

SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- D. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, INTERIOR WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- E. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data
- E. Laboratory Test Reports:
 - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
 - 2. Split resistance test report in accordance with WDMA T.M.5.
 - 3. Cycle/Slam test report in accordance with WDMA T.M.7.
 - 4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty to be as follows:
 - 1. For interior doors, manufacturer's warranty for 5 years after date of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in cardboard packages; keep packaging intact during delivery and storage.
- B. Label package for door opening where used.
- C. Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
- D. Store doors flat on level raised platforms in clean, dry, well-ventilated area protected from sunlight and weather; cover but allow for air circulation.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Window and Door Manufacturers Association (WDMA):
 - I.S.1A-11 Architectural Wood Flush Doors
 - I.S.4-09 Water-Repellent Preservative Non-Pressure Treatment for Millwork
 - I.S.6A-11 Architectural Wood Stile and Rail Doors
 - T.M.5-90(2009) Split Resistance Test Method
 - T.M.7-08 Cycle-Slam Test Method
 - T.M.8-08 Hinge Loading Test Method
 - T.M.10-08 Screwholding Test Method
- C. National Fire Protection Association (NFPA):
 - 80-13 Protection of Buildings from Exterior Fire
 - 252-12 Fire Tests of Door Assemblies

PART 2 - PRODUCTS

2.1 FLUSH DOORS

- A. General:

1. Meet requirements of WDMA I.S.1-A, solid core, Extra Heavy Duty.
 2. Adhesive: Type II for interior
 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
- B. Face Veneer:
1. In accordance with WDMA I.S.1-A.
 2. One species throughout the project unless scheduled or otherwise shown.
 3. For Transparent Finishes: Premium Grade, rotary cut, red oak
 - a. Grade: Custom (Grade A).
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Provide door edges of same species as door face veneer, except maple may be used for stile face veneer on birch doors.
 - d. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
 2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
 - b. Use stainless steel or dull chrome plated brass screws for exterior doors.
 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.

- b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom, and intermediate rail blocks must measure not less than 125 mm (five inches) by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
 - e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.

2.3 PREFITTING

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.

2.3 FACTORY FINISHING

- A. Grade: Premium.
- B. Finish: System 9, UV curable, acrylated epoxy, polyester, or urethane.
- C. Effect: Open-grain finish
- D. Sheen: Semigloss.
- E. Use stain when required to produce the finish specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Flush doors to receive transparent finish (in addition to being prefit) may be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
 - 2. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES.

2.4 IDENTIFICATION MARK

- A. Provide on top edge of door.
- B. Provide as a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Include one of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.5 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Factory Preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
- C. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- D. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.
- E. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- F. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

3.2 INSTALLATION

- A. Hardware: See Section 08 71 00, DOOR HARDWARE.
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.
- C. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 DOOR PROTECTION

- A. As door installation is completed, place cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by COR.

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SECTION 08 52 00
WOOD WINDOWS

PART 1 - GENERAL

1.1 REFERENCES

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. ALUMINUM ASSOCIATION (AA)
- AA DAF45 (2003; Reaffirmed 2009) Designation System
for Aluminum Finishes
- C. AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)
- AAMA 2603 (2002) Voluntary Specification,
Performance Requirements and Test
Procedures for Pigmented Organic Coatings
on Aluminum Extrusions and Panels
- AAMA 2604 (2010) Voluntary Specification, Performance
Requirements and Test Procedures for High
Performance Organic Coatings on Aluminum
Extrusions and Panels
- AAMA/WDMA/CSA 101/
I.S.2/A440 (2011) Standard/Specification for Windows,
Doors, and Skylights
- D. ASTM INTERNATIONAL (ASTM)
- ASTM D1784 (2011) Standard Specification for Rigid
Poly(Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly(Vinyl Chloride) (CPVC)
Compounds
- ASTM D1972 (1997; R 2005) Standard Practice for
Generic Marking of Plastic Products
- ASTM D3656/D3656M (2013) Insect Screening and Louver Cloth
Woven from Vinyl-Coated Glass Yarns
- ASTM D6007 (2002; R 2008) Standard Test Method for
Determining Formaldehyde Concentration in
Air from Wood Products Using a Small Scale
Chamber
- ASTM D6330 (1998; R 2014) Standard Practice for
Determination of Volatile Organic Compounds
(Excluding Formaldehyde) Emissions from

