

SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior signage for room numbers, directional signs exterior signage, code required signs and temporary signs.
- B. This section specifies exterior signage.

1.2 RELATED WORK:

- A. Electrical Work: Division 26, ELECTRICAL.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Directories: Section 10 13 00, DIRECTORIES.
- D. Color and Finish of Interior Signs: Refer to Drawings.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
- B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section. Submit installer's qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
 - 1. Sign Panel, 8 x 10 inches, with letters.
 - 2. Color samples of each color, 6 x 6 inches. Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications and maintenance instructions.
- D. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- E. Full size layout patterns for dimensional letters.
- F. Structural calculations.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 611-14.....Anodized Architectural Aluminum
 - 2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- C. American National Standards Institute (ANSI):
 - A117.1-09.....Accessible and Usable Buildings and Facilities
- D. ASTM International (ASTM):
 - B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- E. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate

1.8 MINIMUM SIGN REQUIREMENTS

- A. Permanent Rooms and Spaces
 - 1. Tactile and Braille Characters, raised minimum 1/32 in. Characters shall be accompanied by Grade 2 Braille.
 - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
 - 3. Character Height: Minimum 5/9 in. high, maximum 2 in.

4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 6 in. high.
5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

B. Overhead Signs:

1. Type styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.
2. Character height: Minimum 3 inch high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

1.9 COLORS AND FINISHES

See Drawings for Schedule.

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL:

- A. Provide signs of type, size and design shown on the construction documents and as specified.
- B. Provide signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

2.2 INTERIOR SIGN MATERIALS:

- A. Aluminum:
 1. Sheet and Plate: ASTM B209M (B209).
 2. Extrusions and Tubing: ASTM B221M (B221).

- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: Premium grade 0.004 inch thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Typography: Comply with VA Signage Design Guide.
 - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated in Sign Message Schedule.
 - 2. Arrow: Comply with graphic standards in construction documents.
 - 3. Letter spacing: Comply with graphic standards in construction documents.
 - 4. Letter spacing: Comply with graphic standards in construction documents.
 - 5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Message Schedule.

2.3 INTERIOR SIGN TYPES:

- A. Conform to the VA Signage Design Guide.
- B. Component System Signs:
 - 1. Provide interior sign system as follows:
 - a. Interchangeable system that allows for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Provide sign system comprised of following primary components:
 - 1) Rail Back: Horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert: Mount to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels: Fabricate of a variety of materials to allow for different graphic needs.
 - 4) End Caps: Interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners: To connect separate Rail Backs together.

- 6) Top Accent Bars: To provide decorative trim cap that encloses the top of sign.
 - c. Provide rail back, rail insert and end caps in anodized extruded aluminum.
 - d. Provide signs in system that are convertible in the field to allow for enlargement from one (1) size to another in height and width through use of joiners or accent joiners, which connect rail back panels together blindly, providing a butt joint between copy panels. Connect accent joiners to rail backs with a visible 1/8" horizontal rib, flush to the adjacent copy insert surfaces.
 - e. Provide sign configurations as indicated on construction documents that vary in width from 9 inches to 80 inches, and have height dimensions of 2 inches, 3 inches, 6 inches, 9 inches and 12 inches. Height that can be increased beyond 12 inches, by repeating height module in full or in part.
- 2. Provide rail back functions as internal structural member of sign. Fabricate of 6063T5-extruded aluminum, anodized black.
 - a. Fabricate to accept an extruded aluminum or plastic insert on either side, depending upon sign type.
 - b. Provide components that are convertible in field to allow for connection to other rail back panels.
 - c. Provide mounting devices including wall mounting for screw-on applications, wall mounting with pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
 - 3. Provide rail insert functions as mounting device for copy panels on to the rail back. The rail insert mounts to the back of the copy panel with adhesive suitable for attaching particular copy insert material.
 - a. Provide copy panels that slide or snap into the horizontal rail back.
 - 4. Provide copy panels that accept various forms of copy and graphics, and attach to the rail back with the rail insert. Provide copy panels fabricated of ABS plastic with integral color or an acrylic lacquer finish; photopolymer or acrylic.
 - a. Provide copy panels that are interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.

- b. Provide materials that are cleanable without use of special chemicals or cleaning solutions.
- c. Copy Panel Materials.
 - 1) ABS Inserts: .090 inches extruded ABS plastic core with .003 inches acrylic cap bonded during extrusion/texturing process.
 - a) Pressure bonded to extruded rail insert with adhesive.
 - b) Background Color: Integral or painted in acrylic lacquer.
 - c) Finished: Texture pattern.
 - 2) Photopolymer Inserts: .125 inches phenolic photo polymer with raised copy etched to .0937 inches, bonded to an ABS plastic or extruded aluminum insert with adhesive.
 - a) Background Color: Painted, acrylic enamel.
 - 3) Changeable Paper/ Insert Holder: Extruded insert holder with integral rail insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish.
 - a) Inserts into holder are paper with a clear .030 inches textured cover.
 - b) Background Color: Painted, acrylic lacquer.
 - 4) Acrylic -.080 inches non-glare acrylic.
 - a) Pressure bonded to extruded rail insert using adhesive.
 - b) Background Color: Painted in acrylic lacquer or acrylic enamel.
 - 5) Extruded 6063T5 aluminum with a black anodized finish insert holder with integral rail insert for connection with structural back panel to hold .030 inches textured polycarbonate insert and a sliding tile which mounts in the inset holder and slides horizontally.
- 5. End Caps: Extruded using 6063T5 aluminum with a black anodized finish. End caps interlock with rail back with clips to form an integral unit, enclosing and securing the changeable copy panels, without requiring tools for assembly.
 - a. Interchangeable to each end of sign and to other signs in signage system of equal height.
 - b. Provide mechanical fasteners that can be added to the end caps that will secure it to rail back to make sign tamper resistant.
- 6. Joiners: Extruded using 6063T5 aluminum with a black anodized finish. Rail joiners connect rail backs together blindly, providing a butt joint between copy inserts.

7. Accent Joiners: Extruded using 6063T5 aluminum with a mirror polished finish. Connect joiner and rail backs together with a visible .125 inches horizontal rib, flush to the adjacent copy panel surfaces.
8. Top Accent Rail: Extruded rail using 6063T5 aluminum with a mirror polished finish that provides a .125 inches high decorative trim cap. Cap butts flush to adjacent copy panel and encloses top of rail back and copy panel.
9. Typography:
 - a. Vinyl First Surface Copy (non-tactile): Applied vinyl copy.
 - b. Subsurface Copy Inserts: Textured .030 inches clear polycarbonate face with subsurface applied vinyl copy.
 - 1) Spray face back with paint and laminated to extruded aluminum carrier insert.
 - c. Integral Tactile Copy Inserts: Phenolic photopolymer etched with .0937 inches raised copy.
 - d. Silk-screened First Surface Copy (non-tactile): Injection molded or extruded ABS plastic; or aluminum insert with first surface applied enamel silk-screened copy.
- D. Tactile Sign:
 1. Tactile sign made from a material that provides for letters, numbers and Braille to be integral with sign. Photopolymer etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
 2. Numbers, letters and Braille to be raised 1/32 inches from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
 3. Braille Dots: Conform with ANSI A117.1 for Braille position and layout; (a) Dot base diameter:.059 inches (b) Inter-dot spacing: .090 inches (c) Horizontal separation between cells: .241 inches (d) Vertical separation between cells:.395 inches
 4. Paint assembly specified color. After painting, apply white or other specified color to surface of the numbers and letters. Apply protective clear coat sealant to entire sign.
 5. Finish: Eggshell, 11 to 19 degree on a 60 degree glossmeter.
- E. Provide cork or felt on bottom or mounting bracket when sign is mounted on counter or desk.

F. For ceiling mounted signs, provide mounting hardware on the sign that allows for sign disconnection, removal, reinstallation, and reconnection.

G. Glass Door and Side Light Graphics:

1. Provide text and graphics as first surface applied stylus cut vinyl.
2. Provide typeface, color, and spacing, with each message or message group on a single quick release backing sheet.

H. Dimensional Letters:

1. Provide dimensional letters that are mill or laser cut acrylic in size and thickness indicated in construction documents.
2. Provide draft of letters perpendicular to letters face.
3. Fabricate letters with square corners, such as where a letter stem and bar intersect.
4. Paint letters with acrylic polyurethane.

I. Specialty Signs:

1. Card or Paper Holder: Extruded aluminum clip anodized black containing rollers to pinch and release paper.
 - a. End caps are black plastic.
2. Patient Information Holder: Provide chart, file, or binder holder constructed of 18 gauge formed. Galvanized steel or aluminum painted in specified color in Section 09 06 00, SCHEDULE FOR FINISHES.
 - a. Provide polished aluminum connecting rods and buttons. Provide button covers for mounting screws that permanently attach and securely conceal screws.

J. Temporary Interior Signs:

1. Fabricated from 110 pound matte finished white paper cut to 4 inch wide by 12 inch long.
 - a. Punched.125 inch hole with edge of hole spaced.5 inch in from edge and centered on 4 inch side.
 - b. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole.
 - c. Ties: Steel wire 0.120 inch thick attached to tag with twist leaving 6 inch long free ends.
2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on construction documents.
3. Install temporary signs to rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.

- a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
- b. Replace and missing, damaged or illegible signs.

2.4 FABRICATION:

- A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 100 degrees F, without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.
- C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.
- D. Level and assemble contract surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.
- E. Signs: Fabricate with fine, even texture to be flat and sound.
 - 1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
 - 2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
 - 3. Maximum variation from plane of surface plus or minus 0.015 inches. Restore texture to filed or cut areas.
- F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.
- G. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Mitere edge joints to give appearance of solid material.
- H. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.
- I. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.
- J. Form joints exposed to weather to exclude water.
- K. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.

1. Align contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. Prime painted surfaces as required. Apply finish coating of paint for complete coverage with no light or thin applications allowing substrate or primer to show.
 1. Finish surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Locate signs as shown on the Sign Location Plans.
- B. Conform to the VA Signage Design Guide for installation requirements.
- C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.
 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.
- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When exact position, angle, height or location is not clear, contact COR for resolution.
- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.
- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

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SECTION 10 21 23
CUBICLE CURTAIN TRACKS

11-11

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.)

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
 - Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
 - B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

- A. Surface mounted:
 - 1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- B. Curtain Carriers: Nylon or delrin spool carriers. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.3 FINISHES

- A. Aluminum: Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.
- B. Stainless Steel: No. 4 in accordance with NAAMM Metal Finishes Manual.

2.4 FABRICATION

- A. Weld and grind smooth joints of fabricated components.

- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- F. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

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Outpatient Services Center
G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors and high impact wall covering.

1.2 RELATED WORK

- A. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- B. Color and texture of aluminum and resilient material: Refer to drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Wall Guards.
 - 3. Corner Guards.
 - 4. High Impact Wall covering
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastics in a
Horizontal Position
- E84-09.....Surface Burning Characteristics of Building
Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
80-10.....Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for
Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.
- C. Resilient Material:
1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
 - a. Minimum impact resistance of 25 ft lbs per sq.ft when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self extinguishing when tested in accordance with ASTM D635.
 - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
 - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 1-1/4 inch radius 1/4-inch corner formed to profile shown.

