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DEPARTMENT OF VETERANS AFFAIRS

TABLE OF CONTENTS
Section 00 01 10

	DIVISION 00 - SPECIAL SECTIONS	DATE
00 01 15	List of Drawing Sheets	09-11
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	09-13
01 32 16.14	Construction Progress Schedules	
01 33 23	Shop Drawings, Product Data, and Samples	03-12
01 42 19	Reference Standards	09-11
01 45 29	Testing Laboratory Services	07-13
01 57 19	Temporary Environmental Controls	01-11
01 58 16	Temporary Interior Signage	08-11
01 74 19	Construction Waste Management	09-13
01 81 11	Sustainable Design Requirements	02-13
01 91 00	General Commissioning Requirements	06-13
	DIVISION 02 - EXISTING CONDITIONS	
02 41 00	Demolition	04-13
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	10-12
03 45 00	Precast Architectural Concrete	09-11
	DIVISION 04 - MASONRY	
04 05 13	Masonry Mortaring	09-11
04 05 16	Masonry Grouting	09-11
04 20 00	Unit Masonry	05-12
	DIVISION 05 - METALS	
05 12 00	Structural Steel Framing	11-12
05 31 00	Steel Decking	10-12
05 36 00	Composite Metal Decking	07-11
05 40 00	Cold-Formed Metal Framing	07-11
05 50 00	Metal Fabrications	09-11
05 51 00	Metal Stairs	09-11
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	09-11
06 20 00	Finish Carpentry	06-13

	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 08 00	Facility Exterior Closure Commissioning	06-13
07 13 52	Modified Bituminous Sheet Waterproofing	09-11
07 21 13	Thermal Insulation	06-12
07 22 00	Roof and Deck Insulation	10-10
07 24 00	Exterior Insulation and Finish Systems	10-11
07 27 26	Fluid-Applied Membrane Air Barrier, Vapor Permeable	08-12
07 40 00	Roofing and Siding Panels	10-11
07 53 23	Ethylene-Propylene-Diene-Monomer Roofing	10-11
07 60 00	Flashing and Sheet Metal	
07 72 00	Roof Accessories	10-11
07 84 00	Firestopping	10-11
07 92 00	Joint Sealants	12-11
07 95 13	Expansion Joint Cover Assemblies	10-11
	DIVISION 08 - OPENINGS	
08 11 13	Hollow Metal Doors and Frames	01-13
08 14 00	Interior Wood Doors	10-12
08 31 13	Access Doors and Frames	10-11
08 35 13.13	Accordion Folding Doors - Fire Rated	10-11
08 41 13	Aluminum-Framed Entrances and Storefronts	10-11
08 44 13	Glazed Aluminum Curtain Walls	10-11
08 56 19	Pass Windows	10-11
08 71 00	Door Hardware	09-11
08 71 13	Automatic Door Operators	06-12
08 71 13.11	Low Energy Power Assist Door Operators	01-11
08 80 00	Glazing	10-12
08 90 00	Louvers and Vents	
	DIVISION 09 - FINISHES	
09 06 00	Schedule for Finishes	10-11
09 22 16	Non-Structural Metal Framing	07-13
09 29 00	Gypsum Board	02-13
09 30 13	Ceramic/Porcelain Tiling	05-12
09 51 00	Acoustical Ceilings	10-10
09 65 13	Resilient Base and Accessories	10-11
09 65 16	Resilient Sheet Flooring	07-13
09 65 19	Resilient Tile Flooring	03-11
09 65 66	Recycled Rubber Tile Flooring	CBLH
09 68 00	Carpeting	10-11
09 72 17	Polyethylene and Textile Wallcovering	CBLH
09 91 00	Painting	06-12
	DIVISION 10 - SPECIALTIES	
10 21 13	Toilet Compartments	05-12
10 21 23	Cubicle Curtain Tracks	
10 26 00	Wall and Door Protection	01-11
10 28 00	Toilet, Bath, and Laundry Accessories	11-11
10 44 13	Fire Extinguisher Cabinets	11-11
10 70 00	Exterior Specialties	CBLH

	DIVISION 11 - EQUIPMENT - NOT USED	
	DIVISION 12 - FURNISHINGS - NOT USED	
	DIVISION 13 - SPECIAL CONSTRUCTION - NOT USED	
	DIVISION 14- CONVEYING EQUIPEMENT	
14 21 00	Electric Traction Elevators	
	DIVISION 21- FIRE SUPPRESSION	
21 05 11	Common Work Results for Fire Suppression	11-09
21 08 00	Commissioning of Fire Suppression System	06-13
21 10 00	Water-Based Fire-Suppression Systems	09-11
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	04-11
22 05 12	General Motor Requirements for Plumbing Equipment	12-09
22 05 19	Meters and Gages for Plumbing Piping	02-10
22 05 23	General-Duty Valves for Plumbing Piping	12-09
22 07 11	Plumbing Insulation	05-11
22 08 00	Commissioning of Plumbing Systems	06-13
22 11 00	Facility Water Distribution	01-14
22 11 23	Domestic Water Pumps	01-14
22 13 00	Facility Sanitary Sewerage	06-12
22 14 00	Facility Storm Drainage	12-09
22 14 29	Sump Pumps	01-11
22 34 00	Fuel-Fired Domestic Water Heaters	02-10
22 40 00	Plumbing Fixtures	01-14
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	11-10
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	11-10
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	11-10
23 05 93	Testing, Adjusting, and Balancing for HVAC	05-11
23 07 11	HVAC and Boiler Plant Insulation	05-11
23 08 00	Commissioning of HVAC	06-13
23 09 23	Direct-Digital Control System for HVAC	09-11
23 11 23	Facility Natural-Gas Piping	05-11
23 21 13	Hydronic Piping	09-12
23 21 23	Hydronic Pumps	02-10
23 23 00	Refrigerant Piping	02-10
23 25 00	HVAC Water Treatment	02-10
23 31 00	HVAC Ducts and Casings	03-13
23 34 00	HVAC Fans	11-09
23 36 00	Air Terminal Units	03-10
23 37 00	Air Outlets and Inlets	11-09
23 40 00	HVAC Air Cleaning Devices	02-12
23 52 25	Low-Pressure Water Heating Boilers	05-10
23 74 13	Packaged, Outdoor, Central-Station Air-Handling Units	04-11

23 81 00	Decentralized Unitary HVAC Equipment	02-11
23 81 23	Computer-Room Air-Conditioners	04-11
23 82 00	Convection Heating and Cooling Units	04-11
23 82 16	Air Coils	04-11
	DIVISION 26 - ELECTRICAL	
26 05 11	Requirements for Electrical Installation	
26 05 19	Low Voltage Electrical Power Conductors and Cables	12-12
26 05 26	Grounding and Bonding for Electrical Systems	12-12
26 05 33	Raceway and Boxes for Electrical Systems	9-10
26 05 41	Underground Electrical Construction	
26 05 73	Overcurrent Protective Device Coordination Study	12-12
26 08 00	Commissioning of Electrical Systems	07-10
26 09 23	Lighting Controls	09-10
26 22 00	Low-Voltage Transformers	12-12
26 24 16	Panelboards	12-12
26 27 26	Wiring Devices	12-12
26 29 11	Motor Controllers	12-12
26 29 21	Enclosed Switches and Circuit Breakers	12-12
26 41 00	Facility Lighting Protection	12-12
26 51 00	Interior Lighting	12-12
26 56 00	Exterior Lighting	09-10
	DIVISION 27 - COMMUNICATIONS	
27 05 11	Requirements for Communications Installations	11-09
27 05 26	Grounding and Bonding for Communication Systems	10-06
27 05 33	Raceways and Boxes for Communications Systems	12-05
27 08 00	Commissioning of Communications Systems	07-10
27 10 00	Structured Cabling	12-05
27 11 00	Communications Equipment Room Fittings	10-06
27 15 00	Communications Horizontal Cabling	10-06
27 31 31	Voice Communications Switching and Routing Equipment - Extension	10-06
27 52 23	Nurse Call and Code Blue Systems	01-10
27 52 31	Security Emergency Call, Duress Alarm, and Telecommunications	02-09
	DIVISION 28 - ELECTRONIC SAFETY AND SECURITY	
28 05 00	Common Work Results for Electronic Safety and Security	09-11
28 05 13	Conductors and Cables for Electronic Safety and Security	09-11
28 05 26	Grounding and Bonding for Electronic Safety and Security	09-11
28 05 28.33	Conduits and Backboxes for Electronic Safety and Security	09-11
28 08 00	Commissioning of Electronic Safety and Security Systems	07-10
28 13 00	Physical Access Control System	10-11
28 23 00	Video Surveillance	09-11
28 26 00	Electronic Personal Protection system	09-11
28 31 00	Fire Detection and Alarm	10-11
	DIVISION 31 - EARTHWORK	
31 20 00	Earthwork	12-13
31 23 23.33	Flowable Fill	12-13

	DIVISION 32 - EXTERIOR IMPROVEMENTS	12-13
32 05 23	Cement and Concrete for Exterior Improvements	12-13
32 12 16	Asphalt Paving	12-13
32 90 00	Planting	12-13
33 10 00	Water Utilities	12-13
33 30 00	Sanitary Sewer Utilities	12-13
33 40 00	Storm Sewer Utilities	12-13

- - - END - - -

SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of the contract.

<u>Drawing No.</u>	<u>Title</u>
1-X1	COVER SHEET
1-X2	NOTES AND SYMBOLS
1-X3	PHASE 1 PHASING PLANS
1-X4	PHASE 2 PHASING PLANS
1-X5	PHASE 3 PHASING PLANS
1-X6	PHASE 4 PHASING PLANS
1-X7	PHASE 1 LIFE SAFETY PLANS
1-X8	PHASE 2 LIFE SAFETY PLANS
1-X9	PHASE 3 LIFE SAFETY PLANS
1-X10	PHASE 4 LIFE SAFETY PLANS

CIVIL

C0-0	TOPOGRAPHIC SURVEY
C-1	SITE PREPARATION PLAN
C-2	GEOMETRIC PLAN
C-3	GRADING & SWPP PLAN
C-4	UTILITY PLAN
C-5	SWPP NOTES & DETAILS
C-6	SWPP DETAILS
C-7	SITE DETAILS
L-1	LANDSCAPE PLAN

ARCHITECTURE

1-A1	LEARNING EXCHANGE DEMOLITION PLANS
1-A2	EXISTING PATIENT PARKING GARAGE PHASE 2 DEMOLITION PLANS
1-A3	DEMOLITION AXONOMETRICS AND DEMOLITION ELEVATIONS
A3-1	FIRST AND SECOND FLOOR PHASE 1A, 1B AND 2B FLOOR PLANS
A3-2	FIRST FLOOR PHASE 3 PLAN
A3-3	SECOND FLOOR PHASE 3 PLANS
A3-4	ROOF/THIRD FLOOR PHASE 3 PLANS
A3-5	FIRST FLOOR PHASE 4 PLAN
A3-6	SECOND FLOOR PHASE 4 PLAN
A3-7	FIRST FLOOR DIMENSION PLAN
A3-8	SECOND FLOOR DIMENSION PLAN
A3-9	FIRST FLOOR PATTERN PLAN
A3-10	SECOND FLOOR PATTERN PLANS

A3-11	ALTERNATE NO. 1 PLANS
A3-12	DEDUCT ALTERNATE NO. 1 ROOF PLAN
A3-13	DEDUCT ALTERNATE NO. 2 ROOF PLAN
A3-14	DEDUCT ALTERNATE NO. 2 PLANS
A3-15	DEDUCT ALTERNATE NO. 1 FLOOR PATTERN PLAN
A3-16	DEDUCT ALTERNATE NO. 2 FLOOR PATTERN PLAN
A4-1	EXTERIOR ELEVATIONS
A4-2	EXTERIOR ELEVATIONS
A4-3	EXTERIOR ELEVATIONS
A4-4	EXTERIOR ELEVATIONS ALTERNATES
A4-5	EXTERIOR ELEVATIONS ALTERNATES
A5-1	BUILDING SECTIONS
A5-2	SECTIONS
A5-3	SECTIONS
A5-4	SECTIONS
A5-5	SECTIONS
A5-6	SECTIONS
A5-7	ELEVATOR SHAFT SECTIONS
A5-8	STAIR SECTIONS AND ENLARGED PLANS
A5-9	DEDUCT ALTERNATE SECTIONS
A5-10	DEDUCT ALTERNATE SECTIONS
A5-11	DETAILS
A5-12	DETAILS
A5-13	DETAILS
A5-14	DETAILS
A5-15	DETAILS
A5-16	FIXED ALUMINUM SUNSHADE
A5-17	DEDUCT ALTERNATE DETAILS
A5-18	DEDUCT ALTERNATE DETAILS
A7-1	ENLARGED PLANS
A7-2	ENLARGED PLANS
A8-1	INTERIOR ELEVATIONS
A8-2	INTERIOR ELEVATIONS
A8-3	INTERIOR ELEVATIONS
A8-4	INTERIOR ELEVATIONS
A8-5	INTERIOR ELEVATIONS ALTERNATES
A9-1	FIRST FLOOR REFLECTED CEILING PLAN
A9-2	SECOND FLOOR REFLECTED CEILING PLANS
A9-3	ALTERNATE CEILING PLANS
A10-1	DOOR SCHEDULE
A10-2	FINISH SCHEDULE
A10-3	MILLWORK SECTIONS
A10-4	PARTITION TYPES

STRUCTURAL

S0-1	GENERAL NOTES
S1-1	FOUNDATION AND FIRST FLOOR PLAN
S1-2	SECOND FLOOR FRAMING PLAN
S1-3	ROOF FRAMING PLAN
S1-4	HIGH ROOF FRAMING PLAN
S1-5	DEDUCT ALTERNATE NO. 1
S1-6	DEDUCT ALTERNATE NO. 2
S2-1	SECTIONS
S2-2	SECTIONS
S3-1	TYPICAL DETAILS
S3-2	TYPICAL DETAILS
S3-3	TYPICAL DETAILS

FIRE PROTECTION

FP0-1	FIRE PROTECTION LEGEND AND GENERAL NOTES
FP1-1	FIRST FLOOR FIRE PROTECTION PLAN - PHASE 3
FP1-2	FIRST FLOOR FIRE PROTECTION PLAN - PHASE 4
FP1-3	SECOND FLOOR FIRE PROTECTION PLAN - PHASE 3
FP1-4	SECOND FLOOR FIRE PROTECTION PLAN - PHASE 4
FP1-5	SECOND FLOOR FIRE PROTECTION PLAN - DEDUCT ALTERNATE 1 (PH-3)
FP1-6	SECOND FLOOR FIRE PROTECTION PLAN - DEDUCT ALTERNATE 2 (PH-3)

PLUMBING

P0-1	PLUMBING LEGEND AND GENERAL NOTES
P1-0	PARTIAL PLUMBING DEMOLITION PLAN - PHASES 1&2
P1-1	UNDERSLAB PLUMBING PLAN - PHASE 3
P1-2	FIRST FLOOR PLUMBING PLAN - PHASE 3
P1-3	FIRST FLOOR PLUMBING PLAN - PHASE 4
P1-4	FIRST FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 1 (PH-3)
P1-5	FIRST FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 1 (PH-4)
P1-6	FIRST FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 2 (PH-3)
P1-7	FIRST FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 2 (PH-4)
P1-8	SECOND FLOOR PLUMBING PLAN - PHASE 3
P1-9	SECOND FLOOR PLUMBING PLAN - PHASE 4
P1-10	SECOND FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 1 (PH-3)
P1-11	SECOND FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 1 (PH-4)
P1-12	SECOND FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 2 (PH-3)
P1-13	SECOND FLOOR PLUMBING PLAN - DEDUCT ALTERNATE 2 (PH-4)
P1-14	ROOF PLUMBING PLAN - PHASE 3
P1-15	ROOF PLUMBING PLAN - PHASE 4
P1-16	ROOF PLUMBING PLAN - DEDUCT ALTERNATE 1 (PH-3)

P1-17	ROOF PLUMBING PLAN - DEDUCT ALTERNATE 2 (PH-3)
P2-1	PLUMBING DETAILS
P2-2	PLUMBING DETAILS
P2-3	PLUMBING DETAILS
P3-1	PLUMBING SCHEDULES
P4-1	FIRST FLOOR SANITARY ISOMETRIC
P4-2	SECOND FLOOR SANITARY ISOMETRIC

MECHANICAL

M0-1	MECHANICAL LEGEND AND GENERAL NOTES
M1-0	PARTIAL FIRST FLOOR MECHANICAL DEMOLITION PLAN - PHASES 1&2
M1-1	PARTIAL FIRST FLOOR HVAC DUCTWORK PLAN - PHASES 1&2
M1-2	FIRST FLOOR HVAC DUCTWORK PLAN - PHASES 3
M1-3	FIRST FLOOR HVAC DUCTWORK PLAN - PHASES 4
M1-4	FIRST FLOOR HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 2 (PH-3)
M1-5	FIRST FLOOR HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 2 (PH-4)
M1-6	FIRST FLOOR AIR DISTRIBUTION IDENTIFICATION PLAN
M1-7	PARTIAL SECOND FLOOR HVAC DUCTWORK PLAN - PHASES 1&2
M1-8	SECOND FLOOR HVAC DUCTWORK PLAN - PHASE 3
M1-9	SECOND FLOOR HVAC DUCTWORK PLAN - PHASE 4
M1-10	SECOND FLOOR HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 1 (PH-3)
M1-11	SECOND FLOOR HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 1 (PH-4)
M1-12	SECOND FLOOR HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 2 (PH-3)
M1-13	SECOND FLOOR AIR DISTRIBUTION IDENTIFICATION PLAN
M1-14	SECOND FLOOR AIR DISTRIBUTION IDENTIFICATION PLAN - DEDUCT ALTERNATE 1 (PH-3)
M1-15	SECOND FLOOR AIR DISTRIBUTION IDENTIFICATION PLAN - DEDUCT ALTERNATE 2 (PH-3)
M1-16	ROOF HVAC DUCTWORK PLAN - PHASE 3
M1-17	ROOF HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 1 (PH-3)
M1-18	ROOF HVAC DUCTWORK PLAN - DEDUCT ALTERNATE 2 (PH-3)
M2-1	FIRST FLOOR HVAC PIPING PLAN - PHASE 3
M2-2	FIRST FLOOR HVAC PIPING PLAN - PHASE 4
M2-3	PARTIAL FIRST FLOOR HVAC PIPING PLAN-DEDUCT ALTERNATE 2 (PH-3)
M2-4	PARTIAL FIRST FLOOR HVAC PIPING PLAN-DEDUCT ALTERNATE 2 (PH-4)
M2-5	SECOND FLOOR HVAC PIPING PLAN - PHASE 3
M2-6	SECOND FLOOR HVAC PIPING PLAN - PHASE 4
M2-7	SECOND FLOOR HVAC PIPING PLAN - DEDUCT ALTERNATE 1 (PH-3)
M2-8	SECOND FLOOR HVAC PIPING PLAN - DEDUCT ALTERNATE 1 (PH-4)
M2-9	SECOND FLOOR HVAC PIPING PLAN - DEDUCT ALTERNATE 2 (PH-3)
M2-10	ROOF HVAC PIPING PLAN - PHASE 3
M2-11	ROOF HVAC PIPING PLAN - PHASE 4
M2-12	ROOF HVAC PIPING PLAN - DEDUCT ALTERNATE 1 (PH-3)
M2-13	ROOF HVAC PIPING PLAN - DEDUCT ALTERNATE 2 (PH-3)

M3-1	MECHANICAL DETAILS
M3-2	MECHANICAL DETAILS
M3-3	MECHANICAL DETAILS
M3-4	MECHANICAL DETAILS
M4-1	MECHANICAL CONTROLS
M4-2	MECHANICAL VAV-BOX CONTROLS
M4-3	HEATING HOT WATER CONTROL DIAGRAM
M4-4	AHU-3.1 CONTROL DIAGRAM AND SEQUENCE OF OPERATION
M4-5	AHU-3.2 CONTROL DIAGRAM AND SEQUENCE OF OPERATION
M5-1	MECHANICAL SCHEDULES
M5-2	MECHANICAL SCHEDULES
M5-3	MECHANICAL AHU/C.U. SCHEDULES
M5-4	AHU-3.1 & AHU-3.2 SECTIONS SCHEDULES

ELECTRICAL

E0-1	ELECTRICAL LEGEND (1 OF 2)
E0-2	ELECTRICAL LEGEND (2 OF 2)
E0-3	LIGHTING FIXTURE SCHEDULE AND DETAILS
E0-4	LIGHTING FIXTURE APPEARANCE GUIDE
E1-1	SITE ELECTRICAL DEMOLITION PLAN
E1-2	SITE ELECTRICAL PLAN
E1-3	SITE ELECTRICAL UTILITY DEMOLITION AND TEMPORARY SERVICE PLAN
E1-4	SITE ELECTRICAL UTILITY UPGRADE PLAN
E2-1	FIRST FLOOR ELECTRICAL KEY PLAN
E2-2	SECOND FLOOR ELECTRICAL KEY PLAN
E3-1	FIRST FLOOR ELECTRICAL DEMOLITION PLANS - PHASE 1A, PHASE 1B AND PHASE 2
E3-2	FIRST FLOOR ELECTRICAL DEMOLITION PLANS - PHASE 3 AND PHASE 4
E3-3	SECOND FLOOR ELECTRICAL DEMOLITION PLANS - PHASE 1B THROUGH PHASE 4
E4-1	FIRST FLOOR LIGHTING PLAN - PHASE 1A AND PHASE 1B
E4-2	FIRST FLOOR LIGHTING PLAN - PHASE 3
E4-3	FIRST FLOOR LIGHTING PLAN - PHASE 4
E4-4	SECOND FLOOR LIGHTING PLAN - PHASE 1B AND PHASE 3
E4-5	SECOND FLOOR LIGHTING PLAN - PHASE 4
E5-1	FIRST FLOOR POWER PLAN - PHASE 3
E5-2	FIRST FLOOR POWER PLAN - PHASE 4
E5-3	SECOND FLOOR POWER PLAN - PHASE 3
E5-4	SECOND FLOOR POWER PLAN - PHASE 4
E6-1	FIRST FLOOR FIRE ALARM AND SECURITY PLAN - PHASE 1B AND PHASE 2
E6-2	FIRST FLOOR FIRE ALARM AND SECURITY PLAN - PHASE 3
E6-3	FIRST FLOOR FIRE ALARM AND SECURITY PLAN - PHASE 4
E6-4	SECOND FLOOR FIRE ALARM AND SECURITY PLAN - PHASE 3
E6-5	SECOND FLOOR FIRE ALARM AND SECURITY PLAN - PHASE 4

E7-1	FIRST AND SECOND FLOOR MECHANICAL CONNECTIONS PLANS - PHASE 1B
E7-2	FIRST FLOOR MECHANICAL CONNECTIONS PLAN - PHASE 3
E7-3	FIRST FLOOR MECHANICAL CONNECTIONS PLAN - PHASE 4
E7-4	SECOND FLOOR MECHANICAL CONNECTIONS PLAN - PHASE 3
E7-5	SECOND FLOOR MECHANICAL CONNECTIONS PLAN - PHASE 4
E7-6	THIRD FLOOR/ROOF MECHANICAL CONNECTIONS PLAN - PHASE 3
E8-1	SECOND FLOOR LIGHTING PLAN-PHASE 3-ALTERNATES #1 AND #2
E8-2	SECOND FLOOR POWER PLAN-PHASE 3-ALTERNATES #1 AND #2
E8-3	SECOND FLOOR FIRE ALARM AND SECURITY PLANS-PHASE 3-ALTERNATES #1 AND #2
E8-4	SECOND FLOOR MECHANICAL CONNECTIONS PLAN-PHASE 3-ALTERNATES #1 AND #2
E9-1	POWER DISTRIBUTION ONE-LINE DIAGRAM
E9-2	PANELBOARD SCHEDULES AND NOTES
E9-3	MECHANICAL CONNECTIONS AND PANELBOARD SCHEDULES
E10-1	FIRE ALARM RISER AND DETAILS
E10-2	FIRE ALARM NETWORKING RISER
E10-3	SECURITY SYSTEM RISER AND DETAILS
E10-4	ELEVATOR RISER DIAGRAM AND DETAILS
E10-5	STAIRWELL ELECTRICAL SECTIONS
E11-1	ELECTRICAL DETAILS (1 OF 3)
E11-2	ELECTRICAL DETAILS (2 OF 3)
E11-3	ELECTRICAL DETAILS (3 OF 3)

TECHNOLOGY

T0-1	TECHNOLOGY LEGEND
T1-1	SITE TECHNOLOGY DEMOLITION PLAN
T1-2	SITE FIBER ROUTING PLAN
T1-3	FIRST FLOOR TECHNOLOGY KEY PLAN
T1-4	SECOND FLOOR TECHNOLOGY KEY PLAN
T2-1	FIRST AND SECOND FLOOR TECHNOLOGY DEMOLITION PLANS - PHASE 2
T3-1	FIRST FLOOR TECHNOLOGY PLAN - PHASE 3
T3-2	FIRST FLOOR TECHNOLOGY PLAN - PHASE 4
T3-3	SECOND FLOOR TECHNOLOGY PLAN - PHASE 3 AND ALTERNATE #1 AND #2
T3-4	SECOND FLOOR TECHNOLOGY PLAN - PHASE 4
T4-1	TELECOMMUNICATIONS SYSTEM RISER
T4-2	NURSE CALL SYSTEM RISER DIAGRAM AND NOTES
T5-1	TECHNOLOGY DETAILS (1 OF 3)
T5-2	TECHNOLOGY DETAILS (2 OF 3)
T5-3	TECHNOLOGY DETAILS (3 OF 3)

- END - - -

SECTION 01 00 00
GENERAL REQUIREMENTS

TABLE OF CONTENTS

1.1 GENERAL INTENTION.....	3
1.2 STATEMENT OF BID ITEM(S)	4
1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR.....	5
1.4 CONSTRUCTION SECURITY REQUIREMENTS.....	5
1.5 FIRE SAFETY.....	6
1.6 OPERATIONS AND STORAGE AREAS.....	9
1.7 ALTERATIONS.....	14
1.8 INFECTION PREVENTION MEASURES.....	15
1.9 ABOVE-CEILING WORK REQUIREMENTS.....	18
1.10 DISPOSAL AND RETENTION.....	19
1.11 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS.....	21
1.12 RESTORATION.....	22
1.13 PHYSICAL DATA	23
1.14 AS-BUILT DRAWINGS.....	23
1.15 USE OF ROADWAYS.....	23
1.16 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.....	24
1.17 TEMPORARY USE OF EXISTING ELEVATORS.....	25
1.18 AVAILABILITY AND USE OF UTILITY SERVICES.....	26
1.19 TESTS.....	27
1.20 INSTRUCTIONS.....	28
1.21 GOVERNMENT-FURNISHED PROPERTY.....	29
1.22 RELOCATED ITEMS.....	30
1.23 MATERIALS.....	30

ATTACHMENTS:

OSHA REQUIREMENTS AND SAFETY AND HEALTH REGULATIONS
PRE CONSTRUCTION RISK ASSESSMENT (PCRA)
CONSTRUCTION SAFETY POSTER - CLEVELAND VA
INTERIM LIFE SAFETY RISK ASSESSMENT FORM
CONTRACTOR SAFETY AND SECURITY ORIENTATION
JOB SAFETY CHECK SHEET
INFECTION CONTROL DURING CONSTRUCTION
INFECTION CONTROL RISK ASSESSMENT
INFECTION CONTROL ORIENTATION FOR CONSTRUCTION WORKERS
INFECTION CONTROL CONSTRUCTION PERMIT
INFECTION CONTROL CONSTRUCTION INSPECTION FORM

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for the VHA/VBA Addition at the Louis Stokes Cleveland VAMC as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Contracting Officer.
- C. Office of CBLH DESIGN, INC. as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
 - 1. Contractor shall designate a full time superintendent dedicated to the project and who will be on site for the duration of the project.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.

G. Training:

1. All employees of general contractor or subcontractors shall have the following required hours of OSHA certified Construction Safety course and /or other relevant competency training, as determined by VA CP with input from the ICRA team.
 - a. General Contractor/Superintendent: 30 hours.
 - b. All Other Workers: 10 hours.
2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM I, (BASE BID) This project will construct a two story, 24,701 sq. ft. addition to house co-located VHA/VBA Compensation & Pension Exam operations. This will be an in-fill addition to the Learning Exchange annex at the Wade Park campus on land currently owned by VA. The location is just North of the main hospital facility and patient parking structure and East (across 105th Street) from the EUL office tower and employee parking structure. In addition to the new construction, 2,858 sq. ft. of renovations in the existing Learning Exchange 2-story lobby is required to make connections to the building at both floor levels. The project will also add sprinklers to the existing Learning exchange building. The sprinklers are required to comply with current VA regulations to sprinkler all buildings as well as to eliminate the need for a 2-hour separation between the existing Learning Exchange and the new VHA/VBA Addition. Total project is 27,559 sq. ft. General Construction: Contractor to provide all labor, equipment and materials necessary to complete the work as shown on drawings. Work includes general construction, alterations, mechanical and electrical work, utility systems, necessary removal of existing structures and construction and certain other items as shown on the drawings. Items include, but are not limited to: Constructing in phases the two-story addition as shown on the drawings between the existing parking garage and existing Learning Exchange Building, and renovating portions of the existing buildings as shown on the drawings.
- B. BID ITEM II (Alternate Deduct 1) Same as Bid Item I except delete work that includes but is not limited to removing mechanical screening on the

roof, reduction of the structure for elimination of the screens, reducing size and changing type of sun shading screen on the west elevation, as well as removing 1,855 sf of building scope from the second floor which includes exam rooms and support space, as shown on the Drawings.

- C. BID ITEM III (Alternate Deduct 2) Same as Bid Item 2 except also delete work that includes but is not limited to removing approximately 5,410 sq.ft. of building scope from the second floor, and revising the exterior material construction as shown on the drawings.
- D. BID ITEM IV (Alternate Deduct 3) Same as Bid Item 3 except also delete work that includes but is not limited to revising the exterior wall construction of exterior walls except the west façade, as shown on the drawings.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 0 sets of specifications and drawings will be furnished. Contractor will be responsible to make their own prints.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

- 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
- 2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

- 1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
- 2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Contractor commuter vehicles shall be parked off site. No parking is available at the Medical Center.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2009.....Surface Burning Characteristics of Building
Materials

2. National Fire Protection Association (NFPA):

10-2010.....Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code

51B-2009.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2011.....National Electrical Code

241-2009.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both

- sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
- a. Tape and paint all temporary barriers.
2. Install fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
4. All work is to be performed after normal business hours, unless otherwise approved by the Contracting Officer.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings. Minimize disruptions and coordinate with COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately

under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- S. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Disruptive work to the VAMC, such as excessive noise, vibration, etc., is prohibited during normal business hours. The Contracting Officer has sole discretion to stop work and require that it be performed after normal business hours, with no additional cost to the government. Additionally, such work performed adjacent to occupied patient rooms is prohibited.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing: To ensure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to ensure accomplishment of this work in successive phases mutually agreeable to COR and Contractor, as follows:

Phase 1: As described on Drawings.

Phase 2: As described on Drawings.

Phase 3: As described on Drawings.

Phase 4: As described on Drawings.

I. Project space will be vacated by Government in accordance with above phasing beginning immediately after date of receipt of Notice to Proceed and turned over to Contractor.

J. Medical Center will be occupied during performance of work; but immediate areas of alterations will be vacated.

1. All work in public corridors shall be performed "off hours" unless otherwise approved by the COR.

- K. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.
- L. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- M. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS for additional requirements.

2. Contractor shall submit a request to interrupt any such services to COR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
 7. Shutdowns can be mandated at the discretion of the Contracting Officer to take place after normal business hours, including Saturdays and Sundays, with no additional cost to the Government. Contractor shall thoroughly investigate impact of shutdowns on patient and staff prior to proceeding with shutdown.
- N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

- O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
 1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other

surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
2. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: Class III, however, work outside the primary project scope area may vary. See permits at end of this Section.
- B. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- C. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR for review for compliance

with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. See ICRA form at end of this Section.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

D. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

E. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof fire-rated temporary drywall construction barriers to completely separate construction from the operational

areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.

- b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.
- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
- d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
- e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All

equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

- f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
- g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
- h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

F. Final Cleanup:

- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
- 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
- 3. All new air ducts shall be cleaned prior to final inspection.

1.9 ABOVE-CEILING WORK REQUIREMENTS

- A. For all work in public/staff areas that includes removal of ceiling tiles:
 - 1. Use a pre-fabricated mobile containment unit to control dust.
 - 2. Use an air scrubber to maintain negative pressure and remove airborne dust particles inside the mobile containment unit.
- B. Before starting work, obtain an Above Ceiling Work Permit (ACWP) from the VA COR (attached). The ACWP must be requested at least five business days in advance of the requested start date of the work. A floor plan identifying the work location must be included in the ACWP

request submitted to the VA COR. If an ACWP is not obtained in advance, then the VA will stop work.

- C. Clear the work area of patients, staff and visitors. Cover desks, chairs, floors, or other surfaces that may be subject to falling debris or dust.
- D. Only one ceiling tile shall be removed at a time. If more than one ceiling tile is removed, a fire watch shall be posted.
- E. When work is complete each day, replace the ceiling tile, remove the mobile containment unit/dust covers, and perform a cleanup of the area before allowing the area to be reoccupied. If work will exceed one day, penetrations made in smoke walls or rated fire walls shall be temporarily sealed with fire retardant material, such as mineral wool. Ceiling tiles shall be replaced before leaving for the day.
- F. Upon completion of the work, request the VA COR to perform a follow-up inspection of the work so that the ACWP can be closed out.

1.10 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

- 1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
- 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
- 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
- 4. PCB Transformers and Capacitors: The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and

capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.

a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

40 CFR 261.....Identification and Listing of Hazardous Waste

40 CFR 262.....Standards Applicable to Generators of Hazardous
Waste

40 CFR 263.....Standards Applicable to Transporters of
Hazardous Waste

40 CFR 761.....PCB Manufacturing, Processing, Distribution in
Commerce, and use Prohibitions

49 CFR 172.....Hazardous Material tables and Hazardous Material
Communications Regulations

49 CFR 173.....Shippers - General Requirements for Shipments
and Packaging

49 CFR 173.....Subpart A General

49 CFR 173.....Subpart B Preparation of Hazardous Material for
Transportation

49 CFR 173.....Subpart J Other Regulated Material; Definitions
and Preparation

TSCA.....Compliance Program Policy Nos. 6-PCB-6 and
6-PCB-7

1.11 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.
- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction

as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.12 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.13 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1.14 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. As-Built Drawings and O&M manuals shall be submitted at the completion of each phase of a phased construction schedule and one complete set of the entire project upon completion of the contract.
- E. Paragraphs A, B, and C shall also apply to all shop drawings.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.16 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating

personnel. Boiler water must be given complete and continuous chemical treatment.

- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.17 TEMPORARY USE OF EXISTING ELEVATORS

- A. Use of existing freight elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
 - 1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Contractor may use freight elevators for daily use for personnel only between the hours of 8:00 am and 4:30 pm and for special nonrecurring time intervals when permission is granted by COR. Personnel for operating elevators will not be provided by the Department of Veterans Affairs. Contractor shall develop a proposed elevator usage plan for review and approval by COR.
 - 2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
 - 3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes.

1.18 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Provide a temporary electrical service from the local utility company for electricity required by construction contractor and their sub-contractors. Contractor shall be responsible for all costs associated with construction temporary service, including but not limited to connection, generation and distribution charges.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

- G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.19 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
1. Testing and balancing of each portion of a multiple phased project shall be performed at completion of that phase along with a report to the COR. Testing and balancing of the entire project shall be completed at the completion of the contract and a final report shall be submitted to the COR.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably

short period of time during which operating and environmental conditions remain reasonably constant.

- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.20 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system shall be given in an integrated, progressive manner. All instructors for every piece of

component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.21 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Notify Contracting Officer and COR in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- D. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the

utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

- E. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- F. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.22 RELOCATED ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated.
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.23 MATERIALS

- A. Materials used to construct the work shall be asbestos free.

- - - E N D - - -

OSHA Requirements and Safety and Health Regulations

PART 1 - OSHA Requirements

1.1 General

- A. Contractors are required to comply with the Occupational Safety and Health Act of 1970. This will include the safety and health standard found in Code of Federal Regulations (CFR) 1910 and 1926. Copies of those standards can be obtained from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C., 20420.
- B. In addition, Contractor will be required to comply with other applicable Medical Center policies and safety regulations. These policies and regulations will be presented to the Contractor at the pre-construction meeting. Each of the Contractor's employees will be required to read the statement of policies and regulations, and sign an acknowledgment that such policies and regulations are understood. Signed acknowledgment will be returned to the Contract Officer Technical Representative.
- C. Contractors involved with the removal, alteration or disturbance of asbestos-type insulation or materials or lead paint will be required to comply strictly with the regulations found in CFR 1910.1001 and the appropriate Environmental Protection Agency (EPA) lead regulations regarding disposal of asbestos or lead paint. Assistance in identifying asbestos or lead can be requested from the Medical Center's Industrial Hygienist and the COR.
- D. Contractors entering locations of asbestos contamination or lead paint residue (i.e., pipe, basements, walls, windows) shall be responsible for providing respiratory protection to their employees and ensuring respirators are worn in accordance with the Occupational Safety and Health Administration (OSHA) [CFR 1910.1001(g)]. Asbestos-or lead paint-contaminated areas shall be defined on project drawings. The minimum equipment requirements will be a half-mask air-purifying respirator equipped with high efficiency filters and disposable coveralls, or as determined by air monitoring results.
- E. Contractor, along with other submittals and at least two weeks prior to bringing any materials on-site, must submit a complete list of chemicals the Contractor will use and Material Safety Data Sheets (MSDS) for all hazardous materials as defined in OSHA 1910.1200(d), Hazard Determination. Contracting Officer shall have final approval of all materials brought on site.

- F. The Contractor will be held solely responsible for the safety and health of their employees. The contractor will also be held responsible for protecting the health and safety of the VA Community (patients, staff, and visitors) from the unwanted effects of construction. VA staff will monitor the Contractor's performance in complying with all safety and health aspects of the project. Severe or constant violations may result in an immediate work stoppage or request for a Compliance Officer from the Occupational Safety and Health Administration.
- G. During all phases of demolition, construction and alterations, Contractors are required to understand and strictly follow National Fire Protection Association (NFPA) 241, Standard for Safeguarding Construction, Alteration and Demolition Operations. The Medical Center's Safety and Occupational Health Specialist or Industrial Hygienist will closely monitor the work area for compliance. Appropriate action will be taken for non-compliance.

PART 2 - Specific VA Medical Center Fire and Safety Policies, Procedures and Regulations

2.1 Introduction.

- A. The safety and fire protection of patients, employees, members of the public and government is one of continuous concern to this Medical Center.
- B. Contractors, their supervisors and employees are required to comply with Medical Center policies to ensure the occupational safety and health of all. Failure to comply may result in work stoppage.
- C. While working at this Medical Center, contractors are responsible for the occupational safety and health of their employees. Contractors are required to comply with the applicable OSHA standards found in 29 CFR 1910 for general industry and 29 CFR 1926 for construction. Failure to comply with these standards may result in work stoppage and a request to the Area Director of OSHA for a Compliance Officer to inspect your work site.
- D. Contractors are to comply with the requirements found in the National Fire Protection Association (NFPA) 241, Building Construction and Demolition Operation, and NFPA 51B, Fire Prevention in Use of Cutting and Welding Processes.
- E. Questions regarding occupational safety and health issues can be addressed to the Medical Center Safety and Occupational Health Specialist (ext. 4172) or Industrial Hygienist (ext. 4628).

- F. Smoking is not permitted in any interior areas of the Medical Center, including all interior stairwells, tunnels, construction and/or service/maintenance sites. Compliance with this policy by your direct and subcontracted labor force is required.

2.2 Hazard Communication

- A. Contractors shall comply with OSHA Standard 29 CFR 1926.59, Hazard Communication.
- B. Contractors shall submit to the VA Safety Officer, copies of MSDS covering all hazardous materials to which the Contractor and VA employees are exposed.
- C. Contractors shall inform the Safety Officer of the hazards to which VA personnel and patients may be exposed.
- D. Contractors shall have a written Hazard Communication Program available at the construction site, which details how the Contractor will comply with 29 CFR 1926.59.

2.3 Fires

- A. All fires must be reported. In the event of a fire in your work area, use the nearest pull box station, and also notify Medical Center staff in the immediate area. Emergency notification can also be accomplished by dialing ext. 2222.
- B. Be sure to give the exact location from where you are calling and the nature of the emergency. If a Contractor experiences a fire that was rapidly extinguished by your staff, you still must notify the Construction Safety Officer (ext. 4172) within an hour of the event so that an investigation of the fire can be accomplished.

2.4 Fire Alarms, Smoke Detection and Sprinkler System

If the nature of your work requires the deactivation of the fire alarm, smoke detection or sprinkler system, you must notify the Safety Office. Notification must be made well in advance so that ample time can be allowed to deactivate the system and provide alternative measures for fire protection. Under no circumstance is a Contractor allowed to deactivate any of the fire protection systems in this Medical Center.

2.5 Smoke Detectors

False alarms will not be tolerated. You are required to be familiar with the location of the smoke detectors in your work area. When performing cutting, burning or welding or any other operations that may cause smoke or dust, you must take steps to temporarily cover smoke detectors in order to prevent false alarms. Failure to take the appropriate action

will result in the Contracting Officer assessing actual costs for government response for each false alarm that is preventable. Prior to covering the smoke detectors, the Contractor will notify the Safety Officer, who will also be notified when the covers are removed.

2.6 Hot Work Permit

- A. Hot work is defined as operations including, but not limited to, cutting, welding, thermal welding, brazing, soldering, grinding, thermal spraying, thawing pipes or any similar situation. If such work is required, whenever possible the Contractor must notify the COR no less than one day in advance of such work. The Competent Hot Work Supervisor (CHWS) will inspect the work area and issue a Hot Work Permit, authorizing the performance of such work.
- B. All hot work will be performed in compliance with the Engineering Service Policy 138-047 regarding Hot Work Permits and NFPA 241, Safeguarding Construction, Alteration and Demolition Operations; and NFPA 51B, Fire Prevention in Use of Cutting and Welding Processes; and applicable OSHA standard. A hot work permit will only be issued to individuals familiar with these regulations.
- C. A Hot Work Permit will be issued only for the period necessary to perform such work. In the event the time necessary will exceed one day, a Hot Work Permit may be issued for the period needed; however, the CHWS will inspect the area daily. Hot Work Permit will apply only to the location identified on the permit. If additional areas involve hot work, then additional permits must be requested.
- D. Contractors will not be allowed to perform hot work processes without the appropriate permit.
- E. Any work involving the Medical Center's fire protection system will require advance notification. Under no circumstance will the Contractor or employee attempt to alter or tamper with the existing fire protection system.
- F. Thirty minutes following completion of the hot work, the Fire Watch will perform an inspection of the area to confirm that sparks or drops of hot metal are not present.

2.7 Temporary Enclosures

Only non-combustible materials will be used to construct temporary enclosures or barriers at this Medical Center. Plastic materials and fabrics used to construct dust barriers must conform to NFPA 701, Standard Methods of Fire Tests for Flame-Resistant Textiles and Films.

2.8 Flammable Liquids

All flammable liquids will be kept in approved safety containers. Only the amount necessary for your immediate work will be allowed in the building. Flammable liquids must be removed from the building at the end of each day.

2.9 Compressed Gas Cylinders

Compressed gas shall be secured in an upright position at all times. A suitable cylinder cart will be used to transport compressed gas cylinders. Only those compressed gas cylinders necessary for immediate work will be allowed in occupied buildings. All other compressed gas cylinders will be stored outside of buildings in a designated area. Contractors will comply with applicable standards compressed gas cylinders found in 29 CFR 1910 and 1926 (OSHA).

2.10 Internal Combustion Engine-Powered Equipment

Equipment powered by an internal combustion engine (such as saws, compressors, generators, etc.) will not be used in an occupied building. Special consideration may be given for unoccupied buildings only if the OSHA and NFPA requirements have been met.

2.11 Powder-Activated Tools

The operator of powder-activated tools must be trained and certified to use them. Powder-activated tools will be kept secured at all times. When not in use, the tools will be locked up. When in use, the operator will have the tool under his immediate control.

2.12 Tools

- A. Under no circumstances will equipment, tools and other items of work to be left unattended for any reason. All tools, equipment and items of work must be under the immediate control of your employee.
- B. If for some reason a work area must be left unattended, then tools and other equipment must be placed in an appropriate box or container and locked. All tool boxes, containers or any other device used for the storage of tools and equipment will be provided with a latch and padlock, and will be kept locked at all times, except for putting in and removing tools.
- C. All doors to work areas will be closed and locked when rooms are left unattended. Failure to comply with this policy will be considered a violation of VA Regulations 1.218(b), Failure to comply with signs of a directive and restrictive nature posted for safety purposes, and subject to a \$50.00 fine. Subsequent similar violations may result in both imposition of such a fine as well as the Contracting Officer taking

action under the contract's Accident Prevention Clause [Federal Acquisition Regulation (FAR) 52.236-13] to suspend all contract work until violations may be satisfactorily resolved, or under FAR 52.236-5, Material and Workmanship Clause, to remove from the worksite any personnel deemed by the Contracting Officer to be careless to the point of jeopardizing the welfare of facility patients or staff.

- D. You must report any tools or equipment that are missing to the VA Police Department.
- E. Tools and equipment found unattended will be confiscated and removed from the work area.

2.13 Ladders

Ladders must not be left unattended in an upright position. Ladders must be attended at all times or taken down, and chained securely to a stationary object.

2.14 Scaffolds

All scaffolds will be attended at all times. When not in use, an effective barricade (fence) will be erected around the scaffold to prevent use by unauthorized personnel (Reference OSHA 1926, Subpart L).

2.15 Excavations

The contractor shall comply with OSHA 1926, Subpart P. An OSHA Competent Person must be on site during the excavation. The contractor shall coordinate with the COR and utility companies prior to the excavation to identify underground utilities tanks, etc. All excavations left unattended will be provided with a barricade suitable to prevent entry by unauthorized persons.

2.16 Storage

You must make prior arrangements with the COR for the storage of building materials. Storage will not be allowed to accumulate in the Medical Center buildings.

2.17 Trash and Debris

You must remove all trash and debris from the work area on a daily basis. Trash and debris will not be allowed to accumulate inside or outside of the buildings. You are responsible for making arrangements for removal of trash from the Medical Center facility.

2.18 Protection of Floors

It may be necessary at times to take steps to protect floors from dirt, debris, paint, etc. A tarp or other protective covering may be used. However, you must maintain a certain amount of floor space for the safe passage of pedestrian traffic. Common sense must be used in this matter.

2.19 Signs

Signs must be placed at the entrance to work areas warning people of your work. Signs must be suitable for the condition of the work. Small pieces of paper with printing or writing are not acceptable. The VA Medical Center (VAMC) Safety Officer or COR can be consulted in this matter.

2.20 Accidents and Injuries

Contractors must report all accidents and injuries involving their employees.

2.21 Infection Control

Contractors must control the generation of dust and the contamination of patient care surfaces, supplies and equipment. During demolition phases of the construction:

- A. The construction area shall be under negative pressure, ensuring there is an appreciable flow of clean air from the VA-occupied portion of the facility into the construction area. The airflow shall be sufficiently strong enough to draw in the plastic door flaps commonly located at the construction entrance or at the specific site within the construction area.
- B. Construction debris being transported through the VA-occupied portion of the facility shall be covered and/or wetted.
- C. Construction employees shall remove dust-laden clothing before entering the VA-occupied portion of the facility.
- D. Carpet/sticky mats shall be placed at all construction entrances, and be satisfactorily maintained so as to minimize the tracking of dust into the VA-occupied portion of the facility.
- E. Dry sweeping of dust and debris is not to be performed.

(Control measures B - E above must be practiced during the construction phase.)

2.22 Confined Space Entry

- A. Contractor will be informed that the workplace contains permit-required confined space, and that permit-space entry is allowed only through compliance with a permit space program meeting the requirements of 29 CFR 1910.146 and 1926.21(b)(6).
- B. Contractor will be apprised of the elements including the hazards identified and the Medical Center's (last employer) experience with the space that makes the space in question a permit space.
- C. Contractor will be apprised of any precautions or procedures that the Medical Center has implemented for the protection of employees in or near permit space where Contractor personnel will be working.
- D. Medical Center and Contractor will coordinate entry operations when both Medical Center personnel and Contractor personnel will be working in or near permit spaces as required by 29 CFR 1910.146(d)(ii) and 1926.21(b)(6).
- E. Contractor will obtain any available information regarding permit space hazards and entry operation from the Medical Center.
- F. At the conclusion of the entry operations, the Medical Center and Contractor will discuss any hazards confronted or created in permit spaces.
- G. The Contractor is responsible for complying with 29 CFR 1910.246(d) through (g) and 1926.21(b)(6). The Medical Center, does not provide rescue and emergency services required by 29 CFR 1910.246(k) and 1926.21(b)(6).

