

**SECTION 07 71 00  
ROOF SPECIALTIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies roof curbs and equipment supports.

**1.2 RELATED WORK**

- A. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- B. General insulation: Section 07 21 13, THERMAL INSULATION.
- C. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor,  
Except for Naval Vessels)

- C. American Society for Testing and Material (ASTM):
- A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process
  - B209/209M-10.....Aluminum and Aluminum Alloy-Sheet and Plate
  - B221/221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - C612-10.....Mineral Fiber Block and Board Thermal Insulation
  - D1187-97(R2011).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal
- D. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- E. American Architectural Manufacturers Association (AAMA):
- 2605-13.....High Performance Organic Coatings on Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.

### **2.3 EQUIPMENT SUPPORTS**

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

**2.4 LOW SILHOUETTE GRAVITY VENTILATORS**

- A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum. Height not to exceed 300 mm (12 inches) above top of roof curb. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity. Provide ventilators with a removable 18 by 18 mesh aluminum wire cloth insect screen.
- B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

**2.6 FINISH**

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-M1x, as fabricated.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).
- J. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

**3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces

of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

**3.3 ADJUSTING**

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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