

1/4" RADIUS ± 1/16"-TOP AND SIDE EDGES (FRONT & BACK)

ITEM L-4

2 1/2"

A 147

14 1/2" RAD

Q

REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER

SIDE VIEW

TYPICAL FRONT FACE OF STONE

SCALE: 1/2"=1"

INSCRIPTION PLACEMENT & DETAIL

SCALE: 3/16"=1"

FOR UPRIGHT & FLAT MARBLE HEADSTONES/MARKERS

COLOR OF STONE: N8 OR HIGHER AS JUDGED AGAINST THE
MUNSELL NEUTRAL VALUE SCALE

INSCRIPTION DEPTHS: MAXIMUM MINIMUM
FOR L-1 LETTERS: 7/32" 5/32"
FOR L-3 & L-4 LETTERS: 5/32" 4/32"

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2, AND A-LNC&E-3 DATED 6-5-03.
- ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
- MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm



NATIONAL
CEMETERY
ADMINISTRATION

Drawing Title
UPRIGHT MARBLE HEADSTONE
CIVIL WAR UNION MEDAL OF HONOR
13" X 42" X 4"

Approved: Director, Memorial Programs Service

Signed

Project Title
GOVERNMENT HEADSTONES
AND MARKERS

Marker Type

U9

Checked

Drawn

DURHAM
& ASSOC.

Date
06-05-03

Project No.

V786P 530

DRAWING NO.

A-U9

Sheet 1 of 1

1 2 3 4
1/2" = 1" GRAPHIC SCALE

Revisions
--- SUPERSEDES DRAWING MU-7
DATED 6-18-04
6-5-03
Date