2.23 Contractor Parking and Material Delivery

There is no Contractor parking on Medical Center property unless the contract drawings show a designated staging area that is under the Contractor's control. Contractor's delivery of building materials tools, etc., must be pre-arranged with the Project Manager.

Pre Construction Risk Assessment (PCRA)

Project: _____ Project/Contract #: _____

This form may be used for projects or activities to determine if a Site Specific Safety Plan (SSSP) is necessary. If the contractor or vendor is not working independently (VAMC Supervisor is present and in control of the contractor) and the job is short duration (less than five working days) and the hazard analysis does not include any high risk activities, then Occupational Health and Safety may allow work without submitting a SSSP.

Activity	Yes	High Risk
1. Respiratory protection is required for the work being conducted List specifics: (activity being performed, PPE Being used, Training, Fit testing).		
2. Hearing protection is required for the work being conducted List specifics: (Type of noise; impact, constant, start up).		
3. Other personal protective equipment is required for the work being conducted, what activity? _____ List specifics: (Gloves, safety Glasses, hard hat, steel toes, overalls).		
4. Are there overhead hazards associated with the activity being conducted? Wires, power, communication, grounding, location(s), signage. List specifics:		Yes
5. Work is being conducted in a confined space. Permit required? Training? List specifics: Tanks, sewer, tunnels, Rescue Team notification.		PRCS Only
6. Ladders will be necessary for the work being conducted.		
7. Scaffolding will be necessary for the work being conducted. List specifics:		Greater than six feet
8. Other work platforms will be necessary for the work being conducted. List specifics: Rails, toe boards, netting		Greater than six feet
9. Fall protection is required for the work being conducted. List specifics:		Yes

Safety and Health During Construction Activities

Attachment 2

10. ASBESTOS Abatement Exposure to asbestos may be associated with the work being conducted. List specifics: Renovation, Demolition, Emergency Response <u>29 CFR 1910.1001.</u>		Yes unless approved by the Asbestos Manager
Activity	Yes	High Risk
11. Hazardous materials will be used. MSDSs will be provided for known substances List specifics: 29 CFR 1910.1200.		
12. Hot work (Cutting, Welding, Brazing, etc). Use of VAMC Cleveland Hot Work Policy (ECP 138-047) is required.		
13. Additional ventilation will be necessary for the work being conducted. List specifics: Reason for need of ventilation, confined space, foul odor, excessive heat.		
14. Operation and maintenance of electric power generation, control, transformation, transmission, and distribution lines and equipment are necessary for the work being conducted. List specifics:		Yes
15. Work will be conducted on energized equipment. Use of VAMC Cleveland Working on Energized Equipment policy (138- 034) is required. List specifics: list voltages in area, emergency procedures.		Yes
16. Other electrical work will be conducted. List specifics:		
17. Lock Out/Tag Out will be necessary for the work being conducted. List specifics:		
18. Cranes, derricks, or slings will be necessary for the work being conducted. List specifics:		Yes
19. Excavating will be necessary for work being conducted. List site specifics:		Yes

Safety and Health During Construction Activities
Attachment 2

Activity	Yes	High Risk
20. Excavating or earthmoving equipment will be used. List specifics:		
21. Industrial trucks will be used. List specifics:		
22. Other motorized vehicles will be used. List specifics:		
23. Concrete and masonry construction operations will be necessary for work being conducted. List specifics: % of recycled components		
24. Steel erection activities will be necessary for the work being conducted. List specifics: New Steel % of recycled material,		Yes
25. Alteration, conversion, or improvement of existing electric transmission and distribution lines and equipment will be necessary for the work being conducted. List specifics:		Yes
26. Hand and portable powered tools or other hand-held equipment will be used.		
27. Compressed gas or compressed air equipment is necessary for work being conducted.		
28. List all other hazardous activities that will be conducted or potentially hazardous equipment that will be used including vibration hazards.		

Safety and Health During Construction Activities
Attachment 2

Activity	Yes	High Risk
29. Infection Control Risks identified. Infection Control Risk Assessment (ICRA) required- refer to Enclosure (1).		Yes unless approved by IC
30. Life Safety Risks identified. Interim Life Safety Risk Assessment Form -Attachment (4) - must be completed and submitted.		
31. Emergency Procedures Identified. Fire, severe weather, utility failure, etc.		
32. Demolition will be necessary for the work being conducted.		Yes
33. <i>New Construction:</i> Minimum ___%___ of total project waste shall be diverted from landfill. Recycled aggregate, Concrete, Steel.		
34. <i>Interior Remodeling:</i> Minimum ___%___ of total project waste shall be diverted from landfill. a) Ceiling tile b) Steel c) Carpet		

Submitted by (Contractor)_____ Date: _____

Reviewed by (COR) _____ Date: _____

Reviewed by (CSM) _____ Date: _____

SSSP Required Yes No

**Construction Safety Poster – Cleveland VA
Project:**

Project #:

VAMC Emergency Number – 2222

Infection Control Category:

Fire Extinguisher Locations:

Fire Alarm Location:

Safe Area of Refuge Location:

Evacuation Assembly Location:

MSDS Location:

COR: _____

Phone: _____

Interim Life Safety Risk Assessment Form

Project: _____ **Date:** _____

Location: _____

Estimated completion Date _____ **Actual Completion Date** _____

Life Safety Risk Assessment

Guidelines:	Yes/ No	Comments	ILSM
1. Will exit egress routes from occupied areas remain unchanged?			
2. Will exit stairs remain unobstructed and fire separated?			
3. Will fire and smoke compartments remain intact and unchanged?			
4. Will fire alarm detection systems remain functional and unimpaired?			
5. Will fire suppression systems remain function and unimpaired?			
6. Will construction area be separated by noncombustible smoke tight partitions?			
7. Will emergency access by fire department remain unobstructed?			
8. Will normal distances to exits be maintained?			
9. Will all hazardous areas be protected?			

Interim Life Safety Measures (ISLM)

- | | |
|---|---|
| A. Ensure Egress | H. Conduct 2 Fire Drills Per Shift in All Areas |
| B. Emergency Forces Access | I. Conduct 2 Fire Drills Per Shift in Local Area |
| C. Fire Department Notification | J. Increase Hazard Surveillance |
| D. Ensuring Operational Life Safety Systems | K. Compartmentation Training of Personnel |
| E. Temporary Construction | L. Conduct Organizational Training on Life Safety |
| F. Additional Fire Fighting Equipment | M. Conduct Additional Training on Incident Response |
| G. Control Combustible Loading | N. Institute a Fire Watch |

Life Safety Narrative:

Assessment Performed By:_____

Contracting Officer Technical Representative

Assessment Reviewed By:_____

VAMC Cleveland Occupational Health and Safety

Contractor Safety and Security Orientation

In order to promote safety in construction activities at VAMC Cleveland, all contract employees will receive orientation to communicate facility-specific safety concerns. This document provides examples of discussion points used to give contractors the necessary site-specific safety and procedural information. Refer to the Infection Control During Construction program for Infection Control Orientation discussion points.

Check all that apply:

	Specific Items on the Hazardous Work Activity Checklist (Attachment 2)
	Stop Work Authority
	Confined Space Entry Requirements
	Obtaining and Updating Hot Work Permits
	Interim Life Safety Measures (Attachment 4)
	.Job Site Security
	Contractor ID Badge Requirements
	Contractor Key Requirements
	Contractor Parking Requirements
	Process for Working Before or After Normal Hours
	VA Daily Log
	Request for Information
	Other Not Previously Mentioned

Job Safety Check Sheet

Project ID: _____ COR: _____ Date: _____

Location: _____

A. Personal Protective Equipment:	No.	Grade	N/A	COMMENTS –Note Improvements Needed:
1. Hard hats in use by all personnel.	A1	1 2 3 4 5	N/A	
2. Eye protection in use by all personnel.	A2	1 2 3 4 5	N/A	
3. Hearing protection (engineering controls, double protection for high noise areas, rotation of employees).	A3	1 2 3 4 5	N/A	
4. Proper footgear and protective clothing.	A4	1 2 3 4 5	N/A	
5. Fall protection in use.	A5	1 2 3 4 5	N/A	
6. Respirators/face masks in good condition and used as required (medical evaluation and fit test).	A6	1 2 3 4 5	N/A	

B. Tools and Equipment:	No.	Grade	N/A	COMMENTS –Note Improvements Needed:
1. Tools and equipment in good condition.	B1	1 2 3 4 5	N/A	
2. All equipment properly guarded.	B2	1 2 3 4 5	N/A	
3. Electrical equipment connected properly, grounded and in good condition; GFCI; automatic magnetic cut-off for woodworking tools.	B3	1 2 3 4 5	N/A	
4. Air/sandblast hoses in good condition and properly wired.	B4	1 2 3 4 5	N/A	
5. Compressors equipped with automatic shut-off.	B5	1 2 3 4 5	N/A	
6. Ladders in good condition; tied back; extended 3 ft. beyond landing.	B6	1 2 3 4 5	N/A	

C. Scaffolding: <input type="radio"/> Suspended <input type="radio"/> Tubular <input type="radio"/> Other (<i>Rope Falls Not Permitted</i>)	No.	Grade	N/A	COMMENTS –Note Improvements Needed:
1. Scaffold in good repair; guardrails; toe boards and wire mesh in place.	C1	1 2 3 4 5	N/A	
2. Counterweights marked with weight and in proper ratio.	C2	1 2 3 4 5	N/A	
3. Scaffold tied back and tied in.	C3	1 2 3 4 5	N/A	
4. Passageways under scaffold blocked.	C4	1 2 3 4 5	N/A	

D. Hazardous Chemicals/Air Contaminants:	No.	Grade	N/A	COMMENTS –Note Improvements Needed:
1. Hazard Communication Right-To-Know poster / written program on job.	D1	Y N	N/A	
2. List of hazardous materials on job.	D2	Y N	N/A	
3. Material Safety Data Sheets available.	D3	Y N	N/A	
4. Employees are familiar with program.	D4	1 2 3 4 5	N/A	
5. Proper containers in use with correct labels.	D5	1 2 3 4 5	N/A	

Safety and Health During Construction Activities
Attachment 6

E. General:	No.	Y	N	N/A	COMMENTS –Note Improvements Needed:
1. Safe access to work area.	E1	Y	N	N/A	
2. Contractors wearing ID Badges.	E2	Y	N	N/A	
3. Job site security maintained	E2	Y	N	N/A	
4. Good housekeeping and material storage.	E2	Y	N	N/A	
5. Barricades/debris protection/warning signs in place.	E3	Y	N	N/A	
6. Floor and wall openings properly protected.	E4	Y	N	N/A	
7. Shoring properly installed	E5	Y	N	N/A	
8. Eye wash available.	E6	Y	N	N/A	
9. First aid: Kit and certified employees.	E8	Y	N	N/A	
10. Trucks: Safe/good condition; D.O.T. regulation compliance.	E9	Y	N	N/A	
F. Fire Safety (ILSM)	No.	Y	N	N/A	COMMENTS –Note Improvements Needed:
1. Exits & pathways clearly marked and unobstructed.	F1	Y	N	N/A	
2. Emergency services pathway is free and unobstructed.	F2	Y	N	N/A	
3. Fire extinguishers are in place and inspected.	F3	Y	N	N/A	
4. Smoke and fire alarms operational or ILSM taken	F4	Y	N	N/A	
5. Sprinkler system operational or ILSM taken.	F5	Y	N	N/A	
6. Hot Work Permits posted.	F3	Y	N	N/A	
7. Hot work sites inspected after hot work.	F4	Y	N	N/A	
8. Smoking Policy is followed.	F5	Y	N	N/A	
G. Paperwork and Other Postings:	No.	Y	N	N/A	COMMENTS –Note Improvements Needed:
1. OSHA poster/log.	G1	Y	N	N/A	
2. Emergency phone number card.	G2	Y	N	N/A	
3. Drug-Free Workplace Policy Summary and poster (if applicable).	G3	Y	N	N/A	
4. Job logs and Job Safety Check Sheets.	G4	Y	N	N/A	
5. Site-Specific Safety Plan (if applicable).	G5	Y	N	N/A	

Additional Comments:

Infection Control During Construction

1. Objective. To prevent the acquisition of healthcare-associated infections in patients, healthcare workers, visitors and contractors during healthcare system construction, renovation, repair or demolition activities.

2. Policy

a. All construction, renovation, demolition and repair projects will be reviewed with Infection Control during the design/planning phase.

b. Infection Control will participate in meetings and area walk-through inspections on a routine basis.

c. All contractors, including subcontractors, must follow the infection control procedures as described in this guideline.

3. Planning Phase

a. Infections Control will participate in design/planning, as well as project kick-off meetings. The Assistant Chief, Engineering Service, Planning and Construction will notify Infection Control of all new projects.

b. Construction design and functional considerations for environmental infection control:

- (1) Location of sinks and dispensers for hand washing products and hand hygiene products.
- (2) Location of fixed sharps containers.
- (3) Types of faucets (e.g., aerated vs. non-aerated; hand control vs. foot control).
- (4) Air handling systems engineered for optimal performance, easy maintenance and repair.
- (5) Types of surface finishes (e.g., porous vs. non-porous).
- (6) Well-caulked walls with minimal seams.
- (7) Location of adequate storage and supply areas.
- (8) Appropriate location of medicine preparation areas (e.g., > 3 ft from sink).
- (9) Appropriate location and type of ice machines.
- (10) Appropriate materials for sinks and wall coverings.
- (11) Appropriate traffic flow.
- (12) Isolation rooms with anterooms as appropriate.
- (13) Appropriate flooring (e.g., seamless floors in dialysis units, operating rooms).
- (14) Sensible use of carpeting.
- (15) Convenient location of soiled utility areas.
- (16) Properly engineered areas for linen services and solid waste management.
- (17) Location of main emergency generator to minimize the risk of system failure from flooding or other emergency.

Safety and Health During Construction Activities

Enclosure (1)

Infection Control During Construction

c. An Infection Control Risk Assessment (ICRA) will be performed using Attachment 1. A multi-disciplinary ICRA team shall be established prior to each project. The goals of the team are to identify high-risk patient populations and locations, and to minimize the risk for airborne infection during projects and after their completion. Suggested members include: Infection Control personnel; Laboratory personnel; Executive Management or designees; Assistant Chief Engineering, Planning and Construction (or designee); Patient Safety Officer; Chiefs or designees of specialized programs (e.g., ICU, Oncology, OR); Safety Manager; Chief, Environmental Care Section; Construction administrators or designees; Architects; Design COR; Project Managers; and COR.

d. Appropriate Infection Control guidelines including PPD requirements will be reviewed with VAMC personnel, COR and Project Managers during this phase for incorporation into design and construction bid packages.

e. Mandatory adherence requirements for infection control should be incorporated into construction contracts, with mechanisms to ensure timely correction of deficiencies.

4. Pre-Construction Phase

a. Infection Control will attend the Pre-Construction meeting or the Safety and Infection Control Pre-construction meeting if held separately.

b. Infection Control will provide education to contractors and subcontractors during orientation, and on an ongoing basis as necessary. Contractor Employee Orientation Training will be completed before the start of work. Attachment 2 can be used as a guide for conducting this training.

5. Construction Phase

a. Infection Control Permits (Attachment 3) will be issued by the Infection Control Manager. The Infection Control permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if necessary.

b. Infection Control, in conjunction with VA Facilities, COR and the Contractor will conduct routine inspections of all sites. Compliance issues will be documented and addressed immediately. Attachment 4 may be used as a guide when performing these inspections.

c. Infection Control shall monitor for airborne disease (e.g., aspergillosis) as appropriate during projects. It is recommended that a baseline of conditions be established prior to the beginning of the project, and periodically reviewed during the project to determine impact of construction activities on indoor air quality by Infection Control, in conjunction with Safety. If cases of aspergillosis or other healthcare-associated airborne fungal infections occur, diagnosis confirmation will be pursued with tissue biopsies and cultures as feasible. In addition, the following shall occur:

Safety and Health During Construction Activities

Enclosure (1)

Infection Control During Construction

- (1) Review pressure-differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity.
- (2) Implement corrective engineering measures to restore proper pressure differentials as needed.
- (3) Conduct a prospective search for additional cases.
- (4) If no epidemiologic evidence of ongoing transmission exists, continue routine maintenance of the area. Conduct an environmental assessment to find and eliminate the source:
 - (a) Collect environmental samples from potential sources of airborne fungal spores, preferably by using a high-volume air sampler rather than settle plates.
 - (b) If either an environmental source of airborne fungi or an engineering problem with filtration or pressure differentials is identified, perform corrective measures to eliminate the source and route of entry.
 - (c) Use an antifungal biocide registered by the Environmental Protection Agency (EPA) for decontaminating structural materials.
 - (d) If an environmental source of airborne fungi is not identified, review infection control measures, including engineering controls, to identify potential areas for correction or improvement.

d. Medical Waste

- (1) Hospital staff shall remove any medical waste, including sharps containers, from areas to be renovated or constructed prior to the start of the project.
- (2) Infection Control shall be notified immediately if unexpected medical waste is encountered.

e. Temporary Construction Barriers: Construction, demolition, or renovation sites must be separated from patient-care areas and critical areas, such as Supply, Processing and Distribution and Pharmacy, by barriers that keep the dirt and dust inside the worksite.

- (1) The integrity of the temporary construction barriers must assure a complete seal of the construction area from adjacent areas.
- (2) If walls are used as temporary construction barriers, they shall be constructed of gypsum board or treated plywood [flame spread rating of 25 or less in accordance with American Society for Testing and Materials (ASTM) E84] on both sides of wood or metal steel studs. Walls shall be extended through suspended ceilings to floor slab/deck or roof. All joints and penetrations must be sealed. Other barriers may be used upon approval by the COR, Infection Control and Safety.

f. Environmental Control

Safety and Health During Construction Activities

Enclosure (1)

Infection Control During Construction

- (1) External demolition and construction activities
 - (a) Determine if the facility can operate temporarily on re-circulated air; if feasible, seal off adjacent air intakes.
 - (b) If this is not possible or practical, check the low-efficiency filter banks frequently and replace as needed to avoid buildup of particulates.
 - (c) Seal windows and reduce wherever possible other sources of outside air intrusion (e.g., open doors in stairwells and corridors).
 - (d) Avoid damaging the underground water system to prevent soil and dust contamination of the water.
- (2) Internal construction, repairs and renovations
 - (a) Relocate patients whose rooms are adjacent to work zones, depending on their immune status, the scope of the project, the potential for generation of dust or water aerosols, and the methods used to control these aerosols.
 - (b) Ensure proper operation of the air-handling system in the affected area after erection of barriers and before the room or area is set to negative pressure. Return air vents should be sealed off and blocked if rigid barriers are used for containment.
 - (c) Create and maintain negative air pressure in work zones adjacent to patient-care areas and ensure that required engineering controls are maintained.
 - (d) A HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns shall be utilized. Ensure that negative air pressures occur within the work area. HEPA filtration is required where the exhaust dust may re-enter the breathing zone. HEPA filters should have American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) 85 or other prefilter to extend the useful life of the HEPA. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced into the facility.
 - (e) Negative airflow shall be monitored inside the rigid barriers.
 - (f) Barriers shall be monitored to ensure their integrity; any gaps or breaks in barrier joints shall be repaired immediately.
 - (g) Windows in work zones shall be sealed if practical; use window chutes for disposal of large pieces of debris as needed, but ensure that the negative pressure differential for the area is maintained.
 - (h) In patient care areas, for major repairs that include removal of ceiling tiles and disruption of the space above the false ceiling, use plastic sheets or prefabricated plastic units to contain dust; use negative air pressure systems within this enclosure to remove dust; and either pass air through an industrial-grade portable HEPA filter capable of filtration rates of 300-800 ft³/min., or exhaust air directly to the outside away from any air intake devices.

Safety and Health During Construction Activities

Enclosure (1)

Infection Control During Construction

g. Traffic Control

- (1) Designated entry and exit procedures will be defined (in conjunction with any necessary Interim Life Safety Measures) for each construction project where applicable.
- (2) All egress pathways will be free of debris.
- (3) Unauthorized personnel will not be allowed to enter the construction zone.
- (4) Only designated elevators will be used for construction activities during scheduled times.

h. Cleaning

- (1) The construction zone and adjacent entry areas shall be maintained by the contractor in a clean and sanitary manner, and will be swept and wet mopped daily or more frequently as needed to minimize dust generation. Vacuum utilizing HEPA filtration. Area shall be maintained frequently and debris shall be removed as they are created.
- (2) Debris shall not be hauled through patient care areas without prior approval of the COR, Infection Control and Safety. When approved, debris shall be hauled in enclosed dust-proof containers or wrapped in plastic and sealed with duct tape. No sharp objects shall be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust.
- (3) Adhesive walk-off/carpet walk-off mats, minimum 24" x 36" shall be used at all interior transitions from the construction area to occupied Healthcare System areas. These mats shall be changed as often as required to maintain clean work areas directly outside the construction area. Other methods may be utilized as approved by Infection Control and the COR.
- (4) There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 48 hours.
- (5) Environmental Care Service will be responsible for the routine cleaning of adjacent areas and for the terminal cleaning of the construction zone prior to the opening of the newly renovated or constructed area. Specific responsibility will be defined in the construction contract.

i. Contract Personnel Requirements

- (1) Clothing shall be free of loose soil and debris upon exiting the construction zone.
- (2) Personal protective equipment, including face shields, gloves, and N95 respirators will be utilized as appropriate for the task at hand. Contractors are responsible for providing personal protective equipment.
- (3) Contractors entering sterile/invasive procedure areas will be provided with a disposable jump suit, head covering and shoe coverings that must be removed prior

Safety and Health During Construction Activities

Enclosure (1)

Infection Control During Construction

to exiting the work area. Tools and equipment must be damp-wiped prior to entry and exit from sterile and invasive procedure areas.

- (4) All equipment, tools, material, etc., transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down. Tools and equipment soiled with blood and body fluids will be cleaned with an approved germicide.

j. Environmental Monitoring

- (1) Infection Control, in conjunction with Facilities Management and Safety, will plan for environmental monitoring as appropriate for the project.
- (2) There is no current Centers for Disease Control (CDC) recommendation regarding routine microbiologic air sampling before, during or after construction, or before or during occupancy of areas housing immuno-compromised patients. Infection Control will provide for baseline and periodic sampling as needed.
- (3) Traffic control.
- (4) Personal protective equipment.
- (5) Water supply.

5. Completion Phase

- a. After completion of construction, ventilation will meet specifications as mandated by regulatory bodies. Restore HVAC, humidity and pressure differentials; replace spent filters with new filters.
- b. The area will be thoroughly cleaned and disinfected before being placed into service.
- c. Potable water supply lines will be flushed before placing newly renovated or constructed areas into service. The construction contractor shall certify that the potable water is safe for use.
- d. The ICRA team will submit a final report to the Assistant Chief, Engineering Service, Planning and Construction regarding the compliance/noncompliance of Infection Control precautions during the project.

Attachments

1. Infection Control Risk Assessment
2. Infection Control Contractor Orientation
3. Infection Control Permit
4. Infection Control Inspection Checklist

Infection Control Risk Assessment

Matrix of Precautions for Construction & Renovation

Step One: Using the following table, identify the *Type (A-D) of Construction Project Activity*.

TYPE A	Inspection and Non-Invasive Activities. Includes, but is not limited to: <ul style="list-style-type: none">• Removal of ceiling tiles for visual inspection limited to 1 tile per 50 square feet.• Painting (but not sanding).• Wall covering, electrical trim work, minor plumbing and activities that do not generate dust or require cutting of walls or access to ceilings other than for visual inspection.
TYPE B	Small scale, short duration activities that create minimal dust. Includes, but is not limited to: <ul style="list-style-type: none">• Installation of telephone and computer cabling.• Access to chase spaces.• Cutting of walls or ceiling where dust migration can be controlled.
TYPE C	Work that generates a moderate to high level of dust or requires demolition or removal of any fixed building components or assemblies. Includes, but is not limited to: <ul style="list-style-type: none">• Sanding of walls for painting or wall covering.• Removal of floor coverings, ceiling tiles and casework.• New wall construction.• Minor duct work or electrical work above ceilings.• Major cabling activities.• Any activity that cannot be completed within a single work shift.
TYPE D	Major demolition and construction projects. Includes, but is not limited to: <ul style="list-style-type: none">• Activities that require consecutive work shifts.• Requires heavy demolition or removal of a complete cabling system.• New construction.

STEP

1: _____

Step Two: Using the following table, identify the *Patient Risk Groups* that will be affected.

Low Risk	Medium Risk	High Risk	Highest Risk
<ul style="list-style-type: none"> Office areas 	<ul style="list-style-type: none"> Cardiology Echocardiography Endoscopy Nuclear Medicine Physical Therapy Radiology/MRI Respiratory Therapy 	<ul style="list-style-type: none"> CCU Emergency Room Labor & Delivery Laboratories (specimen) Newborn Nursery Outpatient Surgery Pediatrics Pharmacy Post Anesthesia Care Unit Surgical Units 	<ul style="list-style-type: none"> Any area caring for immuno-compromised patients Burn Unit Cardiac Cath Lab Central Sterile Supply Intensive Care Units Medical Unit Negative pressure isolation rooms Oncology Operating rooms including C-section rooms

Step

2: _____

Step Three: Match the...

Patient Risk Group (*Low, Medium, High, Highest*) with the planned ...
 Construction Project Type (*A, B, C, D*) on the following matrix, to find the ...
 Class of Precautions (*I, II, III or IV*) or level of infection control activities required.
 (Class I-IV or Color-Coded Precautions are delineated on the following page.)

IC Matrix - Class of Precautions: Construction Project by Patient Risk

Construction Project Type				
Patient Risk Group	TYPE A	TYPE B	TYPE C	TYPE D
LOW Risk Group	I	II	II	III
MEDIUM Risk Group	I	II	III	III/IV
HIGH Risk Group	I	II	III/IV	III/IV
HIGHEST Risk Group	II	III/IV	III/IV	III/IV

Note: Infection Control approval will be required when the Construction Activity and Risk Level indicate that **Class III** or **Class IV** control procedures are necessary.

Step

3: _____

Description of Required Infection Control Precautions by Class

During Construction Project		Upon Completion of Project
CLASS I	<ol style="list-style-type: none"> 1. Notify and receive permission from the COR to perform requested work. 2. Execute work by methods to minimize raising dust from construction operations. 3. Immediately replace a ceiling tile displaced for visual inspection. 	<ol style="list-style-type: none"> 1. Notify COR for inspection once the work is complete.
CLASS II	<ol style="list-style-type: none"> 1. Notify and receive permission from the COR to perform requested work. 2. Provide active means to prevent airborne dust from dispersing into atmosphere. 3. Water mist work surfaces to control dust while cutting. 4. Seal unused doors with duct tape. 5. Block off and seal air vents. 6. Place dust mat at entrance and exit of work area. 7. Remove or isolate HVAC system in areas where work is being performed. 	<ol style="list-style-type: none"> 1. Wipe work surfaces with disinfectant. 2. Contain construction waste before transport in tightly covered containers. 3. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area. 4. Remove isolation of HVAC system in areas where work is being performed.

Safety and Health During Construction Activities
Enclosure (1)
Infection Control During Construction
Attachment 1

<p>CLASS III</p>	<ol style="list-style-type: none"> 1. Obtain and post valid Infection Control Construction Permit at each work site. Permit must be signed by COR, I.C. Nurse and General Contractor to be valid. 2. Remove or isolate HVAC system in area where work is being done to prevent contamination of duct system. 3. Complete all critical barriers, i.e., sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Construction of barrier will need to occur outside normal work shifts with approval of COR. 4. Construct anteroom where possible and directed by COR. 5. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 6. Contain construction waste before transport in tightly covered containers. 7. Cover transport receptacles or carts. Tape covering unless solid lid. 8. If the spread of dust from construction personnel is not contained workers may be required to wear shoe covers and or be vacuumed prior to leaving worksite at the discretion of the COR or I.C. Nurse. 9. Seal holes, pipes, conduits and punctures appropriately. 	<ol style="list-style-type: none"> 1. Do not remove barriers from work area until completed project is inspected by the VA's Safety Department. 2. Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction. Barriers are required to be removed after hours with approval of COR. 3. Vacuum work area with HEPA filtered vacuums. 4. Wet mop area with disinfectant. 5. Remove isolation of HVAC system in areas where work is being performed.
<p>CLASS IV</p>	<ol style="list-style-type: none"> 1. Follow all requirements listed in Class III as well as additional requirements listed below. 2. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site, or they can wear cloth or paper coveralls that are removed each time they leave the work site. 3. All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area. 	<ol style="list-style-type: none"> 1. Before work is turned over and accepted by the VA a certified I.H. must be used to certify cleaning as well as swab and air sampling of the area. These tests shall meet or exceed industry standards for the type of area being renovated.

Step 4: Identify the areas surrounding the project area, assessing potential impact.

<i>Unit Below</i>	<i>Unit Above</i>	<i>Lateral</i>	<i>Lateral</i>	<i>Behind</i>	<i>Front</i>
<i>Risk Group</i>	<i>Risk Group</i>	<i>Risk Group</i>	<i>Risk Group</i>	<i>Risk Group</i>	<i>Risk Group</i>

Step 5: Identify specific site of activity, e.g., patient rooms, medication room, etc.

Step 6: Identify issues related to: ventilation, plumbing, electrical, in terms of the occurrence of probable outages.

Step 7: Identify containment measures, using prior assessment. What types of barriers (e.g., solids wall barriers)? Will HEPA filtration be required?

(Note: Renovation/construction area shall be isolated from the occupied areas during construction and shall be negative with respect to surrounding areas.)

Step 8: Consider potential risk of water damage. Is there a risk due to compromising structural integrity (e.g., wall, ceiling, roof)?

Step 9: Work hours - can or will the work be done during non-patient care hours?

Step 10: Do plans allow for adequate number of isolation/negative airflow rooms?

Step 11: Do the plans allow for the required number and type of hand washing sinks?

Step 12: Does the infection control staff agree with the minimum number of sinks for this project? *(Verify against AIA Guidelines for types and area.)*

Safety and Health During Construction Activities
Enclosure (1)
Infection Control During Construction
Attachment 1

Step 13: Does the infection control staff agree with the plans relative to clean and soiled utility rooms?

Step 14: Plan to discuss the following containment issues with the project team: traffic flow, housekeeping, debris removal (how and when).

Appendix: *Identify and communicate the responsibility for project monitoring that includes infection control concerns and risks. The ICRA may be modified throughout the project. Revisions must be communicated to the Project Manager.*

Infection Control Orientation for Construction Workers

The goal of the Infection Control Program is to identify and reduce the risks of acquiring and transmitting infections among patients, employees, physicians and other licensed independent practitioners, contract service workers, volunteers, students and visitors.

During construction, renovation and minor improvement projects, hidden infectious disease hazards may be released into the air, carried on dust particles or on clothing. One such hazard is fungal organisms such as *Aspergillus*. *Aspergillus* species may be found in decaying leaves and compost, plaster and drywall, and settled dust. These organisms usually do not cause problems in healthy people, but can cause problems in a hospital full of sick patients! *Aspergillus* and other fungal organisms can cause illness and even death in people with certain medical conditions such as transplant patients, cancer treatment patients and patients with lung problems or poor immunity. Therefore, it is critical that you do your part to keep our patients, employees and visitors as safe and healthy as possible. We, in turn, will make conditions as safe as possible for you.

1. Medical Waste

- a. We will remove any medical waste, including sharps containers (for used needles and syringes), from construction areas prior to the start of projects.
- b. If you (contract workers) find any needles, syringes or sharp medical objects, please notify your supervisor and the Infection Control Nurse (X) *immediately*.

2. Barrier Walls

The construction areas *must* be kept separate from patient care areas by barriers that keep the dust and dirt inside the worksite. The walls must provide a complete seal of the construction area from adjacent areas (walls may be rigid or 4 - 6 mil thickness plastic).

3. Environmental Control

- a. Negative air pressure must be maintained within the construction area.
- b. Demolition debris must be removed in tightly fitted covered carts. Use specified traffic patterns.
- c. Sticky or walk-off mats are placed immediately outside the construction zone and changed whenever necessary to control the spread of dust and dirt.
- d. Exterior window seals are to be used to reduce the amount of outside excavation debris coming into the building.

Safety and Health During Construction Activities
Enclosure (1)
Infection Control During Construction
Attachment 2

- e. If demolition chutes are used, they must be sealed when not in use. The chute and damper should be sprayed with water, as necessary, to maintain dust control.
- f. Control, collection and disposal must be provided for any drain liquid or sludge found when demolishing plumbing.

4. Traffic Control

- a. Use designated entry and exit procedures.
- b. Keep all egress pathways free of debris.
- c. No unauthorized personnel should be allowed to enter construction areas.
- d. Use designated elevators only.

5. Cleaning

- a. Keep the construction area clean on a *daily* basis.
- b. Dust and dirt *must* be kept to a minimum.

6. Workers

- a. Clothing must be free of loose soil and debris when exiting the construction area.
- b. Use personal protective equipment (masks, face shields, etc.) as indicated for the task at hand.
- c. Handwashing is the best method of reducing the transmission of infection. Always wash your hands with soap and water after visiting the restroom, before eating or smoking, and when leaving the construction site.

Questions? Please feel free to call the Infection Control Nurse, Ext. xxxx

Infection Control Construction Permit	
Construction Class:	
Project Name and Number:	Permit #:
Location of Construction:	
COR:	Telephone:
Contractor Performing Work:	
Supervisor:	Telephone:
CLASS I	1. Obtain approval from COR before activities begin 2. Work performed is limited to inspections and minor installations 3. Execute work by methods to minimize raising dust from inspection operations 4. Permit does not need to be posted for this classification.
CLASS II	1. Obtain and post infection control permit at work location before work begins 2. Provide active means to prevent air borne dust from dispersing into atmosphere 3. Place dust mat at entrances and exits of work sites 4. Tools and equipment must be cleaned prior to entrance to the medical center 5. Isolate HVAC and seal unused doors with duct tape 6. Contain construction waste before transport in tightly covered containers
CLASS III	1. Obtain and post infection control permit at work location before work begins 2. Follow all requirements listed for Class II in addition to requirements listed below 3. Isolate supply and return ductwork to prevent contamination of system. 4. Complete all critical dust barriers as well as the creation of an anti-room where required for inspection by COR before work begins. 5. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. 6. Construct anteroom where required by COR and I.C. Nurse 7. Obtain COR approval before construction and removal of any dust partitions 8. Include particle count readings on daily logs against baseline points as required by COR or I.C. Nurse.

Safety and Health During Construction Activities
Enclosure (1)
Infection Control During Construction
Attachment 3

CLASS IV	1. Obtain and post infection control permit at work location before work begins 2. Follow all requirements listed for Class III in addition to requirements listed below 3. Workers are required to wear clean suites on site 4. All personnel entering and leaving work site must be vacuumed using a HEPA filter vacuum cleaner. 5. This class of permit will require additional specialized precautions unique to each activity which will be listed below
	<input type="checkbox"/> PPDs Required <input type="checkbox"/> Additional Requirements:
Infection Control Nurse:	Date:
COR:	Date:
Contractor:	Date:

Infection Control Construction Inspection Form

Construction Location/Project #:					PI Infection Control:	
Contractor:			Phone:		COR:	
Type of Construction:	A	B	C	D		
Patient Risk Group:	Low	Medium	High	Highest		
Class of Precautions:	I	II	III	IV		
					Comments	
Class I, II, III, IV						
1. Methods in place to minimize dust raising.						
2. Appropriate signage on doors to construction area.						
3. Appropriate debris transport, i.e., covered cart, dedicated elevator, dedicated route, etc.						
4. Area cleaned at end of the day/trash to designated area.						
5. No visible signs of mice, insects, birds or other vermin.						
6. Roof protection in place for projects on roof.						
7. Displaced ceiling tiles immediately replaced.						
8. Traffic pattern discourages patient exposure.						
9. Water disruptions, if needed, are scheduled during low activity.						
Class II, III, IV						
10. Barrier is solid and airflow goes from clean to dirty.						
11. Surfaces water-misted to control dust while cutting.						
12. Unused doors sealed with duct tape.						
13. Air vents blocked off and sealed.						
14. Walk off mats at work areas kept wet throughout the day.						
15. Floors not showing visible track dirt outside construction area.						
16. HVAC system for this area is sealed or isolated.						
Class III, IV						
17. Critical barriers to seal area in place before beginning.						
18. Negative air pressure maintained with HEPA equipped units.						
19. Waste contained in tightly covered containers.						
20. Transport carts sealed with tape if not a solid lid.						

Safety and Health During Construction Activities
 Enclosure (1)
 Infection Control During Construction
 Attachment 4

Class IV		
21. Patients relocated away from construction area.		
22. HVAC system for this area is isolated.		
23. Holes, pipes, conduits and punctures are sealed appropriately.		
24. Anteroom present and all personnel are required to pass through and be vacuumed with HEPA vacuum prior to leaving the site <i>or</i> they wear cloth or paper coveralls that are removed each time they leave the site.		
25. Barriers in place until final inspection by Safety and Infection Control and cleaning by ECS.		
Initials:		

SECTION 01 32 16.14
CONSTRUCTION PROGRESS SCHEDULES

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Construction Progress Schedule demonstrating fulfillment of the contract requirements, shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) and Precedence Diagramming Method (PDM) techniques will be utilized to satisfy both time and cost applications. All schedule data and reports required under this specification section shall be based upon regular total float, not relative total float schedules.
- B. Contractor shall not perform any work on site until the schedule associated with that work is first approved by the VA.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative in the firm who will be responsible for the preparation of the contract schedule, review and report progress of the project with and to the Contracting Officer's representative.
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section and such authority shall not be interrupted throughout the duration of the project.

1.3 CONTRACTOR'S CONSULTANT:

- A. To prepare the schedule and electronic copy, which reflects the Contractor's project plan, the Contractor may engage an independent CPM consultant who is skilled in the time and cost application of scheduling using (PDM) schedule techniques for construction projects, the cost of which is included in the Contractor's bid; or prepared by Contractor's own qualified staff member.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor is responsible for the correctness and timeliness of the computer-produced reports. The Contractor is also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

- B. The VA shall report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor will reprocess the computer-produced reports and associated electronic copy, when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 14 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the complete schedule on sheets of paper 765 x 1070 mm (30 x 42 inches). The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, duration, phase completion dates; and other data including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, duration, predecessor and successor relationships, trade code, area code, description, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start only, without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the schedule. The Contracting Officer's separate approval of the schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have a zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. The final schedule in its original form shall contain no contract changes or delays which may have been incurred during the final schedule development period and shall reflect the Contractor's as-bid schedule. These changes/delays shall be entered at the first update after the final schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract

changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- B. Within 14 calendar days after receipt of the complete project schedule, the Contracting Officer or his representative, will accept or reject the schedule.
- C. The VA will process and return the approved baseline schedule data to the contractor for subsequent project schedule reporting and updating. This approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- D. The Complete Project Schedule will contain approximately 100 work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

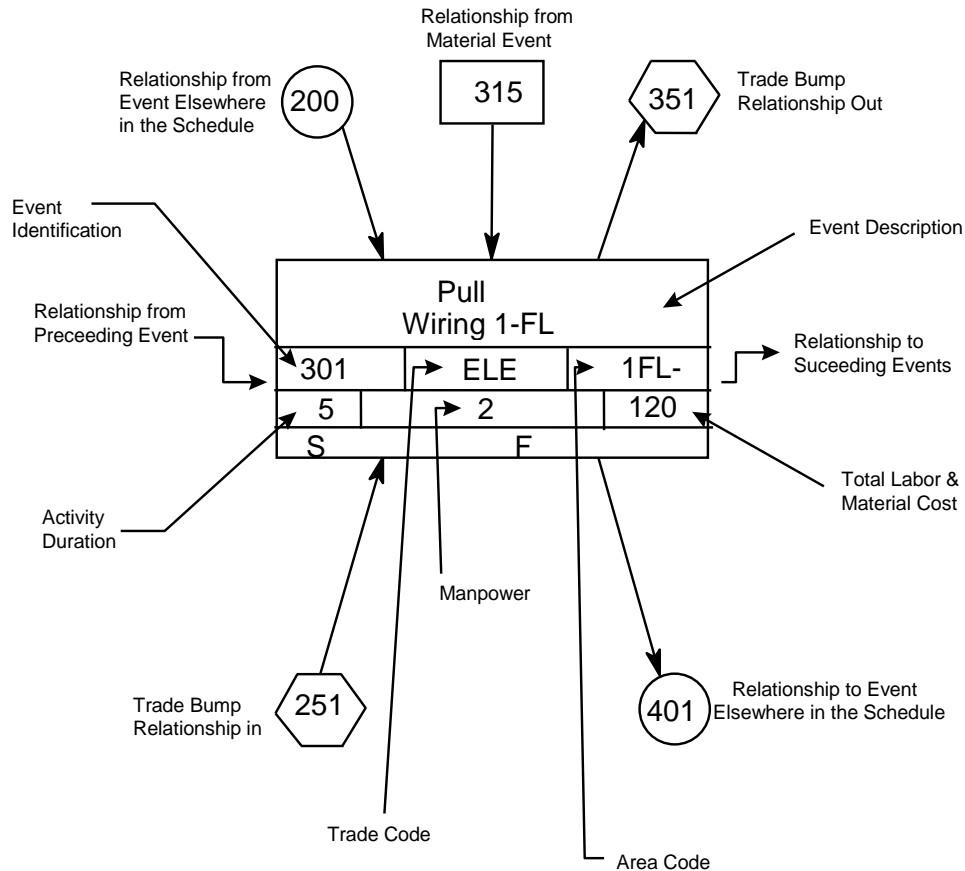
- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. In the event of disapproval, the Contractor shall revise and resubmit in accordance with Article, THE COMPLETE PROJECT SCHEDULE SUBMITTAL. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. In accordance with Article PERFORMANCE OF WORK BY THE CONTRACTOR in the GENERAL CONDITIONS, the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events (referred to as "branches" in the GENERAL CONDITIONS) of the project for which the Contractor's forces will perform the work.
- C. The Contractor shall cost load work activities/events for all BID ITEMS. The sum of the cost loading for each bid item work activities/events shall equal the value of the item in the Contractors' Bid.
- D. Work activities/events for Contractor bond shall have a trade code and area code of BOND.

1.7 SCHEDULE REQUIREMENTS

- A. Show on the schedule the sequence and interdependence of work/activities/events required for complete performance of all items of work. In preparing the schedule, the Contractor shall:
1. Exercise sufficient care to produce a clear, legible and accurate schedule. Computer plotted schedules shall legibly display and plot all information required by the VA CPM activity/event legend or the computer plotted schedule will not be acceptable. If the computer plotted schedule is not found acceptable by the Contracting Officer's representative, then the schedule will need to be hand drafted and meet legibility requirements. Group activities related to specific physical areas of the project, on the schedule for ease of understanding and simplification. Provide a key plan on each schedule sheet showing the project area associated with the work activities/events shown on that sheet.
 2. Show the following on each work activity/event:
 - a. Activity/event ID number.
 - b. Concise description of the work represented by the activity/event. (35 characters or less including spaces preferred).
 - c. Performance responsibility or trade code (five alpha characters or less): GEN, MECH, ELEC, CARP, PLAST or other acceptable abbreviations.
 - d. Duration (in work days).
 - e. Cost (in accordance with Article, ACTIVITY/EVENT COST DATA of this section and less than \$9,999,999 per activity).
 - f. Work location or area code (five characters or less), descriptive of the area involved.
 - g. Manpower required (average number of men per day).
 - h. The SYMBOL LEGEND format shown below and on the drawing, CpM-1 (Sample CPM Schedule) is an example of an acceptable solution and shall be followed in preparing final schedules.

SYMBOL LEGEND

Show Schedule Diagram page number location(s) for all incoming/outgoing node connector(s).



3. Show activities/events as:

- a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
- b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template or similar items.
- c. Interruption of VA Medical Center utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
- d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

- e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase. Schedule these activities/events so that only one phase is scheduled for completion within the same 30 consecutive calendar day period (except for those phases immediately preceding the final acceptance). Maintain this scheduling condition throughout the length of the contract unless waived by the Contracting Officer's representative in writing.
 - f. Bid items other than the Base Bid (ITEM 1) shall have trade codes corresponding to the appropriate bid item number (e.g., ITM 3, ITM 4 and other items).
- 4. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 - 5. Break up the work into activities/events of a duration no longer than 20 work days each, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the Contracting Officer may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days. The construction time as determined by the CPM schedule from early start to late finish for any sub-phase, phase or the entire project shall not exceed the contract time(s) specified or shown.
 - 6. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 - 7. Uniquely number each activity/event with numbers ranging from 1 to 99998 only. The schedule should be generally numbered in sequence; left to right; top to bottom, and omitting numbers ending in 3, 6, and 9.
- B. Submit the following supporting data in addition to the schedule, activity/event ID schedule and electronic file(s). Failure of the Contractor to include this data will delay the review of the submittal until the Contracting Officer is in receipt of the missing data:
- 1. The proposed number of working days per week.

2. The holidays to be observed during the life of the contract (by day, month, and year).
 3. The planned number of shifts per day.
 4. The number of hours per shift.
 5. List the major construction equipment to be used on the site, describing how each piece relates to and will be used in support of the submitted schedule work activities/events.
 6. Provide a typed, double spaced, description at least one page in length, of the plan and your approach to constructing the project.
- C. To the extent that the schedule or any revised schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the Contracting Officer. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the Contracting Officer's approval of the schedule.
- D. Electronic Copy Requirements and CPM Activity/Event Record
Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 and G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS of the GENERAL CONDITIONS. The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated computer-produced, calendar-dated schedule unless, in special situations, the Contracting Officer permits an exception to this requirement. Monthly payment requests shall include: three copies of up to five different reports (inclusive of all pages) to the Contracting Officer's representative; a listing of all project schedule changes and associated data, made at the update; and an electronic file(s) of the resulting monthly updated schedule. These must be submitted with and substantively support the contractor's monthly application and certificate for payment request documents.
- B. When the Contractor fails or refuses to furnish to the Contracting Officer the information and schedule in electronic format, which, in the

sole judgment of the Contracting Officer, is necessary for processing the monthly progress payment, the Contractor shall not be deemed to have provided an estimate and supporting schedule data upon which progress payment may be made.

1.9 PAYMENT AND PROGRESS REPORTING

A. Weekly job site progress meetings shall be held on dates mutually agreed to by the Contracting Officer (or Contracting Officer's representative) and the Contractor. Contractor and the CPM consultant will be required to attend all weekly progress meetings. Presence of subcontractors during progress meeting is optional unless required by the Contracting Officer (or Contracting Officer's representative). The Contractor shall update the Project Schedule and all other data required by this section shall be accurately filled in and completed prior to the weekly progress meeting. The Contractor shall provide this information to the Contracting Officer or the VA representative in completed form three work days in advance of the progress meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the schedule and computer-produced schedules. Changes in activity/event sequence and duration which have been made pursuant to the provisions of the following Article, ADJUSTMENT OF CONTRCT COMPLETION.
4. Percentage for completed and partially completed activities/events.
5. Logic and duration revisions required by this section of the specifications.
6. Activity/event duration and percent complete shall be updated independently.

B. The Contractor shall submit a narrative report as a part of his weekly review and update, in a form agreed upon by the Contractor and the Contracting Officer. The narrative report shall include a description of problem areas; current and anticipated delaying factors and their estimated impact on performance of other activities/events and completion dates; and an explanation of corrective action taken or proposed. This report is in addition to the daily reports pursuant to the provisions of Article, DAILY REPORT OF WORKERS AND MATERIALS in the GENERAL CONDITIONS.

