

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
 - 2. Covers and Frames for Pits and Trenches.
 - 3. Gratings
 - 4. Loose Lintels
 - 5. Shelf Angles
 - 6. Gas Racks
 - 7. Ladders
 - 8. Railings:

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.
- D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various

components and assemblies, finish, and location, size and type of anchors.

2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B18.6.1-97.....Wood Screws
B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
A36/A36M-12.....Structural Steel
A47-99(R2009).....Malleable Iron Castings
A48-03(R2012).....Gray Iron Castings
A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

- A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
- A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
- A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
- A786/A786M-09.....Rolled Steel Floor Plate
- B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-10.....Structural Welding Code Steel
 - D1.2-08.....Structural Welding Code Aluminum
 - D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01.....Pipe Railing Manual
 - AMP 500-06.....Metal Finishes Manual
 - MBG 531-09.....Metal Bar Grating Manual
 - MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04.....No. 1, Solvent Cleaning
 - SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Manhole Covers: 1200 kg/m² (250 pounds per square foot).

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
 - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
 - 2. Form channel within turned pyramid shaped clamping ridges on each side.
 - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.

4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.

- b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
 - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
 2. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non ferrous metals: Comply with MAAMM-500 series.
 4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

C. For Operating Room Light:

1. Fabricate as shown to suit equipment furnished.
2. Drill leveling plate for light fixture bolts.

2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

2.7 GUARDS

- A. Edge Guard Angles for Openings in slabs.
 - 1. Fabricate from steel angles of sizes and with anchorage shown.
 - 2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
 - 3. Miter or butt angles at corners and weld.
 - 4. Use one anchor near end and three feet on centers between end anchors.

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES

- A. Steel Frames:
 - 1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
 - 2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
 - 3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
 - 4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
 - 5. Drill and tap frames for screw anchors where plate covers occur.

2.9 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
 - 1. Fabricate intermediate supporting members from "T's" or angles.
 - 2. Locate intermediate supports to support grating section edges.
 - 3. Fabricate frame to finish flush with top of grating.

4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.

2.10 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.11 SHELF ANGLES

- A. Fabricate from steel angles of size shown.

- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.12 LADDERS

- A. Steel Ladders:
 - 1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
 - 2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
 - 3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
 - 4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
 - 5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.
- B. Ladder Rungs:
 - 1. Fabricate from 25 mm (one inch) diameter steel bars.
 - 2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
 - 3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.13 RAILINGS

- A. In addition to the deadload design railing assembly to support live load specified.
- B. Fabrication General:
 - 1. Provide continuous welded joints, dressed smooth and flush.
 - 2. Standard flush fittings, designed to be welded, may be used.
 - 3. Exposed threads will not be approved.
 - 4. Form handrail brackets to size and design shown.
 - 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.

- b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
1. Fabricate of steel pipe with welded joints.
 2. Number and space of rails as shown.
 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 4. Form handrail brackets from malleable iron.
5. Gates:
- a. Fabricate from steel pipe as specified for railings.
 - b. Fabricate gate fittings from either malleable iron or wrought steel.
 - c. Hang each gate on suitable hinges of bolted type.
 - d. Provide suitable stops, so that gate will swing as shown.
 - e. Provide padlock eyes where shown.
- E. Aluminum Railings:
1. Fabricate from extruded aluminum.
 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.

3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 1. Provide temporary bracing for such items until concrete or masonry is set.
 2. Place in accordance with setting drawings and instructions.
 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.
- C. Ceiling Support for Operating Light:
 - 1. Anchor support to structure above as shown.
 - 2. Set leveling plate as shown level with ceiling.
 - 3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.
- D. Support for cantilever grab bars:
 - 1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
 - 2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
 - 3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
 - 4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 GUARDS

- A. Edge Guard at Top Edge of Concrete Platforms:
 - 1. Install in formwork before concrete is placed.
 - 2. Set angle flush with top of the platform.

3.6 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.7 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.8 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

- B. Provide expansion space at end of members.

3.9 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed.
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.10 RAILINGS

- A. Steel Posts:
 - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 - 2. Install sleeves in concrete formwork.
 - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
 - 4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
 - 5. Secure sliding flanged fittings to posts at base with set screws.
 - 6. Secure fixed flanged fittings to concrete with expansion bolts.
 - 7. Secure posts to steel with welds.
- B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
 - 1. Install pipe sleeves in concrete formwork.
 - 2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.

3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

E. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.11 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.12 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

05-01-15

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies steel stairs with railings.
- B. Types:
 - 1. Closed riser stairs with concrete filled treads and platforms.
 - 2. Industrial stairs: open riser stairs.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Wall handrails and railings for other than steel stairs:
Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.
- D. Fabrication qualifications.
- E. Installer qualifications.
- F. Calculations.
- G. Welding qualifications.

1.4 QUALITY ASSURANCE:

- A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.
- B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.
- C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is

located. Perform structural design of the stair including supports for the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.

- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

1.5 APPLICATION PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

- B. American Society of Mechanical Engineers (ASME):

B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)

B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws

B18.6.1-81(R2008).....Wood Screws (Inch Series)

B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic
Drive Screws (Inch Series)

B18.6.5M-10.....Metric Thread Forming and Thread Cutting
Tapping Screws

B18.6.7M-10.....Metric Machine Screws

B18.22M-81(R2010).....Metric Plain Washers

B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and
Plain Washer (Inch Series)

- C. ASTM International (ASTM):

A36/A36M-14.....Structural Steel

A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings

A48/A48M-03(R2012).....Gray Iron Castings

A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated
Welded and Seamless

A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware

A307-14.....Carbon Steel Bolts, Studs and Threaded Rod
60,000 PSI Tensile Strength

A653/A653M-13.....Steel Sheet, Zinc Coated (Galvanized) or Zinc
Alloy Coated (Galvannealed) by the Hot-Dip
Process

- A786/A786M-05(R2009)....Rolled Steel Floor Plates
- A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High-Strength, Low-Alloy
- A1011/A1011M-14.....Steel, Sheet and Strip, Strip, Hot-Rolled
Carbon, Structural, High-Strength, Low-Alloy
- D. American Welding Society (AWS):
 - D1.1/D1.1M-10.....Structural Welding Code-Steel
 - D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- E. The National Association of Architectural Metal Manufactures (NAAMM)
Manuals:
 - MBG 531-09.....Metal Bar Gratings
 - AMP521-01.....Pipe Railing Manual, Including Round Tube
- F. American Iron and Steel Institute (AISI):
 - S100-12.....Design of Cold-Formed Steel Structural Members
- G. National Fire Protection Association (NFPA):
 - 101-15.....Life Safety Code
- H. Society for Protective Coatings (SSPC):
 - Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use
Over Hand Cleaned Steel, Type I and Type II

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA:

- A. Design stairs to support live load of 4.79 kN/sq. m (100 lbf/ sq. ft.)
and a concentrated load of 1.33 kN (300 lbf) applied on an area of
2580 sq. mm (4 sq. in.).
 - 1. Uniform and concentrated loads need not be assumed to act
concurrently.
 - 2. Provide stair framing capable of withstanding stresses resulting
from railing loads in addition to the loads specified above. Limit
deflection of treads, platforms, and framing members to L/360 or
6.4 mm (1/4 inch), whichever is less.
- B. Provide structural design, fabrication and assembly in accordance with
requirements of NAAMM Metal Stairs Manual, except as otherwise
specified or shown.
- C. Design handrails and top rails of guards to support uniform load of not
0.73 kN/m (50 lbf/ft.) applied in any direction and a concentrated load
of 0.89 kN (200 lbf) applied in any direction. Uniform and concentrated
loads need not be assumed to act concurrently.

- D. Infill of guards to support concentrated load of 0.22 kN (50 lbf) applied horizontally on an area of 0.093 sq. m (1 sq. ft.).
- E. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS:

- A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008/A1008M.
- D. Structural Steel: ASTM A36/A36M.
- E. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.
- F. Steel Plate: ASTM A1011/A1011M.
- G. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

2.3 FABRICATION GENERAL:

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
 - 3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
 - 4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
 - 5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
 - 6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
 - 7. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
 - 8. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.
- B. Welding:
 - 1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
 - 2. Where possible, locate welds on unexposed side.
 - 3. Grind exposed welds smooth and true to contour of welded member.
 - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.

- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
 - 1. Hot dip galvanize steelwork for exterior stair in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.
- G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.
- H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.
- I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.
- J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.
- K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

2.4 RAILINGS:

- A. Fabricate railings, including handrails, from steel pipe.
 - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
 - 2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.

- D. Space intermediate posts not over 1828 mm (6 feet) on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS:

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS:

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of steel grating:
 - 1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM MBG 531-09.
 - 2. Provide end-banding bars, except where carrier angle are used at tread ends.
 - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
 - 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
 - 5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION:

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION:

- A. Install standard terminal fittings at ends of posts and rails.

- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING:

- A. Touch-up abraded areas with same primer paint used for shop priming.
- B. Touch up abraded galvanized areas.

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SECTION 06 10 00
ROUGH CARPENTRY

05-01-15

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

- A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- C. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
 2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.
- D. Manufacturer's Literature and Data:
1. Submit data for lumber, panels, hardware and adhesives.
 2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.
- E. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 - NDS-15.....National Design Specification for Wood Construction
 - WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 - A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
 - B18.2.1-12(R2013).....Square and Hex Bolts and Screws
 - B18.2.2-10.....Square and Hex Nuts
 - B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
 - E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):

- A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes
- D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates
- D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes
- D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products
- D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest
Stewardship

- J. Military Specification (Mil. Spec.):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)
PS 1-95.....Construction and Industrial Plywood
PS 20-10.....American Softwood Lumber Standard
- N. ICC Evaluation Service (ICC ES):
AC09.....Quality Control of Wood Shakes and Shingles
AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
 - 3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.

C. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

E. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

F. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.5 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise.
Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
3. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
4. Timber Connectors: Fabricated of steel to shapes indicated on contract drawings.
5. Joist Ties: Mild steel flats, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) size with ends bent about 30 degrees from horizontal, and extending at least 406 mm (16 inches) onto framing. Punch each end for three (3) spikes.
6. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 mm by 130 mm (3/8 inch by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 101 mm (4 inches) embedded end.
7. Joint Plates:
 - a. Steel plate punched for nails.

- b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- F. Adhesives:
- 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.
 - 3. Adhesives to have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
- 1. AFPA NDS for timber connectors.
 - 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. TPI for metal plate connected wood trusses.
- B. Fasteners:
- 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.

- c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
 - 4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
 - 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
 - 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- E. Blocking Nailers, and Furring:
- 1. Install furring, blocking, nailers, and grounds where shown.
 - 2. Provide longest lengths practicable.
 - 3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
 - 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.

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SECTION 06 20 00
FINISH CARPENTRY

06-01-13

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Counter or Work Tops

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- F. Other Countertops: Division 11, EQUIPMENT and Division 12, FURNISHINGS.
- G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating preservative and fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Sinks with fittings

3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A53-12.....Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B26/B26M-09.....Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
 - E84-10.....Surface Burning Characteristics of Building Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-10.....Cabinet Locks
 - A156.16-08.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-09.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
 - AWPA C1-03.....All Timber Products - Preservative Treatment by Pressure Processes

- H. Architectural Woodwork Institute (AWI):
 - AWI-09.....Architectural Woodwork Quality Standards and
Quality Certification Program
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High-Pressure Decorative Laminates
- J. U.S. Department of Commerce, Product Standard (PS):
 - PS20-10.....American Softwood Lumber Standard
- K. Military Specification (Mil. Spec):
 - MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- L. Federal Specifications (Fed. Spec.):
 - A-A-1922A.....Shield Expansion
 - A-A-1936.....Contact Adhesive
 - FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle
 - FF-S-111D(1).....Screw, Wood
 - MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 BIO-BASED MATERIAL:

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 LUMBER

- A. Grading and Marking:
 - 1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
 - 2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Sizes:
 - 1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.

2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: MM-L-736, species as specified for each item.

D. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.

2. Use Prime for painted or opaque finish.

E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

A. Softwood Plywood:

1. Prod. Std.

2. Grading and Marking:

a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.

b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.

3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.

4. Plastic Laminate Plywood Cores:

a. Exterior Type, and species group.

b. Veneer Grade: A-C.

5. Shelving Plywood:

a. Interior Type, any species group.

b. Veneer Grade: A-B or B-C.

6. Other: As specified for item.

2.4 PARTICLEBOARD

A. NPA A208.1

B. Plastic Laminate Particleboard Cores:

1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.

2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.

C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 PLASTIC LAMINATE

A. NEMA LD-3.

- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
 - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.6 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

2.7 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.8 ALUMINUM CAST

ASTM B26

2.9 ALUMINUM EXTRUDED

ASTM B221

2.10 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 - 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
 - 1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.

- b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Sliding Door Tracks: B07063.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.
 - f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - g. Cabinet Door Catch: B0371 or B03172.
 - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
2. Cabinet Locks: ANSI A156.11.
- a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
3. Auxiliary Hardware: ANSI A156.16.
- a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Handrail Brackets: L03081 or L03101.
 - 1) Cast Aluminum, satin polished finish.
4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
5. Thru-Wall Counter Brackets:
- a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
 - b. Baked enamel prime coat finish.
6. Edge Strips Moldings:
- a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.
 - b. Stainless steel or extruded aluminum channels.
 - c. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.
7. Rubber or Vinyl molding
- a. Rubber or vinyl standard stock and in longest lengths practicable.
 - b. Design for closures at joints with walls and adhesive anchorage.
 - c. Adhesive as recommended by molding manufacturer.
8. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.11 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
 - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
 - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.12 FIRE RETARDANT TREATMENT

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Softwood Plywood:
 - 1. Use Grade A, Exterior, plywood for treatment.
 - 2. Meet the following requirements when tested in accordance with ASTM E84.
 - a. Flame spread: 0 to 25.
 - b. Smoke developed: 100 maximum

2.13 PRESERVATIVE TREATMENT

- A. Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.
- B. Use Grade A, exterior plywood for treatment.

2.14 FABRICATION

- A. General:
 - 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
 - 2. Finish woodwork shall be free from pitch pockets.
 - 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.

4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
 5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
 6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
 7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
 8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Provide plastic backing sheet on underside of countertops, including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- B. Counter or Work Tops:
1. Fabrication with plastic laminate over 32 mm (1-1/4 inch) thick core unless shown otherwise.
 - a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
 - b. Assemble back splash and end splash to counter top.
 - c. Use one piece counters for straight runs.
 - d. Miter corners for field joints with overlapping blocking on underside of joint.
 2. Fabricate wood counter for work benches as shown.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before and during installation of interior millwork.

- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
2. Secure trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.

- B. Install with butt joints in straight runs and miter at corners.

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SECTION 07 13 52
MODIFIED BITUMINOUS SHEET WATERPROOFING

09-11

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies modified bituminous sheet material used for exterior below grade waterproofing and split slab waterproofing.

1.2 MANUFACTURER'S QUALIFICATIONS:

- A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:
1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
 2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
 3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
 4. Submit list of installations, include name and location of project and name of owner.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Bituminous sheet.
 2. Primer.
 3. Mastic.
 4. Protection material, temporary and permanent.
 5. Printed installation instructions for conditions specified.
- C. Certificates:
1. Indicating bituminous sheet manufacturer's approval of primer, and roof cement.
 2. Indicating bituminous sheet waterproofing manufacturer's qualifications as specified.
 3. Approval of installer by bituminous sheet manufacturers.
 4. Water test report.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to job in manufacturer's original unopened container.
- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.5 ENVIRONMENTAL REQUIREMENTS:

Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

1.6 WARRANTY:

Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.
- B. Federal Specifications (Fed. Spec.):
UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Water-INT AMD 1 Proof, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
C578-10.....Rigid Cellular Polystyrene Thermal Insulation
D41-11.....Asphalt Primer Used in Roofing, Dampproofing and Waterproofing
D2822-05.....Asphalt Roof Cement
D6380-03(R2009).....Asphalt Roll Roofing (Organic Felt)
- D. American Hardboard Association (AHA):
A135.4-1995.....Basic Hardboard

PART 2 - PRODUCTS

2.1 BITUMINOUS SHEET:

- A. Cold applied waterproofing membrane composed primarily of modified bituminous material prefabricated in sheet form designed for below grade exterior and split slab waterproofing. Sheet reinforced with fibers at manufacturer's option.
- B. Thickness of Bituminous Sheet: 1.5 mm (60 mils), plus or minus 0.13 mm (5 mils), and bonded to a 0.1 mm (4 mil) thick plastic sheet.
- C. Provide with a release sheet to prevent bonding of bituminous sheet to itself.

2.2 PRIMER AND ROOF CEMENT:

- A. Furnished by manufacturer of bituminous sheet as required for particular application in accordance with sheet manufacturer's instructions.
- B. Primer: ASTM D41.
- C. Roof Cement: ASTM D4586.

2.3 PROTECTION MATERIAL:

- A. Polystyrene: ASTM C578, Type I or VIII, 13 mm (1/2-inch) minimum thickness.
- B. Hardboard: PS-58, Service Type, 6 mm (1/4-inch) thick.
- C. Waterproofed Building Paper: Fed. Spec. UU-B-790.
- D. Roll Roofing: ASTM D6380, Class S (smooth), Type III with minimum net mass per unit area of roofing, 2495 g/m² (51 lb/100 ft²).

2.4 PATCHING COMPOUND:

A factory prepared, non-shrinking, fast setting, cementitious adhesive compound containing no ferrous metal or oxide.

PART 3 - EXECUTION

3.1 PREPARATION:

- A. Surface Condition:
 - 1. Before applying waterproofing materials, ensure concrete and masonry surfaces are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
 - 2. Fill voids, joints, and cracks with patching compound.
- B. Concrete surfaces cured a minimum of seven days, free from release agents, concrete curing agents, and other contaminants.

3.2 APPLICATION:

- A. Priming:
 - 1. Prime concrete and masonry surfaces.
 - 2. Application method, amount of primer and condition or primer before installation of bituminous sheet as recommended by primer manufacturer.
 - 3. Reprime when required in accordance with manufacturer's instructions.
- B. Bituminous Sheet Installation:
 - 1. Remove release sheet prior to application.
 - 2. Lay bituminous sheet from low point to high point so that laps shed water.

3. Treat expansion, construction and control joints and evident working cracks as expansion joints. Apply bituminous sheet in double thickness over joint by first applying a strip of bituminous sheet not less than 200 mm (8 inches) wide, centered over joint.
4. Lap seams not less than 50 mm (2 inches).
5. Lay succeeding sheet with laps, and roll or press into place.
6. Repair misaligned or inadequately lapped seams in accordance with manufacturer's instructions.
7. Seal seams and terminations in accordance with sheet manufacturer's instructions.

C. Corner Treatment:

1. At inside and outside corners apply double cover using an initial strip not less than 280 mm (11 inches) wide, centered along axis of corner.
2. Cover each strip completely by the regular application of bituminous sheet.
3. Provide a fillet or cant on inside corners.
4. Form cants using patching compound
5. Do not use wood, fiber, and insulating materials for cants.

D. Projection Treatment:

1. Apply a double layer of bituminous sheet around pipes and similar projections at least 150 mm (6 inches) wide.
2. At drains, apply a bead of roof cement over a double layer of bituminous sheet under clamping rings.

3.3 PROTECTION:

- A. Protect bituminous sheet before backfill or wearing courses are placed.
- B. Install protection material and hold in place in accordance with instructions of manufacturer of waterproofing materials.

