D. Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.

E. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

F. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Indiana fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past three years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals shall not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or

binders and provide index referencing the appropriate specification section. Submittals shall include at least the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location and recent hydrant test or building plan showing fire supply piping back to the fire pump and a recent fire pump test.
3. Manufacturers Data Sheets:
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA. Submittals shall include at least the following:
   a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
   a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
   b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms,

Electric Closets, Elevator Shafts, Elevator Machine Rooms, Refrigeration Service Rooms, Repair Shops.

c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 1500 square feet and Supply Processing and Distribution (SPD).

d. Request clarification from the Government for any hazard classification not identified.

3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.

4. Base sprinkler design on the capacity of the existing fire pump.

5. Zoning:

a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.

b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

c. Provide seismic protection in accordance with NFPA 13.

1.4 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
13-2002.....Installation of Sprinkler Systems
101-22003.....Safety to Life from Fire in Buildings and Structures (Life Safety Code) 170-
1999.....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory – 2001

D. Factory Mutual Engineering Corporation (FM):
Approval Guide – 2001

E. Uniform Building Code – 1997

F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

A. Sprinkler systems in accordance with NFPA 13. Use nonferrous piping in MRI Scanning Rooms.

2.2 VALVES

A. Valves in accordance with NFPA 13.

B. Do not use quarter turn ball valves for 2 inch or larger drain valves.

C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

2.3 SPRINKLERS

A. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.

B. Temperature Ratings: In accordance with NFPA 13, except as follows:

1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.
2. Sprinklers in Generator Rooms: High temperature rated.

2.4 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.5 IDENTIFICATION SIGNSƒHYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.6 SWITCHES:

A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 1/2 inch conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

C. Valve Supervisory Switches for Ball and Butterfly Valves: Integral with the valve.

2.7 GAUGES

Provide gauges as required by NFPA 13.

2.8 PIPE HANGERS AND SUPPORTS

Supports and hangers of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building

structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.9 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads shall be utilized where needed. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

J. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.

K. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 8 to 10 feet above each connection location. Size the sign to 18 by 18 inches with the symbol being at least 14 by 14 inches.

L. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

M. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

N. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

O. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris left as well as ensuring piping is unobstructed. Hydrostatically test system as specified in NFPA 13, in the presence of the COR or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the

fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

C. Section 31 20 00, EARTH MOVING: Excavation and Backfill.

D. Section 05 31 00, STEEL DECKING: Building Components for Attachment of Hangers.

E. Section 07 84 00, FIRESTOPPING.

F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.

G Section 07 92 00, JOINT SEALANTS.

H. Section 09 91 00, PAINTING.

I. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS

J. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification

by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the American Welding Society.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item shall not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMNON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies shall meet contract requirements.

D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval shall be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment

have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who shall serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.

G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.

1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
2. Equipment and materials identification.
3. Fire stopping materials.
4. Hangers, inserts, supports and bracing. 5. Wall, floor, and ceiling plates.

H. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications.

C. American Society for Testing and Materials (ASTM):

A36/A36M-2008.....Standard Specification for Carbon Structural Steel

A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2005.....Standard Test Method for Surface Burning Characteristics of Building Materials E119-2008a.....Standard Test Methods for Fire Tests of Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and Application

E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators

F. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result shall be a complete and fully operational system that conforms to contract requirements.

2.3 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm

(3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans shall be identified.

B. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.4 FIRE STOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.5 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints shall be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 20 08 00 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for

approval of the COR in all cases. See these specifications for lateral force design requirements.

B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.

E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING

F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC,

PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Turnbuckle: Types 13 or 15.
   e. U-bolt clamp: Type 24.
   f. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   g. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
      1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
      2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
   h. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
   a. Horizontal piping: Type 1, 5, 7, 9, and 10.
   b. Chrome plated piping: Chrome plated supports.

c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.

d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

I. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it shall carry, and the type of support it shall be used with.
   a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
   b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields shall be used on steel clevis hanger type supports, roller supports or flat surfaces.

J. Seismic Restraint of Piping: Refer to Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS.

2.6 PIPE PENETRATIONS

A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.

C. Penetrations are not allowed through beams or ribs, but shall be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet metal sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 1 inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 1 inch in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

F. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.7 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 1 quart of oil, and 1 pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.8 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3 inch pipe, 0.035-inch for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.9 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill shall not be allowed, except as permitted by COR where working area space is limited.
2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but shall be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 3000 psi minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

J. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that shall cause the least interfere with normal operation of the facility.

K. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.

L. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

M. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities shall require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

A. Openings in building structures shall be planned to accommodate design scheme.

B. Alternative methods of equipment delivery shall be offered and shall be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.

C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for

rigging purposes and support of equipment on structures shall be Contractor's full responsibility.

E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that shall correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments shall be omitted where limited space prevents use. A minimum of 1/2-inch clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 2 inch excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS.

3.5 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one one quart of oil and one pound of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel shall be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down

demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections shall be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces

to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.

2. The following Material And Equipment shall NOT be painted::
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gages and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 3/16-inch high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Shall evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.

B. All new and temporary equipment and all elements of each assembly shall be included.

C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

E. Lubrication instructions, type and quantity of lubricant shall be included.

F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.

G. Set points of all interlock devices shall be listed.

H. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 19
METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for water meters and pressure gages.

1.2 RELATED WORK

Section 22 05 11 COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Pressure Gages.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):
American Society of Mechanical Engineers (ASME): (Copyrighted Society)
B40.1-05.....Gauges-Pressure Indicating Dial Type-Elastic

C. International Code Council (ICC):
IPC-06.....(2007 Supplement) International Plumbing Code

PART 2 - PRODUCTS

2.1 PRESSURE GAGES FOR WATER USAGE

A. ANSI B40.1 all metal case 4-1/2 inches diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 200 psi gauge.

B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.

C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psi.

D. The pointer shall be dark colored metal.

E. The window shall be glass.

F. The ring shall be brass or stainless steel.

G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.

B. Valves and snubbers shall be installed in piping for each pressure gage.

C. Test plugs shall be installed on the inlet and outlet pipes all heat exchangers or water heaters serving more than one plumbing fixture.

D. Pressure gages shall be installed where indicated on the drawings and at the following locations:

1. Building water service entrance into building
2. Inlet and outlet of each pressure reducing valve
3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.
2. Backflow Preventers.
3. Pressure Reducing Valves.
4. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings

C. American Society of Sanitary Engineering (ASSE)

ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves

ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent

ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers

D. International Code Council (ICC)

IPC-06 (R 2007).....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and UnionsSP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set ball and plug valves open to minimize exposure of functional surfaces
4. Set butterfly valves closed or slightly open.
5. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 2 inch stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Ball valves and pressure regulating valves used to supply potable water shall meet the requirements of NSF 61 and have a maximum lead content of 0.25%.

E. Shutoff:

1. Cold, Hot and Re-circulating Hot Water:

a. 2 inches and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with

adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 150 psig and a CWP rating of 600 psig. The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder.

b. Less than 4 inches: Butterfly shall have an iron body with EPDM seal, aluminum bronze disc and have a maximum lead content of 0.25%..The butterfly valve shall meet MSS SP-67, type I standard.The butterfly valve shall have a SWP rating of 200 psig. The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

2. Reagent Grade Water: Valves for reverse osmosis water service shall be ball type of same material as used for pipe.

F. Balancing:

1. Hot Water Re-circulating, 3 inches and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area and have a maximum lead content of 0.25%. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

G. Check:

1. Check valves less than 3 inches and smaller shall be class 125, bronze swing check valves with non metallic Buna-N disc and have a maximum lead content of 0.25%. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 200 psig. The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

A. 3 inches or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, a bolt to adjust the downstream pressure and have a maximum lead content of 0.25%. The bronze bell housing and access cap shall be

threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

B. The regulator shall have a tap for pressure gauge.

C. The regulator shall have a temperature rating of 210° F for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to +/- 1 psig.

D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

2.3 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed, certified and have a maximum lead content of 0.25%.d.

B. Reduced pressure backflow preventers shall be installed in the following applications.

   1. Reverse Osmosis Water Systems.

C. Atmospheric Vacuum Breaker: ASSE 1001

   1. Hose bibs and sinks w/threaded outlets.
   2. Showers (telephone type).
   3. Detergent system

D. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without

removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

E. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe

D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. Plumbing piping and equipment.
   2. Re-insulation of plumbing piping and equipment after asbestos abatement.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment or piping handling media at design temperature of 60 degrees F or below.
   4. Concealed: Piping above ceilings and in chases.
   5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms. Shafts, chases are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: Plumbing equipment or piping handling media above 105 degrees F.
   8. Density: Pcf - pounds per cubic foot.
   9. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: BTU per hour per square foot.
      b. Pipe or Cylinder: BTU per hour per linear foot.
   10. Thermal Conductivity (k): BTU per inch thickness, per hour, per square foot, per degree F temperature difference.
   11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
   12. R: Pump recirculation.
   13. CW: Cold water.
   14. SW: Soft water.
   15. HW: Hot water.

16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bondbreaker behind sealant.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products shall applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 75 degrees F mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04 .....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C534-08 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 .....Standard Specification for Mineral Fiber pipe Insulation

C553-08 .....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C1136-10 .....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09C.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09 b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

101-09 .....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 75 degrees F, for use at temperatures up to 450 degrees F with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 75 degrees F, flame spread not over 25, smoke developed not over 50, for temperatures from minus 40 degrees F to 200 degrees F. No jacket required.

2.3 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe

insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 1 mil thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 1-1/2 inch lap on longitudinal joints and minimum 3 inch butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating, Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets on interior piping conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 30 inch-pounds for interior locations and 80 inch-pound) for exterior or exposed locations or where the insulation is subject to damage.

E. Factory composite materials shall be used provided

F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.03 inches. Provide color matching vapor retarder pressure sensitive tape.

G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.023 inch minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.024 inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 18 inch centers. System shall be weatherproof if utilized for outside service.

2.4 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or

high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size inches	Insert Blocks inches
Up through 5	6 long
6	6 long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 1300 degrees F), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

2.5 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.6 REINFORCEMENT AND FINISHES

A. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

B. Corner beads: 2 inch by 2 inch, 26 gage galvanized steel; or, 1 inch by 1 inch, 28 gage aluminum angle adhered to 2 inch by 2 inch Kraft paper.

C. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 40 degrees F to 250 degrees F. Below 40 degrees F and above 250 degrees F. Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.7 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.8 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section shall fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 6 inches.

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that shall be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 20 gage galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Plumbing work not to be insulated:

1. Piping and valves of fire protection system.
2. Chromium plated brass piping.
3. Water piping in contact with earth.
4. Small horizontal cold water branch runs in partitions to individual fixtures shall be without insulation for maximum distance of 3 feet.
5. Distilled water piping.

I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

K. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including:
   a. Pipe risers through floors
   b. Pipe chase walls and floors
   c. Smoke partitions
   d. Fire partitions

L. Provide vapor barrier jackets over insulation as follows:

1. All interior piping conveying fluids below ambient air temperature.

M. Provide metal jackets over insulation as follows:

1. Piping exposed in building, within 6 feet of the floor that connects to sterilizers equipment. Jackets shall be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
2. A 2 inch overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples shall be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61 degrees F or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40 degrees F, or above 250 degrees F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60 degrees F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the

slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, shall be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Inches			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	1 – 1¼	1½ - 3	4 and Above
100-140 degrees F (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	1.5	1.5	2.0	2.0
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	----	----
40-60 degrees F (Water Piping and Storm piping including overflow piping and drain sumps)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.0	1.0)	1.0	1.0

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SECTION 22 08 00
COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. This project shall have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs shall manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS AND PRODUCT DATA.

1.3 SUMMARY

A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.

B. The Plumbing systems commissioning shall include the systems listed in Section 01 91 00 General Commissioning Requirements

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent shall provide a list of submittals that shall be reviewed by the Commissioning Agent. This list shall be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the Building Plumbing Systems shall require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent shall prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent shall spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent shall return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent shall select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment shall be returned to the Contractor for correction

and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent shall witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent shall prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests.The Commissioning Agent shall witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A13.1.....Scheme for Identification of Piping Systems

B16.3-2011.....Malleable Iron Threaded Fittings Classes 150 and 300

B16.15-2006 .....Cast Copper Alloy Threaded Fittings Classes 125 and 250

B16.18-2001 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings

B16.22-2012.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.51-2011.....Copper and Copper Alloy Press-Connect Fittings

NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings

B32-08.....Solder Metal

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B75/B75M-11.....Seamless Copper Tube

B88-09.....Seamless Copper Water Tube

B584-12a.....Copper Alloy Sand Castings for General Applications

B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples

D2000-12.....Rubber Products in Automotive Applications

D. American Water Works Association (AWWA):

C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011.....Filler Metals for Brazing

F. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers

ANSI/ASSE 1010-2004.....Water Hammer Arresters

ANSI/ASSE 1018-2001.....Trap Seal Primer Valves - Potable Water Supplied

ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly

G. International Code Council (ICC)

ICC IPC (2012).....International Plumbing Code

H. NSF International (NSF)

NSF/ANSI 61 (2012).....Drinking Water System Components - Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content

I. Plumbing and Drainage Institute (PDI):

PDI WH-201 2010.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

A. A certificate of Welder's certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All castings used for coupling housings, fittings, valve bodies shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF/ANSI 61, Section 9.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 2 to 6 inch wrought copper ASTM B75 C12200, 5 to 6 inch bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 2 inch (size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.

C. Adapters: Provide adapters for joining screwed pipe to copper tubing.

D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

E. Brazing alloy: AWS A5.8, Classification BCuP.

F. Re-agent Grade Water Piping:

1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints.
2. Reverse Osmosis (RO) Water Piping:

2.3 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment

and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
3. Nipples: ASTM B 687, Chromium-plated.
4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 2-1/2 inches (65 mm) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00 PAINTING.

2.4 TRAP PRIMER WATER PIPING:

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.5 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 3 inches, brass or bronze; 3 inches (80 mm) and larger, cast iron or semi-steel.

2.6 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.7 STERILIZATION CHEMICALS

A. Hypochlorite: ASTM E1120-08

B. Liquid Chlorine: ASTM E1229-08

2.8 WATER HAMMER ARRESTER:

A. Closed copper tube chamber with permanently sealed 60 psig air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance

with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the International Plumbing Code.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories shall be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Rollers: Cast iron.

9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.

10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

7. Penetrations:

   a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.

   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.

8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion shall be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum

distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:

1. Domestic Water:

a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.

b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main shall be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 14 days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 200 psi gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

A. Provide commissioning documentation accordance with the requirements of Section 22 08 00.

B. Components provided under this section of the specification shall be tested as part of a larger system.

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hot water recirculation pump.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Pump:
   a. Manufacturer and model.
   b. Operating speed.
   c. Capacity.
   d. Characteristic performance curves.
2. Motor:
   a. Speed.
   b. Current Characteristics.

C. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
ICS6-93 (R2006).....Industrial Control and Systems Enclosures
250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code: 2010
Section VIII.....Pressure Vessels, Division I and II

D. International Code Council (ICC)
ICC IPC (2012).....International Plumbing Code

E. NSF International (NSF)

NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

F. Underwriters' Laboratories, Inc. (UL):

508-99 (R2008)..... Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

2.2 INLINE HOT WATER RECIRCULATING PUMP

A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 125 psi.

B. Bronze body construction capable of pumping 3 GPM @ 17.5 Feet of head when drive by HP single phase, 120 VAC motor. Pump shall be non-overloading at any point on the pump curve.

C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.

C. When any defects are detected, correct defects and repeat test.

D. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING

A. Provide Commissioning Documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this Section of the specification shall be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

C. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Piping.
2. Floor Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains

A13.1-07.....Scheme for Identification of Piping Systems

C. American Society for Testing and Materials (ASTM):

A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....*Standard Specification for* Copper Drainage Tube (DWV)

B584-06a.....Standard Specification for Copper Alloy Sand Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber Products in Automotive Applications

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-04.....Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water Supplied

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
   a. pipe buried in or in contact with earth
   b. sanitary pipe extensions to a distance of approximately 5 feet outside of the building.
   c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be hubless (no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe shall be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.

4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 125 psig at a minimum temperature of 180°F. The end connection shall be solder joint copper alloy and threaded ferrous.

D. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 150 psig. The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

E. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure rating of 300 psig at 225°F. The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.2 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 4 inches; and not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 24 inches shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above

the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 6 by 6 inches shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Hubless piping in interstitial space or above ceiling shall use hubless blind plug and clamp.

2.3 FLOOR DRAINS

A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 16-ounce soft copper membrane, 24 inches square or another approved waterproof membrane shall be provided.

B. Type P (FD-P) floor drain shall comply with ANSI A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 12 inches square, and 4 inches deep. The interior surface shall be polished. With seepage control holes, internal dome strainer, and heavy duty non-tilting loose set half-grate.

C. Type S (FD-S) floor sink shall comply with ANSI A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 12 inches square, and 8 inches deep. The interior surface shall be polished. With seepage control holes, internal dome strainer, and heavy duty non-tilting loose set half-grate

2.4 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps shall be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.5 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 2 inches above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.

F. The piping shall be installed to permit valve servicing or operation.

G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.

H. The piping shall be installed free of sags and bends.

I. Seismic restraint shall be installed where required by code.

J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends shall be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses shall be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories shall be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 12 inches of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
   1. NPS 2 inch: 60 inches with 3/8 inch rod.
   2. NPS 3 inch: 60 inches with ½ inch rod.
   3. NPS 4 to NPS 5: 60 inches with 5/8 inch rod.
   4. 1NPS 6 inch to NPS 8 inch:60 inches with ¾ inch rod.
   5. NPS 10 inch to NPS 12 inch: 60 inch with 7/8 inch rod.

E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 15 feet.

F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
   1. Solid or split unplated cast iron.

2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.
4. Adjustable floor rests and base flanges shall be steel.
5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser clamps shall be malleable iron or steel.
7. Rollers shall be cast iron.
8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
3 inches and smaller	2%
4 inches and larger	1%

3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 5 psig gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests shall be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1 inch of water with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Piping.
2. Roof Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI).

C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.21.2m-83.....Roof Drains

A13.1-07.....Scheme for Identification of Piping Systems

B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings

B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded B16.12-98 (R 2006) Cast Iron Threaded Drainage Fittings

D. American Society for Testing and Materials (ASTM):

A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

C564-06a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber Products in Automotive Applications

E. International Code Council (ICC):

IPC-06.....International Plumbing Code

F. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-04.....Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

G. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

A. Cast Iron Storm Pipe and Fittings:

1. Cast iron storm pipe and fittings shall be used for the following applications:
   a. Pipe buried in or in contact with earth.
   b. Extension of pipe to a distance of approximately 5 feet outside of building walls.
   c. Interior storm piping above grade.
   d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
2. The cast iron storm Pipe shall be hubless (no-hub) as required by selected jointing method.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310.

2.2 PUMPED DRAIN PIPING:

A. Pumped drain piping under 4 inches shall be copper tube conforming to ASTM B88, type K or L.

B. Pumped drain pipe fittings shall comply with the following:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22.
2. Unions shall be bronze, Mss SP-72, SP-110. Solder or braze joints.

C. Grooved fittings, 65 mm to 100 mm (2-1/2 to 4 inch) wrought copper ASTM A75 C12200, 125 to 150 mm (5 to 6 inch) bronze castings ASTM B584, CDA 844.

D. The solder shall use a non-corrosive flux conforming to ASTM B32.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 4 inches; not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 2 inches. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided

where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 24 inches above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 6 inch by 6 inch shall be provided at each wall cleanout.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule.

2.5 ROOF DRAINS AND CONNECTIONS

A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 12 inches in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 12 inches in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
2. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 2 inch water dam integral to the drain body.

B. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International code and these specifications.

B. Branch piping shall be installed from the piping system and connect to all drains and outlets.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.

F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every4 feet of pipe length.

G. The piping shall be installed free of sags and bends.

H. Seismic restraint shall be installed where required by code.

I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep 1/4 bends shall be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

3.2 JOINT CONSTRUCTION

A. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

3.3 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated

copper hanger rods, hangers and accessories shall be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
   1. NPS 4 to NPS 5: 60 inches with 5/8 inch rod.
   2. NPS 6 to NPS 8: 60 inches with 3/4 inch rod.

E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 15 feet.

F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
   1. Solid or split unplated cast iron.
   2. All plates shall be provided with set screws.
   3. Height adjustable clevis type pipe hangers.
   4. Adjustable Floor Rests and Base Flanges shall be steel.
   5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
   6. Riser Clamps shall be malleable iron or steel.
   7. Roller shall be cast iron.
   8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

G. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

H. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

I. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Piping shall conform to the following:

1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
4 inches and larger	1%

3.4 TESTS

A. Storm sewer system shall be tested either in its entirety or in sections.

B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 5 psi gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.

3. Final Tests: Either one of the following tests shall be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1 inch of water with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce 2 ounces of peppermint into each line or stack.

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SECTION 22 14 29
SUMP PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Sump pumps. See schedule on Drawings for pump capacity and head.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Pump:
   a. Manufacturer and model.
   b. Operating speed.
   c. Capacity.
   d. Characteristic performance curves.
2. Motor:
   a. Speed.
   b. Current Characteristics and W (HP).

C. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
ICS6-93 (2006).....Industrial Control and Systems Enclosures
250—2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C. Underwriters' Laboratories, Inc. (UL):
508-99 (R2008).....Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 SUMP PUMP

A. Submersible pump and motor, designed for 140 degrees F maximum water service. Driver shall be electric motor. Support shall be rigid type.

Provide perforated, suction strainer. Systems shall include two pumps with alternator as required by: Contract Documents Pumps shall be capable of continuous duty cycle.

1. Pump housings shall be cast iron, bronze or stainless steel. Cast iron housings for submersible pumps shall be epoxy coated.

B. Impeller: Brass, bronze or cast iron.

C. Shaft: Stainless steel or other approved corrosion-resisting metal.

D. Bearings: As required to hold shaft alignment, anti-friction type for thrust permanently lubricated.

E. Motor: Maximum 104 degrees F ambient temperature rise above the maximum fluid temperature being pumped, completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250-Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve.

F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

G. Automatic Control and Level Alarm: Furnish a control panel in a Nema 1 enclosure for indoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system shall include sensors in the sump that detect the level of the liquid. The sensors shall be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System.

1. The circuitry of the control panel shall include:
   a. Power switch to turn on/off the automatic control mechanism
   b. HOA switches to manually override automatic control mechanism
   c. run lights to indicate when pumps are powered up
   d. level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
   e. magnetic motor contactors
   f. disconnect/breaker for each pump
   g. automatic motor overload protection
2. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid

below the normal on level that the pump shall run for a minimum cycle time as recommended by the pump manufacturer. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.

3. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system shall still function. Each power supply is to be wired in its own conduit.
4. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits shall sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.

H. Provide a check and ball valve in the discharge of each pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity and all control and alarm functions.

C. When any defects are detected, correct defects and repeat test.

D. The commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING

A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 15 00
GENERAL SERVICE COMPRESSED-AIR SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for shop compressed air systems, including all necessary piping, fittings, valves, gages, switches and all necessary accessories, connections and equipment.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Exposed Piping and Gages.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data shall be submitted for the following products:

1. Aboveground Piping
2. Valves
3. Pressure Gages

C. For Seismic Restraint design the following shall be submitted:

1. Dimensioned drawings of equipment identifying center of gravity and location and description of seismic mounting and anchorage systems.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

A13.1- 07.....Scheme for the Identification of Piping Systems
Bl6.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

C. American Society for Testing and Materials (ASTM):

B32-04.....Standard Specification for Solder Metal
B61-08.....Standard Specification for Steam or Valve Bronze Castings
B62-02.....Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03.....Standard Specification for Seamless Copper Water Tube

D. National Fire Protection Association (NFPA):

99-2008.....Health Care Facilities

E. American Welding Society (AWS):

A5.8-04.....Specification for Filler Metals for Brazing and Braze Welding

F. Manufacturer Standardization of the Valve and Fittings Industry, Inc (MSS):

SP-70-06.....Standard for Cast Iron Gate Valves, Flanged and Threaded Ends

SP-72-99.....Standard for Ball Valves With Flanged or Butt Welding For General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

A. Pipe for general service compressed air system shall be drawn temper, Type "K" or "L" copper tube, conforming to ASTM B88with wrought copper solder joint fittings conforming to ANSI B16.22.

B. Copper unions shall conform to ASME B16.22.

C. Cast copper alloy flanges shall be class 300 conforming to ASME B16.24.

D. Silver Brazing Filler metals shall be BCuP series, copper phosphorus alloys for general duty brazing conforming to AWS A5.8.

E. Pipe identification shall comply with ANSI A13.1.

2.2 VALVES

A. Ball:

1. Ball valves 3 inches and smaller shall be full port, two or three piece ball valve conforming to MSS SP-72 and SP-110. The ball valve shall have a SWP rating of 150 psig and a CWP rating of 600 psig. The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be soldered.

2.3 DIELECTRIC FITTINGS

A. Fittings joining copper alloy and ferrous materials shall be isolated.

B. Dielectric unions shall be factory fabricated union assemblies, rated at 250 psig minimum working pressure at 180 degrees F suitable for compressed air service.

C. Dielectric flanges shall be factory fabricated companion flange assemblies, rated at 300 psig minimum working pressure at 180 degrees F suitable for compressed air service.

2.4 SPECIALTIES

A. PRESSURE GAGES

1. Pressure gages permanently installed in the system or used for testing purposes shall be listed for compressed air service. For pressure gage requirements, see Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.

B. AIR PRESSURE REGULATING VALVES

1. Air pressure regulating valves under NPS 3 inches shall be pilot or diaphragm operated, bronze body and trim, direct acting, spring loaded manual pressure setting adjustment and rated for 200 psig inlet pressure.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Piping shall be installed concealed from view and protected from physical contact unless indicated to be exposed. Piping shall be installed exposed in mechanical rooms and service areas.

B. Exposed piping shall be installed at right angles or parallel to building walls. Diagonal runs are prohibited unless indicated.

C. Piping shall be installed above accessible ceilings, allowing for sufficient space for ceiling panel removal and to coordinate with other services occupying that that space.

D. Piping installed adjacent to equipment shall be located that allows for the required service clearances.

E. Air shall be installed with a 1% slope downward in direction of flow.

F. Nipples, flanges, unions, transitions, and special fittings, and valves shall be installed with pressure ratings same as or higher than system pressure rating..

G. Cast copper alloy companion flange with gasket and brazed joints shall be used to connect equipment and specialties with flanged connections.

H. Flanged joints shall be used instead of specified joint for any piping or tubing system.

I. Only eccentric reducers shall be installed where compressed air piping is reduced in direction of flow, with bottoms of both pipes and reducers fitting flush.

J. Branch connections shall be installed from the top of the main compressed air line. Drain legs and drain trap shall be installed at the end of each main and branch and at all low points in the system.
K. Valves shall be installed to permit servicing to all equipment.
L. Pipes shall be installed free of all sags and bends.
M. Seismic restraint shall be installed for all piping as required for location.
N. Piping shall be cut square and accurately with a tube cutter (sawing is not permitted) to measurements determined at place of installation and worked into place without springing or forcing the pipe. Tube shall bottom in each solder socket so there are no gaps between tube and fitting where solder can enter the inside of line. The tube shall be reamed to remove burrs, being careful not to expand tube and that no chips of copper remain in the line. Care shall be exercised in handling equipment and tools used in cutting or reaming of pipe to prevent oil or grease being introduced into piping.
O. Hanger spacing shall be based upon NFPA 99.
P. Rigidly support valves and other equipment to prevent strain on tube or joints.

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SECTION 22 31 11
WATER SOFTENERS

PART 1 – GEN1ERAL

1.1 DESCRIPTION:

Provide sodium cycle, cation exchange, pressure type, water softening equipment complete with piping services, electrical services, controls, accessories and auxiliary equipment.

1.2 RELATED WORK:

A. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Manufacturer's Literature and Data:

1. Softener tank construction, coatings and linings.
2. Tank distribution system design.
3. Main operating valve.
4. Control system and flow meter.
5. Exchange resin.
6. Brine system.
7. Accessories including pressure gages and test kit.
8. Performance data including normal and maximum flow and pressure drop. Certification that required performance shall be achieved.
9. Piping.

C. Complete detailed layout, setting, arrangement, and installation drawings including electrical/pneumatic controls. Drawings shall also show all parts of the apparatus including relative positions, dimensions, and sizes and general arrangement of connecting piping.

D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

E. Design Parameters:

See Schedule on drawings.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

C. ASTM International (ASTM):

D. American Water Works Association (AWWA):

B300-10 .....Hypochlorites

B301-10 .....Liquid Chlorine

C651-05.....Disinfecting Water Mains

E. National Electrical Manufacturers Association (NEMA):

ICS-6-1993(R2006.....Industrial Control and Systems: Enclosures

F. International Code Council (ICC)

ICC IPC (2012).....International Plumbing Code

G. NSF INTERNATIONAL (NSF)

NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

2.2 SOFTENING SYSTEM:

A. Vertical, down flow, pressure type with automatic controls to operate on sodium cycle. Automatic-alternating duplex units. Designed for 100 psi working pressure. All materials exposed to water shall be considered as generally safe by the Food and Drug Administration (FDA).

B. Performance Requirements:

1. Continuous flow of zero hardness soft water (ASTM soap test method) with influent water conditions and flows listed in Part 1, with only one of the duplex units in service.
2. Exchanger material shall not wash out of apparatus during any softening run regardless of rate of flow.
3. Turbidity and color of treated water shall not increase above that of raw water.
4. Dirty or turbid water shall not occur during any softening run, regardless of changes in demand rate.

5. Strainer system, gravel bed, and exchange material shall not become fouled, either by turbidity in the raw water, or by dirt, rust or scale from pipe to the extent to render backwash ineffective.
6. Regeneration shall be accomplished within a period of 75 minutes and occur not more than once per day. Regeneration period shall be that part of cycle of operation from the time unit has delivered its softening capacity until it is ready to be delivering soft water again, including all backwashing, brining and brine washout, complete. Amount of salt necessary to completely recondition unit after a capacity run shall not exceed 15 pounds per cubic foot of existing material.

C. Softener Tanks-Fiberglass Reinforced Plastic (FRP): Polyester reinforced by a continuous roving glass filament overwrap. Hydrostatically test at design pressure and provide certification. Support on a molded structural base. Tanks shall have flanged openings for mineral filling and removal.

D. Distribution System: Soft water collector and backwash water distributor shall be non-clogging, single point and hub radial laterals, designed to not cause channeling in the bed, PVC, Schedule 80. The distributor system shall be fully covered by one layer of quartz under-bedding with no debris or fines.

E. Exchange Material: Solid virgin high capacity styrene base resinous material. Material shall be stable over the entire pH range with good resistance to bead fracture from attrition or osmotic shock. Particle size 20-50 mesh and contain no agglomerates, shells, plates or other shapes that might interfere with the functioning of the softener. Exchange capacity as $CaCO_3$ shall be considered to be 840 grains per 23.8 grains per cubic foot at 15 pounds per cubic foot salt dosage. Resin shall not require dosing or addition of any chemical, mixture, or solution to the water requiring treatment, or the water used for backwashing, other than NaCl for regeneration. Resin shall be FDA compliant under CFR 21, Chapter 1, 173.25.

F. Brine Measuring Tank with Cover: Rotationally molded high density polyethylene. Tank sized to provide a minimum of four regenerations per load of salt at a full salting. Tank shall include elevated salt plate and a chamber to house the brine valve assembly.

G. Brine System Controls: Automatic valve shall open to admit brine to softener and close to prevent air admission to the softener. During refill, the valve shall regulate flow of soft water to the brine tank. Provide float-operated safety valve to prevent brine tank overfill.

H. System Controls:

1. The controller shall be completely automatic and shall sequence all steps of regeneration and return the softener to a service or stand-by mode and alternate the duplex units. Selectable time or flow meter initiated regeneration. The initiating time or volume set points shall automatically reset upon initiation of the regeneration sequence. Controller shall permit manual initiation of regeneration.
2. Computer-based field-programmable controller with selectable flow meter based and time clock based operating cycles. The controller shall utilize alphanumeric, self-prompting programming for simple start-up. EEPROM memory shall store program data eliminating need for battery back up on configuration input after power loss. Self-diagnostic and capable of emitting an audible error signal and displaying error-specific messages. Lockout function to prevent unauthorized access to the program data. Sealed keypad with capability of all programming functions. Fluorescent alphanumeric display on face of controller. Enclose controls in NEMA ICS-6; Type 4X enclosure mounted approximately 5 feet above the floor.
3. Operating conditions shall be continuously monitored and display shall show time of day, volume remaining before next regeneration, number of regenerations in last 14 days, number of days since last regeneration, instantaneous flow rate, resettable totalized flow since the last regeneration, time of next regeneration, and identify the cycle that is in progress.
4. Flow shall be regulated to prevent resin loss, operate between 30 and 100 psi supply pressure, and prevent noise and hydraulic shock. Control shall permit only one unit to regenerate at a time.
5. Flow meter shall have turndown range of 60/1, minimum accuracy of +/-1% of maximum range, repeatability of +/-0.5% of full range. Install with manufacturer's recommended straight pipe before and after the meter.
6. Main operating valve shall be a fully automatic multiport diaphragm type or valve nest constructed of cast iron or corrosion resistant alloy material with hard-coat anodization and final coat of flouroplate polymer. Coating shall resist 1000 hour/5% salt spray test without sign of corrosion. Valves shall be slow opening and closing, free of water hammer; diaphragm assembly shall be fully guided. All valve parts accessible for service. The main operating valve shall include a valve mounted automatic self adjusting brine injector to draw brine and control rinse at a constant rate

regardless of water pressure in the range of 30 to 100 psi. Valve shall have soft water sampling cock and indicator to show system status.

I. Sampling Cocks: Provide for hard and soft water.

J. Sodium Chloride: Fed. Spec. A-A-694D. Provide sufficient quantity for ten regenerations.

2.3 EXTERNAL SOFTENER PIPING:

A. Pipe: ASTM A53, galvanized, Schedule 40.

B. Fittings: Malleable iron, ASME B16.3, or coated cast iron, ASME B16.1, class 125.

C. Flanges: ASME B16.1, Class 125.

D. Threaded Joints: Shall be made with ends reamed out. Apply bituminous base lubricant or fluorocarbon resin tape to male threads only.

2.4 BRINE PIPING:

Polyvinyl chloride (PVC), ASTM D2665, Schedule 80 with solvent welded joints.

2.5 VALVES

Ball: Carbon steel body, stainless steel trim, reinforced Teflon seat and seal, full port, threaded ends.

2.6 PRESSURE GAGES

ASME B40.100, Grade A, 1% accuracy, 4-1/2 inches diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 100 psi and identity labeled. Provide gages with gage cocks at softener hard water inlet and soft water outlet to show pressure drop thru softener.

2.7 BRINE REUSE SYSTEM:

Automatic valving supplied to enable recovery of 25% of brine.

2.8 WATER TESTING EQUIPMENT:

A. Furnish water testing equipment in a portable cabinet specially made for the installed equipment.

B. Equipment shall permit the conducting of Boutron & Boudet standard soap test, or test as recommended by manufacturer of equipment.

C. Include in the testing equipment kit the following:

1. One test bottle suitable for taking and shaking water samples, graduated to indicate proper quantity of sample.
2. One quart bottle with a screwed cap containing a solution of stock soap with the lather factor shown thereon.
3. One dropping bottle of 50 mL capacity with a screw cap and with dropping pipette as one integral part of the cap.

4. Two Baume hydrometers, calibrated for range necessary to test brine solution.
5. Two heat resisting glass cylinders suitable for holding brine solution for testing with hydrometer.

PART 3 – EXECUTION

3.1 REQUIRED TECHNICAL SERVICES:

Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendation, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

3.2 FLUSHING AND DISINFECTING:

A. Flush and disinfect new water lines and softener interiors in accordance with AWWA C651.

B. Material:

1. Liquid chlorine: AWWA B301.
2. Hypochlorite: AWWA B300.

3.3 STARTUP AND TESTING:

A. Operating: Tests shall be run in presence of Contracting Officers Representative (COR). It shall not be permitted, for testing purposes, to add to or subtract from exchange material used in apparatus, neither shall any regenerating agent, other than the solution specified, be permitted.

B. Procedure:

1. Regenerate system to demonstrate operation of multiport valve.
2. Operate each softener at constant maximum required capacity for ten minutes after soft water is produced. When necessary, waste softened water to sewer to maintain above flow rate. Soft water production shall begin when a sample of 40 cc does not require more than five drops of Boutron & Boudet soap solution to produce a permanent lather.
3. In order that color and turbidity of softened water shall be under continuous observation during test, soft water sampling cock shall remain open and the stream of softened water run through a rubber hose discharging at the bottom of a wide mouth 1 gallon clear glass container, set against a white background.
4. Demonstrate all features of the control system including diagnostics and flow and cycle indications.

C. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.4 COMMISSIONING

A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 33 00
ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the requirements for installing a complete electric domestic water heater system ready for operation including the water heaters, thermometers, and all necessary accessories, connections, and equipment.

1.2 RELATED WORK:

A. Section 09 91 00, PAINTING: Preparation and finish painting.
B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pumps.
D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.
E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING, 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING, and 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.
F. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS: Seismic restraint for Equipment.

1.3 QUALITY ASSURANCE:

A. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) for efficiency performance:
   1. ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings, ”for commercial water heaters.”
B. Electrical components, devices and accessories shall be listed and labeled B as defined in NFPA 70 by a qualified testing agency, and marked for intended location and application.
C. ASME code construction shall be a vessel fabricated in compliance with the ASME boiler and Pressure Vessel Code: Section VIII, Division 1.
D. Fabricate and label equipment components that shall be in contract with potable water to comply with NSF 61, “Drinking Water System Components – Health Effects”
E. The electric domestic water heater shall conform to Section 20 08 00 on Seismic restraint requirements, withstanding Seismic movement without separation of any parts from the equipment when subjected to a Seismic event.

1.4 SUBMITTALS:

A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:

1. Water Heaters.
2. Pressure and Temperature Relief Valves.
4. Thermometers.
5. Pressure Gages.

B. For each electric domestic hot water heater type and size, the following characteristics shall be submitted:

1. Rated Capacities.
2. Operating characteristics.
3. Electrical characteristics.
4. Furnished specialties and accessories.

C. Shop drawings shall include wiring diagrams for power, signal and control functions.

D. Seismic qualification certificates shall be submitted that details equipment anchorage components, identifies equipment center of gravity with mounting and anchorage provisions, and whether the seismic qualification certificate is based on an actual test or calculations.

E. The domestic water heater shall be certified and labeled by a testing agency.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Sanitary Engineering (ASSE):

1005.....Performance Requirements for Water Heater Drain Valves, 20 mm (3/4 inch) size

C. American National Standard Institute (ANSI):

Z21.22B-2001.....Relief Valves for Hot Water Supply Systems

D. American Society of Mechanical Engineers (ASME):

B1.20.1-83(R 2006).....Pipe Threads, General Purpose (Inch)

B16.5-03.....Standard for Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 400, 600, 900, 1500, and 2500.

PTC 25.3-02.....Pressure Relief Devices

Section IV-07.....Boiler and Pressure Vessel Code; Section IV, Recommended Rules for the Care and Operation of Heating Boilers

Section VIII D1-07.....Boiler and Pressure Vessel Code, Section VIII, Pressure Vessels Division 1 –Basic Coverage

E. National Fire Protection Association (NFPA)

70-06.....National Electrical Code

F. Underwriters Laboratories, Inc. (UL):

174-04.....Household Electric Storage Tank Water Heaters

1453-04.....Water Heaters, Electric Booster and Commercial Storage Tank

499-05.....Standard for Safety Electric Heating Appliances

1.6 AS-BUILT DOCUMENTATION

A. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner shall be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 ELECTRIC DOMESTIC WATER HEATERS:

A. The tank construction shall be steel shell, with a inner tank liner complying with NSF 61 for barrier materials for potable water. The inner liner shall be extended into the tappings. The vessel shall be ASME Boiler and Pressure Vessel Code (BPVC), section VIII, fabricated with a pressure rating of 150 psig

B. Tapping (openings) shall be Factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards B1.20.1 for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls as required. Tappings shall comply with the following:

1. 2 inch and smaller: Threaded ends according to ASME B1.20.1.

C. Tank insulation shall comply with ASHRAE 90.1.

D. For heaters less than 9 KW, the heater elements shall be arranged in single elements.

E. The domestic hot water heaters shall have screw in or bolt in immersion type, thermostatically adjustable. Set thermostat for maximum water temperature of 130°F. The electrical characteristics are scheduled on the drawings.

F. Combination Pressure and Temperature Relief Valves shall be ASME rated and stamped for combination temperature and pressure relief valves. One or more relief valves with total relieving capacity at least as great as the heat input shall be included. The pressure setting shall be less than the domestic water heater working pressure rating.

G. the anode rod shall be replaceable magnesium.

H. the drain valve shall be corrosion resistant metal complying with ASSE 1005.

2.2 DOMESTIC HOT WATER COMPRESSION TANKS

A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air pre charge shall be set to minimum system operating pressure at tank.

B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.

C. The interior finish shall comply with NSF 61 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.

D. The air charging valve shall be factory installed.

2.3 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater's working pressure rating.

2.4 THERMOMETERS:

The thermometers shall be straight stem, iron case, red reflecting mercury thermometer or red liquid-filled thermometers, approximately 7 inches high, 40 to 240°F.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Water heaters shall be installed on concrete bases unless elevated above the floor. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

B. The water heaters shall be installed level and plumb and securely anchored.

C. The water heaters shall be installed and connected in accordance with manufacturer's written instructions.

D. All pressure and temperature relief valves discharge shall be piped to nearby floor drains.

E. Thermometers shall be installed on the water heater inlet and outlet piping.

F. The thermostatic control shall be set for a maximum setting of 130 degrees F.

G. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.

H. All manufacturers's required clearances shall be maintained.

I. The electric domestic water heaters shall be installed with seismic restraint devices.

J. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.

K. Piping type heat traps shall be installed on the inlet and outlet piping of the electric domestic hot water heater storage tanks.

L. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for electric domestic hot water heaters without integral drains.

3.2 LEAKAGE TEST:

Before piping connections are made, water heaters shall be tested with hydrostatic pressure of 200 psi and 240 psi for a unit with a MAWP of

160 psi. Any domestic water heater leaking water shall be replaced with a new unit at no additional cost to the VA.

3.3 PERFORMANCE TEST:

All of the remote water outlets shall have a minimum of 120°F and a maximum of 130°F water flow at all times. If necessary, make all corrections to balance the return water system or reset the thermostat to make the system comply with design requirements.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.

B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.

C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS and PRODUCT DATA.

B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
A112.19.2M-03.....Vitreous China Plumbing Fixtures WW-P-541-E/GEN .....Plumbing Fixtures with Amendment 1

C. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual Thermostatic, Pressure Balancing and Combination Pressure Balancing and Thermostatic Control Valves for Individual Fixture Fittings
NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects
NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

D. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces

E. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.

F. International Building Code, ICC IPC 2012.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF/ANSI 61, Section 9.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to COR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

2.4 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar

flow that shall not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.