- C. After completion of the joint review and the Contracting Officer's approval of all entries, the contractor will generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- D. After completing the weekly schedule update, the contractor's scheduling consultant shall rerun all current period contract change(s) against the prior approved weekly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COTR for the contract change(s). When there is a disagreement on logic and/or durations, the consultant shall use the schedule logic and/or durations provided and approved by the COTR. After each update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in Articles 1.4 and 1.7. This electronic submission is separate from the regular weekly project schedule update requirements and shall be submitted to the COTR within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final schedule is approved, the contractor must recreate all manual progress payment updates on this approved schedule and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.
- E. After VA acceptance and approval of the final schedule, and after each weekly update, the contractor shall submit to the Contracting Officer three blue line copies of a revised complete schedule showing all completed and partially completed activities/events, contract changes and logic changes made on the intervening updates or at the first update on the final diagram. The Contracting Officer may elect to have the contractor do this on a less frequent basis, but it shall be done on a quarterly basis as a minimum.
- F. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, COTR office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the weekly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any

necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each weekly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. Whenever it becomes apparent from the current weekly progress review meeting or the weekly computer-produced calendar-dated schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
 - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the Contracting Officer for the proposed schedule changes. If such actions are approved, the CPM revisions shall be incorporated by the Contractor into the schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated computer-produced schedule, the Contractor will submit a revised schedule, the associated electronic copy, and a list of any activity/event changes including predecessors and successors for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, indicate an extension of the project completion by 20 working days or 10 percent of the remaining project duration, whichever is less. Such delays which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions

- are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Medical Center, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the schedule resulting from contract changes will be included in the proposal for changes in work as specified in Article, CHANGES of the GENERAL CONDITIONS, and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the Contracting Officer may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the schedule, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under Article, CHANGES, in the GENERAL CONDITIONS. The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved schedule.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

- - - E N D - - -

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
 - A. Use electronic submittal form furnished by Architect.
 - B. Product data, shop drawings, and associated literature shall be submitted electronically.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COTR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or

- Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to both COTR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Laboratory test reports shall be sent directly to COTR for appropriate action.
 6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COTR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract,

samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 6. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:

CBLH DESIGN, INC.
7850 FREEWAY CIRCLE
CLEVELAND, OHIO 44130
(Architect-Engineer)

- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COTR.
- 1-12. Samples for approval shall be sent to COR, VA Medical Center,

VETERANS AFFAIRS MEDICAL CENTER
ENGINEERING SERVICES 138 (a)
10701 EAST BOULEVARD
CLEVELAND, OHIO 44106

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420
Telephone Numbers: (202) 461-8217 or (202) 461-8292
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgi.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org

AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org

ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org

CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org

ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org

NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov
NLMA	Northeastern Lumber Manufacturers Association, Inc. http://www.nelma.org
NPA	National Particleboard Association 18928 Premiere Court Gaithersburg, MD 20879 (301) 670-0604
NSF	National Sanitation Foundation http://www.nsf.org
NWWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com

RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com
SWI	Steel Window Institute http://www.steelwindows.com
TCA	Tile Council of America, Inc. http://www.tileusa.com
TEMA	Tubular Exchange Manufacturers Association http://www.tema.org
TPI	Truss Plate Institute, Inc. 583 D'Onofrio Drive; Suite 200 Madison, WI 53719 (608) 833-5900
UBC	The Uniform Building Code See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a qualified independent Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Society for Testing and Materials (ASTM):
 - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07.....Definitions for Mechanical Testing of Steel Products
 - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
 - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03.....Concrete Aggregates
 - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens

VHA-VBA ADDITION
BID ISSUE 06/19/15

D3740-07.....Minimum Requirements for Agencies Engaged in the
Testing and Inspecting Road and Paving Material
E94-04.....Radiographic Testing
E164-03.....Ultrasonic Contact Examination of Weldments
E329-07.....Agencies Engaged in Construction Inspection
and/or Testing
E543-06.....Agencies Performing Non-Destructive Testing
E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive
Material (SFRM) Applied to Structural Members
E709-(2001).....Guide for Magnetic Particle Examination
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

D. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COTR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COTR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COTR, Contractor, unless other arrangements are agreed to in writing by the COTR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COTR immediately of any irregularity.
- E. Testing Procedure
1. The Contractor shall perform specified or required tests to verify that control measures are adequate to provide a product which

- conforms to contract requirements. Testing includes operation and/or acceptance tests when specified.
2. Upon request, the Contractor shall furnish to the government duplicate samples of test specimens for possible testing by the government. Costs incidental to the transportation of samples or materials shall be borne by the Contractor.
 3. For contractor quality control testing of construction materials including soil, rock, aggregate, asphalt, concrete, and steel, the Contractor shall procure the services of a qualified independent testing laboratory. Laboratories utilized for testing soils, concrete, asphalt, and steel shall meet criteria detailed in ASTM D3740 and ASTM E329.
 4. Subgrade suitability (by proof rolling operations), fill placement, and compaction operations shall be observed and testing on a full time basis by a qualified independent testing agency as directed by the Contractor's project Geotechnical Engineer. During construction, all foundation excavations shall be inspected and approved by the Contractor's project professional Geotechnical Engineer prior to placing concrete.
 - 5 The Contractor shall perform the following activities and record and provide the following data:
 - a. Verify that testing procedures comply with contract requirements.
 - b. Verify that laboratory facilities and testing equipment are available and comply with testing standards.
 - c. Check test instrument calibration data against certified standards.
 - d. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
 - e. Results of all tests taken, both passing and failing tests, shall be recorded on the contractor daily report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test shall be given.
 - f. If approved by the Contracting Officer, actual test reports may be submitted later with a reference to the test number and date taken. An information copy of tests performed by an offsite or commercial test facility shall be provided directly to the Contracting Officer. Failure to submit

timely test reports as stated may result in nonpayment for related work performed and disapproval of the test facility for this contract.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COTR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COTR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement, compaction and field density testing in building areas and provide full time observation of fill placement, compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D1557. Compact each layer to at least the following specified percent of maximum density in accordance with ASTM D1557:
 - a. Soil Compaction Foundations: 98%
 - b. Concrete Work and Pavements: 98%
 - c. Landscaping: 85%
 - d. Retaining Wall Backfill: 98%
2. Make field density tests in accordance with the primary testing method following ASTM D6938.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test

for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.

- b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COTR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by COTR.

3.2 FOUNDATION CAISSONS:

- A. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's placement of concrete.
- B. Maintain a record of concrete used in each caisson. Compare records with calculated volumes.
- C. Inspect percussion hole in bottom of each caisson to determine that material is capable of supporting design load.
- D. Inspect sides and bottom of each caisson for compliance with contract documents.
- E. Submit a certified "Caisson Field Record" for each caisson, recording actual elevation at bottom of shaft; final center line location of top; variation of shaft from plumb; results of all tests performed; actual allowable bearing capacity of bottom; depth of socket into rock; levelness of bottom; seepage of water; still water level (if allowed to flood); variation of shaft (from dimensions shown); location and size of

reinforcement, and evidence of seams, voids, or channels below the bottom. Verify the actual bearing capacity of the rock strata by the use of a calibrated penetrometer or other acceptable method.

- F. Caissons Bearing on Hardpan: Take undisturbed samples, suitable for tests required, from caisson bottom. Make auger probe to a depth of 2.5 meters (8 feet) below bottom and visually inspect and classify soil. Verify continuity of strata and thickness.

1. Conduct the following test on each sample, and report results and evaluations to the COTR:
 - a. Unconfined Compression Test (ASTM D2166).
 - b. Moisture Content (ASTM D2216).
 - c. Density.

3.3 LANDSCAPING:

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
1. Test for organic material by using ASTM D2974.
 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to COTR.

3.4 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:
1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
 3. Sample and test aggregate as necessary to ensure compliance with specification requirements for gradation, wear, and soundness.
- B. Asphalt Concrete:
1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.5 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.6 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COTR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COTR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COTR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COTR make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an

- identification number. COTR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
 5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
 6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
 7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
 8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
 9. Verify that specified mixing has been accomplished.
 10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
 11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.

13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
 18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COTR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COTR. Compile laboratory test reports as follows:
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.

3. Furnish certified compression test reports (duplicate) to COTR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m³ (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.7 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.8 MASONRY:

- A. Mortar Tests:
 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
 1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.
- C. Masonry Unit Tests:
 1. Laboratory Compressive Strength Test:

- a. Comply with ASTM C140.
- b. Test 3 samples for each 460 m² (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.9 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
 - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
 - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
 - 3. Approve welder qualifications by certification or retesting.
 - 4. Approve procedure for control of distortion and shrinkage stresses.
 - 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
 - 1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.

- 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COTR.

3.10 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to COTR.

3.11 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to COTR.

3.12 TYPE OF TEST:

	Approximate Number of Tests Required
A. Earthwork:	
Laboratory Compaction Test, Soils: ASTM D1557	50
Field Density, Soils: ASTM D6938	50
B. Landscaping:	
Topsoil Test	5
C. Aggregate Base:	
Laboratory Compaction: ASTM D1557	
Field Density: ASTM D1556	15
Aggregate, Base Course	
Gradation (AASHTO T27)	5
Wear (AASHTO T96)	5
Soundness (AASHTO T104)	5

D. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	9
Compressive Strength, Test Cylinders (ASTM C39)	9
Concrete Slump Test (ASTM C143)	3
Concrete Air Content Test (ASTM C173)	3
Gradation (ASTM C33)	3
Deleterious Substances (ASTM C33)	3
Soundness (ASTM C33)	3
Abrasion (ASTM C33)	3
Aggregate, Lightweight	
Gradation (ASTM C330)	3
Deleterious Substances (ASTM C330)	3
Unit Weight (ASTM C330)	

E. Reinforcing Steel:

Tensile Test (ASTM A370)	3
Bend Test (ASTM A370)	3
Mechanical Splice (ASTM A370)	3

F. Masonry:

Making and Curing Test Cubes (ASTM C109)	_____
Compressive Strength, Test Cubes (ASTM C109)	_____
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	_____
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	_____
Prism Tests (ASTM C1314)	_____

G. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164)	_____
Magnetic Particle Testing of Welds (ASTM E709)	_____
Radiographic Testing of Welds (ASTM E94)	_____

H. Inspection:

Technical Personnel (Man-days)	20
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I. Technical Personnel: As directed by COTR

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales,

moisture ovens, slump cones, air meter, and all necessary equipment
for compaction control.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COTR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COTR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COTR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Reuse or conserve the collected topsoil sediment as directed by the COTR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - b. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.

7. Manage and control spoil areas on Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the COTR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Ohio and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all

- times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- E. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COTR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 7:00 a.m. and 4:00 p.m unless otherwise permitted by local ordinance or the COTR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95

GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	75
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COTR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COTR. Cleaning shall include off the station disposal of all items and

materials not required to be salvaged, as well as all debris and rubbish
resulting from demolition and new work operations.

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SECTION 01 58 16
TEMPORARY INTERIOR SIGNAGE

PART 1 GENERAL

DESCRIPTION

This section specifies temporary interior signs.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNS

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

3.2 LOCATION

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
 - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
 - 2. Folding doors or partitions.
 - 3. Toilet or bathroom doors within and between rooms.
 - 4. Communicating doors in partitions between rooms with corridor entrance doors.
 - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Techniques to minimize waste generation.
 - 2. Sorting and separating of waste materials.
 - 3. Salvage of existing materials and items for reuse or resale.
 - 4. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Inerts (eg, concrete, masonry and asphalt).
 - 2. Clean dimensional wood and palette wood.
 - 3. Engineered wood products (plywood, particle board and I-joists, etc).
 - 4. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 5. Cardboard, paper and packaging.
 - 6. Bitumen roofing materials.
 - 7. Plastics (eg, ABS, PVC).
 - 8. Carpet and/or pad.
 - 9. Gypsum board.
 - 10. Insulation.
 - 11. Paint.
 - 12. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed,
transportation costs, weight tickets, tipping fees, manifests,
invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 81 11

SUSTAINABLE DESIGN REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

1.2 OBJECTIVES

- A. To obtain acceptable Indoor Air Quality (IAQ) for the completed project and minimize the environmental impacts of the construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:
1. Select products that minimize consumption of non-renewable resources, consume reduced amounts of energy and minimize amounts of pollution to produce, and employ recycled and/or recyclable materials. It is the intent of this project to conform with EPA's Five Guiding Principles on environmentally preferable purchasing. The five principles are:
 - a. Include environmental considerations as part of the normal purchasing process.
 - b. Emphasize pollution prevention early in the purchasing process.
 - c. Examine multiple environmental attributes throughout a product's or service's life cycle.
 - d. Compare relevant environmental impacts when selecting products and services.
 - e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
 2. Control sources for potential IAQ pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
 3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing

VHA-VBA ADDITION

means and methods for performing the work of this Contract and in proposing product substitutions and/or changes to specified processes.

4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

1.3 RELATED DOCUMENTS

- A. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS

1.4 DEFINITIONS

- A. Agrifiber Products: Composite panel products derived from agricultural fiber
- B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary to be a commercial or industrial product (other than food or feed) that is composed, in whole or in significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials
- C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight
- D. Certificates of Chain-of-Custody: Certificates signed by manufacturers certifying that wood used to make products has been tracked through its extraction and fabrication to ensure that it was obtained from forests certified by a specified certification program
- E. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder
- F. Construction and Demolition Waste: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan is to be provided by the Contractor as defined in Section 01 74 19.
- G. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.
- H. Light Pollution: Light that extends beyond its source such that the additional light is wasted in an unwanted area or in an area where it inhibits view of the night sky

- I. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock
- J. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use
- K. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content must be material that would not have otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 "Guidelines for the Use of Environmental Marketing Claims": www.ftc.gov/bcp/grnrule/guides980427
- L. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site
- M. Salvaged or Reused Materials: Materials extracted from existing buildings in order to be reused in other buildings without being manufactured
- N. Sealant: Any material that fills and seals gaps between other materials
- O. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.
- P. Type 2 Finishes: "Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals offgas
- Q. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.

1.5 SUBMITTALS

- A. Sustainable Design Submittals:
 - 1. Heat Island Effect:
 - a. Site Paving: Provide manufacturer's cut sheets for all impervious paving materials, highlighting the Solar Reflectance Index (SRI)

of the material. Also, provide cut sheets for all pervious paving materials.

- b. Roofing Materials: Submittals for roofing materials must include manufacturer's cut sheets or product data highlighting the Solar Reflectance Index (SRI) of the material.
- 2. Exterior Lighting Fixtures: Submittals must include cut sheets with manufacturer's data on initial fixture lumens above 90° from nadir for all exterior lighting fixtures, and, for parking lot lighting, verification that the fixtures are classified by the IESNA as "full cutoff" (FCO); OR provide documentation that exterior luminaires are IDA-Approved as Dark-Sky Friendly by the International Dark Sky Association (IDA) Fixture Seal of Approval Program.
- 3. Irrigation Systems: Provide manufacturer's cut sheets for all permanent landscape irrigation system components and for any rainwater harvesting system components, such as cisterns.
- 4. Water Conserving Fixtures: Submittals must include manufacturer's cut sheets for all water-consuming plumbing fixtures and fittings (toilets, urinals, faucets, showerheads, etc.) highlighting maximum flow rates and/or flush rates. Include cut sheets for any automatic faucet-control devices.
- 5. Process Water Use: Provide manufacturer's cut sheets for all water-consuming commercial equipment (clothes washers, dishwashers, ice machines, etc.), highlighting water consumption performance. Include manufacturer's cut sheets or product data for any cooling towers, highlighting water consumption estimates, water use reduction measures, and corrosion inhibitors.
- 6. Elimination of CFCs AND HCFCs: Provide manufacturer's cut sheets for all cooling equipment with manufacturer's product data, highlighting refrigerants; provide manufacturer's cut sheets for all fire-suppression equipment, highlighting fire-suppression agents; provide manufacturer's cut-sheets for all polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation, highlighting the blowing agent(s).
- 7. Appliances and Equipment: Provide copies of manufacturer's product data for all Energy Star eligible equipment and appliances, including office equipment, computers and printers, electronics, and

- commercial food service equipment (excluding HVAC and lighting components), verifying compliance with EPA's Energy Star program.
8. On-Site Renewable Energy Systems: Provide cut sheets and manufacturer's product data for all on-site renewable energy generating components and equipment, including documentation of output capacity.
 9. Measurement and Verification Systems: Provide cut sheets and manufacturer's product data for all controls systems, highlighting electrical metering and trending capability components.
 10. Salvaged or Reused Materials: Provide documentation that lists each salvaged or reused material, the source or vendor of the material, the purchase price, and the replacement cost if greater than the purchase price.
 11. Recycled Content: Submittals for all materials with recycled content (excluding MEP systems equipment and components) must include the following documentation: Manufacturer's product data, product literature, or a letter from the manufacturer verifying the percentage of post-consumer and pre-consumer recycled content (by weight) of each material or product
 - a. An electronic spreadsheet that tabulates the Project's total materials cost and combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value) expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate, on an ongoing basis, line items for each material, including cost, pre-consumer recycled content, post-consumer recycled content, and combined recycled content value.
 12. Regional Materials: Submittals for all products or materials expected to contribute to the regional calculation (excluding MEP systems equipment and components) must include the following documentation:
 - a. Cost of each material or product, excluding cost of labor and equipment for installation
 - b. Location of product manufacture and distance from point of manufacture to the Project Site

- c. Location of point of extraction, harvest, or recovery for each raw material in each product and distance from the point of extraction, harvest, or recovery to the Project Site
 - d. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of manufacture for each regional material
 - e. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of extraction, harvest, or recovery for each regional material or product, including, at a minimum, gravel and fill, planting materials, concrete, masonry, and GWB
13. Biobased Products:
- a. Rapidly Renewable Products: Submittals must include written documentation from the manufacturer declaring that rapidly renewable materials are made from plants harvested within a ten-year or shorter cycle and must indicate the percentage (by weight) of these rapidly renewable components contained in the candidate products, along with the costs of each of these materials, excluding labor and delivery costs.
 - b. Certified Wood: Submittals for all wood-based materials must include a statement indicating the cost of each product containing FSC Certified wood, exclusive of labor and delivery costs, and third party verification of certification from one of the following:
 - 1) Documentation from the supplier verifying that 100% of the wood-based content originates from SFI third-party certified forest lands, identifying the company or companies that performed the SFI third-party certification for both the forest land management and the certified product content.
14. Outdoor Air Delivery Monitoring: Provide manufacturer's cut sheets highlighting the installed carbon dioxide monitoring system components and sequence of controls shop drawing documentation, including CO2 differential set-points and alarm capabilities.
15. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air,

- must include manufacturer's MSDSs or other Product Data highlighting VOC content.
- a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.
16. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content
 17. Exterior Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on ambient air quality, must include manufacturer's MSDSs or other manufacturer's Product Data highlighting VOC content.
 18. Floorcoverings:
 - a. Carpet Systems: Submittals for all carpet must include the following:
 - 1) A copy of an assessment from the Building for Environmental and Economic Sustainability (BEES) software model, either Version 3.0 or 4.0, with parameters of the model set as described by this specification section.
 - 2) Manufacturer's product data verifying that all carpet systems meet or exceed the testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
 19. Composite Wood and Agrifiber Binders: Submittals for all composite wood and agrifiber products (including but not limited to particleboard, wheatboard, strawboard, agriboard products, engineered wood components, solid-core wood doors, OSB, MDF, and plywood products) must include manufacturer's product data verifying that these products contain no urea-formaldehyde resins.
 20. Entryway Systems: Provide manufacturer's cut sheets for all walk-off systems installed to capture particulates, including permanently installed grates, grilles, slotted systems, direct glue-down walk-off mats, and non-permanent roll-out mats.
 21. Air Filtration: Provide manufacturer's cut sheets and product data highlighting the following:

- a. Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs) per ASHRAE HVAC Design Manual for Hospitals and Clinics.
 - b. Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed AHUs are used during construction. See above for requirements
- 22. Mercury in Lighting: Provide manufacturer's cut sheets or product data for all fluorescent or HID lamps highlighting mercury content.
 - 23. Lighting Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all lighting controls systems components.
 - 24. Thermal Comfort Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all thermal comfort-control systems components.
 - 25. Gypsum Wall Board: Provide manufacturer's cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.
 - 26. Fiberglass Insulation: Provide manufacturer's cut sheets or product data verifying that fiberglass batt insulation contains no urea-formaldehyde.
 - 27. Duct Acoustical Insulation: Provide manufacturer's cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous coatings that prevent dust from accumulating in the insulating materials.
 - 28. Green Housekeeping: Provide documentation that all cleaning products and janitorial paper products meet the VOC limits and content requirements of this specification section.
- B. Project Materials Cost Data: Provide a spreadsheet in an electronic file indicating the total cost for the Project and the total cost of building materials used for the Project, as follows:
- 1. Not more than 60 days after the Preconstruction Meeting, the General Contractor shall provide to the Owner and Architect a preliminary schedule of materials costs for all materials used for the Project organized by specification section. Exclude labor costs and all

- mechanical, electrical, and plumbing (MEP) systems materials and labor costs. Include the following:
- a. Identify each reused or salvaged material, its cost, and its replacement value.
 - b. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product's weight, its cost, its combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value), and the total combined recycled content value for all materials as a percentage of total materials costs.
 - c. Identify each regional material, its cost, its manufacturing location, the distance of this location from the Project site, the source location for each raw material component of the material, the distance of these extraction locations from the Project site, and the total value of regional materials as a percentage of total materials costs.
 - d. Identify each biobased material, its source, its cost, and the total value of biobased materials as a percentage of total materials costs. Also provide the total value of rapidly renewable materials (materials made from plants that are harvested in less than a 10-year cycle) as a percentage of total materials costs.
 - e. Identify each wood-based material, its cost, the total wood-based materials cost, each FSC Certified wood material, its cost, and the total value of Certified wood as a percentage of total wood-based materials costs.
2. Provide final versions of the above spreadsheets to the Owner and Architect not more than 14 days after Substantial Completion.
- C. Construction Waste Management: See Section 01 74 19 "Construction Waste Management" for submittal requirements.
- D. Construction Indoor Air Quality (IAQ) Management: Submittals must include the following:
1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner's approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including, but not limited to, descriptions of the following:

2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling
 - a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage
 - b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials
 - c. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille
 - d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit
3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:
 - a. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media to be installed at return air grilles during construction if permanently installed AHUs are used during construction.
 - b. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).
4. Not more than 14 days after Substantial Completion provide the following:
 - a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.
 - b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each

approach, documenting implementation of the IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.

- c. A copy of the report from testing and inspecting agency documenting the results of IAQ testing, demonstrating conformance with IAQ testing procedures and requirements defined in Section 01 81 09 "Testing for Indoor Air Quality."
- E. Commissioning: See Section 01 91 00 "General Commissioning Requirements" for submittal requirements.
- F. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:
 - 1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 "Construction Waste Management."
 - 2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project's Sustainable Design Requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.
- B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

PART 2 - PRODUCTS

2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

- A. Site Clearing: Topsoil shall be provided by the Contractor from on-site material which has been stockpiled for reuse. Off-site borrow should only be used when on-site sources are exhausted. Chip and/or compost on site all vegetated material identified for removal.

- B. Do not burn rubbish, organic matter, etc. or any material on the site.
Dispose of legally in accordance with Specifications Sections 01 74 19.
- C. Site Paving: All site impervious paving must be light colored, with a Solar Reflectance Index (SRI) of at least 29.
- D. Roofing Materials: All roofing systems must comply with the following requirements:
 - 1. Low-Sloped roofing less than or equal to 2:12 slope must have an SRI of at least 78.
 - 2. Roofing Materials: Light-colored, reflective, and high-emissivity roofing helps to reduce localized heat build-up from roof surfaces that contribute to the urban heat island effect.
- E. Exterior Lighting Fixtures:
 - 1. All exterior luminaires must emit 0% of the total initial designed fixture lumens at an angle above 90° from nadir and/or meet the requirements of the Dark Sky certification program.
 - 2. Exterior lighting cannot exceed 80% of the lighting power densities defined by ASHRAE/IESNA Standard 90.1-2004, Exterior Lighting Section, without amendments.
 - 3. No lighting of building facades or landscape features is permitted.
- F. Herbicides and Pest Control: Herbicides shall not be permitted, and pest control measures shall utilize EPA-registered biopesticides only.
- G. Irrigation Systems: Any permanent landscape irrigation systems must be supplied entirely by collected rainwater or graywater and must be comprised of below-grade drip emitters controlled by moisture sensors. Timer controls shall not be permitted.
- H. Water-Conserving Fixtures: Plumbing fixtures and fittings shall use in aggregate at least 40% less water than the water use baseline calculated for the building after meeting the Energy Policy Act of 1992 fixture performance requirements. Flow and flush rates shall not exceed the following:
 - 1. Toilets: no more than 1.3 gallons per flush, otherwise be dual flush 1.6/0.8 gallons per flush, and have documented bowl evacuation capability per MaP testing of at least 400 grams
 - 2. Urinals: Water sense rated with no more than 0.125 gallons per flush or use where considered appropriate.
 - 3. Lavatory Faucets: 0.5 gpm with automatic faucet controls
 - 4. Kitchen Sink Lavatories: 2.2 gpm

5. Showerheads: no more than 1.5gpm
- I. Process Water Use: Employ strategies that in aggregate result in 20% less water use than the process water use baseline for the building after meeting the commercial equipment and HVAC performance requirements as listed in the Table below. For equipment not addressed by EPACT 2005 or the list below, additional equipment performance requirements may be proposed provided documentation supporting the proposed benchmark or industry standard is submitted.
 1. Clothes Washer: 7.5 gallons/cubic foot/cycle
 2. Dishwasher with Racks: 1.0 gallons/rack
 3. Ice Machine: 20 gallons/100 pounds ice for machines making over 175 pounds of ice per day; 30 gallons/100 pounds ice for machines making less than 175 ice per day. Avoid water-cooled machines.
 4. Food Steamer: 2 gallons/hour. Use only boilerless steamers.
 5. Pre-Rinse Spray Valves: 1.4 gallons/minute
- J. Elimination of CFCs AND HCFCs:
 1. Ozone Protection: Base building cooling equipment shall contain no refrigerants other than the following: HCFC-123, HFC-134a, HFC-245fa, HFC-407c, or HFC 410a.
 2. Fire suppression systems may not contain ozone-depleting substances.
 3. Extruded polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation shall not be manufactured with hydrochlorofluorocarbon (HCFC) blowing agents.
- K. Appliances and Equipment: All Energy Star eligible equipment and appliances, including office equipment, computers and printers, electronics, and commercial food service equipment (excluding HVAC and lighting components), shall be qualified by EPA's Energy Star program.
- L. HVAC Distribution Efficiency:
 1. All duct systems shall be constructed of galvanized sheet metal, aluminum, or stainless steel as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
 2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
 3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.

4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.
 5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
 6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles, registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.
- M. Measurement and Verification: Install controls and monitoring devices as required by MEP divisions order to comply with International Performance Measurement & Verification Protocol (IPMVP), Volume III: Concepts and Options for Determining Energy Savings in New Construction, April 2003, Option D.
1. The IPMVP provides guidance on situation-appropriate application of measurement and verification strategies.
- N. Salvaged or Reused materials: There shall be no substitutions for specified salvaged and reused materials and products.
1. Salvaged materials: Use of salvaged materials reduces impacts of disposal and manufacturing of replacements.
- O. Recycled Content of Materials:
1. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of 30% of the cost of materials used for the Project, exclusive of all MEP equipment, labor, and delivery costs. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.
 - a. e post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.
 - b. Do not include mechanical and electrical components in the calculations.
 - c. Do not include labor and delivery costs in the calculations.
 - d. Recycled content of materials shall be defined according to the Federal Trade Commission's "Guide for the Use of Environmental Marketing Claims," 16 CFR 260.7 (e).

- e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this material had it been purchased in the calculations for recycled content value.
- f. The materials in the following list must contain the minimum recycled content indicated:

Category	Minimum Recycled Content
Compost/mulch	100% post-consumer
Asphaltic Concrete Paving	25% post-consumer
Cast-in-Place Concrete	6% pre-consumer
CMU: Gray Block	20% pre-consumer
Steel Reinforcing Bars	90% combined
Structural Steel Shapes	90% combined
Steel Joists	75% combined
Steel Deck	75% combined
Steel Fabrications	60% combined
Steel Studs	30% combined
Steel Roofing	30% post-consumer
Aluminum Fabrications	35% combined
Rigid Insulation	20% pre-consumer
Batt insulation	30% combined

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SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 07, Division 22, Division 23, Division 26, Division 27, and Division 28 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 07, Division 22, Division 23, Division 26, Division 27, and Division 28 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing

and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- G. The commissioning agent, both the firm and individual designated as the commissioning agent, shall be certified by at least one of the following entities: The National Environmental Balancing Bureau (NEBB), the Associated Air Balance Council Commissioning Group (AABC), or the Building Commissioning Association (BCA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the COR three (3) calendar days after the Notice to Proceed.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and

the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.

- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:
1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
 3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.

4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 07 08 00 FACILITY EXTERIOR ENCLOSURE COMMISSIONING
- C. ~~Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.~~
- D. ~~Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.~~
- E. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- F. Section 27 08 00 COMMISSIONING OF COMMUNICATION SYSTEMS
- G. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)

List of Acronyms	
Acronym	Meaning
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static

Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel,

ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted

on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its

systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are

intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 COMMISSIONING TEAM

- A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and

subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.8 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 - 1. Participate in commissioning coordination meetings.
 - 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
 - 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 - 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
 - 5. Review and comment on commissioning documentation.
 - 6. Participate in meetings to coordinate Systems Functional Performance Testing.
 - 7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
 - 8. Provide information to the Commissioning Agent for developing commissioning plan.
 - 9. Participate in training sessions for VA's operation and maintenance personnel.
 - 10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.10 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.

- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.11 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a

- detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.
 4. Schedule of Commissioning Coordination meetings.
 5. Identification of items that must be completed before the next operation can proceed.
 6. Description of responsibilities of commissioning team members.
 7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.

7. Observations and Issues.
8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
 1. Creating an Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
 - e. Identify system, subsystem, and equipment to which the issue applies.
 - f. Identify location of system, subsystem, and equipment.
 - g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.
2. Documenting Issue Resolution:
- a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements

of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.

2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.12 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the

level of testing rigor, and the level of Contractor support required during performance of system's testing.

- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned

equipment or system to fulfill requirements of the Commissioning Plan.

2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.13 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 45 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.14 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals.

Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.15 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality

assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

- A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.
 - 1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.

- b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
- 2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.
 - c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
- 3. Sensor and Actuator Calibration
 - a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly

referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.3 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.4 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
 - 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the COR. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the COR, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.

4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Initial UVC Intensity (%)	AI	None	None	None	N/A		
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
CO2 Level	AI	15 Min	24 hours	3 days	P	±10% from SP	10 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan #1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #2 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #3 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
UVC Emitter Alarm	DI	COV	24 hours	3 days	P	True	10 min
CO2 Alarm	DI	COV	24 hours	3 days	P	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
AHU FAN Energy (VFD(s))	AI	1 Hour	30 day	N/A	N/A		
AHU Heating Coil Energy	Calc	1 Hour	30 day	N/A	N/A		
Dx Condensing Unit Energy	AI	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms

Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

4-Pipe Fan Coil Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Compressor Status	DI	COV	12 hours	3 days	M	Status <> Command	30 Min
Dx Cooling ON/OFF	DO	COV	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Unit Heater Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Energy Usage Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Main Natural Gas Usage (CCF)	AI	15 Minutes	12 hours	3 days	N/A		
HVAC Natural Gas Usage (CCF)	AI	15 Minutes	12 hours	3 days	N/A		
Domestic Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Main Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Sub-Meter 1 (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Sub-Meter 2 (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Sub-Meter 3 (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 oF	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Outside Air Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 2 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Hot Water Supply Temperature	AI	15 Minutes	12 Hours	3 days	P	±5 oF from SP	10 Min
Hot Water Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	C	±5% from SP	10 Min
Lead Boiler	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Combustion Dampers Open	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Secondary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Primary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Hot Water System Enable	DO	COV	12 Hours	3 days	N/A		
Combustion Dampers Command	DO	COV	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.

3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby

improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
 2. Equipment location and ID number

3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be

- erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to

perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to

the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
 3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
 4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
 1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.

2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The

Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's COR, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
 - 1. Review the Contract Documents.
 - 2. Review installed systems, subsystems, and equipment.
 - 3. Review instructor qualifications.
 - 4. Review instructional methods and procedures.
 - 5. Review training module outlines and contents.
 - 6. Review course materials (including operation and maintenance manuals).
 - 7. Review and discuss locations and other facilities required for instruction.
 - 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
 - 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Intrusion detection systems.
 - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
 - d. Medical equipment, including medical gas equipment and piping.
 - e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
 - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.

- g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
 - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
 - i. HVAC instrumentation and controls.
 - j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
 - k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
 - l. Lighting equipment and controls.
 - m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
 - n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
- 1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - H, Performance curves.
 - 2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.

- e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
- a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
- a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
- a. Inspection procedures.

- b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
- a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

- 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
- 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
- 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar

instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
 - 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 - 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
 - 1. As required for installation of new utility service lines.
 - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center Property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center Property disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Expansion joint filler.
 10. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

- 211.1-91(R2009).....Standard Practice for Selecting Proportions for
Normal, Heavyweight, and Mass Concrete
- 211.2-98(R2004).....Standard Practice for Selecting Proportions for
Structural Lightweight Concrete
- 214R-11.....Guide to Evaluation of Strength Test Results of
Concrete
- 301-10.....Standard Practice for Structural Concrete
- 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and
Placing Concrete
- 305.1-06.....Specification for Hot Weather Concreting
- 306.1-90(R2002).....Standard Specification for Cold Weather
Concreting
- 308.1-11.....Specification for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 318-11.....Building Code Requirements for Structural
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association
(ANSI/AHA):
 - A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
 - A82/A82M-07.....Standard Specification for Steel Wire, Plain,
for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire
Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process
 - A706/A706M-09.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement
 - A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement
 - A775/A775M-07.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

A996/A996M-09.....Standard Specification for Rail Steel and Axle
Steel Deformed Bars for Concrete Reinforcement

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150-11.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory

C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03 (R2008)....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

C881/C881M-10.....Standard Specification for Epoxy Resin Base
Bonding Systems for Concrete

C1107/1107M-11.....Standard Specification for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

- C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete
- D6-95(R2011).....Standard Test Method for Loss on Heating of Oil
and Asphaltic Compounds
- D297-93(R2006).....Standard Methods for Rubber Products Chemical
Analysis
- D412-06AE2.....Standard Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers - Tension
- D1751-04(R2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)
- D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications
- E1155-96(R2008).....Standard Test Method for Determining F_F Floor
Flatness and F_L Floor Levelness Numbers
- F1869-11.....Standard Test Method for Measuring Moisture
Vapor Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride.
- E. American Welding Society (AWS):
- D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
- Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
- Report On.....Concrete Sealers for the Protection of Bridge
Structures
- H. U. S. Department of Commerce Product Standard (PS):
- PS 1.....Construction and Industrial Plywood
- PS 20.....American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
- CRD C513.....Rubber Waterstops
- CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- D. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- E. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
 - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- F. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of

slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.
- E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 5. Air Entraining Admixture: ASTM C260.
 6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, 0.38 mm (15 mil).
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.
- K. Reinforcing Bars to be Welded: ASTM A706.
- L. Galvanized Reinforcing Bars: ASTM A767.
- M. Epoxy Coated Reinforcing Bars: ASTM A775.

- N. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m² (1.5 pounds per square yard), or square mesh at .6Kg/m² (1.17 pounds per square yard).
- O. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- P. Expansion Joint Filler: ASTM D1751.
- Q. Sheet Materials for Curing Concrete: ASTM C171.
- R. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- S. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- T. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 - 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- U. Non-Shrink Grout:
 - 1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 - 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout

when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

V. Adhesive Binder: ASTM C881.

AA. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

BB. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

CC. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.

2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash ratio, and consistency of each cylinder in terms of slump. include dry unit weight of lightweight structural concrete.

3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.

4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.

1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed

with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES) *

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C \pm 1.7 degrees C (73.4 \pm 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture.

Pumped concrete and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
 5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork.
 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
 2. Provide forms for concrete footings unless COR determines forms are not necessary.
 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind

of lumber used nor to develop deflection greater than $1/270$ of free span of member.

- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blue shingle or similar nails with thin flatheads.
- F. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
 - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 - 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- G. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
 - 1. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.

2. Install sleeves in beams that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
3. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
4. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

H. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap

- welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
- C. Spacing: Minimum clear distances between parallel bars shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by COR.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.

- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs. Provide longitudinal keys as shown.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
 - 1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by

scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar.

Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μ m (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.

- d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m² (2 square feet) in each 93 m² (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.

6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Slab on Grade:

a) Specified overall value	F _F 25/F _L 20
b) Minimum local value	F _F 17/F _L 15
 - 2) Unshored suspended slabs:

a) Specified overall value	FF 25
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- b) Minimum local value FF 17
 - 3) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Slab on grade:
 - a) Specified overall value FF 36/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 3) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
 - d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.
12. Measurements
- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
 - b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses,

finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull

float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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SECTION 03 45 00
PRECAST ARCHITECTURAL CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

This section includes the performance criteria, materials, production, and erection of architectural precast concrete cladding units. The work performed under this section includes all labor, material, equipment, related services, and supervision required for the manufacture and erection of the architectural precast concrete work shown on the contract drawings.

1.2 RELATED WORK

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Sealants and Caulking: Section 07 92 00, JOINT SEALANTS.
- D. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY ASSURANCE

- A. Fabricator Qualifications: A firm that complies with PCI MNL 117 and the following requirements and is experienced in producing units similar to those indicated for this Project and with a record of successful in-service performance:
 - 1. Assumes responsibility for engineering units to comply with performance requirements. A Comprehensive Engineering Analysis shall be performed by a qualified professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated.
 - 2. Has sufficient production capacity to produce required units without delaying the work.
- B. Erector Qualifications:
 - 1. An erector with a minimum of 5 years of experience who has completed architectural precast concrete work similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance and who meets the following requirements:
 - a. Retains a PCI Certified Field Auditor, at erector's expense, to conduct a field audit of a project in the same category as this Project prior to start of erection. Submits Erectors Post Audit Declaration.

- b. The basis of the audit is the PCI MNL 127.
- C. Quality-Control Standard: For manufacturing procedures and testing requirements, quality-control recommendations, and dimensional tolerances for types of units required, comply with PCI MNL 117.
- D. Sample Panels: After sample approval and before fabricating units, produce a minimum of three (3) sample panels approximately 12-inches square, 2-inches thick in size for review by COR. Make each sample panel from a different trial batch of concrete to show possible variations. Incorporate full scale details of architectural features, finishes, textures, and transitions in the sample panels.
 - 1. Locate panels where indicated or, if not indicated, as directed by COR.
 - 2. Damage part of an exposed-face surface for each finish, color, and texture, and demonstrate adequacy of repair techniques proposed for repair of surface blemishes.
 - 3. After acceptance of repair technique, maintain one sample panel at the manufacturer's plant and one at the project site in an undisturbed condition as a standard for judging the completed work.
 - 4. Demolish and remove sample panels only when directed.
- E. Range Samples: After sample panel approval and before production of units, produce a minimum of three samples, approximately 12-inches square, 2-inches thick in size, representing anticipated range of color and texture on project's units. Following range sample acceptance by the COR, maintain samples at the manufacturer's plant as color and texture acceptability reference.
- F. Mockups: After range sample approval but before production of units, construct full sized mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution. Mockup to be representative of the finished work in all respects including glass, aluminum framing, sealants and architectural precast concrete complete with all anchors, connections, flashings, and joint fillers as accepted on the final shop drawings. Build mockups to comply with the following requirements, using materials indicated for the completed work:
 - 1. Build mockups in the location and of the size indicated or, if not indicated, as directed by COR.
 - 2. Notify COR in advance of dates and times when mockups will be constructed.
 - 3. Obtain COR's approval of mockups before starting fabrication.
 - 4. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.

- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01, GENERAL REQUIREMENTS.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide units and connections capable of withstanding: the design criteria specified on the drawings, self weights and weights of materials supported or attached, for the conditions indicated.
1. Design Standards: Comply with ACI 318 (ACI 318M) and the design recommendations of PCI MNL 120, applicable to types of units indicated.
 2. Limit deflection of precast members as follows:
Vertical live load - $\text{Span} / 360$.
Wind load - Floor to floor height times 0.0025.
 3. Design for handling, transportation and erection stresses.
- B. Design framing system and connections to maintain clearances at openings, to allow for fabrication and construction tolerances, to accommodate live load deflection, shrinkage and creep of primary building structure, and other building movements.
- C. Thermal Movements: Provide for in-plane thermal movements resulting from annual ambient temperature changes of 27 deg C (80 deg F). Use other values, greater or smaller, whenever justified by climatic conditions at the project site.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated. Retain quality control records and certificates of compliance for 5 years or period of warranty, whichever is greater.
- B. Design Mixes: For each concrete mix along with compressive strength and water-absorption tests.
- C. Shop (Erection) Drawings: Detail fabrication and installation of units.
1. Indicate member locations with distinctive marks that match marks placed on the panels. Provide plans, elevations, dimensions, corner details, shapes, cross sections and relationships to adjacent materials.
 2. Indicate aesthetic intent including joints, reveals, and extent and location of each surface finish.
 3. Indicate separate face and backup mix locations, and thicknesses. Indicate locations, extent and treatment of dry joints if two-stage casting is proposed.
 4. Indicate welded connections by AWS standard symbols. Detail loose and cast-in hardware, and connections.

5. Indicate locations, tolerances and details of anchorage devices to be embedded in or attached to structure or other construction.
6. Indicate sequence of erection.
7. Design Modifications:
 - a. If design modifications are necessary to meet the performance requirements and field conditions, submit design calculations and drawings. Do not adversely affect the appearance, durability or strength of units when modifying details or materials and maintain the general design concept.
- D. Comprehensive Engineering Analysis: Provide calculations signed and sealed by the qualified professional engineer responsible for the product design. Show governing panel types, connections, and types of reinforcement, including special reinforcement. Indicate design criteria and loads. Indicate the location, type, magnitude and direction of all imposed loadings from the precast system to the building structural frame.
- E. Samples: Design reference samples for initial verification of design intent, approximately 300 by 300 by 50 mm (12 by 12 by 2 inches), representative of finishes, color, and textures of exposed surfaces of
- F. Qualification Data for fabricator and professional engineer: List of completed projects with project names and addresses, names and addresses of COR and owners, and other information specified.
- G. Material Test Reports: From a qualified testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
 1. Concrete strengths and mix designs.
- H. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements.
 1. Concrete materials.
 2. Reinforcing materials and prestressing tendons.
 3. Admixtures.
 4. Bearing pads.
 5. Structural-steel shapes and hollow structural sections.
 6. Anchors.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Product handling requirements of PCI MNL 117 shall be followed at the plant and project site.
- B. Deliver all units to the project site in such quantities and at such times to assure compliance with the agreed project schedule and proper setting sequence so as to limit unloading units temporarily on the ground.

- C. Lift and support units only at designated points shown on the Shop Drawings.
- D. Furnish loose connection hardware and anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, templates, instructions, and directions, as required, for installation.

1.7 WARRANTY

- A. Warranty of precast concrete work, including anchorage, joint treatment and related components to be free from defects in materials and workmanship, including cracking and spalling.
- B. After erection, completed work will be weathertight, subject to terms of Article "Warranty of Construction" FAR clause 52.246-21, except warranty period is extended to five years.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A27/A27M-10.....Steel Castings, Carbon, for General Application
 - A36/A36M-08.....Carbon Structural Steel
 - A47/A47M-99(R2009)...Ferritic Malleable Iron Castings
 - A82-07.....Steel Wire, Plain, for Concrete Reinforcement
 - A108-07.....Steel Bar, Carbon and Alloy, Cold-Finished
 - A123/A123M-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A184/A184M-06.....Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
 - A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
 - A276-10.....Stainless Steel Bars and Shapes
 - A416/A416M-10.....Steel strand, Uncoated Seven-Wire for Prestressed Concrete
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar

- A706/A706M-09.....Low-Alloy Steel Deformed and Plain Bars for
Concrete Reinforcement
- A767/A767M-09.....Zinc-Coated (Galvanized) Steel Bars for Concrete
Reinforcement
- A775/A775M-07.....Epoxy-Coated Steel Reinforcing Bars
- A780-09.....Repair of Damaged and Uncoated Areas of Hot-Dip
Galvanized Coatings
- A884/A884M-06.....Epoxy-Coated Steel Wire and Welded Wire Fabric for
Reinforcement
- A934/A934M-07.....Epoxy-Coated Prefabricated Steel Reinforcing Bars
- C33-11.....Concrete Aggregates
- C150-09.....Portland Cement
- C260-10.....Air-Entraining Admixtures for Concrete
- C330-09.....Lightweight Aggregates for Structural Concrete
- C494/C494M-10.....Chemical Admixtures for Concrete
- C618-08.....Coal Fly Ash and Raw or Calcined Natural Pozzolan
for Use as a Mineral Admixture in Concrete
- C881/C881M-10.....for Epoxy-Resin-Base Bonding Systems for Concrete
- C979-10.....Pigments for Integrally Colored Concrete
- C989-10.....Ground Granulated Blast-Furnace Slag for Use in
Concrete and Mortars
- C1017/C1017M-07.....Chemical Admixtures for Use in Producing Flowing
Concrete
- C1218/C1218M-99(R2008)Test Method for Water-Soluble Chloride in Mortar
and Concrete
- C1240-10.....Silica Fume Used in Cementitious Mixtures
- D412-06.....Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers-Tension
- D2240-05(R2010).....Test Method for Rubber Property-Durometer Hardness
- F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. American Concrete Institute (ACI):
- ACI 211.1-91(R2009)..Selecting Proportions for Normal, Heavyweight and
Mass Concrete (Reapproved 2002)
- ACI 318-11.....Building Code Requirements for Structural Concrete
- D. American Association of State Highway and Transportation Officials
- AASHTO M251-06.....Elastomeric Bearings
- E. Precast/Prestressed Concrete Institute (PCI):
- MNL-117-96.....Quality Control for Plants and Production of
Architectural Precast Concrete Products
- MNL-120-04.....Design Handbook - Precast and Prestressed Concrete

MNL-124-08.....Design for Fire Resistance of Precast Prestressed Concrete.

MNL-127-99.....Erector's Manual - Standards and Guidelines for the Erection of Precast Concrete Products

MNL-135-00.....Tolerance Manual for Precast and Prestressed Concrete Construction

TR-6-03.....Interim Guidelines for the Use of Self-Consolidating Concrete

PART 2 - PRODUCTS

2.1 MOLD MATERIALS

- A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that will provide continuous and true precast concrete surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes:
1. Mold-Release Agent: Commercially produced liquid-release agent that will not bond with, stain or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.

2.2 REINFORCING MATERIALS

- A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.
- B. Weldable Reinforcing Bars: ASTM A706/A706M, deformed.
1. Galvanized Reinforcing Bars: ASTM A767/A767M, Class II zinc coated, hot-dip galvanized and chromate wash treated after fabrication and bending.
 2. Epoxy-Coated Reinforcing Bars: ASTM A775/A775M or ASTM A934/A934M.
 3. Steel Bar Mats: ASTM A184/A184M, assembled with clips.
 - a. Plain-Steel Welded Wire Reinforcement: ASTM A185, fabricated from as-drawn galvanized and chromate wash treated steel wire into flat sheets.
 - b. Deformed-Steel Welded Wire Reinforcement: ASTM A497, flat sheet.
- C. Epoxy-Coated-Steel Welded Wire Reinforcement: ASTM A884/A884M Class A coated, plain on flat sheet, Type 1 bendable coating.
- D. Prestressing Strand: ASTM A416/A416M, Grade 270 (Grade 1860), uncoated, 7-wire, low-relaxation strand.
- E. Supports: Suspend reinforcement from back of mold or use bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place according to PCI MNL 117.

2.3 CONCRETE MATERIALS

- A. Portland Cement: ASTM C150, Type I or III.
 - 1. For surfaces exposed to view in finished structure, use same type.
- B. Supplementary Cementitious Materials for unexposed surfaces (backup concrete) only.
 - 1. Fly Ash Admixture: ASTM C618, Class C or F with maximum loss on ignition of 3 percent.
 - 2. Metakaolin Admixture: ASTM C618, Class N.
 - 3. Silica Fume Admixture: ASTM C1240 with optional chemical and physical requirement.
 - 4. Ground Granulated Blast-Furnace Slag: ASTM C989, Grade 100 or 120.
- C. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
 - 1. Face-Mix Coarse Aggregates: Selected, hard, and durable; free of material that reacts with cement or causes staining; to match selected finish sample.
 - a. Gradation: To match design reference sample.
 - b. Eliminate off color material from exposed aggregate.
- D. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.
 - 1. Coloring Admixture: ASTM C979, synthetic or natural mineral-oxide pigments or colored water-reducing admixtures, temperature stable and non-fading.
 - 2. Air Entraining Admixture: ASTM C260, certified by manufacturer to be compatible with other required admixtures.
 - 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 4. Retarding Admixture: ASTM C494/C494M, Type B.
 - 5. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
 - 6. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 7. High-Range, Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type G.
 - 8. Plasticizing Admixture for Flowable Concrete: ASTM C1017/C1017M.
- E. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

2.4 STAINLESS-STEEL CONNECTION MATERIALS

- A. Stainless-Steel Plate: ASTM A666, Type 304, of grade suitable for application.
- B. Stainless-Steel Bolts and Studs: ASTM F593, alloy 304 or 316, hex-head bolts and studs; stainless-steel nuts; and flat, stainless steel washers. Lubricate threaded parts of stainless steel bolts with an anti-seize thread lubricant during assembly.
- C. Stainless-Steel Headed Studs: ASTM A276 and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.