C. Permanent Protection:

1. Vertical Surfaces:
 - a. Install hardboard, polystyrene, or roll roofing protection material.
 - b. Extend protection full height from footing to top of backfill.
 - c. If graded backfill is used, use roll roofing or hardboard.

D. Horizontal Surfaces:

1. Install roll roofing protection under concrete wearing courses.
2. Install roll roofing, hardboard, or polystyrene under earth backfill.

3. Where no concrete wearing course occurs or when surfaces will bear heavy traffic and will not immediately be covered with a wearing course, use protection specified for vertical surfaces.

E. Temporary Protection:

When waterproofing materials are subjected to damage by sunlight and can not be immediately protected as specified, protect waterproofing materials by waterproof building paper or suitable coating approved by manufacturer of waterproofing system used.

3.4 PATCHING:

Repair tears, punctures, air blisters, and inadequately lapped seams, in accordance with manufacturer's instructions before protection course is applied.

3.5 TESTING:

- A. Before any protection or wearing course is applied, test all horizontal applications of waterproofing with a minimum of 25 mm (1-inch) head of water above highest point and leave for 24 hours.
- B. Mark leaks and repair when waterproofing is dry.
- C. Certify, to Resident Engineer, that water tests have been made and that areas tested were found watertight.

3.6 INSPECTION:

Do not cover waterproofed surfaces by other materials or backfill until work is approved by Resident Engineer.

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SECTION 07 21 13
THERMAL INSULATION

06-01-12

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Insulation for insulated wall panels: Section 07 40 00, ROOFING AND SIDING PANELS.
- B. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Safing insulation: Section 07 84 00, FIRESTOPPING.
- D. Insulation for refrigerators and freezers: Section 11 41 21, WALK-IN COOLERS AND FREEZERS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C552-07.....Cellular Glass Thermal Insulation.
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

- C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
- C591-09.....Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation
- C612-10.....Mineral Fiber Block and Board Thermal
Insulation
- C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured
Housing
- C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Base to
Steel Studs From 0.033 (0.84 mm) inch to 0.112
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- D312-00(R2006).....Asphalt Used in Roofing
- E84-10.....Surface Burning Characteristics of Building
Materials
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

- A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.
- C. Polystyrene Board: ASTM C578, Type X.
- D. Cellular Glass Block: ASTM C552, Type I or IV.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

2.4 EXTERIOR FRAMING OR FURRING INSULATION:

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

2.5 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

2.6 RIGID INSULATION:

- A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.
- B. Mineral Fiber Board: ASTM C612, Type IB or 2.

2.7 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.8 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.9 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.

- C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.
- D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

3.3 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Ceiling Insulation and Soffit Insulation:
 - 1. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
 - 2. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.4 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.

3.5 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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SECTION 07 24 00
EXTERIOR INSULATION AND FINISH SYSTEMS

10-11

PART 1 - GENERAL

1.1 DESCRIPTION

Exterior Finish Systems specified in this section consist of a Direct Exterior Finish Systems (DEFS), all of which are applied over cement board sheathing.

1.2 RELATED WORK

A. Cement Board: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

Two 300 mm (one-foot) square samples of the simulated synthetic stucco finishes over cement board identical to the proposed installation in thickness, color, texture and workmanship.

C. Test Reports and Manufacturer's Literature

1. Manufacturer's literature and instructions for installation of the system. Include manufacturer's recommended details for corner treatment, sills, soffits, dentils, quoins, lintels, openings and other special applications.

2. Summary of test results by the Exterior Finish System manufacturer to substantiate compliance with the specified performance requirements. Furnish complete test reports as required.

3. Statement by Exterior Finish System manufacturer that all components of the system proposed for use on this project are approved by that manufacturer.

4. Statement by the Installer of the Exterior Finish System that they are experienced with the installation, having done at least three (3) projects using this system and can furnish names and locations of these projects if required.

1.4 DELIVERY AND STORAGE

A. Deliver materials in unopened packages with manufacturer's labels intact, legible and grade seals unbroken.

- B. Store and handle in strict compliance with manufacturer's instructions. Protect from damage.
- C. Remove from premises any damaged or deteriorated material.

1.5 ENVIRONMENTAL CONDITIONS

Unless a higher temperature is required by the system manufacturer, the ambient air temperature shall be 7 degrees Celsius (45 degrees F) or greater and rising at the time of installation of the system and shall be predicted to remain at 7 degrees Celsius (45 degrees F) or greater for at least 24 hours after installation.

1.6 WARRANTY

Exterior Finish system shall be warranted against water leakage past the weather resistive barrier and other defects in materials and workmanship, and shall be subject to the terms of Article "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be ten years.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B117-09.....Operating Salt Spray (Fog) Apparatus
 - C67-09.....Sampling and Testing Brick and Structural Clay Tile
 - C177-10.....Steady-State Heat Flux measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus
 - C297-10.....Flatwise Tensile Strength of Sandwich Constructions
 - C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
 - C666-03(R2008).....Resistance of Concrete to Rapid Freezing and Thawing
 - C920-11.....Elastomeric Joint Sealants
 - D968-10.....Abrasion Resistance of Organic Coatings by Falling Abrasive
 - D2794-93(R2010).....Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
 - E84-10.....Surface Burning Characteristics of Building Materials

- E96-10.....Water Vapor Transmission of Materials
- E108-10.....Fire Tests of Roof Coverings
- E330-02(R2010).....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
- E331-00.....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference
- G90-10.....Accelerated Outdoor Weathering of Nonmetallic
Materials Using Concentrated Natural Sunlight
- C. Exterior Insulation Manufacturers Association (EIMA)
 - 101.86-1992.....Resistance of Exterior Insulation and Finish
Systems to the Effects of Rapid Deformation
(Impact)

PART 2 PRODUCTS

2.1 SYNTHETIC STUCCO

- A. Description: Reinforced cement board joints, synthetic stucco base coat and simulated stucco finish coat applied directly to the cement board.
- B. Joint Reinforcement:
 - 1. Reinforcing tape: Minimum 100 mm (4 inch) wide, polymer coated, open mesh glass fiber tape.
 - 2. Tape embedding material: Ready-to-mix Portland cement mortar base coat containing dry latex polymers.
- C. Accessories:

Trim, control joints and corner beads as recommended by Exterior Finish System manufacturer.
- D. Stucco finish:
 - 1. Base coat: Ready-to-mix, Portland cement mortar containing dry latex polymers.
 - 2. Finish coat: Pre-colored, ready-mixed, polymeric coating.

3. Performance requirements:

<u>Property</u>	<u>As Required Test Method</u>	<u>Requirement</u>
Surface Burning Characteristics	ASTM E 84	Class A
Abrasion Resistance	ASTM D 968	500 liters of light smoothing. No loss of film integrity.
Bond Strength (with cement board)	ASTM C 297	50 psi
Salt Spray Resistance	ASTM B 117	300 hours exposure. No deleterious effects
Freeze/Thaw Resistance (with cement board)	ASTM C 666 proc. B	100 Cycles. No deterioration, no delamination
Accelerated Weathering	ASTM G 90	2000 hours. No deterioration
Rapid Deformation	ASTM D2794	No cracking or impact failure

E. Sealant: ASTM C 920, material having a minimum joint movement of 50% with 100% recovery. Type, grade and use shall be as recommended by the sealant manufacturer.

PART 3 EXECUTION

3.1 INSPECTION

Examine substrate, opening supports and conditions under which this work is to be performed. Notify Resident Engineer in writing of conditions detrimental to the proper completion of this work. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 CONTROL JOINTS

- A. See drawings for location of building control joints and surface control joints. Install surface control joints as follows:
- B. Direct Exterior Finish: Install at 6 meters (20 feet) o.c. maximum in either direction, erecting the continuous vertical joints first at building expansion joints, intersection of dissimilar substrates or finishing materials where concentrated stresses or movement is

anticipated. Leave a 13 mm (1/2") minimum continuous gap between board panels to receive control joint.

3.3 SEALANTS:

- A. Apply according to manufacturer's recommendations and the following:
- B. Direct Exterior Finish System: Caulk all intersections of cement board with windows, doors, control joints, other openings and locations as shown on drawings. Do not caulk locations intended for water drainage.

3.4 ACCESSORIES:

Install according to manufacturer's recommendation.

3.5 FINISH:

A. Synthetic Stucco Finish:

- 1. Joint Reinforcement: Pre-fill cement board joints and trim with synthetic stucco Base Coat mixed according to manufacturer's directions. Immediately embed reinforcing tape into wet Base Coat and tightly trowel to board surface to avoid crowning joints. Cure for a minimum of four hours before application of base coat.
- 2. Base Coat: Apply base coat a minimum of 1.6 mm (1/16") uniformly smooth and flat over the entire surface including joints and trim. Dampen board surface as necessary under rapid drying conditions. Embed reinforcing fabric in basecoat while wet and cover with basecoat material so pattern of fabric is not visible.
- 3. Finish: Trowel apply ready-mixed exterior finish to base coat texturing surface as specified to a uniform thickness of 1.6 mm to 4.8 mm (1/16" to 3/16"). Dampen base coat as necessary under rapid drying conditions. Joining between batches shall occur at surface breaks such as corners, control joints, windows, etc.

3.6 CLEAN UP:

Upon completion, remove all scaffolding, equipment, materials and debris from site. Remove all temporary protection installed to facilitate installation of system.

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G.V. (Sonny) Montgomery VA Medical Center, Jackson, MS

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SECTION 07 42 65

THERMAL AND AIR BARRIER WALL SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide a thermal and air barrier wall system for exterior cold-formed metal wall assemblies. Work includes:
 - 1. Provide exterior wall insulation.
 - 2. Provide interior spray polyurethane foam.
- B. Related Work:
 - 1. Section 05 40 00 Cold-Formed Metal Framing: Load-bearing, metal exterior wall framing assemblies.
 - 2. Section 09 29 00 Gypsum Board: Interior gypsum board wall finish.
 - 3. Section 07 24 00 Exterior Insulation and Finish Systems.

