

SECTION 07 84 00
FIRESTOPPING

05-01-15

PART 1 GENERAL

1.1 DESCRIPTION:

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- C. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- D. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- E. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - E84-14.....Surface Burning Characteristics of Building Materials
 - E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
 - E814-13a.....Fire Tests of Through-Penetration Fire Stops
 - E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
 - E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
 - Annual Issue Approval Guide Building Materials

4991-13.....Approval of Firestop Contractors

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

723-10(2008).....Standard for Test for Surface Burning

Characteristics of Building Materials

1479-04(R2014).....Fire Tests of Through-Penetration Firestops

E. Intertek Testing Services - Warnock Hersey (ITS-WH):

Annual Issue Certification Listings

F. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission

Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence are not permitted by VA Fire and Safety for use in firestop systems.
- D. Firestop sealants used for firestopping or smoke sealing to have the following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Release no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
 1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- I. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.
- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.
- D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

12-11

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- B. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- F. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to

ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.

4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- E. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
 1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 1. Caulking compound
 2. Primers
 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10Mineral Fiber Block and Board Thermal Insulation.
 - C717-10Standard Terminology of Building Seals and Sealants.
 - C834-10Latex Sealants.
 - C919-08.Use of Sealants in Acoustical Applications.
 - C920-10Elastomeric Joint Sealants.

- C1021-08Laboratories Engaged in Testing of Building Sealants.
- C1193-09Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007)Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
- D1056-07Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
- E84-09Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. S-1:
1. ASTM C920, polyurethane or polysulfide.
 2. Type M.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 20-40
- B. S-2:
1. ASTM C920, polyurethane or polysulfide.
 2. Type M.
 3. Class 25.
 4. Grade P.
 5. Shore A hardness of 25-40.
- C. S-3:
1. ASTM C920, polyurethane or polysulfide.
 2. Type S.
 3. Class 25, joint movement range of plus or minus 50 percent.
 4. Grade NS.
 5. Shore A hardness of 15-25.
 6. Minimum elongation of 700 percent.
- D. S-4:
1. ASTM C920 polyurethane or polysulfide.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-40.

E. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

F. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

G. S-8:

1. ASTM C920, silicone, acetoxo cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

I. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

J. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.

- 4. Grade P/NS.
- 5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.

- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.

3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool joints to concave surface unless shown or specified otherwise.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
 - 1. Metal to Metal: Type S-1, S-2
 - 2. Metal to Masonry or Stone: Type S-1
 - 3. Masonry to Masonry or Stone: Type S-1
 - 4. Threshold Setting Bed: Type S-1, S-3, S-4
 - 5. Masonry Expansion and Control Joints: Type S-6
- B. Metal Reglets and Flashings:
 - 1. Flashings to Wall: Type S-6
 - 2. Metal to Metal: Type S-6
- C. Sanitary Joints:
 - 1. Walls to Plumbing Fixtures: Type S-9
 - 2. Counter Tops to Walls: Type S-9
 - 3. Pipe Penetrations: Type S-9
- D. Horizontal Traffic Joints:
 - 1. Concrete Paving, Unit Pavers: Type S-11 or S-12
 - 2. Garage/Parking Decks: Type S-10
- E. High Temperature Joints over 204 degrees C (400 degrees F):
 - 1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- F. Interior Caulking:
 - 1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
 - 2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
 - 3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
 - 4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1 and C-2.
 - 5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2
 - 6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
 - 7. Concealed Acoustic Sealant Types S-4, C-1 and C-2.

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SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

05-01-15

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies floor, wall and ceiling building expansion joint assemblies.
- B. Types of assemblies:
 - Metal Plate Cover
 - Elastomeric Joint Covers
 - Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESSORIES.
- C. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- D. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.

1.3 QUALITY ASSURANCE

- A. Project Conditions:
 - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
 - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

1.4 DELIVERY STORAGE AND HANDLING

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

1. Submit copies of manufacturer's current literature and data for each item specified.
 2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.
- C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.
- D. Shop Drawings:
1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
 2. Include description of materials and finishes and installation instructions.
- E. Samples:
1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
 2. Samples of each type and color of flexible seal used in work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Structural Steel
- A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
- A283/A283M-07.....Low and Intermediate Tensile Strength Carbon Steel Plates
- A786/A786M-05(R2009)....Rolled Steel Floor Plates
- B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar
- B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar
- B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

- B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded
Shapes
- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- E119-10.....Fire Tests of Building Construction and
Materials
- E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
 - TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):
 - 251-06.....Tests of Fire Endurance of Building
Construction and Materials
- F. Underwriters Laboratories Inc. (UL):
 - 263-11.....Fire Tests of Building Construction and
Materials

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A240, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36.
- C. Steel Plate: ASTM A283, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786.
- E. Aluminum:
 - 1. Extruded: ASTM B221, alloy 6063-T5.
 - 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- F. Bronze:
 - 1. Extruded: ASTM B455.
 - 2. Plate: ASTM B121.
- G. Brass: ASTM B36.
- H. Elastomeric Sealant:
 - 1. ASTM C920, polyurethane.
 - 2. Type: S (Single-Component).
 - 3. Class 25.
 - 4. Grade P or NS.

5. Shore A hardness 25, unless specified otherwise.

I. Thermoplastic Rubber:

1. ASTM C864.

2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.

J. Vinyl Invertor Sealant Waterstops: Manufacturers' standard shapes and grade.

K. Fire Barrier:

1. Designed for indicated or required dynamic structural movement without material degradation or fatigue.

2. Tested in maximum joint width condition as a component of an expansion joint cover assembly in accordance with UL 263 NFPA 251, or ASTM E119 and E814, including hose steam test at full-rated period.

L. Zinc-Molybdate Primer: Fed. Spec. TT-P-645.

M. Accessories:

1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.

2. Compatible with materials in contact.

3. Water stops.

2.2 FABRICATION

A. General:

1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies. Unless shown otherwise.

2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.

3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.

4. Furnish units in longest practicable lengths to minimize number of end joints. Provide a mitered corner where joint changes directions or abuts to other materials.

5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
6. Fire Performance Characteristics:
 - a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
 - b. Fire rating: Not less than rating of adjacent floor or wall construction.
7. Fire Barrier Systems:
 - a. Material to carry label of approved independent testing laboratory, and be subject to follow-up system for quality assurance.
 - b. Include thermal insulation where necessary, in accordance with above tests, with factory cut miters and transitions.
 - c. For joint widths up to and including 150 mm (six inches), supply barrier in lengths up to 15000 mm (50 feet) to eliminate field splicing.
 - d. For joint widths of seven inches and wider, supply barrier 3000 mm (10-foot) modules with overlapping ends for field splicing.
 - e. For joints within enclosed spaces such as chase walls, include 1 mm (0.032-inch) thick galvanized steel cover where conventional expansion joint cover is not used.
8. Seal Strip: Factory-formed and bonded to metal frames and anchor members.
9. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.
- B. Floor-to-Floor Metal Plate Joints:
 1. Frames on each side of joint designed to support cover plate of design shown.
 - a. Continuous frame designed to finish flush with adjacent floor of profile indicated with seating surface and raised floor rim to accommodate flooring.
 - b. Provide concealed bolt and steel anchors for embedment in concrete.
 - c. Designed for filler materials between raised rim of frame and edge of cover plate where shown.
 - d. Frame and cover plates of some metal where exposed.

- 1) Design cover plates to support 180 Kg (400 lbs) per 0.3 square meters (1-square foot).
- 2) Cover plates free of rattle due to traffic.
- 3) No gaps or budges occur on filler material during design movement of joint.
- 4) Provide manufacturer's continuous standard flexible vinyl water stop under floor joint cover assemblies.

C. Floor-to-Wall Metal Plate Joints:

1. Provide one frame on floor side of joint only. Provide wall side frame where required by manufacturer's design.
2. Angle Cover Plates: Provide angle cover plates for joints to wall with countersunk flat-head exposed fasteners for securing to wall unless shown otherwise.
3. Space fasteners as recommended by manufacturer.
4. Match cover of adjacent floor to floor cover.

D. Interior Wall Joint Cover Assemblies:

1. Surface Mounted Metal Cover Plates:
 - a. Concealed frame for fastening to wall on one sides of joint.
 - b. Extend cover to lap each side of joint and to permit free movement on one side.
 - c. Provide concealed attachment of cover to frame when cover is in close contact with adjacent wall surface finish.
 - d. Use angle cover plates at intersection of walls.
 - e. Use smooth surface cover plates matching floor plates.
 - f. Use expansion fire inserts in fire rated walls, rated same as hourly rating of wall.

E. Exterior Wall Joint Assemblies:

1. Variable movement with seal designed to prevent water and air infiltration.
2. Use vinyl seal strip as secondary seal behind primary seal.
3. Cover Plate Assemblies:
 - a. Surface mounted cover plate.
 - b. Concealed frame for fastening to wall on one side of joint.
 - c. Extend cover to lap each side of joint and to permit free movement on one side.
 - d. Provide concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
 - e. Use angle cover plate of intersection of walls.

4. Extruded thermoplastic rubber joint assemblies.
 - a. Aluminum frames both sides of joint.
 - 1) Designed to receive flexible rubber primary seal on exposed face after installation of frame.
 - 2) Designed to receive continuous secondary vinyl sheet seal.
 - 3) Anchor spaced at ends and not over 600 mm (24-inches).
 - b. Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
 - 1) Recessed front face seal minimum 3 mm (0.125-inch) thick with no movement grooves, designed for plus or minus 50 percent movement of joint width.
 - c. Provide factory heat welded transitions where directional changes occur to ensure a watertight system.
 - d. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12-inches) and wider.