B. Flow Control Restrictor:
   1. Capable of restricting flow from 1.5 gpm to 1.7 gpm for staff lavatories and 0.5 gpm for public lavatories; 1.5 gpm for sinks or as specified.
   2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 25 psi and 80 psi.
   3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.

B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction steel plate as detailed on drawing. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.7 WATER CLOSETS

A. P-103 Water Closet Wall Hung, ASME/ANSI A112.19.2M, Figure 9 office , elongated bowl, siphon jet 1.6 gallons per flush, wall outlet. Top of rim shall be between 16 inches and 17 inches above finished floor. Handicapped water closet shall have rim set 18 inches above finished floor.
   1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
   2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers.
   3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, battery powered active infra-red sensor for automatic operation with courtesy flush button for manual operation

water saver design 1.6 gallons per flush with maximum 10 percent variance 1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 1 1/2 inches top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 11 1/2 inches above rim.

2.8 URINALS

A. P-202 Urinal Wheelchair, Wall Hung, ANSI A112.19.2M, Figure 30 bowl with integral flush distribution, wall to front of flare 14 inches. Wall hung with integral trap, siphon jet flushing action 1.0 gallon per flush with 2 inches back outlet and 3/4 inch top inlet spud.

1. Support urinal with chair carrier and install with rim 15 inches above finished floor.
2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve, electronic sensor operated battery powered active infrared sensor for automatic operation non-hold-open, water saver design, 3/4 inch capped screwdriver angle stop valve. Set centerline of inlet 11-1/2 inches above urinal. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass.

2.9 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

B. P-418 Lavatory Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16 straight back, approximately 20 inches by 18 inches and a 4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 34 inches above finished floor.

1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 4 inches to 5 inches above rim. Electronic sensor operated, 4 inches center set mounting, battery operated electronic module back check valves solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.
2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.

3. Stops: Angle type. See paragraph 2.2.Stops.
4. Trap: Cast copper alloy, 1-1/2 inches by 1-1/4 inches P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.10 SINKS AND LAUNDRY TUBS

A. Dimensions for are specified, length by width (distance from wall) and depth.

B. P-502 Service Sink Corner, Floor Mounted stain resistant terrazzo, 28 inches by 28 inches by 12 inches with 6 inches drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 3000 psi seven days after casting. Provide extruded aluminum cap on front side.
   1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 3/4 inch hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 36 inches hose with wall hook. Centerline of rough in is 48 inches above finished floor.
   2. Drain: 3 inches cast brass drain with nickel bronze strainer.
   3. Trap: P-trap, drain through floor.

C. P-524 Sink, CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6 self rimming, approximately 33 inches by 22 inches with two compartments inside dimensions approximately 13 1/2 inches by 16 inches by 7 1/2 inches, minimum 18 gage CRS. Corners and edges shall be well rounded.
   1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
   2. Drain: Drain plug with cup strainer, stainless steel.
   3. Trap: Cast copper alloy, 1 1/2 inches P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
   4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.11 SHOWER BATH FIXTURE

A. P-711 Shower Bath Fixture Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve and Thermometer:

1. Shower Installation: Wall mounted detachable spray assembly, 24 inches wall bar, elevated vacuum breaker, supply elbow and flange, concealed pipe to wall mounted thermometer, and valve. All external trim shall be chrome plated metal.
2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 2.5 gpm, 84 inches of rubber lined CRS or chrome plated metal flexible or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
3. Valves: Type T/P combination thermostatic and pressure balancing, for wall mounted shower with chrome plated lever type operating handle with adjustment for rough-in variations and chrome plated metal or CRS face plate. Valve body for mixing valve and valve body for separate valves shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 1/2 inch IPS. Provide screwdriver check stops with strainers, vacuum breaker, flow control valve with four-arm or lever handle and temperature limit stops. Set stops for a maximum temperature of 105 degrees F. All exposed fasteners shall be chrome plated. Valve shall provide a minimum of 3 gpm at 45 psi pressure drop.

2.12 EMERGENCY FIXTURES

A. P-707 Emergency Shower and Eye and Face Wash (Free Standing):
1. Shower Head: Polished chrome plated, 8 inches in diameter, install head 84 inches above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 24 inches stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve.
2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 1/2 inch stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 42 inches above finished floor.
3. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior.
4. Provide an appropriate sized thermostatic emergency mixing valve for the emergency shower/eye wash. Unit shall be mounted as high as possible next to the shower/eye wash exposed on wall.

2.13 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P-804) Hose Bibb Single Faucet, Wall Mounted to Exposed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable monel seat,

removable replacement unit containing all parts subject to wear, mounted on wall 36 inches above floor to concealed supply pipe. Provide faucet with /4 inch hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

D. Toggle Bolts: For hollow masonry units, finished or unfinished.

E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 1/4 inch diameter bolts, and to extend at least 76 mm 3 inches into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

F. Power Set Fasteners: Shall be used for concrete walls, shall be 1/4 inch threaded studs, and shall extend at least 1 1/4 inches into wall.

G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 22 63 00
GAS SYSTEMS FOR HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Healthcare Gas Systems: Consisting of oxygen service; complete, ready for operation, including all necessary piping and fittings.

1.2 QUALITY ASSURANCE

A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.

B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.

C. Healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.

D. Provide names of three projects where testing of medical gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.

E. Submit the testing agency's detailed procedure which shall be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests and purity tests as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

F. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

G. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and

in digital format. The digital format shall be in the native CAD system required for the project design. Shall the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

H. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.3 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Valves.

C. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.

D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B819-(R2006).....Seamless Copper Tube for Medical Gas Systems

C. American Society of Mechanical Engineers (ASME):

B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings

Section IX-07.....Welding and Brazing Qualifications

D. American Welding Society (AWS):

AWS A5.8-04.....Brazing Filler Metal

AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)

E. Compressed Gas Association (CGA):

G-4.1 (2009).....Cleaning Equipment for Oxygen Service

F. National Fire Protection Association (NFPA):

99-05.....Health Care Facilities

G. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

H. Manufacturing Standardization Society (MSS):
MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.

C. Screw Joints: Polytetrafluoroethylene (teflon) tape.

D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.

PART 3 - EXECUTION

3.1 INSTALLATION

A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.

B. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.

C. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

D. Rigidly support valves and other equipment to prevent strain on tube or joints.

E. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.

F. Do not bend tubing. Use fittings.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.

B. Healthcare testing agency shall perform the following:

1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5. Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. 4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests shall in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
4. Analysis Test:
   a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
   b. Make analysis with instruments designed to measure the specific gas dispensed.
   c. Allowable concentrations are within the following:

Oxygen	>=97 plus percent oxygen

5. Maximum Allowable Variation: Between comparative test results required are as follows:

Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

C. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.
3. COR: Contracting Officer's Representative.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout

D. Section 05 50 00, METAL FABRICATIONS

E. Section 07 84 00, FIRESTOPPING

F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations

G. Section 07 92 00, JOINT SEALANTS

H. Section 09 91 00, PAINTING

I. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS

J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION

K. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

L. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC

M. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation

N. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

O. Section 23 21 13, HYDRONIC PIPING

P. Section 23 21 23, HYDRONIC PUMPS

Q. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

R. Section 23 22 23, STEAM CONDENSATE PUMPS

S. Section 23 25 00, HVAC WATER TREATMENT

T. Section 23 31 00, HVAC DUCTS and CASINGS

U. Section 23 34 00, HVAC FANS

V. Section 23 36 00, AIR TERMINAL UNITS

W. Section 23 37 00, AIR OUTLETS and INLETS

X. Section 23 40 00, HVAC AIR CLEANING DEVICES

Y. Section 23 64 00, PACKAGED WATER CHILLERS

Z. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

AA. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

BB. Section 23 82 16, AIR COILS

CC. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training

DD. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

EE. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory

service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the COR.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and can reach the project site within two-and-one-half hours.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item shall not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who shall serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies shall meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval shall be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

F. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

H. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in

the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning Equipment

54-09.....National Fuel Gas Code

70-08.....National Electrical Code

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems 101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material being incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees shall be continuously operating and managing all facilities, including temporary facilities that serve the medical center.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, shall be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the COR.

D. Phasing of Work: Comply with all requirements shown on drawings or specified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections shall be made and tests shall be performed. Based on the inspections, a list of contract deficiencies shall be issued to the Contractor. After correction of deficiencies as necessary

for beneficial use, the COR shall process necessary acceptance and the equipment shall then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions shall be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result shall be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.

F. Drives shall utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards shall be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel

and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured such that it is removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, or sensitive medical

equipment; nor shall it be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which shall allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify air-handling unit component coils, filters, and fans.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC: Provide for all valves other than for packaged equipment.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve

function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:
   1. Welded attachment: MSS SP-58, Type 22.
   2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
F. Attachment to existing structure: Support from existing floor/roof frame.
G. Attachment to Wood Construction: Wood screws or lag bolts.
H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
J. Supports for Piping Systems:
   1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
   2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
      a. Standard clevis hanger: Type 1; provide locknut.
      b. Riser clamps: Type 8.
      c. Wall brackets: Types 31, 32 or 33.
      d. Roller supports: Type 41, 43, 44 and 46.
      e. Saddle support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15. Preinsulate.

g. U-bolt clamp: Type 24.

h. Copper Tube:

1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic coated riser clamps.

3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):

a. Provide eye rod or Type 17 eye nut near the upper attachment.

b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.

4. Convertor and Expansion Tank Hangers: Shall be Type 1 sized for the shell diameter. Insulation where required shall cover the hangers.

K. Seismic Restraint of Piping and Ductwork: Refer to Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS. Comply with MSS SP-127.

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.

2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.

3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but shall be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices, all equipment items, valves, filters, strainers, transmitters, sensors, and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill shall not be allowed, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical interconnections are not shown but shall be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.

H. Electrical Interconnection of Controls and Instruments: This generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations

and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages such that they are easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer's recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that shall least interfere with normal operation of the facility.

3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, shall be permitted only with approval of the COR. Locate openings that shall least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities shall generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery shall be offered by Contractor and shall be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government shall check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that shall correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above shall not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments shall be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.

2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel shall be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness

and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection shall be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities that shall be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

2. Material And Equipment Which Shall Not Be Painted Includes:

a. Motors, controllers, control switches, and safety switches.
b. Control and interlock devices.
c. Regulators.
d. Pressure reducing valves.
e. Control valves and thermostatic elements.
f. Lubrication devices and grease fittings.
g. Copper, brass, aluminum, stainless steel and bronze surfaces.
h. Valve stems and rotating shafts.
i. Pressure gauges and thermometers.
j. Glass.
k. Name plates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
   b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specifications shall be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Startup equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.

B. Shall evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.

B. Section 26 29 11, MOTOR CONTROLLERS: Multiple motor control assemblies, which include motor starters, control and protection for motors.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 21 23, HYDRONIC PUMPS.

E. Section 23 22 23, STEAM CONDENSATE PUMPS.

F. Section 23 34 00, HVAC FANS.

G. Section 23 36 00, AIR TERMINAL UNITS.

H. Section 23 64 00, PACKAGED WATER CHILLERS.

I. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.

J. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.
2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR:
   1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. National Electrical Manufacturers Association (NEMA):
   MG 1-2006 Rev. 1 2009 ..Motors and Generators
   MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
C. National Fire Protection Association (NFPA):
   70-2008.....National Electrical Code (NEC)
D. Institute of Electrical and Electronics Engineers (IEEE):
   112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
   90.1-2013.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless

otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps shall be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
   1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
      c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
      d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.

F. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and larger: 3 phase.
   3. Exceptions: Hermetically sealed motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
   b. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-duty” per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that shall protect bearings from damage from stray currents; include an engineered ring consisting of two or more rows of circumferential conductive microfibers to redirect shaft current and provide a low-impedance path from shaft to frame, bypassing the motor bearings. Factory-install on the motor shaft by sliding the ring over either end, and lock it in place with

mechanically-fastened mounting brackets. Motors over 100 nameplate horsepower shall be provided with an insulated bearing on the non-drive end and a shaft grounding ring on the drive end of the motor.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

N. Service Factor: According to NEMA MG 1, unless otherwise indicated, but at least 1.15 polyphase motors and 1.35 for single-phase motors.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, shall be determined at the time of final inspection.

3.3 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.

B. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

D. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

E. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

F. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.

G. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.

H. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.

I. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors (Public)	40
Examination Rooms	35
Laboratories (With Fume Hoods)	45 to 55
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
SPD (Decontamination and Clean Preparation)	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, shall be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which shall include the addition of sound absorbing material, such as, furniture. This allowance shall not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:
   a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such

mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.

b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors shall be made at the mounting feet.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:

a. Floor mountings

b. Hangers

c. Snubbers

d. Thrust restraints

2. Bases.

3. Seismic restraint provisions and bolting.

4. Acoustical enclosures.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment shall withstand seismic Lateral Force requirements as shown on drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration

C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.

H. International Code Council (ICC):
2009 IBC.....International Building Code.

I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings shall be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs shall be powder coated or electro galvanized. All hardware shall be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS

A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.

B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment Size and material required for the base shall be as recommended by the isolator manufacturer.

C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

2.3 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.

2. Captive Spring Mount for Seismic Restraint (Type SS):

a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.

b. All mountings shall have leveling bolts that shall be rigidly bolted to the equipment. Spring diameters shall be no less than

0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid of 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
4. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed ¼' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in

place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be same as or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

A. Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact shall be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections same as to or greater than equipment deflections. Electrical, drain, piping connections, and other items connected to equipment which rests on vibration isolators and having moving parts, shall be isolated from building structure for first three hangers or supports with a deflection same as that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as

the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.

D. Adjust active height of spring isolators.

E. Adjust snubbers according to manufacturer's recommendations.

F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.

G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 SELECTION GUIDE FOR VIBRATION ISOLATORS

A. See Table A following:

TABLE A: SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:																
UP TO 300 RPM		B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM		B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER		B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,T H R	0.8	---	H,T H R	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.
E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
H. Section 23 82 16, AIR COILS
I. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
J. Section 23 34 00, HVAC FANS
K. Section 23 21 23, HYDRONIC PUMPS
L. Section 23 22 23, STEAM CONDENSATE PUMPS
M. Section 23 37 00, AIR OUTLETS AND INLETS
N. Section 23 21 13, HYDRONIC PIPING
O. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
P. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
B. Qualifications:
   1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
   2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the three years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the

successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the three years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and shall be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 calendar days after the notice to proceed. The TAB specialist shall be coordinating, scheduling and reporting all TAB work and related activities and shall provide necessary information as required by the COR. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and shall have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications shall be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and

Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments that shall be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
   c. Exhaust inlets: 0 percent to plus 10 percent.
   d. Minimum outside air: 0 percent to plus 10 percent.
   e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
   f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
   g. Chilled water pumps: Minus 0 percent to plus 5 percent.
   h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Submit names and qualifications of TAB agency and TAB specialists within 60 calendar days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that shall be the basis of TAB work.

D. Submit Following for Review and Approval:

1. Design Review Report within 90 calendar days of General Contract award.
2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2011 .....HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Noise and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration

3rd Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

A. See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

A. The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report shall be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems shall be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser

and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

A. TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.

B. Verify that all items required for TAB (ductwork, piping, ports, terminals, connectors, valves, dampers) are installed. Provide a report to the COR.

3.6 TAB REPORTS

A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Allow 14 calendar days in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

D. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
   a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
   b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under al operating conditions).
   c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, and coolers:

1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.

3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including compressors, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately ten percent of all rooms. The COR shall designate the specific rooms that shall be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 48, NOISE AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:

a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.

b. Measure octave band sound pressure levels with specified equipment "off."

c. Measure octave band sound pressure levels with specified equipment "on."

d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.

2. When sound power levels are specified:

a. Perform steps 1.a. thru 1.d., as above.

b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level shall be the sum of sound pressure level due to equipment plus the room attenuating effect.

c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level shall be the sum of sound pressure level due to equipment plus the distance factor. Use 16 meters (50 feet) for sound level location.

3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings shall be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. CTPD: Condensate transfer pump discharge.
23. CTPS: Condensate transfer pump suction.
24. VR: Vacuum condensate return.
25. CPD: Condensate pump discharge.
26. R: Pump recirculation.
27. CW: Cold water.
28. SW: Soft water.
29. HW: Hot water.
30. CH: Chilled water supply.
31. CHR: Chilled water return.
32. GC: Chilled glycol-water supply.
33. GCR: Chilled glycol-water return.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

D. Section 23 21 23, HYDRONIC PUMPS

E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

F. Section 23 22 23, STEAM CONDENSATE PUMPS.

G. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.

H. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.

I. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.

J. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A.
2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish shall be furnished for exposed ductwork, casings and equipment.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe Insulation

C553-08.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems 101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.3 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ).

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end

joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Factory composite materials shall be used provided that they have been tested and certified by the manufacturer.

F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.4 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.

4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.5 PIPE COVERING PROTECTION

A. Piping Operating above Ambient Air Temperature: Clevis- and clamp-type supports shall project through insulation, with pipe support making direct contact with pipe and with insulation applied in a manner that encapsulates the pipe support.

B. Piping Operating below Ambient Air Temperature: Clevis- and clamp-type supports shall be sized for the outside diameter of the insulation including jacket. Install MSS SP-58, Type 40 protective shields. Shields shall span an arc of 180 degrees. Shield dimensions shall be not less than the following:

1. NPS ¼ to NPS 3½: 12-inches long and 0.048-inch thick.
2. NPS 4: 12-inches long and 0.06-inch thick.
3. NPS 5 and Larger: 18-inches long and 0.06-inch thick.

2.6 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.7 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.8 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.9 FIRESTOPPING MATERIAL

A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.10 FLAME AND SMOKE

A. All assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section fits.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous

through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that are opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Insulate PRVs, flow meters, and steam traps.

I. HVAC work which shall not be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums downstream of energy-recovery device.
4. Equipment: Expansion tanks.
5. In hot piping: Flexible connectors, safety valve discharge vent piping, vacuum breakers, thermostatic vent valves. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting

insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited.

L. Firestop Pipe and Duct insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
   2. Pipe and duct penetrations requiring fire stop insulation include the following:
      a. Pipe risers through floors
      b. Pipe or duct chase walls and floors
      c. Smoke partitions
      d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.
   2. All interior piping and ducts conveying fluids below ambient air temperature.

O. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers. Jackets shall be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt

insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
   d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
   a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
   b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Exhaust air duct upstream of energy-recovery device.
   c. Outside air intake ducts: 50 mm (2-inch) thick insulation faced with ASJ.
   d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.

a. Chilled water pumps, water filter, chemical feeder pot or tank.
b. Pneumatic, cold storage water and surge tanks.

5. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Convertors, air separators, steam condensate pump receivers.
   b. Reheat coil casing and separation chambers on steam humidifiers.
   c. Domestic water heaters and hot water storage tanks (not factory insulated).

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples shall be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation shall not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork which shall be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
   a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
   b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
   a. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
   b. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

6. Exhaust air branch upstream of energy-recovery device: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples shall be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.

b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, shall be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

5. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:

a. Chilled water pumps

b. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

A. Hot Surfaces: For piping services denoted as 140°F or greater, all piping surfaces including pipe, flanges, fittings, valves of every kind, strainers, unions, and other appurtenances shall be insulated to avoid potential for personnel injury via contact with hot surface.

B. Cold Surfaces: For piping surfaces denoted as 60°F or lower, all piping surfaces including pipe, flanges, fittings, valves of every kind, strainers, unions, and other appurtenances shall be insulated and shall include uninterrupted vapor barrier to avoid potential condensation.

C. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber	75 (3)	100 (4)	113 (4.5)	113 (4.5)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
(40-60 degrees F) (CH, CHR, GC, GCR, cooling coil condensate drains, and all refrigerant piping inter-connecting indoor air-conditioning units with their respective outdoor units)	Flexible Elastomeric Cellular Thermal	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project shall have selected building systems commissioned. The complete list of equipment and systems which shall be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA shall manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning shall include the systems listed in Section 01 19 00 General Commissioning Requirements.

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems that shall be commissioned. The Commissioning Agent shall provide a list of submittals that shall be reviewed by the Commissioning Agent. This list shall be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems shall require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent shall prepare Pre-Functional Checklists which shall be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent shall spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent shall return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent shall select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment shall be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent shall witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent shall prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent shall witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide an expansion of an existing direct-digital control system as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
   a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
   b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
2. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
3. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall

provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
   1. Control valves.
   2. Flow switches.
   3. Flow meters.
   4. Sensor wells and sockets in piping.
   5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
   1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
   1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, shall be monitored.
   2. Chiller controls. These controls, if not native BACnet, shall require a BACnet Gateway.
   3. Terminal units' velocity sensors.

4. Variable frequency drives. These controls, if not native BACnet, shall require a BACnet Gateway.
5. The following systems have limited control (as individually noted below) from the ECC:
   a. Medical gas systems (if not bottled at point of use): low pressure and status alarms.
   b. Medical vacuum systems: high pressure and status alarms.
   c. Medical compressed air systems: low pressure and status alarms.
   d. Domestic water heating systems: low temperature, high temperature and status alarms.
   e. Elevators: status alarms.
   f. Building lighting systems: on/off and scene control.
   g. Sanitary sewage pumps: status alarm.

E. Responsibility Table:

WorkƒItemƒSystem	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller controls	23 09 23	23 09 23	23 09 23	26
Chiller controls interface	23	23	23 09 23	26

WorkƒItemƒSystem	Furnish	Install	Low Voltage Wiring	Line Power
with control system				
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Medical gas panels	23	23	26	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

F. Manufacturer and Installer: This facility's existing direct-digital control system is a “Niagara” brand manufactured by Tridium, Inc. and serviced by Havel Brothers of Fort Wayne, IN. All new products and software required under this Section shall be “Niagara” products provided by Tridium, Inc. All installation, programming, and start-up required under this Section shall be provided by Havel Brothers.

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System.

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, and similar units for control of room environment conditions shall be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents.

I. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of

equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

1.2 RELATED WORK

A. Section 21 05 11, Common Work Results for Fire Suppression.
B. Section 22 11 23, Domestic Water Pumps.
C. Section 22 14 29, Sump Pumps.
D. Section 22 15 00, General Service Compressed-Air Systems.
E. Section 22 33 00, Electric Domestic Water Heaters.
F. Section 22 63 00, Gas Systems for Healthcare Facilities.
G. Section 23 21 13, Hydronic Piping.
H. Section 23 22 13, Steam and Condensate Heating Piping.
I. Section 23 31 00, HVAC Ducts and Casings.
J. Section 23 36 00, Air Terminal Units.
K. Section 23 64 00, Packaged Water Chillers.
L. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
M. Section 26 05 11, Requirements for Electrical Installations.
N. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables.
O. Section 26 05 26, Grounding and Bonding for Electrical Systems.
P. Section 26 05 33, Raceway and Boxes for Electrical Systems.
Q. Section 26 09 23, Lighting Controls.
R. Section 26 27 26, Wiring Devices.
S. Section 26 29 11, Motor Starters.
T. Section 27 15 00, Communications Horizontal Cabling.
U. Section 28 31 00, Fire Detection and Alarm.

1.2 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; a prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
C. Analog: A continuously varying signal value such as temperature, current, velocity.
D. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.

E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

F. BACnet Internetwork: Two or more BACnet networks connected with routers.

G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

D. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software shall not be changed without physically altering the chip.

EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

FF. GIF: Abbreviation of Graphic interchange format.

GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, or on-off equipment.

JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP)

establishes "sessions", which have end-to-end confirmation and confirmed sequence of delivery.

KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.

OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number shall be unique throughout the BACnet internetwork.

QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers shall be unique within a device.

SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

TT. Operating system (OS): Software, which controls the execution of computer application programs.

UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.

AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects shall be on-line and functional such

that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.

4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next three (3) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years' experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information shall be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
2. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

3. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

4. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, and repeaters. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Catalog cut sheets of all equipment used. This includes software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings shall clearly reference the specification and/or drawings that it supposed to represent.
5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
6. Color prints of proposed graphics with a list of points for display.

7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
10. Riser diagrams of wiring between central control unit and all control panels.
11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
13. Quantities of submitted items are the responsibility of the contractor administered by this Section of the technical specifications.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.

E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.

2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.
   e. Complete operating instructions for all systems.
   f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
   g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons shall be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
   h. Licenses and other pertaining documents for all equipment and systems.

G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
   1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel shall work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor shall provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor shall review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-10.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.

B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-08.....Standard Specification for Solder Metal

B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc. (UL):

94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-10.....Access Control System Units 486A/486B-
10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new (not used nor rebuilt) products that the manufacturer is currently manufacturing and that have been installed and operated at a minimum of 5 separate locations defined by postal address. Spare parts shall be available for at least three years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General: System architecture is existing to remain.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator

interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare facilities.

B. Each controller shall have a communication port for connection to an operator interface.

C. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The ECC is existing to remain.

2.5 PORTABLE OPERATOR'S TERMINAL (POT)

A. A portable operator's terminal (POT) is existing to remain.

2.6 BACNET PROTOCOL ANALYZER

A. A new or additional BACnet protocol analyzer is not required under this project.

2.7 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where

   a. FFF and N are as above and

   b. DD = 00-99, this allows up to 100 devices per network.

2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.

3. Facility code assignments: Shall be provided upon request.

4. 000-400 Building/facility number

5. Note that some facilities have a facility code with an alphabetic suffix to denote wings and related structures. The suffix shall be ignored. Network numbers for facility codes above 400 shall be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is for be easy recognition. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a “B” followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names shall be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.8 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet

Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.

1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.9 CONTROLLERS

A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to

share real and virtual object information and allow for central monitoring and alarms.

4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
   a. assume a predetermined failure mode, and
   b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
12. Use at least one B-BC for this project; more if needed to achieve the scope and the performance required. Use B-AACs at air handling unit and chiller, at a minimum.

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC shall contain sufficient I/O capacity to control the target system.
3. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
7. Transformer. Power supply for the ASC shall be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.

2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or

via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the likely electric demand during successive time intervals. If the forecast demand indicates that electricity usage is likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.

b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.

c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that allows the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules shall be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
   1) Time, day.
   2) Commands such as on, off, auto.
   3) Time delays between successive commands.
   4) Manual overriding of each schedule.
   5) Allow operator intervention.
e. Alarm Reporting: The operator shall be able to determine the recommended action in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
f. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
g. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to

that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

h. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:

1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
2) Secondary chilled water pumps and controls.
3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
4) The chilled water plant program shall display the following as a minimum:
   a) Secondary chilled flow rate.
   b) Secondary chilled water supply and return temperature.
   c) Outdoor air dry bulb temperature.
   d) Outdoor air wet bulb temperature.
   e) Ton-hours of chilled water per day/month/year.
   f) On-off status for each chiller.
   g) Chilled water flow rate.
   h) Chilled water supply and return temperature.
   i) Operating set points-temperature and pressure.
   j) Kilowatts and power factor.
   k) Current limit set point.
   l) Date and time.
   m) Operating or alarm status.
   n) Operating hours.

2.10 SPECIAL CONTROLLERS

A. Room Differential Pressure Controller: The differential pressure in designated rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor-controller shall meet the following as a minimum:

1. Operating range: -0.25 to +0.25 inches of water column

2. Resolution: 5 percent of reading
3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column
4. Analog output: 0-10 VDC or 4-20 ma
5. Operating temperature range: 32°F-120°F

2.11 SENSORS (AIR, WATER AND STEAM)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
   a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
   b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well shall be consistent with the system pressure in which it is installed.
   c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
      1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
   d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
   e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
   f. Wire: Twisted, shielded-pair cable.
   g. Output Signal: 4-20 ma.
2. Humidity Sensors: Bulk polymer sensing element type.

a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.

b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

c. 4-20 ma continuous output signal.

C. Static Pressure Sensors: Non-directional, temperature compensated.

1. 4-20 ma output signal.
2. 0 to 5 inches wg for duct static pressure range.
3. 0 to 0.25 inch wg for Building static pressure range.

D. Water flow sensors:

1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
   a. Pipe size: 3 to 24 inches.
   b. Retractor: ASME threaded, non-rising stem type with hand wheel.
   c. Mounting connection: 2 inch 150 PSI flange.
   d. Sensor assembly: Design for expected water flow and pipe size.
   e. Seal: Teflon (PTFE).
2. Controller:
   a. Integral to unit.
   b. Locally display flow rate and total.
   c. Output flow signal to BMCS: Digital pulse type.
3. Performance:
   a. Turndown: 20:1
   b. Response time: Adjustable from 1 to 100 seconds.
   c. Power: 24 volt DC
4. Install flow meters according to manufacturer's recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
   a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
   b. Process conditions, 900 kPa (125 psig) saturated steam.
   c. Turn down ratio, 20 to 1.

d. Output signal, 4-20 ma DC.

e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.

1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.

2) Power supply, 120 VAC, 60 hertz or 24 VDC.

3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

F. Flow switches:

1. Shall be either paddle or differential pressure type.

a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.

b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

G. Current Switches: Current operated switches shall be self-powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.12 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.

2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.

3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and

electronic private branch exchange (EPBX) equipment the System services.

4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. Optical digital communication fiber, if used, shall be Multi-mode or Single-mode fiber, 62.5/125 micron for multimode or 10/125 micron for single-mode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.13 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate

null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
   a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
   b. Battery replacement without program loss.

B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.14 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

   1. Leakage: Maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.

2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
   a. Damper in air handling unit: 305 meter per minute (1000 fpm).
   b. Duct mounted damper: 600 meter per minute (2000 fpm).
   c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

D. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
   a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
   b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
   c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
   a. Two position steam control: 20 percent of inlet gauge pressure.
   b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
   c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:

1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
3. See drawings for required control operation.

2.15 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:
   a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
   b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
2. Air Flow Sensor Grid Array:
   a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
   b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
   c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
   a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.

b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.

c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal shall be provided which equals the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

d. Electronics Panel shall have the following:

1) Minimum of 12-bit A/D conversion.

2) Field adjustable digital primary output offset and gain.

3) Airflow analog output scaling of 100 to 10,000 FPM.

4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).

5) Analog output resolution (full scale output) of 0.025%.

e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than ± 2.0% error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within ± 0.25%.

D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

F. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to

provide a complete functional system that shall maintain a constant flow rate difference between supply and return air to an accuracy of ±10%. In systems where there is no suitable location for a flow measuring station that senses total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.

2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide

plastic end sleeves at all conduit terminations to protect wiring from burrs.

2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 19. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
   c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
   d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls and panel cabinets.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams shall be used to accomplish cable identification.

8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:

a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

b. Calibrate sensors to accuracy specified, if not factory calibrated.

c. Use of sensors shall be restricted to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.

e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.

f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.

g. All pipe mounted temperature sensors shall be installed in wells.

h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.

i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

a. Install duct static pressure sensor tips facing directly downstream of airflow.

b. Install high-pressure side of the differential switch between the pump discharge and the check valve.

c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer's written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
   a. Install flow switch according to manufacturer's written instructions.
   b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network: Existing to Remain.

E. Installation of digital controllers and programming:
1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, or pump. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, air handling unit, fan, terminal unit, and pump. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is

to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list shall be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration shall be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. If random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.

b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
c. Demonstrate the software ability to edit the control program off-line.
d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status.
f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Chilled water, heating hot water and drain piping.
   2. Extension of domestic water make-up piping.
   3. Glycol-water piping.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
E. Section 33 10 00, WATER UTILITIES: Underground piping.
F. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
G. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
H. Section 23 21 23, HYDRONIC PUMPS: Pumps.
I. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
J. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for closed systems.
K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
   1. All castings used for coupling housings, fittings, or valve bodies shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.
10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
13. Water flow measuring devices.
14. Gages.
15. Thermometers and test wells.
16. Electric heat tracing systems.
17. Seismic bracing details for piping.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Air separators.
2. Expansion tanks.

D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded Fittings

B16.18-01 .....Cast Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and 300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A183-03 ..... Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-08 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A234/A234M-07 ..... Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-07 ..... Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) ..... Standard Specification for Ductile Iron Castings

A615/A615M-08 ..... Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-08 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-08 ..... Standard Specification for Solder Metal

B62-02 ..... Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03 ..... Standard Specification for Seamless Copper Water Tube

B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177-04 ..... Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-09 ..... Precast Reinforced Concrete Manhole Sections

C533-07 ..... Calcium Silicate Block and Pipe Thermal Insulation

C552-07 ..... Cellular Glass Thermal InsulationD3350-08 ..... Polyethylene Plastics Pipe and Fittings Materials

C591-08 ..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound

D1785-06 ..... Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

F439-06 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-02 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic Pipe

F. American Water Works Association (AWWA):

C110-08.....Ductile Iron and Grey Iron Fittings for Water

C203-02.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

G. American Welding Society (AWS):

B2.1-02.....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):

CDA A4015-06.....Copper Tube Handbook

I. Expansion Joint Manufacturer's Association, Inc. (EJMA):

EMJA-2003.....Expansion Joint Manufacturer's Association Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-02a.....Butterfly Valves

SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-05.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-08.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-125-00.....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related Materials

61-2008.....Drinking Water System Components – Health Effects

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water, Glycol-Water, and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

D. Chemical Feed Piping: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F441.

E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, shall be used in lieu of malleable iron. Bushing

reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
      1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, shall be used for water service.
   b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent and gage connections.

D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings shall be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints shall be rigid type.

1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.

B. Schedule 40 PVC drain piping: Drainage pattern.

C. Chemical feed piping: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 99 degrees C (210 degrees F).

E. Contractor's option: On pipe sizes 2” and smaller, screwed end dielectric nipples shall be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2” and smaller): MSS-SP 110, 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

   a. Body: ASTM B584 bronze, two-piece construction.

   b. Ball: Type 316 stainless steel, full port.

   c. Stem: Blowout-proof Type 316 stainless steel.

d. Seat/Packing: PTFE or TFE.

e. Ends: Threaded.

f. Handle: Vinyl-covered steel lever with memory stop; and zinc-plated steel nut.

2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

   b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

   c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

      1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

      2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

E. Globe and Angle Valves

1. Globe Valves:

   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:
   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves
   1. Swing Check Valves:
      a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
      b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
   2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature shall be used.
      a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
      b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats shall be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
   1. Ball or Globe style valve.
   2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
   3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

2.9 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports shall be pointed down-stream when unit is not in use.

E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

F. Flow Measuring Device Identification:

1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide one portable meter for each range of differential pressure required for the installed flow devices.

H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.10 STRAINERS

A. Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
   a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
   b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.12 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Pre-Engineered Pipe-Loop Expansion Joints:

1. General: Manufactured assembly with two flexible-metal-hose legs joined by long-radius return bend or center section of flexible hose; with inlet and outlet elbow fittings, corrugated-metal inner hoses, and braided outer sheaths.
2. Provide flexible expansion loops of size and type noted on drawings. Design in such a way that the piping does not change direction, but maintains its course along a single axis. Flexible loops shall have a factory supplied, center support nut located at the bottom of the return bend, and a drain/air release plug. Flexible loops shall impart no thrust loads to system support anchors or building structure.
3. Pre-Engineered Pipe-Loop Expansion Joints for Copper Piping: Copper-alloy fittings with solder-joint end connections; rated for

minimum 3-inch axial compression, minimum 3-inch axial elongation, and minimum 3-inch longitudinal offset; unless noted otherwise.

a. NPS 2 (DN 50) and Smaller: Bronze hoses and double-braid bronze sheaths with 350 psig at 70°F (2415 kPa at 21 C) and 273 psig at 400°F (1880 kPa at 204 C) ratings.

b. NPS 2½ to NPS 4 (DN 65 to DN 100): Stainless-steel hoses and double-braid, stainless-steel sheaths with 350 psig at 70°F (2415 kPa at 21 C) and 273 psig at 400°F (1880 kPa at 204 C) ratings.

4. Pre-Engineered Pipe-Loop Expansion Joints for Steel Piping: Carbon-steel fittings with threaded end connections for NPS 2 (DN 50) and smaller, and flanged or welded end connections for NPS 2½ (DN 65) and larger. Rated for minimum 3-inch axial compression, minimum 3-inch axial elongation, and minimum 3-inch longitudinal offset, unless noted otherwise.

a. NPS 2 (DN 50) and Smaller: Stainless-steel hoses and double-braid, stainless-steel sheaths with 350 psig at 70°F (2415 kPa at 21 C) and 273 psig at 400°F (1880 kPa at 204 C) ratings.

b. NPS 2½ (DN 65) and Larger: Stainless-steel hoses and double-braid, stainless-steel sheaths with 275 psig at 70°F (1900 kPa at 21 C) and 200 psig at 400°F (1380 kPa at 204 C) ratings.

D. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

E. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force imposed on the expansion joints and anchors.

2.13 HYDRONIC SYSTEM COMPONENTS

A. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

B. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.

1. Horizontal tank: Provide cradle supports and following accessories:
   a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
   b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.

C. Coalescing-Type Air/Dirt Separators:

1. Tank: Welded steel; ASME constructed and labeled for 125-psig (860-kPa) working pressure and 240°F (115 C) operating temperature.
2. Inlet and Outlet Connections: Threaded for NPS 2 (DN 50) and smaller; flanged connections for NPS 2½ (DN 65) and larger. Designed for inline connection, with inlet and outlet connections aligned on a common horizontal axis.
3. Blowdown Connection: Threaded, valved side tap to flush floating dirt or liquids and for quick bleeding of large amounts of air during system fill or refill.
4. Size: Match system flow capacity. Include appropriate reducers to connect to piping as shown on the drawing.
5. Medium: Integral copper tube-and-mesh assembly to act as the turbulence suppressive coalescing and barrier medium, which shall completely fill the separators internal area. Separators shall remove free and entrained air during system operation and continue to eliminate dissolved air and dirt through constant circulation and the coalescing / barrier action of the tubes.

6. Internal coalescing elements consisting of plastic, perforated steel plate or tubes, or randomly-filled loose steel rings shall not be accepted.
7. Venting Chamber: Prevent system contaminants from harming the float and venting valve operation. At the top of the venting chamber shall be an integral float actuated brass air vent. There shall be no restriction in the connection from the venting chamber to the vent.
8. Lower Chamber: Vessel shall extend below the pipe connections for dirt separation. The internal medium shall act as a barrier to force dirt and sediment to fall from the flow path to a collection chamber for blowdown through standard connection and valve.
9. Performance: Coalescing air-and-dirt separator shall remove 100% of the entrained air, 100% of the free air, and 99% of the dissolved air from the system fluid; and shall remove at least 80% of all particles 30 micron and larger within 100 passes. Separator shall be capable of removing particles down to 5 microns. This performance shall be certified by a reputable, independent, third-party testing laboratory, proof of which shall be submitted in writing as part of the submittal process, including name of laboratory, location, date of test, and test results.

D. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

E. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

F. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

A. See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

D. Gage Attachments:

1. Snubbers: ASME B40.100, brass; with NPS ¼ (DN 8), ASME B1.20.1 pipe threads and porous-metal-type surge-dampening device of material suitable for system fluid and working pressure. Include extension for use on insulated piping.
2. Valves: Brass or stainless-steel needle-type, with NPS ¼ (DN 8), ASME B1.20.1 pipe threads. Ball valves are not acceptable.
3. Trumpet Valve: NPS ¼ (DN8) brass or stainless-steel type with 4 ports and 4 cocks, such that the pressure differential between any two ports can be indicated.

E. Required Accessories:

1. Pressure gages serving pump differential measurement shall be liquid-filled and shall include snubber and trumpet valve.
2. Valve and snubber is required for each pressure gage for fluids (except steam).

2.16 PRESSURE TEMPERATURE TEST PROVISIONS

A. Test Plugs: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the COR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra-long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -100 kPa (30 inches) Hg to 700 kPa (100 psig) range.

3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.17 THERMOMETERS

A. Light-Activated Thermometer: Battery-free, mercury-free, light-powered digital thermometer with glass-passivated thermistor. One foot-candle ambient light shall be sufficient to power the thermometer. Recalibration with internal potentiometer.

1. Case: Hi-impact ABS.
2. Case Form: Adjustable angle; 180 degree adjustment in vertical plane, 360 degree adjustment in horizontal plane, with locking device
3. Display: 3/8-inch minimum LCD digits with readout in increments of 0.1 degrees F; updated every 10 seconds.
4. Scale Range: Provide C/F switch for dual-scale temperature; range - 40 degrees F to 300 degrees F.
5. Bare Stem: Copper-plated steel, aluminum, or brass for separable socket; of length to suit installation; full conformance with Fed Spec GG-T-321D; fully interchangeable with industrial liquid-in-glass thermometers.
6. Connector: 1¼ inches (32 mm), with ASME B1.1 screw threads.
7. Ambient: Suitable for error-free operation when installed in an environment of -30 degF to 140 degF and 0% to 100% relative humidity.
8. Accuracy: Plus or minus 1 percent of range span, or plus or minus 1 degF, whichever is greater.

B. Thermowells: ASME B40.200.

1. Description: Pressure-tight, socket-type fitting with protective dry well made for insertion into piping threaded tee fitting.
2. Material for Use with Copper Tubing: Brass.
3. Material for Use with Steel Piping: Stainless steel.
4. Type: Stepped shank unless straight or tapered shank is indicated.
5. External Threads: NPS ½, NPS ¾, or NPS 1, (DN 15, DN 20, or NPS 25,) ASME B1.20.1 pipe threads.
6. Internal Threads: 1/2, 3/4, and 1 inch (13, 19, and 25 mm), with ASME B1.1 screw threads.
7. Bore: Diameter required to match thermometer bulb or stem.

8. Insertion Length: Length required to match thermometer bulb or stem, to extend to center of pipe.
9. Lagging Extension: Nominal thickness of 2 inches, but not less than thickness of insulation. Omit extension neck for wells for piping not insulated.
10. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
11. Cap: Threaded, with chain permanently fastened to socket.
12. Heat-Transfer Medium: Oil, conductive jelly, or mixture of graphite and glycerin.

2.18 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.19 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
   1. Chilled water piping at all areas exposed to the weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.
   1. Provide end seals at ends of circuits. Wire at the ends of the circuits shall not be tied together.
   2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
      a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
      b. 100 mm (4 inch) pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that are necessary to connect pipes to equipment and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in

overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints shall be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 SEISMIC BRACING ABOVEGROUND PIPING

Provide in accordance with Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

3.5 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests shall be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Hydronic coils need not be field-tested if factory-tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which is damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.8 ELECTRIC HEAT TRACING

A. Install tracing as recommended by the manufacturer.

B. Coordinate electrical connections.

3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 21 13, HYDRONIC PIPING.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.

5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:
   1. Pumps and accessories.
   2. Motors and drives.
   3. Variable speed motor controllers.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):
   AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

   AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements

   a. Balance: Rotating parts, statically and dynamically.

b. Construction: To permit servicing without breaking piping or motor connections.

c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMNTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.

d. Heating pumps shall be suitable for handling water to 225°F.

e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.

f. Pump Connections: Flanged.

g. Pump shall be factory tested.

h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.

b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.

c. Pump operation and speed control shall be as shown on the drawings.

B. In-Line Type, Base Mounted End Suction or Double Suction Type:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.

2. Casing Wear Rings: Bronze.

3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.