1.2 REFERENCES

- A. Reference standards:
 - 1. ASTM International (ASTM):
 - a. ASTM C203-99: Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation.
 - b. ASTM C209-98: Test Method for Cellulosic Fiber Insulating Board.
 - c. ASTM C518-04: Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
 - d. ASTM C1029-05: Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation.
 - e. ASTM C1289-06: Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.
 - f. ASTM D1621-04a: Test Method for Compressive Properties of Rigid Cellular Plastics.
 - g. ASTM D1622-03: Test Method for Apparent Density of Rigid Cellular Plastics.
 - h. ASTM D2126-99: Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging.
 - i. ASTM E84-05: Test Method for Surface Burning Characteristics of Building Materials.
 - j. ASTM E96/E96M-05: Test Method for Water Vapor Transmission of Materials.
 - k. ASTM E331-00: Test Method for Water Penetration of Exterior

Windows, Curtain Walls and Doors by Uniform Static Air Pressure Difference

1. ASTM E 2357-05: Test Method for Determining Air Leakage of Air Barrier Assemblies.
2. Factory Mutual (FM):
 - a. FM 4880: Class I Wall and Ceiling Panels Building Corner Fire Test.
3. Underwriters Laboratories Inc. (UL):
 - a. UL 723: Surface Burning Characteristics of Building Materials.
4. National Fire Protection Association (NFPA):
 - a. NFPA 285 - 2006: Standard Method of Test for the Evaluation of Flammability Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components Using the Intermediate-Scale, Multistory Test Apparatus

1.3 SYSTEM DESCRIPTION

- A. Furnish and install an exterior wall system that effectively controls thermal, air and water performance and provides continuity of the building envelope enclosure. The system shall include the following:
 1. Cementitious sheathing secured to the exterior of the metal wall framing assembly.
 2. Spray polyurethane foam applied to the interior wall cavity.
 3. Joint, penetration and gap sealing material for sealing component joints, penetrations through the wall system and gaps between the building envelope enclosure components and wall opening frames.
- B. Performance Characteristics:
 1. Thermal performance:
 - a. Exterior insulation: ASTM C518, Stabilized R-value of 6.5 per inch of thickness with a minimum six month exposure capability to outdoor elements and 15 year thermal warranty. Basis of Design - THERMAX ci
 - b. Interior spray polyurethane foam: ASTM C518, 140 degreeF/90day Aged R-Value (measured at 75degree F Mean Temp.), for product with a minimum 45 degree F ambient and substrate application temperature is R6.4/inch and 140degreeF/90day Aged R-Value (measured at 75degree F Mean Temp.), for product with a minimum 60 degree substrate and ambient application temperature is R6.1/inch.
 - 1) Core density: ASTM D1622, Nominal 2.0 pcf.

- 2) Acceptable adhesion to substrate based on specific minimum application temperature.
 2. Air barrier performance: When tested in accordance with ASTM E2357, at a test pressure of not less than 6.24 psf, air infiltration shall not exceed 0.04 cfm per square foot (0.2 L/s*m²) of fixed wall area. Testing should be conducted at positive and negative sustained wind loading of 12.5psf (600Pa) for one-hour duration in each direction, pressure cycling of the wall at 2000 cycles in both the positive and negative direction, ending with wind gust loading at 25psf.
 3. Water penetration: When tested in accordance with ASTM E331, no uncontrolled water penetration shall occur at a minimum differential pressure of 6.24 psf for minimum test duration of 2hrs.
 4. Mold resistance: Thermal wall and air barrier system components shall provide non-food source for fungal growth.
- C. Code Compliance: Exterior wall system and component materials shall comply with the following requirements:
1. Exterior Insulation:
 - a. Class 1 (<and/or= 25 Flame Spread Index and < 450 Smoke Developed Index) classified at Max. thickness per UL 723 criteria or ASTM E84 criteria.
 - b. Fire Performance Evaluation as a component of an NFPA 285 approved wall assembly per the requirements of the International Building Code.
 2. Spray Polyurethane Foam:
 - a. Class 1 (<and/or= 25 Flame Spread Index and < 450 Smoke Developed Index) classified at Max. thickness per UL 723 criteria or ASTM E84 criteria.
 - b. Fire Performance Evaluation as a component of an NFPA 285 approved wall assembly per the requirements of the International Building Code
 3. System complies with ASTM E2357-05: Test Method for determining Air Leakage of Air Barrier Assemblies
 4. System complies with NFPA 285 06: Standard method of Testing for the Evaluation of Flammability Characteristics of Exterior Non-Load Bearing Wall Assemblies containing Combustible components using the Intermediate Scale, Multi-Story Test Apparatus.

D. Fire Resistance:

1. System complies with NFPA 285 - 2006: Standard Method of Test for the Evaluation of Flammability Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components Using the Intermediate-Scale, Multistory Test Apparatus.
2. Fire-stopping measures, per code, should be included at the floor line in the stud cavity when the wall assembly extends beyond the edge of the floor line.

E. All joints, penetrations and gaps of the thermal and air barrier wall system shall be made watertight and air-tight.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. At bid submission, provide evidence to the Architect of licensing and certification under the Air Barrier Association of America's (ABAA's) Quality Assurance Program.

C. Reports:

1. Submit Test Reports, summarized by Manufacturer of material(s), verifying qualities of thermal and air barrier wall system components meet or exceed specified requirements.
 - a. Include results of ASTM E2357 air barrier system testing and ASTM E331 water penetration tests.
 - b. Include mill certificates indicating steel framing sheet complies with the specified requirements.
2. Submit Field Inspection and Test Reports in accordance with Field Quality Control requirements

D. Samples: Submit following material samples.

1. Insulation panel, 12" square.
2. Insulation fasteners/washers and joint flashing tape, one each.

E. Submit Material Safety Data Sheets (MSDS) for thermal and air barrier wall system components.

1.5 QUALITY ASSURANCE

A. Spray Polyurethane Foam Installation: Spray polyurethane foam applicator shall be certified by Thermal and Air Barrier Wall System manufacturer.

B. Applicator Qualifications:

1. The air barrier Applicator shall be, during the bidding period as well as for the duration of the installation, officially recognized

as a Licensed Contractor by the Air Barrier Association of America (ABAA). The Applicator shall carry liability insurance and bonding.

2. Each worker who is installing air barriers must be either a Certified Applicator or an installer who is registered with ABAA
 3. Each Lead Certified Applicator can supervise a maximum of five registered installers. The Certified Applicator shall be thoroughly trained and experienced in the installation of air barriers of the types being applied. Lead Certified Applicators shall perform or directly supervise all air/vapor barrier work on the project.
 4. Air/vapor barrier Applicators must be trained and certified by ABAA/NECA (National Energy Conservation Association) and PSDI (Professional Skills Development Institute for energy conservation) in accordance with the training requirements outlined in the ULC S705.2-02 Installation Standard. Installers shall have their photo-identification certification cards in their possession and available on the project site, for inspection upon request.
- C. Pre-installation Meeting: Prior to commencement of application of spray polyurethane foam review and document methods and procedures related to installation, including the following:
1. Participants: Authorized representatives of the Contractor, Owner, Architect, Engineer, applicator, independent inspector and manufacturer.
 2. Review metal wall framing assemblies for potential interference and conflicts and coordinate layout and support provisions for interfacing work
 3. Review insulated sheathing and spray polyurethane foam methods and procedures related to application, including manufacturer's installation guidelines, manufacturer's certification program and ABAA guidelines.
 4. Review construction schedule and confirm availability of products, applicator personnel, equipment and facilities.
 5. Review governing regulatory requirements, and requirements for insurance and certificates as applicable.
 6. Review field quality control procedures.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver thermal wall system materials in manufacturer's unopened

containers or bundles, fully identified by name, brand, type and grade. Exercise care to avoid damage during unloading, storing and installation.

- B. Store, protect and handle thermal wall system materials in accordance with the manufacturer's recommendations to prevent damage, contamination and deterioration. Keep materials free of dirt and other foreign matter.

1.7 PROJECT CONDITIONS

- A. Environmental Requirements: Install thermal wall system work only when weather conditions are in compliance with manufacturer's specific environmental requirements and conditions will permit work to be performed in accordance with manufacturer's recommendations and warranty requirements.
- B. Spray polyurethane foam:
 - 1. Do not proceed with installation of spray polyurethane foam until sheathing substrate construction is complete and openings and penetrating items have been installed and sealed.
 - 2. Do not proceed with installation of spray polyurethane foam until substrate surface temperatures accepting the spray polyurethane are above the manufacturer's recommended minimum surface temperatures.
 - 3. Verify that substrate surfaces to receive spray polyurethane foam are free of frost, oil, grease, oxidation, dirt, loose paint, loose scale, or other deleterious material that would impair bond.
 - 4. Do not apply spray polyurethane after the 6 months expiry date printed on the label of each container.
 - 5. Ventilate area to receive spray polyurethane foam by introducing fresh air and exhausting air continuously during and 24 hour after application to maintain non-toxic, unpolluted, safe working conditions.
 - 6. Provide temporary enclosures to prevent spray and noxious vapors from contaminating air beyond application area.
 - 7. Protect workers as recommended by spray polyurethane foam manufacturer.
 - 8. Protect adjacent surfaces and equipment from damage by overspray, fall-out, and dusting of insulation materials.
 - 9. Dispose of waste foam daily in location designated by Architect and empty drums in accordance with foam manufacturer's instructions.