1. Snap-on corner guard formed from resilient material, minimum 0.078-inch thick, free floating on a continuous 0.063-inch thick extruded aluminum retainer. Design retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 WALL GUARDS AND HANDRAILS

A. Resilient Wall Guards and Handrails:

1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 0.078-inch thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 0.072-inch thick, anchored to wall at maximum 30 inches on center.
2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 0.110-inch thick, shall be free-floated over two-inch wide aluminum retainer clips, minimum 0.090-inch thick, anchored to wall at maximum 24 inches on center, supporting a continuous aluminum retainer, minimum 0.062-inch thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 0.090-inch thick anchored to wall at maximum 24 inches on center.
3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

2.4 HIGH IMPACT WALL COVERING

A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 0.06 inch thick designed specially for interior use.

B. Provide adhesive as recommended by the wall covering manufacturer.

2.5 FASTENERS AND ANCHORS

A. Provide fasteners and anchors as required for each specific type of installation.

- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.6 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 - 1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick.
 - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

3.3 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

08-01-14

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Basis of Design: Guardian Fire Equipment Company Model #1840 semi recessed of 2 1/2" trim (inside box 9 1/2" x 24" x 6")

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

- - - E N D - - -

SECTION 11 41 21
WALK-IN COOLERS AND FREEZERS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies walk-in site assembled, refrigerators and freezers.

1.2 RELATED WORK:

- A. Section 11 05 12, GENERAL MOTOR REQUIREMENTS FOR EQUIPMENT.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 23 00, REFRIGERANT PIPING: Piping, pipe insulation and refrigerant.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Refer to the construction documents for the refrigeration equipment schedules and installation details.
- F. Refer to the construction documents for the fire suppression system.
- G. Refer to Division 26, ELECTRICAL for lighting and power requirements.

1.3 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Refrigeration Compressor Warranty: Manufacturer agrees to repair or replace compressors that fail in materials or workmanship within five (5) years from the date of final acceptance by the Government. Failure includes but is not limited to inability to maintain set temperature. Submit compressor warranty.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Walk-in units, including assembly instructions.
 - 2. Condensing units, with mounting rack where required.
 - 3. Unit coolers.
 - 4. Temperature controls and alarms.
 - 5. Diagrams and details of piping, wiring and controls.
- C. Operational test reports.
- D. Final field test reports.

E. Maintenance and operating manuals in accordance with
Section 01 00 00, GENERAL REQUIREMENTS.

F. Manufacturer's compressor warranty.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification
to the extent referenced. The publications are referenced in the
text by the basic designation only.

B. Air-Conditioning and Refrigeration Institute (ARI):
420-08.....Unit Coolers for Refrigeration.
520-04.....Performance Rating of Positive
Displacement Condensing Units.

C. American Society of Heating, Refrigerating and Air Conditioning
Engineers (ASHRAE):
15-10.....Safety Standard for Refrigeration Systems

D. ASTM International (ASTM):
A240/A240M-14.....Chromium and Chromium-Nickel Stainless
Steel Plate, Sheet, and Strip for
Pressure Vessels and For General
Applications
E84-11.....Surface Burning Characteristics of
Building Materials

E. National Sanitation Foundation/American National Standard
(NSF/ANSI):
7-09.....Commercial Refrigerators and Storage
Freezers

F. National Fire Protection Association (NFPA):
70-14.....National Electric Code

G. Underwriters Laboratories, Inc. (UL):
207-08(R2014).....Refrigerant-Containing Components and
Accessories, Nonelectrical
471-10(R2014).....Commercial Refrigerators and Freezers
1598-03(R2012).....Luminaires

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS:

- A. NSF Standards: Provide equipment that bears NSF Certification
Mark certifying compliance with applicable standards.
- B. UL Certification: Provide electric and fuel-burning equipment and
components that are evaluated by UL for fire, electric shock, and

casualty hazards according to applicable safety standards, and that are UL certified for compliance and labeled for intended use.

C. Regulatory Requirements: Install equipment to comply with the following:

1. ASHRAE 15, "Safety Code for Mechanical Refrigeration."
2. NFPA 70, "National Electric Code."

2.2 WALK-IN REFRIGERATOR/FREEZER CONSTRUCTION:

A. General: Prefabricated, sectional, all-metal clad, modular, designed for easy accurate field assembly.

B. Provide walk-in units manufactured for food service use conforming to NSF/ANSI 7, UL 207, and UL 471. Floor panel walk-in refrigerators and freezers with appropriate insulated floor assembly and stainless steel finish floor.

C. Panel Construction:

1. General: Interchangeable, 1219 mm (48 inch) maximum width, 101 mm (4 inch) thick, filled with insulation. Double seal serrated neoprene rubber gaskets to assure air and vapor tight joints. Finish - stainless steel
2. Corner panels: 90 degree angle, radiuses 15 mm (0.5 inch) inside and outside, with 305 mm (12-inch) dimensions each side.
3. Panel edges: Foam-in-place, tongue-and-grooved urethane to assure tight joints. Provide double seal serrated neoprene rubber gaskets to assure air and vapor tight joints on the interior and exterior of each panel along every tongue.
4. Insulation: 101 mm (4 inch) minimum foamed-in-place polyurethane with manufacturer's rated "K" factor of not more than 0.15, free rise design of not less than 27 kg per cubic meter (1.7 pounds per cubic foot), or in-place density of not less than 32 kg per cubic meter (2 pounds per cubic foot). Provide floor screeds with minimum of 63 mm (2-1/2 inches) of foamed insulation.
5. Door Panel and Door:
 - a. Provide channel thermal breaker type reinforcing steel frame around the entire perimeter of the door opening.
 - b. Door to be an infitting flush-mounted type with dual flexible blade wiper gasket on the bottom, and a

- replaceable magnetic gasket on the top edge and along both sides.
- c. Provide heated, double glass view windows in refrigerator doors.
 - d. Door to be equipped with a minimum of three (3) hinges, for rough usage including aluminum diamond plate on inside of door panel and frame to a height of 915 mm (36 inches).
 - e. Provide hydraulic exterior door closer to prevent slamming and assure secure closing.
 - f. Door hinges and latch and strike assembly: Manufacturer's standard, self-closing cam-lift type hinges, for 1219 mm (48 inch) door, chrome plated or polished aluminum finish, made to provide for locking, but with an inside safety release mechanism to prevent anyone from being locked inside when door is locked from outside.
 - g. Concealed, energy use selective, anti-sweat heater wire circuit: Provide sufficient heat to prevent condensation and frost formation at the door jambs and exterior edges of the door on all sides.
 - h. Thermometer: Manufacturer's standard, 50 mm (2-inch) minimum diameter, dial type, flush mounted in door panel.
6. Pressure relief port: Provide for all freezers operating at 18 degree C (0 degree F), or lower, two-way type ports, to allow for an increase or decrease of air pressure on the interior of the freezer to equalize with air pressure on the exterior. Provide ports with automatically controlled, UL approved anti-sweat heaters. Complete device to carry UL Label and be assembled ready for connection. Install port in a wall panel away from the direct air stream flowing from the coils.
7. Floor Panels:
- a. Floor Panel Strength: Capable of withstanding 28.7 kPa (600 pounds per square foot) uniform load.
 - b. Provide prefabricated floor panels of the same construction as wall/ceiling except with 1.9 mm (0.78 inch; 14 gauge) stainless steel skin, sealed watertight. Provide prefabricated floor panels which are laid on existing floor with, sloping interior floor ramps at exterior entrance doors panels flush with surrounding building floor. Furnish

two (2) sets of erection tools, compatible with fasteners, with each unit.

- D. Wherever compartment dimension exceed clear-span ability of ceiling panels, provide I-beam support on exterior of ceiling or spline-hangers. Install 13 mm (1/2 inch) diameter steel rods through beam/hangers and secure to structure above. Beams or posts within compartments are not acceptable.
- E. Rub rail wall protectors: Manufacturer's standard, at floor line of walls exposed to traffic.
- F. Lights: Provide high-efficiency rated two-tube fluorescent lamps in vapor-proof fixtures with safety shields. Lighting must conform with UL 1598. Provide diffuser and ballast capable of operating in minus 23 degrees C (10 degrees F) temperature. Lights must run full length of walk-in starting 610 mm (24 inches) from front panel and extending within 610 mm (24 inches) of back panel. Run between shelf rows to obtain 323 lux (30 foot-candles) at floor level regardless of any interior furnishings.

2.3 CONDENSING UNITS:

- A. Comply with ARI Standard 520. Air cooled, water cooled or combination air/water cooled type as shown in construction documents.
- B. Provide motor driven integral compressor, motor starter, condenser, receiver, common base, and safety/operational controls.
- C. Receiver capacity not to be less than 125 percent of system refrigerant charge.
- D. For units racked above each other and for units installed in a closet, provide a factory fabricated steel rack extending approximately 1143 mm (45 inches) above the floor.
- E. Provide two (2) condensing units and unit coolers with independent refrigeration systems for freezer when shown on construction documents or recommended by manufacturer due to size or freezer.
- F. Do not locate compressors on top of refrigerators or freezers.
- G. Provide positive oil lubrication and oil level indicating device for each compressor. Provide water regulating valve for water cooled unit.

- H. Compressor Motor: Squirrel cage induction type of ample size for continuous operating at maximum compressor performance. Provide inherent protection, in compressor terminal box, for each phase of motor.
- I. Pressure Switches: Automatic reset low pressure switch, and automatic or manual reset high pressure cutout.
- J. Air Cooled Condensing Units:
 - 1. High efficiency type piped and automatically controlled to operate at lower head pressures during low ambient temperature conditions. Designed and weather-proofed for outdoor installation, to operate satisfactorily at winter ambient temperatures down to 25 degrees F, and be provided with crankcase and receiver heaters.
 - 2. The condenser fans are to be driven by permanent split capacitor motors.

2.4 UNIT COOLERS:

- A. Comply with ARI Standard 420. Units to be UL listed, forced-ventilation type. Provide integral defrosting, internal or external refrigerant distributor, single or multiple fans and motors, drip-pan, deflectors, aluminum or baked-enamel steel housing, hangers, and all accessories. Unit coolers for kitchen walk-in units to be NSF approved.
- B. Motors: Permanent split capacitor type in accordance with Section 11 05 12, GENERAL MOTOR REQUIREMENTS FOR EQUIPMENT. Provide motors with thermal overload protection and manual starting switch.
- C. Drain Pans: Galvanized sheet steel. Provide additional drain pans under uncovered refrigerant connections, and interconnect them with main drain pan. For freezer units provide electrically heated drain pan.
- D. Defrost Provision:
 - 1. Refrigerators: Defrost to occur during compressor off cycle with evaporator fan running continuously.
 - 2. Freezer defrost: Defrost by heating elements incorporated into coil and drain pan. Operation of evaporator fan to be delayed after defrost cycle until evaporator is cold enough to freeze any water droplets that are on evaporator coil. Defrosting unit to be automatically controlled by an electric clock,

refrigerant suction gas pressure sensing device, or by means of sensing increased air resistance due to ice accumulation.