4. Casing Vent: Manual brass cock at high point.

5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.

6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.

7. Shaft: Steel, AISI Type 1045 or stainless steel.

8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.

9. Shaft Sleeve: Bronze or stainless steel.

10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

11. Base Mounted Pumps:

a. Designed for disassembling for service or repair without disturbing the piping or removing the motor. Provide true back pull-out design to allow removal and replacement of impeller and/or seals without disconnecting piping or motor, nor requiring the realignment of pump and motor shaft.
b. Impeller Wear Rings: Bronze.
c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
d. Provide lip seal and slinger outboard of each bearing.
e. Base: Cast iron or fabricated steel for common mounting to a concrete base. Provide integrally-cast feet on volute to support the casing and attached piping, such that volute remains rigidly attached to the pump base when motor and shaft are removed.

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
    a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
    b. Provide adjustable foot support for suction piping.
    c. Strainer free area: Not less than five times the suction piping.
    d. Provide disposable start-up strainer.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of work. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation. Examine foundations and/or inertia bases for suitable conditions where pumps shall be installed. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONCRETE BASES

A. Install concrete bases of dimensions indicated for pumps and controllers.

1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around full perimeter of base.
2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items that shall be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.

B. Cast-in-place concrete materials and placement requirements are specified in Division 3.

3.3 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

D. Install pumps in locations indicated and arranged to provide access for periodic maintenance, including removal of motors, impellers, couplings, and accessories.

E. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.

F. Suspend in-line centrifugal pumps independent of piping. Install pumps with motor and pump shafts vertical. Use continuous-thread hanger rods and spring hangers of sufficient size to support pump weight.

G. Set base-mounted pumps on concrete foundation. Disconnect coupling before setting. Do not reconnect couplings until alignment procedure is complete.

1. Support pump baseplate on rectangular metal blocks and shims, or on metal wedges with small taper, at points near foundation bolts to provide a gap of 3/4 to 1½ inches (19 to 38 mm) between pump base and foundation for grouting.

2. Adjust metal supports or wedges until pump and driver shafts are level. Check coupling faces and suction and discharge flanges of pump to verify that they are level and plumb.

3.4 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings are not permitted. If the pump does not meet the specified vibration tolerance, send the pump back to the manufacturer for a replacement pump..

F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.

G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

3.5 TRIM IMPELLER

A. Testing, Adjusting and Balancing is the work of Division 23 Section "Testing, Adjusting, and Balancing for HVAC." After initial testing and balancing, the work of this Section shall include impeller trim. Remove, trim, and reinstall the impeller of all pumps, to match specified performance. Impeller trim shall be performed in a qualified shop acceptable to the pump supplier. Trim impeller to exact diameter as determined under Division 23 Section "Testing, Adjusting, and Balancing for HVAC" matching the desired performance in consultation with the pump curve.

1. Exception: Impeller trim is not required for pumps whose speed is controlled by a variable frequency drive.
2. Exception: Impeller trim is not required for pumps whose motor is 10 HP or smaller.

3.6 ALIGNMENT AND GROUTING

A. Align pump and motor shafts and piping connections after setting on foundation, grout has been set and foundation bolts have been tightened, and piping connections have been made.

B. Adjust pump and motor shafts for angular and offset alignment by methods specified in HI 1.1-1.5, “Centrifugal Pumps for Nomenclature, Definitions, Application and Operation.”

C. Comply with pump and coupling manufacturers' written instructions. After alignment is correct, tighten foundation bolts evenly but not too firmly.

D. Completely fill baseplate with non-shrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts. Grout is specified in Division 3.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

A. Seismic restraints for piping: Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.

D. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

E. Heating coils: Section 23 82 16, AIR COILS.

F. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Pipe alignment guides.
8. Expansion joints.
9. Expansion compensators.
10. All specified steam system components.
11. Gages.
12. Thermometers and test wells.
13. Electric heat tracing systems.

14. Seismic bracing details for piping.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Heat Exchangers (Steam-to-Hot Water).
2. Flash tanks.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.

1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch) B16.4-2006.....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):

B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
B16.3-2006.....Malleable Iron Threaded Fittings
B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300 B31.1-2007.....Power Piping
B31.9-2008.....Building Services Piping
B40.100-2005.....Pressure Gauges and Gauge Attachments
Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings

A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106-2008.....Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A181-2006.....Carbon Steel Forgings, for General-Purpose Piping

A183-2003 ..... Carbon Steel Track Bolts and Nuts

A216-2008 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength

A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service

A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings

B32-2008 ..... Solder Metal

B61-2008 ..... Steam or Valve Bronze Castings

B62-2009 ..... Composition Bronze or Ounce Metal Castings

F439-06 ..... Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441-02(2008) ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding

B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends

SP-71-97.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves.

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. All locations: Steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, shall be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
   b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent and gage connections.

2.4 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.5 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves
1. Gate Valves:
   a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
   b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
      1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.

2. 65 mm (2-1/2 inches) and Larger:

a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2.6 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.

B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Cast iron or bronze.
2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.

D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:

1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.7 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force imposed on the expansion joints and anchors. Field-built guides shall be used if detailed on the contract drawings.

2.8 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Minimum Service Requirements:

1. Pressure Containment:
   a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
   b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
   c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).

d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).

2. Number of Full Reverse Cycles without failure: Minimum 1000.
3. Movement: As shown on drawings plus recommended safety factor of manufacturer.

C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

D. Bellows - Internally Pressurized Type:

1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

E. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.9 STEAM SYSTEM COMPONENTS

A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.

1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).

2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m^2K/W (0.001 ft^2hrF/Btu).
3. Materials:
   a. Shell: Steel.
   b. Tube sheet and tube supports: Steel or brass.
   c. Tubes: 20 mm (3/4 inch) OD copper.
   d. Head or bonnet: Cast iron or steel.
4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor shall provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.

C. Steam Pressure Reducing Valves in PRV Stations:
1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
2. Service: Provide controlled reduced pressure to steam piping systems.
3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
   a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
   b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National

Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) shall be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure.
2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
5. Floats: Stainless steel.
6. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

I. Steam Humidifiers:

1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
2. Steam separator: Stainless steel or cast iron.
3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
   a. Duct section height exceeds 900 mm (36 inches).
   b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
   b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
   d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator

1. Provide a packaged factory assembled, pre-piped unfired steam generator consisting of stainless steel shell, stainless steel tube coil, stainless steel steam piping, valves and controls. All stainless steel piping shall be Type 304 or 316 factory-fabricated and provided as a part of the complete package.
2. Shell: Stainless steel ASME code construction with flanged piping connections. 345 kPa (50 psig) maximum WSP.
3. Tubes: Copper tubes suitable for 862 kPa (125 psig) working pressure.
4. Design: Heated fluid in shell and heating fluid (higher pressure steam) in tubes.
5. Each steam generator shall be furnished with the following accessories:
   a. Resilient insulation.
   b. Pilot operated modulating control valve with pressure controller.

c. Control pilot to maintain constant steam output.
d. Pressure relief valve.
e. Vessel and tube side pressure gages.
f. Liquid level controller with brass feed water solenoid valve, in check valve and strainer.
g. Over-pressure limit system with auto-reset.
h. Factory packaging.
i. Dual F&T condensate traps.
j. Manual blow down valve.
k. Time based automatic blow down
l. Low water cut-off and high pressure cut-off.
m. Fully wired control box.
n. Automatic drain solenoid valve.

6. Provide solid state control module with LED backlit LCD display and LED pilot lights to indicate on-off, high pressure, low pressure, low water and water feed. Control module shall allow the local adjustment of pressure limits on display screen. Control module shall have alarm light and alarm horn with built in alarm silence relay. Control module shall be supplied with dry contact closure outputs to indicate to building automation controls (BAC) the occurrence of power on, high pressure, low pressure, low water and water feed. The control module shall allow the BAC to turn the unfired steam generator on or off through a remote relay suitable for 24 VAC, 1 amp. The control module shall allow the BAC to remotely monitor the operating pressure. Control module shall be supplied with an on-off switch and shall be mounted in a NEMA 1 panel. All solenoids and limits shall be 24 VAC.

K. Steam Gun Set: Furnish for ready coupling to building steam and cold water and designed for rinsing equipment (such as carts and racks) with hot or cold water, cleaning such articles with detergent-laden hot water or steam, or alternately sanitizing the articles with only live steam.

1. Gun: Fit gun for finger-tip release of steam. Design so siphoning action automatically mixes detergent with gun effluent. Equip gun with hardwood front and rear handgrips. Include a 25 mm (15/16-inch) diameter, double tube butyl hose reinforced with braid and designed for 1034 kPa (150 psig) pressure. Hose shall be 3600 mm (12 feet) long.

2. Detergent Tank: Furnish 9.5 L (2-1/2 gallon) polyethylene or fiberglass storage tank and fit for wall mounting. Also provide 13 mm (1/2 inch) diameter neoprene double wall detergent hose of the same length as steam hose. Fit hose-to-tank connection with strainer. Fit other end of hose with valve to regulate amount of detergent mixed with steam.
3. Steam/Water Selector: Furnish manifold for wall mounting; design manifold to deliver only steam or water, or steam and water mix to gun. Construct mounting panel of stainless steel. Valves and piping located in panel shall be brass.
4. Accessories: Provide one pair of protective gloves and three 50 mm (2 inch) diameter brushes, one nylon and two stainless-steel.

L. Steam Hose and Accessories: Hose shall be sufficiently flexible for placement in a 100 mm (4 feet) diameter coil.
1. Furnish and install in the mechanical room housing each PRV station a 7500 mm (25 feet) length of 13 mm (1/2 inch) ID steam hose, rated 861 kPa (125 psig) and a hose rack. In one end of the hose install a quick-couple device, suitable for steam service, to match corresponding devices in the PRV blowdown connections.
2. Hose storage rack: Wall-mounted, steel, iron or aluminum, semi-circular shape, with capacity to store 7500 mm (25 feet) of 13 mm (1/2 inch) ID steam hose.

M. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.10 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa (15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

2.11 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the COR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.12 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.13 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:

1. Steam piping exposed to weather.
2. Steam condensate exposed to weather.
3. Pumped condensate piping exposed to weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor Plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings.

Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.

1. Provide end seals at ends of circuits. Wires at the ends of the circuits shall not be tied together.
2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
   a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
   b. 100 mm (4 inch) pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets necessary to connect pipes to equipment and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

   1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

J. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief

valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which are imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints shall be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.5 SEISMIC BRACING

A. Provide is accordance with Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

3.6 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested convertors, exchangers, and coils need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
9. Furnish one spare seal and casing gasket for each pump to the COR.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:
1. Pumps and accessories.
2. Motors and drives.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):
AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):
ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power Transmission Apparatus
ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):
A48-03(2008).....Standard Specification for Gray Iron Castings
B62-09.....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.

B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches.

C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).

D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.

1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
3. Bearings: Regreaseable ball or roller type.
4. Casing wearing rings: Bronze.
5. All units shall feature duplex pumping with automatic alternation.

E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

F. Pump Operation:

1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit changing of the controlled water levels. Floats and connecting rods shall be copper, bronze or stainless steel.
2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator shall be the mechanical type for use in lieu of float switches.

G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control

circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.

2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.
2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.

C. Sequence of installation for base-mounted pumps:

1. Level and shim the unit base and grout to the concrete pad.
2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
3. Connect properly aligned and independently supported piping.
4. Recheck alignment.

D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.

E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
   1. Cleaning compounds.
   2. Chemical treatment for closed loop heat transfer systems.
   3. Glycol-water heat transfer systems.

1.2 RELATED WORK

A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.

B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; and to direct and perform chemical limit control during the construction period.

C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data including:
   1. Cleaning compounds and recommended procedures for their use.
   2. Chemical treatment for closed systems, including installation and operating instructions.
   3. Glycol-water system materials, equipment, and installation.

C. Water analysis verification.

D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)

C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals used shall be acceptable for discharge to sanitary sewer.

C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which causes or enhances bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.

C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at

equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

2.3 GLYCOL-WATER SYSTEM

A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.

B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 40 percent for run-around coil systems.

C. Glycol-Water Make-up System:

1. Glycol-Water storage tank: Self-supporting polyethylene, minimum 90 mil thickness, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 213 L (55 gallons), with approximate diameter of 584 mm (23 inches) and height of 914 mm (36 inches). Reinforced threaded pipe connections shall be provided for all connections. Provide identification for tank showing name of the contents.

2. Glycol-Water make-up pump: Bronze fitted, self-priming, high head type suitable for pumping a 33 percent to 50 percent glycol-water solution in intermittent service. The pump shall be provided with a mechanical shaft seal and be flange connected to a 1750 rpm NEMA type C motor. The pump capacity shall be 11 L/m (3 gpm), 345 kPa (50 psig) discharge pressure with a suction lift capability of 127 mm (5 inches) of mercury, with a 2.5 kW (1/3 horsepower) open drip-proof motor. The pump shall be a "gear-within-a-gear" positive displacement type with built-in relief valve set for 296 kPa (43 psig), or the pump shall be a regenerative turbine type providing self-priming with built-in or external relief valve set for design head of the pump.

3. Back pressure regulating valve: Spring loaded, diaphragm actuated type with bronze or steel body, stainless steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 69 kPa (10 psig) above the set point. Set point shall be 103 kPa (15 psig) above system PRV setting.
4. Low water level control: Steel or plastic float housing, stainless steel or plastic float, positive snap-acting SPST switch mechanism, rated 10 amps-120 volt AC, in General Purpose (NEMA 1) enclosure. The control shall be rated for pressures to 1034 kPa (150 psig) and make alarm circuit on low water level. The alarm circuit shall be wired to an alarm light on the nearest local Temperature Control panel (LTCP). Provide remote output relay to indicate alarm condition at the Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
   1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
   2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
   3. Provide piping for the flow assembly piping to the main control panel and accessories.
      a. The inlet piping shall connect to the discharge side of the circulating water pump.

b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.

c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.

4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.

5. Provide piping for corrosion monitor rack per manufacturer's installation instructions. Provide ball valves to isolate and service rack.

6. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.

D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units shall be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.

E. Do not valve in or operate system pumps until after system has been cleaned.

F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.

G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.

I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:

1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
2. "Wet exhaust" ducts.

B. Definitions:

1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
4. Exposed Duct: Exposed to view in a finished room, and/or exposed to weather.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.

B. Seismic Reinforcing: Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION

F. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.

G. Duct Mounted Coils: Section 23 82 16, AIR COILS.

H. Supply Air Fans: Section 23 74 13, PACKAGE, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

I. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.

J. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.

K. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

M. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:
   a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
   b. Duct liner.
   c. Sealants and gaskets.
   d. Access doors.
2. Round and flat oval duct construction details:
   a. Manufacturer's details for duct fittings.
   b. Duct liner.
   c. Sealants and gaskets.
   d. Access sections.
   e. Installation instructions.
3. Volume dampers, back draft dampers.
4. Upper hanger attachments.

5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10. tails and design analysis of alternate or optional duct systems.
11. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition – 2005.....HVAC Duct Construction Standards, Metal and Flexible

2nd Edition - 2012.....HVAC Air Duct Leakage Test Manual

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06 .....Standard for Fire Dampers

555S-06 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

D. Approved factory made joints shall optionally be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

1. Constant-volume Supply Ducts: 2-inch wg (500 Pa).
2. Variable-volume Supply Ducts upstream of VAV boxes: 3-inch wg (750 Pa).
3. Variable-volume Supply Ducts downstream of VAV boxes: 1-inch wg (250 Pa).
4. Outdoor Air Ducts: 2-inch wg (500 Pa), positive or negative pressure as applicable.
5. Return Ducts: 2-inch wg (500 Pa), positive or negative pressure as applicable.
6. Transfer Ducts: 1/2-inch wg (125 Pa).
7. Exhaust Ducts: 2-inch wg (500 Pa), positive or negative pressure as applicable.

C. Seal Class: All ductwork shall receive Class A Seal.

D. SMACNA Standards notwithstanding, no ductwork shall be constructed with sheet metal thinner than 24-gauge.

E. Wet Air Exhaust Ducts and Accessories: Ducts for dishwashers, scullery hood, cart washers, manual cart washers, cage washers, steam sterilizer hoods and orthotics hoods shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

F. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.):

1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.

G. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and

approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, shall be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
3. Ribbed Duct Option: Lighter gage round/oval duct and fittings shall be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
   a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
   b. Fittings: Shall be manufacturer's standard as shown in published catalogs, or fabricated by spot welding and bonding with neoprene base cement, or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.

H. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

I. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

J. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

A. Duct sizes shown on drawings for lined duct are clear opening inside lining.

B. Duct liner shall only be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).

C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:

1. Each duct mounted coil and humidifier.
2. Each fire damper (for link service), smoke damper and automatic control damper.
3. Each duct mounted smoke detector.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.

1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others shall be galvanized steel.

C. Minimum requirements for fire dampers:

1. The damper frame shall be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as

allowed by UL 555. If not, provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.

2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and shall be used at the Contractor's option where applicable.

2.8 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller shall be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center.

Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.10 SOUND ATTENUATING UNITS

A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0.6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.

C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.

D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.

E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.11 PREFABRICATED ROOF CURBS

A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.12 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.13 SEISMIC RESTRAINT FOR DUCTWORK

A. Refer to Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

2.14 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.15 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets necessary to connect ducts to equipment, boxes, diffusers, and grilles, and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.

2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided. Repair galvanized areas with galvanizing repair compound.

3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.

4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to

swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.

4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.

K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing shall be reduced by the COR on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Section 23 82 16, AIR COILS.

J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

1. Testing and Rating: AMCA 2l0.
2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Performance Criteria:

1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
2. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.

b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency.

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. All steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

1. Fan sections, motors and drives.
2. Centrifugal fans, motors, drives, accessories and coatings.
   a. Utility fans and vent sets.
3. Prefabricated roof curbs.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):

99-86.....Standards Handbook

210-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

261-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually 300-08.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):

B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.

B. Fan arrangement, unless noted or approved otherwise:

1. DWDI fans: Arrangement 3.
2. SWSI fans: Arrangement 1, 3, 9 or 10.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard

access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.

2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.

D. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and those housings shall optionally be cast iron.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.

B. Align fan and motor sheaves to allow belts to run true and straight.

C. Bolt equipment to curbs with galvanized lag bolts.

D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

B. Check vibration and correct as necessary for air balance work.

C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air terminal units.

1.2 RELATED WORK

A. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

G. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air Terminal Units: Submit test data.

C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

880-08.....Air Terminals Addendum to AHRI 880-98 incorporated into standard posted 15th December 2002. Only air terminals that are certified under the AHRI Standard 880 Certification Program and carry the AHRI Seal are acceptable.

C. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):

181-08.....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):

C 665-06.....Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:

1. All Air-Terminal Units: Provide aluminum fins and copper coils for all hot water reheat coils.
2. Water Heating Coils:
   a. AHRI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
   b. Capacity: As indicated, based on scheduled entering water temperature.
   c. Headers: Copper or Brass.
   d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
   e. Tubes: Copper, arrange for counter-flow of heating water.
   f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
   g. Provide vent and drain connection at high and low point, respectively of each coil.
   h. Coils shall be guaranteed to drain.

B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

2.2 AIR TERMINAL UNITS (BOXES)

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM).

C. Sound Power Levels:
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream does not detach material.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts,

and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.

3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: No more than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator shall be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof Curbs.

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Seismic Reinforcing: Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.
2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKEƒEXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.
2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.
3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

D. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS

A. Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. In addition, fasteners for aluminum shall optionally be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
   a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.

b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

c. Slot diffuser/plenum:

1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.

2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.

3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.

4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.

a. Margin: Flat, 25 mm (1 inch) wide.

b. Bar spacing: 13 mm (1/2 inch) maximum.

c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.

3. Supply Grilles: Same as registers but without the opposed blade damper.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.

2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 25 mm (1 inch) margin with 13 mm (1/2-inch) spacing.

3. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 25 mm (1 inch) margin.

4. Linear Type: To match supply units.

5. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
   a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
   b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

2.4 WIRE MESH GRILLE

A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.

B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air filters for heating, ventilating and air conditioning.

B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.

C. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media shall be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing shall be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) shall be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

2. Filters shall not exhibit leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

B. Comply with UL Standard 900 for flame test.

C. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.
4. Magnehelic gages.

C. Air Filter performance reports.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J

C. Underwriters Laboratories, Inc. (UL):

900; Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.

B. The COR shall direct whether these additional filters shall either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the

contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	300 mm (12-inch) Rigid Cartridge

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self-supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing shall be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	1.0 0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATEƒAFTER (FINAL)) CARTRIDGE FILTERS (12″; MERV 14ƒ11; UL 900 CLASS 2):

A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters shall either fit without modification or be adaptable to the existing holding frames. The molded end panels shall be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components shall be used.

B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter

C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing shall be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14		11
Gross Media Area (Sq. Ft.) Dust Holding Capacity (Grams)	197 486		197 465
Nominal Size (Width x Height x Depth)	24x24x12		24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000		2,000
Rated Air Flow Rate (feet per minute)	500		500
Final Resistance (inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	2.0 0.74		2.0 0.54
Rated Initial Resistance (inches w.g.)	0.37		0.27

2.5 FILTER HOUSINGSƒSUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21”. Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2” deep prefilter, a 12” deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The

housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within ± 3% at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.6 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.7 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment shall be specified with the equipment and shall adhere to industry standard.

B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

2.8 FILTER RETURN GRILLES

A. Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the COR.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

A. GENERAL CONDITIONS.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. Section 23 21 23, HYDRONIC PUMPS.

G. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

H. Section 23 21 13, HYDRONIC PIPING.

I. Section 23 31 00, HVAC DUCTS and CASINGS.

J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.

C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.

B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.

C. Comply with AHRI requirements for testing and certification of the chillers.

D. Refer to paragraph, WARRANTY, Section 00 72 00, GENERAL CONDITIONS, except as noted below:

1. Provide a 5-year motor, transmission, and compressor warranty to include materials, parts and labor.

E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard.

F. Comply with ASHRAE Standard 15, Safety Standard for Refrigeration System.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment 495-

1999 (R2002).....Refrigerant Liquid Receivers

550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle

560-00.....Absorption Water Chilling and Water Heating Packages

575-94.....Methods for Measuring Machinery Sound within Equipment Space

C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

ANSI/ASHRASE-15-2013....Safety Standard for Mechanical Refrigeration Systems

GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems

D. American Society of Mechanical Engineers (ASME):

2007 .....ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"

E. American Society of Testing Materials (ASTM):

C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C 612-04.....Mineral-fiber Block and Board Thermal Insulation

F. National Electrical Manufacturing Association (NEMA):

250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)

G. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):

1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data.

1. Scroll water chillers, including motor starters, control panels, and vibration isolators, and condenser data shall include the following:
   a. Rated capacity.
   b. Pressure drop.
   c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
   d. Refrigerant.
   e. Fan performance.
   f. Accessories.
   g. Installation instructions.
   h. Startup procedures.
   i. Wiring diagrams, including factory-installed and field-installed wiring.
   j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.

C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

D. Run test report for all chillers.

E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

F. Provide seismic restraints for refrigeration equipment to withstand seismic forces.

PART 2 - PRODUCTS

2.1 SCROLL AIR-COOLED WATER CHILLERS

A. General: Factory-assembled and-tested scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of four compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.

B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings.

C. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.

D. Acoustics: Sound pressure levels shall not exceed the levels indicated via Schedule on Drawings. The manufacturer shall provide sound treatment if required to comply with the scheduled maximum levels. Testing shall be in accordance with AHRI requirements.

E. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors.

F. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.

G. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.

H. Condenser:

1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.
2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.

I. Evaporator: Shell and tube design with seamless copper tubes roller expanded into tube sheets. Designed, tested, and stamped in accordance with applicable portions of ASME Boiler and Pressure Vessel Code, Section VIII, for working pressure produced by the water system, but not less than 1035 kPa (15 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Shell shall be constructed of carbon steel. For the waterside of liquid cooler the performance shall be based on a water velocity not less than 1 m/s (3 fps) with a maximum water velocity of 3 m/s (10 fps) and a fouling factor 0.0000176 m^2 degrees C (0.0001 hr. sq. ft.) degrees F/Btu.

J. Evaporator (Option): Brazed plate and frame type heat exchanger design. Brazed plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 10,350 kPa (150 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15.

K. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -30 degrees C (-20 degrees F) by a resistance heater cable under insulation with thermostat set to operate below 3 degrees C (37 degrees F) ambient. Provide emergency power to the heater cable.

L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.

M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.

N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 4X enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.

1. Following shall display as a minimum on the panel:
   a. Date and time.
   b. Outdoor air temperature.
   c. Operating and alarm status.
   d. Entering and leaving water temperature-chilled water.
   e. Operating set points-temperature and pressure.
   f. Refrigerant temperature and pressure.
   g. Operating hours.
   h. Number of starts.
   i. Current limit set point.
   j. Maximum motor amperage (percent).
2. Control Functions:
   a. Manual or automatic startup and shutdown time schedule.
   b. Condenser water temperature.
   c. Entering and leaving chilled water temperature and control set points.
   d. Automatic lead-lag switch.
3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
   a. Loss of chilled water flow.
   b. Low chilled water temperature.
   c. Compressor motor current-overload protection.

d. Freeze protection.

e. Starter fault.

f. High or low oil pressure.

g. Recycling pumpdown.

O. The chiller control panel shall provide leaving chilled water temperature reset based on 4-20 ma or 0-10 VDC signal from Energy Control Center (ECC).

P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).

Q. Chiller control panel shall either reside on the "LonTalk FTT-10a network", and provide data using LonMark standard network variable types and configuration properties, or BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.

R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.

S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.

T. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity with across-the-line starter. See Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional requirements.

2.2 CONDENSERS

A. Air-Cooled Condensers: Dual-circuit, integrally-mounted. Include manufacturer's heavy-gage wire-mesh screen or louvered skirt to protect machine from entry by unauthorized personnel. Such screen or skirt shall mount directly to the machine and completely enclose or protect all exposed parts, including fans, compressors, piping, controls, and accessories.

1. Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. See Paragraph 2.7 below for corrosion protection.
2. Fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced.
3. Discharge air from each air-cooled condenser in vertical direction either directly from fan casing or by means of supplementary wind deflectors.
4. Condenser Controls: Provide head pressure controls for operation of the system down to 5 degrees C (40 degrees F) by cycling the fans.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

A. Install chiller on concrete base with isolation pads or vibration isolators.
   1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
   2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   3. Anchor chiller to concrete base according to manufacturer's written instructions and for seismic restraint on vibration isolators.
   4. Charge the chiller with refrigerant, if not factory charged.
   5. Install accessories and any other equipment furnished loose by the manufacturer, according to the manufacturer's written instructions and electrical requirements.
   6. Chillers shall be installed in a manner as to provide easy access for tube pull, and for removal of compressor and motors.
B. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.

C. Piping Connections:

1. Make piping connections to the chiller for chilled water and other connections as necessary for proper operation and maintenance of the equipment.
2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.
3. Extend vent piping from the relief valve to the outside. Field-pipe the refrigerant pressure relief device outlet to discharge to the atmosphere at a location not less than 15 feet (4.57 m) above the adjoining ground level and not less than 20 feet (6.1 m) from any window, ventilation opening, or exit in any building. Use ASTM B88 Type L drawn-temper copper piping, unless another material is required by the manufacturer's installation manual; sized to match or exceed outlet size of pressure relief device.

3.3 STARTUP AND TESTING

A. Engage manufacturer's factory-trained representative to perform startup and testing service.

B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.

C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.

1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
2. Check bearing lubrication and oil levels.
3. Verify proper motor rotation.
4. Verify pumps associated with chillers are installed and operational.
5. Verify thermometers and gages are installed.
6. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
7. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
8. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
9. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.

D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment.

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SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies run-around heat recovery systems.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.

B. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

D. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.

E. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.

F. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.

G. Section 23 82 16, AIR COILS: Requirements for run-around system coils.

H. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.

I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.

K. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

L. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

M. Section 01 91 00 – GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

A. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.

B. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.

D. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Run-Around Energy Recovery System

C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.

D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.

E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE):

52.2-07.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

C. American Society for Testing and materials (ASTM)

D635-10.....Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures

PART 2 - PRODUCTS

2.1 RUN-AROUND ENERGY RECOVERY SYSTEM

A. System shall be field fabricated, as shown, containing coils, piping and glycol, pumps, insulation, and accessories.

B. Automatic Temperature Controls and Sequence of Operations: As shown on drawings and as specified in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. In areas with climates where the outdoor design temperature is below freezing, the sequence shall include a defrost cycle to modulate glycol flow to the outdoor air coil as required to maintain the exhaust air temperature above freezing.

C. Components shall comply with requirements in the following specification sections:

1. Pumps: Section 23 21 23, HYDRONIC PUMPS
2. Insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION
3. Pipes, Fittings, and Specialties: Section 23 21 13, HYDRONIC PIPING
4. Coils: Section 23 82 16, AIR COILS
5. Controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

2.2 AIR FILTERS

A. Air Filters: Disposable air filters, with a MERV rating of 8, shall be provided upstream of outdoor air and exhaust run-around loop air coils and as indicated on the drawings. Comply with requirements in specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.

B. Seal ductwork tightly to avoid air leakage.

C. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.

D. Brace heat recovery equipment installed in projects in the Seismic area according to specification Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

3.2 FIELD QUALITY CONTROL

A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.

1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

2. Adjust seals and purge.
3. Test and adjust controls and safeties.

B. Replace damaged and malfunctioning controls and equipment.

C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

D. Prepare test and inspection reports to the Senior COR in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof top air handling units including integral components specified herein.

B. Definitions: Roof Top Air Handling Unit (Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.

D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.

E. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.

F. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.

G. Section 23 34 00, HVAC FANS: Return and exhaust fans.

H. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors.

I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.

K. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.

L. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Types of motor starters.

M. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

N. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air Handling Units Certification

1. Air Handling Units with Plenum Fans: Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows: Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least three (3) years.

1.4 SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, humidifiers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each individual component, and rigging points.

2. Submittal drawings of section or component only, shall not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

F. Submit shipping information that clearly indicates how the units shall be shipped in compliance with the descriptions below.
   1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
   2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping

and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware assembly shall be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs shall be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit shall be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
260-01.....Sound Rating of Ducted Air Moving and Conditioning Equipment
410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Standard for Central Station Air Handling Units
AHRI-DCAACP.....Directory of Certified Applied Air Conditioning Products

C. Air Moving and Conditioning Association (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings

E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
51-2007.....Laboratory Methods of Testing Fans for Rating

F. American Society for Testing and Materials (ASTM):
A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

B117-07a.....Salt Spray (Fog) Testing

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus

D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):

9-90.....Load Ratings and Fatigue life for Ball Bearings

H. Military Specifications (Mil. Spec.):

DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair

I. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units shall be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit shall not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally

different than those specified, shall be the responsibility of the contractor at no additional cost to the government.

3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the COR that this representative has provided this service on similar jobs. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections shall optionally use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as

required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.

2. RTUs shall be completely self supporting for installation on roof curb or steel support pedestals.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction shall be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to (±1245 Pa (±5 in. w.g.). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ±5 in. w.g. (±1245 Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free polyurethane foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and 48 kg/m^3 (3.0 lb/ft^3) density with a total thermal resistance (R-value) of approximately 2.3 m.K/W (13.0 hr-ft^2 ^{O}F/BTU). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for

the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{o}F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
   a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.

b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).

c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting shall be provided either in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches shall be allowed. Neatly seal all openings airtight.

9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.

10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.

D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in

casing sections, which contain water or condensate, shall be watertight with drain pan.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water shall be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Plenum Fans –Multiple Fans in an Array

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23

05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
   a. Fan Isolation: Provide an automatic back draft damper to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

G. Intake Box: Air intake box shall consist of casing and outdoor air damper in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak

design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage). Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
   1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
   2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

I. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.
   1. Water Coils, Including Glycol-Water.
   2. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the RTU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Humidifier: Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

K. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

L. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex weatherproof receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install roof top unit in conformance with ARI 435.

B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.

C. Install seismic restraints for roof top units. Refer to specification Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR MEP NON-STRUCTURAL COMPONENTS.

D. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times

the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative shall start up, test and certify the final installation and application specific calibration of control components. Items subject to verification include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, and Owner-Operator training.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies ductless split-system air conditioners.

B. Definitions:

1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, and a compressor and condenser combination.
4. Where such equipment is provided in more than one assembly the separated assemblies shall be designed for use together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.

C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.

D. Section 23 36 00, AIR TERMINAL UNITS: Requirements for other similar units.

E. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Requirements for air handling units using chilled water and hot water coils.

F. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.

G. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's literature and data:

1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for unitary split system air conditioners.
2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and field installed portions.

C. Certification: Submit proof of specified AHRI Certification.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).

E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COR three weeks prior to final inspection.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)

C. Military Specifications (Mil. Specs.):

MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces

D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment.

270-08.....Sound Rating of Outdoor Unitary Equipment.

520-04.....Performance Rating of Positive Displacement Condensing Units.

E. Air Movement and Control Association (AMCA):

210-07.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI).

410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans.

F. American National Standards Institute (ANSI):

S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999).

G. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

2012 Handbook.....HVAC Systems and Equipment.

15-2013.....Safety Standard for Refrigeration Systems (ANSI).

H. American Society of Testing and Materials (ASTM):

B117-09.....Standard Practice for Operating Salt Spray (Fog) Apparatus.

I. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures.

J. National Electrical Manufacturer's Association (NEMA):

MG 1-09 (R2010).....Motors and Generators (ANSI).

ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General Requirements.

K. National Fire Protection Association (NFPA) Publications:

90A-09.....Standard for the Installation of Air-Conditioning and Ventilating Systems.

PART 2 - PRODUCTS

2.1 SPLIT-SYSTEM UNITARY AIR CONDITIONERS

A. Applicable AHRI Standards: AHRI 210/240. Units shall be listed in the AHRI Directory of Certified Unitary Air-Conditioners.

B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.

C. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that shall withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark.

D. Description: Factory assembled and tested, wall-mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping.

E. Wall-Mounting, Evaporator-Fan Components:
   1. Cabinet: Enameled steel with removable panels on front and ends in standard color, and discharge drain pans with drain connection.
   2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2013.
   3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1-2013.
   4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
   5. Fan: Direct drive, centrifugal fan.
   6. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
   7. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.

F. Air-Cooled, Compressor-Condenser Components:
   1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves,

fittings, and gage ports shall be brass and located outside of the casing.

2. Compressor: Hermetically sealed scroll-type with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-407C or R-410A.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Low Ambient Kit: Permit operation down to minus 18 deg C (0 deg F).
9. Mounting Base: Polyethylene.
10. Line Sets: Furnish manufacturer's precharged refrigerant line set.
11. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2013, "Energy Standard for Buildings except Low-Rise Residential Buildings."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install seismic restraints according to manufacturer's written instructions.

B. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.

C. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

D. Install wall sleeves in finished wall assembly and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest sanitary drain. Copper DVW piping shall be provided; plastic tubing is not acceptable.

C. Install piping adjacent to units to allow service and maintenance.

D. Ground equipment and install power wiring, switches, and controls for self contained and split systems.

E. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

F. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties.

C. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Section 23 31 00, HVAC DUCTS AND CASINGS.

C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.

D. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

F. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current AHRI Directory of Certified Applied Air Conditioning Products.

E. Coils shall be submitted either with Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 36 00, AIR TERMINAL UNITS.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils

C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

A. Conform to ASTM B75 and AHRI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

D. Headers: Copper, welded steel or cast iron.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (16 gage) galvanized steel (for heating coils) and stainless steel (for cooling coils) with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil
Test	2070 (300)	1725 (250)
Working	1380 (200)	520 (75)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

J. Cooling Coil Condensate Drain Pan: Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

K. Integral Face and Bypass Type Steam Coil:

1. Exempt from ARI Test and Certification.
2. Conform to ASTM B75 and ARI 410.
3. Minimum 16 mm (5/8-inch) steam tube installed in concentrically 25 mm (one-inch) OD diameter tube.
4. Casing: 1.9 mm (14 gage) galvanized steel with corrosion resistant paint.
5. Tubes and Bypasses: Vertical or horizontal.

L. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (16 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

A. The coils shall be continuous circuit booster type for hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

A. Use the same coil material as listed in Paragraphs 2.1.

B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:

1. Cooling, all types.
2. Heating or preheat.
3. Runaround energy recovery. AHRI certification of capacity adjustment is waived. See Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.

C. Cleanable Tube Type; manufacturer standard:

1. Well water applications.
2. Waste water applications.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

A. The Commissioning Agent shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards shall be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, shall be considered if inspected or tested in accordance with national industrial

standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which shall render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.
2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.

3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the COR.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be

accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians shall use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools) while working on energized systems in accordance with NFPA 70E.
2. Before initiating any work, a job specific work plan shall be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan shall include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. All downtime shall be accomplished after normal business hours. Coordinate downtime with COR. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working clearances shall not be less than specified in the NEC.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles

such as motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm2), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval shall not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals shall not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing

the system or equipment and the local representatives for the material or equipment.

3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals shall be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:
   1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
   2. Each type of conduit coupling, bushing, and termination fitting.
   3. Conduit hangers, clamps, and supports.
   4. Duct sealing compound.
   5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved

nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings and insulation type for each conductor and cable.
      2) Splicing materials and pulling lubricant.

2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-10.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-10.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-10.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04.....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-09.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables

514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.

B. All conductors shall be copper.

C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using 19 mm (0.75 inches) wide tape.
3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

5. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.
6. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Above Ground Splices for No. 10 AWG and Smaller:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.
4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:

1. Long barrel “butt-splice” or “sleeve” type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

E. Underground Splices for No. 10 AWG and Smaller:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations, and approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

F. Underground Splices for No. 8 AWG and Larger:
   1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
   2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
   3. Splice and insulation shall be product of the same manufacturer.
G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
B. Install all conductors in raceway systems.
C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor and Cable Pulling:

1. Provide installation equipment that shall prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All conductors in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

J. No more than three branch circuits shall be installed in any one conduit.

K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

B. Fireproofing:

1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
2. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.9 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests: Inspect physical condition.
2. Electrical tests:

a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.

b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.

c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
   a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
3. Certifications:
   a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

99-12.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-10 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 CONCRETE ENCASED ELECTRODE

A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.3 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.5 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.6 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section,

length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Panelboards and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.

2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.4 RACEWAY

A. Conduit Systems:
   1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
   2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
   3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
   4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:
   1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
   2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:
   1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
   2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).

3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.

3.5 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.6 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.7 MAIN ELECTRICAL ROOM GROUNDING

A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.8 EXTERIOR LIGHT POLES

A. Provide 6.1 M (20 feet) of No. 4 AWG bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.

B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.

C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.11 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems shall be used to meet the required resistance, but the specified number of electrodes shall still be provided.

C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.

B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.

C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

I. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:
   1. Size and location of main feeders.
   2. Size and location of panels and pull-boxes.
   3. Layout of required conduit penetrations through structural elements.
C. Certifications:
   1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
      a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
      b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
B. American National Standards Institute (ANSI):
   C80.1-05.....Electrical Rigid Steel Conduit
   C80.3-05.....Steel Electrical Metal Tubing
   C80.6-05.....Electrical Intermediate Metal Conduit
C. National Fire Protection Association (NFPA):
   70-08.....National Electrical Code (NEC)
D. Underwriters Laboratories, Inc. (UL):
   1-05.....Flexible Metal Conduit
   5-04.....Surface Metal Raceway and Fittings
   6-07.....Electrical Rigid Metal Conduit - Steel
   50-95.....Enclosures for Electrical Equipment
   360-093.....Liquid-Tight Flexible Steel Conduit
   467-07.....Grounding and Bonding Equipment
   514A-04.....Metallic Outlet Boxes
   514B-04.....Conduit, Tubing, and Cable Fittings
   514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
   651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
   651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
   797-07.....Electrical Metallic Tubing
   1242-06.....Electrical Intermediate Metal Conduit - Steel
E. National Electrical Manufacturers Association (NEMA):
   TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.5 in unless otherwise shown. Where permitted by the NEC, 0.5 in flexible conduit shall be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in and shall be permitted only with cable rated 600 V or less.
4. Flexible galvanized steel conduit: Shall conform to UL 1.
5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
7. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical metallic tubing fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
   d. Indent-type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp-type, with insulated throat.
4. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings shall incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Direct burial plastic conduit fittings:
   Fittings shall meet the requirements of UL 514C and NEMA TC3.
6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 0.75 in deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in, 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they shall be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the

spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.

B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in of changes of direction, and within 12 in of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.

2. Conduit hickey shall be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in thick is prohibited.
   a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there shall be a minimum of 0.75 in of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 8 ft intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

A. Unless otherwise shown, use conduits of rigid steel or IMC.
B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

A. Conduits 3 in and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 3 in with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in and larger are acceptable.

C. Install expansion and deflection couplings where shown.

D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 15 in of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

3.9 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs. Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 0.25 in bolt size and not less than 1.125 in embedment.
   b. Power set fasteners not less than 0.25 in diameter with depth of penetration not less than 3 in.
   c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush-mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in center-to-center lateral spacing shall be maintained between boxes.

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in square x 2.125 in deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.

B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 31 20 00, EARTH MOVING: Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

   a. Submit sufficient information to demonstrate compliance with drawings and specifications.

   b. Submit information on manholes, pullboxes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.

   c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit to the COR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-11/318M-11.....Building Code Requirements for Structural Concrete & Commentary SP-66-
04.....ACI Detailing Manual

C. American National Standards Institute (ANSI):
77-10.....Underground Enclosure Integrity

D. American Society for Testing and Materials (ASTM):
C478-12.....Standard Specification for Precast Reinforced Concrete Manhole Sections
C858-10e1.....Underground Precast Concrete Utility Structures
C990-09.....Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.

E. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing
TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations
TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation

F. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):
6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene (HDPE) Conduit

651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

A. Structure: Factory-fabricated, reinforced-concrete, monolithically-poured walls and bottom. Frame and cover shall form top of manhole.

B. Cable Supports:

1. Cable stanchions shall be hot-rolled, heavy duty, hot-dipped galvanized "T" section steel, 56 mm (2.25 inches) x 6 mm (0.25 inch) in size, and punched with 14 holes on 38 mm (1.5 inches) centers for attaching cable arms.
2. Cable arms shall be 5 mm (0.1875 inch) gauge, hot-rolled, hot-dipped galvanized sheet steel, pressed to channel shape. Arms shall be approximately 63 mm (2.5 inches) wide x 350 mm (14 inches) long.
3. Insulators for cable supports shall be porcelain, and shall be saddle type or type that completely encircles the cable.
4. Equip each cable stanchion with one spare cable arm, with three spare insulators for future use.

C. Ladder: Aluminum with 16 inch rung spacing. Provide securely mounted ladder for every manhole over 4 feet deep.

D. Ground Rod Sleeve: Provide a 75 mm (3 inches) PVC sleeve in manhole floors so that a driven ground rod shall be installed.

2.2 PULLBOXES

A. General: Size as indicated on the drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI 77 Tier 5 Tier 8 Tier 15 Tier 22 loading. Provide pulling irons, 22 mm (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.