1.8 WARRANTY

A. Submit the following warranties:

1. Exterior insulation warranty: Six month exposure and 15 year thermal warranty.
2. Flashing Tape: Limited Warranty
3. Spray Polyurethane Foam: Limited Warranty

PART 2 - PRODUCTS

2.1 INSULATION

A. Exterior Insulation: Glass-fiber-reinforced enhanced polyisocyanurate foam core sheathing faced with nominal 4 mil embossed white or blue acrylic-coated aluminum on one side and 1.25 mil embossed aluminum on the other side, complying with ASTM C1289 and meeting the following physical properties:

1. ASTM C1289 Type 1, Class 1.
2. Compressive Strength (ASTM D1621): 25 psi, minimum.
3. Long-Term Thermal Resistance (ASTM C518, measured at Mean Temp of 75F): R-6.5 per 1 inch of thickness with 15 year thermal warranty.
4. Flexural Strength (ASTM C203): Minimum 40 psi.
5. Water Absorption (ASTM C209): Maximum 1.0 percent by volume.
6. Water Vapor Permeance (ASTM E96): <0.3 perms.
7. Maximum Use Temperature: 250 degrees F.

B. Basis of Design Manufacturer: The Dow Chemical Company "THERMAX™ ci Exterior Insulation."

1. Panel Size: 4'-0" wide x 8'-0" long, square edge, shiplap (shiplap on thickness of 1.55" and greater) panels.
2. Thickness and Stabilized R-Value: Nominal 1 inch thickness, R-6.5.

C. Accessories:

1. Fasteners: Provide insulated sheathing manufacturer's recommended organic-polymer or other corrosion-protective coated steel screw fasteners for anchoring sheathing to metal wall framing. Fastener length and size based on wall sheathing thickness.
 - a. Acceptable Products: Wind-lock Corporation "ci-Lock Steel Series Selection" with 1-3/4 inch diameter high-grade plastic washers
2. Insulation Flashing Tape: Provide insulation manufacturer's recommended board joint tape for sealing joints, seams and veneer tie penetrations through the insulation layer.
 - a. Acceptable Products: The Dow Chemical Company "WEATHERMATE™ Straight Flashing 4 inch width high-density polythethylene (HDPE)

film facer with 100% butyl rubber adhesive

3. Wall Opening Flashing: Provide insulated sheathing manufacturer's recommended flashing sealing window and door wall openings.
 - a. Acceptable Products: The Dow Chemical Company "WEATHERMATE™ Straight Flashing 6 inch and 9 inch", high-density polythethylene (HDPE) film facer with 100% butyl rubber adhesive, at straight opening heads, jambs and sills
 - b. When greater widths are required for through wall flashings 100% butyl rubber adhesive is recommended.
4. Penetration Filler: Provide insulated sheathing manufacturer's recommended polyurethane foam for sealing penetrations of insulated sheathing.
 - a. Acceptable Products: The Dow Chemical Company "Great Stuff™ Pro Gaps & Cracks" single-component polyurethane insulating foam sealant.
 - b. Acceptable Products: The Dow Chemical Company "Great Stuff™ Pro Window & Door" single-component polyurethane low-pressure foam sealant
5. Flexible polyethylene foam gasketing strip to reduce air infiltration between a concrete foundation and sill plate.
 - a. Acceptable Products: The Dow Chemical Company "WEATHERMATE™ SILL SEAL Foam Gasket.

2.2 SPRAY POLYURETHANE FOAM AIR BARRIER

- A. Spray Polyurethane Foam: Two-component spray polyurethane cellular plastic foam, complying with the following methods and meeting the following physical properties:
 1. Core Density (ASTM D1622): Nominal 2pcf.
 2. Thermal Resistance (ASTM C518): 140degreeF/90day Aged R-Value, measured at 75F mean Temp: Minimum R6.1/inch.
 3. Flame Spread (ASTM E84, Class A): 25 or less.
 4. Smoke Developed (ASTM E84, Class A): 450 or less.
 5. Compressive Strength minimum (ASTM D1621, 10% parallel to rise): 25 psi.
 6. Closed Cell Content (ASTM D2856): minimum 90 percent.
 7. Water Absorption by Volume maximum. (ASTM D2842): 5.0 percent.
 8. Water Vapour Permeability maximum. (ASTM E96): 3.0 perm-inches.
- B. Basis of Design Manufacturer: The Dow Chemical Company; Product "STYROFOAM Spray Polyurethane Foam CM2060.

1. Formulation required will be dependent upon surface temperature of substrate. Refer to manufacturers recommendations
 - a. STYROFOAM Spray Polyurethane Foam CM2060:
 - 1) Thermal Resistance (ASTM C518): 140degreeF/90day Aged R-Value, measured at 75F mean Temp: Minimum R6.4/inch.
 - 2) Maximum/Nominal 1.5 inch thickness: Thermal Resistance (ASTM C518): 140degreeF/90day Aged R-Value, measured at 75F mean Temp: R9.6

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and installation conditions for compliance with requirements for installation conditions affecting performance of the work.
 1. Verify that metal wall studs, opening framing, bridging, bracing and other framing support members and anchorage have been installed within thermal wall system alignment tolerances and requirements.
 2. Verify that substrate surfaces to receive spray polyurethane foam are free of frost, oil, grease, oxidation, dirt, loose paint, loose scale, or other deleterious material that would impair bond.
 3. Verify that items required to penetrate the thermal wall system are placed and penetration gaps and cracks are properly sealed before installation of spray polyurethane foam.
 4. Do not proceed with thermal and air barrier wall system installation until satisfactory performance.
- B. Installation constitutes acceptance of existing conditions and responsibility for satisfactory performance.

3.2 INSULATION INSTALLATION

- A. Install insulation in accordance with manufacturer's recommendations. Fasten to exterior face of exterior metal stud wall framing using sheathing manufacturer's recommended type and length screw fasteners with washers. Abut panels tightly together and around openings and penetrations.
 1. Install sheathing panels horizontally with blue aluminum facing to exterior. Use maximum lengths to minimize number of joints. Locate edge joints parallel to and on framing. Center end joints over supports and stagger in each course. Provide additional framing wherever panel joints do not bear against framing, plates or sill members.

2. Fasten panels to each support with fasteners spaced 12 inches on center at perimeter and 16 inches on center in panel field. Set back perimeter fasteners 3/8" from edges and ends of panel units. Drive fasteners to bear tight and flush with surface of insulation. Do not countersink. Perimeter fasteners can be detailed to bridge the gap of abutting board joints due to the 1.75" diameter of the washer used to fasten the board to the studs. Maximum of two board joints may be bridged per fastener.
3. Install flashing joint tape at end and edge joints with sufficient hand pressure to ensure seal and in accordance with sheathing manufacturer's joint sealing recommendations.
4. Install flashing tape behind wall tie and mechanical fastening assemblies for rain screen claddings.
5. Seal sheathing joints and penetrations of sheathing in accordance with sheathing manufacturer's joint and penetration sealing recommendations.
6. After base flashing, which may include a termination bar running horizontally along the top edge of the flashing, is installed on exterior of insulated sheathing, install WEATHERMATE™ Flashing 6 inch or 9 inch", high-density polythylene (HDPE) film facer with 100% butyl rubber adhesive to the exterior sheathing and lapped over the top edge of the base flashing.

3.3 SPRAY POLYURETHANE FOAM INSTALLATION

A. Preparation

1. Mask and cover adjacent areas to protect from overspray.
2. Apply primers for special conditions as recommended by manufacturer.
3. Cover wide joints with transition sheet membrane as specified.
4. Clean work area prior to application of sprayed insulation.
5. Verify substrate temperature meets manufacturer's requirements for specific formulations used.
6. Ensure that all stud cavity fire-stopping is installed prior to application of spray foam.

B. Application: Spray apply polyurethane foam in accordance with ASTM C1029 and manufacturer's installation guidelines; complying with preparation methods outlined in 3.4.

1. Apply spray polyurethane foam by picture framing around the interior studs at the insulated sheathing - steel stud interface

- and one pass across all board joints and penetrations.
2. Finish applying spray polyurethane foam with one pass not exceeding 1.5 inches in thickness. Two passes are acceptable to reach maximum thickness of 1.5 inch.
 3. Avoid formation of sub-layer air pockets.
 4. Apply spray polyurethane foam in overlapping layers, in a manner to obtain a smooth, uniform surface. Total thickness as indicated.
 5. Maintain 3 inch clearance around chimneys, heating vents, steam pipes, recessed lighting fixtures and other heat sources.
 6. Do not apply spray polyurethane foam to inside of exit openings or electrical junction boxes.
 7. Maintain a continuous layer of spray foam from floor to floor to roof to complete air barrier.
 8. Site Tolerances: Maximum Variation in Applied Thickness - minus 1/4 inch, plus 5/8 inch.
- C. Field Quality Control. Submit spray polyurethane foam field inspection and test reports for the following:
1. The Licensed Installer shall conduct daily visual inspection, adhesion/cohesion testing and density measurements as outlined by the ULC S705.2-02 Installation standard.
 2. The Licensed Installer shall complete the Daily Work Record and record all information required including the results of the testing. The Daily Work Record shall be kept on site for routine inspection. Copies of the Daily Work Record shall be forwarded to the owner or owner's representative upon request. Copies of the Daily Work Record or monthly summaries shall be sent to the ABAA office on a monthly basis as required by the Quality Assurance Program.
 3. Transition membranes shall be pull tested in accordance with the ABAA Quality Assurance Program requirements before installing the spray polyurethane air barrier material.
 4. The costs incurred for daily testing and inspection by the Licensed Installer and the completion of the Daily Work Record shall be borne by the Licensed Contractor.
 5. Arrange for site inspections by ABAA. The cost of inspections shall be included in the bid provided by the Licensed Contractor.
 6. The ABAA site-inspections shall verify conformance with the manufacturer's instructions, the standard ULC S705.2-02

Installation standard, the ABAA Quality Assurance Program, and this section of the project specification.