2.5 MONITORING ALARM SYSTEM:

- A. Provide an electronic monitoring and alarm system for each section of each unit.
 - 1. System Components: Detecting thermostat, master control panel, interconnecting wiring, remote audible alarm, and defrost compensator. Provide dials showing temperatures and pilot lights, warning lights, switches, transformer, and buzzer, all as a part of the master control panel. Locate master control panel and remote audible alarm as indicated on construction documents. Provide power fuse to protect system components.
 - 2. System Operation: Set alarms at 5 degrees C (10 degrees F) above and below specified operating temperatures.
- B. Personnel Alarm: For each unit, provide separate audible alarm system operable from inside unit, for use of personnel unable to exit unit. Locate remote audible alarm where indicated on construction documents.

2.6 EQUIPMENT IDENTIFICATION REQUIREMENTS:

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Identify all walk-ins, refrigeration equipment and alarm devices.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Assemble walk-in units and install refrigeration equipment as described in the respective manufacturer's instructions. Make panel joints tight and seal all panel penetrations to prevent condensation or frosting.
 - 1. Unit cooler: NSF approval requires that the unit be suspended at 90 mm (3-1/2 inches) minimum distance below the ceiling to allow cleaning the top of the unit cooler.
 - 2. Mount pipe, conduit, and instrumentation on the exterior and pass thru neatly drilled penetrations to the lights or other devices.
- B. Piping, Pipe Insulation and Refrigerant: Provide in accordance with Section 23 23 00, REFRIGERANT PIPING.
- C. Controls Installation: As specified in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

3.2 REFRIGERATOR/FREEZER START-UP, AND PERFORMANCE TESTS AND INSTRUCTIONS:

- A. Initial Start-up and Operational Test:
1. Provide all lubricants and accessories before initial start-up. Start and operate all equipment.
 2. Follow the manufacturer's procedures and place the systems under all modes of operation.
 3. Supplement initial charges of lubricating oil to assure maximum operating capacity.
 4. Adjust all safety and automatic control instruments. Record manufacturer's recommended readings hourly.
 5. Operational tests must cover a period of not less than three (3) days. Submit operational test report.
- B. Test Reports: Submit the final field test reports for each system tested, describing test apparatus, instrumentation calculations, and equipment data based on industry standard forms. Include in data:
1. Compressor and air moving device ampere readings.
 2. Power supply characteristics, including phase imbalance, with 1/2 percent accuracy.
 3. Thermostatic expansion valve superheat-value as determined by field test.
 4. Sub-cooling.
 5. High and low refrigerant temperature switch set-points.
 6. Monitoring alarm system.
 7. Low oil pressure switch set-point.
 8. Defrost system timer and thermostat set-points.
 9. Moisture content.
 10. Ambient, condensing and coolant temperatures.
 11. Capacity control set-points.
 12. Field data and adjustments which affect unit performance and energy consumption.
 13. Where final adjustments and settings cannot be permanently marked or drilled and pinned as an integral part of device, include adjustment and setting data in test report.
- C. By arrangement with the Contracting Officer Representative (COR), 24 hours in advance, use the start-up and test period for

Outpatient Services Center
G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

required operation and maintenance instructions to VA personnel
in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 12 31 00
MANUFACTURED METAL CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies metal casework, VA standard cabinets and related accessories, including base cabinets, wall cabinets, and full height cabinets.
- B. Items specified in this section:
 - 1. Laboratory and Hospital Casework.

1.2 RELATED WORK:

- A. Color of Casework Finish: Section 09 06 00, SCHEDULE OF FINISHES.
- B. Electrical Components: Division 26, Electrical

1.3 QUALITY ASSURANCE:

- A. Approval by Contracting Officer of proposed manufacturer, or suppliers, will be based upon submission by Contractor certification that, Manufacturer regularly and presently manufactures casework specified as one of their principle products.
- B. Installer has technical qualifications, experience, trained personnel, and facilities to install specified items.
- C. Furnish supervision of installation at construction site by a qualified technician regularly employed by casework installer.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Manufacturer's Certificate of qualifications specified and finish on casework.
 - 2. Contractor's Certificate of installer's qualifications specified.
 - 3. Safety glass meets requirements of ANSI Standard Z97.1.
- C. Manufacturer's Literature and Data:
 - 1. Brochures showing name and address of manufacturer, and catalog or model number of each item incorporated into the work.
 - 2. Manufacturer's illustration and detailed description.
 - 3. List of deviations from contract specifications.
 - 4. Locks, each kind.
- D. Shop Drawings (1/2 Full Scale):
 - 1. Showing details of casework construction, including kinds of materials and finish, hardware, accessories and relation to finish

of adjacent construction, including specially fabricated items or components.

2. Fastenings and method of installation.
3. Location of service connections and access.

E. Samples:

1. Metal plate, 150 mm (6 inch) square, showing chemical resistant finish, in each color.
2. One (1) complete casework assembly, including cabinet(s) with drawers and cupboards.
3. One (1) glazed sliding door with track and pertinent hardware. A complete cabinet may be submitted to fulfill this requirement.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Carbon Structural Steel
A167-99 (R 2009).....Stainless and Heat-Resisting Chromium Steel
Plate Sheet and Strip
A283/A283M-03.....Low and Intermediate Tensile Strength Carbon
Steel Plates
A568/A568M-09.....Steel, Sheet, Carbon and High-Strength, Low-
Alloy Hot-Rolled and Cold-Rolled, General
Requirements
A794/A794M-09.....Standard Specification for Commercial Steel
(CS), Sheet, Carbon (0.16% Maximum to 0.25%
Maximum) Cold Rolled
B456-03 (R2009).....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
C1036-06.....Flat Glass

C. American National Standard Institute:

Z97.1-09(R2010).....Safety Glazing Material used In Buildings

D. Builders Hardware Manufacturers Association (BHMA):

A156.1-06.....Butts and Hinges
A156.9-10.....Cabinet Hardware
A156.5-10.....Auxiliary Locks and Associated Products
A156.11-10.....Cabinet Locks
A156.16-02.....Auxiliary Hardware

E. American Welding Society (AWS):

D1.1-10.....Structural Welding Code Steel

D1.3/08.....Structural Welding Code Sheet Steel

F. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-505-06 Series...Metal Finishes Manual

G. U.S. Department of Commerce, Product Standard (PS):

PS 1-95.....Construction and Industrial Plywood

H. Federal Specifications (Fed. Spec.):

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

Knurled, Welding and Single Ball Seat

A-A-55615.....Shield, Expansion; Nail Expansion (Wood screw
and Lag Bolt Self-Threading An

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Sheet Steel:

1. ASTM A794 cold rolled, Class 1 finish, stretcher leveled.
2. Other types of cold rolled steel meeting requirements of ASTM A568 are acceptable for concealed parts.

B. Structural Steel: ASTM A283 or ASTM A36.

C. Stainless Steel: ASTM A167, Type 302B.

D. Glass:

1. ASTM C1048 Type I, Class 1, Quality q3.
2. For Doors: 6 mm (1/4 inch) thick; except where laminated glass is shown.
3. For Shelves: Either 6 mm (1/4 inch) 9 mm (3/8 inch) thick.

E. Laminated Glass: Fabricate of two sheets of 3 mm (1/8 inch) thick clear glass, laminated together with a 1.5 mm (0.060 inch) thick vinyl interlayer, to a total overall thickness of 8 mm (5/16 inch).

F. Glazing Cushions:

1. Channel shaped, of rubber, vinyl or polyethylene plastic, with vertical flanges not less than 2 mm (3/32 inch) thick and horizontal web 3 mm (1/8 inch) thick.
2. Flanges may have bulbous terminals above the glazing heads or terminate flush with top of beads.

G. Fasteners:

1. Exposed to View: Chrome plated steel or stainless steel, or finished to match adjacent surface.

2. Provide round head or countersunk fasteners where exposed in cabinets.
3. Expansion Bolts: Fed Spec. A-A-55615. Do not provide lead or plastic shields.
4. Nuts: Fed Spec FF-N-836. Type III, Style 15 where exposed.
5. Sex Bolts: Capable of supporting twice the load.

2.2 MANUFACTURED PRODUCTS:

- A. When two (2) or more units are required, use products of one (1) manufacturer.
 1. Basis of Design Kewaunee Research Collection 1. Overlay square edge for lab areas. Basis of Design for Clinic Exam Room: Midmark Synthesis Collection.
 2. Basis of Design - Work Tops: Kewaunee Kemresin work tops.
 3. Basis of Design - Sinks: Kewaunee Kemresin drop in sinks and cap sinks.
 4. Basis of Design - Service Fitting: Kewaunee deck mounted.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Constitute parts which are alike, use products of single manufacturer.

2.3 CASEWORK FABRICATION:

- A. General:
 1. Welding: Comply with AWS Standards
 2. Reinforce with angles, channels, and gussets to support intended loads, notch tightly, fit and weld joints.
 3. Constructed of sheet steel, except where reinforcing required.
- B. Minimum Steel Thickness:

0.89 mm (0.035 inch) (20 gage)	Drawer fronts, backs, bodies, closure plates or scribe and filler strips less than 75 mm (3 inches) wide, sloping top, shelf reinforcement channel and shelves. Toe space or casework soffits and ceilings under sloping tops.
1.20 mm (0.047 inch) (18 gage)	Base pedestals, casework top sides, back, and bottom panels, closure scribe and filler strips 75 mm (3 inches) or more. Reinforcement for drawers with locks. Tables legs, spreaders and stretchers, when fabricated of cold rolled tubing. Metal for desks; except legs and aprons. Door exterior and interior panels, flush or glazed. Cross rails of base units. Front bottom rails, back bottom rails; rails may be 1.49 mm (0.059 inch) (16 gage) thick. Uprights or posts. Top corner gussets.

1.49 mm (0.059 inch) (16 gage)	Aprons, apron division, reinforcing gussets, table legs, desk legs and aprons, spreaders and stretchers when formed without welding. Toe base gussets, drawer slides, and other metal work. Front top rails and back rails except top back rails may be 1.2 mm (0.047 inch) (18 gage) thick.
1.88 mm (0.074 inch) (14 gage)	Drawer runners door tracks.
2.64 mm (0.104 inch) (12 gage)	Base unit bottom corner gussets and leg sockets.
3 mm (0.12 inch) (11 gage)	Reinforcement for hinge reinforcement inside doors and cabinets.

C. Casework Construction:

1. Welded assembly.
2. Fabricate with enclosed uprights or posts full height or width at front. Include sides, backs, bottoms, soffits, ceilings under sloping tops, headers and rail, assembled to form an integral unit.
3. Form sides to make rabbeted stile, 19 to 28 mm (3/4 to 1-1/8 inch) wide, closed by channel containing shelf adjustment slots.
4. Make bottom of walls units flush, double panel construction.
5. Make top and cross rails of "U" shaped channel.
6. Provide enclosed backs and bottoms in cabinets, including drawer units.
7. Provide finish panel on exposed cabinet backs.
8. Do not install screws and bolts in construction or assembly of casework, except to secure hardware, applied door stops, accessories, removable panels, and where casework is required to be fastened, end to end or back to back.
9. Fabricate casework, except benches, and desks with finished end panels.
10. Close flush exposed soffits of wall hung shelving, knee spaces in counters, and toe spaces at bases.
11. In base units with sinks provide one (1) piece, lowered backs.
12. In base units with doors provide removable backs.
13. Provide built-in raceways or tubular or channel shaped members of casework for installation of wiring and electric work.
 - a. Mount junction boxes on rear of cabinets.