F. Ceiling and Soffit Assemblies:

1. Variable movement vinyl insert in metal frame on both sides of joint.
2. Designed for flush mounting with no exposed fasteners.
3. Vinyl insert locked into metal frame.
4. Vinyl and metal finish as specified in section 09 06 00, SCHEDULE FOR FINISHES.
5. Vinyl insert semi rigid either flush face or accordion shape as showed to span joint width without sagging.

2.3 METAL FINISHES

A. General:

1. Apply finishes in factory after products are fabricated.
2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
 - a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.
2. Fluorocarbon Finish: NAAMM AMP 503 AAMA 605.2, high performance organic coating.

3. Factory-Primed Concealed Surface: NAAMM AMP 505 Protect concealed aluminum surfaces that will be in contact with plaster, concrete or masonry surfaces when installed by applying a shop coat of zinc-molybdate primer to contact surfaces. Provide minimum dry film thickness of 2.0 mils.

C. Stainless Steel: NAAMM AMP 503, finish No. 2B.

D. Carbon Steel: NAAMM AMP 504, Galvanized 690.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.
- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.

- G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- K. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- L. Flush Metal Cover Plates:
 - 1. Secure flexible filler between frames so that it will compress and expand.
 - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- M. Waterstops:
 - 1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
 - 2. Provide seal with frame to prevent water leakage.
 - 3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.
- N. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install in floors and in fire rated walls.
 - 3. Use fire barrier sealant or caulk supplied with system.
- O. Sealants:

Install to prevent water and air infiltration.
- P. Vertical Exterior Extruded Thermoplastic Rubber.
 - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.
 - 2. Install primary seals retained in extruded aluminum side frames.
- Q. Installation of Extruded Thermoplastic Rubber or Seals:
 - 1. For straight sections, provide preformed seals in continuous lengths.

2. Vulcanize or heat-seal field spliced joints to provide watertight joints using manufacturer's recommended procedures.

R. Installation of Preformed Elastomeric Sealant Joint:

1. Locate joint directly over joints in wall or floor substrates.
2. Full length shall be fastened to substrate using a construction adhesive.
3. Install flush or slightly below finish material.

3.4 PROTECTION

- A. Take proper precautions to protect the expansion joint covers from damage after they are in place.
- B. Cover floor joints with plywood where wheel traffic occurs.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

01-01-13

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
 - 2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies
128-09.....Acoustical Performance for Steel Door and Frame
Assemblies
- E. American National Standard Institute:
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames
- F. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes
D1621-10.....Compressive Properties of Rigid Cellular
Plastics
D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns
E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions
- G. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)
- H. National Fire Protection Association (NFPA):
80-13.....Fire Doors and Fire Windows

- I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- J. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Aluminum Sheet: ASTM B209/209M.
- E. Aluminum, Extruded: ASTM B221/221M.
- F. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

- A. GENERAL:
 - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
 - 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
 - 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.
- C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
- D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

E. Smoke Doors:

1. Close top and vertical edges flush.
2. Provide seamless vertical edges.
3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.
4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors.

- a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.
Provide labels of metal or engraved stamp, with raised or incised markings.
4. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
- C. Glazed Openings:
- a. Integral stop on exterior, corridor, or secure side of door.
 - b. Design rabbet width and depth to receive glazing material or panel shown or specified.
- D. Frame Anchors:
1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.

- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 - 3. Protect frame from accidental abuse.

4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS and Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00
INTERIOR WOOD DOORS

02-01-15

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors and smoke doors.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- E. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing, sound gasketing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
 - 1. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. Window and Door Manufacturers Association (WDMA):
- I.S.1A-13.....Architectural Wood Flush Doors
 - I.S.4-13.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
 - I.S.6A-13.....Architectural Wood Stile and Rail Doors
 - T.M.6-14.....Adhesive (Glue Bond) Durability Test Method
 - T.M.7-14.....Cycle-Slam Test Method
 - T.M.8-14.....Hinge Loading Test Method
 - T.M.10-14.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
- 80-13.....Fire Doors and Other Opening Protectives
 - 252-12.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):
- E90-09.....Laboratory Measurements of Airborne Sound Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Premium Grade. rotary cut, white Birch.
 - a. A grade face veneer standard optional.
 - b. AA grade face veneer
 - c. Match face veneers for doors for uniform effect of color and grain at joints.
 - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
 - e. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
4. Factory sand doors for finishing.

C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:

1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.

D. Stiles and Rails:

1. Option for wood stiles and rails:
 - a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA T.M.10.
2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per T.M.10 for horizontal door edge screw holding.

E. Fire rated wood doors:

1. Fire Performance Rating:
 - a. "B" label, 1-1/2 hours.
 - b. "C" label, 3/4 hour.
 2. Labels:
 - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
 - b. Metal labels with raised or incised markings.
 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
 - e. Mineral material similar to core is not acceptable.
 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
 6. Provide steel frame approved for use in labeled doors for vision panels.
 7. Provide steel astragal on pair of doors.
- F. Smoke Barrier Doors:
1. For glazed openings use steel frames approved for use in labeled doors.
 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.
- G. Dutch Doors:

1. Consist of two sections, each fabricated as specified for flush doors.
2. Construct shelf as detailed, from clear hardwood stock, or laminated plastic door shelf, same species as face veneer of door.
3. Place shelf on top of lower section of door and support as shown with a pair of wood or wrought steel brackets.
4. Prime steel brackets for finish painting.

H. Sliding Doors at Exam Rooms

1. Basis of Design: Aurora Doors - exam room sliding doors - 1 ¾" flush wood door.
2. NIC Noise Reduction Class 39 per ASTM E336-11.
3. ADA compliant with ADA self-latching mortise with thumb turn, occupancy indicator, and egress handle.

2.3 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) may be factory finished as follows:
 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
 2. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES.

2.4 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 1. An identification mark or a separate certification including name of inspection organization.
 2. Identification of standards for door, including glue type.
 3. Identification of veneer and quality certification.
 4. Identification of preservative treatment for stile and rail doors.

2.5 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 - 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

- - - E N D - - -

SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

05-01-15

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in
PART 2 - PRODUCTS.
- C. Shop Drawings: 1:2 (half size) scale showing construction, anchorage, reinforcement, and installation details. Show interfaces and relationships to work of other trades and continuity with adjacent thermal, weather, air and vapor barriers.
- D. Manufacturer's Literature and Data:
 - 1. Doors, each type.
 - 2. Entrance and Storefront construction.
- E. Calculations: Submit calculations and certification of performance of this work signed and sealed by Professional Engineer registered in the state where the work is located. Indicate how design requirements for loading and other performance criteria have been satisfied.
- F. Samples:
 - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement, of flush panel door.
 - 2. Two (2) samples of anodized aluminum of each color showing finish and maximum shade range.

G. Test Reports: Submit certified test reports for specified tests.

H. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Contracting Officer Representative (COR) approval is required of products of proposed manufacturer, suppliers, and installers.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.
- C. Source: When aluminum entrances are part of a building enclosure system, including storefront framing, windows, curtain wall system and related products, provide building enclosure system products from a single source manufacturer. Provision of products from numerous sources for site assembly without complete single source design and supply responsibility is not acceptable.
- D. Installer: A firm with a minimum of three (3) years' experience in type of work required by this Section and which is acceptable to manufacturers of primary materials.
- E. Design Criteria: Drawings indicate sizes, member spacings, profiles, and dimensional requirements of work of this Section. Minor deviations will be accepted in order to utilize manufacturer's standard products when, in the CORs sole judgment, such deviations do not materially detract from the design concept or intended performances.
- F. Engineering: Furnish services of a Professional Engineer, registered in the State of Mississippi, to design and certify that work of this Section conforms to performance requirements specified.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in a weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE)
ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures
- C. ASTM International (ASTM):
 - B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - D1187/D1187M-97(R2011) .Asphalt-Base Emulsions for Use as Protective Coatings for Metal
 - E1886-13a.....Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missiles(s) and Exposed to Cyclic Pressure Differentials
 - E1996-14a.....Performance of Exterior Windows, Curtain Walls, Doors, and impact Protective Systems Impacted by Windborne Debris in Hurricanes
 - E283-04(R2012)Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
 - E330/E330M-14.....Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
 - E331-00(R2009)Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
 - F1642-12.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings

- F468-13.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-13a.....Stainless Steel Bolts, Hex Cap Screws, and
Studs
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Series.....Metal Finishes Manual
- E. American Architectural Manufacturer's Association (AAMA):
611-14.....Voluntary Specification for Anodized
Architectural Aluminum
- 1503-09.....Voluntary Test Method for Thermal Transmittance
and Condensation Resistance of Windows, Doors
and Glazed Wall Sections
- 2604-13.....High Performance Organic Coatings on
Architectural Aluminum Extrusions and Panels
- 2605-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Superior
Performing Organic Coatings on Aluminum
Extrusions and Panels
- F. American Welding Society (AWS):
D1.2/D1.2M-08.....Structural Welding Code Aluminum
- G. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
- Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
- Architectural Design Manual for VA Facilities (VASDM)
- H. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

1.7 PERFORMANCE REQUIREMENTS:

- A. When tested in accordance with ASTM E330/E330M, shapes and thickness of framing members to be sufficient to withstand a design wind load of not less than 1.4 kilopascals (30 pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) thickness.