B. Fiberglass Pullboxes: Shall be sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.

2.3 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. UL 651 and 651A Schedule 40 PVC conduit.

b. Duct shall be suitable for use with 90˚ C (194˚ F) rated conductors.

2. Conduit Spacers: Prefabricated plastic.

C. Ducts (direct-burial):

1. Plastic duct:

a. Schedule 40 PVC or HDPE conduit.

b. Duct shall be suitable for use with 75˚ C (167˚ F) rated conductors.

2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid metal, half-lap wrapped with 10 mil PVC tape.

2.4 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.5 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.6 PULL ROPE FOR SPARE DUCTS

A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

A. Assembly and installation shall be per the requirements of the manufacturer.

1. Install manholes and pullboxes level and plumb.

2. Units shall be installed on a 300 mm (12 inches) thick level bed of 90% compacted granular fill, well-graded from the 25 mm (1 inches) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.

B. Access: Ensure the top of frames and covers are flush with finished grade.

C. Grounding in Manholes:

1. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve

with sealant to make a watertight seal. Rods shall protrude approximately 100 mm (4 inches) above the manhole floor.

2. Install a No. 3/0 AWG bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.
3. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
4. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG bare copper jumper using an exothermic welding process.

3.2 TRENCHING

A. Refer to Section 31 20 00, EARTH MOVING for trenching, backfilling, and compaction.

B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.

C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.

D. Cut the trenches neatly and uniformly.

E. For Concrete-Encased Ducts:

1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 1.2 M (4 foot) intervals to establish the grade and route of the duct bank.
2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
3. The walls of the trench shall be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.

F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid

metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR.

3.3 DUCT INSTALLATION

A. General Requirements:

1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inch) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
    a. For similar services, not less than 75 mm (3 inches).
    b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.

12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.

B. Concrete-Encased Ducts:
1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
3. Tops of concrete-encased ducts shall be:
   a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
   b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
   c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
   d. Conduits crossing under grade slab construction joints shall be installed a minimum of 1.2 M (4 feet) below slab.
4. Extend the concrete envelope encasing the ducts not less than 75 mm (3 inches) beyond the outside walls of the outer ducts.
5. Within 3 M (10 feet} of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.

6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
7. Where new ducts and concrete envelopes shall joined to existing manholes, pullboxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Duct joints in concrete shall be placed side by side horizontally, but shall be staggered at least 150 mm (6 inches) vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 19 mm (0.75 inch) reinforcing rod dowels extending 450 mm (18 inches) into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR.

C. Direct-Burial Ducts:
1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
2. Tops of ducts shall be:
   a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
   b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
   c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
3. Do not kink the ducts. Compaction shall not deform the ducts.

D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 300 mm (12 inches) in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.

E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.

F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.

G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 300 mm (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR at no cost to the Government.
4. Mandrel pulls shall be witnessed by the COR.

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SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the overcurrent protective device coordination study, indicated as the study in this section.

B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.

C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and the on-site generator sources.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The study shall be prepared by the equipment manufacturer.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

242-01.....Protection and Coordination of Industrial and Commercial Power Systems

399-97.....Industrial and Commercial Power Systems Analysis

1584a-04.....Guide for Performing Arc-Flash Hazard Calculations

1.6 STUDY REQUIREMENTS

A. The study shall include one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.

B. One Line Diagram:

1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
2. Show the following specific information:
   a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
   b. Relay, circuit breaker, and fuse ratings.
   c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
   d. Voltage at each bus.
   e. Identification of each bus, matching the identification on the drawings.
   f. Conduit, conductor, and busway material, size, length, and X/R ratios.

C. Short-Circuit Study:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.

3. Present the results of the short-circuit study in a table. Include the following:
   a. Device identification.
   b. Operating voltage.
   c. Overcurrent protective device type and rating.
   d. Calculated short-circuit current.

D. Coordination Curves:
   1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
   2. The following specific information shall also be shown on the coordination curves:
      a. Device identification.
      b. Potential transformer and current transformer ratios.
      c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
      d. Applicable circuit breaker or protective relay characteristic curves.
      e. No-damage, melting, and clearing curves for fuses.
      f. Transformer in-rush points.
   3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
      a. Device identification.
      b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
      c. Fuse rating and type.

1.7 ANALYSIS

A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 24 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.

E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product Data: For each type of lighting control, submit the following information.

1. Manufacturer's catalog data.
2. Wiring schematic and connection diagram.
3. Installation details.

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:

a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Green Seal (GS):

GC-12.....Occupancy Sensors

C. Illuminating Engineering Society of North America (IESNA):

IESNA LM-48 .....Guide for Calibration of Photoelectric Control Devices

D. National Electrical Manufacturer's Association (NEMA)

C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing

ICS-1.....Standard for Industrial Control and Systems General Requirements

ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment

ICS-6.....Standard for Industrial Controls and Systems Enclosures

E. Underwriters Laboratories, Inc. (UL):

20.....Standard for General-Use Snap Switches

773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting

773A .....Nonindustrial Photoelectric Switches for Lighting Control

98.....Enclosed and Dead-Front Switches

917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.

1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
2. Time Delay: 15-second minimum.

3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 TIMER SWITCHES

A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.
1. Compatibility: Compatible with all ballasts.
2. Warning: Audible warning to sound during the last minute of "on" operation.
3. Time-out: Adjustable from 5 minutes to 12 hours.
4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.3 INDOOR OCCUPANCY SENSORS

A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
4. Mounting:
a. Sensor: Suitable for mounting in any position on a standard outlet box.
b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
6. Bypass Switch: Override the on function in case of sensor failure.
7. Manual/automatic selector switch.
8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
1. Sensitivity Adjustment: Separate for each sensing technology.

2. Detector Sensitivity: Detect occurrences of 6-inch minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
3. Detection Coverage: as scheduled on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 foot candle photocell turn-on.
C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
D. Set occupancy sensor "on" duration to 15 minutes.
E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.
F. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations.
B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.
E. Program lighting control panels per schedule on drawings.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

H. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

I. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

   a. Submit sufficient information to demonstrate compliance with drawings and specifications.

   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit

breakers, wiring and connection diagrams, accessories, and nameplate data.

c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.

1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.

2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):

PB 1-11.....Panelboards

250-08.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

67-09.....Panelboards

489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they shall be connected.

G. Neutral bus shall be 100% rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V, and 14,000 A symmetrical for 277/480 V panelboards.

J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures shall be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.

B. Circuit breakers shall be bolt-on type.

C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:

1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 277/480 V Panelboard: 14,000 A symmetrical.

D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 73.

E. Circuit breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE PROTECTIVE DEVICES

A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).

E. Provide blank cover for each unused circuit breaker mounting space.

F. Rust and scale shall be removed from the inside of existing enclosures where new interior components shall be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

   a. Compare equipment nameplate data with specifications and approved shop drawings.

   b. Inspect physical, electrical, and mechanical condition.

   c. Verify appropriate anchorage and required area clearances.

   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.

   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.

   f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)
   99-12.....Health Care Facilities

C. National Electrical Manufacturers Association (NEMA):
   WD 1-10.....General Color Requirements for Wiring Devices
   WD 6-08 .....Wiring Devices – Dimensional Specifications

D. Underwriter's Laboratories, Inc. (UL):
   5-11.....Surface Metal Raceways and Fittings
   20-10.....General-Use Snap Switches
   231-07.....Power Outlets
   467-07.....Grounding and Bonding Equipment
   498-07.....Attachment Plugs and Receptacles
   943-11.....Ground-Fault Circuit-Interrupters
   1449-07.....Surge Protective Devices
   1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
   1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
   2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
   3. Duplex Receptacles on Emergency Circuit:

a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.

4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
   a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
   b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
5. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the hospital grade listing and as follows.
   a. Bodies shall be ivory nylon.

B. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.

C. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap

with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.

3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.

B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

C. Provide single-pole or three-way, as shown on the drawings.

D. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.

B. Color shall be ivory unless otherwise specified.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel and shall have tamperproof screws and beveled edges.

E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Shall have the following features:

1. Enclosures:

a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.

2. Receptacles shall be duplex, See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.

3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multigang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment shall vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

I. Install wall dimmers 1.2 M (48 inches) above floor.

J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

K. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.

L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

   a. Inspect physical and electrical condition.

   b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.

   c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

   d. Test GFCI receptacles.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.

B. Motor controllers, whether furnished with the equipment or specified in other sections shall meet this specification and all related specifications.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including

technical data sheets, wiring diagrams, and information for ordering replacement parts.

1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
3) Elementary schematic diagrams shall be provided for clarity of operation.
4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

519-92.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems

C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C. International Code Council (ICC):

IBC-12.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

ICS 1-08.....Industrial Control and Systems: General Requirements

ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control

ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts

ICS 4-05.....Industrial Control and Systems: Terminal Blocks

ICS 6-06.....Industrial Control and Systems: Enclosures

ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives

ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems

MG 1 Part 31.....Inverter Fed Polyphase Motor Standards

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

508A-07.....Industrial Control Panels

508C-07.....Power Conversion Equipment

UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.

B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above requires bolted connections.

C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.

1. Circuit Breakers:

a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.

b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.

c. Additional features shall be as follows:

1) A rugged, integral housing of molded insulating material.
2) Silver alloy contacts.
3) Arc quenchers and phase barriers for each pole.
4) Quick-make, quick-break, operating mechanisms.
5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.

D. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:

1. Thermal type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
6. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall

have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.

I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.

J. Provide green (RUN) and red (STOP) pilot lights.

K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.

L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
2. Units shall include thermal overload relays, on-off operator, red pilot light, normally open normally closed auxiliary contacts.

C. Fractional horsepower manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.

C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.

D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.

E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall have closed circuit transition.

C. Shall limit inrush currents to not more than 70 percent of the locked rotor current.

D. Provide phase loss protection for each motor controller, with contacts to de-energize the motor controller upon loss of any phase.

2.5 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

A. VSMC shall be in accordance with applicable portions of 2.1 above.

B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.

C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.

F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.

G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.

H. Operating and Design Conditions:

1. Elevation: 8000 feet Above Mean Sea Level (AMSL)
2. Temperatures: Maximum +90°F Minimum -10°F
3. Relative Humidity: 95%
4. VSMC Location: Air conditioned space

I. VSMC shall have the following features:

1. Isolated power for control circuits.
2. Manually resettable overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
5. Control input circuitry that shall accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Overvoltage in excess of 10 percent.
   d. Undervoltage in excess of 15 percent.
   e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
   f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
   g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)

8. Provide automatic shutdown upon receiving a power transfer warning signal from an automatic transfer switch. VSMC shall automatically restart motor after the power transfer.
9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
11. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.

J. VSMC shall include an input circuit breaker which s disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.

K. VSMC shall include a 5% line reactor and a RFI/EMI filter.

L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.

M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
   1. Typical control functions shall include:
      a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
      b. NORMAL-BYPASS.
      c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
   2. Typical monitoring functions shall include:
      a. Output frequency (Hz).
      b. Motor speed and status (run, stop, fault).
      c. Output voltage and current.
   3. Typical fault and alarm functions shall include:
      a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.

b. System protection indicators indicating that the system has shutdown and shall not automatically restart.

N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.

O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections.

P. Network communications ports: As required for connectivity to control systems specified in other specification sections.

Q. Communications protocols: As required for communications with control systems specified in other specification sections.

R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.

1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
2. Motor overload relays.
3. HAND-OFF-AUTOMATIC bypass control.

S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Install manual motor controllers in flush enclosures in finished areas.

C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

D. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.

E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COR before increasing settings.

F. Set the taps on reduced-voltage autotransformer controllers at 50, 65, 80 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify appropriate anchorage, required area clearances, and correct alignment.

d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.

e. Verify overload relay ratings are correct.

f. Vacuum-clean enclosure interior. Clean enclosure exterior.

g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

h. Test all control and safety features of the motor controllers.

i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

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SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS: Requirements for seismic restraint of non-structural components.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

F. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
   c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to International Building Code requirements. Certification shall be

based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
   a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
      1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
      2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
   IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
   FU 1-07.....Low Voltage Cartridge Fuses
   KS 1-06.....Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
   98-07.....Enclosed and Dead-Front Switches
   248-00.....Low Voltage Fuses

489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.

C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
   c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.
10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

A. Shall be in accordance with NEMA FU 1.

B. Feeders: Class L, fast acting Class L, time delay Class RK1, fast acting Class RK1, time delay Class RK5, fast acting Class RK5, time delay Class J, fast acting Class J, time delay .

C. Motor Branch Circuits: Class RK1 Class RK5, time delay.

D. Other Branch Circuits: Class RK1, time delay Class RK5, time delay Class J, fast acting Class J, time delay.

E. Control Circuits: Class CC, fast acting time delay.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.

d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

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SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as transient voltage surge suppression or TVSS in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 24 16, PANELBOARDS: For factory-installed or external TVSS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings and device nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the TVSS conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the TVSS has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

IEEE C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45-03.....Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

UL 1283-05.....Electromagnetic Interference Filters

UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 PANELBOARD TVSS

A. General Requirements:

1. Comply with UL 1449 and IEEE C62.41.2.
2. Modular design with field-replaceable modules, or non-modular design.
3. Fuses, rated at 200 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 120kA per phase.

2.2 ENCLOSURES

A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Factory-installed TVSS: panelboard manufacturer shall install TVSS at the factory.

1. Provide a circuit breaker as a dedicated disconnecting means for TVSS as shown on drawings.

B. Do not perform insulation resistance tests on panelboards, or feeders with the TVSS connected. Disconnect TVSS before conducting insulation resistance tests, and reconnect TVSS immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify that disconnecting means and feeder size and maximum length to TVSS corresponds to approved shop drawings.

d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.

e. Vacuum-clean enclosure interior. Clean enclosure exterior.

f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that TVSS are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the TVSS, on the date requested by the COR.

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.

B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.

C. Section 20 08 00, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL MEP COMPONENTS: Requirement for seismic restraint for nonstructural components.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

G. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.

b. Material and construction details include information on housing and optics system.

c. Physical dimensions and description.

d. Wiring schematic and connection diagram.

e. Installation details.

f. Energy efficiency data.

g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).

i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).

j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.

2. Manuals:

a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C78.1-91.....Fluorescent Lamps - Rapid-Start Types - Dimensional and Electrical Characteristics

C78.376-01.....Chromaticity of Fluorescent Lamps

C. American Society for Testing and Materials (ASTM):

C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

D. Environmental Protection Agency (EPA):

40 CFR 261.....Identification and Listing of Hazardous Waste

E. Federal Communications Commission (FCC):

CFR Title 47, Part 15...Radio Frequency Devices

CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment

F. Illuminating Engineering Society (IES):

LM-79-08.....Electrical and Photometric Measurements of Solid-State Lighting Products

LM-80-08.....Measuring Lumen Maintenance of LED Light Sources

LM-82-12.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

G. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits

H. International Code Council (ICC):

IBC-12.....International Building Code

I. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

101-12.....Life Safety Code

J. National Electrical Manufacturer's Association (NEMA):

SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or Systems

K. Underwriters Laboratories, Inc. (UL):

496-08.....Lampholders

924-12.....Emergency Lighting and Power Equipment

1598-08.....Luminaires

8750-09.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.

B. Sheet Metal:

1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.

3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.

C. Drivers and lamps shall be serviceable while the fixture is in its normally installed position. LED drivers shall not be mounted to removable reflectors or wireway covers unless so specified.

D. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

E. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

F. Metal Finishes:
1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

G. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

H. Light Transmitting Components for LED Fixtures:
1. Shall be UV stabilized, 100 percent impact resistant frosted virgin acrylic, unless otherwise specified.
2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.

I. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.

J. All new light fixtures shall utilize LED technology. Other lamp sources shall not be accepted.

2.2 LED EMERGENCY DRIVER

A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture housing and compatible with driver.

1. Emergency Connection: Operate LED fixture continuously at an output of 1400 lumens for 90 minutes.
2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
   a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
   b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
3. Battery: Sealed, maintenance-free, nickel-cadmium type.
4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.3 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.

B. Housing and door shall be die-cast aluminum.

C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.

D. Finish shall be satin or fine-grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.

3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 - 277V).

2.4 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. Manufacturer's product, which has been identified on the drawings, is representative of the salient characteristics as defined on the documents and specifications. Such information is only provided to identify a product which meets the salient characteristics of the product described herein and does not limit the offeror from providing a product from another manufacturer which meets the salient product characteristics as identified.
3. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
4. Fixtures to be manufactured in the U.S.A. and compliant with the American Recovery & Reinvestment Act (ARRA)
5. Radio Frequency Interference (RFI): RFI that interferes with any equipment shall not be allowed. RFI interference problems encountered in the facility shall be resolved to the satisfaction of the VA within 24 hours of notification. Provide RFI filtering as necessary.
6. LED drivers shall include the following features unless otherwise indicated:
   a. Minimum efficiency: 85% at full load.
   b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
   c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
   d. Integral short circuit, open circuit, and overload protection.
   e. Power Factor: Š 0.95.
   f. Total Harmonic Distortion: Š 20%.
   g. Comply with FCC 47 CFR Part 15.
7. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.

b. Minimum CRI 82 and color temperature 4000° K (+/- 500 color temperature), unless otherwise specified.
c. Minimum Rated Life: 100,000 hours per IES L70.
d. Minimum ten year full warranty.
e. Light output lumens as indicated in the specifications and/or light fixture schedule.

B. LED Downlights (Type D & DE):
1. Housing, LED driver, and LED module shall be products of the same manufacturer.
2. Minimum fixture efficiency of 55 lumens per watt. Minimum 650 delivered lumens.
3. Minimum CRI of 90.
4. Dimmable to 10% via 0-10v dimming. Verify dimmer compatibility.
5. Diffused anodized reflector with white trim ring.
6. Integral LED battery driver (Type DE only)

C. LED Troffers (Types B, C, CE, E, EE):
1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.
3. Minimum fixture efficiency of 120 lumens per watt.
4. Glare-free, angled diffuser panel with center diffuse optic element.
5. Indirect LED source with LED heat sink located within the conditioned space.
6. Performance: 35 to 37 watts and 3200 to 3800 delivered lumens
7. 0-10 volt dimming capable with 100 to 10% range. Verify dimmer compatibility.
8. UL listed for damp locations.
9. Integral LED battery driver (Typs CE and EE)

D. LED Corridor Troffers (Types F, FE):
1. Same requirements as LED troffer types B, C, CE, E, EE, except as follows.
2. 50% step dimming. Corridors shall be full brightness during occupied times and 50% at unoccupied times. Other areas shall be manual on 100%/manual 50%/manual-auto off via override switches.
3. Integral LED battery driver (Types FE only)

E. Sterilization Processing Area LED Troffers (Type A, AE):
   1. Same requirements as LED troffer types B, C, CE, E, EE, except as follows.
   2. Fully gasketed, IP64, NSF and UL listed for wet locations.
   3. Antimicrobial finish.
   4. Flange mounted.
   5. Frosted acrylic differs
   6. Minimum of 3200 delivered lumens, 60 lumens per watt minimum
   7. Integral LED battery driver (Type AE only)
F. LED Industrial Fixture (Types K, KE)
   1. Minimum 4400 delivered lumens.
   2. Minimum 100 lumens per watt, Minimum of 82 CRI.
   3. Aluminum housing with white finish and frosted polycarbonate lens.
   4. UL listed damp location.
   5. Integral LED battery driver (type KE only)
G. LED Vaportite Fixture (Type G)
   1. Fiberglass housing with frosted acrylic lens and polyurethane gasketing.
   2. Minimum 4700 delivered lumens, 94 lumens per watt.
   3. UL listed wet location.
   4. Minimum of 80 CRI.
H. LED Overmirror Fixture (Type M):
   1. Aluminum housing with decorative stepped end cap, frosted polycarbonate lens, white finish and ADA compliant.
   2. Minimum 3200 delivered lumens, 65 lumens per watt.
I. LED Stair Fixture (Type S):
   1. Steel housing with crescent shaped linear faceted refractor, white finish.
   2. Minimum 4100 lumens, 43 watts.
   3. Minimum 82 CRI.
   4. Integral 1400 lumen LED battery driver.
   5. Integral dual technology occupancy sensor for 50% dimming in unoccupied mode in stairwells. Other areas shall be turned off completely during unoccupied modes.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.

B. Align, mount, and level the lighting fixtures uniformly.

C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.

D. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports shall be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Hardware for recessed LED fixtures:
   a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
   b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting LED fixtures to suspended ceilings:
   a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs shall be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
   b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling

structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts shall be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.

c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.

   1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.

   2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.

d. Where ceiling cross runners are installed for support of lighting fixtures, they shall have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

6. Surface mounted lighting fixtures:

   a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs shall be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.

   b. Where ceiling cross runners are installed for support of lighting fixtures, they shall have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

   c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area shall,

when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.

1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
3) The outlet box is supported vertically from the building structure.

d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

7. Single or double pendant-mounted lighting fixtures:

a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.

8. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.

F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.

G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

I. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

   a. Verify proper operation by operating the lighting controls.

   b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

   a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

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SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior luminaires, poles, and supports.

1.2 RELATED WORK

A. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for exterior light poles and luminaires.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.

F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.

G. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting, details, materials, required clearances, terminations, wiring and connection diagrams, photometric data, ballasts, poles, luminaires, lamps, and accessories. Include electronic photometric files in IES format, or provide link (URL) to manufacturer's website that contains photometric data for each specific fixture used, excluding wallpack fixtures.

C. Manuals: Two weeks prior to final inspection, submit four copies of operating and maintenance manuals to the COR. Include technical data sheets, wiring and connection diagrams, and information for ordering replacement lamps, ballasts, and parts.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification by the manufacturer that the materials are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Aluminum Association Inc. (AA):

AAH35.1-06.....Alloy and Temper Designation Systems for Aluminum

C. American Association of State Highway and Transportation Officials (AASHTO):

LTS-5-09 .....Structural Supports for Highway Signs, Luminaires and Traffic Signals

D. American Concrete Institute (ACI):

318-05 .....Building Code Requirements for Structural Concrete

E. American National Standards Institute (ANSI):

C81.61-09 .....Electrical Lamp Bases - Specifications for Bases (Caps) for Electric Lamps

F. American Society for Testing and Materials (ASTM):

A123/A123M-09 .....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware

B108-03a-08 .....Aluminum-Alloy Permanent Mold Castings

C1089-06 .....Spun Cast Prestressed Concrete Poles

G. Federal Aviation Administration (FAA):

AC 70/7460-IK-07.....Obstruction Lighting and Marking

AC 150/5345-43F-06.....Obstruction Lighting Equipment

H. Illuminating Engineering Society of North America (IESNA)

HB-9-00.....Lighting Handbook

RP-8-05.....Roadway Lighting

RP-33-99.....Lighting for Exterior Environments

LM-64-01.....Photometric Measurements of Parking Areas LM-72-97.....Directional Positioning of Photometric Data LM-79-08.....Approved Method for the Electrical and Photometric Measurements of Solid-Sate Lighting Products

LM-80-08.....Approved Method for Measuring Lumen Maintenance of LED Light Sources

I. National Electrical Manufacturers Association (NEMA):

C136.3-05 .....For Roadway and Area Lighting Equipment - Luminaire Attachments

ICS 2-00 (R2005) .....Controllers, Contactors and Overload Relays Rated 600 Volts

ICS 6-93 (R2006) .....Enclosures

J. National Fire Protection Association (NFPA):

70-08 .....National Electrical Code (NEC)

K. Underwriters Laboratories, Inc. (UL):

496-08 .....Lampholders

773-95.....Plug-In, Locking Type Photocontrols for Use with Area Lighting

773A-06 .....Nonindustrial Photoelectric Switches for Lighting Control

8750-08.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

A. Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 12 in [305 mm] above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. Materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 POLES

A. General:

1. Existing poles shall be removed and relocated as shown on the Electrical Site and Civil drawings. Provide new concrete foundations.

2.3 FOUNDATIONS FOR POLES

A. Foundations shall be cast-in-place concrete, having 3000 psi minimum 28-day compressive strength.

B. Foundations shall support the effective projected area of the specified pole, arm(s), luminaire(s), and accessories, such as shields, banner arms, and banners, under wind conditions previously specified in this section.

C. Place concrete in spirally-wrapped treated paper forms for round foundations, and construct forms for square foundations.

D. Rub-finish and round all above-grade concrete edges to approximately 0.25 in radius.

E. Anchor bolt assemblies and reinforcing of concrete foundations shall be as shown on the drawings. Anchor bolts shall be in a welded cage or properly positioned by the tiewire to stirrups.

F. Prior to concrete pour, install electrode per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 LUMINAIRES

A. Per UL 1598 and NEMA C136.17. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.

B. Light distribution pattern types shall be as shown on the drawings.

C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.

D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

E. Pre-wire internal components to terminal strips at the factory.

F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.

G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.

H. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

I. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

J. American Recovery & Reinvestment Act (ARRA): Fixtures shall conform to the requirements of the Buy American Act.

K. Fixture warranty: Ten year full warranty for LED, driver and finish.

L. Luminaire efficacy shall be a minimum of 80 lumens per watt.

M. Fixture life shall be rated to 150,000 hours for L70.

N. Exterior fixtures shall be controlled via a photosensor.

O. Photometric data shall comply with IES LM-79, Energy Star and Design Light Consortium (DLC) requirements.

2.5 LED LAMPS

A. Install the proper lamps in every luminaire installed and every existing luminaire relocated or reinstalled.

B. Lamps shall be general-service, outdoor lighting types.

C. LED sources shall meet the following requirements:

1. Operating temperature rating shall be between -40˚ F and 120˚ F.
2. Correlated Color Temperature (CCT): 4000K-5000K.
3. Color Rendering Index (CRI): Š 70.
4. Component Manufacturer: Subject to compliance requirements, provide product that is manufactured in the USA.
5. The manufacturer shall have performed JEDEC (Joint Electron Devices Engineering Council) reliability tests on the LEDs as follows: High Temperature Operating Life (HTOL), Room Temperature Operating Life (RTOL), Low Temperature Operating Life (LTOL), Powered Temperature Cycle (PTMCL), Non-Operating Thermal Shock (TMSK), Mechanical Shock Variable Vibration Frequency, and Solder Heat Resistance (SHR).

D. Mercury vapor lamps shall not be used.

2.6 LED DRIVERS

A. LED drivers shall meet the following requirements:

1. Drivers shall have a minimum efficiency of 85%.
2. Starting Temperature: -40˚ F.
3. Input Voltage: 120 to 480 (±10%) V.
4. Power Supplies: Class I or II output.

5. Surge Protection: The system shall survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 µs, 10kA/8 x 20 µs) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
6. Power Factor (PF): Š 0.90.
7. Total Harmonic Distortion (THD): Š 20%.
8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

2.7 EXISTING LIGHTING SYSTEMS

A. For modifications or additions to existing lighting systems, the new components shall be compatible with the existing systems.
B. New poles and luminaires shall have approximately the same configurations and dimensions as the existing poles and luminaires, except where otherwise shown on the drawings.
C. Maintain and protect all existing site lighting fixtures and circuits beyond area of construction. Provide temporary circuits to maintain functionality of all devices downstream of demolished conductors and/or devices.
D. Provide temporary site lighting to maintain an adequate level of security during all phases of construction.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
B. Pole Foundations:
   1. Excavate only as necessary to provide sufficient working clearance for installation of forms and proper use of tamper to the full depth of the excavation. Prevent surface water from flowing into the excavation. Thoroughly compact backfill with compacting arranged to prevent pressure between conductor, jacket, or sheath, and the end of conduit.
   2. Set anchor bolts according to anchor-bolt templates furnished by the pole manufacturer.
   3. Install poles as necessary to provide a permanent vertical position with the bracket arm in proper position for luminaire location.
   4. After the poles have been installed, shimmed, and plumbed, grout the spaces between the pole bases and the concrete base with non-shrink

concrete grout material. Provide a plastic or copper tube, of not less than 0.375 in inside diameter through the grout, tight to the top of the concrete base to prevent moisture weeping from the interior of the pole.

C. Install lamps in each luminaire.

D. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

A. Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

A. Verify operation after installing luminaires and energizing circuits.

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SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.

B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which shall render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:
   1. Components of an assembled unit need not be products of the same manufacturer.
   2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
   3. Components shall be compatible with each other and with the total assembly for the intended service.
   4. Constituent parts which are similar shall be the product of a single manufacturer.
D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
E. When Factory Testing Is Specified:
   1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
   2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
   3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
   1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
   2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.

3. Painted surfaces shall be protected with factory installed removable heavy kraft paper or sheet vinyl.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval shall not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals shall not be considered for approval.

   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:

   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
   3. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
   4. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation and maintenance instructions.
   e. Safety precautions.
   f. Diagrams and illustrations.
   g. Testing methods.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

G. Approvals shall be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit and pathway coupling, bushing and termination fitting.
3. Raceway and pathway hangers, clamps and supports.
4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification that the materials and installation is in accordance with the drawings and specifications.
2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper Wire

B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)

J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):

44-2005 .....Thermoset-Insulated Wires and Cables

83-2003 .....Thermoplastic-Insulated Wires and Cables 467-2004 .....Grounding and Bonding Equipment

486A-486B-2003 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS

A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:

1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.5 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

C. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm^2 (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
2. Provide a supplemental ground electrode and bond to the grounding electrode system.

C. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.

3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

D. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

E. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

F. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

G. Raised Floors: Provide bonding of all raised floor components.

3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.6 TELECOMMUNICATIONS SYSTEM

A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.

B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.

C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.

D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the COR prior to backfilling any ground connections.

F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.

G. Bonding Jumpers:
   1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire.
   2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
   3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.

H. Bonding Jumper Fasteners:
   1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
   2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
   3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
   4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.7 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:

1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:

1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:

1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.

D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.

E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.8 COMMUNICATIONS CABLE GROUNDING

A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.

1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:

A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:

1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one slice plate connection in the presence of the Contractor.
2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rank pan.

3.10 COMMUNCIATIONS RACEWAY GROUNDING

A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.

B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.11 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems shall be used to meet the required resistance, but the specified number of electrodes shall still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.12 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Bedding of conduits: Section 31 20 00, EARTH MOVING.

B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.

C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.

E. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.

F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

G. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

A. Shop Drawings:

1. Size and location of panels and pull boxes
2. Layout of required conduit penetrations through structural elements.
3. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):

1-03.....Flexible Metal Conduit

5-01.....Surface Metal Raceway and Fittings

6-03.....Rigid Metal Conduit

50-03.....Enclosures for Electrical Equipment

360-03.....Liquid-Tight Flexible Steel Conduit

467-01.....Grounding and Bonding Equipment

514A-01.....Metallic Outlet Boxes

514B-02.....Fittings for Cable and Conduit

514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-02.....Schedule 40 and 80 Rigid PVC Conduit

651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-03.....Electrical Metallic Tubing

1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit shall be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:
1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring

compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.

d. Indent type connectors or couplings are prohibited.

e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Flexible steel conduit fittings:

a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.

b. Clamp type, with insulated throat.

4. Liquid-tight flexible metal conduit fittings:

a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.

b. Only steel or malleable iron materials are acceptable.

c. Fittings shall incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

5. Direct burial plastic conduit fittings:

a. Fittings shall meet the requirements of UL 514C and NEMA TC3.

b. As recommended by the conduit manufacturer.

6. Surface metal raceway fittings: As recommended by the raceway manufacturer.

7. Expansion and deflection couplings:

a. Conform to UL 467 and UL 514B.

b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 8'0” on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey shall be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there shall be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
   a. Rigid steel.
   b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
   a. Rigid steel, IMC, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for conductors above 600 volts:
   1. Rigid steel.
   2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
C. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
   b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
   c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

A. Install the communication raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Were drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 27 11 00
COMMUNICATIONS EQUIPMENT ROOM FITTINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guarantee of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall include: telecommunication closet (TC); telecommunications outlets (TCO); copper and fiber optic backbone, and analog radio frequency (RF) systems coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital and Analog Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, whichever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; The Joint Commission (JC), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM)

suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Contracting Officer Representative (COR) is the only approving authority for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service.
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 dB.
      5) System data error: 10 to the -10 Bps, minimum.
      6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Station to station: 3.0 dB, maximum.
         b) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
         c) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
         d) Traffic Grade of Service for Voice and Data:
            (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits shall not interfere with, or degrade, the voice service.
            (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the

EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 26 27 26, WIRING DEVICES.

E. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

F. Specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.

G. H-088-C3, VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".

F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

G. Federal Information Processing Standards (FIPS) Publications.

H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

I. United States Air Force: Technical Order 33K-1-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.

K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification shall be provided in writing as part of the Contractor's Technical Submittal.

D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.

E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.

1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies shall be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for racks.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Proposed TC floor plan.
8. Conduit size requirement (between main TC, computer, and console rooms).
9. Riser pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center.
   b. Contractor's name, address, and telephone (including FAX) numbers.
   c. Date of Submittal.
   d. VA Project No.

2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name.
   b. Owner's or User's name, address, and telephone (including FAX) numbers.
   c. Date of Project Start and Date of Final Acceptance by Owner.
   d. System Project Number.
   e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that shall satisfy the needs of the system. Delete equipment items that are not required add additional items required, and renumber section as per system design. The following is the minimum equipment required by the system:

QUANTITY	UNIT
As required	Cabinet Assembly(s)
As required	Environmental Cabinet
As required	Distribution/Interface Cabinet
As required	Equipment (Radio Relay) Rack
As required	Cross Connection (CCS) Systems
As required	TROUBLE ANNUNCIATOR PANEL
As required	Wire Management System/Equipment
As required	Telecommunications Outlets (TCO)
As Required	Distribution Cables
As required	TCO Connection Cables
As required	System Connectors
As required	Terminators
As required	Distribution Frames
As required	Telecommunications Closets (TC)
As required	Environmental Requirements
1 ea.	Installation Kit
As-required	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer.
   b. Signal Level Meter.
   c. Volt-Ohm Meter.
   d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
   e. Bit Error Test Set (BERT).
   f. Camera with a minimum of 60 pictures to that shall develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
   g. Video Waveform Monitor.
   h. Video Vector Scope.
   i. Color Video Monitor with audio capability.
   j. 100 mHz Oscilloscope with video adapters

E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation.

1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
   a. Two each telephone (or voice) RJ45 jack installed.
   b. Two each multi pin data RJ45 jacks installed.
   c. Cover Plate installed.
2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
4. Fiber optic CCS patch panel or breakout box with cable management equipment and "ST" connectors installed.
5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
7. 610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
8. Analog video CCS patch panel or breakout box with cable management equipment and "BNC" connectors installed.
9. Analog audio CCS patch panel or breakout box with cable management equipment and "XL" connectors installed.
10. Analog RF patch panel or breakout box with cable management equipment and "F" connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the

System as described herein. The VA shall not approve any submittal without this certification.

3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The COR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and shall be used for the initial Technical Submittal survey requirements), as a minimum:

1. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, and on) cabling and TCOs shall be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, and on)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

c. Analog RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, and on)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO FLOOR TC	Identifies building, by number or location, to which cabling is installed
NUMBER OF STRANDS	Identifies the number of strands in each run of RF cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

d. Analog Video Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies building, by number or location, from which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO BUILDING IMC	Identifies building, by number or location, to which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, to which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

2. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, and analog RF service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
   a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.
   b. Be a voice and data cable distribution system that is based on a physical "Star", and/or "Ring", and/or "Bus" Topology. An Analog RF coaxial cable distribution system shall be provided in a "home run" configuration from each associated riser TC to identified locations and as shown on the drawings.
   c. Where the System connects to an existing telephone system, refer to specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT for specific telephone equipment and system operational performance standards.
2. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital and analog RF telecommunications cabling system: "Main" (MTC), "intermediate" (IMTC), and "riser" (RTC) TC's; "vertical" (or "riser") trunk cabling system; vertical cross-connection (VCC) cabling systems, and TCO's with a minimum of three (4) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.
   a. Telecommunication Closet (TC):

1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.
2) Additionally, the TC's shall house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all vertical copper and fiber optic and analog RF coaxial cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.
   a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with "U" grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.
   b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The COR and/or Facility Chief Engineering Officer are responsible for informing the Contractor regarding the minimum climate control requirements. In identified hostile TC locations where it

has been determined (by the COR or Facility Chief Engineer) that proper TC climate or external signal radiation cannot be properly maintained or controlled, the Contractor shall, at his/her option, provide a minimum of two individual and properly sized self contained climate controlled equipment cabinet enclosures; one designated for voice, and one designated for data, and one additional cabinet designated for analog RF service, in each TC location identified on the drawings, in lieu of providing additional required TC air handling capability.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service.
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 Db.
      5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Station to station: 3.0 dB, maximum.
         b) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
         c) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
         d) Traffic Grade of Service for Voice and Data:
            (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits shall not interfere with, or degrade, the voice service.
            (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the

EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:

a. Maintains a stock of replacement parts for the item submitted.

b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.

c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.

3. The Contractor shall provide written verification, in writing to the COR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct

and/or conduit and wiring even though the actual installation shall be by another subcontractor.

4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone, PA and Radio Paging with the System.
5. The telephone equipment, PA interface equipment and Radio interface equipment shall be the interface points for connection of the PA Radio interface cabling from the telephone switch via the system telephone interface unit.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber-optic or coaxial cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic, or coaxial cable unterminated, unconnected, loose or unsecured.
9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the

System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and shall not be approved.

12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
14 Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable non-detectable type, red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such

standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.

3. The provided active and passive equipment required by the System design and approved technical submittal shall conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment shall bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract shall bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 EQUIPMENT ITEMS

A. Cabinet with Internal Equipment Mounting Rack:

1. The provided equipment cabinet shall be lockable, fabricated of heavy 16 gauge (ga) steel, and have fully adjustable internal equipment mounting racks or rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief. It shall be floor mounted with knock-out holes for cable entrance and conduit connection, contain ventilation ports and a quiet fan with non disposable air filter for equipment cooling. Two keys shall be provided to the COR for each lock when the VA accepts the System. Cabinet shall be similar to 19”x 84” Chatsworth Quadrack 4-post frame system.
2. A minimum of one cabinet shall be provided with blank rack space, for additional equipment. Blank panels shall be installed to cover any open or unused rack space. In addition, provide two 120 VAC power strips connected to surge protectors, a ventilation fan with non-disposable air filter, and a conduit or cable duct interfaced to adjacent cabinet(s), as part of this cabinet.
3. Blank panels shall be color matched to the cabinet, 3.175 mm (1/8in.) aluminum with vertical dimensions in increments of one rack unit 45 mm (or 1.75in.) with mounting holes spaced to correspond to

EIA 480 mm (or 19in.) rack dimensions. Single standard size blank panels shall be used to fill unused panel or rack spaces in lieu of numerous 45 mm (1.75in.) types. One blank 45 mm (1.75in.) high blank panel shall be installed between each item of equipment.

4. Technical Characteristics:

Overall Height	2180 mm (85 7/8in.), maximum
Overall Depth	650 mm (25 1/2in.), maximum
Overall Width	535 mm (21 1/16in.), maximum
Front Panel Opening Width	480 mm (19in.), EIA horizontal
Hole Spacing	per EIA and Industry Standards

5. Internal Cabinet Components (minimum required):
   a. AC power outlet strip(s):
      1) Power outlet strip(s) shall be provided as directed by the COR or the IRM. The additional equipment cabinet with no installed items in the cabinet, shall contain strip(s) with a minimum of 12 ea. AC power outlets. Each strip shall be mounted inside and at the rear of the cabinet. It shall contain "U" grounded AC outlets for distributing AC power to the installed electronic equipment. The strip shall be self-contained in a metal enclosure and shall be provided with a 2 M (6 ft.) long (maximum) connecting cord with three prong plug.
      2) Technical Characteristics:
         a) Power capacity 20 Ampere (AMP), 120 VAC continuous duty.
         b) Wire gauge: Three conductor, #12 AWG copper.
   b. Cabinet AC Power Line Surge Protector and Filter:
      1) Each cabinet shall be equipped with a AC Surge Protector and Filter. The Protector and Filter shall be housed in one single enclosure. The Protector and Filter shall perform instantaneous regulation of the AC input voltage and isolate and filter any noise present on the AC input line. The unit shall be equipped with AC voltage and current surge protectors to prevent damage to the electronic equipment from power line induced voltage spikes, surges, lightning. It shall be cabinet mounted and the cabinet AC power strip (maximum of two strips) shall be connected to it as long as the system design is met.

2) Technical Characteristics:

Input Voltage range	120 VAC ± 15%
Power capacity	20 AMP, 120 VAC
Voltage output regulation	±3.0%
Circuit breaker	15 AMP, shall be self contain
Noise filtering	Greater than -45 dB
AC outlets	Four duplex grounded types, minimum
Response time	5.0 ns
Surge suppression	10,000 AMPS
Noise suppression	
Common	-40 dB
Differential	-45 dB

3) Specific requirements for current and surge protection shall include:

a) Voltage protection threshold, line to neutral, starts at no more than 220 Volts peak. The transient voltage shall not exceed 300 volts peak. The Contractor shall furnish documentation on peak clamping voltage as a function of transient AMP.

b) Peak power dissipation minimum 35 Joules per phase, as measured for 1.0 mS at sub branch panels, 100 Joules per phase at branch panels and 300 Joules per phase at service entrance panels. The Contractor shall furnish an explanation of how the ratings were measured or empirically derived.

c) Surge protector shall not short circuit the AC power line at any time.

(1) The primary surge protection components shall be silicon semiconductors. Secondary stages, if used, shall include other types of devices.

(2) Surge protectors shall incorporate a visual device which indicates whether the surge suppression component(s) is (are) functioning.

(3) Surge protection devices shall be UL listed.

(4) Voltage and current surge protectors shall be provided on all ancillary equipment provided by the Contractor.

d) Power dissipation 12,000 Watts (W) for 1.0 mS (or 12 Joules).

e) Voltage protection threshold starts at not more than 100 VAC.

B. Environmental Cabinet (if selected):

1. The Contractor shall provide this enclosure in lieu of a standard equipment cabinet identified in Paragraph 2.3.A to meet system design in hostile TC locations as identified on the drawings. The enclosure shall fully sustain the installed, including electronic, equipment in the same manner as the standard cabinet identified in Paragraph 2.3.A. Additionally, the enclosure shall fully support all installed equipment as if they were in a stand alone air handling area regardless of the local area's air handling capabilities. The enclosure shall be a OEM's fully assembled unit. If more than two enclosures are required in any system location, those enclosures shall be OEM assembled for consolidating or combining two or more enclosures in a single unit to meet system space and equipment handling designs.

2. Technical Characteristics:

Environmental control	Automatic, heating and/or cooling, as required
Temperature conditions (rated at 1,300 W of install equipment heat generation):	
Internal Range	Maintains 80° to 105° of internal heat conditions, maximum
External Range	100° ± 25°, maximum
Forced air unit	Required with non disposable air filter unobstructed and uninterruptible
Air conditioning	As required, fully internal mounted
Heater	As required, fully internal mounted
Uninterruptible power supply	As required, fully internal mounted
Front door	Full length, see through, EMI resistant, and lockable
Rear door	Full length, non-see through, EMI resistant, and lockable
Conduit wiring entrance	TOP AND/OR BOTTOM, FULLY SEALED
Input power	2 ea. minimum 120 VAC @ 20A, maximum, independent circuit, conduit for fixed or armored cable for moveable installations
Dimensions:	
Height	1980 mm (78in.), maximum
Width	635 mm (25in.), maximum
Depth	965 mm (38in.), maximum
Front panel opening	480 mm (19in.), w/ EIA mounting hole spacing

C. Stand Alone Equipment Rack:

1. The rack shall be constructed of heavy 16 gauge cold rolled steel and have fully adjustable equipment front mounting rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or the COR. It shall be floor or wall mounted or mounted on casters as directed by the COR.

