

SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies air-to-air plate heat exchangers.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. **Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS:** Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- F. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- J. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, GUARANTEE in specification **Section 00 72 00, GENERAL CONDITIONS.**
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.

E. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Heat Pipe Heat Exchanger
 - 2. Rotary Heat Exchanger
 - 3. Plate Heat Exchanger
 - 4. Run-Around Energy Recovery System
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning
Engineers (ASHRAE):
 - 15-10.....Safety Standard for Refrigeration Systems (ANSI)
 - 52.1-92.....Gravimetric and Dust-Spot Procedures for Testing
Air-Cleaning Devices Used in General Ventilation
for Removing Particulate Matter
 - 52.2-07.....Method of Testing General Ventilation Air-
Cleaning Devices for Removal Efficiency by
Particle Size
 - 84-08.....Method of Testing Air-to-Air Heat/Energy
Exchangers

- D. American Society for Testing and materials (ASTM)
 - D635-10.....Standard Test Method for Rate of Burning and/or
Extent and Time of Burning of Plastics in a
Horizontal Position
 - E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E. American Society of Civil Engineers (ASCE)
 - ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- F. Underwriters Laboratories, Inc (UL)
 - 1812-2009.....Standard for Ducted Heat Recovery Ventilators
 - 1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

2.1 AIR-TO-AIR PLATE HEAT EXCHANGER

- A. Comply with UL Standards 1812.
- B. Plates: Corrugated 0.53 mm (0.021 inch) diamond embossed aluminum spacing as recommended by the manufacturer.
- C. Bedding: Thermosetting reinforced resin. Provide plate seal-off and passage separation at top, bottom and center divider. The resins shall be self-extinguishing type in accordance with ASTM D635.
- D. Casing and End Strips: Casing of 1.6 mm (16 gage) galvanized steel, except casings for corrosive air streams shall be stainless steel. End strips of the same material as exchanger plates. Ends of unit exchanger plates shall be sealed with high temperature silicon sealant prior to installation of end strip for corrosive air streams provide welded end strips to avoid cross contaminations.
- E. Casings shall have integral flanges for flanged duct connections and shall have lifting holes or lugs.
- F. Drain Pan: Same material as unit casing. Drain-pan surface shall be covered with molded ABS, and shall have drain connections on exhaust and supply side. Comply with requirements in ASHRAE 62.1-2004.
- G. Accessories: Furnish where indicated on the drawings.
 - 1. Face and Bypass Dampers: Manufacturer's standard, complete with operators, with factory-installed controls to operate face-and-bypass dampers during summer and winter.
- I. Extended-Surface, Disposable Panel Filters: MERV 7, 2-inch throw-away type. Refer to Section 23 40 00 HVAC Air Cleaning Devices.

2.2 AIR FILTERS

Air Filters: Disposable air filters, with a MERV rating of 7, shall be provided standard on all air entering sides of air-to-air heat

exchangers, and as indicated on the drawings. Comply with requirements in specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.
- E. Brace heat recovery equipment installed in projects in the Seismic area according to specification **Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.**

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
 - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Adjust seals and purge.
 - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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