- ASTM E1333 Wood-Based Panels Using Small Environmental Chambers Under Defined Test Conditions (2010) Determining Formaldehyde Concentrations in Air and Emission Rates from Wood Products Using a Large Chamber
- ASTM E2129 (2010) Standard Practice for Data Collection for Sustainability Assessment of Building Products
- E. FOREST STEWARDSHIP COUNCIL (FSC)
- FSC STD 01 001 (2000) Principles and Criteria for Forest Stewardship
- F. GREEN SEAL (GS)
- GS-36 (2011) Commercial Adhesives
- G. NATIONAL FENESTRATION RATING COUNCIL (NFRC)
- NFRC 100 (2014) Procedure for Determining Fenestration Product U-Factors
- NFRC 200 (2014) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence
- H. SCREEN MANUFACTURERS ASSOCIATION (SMA)
- SMA 1004 (1987; R 1998) Aluminum Tubular Frame Screens for Windows
- I. SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)
- SCAQMD Rule 1168 (1989; R 2005) Adhesive and Sealant Applications
- J. U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)
- Energy Star (1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)
- K. U.S. GREEN BUILDING COUNCIL (USGBC)
- LEED NC (2009) Leadership in Energy and Environmental Design(tm) New Construction Rating System
- L. WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)
- WDMA I.S.4 (2013) Preservative Treatment for Millwork

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Indicate elevations of units, full-size sections, fastenings, methods of installation and anchorage, method of glazing, locations of operating hardware, mullion details, method and material for weatherstripping, [bar and muntin layouts,] method of attaching [insect screens] [storm windows], details of installation, and connections with other work.
- C. Product Data
 - 1. Documentation for Energy Star Qualifications.
- D. Engineered Wood Products; (LEED NC)
 - 1. Submit documentation verifying that no urea-formaldehyde resins were used.]
- E. Adhesives; (LEED NC)
 - 1. Submit manufacturer's product data, indicating VOC content.
- F. Certificates
 - 1. Forest Stewardship Council (FSC) Certification; (LEED NC)
- G. Manufacturer's Instructions
 - 1. Submit manufacturer's written instructions for installation.

1.3 DELIVERY AND STORAGE

Deliver windows to site in sealed undamaged cartons or in palletized multiple units. Protect from damage, dampness and extreme temperature or humidity changes. Store under cover in well-ventilated enclosed space. Do not store in a building under construction until concrete, masonry, and plaster are dry. Replace defective or damaged windows.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Virgin Lumber: Lumber fabricated from old growth timber is not permitted. Avoid companies who buy, sell, or use old growth timber in their operations, when possible.
- B. Engineered Wood Products
 - 1. Products shall contain no added urea-formaldehyde.

2.2 WOOD WINDOWS:

Wood windows shall consist of complete units including sash, glass, frame, weather stripping, insect screen, and hardware. Window units shall meet the Grade 40 requirements of AAMA/WDMA/CSA 101/I.S.2/A440, except maximum air infiltration shall not exceed 0.00016 cu m per second 0.34 CFM per linear foot of sash crack when tested under uniform static air pressure

difference of 75 pascals 1.57 psf. Non-residential glazed systems (including frames and glass) shall be certified by the National Fenestration Rating Council with a whole-window Solar Heat Gain Coefficient (SHGC) maximum of 0.26 determined according to NFRC 200 procedures and a U-factor between 0.23 and 0.32 W per square m by KBtu per square foot by ft by degree F in accordance with NFRC 100. In addition to general hardware requirements of AAMA/WDMA/ CSA 101/I.S.2/A440, provide hardware for various window types as indicated below. Glass and glazing materials shall conform to Section 08 81 00 GLAZING. For good sash insulation performance, preference shall be given to engineered wood core clad in wood veneer or PVC-wood composite (uninsulated), using post-industrial wood fiber and 100 percent post-consumer HDPE plastic. Wood members which will receive transparent finish shall be in one piece, not finger-jointed.