2.5 BEARING PADS AND OTHER ACCESSORIES

- A. Provide bearing pads for units as follows:
 - 1. Elastomeric Pads: AASHTO M251, plain, vulcanized, 100 percent polychloroprene (neoprene) elastomer, molded to size or cut from a molded sheet, 50 to 70 Shore A durometer according to ASTM D2240, minimum tensile strength 15.5 MPa (2250 psi) per ASTM D412.
- B. Reglets: Stainless steel, ASTM A167, Type 302 felt or fiber filled or cover face opening of slots.
- C. Vents and Weeps: Polyvinyl chloride plastic tubing, 4.7 mm (3/16-inch) inside diameter.
- D. Accessories: Provide clips, hangers, plastic or steel shims, and other accessories required to install units.

2.6 CONCRETE MIXES

- A. Prepare design mixes to match COR's sample for each type of concrete required.
 - 1. Limit use of fly ash and granulated blast-furnace slag to 20 percent replacement of Portland cement by weight; metakaolin and silica fume to 10 percent of Portland cement by weight.
- B. Design mixes shall be prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator's option.
- C. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318 (ACI 318M) or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.
- D. Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on project, to provide normal-weight concrete with the following properties:
 - 1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
 - 2. Maximum Water-Cementitious Materials Ratio: 0.45.
 - 3. Release Strength at Transfer of Prestress: 24.1 MPa (3500 psi).

- E. Lightweight Concrete Mixes: Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.2, with materials to be used on Project, to provide lightweight concrete with the following properties:
 - 1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
- F. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.
- G. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content complying with PCI MNL 117.
- H. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

2.7 MOLD FABRICATION

- A. Molds: Accurately construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement and vibration operations and temperature changes and for prestressing and detensioning operations.
 - 1. Form joints are not permitted on faces exposed to view in the finished work.
 - 2. Edge and Corner Treatment: Uniformly chamfered.
 - 3. Coat contact surfaces of molds with release agent before reinforcement is placed. Avoid contamination of reinforcement and prestressing tendons by release agent.

2.8 FABRICATION

- A. Cast-in Anchors, Inserts, Plates, Angles, and Other Anchorage Hardware: Fabricate anchorage hardware with sufficient anchorage and embedment to comply with design requirements. Accurately position for attachment of loose hardware and secure in place during precasting operations. Locate anchorage hardware where it does not affect position of main reinforcement or concrete placement.
Weld headed studs and deformed bar anchors used for anchorage.
- B. Furnish loose hardware items including steel plates, clip angles, seat angles, anchors, dowels, cramps, hangers, and other hardware shapes for securing units to supporting and adjacent construction.
- C. Cast-in reglets, slots, holes, and other accessories in units as indicated.
- D. Cast-in openings larger than 250 mm (10 inches) in any dimension. Do not drill or cut openings or reinforcing without approval of COR.

- E. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.
 - 1. Place reinforcing steel and prestressing strand to maintain at least 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
 - 2. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh spacing and wire tie laps, where required by design. Offset laps of adjoining widths to prevent continuous laps in either direction.
- F. Mix concrete according to PCI MNL 117 and requirements in this Section. After concrete batching, no additional water may be added.
 - 1. At the fabricator's option either of the following mix design/casting techniques may be used:
 - a. A single design mix throughout the entire thickness of panel.
 - b. Design mixes for facing and backup; using cement and aggregates for each type as indicated, for consecutive placement in the mold. Use cement and aggregate specified for facing mix, use cement and aggregate for backup mix complying with criteria specified as selected by the fabricator.
- G. Place concrete in a continuous operation to prevent seams or planes of weakness from forming in precast concrete units. Comply with requirements in PCI MNL 117.
 - 1. Place self-consolidating concrete without vibration in accordance with PCI TR-6.
- H. Identify pickup points of units and orientation in structure with permanent markings, complying with markings indicated on Shop Drawings. Imprint or permanently mark casting date on each unit on a surface that will not show in finished structure.
- I. Cure concrete, according to requirements in PCI MNL 117. Air cure after de-molding for a minimum of three days prior to shipment.
- J. Repair damaged units to meet acceptability requirements of PCI MNL 117 and the COR.

2.9 FABRICATION TOLERANCES

- A. Fabricate units straight and true to size and shape with exposed edges and corners precise and true so each finished unit complies with PCI MNL 117 product tolerances as well as position tolerances for cast-in items.

1. Additional Position Tolerances: For cast-in items measured from datum line location, as indicated on Shop Drawings.
 - a. Location of Bearing Surface from End of Member: Plus or Minus 6 mm (1/4 inch).
 - b. Position of Sleeve: Plus or Minus 13 mm (1/2 inch).

2.10 FINISHES

- A. Panel faces shall be free of joint marks, grain, and other obvious defects. Corners, including false joints shall be uniform, straight and sharp. Finish exposed-face surfaces of units to match approved design reference sample, sample panels and mockups and as follows:
 1. Acid-Etched Finish: Use acid and hot-water solution, equipment, application techniques, and cleaning procedures to expose aggregate and surrounding matrix surfaces. Protect hardware, connections and insulation from acid attack.
- B. Finish exposed surfaces of units to match face-surface finish.
- C. Finish unexposed surfaces of units by float finish.

2.11 SOURCE QUALITY CONTROL

- A. Quality-Control Testing: Test and inspect precast concrete according to Section 01 45 29, TESTING LABORATORY SERVICES and PCI MNL 117 requirements respectively. If using self-consolidating concrete also test and inspect according to PCI TR-6.
- B. Testing: If there is evidence that the concrete strength of precast concrete units may be deficient, Precaster will employ an independent testing agency to obtain, prepare, and test cores drilled from hardened concrete to determine compressive strength according to PCI MNL 117:
 1. Test results will be made in writing on the same day that tests are performed, with copies to COR, Contractor, and precast concrete fabricator. Test reports will include the information required in Section TESTING LABORATORY SERVICES and the following:
 - a. Identification mark and type of precast concrete units represented by core tests; design compressive strength; type of break; compressive strength at breaks, corrected for length-diameter ratio; and direction of applied load to core in relation to horizontal plane of concrete as placed.
- C. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units may be repaired, if repaired units match the visual mock-up. The COR reserves the right to reject any unit if it does not match the accepted

samples and visual mock-up. Replace unacceptable units with precast concrete units that comply with requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Deliver anchorage devices that are embedded in or attached to the building structural frame or foundation before start of such work. Provide locations, setting diagrams, and templates for the proper installation of each anchorage device.
- B. Do not install units until supporting steel or other structure is structurally ready to receive loads from precast.

3.2 ERECTION

- A. Erect level, plumb and square within the specified allowable tolerances. Provide temporary supports and bracing as required to maintain position, stability, and alignment of units until permanent connections are completed.
 - 1. Install temporary steel or plastic spacing shims or bearing pads as precast concrete units are being erected. Tack weld steel shims to each other to prevent shims from separating.
 - 2. Maintain horizontal and vertical joint alignment and uniform joint width as erection progresses.
 - 3. Remove projecting lifting devices and use sand-cement grout to fill voids within recessed lifting devices flush with surface of adjacent precast concrete surfaces when recess is exposed.
 - 4. Unless otherwise shown provide for uniform joint widths of 19mm (3/4 inch).
- B. Connect units in position by bolting, or as otherwise indicated on approved Erection Drawings. Remove temporary shims, wedges, and spacers as soon as practical after connecting is completed.
 - 1. Disruption of roof flashing continuity by connections is not permitted; concealment within roof insulation is acceptable.
 - 2. At bolted connections, use lock washers, tack welding, or other acceptable means to prevent loosening of nuts after final adjustment.
 - a. Where slotted connections are used, verify bolt position and tightness. For sliding connections, properly secure bolt but allow bolt to move within connection slot. For friction connection apply specified bolt torque and check 25 percent of bolts at random by calibrated torque wrench.

- C. Attachments: Upon approval of COR, precast pre-stressed products may be drilled or "shot" for fasteners or small openings. Provided reinforcing or pre-stressing steel is not damaged or cut.
 - 1. Should spalling occur, repair according to this specification section.
- D. Venting and Weeps: Where precast concrete panels form the outer wythe of cavity wall construction, vent the cavity wall.
 - 1. Use polyvinyl chloride plastic tubing to vent the cavity.
 - 2. Place plastic vent tubes "tilted down and out" in horizontal and vertical joints.
 - 3. Space vent tubes in accordance with shop drawings, but not less than two vents per panel or approximately 1220 mm (4 feet) on centers.
- E. Sealing of Joints: Where shown and where required to make work watertight: clean, dry and seal joints between precast concrete elements and between precast elements and adjoining materials as specified in Section 07 92 00, JOINT SEALANTS.

3.3 ERECTION TOLERANCES

- A. Erect units level, plumb, square, true, and in alignment without exceeding the erection tolerances of PCI MNL 117, Appendix I.

3.4 FIELD QUALITY CONTROL

- A. Refer to Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Testing agency will report test results promptly and in writing to Contractor and COR.
- C. Repair or remove and replace work that does not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.5 REPAIRS

- A. Repairs will be permitted provided structural adequacy of units and appearance are not impaired.
- B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6 m (20 feet).
- C. Prepare and repair damaged galvanized coatings with galvanizing repair paint according to ASTM A780.
- D. Remove and replace damaged units when repairs do not meet requirements.

3.6 CLEANING

- A. Clean all surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.
- B. Clean any deleterious material from concrete surfaces and adjacent materials immediately.
- C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.
 - 1. Perform cleaning procedures, if necessary, according to precast concrete fabricator's recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.
 - 2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:

1. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
2. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by COR to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by COR.
- E. After tests have been made and materials approved, do not change without additional test and approval of COR.
- F. Testing:
 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
Type M: Minimum 17230 kPa (2500 psi) at 28 days.
Type S: Minimum 12400 kPa (1800 psi) at 28 days.
Type N: Minimum 5170 kPa (750 psi) at 28 days.
 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

5. High Bond Mortar: Test for compressive strength, tensile strength, flexural strength, and brick bond strength.

G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Testing laboratory's facilities and qualifications of its technical personnel.

2. Indicating that following items meet specifications:

a. Portland cement.

b. Mortar cement.

c. Hydrated lime.

d. Fine aggregate (sand).

e. Color admixture.

C. Laboratory Test Reports:

1. Mortar, each type.

2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.

2. Hydrated lime.

3. Admixtures.

4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for
Concrete

C109-08.....Compressive Strength of Hydraulic Cement Mortars
(Using 2-in. or 50-MM Cube Specimens)

C144-04.....Aggregate for Masonry Mortar

C150-09.....Portland Cement
C207-06.....Hydrated Lime for Masonry Purposes
C270-10.....Mortar for Unit Masonry
C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar,
Grouts, and Monolithic Surfacing
C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars
C348-08.....Flexural Strength of Hydraulic Cement Mortars
C595-10.....Blended Hydraulic Cement
C780-10.....Preconstruction and Construction Evaluation of
Mortars for Plain and Reinforced Unit Masonry
C979-10.....Pigments for Integrally Colored Concrete
C1329-05.....Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MORTAR CEMENT

ASTM C1329, Type N, S or M.

2.5 PORTLAND CEMENT

A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.8 POINTING MORTAR

A. For Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

2.10 MASONRY MORTAR

A. Conform to ASTM C270.

B. Admixtures:

1. Do not use mortar admixtures, except for high bond mortar, and color admixtures unless approved by COR.
2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
3. Do not use antifreeze compounds.

C. Colored Mortar:

1. Maintain uniform mortar color for exposed work throughout.
2. Match mortar color in approved sample.
3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.

D. Color Admixtures:

1. Proportion as specified by manufacturer.
2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

2.11 HIGH BOND MORTAR

A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.

B. Mortar properties when tested in accordance with referenced specifications.

1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

2.12 COLOR ADMIXTURE

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

A. Mix in a mechanically operated mortar mixer.

1. Mix mortar for at least three minutes but not more than five minutes.

- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 - 1. Re-tempered by adding water to restore to proper consistency and workability.
 - 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
 - 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
 - 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
 - 3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- A. Use Type M mortar for precast concrete panels.
- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered), masonry below grade, and engineered reinforced unit masonry work.
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use pointing mortar for items specified.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:

1. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
2. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
3. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Test grout and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by COR.

E. After tests have been made and materials approved, do not change without additional test and approval of COR.

F. Testing:

1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
2. Grout:
 - a. Test for compressive strength; ASTM C1019.
 - b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:
 - a. Portland cement.

- c. Grout.
- d. Hydrated lime.
- e. Fine aggregate (sand).
- f. Coarse aggregate for grout.
- g. Color admixture.
- C. Laboratory Test Reports:
 - 1. Grout, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04.....Organic Impurities in Fine Aggregates for
Concrete
 - C150-09.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C404-07.....Aggregate for Masonry Grout
 - C476-10.....Grout for Masonry
 - C595-10.....Blended Hydraulic Cement
 - C979-10.....Pigments for Integrally Colored Concrete
 - C1019-11.....Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 PORTLAND CEMENT:

A. ASTM C150, Type I.

2.5 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.6 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.7 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

2. Coarse Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.8 COLOR ADMIXTURE:

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.

1. Mix grout for at least five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

- - - E N D - - -

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls and brick veneer walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
- C. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.
- E. Color and texture of masonry units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
 - 1. Special masonry shapes.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- E. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
 - 1. Use masonry units from random cubes of units delivered on site.
 - 2. Include ties and anchors.
- B. Use sample panels approved by COR for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A951-06.....Steel Wire for Masonry Joint Reinforcement.
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
 - A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
 - C34-03 Structural Clay Load-Bearing Wall Tile
 - C67-09.....Sampling and Testing Brick and Structural Clay Tile
 - C90-11.....Load-Bearing Concrete Masonry Units
 - C216-10.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C476-10.....Standard Specification for Grout for Masonry
 - D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber
 - D2000-08.....Rubber Products in Automotive Applications
 - D2240-05(R2010).....Rubber Property - Durometer Hardness
 - D3574-08.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
 - F1667-11.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
 - Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):

D1.4-11 Structural Welding Code - Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction
(BIA):

11-2001.....Guide Specifications for Brick Masonry, Part I

11A-1988.....Guide Specifications for Brick Masonry, Part II

11B-1988.....Guide Specifications for Brick Masonry, Part III
Execution

11C-1998.....Guide Specification for Brick Masonry Engineered
Brick Masonry, Part IV

11D-1988.....Guide Specifications for Brick Masonry
Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures
TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK (BR-1)

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size: As indicated on Drawings.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight unless otherwise indicated.
2. Sizes: As indicated on Drawings.

2.3 ANCHORS, TIES, AND REINFORCEMENT

A. Joint Reinforcement:

1. Form from wire complying with ASTM A951.
2. Galvanized after fabrication.
3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement at least 3000 mm (10 feet) in length.
6. Joint reinforcement in rolls is not acceptable.
7. Joint reinforcement that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
9. Ladder Design:

- a. Longitudinal wires deformed 4 mm (0.16 inch) or 5 mm (0.20 inch) diameter wire.
 - b. Cross wires 2.6 mm (0.10 inch) or 4 mm (0.16 inch) diameter.
10. Trussed Design:
- a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
11. Multiple Wythes and Cavity wall ties:
- a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe not less than 75 mm (3 inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- B. Adjustable Veneer Anchor for Frame Walls:
- 1. Two piece, adjustable anchor and tie.
 - 2. Anchor and tie may be either type; use only one type throughout. Refer to Section 09 06 00.
 - 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
 - 4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

C. Dovetail Anchors:

1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

D. Individual ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
2. Adjustable Cavity Wall Ties:
 - a. Adjustable wall ties may be used at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
 - e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.

E. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

F. Corrugated Wall Tie:

1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

G. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend at least 75 mm (3 inches) into joints of masonry.

H. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook not less than 38 mm (1 1/2 inches) long.
3. Length to embed in masonry not less than 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end not less than 40 mm (1 1/2 inches).

I. Ridge Wall Anchors:

1. Form from galvanized steel not less than 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as shown.

2.4 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.5 ACCESSORIES

- A. Weep Hole/Vents: Cellular plastic weep/vent; one-piece UV resistant polypropylene copolymer full height and width of head joint. Refer to Section 09 06 00.
- B. Cavity Drainage Material: Free draining mesh, made from polymer strands that will not degrade in wall cavity. Refer to Section 09 06 00.
- C. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry used.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- D. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:

1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.

2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.

E. Lintels:

1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
2. Openings 1025 mm (3 feet 5 inches) wide to 1600 mm (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
4. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
5. Length for minimum bearing of 100 mm (4 inches) at ends.

F. Wetting and Wetting Test:

1. Test and wet brick in accordance with BIA 11B.
2. Do not wet concrete masonry units before laying.

G. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

H. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.

I. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

3.4 ANCHORAGE

A. Veneer to Frame Walls:

1. Use adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.

3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Brick veneer over frame backing walls does not require joint reinforcement.
2. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
3. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

- A. Provide brick expansion (BEJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION AND SEISMIC JOINTS

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.8 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.9 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:

1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:

1. Install weep holes/vent at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.

E. Cavity Type Exterior Walls:

1. Veneer Framed Walls:

- a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
- b. Keep air space clean of mortar accumulations and debris.

3.10 CONCRETE MASONRY UNITS

A. Kind and Users:

1. Provide special concrete masonry shapes as required. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Do not use brick jambs in exposed finish work.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
2. Do not wet concrete masonry units before laying.

3. Lay first course in a full mortar bed.
4. Set anchorage items as work progress.
5. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
6. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).

3.11 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work match existing joint.

3.12 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
- B. Placing:
 1. Place grout by hand bucket, concrete hopper, or grout pump.
 2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.

3.13 CLEANING AND REPAIR

- A. General:
 1. Clean exposed masonry surfaces on completion.
 2. Protect adjoining construction materials and landscaping during cleaning operations.
 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
 1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
 2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.

3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- C. Steel Decking: Section 05 31 00, STEEL DECKING.
- D. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

1.3 QUALITY ASSURANCE:

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the COR.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

- A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the COR of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the COR. Submit

structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

- A. AISC 360: Specification for Structural Steel Buildings.
- B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
 - 1. Structural steel.
 - 2. Steel for all connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- D. Test Reports:
 - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
 - 1. Connection calculations, if required.
- F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. AISC 360-10 Specification for Structural Steel Buildings
 - 3. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges
- C. American National Standards Institute (ANSI):
 - B18.22.1-65(R2008).....Plain Washers
 - B18.22M-81(R2000).....Metric Plain Washers
- D. American Society for Testing and Materials (ASTM):
 - A6/A6M-11.....Standard Specification for General Requirements
for Rolled Structural Steel Bars, Plates,
Shapes, and Sheet Piling
 - A36/A36M-08.....Standard Specification for Carbon Structural
Steel
 - A53/A53M-10.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated Welded and Seamless
 - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

- A242/A242M-04(R2009).....Standard Specification for High-Strength Low-Alloy Structural Steel
- A283/A283M-03(R2007).....Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
- A307-10.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A490-12.....Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength
- A500/A500M-10a.....Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A572/A572M-07.....Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-11.....Standard Specification for Structural Steel Shapes
- E. American Welding Society (AWS):
- D1.1/D1.1M-10.....Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
- Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):
- MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair
- H. Occupational Safety and Health Administration (OSHA):
- 29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Structural Steel: ASTM A36, A242, A283, A572, Grade 50 A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53, Grade B.
- E. Bolts, Nuts and Washers:
1. High-strength bolts, including nuts and washers: ASTM A325 or A490.
 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.

3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

F. Zinc Coating: ASTM A123.

G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD) :

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, AISC 360.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
 - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 - 2. Surfaces which will be encased in concrete.
 - 3. Surfaces which will receive sprayed on fireproofing.
 - 4. Top flange of members which will have shear connector studs applied.
- D. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

- A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.

B. Finish painting of steel surfaces is specified in Section 09 91 00,
PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work,
and prior to start of work by other trades that may be supported,
attached, or applied to the structural steel work, submit a certified
report of survey to COR for approval. Reports shall be prepared by
Registered Land Surveyor or Registered Civil Engineer as specified in
Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that
location of structural steel is acceptable for plumbness, level and
alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 31 00
STEEL DECKING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of steel decking as shown and specified.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".
- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE:

- A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural Steel
 - ASTM A1008/A1008M-12....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
 - C423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
- 360-10.....Specification for Structural Steel Buildings.
- D. American Iron and Steel Institute (AISI):
- S100-07.....North American Specification for the Design of Cold-Formed Steel Structural Members, 2007 Edition with Supplement 2.aisc
- E. American Welding Society (AWS):
- D1.3-08.....Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
- 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
 - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
- MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel Decking: ASTM A653, Structural Quality.

- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Miscellaneous Steel Shapes: ASTM A36.
- E. Welding Electrode: E60XX minimum.
- F. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise.
Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
 - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
 - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
 - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
 - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
 - 6. Seat Angles for Deck: Provide where a beam does not frame into a column.
 - 7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

2.2 REQUIREMENTS:

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
- B. Metal Form Deck - Type 1: Single pan fluted units utilized as a permanent form for reinforced concrete slabs. Comply with the depth and gauge requirements as shown on the Contract Documents.
 - 1. Finish: Galvanized G-60.
- C. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
 - 1. Wide Rib (Type B) deck.
 - 2. Deep Rib (Type N) deck.
 - 3. Finish: Galvanized G-60.
- D. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.
- E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.
- F. Fastening Deck Units:
 - 1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum

- of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
 3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
 4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
 5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
 6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
 7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.
- G. Cutting and Fitting:
1. Cut all metal deck units to proper length in the shop prior to shipping.
 2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
 3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
 4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.

5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

3.2 WELDING:

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

3.3 FIELD REPAIR:

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint.

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**SECTION 05 36 00
COMPOSITE METAL DECKING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
 - 1. Shape of decking section to be used.
 - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.

- H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.
- I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

1.5 QUALITY ASSURANCE:

Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A108-07.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality
A653/A653M-10.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
- D. American Institute of Steel Construction (AISC):
1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):
D1.1/D1.1M-10.....Structural Welding Code - Steel
D1.3/D1.3M-08.....Structural Welding Code - Sheet Steel
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.
- B. Galvanizing: ASTM A653, G60.
- C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacture of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
- D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
 - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
 - 2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
 - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - 4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS:

- A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.

- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.
- D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units to project in standard widths and cut to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.
- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between

ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.

H. Ceiling hanger loops, if used, must be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.

J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.

K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck as required.

M. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any

- additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.
- N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs will be installed with automatically timed welding equipment and as specified below:
1. Do not place reinforcing steel temperature mesh or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
 2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck's valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be clean and dry.
 3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
 4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
 5. Ferrules specially developed for the weld-through technique must be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
 6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

3.2 CLEANING:

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Exterior non-load-bearing steel stud curtain wall.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- D. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
1. Design Loads: As indicated.
 2. Design framing systems to withstand design loads without deflections greater than the following:
 - a. Exterior Non-load-Bearing Curtain wall: Lateral deflection of 1/240 of the wall height.
 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).

4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.
5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.
- D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)
- C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural Steel

- A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products
- A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-
Dip) on Iron and Steel Hardware
- A307-10.....Standard Specifications for Carbon Steel Bolts
and Studs
- A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-
Coated (Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process
- C1107/C1107M-08.....Standard Specifications for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)
- E488-96 (R2003).....Standard Test Methods for Strength of Anchors
in Concrete and Masonry Elements
- E1190-95 (R2007).....Standard Test Methods for Strength of Power-
Actuated Fasteners Installed in Structural
Members
- D. American Welding Society (AWS):
- D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- E. Military Specifications (Mil. Spec.):
- MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing
Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for studs and accessories 16 gage and heavier: ASTM A653,
structural steel, zinc coated G90, with a yield of 340 MPa (50 ksi)
minimum.
- B. Sheet Steel for studs and accessories 18 gage and lighter: ASTM A653,
structural steel, zinc coated G90, with a yield of 230 MPa (33 ksi)
minimum.
- C. Galvanizing Repair Paint: MIL-P-21035B.

- D. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, Portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, with fluid consistency and a 30 minute working time.

2.2 WALL FRAMING:

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:

1. Design Uncoated-Steel Thickness:

1.52 mm (0.0598 inch)

(0.0747 inch)

2.66 mm (0.1046 inch)

2. Flange Width:

(1-5/8 inches)

(2 inches)

(2-1/2 inches)

3. Web: Punched or Unpunched.

- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs.

2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 FRAMING ACCESSORIES:

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).

- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.

2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Gusset plates.
5. Deflection track and vertical slide clips.
6. Stud kickers and girts.
8. Reinforcement plates.

2.4 ANCHORS, CLIPS, AND FASTENERS:

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.5 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.

- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide temporary bracing and leave in place until framing is permanently stabilized.

- K. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items
 - 2. Frames
 - 3. Ladders
 - 4. Railings

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- C. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-97.....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A47-99(R2009).....Malleable Iron Castings
 - A48-03(R2008).....Gray Iron Castings
 - A53-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
 - A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
 - A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
 - A391/A391M-07.....Grade 80 Alloy Steel Chain
 - A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A786/A786M-09.....Rolled Steel Floor Plate

- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
- B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- F436-10.....Hardened Steel Washers
- F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-10.....Structural Welding Code Steel
- D1.2-08.....Structural Welding Code Aluminum
- D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP 521-01.....Pipe Railing Manual
- AMP 500-06.....Metal Finishes Manual
- MBG 531-09.....Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
- SP 1-04.....No. 1, Solvent Cleaning
- SP 2-04.....No. 2, Hand Tool Cleaning
- SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.

- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 - 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
 - 2. Screws: ASME B18.6.1.
 - 3. Washers: ASTM F436, type to suit material and anchorage.
 - 4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

- A. Material
 - 1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
 - 2. Use material free of defects which could affect the appearance or service ability of the finished product.
- B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Painted: AA-C22R10.
 - 3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.

2. Use clip angles or make provisions for welding hangers and braces to overhead construction.

3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.

2. Make provision for installation of stud bolts in lower flange of channel.

3. Provide a continuous steel angle at wall and channel braces spaced as shown.

4. Use threaded rod hangers.

5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.

2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.

3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.

4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.

5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.

6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. Cubical Curtain Track:

1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

E. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:

1. Fabricate of structural steel shapes as shown.
2. Drill for anchor bolts of suspended item.

2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

2.7 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2-inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.

2.8 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.

- a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
6. Interior Post Anchors:
- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Aluminum Railings:
1. Fabricate from extruded aluminum.
 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
 4. Perforated Metal: Aluminum sheet, ASTM B209, alloy 6061-T6, unless otherwise indicated.
 - a. Weight: 0.35 pounds per square foot.
 - b. Gage: 0.050-inch.
 - c. Square Hole: 0.3125-inch.
 - d. Hole Centers: 0.500 inch.
 - e. Hole Pattern: Straight Row.
 - f. Finish: Mill.
 5. Fabricate brackets of extruded or wrought aluminum as shown.

6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

E. Decorative Cable Railings:

1. Shall match existing.
2. Refer to Drawings for size, profile, material, finish, and details.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 1. Provide temporary bracing for such items until concrete or masonry is set.
 2. Place in accordance with setting drawings and instructions.
 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of covers, corner guards, and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 2. Secure supports to concrete inserts by bolting or continuous welding as shown.

3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

D. Supports for Cubicle Curtain Track:

1. Install assembly where shown after ceiling suspension grid is installed.
2. Drill angle for bolt and weld nut to angle prior to installation of tile.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.

- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed.
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.6 RAILINGS

- A. Steel Posts:
 - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 - 2. Install sleeves in concrete formwork.
 - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
 - 4. Secure sliding flanged fittings to posts at base with set screws.
 - 5. Secure fixed flanged fittings to concrete with expansion bolts.
 - 6. Secure posts to steel with welds.
- B. Anchor to Walls:
 - 1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
 - 2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
- C. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.7 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies steel stairs with railings.
- B. Types:
 - 1. Closed riser stairs with concrete filled treads and platforms.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.
- D. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A47-99 (R2009).....Ferritic Malleable Iron Castings
 - A48-03(R2008).....Gray Iron Castings
 - A53-10.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated
Welded and Seamless
 - A307-10.....Carbon Steel Bolts and Studs, 60000 psi Tensile
Strength
 - A653/653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc
Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A563-07.....Carbon and Alloy Steel Nuts
 - A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High-Strength, Low-Alloy

A1011-10.....Steel, Sheet and Strip, Strip, Hot-Rolled
Carbon, Structural, High-Strength, Low-Alloy

C. American Welding Society (AWS):

D1.1-10.....Structural Welding Code-Steel

D1.3-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufacturers (NAAMM)
Manuals:

Metal Bar Gratings (ANSI/NAAMM MBG 531-09)

AMP521-01.....Pipe Railing Manual, Including Round Tube

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. Design stairs to support a live load of 500 kg/m² (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Sheet Steel: ASTM A1008.
- C. Structural Steel: ASTM A36.
- D. Steel Plate: ASTM A1011.
- E. Iron Castings: ASTM A48, Class 30.
- F. Malleable Iron Castings: ASTM A47.

2.3 FABRICATION GENERAL

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
- B. Welding:
 - 1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
 - 2. Where possible, locate welds on unexposed side.
 - 3. Grind exposed welds smooth and true to contour of welded member.
 - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.

- E. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

- A. Fabricate railings, including handrails, from steel pipe with flush.
1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Fabricate handrail brackets from cast malleable iron.
- E. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Fabricate stringers, headers, and other supporting members from structural steel.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

- A. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- B. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- C. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, and rough hardware.

1.2 RELATED WORK:

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- C. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.2.1-96(R2005).....Square and Hex Bolts and Screws
 - B18.2.2-87.....Square and Hex Nuts
 - B18.6.1-97.....Wood Screws
 - B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws
- C. American Plywood Association (APA):
 - E30-07.....Engineered Wood Construction Guide
- D. American Society for Testing And Materials (ASTM):

- A47-99(R2009).....Ferritic Malleable Iron Castings
- A48-03(R2008).....Gray Iron Castings
- A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D1760-01.....Pressure Treatment of Timber Products
- F844-07.....Washers, Steel, Plain (Flat) Unhardened for General Use
- F1667-08.....Nails, Spikes, and Staples
- E. Federal Specifications (Fed. Spec.):
 - MM-L-736C.....Lumber; Hardwood
- F. Commercial Item Description (CID):
 - A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- G. Military Specification (Mil. Spec.):
 - MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- H. U.S. Department of Commerce Product Standard (PS)
 - PS 1-95.....Construction and Industrial Plywood
 - PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.

C. Sizes:

1. Conforming to Prod. Std., PS20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:

1. At time of delivery and maintained at the site.
2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
3. Lumber over 50 mm (2 inches) thick: 25 percent or less.

E. Fire Retardant Treatment:

1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

F. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.

2.3 STRUCTURAL-USE PANELS

- A. Comply with APA.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall Sheathing:
 1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

2.4 ROUGH HARDWARE AND ADHESIVES:

- A. Anchor Bolts:
 1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
 2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
- B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
 1. ASTM F844.
 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
 1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
 1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 2. ASTM F1667:

- a. Common: Type I, Style 10.
- b. Concrete: Type I, Style 11.
- c. Barbed: Type I, Style 26.
- d. Underlayment: Type I, Style 25.
- e. Masonry: Type I, Style 27.
- f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. APA for installation of plywood or structural use panels.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d
 - 3) Ledger strip to beam or girder three-16d under each joint.
 - 2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.

- d. Use toggle bolts to hollow masonry or sheet metal.
- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
- 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
- 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
- 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 - 1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
 - 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 - 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 - 1. Install furring, blocking, nailers, and grounds where shown.
 - 2. Use longest lengths practicable.
 - 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 - 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
- F. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.

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SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior architectural millwork.
- B. Items specified.
 - 1. Laminate clad wall cabinets
 - 2. Laminate clad base cabinets.
 - 3. Laminate clad wall panels.
 - 4. Solid surface material countertops, splashes, wall cap, thresholds and window sills.
 - 5. Cabinet hardware.
 - 6. Decorative resin panels.

1.2 RELATED WORK

- A. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Sinks and Lavatories: Division 22, MECHANICAL.
- D. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
 - 3. Show location of seaming joints for solid surface material.
 - 4. Show construction and installation of decorative resin panels.
- C. Samples:
 - 1. Plastic laminate finished plywood or particleboard, 3 by 3 inches.
 - 2. Exposed Cabinet Hardware: One unit for each type and finish.
 - 3. Solid Surface Material: 3-inch square, each color.
 - 4. Decorative Resin Panel: 4-inch square each type, color, pattern.
- D. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Solid surface material

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect millwork from dampness, maintaining moisture content specified both during and after delivery at site.

- B. Store finishing millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
E84-07.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
A156.9-03.....Cabinet Hardware
A156.11-04.....Cabinet Locks
A156.16-02.....Auxiliary Hardware
- E. National Particleboard Association (NPA):
A208.1-99.....Wood Particleboard
- F. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005).....Square and Hex Bolts and Screws (Inch Series)
- G. Architectural Woodwork Institute (AWI):
AWI-2003.....Architectural Woodwork Quality Standards and
Quality Certification Program, Eighth Edition,
Version 1.0
- H. National Electrical Manufacturers Association (NEMA):
LD 3-05.....High-Pressure Decorative Laminates
LD 3.1-95.....Application, Fabrication and Installation of
High-Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS

- A. Comply with the following:
1. Medium Density Fiberboard: ANSI A208.2, Grade MD.
 2. Particle Board: ANSI A208.1, Grade M-2, 45#.

2.2 PLASTIC LAMINATE (HPDL)

- A. NEMA LD-3 (HPDL).
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. Grade HGS (0.048-inch).

2.3 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Solid Surface Materials: Provide adhesive recommended by manufacturer.

2.4 SOLID SURFACE MATERIAL (SSM)

- A. Homogeneous solid sheets of filled plastic resin.
- B. Comply with ANSI, SSI.

2.5 DECORATIVE RESIN PANELS (DRP)

- A..Polyester resin.
- B..Mounting Hardware: Refer to Section 09 06 00.
- C..Refer to Section 09 06 00 for additional requirements.

2.6 CABINET HARDWARE

- A. Hardware
 - 1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - d. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - 2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - 3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.

2.7 FABRICATION

- A. General:
 - 1. Except as otherwise specified, use AWI Premium Grade for interior architectural woodwork.
- B. Plastic Laminate Cabinets:
 - 1. AWI Type of Cabinet Construction: Flush overlay.
 - 2. Laminate Cladding for Exposed Surfaces (HPDL): High-pressure decorative laminate complying with the following requirements:
 - a. Horizontal Surfaces Other Than Tops: Grade HGS (0.048-inch).
 - b. Vertical Surfaces: Grade HGS (0.048-inch).
 - c. Edges for Doors and Drawers: PVC self-edge tape, 3mm thick, color to match cabinet faces and selected by A/E.

- d. Vertical Surfaces at Cabinet Fronts: PVC self-edge tape, 1mm thick, to match cabinet faces and selected by A/E.
- 3. Materials for Semiexposed Surfaces:
 - a. Cabinet Bodies: High-pressure decorative laminate (0.020) Grade CLS (cabinet liner).
 - 1. Edges of Plastic-Laminate Shelves: Grade HGS 0.048 inch plastic laminate.
 - 2. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, Grade CLS (Cabinet liner).
 - b. Drawer Sides, Backs and Subfronts: 1/2-inch nominal 7 ply hardwood veneer core plywood.
 - c. Drawer Bottoms: 1/4-inch nominal hardwood veneer core plywood.
 - d. Finish: Apply clear moisture resistant sealer to interior and exterior semi-exposed surfaces of drawer sides, back and bottom.
- 4. Concealed Backs of Panels with Exposed Plastic Laminate Surfaces: High-pressure decorative laminate, Grade BKL (Backer).
- 5. Colors, Patterns and Finishes: Provide materials and products that result in colors and textures scheduled in Section 09 06 00.

2.8 SOLID SURFACE MATERIAL COUNTERTOPS, WALL CAP, THRESHOLDS AND WINDOWSILLS (SSM)

- A. Grade: Premium.
- B. Solid Surface Material Thickness (SSM): 1/2-inch.
- C. Colors, Patterns and Finishes: Provide materials and products that result in colors of solid surface material scheduled in Section 09 06 00.
- D. Fabricate tops, sills, caps and thresholds in one piece, unless otherwise indicated. Comply with solid surface material manufacturer's written recommendations for adhesives, sealants, fabrication and finishing.
 - 1. Fabricate tops with exposed edges in profiles indicated on Drawings.
 - 2. Fabricate tops with loose backsplashes for field application.

2.9 DECORATIVE RESIN PANELS (DRP)

- A. Refer to drawings for locations and mounting requirements.
- B. Colors, Patterns, Finishes: Provide materials and products that result in colors scheduled in Section 09 06 00.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

- A. Grade: Install woodwork to comply with requirements for the same grade specified for fabrication of type of woodwork involved.
- B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication to extent that it was not complete in the shop.
- C. Install woodwork level, plumb, true and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8-inch in 96 inches (3 mm in 2400 mm).
- D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.
- F. Wall and Base Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
 - 1. Install cabinets with no more than 1/8-inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
 - 2. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches (400 mm) o.c.
- G. Countertops, Windowsills, Thresholds, Wall Panels and Wall Cap: Anchor securely by applying continuous bead of mounting adhesive around perimeter of structural substrate and supports, and manufacturer's written instructions.
 - 1. Align adjacent solid surface material countertops and form seams to comply with manufacturer's written recommendations using adhesive in

- color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
2. Install countertops with no more than 1/8-inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
 3. Secure backsplashes to tops and walls with continuous bead of mounting adhesive around perimeter in addition, apply 1/4-inch mounting adhesive bead every 8 inches on vertical center.
 4. Seal joints between backsplash and wall with "50" year silicone.
 5. Secure adjacent solid surface material surfaces with vacuum clamps until adhesive hardens.
- H. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.
- I. Decorative Resin Panels: Install in accordance with manufacturer's written instructions and approved shop drawings.
1. Refer to drawings for locations and details.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
- B. Clean, lubricate and adjust hardware.
- C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

3.4 CABINET AND HARDWARE SCHEDULE

- F. Provide cabinet hardware and accessory materials associated with architectural millwork as scheduled in Section 09 06 00.

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SECTION 07 08 00

FACILITY EXTERIOR CLOSURE COMMISSIONING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 07 and Division 08.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding commissioning processes and procedures, as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 07 and Division 08 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 07 and 08, is required in cooperation with the VA and the Commissioning Agent.

- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the building envelope systems will require inspection of individual elements of the envelope construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule envelope inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the

Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 07 or Division 08 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal

VHA-VBA ADDITION

VA PROJECT NO 541-371
CBLH PROJECT NO. 14839.01

06-01-13

training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING
REQUIREMENTS and Division 07 and 08 Sections for additional Contractor
training requirements.

----- END -----

**SECTION 07 13 52
MODIFIED BITUMINOUS SHEET WATERPROOFING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies modified bituminous sheet material used for exterior below grade waterproofing and under slab waterproofing.

1.2 MANUFACTURER'S QUALIFICATIONS:

- A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:
1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
 2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
 3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
 4. Submit list of installations, include name and location of project and name of owner.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Bituminous sheet.
 2. Primer.
 3. Mastic.
 4. Protection material, temporary and permanent.
 5. Printed installation instructions for conditions specified.
- C. Certificates:
1. Indicating bituminous sheet manufacturer's approval of primer, and roof cement.
 2. Indicating bituminous sheet waterproofing manufacturer's qualifications as specified.
 3. Approval of installer by bituminous sheet manufacturers.
 4. Water test report.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to job in manufacturer's original unopened container.

- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.5 ENVIRONMENTAL REQUIREMENTS:

Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

1.6 WARRANTY:

Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.
- B. American Society for Testing and Materials (ASTM):
D6135.....Standard Practice for Application of Self-
Adhering Modified Bituminous Waterproofing
Systems

1.8 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Section 07 21 13, THERMAL INSULATION, for protection course.

PART 2 - PRODUCTS

2.1 BITUMINOUS SHEET:

- A. Cold applied waterproofing membrane composed primarily of modified bituminous material prefabricated in sheet form designed for below grade exterior and under slab waterproofing.
- B. Thickness of Bituminous Sheet: 1.5 mm (60 mils), minimum, including (4 mil) thick plastic sheet.
- C. Provide with a release sheet to prevent bonding of bituminous sheet to itself.

2.2 PRIMER

- A. Furnished by manufacturer of bituminous sheet as required for particular application in accordance with sheet manufacturer's instructions.
- B. Primer: As recommended by manufacturer.

2.3 PATCHING COMPOUND:

A factory prepared, non-shrinking, fast setting, cementitious adhesive compound containing no ferrous metal or oxide.

PART 3 - EXECUTION

3.1 PREPARATION:

A. Surface Condition:

1. Before applying waterproofing materials, ensure concrete and masonry surfaces are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
2. Fill voids, joints, and cracks with patching compound.

- #### **B. Concrete surfaces cured a minimum of seven days, free from release agents, concrete curing agents, and other contaminants.**

3.2 APPLICATION:

A. Priming:

1. Prime concrete and masonry surfaces.
2. Application method, amount of primer and condition or primer before installation of bituminous sheet as recommended by primer manufacturer.
3. Reprime when required in accordance with manufacturer's instructions.

B. Bituminous Sheet Installation:

1. Remove release sheet prior to application.
2. Lay bituminous sheet from low point to high point so that laps shed water.
3. Treat expansion, construction and control joints and evident working cracks as expansion joints. Apply bituminous sheet in double thickness over joint by first applying a strip of bituminous sheet not less than 200 mm (8 inches) wide, centered over joint.
4. Lap seams not less than 50 mm (2 inches).
5. Lay succeeding sheet with laps, and roll or press into place.
6. Repair misaligned or inadequately lapped seams in accordance with manufacturer's instructions.
7. Seal seams and terminations in accordance with sheet manufacturer's instructions.

C. Corner Treatment:

1. At inside and outside corners apply double cover using an initial strip not less than 280 mm (11 inches) wide, centered along axis of corner.
2. Cover each strip completely by the regular application of bituminous sheet.
3. Provide a fillet or cant on inside corners.
4. Form cants using patching compound
5. Do not use wood, fiber, and insulating materials for cants.

D. Projection Treatment:

1. Apply a double layer of bituminous sheet around pipes and similar projections at least 150 mm (6 inches) wide.
2. At drains, apply a bead of roof cement over a double layer of bituminous sheet under clamping rings.

3.3 PROTECTION:

- A. Protect bituminous sheet before backfill or wearing courses are placed.
- B. Install protection material and hold in place in accordance with instructions of manufacturer of waterproofing materials.

C. Permanent Protection:

1. Vertical Surfaces:

- a. Install, polystyrene protection material.
- b. Extend protection full height from footing to top of backfill.

D. Horizontal Surfaces:

1. Where no concrete wearing course occurs or when surfaces will bear heavy traffic and will not immediately be covered with a wearing course, use protection specified for vertical surfaces.

E. Temporary Protection:

When waterproofing materials are subjected to damage by sunlight and can not be immediately protected as specified, protect waterproofing materials by waterproof building paper or suitable coating approved by manufacturer of waterproofing system used.

3.4 PATCHING:

Repair tears, punctures, air blisters, and inadequately lapped seams, in accordance with manufacturer's instructions before protection course is applied.

3.5 TESTING:

- A. Before any protection or wearing course is applied, test all horizontal applications of waterproofing with a minimum of 25 mm (1-inch) head of water above highest point and leave for 24 hours.

B. Mark leaks and repair when waterproofing is dry.

C. Certify, to COR, that water tests have been made and that areas tested were found watertight.

3.6 INSPECTION:

Do not cover waterproofed surfaces by other materials or backfill until work is approved by COR.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-08.....Mortar for Unit Masonry
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for
Commercial and Industrial Applications
 - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
 - C591-08.....Unfaced Preformed Rigid Cellular
Polyisocynurate Thermal Insulation
 - C612-04.....Mineral Fiber Block and Board Thermal
Insulation

- C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured
Housing
- C954-07.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Base to
Steel Studs From 0.033 (0.84 mm) inch to 0.112
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- C1289-11.....Standard Specification for Faced Rigid Cellular
Polyisocyanurate Thermal Insulation Board
- E84-08.....Surface Burning Characteristics of Building
Materials
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Polyisocyanurate/polyurethane	9 percent recovered material
Rigid foam	9 percent recovered material
Glass fiber reinforced	6 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 RIGID PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.

2.3 EXTERIOR BATT INSULATION:

- A. Mineral Fiber: ASTM C665, Type I, unfaced.
- B. Mineral Fiber: ASTM C665, Type III, Foil faced, Class A where framing is not faced with gypsum board.

2.4 ACOUSTICAL INSULATION:

- A. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- B. Thickness as shown; of widths and lengths to fit tight against framing.

2.5 RIGID INSULATION AT COMPOSITE METAL WALL PANELS AND EXTERIOR MASONRY WALL WHERE SHOWN:

- A. Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.

2.6 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.7 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Mortar: ASTM C270, Type 0.

2.8 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless shown otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- C. Bond polyisocyanurate board to surfaces with adhesive as recommended by insulation manufacturer.

3.3 PERIMETER INSULATION:

- A. Vertical insulation:
 - 1. Fill joints of insulation with same material used for bonding.
 - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- B. Horizontal insulation under concrete floor slab:
 - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
 - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

3.5 CONTINUOUS RIGID INSULATION ON SURFACE OF EXTERIOR WALLS AND UNDERSIDE OF FLOORS:

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.

3.6 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

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**SECTION 07 22 00
ROOF AND DECK INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof and deck insulation on new construction ready to receive roofing membrane.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.
- C. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- D. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- E. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
 - C726-05.....Mineral Fiber Roof Insulation Board
 - C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - E84-09.....Standard Test Method for Surface Burning Characteristics of Building Material
 - F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. National Roofing Contractors Association: Roofing and Waterproofing Manual

- E. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog,
www.biopreferred.gov
- F. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- G. U.S. Department of Commerce National Institute of Standards and
Technology (NIST):
DOC PS 1-09.....U.S. Product Standard for Construction and
Industrial Plywood
DOC PS 2-04.....Performance Standard for Wood-Based Structural-
Use Panels.

1.4 PERFORMANCE REQUIREMENTS

- A. Thermal Performance: Provide roof insulation with minimum R-value at
any location of 20.

1.5 QUALITY CONTROL

- A. Requirements of Division 07 roofing section for qualifications of
roofing system insulation Installer; Work of this Section shall be
performed by same Installer.
- B. Requirements of Division 07 roofing section for inspection of Work of
this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA
"Roofing and Waterproofing Manual" applicable to insulation for
storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified
roofing system.
- E. Bio-Based Materials: Where applicable, provide products designated by
USDA and meeting or exceeding USDA recommendations for bio-based
content, and products meeting Rapidly Renewable Materials and certified
sustainable wood content definitions; refer to www.biopreferred.gov.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.
- B. Product Data:
 - 1. Asphalt and adhesive materials, each type.
 - 2. Roofing cement, each type.
 - 3. Roof insulation, each type.
 - 4. Fastening requirements.
 - 5. Insulation span data for flutes of metal decks.

C. Federal Sustainable Design Submittals:

1. Product Data: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
2. Product Data: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Shop Drawings: Include plans, sections, details, and attachments.

1. Nailers, cants, and terminations.
2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.

E. Samples:

1. Roof insulation, each type.
2. Nails and fasteners, each type.

F. Certificates:

1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
2. Indicating materials and method of application of insulation system meet the requirements for specified roofing system.

G. Laboratory Test Reports: Thermal values of insulation products.

H. Layout of tapered roof system showing units required.

I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84.

1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory.
3. Insulation tested as part of a roof construction assembly shall bear UL labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Multipurpose Construction Adhesives: 70 g/L.
 - c. Fiberglass Adhesives: 80 g/L.
 - d. Contact Adhesives: 80 g/L.
 - e. Other Adhesives: 250 g/L.
 - f. Nonmembrane Roof Sealants: 300 g/L.
 - g. Sealant Primers for Nonporous Substrates: 250 g/L.
 - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

2.2 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.

- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Tapered Roof Insulation System:
 - 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
 - 4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 FASTENERS

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Comply with requirements of Division 07 roofing section.