- a. Provide electric work in accordance with Division 26, ELECTRICAL.
14. Provide reinforcing for hardware.
15. Size Dimensions:
 - a. Use dimensions shown on construction documents or within tolerances specified.
 - b. Tolerance:
 - 1) Depth: 325 mm (13 inches) in lieu of 300mm (12 Inches), 450 mm (18 inches) in lieu of 400 mm (16 inches), except wall hung units above counter, 525 mm (21 inches) to 600 mm (24 inches) in lieu of 550 mm (22 inches).
 - 2) Width: Minus 25 mm (one inch).
 - 3) Height: 25mm (one inch) plus or minus for wall hung cabinets and counter mounted cabinets, excluding sloping tops. 25 mm (one inch) plus for floor standing cabinets, excluding base and sloping tops. Full height cabinets shown back to back same height.
 - 4) Manufacturer's tolerance for the same length, depth or height: Not to exceed 1.58 mm (0.0625 inches).
- D. Base Pedestals:
 1. Provide adjustable leveling bolts accessible through stainless steel plugs, or notch in the base concealed when resilient base is applied.
 2. Except where flush metal base is shown, provide tow space at front recessed 75 mm (3 inches).
- E. Doors:
 1. Hollow metal type, flush and glazed doors not less than 16 mm (5/8 inch) thick.
 2. Fabricate flush metal doors of two (2) panels formed into pans with corners welded and ground smooth. Provide flush doors with a sound deadening core.
 3. Fabricate glazed metal doors with reinforced frame and construct either from one (1) piece of steel, or have separate stiles and rails mitered and welded at corners, and welds ground smooth.
 - a. Secure removable glazing members with screws to back of doors.
 - b. Install glass in rubber or plastic glazing channels.
 4. Provide sheet steel hinge reinforcement inside doors.
 5. Sliding doors: Provide stops to prevent bypass.
- F. Drawers:

1. Drawer fronts to be flush hollow metal type not less than 16 mm (5/8 inch) thick with sound deadening core. Fabricate of two (2) panels formed into pans. Weld and grind smooth corners of drawer fronts.
2. Form bodies from one (1) piece of steel, weld to drawer front.
3. Provide reinforcement for locks and provide rubber bumpers at both sides of drawer head to cushion closing.
4. Equip with roller suspension guides.

G. Sloping Tops:

1. Provide sloping tops for casework where shown on construction documents.
2. Where ceilings interfere with installation of sloping tops. Provide filler plates as specified.
3. Omit sloping tops or filler plates whenever a gypsum wall board bulkhead assembly is furred down to top face of casework.
4. Provide exposed ends of sloping tops with flush closures.
5. Fasten sloping tops with sheet metal screws inserted from cabinet interior; space fastener as recommended by manufacturer.

H. Shelves:

1. Capable of supporting an evenly distributed minimum load of 122 kg per square meter (25 pounds per square foot) without visible distortion.
2. Flange shelves down 19 mm (3/4 inch) on edges, with front and bearing edges flanged back 13 mm (1/2 inch).
3. For shelves over 1067 mm (42 inches) in length and over 305 mm (12 inches) in depth install 38 mm by 13 mm by 0.9 mm (1 1/2 x 1/2 x 0.0359 inch) thick sheet steel hat channel reinforcement welded to underside midway between front and back and extending full length of shelf.
4. Weld shelves to metal back and ends unless shown on construction documents as adjustable.
5. Provide means of positive locking shelf in position, and to permit adjustment without use of tools.

I. Undercounter Table and Bench Frames:

- a. Use welded construction.
- b. open frame type with aprons and legs when required.
- c. Aprons:

- 1) Channels shaped welded at corners, with leg sockets and reinforcing triangular corner gussets welded in corners.
- 2) Pierce sockets to receive leg bolts and notch gussets to receive legs.
- 3) Upper flange perforated or slotted to receive screws at 200 mm (8 inch) centers, and back channels when installed against wall. Size slots for 6 mm (1/4 inch) anchor bolts.
- 4) Pierce aprons to receive drawer formation, rail at top of drawer opening. Install channel shaped apron division welded at ends, 762 mm 30 inches apart to front and back aprons, or at each side of drawer.
- 5) Fabricate metal components from sheet steel.
 - a) Use 1.5 mm (0.0598 inch) thick sheet for gussets and channel aprons.
 - b) Use 1.2 mm (0.0478 inch) thick sheet for other items.
- 6) At knee space, provide exposed metal sides and metal closure plate for soffit. Where shown on construction documents at knee space, provide exposed metal back secured with continuous angle closures at both side.

d. Legs:

- 1) Cold rolled tubing or 1.5 mm (0.0598 inch) formed steel.
- 2) Leveling-anchoring device at floor.
- 3) Stud bolt at top for attachment to leg socket.

e. Leg Braces:

- 1) Tables and benches not anchored to walls.
- 2) Brace back against front legs near bottom with steel angle, channel or tubular braces.
- 3) Fasten braces together with steel straps.

f. Leg Shoes:

- 1) Fit laboratory casework legs at bottom with either stainless steel, aluminum, or chromium plated brass shoes, not less than 25 mm (1 inch) in height.
- 2) Fit other legs with a movable molded vinyl shoe 100 mm (4 inches) high and coved at bottom.

J. Closures and Filler Strips at Pipe Spaces:

1. Flat steel strips or plates.
2. Openings less than 200 mm (8 inches) wide: 1.2 mm (0.47 inch) thick.
3. Openings more than 200 mm (8 inches wide 0.9 mm (0.359 inches) wide.

K. Worktops:

1. One (1 inch) thick molded Epoxy Resin - Black

L. Sinks:

1. Kemresin drop in cupsinks - cupsink #0493-BE Black Epoxy
2. Kemresin drop in sink - sink #1005-oi-BK Black Epoxy
3. Drain Accessories as required (Traps, Outlets, overflow, etc.)

M. Eye Wash

1. Kewaunee, deck mounted #W0931-00 (right hand mounted) and W0932-00 (left hand mounted) as needed.
2. Supply thermostatic mixing valves below the counter.

2.4 ACCESSORIES:

A. Card or Label Holders for Shelves:

1. Fabricate of 0.6 mm (0.0239 inch) thick steel approximately 125 mm (5 inches) long, or continuous where shown on construction documents, having top and bottom edges bent over on face and welded to shelf.
2. Finish exposed surfaces in same color as shelf.

B. Labels Holders for Doors and Drawers:

1. Cast or wrought brass or aluminum, 50 mm (2 inch) by 88 mm (3 1/2 inch).
2. Fasten to casework as recommended by manufacturer.

2.5 HARDWARE:

A. Factory installed.

B. Exposed hardware, except as specified otherwise, satin finished chromium plated brass or nickel plated brass or anodized aluminum.

C. Cabinet Hardware: ANSI BHMA A156.9.

1. Door/Drawer Pulls: B02011.

- a. One (1) for drawers up to 575 mm (23 inches) wide.
- b. Two (2) for drawers over 575 mm (23 inches) wide.
- c. Sliding door flush pull, each door: B02201.

2. Cabinet Door Catch:

- a. Install at bottom of wall cabinets, top of base cabinets and top and bottom of full height cabinet doors over 1220 mm (48 inches).
- b. Omit on doors with locks.

3. Drawer Slides:

- a. Provide B05051 for drawers over 152 mm (6 inches) deep.
- b. Provide B05052 for drawers 76 to 152 mm (3 to 6 inches) deep.

- c. Provide B05053 for drawers less than 76 mm (3 inches) deep.
- 4. Butt Hinges:
 - a. B01351, minimum 1.8 mm (0.072 inch) thick chrome plated steel leaves.
 - b. Minimum 3.5 mm (0.139 inch) diameter stainless steel pins.
 - c. Full mortise type, five (5) knuckle design with 63 mm (2 1/2 inch) high leaves and hospital type tips.
 - d. Two (2) hinges per door except use three (3) hinges on doors 1220 mm (48 inches) and more in height. Use stainless steel leaves for tilting bin doors.
 - f. Do not weld hinges to doors or cabinets.
- 5. Pivot hinges: ANSI/BHMA A156.1 A875B.
- 6. Shelf Supports:
 - a. Install in casework where adjustable shelves are noted on construction documents.
 - b. Adjustable Shelf Standards: B04061 with shelf rest B04081.
 - c. Vertical Slotted Shelf Standard: B04102 with shelf brackets B04112 sized for shelf depth.
- 7. Sliding Doors:
 - a. Doors supported by two (2) ball bearing bronze or nylon rollers or sheaves riding on a stainless steel track.
 - b. Sliding Door Tracks: B07093. Plastic tracks not acceptable.
 - c. Doors restrained by a nylon, polyvinylchloride, or stainless steel guide at opposite end.
- 8. Auxiliary Hardware: ANSI A156.16.
- 9. Door silencers: L03011 or L03031.
 - a. Install two (2) rubber bumpers each door.
 - b. Silencers set near top and bottom of jamb.
- 10. Closet Bar: L03131 chrome finish of required length.

2.6 METAL FINISHES:

- A. Comply with NAAMM AMP 500 series and as specified.
- B. Steel Cabinets including Closures and Filler Strips:
 - 1. Acid resisting finish except hardware and stainless steel.
 - 2. After fabrication of cabinet submerge in a degreasing bath, and thoroughly rinse to remove dirt and grease, and other foreign matter.
 - 3. Apply non-metallic phosphate coating, then finish with baked-on acid resisting enamel not less than 1 mil (0.001 inch) thick.

4. Finish resistant to action of the following reagents when 0.5 cm³ (10 drops) are applied to the surface and left open to the atmosphere for period of one (1) hour.

Hydrochloric Acid 37 percent	Ethyl Alcohol
Phosphoric Acid 75 percent	Methylethyl Keytone
Sulfuric Acid 25 percent	Acetone
Glacial Acetic Acid	Ethyl Acetate
Sodium Hydroxide 10 percent	Ethyl Ether
Sodium Hydroxide (concentrated)	Carbon Tetrachloride
Hydrogen Peroxide 5 percent	Xylene
Formaldehyde 37 percent	Phenol 85 Percent

5. Color of finish is specified in Section 09 06 00, SCHEDULE FOR FINISHES.

C. Brass:

1. U.S. Standard Finish No. 26 for hardware items.
2. Other brass items: ASTM B456, chromium plated finish meeting requirements for Service Condition SCI.

D. Aluminum: Chemically etched medium matte, clear anodic coating, Class II, Architectural, 0.4 mils (0.0004 inches) thick.

E. Stainless Steel: Mechanical finish No. 4 on sheet except No. 7 on tubing.

2.7 ELECTRICAL FIXTURES:

- A. Comply with requirement of Division 26 - ELECTRICAL specifications for fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles, included with casework.

- B. Suitable for use with electrical system specified and shown.

PART 3 - EXECUTION

3.1 COORDINATION:

- A. Before installing casework, verify wall and floor surfaces covered by casework have been finished.
- B. Verify location and size of mechanical and electrical services as required.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.

