

SECTION 33 40 00
STORM DRAINAGE UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies construction of outside, underground storm sewer systems. The storm sewer systems shall be complete and ready for operation, including all drainage structures, frames, grate and covers, connections to new buildings, structure service lines, existing storm sewer lines and existing drainage structures and all required incidentals.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- C. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Construction of Underground Stormwater Retention: Section 33 49 23, UNDERGROUND STORMWATER STORAGE CHAMBERS

1.3 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to public storm sewer lines and the extension, and/or modifications to Public Utility systems.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturers' Literature and Data: Submit the following as one package:
 - 1. Piping.
 - 2. Jointing material.
 - 3. Manhole, inlet and catch basin material.
 - 4. Frames and covers including cleanouts.
 - 5. Steps.
 - 6. Resilient connectors and downspout boots.
 - 7. Repair couplings to be utilized if needed.
 - 8. Water stop gaskets for Manhole connections.
 - 9. Wrap for adjusting rings.
 - 10. Trench drains.
- C. One copy of State Department of Transportation standard details of MANHOLES, INLETS and catch basins.
- D. One copy of State Department of Transportation specification.
- E. Manufacturer's shop drawings of each structure showing pipe angles, opening size, build heights, frame & grate type, etc...

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A48-03/A48M-03.....Gray Iron Castings
 - A536-84(2004).....Ductile Iron Castings
 - A615-05/A615M-05.....Deformed and Plain-Billet Steel Bars for
Concrete Reinforcement
 - A655-04e1/A655M-04e1... Reinforced Concrete D-Load Culvert, Storm Drain
and Sewer Pipe
 - A742-03/A742M-03.....Steel Sheet, Metallic Coated and Polymer
Precoated for Corrugated Steel Pipe
 - A760-01a/A760M-01a.....Corrugated Steel Pipe, Metallic-Coated for
Sewers and Drains
 - A762-00/A762M-00.....Corrugated Steel Pipe, Polymer Precoated for
Sewers and Drains
 - A798-01/M798M-01.....Installing Factory-Made Corrugated Steel Pipe
for Sewers and Other Applications
 - A849-00.....Post-Applied Coatings, Pavings, and Linings for
Corrugated Steel Sewer and Drainage Pipe
 - A929-01/A929M-01.....Steel Sheet, Metallic Coated by the Hot Dip
Process for Corrugated Steel Pipe

- C76-05a/C76M-05a.....Reinforced Concrete Culvert, Storm Drain and Sewer Pipe
- C139-03.....Concrete Masonry Units for Construction of Catch Basins and Manholes
- C150-04ae1.....Portland Cement
- C443-05/C443M-05.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
- C478-03a/C478M-03a.....Precast Reinforced Concrete Manhole Sections
- C506-05/C506M-05.....Reinforced Concrete Arch Culvert, Storm Drain and Sewer Pipe
- C507-05a/C507M-05a.....Reinforced Concrete Elliptical Culvert, Storm Drain and Sewer Pipe
- C655-04e1/C655M-04e1....Reinforced Concrete D-Load Culvert, Storm Drain and Sewer Pipe
- C1433-04e1/C1433M-04e1..Precast Reinforced Concrete Box Sections for Culverts, Storm Drains and Sewers
- C828-03.....Low-Pressure Air Test of Vitrified Clay Pipe Lines
- C857-95(2001).....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
- C923-02/C923M-02.....Resilient Connectors between Reinforced Concrete Manhole Structures, Pipes and Materials
- C924-02/C924M-02.....Testing Concrete Pipe Sewer Lines by Low Pressure Air Test Method
- C1103-03/C1103M-03.....Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
- D698-00ae1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600 kN-m/m³))
- D1056-00.....Flexible Cellular Materials-Sponge or Expanded Rubber
- D2412-02.....Determination of External Loading Characteristics of Plastic Pipe by Parallel Plate Loading
- D2321-04e1.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity Flow Applications .
- D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings

STORM DRAINAGE UTILITIES

- D3212-96a(2003)e1.....Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
- D3350-04.....Polyethylene Plastics Pipe and Fittings Materials
- D4101-05a.....Polypropylene Injection and Extrusion Materials
- F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F679-03.....Poly (Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
- F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter
- F794-03.....Poly (Vinyl Chloride)(PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter
- F894-98a.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
- F949-03.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer Pipe with Smooth Interior
- F1417-92(2005).....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

NOTE: ASTM test methods shall be the current version as of the date of advertisement of the project.