- B. Fixed Framing and Glass Area Air Infiltration: When tested in accordance with ASTM E283, maximum air infiltration of 0.0017 cubic meter per minute/square meter (0.06 cubic feet per minute/square foot) of fixed area at a test pressure of 299 Pa (6.24 pounds per square foot). Submit certified test reports.
- C. Entrance Doors Air Infiltration: Do not exceed the following when tested in accordance with ASTM E283, air infiltration. Submit certified test results.
 - 1. Pair of Doors: Maximum air leakage of 0.034 cubic meters per minute/sq. meter (1.2 cubic feet per minute/square foot) at a static-air-pressure differential of 75 Pa (1.57 lbf/square foot).
 - 2. Single Doors: Maximum air leakage of 0.014 cubic meters per minute/square meter (0.5 cubic feet per minute/sq. ft.) at a static-air-pressure differential of 75 Pa (1.57 lbf/sq. ft.).
- D. Water Penetration: No water penetration when tested in accordance with ASTM E331, at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area. Submit certified test reports.
- E. Condensation Resistant Factor: Not less than 45 for fixed storefront units, and not less than 48 for doors; per AAMA 1503. Submit certified test reports.
- F. Thermal Movement: Provide storefront systems that allow for expansion and contraction of members throughout an ambient temperature range of 67 degrees C (120 degrees F).
- G. Seismic Loads: Provide entrance and storefront systems, including anchorage, capable of withstanding the effects of earthquake motions calculated according to requirements of authorities having jurisdiction or ASCE 7, Section 9, "Earthquake Loads", whichever are more stringent.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209M (B209) and B221M (B221):
 - 1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights storefronts and transoms.
 - 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
 - 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.

C. Fasteners:

1. Aluminum: ASTM F468, Alloy 2024.
2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

D. Non-Absorptive Dielectric Tape:

1. A vinyl plastic tape, 0.18 to 0.25 mm (7 - 10 mils) thick, pressure-sensitive adhesive.

E. Bituminous Coating: ASTM D1187/D1187M; Cold-applied asphalt mastic, compounded for 0.4 mm (15 mil) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

F. Sealants are to have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Form metal parts and fit and assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Use electrodes and method to make welds in aluminum in accordance with the recommended practice AWS D1.2/D1.2M.
 1. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side.
 2. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories.
 1. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE.
 2. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.
- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by one of the following:

1. Coat the dissimilar metal with a protective bituminous coating.
2. Place caulking compound, non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Provide concealed screws, bolts and other fasteners.
- D. Secure cover boxes to frames in back of lock strike cutouts.
- E. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 254 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges.
 1. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds.
 2. Form glass rebates integrally with stiles and rails.
 3. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 152 mm (6 inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.
- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and

meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.7 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
 - 1. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
 - 2. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
 - 3. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.8 COLUMN COVERS AND TRIM:

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.
- B. Provide concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

2.9 FINISH:

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
 - 1. Color Finish: AAMA 611 (AA-M12C22A42/44) Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.18 mm (7 mils) thick.
 - a. Color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES. Dark Bronze

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2438 mm (8 feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Provide aluminum clips for internal connections of adjoining frame sections.
- C. Provide protection against galvanic action. Isolate dissimilar materials with bituminous coating or non-absorptive dielectric tape.
- D. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices

located in the floor, until after the masonry or concrete work is completed.

E. Erection Tolerances: Install entrance and storefront systems to comply with the following maximum tolerances.

1. Variation from Plane: Limit variation from plane or location shown to 32 mm in 3.65 m (1/8 inch in 12 feet); 6.3 mm (1/4 inch) over total length.
2. Alignment: Where surfaces abut in line, limit offset from true alignment to 2 mm (1/16 inch). Where surfaces meet at corners, limit offset from true alignment to 8 mm (1/32 inch).
3. Diagonal Measurements: Limit difference between diagonal measurements to 3 mm (1/8 inch).

F. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to ensure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse. Protect aluminum surfaces from contact with lime, mortar, cement, acids, plaster, and other harmful contaminants.

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Outpatient Services Center
G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

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SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

05-01-15

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies glazed aluminum curtain wall system.
 - 1. Thermally isolated, pressure equalized on interior.
 - 2. Type: Stick system to include following:
 - a. Glass and Glass Spandrel Panels.
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Column covers.
 - e. Fasteners, anchors, and related reinforcement.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Structural Steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- C. Miscellaneous Metal Members: Section 05 50 00, METAL FABRICATIONS.
- D. Firestopping between Curtain Wall and Structure: Section 07 84 00, FIRESTOPPING.
 - 1. Sheet Metal Flashing and Trim: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- F. Aluminum and Glass Hinged Entry Doors and Storefront Construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- G. Glazing: Section 08 80 00, GLAZING.
- H. Finish Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- I. Louvers and Wall Vents: Section 08 90 00, LOUVERS AND VENTS.

1.3 QUALITY ASSURANCE:

- A. Qualifications:
 - 1. Approval by Contracting Officer Representative (COR) is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and

installation of glazed aluminum curtain wall systems of similar type and for projects of equivalent size.

- b. Installer: Manufacturer approved in writing who has continuously installed glazed aluminum curtain walls systems of similar type and for projects of equivalent size for previous five (5) years.
- c. Manufacturer is to provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
- d. Manufacturers Professional Engineer Qualifications: A Professional Engineer who is legally qualified to practice in state where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of glazed aluminum curtain walls that are similar to those indicated for this Project in material, design, and extent.
- e. Testing Laboratory: Contractor is to retain AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.
- f. Product Options: Information on construction documents establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one (1) or more methods including preconstruction testing, field testing, or in-service performance.
 - 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.
- g. Qualification of Welders:
 - 1) Welding is to be performed by certified welders qualified in accordance with AWS D1.2/D1.2M, using procedures, materials, and equipment of the type required for this work.

1.4 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Literature and Product Data:
 - 1. Manufacturer's standard details and fabrication methods.
 - 2. Data on finishing, components, and accessories.
 - 3. Instructions: Submit descriptive literature, detail specifications, performance test data and instructions for installation, and adjustments.
 - 4. Recommendations for maintenance and cleaning of exterior surfaces.
- D. Shop Drawings:
 - 1. Show elevations of glazed curtain wall system at 1:48 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, flashing and coping details, glazing details, firestopping assemblies at edge of slabs and details of installation. Show interfaces and relationships to work of other trades and continuity with adjacent thermal, weather, air and vapor barriers.
 - 2. Submit for curtain wall system, accessories. Tentative approval of drawings is to be received before fabrication.
 - 3. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.
- E. Samples:
 - 1. Submit pairs of samples of each specified color and finish on 305 mm (12-inch) long section by width of each tubular, or extruded shape section or 305 mm by 305 mm (12-inch by 12-inch) wide sections of sheet shapes.
 - 2. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one (1) sample minimum 305 mm by 305 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section, and panel, one (1) composite sample incorporating all components and features listed may be submitted.
 - 3. Where normal color variations are anticipated, include two (2) or more units of each sample indicating extreme limits of color variations.

F. Glass:

1. Specified in Section 08 80 00, GLAZING.

G. Quality Assurance Submittals:

1. Design Data:

- a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings signed and sealed by a Professional Engineer (PE).

2. Factory Test Reports:

- a. Test Reports: Submit certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing. Submit appropriate testing reports for specific tests indicated below:

- 1) Deflection and structural tests.
 - 2) Water penetration tests.
 - 3) Air infiltration tests.
 - 4) Delamination tests.
 - 5) Thermal conductance tests.

H. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:
 - a. Metal extrusions.
 - b. Metal accessories.
 - c. Statement(s) that aluminum has been given specified thickness of anodizing or organic coating finish.
 - d. Statement(s) indicating manufacturers and installers conform with qualifications as specified.
 - e. Submit list (minimum of five (5)) of equivalent project size installations for both manufacturer and installer.

I. Manufacturer's Field Reports:

1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project.

J. Welders: Submit welders qualifications as specified.

K. Testing Laboratory: Submit Testing Laboratory qualifications.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection sequence.
- C. Prior to shipment from factory, place knocked-down lineal curtain wall members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.
- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and to permit easy access for inspection and handling. Sealing and caulking compounds, including handling, is to be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.