3.2 FASTENINGS AND ANCHORAGE:

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.

- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1 1/2 inch) penetration into wood blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1219 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown or specified on construction documents, show on shop drawings proposed fastenings and method of installation.

3.3 CLOSURES AND FILLER PLATES:

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
 - 1. Secure filler plates to casework top members, unless shown otherwise.
 - 2. Secure filler plates more than 150 mm (six inches) in width top edge to a continuous 25 by 25 mm (one by one inch) 0.0889 mm thick steel formed steel angle with screws.
 - 3. Anchor angle to ceiling with toggle bolts.
- C. Install closure strips at exposed ends of pipe space and offset opening into concealed space.

- D. Paint closure strips and fillers with same finishes as cabinets.
- E. Caulk and seal laboratory furniture as specified in Section 07 92 00,
JOINT SEALANTS.

3.4 CABINETS:

- A. Install in available space; arranged for safe and convenient operation and maintenance.
- B. Align cabinets for flush joints except where shown otherwise.
- C. Install cabinets level with bottom of wall cabinets in alignment and tops off base cabinets aligned.
- D. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- E. Plug Buttons:
 - 1. Install plug buttons in predrilled or perpunched perforations not used.
 - 2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.
- F. Cabinets 6D: Ground to nearest cold water pipe in accordance with NFPA, Underwriters Laboratories, Inc. or other nationally recognized laboratory approved ground specified system.

3.5 PROTECTION TO FIXTURES, MATERIALS AND EQUIPMENT:

- A. Tightly cover and protect cabinets against dirt, water chemical or mechanical injury.
- B. Thoroughly clean interior and exterior of cabinets, at completion of all work.

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Outpatient Services Center
G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

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SECTION 12 36 00
COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
 - 1. Sinks with traps and drains.
 - 2. Mechanical Service fixtures.
 - 3. Electrical Receptacles.

1.2 RELATED WORK

- A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at 1/2 scale.
- C. Samples:
 - 1. 6 inch square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
 - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Supply Fittings
 - A112.1.2-12.....Air Gaps in Plumbing System
 - A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)

E. American Society for Testing and Materials (ASTM):

- A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
- A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High Strength, Low Alloy
- D256-10.....Pendulum Impact Resistance of Plastic
- D570-98(R2005).....Water Absorption of Plastics
- D638-10.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical
Insulating Materials
- D790-10.....Flexural Properties of Unreinforced and
Reinforced Plastics and Electrical Insulating
Materials
- D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):

- A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):

- PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):

- LD 3-05.....High Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Laminate: NEMA LD 3.

1. Concealed backing sheet Type BKL.
2. Decorative surfaces:
 - a. Flat components: Type GP-HGL.
 - b. Post forming: Type PF-HGP.
3. Chemical Resistant Surfaces
 - a. Flat components: Type GP-HGL.
 - b. Post forming: Type PF-HGP.
 - c. Resistance to reagents:
 - 1) Test with five 0.25 mil drops remaining on surface for 16 hours followed by washing off with tap water, then cleaned with liquid soap and water, dried with soft cotton cloth and then cleaned with naphtha.

- 2) No change in color, surface texture, and original protectability remaining from test results of following reagents:

98% Acetic Acid	Butyl Alcohol	Acetone
90% Formic Acid--	Benzine	Chloroform
28% Ammonium Hydroxide	Xylene	Carbon Tetrachloride
Zinc Chloride (Sat.)	Toluene	Cresol
Sodium Carbonate (Sat.)	Gasoline	Ether
Calcium Hypochlorite (Sat.)	Kerosene	Cottonseed Oil
Sodium Chloride (Sat.)	Mineral Oil	40% Formaldehyde
Methyl Alcohol	Ethyl Acetate	Trichlorethylene
Ethyl Alcohol	Amyl Acetate	Monochlorobenzine

- 3) Superficial effects only: Slight color change, spot, or residue only with original protectability remaining from test results of following reagents:

77% Sulfuric Acid	37% Hydrochloric Acid	85% Phenol
33% Sulfuric Acid	20% Nitric Acid	Furfural
85% Phosphoric Acid	30% Nitric Acid	Dioxane

- 4) Minimum height of impact resistance: 300 mm (12 inches).

B. Particleboard: CPA A208.1, Grade 2-M-2.

C. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

D. Adhesive

1. For plastic laminate FS A-A-1936.
2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
3. For Field Joints:
 - a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
 - b. Fungi resistant: ASTM G-21, rating of 0.

E. Fasteners:

1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

F. Solid Polymer Material:

1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.003 in - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	0.25 ft-lb/in	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 36" drop 2 lb. ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

2.2 SINKS

A. Molded Resin:

1. Cast or molded in one piece with interior corners one inch minimum radius.
2. Minimum thickness of sides and ends 1/2 inch, bottom 5/8 inch.
3. Molded resin outlet for drain and standpipe overflow.
4. Provide clamping collar permitting connection to 1-1/2 inch or 2 inch waste outlet and trap, making sealed but not permanent connection.

B. Stainless Steel:

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.

3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.
- C. Stainless steel circular or oval shaped bowl.
- D. Sinks of Methyl Methacrylic Polymer:
 1. Minimum 3/4 inch thick, cast into bowl shape with overflow to drain.
 2. Provide for underhung installation to countertop.
 3. Provide openings for drain.

2.3 TRAPS AND FITTINGS

- A. Material as specified in DIVISION 22, PLUMBING.
- B. For Molded Resin Sinks:
 1. Chemical resisting P-traps and fittings for chemical waste service.
 2. Provide traps with cleanout plug easily removable without tools.
- C. For Stainless Steel Sinks:
 1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
 2. Flat strainer, except where cup strainer or overflow standpipe specified.
 - a. Provide cup strainer in cabinet type 1B.
 - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
 3. Exposed surface chromium plated finish.
- D. Plaster traps:
 1. Cast iron body with porcelain enamel exterior finish.
 2. 2 inch female threaded side inlet and outlet.
 3. Removable galvanized cage having integral baffles and replaceable brass screens.
 4. Removable gasketed cover.
 5. Minimum overall dimensions: 14 x 14 x 16 inches with 7 inch water seal.
 6. Non-siphoning and easily accessible for cleaning.
- E. Air Gap Fittings: ASME A112.1.2.
- F. Methyl Methacrylic Polymer Sink Traps:
 1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 1-1/2 x 1 1/4-inch P trap.
 2. Chromium plated finish.

2.4 WATER FAUCETS

A. ASME A112.18.1.

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Indexed four-arm lever handles either with or without head.
3. Gooseneck minimum clearance above countertop of 7-1/2 inches, bent 180 degrees for vertical discharge.
4. Swing spouts elevated to clear handles.
5. Exposed brass surfaces chromium plated.
6. Cast combination hot and cold fixture with one piece body for multiple outlets.
7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
8. Pedestals Top for Laboratory or Pharmacy:
 - a. Modern design tapered to a round base, factory assembled and tested.
 - b. Brass shanks, locknuts and washers for attaching to top or curbs.

B. Laboratory and Pharmacy Faucets:

1. Female 3/8 inch IPS threaded outlet for attachment of filter pumps, hose connectors, anti-hose nozzle, or laminar flow control device on spout end.
2. Provide angle type vacuum breaker for fixture, designed for low flow, with built-in floating disk and renewable seat in vacuum breaker body.

2.5 FIXTURE IDENTIFICATION

A. Code fixtures with full view plastic index buttons.

B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black

SERVICE	COLOR	CODE	COLOR OF LETTERS
Nitrogen	Gray	N	Black
All Other Gases	Light Blue	CHEM.SYM.	Black

2.6 ELECTRICAL RECEPTACLES

- A. Hospital grade per electrical specifications.

2.7 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies one inch except where against walls or cabinets.
- D. Provide 0.039 inch thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
1. Not less than 3/4 inch thick.
 2. Height 4 inches unless noted otherwise.
 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 6 inches unless noted otherwise.
 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
1. Accurately cut for size of penetration.
 2. Cutout for VL 81 photographic enlarger cabinet.
 - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
 - b. Provide braces under enlarger space to support not less than 100 pounds centered on opening side along backsplash.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.

1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
2. Use round head bolts or screws.
3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.

C. Sinks

1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
 - a. Install faucets and fittings on sink ledges with watertight seals where shown.

D. Faucets, Fixtures, and Outlets:

1. Seal opening between fixture and top.
2. Secure to top with manufacturers standard fittings.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

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SECTION 14 24 00
HYDRAULIC ELEVATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing, and installation of the complete electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevators No. P-1, P-2, shall be oil hydraulic type with microprocessor based control, duplex selective collective automatic operation and power-operated two-speed side opening car and hoistway doors. Elevators shall have Class "A" loading.

1.2 RELATED WORK

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. SECTION 09 06 00, SCHEDULE FOR FINISHES: As a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- E. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- H. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- I. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- J. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- K. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

L. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.

M. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status.
Certificates are required for all workers employed in this capacity.
 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within one hour of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.

- D. All hydraulic elevators shall be the product of one of the following manufacturers: Thyssenkrupp, Otis, Schindler.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
 - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
 - W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
 - RR-W-410.....Wire Rope and Strand
 - TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
 - QQ-S-766Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
 - A17.1.....Safety Code for Elevators and Escalators
 - A17.2.....Inspectors Manual for Electric Elevators and Escalators

E. National Fire Protection Association:

NFPA 13.....Standard for the Installation of Sprinkler Systems

NFPA 70.....National Electrical Code (NEC)

NFPA 72.....National Fire Alarm and Signaling Code

NFPA 101.....Life Safety Code

NFPA 252.....Fire Test of Door Assemblies

F. American Society for Testing and Materials (ASTM):

A1008/A1008M-09.....Steel, Sheet, Cold Rolled, Carbon, Structural,
High-Strength Low-Alloy and High Strength Low-
Alloy with Improved Formability

E1042-02.....Acoustically Absorptive Materials Applied by
Trowel or Spray

G. Manufacturer's Standardization Society of the Valve and Fittings
Industry (MSS):

SP-58.....Pipe Hangers and Supports

H. Society of Automotive Engineers, Inc. (SAE)

J517-91.....Hydraulic Hose, Standard

I. Gages:

For Sheet and Plate: U.S. Standard (USS)

For Wires: American Wire Gauge (AWG)

J. American Welding Society (AWS):

D1.1.....Structured Welding Code - Steel

K. National Electrical Manufacturers Association (NEMA):

LD-3.....High-Pressure Decorative Laminates

L. Underwriter's Laboratories (UL):

486A.....Safety Wire Connectors for Copper Conductors

797.....Safety Electrical Metallic Tubing

M. Institute of Electrical and Electronic Engineers (IEEE)

N. Regulatory Standards:

Uniform Federal Accessibility Standards

Americans with Disabilities Act

1.5 SUBMITTALS

A. Submit in accordance with Specification Section 01 33 23, SHOP
DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Before execution of work, furnish information to evidence full
compliance with contract requirements for proposed items. Such
information shall include, as required: Manufacturer's Name, Trade
Names, Model or Catalog Number, Nameplate Data (size, capacity, and

rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.