- 2.2.1 Casement Windows: Provide two or more hinges, pivots, or sash-supporting arms for each operative sash to allow easy operation, substantial support and cleaning of both sides of sash from inside. Provide latches for securing each sash if operating devices do not include locking features. Provide operating devices for controlling the position of the operative sash, including full open, tight close, and intermediate firm hold. Operating devices shall include rotary gears and adjustable operating arms so that even sash contact can be maintained. Provide compression-type weatherstripping.
- 2.2.2 Horizontal-Sliding Windows: Provide latches, pulls, and corrosion resistant steel slides necessary to control and secure window. Provide for cleaning of both sides of sash from inside.
- 2.2.3 Stationary Windows: Provide fixed sash and basic frame in accordance with AAMA/WDMA/ CSA 101/I.S.2/A440.

2.3 ACCESSORIES

- 2.3.1 Adhesives: Comply with applicable regulations regarding toxic and hazardous materials, GS-36, and as specified in Section 07 92 00 JOINT SEALANTS.

2.4 FINISHES

- 2.4.1 Paint: Furnish windows with factory-primed surfaces which will be exempt from first paint coat application required in Section 09 90 00 PAINTS AND COATINGS.
- 2.4.2 Aluminum Cladding: Preservative treat all basic wood frame and sash members in accordance with WDMA I.S.4, except do not use pentachlorophenol. Clad all exterior surfaces with roll formed aluminum with joints sealed during assembly. Aluminum clad frames

and sash shall meet performance requirements of AAMA/WDMA/CSA 101/I.S.2/A440.

2.4.3.1 Aluminum Finish: Factory finish with organic coating.

2.4.3.2 Organic Coating: Clean and prime exposed aluminum surfaces. Provide high performance finish in accordance with AAMA 2604 with total dry film thickness of not less than 0.030 mm [1.2 mils]. Finish color as indicated.

2.5 INSECT SCREENS

ASTM D3656/D3656M, Class 2, 18 by 14 mesh, color [charcoal] [grey] [__]. Aluminum frames to meet SMA 1004.

PART 3 - EXECUTION

3.1 INSTALLATION

3.1.1 Wood and Wood Clad Windows: Install in accordance with the approved installation instructions. Securely anchor windows in place.

Install and seal windows in a manner that will prevent entrance of water and wind.

3.1.2 Insect Screen: Install screen panels in accord with manufacturer's instructions. Install aluminum framed screens in accord with SMA 1004.

3.2 ADJUSTMENTS

Make final adjustment for proper operation of ventilating unit after glazing. Make adjustments to operating sash or ventilators to assure smooth operation. Units shall be weather-tight when locked closed. Verify products are properly installed, connected, and adjusted.

3.3 CLEANING

Clean windows on both exterior and interior in accordance with manufacturer's recommendations.

3.4 WASTE MANAGEMENT

Separate corrugated cardboard and protective materials in accordance with the Waste Management Plan and reuse or recycle. Place materials defined as hazardous or toxic waste in designated containers and dispose of properly. Close and seal tightly all partly used sealant containers and store protected in well ventilated fire-safe area at moderate temperature. Place used sealant tubes and containers in areas designated for hazardous materials and dispose of properly.

-- End of Section --

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies glass, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
1. Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
 3. Section 08 52 00 13, WOOD WINDOWS, Casement and Fixed.

1.3 LABELS

- A. Temporary Labels:
1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness. Identify coated side of glass units.
 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 3. Temporary labels must remain intact until glass is approved by RE/COR.
- B. Permanent Labels:
1. Locate in corner for each pane.
 2. Label in accordance with SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Glass Thickness: Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 code.
 2. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.

3. Test in accordance with ASTM E 330.
 4. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
- B. Building Enclosure Vapor Retarder and Air Barrier:
1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
2. Certify solar heat gain coefficient when value is specified.
 3. Certify "R" value when value is specified.
- C. Warranty: Submit sample warranty, conforming to "Warranty" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
 2. Insulating glass units.
 3. Glazing accessories, each type.
- E. Samples:
1. Size: 300 mm by 300 mm (12 by 12 inches).
 2. All glazing types specified for the project.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.8 PROJECT CONDITIONS

- A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.9 WARRANTY

- A. Warranty: Conform to terms of "Warranty" Article, FAR clause 52.246-21, except extend warranty period for the following:
1. Insulating glass units to remain sealed and free of obstruction of vision by dust, moisture, or film on interior surfaces of glass for 10 years.
 2. Coated glass units to remain visibly clear without peeling, cracking, or discoloration for 10 years.