1.6 PROJECT CONDITIONS:

- A. Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on shop drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 501.8-13.....Test Method for Determination of Resistance of Human Impact of Window Systems Intended for Use in Psychiatric Applications
 - MCWM-1-89.....Metal Curtain Wall Manual

- CW 10-12.....Care and Handling of Architectural Aluminum
from Shop to Site
- CW 11-85.....Design Windloads for Buildings and Boundary
Layer Wind Tunnel Testing
- CW 13-85.....Structural Sealant Glazing Systems (A Design
Guide)
- TIR A11-04.....Maximum Allowable Deflection of Framing Systems
for Building Cladding Components of Design Wind
Loads
- 501-05.....Methods of Test for Exterior Walls
- 503-08.....Field Testing of Metal Storefronts, Curtain
walls and Sloped Glazing Systems
- 2605-13.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- C. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- D. ASTM International (ASTM):
- A36/A36M-12.....Structural Steel
- A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A193/A193M-14a.....Alloy-Steel and Stainless Steel Bolting
Materials for High Temperature Service
- A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
- B209-14.....Aluminum and Aluminum Alloy Sheet and Plate
- B209M-14.....Aluminum and Aluminum Alloy Sheet and Plate
(Metric)
- B211-12.....Aluminum and Aluminum Alloy Bar, Rod, Wire
- B211M-12.....Aluminum and Aluminum Alloy Bar, Rod, Wire
(Metric)
- B221-14.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes
- B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes and Tubes (Metric)
- B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-
Heading, Wire, and Rods
- C578-14a.....Rigid Cellular Polystyrene Thermal Insulation

- C612-14.....Mineral Fiber Block and Board Thermal
Insulation
- C920-14a.....Elastomeric Joint Sealants
- C794-10.....Standard Test Method for Adhesion-In-Peel of
Elastomeric Joint Sealants.
- C1193-13.....Guide for Use of Joint Sealants
- C1363-11.....Thermal Performance of Building Materials and
Envelope Assemblies by Means of a Hot Box
Apparatus
- C1521-13.....Practice for Evaluating Adhesion of Installed
Weatherproofing
- D1037-12.....Evaluating the Properties of Wood-Base Fibers
and Particle Panel Materials
- E84-14.....Surface Burning Characteristics of Building
Materials
- E330/E330M-14.....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors By Uniform Static Air Pressure
Difference
- E413-10.....Classification for Rating Sound Insulation
- E783-02(R2010).....Test Method for Field Measurement of Air
Leakage Through Installed Exterior Windows and
Doors
- E1105-00(R2008).....Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and
Doors By Uniform or Cyclic Static Air Pressure
Differences
- E. American Welding Society, Inc. (AWS):
- D1.2/D.1.2M-06(R2014) ..Structural Welding Code-Aluminum
- F. Military Specifications (MIL):
- MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent,
Coal Tar Base
- G. National Association of Architectural Metal Manufacturers (NAAMM):
- 500 Series (2006).....Metal Finishes Manual

- H. Steel Structures Painting Council (SSPC)
Paint 25-97 (2004)Red Iron Oxide Raw Linseed Oil and Alkyd Primer
(Without Lead and Chromate Pigments)
- I. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)
- J. Environmental Protection Agency (EPA):
40 CFR 59(2014)National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

1.8 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazed aluminum curtain wall system for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION:

- A. Design Requirements:
 - 1. Curtain Wall System: Tubular aluminum sections Tubular aluminum sections with thermal break condition self-supporting framing, factory prefinished, vision glass, glass spandrel infill, related flashings, anchorage and attachment devices.
 - 2. System Assembly: Site assembled.
 - 3. Maximum wall framing member deflection, in a direction normal to plane of wall: 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of AAMA TIR A11 and tested in accordance with ASTM E330/E330M.
 - 4. Maximum wall framing member deflection when a gypsum wallboard surface is affected: 1/360 of span.
 - 5. Maximum Framing Member Permanent Deformation: 0.2 percent of its clear span when tested in accordance with ASTM E330/E330M for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements.

- B. No glass breakage, or damage to fasteners, hardware or accessories is permitted due to deformation design requirements indicated.
 - a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with AAMA MCWM-1.
 - b. Obtain all components of curtain wall system, including framing spandrel panels entrances from single manufacturer.
 - c. Fully coordinate system accessories directly incorporated and adjacent to contiguous related work and ensure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified. Coordinate continuity with adjacent thermal, weather, air and vapor barriers.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
 - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.
- C. Calculations: Submit professionally prepared calculations to indicate how design requirements for structural loading, thermal, and other performance criteria have been satisfied.

2.2 PERFORMANCE REQUIREMENTS:

- A. Delegated Design: Engage a qualified Professional Engineer, to design glazed aluminum curtain walls.
- B. Conform with system performance requirements specified.
- C. Provide curtain wall components tested in accordance with requirements below and meeting performance requirements specified:
 - 1. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as stated on structural drawings.
 - 2. Water Penetration:
 - a. No water penetration is to occur when wall is tested in accordance with ASTM E331 at a differential static test pressure

- of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
- b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
3. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
- a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
4. Deflections Test: ASTM E330/E330M, Procedure B:
- a. No member is to deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, is to have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door is to be minimum 1.5 mm (1/16 inch).
5. Thermal Conductance Tests: ASTM C1363.
- a. The thermal transmittance of opaque panels are not to exceed a U-value, Btu/hr./sq. ft./ degree F, as required and indicated on construction documents for exterior wall system, when tested in accordance with ASTM C1363. Average calculated thermal transmittance of complete wall assembly including panels, windows, and all other components are not to exceed a U-value of .27.

2.3 MATERIALS:

- A. Extruded Aluminum Framing Members: ASTM B221M (B221); 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M (B209); 6065-T5 temper and alloy as recommended by manufacturer.
 - 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.

2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36/A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 1. For Exterior Cap Retainers: ASTM A193/A193M B8 300 series, stainless steel screws.
 2. For Framework Connections: ASTM B211M (B211) 2024-T4 aluminum, ASTM A193/A193M B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.
- G. Joint Sealants and Accessories:
 1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
 2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
 3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
 4. Sealants used inside the weatherproofing system are to have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
 5. Structural silicone sealant performance requirements: ASTM C920.
 - a. Hardness: Type A, 30 durometer.
 - b. Ultimate Tensile Strength: 1172 kPa (170 psi).
 - c. Tensile at 150% Elongation (of original bench mark distance): 55 kPa (80 psi).
 - d. Joint Movement Capability after 14 Day Cure: +/- 50%.
 - e. Peel Strength Aluminum, After 21 Day Cure: 599 g/mm (34 pounds per inch).
 6. Structural silicone is not be used to support dead weight of vertical glass or panels.
 7. Comply with recommendations of sealant manufacturer for specific sealant selections.

8. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.

9. Exposed Metal to Metal Joints: Silicone sealant selected from manufacturer's standard colors.

H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.

2. Glazing Gaskets:

a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.

b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.

3. Glass Sizes and Clearances:

a. Accommodate up to 25 mm (1 inch) glazing.

b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting is to occur in factory.

4. Glass Setting Materials:

a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.

I. Column Covers Exterior and Interior Surfaces: 1.58 mm (.062inch) thick prefinished aluminum.

J. Firestopping: Refer to Section 07 84 00, FIRESTOPPING for requirements.

2.4 FABRICATION:

A. Curtain wall components are to be of materials and thickness indicated in construction documents. Details indicated are representative of required design and profiles. Maintain sightlines. Unless specifically indicated or specified otherwise, methods of fabrication and assembly are to be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices are to permit adjustment in three directions. No exposed fasteners are permitted.

B. Joints: Joints exceeding +1.5 mm (+1/16") are to be mechanically fastened.

- C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally are to be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
 - 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
 - 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.
- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.
- F. Concealed Interior Mullion Reinforcing: ASTM A36/A36M steel shapes as required for strength and mullion size limitations, hot dip galvanized after fabrication in accordance with ASTM A123/A123M.

2.5 METAL FINISHES:

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum:
 - 1. AA-C22A44 Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class 1 Architectural, 0.7-mil thick finish. Dyes will not be accepted.
 - a. Bronze to match existing on Wing L of Clinical Addition.
- C. Shop and Touch-Up Primer for Steel Components: SSPC Paint 25 red oxide.
- D. Concealed Steel Items: Galvanized in accordance with ASTM A123/A123M to 610 gm/sq. m (2.0 oz./sq. ft.). Primed with iron oxide paint.
- E. Apply one (1) coat of bituminous paint to concealed aluminum and steel surfaces one (1) coat(s) in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.

- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION:

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Contact between aluminum and dissimilar metals are to receive a protective coating of bituminous paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION:

- A. Install and erect glazed curtain wall system and all components in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3657 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two (2) identical members abutting end to end in line: 0.8 mm (1/32 inch).

3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).

I. Joint Sealants:

1. Joint Sealants: Are to be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
2. Surfaces to be primed and sealed are to be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions are to conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40 and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings are to be of type that leave no residue on metals.
3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound is to be uniformly smooth and free of wrinkles and, unless indicated otherwise, is to be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four (4) hours, but at no time is this amount exceed 19 liters (5 gallons).
4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which will be exposed after sealant work is completed.
5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated in construction documents. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.
6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material will be difficult to

clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean with solvent approved by sealant and curtain wall manufacturers. Upon completion of sealing, remove remaining smears, stains, and other soiling, and leave work in clean neat condition.

J. Glass:

1. Refer to Section 08 80 00, GLAZING, and drawings for glass types. Install in accordance with manufacturer's recommendations as modified herein.
2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.
3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets.
4. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer and by curtain wall manufacturer.
5. Provide sashes designed for outside glazing.
6. Provide continuous snap in glazing beads to suit glass as specified.
7. Insulating and tempered glass, and glass of other types that exceed 2540 mm (100 united inches) in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Provide perimeter frames and ventilator sections with glazing rebates for unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.
8. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Provide weeping of lock-strip gaskets in accordance with recommendation of glass manufacturer.

K. Metal Copings:

1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for requirements of metal copings when they are not a part of glazed curtain wall system work.

2. Coordinate curtain wall installation with metal coping detail on construction documents. Provide watertight seal to meet criteria set forth in this section regarding air and water penetration.

3.4 ADJUSTING:

- A. Adjust doors to provide a tight fit at contact points and operate easily.
- B. Adjust weather-stripping to make even contact with surfaces.
- C. Adjust operating hardware and moving parts.

3.5 CLEANING:

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.6 FIELD QUALITY CONTROL:

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR for approval.
- B. Conduct field check test for water leakage on designated wall areas after erection to comply with AAMA MCWM-1. Conduct test on two (2) wall areas, two (2) bays wide by two (2) stories high where directed. Conduct test and take necessary remedial action as directed by COR.
- C. Test Specimen:
 1. Test specimen is to include curtain wall assembly and construction. Test chamber is to be affixed to exterior side of test specimen and test is to be conducted using positive static air pressure.