2. Technical Characteristics:

Overall Height	2180 mm (85 7/8in.), maximum
Overall Depth	650 mm (25 1/2in.), maximum
Overall Width	535 mm (21 1/16in.), maximum
Front Panel Opening	480 mm (19in.), EIA horizontal width
Hole Spacing	per EIA and Industry Standards

D. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:

1. The connector panel(s) shall be made of flat smooth 3.175 mm (1/8 in.) thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment's signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

   a. Voice (or Telephone):

      1) The CSS for voice or telephone service shall be Industry Standard type 110 (minimum) punch blocks for voice or telephone, and control wiring in lieu of patch panels, each being certified for category six service. IDC punch blocks (with internal RJ45 jacks) are acceptable for use in all CCS and shall be specifically designed for category six telecommunications service and the size and type of UTP cable used as described herein. As a minimum, punch block strips shall be secured to an OEM designed physical anchoring unit on a wall location in the MTC, IMTC, RTC, and TC. However, console, cabinet, rail, panel mounting is allowed at the OEM recommendation and as approved by the COR. Punch blocks shall not be used for Class II or 120 VAC power wiring.

      2) Technical Characteristics:

Number of horizontal rows	100, MINIMUM
Number of terminals per row	4, minimum
Terminal protector	required for each used or unused terminal
Insulation splicing	required between each row of terminals

   b. Digital or High Speed Data:

      1) The CSS for digital or high-speed data service shall be a patch panel with modular female RJ45 jacks installed in rows. Patch panels and RJ45 jacks shall be specifically designed for category six telecommunications service and the size and type of UTP or STP cable used. Each panel shall be 480 mm (19in.)

horizontal EIA rack mountable dimensions with EIA standard spaced vertical mounting holes.

2) Technical Characteristics:

Number of horizontal rows	2, minimum
Number of jacks per row	24, MINIMUM
Type of jacks	RJ45
Terminal protector	required for each used or unused jack
Insulation	required between each row of jacks

c. Fiber optic, and Analog Audio:

1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with pre-punched chassis mounting holes arranged in two horizontal rows. This panel shall be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with the proper connectors. This panel is not allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

Height	Two rack units (RUs), 88 mm (3.5in.) minimum
Width	484 mm (19 1/16in.), EIA minimum
Number of connections	12 pairs, minimum
Connectors	
Audio Service	Use RCA 6.35 mm (1/4in.) Phono, XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained and COR approved)
Control Signal Service	Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained and COR approved)
Low voltage power (class II)	Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted
Fiber optic	“ST” Stainless steel, female

d. Mounting Strips and Blocks:

1) Barrier Strips: Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw terminal on the barrier strip. The barrier strips shall be surface secured to a console, cabinet, rail, panel. 120 VAC power wires shall not be connected to signal barrier strips.

2) Technical Characteristics:

Terminal size	6-32, minimum
Terminal Count	ANY COMBINATION
Wire size	20 AWG, minimum
Voltage handling	100 V, minimum
Protective connector cover	Required for Class II and 120 VAC power connections

2. Solderless Connectors: The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.
3. Punch Blocks: As a minimum, Industry Standard 110 type punch blocks are approved for data, voice, and control wiring. Punch blocks shall be specifically designed for the size and type of wire used. Punch block strips shall be secured to a console, cabinet, rail, panel. Punch blocks shall not be used for Class II or 120 VAC power wiring.
4. Wire Wrap Strips: Industry Standard wire wrap strips (16.5 mm (0.065in.) wire wrap minimum) are approved for data, voice and control wiring. Wire wrap strips shall be secured to a cabinet, rail, panel. Wire wrap strips shall not be used for Class II or 120 VAC power wiring.

F. Wire Management System and Equipment:

1. Wire Management System: The system(s) shall be provided as the management center of the respective cable system, CCS, and TC it is incorporated. It shall perform as a platform to house peripheral equipment in a standard relay rack or equipment cabinet. It shall be

arranged in a manner as to provide convenient access to all installed management and other equipment. All cables and connections shall be at the rear of each system interface to IDC and/or patch panels, punch blocks, wire wrap strips, and/or barrier strip.

2. Wire Management Equipment: The wire management equipment shall be the focal point of each wire management system. It shall provide an orderly interface between outside and inside wires and cables (where used), distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide a uniform connection media for all system fire retardant wires and cables and other subsystems. It shall be fully compatible and interface to each cable tray, duct, wireway, or conduit used in the system. All interconnection or distribution wires and cables shall enter the system at the top (or from a wireway in the floor) via a overhead protection system and be uniformly routed down either side (or both at the same time) of the frames side protection system then laterally via a anchoring or routing shelf for termination on the rear of each respective terminating assembly. Each system shall be custom configured to meet the System design and user needs.

2.3 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.

B. Minimum floor space and ceiling heights.

C. Minimum size of doors for equipment passage.

D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.

E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.

F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).

G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.

H. Conduit size requirement (between equipment room and console room).

2.4 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes:
      a. Coaxial Cable Shields.
      b. Control Cable Shields.
      c. Data Cable Shields.
      d. Equipment Racks.
      e. Conduits.
      f. Duct.
      g. Cable Trays.
      h. Power Panels.
      i. Connector Panels.
      j. Grounding Blocks.

B. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps required to accomplish a neat and secure installation.

C. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels required to accomplish a neat and orderly installation.

D. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat

and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

E. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR shall inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which shall preclude damage as directed by the COR.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.

3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data, and lightwave, and analog signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical copper and fiber optic, and coaxial cables shall be terminated so any future changes only requires modifications of the existing EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, and coaxial, and lightwave cables carrying telephone and data, and analog signals in telephone and data, and analog video, and lightwave systems.
9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:

   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).

b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables shall be granted in writing by the COR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered, flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

g. Ensure that Critical Care Nurse Call, and PA, and Radio Paging Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the COR.

b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops

or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR shall approve width and height dimensions.

D. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.

1. Wires:

a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.

b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.

2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include: Audio spade lug, punch block, wirewrap.

3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:

a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.

b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.

c. RCA Phono Plugs the Signal or positive conductor is tip; and Jacks neutral or shield conductor is sleeve.

4. Speaker Line Audio:

a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.

b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

E. AC Power: AC power wiring shall be run separately from signal cable.

F. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk. The total ground resistance shall be 0.1 Ohm or less.

   a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.

   b. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.

   c. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and shall not be permitted. These items shall be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that shall applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.

3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

G. Equipment Assembly:

1. Cabinets:
   a. Each enclosure shall be: floor mounted with standard knockout holes for conduit connections or cable entrance; provide for ventilation of the equipment; have front and rear locking doors (except wall mounted cabinets that require only a front locking door); power outlet strip(s), and connector or patch panel(s).
   b. Rack mounted equipment shall be installed in the enclosure's equipment adjustable mounting racks with equipment normally requiring adjustment or observation mounted so operational adjustment(s) can be conveniently made. Heavy equipment shall be mounted with rack slides or rails allowing servicing from the front of the enclosure. Heavy equipment shall not depend only upon front panel mounting screws for support. Equipment shall be provided with sufficient cable slack to permit servicing by removal of the installed equipment from the front of the enclosure. A color matched blank panel (spacer) of 44 mm (1.75 in.) high, shall be installed between each piece of equipment (active or passive) to insure adequate air circulation. The enclosure shall be designed for efficient equipment cooling and air ventilation. Each console or cabinet shall be equipped with a quiet fan and nondisposable air filter.
   c. Enclosures and racks shall be installed plumb and square. Each shall be permanently attached to the building structure and held firmly in place. Fifteen inches of front vertical space opening shall be provided for additional equipment.

d. Signal connector, patch, and bulkhead panels (i.e.: audio, data, control, analog video) shall be connected so that outputs from each source, device or system component shall enter the panel at the top row of jacks, beginning left to right as viewed from the front, which shall be called "inputs". Each connection to a load, device or system component shall exit the panel at the bottom row of jacks, beginning left to right as viewed from the front, which shall be called "outputs".

1) Equipment located indoors shall be installed in metal racks or enclosures with hinged doors to allow access for maintenance without causing interference to other nearby equipment.
2) Cables shall enter the equipment racks or enclosures in such a manner that allows all doors or access panels to open and close without disturbing or damaging the cables.
3) All distribution hardware shall be securely mounted in a manner that allows access to the connections for testing and provides sufficient room for the doors or access panels to open and close without disturbing the cables.

H. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers thermal ink transfer process. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams”.
2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with

identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection shall be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B T568A pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection shall be required before permitting the Contractor to continue with the system installation.
5. The COR shall determine if an additional inspection is required, or if the Contractor shall be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), shall be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents shall become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.

2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
      1) Local Telephone Company Interfaces or Inputs.
      2) EPBX interfaces or inputs and outputs.
      3) MDF interfaces or inputs and outputs.
      4) EPBX output S/NR for each telephone and data channel.
      5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.

C. Acceptance Test:
1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:
1. Test the UTP STP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and

between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.

2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source and/or Method B, OTDR. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source and/or Method B, OTDR. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP STP copper cabling system(s) and the multimode and single mode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VA, this training shall be accomplished. Training shall be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

- - - END - - -

SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guarantee of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic, and analog radio frequency (RF) systems coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital and Analog Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, whichever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; The Joint Commission(JC), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this

specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Contracting Officer's Representative (COR) is the approving authority for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 6 Certified Telecommunication Service:

   a. EPBX connection:

      1) System speed: 1.0 gBps per second, minimum.

      2) Impedance: 600 Ohms.

      3) Cross Modulation: -60 deci-Bel (dB).

      4) Hum Modulation: -55 dB.

      5) System data error: 10 to the -10 Bps, minimum.

      6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.

         a) Trunk to station: 1.5 dB, maximum.

         b) Station to station: 3.0 dB, maximum.

         c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

         d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.

         e) Traffic Grade of Service for Voice and Data:

            (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits shall not interfere with, or degrade, the voice service.

            (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when

the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 26 27 26, WIRING DEVICES.

E. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

F. Specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.

G. H-088-C3 VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".

F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

G. Federal Information Processing Standards (FIPS) Publications.

H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

I. United States Air Force: Technical Order 33K-1-100 Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

J. The Joint Commission (JC): Comprehensive Accreditation Manual for Hospitals.

K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification shall be provided in writing as part of the Contractor's Technical Submittal.

D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.

E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.

1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies shall be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Proposed floor plan.
8. Conduit size requirement (between main TC, computer, and console rooms).
9. Main backbone, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center.
   b. Contractor's name, address, and telephone (including FAX) numbers.
   c. Date of Submittal.
   d. VA Project No.

2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name.
   b. Owner's or User's name, address, and telephone (including FAX) numbers.
   c. Date of Project Start and Date of Final Acceptance by Owner.
   d. System Project Number.
   e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that shall satisfy the needs of the system and edit between the -. Delete equipment items that are not required add additional items required, and renumber section as per system design. The following is the minimum equipment required by the system:

QUANTITY	UNIT
As required	Cabinet Assembly(s)
As required	Environmental Cabinet
As required	Distribution/Interface Cabinet
As required	Equipment (Radio Relay) Rack
As required	Cross Connection (CCS) Systems
As required	Audio Alarm Panel
As required	TROUBLE ANNUNCIATOR PANEL
As required	Lightning Protection System
As required	Wire Management System/Equipment
As required	Telecommunications Outlets (TCO)
As Required	Distribution Cables
As required	TCO Connection Cables
As required	System Connectors
As required	Terminators
As required	Distribution Frames
As required	Telecommunications Closets (TC)
As required	Environmental Requirements
1 ea.	Installation Kit
As-required	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each MTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer.
   b. Signal Level Meter.
   c. Volt-Ohm Meter.
   d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
   e. Bit Error Test Set (BERT).
   f. Camera with a minimum of 60 pictures to that shall develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
   g. Video Waveform Monitor.
   h. Video Vector Scope.
   i. Color Video Monitor with audio capability.
   j. 100 mHz Oscilloscope with video adapters

E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation.

1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
   a. Two each telephone (or voice) rj45 jack installed.
   b. Two each multi pin data rj45 jacks installed.
   c. Cover Plate installed.
2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
4. Fiber optic CCS patch panel or breakout box with cable management equipment and “ST” connectors installed.
5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
7. 610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
8. Analog video CCS patch panel or breakout box with cable management equipment and "BNC" connectors installed.
9. Analog audio CCS patch panel or breakout box with cable management equipment and "XL" connectors installed.
10. Analog RF patch panel or breakout box with cable management equipment and "F" connectors installed.

F. Certifications:
1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JC requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA shall not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:
1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly

identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.

2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The COR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.
3. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

   a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd) cabling and TCOs shall be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

c. Analog RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identifies the floor by number (i.e. 1st, 2nd)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO FLOOR TC	Identifies building, by number or location, to which cabling is installed
NUMBER OF STRANDS	Identifies the number of strands in each run of RF cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

d. Analog Video Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies building, by number or location, from which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO BUILDING IMC	Identifies building, by number or location, to which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, to which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

4. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, and analog RF service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:

   a. Where the System connects to an existing telephone system, refer to specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT for specific telephone equipment and system operational performance standards.

2. Cable Systems - Twisted Pair and Fiber optic, and Analog RF Coaxial:

   a. General:

1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital, and analog RF industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COR and the Contractor prior to the start of installation.
2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or COR.
3) The System cables shall be fully protected by trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.
4) Cable provided in the system (i.e. backbone, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
5) Some areas of this Facility shall be considered “plenum”. All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the COR and the IRM prior to

installation to confirm the type of environment present at each location.

6) The Contractor shall provide inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, COR and the IRM prior to installation.
7) All metallic cable sheaths shall be grounded by the Contractor (i.e.: risers, underground, station wiring) as described herein.
8) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, shall be reviewed and approved by the COR and the IRM prior to installation.
9) Conductors shall be cabled to provide protection against induction in voice and data, and analog RF circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
10) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System shall service.
11) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COR before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable shall be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded

and a Bit Error Rate of a minimum of 10-6 at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COR or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair) shall be posted in these records as the change occurs.

12) The Contractor shall coordinate with the COR and the IRM to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.

13) The Contractor shall provide proper test equipment to guarantee that cable pairs and analog RF coaxial cable meet each OEM's standard transmission requirements, and guarantee the cable shall carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Telecommunications Closets (TC): In TC's that are served with both a UTP and STP backbone cable and a fiber optic backbone cable, the UTP and STP cable shall be terminated on separate RJ-45, 8-pin connectors with 110A or equivalent type punch down blocks located on the back or front of a 48-port modular patch panel dedicated to data applications. Only the UTP and STP backbone cable pairs, identified as being connected to the fiber optic backbone, shall be extended to the fiber optic interface device. All connecting cables required to extend these cables (i.e. patch cords, twenty-five pair connectors), to the fiber optic interface device, in the TC's shall also be provided by the Contractor to insure a complete and operational fiber optic distribution system:

c. Riser Cable:

1) All communication riser cables shall be listed as being suitable for the purpose and marked accordingly per Articles 517, 700, and 800 of the NEC.

2) All voice and data communication (analog RF coaxial cable is not to be provided in riser systems) riser cables shall be STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire

Gauge (AWG) solid, thermoplastic insulated conductors. They shall be enclosed with a thermoplastic outer jacket.

3) The Contractor shall provide and install inside riser cables to insure full service to all voice cable pairs identified in each TC terminating enclosure plus not less than 50% additional spare capacity.

4) The complete riser cabling system shall be labeled and tested as described herein.

e. Horizontal and Station Cable:

1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top two TCO jacks to the TC and shall be of a type designed to support Category 6 communications (250 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.

2) A Four (4) UTP 24 AWG (in yellow and blue thermoplastic jacket unless otherwise specified by COR) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (250 mHz or above).

f. Telecommunication Outlets (TCO), Jacks: All TCO's shall have a minimum of four (4) RJ-45 type jacks. The top two jacks shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data. The voice jacks shall be Ivory in color and the data jacks shall be blue (lower left) and yellow (lower right). The faceplate is to be ivory.

g. Fiber Optics:

1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 62.5/125 50/125 micron multi-mode, containing a minimum of 12 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000

Meters (M), or 6,560 feet (ft.) in a single run. Tight buffered fiber cable shall be used for indoor runs. The multimode fibers shall be terminated and secured at both ends in "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

2) In addition, a 6 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel. The panel shall be provided with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

3) The fiber optic backbone shall use a conventional hierarchical "star" design where each TC is wired to the primary hub (main cross-connect system) or a secondary hub (intermediate cross-connect system) and then to the primary hub. There shall be no more than two hierarchical levels of cross-connects in the backbone wiring. Each primary hub shall be connected and terminated to a CCS in the Telephone Switch Room.

4) In the TC, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (Contractor provided and installed rack), patch, or breakout panel in accordance with industry standards. Female "ST" connectors shall be provided and installed on the appropriate panel for termination of each strand.

5) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the COR for review and approval.

3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a

complete and functional voice and digital and analog RF telecommunications cabling system: “horizontal” (or “lateral”) sub-trunk cabling system, vertical and horizontal cross-connection (VCC and HCC respectively) cabling systems, and TCO's with a minimum of four (4) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.

a. Telecommunication Closet (TC):

1) There shall be a minimum of one TC for each RTC per building floor location. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.

2) Additionally, the TC's shall house fire alarm, nurses call, code one (or blue), video, public address, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic and analog RF coaxial cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.

a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with “U” grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. Additional outlets shall be equally spaced along the wall.

b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 weeks per year to prevent failure of electronic components and for mission critical

functional applications. The COR and/or Facility Chief Engineering Officer are responsible for informing the Contractor regarding the minimum climate control requirements.

b. Cross-connect Systems (CCS):

1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.

2) The CCS system used at each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.

3) Copper Cables: The TC shall contain a copper CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS shall provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.

4) Fiber Optic Cables:

a) The TC shall contain a fiber CCS sized to support the System and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.

b) Each fiber CCS shall provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.

c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a minimum of 12 strands “dark” multimode fiber and 6 strands “dark” single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in

an appropriate fiber termination enclosure provided in each TC.

5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords shall be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.

6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems shall comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.

   a. If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 - EXECUTION for specific grounding instructions.

b. Fiber optic Cross-Connection Subsystems: Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or "breakout enclosure" that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.

   1) The panel(s) shall contain a minimum of 24 female "ST" connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM's maximum standard panel size for this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.

2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).
3) The patch panel with the highest OEM approved density of fiber "ST" termination's (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper "ST" connectors installed on each end shall be provided for each pair of fiber optic cable "ST" connectors.
   a) All System "inputs" from interface equipment or distribution systems shall appear on the "top" row of connectors of the appropriate patch panel.
   b) All System "outputs" or backbone cable connections shall appear on the "bottom" row of connectors of the same patch panel.
4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic "ST" female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or "dark"), a "ST" male terminating "cap" shall be provided for each unused "ST" female connector.

c. Distribution (Common to Intra-Building) Cabling Systems: The intra-building trunk cabling system provides for connection between the IMCCS and each Riser TC's provided vertical cross-connecting system (VCCS) within a building. The media (copper, fiber optic, and RF coaxial) used in the intra-building backbone cabling system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic, and analog RF coaxial trunk system shall be provided as a part of the System.
   1) Category 6 UTP or STP multi-pair trunk cable(s) shall be used in the voice and data trunk-line-cabling systems. A minimum of

eight pairs per circuit, plus an additional 50% spare for growth shall be provided.

2) Where the distance limitations of UTP and/or STP shall be exceeded, multimode (or single mode) fiber optic cable shall be used in the voice and/or trunk cabling systems. The total loss of the fiber trunks shall not exceed 12 dB at 850 nM, 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
   a) All voice system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "right" side of IDC (minimum 110A blocks) punch terminals of the IMCCS.
   b) All data system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of jacks of the same IDC (minimum 110A blocks) of the IMCCS.
   c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
   d) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
3) The fiber optic trunk line system shall be configured as a Sonet Topology with separate dedicated fibers between the IMCCS and each RCS. The System shall be sized to meet the System requirements with a expansion capability of 50% provided. Separate individual fiber optic cable(s) with a minimum of 18 strands multimode fiber and/or 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
4) All trunk lines shall be identified with permanent labels at both ends. Labels shall indicate system, floor, closet, and zone. The label designations shall match those used for cross-connects and patch panels.
   a) All System outputs from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of "ST" connectors in the appropriate patch panel.

b) A patch cord shall be provided for each system "pair" of connection "ST" connectors. As a minimum, each patch cord shall have "ST" male connectors provided on each end to match the panel's female "ST" connector provided.

5) An analog RF coaxial cable trunk system shall be provided. A minimum of two coaxial cables shall be provided between the IMCCS and each Riser VCCS to comprise an individual circuit as designated and as shown on the drawings. Additional analog RF coaxial cables shall be provided as system design dictates and as shown on the drawings.

6) The analog RF coaxial trunk-line systems shall be connected between each IMCCS "bottom" row of "F" connectors and shall terminate on the VCCS "top" row of "F" connectors on an appropriate patch panel. A minimum of six coaxial cables shall be provided in the riser trunk-line system.

j. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper, fiber optic and analog RF coaxial) used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic and RF coaxial CCS system shall be provided as a part of the System.

1) The UTP, STP, and fiber optic and RF coaxial trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:

a) On the "left" or "top" IDC (or 110A blocks) for each UTP or STP voice cable.

b) On the "top" row of RJ45 jacks on the appropriate patch panel for each UTP or STP data cable.

c) On the "top" row of "ST" connectors on the appropriate patch panel for each fiber and "F" connectors for each analog RF coaxial cable.

2) The UTP, STP, and fiber optic and analog RF coaxial sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system

distribution or connection point, shall terminate on an appropriate HCCS, at the:

a) On the "right" IDC (or 110A block) used as the VCCS input for each UTP or STP voice cable.

b) On the "bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP or STP data cable.

c) On the "bottom" row of "ST" connectors on the appropriate patch panel used as the VCCS input for each fiber and "F" connectors for each analog RF coaxial cable.

d) The technical requirements of the VCCS and HCCS "patch", "terminating", or "breakout" panels and cable management assemblies for voice, data and fiber optic (and RF coaxial) cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.

3) The Contractor shall not "cross-connect" the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each "patch", "punch", or "breakout" panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.

4) The analog RF coaxial cabling systems shall be connected between each IMCS and RTC shall terminate on the VCCS on the "top" row of "F" connectors on an appropriate patch panel. Additionally, each horizontal distribution analog RF coaxial cable shall terminate on the HCCS on the "bottom" row of "F" connectors of the same panel.

5) The analog RF terminating panel(s) shall be the "patch" type. Each panel shall be the 19" EIA rack dimensions and provided with a minimum of 12 double female "F" connector rows. Each patch panel shall be provided with the expansion capability of a maximum of 24 double row "F" slots that can be field activated.

6) Each analog RF "patch" panel shall be provided inside a lockable cabinet or enclosure. Stacking of the "patch" panels is permitted as long as installation guidelines are met.

k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data

HCCS, in a "Star" Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.

1) Horizontal cables shall consist of insulated, UTP or STP conductors that are rated for Category 6 telecommunications service for voice and data systems.
2) The number of UTP or STP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
   a) A minimum of four pairs for voice shall be connected to the "right" side of the IDC (or 110A block) that the VCCS "input" connections appear in the RTC.
   b) A minimum of two separate sets of four pairs each for data shall be connected to the "bottom" row of RJ45 jacks that the VCCS "input" connections appear in the RTC.
3) The horizontal cable length to the farthest system outlet shall not exceed a maximum of 90M (or 295 ft). These maximum lengths shall be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
4) The splitting of pairs within a cable between different jacks shall not be permitted.
5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement shall insure adequate protection for Electro-Magnetic Interference (EMI) sources.
6) A system design where "looping" the HC distribution cables from room to room shall not be permitted.

l. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those "special" locations

(e.g., warehouse, loading docks, storage rooms) where there is usually only one TCO provided as designated on the drawings.

1) Each TCO shall consist of four multipin modular RJ45 jacks, two designated for telephone and two for data service. Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.
2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate "right side as you look at it" telephone HC distribution system HCCS "punch down" 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. The OEM shall warrant all modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.
3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS "patch panel" in each associated RTC. The Contractor is not to "cross-connect" VCCS and HCCS data distribution cables <u>or</u> provides active electronic data distribution equipment as a part of the System.
4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.
6) The multipin RJ45 jack shall be modular in construction that shall accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.

B. System Performance:

1. At a minimum the System shall support the following operating parameters:

   a. EPBX connection:

      1) System speed: 1.0 gBps per second, minimum.

2) Impedance: 600 Ohms.

3) Cross Modulation: -60 deci-Bel (dB).

4) Hum Modulation: -55 Db.

5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.

a) Trunk to station: 1.5 dB, maximum.

b) Station to station: 3.0 dB, maximum.

c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits shall not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An

OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:

a. Maintains a stock of replacement parts for the item submitted.
b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the COR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation shall be by another subcontractor.
4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone, PA, Radio Paging systems with the System.
5. The telephone equipment and PA interface equipment Radio interface equipment shall be the interface points for connection of the PA Radio interface cabling from the telephone switch via the system telephone interface unit.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber-optic or coaxial cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall

be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic, or coaxial cable unterminated, unconnected, loose or unsecured.

9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and shall not be approved.
12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

    Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable non-detectable type, red with black letters imprinted with “CAUTION BURIED ELECTRIC LINE BELOW”, orange

with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal shall conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment shall bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract shall bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and two data multipin jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate shall be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types. All fiber optic (single mode and multimode) connections shall be "ST" stainless steel female types. All analog RF, video, and audio connections shall be "F", "BNC", or "XL" female types respectively.
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
4. Interface of the data multipin jacks to appropriate patch panels (or approved "punch down" blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.
5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi- pin jacks in the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications).

B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the COR or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the COR and receive approval before installation. Cables installed in any outside location (i.e. above ground, underground in conduit, ducts, pathways) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Remote Control:
   a. The remote control cable shall be multi-conductor with stranded (solid is permissible) conductors. The cable shall be able to handle the power and voltage necessary to control specified system equipment from a remote location. The cable shall be UL listed and pass the FR-1 vertical flame test, at a minimum. Each conductor shall be color-coded. Combined multi-conductor and coaxial cables are acceptable for this installation, as long as all system performance standards are met.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Connectors	As required by system design
Size	18 AWG, minimum, Outside 20 AWG, minimum, Inside
Color coding	Required, EIA industry standard
Bend radius	10X the cable outside diameter
Impedance	As required
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

2. Telephone:
   a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.

b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms ± 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. Data Multi-Conductor:

a. The cable shall be multi-conductor, shielded or unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category Six service at a minimum.

b. Technical Characteristics:

Wire size	22 AWG, minimum
Working shield	350 V
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

4. Fiber Optic:

a. Multimode Fiber:

1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.

2) Technical Characteristics:

Bend radius	6.0", minimum Outer jacket, As required
FIBER DIAMETER	62.5 MICRONS
Cladding	125 microns
Attenuation	
850 nM	4.0 dB per kM, maximum
1,300 nM	2.0 dB per kM, maximum
Bandwidth	
850 nM	160 mHz, minimum
1,300 nM	500 mHz, minimum
Connectors	Stainless steel

b. Single mode Fiber:

1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.

2) Technical Characteristics:

Bend radius	100 mm (4 in.) minimum
Outer jacket	PVC
Fiber diameter	8.7 microns
Cladding	125 microns
Attenuation at 850 nM	1.0 dBm per km
Connectors	Stainless Steel

5. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.

6. General Purpose Analog RF:

a. The coaxial cable shall be an RG-6/U type and shall be increased in size (i.e. RG-11/U, .500”, .750”) as required to meet system design. It shall also be used for baseband signals as approved by the OEM.

b. Technical Characteristics:

Impedance	75 OHM, UNBAL
Center conductor 20 AWG, solid or stranded copper, or copper plated steel or aluminum	
Dielectric	Cellular polyethylene
Shield coverage	95%, copper braid
Connector type	BNC or UHF
Attenuation	
Frequency (k or mHz)	Maximum dB/30.5M (100ft.)
10 kHz	0.20
100 kHz	0.22
1.0 kHz	0.25
4.5 mHz	0.85
10.0 mHz	1.40
100 mHz	5.00

7. Public Address and/or General Purpose Audio:

a. The audio cable shall be two-conductor, STP cable with stranded conductors. The cable shall be able to handle the power used for the load impedance over the distance required, with not more than 5% power loss. This cable is to be provided in local PA areas only and is not to be used as a part of the telephone system.

b. Technical Characteristics:

Impedance	70.7VRMS audio signal
Wire size	20 AWG, minimum
Working shield	350 V
Color coding	Required, EIA audio industry standard
Connectors	As required
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	20 mHz, minimum
DC resistance	10.0 Ohms/100M (330 ft.), maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0

8. General Purpose Analog Video:

a. The coaxial cable shall be an RG-59/U type. It shall also be used for baseband signals as approved by the OEM.

b. Technical Characteristics:

Impedance	75 Ohm, UNBAL
Center conductor	20 AWG, SOLID OR STRANDED COPPER
Dielectric	Cellular polyethylene
Shield coverage	95%, copper braid
Connector type	BNC or UHF
Attenuation	
Frequency (k or mHz)	Maximum dB/30.5M (100ft.)
10 kHz	0.20
100 kHz	0.22
1.0 kHz	0.25
4.5 mHz	0.85
10.0 mHz	1.40
100 mHz	5.00

C. Outlet Connection Cables:

1. Telephone:

a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.

b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each end
Size	24 AWG, minimum
Color coding	Required, telephone industry standard

2. Data:

a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category Six
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

D. System Connectors:

1. Solderless (Forked Connector):

a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.

b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

2. Multipin:

a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.

b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.

a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 μA, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	shall interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.
Durability	200 insertions/withdrawals, minimum

F. Distribution Frames:

1. A new stand-alone (i.e., self supporting, free standing) MDF shall be provided to interconnect the EPBX and computer room. The MDF shall be modular and equipped with modular terminating mini blocks (i.e. Ericsson, 3M), and patch panels that are as small as possible and provide all the requirements of this specifications as described herein.
2. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice requirements plus not less than 50% spare (growth) capacity in each telephone closet which includes a fiber optic backbone. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closet which does not include a fiber optic backbone.
3. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.

4. Technical Characteristics:

Telephone	
IDC type unit	As described in Part 2
Contact wires	50 micron of Gold over Nickel
Contact pressure	100 Grams, MIN
110A Punch blocks	Acceptable alternate to IDC
Data	110A blocks as described in Part 2
Fiber optic	Patch panel as described in Part 2
Analog Video	Patch panel as described in Part 2

2.3 TELECOMMUNCATIONS CLOSET REQUIREMENTS

Refer to VA Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.
B. Minimum floor space and ceiling heights.
C. Minimum size of doors for equipment passage.
D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
H. Conduit size requirement (between equipment room and console room).

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips,

punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes:
      a. Coaxial Cable Shields.
      b. Control Cable Shields.
      c. Data Cable Shields.
      d. Equipment Racks.
      e. Equipment Cabinets.
      f. Conduits.
      g. Cable Trays.
      h. Power Panels.
      i. Connector Panels.
      j. Grounding Blocks.

B. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps required to accomplish a neat and secure installation.

C. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels required to accomplish a neat and orderly installation.

D. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

E. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR shall inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which shall preclude damage as directed by the COR.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing

interference shall be able to pass telephone and data, and lightwave, and analog signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.

4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical and horizontal copper and fiber optic, and coaxial cables shall be terminated so any future changes only requires modifications of the existing EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, and coaxial, and lightwave cables carrying telephone and data, and analog signals in telephone and data, and analog video, and lightwave systems.
9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
   b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with

data cables shall be granted in writing by the COR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered, flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered, flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

g. Ensure that Critical Care Nurse Call, and PA, and Radio Paging Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the COR.

b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.

   a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.

   b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard "ST" type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.

   c. Coaxial cables that are spare, unused or dark shall be provided with the cable OEM specified type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.

   d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.

2. Routing and Interconnection:

a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.
b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control). DC, control and signal cables shall be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that shall not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).
f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by its OEM.

g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable jackets is not acceptable and shall not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit with plastic or nylon grommeting.
h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that shall not damage or distort them.
j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
k. Completely test all of the cables after installation and replace any defective cables.
l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables shall: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors is not allowed and shall not be approved.
m. Wires or cables installed outside of conduit, cable trays, wireways, cable duct.
    1) Only when specifically authorized as described herein, shall wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.

2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
3) Closer wire or cable fastening intervals shall be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets) shall, when specifically authorized by the COR, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

E. Outlet Boxes, Back Boxes, and Faceplates:
1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycolac plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.

F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.
1. Wires:
a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires

carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.

2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include: Audio spade lug, punch block, wirewrap.
3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:
   a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.
   b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.
   c. RCA Phono Plugs the Signal or positive conductor is tip; and Jacks neutral or shield conductor is sleeve.
4. Speaker Line Audio:
   a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.
   b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

G. AC Power: AC power wiring shall be run separately from signal cable.

H. Grounding:
1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk. The total ground resistance shall be 0.1 Ohm or less.

a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
b. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.
c. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and shall not be permitted. These items shall be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that shall applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers thermal ink transfer process. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A.

Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams".

2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection shall be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B T568A pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection shall be required before permitting the Contractor to continue with the system installation.

5. The COR and/or the PM shall determine if an additional inspection is required, or if the Contractor shall be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), shall be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents shall become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
      1) Local Telephone Company Interfaces or Inputs.
      2) EPBX interfaces or inputs and outputs.
      3) MDF interfaces or inputs and outputs.
      4) EPBX output S/NR for each telephone and data channel.
      5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR

30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:

1. Test the UTP STP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source and/or Method B, OTDR. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using Method A, Optical Power Meter and Light Source and/or Method B, OTDR. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP STP copper cabling system(s) and the multimode and single mode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.

2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VA, this training shall be accomplished. Training shall be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

- - - E N D - - -

SECTION 27 31 00
VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installing, certification, testing, and guarantee of a complete and operating Telephone Electronic Private Branch Exchange (EPBX) equipment and interconnecting cable (not cable distribution plant) system (here-in-after referred to as "the *System*"), and associated equipment to be installed in the VA Medical Center here-in-after referred to as "the Facility". The System shall include telephone processing switch, equipment cabinets, interface enclosures, and relay racks, stand-by battery(s), necessary combiners, traps, and filters; interconnection nodes and/or amplifiers; telephone instruments; auxiliary systems; and necessary passive devices such as: protectors, isolators, splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, cable management items, voice and digital cable distribution system, and associated hardware. The System shall additionally include: telecommunication closets (TC); telecommunication outlets (TCO) copper and fiber-optic interconnecting cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and operating defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Telephone System is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, its installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM)

suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Contracting Officer Representative (COR) is the approving authority for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or COR before proceeding with the change.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Section 26 27 26, WIRING DEVICES.

E. Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

F. Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given, the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.

B. Joint Commission on Accreditation of Health Care Organization (JCAHO) Comprehensive Accreditation Manual for Hospitals

C. National and/or Government Life Safety Code(s): The more stringent of each listed code.

D. National Fire Protection Association (NFPA):

70	National Electrical Code (NEC)
75	Protection of Electronic Computer/Data Processing Systems
77	Recommended Practice on Static Electricity
99	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

E. Underwriter's Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	Installation Requirements for Lightning Protection Systems
467	Grounding and Bonding Equipment
497/497A /497B	Protectors for Paired Conductors/Communications Circuits/Data Communication and Fire Alarm Circuits
884	Underfloor Raceways and Fittings

F. American National Standards Institute/Electronic Industries /Telecommunications Publications (ANSI/EIA/TIA):

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
598C	Optical Fiber Cable Color Coding
606A	Administration Standard for the Telecommunications Infrastructure of Commercial Buildings
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Customer-Owned Outside Plant Telecommunications Infrastructure Standard

G. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook."

H. International Telecommunication Union – Telecommunication (Standardization Sector (ITU-T).

I. Federal Information Processing Standards (FIPS) Publications.

J. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

K. United States Air Force: Technical Order 33K-1-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

1.4 QUALITY ASSURANCE

A. The authorized representative of the System's OEM shall be responsible for the design, satisfactory total operation of the system, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regard to coordinating, engineering, testing, certifying, supervising, training, and documentation. Each of these installations shall have been in successful operation for a minimum of three years after final acceptance by the user. These installations shall be provided as a part of the submittal identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design installation, certification, and physical support for the system. This documentation, along with the System Contractor and OEM certifications shall be provided in writing as a part of the Contractor's Technical submittal.

D. The Contractor's Telecommunications Technicians assigned to the system shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.

1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three copies shall be returned to the Contractor with a written explanation attached indicating the areas where the submittal deviated from the System Specifications. The COR shall retain one copy for Official Records.

B. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center

b. Contractor's name, address, and telephone (including FAX) numbers
c. Date of Submittal
d. VA Project No.

2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name: Owner's or User's name, address, and telephone (including FAX) numbers.
   b. Date of Project Start and Date of Final Acceptance by Owner.
   c. System Project Number.
   d. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system as it is expected to be installed.
4. A list of the equipment to be furnished. The quantity, make and model number of each item is required.
   The following is the minimum equipment required by the System:

QUANTITY	**UNIT**
1 ea.	EPBX
1 ea.	Back-up Battery Power Supply
As required	AC Power Supply
As required	TMS
As required	Attendant Console
1 ea.	Lightning Protection System
As required	Equipment Cabinets
As Required	Environmental Cabinet
As required	Audio Monitor Panel
As required	Trouble Annunciator Panel
As required	Interface/Distribution Cabinet
As required	Microphone Page Console
As required	Stand Alone Relay Rack
As required	CCS
As required	Wire Management System/Equipment

QUANTITY	UNIT
Reference Only	Telephone Instruments
Reference Only	Distribution System
1 ea.	Installation Kit
As required	Separate List Containing Each Equipment Spare(s)
As required	System Conduits, Cable Duct, and/or Cable Tray
As required	Telephone Paging Adapter (one each required for PA, Radio, and Dial Dictation sub-systems)
As required	Time Out Device (one each required for PA, Radio, and Dial Dictation sub-systems)

5. EPBX cabinet and each interface cabinet layout drawing, as each is to be installed.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed telephone outlet values, and signal level at each telephone outlet multipin jack.
8. List of test equipment as per paragraph 1.5.D below.
9. Letter certifying that the Contractor understands the requirements of the Samples Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning tests.

C. Environmental Requirements. Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded System configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.

5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required to prevent equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Conduit size requirement (between main TC, computer, and console rooms).

D. Test Equipment List

1. The Contractor is responsible for furnishing all test equipment required to test the System in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the System. The Contractor shall furnish test equipment of an accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer
   b. Signal Level Meter
   c. Volt-Ohm Meter
   d. Time Domain Reflectometer (TDR) with strip chart recorder
   e. Bit Error Test Set (BERT)
   f. Camera with a minimum of 60 pictures to that shall develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.

E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation. The samples shall be returned to the Contractor at the discretion of the COR:

1. TCO Wall Outlet Box 100 mm x 100 mm x 63 mm (4" x 4"x 2.5") with:
   a. Two each telephone (or voice) RJ45 jack installed.
   b. Two each multi pin data RJ45 jacks installed.
   c. Cover Plate installed.
2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
3. Telephone CCS system with IDC and/or RJ45 connectors, cable terminal, and cable management equipment installed.

4. 610 mm (2 foot) section of each copper cable to be used with connectors installed and OEM cable sweep compliance and/or certification tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, paragraph 2.4.B.
5. 610 mm (2 foot) section of each fiber optic cable to be used with connectors installed and OEM cable sweep compliance and/or certification tags as specified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, paragraph 2.4.B.
6. Fiber optic CCS patch panel or breakout box with cable management equipment and "ST" connectors installed.
7. UPS equipment (if required by system design).

F. Certifications:
1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Local (whichever is the more stringent) Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA shall not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure paragraph 3.2.B.

G. Equipment Manuals: Ten (10) working days prior to the scheduled acceptance test, the Contractor shall deliver four (4) complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:
1. Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of the record wiring diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting

cables, equipment and room/area locations. The wiring diagrams shall show the signal levels of the aural carriers of each audio channel at the input and output of all electronic equipment, at the beginning and end of each distribution line, and at the speakers. The record wiring diagrams shall be provided in hard copy and two compact disk copies properly formatted to match the Facility's current operating version of Computer aided drafting (AUTO CAD) system. The COR shall verify and inform the Contractor of the current version of AutoCAD being used by the Facility.

2. Ten (10) days prior to the start of the intermediate test, provide a typewritten detailed description of the System testing plan that meets this specification's performance standards as indicated in paragraph 2.1.B including illustrations and utilizes the test equipment specified in paragraph 1.5.D. The test plan shall need to be evaluated and approved by the COR before intermediate testing begins.

I. Provide two copies of an OEM developed training videotape presentation (reference paragraph 3.3.B) for evaluation and approval by the COR.

J. Provide a typewritten document that details the complete record program in memory for all associated station assignments.

1. Cable Distribution System: See Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING, for specific cable distribution system requirements. The Contractor is required to formulate a projected cable and TCO count that coincides with the Projected Maximum Growth described herein.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. SYSTEM REQUIREMENTS:

1. The System shall perform the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice service. The System shall be capacity sized so that loss of connectivity to an external telephone system(s) shall not affect the Facility's operation in specific designated emergency operating locations and instruments. The System shall:

a. Inter-operate, connect, and function fully with the existing Local (Telephone) Exchange Company (LEC) Network(s), Federal

Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, and Integrated Services Digital Network (ISDN), at a minimum.

b. Receive the specified telephone signals acquired from the LEC and FTS contracted carrier, shall process and distribute them to the designated telephone stations, as determined by Class Of Service and indicated on the drawings.

h. At a minimum, one or TCO shall be provided on each TC wall and on either side of each door opening, and shall be supplied with an associated (within 305 mm (one foot)) active duplex 120 Volts Alternating Current (VAC) outlet (using a quad receptacle box for the TCO and a separate duplex receptacle box for the AC outlet) and as shown on the drawings.

1) The telephone multipin jack shall be interfaced and connected to the system via 110 or equivalent type punch blocks the switch room, computer room, and TC. All connections shall support Category 6 level of service requirements.