1.10 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
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| Z97.1-04 | Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test. |
|----------|---|
- C. American Society for Testing and Materials (ASTM):
- | | |
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| C1363-05 | Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus |
| C542-05 | Lock-Strip Gaskets. |
| C716-06 | Installing Lock-Strip Gaskets and Infill Glazing Materials. |
| C864-05 | Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers. |
| C920-05 | Elastomeric Joint Sealants. |
| C1036-06 | Flat Glass. |
| C1048-04 | Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass. |
| C1376-03 | Pyrolytic and Vacuum Deposition Coatings on Flat Glass. |
| E84-08 | Surface Burning Characteristics of Building Materials. |

B. Air space may be filled with inert gas to meet performance requirements.

C. Assemble units using glass types specified.

2.6 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

- H. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.
 - 2. Class 25
 - 3. Grade NS.
 - 4. Shore A hardness of 25 to 30 Durometer.
- I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
 - 1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 - 2. Designed for dry glazing.
- J. Color:
 - 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
 - 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Install with tape or gunnable sealant in wood sash.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

- F. Fill gap between glazing and stop with approved sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of approved sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant

3.5 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COTR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.6 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

- A. Insulating Glass:
 - 1. Install SEU clear tempered glass in windows, interior pane of dual glazed windows, adjacent to entrances or walks.
 - 2. Install SEU clear glass in windows, interior pane of dual glazed windows, not adjacent to entrances or walks.

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**SECTION 09 66 13
PORTLAND CEMENT TERRAZZO FLOORING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section covers the requirements for refinishing existing poured-in-place cementitious terrazzo including adhesively bonded monolithic terrazzo.

1.2 QUALITY ASSURANCE

- A. Comply with recommendations of National Terrazzo and Mosaic Association, Inc. (NTMA).
- B. Provide certification that materials provided meet or exceed specified NTMA properties.

1.3 QUALIFICATIONS

- A. Approval by Contracting Officer is required of service, or proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
1. Installer/refinisher has technical qualifications, experience, and trained personnel to refinish specified items. Approval will not be given, however, where experience record is one of unsatisfactory performance.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish following:
1. Manufacturer's Literature and Data:
 - a. Cleaning and preservative solutions for terrazzo.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. National Terrazzo and Mosaic Association (NTMA):
Terrazzo Specifications and Design Guide
- C. ASTM D-2047, "Static Coefficient of Friction of Polish-Coated Floor Surfaces as Measured by the James Machine".

PART 2 - PRODUCTS**2.1 CLEANING SOLUTION**

- A. Terrazzo cleaner to be biodegradable, phosphate free and have a Ph factor between 7 and 10 and be of a type specially prepared for use on terrazzo.
- B. Do not use all-purpose cleaners or soaps containing water soluble, inorganic, or crystallizing salts. Do not use sweeping compounds that contain oil.

2.2 SEALER

- A. Sealer to have a pH factor between 7 and 10 and be a penetrating type specially prepared for the terrazzo trade; sealer must not discolor or amber the terrazzo. Select sealer product which produces a slip resistant surface.
- B. Provide a low VOC, Acrylic Polymer product that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Sealer to have a published Slip Coefficient of Friction (COF) rating of 0.5 or higher as measured by the James Machine.
- D. Sealer to have a gloss shine.

PART 3 - EXECUTION**3.1 STRIPPING**

- A. Strip all old sealer and dressings from floor.

3.2 CLEANING

- A. Test product in a non-conspicuous area of the floor to determine desired results.
- B. Clean terrazzo and condition to counteract efflorescence. Apply mixture of not less than one part of liquid cleaner to three parts of water and allow it to soak uniformly into terrazzo from fifteen to thirty minutes, keeping surfaces wet.

3.3 SEALING

- A. After surfaces are dry, wash and rinse terrazzo and apply two (2) coats of sealer. Buff terrazzo surfaces with a weighted polishing brush or electric buffing machine.