2. Test specimens are to be selected by COR after curtain wall system has been installed in accordance with construction documents.
- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two (2) areas and as follows:
1. Test structural silicone sealant according to field adhesion test method described in AAMA CW 13.
 2. Test weatherseal sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783 and to values indicated below, whichever is more stringent.
1. Field air leakage testing is not required for continuous curtain wall systems.
 2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water is to be present.
- G. Retesting:
1. Should system fail field test, system may be modified or repaired, and retested.
 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 3. All modifications and repairs made to tested areas are to be recorded, and same modifications and repairs made to all system and adjacent construction on project.
 4. Should second test fail, COR may require testing of additional areas of the curtain wall.
- H. Rejection:
1. Failure of any of specimens to meet test requirements of third test is cause for rejection of wall system and adjacent construction on project.

3.7 PROTECTION:

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods are to be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

- - - END - - -

Outpatient Services Center
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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Electromechanical door hardware.
 - 3. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Division 08 Section "Door Hardware Schedule".
 - 2. Division 08 Section "Hollow Metal Doors and Frames".
 - 3. Division 08 Section "Flush Wood Doors".
 - 4. Division 08 Section "Access Control Hardware".
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 70 - National Electrical Code.
 - 4. NFPA 80 - Fire Doors and Windows.
 - 5. NFPA 101 - Life Safety Code.
 - 6. NFPA 105 - Installation of Smoke Door Assemblies.
 - 7. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series
 - 2. UL10C - Positive Pressure Fire Tests of Door Assemblies

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 - 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 - 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - h. Warranty information for each product.
 - 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Shop Drawings: Details of electrified access control hardware indicating the following:
 - 1. Wiring Diagrams: Upon receipt of approved schedules, submit detailed system wiring diagrams for power, signaling, monitoring, communication, and control of the access control system electrified hardware. Differentiate between manufacturer-installed and field-installed wiring. Include the following:

- a. Elevation diagram of each unique access controlled opening showing location and interconnection of major system components with respect to their placement in the respective door openings.
 - b. Complete (risers, point-to-point) access control system block wiring diagrams.
 - c. Wiring instructions for each electronic component scheduled herein.
 2. Electrical Coordination: Coordinate with related sections the voltages and wiring details required at electrically controlled and operated hardware openings.
- D. Proof of Certification: Provide copy of manufacturer(s) official certification or accreditation document indicating proof of status as a qualified installer of Windstorm assemblies.
- E. Keying Schedule: After a keying meeting with the owner has taken place prepare a separate keying schedule detailing final instructions. Submit the keying schedule in electronic format. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner must approve submitted keying schedule prior to the ordering of permanent cylinders/cores.
- F. Informational Submittals:
1. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.
- G. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.
- B. Installer Qualifications: A minimum 3 years documented experience installing both standard and electrified door hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this

Project. Supplier recognized as a factory direct distributor by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.

- D. Source Limitations: Obtain each type and variety of door hardware specified in this section from a single source unless otherwise indicated.
 - 1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
 - 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- E. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.
- F. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
 - 1. Function of building, purpose of each area and degree of security required.
 - 2. Plans for existing and future key system expansion.
 - 3. Requirements for key control storage and software.
 - 4. Installation of permanent keys, cylinder cores and software.
 - 5. Address and requirements for delivery of keys.
- G. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.
 - 1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
 - 2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
 - 3. Review sequence of operation narratives for each unique access controlled opening.

4. Review and finalize construction schedule and verify availability of materials.
 5. Review the required inspecting, testing, commissioning, and demonstration procedures
- H. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.6 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door Hardware and Electrical Connections: Coordinate the layout and installation of scheduled electrified door hardware and related access control equipment with required connections to source power junction boxes, low voltage power supplies, detection and monitoring hardware, and fire and detection alarm systems.
- C. Door and Frame Preparation: Doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.7 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents

and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.

- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of the hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 4. Electrical component defects and failures within the systems operation.
- C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.
- D. Special Warranty Periods:
 - 1. Seven years for heavy duty cylindrical (bored) locks and latches.
 - 2. Five years for exit hardware.
 - 3. Twenty five years for manual surface door closer bodies.
 - 4. Two years for electromechanical door hardware.

1.8 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.
- B. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:
- C. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of

establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.

- D. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

- A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles as specified in the Door Hardware Sets.
1. Quantity: Provide the following hinge quantity, unless otherwise indicated:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
 2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
 - a. Widths up to 3'0": 4-1/2" standard or heavy weight as specified.
 - b. Sizes from 3'1" to 4'0": 5" standard or heavy weight as specified.
 3. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:
 - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
 4. Hinge Options: Comply with the following where indicated in the Hardware Sets or on Drawings:
 - a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the all out-swinging lockable doors.

Acceptable Manufacturers:

- b. Hager Companies (HA).
- c. McKinney Products (MK).
- d. Stanley Hardware (ST).

2.3 DOOR OPERATING TRIM

- A. Flush Bolts and Surface Bolts: ANSI/BHMA A156.3 and A156.16, Grade 1, certified.
 - 1. Manual flush bolts to be furnished with top rod of sufficient length to allow bolt location approximately six feet from the floor.
 - 2. Furnish dust proof strikes for bottom bolts.
 - 3. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable.
 - 4. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.
 - 5. Acceptable Manufacturers:
 - a. Door Controls International (DC).
 - b. Rockwood Manufacturing (RO).
 - c. Trimco (TC).
- B. Door Push Plates and Pulls: ANSI/BHMA A156.6 certified door pushes and pulls of type and design specified in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.
 - 1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
 - 2. Fasteners: Provide manufacturer's designated fastener type as required.
 - a. Acceptable Manufacturers:
 - 1) Ives (IV).
 - 2) Rockwood Manufacturing (RO).
 - 3) Trimco (TC).

2.4 CYLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.

- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
 - 1. Acceptable Manufacturers:
 - a. Stanley Best (BE).
- C. Cylinders: Original manufacturer cylinders complying with the following:
 - 1. Keyway: Match Facility Standard.
- D. Keying System: Each type of lock and cylinders to be factory keyed. Conduct specified "Keying Conference" to define and document keying system instructions and requirements.
 - 1. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner.
 - 2. Existing System: Key locks to Owner's existing system.
- E. Key Quantity: Provide the following minimum number of keys:
 - 1. Change Keys per Cylinder: Three (3).
 - 2. Master Keys (per Master Key Level/Group): Five (5).
 - 3. Construction Keys (where required): Ten (10).
- F. Construction Keying: Provide construction master keyed cylinders.
- G. Key Registration List (Bitting List):
 - 1. Provide keying transcript list to Owner's representative in the proper format for importing into key control software.
 - 2. Provide transcript list in writing or electronic file as directed by the Owner.
- H. Key Control Cabinet: Provide a key control system including envelopes, labels, and tags with self-locking key clips, receipt forms, 3-way visible card index, temporary markers, permanent markers, and standard metal cabinet. Key control cabinet shall have expansion capacity of 150% of the number of locks required for the project.
 - 1. Acceptable Manufacturers:
 - a. Lund Equipment (LU).
 - b. MMF Industries (MM).
 - c. Telkee (TK).

2.5 MECHANICAL LOCKS AND LATCHING DEVICES

- A. Cylindrical Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.2, Series 4000, Grade 1 certified cylindrical (bored) locksets furnished in the

functions as specified in the Hardware Sets. Lock chassis fabricated of heavy gauge steel, zinc dichromate plated, with through-bolted application. Furnish with solid cast levers, standard 2 3/4" backset, and 1/2" (3/4" at rated paired openings) throw brass or stainless steel latchbolt. Locks are to be non-handed and fully field reversible.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - CL3300 Series.
- b. Sargent Manufacturing (SA) - 10 Line.
- c. Yale Locks and Hardware (YA) 5400LN Series.

B. Lock Trim Design: As specified in Hardware Sets.

2.6 CONVENTIONAL EXIT DEVICES

A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:

1. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
 - a. Fire Exit Removable Mullions: Provide keyed removable mullions for use with fire exit devices complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire and panic protection, based on testing according to UL 305 and NFPA 252. Mullions to be used only with exit devices for which they have been tested.
2. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.
3. Devices must fit flat against the door face with no gap that permits unauthorized dogging of the push bar. The addition of filler strips is not acceptable except in any case where the door light extends behind the device as in a full glass configuration.
4. Vertical Rod Exit Devices: Provide and install interior surface and concealed vertical rod exit devices as Less Bottom Rod (LBR) unless otherwise indicated.
5. Rail Sizing: Provide exit device rails factory sized for proper door width application.

6. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.

B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be investment cast stainless steel, pullman type, with deadlock feature.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
- b. Sargent Manufacturing (SA) - 80 Series.
- c. Yale Locks and Hardware (YA) - 7000 Series.

C. Security Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified rim panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be constructed of high grade, heat treated, corrosion resistant nickel steel alloy, and have a full 3/4" throw projection with slide action positive deadlocking.

1. Static Load Force Resistance: Minimum 3000 lbs certified independent tested.

2. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ED4000S / ED5000S Series.
- b. Yale Locks and Hardware (YA) - 7150 / 7250 Series.

2.7 DOOR CLOSERS

A. All door closers specified herein shall meet or exceed the following criteria:

1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
2. Standards: Closers to comply with UL-10C and UBC 7-2 for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.

