

**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

**1.2 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-06.....Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Society for Testing and Materials (ASTM):
- A325-09.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-09.....Definitions for Mechanical Testing of Steel Products
  - A490-08.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
  - C31/C31M-08.....Making and Curing Concrete Test Specimens in the Field
  - C33-08.....Concrete Aggregates
  - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens
  - C109/C109M-08.....Compressive Strength of Hydraulic Cement Mortars

**TESTING LABORATORY SERVICES**

C138-08.....Unit Weight, Yield, and Air Content  
(Gravimetric) of Concrete

C140-08.....Sampling and Testing Concrete Masonry Units and  
Related Units

C143/C143M-08.....Slump of Hydraulic Cement Concrete

C172-08.....Sampling Freshly Mixed Concrete

C173-08.....Air Content of freshly Mixed Concrete by the  
Volumetric Method

C330-05.....Lightweight Aggregates for Structural Concrete

C567-05.....Density Structural Lightweight Concrete

C780-08.....Pre-construction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry

C1019-09.....Sampling and Testing Grout

C1064/C1064M-08.....Freshly Mixed Portland Cement Concrete

C1077-08.....Laboratories Testing Concrete and Concrete  
Aggregates for Use in Construction and Criteria  
for Laboratory Evaluation

C1314-07.....Compressive Strength of Masonry Prisms

D698-07.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort

D1143-07.....Piles Under Static Axial Compressive Load

D1188-07.....Bulk Specific Gravity and Density of Compacted  
Bituminous Mixtures Using Paraffin-Coated  
Specimens

D1556-07.....Density and Unit Weight of Soil in Place by the  
Sand-Cone Method

D1557-07.....Laboratory Compaction Characteristics of Soil  
Using Modified Effort

D2166-06.....Unconfined Compressive Strength of Cohesive Soil

D2167-08.....Density and Unit Weight of Soil in Place by the  
Rubber Balloon Method

D2216-05.....Laboratory Determination of Water (Moisture)  
Content of Soil and Rock by Mass

D2922-05.....Density of soil and Soil-Aggregate in Place by  
Nuclear Methods (Shallow Depth)

D2974-07.....Moisture, Ash, and Organic Matter of Peat and  
Other Organic Soils

D3385-09.....Standard Test Method for Infiltration Rate of  
Soils in Field Using Double-Ring Infiltrometer.

TESTING LABORATORY SERVICES

D3666-07.....Minimum Requirements for Agencies Testing and  
Inspection Bituminous Paving Materials  
D3740-08.....Minimum Requirements for Agencies Engaged in the  
Testing and Inspecting Road and Paving Material  
E94-04.....Radiographic Testing  
E164-08.....Ultrasonic Contact Examination of Weldments  
E329-08.....Agencies Engaged in Construction Inspection  
and/or Testing  
E543-08.....Agencies Performing Non-Destructive Testing  
E709-08.....Guide for Magnetic Particle Examination  
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

### 1.3 REQUIREMENTS

- A. Accreditation Requirements: Submit to the COR for approval, certified statements, signed by an official of the testing laboratory attesting that the proposed laboratory, meets or conforms to the ASTM standards listed below as appropriate to the testing field.
1. Laboratories engaged in testing of construction materials shall meet the requirements of ASTM E329.
  2. Laboratories engaged in testing of concrete and concrete aggregates shall meet the requirements of ASTM C1077.
  3. Laboratories engaged in testing of bituminous paving materials shall meet the requirements of ASTM D3666.
  4. Laboratories engaged in testing of soil and rock, as used in engineering design and construction, shall meet the requirements of ASTM D3740.
  5. Laboratories engaged in inspection and testing of steel, stainless steel, and related alloys will be evaluated according to ASTM A880.
  6. Laboratories engaged in non-destructive testing (NDT) shall meet the requirements of ASTM E543.
  7. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA.
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of RE/COR to such failure.

### TESTING LABORATORY SERVICES

- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, and Local Building Authority within 24 hours after each test is completed unless other arrangements are agreed to in writing by the RE/COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

#### **1.4 SUBMITTALS**

- A. Testing Lab Certifications: Submit qualifications of testing Laboratories, Technicians and Geotechnical Engineer.