3.3 RIGID INSULATION INSTALLATION

- A. Insulation Installation, General:
 - 1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
- B. Insulation Thickness:
 - 1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
 - 2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
 - 3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and

- location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
 5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).
- C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
1. Adhered Insulation (At Concrete Deck):
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
 - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
 - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
 2. Mechanically Fastened Insulation (At Metal Deck):
 - a. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.

- - - E N D - - -

**SECTION 07 24 00
EXTERIOR INSULATION AND FINISH SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

Exterior Finish System specified in this section consists of an Exterior Insulation and Finish System (EIFS) which is applied over exterior glass mat gypsum sheathing.

1.2 RELATED WORK

- A. Color, Texture, Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Exterior Glass Mat Gypsum Sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:

Two 300 mm (one-foot) square samples of the EIFS finishes over glass mat gypsum sheathing identical to the proposed installation in thickness, color, texture, insulation, and workmanship.
- C. Test Reports and Manufacturer's Literature
 - 1. Manufacturer's literature and instructions for installation of the system. Include manufacturer's recommended details for corner treatment, and other special applications.
 - 2. Summary of test results by the Exterior Finish System manufacturer to substantiate compliance with the specified performance requirements. Furnish complete test reports as required.
 - 3. Statement by Exterior Finish System manufacturer that all components of the system proposed for use on this project are approved by that manufacturer.
 - 4. Statement by the Installer of the Exterior Finish System that they are experienced with the installation, having done at least three (3) projects using this system and can furnish names and locations of these projects if required.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in unopened packages with manufacturer's labels intact, legible and grade seals unbroken.
- B. Store and handle in strict compliance with manufacturer's instructions. Protect from damage.
- C. Remove from premises any damaged or deteriorated material.

1.5 ENVIRONMENTAL CONDITIONS

Unless a higher temperature is required by the system manufacturer, the ambient air temperature shall be 7 degrees Celsius (45 degrees F) or greater and rising at the time of installation of the system and shall be predicted to remain at 7 degrees Celsius (45 degrees F) or greater for at least 24 hours after installation.

1.6 WARRANTY

Exterior Finish system shall be warranted against water leakage past the weather resistive barrier and other defects in materials and workmanship, and shall be subject to the terms of Article "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be ten years.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- B117-09.....Operating Salt Spray (Fog) Apparatus
 - C177-10.....Steady-State Heat Flux measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus
 - C297-10.....Flatwise Tensile Strength of Sandwich Constructions
 - C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
 - C920-11.....Elastomeric Joint Sealants
 - D968-10.....Abrasion Resistance of Organic Coatings by Falling Abrasive
 - E84-10.....Surface Burning Characteristics of Building Materials
 - E96-10.....Water Vapor Transmission of Materials
 - E330-02(R2010).....Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
 - E331-00.....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

C. Exterior Insulation Manufacturers Association (EIMA)

101.86-1992.....Resistance of Exterior Insulation and Finish
Systems to the Effects of Rapid Deformation
(Impact)

PART 2 PRODUCTS

2.1 EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

A. Description: The PB system consists of Type I molded rigid polystyrene insulation adhesively adhered to the sheathing and finished with a glass-fiber-mesh reinforced based-coat and a textured finish coat.

B. Outsulation Plus MD System Specifications:

1. Performance Requirements: The Outsulation Plus MD System shall have been tested as follows:

a. Air/Water-Resistive Barrier Coating

TEST	TEST METHOD	CRITERIA	RESULTS
Tensile Bond	ASTM C 297/E 2134*	Minimum 104 kPa (15 psi)	Substrate: Minimum 131 kPa (19 psi) (Backstop NT) Minimum 166 kPa (24.1 psi) (Backstop DMS) Flashing Minimum 2970 kPa (431 psi) (Backstop NT) Minimum 967 kPa (140 psi) (Backstop DMS)
Freeze-thaw	ASTM E 2485 Method B*	No deleterious effects after 10 cycles	Passed - No deleterious effects after 10 cycles
Water Resistance	ASTM D 2247*	No deleterious effects after 14 days exposure ¹	No deleterious effects after 14 days exposure
Water Vapor Transmission	ASTM E 96 Proc. B*	Vapor Permeable	Backstop NT: 7 Perms ² Backstop NT Spray: 7.9 Perms ² Backstop DMS: 30 Perms
Air Leakage	ASTM E 283	No ICC or ANSI/EIMA Criteria	0.01 l/sec/m ² (0.002 cfm/ft ²) (Backstop NT)
Air Permeance	ASTM E 2178	No ICC or ANSI/EIMA Criteria	0.0006 l/s/m ² @ 75Pa (1.2x10 ⁻⁴ cfm/ft ² @ 1.6 psf) (Backstop NT)
Air Barrier Assembly	ASTM E 2357	No ICC or ANSI/EIMA Criteria	0.05 l/sec m ² @300 Pa (<0.001 cfm/ft ² @ 6.24 psf) (Backstop NT)
Nail Sealability	ASTM D 1970	No ICC or ANSI/EIMA Criteria	Passed ABAA Criteria
Structural Performance	ASTM E 1233 Proc. A*	Minimum 10 positive cycles at 1/240 deflection; No cracking in field, at joints or interface with flashing	Passed
Racking	ASTM E 72*	No cracking in field, at joints or interface with flashing at net deflection of 3.2 mm (1/8 inch)	Passed
Restrained	ICC-ES Procedure*	5 cycles; No cracking in	Passed

VHA-VBA ADDITION

BID ISSUE 06/19/15 EXTERIOR INSULATION AND FINISH SYSTEMS

Environmental		field, at joints or interface with flashing	
Water Penetration	ASTM E 331*	No water penetration beyond the inner-most plane of the wall after 15 minutes at 137 Pa (2.86 psf)	Passed
Weathering UV Exposure	ASTM D 2898 Method B*	210 hours of exposure	Passed
Accelerated Aging	ICC-ES Procedure*	25 cycles of wetting and drying	Passed
Hydrostatic Pressure Test	AATCC 127*	ICC: 549 mm (21.6 in) water column for 5 hours	Passed
Surface Burning Characteristics	ASTM E 84	Flame Spread < 25 Smoke Developed < 450	Passed
<p>* ASTM E 2570 Standard Test Method for Evaluating Water-Resistive Barrier (WRB) Coatings Used Under Exterior Insulation and Finish Systems (EIFS) or EIFS with Drainage, also referred to as AC212 – Acceptance Criteria for Water-Resistive Coatings Used as Water-Resistive Barriers over Exterior Sheathing</p> <p>1. No cracking, checking, rusting, crazing, erosion, blistering, peeling, or delamination when viewed under 5x magnification</p> <p>2. Defined as a Class III vapor retarder per the 2009 IBC and IRC</p>			

b. Durability

TEST	TEST METHOD	CRITERIA	RESULTS
Abrasion Resistance	ASTM D 968	No deleterious effects after 500 liters (528 quarts)	No deleterious effects after 1000 liters(1056 quarts)
Accelerated Weathering	ASTM G 155 Cycle 1*	No deleterious effects after 2000 hours	No deleterious effects after 5000 hours
	ASTM G 154 Cycle 1* (QUV)		No deleterious effects after 5000 hours
Freeze-Thaw	ASTM E 2485 Method A*	No deleterious effects after 60 cycles	Passed - No deleterious effects after 90 cycles
	ASTM C 67 modified	No deleterious effects after 60 cycles	Passed - No deleterious effects after 60 cycles
	ASTM E 2485 Method B*	No deleterious effects after 10 cycles	Passed - No deleterious effects after 10 cycles
Mildew Resistance	ASTM D 3273	No growth during 28 day exposure period	No growth during 60 day exposure period
Water Resistance	ASTM D 2247*	No deleterious effects after 14 days exposure	No deleterious effects after 42 days exposure
Taber Abrasion	ASTM D 4060	N/A	Passed 1000 cycles
Salt Spray Resistance	ASTM B 117*	No deleterious effects after 300 hours exposure	No deleterious effects after 1000 hours exposure
Water Penetration	ASTM E 331*	No water penetration beyond the inner-most plane of the wall after 15 minutes at 137 Pa (2.86 psf)	Passed 15 minutes at 137 Pa (2.86 psf)
Water Vapor Transmission	ASTM E 96 Procedure B*	Vapor permeable	EPS 5 perm-inch
Drainage Efficiency	ASTM E 2273	Minimum Drainage Efficiency of 90%	Passed
<p>* ASTM E 2568 Standard Specification for PB Exterior Insulation and Finish Systems, also referred to as AC235 – Acceptance Criteria for EIFS Clad Drainage Wall Assemblies</p>			

c. Structural

TEST	TEST METHOD	CRITERIA	RESULTS
Tensile Bond	ASTM C 297/E 2134*	Minimum 104 kPa (15 psi) – substrate or insulation failure	Minimum 213.6 kPa (31 psi)
Transverse Wind Load	ASTM E 330*	Withstand positive and negative wind loads as specified by the building code	Minimum 4.3 kPa (90 psf) ¹ 16 inch o.c. framing, ½ in sheathing screw attached at 203 mm (8 inch) o.c.
* ASTM E 2568 Standard Specification for PB Exterior Insulation and Finish Systems. 1. All components remain intact			

d. Impact Resistance: In accordance with ASTM E 2486* (formerly EIMA Standard 101.86):

Reinforcing Mesh/Weight g/m ² (oz/yd ²)	Minimum Tensile Strengths	EIMA Impact Classification	EIMA Impact Range (in-lbs)		Impact Test Results Joules (in-lbs)	
Standard - 146 (4.3)	27 g/cm (150 lbs/in)	Standard	3-6	(25-49)	4	(36)
Standard Plus - 203 (6)	36 g/cm (200 lbs/in).	Medium	6-10	(50-89)	6	(56)
Intermediate - 407 (12)	54 g/cm (300 lbs/in).	High	10-17	(90-150)	12	(108)
Panzer® 15 ² - 509 (15)	71 g/cm (400 lbs/in).	Ultra High	>17	(>150)	18	(162)
Panzer 20 ² - 695 (20.5)	98 g/cm (550 lbs/in).	Ultra High	>17	(>150)	40	(352)
Detail Mesh® Short Rolls - 146	27 g/cm (150 lbs/in).	n/a	n/a	n/a	n/a	n/a
Corner Mesh™ - 244 (7.2)	49 g/cm (274 lbs/in).	n/a	n/a	n/a	n/a	n/a
* ASTM E 2568 Standard Specification for PB Exterior Insulation and Finish Systems. 1. Shall be used in conjunction with Standard Mesh (recommended for areas exposed to high traffic).						

e. Fire performance

TEST	TEST METHOD	CRITERIA	RESULTS
Fire Resistance	ASTM E 119	No effect on the fire resistance of a rated wall assembly	Passed 1 hour
Ignitability	NFPA 268*	No ignition at 12.5 kw/m ² at 20 minutes	Passed
Intermediate Multi-Story Fire Test	NFPA 285* (UBC 26-9)	1. Resist flame propagation over the exterior surface 2. Resist vertical spread of flame within combustible core/component of panel from one story to the next 3. Resist vertical spread of flame over the interior surface from one story to the next 4. Resist lateral spread of flame from the compartment of fire origin to adjacent spaces	Passed

2. The components shall be tested for:

a. Fire

TEST	TEST METHOD	CRITERIA	RESULTS
Surface Burning Characteristics	ASTM E 84*	All components shall have a: Flame Spread ≤ 25 Smoke Developed ≤ 450	Passed
* ASTM E 2568 Standard Specification for PB Exterior Insulation and Finish Systems.			

b. Durability

TEST	TEST METHOD	CRITERIA	RESULTS
Reinforcing Mesh Alkali Resistance of Reinforcing Mesh	ASTM E 2098*	> 21dN/cm (120 pli) retained tensile strength after exposure	Passed
EPS (Physical Properties) Density	ASTM C 303, D 1622	15.2-20.0 kg/m ³ (0.95-1.25 lb/ft ³)	Passed
Thermal Resistance	ASTM C 177, C 518	4.0 @ 4.4 °C (40 °F) 3.6 @ 23.9 °C (75 °F)	Passed Passed
Water Absorption	ASTM C 272	2.5 % max. by volume	Passed
Oxygen Index	ASTM D 2863	24% min. by volume	Passed
Compressive Strength	ASTM D 1621 Proc. A	69 kPa (10 psi) min.	Passed
Flexural Strength	ASTM C 203	172 kPa (25 psi) min.	Passed
Flame Spread	ASTM E 84*	25 max.	Passed
Smoke Developed	ASTM E 84*	450 max.	Passed
* ASTM E 2568 Standard Specification for PB Exterior Insulation and Finish Systems.			

C. Adhesive: Manufacturers standard product including primer as required compatible with sheathing.

D. Insulation:

1. Thermal Resistance: Thermal resistance (R-value), as indicated, measured by ASTM C177.
2. Insulating Material: ASTM C578, as recommended by EIFS manufacturer and treated to be compatible with EIFS components. Age insulation a minimum of 6 weeks prior to installation.
3. Provide Type I Molded Expanded Polystyrene insulation board for Type PB systems, in sizes as required except no larger than 600 mm X 1200 mm (24 X 48 inches) boards, and not more than 100 mm (4 inches) in thickness.

E. Create a means of drainage between the insulation board and glass mat gypsum sheathing.

F. All penetrations and terminations shall be flashed.

G. Accessories: Conform to the recommendations of the EIFS manufacturer, including trim, edging, anchors, expansion joints, and other items required for proper installation of the EIFS.

H. Reinforcing Fabric: Balanced, open weave, glass fiber fabric made from twisted multi-end strands specifically treated for compatibility with the other materials of the system. Minimum weight 4.3 oz/sq. yd.

I. Base Coat: For PB system, manufacturer's standard product. Minimum thickness of 1-1/2 times reinforcing fabric thickness but not less than 2.4 mm (3/32 inches) wet thickness.

- J. Finish Coat: For PB system, manufacturer's standard product. Minimum thickness 1.6 mm (1/16 inch), complying with Performance Requirements.
- K. Sealant: ASTM C 920; material having a minimum joint movement of 50% with 100% recovery. Type, grade and use shall be as recommended by the sealant manufacturer. When required, primer, bond breaker and backer rods shall be non-staining as recommended by the sealant manufacturer. Do not use absorptive materials as backer rods.

PART 3 EXECUTION

3.1 INSPECTION

Examine substrate, opening supports and conditions under which this work is to be performed. Notify COR in writing of conditions detrimental to the proper completion of this work. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 CONTROL JOINTS

- A. See drawings for location of building control joints and surface control joints.
- B. Exterior Insulation and Finish System. Install at 15 meters (50 feet) maximum in both directions and at building expansion joints, floor lines and where EIFS intersects other materials per manufacturer's recommendations and as indicated on Drawings.

3.3 SEALANTS:

- A. Apply according to manufacturer's recommendations and the following:
- B. Exterior Insulation and Finish System: Apply sealant per EIFS manufacturer's recommendation. Do not seal locations intended for water drainage.

3.4 ACCESSORIES:

Install according to manufacturer's recommendation.

3.5 FINISH:

A. EXTERIOR INSULATION AND FINISH SYSTEM:

- 1. Insulation Board: Place horizontally from level base line. Stagger vertical joints and interlock at corners. Butt joints tightly. Provide flush surfaces at joints. Offset insulation board joints from joints in sheathing by at least 200 mm (8 inches). Do not align joints with corners of doors, windows and other openings. Do not leave insulation board exposed longer than recommended by insulation manufacturer.
- 2. Adhesive: Apply directly to entire back surface of the insulation board as recommended by the system manufacturer and immediately

- apply to substrate. Apply firm pressure over entire board to ensure uniform contact and level surface. Allow adhesive to cure for a minimum of 24 hours before sanding.
3. Sanding: Sand entire surface of insulation before application of base coat to improve bonding of basecoat, level high joints and remove dirt and weathering damage. Do not pre-fill low areas with basecoat.
 4. Base Coat and Reinforcing Fabric: Trowel apply to the insulation a uniform thickness of base coat as recommended by the system manufacturer but not less than 1-1/2 times the reinforcing fabric thickness with a minimum of 2.4 mm (3/32 inch). Install reinforcing fabric in accordance with manufacturer's instructions. Provide diagonal reinforcement at opening corners, backwrapping, and any other reinforcement recommended by EIFS manufacturer. The fabric shall not be visible beneath the surface of the basecoat after installation. Cure the basecoat for a minimum of 24 hours before application of the finish coat.
 5. Finish: Inspect basecoat for damage or defects and repair prior to application of finish coat. Trowel apply finish coat according to manufacturer's recommendations but a minimum of 1.6 mm (1/16 inch). Texture finish as required. Provide finish surfaces that are plumb and plane with no greater deviation than 1:500 (1/4 inch in 10 feet).

3.6 CLEAN UP:

Upon completion, remove all scaffolding, equipment, materials and debris from site. Remove all temporary protection installed to facilitate installation of system.

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SECTION 07 27 26
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies fluid-applied vapor-permeable membrane air barrier material and accessories used for exterior above grade wall assembly air barriers.

1.2 RELATED WORK

- A. General quality assurance and quality control requirements: Section 01 45 29 TESTING LABORATORY SERVICES.
- B. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- C. Commissioning of building envelope components: Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Division 08 exterior openings sections for opening transitions providing airtight seal between membrane air barrier and aluminum-framed entrances and storefronts and glazed aluminum curtain walls.
- F. Wall sheathings serving as substrate for membrane air barriers: Section 09 29 00 GYPSUM BOARD.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
 - 1. Air Barrier Association of America (ABAA):Quality Assurance Program
 - 2. American Society of Testing and Materials (ASTM):
 - C920-10.....Standard Specification for Elastomeric Joint Sealants
 - C1193-09.....Standard Guide for Use of Joint Sealants
 - D412-06.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension
 - D2369-10.....Standard Test Method for Volatile Content of Coatings
 - E96/E96M-05.....Standard Test Methods for Water Vapor Transmission of Materials

- E162-09.....Standard Test Method for Surface Flammability
of Materials Using a Radiant Heat Energy Source
- E783-02.....Standard Test Method for Field Measurement of
Air Leakage Through Installed Exterior Windows
and Doors
- E1186-03(2009).....Standard Practices for Air Leakage Site
Detection in Building Envelopes and Air Barrier
Systems
- E2178-03.....Standard Test Method for Air Permeance of
Building Materials
- E2357-05.....Standard Test Method for Determining Air
Leakage of Air Barrier Assemblies
3. U.S. Environmental Protection Agency (EPA)
40 CFR 59, Subpart D..National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
4. SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD):
1168-89(2003).....Adhesive and Sealant Applications

1.4 PERFORMANCE REQUIREMENTS

- A. General: Membrane air barrier shall be capable of performing as a continuous vapor- permeable air barrier and as a moisture drainage plane transitioned to adjacent flashings and discharging water to the building exterior. Membrane air barriers shall accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.
- B. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s x sq. m of surface area at 75 Pa (0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft.) per ASTM E 2357.
- C. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES
- D. Material Compatibility: Provide membrane air barrier materials that are compatible with one another and with adjacent materials under conditions of service and application required, as demonstrated by membrane air barrier manufacturer based on testing and field experience.

1.5 QUALIFICATIONS:

- A. Approvals: Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:
- B. Manufacturer Qualifications: Manufacturer regularly and presently manufactures fluid-applied membrane air barrier material meeting section requirements as one of its principal products.
 - 1. Manufacturer's product submitted has been in satisfactory and efficient operation on five similar installations for at least five years.
 - a. Submit list of installations, include name and location of project and name of owner.
 - 2. Accreditation: Manufacturer is accredited by the Air Barrier Association of America.
- C. Installer Qualifications: Installer has technical qualifications, experience, certifications, trained personnel, membrane air barrier manufacturer's approval, and facilities to install specified items.
 - 1. Accreditation: Installer shall be accredited by the Air Barrier Association of America (ABAA) and whose installers are certified in accordance with the site Quality Assurance Program used by ABAA.
 - 2. Installer's applicators shall be trained and certified by manufacturer of air barrier system.
 - 3. Installer's full time on-site field supervisor shall have completed three projects of similar scope within last year, be able to communicate verbally with Contractor, Architect, testing agency, and employees.
 - a. Certification: Installer's supervisor shall hold Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to COR.
 - b. Accreditation: Installer's supervisor shall be Accredited Installer by the ABAA.
- D. Testing Agency Qualifications: Testing laboratory accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.
 - 1. Testing agencies personnel shall be experienced in the installation of specified air barrier system and qualified to perform observation and inspection specified in Field Quality Control Article to

determine Installer's compliance with the requirements of this Project.

2. Accreditation: Contractor's testing agency performing Field Quality Control testing and inspection shall also be certified by ABAA to perform ABAA Quality Assurance Program installer audits.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Fluid-applied membrane air barrier.
 2. Primer.
 3. Mastic.
 4. Counterflashing strip.
 5. Modified bituminous strip.
 6. Sprayed polyurethane foam sealant.
 7. Opening transition assembly.
 8. Joint sealant.
 9. Printed installation instructions for conditions specified.
- C. Certificates:
 1. Indicating membrane air barrier manufacturer's qualifications as specified.
 2. Indicating approval of installer by membrane air barrier manufacturer.
 3. Indicating qualifications of installer and installer's personnel.
 4. Indicating air barrier manufacturer's determination that proposed materials are chemically and adhesively compatible with adjacent materials.
 5. Indicating products meet project limitations on VOC content.
- D. Inspection Reports: Daily reports of testing agency and reports of testing and inspection agency. Include weather conditions, description of work performed, tests performed, defective work observed, and corrective actions taken to correct defective work.

1.7 COORDINATION:

- A. Coordinate installation of work of this Section with adjacent and related work to ensure provision of continuous, unbroken, durable air barrier system.

- B. Installation Audit: Incorporate audit requirements of ABAA QAP. Coordinate and cooperate with ABAA auditors. Ensure air barrier assembly remains exposed to facilitate inspection, testing, and correction activities.

1.8 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to job in manufacturer's original unopened containers.
- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.9 ENVIRONMENTAL REQUIREMENTS:

Ambient Surface and Material Conditions: Not less than 4 degrees C (40 degrees F), during application of waterproofing, visibly dry, and complying with manufacturer's written instructions.

1.10 WARRANTY:

Warrant membrane air barrier installation against air and moisture leaks subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Source Limitations: Obtain membrane air barrier materials and accessories from single manufacturer.
- B. VOC Content: Maximum 250 g/L per 40 CFR 59, Subpart D (EPA Method 24).

2.2 MEMBRANE AIR BARRIER:

- A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier: Elastomeric, modified bituminous or synthetic polymer membrane, meeting the following:
1. Air Permeance, ASTM E 2178: 0.02 L/s x sq. m of surface area at 75-Pa (0.004 cfm/sq. ft of surface area at 1.57-lbf/sq. ft.) pressure difference.
 2. Vapor Permeance, ASTM E 96/E96M: Minimum 580 ng/Pa x s x sq. m (10 perms).
 3. Elongation, Ultimate, ASTM D 412, Die C: 200 percent, minimum.
 4. Combustion Characteristics: Flame spread, not greater than 25; smoke developed, not greater than 450, ASTM E 84.
 5. Thickness of Membrane Air Barrier: Not less than 1.0 mm (40 mils), applied in single continuous coat.

2.3 ACCESSORY MATERIALS:

- A. Primer: Liquid waterborne primer meeting VOC requirements, recommended for substrate by membrane air barrier manufacturer.
- B. Counterflashing Sheet: Modified bituminous, 1.0-mm- (40-mil- thick self-adhering composite sheet consisting of 0.9 mm (36 mils) of rubberized asphalt laminated to polyethylene film.
- C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.
- D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24- to 32-kg.cu. m (1.5- to 2.0-lb/cu. ft) density, with flame-spread index of 25 or less per ASTM E 162.
- E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.
- F. Joint Sealant: ASTM C 920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Surface Condition: Before applying membrane air barrier materials, ensure substrates are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
- B. Verify concrete surfaces have cured for time period recommended by membrane air barrier manufacturer, free from release agents, concrete curing agents, and other contaminants.
- C. Verify masonry joints are flush and filled with mortar.

3.2 INTERFACE WITH OTHER WORK

- A. Commencement of Work: Commence work once membrane air barrier substrates are adequately protected from weather and will remain protected during remainder of construction.
- B. Sequencing of Work: Coordinate sequencing of work with work of other sections that form portions of building envelope air barrier to ensure that flashings and transition materials can be properly installed.
- C. Subsequent Work: Coordinate work with work of other sections installed subsequent to membrane air barrier to ensure complete inspection of

installed membrane air barrier and sealing of membrane air barrier penetrations necessitated by subsequent work.

3.3 AIR BARRIER INSTALLATION

- A. General: Prepare substrates and install and apply air barrier components in accordance with air barrier manufacturer's written instructions consistent with manufacturer's qualifying tested assemblies.
- 1. Compliance: Prepare substrates and install and apply air barrier components in accordance with requirements of ABAA QAP.

3.4 PREPARATION

- A. Prepare and treat substrate in accordance with membrane air barrier manufacturer's written instructions.
- B. Mask adjacent finished surfaces.
- C. Remove contaminants and film-forming coatings from concrete.
- D. Remove projections and excess materials and fill voids with substrate patching material.
- E. Prepare and treat joints and cracks in substrate per ASTM C 1193 and membrane air barrier manufacturer's written instructions.
- F. Apply primer to substrates.

3.5 APPLICATION OF TRANSITION STRIPS

- A. Install transition strips and accessory materials according to membrane air barrier manufacturer's written instructions.
- B. Connect and seal membrane air barrier material to adjacent components of building air barrier system, including, but not limited to, roofing system air barrier, exterior glazing and window systems, curtain wall systems, door framing, and other openings.
- C. Flexible Opening Transition: Prime concealed perimeter frame surfaces of windows, storefronts, curtain walls, louvers, and doors. Apply flexible opening transition so that a minimum of 75 mm (3 inches) over coverage is achieved over each substrate.
 - 1. Fill gaps at perimeter of openings with foam sealant.
- D. Penetrations: Fill gaps at perimeter of penetrations with foam sealant. Seal transition strips around penetrating objects with termination mastic.
- E. Flashings: Seal top of through-wall flashings to membrane air barrier with continuous transitions strip of type recommended by membrane air barrier manufacturer for type of flashing.

3.6 FLUID AIR-BARRIER MEMBRANE INSTALLATION

- A. Apply fluid membrane air barrier material in full contact with substrate to produce a continuous seal with transition strips according to membrane air barrier manufacturers written instructions.
 - 1. Apply fluid membrane in thickness recommended by manufacturer, but not less than thickness specified in this section.
- B. Leave membrane air barrier exposed until tested and inspected by Owner's testing agency and approved by COR.
- C. Correct deficient applications not passing tests and inspections, make necessary repairs, and retest as required to demonstrate compliance with requirements.

3.7 TESTING:

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections, including documenting of membrane air barrier prior to concealment.
 - 1. Inspections: Air-barrier materials, accessories, and installation are subject to inspection for compliance with requirements, including the following:
 - 2. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
 - 3. Continuous structural support of air-barrier system has been provided.
 - 4. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
 - 5. Site conditions for application temperature and dryness of substrates have been maintained.
 - 6. Maximum exposure time of materials to UV deterioration has not been exceeded.
 - 7. Surfaces have been primed, if applicable.
 - 8. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.
 - 9. Termination mastic has been applied on cut edges.
 - 10. Strips and transition strips have been firmly adhered to substrate.
 - 11. Compatible materials have been used.
 - 12. Transitions at changes in direction and structural support at gaps have been provided.

13. Connections between assemblies (air-barrier and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
 14. All penetrations have been sealed.
 15. Inspections and testing shall be carried out at the following rate:
 - a. Up to 10,000 square feet (930 square meters) - one inspection
 - b. 10,001 - 35,000 square feet (931 - 3,250 square meters) - two inspections
 - c. 35,001 - 75,000 square feet (3,251 - 6,970 square meters) - three inspections
 - d. 75,001 - 125,000 square feet (6,971 - 11,610 square meters) - four inspections
 - e. 125,001 - 200,000 square feet (11,611 - 18,580 square meters) - five inspections
 - f. Over 200,00 square feet (18,580 square meters) - six inspections.
 16. Forward written inspection reports to the COR within 5 working days of the inspection and test being performed.
 17. If the inspections reveal any defects, promptly remove and replace defective work at no additional cost to the Owner.
- B. Inspections shall include:
1. Compatibility of materials within membrane air barrier system and with adjacent materials.
 2. Suitability of substrate and support for membrane air barrier materials.
 3. Suitability of conditions under which membrane air barrier will be applied.
 4. Adequacy of substrate priming.
 5. Proper application and joint and edge treatment of transition strips, flexible opening transitions, and accessory materials.
 6. Continuity and gap-free installation of membrane air barrier, transition strips, and accessory materials.
- C. Audit: Provide installer audit by ABAA. Coordinate scheduling of work and associated audit inspections. Cooperate with ABAA's testing agency. Allow access to work areas and staging. Notify ABAA in writing of schedule for Work of this Section to allow sufficient time for testing and inspection. Do not cover Work of this Section until testing and inspection is accepted. Arrange and pay for site inspections by ABAA to

verify conformance with the manufacturer's instructions, the site Quality Assurance Program used by ABAA, and this section of the project specification.

3.8 CLEANING AND PROTECTION

- A. Clean spills, stains, and overspray resulting application utilizing cleaning agents recommended by manufacturers of affected construction. Remove masking materials.
- B. Protect membrane air barrier from damage from subsequent work. Protect membrane materials from exposure to UV light in excess of that acceptable to membrane air barrier manufacturer; replace overexposed materials and retest.

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SECTION 07 40 00
ROOFING AND SIDING PANELS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies composite metal wall panels and metal wall panels as shown.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Sealant: Section 07 92 00, JOINT SEALANTS.
- C. Section 08 44 13; GLAZED ALUMINUM CURTAINWALLS.
- D. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 MANUFACTURER'S QUALIFICATIONS

- A. Metal wall panels and Composite metal wall panels shall be products of a manufacturer regularly engaged in the fabrication of composite metal wall panels of the type and design shown and specified.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Metal panel, 150 mm (six inch) square, showing finish, each color and texture.
- C. Shop Drawings: Wall panels, showing details of construction and installation. Collateral steel framing U value thickness and kind of material, closures, flashing, fastenings and related components and accessories.
- D. Manufacturer's Literature and Data: Wall panels and composite metal panels.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A653/A653M-10..... Steel Sheet, Zinc-Coated (Galvanized), or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - B209/209M-07..... Aluminum and Aluminum Alloy Sheet and Plate

PART 2 - PRODUCTS

2.1 ALUMINUM PLATE AND SHEET - ALUMINUM COMPOSITE METAL (ACM-1)

- A. ASTM B209/209M

VHA-VBA ADDITION

BID ISSUE 06/19/15

ROOFING AND SIDING PANELS

07 40 00 - 1

2.2 SHEET STEEL (WP-1)

A. Galvanized: ASTM A653, structural steel.

2.3 FASTENERS

A. Fasteners for aluminum panels shall be aluminum or stainless steel.
Fasteners of size, type and holding strength as recommended by
manufacturer.

B. Fasteners for steel shall be galvanized or cadmium plated steel.

2.4 FABRICATION

A. Composite metal panel exterior face sheet of 4 mm thick aluminum of
indicated configuration and pattern.

B. Uninsulated wall panel shall be 22 gage galvanized steel, flat profile;
G-90.

2.5 FINISH

A. For composite wall panels, the finishes shall be as follows for
aluminum face sheets:

1. AA-R1X finish Fluoropolymer enamel finish; a polyvinylidene fluoride
resin finish coat of 0.8 mil minimum dry film thickness on one side
unless otherwise indicated.

B. Finish numbers for aluminum specified herein are in accordance with The
Aluminum Association's Designation System. Each aluminum finish number
preceded by letters AA identifies it as an Aluminum Association
designation.

C. Aluminum alloy used for color coating shall be as required to produce
specified color. Color shall be as specified in Section 09 06 00,
SCHEDULE FOR FINISHES. Color for sheet aluminum shall not deviate more
than the colors of extrusion samples.

D. For steel wall panel, finish shall be as follows:

1. Fluoropolymer coating, 70% PVDF.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install panels in accordance with the manufacturer's approved
erection instructions and diagrams, except as specified otherwise.

B. Wall Panels: Flash and seal walls at the base, at the top, around
windows, door frames, framed louvers, and other similar openings.
Install closure strips, flashings, and sealing material in an approved
manner that will assure complete weather tightness.

C. Flashing: All flashing and related closures and accessories in
connection with the preformed metal panels shall be provided as

indicated and as necessary to provide a watertight installation. Details of installation, which are not indicated, shall be in accordance with the panel manufacturer's printed instruction and details, or the approved shop drawings. Installation shall allow for expansion and contraction of flashing.

- D. Fasteners: Fastener spacings shall be in accordance with the manufacturer's recommendations, and as necessary to withstand the design loads indicated. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels.

3.2 ISOLATION OF ALUMINUM

- A. Isolate aluminum in contact with or fastened to dissimilar metals other than stainless steel, white bronze, or other metal compatible with aluminum by one of the following:
1. Painting the dissimilar metal with a prime coat of Zinc-Molybdate followed by two coats of aluminum paint.
 2. Placing a non-abrasive tape or gasket between the aluminum and the dissimilar metal.
- B. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of alkali-resistant bituminous paint.
- C. Paint aluminum in contact with wood or other absorptive materials, that may become repeatedly wet, with two coats of bituminous paint, or two coats of aluminum paint. Seal joints with caulking material.

3.3 PROTECTION AND CLEANING

- A. Protect panels and other components from damage during and after erection, and until project is accepted by the Government.
- B. After completion of work, all exposed finished surfaces of panels shall be cleaned of soil, discoloration and disfiguration. Touch-up abraded surfaces of panels.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered and mechanically fastened, where indicated, to roof deck.

1.2 RELATED WORK

- A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.
- B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 QUALITY ASSURANCE

- A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
- B. Pre-Roofing Meeting:
 - 1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR,
 - 2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
 - 3. Inspect roof deck at this time to:
 - a. Verify that work of other trades which penetrates roof deck is completed.
 - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
 - c. Examine samples and installation instructions of manufacturer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Applicators approval certification by manufacturer.
- C. Shop Drawings:

1. Sheet membrane layout.
 2. Fastener pattern, layout, and spacing requirements.
 3. Termination details.
- D. Manufacturers installation instructions revised for project.
- E. Samples:
1. Sheet membrane: One 150 mm (6 inch) square piece.
 2. Sheet flashing: One 150 mm (6 inch) square piece.
 3. Fasteners: Two, each type.
 4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - D2240-05(R2010).....Rubber Property - Durometer Hardness
 - D3884-09.....Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)
 - D4637-10.....EPDM Sheet Used in Single-Ply Roof Membrane
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
 - E96-10.....Water Vapor Transmission of Materials
 - E108-10.....Fire Tests of Roof Coverings
 - G21-09.....Resistance of Synthetic Polymeric Materials to Fungi
- C. National Roofing Contractors Association (NRCA):
- Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.
- D. Underwriters Laboratories, Inc (UL):
- Annual Issue.....Building Materials Directory
 - Annual Issue.....Fire Resistance Directory

E. Warnock Hersey (WH):

Annual Issue.....Certification Listings

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

A. Conform to ASTM D4637, Type I, Grade 1, white color.

B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:

1. Use 1.14 mm (0.045-inch) thick sheet for adhered system.
2. Use 1.5 mm (0.060-inch) thick sheet for mechanically anchored system.

D. Pipe Boots:

1. Molded EPDM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

- A. Conform to ASTM D4637, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.
- B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
- C. Minimum thickness 1.5 mm (0.060-inch).

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

- A. Sheet roofing manufacturers specified products.
- B. Splice Adhesive: For roofing and flashing sheet.
- C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
- D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
- E. Fastener Sealer: One part elastomeric adhesive sealant.
- F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- H. Asphalt Roof Cement: ASTM D4586.

2.4 FASTENERS

- A. Fasteners and plates as required by sheet roofing manufacturer:
 - a. Coated against corrosion.
- B. Pipe Compression Clamp or Drawband:
 - 1. Stainless steel or cadmium plated steel drawband.
 - 2. Worm drive clamp device.
- C. Surface mounted base flashing clamp strip:
 - 1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
 - 2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
 - 3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
 - 4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

2.5 WALKWAY PADS

- A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturers standard size with rounded corners.
- B. Approximately 13 mm (1/2 inch) thick.
- C. Ultraviolet light stabilized.

PART 3 - EXECUTION

3.1 GENERAL

- A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
 - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
 - 2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
 - 3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.

- B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped.
- C. Dry out surfaces, including the flutes of metal deck, that become wet from any cause during progress of the work before roofing work is resumed.
- D. Apply materials only to dry substrates.
- E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
 - 1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
 - 2. Do not apply materials when the temperature is below 4°C (40 degrees F).
- F. Temporary Protection:
 - 1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
 - 2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
 - 3. Do not leave insulation surfaces or edges exposed.
 - 4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
 - 5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
 - 6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.
 - a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
 - b. Remove temporary polyethylene film or building paper.
 - 7. Remove and discard sandbags contaminated with bituminous products.

8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

3.2 PREPARATION

- A. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.

3.3 INSTALLATION OF ROOFING AND FLASHING

- A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.
- B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.
- D. Position the membrane so it is free of buckles and wrinkles.
- E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:
 1. Allow 30 minutes for relaxing before proceeding.
 2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.
 3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637.
 4. Check seams to ensure continuous adhesion and correct defects.
 5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.
 6. Finish seams as the membrane is being installed (same day).
 7. Anchor perimeter to deck or wall as specified.
- F. Membrane Perimeter Anchorage:
 1. Install securement with fasteners at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated in accordance with membrane manufacturer's instructions on top of roof membrane to wall or deck.

2. Mechanically fastened as follows:

- a. Top of mechanical fastener set flush with top surface of the nailing strip or stress plate.
- b. Space mechanical fasteners a maximum 300 mm (12 inches) on center.
- c. Start 25 mm (1 inch) from the end of the nailing strip when used.
- d. When strip is cut round edge and corners before installing.
- e. Set fasteners in lap sealant and cover fastener head with fastener sealer including batten strip or stress plate.
- f. Stop fastening strip where the use of the nailing strip interferes with the flow of the surface water, separate by a 150 mm (6 inch) space, then start again.
- g. After mechanically fastening cover and seal with a 225 mm (9 inch) wide strip of flashing sheet. Use splice adhesive on all laps and finish edge with sealant as specified.
- h. At fascia-cants turn the membrane down over the front edge of the blocking, cant, or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; with fasteners spaced not over 150 mm (6 inches) on centers.
- i. At parapet walls intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA manual (Fifth Edition)

G. Adhered System:

1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

H. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

I. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:

- a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow the roof cement to come in contact with the EPDM roof membrane.
 - c. Adhere the EPDM roof membrane to the metal flashing with the membrane manufacturer's recommended bonding adhesive.
2. Turn down the metal drain flashing and EPDM roof membrane into the drain body and install clamping ring and stainer.

J. Installing EPDM Base Flashing and Pipe Flashing:

1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
 - a. Adhere flashing to pipe, wall or curb with bonding adhesive.
 - b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
 - c. Lap ends not less than 100 mm (4 inches).
 - d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

K. Installing Building Expansion Joints:

1. Install base flashing on curbs as specified.
2. Coordinate installation with metal expansion joint cover or roof expansion joint system.

L. Repairs to membrane and flashings:

1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.4 WALKWAY PADS

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.

C. Allow not less than 1 inch break between pads and 2 inch maximum break.

3.6 FIELD QUALITY CONTROL

- A. Examine and probe seams in the membrane and flashing in the presence of the COR and Membrane Manufacturer's Inspector.
- B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.
- C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the COR.
 - 1. Cut one sample for every 450 m (1500 linear feet) of seams.
 - 2. Cut the samples perpendicular to the longitudinal direction of the seams.
 - 3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples will be cause for rejection of the work.
- D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.
- E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

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SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall flashing is specified in this section.

1.2 RELATED WORK

- A. Manufactured copings: Section 07 72 00 ROOF ACCESSORIES.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. ASTM International (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B32-08.....Solder Metal
 - B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-12.....Copper Sheet and Strip for Building Construction

- D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
- E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.
- F. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- G. Federal Specification (Fed. Spec):
A-A-1925A.....Shield, Expansion; (Nail Anchors)
- H. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Design Standard: Fabricate and install copings tested per
ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Flexible thru-wall flashing
 3. Metal thru-wall flashing
- D. Certificates: Indicating compliance with specified finishing
requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Non-Asphaltic Coated Copper: Minimum copper ASTM B370, weight not less
than 7 oz/sf. Copper sheets may be bonded between two layers of
coarsely woven glass-fiber cloth.

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Bituminous Paint: ASTM D1187, Type I.
- C. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and stainless steel for stainless steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- D. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Stainless steel: 0.25 mm (0.010 inch) thick.
- C. Exposed Locations:
 - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.

- c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
- 3. Flat and lap joints shall be made in direction of flow.
- 4. Edges of non-asphaltic coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
- 5. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- E. Drips:
 - 1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
 - 2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 - 1. Stainless Steel: Finish No. 2B or 2D.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
1. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 2. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels.
1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use stainless steel.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
1. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 mm (0.024 inch) stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- B. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- C. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

D. Pipe Flashing: (Other than engine exhaust or flue stack)

1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Stainless steel, unless specified otherwise.

B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
3. Manufactured assemblies may be used.
4. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
5. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Surface Mounted Counterflashing; one piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.

2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.

E. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- F. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.14 REGLETS

- A. Fabricate reglets as shown on Drawings.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
7. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
8. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
9. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
10. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
11. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

12. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
13. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
15. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.

10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Floors (except where shelf angles occur):
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- C. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- D. Flashing at Veneer Walls:
 1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- E. Lintel Flashing when not part of shelf angle flashing:
 1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.

2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

F. Window Sill Flashing:

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

G. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 BASE FLASHING

- A. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- B. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).

3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Where vented edge occur install so lower edge of counterflashing is against base flashing.

D. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

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SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies copings and expansion joints.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES
- C. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY CONTROL

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
 - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal

- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Asphalt Coating: ASTM D 1187, Type I, quick setting.

2.2 ROOM EXPANSION JOINTS

- A. Provide expansion joints as recommended by roofing membrane manufacturer for applications shown on drawings.
- B. Refer to Drawings for deck-to-deck and wall-to-deck details.

2.3 COPINGS

- A. Fabricate of aluminum not less than 0.040.
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- F. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- G. Finish: Fluorocarbon.

2.3 FINISH

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof accessories where shown.

- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Comply with Section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- E. Aluminum Coping:
 - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 - 2. When snap-on system is used ensure front and back edges are locked in place.
- F. Expansion Joints:
 - 1. Install in accordance with manufacturer's written instruction and approved shop drawings.

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; ensuring maximum allowance for building movement.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of UL or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

UL or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E84-10.....Surface Burning Characteristics of Building Materials
 - E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
 - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 1479-10.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
 - Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.

4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- E. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- F. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.

4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
 3. Notify COR seven days in advance of dates and times when test joints will be erected.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 1. Caulking compound
 2. Primers
 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
 4. Manufacturer's test reports.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.

- C717-10.....Standard Terminology of Building Seals and Sealants.
- C834-10.....Latex Sealants.
- C919-08.....Use of Sealants in Acoustical Applications.
- C920-10.....Elastomeric Joint Sealants.
- C1193-09.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
- E84-09.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. S-1:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 20-40
- B. S-2:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade P.
 - 5. Shore A hardness of 25-40.
- C. S-3:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type S.
 - 3. Class 25, joint movement range of plus or minus 50 percent.
 - 4. Grade NS.
 - 5. Shore A hardness of 15-25.
 - 6. Minimum elongation of 700 percent.
- D. S-4:
 - 1. ASTM C920 polyurethane or polysulfide.
 - 2. Type S.

3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

F. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

G. S-8:

1. ASTM C920, silicone, acetoxo cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of field brick.

- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.

6. Fill joints solidly with compound and finish compound smooth.
 7. Tool joints to concave surface unless shown or specified otherwise.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 - 3. Whether sealants filled joint cavities and are free from voids.
 - 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
 - 1. Metal to Metal: Type S-1, S-2
 - 2. Metal to Masonry: Type S-1
 - 3. Masonry to Masonry: Type S-1

4. Threshold Setting Bed: Type S-1, S-3, S-4
5. Masonry Expansion and Control Joints: Type S-6
- B. Metal Reglets and Flashings:
 1. Flashings to Wall: Type S-6
 2. Metal to Metal: Type S-6
- C. Sanitary Joints:
 1. Walls to Plumbing Fixtures: Type S-9
 2. Counter Tops to Walls: Type S-9
 3. Pipe Penetrations: Type S-9
- D. High Temperature Joints over 204 degrees C (400 degrees F):
 1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- E. Interior Caulking:
 1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
 2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
 3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
 4. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
 5. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
 6. Concealed Acoustic Sealant Types S-4, C-1 and C-2.

- - - E N D - - -

SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies floor, wall and ceiling and building expansion joint assemblies.
- B. Types of assemblies:
 - 1. Elastomeric Joint Covers
 - 2. Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

- A. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESSORIES.
- B. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: Section 09 06 00, SCHEDULE FOR FINISHES

1.3 QUALITY ASSURANCE

- A. Project Conditions:
 - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
 - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

1.4 DELIVERY STORAGE AND HANDLING

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Submit copies of manufacturer's current literature and data for each item specified.
 - 2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.

C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.

D. Shop Drawings:

1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
2. Include description of materials and finishes and installation instructions.

E. Samples:

1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
2. Samples of each type and color of flexible seal used in work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- A36/A36M-08.....Structural Steel
- A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
- A283/A283M-07.....Low and Intermediate Tensile Strength Carbon
Steel Plates
- A786/A786M-05(R2009)....Rolled Steel Floor Plates
- B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar
- B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar
- B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)
- B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded
Shapes
- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants

- D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D2287-96 (R2010).....Non-rigid Vinyl Chloride Polymer and Copolymer
Molding and Extrusion Compounds
- E119-10.....Fire Tests of Building Construction and
Materials
- E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
 - TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):
 - 251-06.....Tests of Fire Endurance of Building
Construction and Materials
- F. Underwriters Laboratories Inc. (UL):
 - 263-11.....Fire Tests of Building Construction and
Materials

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36.
- C. Steel Plate: ASTM A283, Grade C.
- D. Aluminum:
 - 1. Extruded: ASTM B221, alloy 6063-T5.
 - 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- E. Elastomeric Sealant:
 - 1. ASTM C920, polyurethane.
 - 2. Type.
 - 3. Class 25.
 - 4. Grade P or NS.
 - 5. Shore A hardness 25, unless specified otherwise.
- F. Thermoplastic Rubber:
 - 1. ASTM C864.
 - 2. Dense Neoprene or other material standard with expansion joint
manufacturers having the same physical properties.
- G. Fire Barrier:
 - 1. Designed for indicated or required dynamic structural movement
without material degradation or fatigue.

2. Tested in maximum joint width condition as a component of an expansion joint cover assembly in accordance with UL 263 NFPA 251, or ASTM E119 and E814, including hose steam test at full-rated period.

H. Zinc-Molybdate Primer: Fed. Spec. TT-P-645.

I. Accessories:

1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
2. Compatible with materials in contact.

2.2 FABRICATION

A. General:

1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies, unless shown otherwise.
2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
4. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
6. Fire Performance Characteristics:
 - a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
 - b. Fire rating: Not less than rating of adjacent floor or wall construction.
7. Fire Barrier Systems:

- a. Material to carry label of approved independent testing laboratory, and be subject to follow-up system for quality assurance.
- b. Include thermal insulation where necessary, in accordance with above tests, with factory cut miters and transitions.
- c. For joint widths up to and including 150 mm (six inches), supply barrier in lengths up to 15000 mm (50 feet) to eliminate field splicing.
- d. For joint widths of seven inches and wider, supply barrier 3000 mm (10-foot) modules with overlapping ends for field splicing.
- e. For joints within enclosed spaces such as chase walls, include 1 mm (0.032-inch) thick galvanized steel cover where conventional expansion joint cover is not used.
8. Seal Strip factory - formed and bonded to metal frames and anchor members.
9. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.
- B. Interior Wall Joint Cover Assemblies:
 1. Surface Mounted Metal Cover Plates:
 - a. Concealed frame for fastening to wall on one sides of joint.
 - b. Extend cover to lap each side of joint and to permit free movement on one side.
 - c. Provide concealed attachment of cover t frame cover in close contact with adjacent finish wall surfaces.
 - d. Use angle cover plates at intersection of walls.
 - e. Use smooth surface cover plates matching floor plates.
 - f. Use expansion fire inserts in fire rated walls, rated same as hour rating of wall.
- C. Exterior Wall Joint Assemblies:
 1. Variable movement with seal designed to prevent water and air infiltration.
 2. Use vinyl seal strip as secondary seal behind primary seal.
 3. Cover Plate Assemblies:
 - a. Surface mounted cover plate.
 - b. Concealed frame for fastening to wall on one side of joint.
 - c. Extend cover to lap each side of joint and to permit free movement on one side.