3. Cycle Testing: Provide closers which have surpassed 15 million cycles in a test witnessed and verified by UL.
 4. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.
 5. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
 - a. Where closers are indicated to have mechanical dead-stop, provide heavy duty arms and brackets with an integral positive stop.
 - b. Where closers are indicated to have mechanical hold open, provide heavy duty units with an additional built-in mechanical holder assembly designed to hold open against normal wind and traffic conditions. Holder to be manually selectable to on-off position.
 - c. Where closers are indicated to have a cushion-type stop, provide heavy duty arms and brackets with spring stop mechanism to cushion door when opened to maximum degree.
 - d. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics. Provide drop plates or other accessories as required for proper mounting.
 6. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt or security type fasteners as specified in the door Hardware Sets.
- B. Door Closers, Surface Mounted (Commercial Duty): ANSI/BHMA 156.4, Grade 1 certified surface mounted, institutional grade door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron or aluminum alloy body construction, with adjustable backcheck, closing sweep, and latch speed control valves. Provide non-handed units standard.
1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) - DC6000 Series.
 - b. Norton Door Controls (NO) - 8500 Series.
 - c. Sargent Manufacturing (SA) - 1431 Series.
 - d. Yale Locks and Hardware (YA) - 3500 Series.

2.8 ARCHITECTURAL TRIM

- A. Door Protective Trim

1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1" LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
3. Metal Protection Plates: ANSI/BHMA A156.6 certified metal protection plates (kick, armor, or mop), fabricated from the following:
 - a. Stainless Steel: 300 series, 050-inch thick.
4. Fasteners: Provide manufacturer's designated fastener type as required.
5. Acceptable Manufacturers:
 - a. Ives (IV).
 - b. Rockwood Manufacturing (RO).
 - c. Trimco (TC).

2.9 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 1. Acceptable Manufacturers:
 - a. Ives (IV).
 - b. Rockwood Manufacturing (RO).
 - c. Trimco (TC).
- C. Overhead Door Stops and Holders: ANSI/BHMA A156.6, Grade 1 certified overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.
 1. Acceptable Manufacturers:

- a. Rixson Door Controls (RF).
- b. Rockwood Manufacturing (RO).
- c. Sargent Manufacturing (SA).

2.10 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 - 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 - 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated, based on testing according to ASTM E 1408.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- F. Acceptable Manufacturers:
 - 1. National Guard Products (NG).
 - 2. Pemko Manufacturing (PE).
 - 3. Reese Enterprises, Inc. (RS).

2.11 ELECTRONIC ACCESSORIES

- A. Power Supplies: Provide Nationally Recognized Testing Laboratory Listed 12VDC or 24VDC (field selectable) filtered and regulated power supplies. Include battery backup option with integral battery charging capability in addition to operating the DC load in event of line voltage failure. Provide the least number of units, at the appropriate

amperage level, sufficient to exceed the required total draw for the specified electrified hardware and access control equipment.

1. Acceptable Manufacturers:

- a. Sargent Manufacturing (SA) - 3500 Series.
- b. Securitron (SU) - BPS Series.

2.12 FABRICATION

- A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.13 FINISHES

- A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.
- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.
- C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
 - 4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.
- D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.
- C. Clean operating items as necessary to restore proper finish. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

- A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SCHEDULE

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.

- B. Manufacturer's Abbreviations:

- 1. MK - McKinney
- 2. PE - Pemko
- 3. RO - Rockwood
- 4. SA - Sargent
- 5. YA - Yale
- 6. SU - Securitron
- 7. BE - Stanley Security Solutions Inc
(BE)

8. RF - Rixson

Hardware Schedule

Set: 1.0

Doors: P-050-1, P-150, P-1C1A-1

6 Hinge (heavy weight)--A5111	T4A3386 NRP 4-1/2" x 4-1/2"	US32D	MK
2 Surface Bolt--L04161	988	Bright Zinc	SA
1 Cylindrical Lock (classroom)-- F84	B AU 5408LN	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Overhead Stop--C02541	9-X36	630	RF
1 Surface Closer--C02021	UNI3511	689	YA
2 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
1 Threshold--J15130	2005AV x door width		PE
1 Rain Guard--R3Y035	346C x door width plus 4"		PE
1 Gasketing--R3Y155	303CS head & jambs		PE
2 Sweep--R0Y435	315CN x door width		PE

Set: 2.0

Doors: P-0S2, P-1S1-1

3 Hinge (heavy weight)--A5111	T4A3386 NRP 4-1/2" x 4-1/2"	US32D	MK
1 Exit Device (rim, --Type 1 F01	7150 WS EO	630	YA
1 Surface Closer--C02021	UNI3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
1 Threshold--J15130	2005AV x door width		PE
1 Rain Guard--R3Y035	346C x door width plus 4"		PE
1 Gasketing--R3Y155	303CS head & jambs		PE
1 Sweep--R0Y435	315CN x door width		PE

Set: 3.0

Doors: P-0C4A, P-1C1A-2

3 Hinge (heavy weight)--A5111	T4A3386 NRP 4-1/2" x 4-1/2"	US32D	MK
1 Exit Device (rim, classroom)-- Type 1 F08	7150 WS AU626F K680	630	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02021	UNI3501	689	YA

1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
1 Threshold--J15130	2005AV x door width		PE
1 Rain Guard--R3Y035	346C x door width plus 4"		PE
1 Gasketing--R3Y155	303CS head & jambs		PE
1 Sweep--R0Y435	315CN x door width		PE

Set: 4.0

Doors: P-0C1, P-0C1A, P-0C2, P-1C1, P-1C1A

6 Hinge (heavy weight)--A8111	T4A3786 4-1/2" x 4-1/2"	US26D	MK
2 Fire Rated Surf Vert Rod--Type 2 F01	7170F LBR EO	630	YA
2 Surface Closer--C02011	3501	689	YA
2 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
2 Wall Stop L02101	406	US32D	RO
2 Electromagnetic Holder--C00011	998	689	RF
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE

Set: 5.0

Doors: P-0C3

1 Hinge (heavy weight)--A8111	T4A3786 QC12 4-1/2" x 4-1/2"	US26D	MK
5 Hinge (heavy weight)--A8111	T4A3786 4-1/2" x 4-1/2"	US26D	MK
1 Magnetic Lock--E08501	M680BD		SU
2 Fire Rated Surf Vert Rod--Type 2 F01	7170F LBR EO	630	YA
2 Surface Closer--C02011	3501	689	YA
2 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
2 Wall Stop L02101	406	US32D	RO
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE
1 Astragal--R0Y154	S772D		PE
1 ElectroLynx Harness door to hinge	QC-Cxxx x LAR		MK
1 ElectroLynx Harness hinge to ceiling	QC-Cxxxx x LAR		MK
1 Card Reader	Furnished by Security Contractor		SF
1 Power Supply	BPS-24-1		SU

Notes: -Operation: presenting valid credential to reader temporarily releases magnetic lock, permitting entry. Request to egress at from surgery side and from internal lab side.

Set: 6.0

Doors: P-009, P-030, P-102, P-112, P-113, P-114, P-131, P-132, P-141, P-1C2, P-1C2-1, P-1C2-2, P-1C3, P-1C5, P-1C6

2 Hinge--A8112	TA2714	US26D	MK
1 Electric Hinge--A8112	TA2714 x QC	US26D	MK
1 Electrified Cylindrical Lock--F82A-E06	B AU 5491LN REX	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
1 Wall Stop--L02251	409	US32D	RO
1 Set Door Seals--R0Y154	S773D x head & jambs		PE
1 ElectroLynx Harness lock to hinge	QC-Cxxx x length required		MK
1 ElectroLynx Harness hinge to ceiling	QC-Cxxxx x length redquired		MK
1 Card Reader	Furnished by Security Contractor		SF
1 Power Supply	BPS-24-1		SU

Notes: OPERATION: DOOR TO BE CLOSED AND LOCKED AT ALL TIMES. PRESENTATION OF A VALID CARD UNLOCKS OUTSIDE LEVER PERMITTING ENTRY. ELECTRIFIED LOCK TO BE TIED INTO FIRE ALARM SYSTEM.

Set: 7.0

Doors: P-0S1, P-1S1, P-1S2

3 Hinge (heavy weight)--A8111	T4A3786 4-1/2" x 4-1/2"	US26D	MK
1 Exit Device (rim, passage)--Type 1 F14	7100F AU628F	630	YA
1 Surface Closer--C02021	PR3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
1 Wall Stop L02101	406	US32D	RO
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE

Set: 8.0

Doors: P-001, P-002, P-003, P-004, P-005, P-050, P-100, P-101, P-110, P-111, P-116, P-126, P-127, P-130

3 Hinge--A8112	TA2714	US26D	MK
1 Storeroom Lock--F82A	B AU 5405LN	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO

1 Door Stop--L02161	442 or 409 as required	US26D / US32D	RO
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE

Set: 9.0

Doors: P-008, P-010, P-145, P-146

3 Hinge--A8112	TA2714	US26D	MK
1 Cylindrical Lock (entry)--F109	B AU 5407LN	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE

Set: 10.0

Doors: P-006

4 Hinge (heavy weight)--A8111	T4A3786 5" x 4-1/2"	US26D	MK
1 Dutch Door Bolt--L04131	630-4	US26D	RO
1 Cylindrical Lock (classroom)--F84	B AU 5408LN	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
1 Door Stop w/Holder--L01341	476	US26D	RO
1 Smoke Gasketing--R0Y154	S773D x head and jambs		PE