C. Shop Drawings:

1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger assembly, size of car platform, car frame members, and support assembly.
 - b. Car, guide rails, brackets, buffers, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of the car.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
 - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.

D. Samples:

1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
3. One each of color vinyl floor tile.
4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
5. One each car and hoistway Braille plate sample.
6. One each car and hall button sample.
7. One each car and hall lantern/position indicator sample.
8. One each wall and ceiling material finish sample.
9. One each car lighting sample.

10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
 1. Storage tank/pump assembly.
 2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
 3. Controller
 4. Starters and Overload Current Protection Devices.
 5. Car Safety Device; Rupture Valve and Manual Shut Off Valves.
 6. Electric Door Operator; HP rating and RPM of motor.
 7. Hoistway Door Interlocks.
 8. Car Buffers; maximum and minimum rated load, maximum rated striking speed and stroke.
 9. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for storage tank/pump assembly.
- H. Dimensioned drawings showing details of:
 1. All signal and operating fixtures.
 2. Car slide guides/roller guides.
 3. Hoistway door tracks, hangers, and sills.
 4. Door operator, infrared curtain units.
- I. Cuts or drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the Resident Engineer.

- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the Resident Engineer within 30 days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 - 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 - 2. System logic description.
 - 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
 - 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load

- conditions, regardless of direction of travel, shall not vary more than five (5) percent.
2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Pressure: Fluid system components shall be designed and factory tested for 500 psi operating pressure.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is

obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
 - 1. Individual components of assembled units shall be products of the same manufacturers.
 - 2. Parts which are alike shall be the product of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to

ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.

- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the Resident Engineer, the Contractor shall submit drawings in triplicate for approval to the Resident Engineer, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each direct-plunger elevator shall have the capacity to lift the live load, including the weight of entire car and plunger, at the speed specified in the following schedule:

ELEVATOR SCHEDULE		
Elevator Number	P-1	P_2
Overall Platform Size	6' 0" X 9' 6"	6' 0" X 9' 6"
Rated Load - kg(lb)	5000	5000
Contract Speed - m/s(fpm)	175	175
Total Travel - m/s(fpm)	56'	56'
Number of Stops	2(+3 Future = 5	2(+3 Future = 5
Number of Openings	1 per floor	1 per floor
Entrance Type & Size	Side - 4'w	Side - 4'w
Plunger Size	TBD	TBD

2.4 POWER SUPPLY

- A. For power supply in each machine room see Specification 260521, ELECTRICAL SPECIFICATION and Electrical drawings.

- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 - 1. Feeders from the power source indicated on the drawings to each elevator controller.
 - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

- E. Conduit, junction boxes, outlet boxes, etc., shall be sized for future travel requirements

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all necessary conduit and wiring between machine room and hoistway.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying

highly inductive currents shall be provided with arc shields or suppressors.

- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.
- E. Controller shall be provided with wiring and components for additional future travel of 3 floors and approximate 42 feet of travel.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape and electronic motor starter to control the pump motor and signal functions in accordance with these specifications. Across the line and wye-delta starters are not acceptable. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
 - 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in a metal cabinet with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.

- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be of the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with volt and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.

- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

2.10 AUXILIARY POWER OPERATION

- A. The control system for Elevators P 1 through P 2 and shall provide for the operation of at least one car per elevator bank on auxiliary power upon failure of the normal power supply.
- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device. Following this adjustable delay the associated elevators shall function as follows:
 - 1. Selector switch, Automatic position:
 - a. Not more than one elevator at a time in each group shall be automatically selected and returned to the main floor, at normal speed, cycle its car and hoistway doors and shut down, with "Door Open" button remaining operable.
 - b. As each elevator reaches the designated floor and shuts down, another elevator shall start and return to the designated floor.
 - c. Elevators that have been manually removed from automatic service and are on independent service, fire service or medical emergency shall receive an automatic return signal. Elevators on inspection service or out of service shall not receive a signal.
 - d. When an elevator is given a signal to return and it is unable to start its movement to the designated floor within 30 seconds it shall be by-passed. When an elevator is by-passed, another elevator shall start and return.

- e. This process shall continue until all elevators have returned to the designated floor and shut down.
 - f. Any elevator or elevators by-passed on initial return signal shall be signaled again.
 - g. When all cars in group have returned to designated floor, two elevators all elevators in each group shall be designated for automatic operation. Individual cars in each group shall restart at 5 second intervals.
 - h. If electric traction elevators P 1 P 2 and are keyed on to medical emergency service in the car prior to transfer to auxiliary power operation, medical emergency service shall be retained. A car call registered prior to transfer shall also be retained. This elevator shall be the first automatically selected elevator to operate on auxiliary power operation, and complete its selected call demand. The elevator will return to the designated floor after the key switch is reset to normal position.
2. Selector switch, Manual operation:
- a. Selector switch shall be mechanically and electrically interlocked to prevent the selection of more than one elevator two elevators from operating on auxiliary power.
 - b. The selector switch shall have positions marked with the number of each elevator controlled. It shall also have a position marked "Automatic". When the selector switch is set to the automatic position, the medical emergency service car, shall operate on auxiliary power operation, or if none, the last car arriving at the designated floor and be capable of functioning under all design features.
 - c. Change in selection of elevators shall be by means of the selection switch and shall occur only when the previous selected elevator is stopped at the designated floor.
 - d. The selector switch shall be locked out of operation when the system is in the normal mode of operation.
 - e. Locate the selector switch above the hall push button station at the designated level in a NEMA 1B flush type enclosure furnished with a brushed finish stainless steel hinged door and frame. The door shall contain a tumbler type lock furnished with four keys. The enclosure faceplate shall be identified "Auxiliary Power

Control" with 13 mm (1/2 in.) engraved letters filled with black paint.

3. The inside of the selector panel shall be brushed finish stainless steel with each device identified with 3 mm (1/8 in.) engraving filled with black paint. The panel shall contain:

- a. Selector switches for selecting the elevators shall be toggle type or rotary key switch.
 - b. Pilot lights to indicate normal mode of operation, auxiliary power service available, and which elevator or elevators in each group is connected to auxiliary service.
 - c. A lamp test circuit consisting of a momentary contact push button to test all pilot lights in the circuit.
 - d. Provide a permanently mounted, easy to read, instruction plate which shall include operating instructions for auxiliary power service and instructions for lamp test circuits.
- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.

2.11 DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide duplex selective collective automatic operation, for passenger elevators P1 and P2 .
- B. Operate elevators from push buttons inside the cars and located at each floor between elevators. When cars are available, park one car at main floor (home car) and the other car at last call (free car). Respond to car calls and hall calls above main floor using the "free" car. Once a car has started, respond to registered calls in the direction of travel and in the order the floors are reached. Do not reverse the car direction until all car calls have been answered, or until all hall calls ahead of the car and corresponding to the direction of car travel have been answered.

Slow and stop elevators automatically at floors corresponding to registered calls in the order in which they are approached in each direction of travel. As slowdown is initiated, automatically cancel hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer.

When the "free" car is clearing calls, the "home" car to shall respond to the following:

1. Calls registered on "home" car push buttons.
 2. Up hall calls registered below "free" car.
 3. Up or down calls registered above "free" car while "free" car is traveling down.
 4. Hall calls when "free" car is delayed in its normal operation for a predetermined period.
- C. When both cars are clearing calls, stop only one car in response to any registered hall call. Return the first car to clear its calls to the main floor. Should last service required bring both cars to the main floor, the first arriving car becomes the "free" car. Illuminate floor push button to indicate call registration. Extinguish light when call is answered.
- D. If a landing call button is operated while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are reopened by means of "DOOR OPEN" button or infrared curtain unit.
- E. When an elevator is delayed for a predetermined time interval or shuts down after it receives a start signal, the system shall automatically permit the remaining car in the group to respond to hall calls and to be dispatched in normal manner. When cause of delay is corrected, car shall automatically resume normal operation unless it has been manually removed from the system.
- F. Auxiliary Landing Call Operation: In the event of landing call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within elevators. Provide illuminated signal in each controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- G. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to outlets on top and bottom of car shall not be interrupted.
- H. Answer lower floor calls with the "home car" unless the "free car" is parked at the floor where the call occurs. If no car is parked at main level, answer calls below main floor using the first available car.

2.12 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.

B. Smoke Detectors:

1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
 - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.13 MEDICAL EMERGENCY SERVICE

- A. Provisions shall be made for calling elevator P-1, and p-2 on "Medical Emergency" operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at basement and 1st floors.
- B. Install key switch in the floor landing push button fixture above the push buttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the nearest available elevator in service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away

from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.

- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
 - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- G. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters legible only when illuminated.
- H. All of the key switches in the "Medical Emergency" system for each and every elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- I. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear

wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.

- J. Should all the cars be out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- K. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- L. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- M. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

2.14 PUMP UNIT ASSEMBLY

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Enclose unit on four open sides of the power unit frame with not less than 16 gauge steel removable panel sections. Provide a minimum 50 mm (2 in.) air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board.
- B. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions.
- C. Hydraulic system working pressure shall not exceed 500 psi under any load condition.
- D. Pump shall be positive displacement, rotary screw type, specifically designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.

- E. Motor shall be squirrel-cage, drip proof, ball bearing, and induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.
- F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.
- G. Hydraulic equipment may be installed within the oil storage tank if applicable for elevator size, speed, and duty rating.
- H. Design motor, pump, tank, and piping to accommodate future travel, if specified.

2.15 HYDRAULIC SYSTEM

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valve drain connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.
 - 1. Thermostatically control the viscosity of the hydraulic fluid with thermal cooling unit and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
 - 2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.

- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be of schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
- D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
 - 1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve pipe.
- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of either glass or mineral wool insulation.
- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
- G. Arrange control valves to operate so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
- H. Provide safety check valve between cylinder and pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
- I. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld pipe protruding from cylinder at inlet and thread to receive shut-off valve. Activate the automatic shut-off valve when there is more than a ten percent increase in high speed in the down direction. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by

use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 fpm. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.

- J. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- K. Provide all pump relief and other auxiliary valves to comply with the requirements of the ASME A17.1 Section 3.19 and to insure smooth, safe, and satisfactory operation of elevator.
- L. Furnish and adjust by-pass and relief valve in accordance with ASME A17.1 Rule 3.19.4.2.
- M. Install check valve to hold the elevator car with rated load at any point when the pump stops.
- N. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.
- O. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.
- P. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.
- Q. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- R. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure. Submit certification that test has been performed.

2.16 HYDRAULIC PLUNGER ASSEMBLY

- A. Design cylinder and plunger in accordance with ASME A17.1. It shall be of sufficient size to lift gross load the height specified including future travel. Factory test at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Packing gland shall permit

ready replacement of packing. Victaulic type packing gland head will not be permitted.