2) The construction of distribution TCOs is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

3) The appropriate distribution cable termination method is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

4) The appropriate distribution TC construction is found in Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

B. System Performance:

1. At a minimum, the System shall meet the following operating parameters:

a. EPBX:

1) System speed: 1.0 giga-Bits (gb) per second, minimum

2) Impedance: 600 Ohms, BAl

3) Cross Modulation: -60 deci-Bel (dB)

4) Hum Modulation: -55 dB

5) System data error: 10 to the -10 Bits per second (Bps), minimum

6) Loss: Measured at the frame output with reference Zero (0) deci-Bel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input:
   a) Trunk to station: 1.5 dB, maximum
   b) Station to station: 3.0 dB, maximum
   c) Internal switch crosstalk: -60 dB when a signal of ± 10 dBm, 500-2,500 Hz range is applied to the primary path.
7) Idle channel noise: 25 dB relative noise per channel (rnC) or 3.0 dBm @ O above (terminated) ground noise, whichever is greater
8) Traffic Grade of Service for Voice: The minimum grade of service shall be P-01 with an average traffic load of 7.0 One Hundred Call Seconds (CCS) per station per hour.
9) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Voice and Audio Standards:
   1) Input and Output Signal Level: 0.0 dBm at 1 kilo Hertz (kHz) test tone modulation level. Each level shall be variable over a 6.0 dB range.
   2) Input and Output Impedance: 600 Ohms Balanced (BAL)
   3) Input and Output Signals: Terminated on each EPBX Unit
   4) Frequency Range: 50 Hertz (Hz) to 3.0 kHz ± 1.0 %, minimum
   5) S/N Ratio: 60 deci-Bell per mili-Volt (dBmV) ± 1.0 dBmV
   6) Cross Modulation: -46 dB
   7) Hum Modulation: -55 dB
   8) Isolation (control unit to unit): 24 dB, minimum

c. Control Signal Standards:
   1) Input and Output Signal: 0.0 dBmV ± 1.0 dBmV Level
   2) Input and Output Signals Terminated on each EPBX Unit
   3) Input and Output Impedance 600 Ohms, BAL
   4) Channel Bandwidth:
      a) Voice: 50 Hz to 3.0 kHz, ± 5.0%, minimum
   5) S/N Ratio: 60 dBmV ± 1.0 dBmV

d. Telephone Outlet (TCO):
   1) Isolation (outlet-outlet): 24 dB
   2) Impedance: 600 Ohms
   3) Signal Level: 0 dBmV ± 0.1 dBmV

4) System speed: 100 mega-Bits (mb) per second, minimum

5) System data error: 10 to the -6 Bits per second, minimum

C. The following auxiliary systems shall be provided as required by system design

1. The system shall interface and provide a Public Address System (PA) Each telephone console shall have direct access to selected zones and all zone(s) paging. The console attendant shall also have "priority access" (or ALL CALL or CODE ONE or BLUE) to all zones. Selected station users shall have access to appropriate zone(s) via sub zone (s), by dialing the proper access. The Telephone Contractor is responsible for providing the required NFPA and UL certified device(s) for the PA to be interfaced to a designated Critical Care Emergency Communications Telephone System. The PA System "Emergency Life/Public Safety Rating" shall be upgraded to include "Critical Care" by the connection to the telephone system, therefore the system shall be installed to all appropriate Life Safety Code Standards and Instructions. The system shall provide a feature to prevent the PA from being "locked up" by a user placing the system on hold or leaving the receiver "off-hook".

D. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:

   a. Maintains a factory production line for the item submitted.

   b. Maintains a stock of replacement parts for the item submitted.

   c. Maintains engineering drawings, specifications, and operating manuals for the items submitted.

   d. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a

specification contained herein, the item shall meet or exceed the specification for that item of equipment.

3. Each item of equipment to be provided under this contract shall bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.
4. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph Minimum Requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and the guidelines listed in paragraph 2.J.2.
5. The Contractor shall provide written verification, to the COR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. Cabling shall meet the requirements of U.L., the ANSI/EIA/TIA Wiring Standards and the requirements of NFPA 70 (NEC). The Contractor is responsible for providing the correct protection, cable duct and/or conduit and wiring even though the actual installation shall be by another subcontractor.
6. The Telephone Contractor is responsible for interfacing the telephone, PA systems with the System. The Contractor shall utilize interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method, requires not only a physical and mechanical connection; but, includes matching of signal, voltage, and processing levels, with regard to signal quality and impedance. Each interface point shall adhere to all standards described herein for full separation of the Critical Care, Life Safety, and Emergency systems.
7. The telephone equipment and PA interface equipment shall be the interface points for connection of the PA interface cabling from the telephone switch via the System telephone interface unit. The telephone interface unit and PA interface unit shall be provided by the Telephone Contractor.
8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, and comply with the FCC standards for telephone equipment, systems, and service.

9. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
10. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic cable unterminated, unconnected, loose or unsecured.
11. The System shall utilize microprocessor components for all signaling, programming circuits and functions. Program memory shall be non-volatile or protected from erasure during power outages for a minimum of three days.
12. The System shall provide continuous electrical supervision of all telephone switch cabinet mounted equipment, interconnecting cabling, distribution cable plant, and the UPS back up battery and charger to determine change in status and to assist in trouble shooting System faults.
13. All voltages, except for the primary power to the power supply circuits, shall not exceed 30V AC Root Mean Squared (RMS) or 42V direct current (DC).
14. Color code all distribution wiring to conform to the Telephone Industry standard, ANSI/EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record wiring diagrams, to facilitate installation and maintenance. Reference Specification Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.
15. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC Power Distribution System as shown on the Drawings or if not shown on the Drawings consult with the COR regarding a suitable circuit location, prior to bidding.
16. Provide a UPS complete with backup battery for the System to operate and function normally (as if there was no AC power failure) in the event of an AC power failure for a minimum of four hours.

17. All equipment shall function and operate normally from the furnished power source, and also, during input power fluctuations or loss of power for a minimum of four hours.
18. Plug-in connectors shall be provided to connect all equipment, with the exception of interface points. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are an acceptable alternate as long as the cable dress, pairs, shielding, grounding, connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and shall not be approved.
19. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic that matches the equipment item where it is installed. All faceplates shall be constructed of the same material throughout the Facility.
20. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low voltage circuits.

E. Equipment Functional Characteristics

FUNCTIONS	CHARACTERISTICS
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 Hz ±2.0 Hz
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

2.2 EQUIPMENT ITEMS

A. Stand Alone Equipment Rack:

1. The rack shall be constructed of heavy 16 gauge cold rolled steel and have fully adjustable equipment front mounting rails that allows front panel equipment mounting and access. It shall have baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using Facility Service Chief or COR. It shall be floor or wall mounted or mounted on casters as directed by the COR.

2. Technical Characteristics:

Overall Height	2180 MM (85 7/8"), MAXIMUM
Overall Depth	650 mm (25 1/2"), maximum
Overall Width	535 mm (21 1/16"), maximum
Front Panel Opening	484 mm (19 1/16”), EIA horizontal width
Hole Spacing	per EIA

H. Cross-Connection System (CCS) Equipment – Breakout, Termination Connector (or Bulkhead), and Patch Panels, and Connection Assemblies

1. The connector panel(s) shall be made of flat smooth 1/8 inch thick solid aluminum, custom designed, fitted and installed in the cabinet. Bulkhead equipment connectors shall be mounted on the panel to enable all cabinet equipment's signal, control, and coaxial cables to be connected through the panel. Each panel shall be color matched to the cabinet installed.

   a. Voice (or Telephone)

      1) The CCS for voice or telephone service shall be Industry Standard 110 type punch blocks. This represents the minimum requirement for voice or telephone, and control wiring in lieu of patch panels, each being certified for category six service. IDC punch blocks (with internal RJ45 jacks) are acceptable for use in all CCS and shall be specifically designed for category six telecommunications service suitable for the size and type of UTP cable used as described herein. As a minimum punch block strips shall be secured to an OEM designed physical anchoring unit located on a wall in the MTC, IMTC, and TC. However, console, cabinet, rail, panel. mounting is allowed at the OEM recommendation and as approved by the COR. Punch blocks shall not be used for Class II or 120 VAC power wiring.

      2) Technical Characteristics:

Number of horizontal rows	100, minimum
Number of terminals per row	4, minimum
Terminal protector	required for each used or unused terminal
Insulation splicing	required between each row of terminals

b. Fiber optic, and Analog Audio

1) Product reference of a Government Approved (US State Department) type is Telewire, PUP-17 with prepunched chassis mounting holes arranged in two horizontal rows. This panel shall be used for fiber optic, audio, control cable, and Class II Low Voltage Wiring installations when provided with the proper connectors. This panel IS NOT allowed to be used for 120 VAC power connections.

2) Technical Characteristics:

Size	
Height	Two RUs, 89 mm (3.5”) minimum
Width	484 mm (19 1/16”), EIA minimum
Number of connections	12 pairs, minimum
Connectors	
Audio Service	Use RCA 6.35 mm (1/4") Phono, XL or Barrier Strips, surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained)
Control Signal Service	Barrier strips surface mounted with spade lugs (punch block or wire wrap type strips are acceptable alternates for barrier strips as long as system design is maintained)
Low voltage power (class II)	Barrier strips with spade lugs and clear full length plastic cover, surfaced mounted
FIBER OPTIC	“ST” STAINLESS STEEL, FEMALE

c. Mounting Strips and Blocks:

1) Barrier Strips:

a) Barrier strips are approved for AC power, data, voice, and control cable or wires. Barrier strips shall accommodate the size and type of audio spade (or fork type) lugs used with insulating and separating strips between the terminals for securing separate wires in a neat and orderly fashion. Each cable or wire end shall be provided with an audio spade lug, which is connected to an individual screw terminal on the barrier strip. The barrier strips shall be

surface secured to a console, cabinet, rail, panel. 120 VAC power wires shall not be connected to signal barrier strips.

b) Technical Characteristics:

Terminal size	6-32, minimum
Terminal Count	ANY COMBINATION
Wire size	20 AWG, minimum
Voltage handling	100 V, minimum
Protective connector cover	Required for Class II and 120 VAC power connections

2) Solderless Connectors. The connectors (or fork connectors) shall be crimp-on insulated lug to fit a 6-32 minimum screw terminal. The fork connector shall be installed using a standard lug-crimping tool.

3) Punch Blocks. Industry Standard 110 type punch blocks are approved for voice and control wiring at a minimum. Punch blocks shall be specifically designed for the size and type of wire used. Punch block strips shall be secured to a console, cabinet, rail, panel. Punch blocks shall not be used for Class II or 120 VAC power wiring.

4) Wire Wrap Strips. Wire wrap strips (minimum of 0.065" wire wrap) are approved for voice and control wiring and shall meet Industry Standards. Wire wrap strips shall be secured to a cabinet, rail, panel. Wire wrap strips shall not be used for Class II or 120 VAC power wiring.

I. Wire Management System and Equipment:

1. Wire Management System. The system(s) shall be provided as the management center of the respective cable system, CCS, and TC it is incorporated. It shall perform as a platform to house peripheral equipment in a standard relay rack or equipment cabinet. It shall be arrange in a manner as to provide convenient access to all install management and other equipment. All cables and connections shall be at the rear of each system interface to IDC and/or patch panels, punch blocks, wire wrap strips, and/or barrier strip.

2. Wire Management Equipment. The wire management equipment shall be the focal point of each wire management system. It shall provide an orderly interface between outside and inside wires and cables (where

used), distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide a uniform connection media for all System fire retardant wires and cables and other subsystems. It shall be fully compatible and interface to each cable tray, duct, wireway, or conduit used in the system. All interconnection or distribution wires and cables shall enter the system at the top (or from a wireway in the floor) via a overhead protection system and be uniformly routed down either side (or both at the same time) of the frame in side protection system then laterally via a anchoring or routing shelf for termination on the rear of each respective terminating assembly. Each system shall be custom configured to meet the System design and user needs.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

The System shall be provided with a complete cable backbone and building distribution system consisting of copper, fiber optic, and other specified cable and connectors, signal closets, cross connection or terminating systems, telecommunication outlets and interface points as identified in Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING and with technical instructions and approval from the COR.

2.4 INSTALLATION KIT

The kit provided shall include, at a minimum, all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. The Contractor shall turn over all unused and partially opened installation kit boxes, coaxial, fiber-optic and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls and physical installation hardware to the COR. At a minimum, the following installation sub-kits are required:

A. System Grounding:

1. The grounding kit shall include all cable and installation hardware required. All EPBX equipment shall be connected to earth ground via internal building wiring, according to the NEC.

2. This includes:
   a. Voice Cable Shields
   b. Control Cable Shields
   c. Cable Trays
   d. Equipment Racks
   e. Equipment Cabinets
   f. Conduits
   g. Cable Duct
   h. Cable Trays
   i. Power Panels
   j. Connector Panels
   k. Grounding Blocks

B. Wire and Cable. The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels required to accomplish a neat and orderly installation.

C. Conduit, Cable Duct and Cable Tray. The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

D. Equipment Interface. The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the System with the identified sub-system(s) according to the OEM requirements and this document.

E. Labels. The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, record wiring diagrams, and this document.

F. Documentation. The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the System documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment model and serial identification numbers. The COR shall inventory the EPBX equipment at the time of delivery and reject items that do not conform to this requirement.
2. Storage and Handling: Store and protect equipment in a manner which shall preclude damage as directed by the COR.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total System in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, telephone outlets, and pads for minimizing interference and for balancing the amplifiers and distribution system(s). Items used for balancing and minimizing interference shall be able to pass telephone signals in the frequency bands selected, in the directions specified, with low loss, and high isolation and with minimum delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure correct termination, isolation, impedance match and signal level balance at each telephone outlet.
5. All lines shall be terminated in a suitable manner to facilitate future expansion of the System.
6. All vertical and horizontal copper and fiber optic*, and coaxial* lines shall be terminated so shall require modifications of the system EPBX or signal closet equipment only.

7. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the system, and shall be devices designed for the purpose of terminating fiber optic or twisted pair, and coaxial cables carrying telephone, and analog video signals in telephone, and analog systems.
8. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks. Provide a minimum of two keys for each lock.
9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks. Provide a minimum of two keys for each lock.

C. Equipment Assembly:

1. Cabinets:
   a. Each enclosure shall be: Floor or wall mounted with standard knockout holes for conduit connection or cable entrance; provide for ventilation of the equipment; have front and rear locking doors (except, wall mounted cabinets that require only a front locking door); power outlet strip(s), bulkhead connector and patch panel(s).
   b. Each enclosure shall be equipped with a quiet fan and nondisposable air filter.
   c. Enclosures and stand alone racks shall be installed plumb and square. Each shall be permanently attached to the building structure and be held firmly in place as approved by the COR.
   d. Rack mounted equipment shall be installed on the enclosure's equipment adjustable mounting racks with equipment normally requiring adjustment or observation mounted so operational adjustment(s) can be conveniently made. Heavy equipment shall be mounted with rack slides or rails allowing servicing from the front of the enclosure. Heavy equipment shall not depend only upon front panel mounting screws for support. Equipment shall be provided with sufficient cable slack to permit servicing by removal of the installed equipment from the front of the enclosure. A color matched blank panel (spacer) of 44 mm (1.75 inches) high, shall be installed between each piece of equipment (active or passive) to insure adequate air circulation. The enclosure shall be designed for efficient equipment cooling and air ventilation.

e. Provide 380 mm (15 inches) of front vertical space opening for additional equipment. Install color matched blank panels to cover any unused enclosure openings.

f. Signal connector, patch, and bulkhead panels (i.e. PA, telephone, control) shall be connected so that outputs from each source, device or system component shall enter the panel at the top row of jacks, beginning left to right as viewed from the front. These shall be called "inputs". Each connection to a load, device or system component shall exit the panel at the bottom row of jacks, beginning left to right as viewed from the front. These shall be called "outputs".

1) Equipment located indoors shall be installed in metal racks or enclosures with hinged doors and be accessible for maintenance without interference to other nearby equipment.

2) Cables shall enter the equipment racks or enclosures in a manner that allows all doors or access panels to open and close without disturbing or damaging the cables.

3) All distribution hardware shall be securely mounted in a manner that allows access to the connections for testing and provides sufficient room for the doors or access panels to open and close without disturbing the cables.

D. Conduit, Cables And Wiring, Cable Tray, Raceways, Signal Ducts.

1. General:

a. The Contractor shall employ the latest installation practices and materials.

b. All cables shall be installed in conduit and/or signal ducts. Conduits shall be installed in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

c. Ensure that Telephone, and PA Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

3.2 PROOF OF PERFORMANCE TESTS

A. Interim Inspection:

1. An interim inspection of the installed equipment shall be conducted in the presence of the COR prior to the proof of performance testing. This inspection shall verify that the equipment provided, adheres to the installation requirements of this document.

2. The Contractor shall have 50% of the system equipment installed to include interface, origination and junction enclosures powered with the permanent AC wiring, outlets, conduit and cables, before the interim inspection can take place.
3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 7 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection shall be required before permitting the Contractor to continue with the System installation.
5. The COR in conjunction with PE shall determine if an additional inspection is required, or if the Contractor shall be allowed to proceed with the installation. In either case, re-inspection of deficiencies noted during the interim inspection(s), shall be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The COR shall ensure all test documents shall become a part of the Systems record wiring diagrams.

B. Pretesting. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.

C. Pretesting Procedure. During the System pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the System performance requirements of this document. The Contractor shall measure and record the aural carrier levels of each system telephone, at each of the following points in the system:
1. Local Exchange Company (LEC) Inputs.
2. EPBX inputs and outputs;
3. MDU, BIU, amplifiers, channel processor and converter inputs and outputs.
4. PBX output S/NR for each telephone.
5. Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
6. Four copies of the recorded system pretest measurements shall be submitted, along with the pretest certification, to the COR. The COR

shall forward three copies of the pretest documents and a copy of the certification to the PM.

D. Pretesting Certification. After pretesting the System, the Contractor shall notify the COR, in writing, that the system is ready for proof of performance testing in the presence of a Government Representative, and that it meets all requirements stated in this document. The Contractor as described herein shall accomplish submission of this notification of system readiness no later than twenty (20) working days prior to the beginning of the scheduled Government proof of performance test. Failure of the Contractor to comply with these pretest requirements, shall be grounds for automatically canceling the scheduled acceptance test.

E. Acceptance Test

1. After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, the Contractor shall schedule an acceptance test date and give the COR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance. The test shall verify that the total System meets all the requirements of this document under operating conditions, and complies with all system performance standards listed herein. The notification of acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all the operational requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of the system testing, and which cannot be repaired within four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to effect repairs, shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.

F. Acceptance Test Procedure:

1. Mechanical and Physical Inspection:
   a. The Government Representative shall tour all major areas where the System and all sub-systems are located to insure they are completely and properly installed in place and are operationally ready for proof of performance acceptance testing. A system inventory including available spare parts shall be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
   b. The System diagrams, record drawings, equipment manuals, AutoCAD Disks, intermediate and pretest results shall be formally inventoried and reviewed.
   c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.
2. Subsystem Operational Test:
   a. After the Mechanical and Physical Inspection, the Contractor shall perform an operational test of each sub-system to verify that all equipment is properly connected, interfaced and is functionally operational to meet the requirements of this document. If any sub-system is not functionally ready, that sub-system shall be declared unacceptable and all testing shall be terminated. At this point, the Contractor shall be permitted one hour to correct the deficiencies.
   b. It shall be mutually agreed upon, at this time, to wait one hour or to commence testing of the next sub-system.
   c. Repeated failures of sub-system testing or total system testing, which results in a cumulative time of four hours to effect repairs, shall be grounds for declaring the entire system unacceptable and all testing to be terminated. Retesting shall be rescheduled at the convenience of the Government.
3. Sub-system Performance Test: After the operational test, each sub-system shall be checked to verify that all performance requirements and standards are met. The performance requirements shall be verified using the necessary test equipment. A spectrum analyzer, signal level meter and BERT shall be used to verify there are no visible signal distortions, such as intermodulation, beats appearing on any received or generated telephone.

4. Total System Test: The testing shall proceed until the System and sub-systems have been operationally and functionally tested and accepted. The total System tests shall verify that the requirements have been met for all system signals as described herein.
5. Individual Item Test: The Government Representative shall select individual items of equipment for detailed proof-of-performance testing. The item(s) selected shall meet or exceed the minimum requirements of the specification.
6. Interface Cable Sub-system: To ensure that the System meets all performance requirements, a minimum of 75% of the System outlets and interface points shall be checked. Additionally, each sub-system interface, junction, and connection point or location shall be checked. Each distribution active and passive item of equipment, signal input(s) and output(s) shall be tested.
7. Distribution Cable Plant Sub-system: For specific distribution testing instructions refer to Section 27 15 00, COMMUNICATIONS HORIZONTAL CABLING.

G. Test Conclusion:
1. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the COR. Any retesting to comply with these specifications shall be done at the Contractor's expense.
2. If the System is declared unacceptable without conditions, all rescheduled retest expenses shall be born by the Contractor as described herein.

3.3 TRAINING

A. Furnish the services of an OEM trained and certified engineer or technician for two eight-hour classes to instruct designated Facility maintenance personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the telephone system and equipment.

B. Also, furnish the services of an OEM trained and certified engineer or technician, familiar with the functions and operation of the System and equipment, for two eight-hour periods to train designated Facility IRM personnel. Instructions shall be provided for staff personnel in each area where the System is installed under this contract. When multiple areas are involved, classes shall be grouped. Periods of training shall

be coordinated with the COR. The COR shall coordinate with the Facility to ensure all shifts receive the required training. Each session shall include instructions utilizing “hands-on” operation and functions of the system.

C. Before the System can be accepted by VA, this training shall be accomplished. Training shall be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

- - E N D - -

SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.

B. Furnish and install fully functional electronic safety and security cabling system(s), equipment and approved accessories in accordance with the specification section(s), drawing(s), and referenced publications. Capacities and ratings of cable and other items and arrangements for the specified items are shown on each system's required Bill of Materials (BOM) and verified on the approved system drawing(s). If there is a conflict between contract's specification(s) and drawings(s), the contract's specification requirements shall prevail.

C. The Contractor shall provide a fully functional and operating ESS, programmed, configured, documented, and tested as required herein and the respective Safety and Security System Specification(s). The Contractor shall provide calculations and analysis to support design and engineering decisions as specified in submittals. The Contractor shall provide and pay all labor, materials, and equipment, sales and gross receipts and other taxes. The Contractor shall secure and pay for plan check fees, permits, other fees, and licenses necessary for the execution of work as applicable for the project. Give required notices; the Contractor shall comply with codes, ordinances, regulations, and other legal requirements of public authorities, which bear on the performance of work.

D. The Contractor shall provide an ESS, installed, programmed, configured, documented and tested. The security system shall include physical access control, intrusion detection, duress alarms, elevator control interface, video assessment and surveillance, video recording and storage, delayed egress, personal protection system, intercommunication system, fire alarm interface, equipment cabinetry, dedicated photo badging system and associated live camera, report printer, photo badge printer, and uninterruptible power supplies (UPS) interface. Operator training shall not be required as part of the Security Contractors scope and shall be provided by the Owner. The Security Contractor shall still be required to provide necessary maintenance and troubleshooting manuals as well as submittals as identified herein. The work shall include the procurement and installation of electrical wire and cables, the installation and testing of all system components. Inspection, testing,

demonstration, and acceptance of equipment, software, materials, installation, documentation, and workmanship, shall be as specified herein. The Contractor shall provide all associated installation support, including the provision of primary electrical input power circuits.

E. Repair Service Replacement Parts On-site service during the warranty period shall be provided as specified under "Emergency Service". The Contractor shall guarantee all parts and labor for a term of one (1) year, unless dictated otherwise in this specification from the acceptance date of the system as described in Part 5 of this Specification. The Contractor shall be responsible for all equipment, software, shipping, transportation charges, and expenses associated with the service of the system for one (1) year. The Contractor shall provide 24-hour telephone support for the software program at no additional charge to the owner. Software support shall include all software updates that occur during the warranty period.

F. Section Includes:
   1. Description of Work for Electronic Security Systems,
   2. Electronic security equipment coordination with relating Divisions,
   3. Submittal Requirements for Electronic Security,
   4. Miscellaneous Supporting equipment and materials for Electronic Security,
   5. Electronic security installation requirements.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.

D. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.

E. Section 14 21 00 - ELECTRIC TRACTION ELEVATORS. Requirements for elevators.

F. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.

G. Section 26 05 19 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.

H. Section 26 05 33 – RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.

I. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.

J. Section 26 56 00 - EXTERIOR LIGHTING. Requirements for perimeter lighting.

K. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

L. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

M. Section 28 05 28 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

1.3 DEFINITIONS

A. AGC: Automatic Gain Control.

B. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.

C. BICSI: Building Industry Consulting Service International.

D. CCD: Charge-coupled device.

E. Central Station: A PC with software designated as the main controlling PC of the security access system. Where this term is presented with initial capital letters, this definition applies.

F. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solid-bottom channel section.

G. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

H. CPU: Central processing unit.

I. Credential: Data assigned to an entity and used to identify that entity.

J. DGP: Data Gathering Panel – component of the Physical Access Control System capable to communicate, store and process information received from readers, reader modules, input modules, output modules, and Security Management System.

K. DTS: Digital Termination Service: A microwave-based, line-of-sight communications provided directly to the end user.

L. EMI: Electromagnetic interference.

M. EMT: Electric Metallic Tubing.

N. ESS: Electronic Security System.

O. File Server: A PC in a network that stores the programs and data files shared by users.

P. GFI: Ground fault interrupter.

Q. IDC: Insulation displacement connector.

R. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered

as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

S. I/O: Input/Output.

T. Intrusion Zone: A space or area for which an intrusion shall be detected and uniquely identified, the sensor or group of sensors assigned to perform the detection, and any interface equipment between sensors and communication link to central-station control unit.

U. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

J. LAN: Local area network.

W. LCD: Liquid-crystal display.

X. LED: Light-emitting diode.

Y. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.

Z. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

AA. M-JPEG:Motion - Joint Photographic Experts Group.

BB. MPEG: Moving picture experts group.

CC. NEC: National Electric Code

DD. NEMA: National Electrical Manufacturers Association

EE. NFPA: National Fire Protection Association

FF. NTSC: National Television System Committee. GG.

NRTL: Nationally Recognized Testing Laboratory.

HH. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

II. PACS: Physical Access Control System; A system comprised of cards, readers, door controllers, servers and software to control the physical ingress and egress of people within a given space

JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).

LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.

MM. RCDD: Registered Communications Distribution Designer.

NN. RFI: Radio-frequency interference.

OO. RIGID: Rigid conduit is galvanized steel tubing, with a tubing wall that is thick enough to allow it to be threaded.

PP. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.

QQ. RS-485: An TIA/EIA standard for multipoint communications.

RR. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

SS. SMS: Security Management System – A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

VV. UPS: Uninterruptible Power Supply

WW. UTP: Unshielded Twisted Pair

XX. Workstation: A PC with software that is configured for specific limited security system functions.

1.4 QUALITY ASSURANCE

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of three years' experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references shall include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of three continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within a two hour drive of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The COR reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
3. Cable installer shall have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which shall render

satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 GENERAL ARANGEMENT OF CONTRACT DOCUMENTS

A. The Contract Documents supplement to this specification indicates approximate locations of equipment. The installation and/or locations of the equipment and devices shall be governed by the intent of the design; specification and Contract Documents, with due regard to actual site conditions, recommendations, ambient factors affecting the equipment and operations in the vicinity. The Contract Documents are diagrammatic and do not reveal all offsets, bends, elbows, components, materials, and other specific elements that shall be required for proper installation. If any departure from the contract documents is deemed necessary, or in the event of conflicts, the Contractor shall submit details of such departures or conflicts in writing to the owner or owner's representative for his or her comment and/or approval before initiating work.

B. Anything called for by one of the Contract Documents and not called for by the others shall be of like effect as if required or called by all, except if a provision clearly designed to negate or alter a provision contained in one or more of the other Contract Documents shall have the intended effect. In the event of conflicts among the Contract Documents, the Contract Documents shall take precedence in the following order: the Form of Agreement; the Supplemental General Conditions; the Special Conditions; the Specifications with attachments; and the drawings.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval shall not be permitted at the job site.

C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals shall not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

D. The submittals shall include the following:
   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   2. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

E. Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth these requirements shall be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted. Additional general provisions are as follows:
   1. The Contractor shall schedule submittals in order to maintain the project schedule.
   2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which shall be detrimental to successful performance of the completed work or system.
   3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware) which are required to produce an accurate and detailed depiction of the project.
   4. Manufacturer's information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for COR and Contractor review stamps.
   5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards CAD Standard Application Guide, and VA BIM Guide. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS SHALL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy

standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the COR for approval before the initiation of work.

6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
   a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
      1) Where two (2) or more binders are necessary to accommodate data; correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and/or maintenance of the component or system.
      2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.
   b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
   c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
   d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
   e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.
      1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.
      2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the

drawing title, description of contents and drawing location at the appropriate location of the manual.

3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16" tall.

f. Manual Content:

1) Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2) Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3) The manuals shall include:

a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.

b) A control sequence describing start-up, operation, and shutdown.

c) Description of the function of each principal item of equipment.

d) Installation and maintenance instructions.

e) Safety precautions.

f) Diagrams and illustrations.

g) Testing methods.

h) Performance data.

i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.

j) Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.
h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.
i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.
j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.
k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.
l. Manufacturer's Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract

Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.

m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.

n. Calculations: Provide a section for circuit and panel calculations.

o. Loading Sheets: Provide a section for DGP Loading Sheets.

p. Certifications: Provide section for Contractor's manufacturer certifications.

7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.

8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.

9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

F. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization.

Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:
   a. General – Drawings shall conform to VA CAD Standards Guide. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.
   b. Cover Sheet – Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
   c. General Information Sheets – General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
   d. Floor Plans – Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
      1) Security devices by symbol,
      2) The associated device point number (derived from the loading sheets),
      3) Wire & cable types and counts
      4) Conduit sizing and routing
      5) Conduit riser systems
      6) Device and area detail call outs
   e. Architectural details – Architectural details shall be produced for each device mounting type (door details for EECS and IDS, Intrusion Detection system (motion sensor, vibration, microwave Motion Sensor and Camera mounting,
   f. Riser Diagrams – Contractor shall provide a riser diagram indicating riser architecture and distribution of the SMS throughout the facility (or area in scope).
   g. Block Diagrams – Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., electronic entry control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.

h. Interconnection Diagrams – Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:

1) Panel Assembly Detail – For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
2) Panel Details – Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
3) Device Mounting Details – Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
4) Details of connections to power supplies and grounding
5) Details of surge protection device installation
6) Sensor detection patterns – Each system sensor shall have associated detection patterns.
7) Equipment Rack Detail – For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCI wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
8) Equipment Room – Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.

j. Electrical Panel Schedule – Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.

k. Door Schedule - A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:
   1) Item Number
   2) Door Number (Derived from A/E Drawings)
   3) Floor Plan Sheet Number
   4) Standard Detail Number
   5) Door Description (Derived from Loading Sheets)
   6) Data Gathering Panel Input Number
   7) Door Position or Monitoring Device Type & Model Number
   8) Lock Type, Model Number & Power Input/Draw (standby/active)
   9) Card Reader Type & Model Number
   10) Shunting Device Type & Model Number
   11) Sounder Type & Model Number
   12) Manufacturer
   13) Remarks column indicating special notes or door configurations

2. Section II - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.

3. Section III - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment shall operate as a system to meet the performance requirements of this specification. The data package shall include the following:
   a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.
   b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
   c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.

4. Section IV - Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

G. Group II Technical Data Package

1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the COR documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COR.
2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including:
   a. Baseline configuration
   b. Access levels
   c. Schedules (intrusion detection, physical access control, holidays)
   d. Badge database
   e. System monitoring and reporting (unit level and central control)
   f. Naming conventions and descriptors

H. Group III Technical Data Package

1. Development of Test Procedures: The Contractor shall prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor shall deliver the test procedures to the COR for approval at least 60 calendar days prior to the requested test date.

I. Group IV Technical Data Package

1. Performance Verification Test
   a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the COR for approval. The Contractor shall schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and

endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.

2. Training Documentation
   a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.
3. System Configuration and Data Entry:
   a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated into the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
      1) Physical Access control system components,
      2) All intrusion detection system components,
      3) Video surveillance, control and recording systems,
      4) Intercom systems components,
      5) All other security subsystems shown in the contract documents.
   b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
   c. Refer to Part 3 for system programming requirements and planning guidelines.
4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points

installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor's field surveys, and all other pertinent information in the Contractor's possession to complete the graphics. The Contractor shall identify and request from the COR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the COR for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.

J. Group V Technical Data Package: Final copies of the manuals shall be delivered to the COR as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature shall be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:

a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.

3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
   a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.
4. Operator's Manual: The operator's manual shall fully explain all procedures and instructions for the operation of the system, including:
   a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands' alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the COR a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.

8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
   a. Equipment and/or system function.
   b. Operating characteristics.
   c. Limiting conditions.
   d. Performance curves.
   e. Engineering data and test.
   f. Complete nomenclature and number of replacement parts.
   g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
   h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
   i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
   j. Manufacturer equipment and systems maintenance manuals are permissible.
9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor shall provide access to redline documents anytime during the project for review and inspection by the COR or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor shall submit the Master Redline document to the COR for review and approval of all changes or modifications to the documents. Each sheet shall have COR initials indicating authorization to produce "As Built" documents. Field

drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COR. As with master relines, Contractor shall maintain record specifications for COR review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention shall be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:
    a. Certificates received instead of labels on bulk products.
    b. Testing and qualification of tradesmen. ("Contractor's Qualifications")
    c. Documented qualification of installation firms.

d. Load and performance testing.
e. Inspections and certifications.
f. Final inspection and correction procedures.
g. Project schedule

13. Record Construction Documents (Record As-Built)
    a. Upon project completion, the contractor shall submit the project master redlines to the COR prior to development of Record construction documents. The COR shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the COR, the COR shall initial and date each sheet and turn redlines over to the contractor for as built development.
    b. The Contractor shall provide the COR a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COR. If, in the opinion of the COR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.
    c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COR. The Contractor shall organize into bound and labeled sets for the COR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security

closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes shall be shown if larger than 100mm (4 inch).

K. FIPS 201 Compliance Certificates

1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
   a. Card Readers

L. Approvals shall be based on complete submission of manuals together with shop drawings.

M. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit and pathway coupling, bushing and termination fitting.
3. Conduit hangers, clamps and supports.
4. Duct sealing compound.

N. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

C. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

CP-01-00.....Control Panel Standard-Features for False Alarm Reduction

PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

330-09.....Electrical Performance Standards for CCTV Cameras

375A-76.....Electrical Performance Standards for CCTV Monitors

E. American National Standards Institute (ANSI):

ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems

F. American Society for Testing and Materials (ASTM)

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

G. Architectural Barriers Act (ABA), 1968

H. Department of Justice: American Disability Act (ADA)

28 CFR Part 36-2010 ADA Standards for Accessible Design

I. Department of Veterans Affairs:

VHA National CAD Standard Application Guide, 2006

VA BIM Guide, V1.0 10

J. Federal Communications Commission (FCC):

(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

K. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

L. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

M. Government Accountability Office (GAO):

GAO-03-8-02.....Security Responsibilities for Federally Owned and Leased Facilities

N. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

O. Institute of Electrical and Electronics Engineers (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

802.3af-08.....Power over Ethernet Standard

802.3at-09 .....Power over Ethernet (PoE) Plus Standard C2-07.....National Electrical Safety Code

C62.41-02.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

C95.1-05.....Standards for Safety Levels with Respect to Human Exposure in Radio Frequency Electromagnetic Fields

P. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security and commands for interchange

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards

Operating at 13.56 MHz in up to 5 inches distance

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance

19794.....Information technology - Biometric data interchange formats

Q. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

R. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

S. National Fire Protection Association (NFPA):

70-11..... National Electrical Code (NEC)

731-08.....Standards for the Installation of Electric Premises Security Systems 99-

2005.....Health Care Facilities

T. National Institute of Justice (NIJ)

0601.02-03.....Standards for Walk-Through Metal Detectors for use in Weapons Detection

0602.02-03.....Hand-Held Metal Detectors for Use in Concealed Weapon and Contraband Detection

U. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification

Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification

Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification

Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers

Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines

Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-104A....Scheme for PIV Visual Card Topography

V. Occupational and Safety Health Administration (OSHA):

29 CFR 1910.97.....Nonionizing radiation

W. Section 508 of the Rehabilitation Act of 1973

X. Security Industry Association (SIA):

AG-01 .....Security CAD Symbols Standards

Y. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

44-05.....Thermoset-Insulated Wires and Cables

50-07.....Enclosures for Electrical Equipment

83-08.....Thermoplastic-Insulated Wires and Cables

294-99.....The Standard of Safety for Access Control System Units

305-08.....Standard for Panic Hardware

360-09.....Liquid-Tight Flexible Steel Conduit

444-08.....Safety Communications Cables

464-09.....Audible Signal Appliances

467-07.....Electrical Grounding and Bonding Equipment

486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-04.....Splicing Wire Connectors

486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable 514A-

04.....Metallic Outlet Boxes

514B-04.....Fittings for Cable and Conduit

51-05.....Schedule 40 and 80 Rigid PVC Conduit

609-96.....Local Burglar Alarm Units and Systems

634-07.....Standards for Connectors with Burglar-Alarm Systems

636-01.....Standard for Holdup Alarm Units and Systems

639-97.....Standard for Intrusion-Detection Units

651-05.....Schedule 40 and 80 Rigid PVC Conduit

651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit

752-05.....Standard for Bullet-Resisting Equipment

797-07.....Electrical Metallic Tubing

827-08.....Central Station Alarm Services

1037-09.....Standard for Anti-theft Alarms and Devices

1635-10.....Digital Alarm Communicator System Units

1076-95.....Standards for Proprietary Burglar Alarm Units and Systems

1242-06.....Intermediate Metal Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

1981-03.....Central Station Automation System

2058-05.....High Security Electronic Locks

60950.....Safety of Information Technology Equipment

60950-1.....Information Technology Equipment - Safety - Part 1: General Requirements

Z. Uniform Federal Accessibility Standards (UFAS) 1984

AA United States Department of Commerce:

Special Pub 500-101 ....Care and Handling of Computer Magnetic Storage Media

1.8 COORDINATION

A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.

2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways shall be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.9 MAINTENANCE & SERVICE

A. Emergency Service

1. The owner shall initiate service calls, during the warranty period, under the general construction warrant clause of 52.246-21 and 852.246-74 (i.e. defect in equipment, material, design or workmanship) and not under any other conditions. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
   a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from notification. Catastrophic system failures are defined as any system failure that the Owner determines shall place the facility(s) at increased risk.
   b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

B. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the COR. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the COR. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

C. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.10 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.11 DELIVERY, STORAGE, & HANDLING

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:

1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy craft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

B. Central Station, Workstations, and Controllers:

1. Store in temperature and humidity controlled environment in original manufacturer's sealed containers. Maintain ambient temperature

between 10 to 30 deg C (50 to 85 deg F), and not more than 80 percent relative humidity, non-condensing.

2. Open each container; verify contents against packing list, and file copy of packing list, complete with container identification for inclusion in operation and maintenance data.
3. Mark packing list with designations which have been assigned to materials and equipment for recording in the system labeling schedules generated by cable and asset management system.
4. Save original manufacturer's containers and packing materials and deliver as directed under provisions covering extra materials.

1.12 PROJECT CONDITIONS

A. Environmental Conditions: System shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:

1. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of 2 to 50 deg C (36 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 1 enclosure.
2. Interior, Uncontrolled Environment: System components installed in non-temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of -18 to 50 deg C (0 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 4X enclosures.
3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient conditions of -34 to 50 deg C (-30 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation where exposed to rain as specified in NEMA 250, winds up to 137 km/h (85 mph) and snow cover up to 610 mm (24 in) thick. NEMA 250, Type 4X enclosures.
4. Hazardous Environment: System components located in areas where fire or explosion hazards shall exist because of flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers shall be rated, listed, and installed according to NFPA 70.
5. Corrosive Environment: For system components subjected to corrosive fumes, vapors, and wind-driven salt spray in coastal zones, provide NEMA 250, Type 4X enclosures.

B. Security Environment: Use vandal resistant enclosures in high-risk areas where equipment shall be subject to damage.

C. Console: All console equipment shall, unless noted otherwise, be rated for continuous operation under ambient environmental conditions of 15.6 to 29.4 deg C (60 to 85 deg F) and a relative humidity of 20 to 80 percent.

1.13 EQUIPMENT AND MATERIALS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.14 ELECTRICAL POWER

A. Electrical power of 120 Volts Alternating Current (VAC) shall be indicated on the Division 26 drawings. Additional locations requiring primary power required by the security system shall be shown as part of these contract documents. Primary power for the security system shall be configured to switch to emergency backup sources automatically if

interrupted without degradation of any critical system function. Alarms shall not be generated as a result of power switching, however, an indication of power switching on (on-line source) shall be provided to the alarm monitor. The Security Contractor shall provide an interface (dry contact closure) between the PACS and the Uninterruptible Power Supply (UPS) system so the UPS trouble signals and main power fail appear on the PACS operator terminal as alarms.

B. Failure of any on-line battery shall be detected and reported as a fault condition. Battery backed-up power supplies shall be provided sized for 8 hours of operation at actual connected load. Requirements for additional power or locations shall be included with the contract to support equipment and systems offered. The following minimum requirements shall be provided for power sources and equipment.

1. Emergency Generator
   a. Report Printers: Unit Control Room
   b. Video Monitors: Unit Control Room
   c. Intercom Stations
   d. Radio System
   e. Lights: Unit Control Room, Equipment Rooms, & Security Offices
   f. Outlets: Security Outlets dedicated to security equipment racks or security enclosure assemblies.
   g. Security Device Power Supplies (DGP, VASS, Card Access, Lock Power) powered from the security closets or remotely: various locations
   h. Telephone/Radio Recording Equipment: Unit Control Room.
   i. VASS Camera Power Supplies: Security Closets
   j. VASS Pan/Tilt Units: Various Locations
   k. VASS Outdoor Housing Heaters and Blowers: Various Sites
   l. Intercom Master Control System
   m. Fiber Optic Receivers/Transmitters
   n. Outlets that charge handheld radios
2. Uninterruptible Power Supply (UPS) on Emergency Power
   a. The following 120VAC circuits shall be provided by others. The Security Contractor shall coordinate exact locations with the Electrical Contractor:
      1) Security System Monitors and Keyboards: Control Room
      2) CPU: Control Equipment Room
      3) Communications equipment: Control Equipment Room and various sites.
      4) All equipment Room racked equipment.

1.15 TRANSIENT VOLTAGE SUPPRESSION, POWER SURGE SUPPLESION, & GROUNDING

A. Transient Voltage Surge Suppression: All cables and conductors extending beyond building façade, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage Surge Suppression (TVSS) protection. The TVSS device shall be UL listed in accordance with Standard TIA 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 914.4 mm (3 ft) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode to verify there is no interference.

1. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
2. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
3. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B.
4. Operating Temperature and Humidity: -40 to 85 deg C (-40 to 185 deg F), 0 to 95 percent relative humidity.

B. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. To ensure the operation of over current devices, such as fuses, circuit breakers, and relays, underground-fault conditions.
2. Security Contractor shall engineer and provide proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards referenced in this document.
3. Principal grounding components and features. Include main grounding buses and grounding and bonding connections to service equipment.
4. Details of interconnection with other grounding systems. The lightning protection system shall be provided by the Security Contractor.
5. Locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.

7. Any cable that is shielded shall require a ground in accordance with the best practices of the trade and manufactures installation instructions.
8. Protection shall be provided at both ends of cabling.