- - - E N D - - -

SECTION 23 83 00
ELECTRIC SPACE HEATING EQUIPMENT

PART 1 GENERAL

1.1 DESCRIPTION

- A. This section specifies prefabricated electric baseboard heaters.

1.2 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each type of product indicated.
- C. Shop Drawings: Include plans, sections, details, and attachments to other work.
1. Wiring Diagrams: Power, signal, and control wiring.
- D. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Method of attaching to building structure.
- E. Samples for Initial Selection: For units with factory-applied color finishes.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-2014.....National Electrical Code (AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014
- B. Underwriters Laboratories (UL):
- UL 2021.....Fixed and Location-Dedicated Electric Room Heaters
- UL 1042-09.....Electric Baseboard Heating Equipment

PART 2 PRODUCTS

2.1 ELECTRIC BASEBOARD UNITS

- A. Description UL 1042; wattage, voltage, phase, heat in watts Btu per hour output indicated. Provide units complete with heating elements, mounting brackets, end closures, splice plates, interior and exterior corners and accessible wiring compartment. Limit outlet air temperature and enclosure surfaces to 93 degrees C 200 degrees F under continuous operating conditions.
- B. Enclosure: Fabricate from steel not less than 20 gauge. Provide factory applied baked-enamel finish in color as selected by COR. Locate terminal blocks for branch circuit conductor and control wiring connections as required. Wiring shall conform to NFPA 70.
- C. Accessories: Where continuous wall-to-wall installations are indicated, provide accessories; including corner fittings, fillers, splice plates, and end caps. Accessories shall have the same profile as the basic unit, and contain no sharp edges.
- D. Limit Control: Provide thermal overload and over voltage protection.
- E. Disconnect Means: Provide factory-installed safety disconnect switch in an auxiliary matching control section in combination with thermostat with "off" position marking on the face plate.
- F. Remote Thermostat: Provide tamper resistant adjustable thermostat. Bimetal, sensing elements; with contacts suitable for line-voltage circuit, and manually operated on-off switch with contactors, relays, and control transformers.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install in conformance with the approved heater installation drawing, NFPA 70, UL listing, and manufacturer's instructions, with necessary clearances for air circulation, maintenance, inspection, service testing and repair. Connect to electrical supply in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

3.2 REMOTE THERMOSTAT

- A. Mount remote room space thermostats as indicated. Connect remote thermostats with conduit and wiring to heaters as indicated.

3.3 BASEBOARD HEATERS

- A. Verify manufacturer's clearance requirements from electrical cords, drapes, and other furnishings.

3.4 CONNECTIONS

- A. Ground electric convection heating units according to Section 26 05 26 Grounding and Bonding for Electrical Systems.
- B. Connect wiring according to Section 26 05 21 Low-Voltage Electrical Power Conductors and Cables.

3.4 FIELD QUALITY CONTROL

- A. Provide necessary personnel, instruments, and equipment to perform tests. Notify the COR five [5] working days prior to scheduled testings and locations.
- B. Field Inspection: Prior to initial operation, inspect installed equipment for conformance with drawings and specifications.
- C. Insulation Resistance Tests: Test 600-volt wiring to verify that no short circuits or grounds exist. Tests shall be made using an instrument which applies a voltage of approximately 500 volts and provides a direct reading of resistance in ohms.
- D. Operational Tests: Test equipment circuits and devices to demonstrate proper operation. Test each item of control equipment not less than 5 times.
- E. Remove and replace malfunctioning units and retest as specified above.

- - - END - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment (arrangements for temporary and permanent connections to the power company's system) shall conform to the power company's requirements. Coordinate fuses, circuit breakers and relays with the power company's system, and obtain power company approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:

1. Listed; equipment or device of a kind mentioned which:
 - a. Is published by a nationally recognized laboratory which makes periodic inspection of production of such equipment.
 - b. States that such equipment meets nationally recognized standards or has been tested and found safe for use in a specified manner.
2. Labeled; equipment or device is when:
 - a. It embodies a valid label, symbol, or other identifying mark of a nationally recognized testing laboratory such as Underwriters Laboratories, Inc.
 - b. The laboratory makes periodic inspections of the production of such equipment.
 - c. The labeling indicates compliance with nationally recognized standards or tests to determine safe use in a specified manner.
3. Certified; equipment or product is which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight (8) hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
 - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.6 EQUIPMENT REQUIREMENTS

- A. Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.7 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected

- against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.8 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COR. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

- F. Coordinate location of equipment and conduit with other trades to minimize interferences. See Section 00 72 00, GENERAL CONDITIONS.