1. Provide a bleeder valve located below the cylinder flange to release air or other gases from the system.
 2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
 3. Bolt the cylinder mounting brackets to continuous footing channels that also support the rails and buffers.
- B. Install a flexible tubing scavenger line with an electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump should the pit flood and designed to be manually reset. Strap the pump and reservoir to the pit channels.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015 in.) tolerance and no diameter change greater than .07 mm (0.003in.) per-inch of length. Grind the plunger surface to a fine polish finish, 12 micro-inches or finer. Where plunger is multi-piece construction, machine the joints to assure perfectly matching surfaces. No tool marks shall be visible.
1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen plate shall incorporate piston car vibration isolator as herein specified.
 2. Provide a stop ring welded or screwed to the bottom of plunger that shall prevent the plunger from leaving its cylinder. For plunger units that include future travel, locate the stop ring to permit only the actual travel and required runby.
 3. Isolate plunger head from the platen plate to prevent corrosion or electrolysis.
 4. Carefully protect plunger and replace if gouged, nicked or scored.
 5. If conditions beneath the pit floor are not adequate to support the total loading of the elevator, install reinforcing members in the pit floor.
- D. Before installation, clean entire cylinder wall of all traces of oil, grease, moisture, dirt and scale.

2.17 HYDRAULIC CYLINDER CASING

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (6 in.) larger in diameter than the cylinder. The Elevator Contractor shall demonstrate to the Resident Engineer that the casing has been accurately set, positioned, and plumbed to accept the plunger assembly. Close the bottom with a minimum of 15.2 mm (6 in.) of concrete.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate from schedule 80 PVC pipe with watertight bottom and a top flange gasket to seal plunger flange and form a complete, watertight, electrically non-conductive encasement of the entire unit.
- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of well hole and setting of the cylinder with construction of concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.
- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

2.18 CAR BUFFERS

- A. Provide a minimum of two spring buffers for each elevator that meet the requirements of ASME A17.1 Section 3.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on elevator. Ever installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 3.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.19 CAR GUIDES

- A. Install on car frame four flexible sliding swivel guide shoes adjustable roller guides each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.
- C. Roller Guides:
 - 1. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount

to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. The wheels shall be of ample diameter and shall run on three-machine finished dry rail surfaces. Secure the roller guides at top and bottom on each side of car frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers and if required, beveled washers.

2. Provide sheet metal guards to protect wheels on top of car.
3. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.

- D. Equip car with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.20 GUIDE RAILS, SUPPORTS, AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall per manufactures recommendations.
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car rail brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
 1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.

- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.

2.21 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.
 - 3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.

- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.22 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.23 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

2.24 TOP-OF-CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.25 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.26 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.27 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 - 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 - 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure

- or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
 8. Independent Service switch, see Section 2.30 for detailed description.
 9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
 11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door

- Open button shall be located closest to the door jamb as required by ADA.
12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
 13. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.28 AUXILIARY CAR OPERATING PANEL

- A. Provide an auxiliary car operating panel in the side wall of the elevator between the handrails immediately adjacent to the front

entrance column strike jamb //. The auxiliary car operating panel shall contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.

1. Mount door "OPEN" and door "CLOSE" buttons closest the door jamb and mount the red alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door jamb as required by ADA.
2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons. Install buttons in a vertical stack on front mounted panel up to six floors and horizontally for side mounted panel.
3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
4. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Install emergency telephone system in the auxiliary car operating panel.
5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.29 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the

switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.30 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.31 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice announcer units shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
 - 1. Fire Service Message
 - 2. Medical Emergency Service Message
 - 3. "Please do not block doors."
 - 4. Provide special messages as directed by Resident Engineer.

2.32 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.

- C. "HELP" button shall illuminate and flash when call is acknowledged.
Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phone number.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.33 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.34 CORRIDOR OPERATING DEVICES

- A. Provide one risers of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.

- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.
- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.35 CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and

every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.

- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alphanumeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.36 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb. Exposed portions of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the VA Medical Center. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the top of the crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.37 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded stainless steel sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.) set true, straight, and level, with hoistway edges plumb over each other, and top

surfaces flush with finished floor. Grout the sills full length after installation.

- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles 127 mm x 127 mm x 13 mm (5 in. x 5 in. x 1/2 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- G. Provide hoistway entrance with flush two speed side slide hoistway doors for Elevators P1 and P2. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COTR. Fasten sight guard of 14-gauge

stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.38 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.

- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2, or equivalent.
 - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.39 CAR FRAME: PASSENGER/SERVICE ELEVATORS

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.
- B. Provide a bonding wire between frame and plunger.

2.40 CAR PLATFORM: PASSENGER/SERVICE ELEVATORS

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded aluminum sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick. For color, see Section 09 06 00, SCHEDULE FOR FINISHES. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.
- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).

- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.41 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with, or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings shall meet the requirements of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with // high pressure plastic laminate. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, or CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to insure adequate rigidity. Coat exterior of panels with mastic sound insulation material

approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.

1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for passenger elevators:
1. Provide aluminum hanging ceiling frame. Construct frame of 1/8 in. x 1 1/2 in. x 1 1/2 in. "T" and "L" sections, divide ceiling into six panels.
 2. Provide fluorescent or LED illuminated car light fixtures above the ceiling panels. See Specification 265100, Interior Lighting for fixture and ballast type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- J. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in service panel.
- K. Provide car enclosure with two sets of stainless steel handrails.
1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails approximately 38 mm (1 1/2 in.) from cab wall. Install handrails on // two side and rear walls // two sides //. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.

- L. Provide car entrance with two-speed side opening horizontal sliding car doors, of same type as hoistway doors for Elevators // P1 and P2. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face, leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

2.42 POWER DOOR OPERATORS: PASSENGER/SERVICE ELEVATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings.

Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type

- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of the car door and hoistway door from within the car, only in the door zone. Out of door zone, doors are restricted to 100 mm (4 in.) opening.
1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the Resident Engineer in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.

- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams, or their supports, trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer and include cost in their bid. Where applicable, locate controller near and visible to its respective hydraulic pump unit. Work required prior to the completion of the elevator installation:
 - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 - 2. Provide light and GFCI outlets in the elevator pit and machine room.
 - 3. Furnish electric power for testing and adjusting elevator equipment.
 - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 - 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 - 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 - 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and

obtained by the Contractor, subject to approval by Resident Engineer. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.

- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 in.) into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hydraulic pump unit.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.

- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hydraulic pump assembly shall be factory painted with manufacturer's standard finish and color.
- B. Controllers, car frames and platforms, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump units, controllers, main line shunt trip circuit breakers, bolster channels, and cross heads of cars shall be identified

by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.

F. Hoistway Entrances of Passenger, and Service Elevators:

1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.

H. Elevator Cabs for Passenger and Service Elevators:

1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.
3. Give exterior faces of car doors one finish coat of paint of medium gray color.

3.8 PRE-TESTS AND TESTS

A. Pre-test the elevators and related equipment in the presence of the Resident Engineer or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by Resident Engineer.

1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration

- meter, sound meter, light meter, stop watch, and a means of two-way communication.
3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
- C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation

resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.

- H. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
- I. Overload Devices: Test all overload current protection devices in the system at final inspection.
- J. Limit Stops:
 - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- K. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
- L. Test automatic shut-off valve for proper operation.
- M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the Resident Engineer.
- Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.

- R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the Resident Engineer.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the Resident Engineer.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the Resident Engineer in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the Resident Engineer. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanic and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule

of elevator. The Elevator Contractor shall be required to perform the following:

1. Bi-weekly systematic examination of equipment.
 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.
 5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 6. Maintain the performance standards set forth in this specification.
 7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the Resident Engineer or his authorized representative upon arrival at the hospital and again

upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the Resident Engineer.

F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.

G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

- - - E N D - - -

SECTION 14 92 00

PNEUMATIC-TUBE SYSTEM

02/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M (2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1 (2011; Errata 2012) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013) National Electrical Code

1.2 SYSTEM DESCRIPTION

1.2.1 General Requirements

Provide a pneumatic-tube system which is computer controlled and designed with not less than 5 separate zones interconnected to permit automatic unattended transmission of carriers from any station to any other station. System components shall be designed and located in such a manner that in the event of a defect occurring, components may readily be removed and replaced. Carriers shall be the full access type, capable of handling 1000 ml I.V. bottles or 1000 ml I.V. bags. Other system characteristics shall be as follows:

- a. Future capacity of not less than 6 stations without the need for modifications to the central control and existing station control.
- b. Each zone capable of serving not less than 3 stations even though a fewer number may be indicated in a given zone at this time.
- c. Stations within a zone connected to the storage lanes via a single line and diverter unit. The computer shall control spacing, direction, storage, and path of the carriers.
- d. Destination selection by means of push buttons or rotary dials on the station control panel.
- e. Carriers taking the shortest route to their destinations. A central

exchanger shall not be required. Carrier processing between zones shall be done through the central storage lanes.

- f. Carriers routed by means of diverters or in-line transfer units.
- g. Carrier rejections indicated at the dispatching station for non-existing, signed-off, or malfunctioning station destinations. Reject station shall not be used.
- h. Failure of one station shall not interfere with the normal functioning of any other station. Failure of any diverter will shut down that section of the system. Failure of an in-line sensor except zero-level sensor shall not shut down that section of the system.
- i. Automatic sequencing of sending and receiving carriers.
- j. Each zone and the central storage lanes act independently with separate power units as required.
- k. Automatic recovery of a carrier will be required only after a transaction has been initiated and a failure occurs that prevents the completion. In such a case the carrier in process will be either returned to its source station or processed to the destination station after the failure has been repaired and cleared.
- l. Selection of the shortest, most direct routing of all carriers to their destinations.
- m. Complete "route proofing" of transaction paths before acceptance of the carrier to assure all components in the routing are operating.
- n. Intra-zone transactions shall take the most direct path within the zone.
- o. Self-adjusting priority within the system to load balance according to traffic.
- p. Carriers may be positioned in senders simultaneously and destination selected on the station control panel.
- q. Carriers in transit at the time a power failure occurs shall be delivered to their selected destinations upon restoration of power.
- r. Processing of simultaneous, multiple transactions shall be directed to assure maximum operational efficiency of the system.
- s. Carriers in transit at the time of station sign-off shall be delivered to their destination.
- t. Carriers addressed to any non-existing or signed off station shall be rejected.
- u. Automatic time clock sign off to allow any station to be automatically signed-off.
- v. Preventive overload feature at station receiver. Carriers will not be dispatched to a station that is overloaded.

- w. Automatic redistribution of empty carriers to return empty carriers to the locations with the greatest need.
- x. Automatic purge by zone or system.
- y. Each completed transaction, alarm condition that occurs and sign off schedule automatically printed out on printer.

1.2.2 Electrical Work

Provide electrical motor-driven equipment specified herein complete with motors, motor starters and controls complying with NEMA MG 1. Electrical equipment and wiring shall be in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Electrical characteristics shall be as indicated. Extension to equipment from junction box and all control wiring shall be under this section and shall comply with NFPA 70. Provide motor starters under this section complete with properly sized thermal-overload protection in each phase and other appurtenances necessary for the motor control specified. Each motor shall be sized to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor when operating at proper electrical system voltage. Provide control and protective or signal devices required for the operation specified and wiring required for controls and devices but not shown on the electrical plans.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

A. Shop Drawings

1. Pneumatic-Tube System

B. Product Data

- 1. Pneumatic-Tube System
- 2. Materials and Equipment
- 3. Spare Parts
- 4. Pneumatic-Tube System
- 5. Tests

C. Test Reports

1. Tests

D. Operation and Maintenance Data

Operating and Maintenance Instructions

1.4 DELIVERY, STORAGE, AND HANDLING

Protect all equipment delivered and placed in storage from the weather, humidity and temperature variation, dirt and dust, or other contaminants.