7. Inspections and testing shall be carried out at 5%, 50% and 95% of completion. A written inspection report shall be forwarded to the architect, the owner's representative, Contractor and the ABAA-licensed installer within 3 working days of the inspection and test being performed. In the case of any deficiencies, the ABAA-licensed inspector may verbally advise the licensed installer at the time of the inspection. Note: Specifier to alter requirements for inspection as desired. Smaller jobs may require one or two inspections only or additional third party inspection.
8. If the inspection reveals any defects, the Licensed Contractor shall immediately rectify all such defects at his cost.
9. Follow manufacturer guidelines for proper temperature settings regarding spray equipment as stated on manufacturer product information sheets.
10. Follow manufacturer guidelines for proper spray polyurethane foam formulation based on substrate and ambient temperatures product will be applied to.
11. Test completed application daily for core density and cohesion/adhesion to substrate. Record results daily in test reports.
12. After product has properly cured, conduct tests to verify adhesion between the spray polyurethane foam and the substrate.
13. Conduct adhesion tests on all corners and building angles, at wall-to-slab junctions, and at wall-to-roof junctions.
14. Perform one adhesion test for every wall less than 100 feet in length. Perform two tests for every wall greater than 100 feet and less than 200 feet in length, with an additional test conducted for every additional 100 feet, or part thereof, in wall length.

- - - E N D - - -

SECTION 07 52 16.13
**STYRENE-BUTADIENE-STYRENE (SBS) MODIFIED BITUMINOUS MEMBRANE ROOFING, COLD-
APPLIED**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Hybrid Styrene-butadiene-styrene (SBS) modified bituminous membrane roofing system on **concrete** including but not limited to:
 - a. Tapered ISO Insulation system ¼" slope adhered in foam to concrete deck.
 - b. ½" Secure Rock gypsum cover board adhered in foam over ISO taper.
 - c. Two coated trilaminate reinforced base plies adhered in cold process adhesive.
 - d. Granulated, SBS glass-reinforced modified bitumen cap sheet adhered in cold process adhesive.
 - e. Manufacturer's approved base flashings, cold applied.
 - f. Walkway pads at areas indicated.
 - g. Metal flashing components and miscellaneous accessories as required.

B. Related Sections:

1. Division 6 Section "Miscellaneous Carpentry" for wood nailers, curbs, and blocking.
2. Division 7 Section "Sheet Metal Flashing and Trim" for custom metal roof penetration flashings, flashings, and counterflashings.
3. Division 07 Section "Roof Specialties" for manufactured copings, roof edge flashings, roof edge drainage systems, counterflashings, and reglets.
4. Division 07 Section "Joint Sealants" for joint sealants, joint fillers, and joint preparation.

1.3 DEFINITIONS

- A. Roofing Terminology: See ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" for definition of terms related to roofing work in this Section.

1.4 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed membrane roofing and base flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in

construction. Membrane roofing and base flashings shall remain watertight.

- B. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- C. Roofing Membrane Load-Strain Properties
 - 1. Provide a roofing membrane identical to component systems that have been successfully tested by a qualified independent testing and inspecting agency to meet the following minimum load-strain properties at membrane failure when tested according to ASTM D 2523:
 - a. Tensile strain at failure, at 0 deg F: 650 lbf/machine direction, minimum; 4.00 percent elongation at break.
 - b. Tensile strain at failure, at 0 deg F: 525 lbf/cross-machine direction, minimum; 4.20 percent elongation at break.
- D. FM Approvals Listing: Provide membrane roofing, base flashings, and component materials that comply with requirements in FM Approvals 4470 as part of a membrane roofing system. Identify materials with FM Approvals markings.
 - 1. Fire/Windstorm Classification: Class 1A-90.
- E. Flashings and Fastening: Comply with requirements of Division 07 Sections "Sheet Metal Flashing and Trim" and "Roof Specialties." Provide base flashings, perimeter flashings, detail flashings and component materials and installation techniques that comply with requirements and recommendations of the following:
 - 1. FMG 1-49: Loss Prevention Data Sheet for Perimeter Flashings.
 - 2. NRCA Roofing and Waterproofing Manual (Fifth Edition) for construction details and recommendations.
 - 3. SMACNA Architectural Sheet Metal Manual (Fifth Edition) for construction details.
 - 4. The metal edge securement, except gutter, shall be installed as tested in accordance with the most current version of the ANSI\SPRI ES-1, American National Standard for Edge Systems Used with Low-Slope Roofing Systems.

1.5 SUBMITTALS

- A. Shop Drawings:
- B. Samples for Verification: For the following products:
 - 1. 8-by-10-inch sample of trilaminate base plies.
 - 2. 8-by-10-inch of sample granulated cap sheet.
 - 3. 8-by-10-inch sample of flashing sheet and backer sheet.
 - 4. 4-by-4-inch of cover board.
- C. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install roofing system.

- D. Manufacturer Certificates: Signed by roofing manufacturer certifying that built-up roofing complies with requirements specified in "Performance Requirements" Article.
 - 1. Submit evidence of compliance with roofing load strain performance requirements, including a third party engineering certification that submitted cold applied built-up roofing membrane complies with ASTM D 2523 (Standard Practice for Testing Load Strain Properties of Roofing Membranes).
- E. Qualification Data: For manufacturer's technical representative.
- F. Warranties: Sample of warranties as specified in this Section.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer to perform Work of this Section who has specialized in installing cold process roofing systems; who is approved, authorized, or licensed by the roofing system manufacturer to install manufacturer's product; and who is eligible to receive and issue the standard roofing manufacturer's warranty. Installing contractor shall not own, shall not be owned by, or shall not be a subsidiary of or with, the roofing materials manufacturer.
- B. Manufacturer Qualifications: An FM Approved manufacturer shall demonstrate a minimum (10) ten-year track record of successful production and application of cold process roofing systems. Include names and addresses of architects and owners, and other information as needed.
- C. Installing contractor shall not own the roofing materials manufacturer, shall not be owned by the roofing materials manufacturer, and shall not be a subsidiary of or with the roofing materials manufacturer.
- D. Inspection Reports: Provide copies of the roofing system manufacturer's inspection reports noted during and at the completion of the new roof installation. Manufacturer's Technical **(non-sales)** Representative must inspect roof installation every other day and report progress to Owner's representative. Provide progress photos for application of each operation of roofing system. In addition to regular inspections, Manufacturer's Technical **(non-sales)** Representative shall be present for roof work starts at each section. **Manufacturer's Technical Representative shall provide proof of no less than 10 years experience in the Roofing Industry.**

Roofing Inspector Qualifications: A full time technical representative of manufacturer (non-sales) experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer's compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification.

The Roofing Inspector shall be one of the following:

- a. An authorized full-time technical employee of the manufacturer with 10 years experience in commercial roofing.

- b. Shall be experienced in the installation and maintenance of the specified roofing system and qualified to determine Installer's compliance with the requirements of this Project.
- E. Provide installer's field supervision. Installer must maintain full-time supervisor/foreman on job-site during times that roofing work is in progress. Supervisor must have a minimum of 5 years experience in roofing work similar to nature and scope of specified roofing.
- F. Source Limitations: Obtain roofing system components from or approved in writing by roofing system manufacturer.
- G. Fire-Test-Response Characteristics: Provide roofing materials with the fire-test-response characteristics indicated as determined by testing identical products per test method below by UL, FMG, or another testing and inspecting agency acceptable to authorities having jurisdiction. Materials shall be identified with appropriate markings of applicable testing and inspecting agency.
- 1. Exterior Fire Test Exposure: Class A; ASTM E 108, for application and roof slopes indicated.
 - 2. Fire-Resistance Ratings: ASTM E 119, for fire-resistance-rated roof assemblies of which roofing system is a part.
- H. Pre-Bid Roofing Conference: Conduct conference at Project site.
- I. Pre-installation Roofing Conference: Conduct conference at Project site.
- 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
 - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 - 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 - 5. Review structural loading limitations of roof deck during and after roofing.
 - 6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
 - 7. Review governing regulations and requirements for insurance and certificates if applicable.
 - 8. Review temporary protection requirements for roofing system during and after installation.
 - 9. Review roof observation and repair procedures after roofing installation.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Do not leave unused felts and other sheet materials on the roof overnight or when roofing work is not in progress unless protected from weather and moisture and unless maintained at a temperature exceeding 50 deg F.
- E. Contractor is responsible for the safekeeping of materials stored onsite.

1.8 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
- B. Prevent dust, vapors, gases, and odors from entering into the building during roof installation. When shutting down or blocking air intakes, provide makeup air or additional intake air from sources away from the work area. Coordinate these procedures with owner's Representative.

1.9 WARRANTY

- A. Manufacturer's Roofing Warranty: Submit a written warranty, signed by the roofing system manufacturer agreeing to promptly repair any leaks in the roof membrane system resulting from defects in materials or workmanship including, but not limited to, roof plies and adhesive, base flashings, roof insulations and adhesives, wood components, fasteners, and all roof system metal components for the indicated warranty period.
 - 1. Manufacturer's 20-Year Systems Warranty.
 - 2. Indicate a wind speed warranty of 74 M.P.H., as reported by the certified weather reporting station nearest to the site. Provide a sample copy of standard roofing manufacturer's warranty, stating obligations, remedies, limitations, and exclusions of warranty.

3. **BIDDERS TO PROVIDE COPY OF MANUFACTURER'S WARRANTY WITH BID PACKAGE.**
4. Warranty shall run for a continuous 20 years.
5. Warranty will not be accepted that contains any requirement(s) for Owner to renew the warranty at any time during the 20 year period.
6. Upon successful completion of the work and prior to receipt of final payment, the manufacturer's warranty as stated above shall be issued to the Owner.