1.9 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.10 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as panelboards, cabinets, motor controllers (starters), safety switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear, control devices and other significant equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.11 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.

- b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Lubrication schedule including type, grade, temperature range, and frequency.
 - j. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - k. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, outlet box, manual motor starter, device plate, engraved nameplate, wire and cable splicing and terminating material and single pole molded case circuit breaker.
 - 6. Each type of light fixture specified in Section 26 51 00, INTERIOR LIGHTING or shown on the drawings.

1.12 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.13 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES
(600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. General electrical requirements that are common to more than one section in Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Conduits for cables and wiring: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the COR two copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical Insulating
Tape
- C. Federal Specifications (Fed. Spec.):
A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed
Installation)
- C. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
44-02.....Thermoset-Insulated Wires and Cables
83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment
 486A-01.....Wire Connectors and Soldering Lugs for Use with
 Copper Conductors
 486C-02.....Splicing Wire Connectors
 486D-02.....Insulated Wire Connector Systems for Underground
 Use or in Damp or Wet Locations
 486E-00.....Equipment Wiring Terminals for Use with Aluminum
 and/or Copper Conductors
 493-01.....Thermoplastic-Insulated Underground Feeder and
 Branch Circuit Cable
 514B-02.....Fittings for Cable and Conduit
 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CABLE AND WIRE (POWER AND LIGHTING)

- A. Cable and Wire shall be in accordance with Fed. Spec. A-A-59544, except as hereinafter specified.
- B. Single Conductor:
 - 1. Shall be annealed copper.
 - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
 - 1. THW, XHHW, or dual rated THHN-THWN shall be in accordance with UL 44, and 83.
 - 2. Direct burial: UF or USE shall be in accordance with UL 493.
 - 3. Isolated power system wiring: Type XHHW with a dielectric constant of 3.5 or less.
- D. Color Code:
 - 1. Secondary service, feeder and branch circuit conductors shall be color coded as follows:

| 208/120 volt | Phase | 480/277 volt |
|--|---------|--------------|
| Black | A | Brown |
| Red | B | Orange |
| Blue | C | Yellow |
| White | Neutral | Gray * |
| * or white with colored (other than green) tracer. | | |

- a. The lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding unique and distinct (i.e. pink and

purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Field coordinate for a final color coding with the COTR/Resident Engineer.

2. Use solid color compound or solid color coating for No. 12 AWG and No. 10 AWG branch circuit conductors and neutral sizes.
3. Phase conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color compound or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 19 mm (3/4 inch) wide tape. Apply tape in half overlapping turns for a minimum of 75 mm (3 inches) for terminal points, and in junction boxes, pull boxes, troughs, manholes, and handholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E and NEC.
- B. Branch circuits (No. 10 AWG and smaller):
 1. Connectors: Solderless, screw-on, reusable pressure cable type, 600 volt, 105 degree C with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 3. The number, size, and combination of conductors, as listed on the manufacturers packaging shall be strictly complied with.
- C. Feeder Circuits:
 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material.
 2. Field installed compression connectors for cable sizes 250 kcmil and larger shall have not less than two clamping elements or compression indents per wire.
 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Insulate with not less than that of the conductor level that is being joined.

4. Plastic electrical insulating tape: ASTM D2304 shall apply, flame retardant, cold and weather resistant.

2.3 CONTROL WIRING

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.5 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

2.6 WARNING TAPE

- A. The tape shall be standard, 76 mm (3 inch) wide, 4-Mil polyethylene non-detectable type.
- B. The tape shall be red with black letters indicating "CAUTION BURIED ELECTRIC LINE BELOW".

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems, except where direct burial or HCF Type AC cables are used.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull boxes, manholes, or handholes.
- D. Wires of different systems (i.e. 120V, 277V) shall not be installed in the same conduit or junction box system.

- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - 2. Use ropes made of nonmetallic material for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR/Resident Engineer.
 - 4. Pull in multiple cables together in a single conduit.
- I. No more than (3) single-phase branch circuits shall be installed in any one conduit.
- J. The wires shall be derated in accordance with NEC Article 310. Neutral wires, under conditions defined by the NEC, shall be considered current-carrying conductors.

3.2 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.3 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.4 CONTROL AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.5 FEEDER IDENTIFICATION

- A. In each interior pulbox and junction box, install metal tags on each circuit cables and wires to clearly designate their circuit identification and voltage.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the cable type and voltage rating. Attach the tags to the cables with slip-free plastic cable lacing units.

3.6 EXISTING WIRING

- A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

3.7 FIELD TESTING

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices such as fixtures, motors, or appliances.
- B. Tests shall be performed by megger and conductors shall test free from short-circuits and grounds.
- C. Test conductor phase-to-phase and phase-to-ground.
- D. The Contractor shall furnish the instruments, materials, and labor for these tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies general grounding and bonding requirements of electrical equipment operations and to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

1.3 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper
Wire

B8-2004.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

44-2005Thermoset-Insulated Wires and Cables

83-2003Thermoplastic-Insulated Wires and Cables

467-2004Grounding and Bonding Equipment

486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Electrical System Grounding: Conductor sizes shall not be less than what is shown on the drawings and not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4 inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

- A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
 - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.7 SPLICE CASE GROUND ACCESSORIES

- A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
 - 3. Isolation transformers and isolated power systems shall not be system grounded.

- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear, Switchboards, Unit Substations, and Motor Control Centers:
 - 1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
 - 2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
 - 3. Connect metallic conduits, which terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.
- E. Transformers:
 - 1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
 - 2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the ground bar at the service equipment.

F. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. All conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

H. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes.
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

I. Motors and Starters: Provide lugs in motor terminal box and starter housing or motor control center compartment to terminate equipment grounding conductors.

J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

K. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

L. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.4 CORROSION INHIBITORS

- A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.6 LIGHTNING PROTECTION SYSTEM

- A. Bond the lightning protection system to the electrical grounding electrode system.

3.7 ELECTRICAL ROOM GROUNDING

- A. Building Earth Ground Busbars: Provide ground busbar hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

3.8 WIREWAY GROUNDING

- A. Ground and Bond Metallic Wireway Systems as follows:
 - 1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
 - 2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
 - 3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.

3.9 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required

resistance, but the specified number of electrodes must still be provided.

- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COTR/Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Identification and painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- D. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams accessories and weights of equipment. Complete nameplate data including manufacturer's name and catalog number.
- C. Certification: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer/COTR:
 - 1. Certification that the material is in accordance with the drawings and specifications has been properly installed, and that the loads are balanced.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. National Electrical Manufacturers Association (NEMA):

PB-1-2006.....Panelboards

AB-1-2002.....Molded Case Circuit Breakers, Molded Case
Switches and Circuit Breaker Enclosures

B. National Fire Protection Association (NFPA):

70-2014National Electrical Code (NEC)

70E-2009.....Standard for Electrical Life Safety in the
Workplace

C. Underwriters Laboratories, Inc. (UL):

50-2007.....Enclosures for Electrical Equipment

67-2009.....Panel boards

489-2009.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products. All components of the panelboards shall be the product and assembly of the same manufacturer. All similar units of all panelboards to be of the same manufacturer.
- C. All panelboards shall be hinged "door in door" type with:
 - 1. Interior hinged door with hand operated latch or latches as required to provide access to circuit breaker operating handles only, not to energized ports.
 - 2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips or other fasteners requiring a tool for entry, hand operated latches are not acceptable.
 - 3. Push inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory assembled with molded case circuit breakers. Include one-piece removable, inner dead front cover independent of the panelboard cover.
- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.