Set: 11.0

Doors: P-015, P-021, P-024, P-025

6 Hinge--A8112	TA2714	US26D	MK
1 Dust Proof Strike--L04021	570	US26D	RO
2 Flush Bolt--L04261	557	US26D	RO
1 Cylindrical Lock (classroom)--F84	B AU 5408LN	626	YA

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1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
2 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
2 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
2 Silencer--L03011	608		RO

Set: 12.0

Doors: P-0C4

8 Hinge (heavy weight)--A8111	T4A3786 4-1/2" x 4-1/2"	US26D	MK
2 Push Plate--J301	70C	US32D	RO
2 Surface Closer--C02021	UNI3501	689	YA
2 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
2 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
2 Electromagnetic Holder--C00011	998	689	RF
2 Silencer--L03011	608		RO

Set: 13.0

Doors: P-029

3 Hinge--A8112	TA2714	US26D	MK
1 Storeroom Lock--F82A	B AU 5405LN	626	YA
1 Best IC Core	1Cxx	626	BE
1 Surface Closer--C02011	3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 14.0

Doors: P-143, P-144

3 Hinge--A8112	TA2714	US26D	MK
1 Cylindrical Lock (privacy)--F76A	AU 5402LN	626	YA
1 Surface Closer--C02011	3501	689	YA
1 Mop Plate--J101	K1050 4" x 1"LDW	US32D	RO
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
1 Door Stop--L02161	442 or 409 as required	US26D	RO
		/	

3 Silencer--L03011	608	US32D	RO
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Set: 15.0

Doors: P-025A

3 Hinge--A8112	TA2714	US26D	MK
1 Passage Set--F75	AU 5401LN	626	YA
1 Surface Closer--C02011	3501	689	YA
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 16.0

Doors: P-013, P-128

3 Hinge (heavy weight)--A8111	T4A3786 4-1/2" x 4-1/2"	US26D	MK
1 Push Plate--J301	70C	US32D	RO
1 Pull--J401	RM301	US32D	RO
1 Surface Closer--C02011	3501	689	YA
1 Mop Plate--J101	K1050 4" x 1"LDW	US32D	RO
1 Kick Plate--J101	K1050 8" x 2"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 17.0

Doors: P-017, P-020, P-026, P-027, P-028, P-129

6 Hinge--A8112	TA2714	US26D	MK
1 Dust Proof Strike--L04021	570	US26D	RO
2 Flush Bolt--L04261	557	US26D	RO
1 Storeroom Lock--F82A	B AU 5405LN	626	YA
1 Best IC Core	1Cxx	626	BE
2 Surface Overhead Stop-- C02541	9-X36	652	RF
2 Silencer--L03011	608		RO

Set: 18.0

Doors: P-012, P-019, P-022, P-023, P-115, P-124

3 Hinge--A8112	TA2714	US26D	MK
1 Storeroom Lock--F82A	B AU 5405LN	626	YA
1 Best IC Core	1Cxx	626	BE
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 19.0

Doors: P-007, P-011, P-014

3 Hinge--A8112	TA2714	US26D	MK
1 Cylindrical Lock (entry)--F109	B AU 5407LN	626	YA
1 Best IC Core	1Cxx	626	BE
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 20.0

Doors: P-016, P-018, P-133

3 Hinge--A8112	TA2714	US26D	MK
1 Cylindrical Lock (privacy)--F76A	AU 5402LN	626	YA
1 Mop Plate--J101	K1050 4" x 1"LDW	US32D	RO
		US26D	
1 Door Stop--L02161	442 or 409 as required	/	RO
		US32D	
3 Silencer--L03011	608		RO

Set: 21.0

Doors: P-109, P-117A, P-125, P-134

1 Continuous Hinge--A31011B	DSHP01C-84		PE
1 Cylindrical Lock (privacy)--	AU 5402LN	626	YA

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F76A

1 Door Stop--L02161	442 or 409 as required	US26D /	RO
		US32D	
1 Emergency Stop	ERS84C-NBxHT-LH		PE
1 Double Lip Strike--A5882	DLS-8x5-3/4 CH	US26D	MK

Set: 22.0

Doors: P-103, P-103-1, P-104, P-104-1, P-105, P-105-1, P-106, P-106-1, P-107, P-107-1, P-108, P-108-1, P-117, P-117-1, P-118, P-118-1, P-119, P-119-1, P-120, P-120-1, P-121, P-121-1, P-122, P-122-1, P-123, P-123-1, P-135, P-135-1, P-136, P-136-1, P-137, P-137-1, P-138, P-138-1, P-139, P-139-1, P-140, P-140-1

1 Aurora Sliding Door	All hardware by door Mfg	00
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SECTION 08 71 13.11
LOW ENERGY POWER ASSIST DOOR OPERATORS

12-01-13

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies low energy power assisted automatic operation of swing doors. The door operator system shall be complete including operator, controls, door arm and operator enclosure (header and cover).

1.2 RELATED WORK

- A. Sealants; Section 07 92 00, JOINT SEALANTS.
- B. Steel doors; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Wood doors; Section 08 14 00, INTERIOR WOOD DOORS.
- D. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- E. Door hardware; Section 08 71 00, DOOR HARDWARE.
- F. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
- G. Finish Color, Section 09 06 00, SCHEDULE FOR FINISHES.
- H. Smoke detectors for control of fire/smoke doors to be wired per Section 28 31 00, FIRE DETECTION AND ALARM.
- I. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

1.3 MANUFACTURER'S QUALIFICATIONS

- A. Power assisted door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One manufacturer of automatic door equipment shall be used throughout the building.

1.4 WARRANTY

Power assisted door operators, controls and other related equipment shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS," furnish two copies of maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
Showing location of controls and safety devices in relationship to each automatically operated door. This includes templates, wiring diagrams, fabrication details, anchorage and other information to providers of related work to coordinate the proper installation of the door operators.

1.7 DESIGN CRITERIA

- A. Power assisted automatic door equipment shall accommodate normal traffic as well as the weight of the doors.
- B. Equipment: UL approved and comply with applicable codes. Motors shall be rated minimum one-quarter horsepower and shall be single phase and 115 volts.
- C. Electrical Wiring; Provide wiring so that only a single power supply is required. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
ICC/ANSI A117.1-03.....Guideline for Accessible and Usable Buildings and Facilities-Providing Accessibility and Usability for Physically Handicapped People
Builders Hardware Manufacturers Association, Inc. (BHMA):
156.19-07.....Power Assist and Low Energy Power Operated Doors

PART 2 - PRODUCTS

2.1 OPERATORS

- A. Automatic door operators shall be for commercial doors and shall be electromechanical and surface mounted above the door to the header or transom bar. The opening force shall be generated by a permanent magnet DC motor driving a combination spiral bevel/spur gear reducer and transmitted to the door through an arm linkage. Opening speed shall be

adjustable and feature dual backcheck control allowing adjustment of backcheck speed and position. Closing shall be by spring force generated by a metal compression spring. The spring shall reduce manual opening force to not more than 67 N (15 lbf). The minimum diameter of spring wire shall be .007mm (172 in.). Under the specified design load of the door, the spring shall be capable of performing 2,000,000 cycles before fracture. Adjustable closing speed and fixed latch speed shall control the door in the closing cycle. The doors shall be operated manually at any time without damage to the operator or components.

B. All operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.

C. Operator shall be swinging type enclosed in housing. Operator shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Swing Operator Housing: Housing shall be 140 mm (5-1/2 inches) wide by 150 mm (6 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inch) and larger frame systems. All structural sections shall have a minimum thickness of 3.7 mm (0.146 inch) and be fabricated of 6063-T5 aluminum alloy.
2. Swing Power Operator: Completely assembled and sealed unit which shall include helical gear drive transmission, mechanical spring and bearings, all located in cast aluminum case and filled with special lubricant for extreme temperature conditions. A "DC" shunt-wound permanent magnet motor with sealed ball bearings shall be attached to transmission system. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware for swing overhead concealed type power operator shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing and adjustable slide block, traveling in an interconnected track and top pivot assembly. Top track and pivot

assembly shall be fabricated of steel. Door shall not pivot on shaft of operator.

4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. Relays shall be plug-in type for individual replacement and all connecting harnesses shall have interlocking plugs. Control shall also include time delay for normal cycle. Swing door control shall include safe-swing circuit with optional switching which automatically limits power and slows door when approached from the doors swing area.
5. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

2.2 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1 - 30 sec.), LED indications for actual position unknown, system status, open obstruction shutdown, activation signal, safety mat/sensor signal, Stop-and-Hold signal, and mode selector switches providing a means for easy field selection of the following functions: push-to-operate, latch assist and stack pressure. Control shall be capable of receiving activation signals from any device with normally open dry contact output.
 1. With push-to-operate function enabled, the control shall provide a means of initiating a self-start activation circuit by slightly pushing the door open at any point in the door swing.
 2. Latch Assist shall provide a two second impulse in the close direction to overcome restrictions with locking devices of pressure differentials, allowing the unit to operate in standard time delay mode, and permitting the door to close from the full open position after the hold time is satisfied. All activation modes shall provide fully adjustable opening speed.
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and shuts the motor off if an open obstruction is sensed. The control shall include a recycle feature the reopens the door if an obstruction is sensed at any point during its closing cycle. The control shall include a standard three position toggle switch with functions for ON, OFF, and HOLD OPEN.

2.3 ENCLOSURE

Operator shall be completely self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting brackets and with removable access cover with an overall maximum size of 140 mm (5-1/2 inches) wide by 150 mm (6 inches) deep. Header color shall be integral color anodized/painted to match adjacent storefront/frame finish.