C. American Association of State Highway and Transportation Officials (AASHTO):

- HB17.....Standard Specifications for Highway Bridges
- M190-04.....Bituminous Coated Corrugated Metal Culvert Pipe and Pipe Arches
- M198-05.....Joints for Circular Concrete Sewer and Culvert Pipe Using Flexible Watertight Gaskets
- M294-04.....Corrugated Polyethylene Pipe, 300-1500 mm (12 to 60 inches) Diameter

PART 2 - PRODUCTS

2.1 PIPING:

A. Gravity Lines (Pipe and Appurtenances):

1. Concrete:

- a. Reinforced pipe, ASTM C76. Class V. Joints shall be watertight flexible joints made with rubber-type gaskets conforming to ASTM C443.

2. Polyvinyl Chloride (PVC):

- a. Pipe and Fittings, Type PSM PVC Pipe, shall conform to ASTM D3034, Type PSM, SDR 35. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D 3212. Gaskets shall conform to ASTM F 477. Solvent welded joints shall not be permitted.
- b. Pipe and fittings, smooth wall, corrugated or ribbed PVC, shall conform to the following:
 - 1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth interwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D 3212, and shall have a minimum pipe stiffness of 345 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D 2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.
 - 2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794, Series 46. Ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D 3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.
 - 3) Solid wall pipe and fittings shall conform to ASTM D 3034, SDR 26 pipe and fittings shall gaskets conforming to ASTM F 477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).

3. High Density Polyethylene (HDPE):

- a. Corrugated PE Pipe: Shall comply with ASTM D M214 or D 3212, Type S for pipes 300 to 1500 mm (12 to 60 inches). Pipe walls shall have following minimum properties:

<u>Nominal Size</u>	<u>Minimum Wall Area</u>	Min. Moment of Inertia mm ⁴ /mm (in ⁴ /in)
300 mm (12 in)	3200 mm ² /m (1.50 in ² /ft)	390 (.024)
375 mm (15 in)	4000 mm ² /m (1.91 in ² /ft)	870 (.053)

450 mm (18 in)	4900 mm ² /m (2.34 in ² /ft)	1020 (.062)
600 mm (24 in)	6600 mm ² /m (3.14 in ² /ft)	1900 (.116)
750 mm (30 in)	8300 mm ² /m (3.92 in ² /ft)	2670 (.163)
900 mm (36 in)	9500 mm ² /m (4.50 in ² /ft)	3640 (.222)
1050 mm (42 in)	9900 mm ² /m (4.69 in ² /ft)	8900 (.543)
1200 mm (48 in)	10900 mm ² /m (5.15 in ² /ft)	8900 (.543)
1350 mm (54 in)	12000 mm ² /m (5.67 in ² /ft)	13110 (.800)
1500 mm (60 in)	13650 mm ² /m (6.45 in ² /ft)	13110 (.800)

2.2 JOINTING MATERIAL:

- A. Concrete Pipe: Rubber gasket ASTM C443.
- B. Polyvinyl Chloride (PVC) Pipe:
 - 1. PVC Plastic Pipe: Joints shall comply with ASTM D3212, Elastomeric Gaskets shall comply with ASTM F477 and as recommended by the manufacturer.
- C. PE Plastic Pipe:
 - 1. Smooth Wall PE Plastic Pipe: Pipe shall be joined using butt fusion as recommended by the manufacturer.
 - 2. Corrugated PE Plastic Pipe: Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Water tight joints shall conform to ASTM D 3212.
 - 3. Profile Wall PE Plastic Pipe: Joints shall be gasket or thermal weld type with integral bell in accordance with ASTM F894.