1.16 COMPONENT ENCLOSURES

A. Construction of Enclosures

1. Consoles, power supply enclosures, detector control and terminal cabinets, control units, wiring gutters, and other component housings, collectively referred to as enclosures, shall be so formed and assembled as to be sturdy and rigid.
2. Thickness of metal in-cast and sheet metal enclosures of all types shall not be less than those in Tables I and II, UL 611. Sheet steel used in fabrication of enclosures shall be not less than 14 gauge. Consoles shall be 16-gauge.
3. Doors and covers shall be flanged. Enclosures shall not have pre-punched knockouts. Where doors are mounted on hinges with exposed pins, the hinges shall be of the tight pin type or the ends of hinge pins shall be tack welded to prevent removal. Doors having a latch edge length of less than 609.6 mm (24 in) shall be provided with a single construction core. Where the latch edge of a hinged door is more than 609.6 mm (24 in) or more in length, the door shall be provided with a three-point latching device with construction core; or alternatively with two, one located near each end.
4. Any ventilator openings in enclosures and cabinets shall conform to the requirements of UL 611. Unless otherwise indicated, sheet metal enclosures shall be designed for wall mounting with tip holes slotted. Mounting holes shall be in positions that remain accessible when all major operating components are in place and the door is open, but shall be in accessible when the door is closed.
5. Covers of pull and junction boxes provided to facilitate initial installation of the system shall be held in place by tamper proof Torx Center post security screws. Stenciled or painted labels shall be affixed to such boxes indicating they contain no connections. These labels shall not indicate the box is part of the Electronic Security System (ESS).

B. Consoles & Equipment Racks: All consoles and vertical equipment racks shall include a forced air-cooling system to be provided by others.

1. Vertical Equipment Racks:
   a. The forced air blowers shall be installed in the vented top of each cabinet and shall not reduce usable rack space.

b. The forced air fan shall consist of one fan rated at 105 CFM per rack bay and noise level shall not exceed 55 decibels.

c. Vertical equipment racks shall be provided with full sized clear plastic locking doors and vented top panels as shown on contract drawings.

2. Console racks:

a. Forced air fans shall be installed in the top rear of each console bay. The forced air fan shall consist of one fan rated at 105 CFM mounted to a 133mm vented blank panel the noise level of each fan shall not exceed 55 decibels. The fans shall be installed so air is pulled from the bottom of the rack or cabinet and exhausted out the top.

b. Console racks shall be provided with flush mounted hinged rear doors with recessed locking latch on the bottom and middle sections of the consoles. Provide code access to support wiring for devices located on the work surfaces.

C. Tamper Provisions and Tamper Switches:

1. Enclosures, cabinets, housings, boxes and fittings or every product description having hinged doors or removable covers and which contain circuits, or the integrated security system and its power supplies shall be provided with cover operated, corrosion-resistant tamper switches.

2. Tamper switches shall be arranged to initiate an alarm signal that shall report to the monitoring station when the door or cover is moved. Tamper switches shall be mechanically mounted to maximize the defeat time when enclosure covers are opened or removed. It shall take longer than 1 second to depress or defeat the tamper switch after opening or removing the cover. The enclosure and tamper switch shall function together in such a manner as to prohibit direct line of sign to any internal component before the switch activates.

3. Tamper switches shall be inaccessible until the switch is activated. Have mounting hardware concealed so the location of the switch cannot be observed from the exterior of the enclosure. Be connected to circuits which are under electrical supervision at all times, irrespective of the protection mode in which the circuit is operating. Be spring-loaded and held in the closed position by the door or cover and be wired so they break the circuit when the door cover is disturbed. Tamper circuits shall be adjustable type screw sets and shall be adjusted by the contractor to eliminate nuisance alarms associated with incorrectly mounted tamper device shall

annunciate prior to the enclosure door opening (within 1/4 " tolerance. The tamper device or its components shall not be visible or accessing with common tools to bypass when the enclosure is in the secured mode.

4. The single gang junction boxes for the portrait alarming and pull boxes with less than 102 square mm shall not require tamper switches.
5. All enclosures over 305 square mm shall be hinged with an enclosure lock.
6. Control Enclosures: Maintenance/Safety switches on control enclosures, which shall be opened to make routing maintenance adjustments to the system and to service the power supplies, shall be push/pull-set automatic reset type.
7. Provide one (1) enclosure tamper switch for each 609 linear mm of enclosure lock side opening evenly spaced.
8. All security screws shall be Torx-Post Security Screws.
9. The contractor shall provide the owner with two (2) torx-post screwdrivers.

1.17 ELECTRONIC COMPONENTS

A. All electronic components of the system shall be of the solid-state type, mounted on printed circuit boards conforming to UL 796. Boards shall be plug-in, quick-disconnect type. Circuitry shall not be so densely placed as to impede maintenance. All power-dissipating components shall incorporate safety margins of not less than 25 percent with respect to dissipation ratings, maximum voltages, and current-carrying capacity.

1.18 SUBSTITUTE MATERIALS & EQUIPMENT

A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

B. In addition to this Section the Security Contractor shall also reference Section II, Products and associated divisions. The COR shall have final authority on the authorization or refusal of substitutions. If there are no proposed substitutions, a statement in writing from the Contractor shall be submitted to the COR stating same. In the preparation of a list of substitutions, the following information shall be included, as a minimum:

1. Identity of the material or devices specified for which there is a proposed substitution.
2. Description of the segment of the specification where the material or devices are referenced.
3. Identity of the proposed substitute by manufacturer, brand name, catalog or model number and the manufacturer's product name.
4. A technical statement of all operational characteristic expressing equivalence to items to be substituted and comparison, feature-by-feature, between specification requirements and the material or devices called for in the specification; and Price differential.

C. Materials Not Listed: Furnish all necessary hardware, software, programming materials, and supporting equipment required to place the specified major subsystems in full operation. Note that some supporting equipment, materials, and hardware shall not be described herein. If the Government specifies and requires specific equipment from certain manufacturers in the specifications and/or drawings some equipment, materials and hardware shall not be contained in either the Contract Documents or these written specifications, but are required by the manufacturer for complete operation according to the intent of the design and these specifications. In such cases, the COR shall be given the opportunity to approve the additional equipment, hardware and materials that shall be fully identified in the bid and in the equipment list submittal. The COR shall be consulted in the event there is any question about which supporting equipment, materials, or hardware is intended to be included.

D. Response to Specification: The Contractor shall submit a point-by-point statement of compliance with each paragraph of the security specification. The statement of compliance shall list each paragraph by number and indicate “COMPLY” opposite the number for each paragraph where the Contractor fully complies with the specification. Where the proposed system cannot meet the requirements of the paragraph, and does not offer an equivalent solution, the offers shall indicate “DOES NOT COMPLY” opposite the paragraph number. Where the proposed system does not comply with the paragraph as written, but the bidder feels it shall accomplish the intent of the paragraph in a manner different from that described, the offers shall indicate “COMPARABLE”. The offers shall include a statement fully describing the “comparable” method of satisfying the requirement. Where a full and concise description is not provided, the offered system shall be considered as not complying with the specification. Any submission that does not include a point-by-

point statement of compliance, as described above, shall be disqualified. Submittals for products shall be in precise order with the product section of the specification. Submittals not in proper sequence shall be rejected.

1.19 LIKE ITEMS

A. Where two or more items of equipment performing the same function are required, they shall be exact duplicates produced by one manufacturer. All equipment provided shall be complete, new, and free of any defects.

1.20 WARRANTY

A. The Contractor shall, as a condition precedent to the final payment, execute a written guarantee (warranty) to the COR certifying all contract requirements have been completed according to the final specifications. Contract drawings and the warranty of all materials and equipment furnished under this contract are to remain in satisfactory operating condition (ordinary wear and tear, abuse and causes beyond his control for this work accepted) for one (1) year from the date the Contactor received written notification of final acceptance from the COR. Demonstration and training shall be performed prior to system acceptance. All defects or damages due to faulty materials or workmanship shall be repaired or replaced without delay, to the COR's satisfaction, and at the Contractor's expense. When equipment and labor covered by the Contractor's warranty, or by a manufacturer's warranty, have been replaced or restored because of its failure during the warranty period, the warranty period for the replaced or repaired equipment or restored work shall be reinstated for a period equal to the original warranty period, and commencing with the date of completion of the replacement or restoration work. In the event any manufacturer customarily provides a warranty period greater than one (1) year, the Contractor's warranty shall be for the same duration for that component.

1.21 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

PART 2 – PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. All equipment associated within the Security Control Room, Security Console and Security Equipment Room shall be UL 827, UL 1981, and UL 60950 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity)

shall be taken under consideration at each facility and site location prior to installation of the equipment.

B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that shall provide a minimum of [8] <insert hours> hours of run time in the event of a loss of primary power to the facility.

C. The system shall be designed, installed, and programmed in a manner that shall allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.

D. All equipment and materials for the system shall be compatible to ensure correct operation.

2.2 EQUIPMENT ITEMS

A. The Security Management System shall provide full interface with all components of the security subsystem as follows:

1. Shall allow for communication between the Physical Access Control System and all subordinate work and monitoring stations, enrollment centers for badging and biometric devices as part of the PACS, local annunciation centers, the electronic Security Management System (SMS), and all other VA redundant or backup command center or other workstations locations.
2. Shall provide automatic continuous communication with all systems that are monitored by the SMS, and shall automatically annunciate any communication failures or system alarms to the SMS operator providing identification of the system, nature of the alarm, and location of the alarm.
3. Controlling devices shall be utilized to interface the SMS with all field devices.

2.3 FIBER OPTIC EQUIPMENT

A. Channel Fiber Optic Transceivers (Video & PTZ Control)

1. The field-located and central-located fiber optic transceivers shall utilize wave division multiplexing to transmit and receive video and data pan-tilt-zoom control signals over two standard 62.5/125 multimode fibers.
2. The units shall be capable of operating over a range of 2 km.
3. The units shall be NTSC color compatible.
4. The units shall support data rates up to 64 Kbps.
5. The units shall be surface or rack mountable.
6. The units shall be UL listed.

7. The units shall meet or exceed the following specifications:
   a. Video
      1) Input/Output: 1 volt pk-pk (75 ohms)
      2) Input/Output Channels: 8
      3) Bandwidth: 10 Hz - 6.5 MHZ per channel
      4) Differential Gain: <2%
      5) Differential Phase: <0.7°
      6) Tilt: <1%
      7) Signal to Noise Ratio: 60 dB
   b. Data (Control)
      1) Data Channels: 2
      2) Data Format: RS-232, RS-422, 2 wire or 4 wire RS-485 with Tri-State Manchester Bi-Phase and Sensornet
      3) Data Rate: DC - 100 kbps (NRZ)
      4) Bit Error Rate: < 1 in 10-9 @ Maximum Optical Loss Budget
      5) Operating Mode: Simplex or Full-Duplex
      6) Wavelength: 1310/1550 nm, Multimode or Singlemode
      7) Optical Emitter: Laser Diode
      8) Number of Fibers: 1
   c. Connectors
      1) Optical: ST
      2) Power and Data: Terminal Block with Screw Clamps
      3) Video: BNC (Gold Plated Center-Pin)
   d. Electrical and Mechanical
      1) Power: 12 VDC @ 500 mA (stand-alone)
      3) Current Protection: Automatic Resettable Solid-State Current Limiters
   e. Environmental
      1) MTBF: > 100,000 hours
      2) Operating Temp: -40 to 74 deg C (-40 to 165 deg F)
      3) Storage Temp: -40 to 85 deg C (-40 to 185 deg F)
      4) Relative Humidity: 0% to 95% (non-condensing)

B. Fiber Optic Transmitters: The central-located fiber optic transmitters shall utilize wave division multiplexing to transmit video and signals over standard 62.5/125 multimode fibers.
   1. The units shall be capable of operating over a range of 4.8 km.
   2. The units shall be NTSC color compatible.
   3. The units shall support data rates up to 64 Kbps.
   4. The units shall be surface or rack mountable.
   5. The units shall be UL listed.

6. The units shall meet or exceed the following specifications:
   a. Video
      1) Input: 1 volt pk-pk (75 ohms)
      2) Bandwidth: 5H2 - 10 MHZ
      3) Differential Gain: <5%
      4) Tilt: <1%
      5) Signal-Noise: 60db
      6) Wavelength: 850nm
      7) Number of Fibers: 1
      8) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
      9) Connectors:
         a) Power: Female plug with screw clamps
         b) Video: BNC
         c) Optical: ST
      10) Power: 12 VDC

C. Fiber Optic Receivers: The field-located fiber optic receivers shall utilize wave division multiplexing to receive video signals over standard 62.5/125 multimode fiber.
   1. The units shall be capable of operating over a range of 4.8 km.
   2. The units shall be NTSC color compatible.
   3. The units shall support data rates up to 64 Kbps.
   4. The units shall be surface or rack mountable.
   5. The units shall be UL listed.
   6. The units shall meet or exceed the following specifications:
      a. Video
         1) Output: 1 volt pk-pk (75 ohms)
         2) Bandwidth: 5H2 - 10 MHZ
         3) Differential Gain: <5%
         4) Tilt: <1%
         5) Signal-Noise: 60dB
         6) Wavelength: 850nm
         7) Number of Fibers: 1
         8) Surface Mount: 106.7 x 88.9 x 25.4 mm (4.2 x 3.5 x 1 in)
         9) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
         10) Connectors:
         11) Power: Female plug block with screw clamps
         12) Video: BNC
         13) Optical: ST
         14) Power: 12 VAC8 Channel Fiber Optic Transceivers (Video&PTZ Control)

D. Fiber Optic Sub Rack with Power Supply

1. The Card Cage Rack shall provide high-density racking for fiber-optic modules. The unit shall be designed to mount in standard 483 mm (19 in) instrument racks and to accommodate the equivalent of 15 1-inch modules.

   a. Specifications

      1) Card Orientation: Vertical
      2) Construction: Aluminum
      3) Current Consumption: 0.99 A
      4) Humidity: 95.0 % RH
      5) Input Power: 100-240 VAC, 60/50 Hz
      6) Mounting: Mounts in standard 483 mm (19 in) rack using four (4) screws (optional wall brackets purchased separately)
      7) Number of Outputs: 1.0
      8) Number of Slots: 15.0
      9) Operating Temperature: -40 to +75 deg C (-40.0 to 167.0 deg F)
      10) Ouput Voltage: 13.5 V
      11) Output Current: 6.0 A
      12) Power Dissipation: 28.0 W
      13) Power Factor: 48.0
      14) Power Supply: (built-in)
      15) Rack Units: 3RU
      16) Redundant Capability: Yes
      17) Weight: 2.43 kg (5.35 lb)
      18) Width: 483 mm (19.0 in)

2.4 TRANSIENT VOLTAGE SURGE SUPPRESSION DEVICES (TVSS) AND SURGE SUPPRESION

A. Transient Voltage Surge Suppression

1. All cables and conductors extending beyond building perimeter, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage surge suppression protection (TVSS) UL listed in accordance with Standard 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 915 mm (36 in) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode using the following waveforms:

a. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
b. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
c. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B or approved equivalent.
d. Operating Temperature and Humidity: -40 to + 85 deg C (-40 to 185 deg F), and 0 to 95 percent relative humidity, non-condensing.

B. Physical Access Control Systems
1. Suppressors shall be installed on AC power at the point of service and shall meet the following criteria:
a. UL1449 2nd Edition, 2007, listed
b. UL1449 S.V.R. of 400 Volts or lower
c. Status Indicator Light(s)
d. Minimum Surge Current Capacity: 40,000 Amps (8 x 20 µsec)
e. Maximum Continuous Current: 15 Amps
f. MCOV: 125 VAC
g. Service Voltage: 110-120 VAC
2. Suppressors shall be installed on the communication circuit between the access controller and card reader at both the entrance and exit of the building. Suppressors shall meet the following criteria:
a. Conforms with UL497B standards (where applicable)
b. Clamp level for 12 and 24V power: 18VDC / 38VDC
c. Clamp level for Data/LED: 6.8VDC
d. Service Voltage for Power: 12VDC/24VDC
e. Service Voltage for Data/LED: <5VDC
f. Clamp level – PoE Access Power: 72V
g. Clamp level – PoE Access Data: 7.9V
h. Service Voltage – PoE Access: 48VAC – 54VAC
i. Service Voltage – PoE Data: <5VDC

E. Grounding and Surge Suppression
1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. This is to ensure the operation of over current devices, such as fuses, circuit breakers, and relays, underground-fault conditions.

2. The Contractor shall engineer, provide, ad install proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards, referenced in this document.
3. Principal grounding components and features shall include: main grounding buses, grounding, and bonding connections to service equipment.
4. The Contractor shall provide detail drawings of interconnection with other grounding systems including lightning protection systems.
5. The Contractor shall provide details of locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with applicable codes, the best practices of the trade, and all manufactures' installation instructions.

F. 120 VAC Surge Suppression
1. Continuous Current: Unlimited (parallel connection)
2. Max Surge Current: 13,500 Amps
3. Protection Modes: L - N, L - G, N - G
4. Dimension: 73.7 x 41.1 x 52.1 mm (2.90 x 1.62 x 2.05 in)
5. Weight: 2.88 g (0.18 lbs)
6. Housing: ABS

2.5 INSTALLATION KIT

A. General:
1. The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware shall be turned over to the Contracting Officer. The following sections outline the minimum required installation sub-kits to be used:
2. System Grounding:
   a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies

shall be connected to earth ground via internal building wiring, according to the NEC.

b. This includes:
   1) Coaxial Cable Shields
   2) Control Cable Shields
   3) Data Cable Shields
   4) Equipment Racks
   5) Equipment Cabinets
   6) Conduits
   7) Cable Trays
   8) Power Panels
   9) Grounding

3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to provide the system documentation as required by this document and explained herein.

PART 3 – EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

A. Comply with NECA 1.

B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.

D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electronic safety and security equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.

E. Right of Way: Give to piping systems installed at a required slope.

F. Equipment location shall be as close as practical to locations shown on the drawings.

G. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

3.2 FIRESTOPPING

A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section 07 84 00 "Firestopping."

3.3 COMMISIONING

A. Components provided under this section of the specification shall be tested as part of a larger system. Refer to section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

D. Provide services of manufacturer's technical representative for 16 hours to instruct VA personnel in operation and maintenance of units.

E. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

3.5 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

3.6 SYSTEM PROGRAMMING

A. General Programming Requirements

1. This following section shall be used by the contractor to identify the anticipated level of effort (LOE) required setup, program, and configure the Electronic Security System (ESS). The contractor shall be responsible for providing all setup, configuration, and programming to include data entry for the Security Management System (SMS) and subsystems (e.g., video matrix switch, intercoms, digital video recorders, intrusion devices, including integration of subsystems to the SMS (e.g., camera call up, time synchronization, intercoms). System programming for existing or new SMS servers shall not be conducted at the project site.

B. Level of Effort for Programming

1. The Contractor shall perform and complete system programming (including all data entry) at an offsite location using the Contractor's own copy of the SMS software. The Contractor's copy of the SMS software shall be of the Owners current version. Once system programming has been completed, the Contractor shall deliver the data to the COR on data entry forms and an approved electronic medium, utilizing data from the contract documents. The completed forms shall be delivered to the COR for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires it. The Contractor shall not upload system programming until the COR has provided written approval. The Contractor is responsible for backing

up the system prior to uploading new programming data. Additional programming requirements are provided as follows:

a. Programming for New SMS Server: The contractor shall provide all other system related programming. The contractor shall be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, personnel photos, access schedules, personnel groupings) along with coordinating with COR for device configurations, standards, and groupings. VA shall provide database to support Contractor's data entry tasks. The contractor shall anticipate a weekly coordination meeting and working with COR to ensure data uploading is performed without incident of loss of function or data loss.

b. Programming for Existing SMS Servers: The contractor shall perform all related system programming except for personnel data as noted. The contractor shall not be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, access schedules, personnel groupings). The contractor shall anticipate a weekly coordination meeting and working alongside of COR to ensure data uploading is performed without incident of loss of function or data loss. System programming for SMS servers shall be performed by using the Contractor's own server and software. These servers shall not be connected to existing devices or systems at any time.

2. The Contractor shall identify and request from the COR, any additional data needed to provide a complete and operational system as described in the contract documents.

3. Contractor and COR coordination on programming requires a high level of coordination to ensure programming is performed in accordance with VA requirements and programming uploads do not disrupt existing systems functionality. The contractor shall anticipate a minimum a weekly coordination meeting. Contractor shall ensure data uploading is performed without incident of loss of function or data loss. The following Level of Effort Chart is provided to communicate the expected level of effort required by contractors on VA ESS projects. Calculations to determine actual levels of effort shall be confirmed by the contractor before project award.

	Description of Tasks						
Description of	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)
SMS Setup & Configuration	e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., retrieve IP addresses, naming conventions, standard event descriptions, programming templates, coordinate special system needs	e.g., Load system Operating System and Application software, general system configurations	e.g., develop naming conventions, develop file folders, confirming accuracy of AutoCAD Floor Plans, convert file into jpeg file	e.g., programmonitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., check all system diagnostics (e.g., clients, panels)	Load and set-up 4-6 CDs and configure servers (to configure Loading and Configuring software Administrative account, audit log, Keystrokes, mouse clicks, multi-screen configuration

	Description of Tasks						
Description of	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)
Electronic Entry Control Systems	e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., setup of device, door groups & schedules, REX, Locks, link graph	e.g., performing entry testing to confirm correct set-up and configuration	e.g., creating a door, door configuration, adding request to exit, door monitors and relays, door timers, door related events (e.g., access, access denied, forced open, held open), linkages, controlled areas, advanced door monitoring, time zones, sequence of operations

	Description of Tasks						
Desc r ipti o n of	Develop System Loading Sheets	Coordinat ion	Initial Set-up Configura tion	Graphic Maps	Syst em Prog ramm ing	Final Check s	Level of Effort (Typical Tasks)
Intr u sion Dete c tion Syst e ms	e.g., enter door groups & schedul e s, link devices - REX, lock, & graphic s	e.g., confirm i ng device configu r ations, naming convent i ons, event descrip t ion and narrati	e.g., enter data from loading sheets; configu r e compone n ts, link events, cameras , and graphic		e.g. , ente r door grou ps & sche dule s, link devi ces - REX , lock grap hics	e.g., walk test, devic e posit i on, and maski n g	e.g., setting up monitoring and control points (e.g., motion sensors, glassbreaks, vibration sensor, strobes, sounders) creating intrusion zones, creating arm/disarm panel, timed sequences, time zones, icon placements on graphic maps, clearance levels, events (e.g., armed, disarmed, zone violation, device alarm activations), LCD reader messages,

	Description of Tasks						
Desc r ipti o n of	Develop System Loading Sheets	Coordinat ion	Initial Set-up Configura tion	Graphic Maps	Syst em Prog ramm ing	Final Check s	Level of Effort (Typical Tasks)
CCTV Syst e ms	e.g., program m ing call-ups recordi n g	e.g., confirm i ng device configu r ations, naming convent i ons	e.g., enter data from loading sheets; camera naming convent i on, sequenc e s, configu r e compone n ts)		e.g. , pro g ram m ing cal l - ups rec o	e.g., confi r m area of cover a ge, call-up per event gener a ted and recor d ing rates	e.g., setting up cameras points, recording ratios (e.g., normal, alarm event) timed recording, linkages, maps placements, call-ups
Inte r coms Syst e ms	e.g., program m ing events & call-ups	e.g., confirm i ng device configu r ations, naming convent i ons, event descrip t ion and	e.g., enter data from loading sheets; configu r e compone n ts, link events, cameras , and		e.g. , prog ramm ing even ts & call -ups	e.g., confi r m opera t ion, SMS event gener a tion and camer a call-up	e.g., setup linkages, events for activations, device troubles, land devices on graphic maps
Conso le Moni t orin nents	N/A	per monito r	per monito r	per graphi c map	N/A	per monit o r	N/A

	Description of Tasks						
Desc r ipti o n of	Develop System Loading Sheets	Coordinat ion	Initial Set-up Configura tion	Graphic Maps	Syst em Prog ramm ing	Final Check s	Level of Effort (Typical Tasks)
Note: Programming tasks are supported through the contractor's development of the Technical Data Package Submittals.							

Table 1 Contractor Level of Effort

3.7 TESTING AND ACCEPTANCE

A. Performance Requirements

1. General:

   a. The Contractor shall perform contract field, performance verification, and endurance testing and make adjustments of the completed security system when permitted. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing. Written notification of planned testing shall be given to the COR at least 60 calendar days prior to the test and after the Contractor has received written approval of the specific test procedures.

   b. The COR shall witness all testing and system adjustments during testing. Written permission shall be obtained from the COR before proceeding with the next phase of testing. Original copies of all data produced during performance verification and endurance testing shall be turned over to the COR at the conclusion of each phase of testing and prior to COR approval of the test.

2. Test Procedures and Reports: The test procedures, compliant w/ VA standard test procedures, shall explain in detail, step-by-step actions and expected results demonstrating compliance with the requirements of the specification. The test reports shall be used to document results of the tests. The reports shall be delivered to the COR within seven (7) calendar days after completion of each test.

B. Pre-Delivery Testing

1. The purpose of the pre-delivery test is to establish that a system is suitable for installation. As such, pre-delivery test shall be a mock-up of the system as planned in the contract documents. The Contractor shall assemble the Security Test System at the Contractors local project within 50-miles of the project site, and perform tests to demonstrate the performance of the system complies with the contract requirements in accordance with the approved pre-delivery

test procedures. The tests shall take place during regular daytime working hours on weekdays. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of all data produced during pre-delivery testing, including results of each test procedure, shall be documented and delivered to the COR at the conclusion of pre-delivery testing and prior to COR's approval of the test. The test report shall be arranged so all commands, stimuli, and responses are correlated to allow logical interpretation. For Existing System modifications, the contractor shall provide their own server with loaded applicable software to support PDT.

2. Test Setup: The pre-delivery test setup shall include the following:
   a. All console equipment.
      1) At least one of each type of data transmission media (DTM) and associated equipment to provide a fully integrated PACS.
      2) The number of local processors shall equal the amount required by the site design.
      3) Enough sensor simulators to provide alarm signal inputs to the system equal to the number of sensors required by the design. The alarm signals shall be manually or software generated.
      4) Contractor to prove to owner all systems are appropriately sized and configured as sized.
      5) Integration of VASS, intercom systems, other subsystems.
3. During the bidding process the contractor shall submit a request for information to the Owner to determine if a pre-delivery test shall be required. If a pre-delivery test is not required, the contractor shall provide a written notification that the Pre-delivery Test is not required in their shop drawings submission.

C. Intermediate Testing
   1. After completion of 30-50 percent of the installation of ESS cabinet(s) and equipment, one local and remote control stations and prior to any further work, this portion of the system shall be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate FCC listing & UL certification labels are affixed, NFPA, Emergency, Safety, and JCAHCO guidelines are followed, and proper installation practices are followed. The intermediate test shall include a full operational test.

D. The inspection and test shall be conducted by a factory-certified contractor representative and witnessed by a Government Representative.

The results of the inspection shall be officially recorded by a designated Government Representative and maintained on file by the COR, until completion of the entire project. The results shall be compared to the Acceptance Test results.

E. Contractor's Field Testing (CFT)

1. The Contractor shall calibrate and test all equipment, verify DTM operation, place the integrated system in service, and test the integrated system. Ground rods installed by this Contractor within the base of camera poles shall be tested as specified in IEEE STD 142. The Contractor shall test all security systems and equipment, and provide written proof of a 100% operational system before a date is established for the system acceptance test. Documentation package for CFT shall include completed (fully annotated details of test details) for each device and system tested, and annotated loading sheets documenting complete testing to COR approval. CFT test documentation package shall conform to submittal requirements outlined in this Section. The Contractor's field testing procedures shall be identical to the COR's acceptance testing procedures. The Contractor shall provide the COR with a written listing of all equipment and software indicating all equipment and components have been tested and passed. The Contractor shall deliver a written report to the COR stating the installed complete system has been calibrated, tested, and is ready to begin performance verification testing; describing the results of the functional tests, diagnostics, and calibrations; and the report shall also include a copy of the approved acceptance test procedure. Performance verification testing shall not take place until written notice by contractor is received certifying that a contractors field test was successful.

F. Performance Verification Test (PVT)

1. Test team:

a. After the system has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test to date and give the COR written, notice as described herein, prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative, an OEM certified representative, representative of the Contractor and other approved by the COR. The system shall be tested utilizing the approved test equipment to certify proof of performance, FCC, UL and Emergency Service compliance. The test shall verify that the

total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The Contractor shall demonstrate the completed Physical Access Control System PACS complies with the contract requirements. In addition, the Contractor shall provide written certification that the system is 100% operational prior to establishing a date for starting PVT. Using approved test procedures, all physical and functional requirements of the project shall be demonstrated and shown. The PVT shall be stopped and aborted as soon as 10 technical deficiencies are found requiring correction. The Contractor shall be responsible for all travel and lodging expenses incurred for out-of-town personnel required to be present for resumption of the PVT. If the acceptance test is aborted, the re-test shall commence from the beginning with a retest of components previously tested and accepted.
3. The PVT, as specified, shall not begin until receipt of written certification that the Contractors Field Testing was successful. This shall include certification of successful completion of testing as specified in paragraph “Contractor's Field Testing”, and upon successful completion of testing at any time when the system fails to perform as specified. Upon termination of testing by the COR or Contractor, the Contractor shall commence an assessment period as described for Endurance Testing Phase II.
4. Upon successful completion of the acceptance test, the Contractor shall deliver test reports and other documentation, as specified, to the COR prior to commencing the endurance test.
5. Additional Components of the PVT shall include:
   a. System Inventory
      1) All Device equipment
      2) All Software
      3) All Logon and Passwords
      4) All Cabling System Matrices
      5) All Cable Testing Documents
      6) All System and Cabinet Keys
   b. Inspection
      1) Contractor shall record an inspection punch list noting all system deficiencies. The contractor shall prepare an inspection punch list format for COR's approval.
      2) As a minimum the punch list shall include a listing of punch list items, punch list item location, description of item

problem, date noted, date corrected, and details of how item was corrected.

6. Partial PVT - At the discretion of COR, the Performance Verification Test shall be performed in part should a 100% compliant CFT be performed. In the event that a partial PVT shall be performed instead of a complete PVT; the partial PVT shall be performed by testing 10% of the system. The contractor shall perform a test of each procedure on select devices or equipment.

G. Endurance Test

1. The Contractor shall demonstrate the specified probability of detection and false alarm rate requirements of the completed system. The endurance test shall be conducted in phases as specified below. The endurance test shall not be started until the COR notifies the Contractor, in writing, that the performance verification test is satisfactorily completed, training as specified has been completed, and correction of all outstanding deficiencies has been satisfactorily completed. VA shall operate the system 24 hours per day, including weekends and holidays, during Phase I and Phase III endurance testing. VA shall maintain a log of all system deficiencies. The COR shall terminate testing at any time the system fails to perform as specified. Upon termination of testing, the Contractor shall commence an assessment period as described for Phase II. During the last day of the test, the Contractor shall verify the appropriate operation of the system. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the COR prior to acceptance of the system.
2. Phase I (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR. If the system experiences no failures, the Contractor shall proceed directly to Phase III testing after receiving written permission from the COR.
3. Phase II (Assessment):
   a. After the conclusion of Phase I, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COR. The report shall explain in detail the nature of each failure, corrective action taken,

results of tests performed, and recommend the point at which testing shall be resumed.

b. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COR. The meeting shall not be scheduled earlier than five (5) business days after the COR receives the report. As part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the COR shall provide a written determine of either the restart date or require Phase I be repeated.

4. Phase III (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR.

5. Phase IV (Assessment):

   1. After the conclusion of Phase III, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COR. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing shall be resumed.

   2. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COR. The meeting shall not be scheduled earlier than five (5) business days after receipt of the report by the COR. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been corrected by repeating appropriate portions for the performance verification test. Based on the review meeting the test shall not be scheduled earlier than five (5) business days after the COR receives the report.As a part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by repeating appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the COR shall provide a written determine of either the restart date or require Phase III be repeated. After the conclusion of any re-testing which the COR shall require, the Phase IV assessment shall be repeated as if Phase III had just been completed.

H. Exclusions

1. The Contractor shall not be held responsible for failures in system performance resulting from the following:
   a. An outage of the main power in excess of the capability of any backup power source provided the automatic initiation of all backup sources was accomplished and that automatic shutdown and restart of the PACS performed as specified.
   b. Failure of an Owner furnished equipment or communications link, provided the failure was not due to Contractor furnished equipment, installation, or software.
   c. Failure of existing Owner owned equipment, provided the failure was not due to Contractor furnished equipment, installation, or software.

- - - E N D - - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

D. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 28 05 28 - CONDUITS AND BOXES FOR ELECTRONIC SECURITY AND SAFETY. Requirements for infrastructure.

F. Section 31 20 00 - EARTH MOVING. For excavation and backfill for cables that are installed in conduit.

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. EMI: Electromagnetic interference.

C. IDC: Insulation displacement connector.

D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

G. RCDD: Registered Communications Distribution Designer.

H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings

sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
   a. Vertical and horizontal offsets and transitions.
   b. Clearances for access above and to side of cable trays.
   c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
   d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
   e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
4. Wiring Diagrams. Show typical wiring schematics including the following:
   a. Workstation outlets, jacks, and jack assemblies.
   b. Patch cords.
   c. Patch panels.
5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
6. Project planning documents as specified in Part 3.
7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-05.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Electrical Grounding and Bonding Equipment

486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-04.....Splicing Wire Connectors

486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-04.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.

1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical-fiber flashlight.
2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and

maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 GENERAL

A. General: All cabling locations shall be in conduit systems as outlined in Division 28 unless a waiver is granted in writing or an exception is noted on the construction drawings.

B. Support of Open Cabling: NRTL labeled for support of Category 6 cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.

1. Support brackets with cable tie slots for fastening cable ties to brackets.
2. Lacing bars, spools, J-hooks, and D-rings.
3. Straps and other devices.

C. Cable Trays:

1. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch (0.012 mm) thick.
2. Ladder Cable Trays: Nominally 18 inches (455 mm) by 4 inches wide, and a rung spacing of 12 inches (305 mm).

D. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electronic Safety and Security."Flexible metal conduit shall not be used.

1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a blue thermoplastic jacket.

1. Comply with ICEA S-90-661 for mechanical properties.
2. Comply with TIA/EIA-568-B.1 for performance specifications.
3. Comply with TIA/EIA-568-B.2, Category 6.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
   a. Communications, General Purpose: Type CM or CMG; or MPP, CMP, MPR, CMR, MP, or MPG.

b. Communications, Plenum Rated: Type CMP; or MPP, complying with NFPA 262.
c. Communications, Riser Rated: Type CMR; or MPP, CMP, or MPR, complying with UL 1666.
d. Communications, Limited Purpose: Type CMX; or MPP, CMP, MPR, CMR, MP, MPG, CM, or CMG.
e. Multipurpose: Type MP or MPG; or MPP or MPR.
f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
g. Multipurpose, Riser Rated: Type MPR or MPP, complying with UL 1666.

2.4 UTP CABLE HARDWARE

A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.
B. Connecting Blocks: 110-style for Category 6. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

A. Description: Multimode, 62.5/125-micrometer, 12-fiber, nonconductive, tight buffer, optical fiber cable.
1. Comply with ICEA S-83-596 for mechanical properties.
2. Comply with TIA/EIA-568-B.3 for performance specifications.
3. Comply with TIA/EIA-492AAAA-B and TIA/EIA-492AAAA-A for detailed specifications.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
a. General Purpose, Nonconductive: Type OFN or OFNG.
b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
c. Riser Rated, Nonconductive: Type OFNR, complying with UL 1666.
d. General Purpose, Conductive: Type OFC or OFCG.
e. Plenum Rated, Conductive: Type OFCP, complying with NFPA 262.
f. Riser Rated, Conductive: Type OFCR, complying with UL 1666.
5. Conductive cable shall be aluminum armored type.
6. Maximum Attenuation: 3.50 dB/km at 850 nm; 1.5 dB/km at 1300 nm.
7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.

B. Jacket:

1. Jacket Color: Aqua for 50/125-micrometer cable, Orange for 62.5/125-micrometer cable.
2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

2.6 OPTICAL FIBER CABLE HARDWARE

A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.

1. Quick-connect, simplex and duplex, Type SC connectors. Insertion loss shall be not more than 0.75 dB.
2. Type SFF connectors shall be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

A. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.

B. RG-11/U: NFPA 70, Type CATV.

1. No. 14 AWG, solid, copper-covered steel conductor.
2. Gas-injected, foam-PE insulation.
3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
4. Jacketed with sunlight-resistant, black PVC or PE.
5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.

C. RG59/U: NFPA 70, Type CATVR.

1. No. 20 AWG, solid, silver-plated, copper-covered steel conductor.
2. Gas-injected, foam-PE insulation.
3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
4. Color-coded PVC jacket.

D. RG-6/U: NFPA 70, Type CATV or CM.

1. No. 16 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.

3. Jacketed with black PVC or PE.
4. Suitable for indoor installations.

E. RG59/U: NFPA 70, Type CATV.
1. No. 20 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
3. PVC jacket.

F. RG59/U (Plenum Rated): NFPA 70, Type CMP.
1. No. 20 AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
3. Copolymer jacket.

G. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:
1. CATV Cable: Type CATV.
2. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
3. CATV Riser Rated: Type CATVR, complying with UL 1666.
4. CATV Limited Rating: Type CATVX.

2.8 COAXIAL CABLE HARDWARE

A. Coaxial-Cable Connectors: Type BNC, 75 ohms.

2.9 RS-232 CABLE

A. Standard Cable: NFPA 70, Type CM.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Polypropylene insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. PVC jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Plastic insulation.

3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.10 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CM.
1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262, Flame Test.

2.11 LOW-VOLTAGE CONTROL CABLE

A. Paired Lock Cable: NFPA 70, Type CMG.
1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

C. Paired Lock Cable: NFPA 70, Type CMG.
1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. PVC insulation.

3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Plastic jacket.
5. Flame Resistance: NFPA 262, Flame Test.

2.12 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.13 FIRE ALARM WIRE AND CABLE

A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

B. Signaling Line Circuits: Twisted, shielded pair, No. 18 AWG AWG.
1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.

C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
1. Low-Voltage Circuits: No. 16 AWG, minimum.
2. Line-Voltage Circuits: No. 12 AWG, minimum.
3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor[with outer jacket] with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.14 IDENTIFICATION PRODUCTS

A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.15 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate cables.

B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.

C. Factory test UTP cables according to TIA/EIA-568-B.2.

D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3.

E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.

F. Cable shall be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

2.16 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.17 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA/EIA-568-B.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.

5. Cables shall not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
9. Pulling Cable:
   a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
   b. Provide installation equipment that shall prevent the cutting or abrasion of insulation during pulling of cables.
   c. Use ropes made of nonmetallic material for pulling feeders.
   d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR.
   e. Pull in multiple cables together in a single conduit.

C. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.
   1. Splices and terminations shall be mechanically and electrically secure.
   2. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

D. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

E. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.

F. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system shall not affect other systems.

G. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

H. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

J. UTP Cable Installation:
   1. Comply with TIA/EIA-568-B.2.
   2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.

K. Optical Fiber Cable Installation:
   1. Comply with TIA/EIA-568-B.3.
   2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.

L. Open-Cable Installation:
   1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
   2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches apart.
   3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

M. Installation of Cable Routed Exposed under Raised Floors:
   1. Install plenum-rated cable only.
   2. Install cabling after the flooring system has been installed in raised floor areas.
   3. Coil cable 72 inches long shall be neatly coiled not less than 12 inches in diameter below each feed point.

N. Outdoor Coaxial Cable Installation:
   1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors with properly designed O-rings to keep out moisture.
   2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches (915 mm).

O. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.2 FIRE ALARM WIRING INSTALLATION

A. Comply with NECA 1 and NFPA 72.

B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY."

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.

C. Wiring Method:
1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, shall not contain any other wire or cable.
2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is not permitted.
3. Signaling Line Circuits: Power-limited fire alarm cables [shall] [shall not] be installed in the same cable or raceway as signaling line circuits.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits, No. 14 AWG.
2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

A. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

A. Comply with requirements in Division 07 Section "FIRESTOPPING."

B. Comply with TIA/EIA-569-A, "Firestopping" Annex A.

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.

B. Install a permanent wire marker on each wire at each termination.

C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

D. Wire markers shall retain their markings after cleaning.

E. In each handhole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting

bars in connection blocks. Test cables after termination but not cross connection.

a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

4. Optical Fiber Cable Tests:

a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

b. Link End-to-End Attenuation Tests:

1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.

2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.

D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

E. End-to-end cabling shall be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.9 EXISITNG WIRING

A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes shall be reused. If existing wiring does not meet these requirements, existing wiring shall not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.

C. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.

1.3 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).2.4 ground connections

B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

C. Below Grade: Exothermic-welded type connectors.

D. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
   a) Pipe Connectors: Clamp type, sized for pipe.
6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.5 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm^2 (6 AWG) insulated ground wire with shield bonding connectors.

2.7 COMPUTER ROOM GROUND

A. Provide 50mm2 (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The

equipotential grounding grid shall form a 600mm (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

2.8 SECURITY CONTROL ROOM GROUND

A. Provide 50mm2 (1/0 AWG) stranded copper grounding conductor(s) color coded with a green jacket, bolted at the Room's Communications System Grounding Electrode Cooper Plate and circulate to each equipment rack ground buss bar through the wire management system. Connect each equipment rack, wire management system's cable tray, ladder to the circulating ground wire with a minimum 25mm2 (4AWG) stranded Cooper Wire, color coded with a green jacket.

1. Connect each equipment rack ground buss bar to the circulating ground wire a indicated in 2.9.A.
2. Connect each additional room item to the circulating ground wire as indicated in 2.9.A.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.5 COMPUTER ROOMƒSECURITY EQUIPMENT ROOM GROUNDING

A. Conduit: Ground and bond metallic conduit systems as follows:

1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using 16 mm² (6AWG) bonding jumpers.
2. Bond at all intermediate metallic enclosures and across all joints using 16 mm² (6 AWG) bonding jumpers.

3.6 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.7 EXTERIOR LIGHTƒCAMERA POLES

A. Provide 20 ft of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.8 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground

resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems shall be used to meet the required resistance, but the specified number of electrodes shall still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.9 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.10 LABELING

A. Comply with requirements in Division 26 Section 26 05 11 Article for instruction signs. The label or its text shall be green.

B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.

1. Label Text: "If this connector or cable is loose or if it shall be removed for any reason, notify the facility manager."

3.11 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.

2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
   a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
   b. Perform tests by fall-of-potential method according to IEEE 81.

C. Grounding system shall be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:
   1. Power Distribution Units or Panel boards Serving Electronic Equipment: 3 ohm(s).
   2. Manhole Grounds: 10 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

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SECTION 28 05 28
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 06 10 00 - ROUGH CARPENTRY. Requirements for mounting board for communication closets.

C. Section 07 84 00 - FIRESTOPPING. Requirements for sealing around penetrations to maintain the integrity of fire rated construction.

D. Section 07 60 00 - FLASHING AND SHEET METAL. Requirements for fabrications for the deflection of water away from the building envelope at penetrations.

E. Section 07 92 00 - JOINT SEALANTS. Requirements for sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

F. Section 09 91 00 - PAINTING. Requirements for identification and painting of conduit and other devices.

G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general electrical requirements, general arrangement of the contract documents, coordination, quality assurance, project conditions, equipment and materials, and items that is common to more than one section of Division 28.

