

INSCRIPTION PLACEMENT & DETAIL
SCALE: 3/16"=1"

FOR UPRIGHT & FLAT GRANITE HEADSTONES/MARKERS

COLOR OF STONE:	N5 OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
INSCRIPTION DEPTHS:	MAXIMUM	MINIMUM
FOR L-1 LETTERS	9/32"	7/32"
FOR L-3 & L-4 LETTERS:	7/32"	6/32"

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2 AND A-LNC&E-3 DATED 6-5-03.
- ALL GRANITE DIMENSIONAL TOLERANCES ARE $\pm 1/4"$ UNLESS OTHERWISE SPECIFIED.
- GRANITE SHALL BE STANDARD GRADE, FINE GRAINED MATERIAL AS CLASSIFIED BY THE NATIONAL BUILDING GRANITE QUARRIES ASSOCIATION. GRANITE SHALL ALSO CONFORM TO THE DEFINITION OF GRANITE AS DEFINED BY ASTM C119.
- MARKERS SHALL BE FREE OF CRACKS, SEAMS OR STARTS WHICH MAY IMPAIR ITS INTEGRITY OR READABILITY OF THE INSCRIPTION.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm

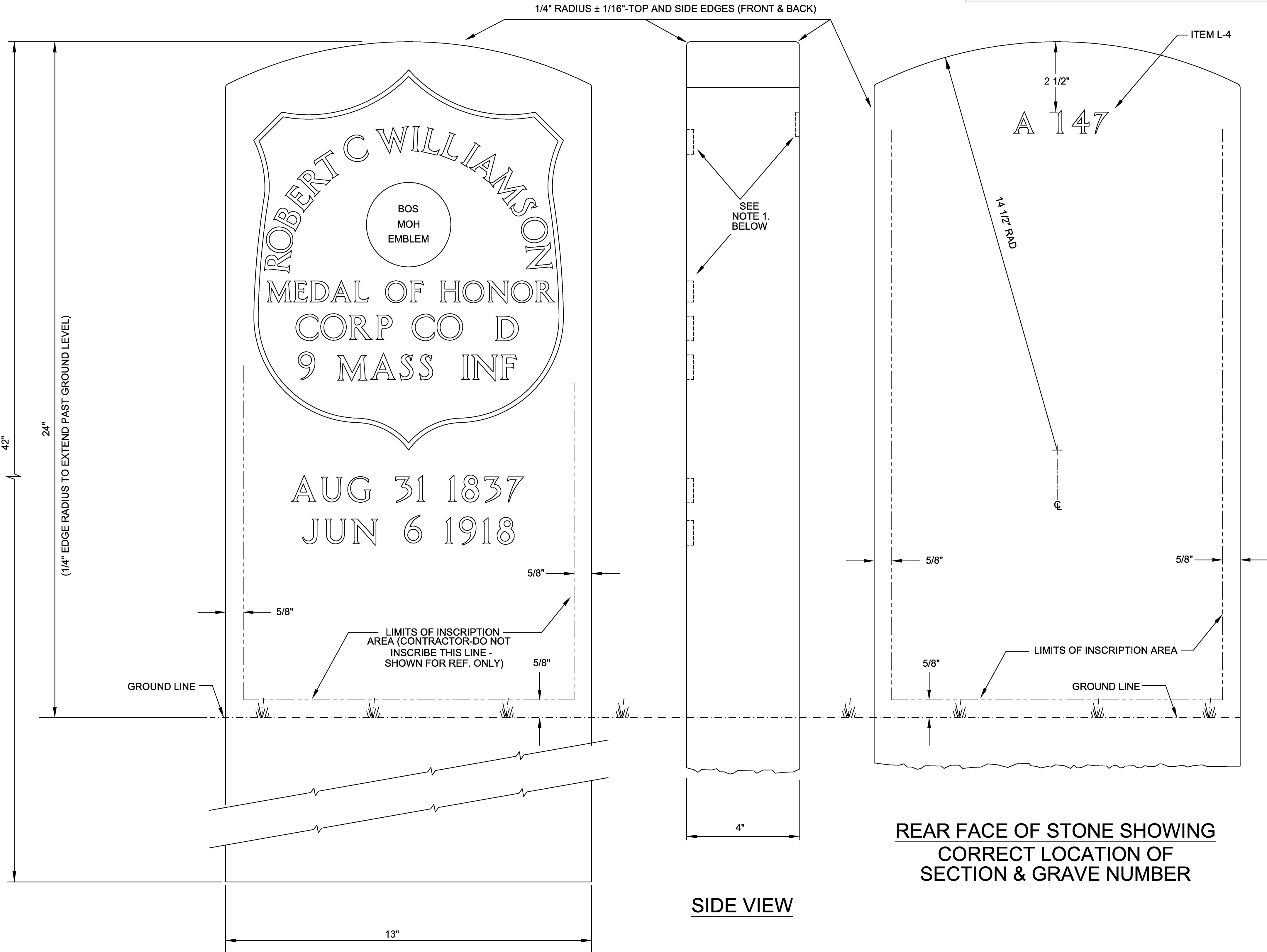


NATIONAL
CEMETERY
ADMINISTRATION

Drawing Title UPRIGHT GRANITE HEADSTONE CIVIL WAR UNION MEDAL OF HONOR 13" X 42" X 4"	
Approved: Director, Memorial Programs Service Signed _____	
Approved: Chief of Operations, Memorial Programs Service Signed _____	

Project Title GOVERNMENT HEADSTONES AND MARKERS	
Marker Type V9	Checked DURHAM & ASSOC.
Location Digital File A-V9.DWG 24" x 36" SHEET	

Date 06-05-03
Project No. V786P-530
Drawing No. A-V9
Sheet 1 of 1



TYPICAL FRONT FACE OF STONE
SCALE: 1/2"=1"

**REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER**

SIDE VIEW

