

SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AC: Alternating Current
 - 3. ACR: Air Conditioning and Refrigeration
 - 4. AI: Analog Input
 - 5. AISI: American Iron and Steel Institute
 - 6. AO: Analog Output
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Network
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. BSG: Borosilicate Glass Pipe
 - 13. CDA: Copper Development Association
 - 14. C: Celsius
 - 15. CLR: Color
 - 16. CO: Carbon Monoxide
 - 17. COR: Contracting Officer's Representative
 - 18. CPVC: Chlorinated Polyvinyl Chloride
 - 19. CR: Chloroprene
 - 20. CRS: Corrosion Resistant Steel
 - 21. CWP: Cold Working Pressure
 - 22. CxA: Commissioning Agent
 - 23. db(A): Decibels (A weighted)
 - 24. DDC: Direct Digital Control
 - 25. DI: Digital Input
 - 26. DISS: Diameter Index Safety System
 - 27. DO: Digital Output
 - 28. DVD: Digital Video Disc
 - 29. DN: Diameter Nominal

30. DWV: Drainage, Waste and Vent
31. ECC: Engineering Control Center
32. EPDM: Ethylene Propylene Diene Monomer
33. EPT: Ethylene Propylene Terpolymer
34. ETO: Ethylene Oxide
35. F: Fahrenheit
36. FAR: Federal Acquisition Regulations
37. FD: Floor Drain
38. FED: Federal
39. FG: Fiberglass
40. FNPT: Female National Pipe Thread
41. FPM: Fluoroelastomer Polymer
42. GPM: Gallons Per Minute
43. HDPE: High Density Polyethylene
44. Hg: Mercury
45. HOA: Hands-Off-Automatic
46. HP: Horsepower
47. HVE: High Volume Evacuation
48. ID: Inside Diameter
49. IPS: Iron Pipe Size
50. Kg: Kilogram
51. kPa: Kilopascal
52. lb: Pound
53. L/s: Liters Per Second
54. L/min: Liters Per Minute
55. MAWP: Maximum Allowable Working Pressure
56. MAX: Maximum
57. MED: Medical
58. m: Meter
59. MFG: Manufacturer
60. mg: Milligram
61. mg/L: Milligrams per Liter
62. ml: Milliliter
63. mm: Millimeter
64. MIN: Minimum
65. NF: Oil Free Dry (Nitrogen)
66. NPTF: National Pipe Thread Female
67. NPS: Nominal Pipe Size

68. NPT: Nominal Pipe Thread
69. OD: Outside Diameter
70. OSD: Open Sight Drain
71. OS&Y: Outside Stem and Yoke
72. OXY: Oxygen
73. PBPU: Prefabricated Bedside Patient Units
74. PH: Power of Hydrogen
75. PLC: Programmable Logic Controllers
76. PP: Polypropylene
77. PPM: Parts per Million
78. PSIG: Pounds per Square Inch
79. PTFE: Polytetrafluoroethylene
80. PVC: Polyvinyl Chloride
81. PVDF: Polyvinylidene Fluoride
82. RAD: Radians
83. RO: Reverse Osmosis
84. RPM: Revolutions Per Minute
85. RTRP: Reinforced Thermosetting Resin Pipe
86. SCFM: Standard Cubic Feet Per Minute
87. SDI: Silt Density Index
88. SPEC: Specification
89. SPS: Sterile Processing Services
90. STD: Standard
91. SUS: Saybolt Universal Second
92. SWP: Steam Working Pressure
93. TEFC: Totally Enclosed Fan-Cooled
94. TFE: Tetrafluoroethylene
95. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
96. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
97. T/P: Temperature and Pressure
98. USDA: U.S. Department of Agriculture
99. V: Volt
100. VAC: Vacuum
101. VA: Veterans Administration
102. VAMC: Veterans Administration Medical Center
103. VAC: Voltage in Alternating Current
104. WAGD: Waste Anesthesia Gas Disposal
105. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEM.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2013....Welding, Brazing, and Fusing Qualifications
B31.1-2012.....Power Piping
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2012.....Standard Specification for Carbon Structural
Steel
A575-96 (R2013)e1.....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
E84-2013a.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2012a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
F1760-01 (R2011).....Standard Specification for Coextruded
Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic
Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
IBC-2012.....International Building Code
IPC-2012.....International Plumbing Code
- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:

- SP-58-2009.....Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application and
Installation
- SP-69-2003.....Pipe Hangers and Supports - Selection and
Application
- F. Military Specifications (MIL):
 - P-21035B.....Paint High Zinc Dust Content, Galvanizing
Repair (Metric)
- G. National Electrical Manufacturers Association (NEMA):
 - MG 1-2011.....Motors and Generators
- H. National Fire Protection Association (NFPA):
 - 51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work
 - 54-2012.....National Fuel Gas Code
 - 70-2014.....National Electrical Code (NEC)
- I. NSF International (NSF):
 - 5-2012.....Water Heaters, Hot Water Supply Boilers, and
Heat Recovery Equipment
 - 14-2012.....Plastic Piping System Components and Related
Materials
 - 61-2012.....Drinking Water System Components - Health
Effects
 - 372-2011.....Drinking Water System Components - Lead Content
- J. Department of Veterans Affairs (VA):
 - PG-18-10.....Plumbing Design Manual
 - PG-18-13-2011.....Barrier Free Design Guide

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems.

Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Equipment and materials identification.
 - 2. Firestopping materials.
 - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 4. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be

provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Hangers, inserts, supports, and bracing.
3. Pipe sleeves.
4. Equipment penetrations of floors, walls, ceilings, or roofs.

J. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be

- submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".

2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
 3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
 4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.

5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.
- G. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
 4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
 3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

- B. In-line devices such as check valves, stops, valves, fittings, and tanks shall comply with NSF 61 and NSF 372.
- C. End point devices such as drinking fountains, lavatory faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

- A. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered,

without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- C. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.7 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.8 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.9 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. //Spring Supports (Expansion and contraction of vertical piping):

- 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator. //
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- H. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
 5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.
- I. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.10 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior

openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.

- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.11 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.12 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.13 ASBESTOS

A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION**3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer

type drill will not be allowed, except as permitted by COR where working area space is limited.

- G. Interconnection of Pneumatic Instrumentation and Controls: Generally, pneumatic interconnections are not shown but must be provided.
- H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- L. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- N. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- O. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.

2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment,

devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be

repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.

- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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materials, applications, standard compliance, model numbers, size, and capacity.

1. Pressure Gages.
2. Thermometers.
3. Product certificates for each type of gage.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gage.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61.

2.2 THERMOMETERS

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008.....Performance Requirements for Atmospheric Type Vacuum Breakers
1003-2009.....Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems
1011-2004.....Performance Requirements for Hose Connection Vacuum Breakers
1013-2011.....Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers
1017-2009.....Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems
1020-2004.....Performance Requirements for Pressure Vacuum Breaker Assembly

1035-2008.....Performance Requirements for Laboratory Faucet
Backflow Preventers

1069-2005.....Performance Requirements for Automatic
Temperature Control Mixing Valves

1070-2004.....Performance Requirements for Water Temperature
Limiting Devices

1071-2012.....Performance Requirements for Temperature
Actuated Mixing Valves for Plumbed Emergency
Equipment

D. American Society for Testing and Materials (ASTM):

A126-2004(R2009).....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A276-2013a.....Standard Specification for Stainless Steel Bars
and Shapes

A536-1984(R2009).....Standard Specification for Ductile Iron
Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications

E. International Code Council (ICC):

IPC-2012.....International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings

Industry, Inc. (MSS):

SP-25-2008.....Standard Marking Systems for Valves, Fittings,
Flanges and Unions

SP-67-2011.....Butterfly Valves

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded
Ends

SP-71-2011.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and
Threaded Ends

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

- G. National Environmental Balancing Bureau (NEBB):
7th Edition 2005 Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- H. NSF International (NSF):
61-2012.....Drinking Water System Components - Health
Effects
372-2011.....Drinking Water System Components - Lead Content
- I. University of Southern California Foundation for Cross Connection
Control and Hydraulic Research (USC FCCCHR):
9th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Ball Valves.
 - 2. Balancing Valves.
 - 3. Check Valves.
 - 4. Thermostatic Mixing Valves.
- D. Test and Balance reports for balancing valves.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 - 4. Piping diagrams of thermostatic mixing valves to be installed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.

