

**SECTION 23 37 00
AIR OUTLETS AND INLETS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs.
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 08 90 00, LOUVERS AND VENTS: Outdoor and Exhaust Louvers.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Reinforcing.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise Level Requirements.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Testing and Balancing of Air Flows.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society for Testing and Materials (ASTM):
 - B209-2010.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

- D. National Fire Protection Association (NFPA):
 90A-2015.....Standard for the Installation of
 Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

- A. Aluminum, ASTM B209, louvered, fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown and accessible interior.
1. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.
 2. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.
- B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.
- C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.
- D. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for additional requirements.

2.2 EQUIPMENT SUPPORTS

- A. Refer to Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING and Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 AIR OUTLETS AND INLETS

- A. Materials:
1. Steel or aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers

- located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Perforated Face Type.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by the COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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