2.3 MANHOLES, INLETS, CATCH BASINS AND TRENCH DRAINS:

- A. Manholes, inlets and catch basins shall be constructed of precast reinforced concrete rings or precast reinforced sections. Manholes, inlets and catch basins shall be in accordance with State Department of Transportation standard details, and the following VA requirements, in case of variance, VA requirements supersede:
 - 1. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.

2. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
3. Flat top manhole tops shall be reinforced concrete suitable for AASHTO H20 traffic loading.
4. Precast Catch Basins: Concrete for precast sections shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, ASTM A615, Grade 60 reinforcing steel, rated for AASHTO HS20-44 loading with 30 percent impact, and conform to ASTM C-857.
5. Mortar:
 - a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, 1/4 part lime hydrate, and 3 parts sand.
 - b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21L (5-1/2 gallons) per sack of cement.
6. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M-198B.
7.
 - a. Frames and covers shall be gray cast iron conforming to ASTM A48.
 - b. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "storm sewer". The studs and the lettering shall be raised 8 mm (5/16 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots.
 - c. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly and flush on the frame without movement when subject to traffic.
 - d. Frames shall include anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.
9.
 - a. Fabricate gratings to support live loads specified and a concentrated load as specified.
 - b. Provide clearance at all sides to permit easy removal of grating.
 - c. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.

- d. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
 - e. Fabricate sections of grating with end-banding bars.
 - f. Fabricate angle frames and supports, including anchorage as shown.
 1. Fabricate intermediate supporting members from "T's" or angles.
 2. Locate intermediate supports to support grating section edges.
 3. Fabricate frame to finish flush with top of grating.
 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 5. Butt or miter, and weld angle frame at corners.
10. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 250 mm (10 inches) wide and project a minimum of 125 mm (5 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 300 mm (12 inch) centers.
11. Ladders, brackets and hardware shall be constructed of welded aluminum, rails shall be 9 mm (3/8 inch) by 63 mm (2-1/2 inches) spaced a minimum of 400 mm (16 inches) apart. Rungs shall be 35 mm (1-3/8 inches) in diameter and have a non-slip surface. Standoffs shall offset the ladder 180 mm (7 inches) from the wall. The ladder assembly shall be rated for a minimum of 2200 N (500 pounds).
- B. Prefabricated Plastic Manholes and Drain Basins: Plastic manholes, drain basins shall be as indicated on the drawings.
- C. Trench drains: System shall be as indicated on the construction documents or as approved equal.
- D. Frame and Cover for Gratings: Frame and cover for gratings shall be cast ductile iron conforming to ASTM A536 in accordance with State Department of Transportation standard details. Weight, shape, size, and waterway openings for grates and curb inlets shall be as indicated on the drawings.

2.4 HEADWALLS:

Headwalls shall be cast-in-place concrete and in accordance with State Department of Transportation standard details. Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 CONCRETE:

Concrete shall be in accordance with State Department of Transportation standard specification ODOT 00440. For concrete not specified in above standards, concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform to the provisions of Division 03 of these specifications.

2.6 REINFORCING STEEL:

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

2.7 FLARED END SECTIONS:

Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

2.8 PRECAST REINFORCED CONCRETE BOX:

Precast Reinforced Concrete Box: For highway loadings with 600 mm (2 feet) of cover or more subjected to dead load only, conform to ASTM C1433; For less than 600 mm (2 feet) of cover subjected to highway loading, conform to ASTM C1433.

2.9 RESILIENT CONNECTORS AND DOWNPOUT BOOTS:

- A. Resilient Connectors: Flexible, watertight connectors used for connecting pipe to manholes and inlets shall conform to ASTM C923.
- B. Downspout Boots: Boots used to connect exterior downspouts to the storm drainage system shall be of gray cast iron conforming to ASTM A48, Class 30B or 35B.

2.10 WARNING TAPE:

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, green with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 EXCAVATION FOR STORM DRAINS AND DRAINAGE STRUCTURES:

Excavation of trenches and for appurtenances and backfilling for storm drains, shall be in accordance with the applicable portions of Section 31 20 00, EARTH MOVING.