- d. Provide concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
- e. Use angle cover plate of intersection of walls.
- 4. Extruded thermoplastic rubber joint assemblies.
 - a. Aluminum frames both sides of joint.
 - 1) Designed to receive flexible rubber primary seal on exposed face after installation of frame.
 - 2) Designed to receive continuous secondary vinyl sheet seal.
 - 3) Anchor spaced at ends and not over 600 mm (24-inches).
 - b. Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
 - 1) Flush mounted seal minimum 3 mm (0.125-inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width.
 - 2) Recessed front face seal minimum 3 mm (0.125-inch) thick with no movement grooves, designed for plus or minus 50 percent movement of joint width.
 - c. Provide factory heat welded transitions where directional changes occur to ensure a watertight system.
 - d. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12-inches) and wider.
- D. Ceiling and Soffit Assemblies:
 - 1. Variable movement vinyl insert in metal frame on both sides of joint.
 - 2. Designed for flush mounting with no exposed fasteners.
 - 3. Vinyl insert locked into metal frame.
 - 4. Vinyl and metal finish as specified in section 09 06 00, SCHEDULE FOR FINISHES.
 - 5. Vinyl insert semi rigid either flush face or accordion shape as showed to span joint width without sagging.

2.3 METAL FINISHES

A. General:

- 1. Apply finishes in factory after products are fabricated.
- 2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
 - a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.
 2. Factory-Primed Concealed Surface: NAAMM AMP 505 Protect concealed aluminum surfaces that will be in contact with plaster, concrete or masonry surfaces when installed by applying a shop coat of zinc-molybdate primer to contact surfaces. Provide minimum dry film thickness of 2.0 mils.
- C. Stainless Steel: NAAMM AMP 503, finish No. 2B.
- D. Carbon Steel: NAAMM AMP 504, Galvanized 690.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.
- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.

- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.
- G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- K. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- L. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install in floors and in fire rated walls.
 - 3. Use fire barrier sealant or caulk supplied with system.
- M. Sealants:
 - Install to prevent water and air infiltration.
- N. Vertical Exterior Extruded Thermoplastic Rubber.
 - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.
 - 2. Install primary seals retained in extruded aluminum side frames.
- O. Installation of Extruded Thermoplastic Rubber or Seals:
 - 1. For straight sections, provide preformed seals in continuous lengths.
 - 2. Vulcanize or heat-seal field splice joints to provide watertight joints using manufacturer's recommended procedures.

3.4 PROTECTION

- A. Take proper precautions to protect the expansion joint covers from damage after they are in place.
- B. Cover floor joints with plywood where wheel traffic occurs.

- - - E N D - - -

SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- C. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- D. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services and temperature rise rating for stairwell doors. Submit proof of temperature rating.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- C. Steel Door Institute (SDI):
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies
128-09.....Acoustical Performance for Steel Door and Frame
Assemblies
- D. American National Standard Institute:
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames
- E. American Society for Testing and Materials (ASTM):
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
D1621-10.....Compressive Properties of Rigid Cellular
Plastics
- F. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)
- G. National Fire Protection Association (NFPA):
80-13.....Fire Doors and Fire Windows
- H. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- I. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- J. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- B. Anchors, Fastenings and Accessories: Fastenings anchors, clips
connecting members and sleeves from zinc coated steel.

C. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

C. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.
Provide labels of metal or engraved stamp, with raised or incised markings.
4. Frames for doors specified to have automatic door operators.
5. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements.

C. Glazed Openings:

1. Integral stop on exterior, corridor, or secure side of door.
2. Design rabbet width and depth to receive glazing material or panel shown or specified.

D. Frame Anchors:

1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.

- d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (2 inches) on center.
- 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
 - c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
 - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
 - f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.

2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
3. Protect frame from accidental abuse.
4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.**

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish.
- B. Section includes fire rated doors, and smoke doors.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
 - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
 - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
 - 2. Split resistance test report in accordance with WDMA T.M.5.
 - 3. Cycle/Slam test report in accordance with WDMA T.M.7.

4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. Window and Door Manufacturers Association (WDMA):

- I.S.1A-11.....Architectural Wood Flush Doors
- I.S.4-09.....Water-Repellent Preservative Non-Pressure
Treatment for Millwork
- I.S.6A-11.....Architectural Wood Stile and Rail Doors
- T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
- T.M.7-08.....Cycle-Slam Test Method
- T.M.8-08.....Hinge Loading Test Method
- T.M.10-08.....Screwholding Test Method

C. National Fire Protection Association (NFPA):

- 80-10.....Protection of Buildings from Exterior Fire
- 252-08.....Fire Tests of Door Assemblies

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:

1. Meet requirements of WDMA I.S.1-A, Standard Duty and Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.

2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Premium Grade, quarter sliced, select white maple.
 - a. AA grade face veneer
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
 1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
 2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
- D. Fire rated wood doors:
 1. Fire Performance Rating:
 - a. "C" label, 3/4 hour.
 2. Labels:
 - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
 - b. Metal labels with raised or incised markings.
 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.

- e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.
- E. Smoke Barrier Doors:
 - 1. For glazed openings use steel frames approved for use in labeled doors.
 - 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

2.2 PREFINISH, PREFIT

- A. Flush doors shall be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-6, catalyzed polyurethane.
 - 2. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES.

2.3 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 - 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by COR.

- - - E N D - - -

SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- C. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.
- D. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS .

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural,
High Strength Low-Alloy
- C. American Welding Society (AWS):
D1.3-08.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
80-10.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
 - 2. Exposed welds continuous and ground smooth.
 - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 16 gage thick steel sheet, uninsulated type construction.
- D. Frame: Form of 16 gage steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
 - 1. Weld exposed joints in flange and grind smooth.
 - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Concealed, self-closing.
- G. Lock:
 - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder.
 - 2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

- A. Door Panel:

1. Form of 20 gage galvanized steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 26 gage galvanized steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.

2.4 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

2.5 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels where indicated in partitions and gypsum board ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.

- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 35 13.13
ACCORDION FOLDING DOORS (FIRE RATED)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies top supported, fire rated, accordion folding doors and pocket door.

1.2 RELATED WORK

- A. Color of enamel finish on steel leading edge.
- B. Section 09 91 00, PAINTING.
- C. Division 26, Electrical.

1.3 MANUFACTURER'S QUALIFICATIONS

Fire-rated accordion folding doors shall be the product of a manufacturer regularly engaged in the manufacture of fire-rated accordion folding doors specified.

1.4 PERFORMANCE REQUIREMENTS

- A. When doors are fully extended and latched, they shall provide a complete closure of the opening.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Folding doors, showing door (location and size) and method of installation.
- C. Manufacturers' Literature and Data (Mark Literature to show items being furnished):
 - 1) Folding door

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
 - A1008/A1008M-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low Alloy with Improved Formability
 - E84-10.....Surface Burning Characteristics of Building Materials
- C..National Fire Protection Associate (NFPA):
 - NFPA-80
- D..Underwriters Laboratory (UL)
 - UL10B, UL864

VHA-VBA ADDITION

BID ISSUE 06/19/15

ACCORDION FOLDING DOORS (FIRE RATED)

08 35 13.13 - 1

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Panels: 24 gage steel, V-groove, modular design.
- B. Perimeter Seals: Extruded vinyl sweeps attached to top and bottom of fire door.
- C. Finish: Manufacturer's standard baked enamel finish and color.
- D. Suspension System: Two tracks attached to overhead support. Tracks shall be 0.125-inch aluminum.
- E. Panel Hangers: Steel hanger pins and 1/4-inch ball bearing roller.
- F. Lead Post Hanger: 8-wheel ball bearing trolley.
- G. Leading Edge Obstruction Detector: Shall be fully functional at all times.
- H. Exit Hardware: Installed on both sides of door.
- I. Pocket: Shall conceal door when in open position.

2.2 FINISH

- A. Except for surfaces of hardware, clean exposed metal surfaces free of foreign matter, oil, and grease.
- B. Leading edge paint finish shall be work of Section 09 91 00, PAINTING.

PART 3 - EXECUTION

3.1 SITE CONDITIONS

- A. Verify field dimensions prior to fabrication. Notify A/E of any unacceptable conditions.
- B. Verify that electrical utilities have been installed and are accessible.

3.2 INSTALLATION

- A. Install in accordance with manufacturers' instructions, shop drawings, and NFPA 80.
- B. Adjust door to provide uniform clearances and smooth operation.

3.3 CLEANING AND PROTECTION

- A. Clean surfaces in accordance with manufacturers' instructions. Protect installed work from damage.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Section 07 92 00, JOINT SEALANTS.
- C. Glass and Glazing: Section 08 80 00, GLAZING.
- D. Hardware: Section 08 71 00, DOOR HARDWARE.
- E. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.
- F. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Doors, each type.
 - 2. Entrance and Storefront construction.
- D. Samples:
 - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement and insulation, of flush panel door.
- E. Manufacturer's Certificates:
 - 1. Stating that aluminum has been given specified thickness of anodizing.
 - 2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.

- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
 - E331-00(R2009).....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
 - F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
 - F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):
 - D1.2-08.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

- A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than [1.4] kilopascals ([30] pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide

glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63 x 10⁻⁵ cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209 and B221:
 - 1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights, storefronts and transoms.
 - 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
 - 1. Aluminum: ASTM F468, Alloy 2024.
 - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed

closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
 - 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
 - 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
 - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 6-1/2 inches wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to

take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.7 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies glazed aluminum curtain wall system.
 - 1. Thermally isolated, pressure equalized on interior.
 - 2. Type: Stick system to include following:
 - a. Glass.
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Fasteners, anchors, and related reinforcement.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Structural steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- C. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
- D. Aluminum and glass hinged entry doors and storefront construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

1.3 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and installation of glazed aluminum curtain wall systems of type and size required for that project.
 - b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
 - c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
 - d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.

e. Qualification of Welders:

- 1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.

B. Pre-Installation Conference

1. Prior to starting installation of glazed curtain wall system schedule conference with Contracting Officer to ensure following:
 - a. Clear understanding of drawings and specifications.
 - b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.
 - c. Coordination of work of various trades involved in providing system. Conference shall be attended by Contractor; personnel directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their Technical Field Representatives.Conflicts shall be resolved and confirmed in writing.

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Product Data:

1. Manufacturer's standard details and fabrication methods.
2. Data on finishing, components, and accessories.
3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
4. Recommendations for maintenance and cleaning of exterior surfaces.

C. Shop Drawings:

1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
2. Submit for curtain wall system, accessories. Final approval of drawings shall be deferred pending approval of accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, insulation materials, and erection details.
3. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.

D. Samples:

1. Submit pairs of samples of each specified color and finish on 300 mm (12-inch) long section by width of each tubular, or extruded shape section or 300 mm by 300 mm (12-inch by 12-inch) wide sections of sheet shapes.
2. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one sample minimum 300 mm by 300 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section, and panel, one composite sample incorporating all components and features listed may be submitted.

E. Glass:

1. Specified in Section 08 80 00, GLAZING.

F. Quality Control Submittals:

1. Design Data:

- a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is to be located.

2. Factory Test Reports:

- a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.
 - 1) Deflection and structural tests.
 - 2) Water penetration tests.
 - 3) Air infiltration tests.
 - 4) Delamination tests.
 - 5) Thermal conductance tests.
 - 6) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing.

G. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:
 - a. Metal extrusions.
 - b. Metal accessories.
 - c. Stating that aluminum has been given specified thickness of anodizing finish.
 - d. Indicating manufacturer's and installer's meet qualifications as specified.
 - e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.

H. Manufacturer's Field Reports:

1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results and any directions given Contractor for corrective action.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
- C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.
- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

1.6 PROJECT CONDITIONS

Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
- MCWM-1-89.....Metal Curtain Wall Manual
 - CW 10-04.....Care and Handling of Architectural Aluminum from Shop to Site
 - CW 11-85.....Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing
 - CW 13-85.....Structural Sealant Glazing Systems (A Design Guide)
 - CWG 1-89.....Installation of Aluminum Curtain Walls
 - TIR A8-08.....Structural Performance of Composite Thermal Barrier Framing Systems
 - TIR A9-91.....Metal Curtain Wall Fasteners
 - TIR A11-04.....Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads
 - 101/I.S.2/A440-08.....Windows, Doors and Unit Skylights
 - 501-05.....Methods of Test for Exterior Walls
 - 503-08.....Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems
- C. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Structural Steel
 - A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A193-10.....Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service
 - A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - B209-10.....Aluminum and Aluminum Alloy Sheet and Plate
 - B211-03.....Aluminum and Aluminum Alloy Bar, Rod, Wire
 - B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes and Tubes
 - B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-Heading, Wire, and Rods

- C920-11.....Elastomeric Joint Sealants
- C794-10.....Standard Test Method for Adhesion-In-Peel of
Elastomeric Joint Sealants.
- E84-10.....Surface Burning Characteristics of Building
Materials
- E283-04.....Determining Rate of Air Leakage Through Exterior
Windows, Curtain Walls, and Doors under
Specified Pressure Difference Across this
Specification
- E330-02(R2010).....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors By Uniform Static Air Pressure
Difference
- E783-02(R2010).....Test Method for Field Measurement of Air Leakage
Through Installed Exterior Windows and Doors.
- E1105-00(R2008).....Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and
Doors By Uniform or Cyclic Static Air Pressure
Differences
- E. American Welding Society, Inc. (AWS):
- D1.2-08.....Structural Welding Code-Aluminum
- F. Federal Specifications (FS):
- TT-P-645B-90.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- G. Military Specifications (MIL):
- MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent,
Coal Tar Base
- H. National Association of Architectural Metal Manufacturers (NAAMM):
- 500 Series (2006).....Metal Finishes Manual.
- I. Steel Structures Painting Council (SSPC)
- Paint 25-97 (2004).....Red Iron Oxide Raw Linseed Oil and Alkyd Primer
(Without Lead and Chromate Pigments)

1.8 WARRANTY

- A. Submit manufacturer's written warranty for materials, installation and weathertightness, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to five (5) years from date of final acceptance of project by Government.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Design Requirements:

1. Curtain Wall System: Tubular aluminum sections with thermal break condition framing, factory prefinished, glass; related flashings, anchorage and attachment devices.
2. System Assembly: Site assembled.
3. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR A11 and tested in accordance with ASTM E330, except that when a gypsum wallboard surface will be affected, deflection shall not exceed 1/360 of span. No framing member shall have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:
 - a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
 - b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
 - c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
 - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.

- B. Manufacturer's Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of curtain walls that are similar to those indicated for this Project in material, design, and extent.
- C. Performance Requirements:
1. System shall meet or exceed all performance requirements specified.
 2. Curtain wall components shall have been tested in accordance with requirements below and shall meet performance requirements specified:
 3. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as calculated in accordance with ASCE 7-Minimum Design Loads for Buildings and Other Structures to a design pressure of 25 lb/sq ft.
 4. Water Penetration:
 - a. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
 - b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
 5. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
 - a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq ft) of surface maximum.
 6. Deflections Test: ASTM E330, Procedure B:
 - a. No member shall deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, shall have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door shall be minimum 1.5 mm (1/16 inch).
 7. Thermal Conductance Tests: ASTM C236.

- a. The thermal transmittance of opaque panels shall not exceed a U-value, Btu/hr/sq ft/ degree F, as required and indicated on contract drawings for exterior wall system, when tested in accordance with ASTM C236.

2.2 MATERIALS

- A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.
 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.
- G. Joint Sealants and Accessories:
 1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
 2. Comply with recommendations of sealant manufacturer for specific sealant selections.
 3. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
 4. Exposed metal to metal joints: Silicone sealant selected from manufacturer's standard colors.
- H. Glazing Materials:
 1. As specified under Section 08 80 00, GLAZING.
 2. Glazing Gaskets:
 - a. Exterior: Manufacturer's standard.
 - b. Interior: Manufacturer's standard.

3. Glass Sizes and Clearances:

- a. Accommodate up to 25 mm (1 inch) glazing.
- b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.

4. Glass Setting Materials:

- a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.

I. Firestopping: Refer to Section 07 84 00, FIRESTOPPING for requirements.

2.3 FABRICATION

- A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.
- C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.

- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.

2.4 PROTECTION

- A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

2.5 METAL FINISHES

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum:
 - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick.
- C. Shop and Touch-Up Primer for Steel Components: SSPC Paint 25 red oxide.
- D. Touch-Up Primer for galvanized Steel Surfaces: SSPC Paint 20 zinc rich.
- E. Concealed Steel Items: Galvanized in accordance with ASTM A123. Primed with iron oxide paint.
- F. Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.

- B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION

- A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).
 - 3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- I. Joint Sealants: Coordinate with work of Section 08 80 00.
- J. Glass:
 - 1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
 - 2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.

3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.
4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.
5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets should be in accordance with recommendation of glass manufacturer.

3.4 ADJUSTING

- A. Adjust doors to provide a tight fit at contact points and operate easily.
- B. Adjust weather-stripping to make even contact with surfaces.
- C. Adjust operating hardware and moving parts.

3.5 CLEANING

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit

information regarding testing laboratory's facilities and qualifications of technical personnel to Contracting Officer for approval.

- B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by Contracting Officer.
- C. Test Specimen:
 - 1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.
 - 2. Test specimens shall be selected by Contracting Officer after curtain wall system has been installed in accordance with contract drawings and specification.
- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two areas and as follows:
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
 - 1. Field air leakage testing is not required for continuous curtain wall systems.
 - 2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - 3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
 - 1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
- G. Retesting:
 - 1. Should system fail field test, system may be modified or repaired, and retested.
 - 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 - 3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.
 - 4. Should second test fail, Contracting Officer may require testing of additional areas of the curtain wall.
- H. Rejection:

1. Failure of any of specimens to meet test requirements of third test shall be cause for rejection of wall system and adjacent construction on project.

3.7 DEMONSTRATION, TESTING, AND ACCEPTANCE

- A. Instruct Owner's personnel in proper operation and maintenance.

3.8 PROTECTION

- A. After installation, protect exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

- - - END - - -

SECTION 08 56 19
PASS WINDOWS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies sliding glass pass windows.

1.2 RELATED WORK

- A. Color of factory finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Glass and Glazing: Section 08 80 00, GLAZING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extend referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
B221/221M-08.....Aluminum and Aluminum- Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes (Metric)
- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
AMP 500.....Introduction to Metal Finishing
AMP 501.....Finishes for Aluminum

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Aluminum Extrusions:
 - 1. ASTM B 221 M.
 - 2. Alloy and temper recommended by window manufacturer for strength, corrosion resistance, and application of required finish, but not less than 150 MPa (22,000 psi) ultimate tensile strength, and yield of 110 MPa (16,000 psi).

2.1 SLIDING GLASS PASS WINDOWS

- A. Fabricate sliding glass sash and frames of extruded aluminum with corners mitered.
- B. Fabricate sash to receive 6 mm (1/4 inch) thick glass.
- C. Provide lock and two keys.
- D. Provide glazing to accept knob.
- E. Sash may be factory or field glazed using glazing gaskets.
- F. Use concealed screws in assembly.
- G. Finish:
 - 1. Comply with NAAMM AMP 500 Series.

2. Clear anodic coating, Class II Architectural 0.4 mills thick, AA-C22A41 where scheduled.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in pass window opening level and plumb.
- B. Secure with screws to opening; ASME B18.6.4.
- C. Clean unit of dust and markings.

3.2 OPERATION

- A. Adjust to roll smoothly and stay in position where stopped.
- B. Demonstrate to COR operation and locking.
- C. Turn keys with key tags over to COR.

- - E N D - - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS, Section 08 71 13, AUTOMATIC DOOR OPERATORS, and Section 08 71 13.11, LOW ENERGY DOOR OPERATORS.
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.
- E. Electrical: Division 26, ELECTRICAL.
- F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.

5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
1. Inspection of door hardware.
 2. Job and surface readiness.
 3. Coordination with other work.
 4. Protection of hardware surfaces.
 5. Substrate surface protection.
 6. Installation.
 7. Adjusting.
 8. Repair.
 9. Field quality control.
 10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols.

Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

Adams-Rite	Adams Rite Mfg. Co.	Pomona, CA
Best	Best Access Systems	Indianapolis, IN
Don-Jo	Don-Jo Manufacturing	Sterling, MA
G.E. Security	GE Security, Inc.	Bradentown, FL
Markar	Markar Architectural Products	Pomona, CA
Pemko	Pemko Manufacturing Co.	Ventura, CA
Rixson	Rixson	Franklin Park, IL
Rockwood	Rockwood Manufacturing Co.	Rockwood, PA
Securitron	Securitron Magnalock Corp.	Sparks, NV
Southern Folger	Southern Folger Detention Equipment Co.	San Antonio, TX
Stanley	The Stanley Works	New Britain, CT
Tice	Tice Industries	Portland, OR
Trimco	Triangle Brass Mfg. Co.	Los Angeles, CA
Zero	Zero Weather Stripping Co.	New York, NY

- C. Keying: All cylinders shall be keyed into existing Master Key System. Keying information shall be furnished at a later date by the COR.
1. Keying information will be furnished to the Contractor by the COR.
 2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify COR immediately when and to whom keys or keying information is supplied. Return all such keys to the COR.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers
Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges
A156.2-03.....Bored and Pre-assembled Locks and Latches
A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts
A156.4-08.....Door Controls (Closers)
A156.5-01.....Auxiliary Locks and Associated Products
A156.6-05.....Architectural Door Trim
A156.8-05.....Door Controls-Overhead Stops and Holders
A156.12-05Interconnected Locks and Latches
A156.13-05.....Mortise Locks and Latches Series 1000
A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
A156.16-08.....Auxiliary Hardware
A156.17-04Self-Closing Hinges and Pivots
A156.18-06.....Materials and Finishes
A156.20-06Strap and Tee Hinges, and Hasps
A156.21-09.....Thresholds
A156.22-05.....Door Gasketing and Edge Seal Systems
A156.23-04.....Electromagnetic Locks
A156.24-03.....Delayed Egress Locking Systems
A156.25-07Electrified Locking Devices
A156.26-06.....Continuous Hinges
A156.28-07Master Keying Systems
A156.29-07Exit Locks and Alarms
A156.30-03High Security Cylinders
A156.31-07Electric Strikes and Frame Mounted Actuators
A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Fire Windows
101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

PART 2 - PRODUCTS - REFER TO HARDWARE SCHEDULE

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:
- B. Hardware Heights from Finished Floor:
1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 3. Deadlocks centerline of strike 1219 mm (48 inches).
 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
 5. Centerline of door pulls to be 1016 mm (40 inches).
 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
 8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors except bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)

35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)
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- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.
- E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.
- G. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA COR that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.
2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware shown on door schedule.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets.

3.6 DOOR HARDWARE SCHEDULE

- A. Manufacturer's Abbreviations:

1. MK - McKinney
2. MR - Markar
3. RF - Rixson
4. RO - Rockwood
5. YA - Yale
6. SA - Sargent
7. AT - Accurate Lock and Hardware
8. RU - Corbin
Russwin
9. HS - HES
10. SU - Securitron
11. NO - Norton
12. PE - Pemko
13. OT - By Others

HARDWARE SCHEDULE

<u>SET: 1.0</u>				
DOORS: 1-L899-1				
1	Continuous Hinge (A51031B)	FM-300 HT MB	630	MR
1	Exit Device (rim)	7105 EO	630	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Electric Strike	9600-LBM 2004M 2005M	630	HS
1	Pull	RM201	US32D-316	RO
1	Surface Closer	UNI3501 M	689	YA
1	Kick Plate (J102)	1050 8" 4BE CSK	US32D	RO
1	Threshold (J36130)	2005AT MSES25SS		PE
1	Frame Wire Harness	QC-C1500P		MK

NOTES: MANUFACTURER TO FABRICATE DOOR AND FRAME FOR DOOR POSITION SWITCH PROVIDED AS WORK OF DIVISION 26. WEATHERSTRIP IS PROVIDED BY DOOR MANUFACTURER.

<u>SET: 2.0</u>				
DOORS: 1-L801, 1-L802, 1-L802				
1	Continuous Hinge (A51331B)	FM-300 HT MB CTP	630	MR
1	Continuous Hinge (A51031B)	FM-300 HT MB	630	MR
1	Exit Device (Type 8, F12)	7160 B P 603F	630	YA
1	Exit Device (concealed vertical rod, exit only)	7165 EO	630	YA
2	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
2	Pull	RM201	US32D-316	RO
2	Conc. OH Stop-Adj (C01541)	1-X36 Adjustable	630	RF
1	Surface Closer	TJ3501	689	YA
1	Door Operator	6030 D	689	NO
1	Threshold (J32130)	171A MSES25SS		PE
2	Sweep (R3D536)	345AV		PE
1	Door Wire Harness	QC-C*** (Length / Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU
2	Door Switch (Operator)	506		NO
2	Controller	782		YA

Notes: OUTSIDE OPERATION: DURING NORMAL HOURS PUSHING OUTSIDE PUSH BUTTON UNLOCKS EXIT DEVICES AND ACTIVATES OPERATORS. AFTER HOURS OUTSIDE PUSH BUTTON IS NOT ACTIVE UNLESS AUTHORIZED CREDENTIAL IS PRESENTED TO CARD READER WHICH UNLOCKS EXIT DEVICE AND ACTIVATES EXTERIOR PUSH BUTTON.

INSIDE OPERATION: PUSHING PUSH BUTTON WILL UNLOCK EXIT AND ACTIVATE OPERATOR. EGRESS IS BY EXIT DEVICE. EMERGENCY ACCESS IS BY KEY.

MANUFACTURER TO FABRICATE DOOR AND FRAME FOR DOOR POSITION SWITCH PROVIDED AS WORK OF DIVISION 26. WEATHERSTRIP IS PROVIDED BY DOOR MANUFACTURER.

SET: 2.1				
DOORS: 2-L801				
1	Continuous Hinge (A51331B)	FM-300 HT MB CTP	630	MR
1	Continuous Hinge (A51031B)	FM-300 HT MB	630	MR
1	Exit Device (Type 8, F12)	7160 B P 603F	630	YA
1	Exit Device (concealed vertical rod, exit only)	7165 EO	630	YA
2	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
2	Pull	RM201	US32D-316	RO
2	Conc. OH Stop-Adj (C01541)	1-X36 Adjustable	630	RF
1	Surface Closer	TJ3501	689	YA
1	Door Operator	6030 D	689	NO
1	Threshold (J32130)	171A MSES25SS		PE
2	Sweep (R3D536)	345AV		PE
1	Door Wire Harness	QC-C*** (Length / Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU
1	Door Switch (Operator)	506		NO
1	Push Button	PB2		SU
1	Controller	782		YA

Notes: OUTSIDE OPERATION: DURING NORMAL HOURS PUSHING OUTSIDE PUSH BUTTON UNLOCKS EXIT DEVICES AND ACTIVATES OPERATORS. AFTER HOURS OUTSIDE PUSH BUTTON IS NOT ACTIVE UNLESS AUTHORIZED CREDENTIAL IS PRESENTED TO CARD READER WHICH UNLOCKS EXIT DEVICE AND ACTIVATES EXTERIOR PUSH BUTTON.

INSIDE OPERATION: PUSHING PUSH BUTTON WILL UNLOCK EXIT AND ACTIVATE OPERATOR. EGRESS IS BY EXIT DEVICE. EMERGENCY ACCESS IS BY KEY. PUSH BUTTON UNLOCK S EXIT DEVICE AND ACTIVATES OPERATOR. MANUFACTURER TO FABRICATE DOOR AND FRAME FOR DOOR POSITION SWITCH PROVIDED AS WORK OF DIVISION 26. WEATHERSTRIP IS PROVIDED BY DOOR MANUFACTURER.

SET: 3.0				
DOOR: 1-L811				
1	Continuous Hinge (A51331B)	FM-300 HT MB	630	MR
1	Access Control Exit Device (WiFi)	S2-PK-8877 ETJ	US32D	SA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer	UNI3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Threshold (J36130)	2005AT MSES25SS		PE
1	Drip Strip (ROY976)	346C		PE
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE
1	Sweep (R3D536)	345AV		PE

Notes: MANUFACTURER TO FABRICATE DOOR AND FRAME FOR DOOR POSITION SWITCH PROVIDED AS WORK OF DIVISION 26. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK EXIT DEVICE ALLOWING ACCESS. EGRESS IS BY EXIT DEVICE. EMERGENCY ACCESS BY KEY.

<u>SET: 4.0</u>				
DOORS: 1-L801				
2	Continuous Hinge (A51031B)	FM-300 HT MB	630	MR
2	Pull	RM201	US32D-316	RO
2	Push Bar	RM350	US32D-316	RO
2	Door Operator	6030 D	689	NO
2	Door Switch (Operator)	506		NO

Notes: PUSHING EITHER PUSH BUTTON WILL ACTIVATE OPERATOR.
WEATHERSTRIP IS PROVIDED BY DOOR MANUFACTURER.

<u>SET: 5.0</u>				
DOOR: 1-L899				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Exit Device (rim, passage)	7100F CR628F	630	YA
1	Surface Closer (PT 4C- C02011 / C02021)	3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE

<u>SET: 6.0</u>				
DOORS: 2-L899				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Exit Device (rim, passage)	7100F CR628F	630	YA
1	Surface Closer (C02021)	PR3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE

<u>SET: 6.1</u>				
DOORS: 3-L899				
3	Hinge (heavy weight)	T4A3386 x NRP 4-1/2" x 4-1/2"	US32D	MK
1	Mortise Lock (room door)	CRR 8860FL LC	626	YA
1	Cylinder	Rim/Mortise HO5 Keyway	626	RU
1	Surface Closer	UNI3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Threshold (J36130)	2005AT MSES25SS	US26D	PE
1	Drip Strip (R0Y976)	346 C		PE
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE
1	Sweep (R3D536)	345AV		PE

<u>SET: 7.0</u>				
DOORS: 2-L861A, 2-L861B				
6	Hinge (A8112)	TA2714	US26D	MK
2	Flush Bolt (L04251)	555/ 557	US26D	RO
1	Dust Proof Strike (L04021)	570	US26D	RO
1	Mortise Lock (Storeroom F07)	CRR 8805FL LC YMS	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
2	Surface OH Stop (C02541)	9-X36	630	RF
2	Silencer (L03011)	608		RO

<u>SET: 8.0</u>				
DOORS: 1-L806, 1-L872				
3	Hinge (A8112)	TA2714	US26D	MK
1	Access Control Mortise Lock (WiFi))	S2-82268 PKJ LC	US26D	SA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 8.1</u>				
DOORS: 1-L841				
3	Hinge (A8112)	TA2714	US26D	MK
1	Mortise Lock (Entry F04)	CRR 8807FL LC YMS	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 8.2</u>				
DOORS: 1-L871, 1-L882				
3	Hinge (A8112)	TA2714	US26D	MK
1	Mortise Lock (Storeroom F07)	CRR 8805FL LC YMS	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 9.0</u>				
DOORS: 1-L892				
1	Electric Hinge	TA2714-QC12	US26D	MK
2	Hinge (A8112)	TA2714	US26D	MK
1	Electrified Mortise Lock	CRR-8891 FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (C02021)	PR3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

NOTES: ACCESS CONTROL SHALL BE WORK OF DIVISION 28.

<u>SET: 9.1</u>				
DOORS: 1-L822, 1-L862, 2-L822, 2-L862				
1	Electric Hinge	TA2714-QC12	US26D	MK
2	Hinge (A8112)	TA2714	US26D	MK
1	Electrified Mortise Lock	CRR-8891 FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

NOTES: ACCESS CONTROL SHALL BE WORK OF DIVISION 28.

<u>SET: 10.0</u>				
DOORS: Doors: 1-L807, 1-L827, 1-L827.1, 1-L828, 1-L833, 1-L833.1, 1-L835, 1-L835.1, 1-L837, 1-L838, 1-L839, 1-L863, 1-L874, 1-L877, 1-L901, 2-L812, 2-L813, 2-L827, 2-L827.1, 2-L828, 2-L833, 2-L833.1, 2-L835, 2-L835.1, 2-L837, 2-L838, 2-L839, 2-L840, 2-L852, 2-L863, 2-L864, 2-L865, 2-L867, 2-L869, 2-L870, 2-L901, 2-L825-A, 2-L826-A, 2-L830-A, 2-L832-A				
3	Hinge (A8112)	TA2714	US26D	MK
1	Access Control Mortise Lock (WiFi)	S2-82278 PKJ LC	US26D	SA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 11.0</u>				
DOORS: 1-L823, 1-L824, 1-L829, 2-L823, 2-L824, 2-L829				
3	Hinge (A8112)	TA2714	US26D	MK
1	Access Control Mortise Lock (WiFi)	S2-82278 PKJ LC	US26D	SA
1	Cylinder	Rim/Mortise HO5 Keyway	626	RU
1	Surface Closer (PT 4C-C02011/C02021)	3501 M	689	YA
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 11.1</u>				
DOORS: 1-L842, 2-L841				
3	Hinge (A8112)	TA2714	US26D	MK
1	Mortise Lock (Passage F01)	CRR 8801FL	626	YA
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 11.2</u>				
DOORS: 1-L880A, 1-L881A, 1-L890A, 1-L891A, 2-L832				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Mortise Lock (Passage F01)	CRR 8801FL	626	YA
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Coat Hook	RM282	US32D	RO

<u>SET: 12.0</u>				
DOORS: 1-L821				
1	Electric Hinge	TA2714-QC12	US26D	MK
2	Hinge (A8112)	TA2714	US26D	MK
1	Electrified Mortise Lock	CRR 8891FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (C02021)	PR3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Door Wire Harness	QC-C*** (Length/Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK

NOTES: ACCESS CONTROL SHALL BE WORK OF DIVISION 28.

SET: 13.0				
DOORS: 1-L809, 1-L880, 1-L881, 1-L890, 1-L891				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Mortise Lock (F02 privacy w/ indicator)	CRR 8802FL IND YMS	626	YA
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Coat Hook (L03121)	RM828	US32D	RO

SET: 14.0				
DOORS: 1-L831, 1-L846, 2-L831, 2-L866				
3	Hinge (A8112)	TA2714	US26D	MK
1	Mortise Lock (F02 privacy w/ indicator)	CRR 8802FL IND YMS	626	YA
1	Electric Strike (E09321)	1006-12/24-LBM x 2004M	630	HS
1	Automatic Operator	5730	689	NO
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Frame Wire Harness	QC-C1500P		MK
2	Door Switch (Operator)	506		NO
1	Coat Hook (L03121)	RM828	US32D	RO

Notes: OUTSIDE OR INSIDE WALL SWITCH ACTIVATES ELECTRIC STRIKE AND OPERATOR UNLESS DEADBOLT IS THROWN WHICH DEPRESSES THE ELECTRIC STRIKE LBM SWITCH. THUMBTURN THROWS DEADBOLT AND LOCKS OUTSIDE TRIM UNLESS RELEASED BY EMERGENCY RELEASE.
POWER SUPPLY PROVIDED AS WORK OF DIVISION 26.

SET: 15.0				
DOORS: 1-L803				
6	Hinge (A8111)	T4A3786	US26D	MK
2	Flush Bolt (L04251)	555/ 557	US26D	RO
1	Dust Proof Strike (L04021)	570	US26D	RO
1	Electrified Mortise Lock	CRR 8891FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
2	Surface Closer (C02021)	PR3501 M	689	YA
2	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
2	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
2	Silencer (L03011)	608		RO
1	Door Wire Harness	QC-C*** (Length / Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK EXTERIOR TRIM ALLOWING ACCESS. EGRESS IS BY INSIDE LEVER. EMERGENCY ACCESS BY KEY.
POWER SUPPLY PROVIDED AS WORK OF DIVISION 26

<u>SET: 16.0</u>				
DOORS: 1-L810,2-L810				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Electrified Mortise Lock	CRR 8891FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (PT 4C- C02011 / C02021)	3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Door Wire Harness	QC-C*** (Length / Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK EXTERIOR TRIM ALLOWING ACCESS. EGRESS IS BY INSIDE LEVER WHICH HAS RX SWITCH. EMERGENCY ACCESS BY KEY. POWER SUPPLY PROVIDED AS WORK OF DIVISION 26.

<u>SET: 16.1</u>				
DOORS: 2-L811, 2-L861				
3	Hinge (A8112)	TA2714	US26D	MK
1	Mortise Lock (storeroom F07)	CRR 8805FL LC YMS	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (PT 4C- C02011 / C02021)	3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER UNLOCK EXTERIOR TRIM ALLOWING ACCESS. EGRESS IS BY INSIDE LEVER WHICH HAS RX SWITCH. EMERGENCY ACCESS BY KEY. POWER SUPPLY PROVIDED AS WORK OF DIVISION 26.

<u>SET: 17.0</u>				
DOORS : 1-L800G, 1-L870, 2-L821, 2-L849				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Electrified Mortise Lock	CRR 8891FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (C02021)	PR3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Door Wire Harness	QC-C*** (Length / Type as Required)		MK
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK EXTERIOR TRIM ALLOWING ACCESS. EGRESS IS BY INSIDE LEVER WHICH HAS RX SWITCH. EMERGENCY ACCESS BY KEY. POWER SUPPLY PROVIDED AS WORK OF DIVISION 26.

<u>SET: 17.1</u>				
DOORS : 1-L820, 1-L878, 2-L860, 2-L800				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Electrified Mortise Lock	CRR 8891FL REX	626	YA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Electric Strike (E09321)	1006-12/24-LBM x 2004M	630	HS
1	Door Operator	6030 D	689	NO
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Frame Wire Harness	QC-C1500P		MK
1	Electric Power Transfer	EL-EPT		SU
2	Door Switch (Operator)	506		NO

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK ELECTRIC STRIKE ALLOWING AUTOMATIC OPENERS TO GO INTO MOTION. EGRESS IS BY INSIDE LEVER WHICH HAS RX SWITCH. EMERGENCY ACCESS BY KEY. POWER SUPPLY PROVIDED AS WORK OF DIVISION 26.

<u>SET: 17.2</u>				
DOORS: 2-L814A				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Exit Device (rim, surface closer (PT 4C-C02011/C02021)	7100 EO	630	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 17.3</u>				
DOORS: 2-L814				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Mortise Lock (Storeroom F07)	CRR 8805FL LC YMS	626	YA
1	Cylinder	Rim/Mortise HO5 Keyway	626	RU
1	Surface Closer (C02021)	PR3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO

<u>SET: 18.0</u>				
DOORS : 1-L804, 1-L805				
3	Hinge (A8112)	TA2714	US26D	MK
1	Access Control Mortise Lock (WiFi)	S2-82278 PKJ LC	US26D	SA
1	Cylinder	Rim/ Mortise HO5 Keyway	626	RU
1	Surface Closer (PT 4C- C02011 / C02021)	3501 M	689	YA
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
1	Door Seal (ROE154)	S88 BL (head & jambs)		PE

Notes: CARD READER PROVIDED AS WORK OF DIVISION 28. PRESENTING AUTHORIZED CREDENTIAL TO CARD READER WILL UNLOCK EXTERIOR TRIM ALLOWING ACCESS. EGRESS IS BY INSIDE LEVER WHICH HAS RX SWITCH. EMERGENCY ACCESS BY KEY. POWER SUPPLY PROVIDED AS WORK OF DIVISION 26

<u>SET: 19.0</u>				
DOORS : 1-L860, 1-L861, 2-L850, 2-L851				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Push Plate (J301)	70F	US32D-MS	RO
1	Pull Plate (J405)	111x70C	US32D-MS	RO
1	Automatic Operator	5730	689	NO
1	Kick Plate (J102)	K1050 8" 4BE CSK	US32D	RO
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
2	Door Switch (Operator)	506		NO

Notes: PUSHING EITHER PUSH BUTTON WILL ACTIVATE OPERATOR.

<u>SET: 20.0</u>				
DOORS : 1-L825, 1-L826, 1-L830, 1-L832, 1-L834, 1-L836, 1-L843, 1-L844, 1-L845, 1-L850, 1-L851, 1-L852, 2-L825, 2-L826, 2-L830, 2-L834, 2-L836, 2-L842, 2-L843, 2-L844, 2-L845, 2-L846, 2-L847, 2-L848				
3	Hinge (A8111)	T4A3786	US26D	MK
1	Mortise Lock (Entry F04)	CRR 8807FL LC YMS	626	YA
1	Cylinder	Rim/Mortise HO5 Keyway	626	RU
1	Wall Stop-Convex (L02101-Cast)	400	US26D	RO
3	Silencer (L03011)	608		RO
1	Coat Hook (L03121)	RM828	US32D	RO

<u>SET: 21.0</u>				
DOORS : 1-D711.1, 2-D711.1				
Door and Hardware to be Work of Division 08 35 13.13.				

- - - END - - -

SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies equipment, controls and accessories for automatic operation of swing.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Interior Wood Doors; Section 08 14 00.
- C. Door hardware; Section 08 71 00, DOOR HARDWARE.
- D. Section 28 13 00, ACCESS CONTROL.
- E. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 QUALITY ASSURANCE

- A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One type of automatic door equipment shall be used throughout the building.
- C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the Warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:

1. Showing location of controls and safety devices in relationship to each automatically operated door.
2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.

D. Submit in writing to COR that items listed in Article 1.3 are in compliance.

1.7 DESIGN CRITERIA

- A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in three seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Builders Hardware Manufacturers Association, Inc. (BHMA):
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)
- C. National Fire Protection Association (NFPA):
101-09.....Life Safety Code
- D. Underwriters Laboratory (UL):
325-10.....Door, Drapery, Gate, Louver, and Window
Operators and Systems

1.9 DELIVERY AND STORAGE

- A. Delivery shall be in factory's original, unopened, undamaged container with identification labels attached.

PART 2 - PRODUCTS

2.1 SWING DOOR OPERATORS

- A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.
- B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:
 - 1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
 - 2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.

3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. All connecting harnesses shall have interlocking plugs.

2.2 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1-30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

2.3 POWER UNITS

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.5 DOOR CONTROLS

- A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.
- B. Manual Controls:
 1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-

inch) high letters "To Operate Door--Push" engraved on face of plate.

2.5 SAFETY DEVICES

- A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.
- B. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.
- C. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.
- D. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

3.2 INSTRUCTIONS

- A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 4 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.

VA PROJECT NO. 541-371
CBLH PROJECT NO. 14839.01

06-01-12

B. Coordinate instruction to VA personnel with VA COR.

- - - E N D - - -

SECTION 08 71 13.11
LOW ENERGY POWER ASSIST DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies low energy power assisted automatic operation of swing doors. The door operator system shall be complete including operator, controls, door arm and operator enclosure (header and cover).

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Sealants; Section 07 92 00, JOINT SEALANTS.
- C. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- D. Door hardware; Section 08 71 00, DOOR HARDWARE.
- E. Finish Color, Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Smoke detectors for control of fire/smoke doors to be wired per Section 28 31 00, FIRE DETECTION AND ALARM.
- G. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

1.3 MANUFACTURER'S QUALIFICATIONS

- A. Power assisted door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One manufacturer of automatic door equipment shall be used throughout the building project.

1.4 WARRANTY

Power assisted door operators, controls and other related equipment shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS," furnish three copies of maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:

Showing location of controls and safety devices in relationship to each automatically operated door. This includes templates, wiring diagrams, fabrication details, anchorage and other information to providers of related work to coordinate the proper installation of the door operators.

1.7 DESIGN CRITERIA

A. Power assisted automatic door equipment shall accommodate normal traffic as well as the weight of the doors.

B. Equipment: UL approved and comply with applicable codes. Motors shall be rated minimum one-quarter horsepower and shall be single phase and 115 volts.

C. Electrical Wiring; Provide wiring so that only a single power supply is required. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

ICC/ANSI A117.1-03.....Guideline for Accessible and Usable Buildings
and Facilities-Providing Accessibility and
Usability for Physically Handicapped People

B. Builders Hardware Manufacturers Association, Inc. (BHMA):

156.19-07.....Power Assist and Low Energy Power Operated
Doors

PART 2 - PRODUCTS

2.1 OPERATORS

A. Automatic door operators shall be for commercial doors and shall be electromechanical and surface mounted above the door to the header or transom bar. The opening force shall be generated by a permanent magnet DC motor driving a combination spiral bevel/spur gear reducer and transmitted to the door through an arm linkage. Opening speed shall be adjustable and feature dual backcheck control allowing adjustment of backcheck speed and position. Closing shall be by spring force generated by a metal compression spring. The spring shall reduce manual

opening force to not more than 67 N (15 lbf). The minimum diameter of spring wire shall be .007mm (172 in.). Under the specified design load of the door, the spring shall be capable of performing 2,000,000 cycles before fracture. Adjustable closing speed and fixed latch speed shall control the door in the closing cycle. The doors shall be operated manually at any time without damage to the operator or components.

- B. All operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.

Operators shall recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.

- C. Operator shall be swinging type enclosed in housing. Operator shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Swing Operator Housing: Housing shall be 140 mm (5-1/2 inches) wide by 150 mm (6 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inch) and larger frame systems. All structural sections shall have a minimum thickness of 3.7 mm (0.146 inch) and be fabricated of 6063-T5 aluminum alloy.
2. Swing Power Operator: Completely assembled and sealed unit which shall include helical gear drive transmission, mechanical spring and bearings, all located in cast aluminum case and filled with special lubricant for extreme temperature conditions. A "DC" shunt-wound permanent magnet motor with sealed ball bearings shall be attached to transmission system. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware for swing overhead concealed type power operator shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing and adjustable slide block, traveling in an interconnected track and top pivot assembly. Top track and pivot assembly shall be fabricated of steel. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers,

and other electronic components for proper operation and switching of power operator. Relays shall be plug-in type for individual replacement and all connecting harnesses shall have interlocking plugs. Control shall also include time delay for normal cycle. Swing door control shall include safe-swing circuit with optional switching which automatically limits power and slows door when approached from the doors swing area.

5. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

2.2 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1 - 30 sec.), LED indications for actual position unknown, system status, open obstruction shutdown, activation signal, safety mat/sensor signal, Stop-and-Hold signal, and mode selector switches providing a means for easy field selection of the following functions: push-to-operate, latch assist and stack pressure. Control shall be capable of receiving activation signals from any device with normally open dry contact output.
 1. With push-to-operate function enabled, the control shall provide a means of initiating a self-start activation circuit by slightly pushing the door open at any point in the door swing.
 2. Latch Assist shall provide a two second impulse in the close direction to overcome restrictions with locking devices of pressure differentials, allowing the unit to operate in standard time delay mode, and permitting the door to close from the full open position after the hold time is satisfied. All activation modes shall provide fully adjustable opening speed.
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and shuts the motor off if an open obstruction is sensed. The control shall include a recycle feature the reopens the door if an obstruction is sensed at any point during its closing cycle. The control shall include a standard three position toggle switch with functions for ON, OFF, and HOLD OPEN.

2.3 ENCLOSURE

Operator shall be completely self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting brackets and with removable access cover with an overall maximum size

of 140 mm (5-1/2 inches) wide by 150 mm (6 inches) deep. Header color shall be integral color anodized/painted to match adjacent storefront/frame finish.

2.4 ACTIVATION DEVICES

- A. Automatic: Opening cycle shall be activated by pressing switches with international symbol of accessibility and "PRESS TO OPERATE DOOR" engraved on the faceplate. Switches shall be installed in a standard 2-gang electrical wall box and placed in a location in compliance with ANSI A117.1. Switches may be wall mounted or mounted on a free standing post.
- B. Manual: Push-to-operate; manually pushing the door shall activate the automatic opening cycle. Door shall automatically close after timer delay expires.
- C. Opening and closing force, measured 25 mm (1 inch) out from the lock stile of the door, shall not exceed 67 N (15 lbf) to stop the door when operating in either direction or cycle.
- D. Opening Time: Doors shall be field adjusted so that opening time to back check or 80 degrees, whichever occurs first, shall be 3 seconds or longer as required in Table 1. Backcheck shall not occur before 60 degrees opening.
Total opening time to fully open shall be as in Table II.
- E. Closing Time:
Doors shall be field adjusted to close from 90 degrees to 10 degrees in 3 seconds or longer as required in Table 1.
 - 1. Doors shall be field adjusted to close from 10 degrees to fully close position in not less than 1.5 seconds.
 - 2. Doors shall be field adjusted to remain fully open for not less than 5 seconds.
 - 3. Table 1 provides speed settings for various widths and weights of doors for obtaining results complying with this paragraph.
- F. Cycle Tests:
 - 1. Low Energy Power Operated, Low Energy Power Open and Power Assist Operators shall be cycle tested for 300,000 cycles.
 - 2. Use the widest and heaviest door specified as a test specimen. Narrower or lighter doors of the same configurations shall then be considered to meet the cycle test requirements.