1.5 EXTRA MATERIALS

Submit **spare parts** data for each different item of materials and equipment specified, after approval of the detail drawings and not later than [_____] months prior to the date of beneficial occupancy. The data shall include a complete list of parts and supplies, with current unit prices and source of supply.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide **Materials and Equipment** which are the standard products of a manufacturer regularly engaged in the manufacture of the products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site. Submit a complete list of equipment and material, including manufacturer's descriptive data and technical literature, performance charts and curves, catalog cuts, and installation instructions.

2.2 CARRIER TUBING

2.2.1 Tubing

Tubing for carrier transmission lines shall match existing SWISSLOG tubing and conform to **ASTM A123/A123M**. Air lines shall be sized as required for proper system operation.

2.2.2 Bends

Bends shall be of the same material as straight tubing, formed on the centerline to a radius of not less than **1200 mm 4 feet**, free from wrinkles or distortion. Joints between sections shall be made with sleeve couplings, bolted couplings or bell end tubing. When bends are cut for offsets and small angle turns, the ends shall be squarely cut, filed and straightened by mandreling. Expanded bends shall not be used.

2.2.3 Fittings

Fittings shall be cast iron, cast aluminum or fabricated steel with the inside fitting snugly on the tubing. Box connectors, close elbows, tees, coupling sleeves and other fittings required for proper installation of the system shall be provided.

2.3 POWER UNITS

Provide power units for each zone and for lanes when required. The power units shall be capable of operating all lines simultaneously and producing an average carrier speed of **7.6 m/s 25 fps**. Power units shall be designed for floor or ceiling mounting. A timer or similar device shall shut the unit off after a predetermined time without carrier movement. Power units shall be complete with vibration isolators, intake and exhaust mufflers, intake and exhaust piping, screen box, air valves if required, and shall be designed for easy access.

2.4 AUTOMATIC CENTRAL-CONTROL CENTER

2.4.1 Operation of the System

A. System shall be compatible and operable with existing SWISSLOG system. Existing SWISSLOG system shall control all aspects of new expansion system.

2.5 STORAGE AREAS

Storage Areas shall be designed to initially serve 2 zones. Storage shall be expandable to a maximum of 3 storage lanes without the need to replace the initial unit. Storage area shall consist of storage lanes connected directly to every other zone in the system.

2.6 AUTOMATIC SWITCHING EQUIPMENT

Diverter shall be automatically oriented to route carriers to or from intermediate stations. Units shall be air or electro-mechanically operated and designed to accommodate two or more stations or sublevels and enclosed in sheet metal housing with access panels. Diverter shall be designed so that when a carrier does not clear the diverter completely, no other carrier can be routed to that diverter.

2.7 SUBSTATION EQUIPMENT

Substation equipment shall be enclosed in a self-supporting "rough-in" recessed type enclosure. The operating components shall be installed after the adjacent walls have been finished. Exposed sheet metal surfaces shall be factory painted. Bright metal parts shall be stainless steel, brushed aluminum or chrome plated.

2.7.1 Receiving Units

Units shall be down receive, air cushion, soft delivery type. Carrier receiver tray shall be designed to receive and store carriers to the front of the received tray. Full carrier capacity shall cause audible alarm to sound or the reject light to illuminate.

2.7.2 Sending Units

Units shall be up-send in conjunction with the receiving unit.

2.7.3 Carrier Storage Receptacle

Storage receptacle shall store not less than four carriers and shall be integral with the terminal front.

2.7.4 Station Control Panel

2.7.4.1 Operating Controls and Indicators

Panel shall include the following operating controls and indicators:

- a. Carrier destination selectors, "Carrier Accepted" signal, "Send" buttons.
- b. "Carrier Rejected" signal when a carrier cannot be dispatched because of destination sign off, an alarm condition, a nonexistent selection or an overloaded station.
- c. "Carrier in Receiver" to indicate a carrier is in the receiving unit

when the carrier is not visible.

- d. "Cancellation Button."

2.7.4.2 Non-operating Requirements

Non-operating requirements of control panel shall include the following:

- a. "Operating Instructions" display.
- b. Independent carrier dispatch and receive functions.
- c. The memory within the programmable microprocessor available to all stations.
- d. Request to dispatch handled immediately on a local or central control basis.

2.7.5 Directory

Each station shall have a framed directory or photo plate on which is neatly and clearly shown the location, name, and number of each station in the system. The framed directory shall be provided with a glass or plastic cover.

2.8 CARRIERS

Furnish four carriers for each station in the system. Carriers shall be not less than [82.6 x 381.0] [114.3 x 381.0] mm [3-1/4 x 15] [4-1/2 x 15] inch inside dimensions and shall be capable of transporting 1000 ml I.V. bottles.

2.8.1 Access

Carriers shall be side opening of full access type, bi-directional.

2.8.2 Carrier Inserts

Foam lining for transporting fragile items shall be furnished for all of the total system carriers .

2.9 SYSTEM TESTER

System Tester shall have the ability to test any station, transfer unit, or blower with onsite verification of malfunctions. A portable test device which supplements the control center may be used.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

Install the **pneumatic-tube system** as indicated and as recommended by the manufacturer. Submit diagrams, instructions, and other sheets proposed for posting.

- a. Submit detail drawings containing complete wiring and schematic diagrams and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Drawings shall show proposed layout and anchorage of equipment and appurtenances, and equipment relationship to other parts of the work including clearance for maintenance and operation.
- b. Submit six copies of design manual consisting of manufacturer's standard literature. The design manual shall identify the operational requirements for the system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. The manual shall describe all equipment provided, including general description and specifications.

3.2.1 Sound Insulation

Horizontal tubing and bends run over patient rooms or offices shall be sound deadened by applying a **38.1 mm 1-1/2 inch** thick layer of **24 kg/cubic meter 1-1/2 pcf** density fiberglass insulation with a dust cover and taped joints over the tubing. Sound insulation material shall extend not less than **1.5 meters 5 feet** outside the patient rooms or offices. Insulation shall conform to EPA requirements in conformance with Section **01 62 35 RECYCLED/RECOVERED/BIOBASED MATERIALS**.

3.2.2 Hangers and Supports

Hangers and supports shall be spaced on **3 meters 10 foot** centers for horizontal runs of tubing. Vertical runs shall be supported at every floor. Each horizontal bend and in-line component shall be supported. Hangers for one or two lines of tubing shall be **10 mm 3/8 inch** plated and threaded rods attached to row clamps. Hangers for three or more lines shall be formed with row clamps or **38.1 mm 1-1/2 inch** channels laid flat against the bottom of the tubing and supported by not less than two rods spaced not more than **900 mm 3 feet** apart. Row clamps shall maintain centerlines of horizontal runs of multiple tubes straight and level and spaced apart in a consistent configuration.

3.2.3 Installation of Tubing

Joints shall be made airtight by methods recommended by the manufacturer. Lines shall be installed where indicated and securely held in place and braced against any motion caused by the passage of carriers. Tubing passing through openings in floors shall be installed in suitable sleeves or slots which shall be stuffed with **25 mm 1 inch** fiberglass blanket and sealed on both ends with a continuous bead of nonhardening mastic at least **6.4 mm 1/4 inch** deep.

3.2.4 Firewall Penetrations

Where holes are required in fire and smoke walls for the passage of tubing and other accessories, the annular space between pipe and hole shall be filled with a UL approved fireproof material. Sealing of penetrations through fire rated walls shall be as specified in Section **07 84 00**

FIRESTOPPING.

3.3 PAINTING AND FINISHING

Field-applied paint shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.4 ACCESS PANELS

Access Panels shall be as specified in Section 05 50 13 MISCELLANEOUS METAL FABRICATIONS.

3.5 FRAMED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, shall be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system shall be prepared in typed form, framed as specified above and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the systems.

3.6 MANUFACTURER'S FIELD SERVICES

Provide the services of a manufacturer's representative who is experienced in the installation, adjustment, and operation of the equipment specified. The representative shall supervise the installation, adjustment, and testing of the equipment.

3.7 FIELD TRAINING

Provide a field training course for designated operating and maintenance staff members. Training shall be provided for a total period of 2 hours of normal working time and shall start after the system is functionally complete but prior to final acceptance tests. Field training shall cover all of the items contained in the [Operating and Maintenance Instructions](#). Submit six complete copies of operation manual outlining the step-by-step procedures required for system startup, operation, and shutdown. The manuals shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Submit six complete copies of maintenance manual listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The manuals shall include piping layout, equipment layout, simplified wiring and control diagrams of the system as installed. Operation and maintenance manuals shall be approved prior to the training course.

3.8 TESTS

Submit test plan and procedures, not later than 5 days prior to the start of testing. The test plan and test procedures shall explain in detail, step-by-step, actions and expected results to demonstrate compliance with the requirements of this specification, and the methods for simulating the necessary conditions of operation to demonstrate performance of the system. Tests shall be conducted in accordance with the approved test procedures to determine that the system is functional, operational and

installed in accordance with the specifications. Notify the Contracting Officer in writing 5 days prior to conducting tests. The following test shall be conducted:

- a. Computer simulation and interrogation.
- b. Consecutive dispatching to random stations within the zone.
- c. Consecutive dispatching to random stations outside the zone.
- d. Multi-station dispatching within the zone where all dispatchers are loaded with carriers, random stations selected and dispatching begins.
- e. Multi-station dispatching outside the zone where all dispatchers are loaded with carriers, random stations selected and dispatching begins.
- f. Two stations in each zone will be randomly selected to dispatch carriers into other zones.

Submit test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, upon completion of installation and testing of the installed system. Each test report shall indicate the final position of controls.

-- End of Section --

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SECTION 21 05 11

COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
 - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 - 6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the

recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

- C. Guaranty: In GENERAL CONDITIONS.
- D. Supports for sprinkler piping shall be in conformance with NFPA 13.
- E. Supports for standpipe shall be in conformance with NFPA 14.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Equipment and materials identification.
 - 2. Fire-stopping materials.
 - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details including the following.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades
R (2002)

E84-2003.....Standard Test Method for Burning
Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials

C. National Fire Protection Association (NFPA):

90A-2012.....Installation of Air Conditioning and
Ventilating Systems

101-2012.....Life Safety Code

PART 2 PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and/or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less 3/16-inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 90 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16-inch high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Valve tags: Engraved black filled numbers and letters not less than 1/2-inch high for number designation, and not

less than 1/4-inch for service designation on 19 gage 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.

2. Valve lists: Typed or printed plastic coated card(s), sized 8-1/2 inches by (11 inches showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.3 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.4 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.5 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve one inch above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms,

laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- F. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- G. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be two inches greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- H. Sealant and Adhesives: Shall be as specified in Section 84 00, FIRE STOPPING

2.6 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

2.7 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3-inch pipe, 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 3000 psi minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through

structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- G. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

3.3 STARTUP AND TEMPORARY OPERATION

Startup equipment as described in equipment specifications. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.4 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and in the system section and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to

make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.5 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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