1.10 WARRANTY

- A. Warranty -which includes a TWO (2)-YEAR CONTRACTOR COVERAGE.
1. New Roof Component Coverage: A **single manufacturer** shall provide specified warranty and maintenance agreement. The manufacturer's warranty must include labor and material coverage against leakage on **all components including those manufactured by others**. Included in the warranty coverage are the following:
 - a. Roofing membrane,
 - b. Base flashings,
 - c. Insulation boards (Including approved, existing insulation)
 - d. Cover boards
 - e. Membrane fasteners and plates
 - f. Membrane and flashing adhesives
 - g. Insulation adhesives
 - h. Wood nailers, curbs and cants
 - i. All perimeter metal edges, copings, and counterflashings (even those reused)
 - j. All roof details and projections
 - k. Roof drains, bowl, rings, and connection of bowl
 - l. Flashings made to existing adjacent roofs
 - m. Any roof leak or other problems caused by substrate movement of any component other than the deck shall not be excluded.
 - n. Any movement associated with metal edge joints of flanges causing leaks.
 - o. Damages caused by wind speed up to **74** miles per hour.
 - p. Warranty coverage will **apply to all components, including those manufactured by others**.
 2. The Contractor shall certify compliance with the above warranty requirements by submitting a copy of the guarantee as a submittal item upon request of the Owner. The manufacturer will advise the customer in writing how to maintain the warranty in the form of an Owner's Manual. The Owner shall have the option to renew this warranty at the end of twenty (20) years per the renewal agreement.
 3. Maintenance Agreement responsibilities of the **manufacturer** to Owner, annually.
 - a. Yearly housekeeping to include the following:
 - 1) Removal of debris from the roof membrane.
 - 2) Removal of debris from the roof drains, gutters, and scuppers.
 - 3) Disposal of debris in customer-supplied waste containers.
 - b. Storm reports, monitoring, and follow-up.
 - 1) Roof inspection at customer request of roof areas after major storm activity.

- c. Roof inspection report:
 - 1) Will provide a roof report based upon regular inspections.
- d. Annual preventive maintenance to include the following:
 - 1) Metal edge flashing components:
 - a) Tears, splits, and breaks in membrane flashings will be repaired with appropriate repair mastics and membranes.
 - b) Open, split flashing strip-ins will be repaired with appropriate repair mastics and membranes.
 - c) Loose metal edge cleats and clips will be re-secured.
 - d) Exposed fasteners will be sealed.
 - 2) Parapet wall and counterflashing systems:
 - a) Tears, splits, and breaks in membrane flashings will be repaired with appropriate repair mastics and membranes
 - b) Repair breaks, tears, and splits in flashing strip-ins with appropriate repair mastics and membranes.
 - c) Exposed fasteners will be sealed.
 - d) Voids in termination bars, counterflashings and parapet cap will be cleaned and sealed.
 - 3) Equipment / Projection Flashing components:
 - a) Tears, splits, and breaks in flashing membrane will be repaired with appropriate repair mastics and membranes.
 - b) Open, split flashing strip-ins will be repaired with appropriate repair mastics and membranes.
 - c) Unsecured roof top equipment will be secured.
 - d) Exposed fasteners will be tightened.
 - e) Termination bar and counterflashings will be sealed.
 - 4) Roof membrane maintenance and repairs.
 - a) Tears, splits, and breaks in membrane will be repaired with appropriate mastics and membranes.
 - b) Open, split flashing strip-ins will be repaired with appropriate repair mastics and membranes.
 - c) Pitch pans will be refilled and topped-off.
 - d) Metal projections (hoods and clamps) will be sealed.
 - 5) Miscellaneous maintenance Repairs:
 - a) Dress up wind scoured corners with appropriate repair mastics and coatings.
 - b) Dress up reflective coatings on flashings.
 - c) Re-caulking as needed.
- 4. Leak Response responsibilities of the **manufacturer** to the Owner:
 - a. In the event that a leak should occur:
 - 1) Provide toll free 800 number for Owner to call in leak report. Number will be monitored twenty-four (24) hours a day, 365 days a year.
 - 2) Provide a response to owner on all leak calls within twenty-four (24) hours of call being made.
 - 3) Provide a repair crew, at the building site, within two (2) business days of the call.
 - 4) Provide follow-up inspection to ensure the repairs were made properly.

- 5) Monitor all leak events and response and provide a written quarterly summary if leaks have occurred. Deliver to Owner at the end of each quarter when leaks have occurred.

- B. Applicator/Roofing Contractor Warranty: Submit roofing installer's written warranty, signed by the installer, covering work of this section, including but not limited to, roof plies and adhesive, insulation layers, base flashings, roof insulations, wood components, fasteners, and all roof system metal components for two years from the date of substantial completion. The warranty shall guarantee material and workmanship for watertightness, weathertightness, and against all leaks. During the two-year period, the contractor shall respond and fix all reported leaks within 24 hours from time of notification, and fix all leaks without any cost to the Owner.

PART 2 - PRODUCTS

- 2.1 A. Approved Manufactures
1. Tremco
 2. Ecology
 3. Viridian

Minimum 3 ply roof system with characteristics that meet or exceeds ASTM D 2523 requirements set forth in section 1.4, C.

- B. Ply Sheet- (2min) coated glass/polyester reinforced base plies.
- | | | |
|----------------------|-------------------|----------------|
| 1. Thickness | .065 | ASTM D 146-04 |
| 2. Weight | 36.9 lbf/100 | ASTM D 228-05 |
| 3. Tensile @0degrees | 229 MD | ASTM D5147-02 |
| 4. Tear | 392 MD 440 XMD | ASTM D 5147-02 |
| 5. Elongation | 6.00% MD 7.30%XMD | ASTM D 5147-02 |
- C. Cap Sheet- SBS glass mat ASTM D 6163 Type G
- | | | |
|------------------------|----------------|----------------|
| 1. Thickness | 0.120 | ASTM D 5147-05 |
| 2. Tensile @ 0 degrees | 120 MD | ASTM D 5147-05 |
| 3. Tear | 104 MD/108 XMD | ASTM D 5147-05 |
| 4. Puncture Resistance | 70 lbf | ASTM E 154-99 |
- D. Surface Coating - White elastomeric, 4 gal per 100 sqft
- | | | |
|-------------------------|---------------|----------------|
| 1. Density@77 degrees | 6.8 lbs | ASTM D 1475-98 |
| 2. Viscosity | 11,800 cP | ASTM D 2196-99 |
| 3. Non Volatile Content | 59% by weight | ASTM 1644-98 |
| 4. Percent Solids | 65% by volume | ASTM 5201-97 |
| 5. Reflectance | 83.2% | ASTM C 1549-04 |
- E. Manufacture approved Foam Insulation Adhesive.

2.2 AUXILIARY ROOFING MEMBRANE MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with roofing membrane.
- B. Water-Based Asphalt Primer: Water-based, asbestos-free, polymer modified, asphalt primer.
- C. Asphalt Roofing Mastic: ASTM D 4586, Type II, Class 1, one-part, asbestos-free, cold-applied mastic specially formulated for compatibility and use with specified roofing membranes and flashings.
- D. Elastomeric Roofing Mastic: One-part, asbestos-free, trowel-grade, elastomeric roof mastic specially formulated for compatibility and use with specified roofing membranes and flashings, with the following properties:
 - 1. Elongation at 77 deg. F, minimum, ASTM D 412: 1000 percent.
- E. Fasteners: Factory-coated steel fasteners and metal plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening roofing membrane components to substrate, tested by manufacturer for required pullout strength, and acceptable to roofing system manufacturer.
- F. Lead Flashings: Plumbing stacks and Drain Bowls: 4 lb. sheets ASTM B29-79
- G. Termination Bar: .060" thick aluminum bar x 2" wide x 10' lengths. Fastener spacing 8" o.c.
- H. Gasket Sealant: Two sided, butyl adhesive, 1" x 1/8 compression tape for termination bars.
- I. Pitch Pocket mastic: Pourable Sealer.
- J. Roofing Granules: Ceramic-coated roofing granules, No. 11 screen size with 100 percent passing No. 8 sieve and 98 percent of mass retained on No. 40 sieve, color to match roofing membrane cap sheet.
- K. Glass-Fiber Fabric for Stripping: Vinyl coated glass-fiber mesh cloth.
- L. Miscellaneous Accessories: Provide miscellaneous accessories recommended by roofing system manufacturer.

2.3 INSULATION

- A. Cover Board: 1" Temple Fiber Board 6 side coated.
- B. Bottom Layer Insulation: 1/4" Tapered Polyisocyanurate Insulation, FSHH-1-1972/2 (1) Class 1 Isocyanurate Insulation, Black Glass Fiber Reinforced Facer.

2.4 WALKWAY PADS

- A. Walkway Pads: Mineral-granule-surfaced, reinforced asphaltic composition, slip-resisting pads, manufactured as a traffic pad for foot traffic and acceptable to roofing system manufacturer, 1/2 inch thick, minimum.
 - 1. Pad Size: 3' x 4'.

2.5 METAL FLASHING MATERIALS

- A. See Division 07 Section "Sheet Metal Flashing and Trim" for custom metal roof penetration flashings, flashings, and counterflashings.
- B. Other Metal Flashings:
 - 1. Metal flashings, counter flashings, pitch pans, scuppers, and like applications shall be in accordance with:
 - a. National Roofing Contractors Association Manual (NRCA).
 - 2. Counterflashings and other visible sheet metal flashing:
 - a. Aluminum: pre-painted.
 - 1) Paint finish at exposed side: Factory applied baked-on two (2) coat system comprised of one (1) coat of full 70% resin fluorocarbon by Kynar 500 or accepted substitute over a smooth coat of corrosion-resistant epoxy-based primer. Color as selected by owner.
 - b. Finish at underside shall be a wash coat over a coat of corrosion-resistant epoxy-based primer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with the following requirements and other conditions affecting performance of roofing system:
 - 1. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
 - 2. Verify that wood cants, blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 3. Verify that substrate is visibly dry and free of moisture.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. All roof top curbs, units, projections and through-wall flashings at masonry walls must be raised to allow finish roof system flashing height of 8" minimum.
- B. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.

- C. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.

