

**SECTION 12 32 00**  
**MANUFACTURED WOOD CASEWORK**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.
- B. Where shown, provide plastic laminate clad casework items as follows:
  - 1. Base and wall cabinets.

**1.2 RELATED WORK**

- A. Countertops: Section 12 36 00, COUNTERTOPS.
- B. Color and Finish of Plastic Laminate: As shown on Drawings.
- C. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - Locks for doors and drawers
  - Adhesive cements
- C. Samples:
  - Casework: plastic laminate, 150 mm (six inch) square
- D. Shop Drawings (1/2 full size):
  - 1. All casework, showing details of construction, including materials, hardware and accessories.
  - 2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
  - 3. Fastenings and method of installation.



**2.5 GLASS: ASTM C1036**

For Doors: Type I, Class 1, Quality q4.

**2.6 SHEET STEEL**

ASTM A1008.

**2.7 STAINLESS STEEL**

ASTM A167, with No. 4 finish.

**2.8 HARDWARE**

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
  - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
  - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
  - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:
  - 1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
  - 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
  - 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:
  - 1. Friction or Magnetic type, fabricated with metal housing.
  - 2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.
- E. Locks:
  - 1. Cylinder type pin tumbler.
  - 2. Equip all cabinet doors and drawers with locks.

F. Drawer and Door Pulls:

Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides shall be self-closing and have positive stop.
3. Equip drawers with rubber bumpers.

H. Shelf Standards (Except For Fixed Shelves): Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

**2.10 FABRICATION**

- A. Casework shall be of the flush overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
1. Where shown, doors drawers shelves all semi-concealed surfaces shall be plastic laminate covered.
  2. Glazed doors shall have 5 mm (3/16 inch) thick glass, set in glazing compound.
  3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
- D. Base:
1. Provide base of similar construction of casework to receive tile, rubber or vinyl base.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

**3.2 FASTENINGS**

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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