Table 1

Minimum Opening Time to Backcheck or 80 degrees, which ever occurs first and the Minimum Closing Time from 90 degrees to Latch Check or 10 degrees.

"D" Door Leaf Width- mm (inches)	"W" Door Weight in kg (pounds) Matrix Values are in seconds				
	(100) 45.4	(56.7) 125	(68.0) 150	(79.4) 175	(90.7) 200
(762) 30	3.0	3.0	3.0	3.0	3.5
(914) 36	3.0	3.5	3.5	4.0	4.0
(1067) 42	3.5	4.0	4.0	4.5	4.5

Doors of other weights and widths can be calculated using the formula;

$T = DvW/133$ in US units $T = DvW/2260$ in SI (metric) units

Where: T= Time, seconds

D= Door width, mm (inches)

W= Door weight, kg (lbs)

The values for "T" time have been rounded up to the nearest half second.

These values are based on a kinetic energy of (1.25 lbf-ft).

Table II

Total Opening Time to Full Open Position

Backcheck at 60 degrees	Backcheck at 70 degrees	Backcheck at 80 degrees
Table 1 plus 2 seconds	Table 1 plus 1.5 seconds	Table 1 plus 1 second

Note: To determine maximum times from close to full open, the operator shall be adjusted as shown in the chart. Backcheck occurring at a point between positions in Table II shall use the lowest setting. For example, if the backcheck occurs at 75 degrees, the full open shall be the time shown in Table 1 plus 1.5 seconds.

2.5 POWER UNITS

Provide separate self-contained electric circuits for automatic operators located on each floor of the building. Interruption or failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors. Capacity and size of power circuits shall be in accordance with automatic operator manufacturer's specifications.

2.6 SAFETY DEVICES

- A. Time delay switches shall be adjustable between 5 to 60 seconds and shall control closing cycle of doors.
- B. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown and shall conform to the requirements of ANSI/BHMA A156.19.
- C. Each swing door shall have installed a motion sensor to detect any person standing in the door swing path and prevent the door from opening.
- D. Each swing door shall have installed a re-activation sensor mounted on the push-side door face near the top detect any person standing in the door swing path and prevent the door from closing. Wiring for the re-activation sensor between the door and frame shall be concealed in a power transfer device, hinge or pivot provided under Section 08 71 00; wire chase in door provided under door section.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

---- END ----

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Factory glazed by manufacturer in following units:
 - 1. Section 08 14 00, WOOD DOORS.
 - 2. Section 08 41 13, ALUMINUM FRAMED ENTRANCES.
 - 3. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
 - 4. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass is approved by COR.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 and applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
1. Certificate on shading coefficient.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
 2. Insulating glass units.
 3. Glazing cushion.
- E. Samples:
1. Size: 150 mm by 150 mm (6 inches by 6 inches).
 2. Tinted glass.
 3. Reflective glass.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Insulating glass units to remain sealed for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-09.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
- C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- C1036-06.....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass
- E84-10.....Surface Burning Characteristics of Building
Materials
- E119-10.....Standard Test Methods for Fire Test of Building
Construction and Material
- E2190-10.....Insulating Glass Unit
- D. Code of Federal Regulations (CFR):
- 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- E. National Fire Protection Association (NFPA):
- 80-13.....Fire Doors and Windows.
- 252-12.....Standard Method of Fire Test of Door Assemblies
- 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies

- F. National Fenestration Rating Council (NFRC)
- G. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- H. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)
Sealant Manual (2009)
- I. American Society of Civil Engineers (ASCE):
ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q3.
 - 2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

- A. Clear Tempered Glass (TG-1):
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
 - 2. Thickness, 6 mm (1/4 inch).
- B. Tinted Tempered Glass (TG-2):
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.
 - 2. Color: Viracon "Artic Blue"
 - 3. Thickness, 6 mm (1/4 inch).
- C. Clear Heat Strengthened Glass (HS-1):
 - 1. ASTM C1048, Kind HS, Condition A, type I, Class 1, Quality q3.
 - 2. Thickness: 6mm (1/4-inch).
- D. Tinted Heat Strengthened Glass (HS-2)
 - 1. ASTM C1048, Kind HS, Condition A, Type I, Class 2, Quality q3.
 - 2. Color: "Artic Blue".
 - 3. Thickness: 6mm (1/4-inch).

2.3 COATED GLASS

- A. Spandrel Glass (SG-1):
 - 1. ASTM C1048, Kind TG, Condition B, Type I (tempered).
 - 2. Thickness, 6 mm (1/4 inch).
- B: Spandrel Glass (SG-2):
 - 1. ASTM C1048, Kind HS, Condition B, Type I (heat strengthened).
 - 2. Thickness: 6mm (1/4-inch).

C. Reflective Tempered Glass (TG-3):

1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating, having nominal values of 25 percent day light, 30 percent solar, and 7.9 percent ultraviolet transmittance within three percent plus or minus.
2. Thickness, 6 mm (1/4 inch).

D. Reflective Heat Strengthened Glass (HS-3):

1. ASTM C1048, Kind HS, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating, having nominal values of 25 percent day light, 30 percent solar, and 7.9 percent ultraviolet transmittance within three percent plus or minus.
2. Thickness, 6 mm (1/4 inch).

2.4 INSULATING GLASS UNITS

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

- B. Assemble units using glass types specified.

C. IG-1: 1-inch insulating glass

1. Outboard Lite: 1/4-inch tinted tempered "Artic Blue, VE11-2M" with Low-E coating on #2 surface (TG-2).

2. Air Space: 1/2-inch.

3. Inboard Lite: 1/4-inch clear tempered (TG-1).

4. Transittance:

- | | |
|------------------|-----|
| a. Visible Light | 45% |
| b. Solar Energy | 19% |
| c. Ultra Violet | 5% |

5. Reflectance:

- | | |
|-----------------------------|-----|
| a. Visible Light (Exterior) | 7% |
| b. Visible Light (Interior) | 10% |
| c. Solar Energy (Exterior) | 8% |

6. Thermal:

- a. U-Factor/U-Value (Winter Night Time) 0.29 BTU/(hr. x sq. ft.)
- b. U-Factor/U-Value (Summer Daytime) 0.26 BTU/(hr. x sq. ft.)

- | | |
|--------------------------------|------------------------|
| 1. Shading Coefficient | 0.30 |
| 2. Solar Heat Gain Coefficient | 0.26 |
| 3. Relative Heat Gain | 64 BTU/(hr. x sq. ft.) |

7. Light to Solar Gain 1.72

D. IG-2: 1-Inch Insulating Glass:

1. Outboard Lite: 1/4-inch tinted tempered "Artic Blue, VE11-2M" with Low-E coating on #2 surface (TG-2).
2. Air Space: 1/2-inch.
3. Inboard Lite: 1/4-inch tempered spandrel glass "V948" (SG-1).
4. Transmittance: 0%
5. Reflectance: 0%
6. Thermal:
 - a. U-Factor/U-Value (Winter Night Time) 0.29 BTU/(hr. x sq. ft.)
 - b. U-Factor/U-Value (Summer/Daytime) .026 BTU/(hr. x sq. ft.)
7. Light to Solar Gain: 1.72

E. IG-3: 1-Inch Insulating Glass:

1. Outboard Lite: 1/4-inch clear tempered glass with reflective coating on #2 surface "VS1-08" (TG-3)
2. Air Space: 1/2-inch.
3. Inboard Lite: 1/4-inch clear tempered glass (TG-1)
4. Transmittance:
 - a. Visible Light 8%
 - b. Solar Energy 7%
 - c. Ultra Violet 4%
5. Reflectance:
 - a. Visible Light (Exterior) 42%
 - b. Visible Light (Interior) 37%
 - c. Solar Energy (Exterior) 34%
6. Thermal:
 - a. U-Factor/U-Value (Winter Night Time) 0.76 BTU/(hr. x sq. ft.)
 - b. U-Factor/U-Value (Summer/Daytime) .063 BTU/(hr. x sq. ft.)
 - 1) Shading Coefficient 0.23
 - 2) Solar Heat Gain Coefficient 0.20
 - 3) Reflective Heat Gain 55 BTU/(hr. x sq. ft.)
7. Light to Solar Gain: 0.42

F. IG-4: 1-Inch Insulating Glass

1. Outboard Lite: 1/4-inch tinted heat strengthened "Artic Blue, VE11-2M" with Low-E coating on #2 surface (HS-2)
2. Air Space: 1/2-inch.
3. Inboard Lite: 1/4-inch clear heat strengthened (HS-1).
4. Transmittance:

- a. Visible Light: 45%
- b. Solar Energy: 19%
- c. Ultra Violet: 5%
- 5. Reflectance:
 - a. Visible Light (Exterior) 7%
 - b. Visible Light (Interior) 10%
 - c. Solar Energy (Exterior) 8%
- 6. Thermal:
 - a. U-Factor/U-Value (Winter Night Time) 0.29 BTU/(hr. x sq. ft.)
 - b. U-Factor/U-Value (Summer/Daytime) .026 BTU/(hr. x sq. ft.)
 - 1) Shading Coefficient 0.30
 - 2) Solar Heat Gain Coefficient 0.26
 - 3) Relative Heat Gain 64 BTU/(hr. x sq. ft.)
- 7. Light to Solar Gain: 1.72
- G. IG-5: 1-inch Insulating Glass
 - 1. Outboard Lite: 1/4-inch tinted heat strengthened "Artic Blue, VE11-2M" with Low-E coating on #2 surface (HS-2).
 - 2. Air Space: 1/2-inch.
 - 3. Inboard Lite: 1/4-inch clear heat strengthened spandrel glass "V948" (SG-2).
 - 4. Transittance: 0%
 - 5. Reflectance: 0%
 - 6. Thermal:
 - a. U-Factor/U-Value (Winter Night Time) 0.29 BTU/(hr. x sq. ft.)
 - b. U-Factor/U-Value (Summer Daytime) 0.26 BTU/(hr. x sq. ft.)
 - 7. Light to Solar Gain 1.72

2.5 FIRE RESISTANT GLASS WITHOUT WIRE MESH (FRG-1)

- A. Type 1 (Transparent float glass), Class 1 (Clear).
- B. Fire-protective glass products used to protect against smoke and flames only shall be rated for [20] [45] minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)
- C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for [60] [90] [120] minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).

- D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.
- E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.
- F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
 - 1. Category I products are limited to 0.84 m² - 9 ft² and tested to no less than 203 Nm-150 ft-lbs impact loading.
 - 2. Category II products are greater than 0.84 m² - 9 ft² and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.6 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
 - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 2. Shore a hardness of 80 to 90 Durometer.
 - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: One to 25 to 76 mm (one to three inches).
 - 4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
 2. Class 25
 3. Grade NS.
 4. Shore A hardness of 25 to 30 Durometer.
- F. Color:
1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.
- G. Glazing Film: Opaque polyester; 95% light block; zero visibility.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Do not proceed with installation until unsatisfactory conditions which may adversely affect glass and installation have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
- H. Fire Resistant Glass:
 - 1. Glaze in accordance with UL design requirements.

3.4 INSTALLATION AT STOREFRONT AND CURTAINWALL FRAMING

- A. Comply with storefront and curtainwall manufacturer's written instructions.

3.5 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.6 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

- - - E N D - - -

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed wall louvers.

1.2 RELATED WORK

A. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):

Approved Product List - September 2011

C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium - Nickel
Steel Plate, Sheet, and Strip

A1008/A1008M-10.....Steel, Sheet, Carbon, Cold Rolled, Structural,
and High Strength Low-Alloy with Improved
Formability

B209/B209M-03(R2007)....Aluminum and Aluminum Alloy, Sheet and Plate

B221-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes

B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire Shapes, and Tubes

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-09.....Installation of Air Conditioning and Ventilating
Systems

G. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
 - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
 - 1. Provide fixed type louvers of size and design shown.
 - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 - 3. Furnish louvers with sill extension or separate sill as shown.
 - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
 - 5. Provide 1/2" square mesh aluminum birdscreen on interior of louver.
 - 6. Louvers shall receive factory-applied, baked enamel finish.
- B. Performance Characteristics:
 - 1. Weather louvers shall have a minimum of 55 percent free area and shall pass 5441 mm/s (1071 fpm) free area velocity at a pressure drop not exceeding 4.57 mm (0.18 inch) water gage and carry not more than 6.13 g of water per m² (0.02 ounces per square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.
 - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:

1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers in masonry walls during progress of the work. If wall louvers are not delivered to job in time for installation

in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

- - - E N D - - -

VA PROJECT NO. 541-371
CBLH PROJECT NO. 14839.01

10-11

SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC: VETERANS AFFAIRS MEDICAL CENTER - WADE PARK
Location: LOUIS STOKES MEDICAL CENTER, 10701 EAST BOULEVARD, CLEVELAND, OHIO
Project no. and Name: VHA - VBA ADDITION, PROJECT NO. 541-371
Submission: FINAL SUBMISSION
Date: December 8, 2014

VHA-VBA ADDITION
BID ISSUE 06/19/15

SCHEDULE FOR FINISHES
09 06 00 - 1

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

Where products and materials are scheduled in this Section and no corresponding technical section is included in the Project Manual, requirements of this Section shall apply.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

PART 2- PRODUCTS

2.1 DIVISION 03 - CONCRETE

A. SECTION 03 45 00, PRECAST ARCHITECTURAL CONCRETE

Texture	Finish	Manufacturer	Color
Sugar Cube	Acid Etch	-	Selected by Manufacturer

2.2 DIVISION 04 - MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name
Grout for BR-1 Brick	Glen Gery	G402

B. Section 04 20 00, UNIT MASONRY AND ACCESSORIES

1. FACE BRICK (BR-1)				
Item	Size	Pattern or Type	Manufacturer	Mfg. Color/Finish Name/No.
Brick	Refer to Drawings	Tuscan Series	Glen Gery	Sunset Flashed (FW15)
Anchor	-	"X-Seal"	Hohmann & Barnard	Hot Dip Glavanized

2. ACCESSORIES				
Item	Size	Type	Manufacturer	Mfg. ColorName
Weephole/Vent	Standard	Quadro-Vent QV	Hohmann & Barnard	Buff
Cavity Drainage Material	1-inch thick	Mortar Trap	Hohmann & Barnard	-

2.3 DIVISION 05 - METALS - NOT USED

2.4 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

A. SECTION 06 20 00, FINISH CARPENTRY

1. RECEPTION COUNTER PUBLIC OR PATIENT SIDE - WAITING: ROOMS 1-L821, 2-L862 AND 2-L822				
Code	Component	Material	Manufacturer	Color
SSM1	Countertop	Solid Surface	DuPont	Corian, Lava Rock
SSM1	Vertical Surface(s)	Solid Surface	DuPont	Corian, Lava Rock

2. RECEPTION COUNTER STAFF SIDE: ROOMS 1-L822, 2-L822 AND 2-L862				
Code	Component	Material	Manufacturer	Color
SSM-1	Task Surface	Solid Surface	DuPont	Corian, Lava Rock

3. BREAK ROOM 1-L842, NOURISHMENT 1-L879,BREAK ROOM 2-L841 AND LOUNGE 1-L810				
Code	Component	Material	Manufacturer	Color
SSM1	Countertop Surface	Solid Surface	DuPont	Corian, Lava Rock
HPDL1	Vertical Surface	Plastic Laminate	Wilsonart	Shaker Cherry, 7935K-07

4. MEN & WOMEN'S TOILET ROOMS: 1-L860, 1-L861, 2-L851, AND 2-L850				
Code	Component	Material	Manufacturer	Color
SSM2	Counter top surface	Solid Surface	DuPont	Corian, Sorrel

5. DECORATIVE PANELS (DP): CORRIDOR 1-L800G, PUBLIC CIRCULATION 2-L800H AND LOBBIES 1-L800 AND 2-L800			
Code	Material	Manufacturer	Color
DP1	HPDLI: Plastic Laminate	Wilsonart	Shaker Cherry, 7935K-07

6. WINDOW SILLS AND WAINSCOT CAP			
Code	Material	Manufacturer	Color
SSM1	Solid Surface	DuPont	Corian, Lava Rock

7. KITCHENETTE 2-L871			
Code	Material	Manufacturer	Color
HPDL1	Plastic Laminate Vertical Surface	Wilsonart	Shaker Cherry, 7935K-07
SSM1	Solid Surface Countertop	DuPont	Corian, Lava Rock

8. THRESHOLD AT TOILET ROOMS			
Code	Material	Manufacturer	Color
SSM3	Solid Surface Material	DuPont	Corian, Medea

9. CABINET AND HARDWARE SCHEDULE			
Reference No. & Code	Component	Manufacturer	Mfr.'s Color Name/No.
1	Door and Drawer Pull, 6"	Liberty Hardware	62325, Satin Nickel
2	Self-closing hinges; flush overlay with synthetic dowels	Blum	71T6580 - Nickel plated (170 degree)
3	Cabinet Locks - Disc Tumbler, cam type lock for flush overlay construction	National Cabinet Lock	C8053 - Brite Nickel
4	Box Drawer Slide	Accuride	3832, 100 # capacity, full extension
5	Cabinet Shelf Support Pins	Knape and Vogt	346 ANO (Anochrome)
6	Support Bracket	A&M Hardware	Field finish paint - color selected by Architect to match adjacent wall
7	Grommet, "TG" Series	Doug Mockett	Plastic Color: Metallic Silver 23
8	Decorative Resin Panel 1/2" Thick DRP1*	3Form	
9a	DRP1	3Form	Varia Ecoresin Color: Parchment**
9b	DRP1 Barrel	3Form	Stainless steel, 1" x 2" long***
9c	DRP1 Cap	3Form	Stainless Steel, 1" Radius Standoff

*With cut and predrilled holes by 3-Form, and polished edges by 3-Form

** Or other thickness as recommended by 3-Form

*** Or other length as recommended by 3-Form

2.5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 24 00, EXTERIOR INSULATION AND FINISH SYSTEM

Item	Manufacturer	Finish	Product
Exterior Insulation and Finish System (EIFS)	Dryvit Systems	Sand Pebble Fine: Color as selected by Architect	Outsulation Plus MD System Class PB

B. SECTION 07 27 26, FLUID APPLIED MEMBRANE AIR BARRIER

Product	Manufacturer
ExoAir 230	Tremco

C. SECTION 07 40 00, ROOFING AND SIDING PANELS

Type	Product*	Ext. Finish	Thickness	Manufacturer	Mfg. Color Name/No.
ACM1 Wall Panel	Reynobond PE	Kynar 500	4mm	Alcoa	Anodic Silver, Satin Gloss
WP-1 Wall Panel	FW-120	Kynar 70% PDF	22 gage	Metlspan	Standard II shall match existing

*Rout and Return Wet System

D. SECTION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Thickness	Product
White	Carlisle	60 mils	"Sure-White" EPDM

E. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Manufacturer	Type
Flexible Flashing	York	Multi-Flash 500, Copper-Fabric Flashing

F. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Color Name/Number.
Copings	Formed Aluminum 0.40 inch	Kynar	Metal-Era*	To be selected
Roof Expansion Joints Deck-to-Deck Deck-to-Wall	As detailed on drawings		Carlisle	-

*Type: Permatite Tapered Coping

G. SECTION 07 95 13, EXPANSION JOINT COVER ASSEMBLIES

	Material	Finish	Manufacturer	Mfg. Color Name/No.
EJ-1 Interior Wall-to-Wall Fire Rated	FWFC-200 W/FB	Selected by Architect	Construction Specialties	Selected by Architect
EJ-2 Interior Wall-to-Corner	FWFC-200	Selected by Architect	Construction Specialties	Selected by Architect
EJ-3 Interior Wall-to-Ceiling	FWFC-200	Selected by Architect	Construction Specialties	Selected by Architect
EJ-4 Interior Wall-to-Wall	FWF-200	Selected by Architect	Construction Specialties	Selected by Architect
EJ-5 Interior Ceiling-to-Ceiling	FWF-200	Selected by Architect	Construction Specialties	Selected by Architect
EJ-6 Interior Wall-to-Wall Fire Rated	FWF-200 w/FB	Selected by Architect	Construction Specialties	Selected by Architect
EJ-7 Interior Wall-to-Floor	GFPS-200 W/FB	Selected by Architect	Construction Specialties	Selected by Architect
EJ-8 Interior Wall-to-Floor Fire Rated	GFPS W-200 W/FB	Selected by Architect	Construction Specialties	Selected by Architect
EJ-9 Non-Rated Brick-to-Brick and Precast-to-Brick	SF-200	Selected by Architect	Construction Specialties	Selected by Architect
EJ-10 Exterior Rated Brick-to-Concrete and Metal Panel to Concrete	SC-300w/SSF-300 And RFX-3W	Selected by Architect	Construction Specialties	Selected by Architect

2.6 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door - Interior	Semi-gloss P3A, See Section 09 91 00
Frame - Interior	Semi-gloss P3A, See Section 09 91 00
Door Frame - Exterior	Semi-gloss P5A, See Section 09 91 00

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	Transparent Satin Finish on Select White Maple

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Component	Material	Manufacturer	Size	Finish/Color
FB-5060	Steel	Acudor	24 x 24	Match adjacent color
DW-5040	Steel	Acudor	24 x 24	Match adjacent color

D. SECTION Doors 08 35 13.13, ACCORDIAN FOLDING DOORS (FIRE RATED)

Model Door	Finish	Manufacturer	Manufacturer Color Name/No.
Won-Dor Fireguard Cross Corridor FG90	-	Won-Door	Manufacturer's Standard

E. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Component	Finish	Manufacturer	Model
Aluminum Framing	Clear Anodized	Kawneer	Trifab VG451T
Aluminum Framing	Clear Anodized	Kawneer	Trifab VG450
Aluminum Door	Clear Anodized	Kawneer	350 Stile Door

F. SECTION 08 44 13, GLAZED ALUMINUM CURTAIN WALLS

Component	Material	Finish	Manufacturer	Model
Frame	Aluminum	Clear Anodized	Kawneer	1600 Wall System 1

G. SECTION 08 56 19, PASS WINDOWS (SLIDING PASS-THRU WINDOW HARDWARE ASSEMBLY NO. CLIPO 35/GK)

Part	Part Number	Glazing*	Manufacturer	Mfg. Color Name/No.
Double Running Rail	405.02.250	-	Hafele	Bright Aluminum
Glass Fixing Profile	405.03.250	-	Hafele	-
Fitting Set GK	405.02.008	-	Hafele	-
Rail End Piece	405.00.071	-	Hafele	Grey
Cover	405.78.990	-	Hafele	Anthracite
Cylinder Door Lock	405.02.Series	-	Hafele	Zinc Alloy
Knob	405.46.910	-	Hafele	Ano. Aluminum

*TG-1, Clear Tempered

H. SECTION 08 71 00, DOOR HARDWARE - REFER TO SECTION 08 71 00 FOR HARDWARE SCHEDULE

I. SECTION 08 71 13, AUTOMATIC DOOR OPERATORS

Item	Finish	Manufacturer	Model No./Name
Automatic Door Operators	Push Plate SS#4	Stanley	"Magic Force"

J. SECTION 08 71 13.11, LOW ENERGY POWER ASSIST DOOR OPERATORS

Item	Finish	Manufacturer	Model No./Name
Low Energy Power Assist Door Operators	Push Plate SS#4	Stanley	"Magic Access"

K. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer/Fabricator	Mfg. Color Name/No.
TG-1	-	Clear
TG-2	Viracon	Artic Blue
TG-3 with Reflective Coating	Viracon	Stainless Steel
SG-1	Viracon	Warm Gray Ceramic Frit
IG-1	Viracon	TG-2 Exterior Lite, TG-1 Interior Lite
IG-2	Viracon	TG-2 Exterior Lite, SG-1 Interior Lite
IG-3	Viracon	TG-3 Exterior Lite, TG-1 Interior Lite
IG-4	Viracon	HS-2 Exterior Lite, HS-1 Interior Lite
IG-5	Viracon	HS-2 Exterior Lite, SG-2 Interior Lite
SG-2	Viracon	Warm Gray Ceramic Frit
HS-1	Viracon	Clear
HS-2	Viracon	Artic Blue
HS-3 with Reflective Coating	Viracon	Stainless Steel
Glazing Film	Decorative Films, LLC	SOLYX: SXWF-SSO Satin Silver

2.7 DIVISION 09 - FINISHES

A. SECTION 09 30 13, CERAMIC TILING

1. CERAMIC PORCELAIN TILE (CT)					
Finish Code	Size	Finish	Pattern	Manufacturer	Mfg. Color Name/No.
CT1 (Floor/wall)	21" x 21"	Unpolished: UP	Empire	Crossville	Corsican Crème, VS80
CT2 (Bull nose)	3" x 14"	Unpolished: UP	Empire	Crossville	Corsican Crème, VS80
CT3 (Cove base)	6" x 14"	Unpolished: UP	Empire	Crossville	Corsican Crème, VS80
CT4 (wall)	*3" x 12"	Polished	Cross Colors	Crossville	Oceana, B580

*Pre-cut with "Get Planked" Program

2. SECTION 09 30 13, PORCELAIN TILE GROUT, MORTAR & CRACK ISOLATION MEMBRANE			
Finish Code	Series	Manufacturer	Mfg. Color Name/No.
GR1 (Floor)	Power Grout	TEC	Light Smoke 915
GR2 (Walls)	Power Grout	TEC	Pearl 988
Mortar	3N1	TEC	Gray
Waterproofing/Crack Isol. Mem.	Hydraflex	TEC	-

B. SECTION 09 51 00, ACOUSTICAL CEILINGS (AT)

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
ESS-1	Exposed Suspension System	White	Armstrong	Prelude XL, 15/16"
ESS-2	Exposed Suspension Sytem	Black (w/WLM1)	Armstrong	Prelude XL, 15/16"
AT1	Type III	White Lay-in	Armstrong	Dune, 1772, 2' x 2'
AT2	Type III	White Lay-in	Armstrong	Dune, 1773, 2' x 4'
AT3	Type IV	White Lay-in	Armstrong	Ultima, 1910, 2' x 2'
WLM*	Type XX	Cherry, 2' x 2'	Armstrong	64663MFXCH

*Metal Works Vector, Wood-Look Metal, extra perforated panels with fiberglass infill 8200100

C. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height/Type	Manufacturer	Mfg Name/No.
RB1	Rubber Base (RB)	4" coved, traditional	Johnsonite	Either Ore, 66
RB2	Rubber Base (RB)	4.5" Emissary*	Johnsonite	Either Ore, 66
RST1	Resilient Stair Treads (RST)	Tread/Riser** Bamboo Pattern	Johnsonite	Tread/Risers: Brown 47 Inset: Beige 49
TS1	Transition Strip	CTA-47-A (Carpet to resilient floor)	Johnsonite	Brown 47

*Woodwork Series, Coved.

** With visually impaired riser inset: V1BMTRS

D. SECTION 09 65 16, VINYL SHEET FLOORING, HEAT WELDED SEAMS (WSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.
WSF1	Timberscapes*	Teknoflor	Tru-Brown Oak, 53904

*Rooms With Hospital Beds: Teknoflor Adhesive EX-4000 Epoxy

1. SECTION 09 65 16, WELDING RODS (WSF)		
Finish code	Manufacturer	Mfg. Color Name/No.
WR1	Teknoflor	53904 (Matching Floor Color)

E. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Pattern	Material/Size	Manufacturer	Mfg Name/No.
VCT1	Excelon	VCT/ 12" x 12"	Armstrong	Taupe, 51901
VT1A	Victory/Canyon	Vinyl Tile 18"x18"	Centiva	Durango, CA6306-V-FR-SE
VT1B	Victory/Canyon	Vinyl Tile 18"x18"	Centiva	Smoke CA6304-V-FR-SE
VT1C	Victory/C-Tech	Vinyl Tile 18"x18"	Centiva	Light Titanium, CT-9171-V-FC-SE
VT1D	Victory/C-Tech	Vinyl Tile 18"x18"	Centiva	Light Iron, CT9141-V-FC-SE
VT1E	Contour Series, Quarry Texture	Vinyl Tile 18"x18"	Centiva	Modern Lime Mocha CS0505C-QU-SE

*Note: FR is "Frost" surface texture, FC is "Fresco" surface texture. SE is "Square Edge"

F. SECTION 096566, RECYCLED RUBBER TILE FLOORING

Finish Code	Book/Pattern	Material/Size	Manufacturer	Mfg Name/No.
RT1	Runway/Structure	Rubber Tile 38" x 38"	ToMarket, Atmosphere	Stealth, TM912, square edge

G. SECTION 09 68 00, CARPET - BROADLOOM (CAR)

Finish Code	Pattern	Manufacture	Mfg. Color Name/No.
CAR1	Edge II	J&J Invision	Albers, 1447

H. SECTION 09 68 00, CARPET MODULES (CPT)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.
CPT1*	24" x 24"	Corrugated	J&J Invision	Sharpen, 502

* Installation Method: Quarter Turn, Transition Strips: TS-1, carpet tile to resilient floor

I. SECTION 09 72 16, POLYETHELENE AND TEXTILE WALLCOVERING (WC)

Finish Code	Pattern	Manufacturer	Mfg. Color Name/No.
WC1	Vine Emboss	Carnegie	Xorel Color: W129
WC2A	Margo	MDC	Vintage Silver, MFT 1228
WC2B	Margo	MDC	Briar, MFT 1232

J. SECTION 09 72 16, EDGE GUARD OR TRIM (WC)

Profile	Manufacturer	Mfg. Color Name/No.
Schiene-E, 3/32"*	Schluter	Stainless Steel

* For vertical edge at outside corner, with WC2A and B

K. SECTION 09 91 00, PAINT AND COATINGS

1. Paint Systems and Paint Colors

- a. "Paint Systems" are listed below. Each Paint System includes primers and finishes for specific substrates indicated.
- b. "Paint Colors" are listed in the "Paint Color Code". Each Paint Color Code includes the paint color, finish and manufacturer.
- c. Provide "Paint Systems" in the Paint Colors scheduled in the "Paint Color Code".
- d. For Paint Systems used on color-coded piping, etc., refer to Section PAINTING for colors.

2. Paint Systems

- a. Interior: P1
 - 1) Substrate: Gypsum Board Walls, Soffits and Ceilings

- 2) Primer: 1 Coat Premium Wall & Wood Primer, B28W08111@ 1.8 mils dft
- 3) Finish: 2 Coats Emerald Zero VOC Interior Satin Latex K37 Series @ 1.7 mils dft
- 4) Manufacturer: Sherwin-Williams
- b. Interior P2
 - 1) Substrate: Gypsum Board Walls, Soffits and Ceilings
 - 2) Primer: 1 Coat Premium Wall & Wood Primer, B28W08111@ 1.8 mils dft
 - 3) Finish: 2 Coats Emerald Zero VOC Interior Latex Semi-gloss(K 38 Series)@ 1.5 mils dft
 - 4) Manufacturer: Sherwin-Williams
- c. Interior: P3
 - 1) Substrate: Ferrous Metal(doors, door frames, and elsewhere indicated)
 - 2) Primer: 1 Coat Industrial Pro-Cryl Universal Primer, (B66-310), @ 2.0-4.0 mils dft
 - 3) Finish: 2 Coats ProClassic Waterborne Interior Acrylic semi-gloss, B31 series @ 1.4 mils dft
 - 4) Manufacturer: Sherwin-Williams
- d. Interior: P4
 - 1) Substrate: Insulation Jackets
 - 2) Primer: 1 Coat Promar 200 Interior Latex Primer (B28W8200) @ 1.1 mils dft
 - 3) Finish: 2 Coats Metalatex Acrylic Emulsion (Semi-Gloss), B42-100, @1.5-4.0 mils dft
 - 4) Colors: Field verify color coding for each pipe system and obtain written approval from the Owner
 - 5) Type of Finish: Semi-gloss (SG)
- e. Exterior: P5
 - 1) Substrate: Galvanized steel doors, door frames, and elsewhere indicated.
 - 2) Primer: 1 Coat DTM Acrylic primer/finish (B66-W1) 2.5-5.0 mils dft.

- 3) Finish: 2 Coats Sher-Cryl high performance acrylic semi-gloss (B666-350) 2.5 - 4.0 mils dft.
- 4) Manufacturer: Sherwin-Williams

3. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P1A	Satin	Sherwin-Williams	China Doll, SW7517
P1B	Satin	Sherwin-Williams	Mineral Deposit, SW7652
P1C	Satin	Sherwin-Williams	Tony Taupe, SW7038
P1D	Satin	Sherwin-Williams	Gris, SW7659
P1E	Satin	Sherwin-Williams	Unusual Gray, SW7059
P2A	Semi-Gloss	Sherwin-Williams	China Doll, SW7517
P3A	Semi-Gloss	Sherwin-Williams	Virtual Taupe, SW7039
P5A	Semi-Gloss	Sherwin-Williams	TBD

2.8 DIVISION 10 - SPECIALTIES

A. SECTION 10 21 13, TOILET COMPARTMENTS

Component	Series	Material	Manufacturer	Mfg. Color Name/No.
Partitions	1086, Series "Duraline"	Solid Phenolic	Bobrick	D25 Atlantis
Urinal Screens	1085, Series "Duraline"	Solid Phenolic	Bobrick	D25 Atlantis

B. SECTION 10 21 23, CUBICLE CURTAIN TRACKS

Finish Code	Material	Manufacturer	Mfg. Color Name/No.
-	Aluminum	A.R. Nelson	Track: 1200, Carrier: 12

C. SECTION 10 26 00, WALL AND DOOR PROTECTION

Item	Material	Manufacturer	Mfg. Color Name/No.
90° Corner Guards CG-1	Acrovyn, SM20-AN	Construction Specialties	Brushed Silver, 410
End Wall Corner Guards CG-2	Acrovyn, SSM-25AN	Construction Specialties	Brushed Silver, 410
Handrail HR-1	Acrovyn, HR-6 CN	Construction Specialties	Vintage Walnut, 383
Impact Resistant Wall Protection IRWC1	Acrovyn, .040" Thick	Construction Specialties	Khaki Brown, 513*

* Texture: Shadow Grain

D. SECTION 10 28 00, TOILET AND BATH ACCESSORIES

Code	Item	Material	Manufacturer	Mfg. Color Name/No.
FM-1	Framed Mirror	Stainless Steel	Bobrick	B-1652436, Bright Polished Finish
TB-1	Towel Bar	Stainless Steel	Bobrick	B-673x18, Satin Finish, B6737
SCR-1	Shower Curtain Rod	Stainless Steel	Bobrick	B-207x60, Satin Finish
BCS-1	Baby Changing Station	Polypropylene	Koala	KB200 Series; color: Earth
TTD-1	Toilet Tissue Dispenser	Stainless Steel	Bobrick	B-76867, Satin Finish
MBH-1	Mop/broom Holder	Stainless Steel	Bobrick	B-224x36, Satin Finish
GB-1	Grab Bar	Stainless Steel	Bobrick	B-6806x24, Satin Finish
GB-2	Grab Bar	Stainless Steel	Bobrick	B-6806x36, Satin Finish
GB-3	Grab Bar	Stainless Steel	Bobrick	B-6806x42, Satin Finish
RH-1	Robe Hook	Stainless Steel	Bobrick	B-6727, Satin Finish
EHD-1	Electric Hand Dryer	-	Excel	XL-SB, Brushed Stainless Steel

E. SECTION 10 44 13, FIRE EXTINGUISHER CABINETS

Component	Manufacturer/Series	Model/Style/Finish
Fire Extinguisher Cabinet (FEC)	Larsen's Architectural Series	2409-R7, Style: Duo, Doors*

*Clear anodized aluminum

F. SECTION 10 70 00 - EXTERIOR SPECIALTIES

Type	Product	Material	Manufacturer	Mfg. Color Name/No.
Base Bid Air Foil Blade	AFB01-08-436, 16-Inch*	Aluminum	Construction Specialties	Clear Anodized
Deduct Alternate No. 1	Model 200-4 Perform Sunshade*	Aluminum	Construction Specialties	Clear Anodized

* Custom Sunshade: With ACM2 Wall Panel Manufactured by Alcoa; Product: Reynobond PE, clear anodized aluminum (4mm thickness)

2.9 DIVISION 14 - CONVEYING EQUIPMENT

A. SECTION 14 21 00, ELECTRIC TRACTION ELEVATORS

Elevator	Component	Material	Finish	Color
Passenger Elevator No. P1 Otis - Model GEN2	Hoistway Entrance	Stainless Steel	#4	-
	Hoistway Doors	Stainless Steel	#4	-
	Corridor Position Indicator and Call Buttons LED Illuminated	Stainless Steel	#4	-
	Car Canopy	Stainless Steel	#4	6-LED Drop Ceiling (FC-6)
	Wall Panels	Plastic Laminate	-	7919-38, Amber Cherry
	Car Floor	Vinyl Tile	VTIE	See Section 09 65 19
	Car Operating Panel	Stainless Steel	#4	-
	Handrails	Stainless Steel	#4	DH-155

2.10 DIVISON 26 - ELECTRICAL

A. SECTION 26 51 00, BUILDING LIGHTING INTERIOR

Fixture Type	Manufacturer	Finish	Model	Color
Wall Sconce (Type R)	Shaper	Satin Nickel	603	-
Wall Mount (Type M)	Visa	Satin Nickel	Deck	Clear Acrylic w/Matte Finish
Wall Mount (Type N)	Visa	Paint	Raven	As selected by Architect
Night Light (Type F)	Alkco	Soft White	Wayglo, WG2V	-
Downlight (Types G, K, H, L)	Portfolio	As selected by Architect	LD6A, LD4A	-

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Accordion Folding Partition	AFP
Acoustical Ceiling	AT
Anodized Aluminum Natural Finish	AA
Brick Face	BR
Broadloom Carpet	CAR
Carpet Module Tile	CPT
Ceramic Porcelain Tile	CT
Concrete	C
Decorative HPDL Panel	DP
Decorative Resin Panel	DRP
Exterior	EXT

Grout	GR
Gypsum Wallboard	GWB
Material	MAT
Mortar	M
Paint	P
Plastic Laminate	HPDL
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Solid Surface Material	SSM
Polyethylene and Textile Wallcovering	WC
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring (Welded Seams)	WSF
Vinyl Tile	VT
Wood Look Metal Ceiling	WLM

3.2 FINSIH SCHEDULE SYMBOLS

Symbol Definition

** Same finish as adjoining walls
- No color required
E Existing
XX To match existing
EFTR Existing finish to remain

--- E N D---

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS and Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly

4. Typical fire rated assembly showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....Terminology Relating to Gypsum and Related
Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal
Suspension System for Acoustical Tile and Lay-in
Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension Systems
for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to Receive
Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of Gypsum
Panel Products or Metal Plaster Bases to Steel
Studs from 0.033 in. (0.84 mm) to 0.112 in.
(2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for
Acoustical Tile and Lay-in Panels in Areas
Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes as shown.

1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

2. Runners same thickness as studs.

- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
 - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items,

designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:

1. ASTM A641, soft temper, Class 1 coating.
2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form building expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.

3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
 4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
 5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
 6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 1. Provide necessary liner fillers and shims to conform to label frame requirements.
 2. Frame openings cut within a liner panel with E studs around perimeter.
 3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

F. Elevator Shafts:

1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings.
1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 2. Furnish for installation under Division 03, CONCRETE.
 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
1. Use pull down tabs when available.
 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Existing concrete construction exposed or concrete on steel decking:
1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.

G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.

H. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.

3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-08.....Terminology Relating to Gypsum and Related
Building Materials and Systems

C475-02.....Joint Compound and Joint Tape for Finishing
Gypsum Board

C840-08.....Application and Finishing of Gypsum Board

C919-08.....Sealants in Acoustical Applications

C954-07.....Steel Drill Screws for the Application of Gypsum
Board or Metal Plaster Bases to Steel Stud from
0.033 in. (0.84mm) to 0.112 in. (2.84mm) in
thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

C1047-05.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base

C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-06.....Glass Mat Gypsum Panels

C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building
Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 EXTERIOR GYPSUM SHEATHING BOARD

- A. Exterior glass mat gypsum sheathing.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Sound rated partitions.
 - c. Full height partitions shown (FHP).
 - d. Corridor partitions.
 - 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
- B. In locations other than those specified, extend gypsum board from floor to heights as indicated on drawings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.

4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
7. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:
 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- J. Accessories:
 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.

4. Edge Trim (casings Beads):

- a. At both sides of expansion and control joints unless shown otherwise.
- b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
- c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
- d. Where shown.

3.3 INSTALLING EXTERIOR GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. as indicated on Drawings.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 2. Stagger joints top and bottom in adjacent panels.
 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- D. Gypsum Board:
 1. Two hour wall:
 - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.

- c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- 2. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.
- F. Elevator Shafts:
 - 1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
 - 2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.
 - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the fire rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke

tight construction, fire protection equivalent to the fire rated
construction, and STC equivalent to the sound rated construction.

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies porcelain tile for wall and floors, waterproofing crack isolation membranes, and tile backer board.

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, mortar, waterproofing crack isolation membrane, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Base tile.
 - 2. Porcelain tile, each type, color, patterns and size.
 - 3. Trim shapes, bullnose cap and cove including base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
 - 1. Porcelain tile, marked to show each type, size, and shape required.
 - 2. Cementitious backer unit.
 - 3. Leveling compound.
 - 4. Latex-Portland cement mortar and polymer-modified cement grout.
 - 5. Waterproofing crack isolation membrane.
 - 6. Fasteners.
- D. Certification:
 - 1. Master grade, ANSI A137.1.
 - 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Cementitious backer unit.
 - b. Latex-Portland cement mortar and grout.
 - c. Leveling compound.
 - d. Waterproofing crack isolation membrane.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A108.1A-11.....Installation of Ceramic Tile in the Wet-Set
Method with Portland Cement Mortar

A137.1-08.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

C109/C109M-11.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars (Using 2 inch. or [50-
mm] Cube Specimens)

C348-08.....Standard Test Method for Flexural Strength of
Hydraulic-Cement Mortars

C627-10.....Evaluating Ceramic Floor Tile Installation
Systems Using the Robinson-Type Floor Tester

C954-11.....Steel Drill Screws for the Application of Gypsum
Board on Metal Plaster Base to Steel Studs from
0.033 in (0.84 mm) to 0.112 in (2.84 mm) in
thickness

C979-10.....Pigments for Integrally Colored Concrete

C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Panel Products

C1027-09.....Determining "Visible Abrasion Resistance on
Glazed Ceramic Tile"

C1028-07.....Determining the Static Coefficient of Friction
of Ceramic Tile and Other Like Surfaces by the
Horizontal Dynamometer Pull Meter Method

C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious
Backer Units

D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

D5109-99(R2004).....Standard Test Methods for Copper-Clad
Thermosetting Laminates for Printed Wiring
Boards

D. Tile Council of America, Inc. (TCA):

2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
 - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
 - 2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
 - b. Class IV, 6000 revolutions for remaining areas.
 - 3. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
 - 4. Factory-Applied Temporary Protective Coating:
 - a. Do not coat unexposed tile surfaces.
 - b. Pre-wax tiles set or grouted with latex modified mortars.
- B. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 3. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
 - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.

2.2 CEMENTITIOUS BACKER UNITS

- A. Use in showers or wet areas.
- B. ASTM C1325.
- C. Use Cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.

- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.
- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

- A. Screws for Cementitious Backer Units.
 - 1. Standard screws for gypsum board are not acceptable.
 - 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 - 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 - 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS

- A. Conform to TCA Handbook for Ceramic Tile Installation.
- B. Latex-Portland Cement Mortar: ANSI A108.1.
 - 1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.
 - 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
- C. Waterproofing Crack Isolation Membrane:
 - 1. ANSI A118.10 and A118.12.
 - 2. Install according to manufacturer's written instructions.

2.6 GROUTING MATERIALS

- A. Coloring Pigments:
 - 1. Job colored grout is not acceptable.
- B. Polymer-Modified Cement Grout: ANSI A118.7 color as specified.

2.7 PATCHING AND LEVELING COMPOUND

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
 - 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 - 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 - 3. Tensile strength - 600 psi per ANSI 118.7.
 - 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.8 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.9 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:

1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish except finish smooth for elastomeric waterproofing.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:

1. Slope compound to drain where drains are shown.
2. Install mortar bed in depressed slab sloped to drains not less than 1 in 200 (1/16 inch per foot).
3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
4. Screed for slope to drain and float finish.
5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.

D. Walls:

1. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.

2. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

3.4 CEMENTITIOUS BACKER UNITS

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A108.1 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven days after installation of cementitious backer unit.
- G. Joint Treatment:
 1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
 1. Set wall tile installed over cementitious backer board in latex-Portland cement mortar, ANSI A108.1B.
 2. Set trim shapes in same material specified for setting adjoining tile.
- C. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. Align new tile work scheduled for existing spaces to the existing tile work unless specified otherwise.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. In areas where floor drains occur, slope to drains where shown.
 - b. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
10. Joints:
 - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints 1/8 inch wide for floor and wall tile work.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
 - a. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).

3.6 THIN SET PORCELAIN TILE INSTALLED WITH LATEX-PORTLAND CEMENT MORTAR

- A. Installation of Tile: ANSI A108.1, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.7 GROUTING

- A. Grout Type and Location:

1. Grout for wall, floor and base tile, latex-Portland Polymer Modified cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Polymer Modified Grout: ANSI A118.7.

3.8 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. Rake out grout at joints between tile at toe of base, not less than 6 mm (1/4 inch) deep.

3.9 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

3.10 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color, pattern, and location of each type of acoustical unit: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type.
 - 3. Runners designed for snap-in attachment of metal tile.
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-07.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C634-02 (E2007).....	Standard Terminology Relating to Environmental Acoustics
C635-04.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E1264-(R2005).....	Classification for Acoustical Ceiling Products

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.

B. Hanger Inserts:

1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Hold-Down Clips: Where indicated, provide manufacturer's standard hold-down clips spaced 24-inches o.c. on all cross tees.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ACOUSTICAL UNITS (AT-1, AT-2, AT-3)

A. General:

1. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
2. Class A Flame Spread: ASTM 84
3. Minimum NRC (Noise Reduction Coefficient): AT-1 and AT-2: 0.50; AT-3: 0.70; ASTM C423.
4. Minimum CAC (Ceiling Attenuation Class): AT-1 and AT-2: 30; AT-3: 35; ASTM E413.
5. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
6. Lay-in panels: Sizes as shown, with square edges.
7. Wood Look Metal Perforated Metal Tile (WLM):
 - a. Tiles: Size of units: 24 by 24 inches.
 - b. Sound absorbent element; either non-sifting mineral wool or glass fiber of density and thickness to provide specified noise

reduction coefficient. Enclosure sound absorbent elements within plastic envelopes.

- c. Support sound absorbent elements on wire spacer about 6 mm (1/4 inch) high. Fit both the sound absorbent element and the spacer into the unit.
- B. AT-1 and AT-2 Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick.
- C. AT-3 Type IV Units - Mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 3/4-thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84.

2.9 ACCESS IDENTIFICATION

- A. Markers:
 - 1. Use colored markers with pressure sensitive adhesive on one side.
 - 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:

Color.....	Service
Red.....	Sprinkler System: Valves and Controls
Green.....	Domestic Water: Valves and Controls
Yellow.....	Chilled Water and Heating Water
Orange.....	Ductwork: Fire Dampers
Blue.....	Ductwork: Dampers and Controls
Black.....	Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

D. Perimeter Seal:

1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable.

B. Anchorage to Structure:

1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.

- (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
 - b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
 - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- C. Direct Hung Suspension System:
- 1. As illustrated in ASTM C635.
 - 2. Support main runners by hanger wires attached directly to the structure overhead.
 - 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- D. Indirect Hung Suspension System:
- 1. As illustrated in ASTM C635.
 - 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
 - 3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 - 1. Install tile to lay level and in full contact with exposed grid.
 - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
 - 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.

2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.
- D. Install hold-down clips in areas indicated, in areas required by authorities having jurisdiction, and for fire-resistance ratings, space as recommended by panel manufacturer's written instructions unless otherwise indicated.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of rubber base and resilient stair treads.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Base and stair material manufacturer's recommendations for adhesives.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Base: 150 mm (6 inches) long, each type and color.
 - 2. Resilient Stair Treads: 150 mm (6 inches) long.
 - 3. Adhesive: Literature indicating each type.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - F1861-08.....Resilient Wall Base
- C. Federal Specifications (Fed. Spec.):
 - RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE (RB)

- A. RB-1: ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, type TP Rubber, cove.
- B. RB-2: ASTM F1861, 0.531 inches thick, Type TP Rubber, 4-1/2-inches high, cove.