### **PART 2 - PRODUCTS (NOT USED)**

### **PART 3 - EXECUTION**

#### **3.1 EARTHWORK**

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
  - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the RE/COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to RE/COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
  - 2. Provide full time observation of fill placement and compaction and field density testing in the areas containing structure foundations and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
  - 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
  - 4. Testing laboratory shall provide consultation by Oregon licensed Geotechnical Engineer during all phases of soil amendment (Quick Lime) Process. In addition to:
    - a. Up to 10 visits by Geotechnical Engineer shall be included. A memorandum and findings for each visit shall be provided.
    - b. The Geotechnical Engineer shall evaluate the mixing and placement methods as well as test results by laboratory technician.

#### **TESTING LABORATORY SERVICES**

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with D698, ASTM D698 and/or ASTM D1557.
  2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556, AASHTO T191, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
    - a. Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m<sup>2</sup> (2000 square feet) of overlaying slab, but in no case fewer than three tests.
    - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
    - c. Pavement Subgrade: One test for each 200 square yards, but in no case fewer than two tests.
    - d. Curb, Gutter, and Sidewalk: One test for each 90 m (200 feet), but in no case fewer than two tests.
    - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
    - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
    - g. Select fill: Compaction testing required per ASTM D-698 and verified meeting 85 to 90 percent relative density.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.

- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.
- E. Test percentages of soil amendments and effectiveness of final placed amended fills.

### **3.2 LANDSCAPING**

- A. Test topsoil and select fill independently for organic materials, pH, phosphate, potash content, and gradation of particles.
  - 1. Test for organic material by using ASTM D2974.
  - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil and select fill independently to COR.

### **3.3 ASPHALT CONCRETE PAVING**

- A. Aggregate Base Course:
  - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
  - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
  - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
  - 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
  - 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
  - 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

### **3.4 SITE WORK CONCRETE**

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

### **3.5 CONCRETE**

- A. Batch Plant Inspection and Materials Testing:
  - 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by

TESTING LABORATORY SERVICES

COR. This requirement may be waived at COR discretion if proof of ODOT certification of plant is provided.

2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m<sup>3</sup> (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped

TESTING LABORATORY SERVICES

- concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
  6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
  11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
  12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
  13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
  14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.

TESTING LABORATORY SERVICES



15. Observe preparations for placement of concrete:
    - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    - b. Inspect preparation of construction, expansion, and isolation joints.
  16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
  17. Observe concrete mixing:
    - a. Monitor and record amount of water added at project site.
    - b. Observe minimum and maximum mixing times.
  18. Measure concrete flatwork for levelness and flatness as follows:
    - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
  20. Inspect cast-in-place concrete formwork for foundations and foundation/monument stem and retaining walls prior to concrete being cast.
    - a. Measure elevations, dimensions, and confirm locations or faces, widths, and top surfaces.
    - b. Inspect location of steel embedments to ensure coordination with precast components.
  21. Other inspections:
    - a. Welding of steel embed attachments between cast-in-place and precast elements.
    - b. Installation of post-erection/expansion/epoxy anchorages from cast-in-place foundation to precast elements.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows:  
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or

testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
  - a. Cylinder identification number and date cast.
  - b. Specific location at which test samples were taken.
  - c. Type of concrete, slump, and percent air.
  - d. Compressive strength of concrete in MPa (psi).
  - e. Weight of lightweight structural concrete in kg/m<sup>3</sup> (pounds per cubic feet).
  - f. Weather conditions during placing.
  - g. Temperature of concrete in each test cylinder when test cylinder was molded.
  - h. Maximum and minimum ambient temperature during placing.
  - i. Ambient temperature when concrete sample in test cylinder was taken.
  - j. Date delivered to laboratory and date tested.

### **3.6 REINFORCEMENT**

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

### **3.7 PRESTRESSED CONCRETE**

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to COR.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

### **3.8 ARCHITECTURAL PRECAST CONCRETE**

- A. Inspection at Plant: Forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.
- B. Concrete Testing: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Inspect members to insure specification requirements for curing and finishes have been met.

### **3.9 MASONRY**

- A. Mortar Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C780.
    - b. Obtain samples during or immediately after discharge from batch mixer.
    - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
    - d. Test one sample at 7 days and 2 samples at 28 days.
  - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C1019.
    - b. Test one sample at 7 days and 2 samples at 28 days.
    - c. Perform test for each 230 m<sup>2</sup> (2500 square feet) of masonry.
- C. Masonry Unit Tests:
  - 1. Laboratory Compressive Strength Test:
    - a. Comply with ASTM C140.
    - b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

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