3.2 PIPE BEDDING:

The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded

to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.3 GENERAL PIPING INSTALLATION:

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility.
- H. Do not walk on pipe in trenches until covered by layers of shading to a depth of 300 mm (12 inches) over the crown of the pipe.
- I. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
 - 1. Reinforced Concrete Pipe: Comply with manufacturer's recommendations with gasketed joints.
 - 2. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
 - 3. High Density Polyethylene (HDPE) Piping: Comply with manufacturer's recommendations with gasketed joints.
- J. Warning tape shall be continuously placed 300 mm (12 inches) above storm sewer piping.
- K. Trenches shall be completely backfilled to surface at the close of each workday.

- L. All pipe connections to structures to utilize water stop gaskets & non-shrink grouting.

3.4 REGRADING:

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.5 CONNECTIONS TO EXISTING VA-OWNED MANHOLES:

Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping. Openings shall be core drilled (not broken in) unless allowed by COTR.

3.6 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES:

- A. Comply with all rules and regulations of the public utility.
- B. The connection to the existing utility shall comply with the standard details and specifications of the public utility company, except as specifically modified on the plans and specifications.

3.7 MANHOLES, INLETS, CATCH BASINS & CHANNEL DRAINS:

- A. General:
 - 1. Circular Structures:
 - a. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 15 mm (1/2 inch) or cement mortar applied with a trowel and finished to an even glazed surface.
 - b. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material

specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.

- c. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings. Provide 2 to 4 - 2" rings for adjustment to final grade.
2. Rectangular Structures:
 - a. Reinforced concrete structures shall be installed in accordance with Division 03, CONCRETE of these specifications.
 - b. Precast concrete structures shall be placed on a 200 mm (8 inch) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on a 200 mm (8 inches) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D 698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
 3. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.
 4. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
 5. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (25mm per 300mm, 1-inch per foot) nor more than 1:6 (50mm per 300mm, 2 inches per foot). Bottom slab and benches shall be concrete.
 6.
 - a. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
 - b. Set frame in formwork before concrete is placed.
 - c. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
 - d. Secure removable supporting members in place with stainless steel bolts.
 - e. Bolt gratings to supports.

1. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
2. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 50 mm (2 inches) above the adjacent finish grade. Install a 200 mm (8 inches) thick, by 300 mm (12 inches) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

7. a. Install channel drains per manufacturer's recommendations.

3.8 CURB INLETS, CATCH BASINS, AND AREA DRAINS:

Reinforced concrete as shown or precast concrete.

3.9 INSPECTION OF SEWERS:

Inspect and obtain the COTR's approval. Thoroughly flush out before inspection. Lamp between structures and show full bore indicating sewer is true to line and grade. Lip at joints on inside of sewer is prohibited.

3.10 TESTING OF STORM SEWERS:

A. Gravity Sewers:

Either air or exfiltration testing may be utilized at Contractor's option as approved by COTR for leakage testing. Deflection testing shall be performed on all flexible storm sewer pipe. All tests shall be witnessed by the owner's inspector. Contractor shall provide written documentation of tests.

1. Air Test: Concrete pipes conform to ASTM C 924, Plastic pipes conform to ASTM F 1417, all other pipe material must conform to ASTM C 828 or C 924, after consulting pipe manufacturer. Testing of individual joints shall conform to ASTM C 1103.

2. Exfiltration Test:

- a. Subject pipe to hydrostatic pressure produced by head of water at depth of 900 mm (3 feet) above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 900 mm (3 feet) above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During 1 hour test period, measured

maximum allowable rate of exfiltration for any section shall be 11 L (3 gallons) per hour per 30 M (100 feet).

- b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.

3. Deflection Testing and Video Inspection:

Conduct deflection testing per ODOT Standard Specification 00445.73, using Mandrel of 95% pipe diameter. Provide video inspection log per ODOT Specification 00445.74.

4. Pipe not passing above tests will be replaced by the Contractor at no additional cost to the Government. Re-testing to show compliance will be required.

- - - E N D - - -