F. Panelboards shall conform to NEMA PB-1, NEMA AB-1 and UL 67 and have the following features:

1. Nonreduced size copper bus bars, complete with current ratings as shown on the panel schedules connection straps bolted together and rigidly supported on molded insulators.
2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type. Single-phase, three-wire panelboard busing shall be such that when any two adjacent single-pole breakers are connected to opposite phases; two-pole breakers can be installed in any location. Current-carrying parts of the bus assembly shall be plated. Mains ratings shall be as shown.
3. Mechanical lugs furnished with panelboards shall be cast, stamped or machined metal alloys of sizes suitable for the conductors indicated to be connected thereto.
4. Neutral bus shall be 100% rated, mounted on insulated supports.
5. Grounding bus bar equipped with screws or lugs for the connection of grounding wires.
6. Buses braced for the available short circuit current.
7. Branch circuit panels shall have buses fabricated for bolt-on type circuit breakers.
8. Protective devices shall be designed so that they can be easily replaced.
9. Where designated on panel schedule "spaces", include all necessary bussing, device support and connections. Provide blank cover for each space.
10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panels, and with cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
11. Series rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

A. Cabinets:

1. Provide galvanized steel cabinets to house panelboards.
2. Cabinet enclosure shall not have ventilating openings.

3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

- A. Breakers shall be UL 489 listed and labeled, in accordance with the NEC, as shown on the drawings, and as specified.
- B. Circuit breakers in panelboards shall be bolt on type on phase bus bar or branch circuit bar.
 1. Molded case circuit breakers for lighting and appliance branch circuit panelboards shall have minimum interrupting rating as indicated on the drawings.
 2. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100-ampere frame or less. Magnetic trip shall be adjustable from 3X to 10X for breakers with 600 ampere frames and higher.
- C. Breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.
 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 6. Electrically and mechanically trip free.
 7. An operating handle which indicates ON, TRIPPED, and OFF positions.
 - a. Line connections shall be bolted.
 - b. Interrupting rating shall not be less than the maximum short circuit current available at the line terminals as indicated on the drawings.
 8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
 9. Shunt trips shall be provided where indicated
 10. Modify the panel directory in a neat and typewritten manner.

2.4 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

- A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.

- B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the breakers are being installed.

PART 3 - EXECUTION

3.1 REMOVAL OF EXISTING PANELBOARD

- A. DO NOT work on electrical equipment while energized. Verify power entering the equipment is de-energized at the source. Follow appropriate lockout procedure to this panel before starting work.
- B. Identify all connections, load and line paying particular attention to main incoming phasing. Identify correct phasing on the mains and disconnect all phases, neutral and ground connections. Identify, label, and disconnect all load wires (line & neutral) connected to existing branch breakers, noting current values. Before proceeding, verify that the line and load cables (phase, neutrals and grounds) are long enough to connect to the new interior.
- C. Disconnect all electrical connections attached to the existing interior. Once the conductors are disconnected from the old interior, the cables should be formed in the space provided. Form insulated cables to ensure that no insulation is forced permanently against the edges of any metal parts.
- D. Remove all chassis mounting hardware. Carefully remove chassis to ensure that cable insulation is not damaged by sharp edges.
- E. If existing enclosure is to be reused, to allow for adequate bonding, all attempts should be made to utilize existing mounting studs/system in the enclosure. If it is not feasible to use existing mounting system, remove all protrusions to allow for a flat mounting surface

3.1 INSTALLATION

- A. Installation shall be in accordance with the Manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected. Coordinate the sizes of cabinets with designated closet space.
- C. In accordance with Section 09 91 00, PAINTING, paint the panelboard system voltage, and feeder sizes as shown on the riser diagram in 1 inch block lettering on the inside cover of the cabinet door. Paint the panel designation in one inch block letters on the outside of the cabinet doors.

- D. Install a typewritten schedule of circuits in each panelboard after being submitted to and approved by the COR. Schedules, after approval, shall be typed on the panel directory cards and installed in the appropriate panelboards, incorporating all applicable contract changes pertaining to that schedule. Include the room numbers and items served on the cards.
- E. Mount the panelboard fully aligned.
- F. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match contactor enclosure after the panelboards have been installed.
- G. Directory-card information shall be typewritten to indicate outlets; lights, devices, and equipment controlled and final room numbers served by each circuit and shall be mounted in holders behind protective covering.
- H. Where new panels are to be installed in existing backboxes, backboxes shall have rust and scale removed from inside. Paint inside of backboxes with rust preventive paint before the new panel interior is installed. Provide new trim and doors for these panels. Covers shall fit tight to the box with no gaps between the cover and the box.
- I. Provide ARC flash identification per NFPA 70E.

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