H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

I. Section 31 20 00 - EARTH MOVING. For bedding of conduits.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. ENT: Electrical nonmetallic tubing.

C. EPDM: Ethylene-propylene-diene terpolymer rubber.

D. FMC: Flexible metal conduit.

E. IMC: Intermediate metal conduit.

F. LFMC: Liquidtight flexible metal conduit.

G. LFNC: Liquidtight flexible nonmetallic conduit.

H. NBR: Acrylonitrile-butadiene rubber.

I. RNC: Rigid nonmetallic conduit.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.5 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Furnish the following:

B. Shop Drawings:

1. Size and location of main feeders;
2. Size and location of panels and pull boxes
3. Layout of required conduit penetrations through structural elements.
4. The specific item proposed and its area of application shall be identified on the catalog cuts.

C. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

D. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

E. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

F. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.

1. Handholes and boxes for underground wiring, including the following:
   a. Duct entry provisions, including locations and duct sizes.
   b. Frame and cover design.
   c. Grounding details.
   d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
   e. Joint details.

G. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
   1. Structural members in the paths of conduit groups with common supports.
   2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
H. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, shall withstand seismic forces defined in Division 20 Section "Seismic Restraint Requirements for non-structural MEP Components." Include the following:
   1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
      a. The term "withstand" means "the cabinet or enclosure shall remain in place without separation of any parts when subjected to the seismic forces specified and the unit shall retain its enclosure characteristics, including its interior accessibility, after the seismic event."
   2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
   3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
I. Source quality-control test reports.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
B. National Electrical Manufacturers Association (NEMA):
   TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
   FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
C. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)
D. Underwriters Laboratories, Inc. (UL):
   1-05.....Flexible Metal Conduit
   5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit
50-07.....Enclosures for Electrical Equipment
360-09.....Liquid-Tight Flexible Steel Conduit
467-07.....Grounding and Bonding Equipment
514A-04.....Metallic Outlet Boxes
514B-04.....Fittings for Cable and Conduit
514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-05.....Schedule 40 and 80 Rigid PVC Conduit
651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

A. Conduit Size: In accordance with the NEC, but not less than 20 mm (3/4 inch) unless otherwise shown.

2.2 CONDUIT

A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
C. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
D. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 volts or less.
E. Flexible galvanized steel conduit: Shall Conform to UL 1.
F. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
G. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

2.3 WIREWAYS AND RACEWAYS

A. Surface metal raceway: Shall Conform to UL 5.

2.4 CONDUIT FITTINGS

A. Rigid steel and IMC conduit fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting.

Bushings made entirely of metal or nonmetallic material are not permitted.

5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

B. Rigid aluminum conduit fittings:
1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
3. Set screw fittings: Not permitted for use with aluminum conduit.

C. Electrical metallic tubing fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Only steel or malleable iron materials are acceptable.
3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
4. Indent type connectors or couplings are prohibited.
5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

D. Flexible steel conduit fittings:
1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
2. Clamp type, with insulated throat.

E. Liquid-tight flexible metal conduit fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Only steel or malleable iron materials are acceptable.

3. Fittings shall incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

F. Direct burial plastic conduit fittings:
   1. Fittings shall meet the requirements of UL 514C and NEMA TC3.
   2. As recommended by the conduit manufacturer.

G. Surface metal raceway fittings: As recommended by the raceway manufacturer.

H. Expansion and deflection couplings:
   1. Conform to UL 467 and UL 514B.
   2. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
   4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

2.5 CONDUIT SUPPORTS

A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

B. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

C. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.6 OUTLET, JUNCTION, AND PULL BOXES

A. UL-50 and UL-514A.

B. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.

C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.

D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.

E. Sheet metal boxes: Galvanized steel, except where otherwise shown.

F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.7 CABINETS

A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.

B. Hinged door in front cover with flush latch and concealed hinge.

C. Key latch to match panelboards.

D. Metal barriers to separate wiring of different systems and voltage.

E. Accessory feet where required for freestanding equipment.

2.8 WIREWAYS

A. Equip with hinged covers, except where removable covers are shown.

2.9 WARNING TAPE

A. Standard, 4-Mil polyethylene 76 mm (3 inches) wide tape non-detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW".

2.10 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. Description: Comply with SCTE 77.

1. Color of Frame and Cover: Gray.
2. Configuration: Units shall be designed for flush burial and have closed bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, as indicated for each service.
6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
7. Handholes 300 mm wide by 600 mm long (2 inches wide by 24 inches long) and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

B. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of fiberglass.

2.11 SLEEVES FOR RACEWAYS

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 84 00 "FIRESTOPPING."

2.12 SLEEVE SEALS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.

1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
2. Pressure Plates: Stainless steel. Include two for each sealing element.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.13 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time. WIRELINE DATA TRANSMISSION MEDIA FOR SECURITY SYSTEMS

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, “JOINT SEALANTS”.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 2.4 m (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, "FLASHING AND SHEET METAL".
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey shall be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer shall be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, "FIRE DETECTION AND ALARM".

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inch) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there shall be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
   a. Rigid steel or rigid aluminum.
   b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
   a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
F. Surface metal raceways: Use only where shown.
G. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, “PAINTING”.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, “PAINTING” for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
E. Fasteners and Supports in Solid Masonry and Concrete:
   1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
   2. Existing Construction:
      a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
      b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
      c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
F. Hollow Masonry: Toggle bolts are permitted.
G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes).

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

A. Install the electronic safety and security raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
¾	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

3.9 COMMISSIONING

A. Components provided under this section of the specification shall be tested as part of a larger system. Refer to Section 28 08 00, "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include alarm initiating devices, alarm notification appliances, control units, fire safety control devices, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Fire alarm signals:

1. Building(s) shall have a general evacuation fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective building to evacuate.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the existing main fire alarm system control unit located in the Security Office Room 105.

1.2 SCOPE

A. A fully addressable fire alarm system as an extension of an existing SimplexGrinnell 4100 series addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Field verify prior to bid. Provide all labor, material and

programming required for a complete extension of the hospital detection and notification systems. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches shall be reused only as specifically indicated on the drawings and provided the equipment:
   1. Meets this specification section
   2. Is UL listed or FM approved
   3. Is compatible with new equipment being installed
   4. Is verified as operable through contractor testing and inspection
   5. Is warranted as new by the contractor.

D. Existing 120 VAC waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.

E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

F. Basic Performance:
   1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
   2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
   3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
   4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
   5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.

6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.

D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

E. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

H. Section 28 05 28 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 13 software and include all contractors information. Layering shall be by VA criteria as provided by the COR. Bid drawing files on AutoCAD shall be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the

final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Detailed wiring diagrams: Provide for control panel, modules, power supplies, electrical power connections, auxiliary relays showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
4. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files using AutoCAD 2010 or later. As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
   d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations circuit length limitations.
   e. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.

f. Include information indicating who shall provide emergency service and perform post contract maintenance.
g. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
h. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
i. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
j. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR.
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
   b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
   c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
   d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
   e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:
1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major

equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.

2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 1 years from the date of acceptance of the entire installation by the Contracting Officer.

B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.

C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment elevators, HVAC shutdown, and extinguishing systems.

D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.

E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.

F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA COR or his authorized representative.

G. Emergency Service:

1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the COR or his authorized representative.
2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement shall be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.

H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

I. In the event that VA modifies the fire alarm system post-Acceptance but during the 1 year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed shall be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract shall be equitably adjusted under the Changes clause for such additional performance.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2010 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2010 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition

NFPA 70.....National Electrical Code (NEC), 2010 edition

NFPA 72.....National Fire Alarm Code, 2010 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition

NFPA 101.....Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.

4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

2.3 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Eight inch (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes shall be combined with the audible notification appliances specified herein.

2.4 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.5 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
3. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
4. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

2.6 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.

B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.

C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.

D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.7 SMOKE BARRIER DOOR CONTROL

A. Electromagnetic Door Holders:

1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to

voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.

B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.

C. Door holder control circuits shall be electrically supervised.

D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.8 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. All keys shall be delivered to the COR.

2.9 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 1
2. Heat detectors - 1 of each type
3. Fire alarm strobes - 1
4. Fire alarm bells - 1
5. Fire alarm speakers - 1
6. Smoke detectors - 2
7. Duct smoke detectors with all appurtenances - 1
8. Sprinkler system water flow switch - 1 of each size
9. Sprinkler system water pressure switch - 1 of each type
10. Sprinkler valve tamper switch - 1 of each type
11. Control equipment utility locksets - 1
12. Control equipment keys - 1
13. 2.5 oz containers aerosol smoke - 1
14. Monitor modules - 1
15. Control modules - 1
16. Fire alarm SLC cable (same as installed) – 500 feet (152 m)

B. Spare and replacement parts shall be in original packaging and submitted to the COR.

C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COR.

D. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system

on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.10 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and shall be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and

shall be surface mounted when located in unfinished areas. Exact locations shall be approved by the COR.

F. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers shall be surface mounted in unfinished areas.

G. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.

H. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

I. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.

J. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

K. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

L. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings.
3. Release only the magnetic door holders in the smoke zone after the alert signal.

4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

C. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone.

D. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

E. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

F. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR, the contractor shall request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.

3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance shall be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
   1. Two 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system at the completion of installation.
   2. One 8-hour session to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation shall be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader shall be able to quickly and easily determine what output shall occur upon activation of any input in the

system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

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SECTION 31 20 00
EARTHWORK

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including the following:
   1. Site preparation.
   2. Excavation.
   3. Underpinning.
   4. Filling and backfilling.
   5. Grading.
   6. Soil Disposal.
   7. Clean Up.

1.2 DEFINITIONS:

A. Unsuitable Materials:
   1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D698 .
   2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
   3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to COR's approval.

B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.

C. Trench Earthwork: Trenchwork required for utility lines.

D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.

E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COR. No payment shall be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
I. Authorized additional excavation: Removal of additional material authorized by the COTR based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed shall be paid on basis of Conditions of the Contract relative to changes in work.
J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include items like vehicles, equipment, appliances, building materials or remains thereof,

tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

R. Contaminated soils: Soil that contains contaminates as defined and determined by the COR or the Government's testing agency.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

F. Site preparation: Section 31 23 19, DEWATERING, and Section 02 41 00, DEMOLITION.

G. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop

C. American Society for Testing and Materials (ASTM):

C33-03.....Concrete Aggregate

D448-08.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction

D698-07e1.....Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft^3 (600 kN m/m^3))

D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft^3 (2700 kN m/m^3))

D2167-08.....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2487-11.....Standard Classification of Soils for Engineering Purposes (Unified Soil Classification System)

D2940-09.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth

D. Society of Automotive Engineers (SAE):

J732-07.....Specification Definitions - Loaders

J1179-08.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.

B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m3 (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.

C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940;.

D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.

E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.

F. Granular Fill:
   1. Under concrete slab, - As indicated on drawings.
   2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.

G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toleune, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.

H. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, “CAUTION, BURIED (intended service) LINE BELOW” or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

I. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.

J. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

K. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center .

B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment shall be left.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, shall be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by COR. Remove materials from Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall

be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m3 (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil shall be destroyed.

E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center.

F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.

1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
2. Locations of existing elevations indicated on plans, are. from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Contractor is responsible to notify COR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify COR of any differences between existing or constructed grades, as compared to those shown on the plans.
3. Subsequent to establishment of lines and grades, Contractor shall be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.

G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals

shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COR, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.

1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheeting plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheeting of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheeting shall be removed as excavations are backfilled, in a manner to prevent caving.
2. Construction of the support of excavation system shall not interfere with the permanent structure and shall begin only after a review by the COR.
3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall provide a concrete fill support under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and COR of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or

potential problems. The Geotechnical Engineer shall be available to meet with the COR at any time throughout the contract duration.

B. Excavation Drainage: Operate pumping equipment , and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches shall not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 2 feet below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.

C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COR.

D. Blasting:Blasting of materials shall not be permitted. COTRCOTR

E. Proofrolling:

1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote

degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade of the new pavement areas with six passes of a dump truck loaded with 6 cubic meters (4 cubic yards) of soil a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the COR a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the COR. Rutting or pumping of material shall be undercut as directed by the CORM aintain subgrade until succeeding operation has been accomplished.

F. Building Earthwork:
   1. Excavation shall be accomplished as required by drawings and specifications.
   2. Excavate foundation excavations to solid undisturbed subgrade.
   3. Remove loose or soft materials to a solid bottom.
   4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
   5. Do not tamp earth for backfilling in footing bottoms, except as specified.
   6. Slope grades to direct water away from excavations and to prevent ponding.
   7. Capillary water barrier (granular fill) under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.
   8. Ensure that footing subgrades have been inspected and approved by the COR prior to concrete placement. Excavate to bottom of pile cap prior to placing or driving piles, unless authorized otherwise by the COR. Backfill and compact over excavations and changes in grade due to pile driving operations to 95 percent of ASTM D698 maximum density.

G. Trench Earthwork:
   1. Utility trenches (except sanitary and storm sewer):
      a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
      b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
      c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular

material placed in layers not exceeding 150 mm (6 inches) loose thickness.

d. Length of open trench in advance of piping laying shall not be greater than is authorized by COR.

e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade

f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

   1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.

   2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

2. Sanitary and storm sewer trenches:

a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
   1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
   2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
d. Use granular fill for bedding where rock or rocky materials are excavated.
e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to

ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by COR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time shall be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:
   a. Provide a smooth transition between adjacent existing grades and new grades.

b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
   1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
   2) Walks: Plus or minus 25 mm (1 inch).
   3) Pavements: Plus or minus 13 mm (1 inch).
d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.4 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow shall be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by COR.

B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.

C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COR. Moisten or aerate material as necessary to provide moisture content that shall readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging

action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

1. Fills, Embankments, and Backfill
   a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D698 98percent.
   b. Curbs, curbs and gutters, ASTM D698 98 percent.
   c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D69898 percent.
   d. Landscaped areas, top 400 mm (16 inches), ASTM D698 85 percent.
   e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D69890 percent.
2. Natural Ground (Cut or Existing)
   a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D69898 percent.
   b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D69898 percent.
   c. Under sidewalks, top 150 mm (6 inches), ASTM D69898 percent.

D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas provided by the contractor,from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land shall be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to

designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.5 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).

D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.

E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.

F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.

G. Finish subgrade in a condition acceptable to COR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.

H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property as directed by COR.

C. Place excess excavated materials suitable for fill and/or backfill on site where directed.

D. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.

E. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center.

----- E N D -----

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:

B. Curb, gutter, and combination curb and gutter wheel stop.

C. Pedestrian Pavement: Walks, pedestrian crossings, and wheelchair curb ramps .

D. Vehicular Pavement: driveways

1.2 RELATED WORK

A. Section 00 72 00, GENERAL CONDITIONS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

C. Section 01 45 29, TESTING LABORATORY SERVICES.

D. Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Section 05 50 00, METAL FABRICATIONS.

F. Section 31 20 00, EARTHWORK.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COR, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture. Cost of the testing laboratory to be included in the Contractor's cost of project.

1.6 SUBMITTALS

Contractor shall submit the following.

A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
   1. Expansion joint filler
   2. Hot poured sealing compound
   3. Reinforcement
   4. Curing materials

B. Jointing Plan for all concrete areas.

C. Concrete Mix Design.

D. Concrete Test Reports

E. Construction Staking Notes from Surveyor.

F. Data and Test Reports: Select subbase material.
   1. Job-mix formula.
   2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

A. American Association of State Highway and Transportation Officials (AASHTO):

M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)

M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)

M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)

M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats

B. American Society for Testing and Materials (ASTM):

A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
A615/A615M-12.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
A706/A706M-09b.....Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
A767/A767M-09.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-07b.....Standard Specification for Epoxy Coated Reinforcing Steel Bars
A820/A820M-11.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete
C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the field
C33/C33M-11a.....Standard Specification for Concrete Aggregates
C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-12.....Standard Specification for Ready Mixed Concrete
C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete
C150/C150M-12.....Standard Specification for Portland Cement
C171-07.....Standard Specification for Sheet Materials for Curing Concrete
C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete
C173/C173M-10b.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-07.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
C231/C231M-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
C260/C260M-10a.....Standard Specification for Air Entraining Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing

D1751-04(2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

SPEC WRITER NOTE: Update materials to agree with requirements (type, grades, class, test method, tables) specified.

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 – Concrete Type, air entrained.

TABLE I – CONCRETE TYPE

	Concrete Strength		Non-Air-Entraine	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m^3)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m^3)	Max. Water Cemen t
Type A	5000 (35)[1,3]	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30)[1,3]	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25)[1,3]	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25)[1,2]	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the

proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.

2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II – MAXIMUM SLUMP – INCHES (MM)

TYPE	MAXIMUM SLUMP*
Curb & Gutter	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 SELECT SUBBASE (WHERE REQUIRED)

A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS, BASE COURSES AND SURFACES COURSES

AASHTO M147		Percentage Passing by Mass					
Sieve	Size	Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

B. Materials meeting other gradations than that noted shall be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula, or as recommended by the geotechnical engineer and approved by the COR.

C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.

B. Do not use forms if they vary from a straight line more than 1/8 inch in any ten foot long section, in either a horizontal or vertical direction.

C. Wood forms shall be at least 2 inches thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

A. Concrete curing materials shall conform to one of the following:

1. Burlap having a weight of seven ounces (233 grams) or more per yard when dry.
2. Impervious Sheeting conforming to ASTM C171.
3. Liquid Membrane Curing Compound conforming to ASTM C309, Type 1 Type 2 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.

B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements shall be met after subbase course has been placed and compacted. Add water in approved

quantities, measured by weight or volume, in such a manner to produce a uniform blend.

B. Placing:
   1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches, and that when compacted, shall produce a layer of the designated thickness.
   2. When the designated compacted thickness exceeds 6 inches, place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
   3. In no case shall the addition of thin layers of material be added to the top layer in order to meet grade.
   4. If the elevation of the top layer is 1/2 inch (13 mm) or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches (75 mm) in compacted thickness.

C. Compaction:
   1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
   2. Moisten or aerate the material as necessary to provide the moisture content that shall readily facilitate obtaining the specified compaction with the equipment used.
   3. Compact each layer to at least 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.
   1. The surface of each layer shall not show any deviations in excess of 3/8 inch .
   2. The completed thickness shall be within 1/2 inch of the thickness as shown on the Drawings.

E. Protection:
   1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
   2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the Government.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they shall be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:
1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch when checked with a straightedge and shall not deviate from true line by more than 1/4 inch at any point.
4. Do not remove forms until removal shall not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.
6. Make necessary corrections to forms immediately before placing concrete.
7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the COR prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify COR immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch is discovered.

3.4 EQUIPMENT

A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.

B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the

reinforcement. All reinforcement shall be supported for proper placement within the concrete section.

B. Before the concrete is placed, the COR shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.6 PLACING CONCRETE - GENERAL

A. Obtain approval of the COR before placing concrete.

B. Remove debris and other foreign material from between the forms before placing concrete.

C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.

D. Convey concrete from mixer to final place of deposit by a method which shall prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.

E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation shall not be permitted. Place concrete continuously between joints without bulkheads.

F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.

G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths shall not be allowed. Concrete with cracks or chips and bird baths shall be removed and replaced to the nearest joints, and as approved by the COR, by the Contractor with no additional cost to the Government.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it shall conform to the cross section as shown.

B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.

C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.

D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.

E. Finish the surface to grade with a wood or metal float.
F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete into the forms as close as possible to its final position.
B. Place concrete rapidly and continuously between construction joints.
C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
D. Finish the surface to the elevation and crown as shown.
E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.9 CONCRETE FINISHING - GENERAL

A. The sequence of operations, unless otherwise indicated, shall be as follows:
   1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
   2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch or as otherwise detailed.
B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch for gutter and 1/4 for top and face of curb, when tested with a 10 foot straightedge.
F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
G. Correct any depressions which shall not drain. See Article 3.6, Paragraph H, above.
H. Visible surfaces and edges of finished curb, gutter, and combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

A. Walks, , Wheelchair Curb Ramps, , :

1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
2. Brooming shall be transverse to the line of traffic.
3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, shall be uniform in appearance and not more than 1/16 inch in depth.
5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch when tested with a 10 foot straightedge.
6. The thickness of the pavement shall not vary more than 1/4 inch .
7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.

B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.

C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.

D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced shall be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.13 JOINTS - GENERAL

A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
B. Joints shall be straight and continuous from edge to edge of the pavement.

3.14 CONTRACTION JOINTS

A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
B. Construct joints in curbs and gutters by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
D. Finish edges of all joints with an edging tool having the radius as shown.
E. Score pedestrian pavement with a standard grooving tool or jointer.

3.15 EXPANSION JOINTS

A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.

C. Anchor with approved devices to prevent displacing during placing and finishing operations.

D. Round the edges of joints with an edging tool.

E. Form expansion joints as follows:

1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
2. Using joint filler of the type, thickness, and width as shown.
3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.16 CONSTRUCTION JOINTS

A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.

B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.

C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.

D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.17 FORM REMOVAL

A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.

B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

03.18 CURING OF CONCRETE

A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.

B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).

C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.

D. Liquid Membrane Curing:
   1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon for both coats.
   2. Do not allow the concrete to dry before the application of the membrane.
   3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
   4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.19 CLEANING

A. After completion of the curing period:
   1. Remove the curing material (other than liquid membrane).
   2. Sweep the concrete clean.
   3. After removal of all foreign matter from the joints, seal joints as specified.
   4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.20 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.21 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.

C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Data and Test Reports:

1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required byIndiana Department of Transpertation (INDOT).
2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by INDOT.
3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.

2. Asphalt cement certificate of conformance to INDOT.

3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the INDOT Specification.

D. One copy of INDOT Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base shall conform to the requirements of the following and other appropriate sections of the latest version of the INDOT Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the INDOT Specifications, it shall mean the COR.

2.2 AGGREGATES

A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.

C. Base aggregate maximum size:
   1. Per Plans

D. Asphaltic base course:
   1. Per Plans
   2. Where conflicts arise between this specification and the requirements in the latest version of the INDOT Specifications, the State Specifications shall control.

E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight shall be within:

Sieve Sizes	Percentage Passing
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:
   1. Asphalt cement: Penetration grade 50/60
   2. Prime coat: Cut-back type, grade MC-250
   3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the INDOT Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

A. Provide hot plant-mixed asphaltic concrete paving materials.
   1. Temperature leaving the plant: 290 degrees F minimum, 320 degrees F maximum.
   2. Temperature at time of placing: 280 degrees F minimum.

3.3 SUBGRADE

A. Shape to line and grade and compact with self-propelled rollers.
B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
D. If the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
E. Proof-roll the subgrade with maximum 50 ton gross weight dump truck as directed by COR.If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

A. Base
   1. Spread and compact to the thickness shown on the drawings.
   2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.

3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.

B. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus0.0" to plus 0.5".

C. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of3/16 inch in ten feet.

D. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

A. Remove all loose materials from the compacted base.

B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 280 degrees F.
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 50 degrees F, not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving shall be 3" or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown own the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
   a. No depressions which shall retain standing water.
   b. No deviation greater than 1/8" in six feet.

3.6 APPLICATION OF SEAL COAT

A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

B. Apply one coat of the specified sealer.

C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.

B. Paint.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking, Waterborne

C. Master Painters Institute (MPI):
Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths

as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.3 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m^3/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.

B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform

within a tolerance of plus or minus 3 inches and plus or minus 1/8 inch, respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 50°F and less than 95°F. Apply the paint at a wet film thickness of 0.015 inch. Apply paint in one coat. At the direction of the COR, markings showing light spots shall receive additional coats. The maximum drying time requirements of the paint specifications shall be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied shall not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles shall not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that shall provide a pavement marking with true, sharp edges and ends.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the COR, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the COR, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied shall not be damaged. As an option, an

approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) shall be furnished and used in lieu of temporary painted marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.

C. Fire Protection System connection: Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.

D. General plumbing: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

F. Metering: Section 25 10 10, ADVANCED UTILITY METERING SYSTEM.

G. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.

B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic.

B. DI: Ductile iron pipe.

C. WOG: Water, Oil and Gas.

1.5 DELIVERY, STORAGE AND HANDLING

A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.

B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.
F. Cleanliness of Piping and Equipment Systems:
   1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
   2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

A. Coordinate connection to water main with Public Utility company.
B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

A. Products Criteria:
   1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
   2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
C. Regulatory requirements:

1. Comply with the rules and regulations of the public utility company having jurisdiction over the connection to public water lines and the extension and/or modifications to public utility systems.
2. Comply with the rules and regulations of the Federal State and Local Health Department Department of Environmental Quality having jurisdiction for potable water-service.
3. Comply with rules and regulations of Federal State and Local authorities having jurisdiction for fire-suppression water-service piping including materials, hose threads, installation and testing.

D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.

E. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the American Welding Society.

F. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation.

G. Applicable codes:
1. Plumbing Systems: IPC, International Plumbing Code.
2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
3. Fire-service main products shall be listed in the FM Global “Approval Guide” or Underwriters Laboratories (UL) “Fire Protection Equipment Directory”.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

MSS SP-60-2004 .....Connecting Flange Joint Between Tapping Sleeves and Tapping Valves

C. American Society of Mechanical Engineers (ASME):

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250

B16.18-2001.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2001.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings; Classes 150, 300, 600, 900, 1500 and 2500

B31.....Code for Pressure Piping Standards

D. American Society for Testing and Materials (ASTM):

A536-84(2009).....Ductile Iron Castings

A674-10.....Polyethylene Encasement for Ductile Iron Pipe for Water or Other Liquids

C651-05.....Disinfecting Water Mains

C858-10e1.....Underground Precast Utility Structures

D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2464-06.....Threaded Poly (Vinyl Chloride) PVC Pipe Fittings, Schedule 80

D2466-06.....Poly (Vinyl Chloride) (PVC) Pipe Fittings, Schedule 40

D2467-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80

E. American Water Works Association (AWWA):

B300-10.....Hypochlorites

B301-10.....Liquid Chlorine

C509-09.....Resilient-Seated Gate Valves for Water Supply Service

C550-05.....Protective Interior Coatings for Valves and Hydrants

C605-11.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water

C606-11.....Grooved and Shouldered Joints

C651-05.....Disinfecting Water Mains

C700-09.....Cold-Water Meters, "Displacement Type," Bronze Main Case

C800-05.....Underground Service Line Valves and Fittings

C900-09.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

C907-04.....Injection-Molded PVC Pressure Fittings, 4 Inch through 12 Inch (100 mm through 300 mm), for Water Distribution

M23-2nd Ed.....PVC Pipe, Design and Installation

M44-2nd Ed.....Distribution Valves: Selection, Installation, Field Testing and Maintenance

F. NSF International (NSF):

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials

NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

NSF/ANSI 372-2011.....Drinking Water System Components – Lead Content

G. American Society of Safety Engineers (ASSE):

1060-2006.....Performance Requirements for Outdoor Enclosures for Fluid Conveying Components

H. Underwriters' Laboratories (UL):

262.....Gate Valves for Fire-Protection Service

1285.....Pipe and Couplings, Polyvinyl Chloride (PVC), and Oriented Polyvinyl Chloride (PVCO) for Underground Fire Service

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor shall furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 SAFETY GUARDS

A. All equipment shall have moving parts protected to prevent personal injury. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch (6 mm) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

2.4 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 POLYVINYL CHLORIDE PIPE AND FITTINGS

A. PVC, AWWA Pipe: AWWA C900, and Class 200 , with bell end with gasket, and with spigot end.
   1. Comply with UL 1285 for fire-service mains if indicated.
   2. PVC Fabricated Fittings: AWWA C900, Class 150 and Class 200 , with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
   3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
   4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
      a. Gaskets: AWWA C111, rubber.
   5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
      a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.6 VALVES

A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).
   1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.

2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.
3. Underground valve nut: Furnish valves with 2 inch (50 mm) nut for socket wrench operation.
4. Aboveground and pit operation: Furnish valves with hand wheels.
5. End connections shall match main line pipe .

B. Gate Valve Accessories and Specialties
1. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling matching.
   a. Tapping Sleeve: Stainless-Steel , two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.
   b. Valve shall include one raised face flange mating tapping-sleeve flange.
2. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
3. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)
4. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.
5.

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2.7 FIRE HYDRANTS

A. All hydrants shall have removable interiors capable of replacement without digging up the hydrant and be packable under pressure. Threaded joints or spindles shall be bronze and upper and lower barrels shall be of equal diameter. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 4 inches (100 mm) above finished grade. All fire hydrants shall have 6 inch (150 mm) bottom connection. Provide of hydrant wrenches not less than 14 inches (350 mm) long. Pressure Rating: 250 psi (1725 kPa) . Hydrant valve shall open by turning operating nut to left or counterclockwise. Exterior finish shall be red alkyd-gloss enamel paint, unless otherwise indicated.

Outlet threads shall meet NFPA 1963, with external hose thread used by local fire department. Include cast iron caps with steel chains and Pentagon, 1-1/2 inch (38 mm) point to flat operating and cap nuts.

B. Dry-Barrel Fire Hydrants:
   1. AWWA C502, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, 5-1/4 inch (133 mm) main valve, drain valve, and NPS 6 (DN 150) mechanical-joint inlet; interior coating according to AWWA C550; cast iron body, compression-type valve opening against pressure and closing.
   2. UL 246, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, 5-1/4 inch (133 mm) main valve, drain valve, and NPS 6 (DN 150) mechanical-joint inlet; cast iron body, compression-type valve opening against pressure and closing.

C. Wet-Barrel Fire Hydrants:
   1. AWWA C503, freestanding, with one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, NPS 6 (DN 150) threaded or flanged inlet, and base section with NPS 6 (DN 150) mechanical-joint inlet; interior coating according to AWWA C550.
   2. UL 246, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, NPS 6 (DN 150) threaded or flanged inlet, and base section with NPS 6 (DN 150) mechanical-joint inlet.

2.8 DISINFECTION CHLORINE

A. Liquid chlorine: AWWA B301.

B. Sodium Hypochlorite: AWWA B300 with 5 percent to 15 percent available chlorine.

C. Calcium hypochlorite: AWWA B300 supplied in granular form of 5 g. tablets, and shall contain 65 percent chlorine by weight.

2.9 WARNING TAPE

A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Use pipe, fittings, and joining methods for piping systems according to the following applications.

1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating shall be used, unless otherwise indicated.
2. Do not use flanges or unions for underground piping.
3. Flanges, unions, grooved-end-pipe couplings, and special fittings shall be used, instead of joints indicated, on aboveground piping and piping in vaults.

B. Underground water-service piping NPS 4 to NPS 8 (DN 100 to DN 200) shall be the following:
   1. PVC, AWWA Class 200 pipe for NPS 8 (DN 200): PVC, AWWA Class 200 fabricated mechanical-joint, ductile iron fittings; and gasketed joints.

3.2 VALVE APPLICATIONS

A. Use mechanical-joint-end valves for NPS 3 (DN 80) and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 (DN 50) and smaller installation.

B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
   1. Underground Valves, NPS 3 (DN 80) and Larger: AWWA, cast iron, non-rising-stem, resilient -seated gate valves with valve box.

3.3 PVC PIPE

A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.

B. Install Copper Tracer Wire, No. 14 AWG solid, single conductor, insulated. Install in the trench with piping to allow location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections shall be made by stripping the insulation from the wire and soldering with rosin core solder per ASTM 828. Solder joints shall be wrapped with rubber tape and

electrical tape. At least every 1000 feet (300 m) provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall also be attached at the end of each line.

C. Magnetic markers shall be used in lieu of copper tracer wire to aid in future pipe location. Generally, install markers on 20 foot (6 m) centers. If pipe is in a congested piping area, install on 10 foot (3 m) centers. Prepare as-built drawing indicating exact location of magnetic markers.

3.4 VALVE INSTALLATION

A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.

B. Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.5 FIRE HYDRANT INSTALLATION

A. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.

B. Install Wet-Barrel Fire Hydrants with valve below frost line. Provide for drainage.

3.6 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet (1500 mm) outside of building(s) to which service is to be connected and make connections thereto. If building services have not been installed provide temporary caps and mark for future connection.

3.7 FIELD QUALITY CONTROL

A. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.

B. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.

1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.

D. Prepare reports of testing activities.

3.8 IDENTIFICATION

A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

3.9 CLEANING

A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.

B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

C. Prepare reports of purging and disinfecting activities.

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SECTION 33 30 00

SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic

1.4 DELIVERY, STORAGE AND HANDLING

A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.

B. Handle manholes according to manufacturer's written rigging instructions.

1.5 COORDINATION

A. Coordinate connection to sanitary sewer main with Public Utility company. (Approval from public utility has been obtained indicating that the downstream sanitary systems have sufficient capacity to handle the sanitary discharge from the facility.)

B. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.

C. Coordinate connection to public sewer system with Public Utility Company.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.7 SUBMITTALS:

A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.
5. Steps and Ladders.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for Concrete

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

C478-09.....Precast Reinforced Concrete Manhole Sections

C857-11.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C890-11.....Minimum Structural Design Loading for Monolithic or Sectional Precast Concrete Water and Wastewater Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and precast Box Sections using Preformed Flexible Joint Sealants

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F1417-11.....Standard Test Method for Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Society of Mechanical Engineers:

A112.36.2M-1991.....Cleanouts

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor shall provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements.

B. All pipe and fittings used in the construction of force mains shall be rated to meet the system maximum operating pressure with a minimum of 150 psi (1035 kPa).

C. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PVC, GRAVITY SEWER PIPE AND FITTINGS

A. PVC Gravity Sewer Piping:

1. Pipe and Fittings shall conform to ASTM D3034 SDR 35

2.3 NONPRESSURE-TYPE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve type, reducing or transition coupling, for joining underground nonpressure piping. Include ends to match same sizes of main line piping and install corrosion-resistant metal tension bands and tightening mechanism on each end.

B. Sleeve Materials:

1. For Plastic Pipes: ASTM F477, elastomeric seal.
2. For Dissimilar Pipes: PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

1. Couplings shall be elastomeric sleeve with stainless steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, Flexible Couplings:

1. Couplings shall meet ASTM C1460 with elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield with corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, Flexible Couplings:

1. Couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger mainline pipe and for spigot of smaller main line pipe to fit inside ring.

F. Nonpressure-Type, Rigid Couplings:

1. Coupling shall be ASTM C1461, sleeve-type, reducing- or transition-type mechanical coupling , molded from ASTM C1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.4 CLEANOUTS

A. Cast-Iron Cleanouts:
   1. Cleanouts shall be as per ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
   2. Top-Loading Classification(s): Valve loadings shall be designed for Heavy Duty .
   3. Cleanout Riser: Sewer pipe fitting on main line pipe and riser shall be as per ASTM A74, service class.

B. PVC Cleanouts:
   1. PVC body with PVC threaded plug: Cleanout shall be as per ASTM D3034. PVC sewer pipe fitting and riser to cleanout.
   2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.5 MANHOLES

A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete.
   1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.
   2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches (200 mm), minimum.
   3. Riser Section: 4 inch (100 mm) minimum thickness, of lengths to provide the total depth of manhole.
   4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.
   5. Joint Sealant: ASTM C990.
   6. Resilient Pipe Connectors: ASTM C923.
   7. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps or ladder or ASTM A615 deformed, 1/2 inch (13 mm) steel reinforcing rods encased in precast concrete sections , with 16 inch (400 mm) minimum

width, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.

8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.6 CONCRETE

A. Cast-in-place concrete shall be 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.

B. Reinforcement

1. Reinforcing fabric shall be ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing bars shall be ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Benches shall be concrete, sloped to drain into the channel. Provide 6 inches (150 mm) from the cut section of top of pipe to edge of manhole.

D. Ballast and Pipe Supports shall be Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

2.7 WARNING TAPE

A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves,

and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.

C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.

D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.

E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.

F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.

G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.

H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe

I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.

L. Install gravity-flow, non-pressure, drainage piping according to the following:

   1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
   2. Install PVC gravity sewer according to ASTM D2321 and ASTM F1668.

M. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

N. Gravity Flow Lines with Secondary Containment (Encasement Pipe):

   1. Install per manufacturer's recommendations. Install all pipe centering devices to maintain an interstitial space below the invert

of the carrier pipe. Both the carrier and containment pipe shall be tested for leaks.

3.2 PIPE JOINT CONSTRUCTION

A. Join gravity-flow, non-pressure, drainage piping according to the following:
   1. Join PVC piping according to ASTM D2321.
   2. Join dissimilar pipe materials with nonpressure-type, flexible couplings.

3.3 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES WITHIN VAULTS

A. Install reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.4 BUILDING SERVICE LINES

A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.5 MANHOLE INSTALLATION

A. Install manholes complete with appurtenances and accessories indicated.
   1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
   2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section shall be at the required elevation. Cutting the top section is not acceptable.
   3. Concrete manhole risers and tops: Install as specified.

B. Do not build structures when air temperature is 32 deg F (0 deg C), or below.

C. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.

D. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.

E. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.

F. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CLEANOUT INSTALLATION

A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts shall be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.

1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.

C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches (50 mm) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches (600 mm) in diameter.

D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

E. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.7 CONNECTIONS

A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.

B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.

C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.
3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that accumulates.

3.8 REGRADING

A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary

cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.9 PIPE SEPARATION

A. Horizontal Separation - Water Mains and Sewers:
   1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
   2. Gravity flow mains and pressure (force) mains shall be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:
      a. Local conditions prevent a lateral separation of 10 feet (3 m); and
      b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
   3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.

B. Vertical Separation - Water Mains and Sewers at Crossings:
   1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
   2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.
   3. When it is impossible to meet (1) above, the gravity flow sewer shall be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers shall be installed 24 inches (600 mm) below the water line provided both the water line and sewer line are constructed of ductile iron pipe.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.10 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.11 FIELD QUALITY CONTROL

A. All systems shall be inspected and obtain the COR's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.

1. Submit separate report for each system inspection.
2. Defects requiring correction include the following:
   a. Alignment: Less than full diameter of inside of pipe is visible between structures.
   b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
   c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
   d. Infiltration: Water leakage into piping.
   e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Re-inspect and repeat procedure until results are satisfactory.

C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:

1. Test plastic gravity sewer piping according to ASTM F1417.
2. Test concrete gravity sewer piping according to ASTM C924.
3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After

pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.

4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.12 CLEANING

A. Clean dirt and superfluous material from interior of piping.

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SECTION 33 40 00

STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.

E. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

A. HDPE: High-density polyethylene

B. PE: Polyethylene

1.4 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

B. Handle manholes and stormwater inlets according to manufacturer's written rigging instructions.

1.5 COORDINATION

A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.

B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.7 SUBMITTALS

A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for Concrete

A242/A242M-04(2009).....High-Strength Low-Alloy Structural Steel

A536-84(2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

C33/C33M-08.....Concrete Aggregates

C139-10.....Concrete Masonry Units for Construction of Catch Basins and Manholes

C150/C150M-11.....Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C857-07.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete Utility Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

D698-07e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft3 (600 kN-m/m3))

D1056-07.....Flexible Cellular Materials—Sponge or Expanded Rubber

D3350-10.....Polyethylene Plastics Pipe and Fittings Materials

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F1417-11.....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials (AASHTO):

M252-09.....Corrugated Polyethylene Drainage Pipe

M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter

D. American Society of Mechanical Engineers (ASME):

A112.6.3-2001.....Floor and Trench Drains

E. American Concrete Institute (ACI):

350/350M-06.....Environmental Engineering Concrete Structures and Commentary

F. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and Sediment Control

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor shall furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

A. Corrugated PE drainage pipe and fittings, NPS 3 to NPS 10 (DN 80 to DN 250); ASTM F714, SDR 21 with smooth waterway for coupling joints.
   1. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.

B. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); AASHTO M294, Type S with smooth waterway for coupling joints. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.
   1. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.

C. PVC Gravity Sewer Piping
   1. Pipe and fittings shall be ASTM F679, // T-1 // T-2 // wall thickness, PVC gravity sewer pipe with bell-and-spigot ends.
   2. Gaskets: ASTM F477, elastomeric seals for gasketed joints.

2.3 NONPRESSURE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials

1. For concrete pipes: ASTM C443, rubber.
2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.4 CLEANOUTS

A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.

1. Top-Loading Classification(s):Heavy Duty.
2. Pipe fitting and riser to cleanout shall be same material as main pipe line.

2.5 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.

5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps; FRP ladder; or ASTM A615, deformed, 1/2 inch (13 mm) steel reinforcing rods encased in ASTM D4101, PP , width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.
11.

B. Manhole Frames and Covers:
1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile iron unless otherwise indicated.

2.6 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:
1. Cement: ASTM C150, Type II.
2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.
1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.
a. .

b.

2.7 PIPE OUTLETS

A. Riprap basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."
   1. Average Size: 6 inches.

2.8 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

2.9 WARNING TAPE

A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with “CAUTION BURIED STORM SEWER BELOW”.

PART 3 - EXECUTION

3.1 PIPE BEDDING

A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
B. Install piping with minimum cover as shown on the Drawings.
C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings

according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.

D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.

G. Install gravity-flow, nonpressure drainage piping according to the following:

1. Install piping pitched down in direction of flow.
2. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints .

3.3 REGRADING

A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast

iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

A. Make pipe connections and alterations to existing manholes so that finished work shall conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES

A. Comply with all rules and regulations of the public utility.

B. Cleanout Installation

1. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast iron soil pipe fittings in sewer pipes at branches for cleanouts and cast iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
   a. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
   b. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
   c. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
   d. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads .
2. Set cleanout frames and covers in earth in cast in-place concrete block, 18 by 18 by 12 inches (450 by 450 by 300 mm) deep. Set with tops 1 inch (25 mm) above surrounding earth grade.

C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.6 MANHOLE INSTALLATION

A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.

B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.

C. Circular Structures:

1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section shall be at the required elevation. Cutting the conical top section is not acceptable.
3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
4.

3.7 STORMWATER INLET AND OUTLET INSTALLATION

A. Construct inlet head walls, aprons, and sides of reinforced concrete.

B. Construct riprap of broken stone.

C. Install outlets that spill onto grade, anchored with concrete.

D. Install outlets that spill onto grade, with flared end sections that match pipe.

3.8 CONNECTIONS

A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.

B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

C. Make connections to existing piping and underground manholes.

1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.
4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that accumulates.

D. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating can be used in applications below unless otherwise indicated.
   1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
      a. Shielded flexible couplings for same or minor difference OD pipes.
      b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
      c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
   2. Use pressure-type pipe couplings for force-main joints.

3.9 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures resulting after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
1. Remove manhole or structure and close open ends of remaining piping.
2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section EARTH MOVING.

3.10 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edge of underground structures.

3.11 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:
   a. Alignment: Less than full diameter of inside of pipe is visible between structures.
   b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
   c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
   d. Infiltration: Water leakage into piping.
   e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

3.12 TESTING OF STORM SEWERS:

A. Submit separate report for each test.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
   1. Do not enclose, cover, or put into service before inspection and approval.
   2. Test completed piping systems according to requirements of authorities having jurisdiction.
   3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
   4. Submit separate report for each test.
   5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.

C. Leaks and loss in test pressure constitute defects that shall be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.13 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

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