3.3 INSTALLATION, GENERAL

- A. Install roofing system in accordance with manufacturer's recommendations.
- B. Comply with recommendations in FMG Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.
- C. Begin the built up roof membrane system installation in the presence of roofing manufacturer technical (non-sales) personnel.
- D. Coordinate installation of roofing system components so insulation and roofing plies are not exposed to moisture or remain exposed at the end of the workday or when rain is forecast.
- E. Provide water cutoffs at the end of each day's work to cover exposed ply sheets and insulation with a course of coated felt with joints and edges sealed.
- F. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of the roofing system.
- G. Roofing system and building shall be water-tight at the end of each working day.
- H. Remove and discard temporary seals before beginning work on adjoining.
- I. Shingling Plies: Install base sheet and roofing plies with ply sheets shingled uniformly to achieve required number of membrane plies throughout. Shingle in direction to shed water.
- J. Cooperate with inspecting and testing agencies engaged or required to perform services for installing modified bitumen membrane roofing system.
- K. Asphalt Primer Application: Prime all surfaces and substrates to which cold adhesive or asphalt mastic or membrane will come in contact. Apply at the rate of 200 square feet per gallon. Coat all metal flashings and fascia with primer that will come in contact with membrane materials.
- L. Install roofing system in accordance with NRCA Manual Plates and NRCA recommendations; modify as required to comply with requirements of FMG references above.
- M. Contractor shall erect all required roof barriers and safety lines as required by OSHA and comply with OSHA regulations for safety.

3.4 COVER BOARD INSTALLATION

- A. Install cover boards over existing insulation with long joints in continuous straight lines with end joints staggered between rows. Stagger joints from joints in insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together.
 - 1. Set cover board in ribbons foam adhesive per manufactures requirements.
- B. Install tapered edge strips at perimeter edges of roof that do not terminate at vertical surfaces.

3.5 ROOFING MEMBRANE INSTALLATION, GENERAL

- A. Install roofing membrane system according to roofing system manufacturer's written instructions and applicable recommendations in ARMA/NRCA's "Quality Control Guidelines for the Application of Polymer Modified Bitumen Roofing".
- B. Start installation of roofing membrane in presence of roofing system manufacturer's technical personnel.
- C. Cooperate with inspecting agencies engaged or required to perform services for installing roofing system.
- D. Coordinate installation of roofing so insulation and other components of built-up roofing not permanently exposed are not subjected to precipitation or left uncovered at the end of the workday or when rain is forecast.
 - 1. Provide tie-offs at end of each day's work to cover exposed built-up roofing sheets and insulation with a course of coated felt set in roofing cement with joints and edges sealed.
 - 2. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing.
 - 3. Remove and discard temporary seals before beginning work on adjoining roofing.
- E. Cold Process Asphalt Heating
 - 1. An in-line heat exchange unit may be used to facilitate application
 - a. Do not exceed maximum adhesive temperature of 100° F.
 - b. Heat exchange unit: Use heat transfer oil approved by heating equipment manufacturer.
 - c. Follow operation procedures recommended by heating equipment manufacturer.
- F. Substrate-Joint Penetrations: Prevent roofing asphalt and adhesives from penetrating substrate joints, entering building, or damaging built-up roofing components or adjacent building construction.

3.6 PLY SHEET INSTALLATION

- A. Install specified ply sheets according to roofing system manufacturer's written instructions starting at low point of roofing

system. Align ply sheets without stretching. Extend sheets over and terminate beyond cants.

1. Shingle side laps of ply sheets uniformly to ensure that required number of ply sheets covers substrate at any point. Shingle in direction to shed water.
2. Embed each ply sheet in cold-applied membrane adhesive applied at rate as required by roofing manufacturer, to form a uniform membrane without ply sheets touching.
3. Avoid walking on plies until adhesive has set.

3.7 SBS-MODIFIED BITUMINOUS CAP SHEET INSTALLATION

- A. Install specified SBS-modified bituminous roofing membrane cap sheet according to roofing manufacturer's written instructions, starting at low point of roofing system. Extend roofing membrane sheets over and terminate beyond cants, installing as follows:
 1. Unroll roofing membrane sheets and allow them to relax for minimum time period required by manufacturer.
 2. Embed each ply sheet in cold-applied membrane adhesive.
- B. Laps: Accurately align roofing membrane sheets, without stretching, and maintain uniform side and end laps. Stagger end laps. Install roofing membrane sheets so side and end laps shed water. Completely bond and seal laps, leaving no voids.
 1. Repair tears and voids in laps and lapped seams not completely sealed.
 2. Cast granules into adhesive lap bleed out while adhesive is still fluid.
- C. Install modified bituminous membranes with side laps shingled with slope of roof deck. Nail off all roof plies into wood cants with 1" nails fastened 12" on center.

3.8 FLASHING AND STRIPPING INSTALLATION

- A. Adhere two backer sheets and an SBS-modified granulated flashing cap sheet in manufacturer's specified cold-applied flashing adhesive at a rate of 1.0 gallon per 10 square feet, per ply. Extend base flashings up a minimum of 8-inches above roof membrane and 6-inches onto field of roof membrane. Lap ends 6-inches minimum, and stagger end laps 18-inches minimum.
- B. Mechanically fasten top of base flashing securely at terminations and perimeter of roofing.
 1. Seal top termination of base flashing with a metal termination bar.
 2. Set butyl tape behind base flashing, or apply 3 course of cement and mesh over termination bar.
 3. Fasten through termination bar, flashing membrane, and butyl tape 8 inches on center.
 4. Install metal counterflashing to cover flashing termination.
- C. Seal base flashing laps, corners and base termination to roofing membrane with a three course application of elastomeric mastic and mesh.

- D. Install two-ply stripping where metal flanges and edgings are set on membrane roofing. Extend plies minimum of 4" beyond edge of metal flange or beyond edge of previous installed ply and embed each ply in a full bed of asphalt mastic. Lap ends 6-inches minimum, and stagger end laps 18-inches minimum. Set all metal flanges on roof in full bed of mastic and prime flanges before stripping.
- E. Roof Drains: Install four pound lead flange in bed of asphalt roofing cement on completed modified bitumen membrane roofing. Prime lead flashing and cover with stripping plies extending a minimum of 6 inches beyond edge of metal flashing onto field of roof membrane. Clamp roof membrane, metal flashing, and stripping into roof-drain clamping rings if required by roofing manufacturer.
 - 1. Install stripping according to roofing system manufacturer's written instructions.
- F. Complete all flashing details in accordance with attached drawings. Complete details to meet FM 1-49 approval requirements utilizing wood nailers and cant strips

3.9 FIELD QUALITY CONTROL

- A. Manufacturer's Technical Representative must inspect roof installation **every other day** and report progress to Owner's representative.
- B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.
 - 1. Notify Architect or Owner 48 hours in advance of date and time of inspection.
- C. Repair or remove and replace components of roofing system where test results or inspections indicate that they do not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.10 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Sequence operations to avoid excessive or concentrated foot traffic and storage over roof areas while they cure.

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- D. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

- - END - -

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SECTION 07 60 00
FLASHING AND SHEET METAL

07-01-14

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: Section 07 52 16.13 STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING, COLD APPLIED.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- G. Paint materials and application: Section 09 91 00, PAINTING.
- H. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE .

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

- AA-C22A44.....Chemically etched medium matte with
electrolytically deposited metallic compound,
integrally colored coating Class I
Architectural, 0.7-mil thick finish
- C. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
 - AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- D. ASTM International (ASTM):
 - A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
 - A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
 - B32-08.....Solder Metal
 - B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-12.....Copper Sheet and Strip for Building
Construction
 - D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
 - D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
 - D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
 - D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
 - D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
- E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

- F. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- G. Federal Specification (Fed. Spec):
A-A-1925A.....Shield, Expansion; (Nail Anchors)
UU-B-790A.....Building Paper, Vegetable Fiber
- H. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Design Standard: Fabricate and install copings roof-edge
flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated
on Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings
 - 2. Copings
 - 3. Gutter and Conductors
 - 4. Expansion joints
 - 5. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Two-piece counterflashing
 - 2. Thru wall flashing
 - 3. Expansion joint cover, each type
 - 4. Nonreinforced, elastomeric sheeting
 - 5. Copper clad stainless steel
 - 6. Polyethylene coated copper
 - 7. Bituminous coated copper
 - 8. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing
requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

- B. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- C. Galvanized Sheet: ASTM, A653.
- D. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).
 - 2. Stainless steel: 0.4 mm (0.015 inch).
 - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
 - 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 - 6. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.

2. Except as otherwise specified, fabricate edge strips of minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 - 1. Copper: Mill finish.
 - 2. Stainless Steel: Finish No. 2B or 2D.
 - 3. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 - 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.
 - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 - 1. Either copper, stainless steel, or copper clad stainless steel.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:

1. Use same metal and thickness as counter flashing.
2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
3. Form exposed portion as snap lock receiver for counter flashing upper edge.

D. Window Sill Flashing and Lintel Flashing:

1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
3. Turn up back edge as shown.
4. Form exposed portion with drip as specified or receiver.

2.7 BASE FLASHING

A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.

1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use either copper, or stainless steel at pipe flashings.

B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

E. Pipe Flashing: (Other than engine exhaust or flue stack)

1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.

2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 REGLETS

A. Fabricate reglets of one of the following materials:

1. 0.4 Kg (16 ounce) copper.
2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.

- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.10 INSULATED EXPANSION JOINT COVERS

- A. Either type optional, use only one type throughout.
- B. Types:
 - 1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
 - 2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

2.11 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
 - 1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
 - 2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
 - 3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
 - 4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
 - 1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
 - 2. Extend sleeve around collar up to top of collar.
 - 3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
 - 4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
 - 1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
 - 2. Hem bottom edge of hood 13 mm (1/2 inch).
 - 3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

2.12 SCUPPERS

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.

- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.

4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
 5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
 14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Flashing at Masonry, Stone, or Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.

2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.

2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

C. Stainless steel Copings:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

3.7 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.8 ENGINE EXHAUST PIPE OR STACK FLASHING

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
 1. Install insect screen to fit between bottom edge of hood and side of sleeve.
 2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

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