2.4 ACTIVATION DEVICES

- A. Automatic: Opening cycle shall be activated by pressing switches with international symbol of accessibility and "PRESS TO OPERATE DOOR" engraved on the faceplate. Switches shall be installed in a standard 2-gang electrical wall box and placed in a location in compliance with ANSI A117.1. Switches may be wall mounted or mounted on a free standing post or guard rail.
- B. Manual: Push-to-operate; manually pushing the door shall activate the automatic opening cycle. Door shall automatically close after timer delay expires.
- C. Opening and closing force, measured 25 mm (1 inch) out from the lock stile of the door, shall not exceed 67 N (15 lbf) to stop the door when operating in either direction or cycle.
- D. Opening Time: Doors shall be field adjusted so that opening time to back check or 80 degrees, whichever occurs first, shall be 3 seconds or longer as required in Table 1. Backcheck shall not occur before 60 degrees opening.
Total opening time to fully open shall be as in Table II.
- E. Closing Time:
Doors shall be field adjusted to close from 90 degrees to 10 degrees in 3 seconds or longer as required in Table 1.
 - 1. Doors shall be field adjusted to close from 10 degrees to fully close position in not less than 1.5 seconds.
 - 2. Doors shall be field adjusted to remain fully open for not less than 5 seconds.
 - 3. Table 1 provides speed settings for various widths and weights of doors for obtaining results complying with this paragraph.
- F. Cycle Tests:
 - 1. Low Energy Power Operated, Low Energy Power Open and Power Assist Operators shall be cycle tested for 300,000 cycles.

2. Use the widest and heaviest door specified as a test specimen.
Narrower or lighter doors of the same configurations shall then be considered to meet the cycle test requirements.

Table 1

Minimum Opening Time to Backcheck or 80 degrees, which ever occurs first and the Minimum Closing Time from 90 degrees to Latch Check or 10 degrees.

"D" Door Leaf Width- mm (inches)	"W" Door Weight in kg (pounds) Matrix Values are in seconds				
	(100) 45.4	(56.7) 125	(68.0) 150	(79.4) 175	(90.7) 200
(762) 30	3.0	3.0	3.0	3.0	3.5
(914) 36	3.0	3.5	3.5	4.0	4.0
(1067) 42	3.5	4.0	4.0	4.5	4.5

Doors of other weights and widths can be calculated using the formula;

$$T = DwW/133 \text{ in US units} \quad T = DwW/2260 \text{ in SI (metric) units}$$

Where: T= Time, seconds

D= Door width, mm (inches)

W= Door weight, kg (lbs)

The values for "T" time have been rounded up to the nearest half second.

These values are based on a kinetic energy of (1.25 lbf-ft).

Table II

Total Opening Time to Full Open Position

Backcheck at 60 degrees	Backcheck at 70 degrees	Backcheck at 80 degrees
Table 1 plus 2 seconds	Table 1 plus 1.5 seconds	Table 1 plus 1 second

Note: To determine maximum times from close to full open, the operator shall be adjusted as shown in the chart. Backcheck occurring at a point between positions in Table II shall use the lowest setting. For example, if the backcheck occurs at 75 degrees, the full open shall be the time shown in Table 1 plus 1.5 seconds.

2.5 POWER UNITS

Provide separate self-contained electric circuits for automatic operators located on each floor of the building. Interruption or

failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors. Capacity and size of power circuits shall be in accordance with automatic operator manufacturer's specifications.

2.6 SAFETY DEVICES

- A. Time delay switches shall be adjustable between 5 to 60 seconds and shall control closing cycle of doors.
- B. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown and shall conform to the requirements of ANSI/BHMA A156.19.
- C. Each swing door shall have installed a motion sensor to detect any person standing in the door swing path and prevent the door from opening.
- D. Motion sensors shall consist of detection modules, factory prepared to be attached to each side of the lock/strike stile, an armored flex link power cable and bracket assembly, factory prepared for attachment to the pivot stile; a logic board and a position encoder which shall mount to the operator. The detection modules shall contain transmitting and receiving diodes and sense multidimensional zones for detection of people and/or objects in the door area. Detection modules shall be high impact, shock resistant zinc castings with tinted lenses. The swing door sensor system shall provide complete operate and safety zone coverage. These zones shall be fully adjusted to meet specific jobsite conditions (sidewalls, adjacent panels, etc.) The system shall not be affected by ultrasonic, ambient light or radios frequencies within the vicinity of the swing door.
- E. Each swing door shall have installed a re-activation sensor mounted on the push-side door face near the top detect any person standing in the door swing path and prevent the door from closing. Wiring for the re-activation sensor between the door and frame shall be concealed in a power transfer device, hinge or pivot provided under Section 08 71 00; wire chase in door provided under door section.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent

construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.

- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

---- END ----

SECTION 08 80 00
GLAZING

05-01-14

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
 - 1. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
 - 2. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
 - 3. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: match color of insulating sealed edge glass units.

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass is approved by Resident Engineer.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7 code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
 2. Certificate on shading coefficient.
 3. Certificate on "R" value when value is specified.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
 2. Insulating glass units.
 3. Glazing cushion.
 4. Sealing compound.
- E. Samples:
1. Size: 150 mm by 150 mm (6 inches by 6 inches).
 2. Tinted glass.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Insulating glass units to remain sealed for 10 years.
 2. Laminated glass units to remain laminated for 5 years.
 3. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-09.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
- C542-05.....Lock-Strip Gaskets
- C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
- C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- C964-07.....Standard Guide for Lock-Strip Gasket Glazing
- C1036-06.....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass

- D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position
- D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet
- E84-10.....Surface Burning Characteristics of Building
Materials
- E119-10.....Standard Test Methods for Fire Test of Building
Construction and Material
- E2190-10.....Insulating Glass Unit
- D. Commercial Item Description (CID):
- A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- F. National Fire Protection Association (NFPA):
- 80-13.....Fire Doors and Windows.
- 252-12.....Standard Method of Fire Test of Door Assemblies
- 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):
- 752-11.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):
- 4-010-01-2012.....DOD Minimum Antiterrorism Standards for
Buildings
- K. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)
Sealant Manual (2009)
- L. American Society of Civil Engineers (ASCE):
ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
1. ASTM C1036, Type I, Class 1, Quality q3.
 2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.3 COATED GLASS

A. Spandrel Glass:

1. ASTM C1048, Kind HS, Condition B, Type I.
2. Thickness, 6 mm (1/4 inch).

2.4 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified:

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup - SOLAR BAN 60 Solar Control Low E glass (Basis of Design)

a. Outboard Lite

1. Glass type: ASTM C1048, Type 1, Class 1, Q3
2. Glass Tint: Solar Bronze
3. Nominal Thickness: 1/4"
4. Glass Strength: (Heat-Strengthened)
5. Coating Orientation: (Surface #2 (Low E) Pyrolytic Coating having an E of 0.15)

b. Spacer

1. Nominal Thickness: 1/2"
2. Gas Fill: (Air)

c. Inboard Lite

1. Glass Type: Type 1, Class 1, Q3
2. Glass Tint: Clear
3. Nominal Thickness: 1/4"
4. Glass Strength: (Heat-Strengthened)
5. Coating Orientation: (Ceramic Coating on Surface #4 for spandrel units only)

2. Performance Characteristics (Center of Glass)

- a. Visible Transmittance: 42%
- b. Visible Reflectance: 7% (exterior)
- c. Winter U-factor (U-value): .29 (summer .27)
- d. Shading Coefficient (SC): .32

- e. Solar heat Gain Coefficient (SHGC): .28
- 3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.
- 4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

2.5 FIRE RESISTANT GLASS WITHOUT WIRE MESH

- A. Type 1 (Transparent float glass), Class 1 (Clear).
- B. Fire-protective glass products used to protect against smoke and flames only shall be rated for [20] [45] minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)
- C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for [60] [90] [120] minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).
- D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.
- E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.
- F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
 - 1. Category I products are limited to 0.84 m² - 9 ft² and tested to no less than 203 Nm-150 ft-lbs impact loading.
 - 2. Category II products are greater than 0.84 m² - 9 ft² and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.6 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

E. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

F. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

G. Structural Sealant: ASTM C920, silicone acetoxycure:

1. Type S.
2. Class 25.
3. Grade NS.
4. Shore a hardness of 25 to 30 Durometer.

H. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

I. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

J. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
- H. Fire Resistant Glass:
 - 1. Wire glass: Glaze in accordance with NFPA 80.
 - 2. Other fire resistant glass: Glaze in accordance with UL design requirements.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

- A. Cut glazing spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.

- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with butyl type sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of butyl type sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with butyl type sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

3.7 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.8 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.9 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Use Fire Resistant Glass without wire mesh in the following:
 - a. Fire rated doors as indicated.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU Low E tempered and clear glass, G-41, on storefront and sidelights.
5. Use tinted tempered glass in exterior pane and clear tempered glass in interior pane unless specified otherwise of insulating glass units adjacent to door.

C. Clear Glass:

1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

D. Insulating Glass:

1. Install SEU clear tempered glass in windows, interior pane of dual glazed windows, storefronts, curtain walls, adjacent to entrances or walks.
2. Install SEU clear glass in windows, curtain walls, not adjacent to entrances or walks.
3. Install SEU tinted tempered and clear tempered glass in storefronts, curtain walls adjacent to entrances or walks.

E. Spandrel Glass: Install specified spandrel glazing where indicated.

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Outpatient Services Center
G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

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