2.3 ONE-PIECE RESILIENT TREAD/RISER (RST-1)

- A. Fed. Spec. RR-T-650, ASTM F-2169, Type TS, Class I and II, nominal 0.210-inch thick.
- B. Square nose configuration.
- C. Contrast color insert strip, 2-inch wide.

2.4 PRIMER (FOR CONCRETE SUBSTRATE)

As recommended by the adhesive manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE SUBSTRATE)

Provide products with latex or polyvinyl acetate resins in the mix.

2.6 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive shall not exceed 50 g/L.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the COR.
- B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.

- C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of millwork, and where other equipment occurs.
 - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.5 STAIR TREAD INSTALLATION

- A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.
- B. Layout of Treads.
 - 1. No joints will be accepted in treads.,
- C. Application:
 - 1. Apply adhesive uniformly with no bare spots.

2. Roll and pound treads to assure adhesion.

3.6 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. After two weeks, scrub resilient base and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 - 2. Do not polish tread materials.
- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the COR.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the installation of sheet flooring with backing.
- B. Installation of sheet flooring including following:
 - 1. Heat welded seams.

1.2 RELATED WORK

- A. Concrete floors: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Color, pattern and texture: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY CONTROL-QUALIFICATIONS:

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
 - 1. Heat welded seaming is manufacturer's prescribed method of installation.
 - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
 - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.
- B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
 - 2. Smoke Density: Less than 450 per ASTM E662.
- C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
 - 1. Description of resilient material and accessories to be provided.

2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
3. Application and installation instructions.

C. Samples:

1. Sheet material, 8 inch by 10 inches, of each color and pattern with a welded seam using proposed welding rod 300 mm (12 inches) square for each type, pattern and color.
2. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
3. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
4. Edge strips: 150 mm (6 inches) long each type.
5. Adhesive, underlayment and primer: Pint container, each type.

1.5 PROJECT CONDITIONS

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 ° C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 ° C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.
- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.
- D. Store sheet flooring on end.
- E. Move sheet vinyl floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
- E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.
 - E662-12.....Specific Optical Density of Smoke Generated by Solid Materials.
 - F710-08.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.
 - F1303-04(2009).....Sheet Vinyl Floor Covering with Backing.
 - F1869-10.....Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride
 - F2170-09.....Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes
- C. Resilient Floor Covering Institute (RFCI):
- Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

Interior finish work such as drywall finishing, concrete, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET VINYL FLOOR COVERINGS

- A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall conform to material requirements specified in ASTM F1303, Type I, Grade 1. Foam backed sheet flooring is not acceptable.
- B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).
- C. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 APPLICATION MATERIALS AND ACCESSORIES

- A. Floor Epoxy Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use (under hospital beds).

2.4 SHEET FLOORING

- A. ASTM F1303, Type I, Grade 1. Foam backed sheet flooring is not acceptable.
- B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.
- C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.
- D. Smoke density: less than 450 per ASTM E662.
- E. Color and pattern of sheet flooring of the same production run.

2.5 ADHESIVES

Water resistant type recommended by the sheet flooring manufacturer for the conditions of use.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.7 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive or sheet flooring manufacturer.

2.8 EDGE STRIPS

- A. As scheduled in Section 09 06 00.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.
- C. After installation, maintain temperature at or above 36 °C (65 °F.)
- D. Building is permanently enclosed.
- E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.

1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material.
Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
- B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.
- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
 1. Do not use adhesive for filling or leveling purposes.
 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:
 1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.

2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.

3.3 INSTALLATION OF FLOORING

- A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.
- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.
- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.
- G. Inform the COR of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
 1. Air pockets or loose edges will not be accepted.
 2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.
- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
 1. Locate edge strips under center lines of doors unless otherwise indicated.
 2. Set vinyl strips in adhesive in accordance with manufacturer's instructions.

3.5 WELDING

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.

- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.6 CLEANING

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.
- F. Upon completion, COR shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

3.7 PROTECTION:

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.
- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the COR.
- D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, and accessories.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- D. Section 14 21 00, ELECTRIC TRACTION ELEVATORS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
 - 2. Edge Strips: 150 mm (6 inches) long, each type.
- D. Shop Drawings:
 - 1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM F510.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E648-10.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source
 - E662-09.....Specific Optical Density of Smoke Generated by
Solid Materials
 - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness
Numbers
 - F710-08.....Preparing Concrete Floors to Receive Resilient
Flooring
 - F1066-04 (R2010).....Vinyl Composition Floor Tile
 - F1700-04 (R2010).....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
 - IP #2.....Installation Practice for Vinyl Composition Tile
(VCT)
- D. Federal Specifications (Fed. Spec.):
 - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl
Composition

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE (VCT-1)

- A. ASTM F1066, Class 2 (through pattern), 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

2.3 SOLID VINYL-TILE (VT-1)

- A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, with backing.
- B. Where solid vinyl tiles are specified, seek products with recycled content.

2.4 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.8 EDGE STRIPS

- A. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:

FF30/FL20

- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:

Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
 - 1. Refer to Drawings for resilient tile layout.
 - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
 - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.

3. The COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
 1. For the first two weeks sweep and damp mopped only.
 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
 3. Apply polish to the floors in accordance with the flooring manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.6 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 65 66
RECYCLED RUBBER TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of recycled rubber tile flooring, and accessories.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
- D. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM D3389/ASTM C501.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D2047.....Coefficient of Friction
D395.....Compression
D412.....Tensile Strength
D2240.....Shore Hardness
D3676.....Density
E648-10.....Critical Radiant Flux of Floor Covering Systems
 Using a Radiant Energy Source
E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness
 Numbers
F970.....Static Load Limit
F710-08.....Preparing Concrete Floors to Receive Resilient
 Flooring

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.

2.2 RECYCLED RUBBER TILE FLOORING (RT-1)

- A. Color uniformly distributed throughout thickness.
- B. Where rubber tile is used provide tiles with a minimum of 90% post consumer rubber.
- C. Thickness: 5/32-inch.

2.3 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.4 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by tile manufacturer.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if priming is recommended by the tile or adhesive manufacturers.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- C. Application:
 - 1. Apply adhesive uniformly with no bare spots.

- a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
2. Roll tile floor with a roller in accordance with manufacturer's instructions.
3. The COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- D. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

- A. Carpet installed by mechanics certified by the Floor Covering Installation Board.
- B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
 - 3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.
- C. Samples:
 - 1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Carpet Tile: One tile, 24 x24-inches.
 - 3. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
- D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....Colorfastness to Light
AATCC 134-11.....Electric Static Propensity of Carpets
- D. American Society for Testing and Materials (ASTM):
ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup Apparatus
ASTM E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-11.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET AND CARPET TILE

A. Physical Characteristics:

1. Carpet and carpet tile free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
 - a. Broadloom (CAR-1): Maximum width to minimum use
 - b. Modular Tile (CPT-1): 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height (CAR-1): Manufacturer's standard.
5. Pile Height (CPT-1): Manufacturer's standard.
6. Pile Fiber (CAR-1: Ultron Nylon BCF.
7. Pile Fiber (CPT-1): Ultron Nylon BCF.
8. Pile Type (CAR-1): Tip sheared patterned loop.
9. Pile Type (CPT-1): Multi-level tip sheared loop
10. Backing materials (CAR-1): Premier Bac Plus.
11. Backing Materials (CPT-1): eko modular.
12. Flammability and Critical Radiant Flux Requirements:
 - a. Test Carpet in accordance with ASTM E 648.
 - b. Class I: Not less than 0.45 watts per square centimeter.

B. Shall meet Gold Level of ANSI/NSF 140 for carpet (CAR-1).

C. Shall meet Gold Level of ANSI/NSF 140 for carpet tile (CPT-1).

D. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

E. All carpet and carpet tile will comply with the Carpet and Rug Institute's (CRI) Green Label Plus Program.

2.2 ADHESIVE AND CONCRETE PRIMER

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives for Carpet (CAR-1): Waterproof, non-flammable and non-staining.
- C. Adhesives will comply with the Carpet and Rug Institute's (CRI) Green Label Plus Program.

2.3 SEAMING TAPE (FOR CARPET CAR-1)

- A. Permanently resistant to carpet cleaning solutions, steam, and water.
- B. Recommended by carpet manufacturer.

2.4 EDGE STRIPS (MOLDING)

- A. Vinyl Edge Strip:
 - 1. Beveled floor flange minimum 50 mm (2 inches) wide.
 - 2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
 - 3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
 - 1. Relax carpet in accordance with Section 6.4.
 - 2. Comply with indoor air quality recommendations noted in Section 6.5.

3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
 1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
 2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- G. Broadloom Carpet (CAR-1):
 1. Install per CRI 104, Section 8.
 2. Lay broadloom carpet lengthwise in longest dimension of space, with minimum seams, uniformly spaced to provide a tight smooth finish, free from movement when subjected to traffic.
 3. Use tape-seaming method to join sheet carpet edges. Do not leave visible seams.
- H. Carpet Modules (CPT-1):
 1. Install per CRI 104, Section 13, Adhesive Application.
 2. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
 3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
 4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 72 17
POLYETHYLENE AND TEXTILE WALL COVERINGS

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies polyethylene fabric and textile wallcovering and installation.

1.2 RELATED WORK

- A. Color, pattern, type, direction of hanging and areas to receive wallcovering: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
1. Each type and pattern as specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Size: 304 mm x 304 mm (12" x 12")
- C. Manufacturer's Certificates:
1. Flame Retardancy: ASTM E84, Class "A".
 2. Wallcovering manufacturer's approval of adhesive.
- D. Manufacturer's Literature and Data:
1. Primer and adhesive.
 2. Installation instructions.
 3. Maintenance instructions, including recommended materials and methods for maintaining wallcovering with precautions in use of cleaning material.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver in original unopened containers bearing the manufacturer's name, brand name, and product designation.
- B. Store in accordance with manufacturer's instructions.
- C. Handle to prevent damage to material.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM)
G21-96 (R2002).....Determining Resistance of Synthetic Polymeric
Materials to Fungi

PART 2 - PRODUCTS

2.1 POLYETHYLENE WALLCOVERING (WC-1)

- A. Product free of PVC, Chlorine, Plasticizers, Dioxin, Heavy Metals, Ozone Depleting Chemicals and Topical Finishes.
- B. Fungi Resistance: ASTM G21, rating of 0, anti-bacterial.
- C. Width: 52 inches.
- D. Backing: Type that prevents stains and moisture from passing through the textile enabling the wall surface to be aggressively cleaned.
- E. Content: 65% Biobased PE.
- F. Class A fire rating.

2.2 TEXTILE WALLCOVERING (WC-2)

- A. Content: 43% polyester/16%cotton/33% acrylic/8%linen.
- B. Width: 54 inches.
- C. Weight: 9.33 oz/sq.yd.
- D. Type: Medium
- E. Backing: Non-woven.
- F. Repeat: 36 inch vertical x 54 inch horizontal.
- G. Pattern Match: Non-reversible straight across match.
- H. Fire Rating: Class A.

2.3 ADHESIVE

- A. As recommended by the wallcovering manufacturer for use on substrate to receive wallcovering.
- B. Vermin and mildew resistant.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Temperatures:
 - 1. Do not perform work until surfaces and materials have been maintained at minimum of 60 °F. for three days before work begins.
 - 2. Maintain minimum temperatures of 60 °F. until adhesives are dried or cured.
- B. Lighting:
 - 1. Do not proceed unless a minimum lighting level of 15 candlepower per square foot occurs.
 - 2. Measure light level at mid-height of wall.
- C. Ventilation:
 - 1. Provide uniform continuous ventilation in space.
 - 2. Ventilate for a time for not less than complete drying or curing of adhesive.

- D. Protect other surfaces from damage which may be caused by this work.
- E. Remove waste from building daily.

3.2 SURFACE CONDITION

- A. Inspect surfaces to receive wallcoverings to assure that:
 - 1. Patches and repairs are completed.
 - 2. Surface are clean, smooth and primed with a quality wallcovering primer.
- B. Do not proceed until discovered defects have been corrected by other trades and surfaces are ready to receive wallcovering.
- C. Carefully remove electrical outlet and switch plates, mechanical diffusers, escutcheons, registers, surface hardware, fittings and fastenings, prior to starting work.
- D. Carefully store items for reinstallation.

3.3 APPLICATION OF ADHESIVE

- A. Mix and apply adhesives in accordance with manufacturer's directions.
- B. Prevent adhesive from getting on face of wallcovering.
- C. Apply adhesive to wallcovering back.

3.4 WALLCOVERING INSTALLATION

- A. Use wallcovering of same batch or run in an area. Use rolls in consecutive numerical sequence of manufacture.
- B. Install material completely adhered, smooth, clean, without wrinkles, air pockets, gaps or overlaps.
- C. Extend wallcovering continuous behind non-built-in casework and other items which are close to but not bolted to or touching the walls.
- D. Install wallcovering before installation of resilient base. Extend wallcovering not more than 6 mm (1/4 inch) below top of resilient base.
- E. Install panels consecutively in order in which they are cut from the roll including filling spaces above or below windows, doors, or similar penetrations.
- F. Do not install horizontal seams.
- G. Except on match patterns, hang fabric by reversing alternate strips, except as recommended by the manufacturer.
- H. Cutting:
 - 1. Cut on a work table with a straight edge.
 - 2. Joints or seams that are not cut clean are unacceptable.
 - 3. Trim additional selvage to achieve a color and pattern match at seams. Overlapped seams are not allowed.
 - 4. Do not double cut seams on wall unless specified.

5. If double cutting on the wall is necessary, place a three inch strip of Type I wallcovering under pasted edge.
 - a. Do not cut into wall surface.
 - b. After cutting, remove strip and excess adhesive from seam before proceeding to next seam.
 - c. Smooth down seam in adhesive for tight bond and joint.
- I. Trim strip-matched patterns, which are not factory pre-trimmed.
- J. Inside Corners:
 1. Wrap wallcovering around corner.
 2. Do not seam within 50 mm (2 inches) of inside corners.
 3. Double cut seam.
- K. Outside Corners:
 1. Wrap wallcovering around corner.
 2. Do not seam within 150 mm (6 inches) of outside corners.
 3. Double cut seam.
- L. Follow manufacturer's written cutting and hanging procedures for wallcovering.

3.5 PATCHING

- A. Replace surface damaged wallcovering in a space as specified for new work:
 1. Replace full height of surface.
 2. Replace from break in plane to break in plane when same batch or run is not used. Double cut seams.
 3. Adjoining differential colors from separate batches or runs are not acceptable.
- B. Correct loose or raised seams with adhesives to lay flat with tight bonded joint as specified for new work.

3.6 CLEANING AND INSTALLING TEMPORARY REMOVED ITEMS

- A. Remove adhesive from wallcovering as work proceeds.
- B. Remove adhesives where spilled, splashed or splattered on wallcoverings or adjacent surfaces in a manner not to damage surface from which it is removed.
- C. Reinstall previously removed electrical outlet and switch plates, mechanical diffusers, escutcheons, registers, surface hardware, fittings and fastenings.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, and where indicated elsewhere.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. All coats on a particular substrate must be from a single manufacturer.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Attach labels to panel stating the following:
 - a. Manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
 - 4. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
 - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

2. High temperature aluminum paint.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 - 1. Name of manufacturer.
 - 2. Product type.
 - 3. Batch number.
 - 4. Instructions for use.
 - 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 - 1. Federal Specification Number, where applicable, and name of material.
 - 2. Surface upon which material is to be applied.
 - 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
 - A13.1-07.....Scheme for the Identification of Piping Systems
- D. Steel Structures Painting Council (SSPC):
 - SSPC SP 1-04 (R2004)....Solvent Cleaning
 - SSPC SP 2-04 (R2004)....Hand Tool Cleaning
 - SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Paint:
 - 1. Specified in Part 3 of this Section.
 - 2. Specified in Section 09 06 00 for finishes.

B. Identity markers options:

1. Pressure sensitive vinyl markers.
2. Snap-on coil plastic markers.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 150g/l for interior latex non-flat paints/primers, 50g/l for interior latex, and 200 g/l for flat paints, exterior latex paints and primers.
 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 3. Asbestos: Materials shall not contain asbestos.
 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 - 2. Maintain interior temperatures until paint dries hard.
 - 3. Do no exterior painting when it is windy and dusty.
 - 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 - 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 - 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 - 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 - 3. See other sections of specifications for specified surface conditions and prime coat.

4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.

3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for face glazing of steel.
- E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: Ferrous Metal Primer: Use epoxy coating where specified.
 - 2. Zinc-coated steel and iron: Zinc dust primer.
 - 3. Aluminum scheduled to be painted: Zinc Molybdate primer.
 - 4. Machinery not factory finished: Exterior Alkyd Enamel.
 - 5. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: High Heat Resistant Coating (HR).
- G. Gypsum Board: Comply with paint manufacturer's written instructions for each paint system.

3.6 EXTERIOR FINISHES

- A. Refer to Section 09 06 00, SCHEDULE FOR FINISHES.

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled: Refer to Section 09 06 00.
- C. Gypsum Board and Miscellaneous: Refer to Section 09 06 00.

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.

2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conduits containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
- I. Apply paint systems on properly prepared and primed surfaces as follows:
 1. Interior Locations:
 - a. Apply two coats of Interior Alkyd, Semi-Gloss to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Apply two coats of High Heat Resistant Coating (HR)to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 1) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
 2. Other exposed locations:
 - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: Refer to Section 09 06 00.

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 3. Painting of ferrous metal and galvanized metal.
 - 4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 - 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 - 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 - 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 - 6. Galvanized metal:

- a. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Face brick.
- 11. Structural steel encased in concrete, masonry, or other enclosure.
- 12. Structural steel to receive sprayed-on fire proofing.
- 13. Ceilings, walls, columns in interstitial spaces.
- 14. Ceilings, walls, and columns in pipe basements.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow.
 - 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk(*) appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 - 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup

A/C Condenser Water Return	Green	White	A/C Cond Wtr Ret
Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Yellow	Black	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Yellow	Black	H.P. _____*
High Pressure Condensate Return	Yellow	Black	H.P. Ret _____*
Medium Pressure Steam	Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return	Yellow	Black	M.P. Ret _____*
Low Pressure Steam	Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return	Yellow	Black	L.P. Ret _____*
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret
Fuel Oil - Grade	Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling	Yellow	Black	Sample
Chemical Feed	Yellow	Black	Chem Feed
Continuous Blow-Down	Yellow	Black	Cont. B D
Pumped Condensate	Black		Pump Cond
Pump Recirculating	Yellow	Black	Pump-Recirc.
Vent Line	Yellow	Black	Vent
Alkali	Yellow	Black	Alk
Bleach	Yellow	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom
Hot Water (Domestic)			
Supply	White	Yellow	H.W. Dom
Return	White	Yellow	H.W. Dom Ret
Tempered Water	White	Yellow	Temp. Wtr
Ice Water			
Supply	White	Green	Ice Wtr

Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000, 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
 - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
 - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
 - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

- f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**SECTION 10 21 13
TOILET COMPARTMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies solid phenolic toilet partitions and urinal screens.

1.2 RELATED WORK

- A. Color of Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Six-inch square of panel with finish.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
FF-B-575C.....Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):
40 CFR 247.....Comprehensive Procurement Guidelines for
Products Containing Recovered Materials
- D. Commercial Item Descriptions (CID):
A-A-1925.....Shield, Expansion (Nail Anchors)
A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 TOILET PARTITIONS:

- A. Solid phenolic: water resistant; graffiti resistant; non-absorbent; Class B flame spread rating.
- B. Conform to Fed. CID A-A-60003, except as modified herein.
- C. Fabricate to dimensions shown or specified.
- D. Toilet Enclosures:

1. Floor-to-Ceiling anchored.
2. Reinforce panels shown to receive toilet tissue holders or grab bars.
3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
5. Keeper:
 - a. U-slot to engage bar of throw latch.
 - b. Combined with rubber bumper stop.
6. Wheelchair Toilets:
 - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
 - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.

E. Urinal Screens:

1. Type III, Style E (wall hung).
 - a. Full height U-Type bracket.
 - b. Wall anchor plate drilled for 4 anchors on both sides of screen.
2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).

2.2 FASTENERS

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install in rigid manner, straight, plumb and with all horizontal lines level.
2. Conceal evidence of drilling, cutting and fitting in finish work.
3. Use hex-bolts for through-bolting.
4. Adjust hardware and leave in freely working order.
5. Clean finished surfaces and leave free of imperfections.

B. Panels and Pilasters:

1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.

2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.

C. Urinal Screens:

1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
2. Space anchors at top and bottom and equally in between.

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SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.).

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
 - Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

- A. Surface mounted and Suspended Type:
 - 1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
 - 2. Tubular Track (Suspended Type): Seamless drawn aluminum tubing, ASTM B221, alloy 6061 temper T6, 25 mm (one inch) outside diameter, not less than 1.5 mm (0.060 inch) wall thickness, slotted for interior carriers.
- B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.3 FINISHES

- A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

2.4 FABRICATION

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Install suspended track seven feet, three inches above the finished floor, with hangers spaced no more than four feet on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.

B. Carrier units shall operate smoothly and easily over the full range of travel.

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies handrails, corner guards and high impact wall covering.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- C. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- D. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Handrail.
 - 2. Corner Guards.
 - 3. High impact wall covering.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

E84-09.....Surface Burning Characteristics of Building
Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for
Exterior Finishes.

E. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6.

B. Resilient Material:

1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
 - a. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - b. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

2.2 CORNER GUARDS (CG-1 AND CG-2)

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted, 6 mm (1/4-inch corner) formed to profile shown.
1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
 2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 HANDRAILS (HR-1)

A. Resilient Handrails:

1. Handrail: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
3. Provide handrails with prefabricated end closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails. Screw or bolt closure caps to aluminum retainer.

2.4 HIGH-IMPACT WALL COVERING (IRWC-1)

- A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 6mm (0.06 inch) thick designed especially for interior use.
- B. Provide adhesive as recommended by the wall covering manufacturer.

2.5 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.6 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 - 1. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT HANDRAIL

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

3.3 HIGH IMPACT WALL COVERING

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Apply with adhesive in controlled environment according to manufacturer's recommendations.
- C. Install wall covering with butt joints.

- - - E N D - - -

SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
 - 1. Toilet tissue dispenser.
 - 2. Grab Bars.
 - 3. Shower curtain rods.
 - 4. Clothes hooks, robe or coat.
 - 5. Towel bars.
 - 6. Metal framed mirror.
 - 7. Electric hand dryer.
 - 8. Mop racks.
 - 9. Baby changing station.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each product specified.
 - 2. Disposal units.
 - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
 - 4. Shower curtain rods, showing required length for each location.
 - 5. Grab bars, towel bars and robe hook showing design and each different type of anchorage.
 - 6. Electric hand dryer.
 - 7. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
 - 8. Mop/Broom holder.
- C. Samples:
 - 1. One of each type of accessory specified.
- D. Manufacturer's Literature and Data:
 - 1. All accessories specified.

2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

1.4 QUALITY ASSURANCE

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
 - A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
 - A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

- A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel
Pipes
- B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
- F446-85(R2009).....Consumer Safety Specification for Grab Bars and
Accessories Installed in the Bathing Area.
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):
A-A-3002.....Mirrors, Glass
FF-S-107C (2).....Screw, Tapping and Drive
FF-S-107C.....Screw, Tapping and Drive.
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail
Specification

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel:
1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- B. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- C. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- D. Glass:
1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.

2.2 FASTENERS

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.

- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
 - 1. ASME B18.6.4.
 - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Mechanical finish, medium satin.
 - 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
 - 2. Stainless Steel: NAAMM AMP 503, finish number 4.
 - 3. Ferrous Metal:
 - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
 - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.

2.4 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

2.5 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

2.6 GRAB BARS

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless steel:
 - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount Bars:
 - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
 - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
 - 2. Fabricate in one continuous piece with ends turned toward walls.
 - 3. Continuous weld intermediate support to the grab bar.
- D. Flange for Concealed Mounting:
 - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
 - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- E. Back Plates:
 - 1. Minimum 2.65 mm (0.1046 inch) thick metal.
 - 2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
 - 3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.7 SHOWER CURTAIN RODS

- A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4-inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2-5/8-inch) minimum outside diameter, with 2 holes opposite each other for 6mm (1/4-inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

2.8 ROBE HOOKS

- A. Fabricate hook units of stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.9 TOWEL BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface-mounted; Class 1, towel.
- B. Stainless steel.
- C. Bar Length: 450 and 600 mm (18 and 24-inches) as shown.
- D. Finish of brackets or supports same as bar.

2.10 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.
- B. Mirror Glass:
 - 1. Minimum 6 mm (1/4 inch) thick.
 - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
 - 1. Channel shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
 - 2. Use 0.9 mm (0.0359 inch) thick stainless steel.
 - 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
 - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
- D. Back Plate:
 - 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
 - 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
 - 1. Designed to support mirror tight to wall.
 - 2. Designed to retain mirror with concealed set screw fastenings.

2.11 ELECTRIC HAND DRYER

- A. Wall mounted.

2.12 MOP RACKS

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps:
 - 1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
 - 2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

2.13 Baby Changing Station

- A. Injection molded polypropylene.
- B. Performance Requirements: ICC A117.1, ASTM F-2285, ANSI Z535.4, ASTM G22.
- C. Support: Surface mount; manufacturer's hardware.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before starting work notify COR in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the COR the exact location of accessories.

3.2 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 SCHEDULE OF ACCESSORIES - REFER TO SECTION 09 06 00

3.4 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

- - - E N D - - -

SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers semi-recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Section 09 06 00, SCHEDULE FOR FINISHES

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Semi-recessed type with flat trim of size and design shown.

2.2 ACCESSORIES

- A. Mounting Brackets: Manufacturer's standard steel, designed to secure fire extinguisher to cabinet, of size required for types and capacities of fire extinguishers indicated, with baked enamel finish.
- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated:
 - 1. Location: Cabinet door
 - 2. Application Process: Manufacturer's standard
 - 3. Lettering Color: Red
 - 4. Orientation: Vertical
 - 5. Text: FIRE EXTINGUISHER

2.3 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1/2-inch thick aluminum sheet, all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.

2. Design doors to open 180 degrees.
3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.4 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame and trim from aluminum as scheduled in Section 09 06 00.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

- - - E N D - - -

SECTION 10 70 00
EXTERIOR SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed custom sunshades.

1.2 RELATED WORK

- A. Division 01, ALTERNATES.
- B. General sustainable design documentation requirements: Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- C. Section 05 12 00, STRUCTURAL STEEL FRAMING.
- D. Color of Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Minimum 24-inches long air foil blade or minimum 6-inch square perforated panel with finish.
- C. Shop Drawings:
Complete drawings, 1/2 full scale, showing details of construction and anchorage.
- D. Design Calculations: Provide engineering calculations prepared by a registered engineer licensed in the state where project is located.
 - 1. Analysis of blade deflection shall be limited to L/10, 3/4-inch, or as required by code

1.4 APPLICABLE PUBLICATIONS

- A. American Society for Testing and Material (ASTM):
 - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized), OR Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - B209/209M-07.....Aluminum and Aluminum Alloy Sheet and Plate
 - B211-12.....Aluminum Extrusions
 - 3003-H14.....Aluminum Sheet

1.5 PERFORMANCE REQUIREMENTS

- A. Design sunshades to comply with local code requirements for snow and wind loading.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum Extrusions: ASTM B211, Alloy 6063-T5.
- B. Aluminum Sheet: 3003-H14.

C. Fasteners: Aluminum or stainless steel, types, gages, and length for installation conditions.

D. Aluminum, plate and Sheet: ASTM B209/209M.

2.2 FABRICATION GENERAL

A. Material:

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
3. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
4. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
5. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.

- b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
4. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Joints firm when assembled.
 - f. Conceal joining, fitting and welding on exposed work as far as practical.
 - g. Do not show rivets and screws prominently on the exposed face.
 - h. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
- 2. Aluminum: NAAMM AMP 501.

- a. Clear anodic coating, AA-C22A41, chemically etched medium matter, with Architectural Class 1, 0.7 mils or thicker.

2.3 SUNSHADE CONSTRUCTION

- A. Components: Blades shall be fabricated from two-piece 6063-T5 alloy extrusions and to form a 16" x 4" airfoil blade, minimum 0.080" thick. Blades shall be mechanically fastened to high strength aluminum bracket. Bracket mechanically fastened to structure wall above and below system. All anchorage bolts shall be stainless steel.
- B. Blade ends shall be mitered, returned and capped with 0.125-inch cover plates.

2.4 ALUMINUM COMPOSITE METAL PANEL (ACM 2)

- A. Refer to Drawings for size and profile.

2.5 SUNSHADE - BASE BID

- A. Refer to Drawings for size and profiles.
- B. Blades shall be Air Foil profile as scheduled in Section 09 06 00.

2.6 SUNSHADE - DEDUCT ALTERNATE NO. 1

- A. Refer to Drawings for size and profile.
- B. Sunscreen shall be perforated design scheduled in Section 09 06 00.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in accordance with manufacturer's written instructions and approved Shop Drawings.

- - - E N D - - -

SECTION 14 21 00
ELECTRIC TRACTION ELEVATORS

PART 1 GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing and installation of complete and ready for operation electric traction elevator systems described herein and as indicated on the contract drawings.
 - 1. Machine Room - Less Type
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevator No. P2 shall be gearless traction type; with Variable Voltage Variable Frequency (VVVF) microprocessor based control system with regenerative drive, single car selective collective automatic, two-speed, side opening car and hoistway doors. Elevators shall have Class "A" loading.

1.2 RELATED WORK

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- D. SECTION 09 06 00, SCHEDULE FOR FINISHES: As a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

- I. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY:
Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- J. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- K. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- L. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- M. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products and services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of certificates stating the following:
 - 1. Manufacturer is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 - 2. Contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status.
Certificates shall be submitted for all workers employed in this capacity.
 - 4. Contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Manufacturer's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock

is sufficient to warranty continued operation of the elevator installation.

- C. Approval will not be given to contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All electric traction elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COR of safety department. Request permit one day in advance.
- G. Electrical work shall be performed by Licensed Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
 - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible

- HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber,
Industrial Type)
- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall
and Thin-wall (EMT) Type)
- RR-W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766Steel, Stainless and Heat Resisting, Alloys,
Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1-07.....Safety Code for Elevators and Escalators
- A17.2-07.....Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
- NFPA 13-10.....Standard for the Installation of Sprinkler Systems
- NFPA 70-11.....National Electrical Code (NEC)
- NFPA 72-10.....National Fire Alarm and Signaling Code
- NFPA 101-09.....Life Safety Code
- NFPA 252-08.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
- A1008/A1008M-10.....Steel, Sheet, Cold Rolled, Carbon, Structural,
High-Strength Low-Alloy and High Strength Low-
Alloy with Improved Formability
- E1042-02(R2008).....Acoustically Absorptive Materials Applied by
Trowel or Spray
- G. Society of Automotive Engineers, Inc. (SAE)
- J517-10.....Hydraulic Hose, Standard
- H. Gauges:
- For Sheet and Plate: U.S. Standard (USS)
- For Wire: American Wire Gauge (AWG)
- I. American Welding Society (AWS):
- D1.1-10.....Structured Welding Code Steel
- J. National Electrical Manufacturers Association (NEMA):
- LD-3-05.....High-Pressure Decorative Laminates
- K. Underwriter's Laboratories (UL):
- 486A-03.....Safety Wire Connectors for Copper Conductors
- 797-07.....Safety Electrical Metallic Tubing

L. Institute of Electrical and Electronic Engineers (IEEE)

M. Regulatory Standards:

Uniform Federal Accessibility Standards

Americans with Disabilities Act

1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:
 - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Hoisting machines, controllers, power conversion devices, governors, and all other components located in machine room.
 - b. Car, counterweight, sheaves, supporting beams, guide rails, brackets, buffers, size of car platform, car frame members, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of car and counterweight.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
 - 2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.

- a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.
- D. Samples:
1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 2. One each of color vinyl floor tile.
 3. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
 4. One each car and hoistway Braille plate sample.
 5. One each wall and ceiling material finish sample.
 6. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
1. Hoisting Machine.
 2. Hoisting Machine Motor, HP and RPM ratings, Voltage, Starting and Full Load Ampere, and Number of Phases.
 3. Controller
 4. Starters and Overload Current Protection Devices.
 5. Car Safety Device; maximum and minimum rated loads and rated speeds.
 6. Governor
 7. Electric Door Operator; HP and RPM ratings, Voltage and Ampere rating of motor.
 8. Hoistway Door Interlocks.
 9. Car and Counterweight Buffers; maximum and minimum rated loads, maximum rated striking speed and stroke.
 10. Hoist and Compensation Ropes; ultimate breaking strength, allowable working load, and actual working load.
 11. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.

- G. Complete dimensioned detail of vibration isolating foundations for traction hoisting machines.
- H. Dimensioned drawings showing details of:
 - 1. All signal and operating fixtures.
 - 2. Car and counterweight roller guides.
 - 3. Hoistway door tracks, hangers, and sills.
 - 4. Door operator, infrared curtain units.
- I. Drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the COR.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within thirty (30) days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 - 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 - 2. System logic description.
 - 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
 - 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.

- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.8 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than three (3) percent.
 - 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 - 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Elevator control system shall be capable of starting the car without noticeable "roll-back" of hoisting machine sheave, regardless of load condition in car, location of car, or direction of travel.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.9 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Federal Specification QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.

- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
1. Individual components of assembled units shall be products of the same manufacturers.
 2. Parts which are alike shall be the product of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, starting and full load amperes, and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each and every elevator shall have the capacity to lift and lower the live load, including the weight of the car and cables, at the speed specified in the following schedule:

ELEVATOR SCHEDULE	
Elevator Number	2
Overall Platform Size	Manufacturer's Standard
Rated Load - kg (lb)	5,000
Contract Speed - m/s(fpm)	200
Total Travel	21'-6"
Number of Stops	4
Number of Openings	4
Type of Roping	Undersling
Entrance Type	2 Speed-Side Open

2.4 POWER SUPPLY

- A. For power supply in each machine room, see Specification 26 05 19, Electrical specifications, and Electrical drawings.
- B. It shall be the Electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 - 1. Feeders from the power source indicated on the drawings to each elevator controller.
 - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections,

where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduits terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motor or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all conduit and wiring between machine room, hoistway and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.

- D. Where size of conductor is not given, voltage and amperes shall not exceed limits set by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.

- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to ensure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape to control the hoisting machine and signal functions in accordance with these specifications. Complete details of

the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.

1. All controllers shall be non-proprietary.
 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in metal cabinets with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with voltage and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal

of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.

- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

2.10 VVVF AC MOTOR CONTROL WITH REGENERATIVE DRIVE

- A. Variable Voltage Variable Frequency Motor Control:
 - 1. Elevator control shall be affected by means of a compact solid state motor control unit for each and every elevator with electrical characteristics to suit the power supply. The system shall consist of the necessary three phase, full-wave bridge rectifiers and be equipped with regenerative drive.
 - 2. Solid state motor control unit shall operate with high efficiency and low power consumption, have the capacity to handle peak currents typical of elevator service and contain a balanced, coordinated fault protection system which shall accomplish the following:

- a. Protect the complete power circuit and specifically the power semi-conductors from failure under short circuit (bolted fault) conditions.
- b. Protect against limited faults arising from partial grounds, partial shorts in the motor armature or in the power unit itself.
- c. Protect the drive motor against sustained overloads. A solid state overload circuit shall be used.
- d. Protect motor and power unit against instantaneous peak overload.
- e. Provide semi-conductor transient protection.
- f. Provide phase sequence protection to ensure incoming line is phased properly.
- g. Removable printed circuit boards shall be provided for the VVVF control. Design tabs so boards cannot be reversed.

2.11 EMERGENCY RESCUE OPERATION

- A. Provide a power source to send the elevator to the nearest landing. After the elevator has leveled at the nearest landing, provide power to open the car and hoistway doors automatically. After a predetermined time the doors shall close. Power shall stay applied to the door open button so the doors can be opened from the inside of the elevator. The elevator shall remain shut down at the landing until normal power is restored. Install a sign on the controller indicating that the power is applied to emergency rescue operator and door operator during loss of normal power.

2.12 SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide single car selective collective automatic operation for Passenger Elevators P 2.
- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts it shall respond to registered calls in the direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in

the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.

- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to the lights and outlets on top and bottom of car shall not be interrupted.

2.13 LOAD WEIGHING

- A. Provide means for weighing car load for each and every elevator. When load in a car reaches an adjustable predetermined level of the rated capacity, that car shall bypass registered landing calls until the load in the car drops below the predetermined level. Calls bypassed in this manner shall remain registered for the next car. The initial adjustment of the load weighting bypass setting shall be 60 to 100 percent.

2.14 ANTI-NUISANCE FEATURE

- A. If weight in the car is not commensurate with the number of registered car calls, cancel car calls. Systems that employ either load weighing or door protective device for activation of this feature are acceptable.

2.15 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.

B. Smoke Detectors:

1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Hoistway ventilation, provided as work of Division 23, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.16 GEARLESS TRACTION MACHINE

A. Gearless Traction Hoist Machine:

1. Gearless traction machine with an AC motor, brake, drive sheave, and deflector sheave mounted in proper alignment on an isolated bedplate.
2. Provide hoist machine mounted direct drive, digital, closed-loop velocity encoder.
3. Armature must be electrically balanced and together with motor coupling and brake, mechanically balanced.
4. The structural design of the motor shall ensure perfect alignment of bearings. The rotating elements shall be dynamically balanced to minimize vibration.
5. Hoist machine shaft shall be supported by two bearings mounted on a bedplate or integral with machine frame. Shaft shall be of forged steel or close grain electric furnace cast steel.
6. Drive sheaves shall be free from cracks, sand holes, and other imperfections that would tend to injure the hoist ropes. Sheave shall be turned smooth and true with rope grooves of proper design to ensure maximum traction and maximum life of the hoist ropes.

- Traction sheave shall be mechanically coupled to the hoist motor shaft centered in a positive manner.
7. Hoisting machine brake shall be drum or disc type and shall have the capacity to hold the elevator with 125 percent of rated load. Arrange brake circuits so that no current shall be applied to the brake coil prior to the establishment of the hoistway door interlock circuit, except during leveling, re-leveling, and hoistway access operation.
8. Provide machine bedplate mounted deflector sheaves or supporting steel beams and fastenings to mount deflector sheaves to building structure. Provide minimum 16-gauge easily removable sound insulated sheet metal panels in hoistway wall opening around machine.
9. Provide ladders and platforms with handrails and toe boards for overhead sheave access within the bounds of the machine room.

2.17 SHEAVES

- A. Provide deflector sheaves with a metal basket type guard mounted below the sheave and a guard to prevent ropes from jumping out of grooves. Securely fasten guard to sheave beams.
- B. Two-to-one idler sheaves on car and counterweight, if used, shall be provided with metal guards that shall prevent foreign objects from falling between ropes and sheave grooves and accidental contact or injury to workers on top of the car. Fabricate sheave guards from not less than 10-gauge thick steel and install with minimum clearance between guard and cables to prevent ropes from jumping out of grooves.
- C. Securely mount overhead sheaves on overhead beams in proper alignment with basement traction sheave, car and counterweight rope hitches or sheaves. Provide necessary blocking where sheaves are installed on two or more levels.

2.18 HOIST ROPES (BELTS)

- A. Provide elevator with the required number and size of ropes to ensure adequate traction for the range of loads with a factor of safety not less than that required by ASME A17.1 Section 2.20. Hoisting ropes shall be preformed 8 x 19 or 8 x 25 traction steel, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.50 inch. For machines located overhead, 6 x 19 preformed traction steel

hoisting ropes may be used in lieu of 8 x 19 that meet the requirements of the sheave manufacturer, at the elevator contractor's option.

- B. Securely attach a corrosion resistant metal data tag to one hoisting rope fastening on top of the elevator.
- C. Provide wedge type shackles.

2.19 GOVERNOR ROPE

- A. Governor Rope shall be 6 x 19 or 8 x 19 wire rope, preformed traction steel, uncoated, fiber core, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.375 inch having a minimum safety factor of 5. Tiller rope construction is not acceptable.
- B. Under normal operation rope shall run free and clear of governor jaws, rope guards, and other stationary parts.
- C. Securely attach governor rope tag to governor rope releasing carrier. Data tag shall be corrosion-resisting metal and bear data as required by ASME A17.1 Section 2.18.

2.20 SPEED GOVERNOR

- A. Provide Centrifugal type car driven governor, in accordance with ASME A17.1 Section 2.18, to operate the car safety device. Governor shall be complete with weighted pit tension sheave, governor release carrier and mounting base with protected cable sleeves.
- B. Furnish overspeed switch and speed reducing switches when required.
- C. The governor rope clamping device shall be designed so that no appreciable damage to or deformation of the governor rope shall result from the stopping action of the device in operating the safety.
- D. Provide anti-friction metal bearings for the governor and pit tension sheaves. Bearing shall be either self-oiling or Zerk fitting type connections. Ball or roller bearings may be used in lieu of sleeve type.
- E. Provide metal guard over top of governor rope and sheaves.
- F. Governor, with the exception of finished surfaces, screw threads, etc., shall be factory painted and shall operate freely. Field painting of governor parts shall be permitted in accordance with ASME A17.1 Rule 2.18.3.1.
- G. Where the elevator travel does not exceed 100 feet, the weight tension sheave may be mounted on a pivoted steel arm in lieu of operating in steel guides.

2.21 CAR SAFETY DEVICE

- A. Provide "Type B Safeties" on the elevator that meet the requirements of ASME A17.1 Section 2.17.
- B. Field testing of car safety and governor shall be as specified in Section 3.7 PRETEST and TEST of this specification.

2.22 ASCENDING CAR OVERSPEED PROTECTION

- A. Provide a device to prevent ascending over speed and unintended motion away from the landing when the doors are not locked in accordance with ASME A17.1 Section 2.19.

2.23 CAR BUFFERS

- A. Provide a minimum of two buffers for each car that meet the requirements of ASME A17.1 Section 2.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on car. Each installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 2.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.24 CAR ROLLER GUIDES

- A. Provide car with adjustable roller guides.
- B. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.
- C. Provide sheet metal guards to protect wheels on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be

balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.

- E. Equip all cars with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.25 GUIDE RAILS, SUPPORTS AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections and weigh 27.5 kg/m (18.5 lb/ft) unless otherwise indicated.
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car and counterweight rail brackets and counterweight spreader brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all

directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.

- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.
- J. After completion of car safety testing during final inspection, all marks left on rails by application of car safety shall be filed smooth.

2.26 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.
 - 3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.27 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead.
Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.28 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamps with guards on top of each elevator car and beneath the platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type, rated for 15 amperes and 125 volts.

2.29 TOP-OF-THE CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.30 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.31 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.32 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED blue light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 - 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 - 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system

- shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 7. Key operated Independent Service; see Section 2.39 for detailed description.
 8. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 9. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED blue light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
 10. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.

- a. Rear Door Open and Rear Door Close buttons shall be located below the Front Door Open and Front Door Close buttons. They shall have "REAR OPEN" and "REAR CLOSE" legibly and indelibly identified by letters in the face of the respective button.
11. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
12. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
13. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.33 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.34 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel.

Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.35 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
1. Fire Service Message
 2. "Please do not block doors"
 3. Provide special messages as directed by COR.

2.36 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have individual phone numbers.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.37 CORRIDOR OPERATING DEVICE FACEPLATES (HALL BUTTON)

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.38 CORRIDOR OPERATING DEVICES FOR PASSENGER ELEVATOR

- A. Provide risers of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator

group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.

- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.39 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-

numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.40 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb. Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.41 HOISTWAY ENTRANCES: PASSENGER ELEVATORS

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded aluminum sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.), set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout sills full length after installation.

- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits with wood framing to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall. Where rear openings are used, provide shear guards and fascia plates as required by ASME A17.1.
- G. Provide hoistway entrance with flush two speed side slide hoistway doors for Elevator P2. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COR. Fasten sight guard of 14-gauge

stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.42 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its

being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.

C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.

1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.

D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.43 CAR FRAME: PASSENGER ELEVATORS

A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.

2.44 CAR PLATFORM: PASSENGER ELEVATORS

A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded aluminum sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick. For color, see Section 09 06 00, SCHEDULE FOR FINISHES. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.

B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at

a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).

- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.45 CAR ENCLOSURE: PASSENGER ELEVATORS

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings that meet the requirement of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with high pressure plastic laminate. Apply to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, and CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in

Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to ensure adequate rigidity.

1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, Grade HGS, nominal 0.048 inch thick, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Lighting for passenger elevators: Refer to Section 09 06 00.
1. Provide stainless steel hanging ceiling frame.
 2. Provide LED illuminated car light fixtures above the ceiling panels. See Specification 265100, Interior Lighting for fixture type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- I. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide fan capable of rated free delivery air displacement of approximately 700 cfm speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower.
- J. Provide car enclosure with two sets of stainless steel handrails.
1. 3 in. wide x 3/8 in. thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails 38 mm (1 1/2 in.) from cab wall. Install handrails on two sides. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- L. Provide car entrance with two-speed side opening hoistway doors for Elevator P2. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face wrapped around the leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates

at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

2.46 POWER DOOR OPERATORS: PASSENGER ELEVATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be spring loaded sill mounted type.
- B. Hoistway doors shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.

1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing that may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.

- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer, and include additional cost in their bid. Where applicable, locate controller near and visible to its respective hoisting machinery. Work required prior to the completion of the elevator installation:
 - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 - 2. Provide light and GFCI outlets in the elevator pit and machine room.
 - 3. Furnish electric power for testing and adjusting elevator equipment.
 - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 - 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 - 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 - 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction,

accessories and devices in connecting with elevator, mechanical and electrical work specified.

- B. Where concrete beams, floor slabs, or other building construction protrude more than 50 mm (2 in.) into hoistway, bevel all top surfaces of projections to an angle of at 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hoisting machine.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.

- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Beams, slabs, or other building construction protruding more than four inches into the hoistway, all top surfaces shall be beveled at an angle of at least 75 degrees to the horizontal.
- F. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- G. Hoist cables that are exposed to accidental contact in the machine room and pit shall be completely enclosed with 16-gauge sheet metal or expanded metal or guards.
- H. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance; remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.
- B. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.

- D. Field painting of governors shall be in accordance with ASME A17.1 Rule 2.18.3.1.
- E. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- F. Elevator hoisting machine, controller, governor, main line shunt trip circuit breaker, safety plank, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.

3.8 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.
 - 1. Procedure outlined in the Inspectors Manual for Electric Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
 - 2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
- B. Inspect workmanship, equipment furnished, and installation for compliance with specification.
- C. Balance Tests: The percent of counterbalance shall be checked by placing test weights in car until the car and counterweight are equal in weight when located at the mid-point of travel. If the actual percent of counter balance does not conform to the specification, the amount of counterweight shall be adjusted until conformance is reached.

- D. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- E. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load, balanced load and no load in the elevator. Speed shall be determined by applying a certified tachometer to the car hoisting ropes or governor rope. The actual measured speed of the elevator with all loads in either direction shall be within three (3) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- F. Temperature Rise Test: The temperature rise of the hoisting motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within five (5) degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car, balanced load in car, and with contract load in car, in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- H. Brake Test: The action of the brake shall be prompt and a smooth stop shall result in the up and down directions of travel with no load and rated load in the elevator. Down stopping shall be tested with 125 percent of rated load in the elevator.
- I. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.

- J. Safety Devices and Governor Tests: The safety devices and governor shall be tested as required by ASME A17.1 Section 8.10.
- K. Overload Devices: Test all overload current protection devices in the system at final inspection.
- L. Limit Stops:
1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- M. Oil Buffer Tests: These tests shall be conducted with operating device and limit stops inoperative and with contract load in the elevator for the car buffer and with no load in the elevator for the counterweight buffer. Preliminary test shall be made at the lowest (leveling) speed. Final tests shall be conducted at contract speed. Buffers shall compress and return to the fully extended position without oil leakage.
- N. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- O. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- P. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- Q. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.

- R. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- S. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one four hour day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices employed and supervised by the company that is providing

guaranteed period of service on the elevator equipment specified herein.

- B. This contract will cover full maintenance including emergency call back service, inspections, and servicing the elevators listed in the schedule of elevators. The Contractor shall perform the following:
1. Bi-weekly systematic examination of equipment.
 2. During each maintenance visit the Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 4. Equalizing tension, shorten or renew hoisting ropes where necessary to maintain the safety factor.
 5. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, signal system, car safety device, governors, tension and sheaves in pit shall be cleaned, lubricated and adjusted.
 6. Guide rails, overhead sheaves and beams, counterweight frames, and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 7. Maintain the performance standards set forth in this specification.
 8. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 9. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.

- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the Resident Engineer or his authorized representative.
- F. The Contractor shall maintain a log book. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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