3. Set ball and plug valves open to minimize exposure of functional surfaces.
 4. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

2.2 SHUT-OFF VALVES

- A. Cold, Hot and Re-circulating Hot Water:
 1. 80 mm or DN50 (3 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600

psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.

2.3 BALANCING VALVES

- A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

2.4 CHECK VALVES

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

2.5 THERMOSTATIC MIXING VALVES

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.
 2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
 3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
 4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
 5. Valve finish shall be chrome plated in exposed areas.
 6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.

7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
9. Provide mixing valves with integral check valves with screens and stop valves.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 1. Install thermometers if specified.
 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 1. Calibrated balancing valves.
 2. Master, thermostatic, water mixing valves.
 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

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**SECTION 22 07 11
PLUMBING INSULATION****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for the following:
1. Plumbing piping and equipment.
- B. Definitions:
1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
 5. Concealed: Piping above ceilings and in chases and pipe spaces.
 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, crawl spaces and pipe basements are not considered finished areas.
 7. FSK: Foil-scrim-Kraft facing.
 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
 9. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.

- 11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
- 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
- 13. HWR: Hot water recirculating.
- 14. CW: Cold water.
- 15. SW: Soft water.
- 16. HW: Hot water.
- 17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
- G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-2011.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation

- C449-2007 (R2013).....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement
- C450-2008 (R2014).....Standard Practice for Fabrication of Thermal
Insulating Fitting Covers for NPS Piping, and
Vessel Lagging
- Adjunct to C450.....Compilation of Tables that Provide Recommended
Dimensions for Prefab and Field Thermal
Insulating Covers, etc.
- C533-2013.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation
- C534/C534M-2014.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form
- C547-2015.....Standard Specification for Mineral Fiber Pipe
Insulation
- C552-2014.....Standard Specification for Cellular Glass
Thermal Insulation
- C553-2013.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C591-2013.....Standard Specification for Unfaced Preformed
Rigid Cellular Polyisocyanurate Thermal
Insulation
- C680-2014.....Standard Practice for Estimate of the Heat Gain
or Loss and the Surface Temperatures of
Insulated Flat, Cylindrical, and Spherical
Systems by Use of Computer Programs
- C612-2014.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-2014.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-2012.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- C1710-2011.....Standard Guide for Installation of Flexible
Closed Cell Preformed Insulation in Tube and
Sheet Form

D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics
(Woven and Treated) for Roofing and
Waterproofing

E84-2015a.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E2231-2015.....Standard Practice for Specimen Preparation and
Mounting of Pipe and Duct Insulation to Assess
Surface Burning Characteristics

C. Federal Specifications (Fed. Spec.):

L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly
(Vinyl Chloride) and Poly (Vinyl Chloride -
Vinyl Acetate), Rigid.

D. International Code Council, (ICC):

IMC-2012.....International Mechanical Code

E. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal
Insulation

MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and
Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread,
Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2015.....Standard for the Installation of Air-
Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2008 (R2013).....Standard for Test for Surface Burning
Characteristics of Building Materials

1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler
Pipe for Visible Flame and Smoke
Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available
from NAIMA with free download; <http://.www.pipeinsulation.net>

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND
SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used and state surface burning characteristics.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
 - e. Make reference to applicable specification paragraph numbers for coordination.
 - f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

1.5 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
1. Comply with NFPA 90A, particularly paragraphs **4.3.3.1** through **4.3.3.6**, **4.3.11.2.6**, parts of which are quoted as follows:
 - 4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
 - 4.3.3.3** Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a

similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).

4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be into a three ring binder. All aspects of system operation and maintenance

procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m³ (nominal 2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).

- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.
- B. Equipment Insulation, ASTM C1126, Type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.3 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder

pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

- F. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.4 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.5 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.7 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- D. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- E. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer

insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.8 FIRESTOPPING MATERIAL

A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.9 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.

- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated unless otherwise noted:
1. Piping and valves of fire protection system.
 2. Chromium plated brass piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - e. Hourly rated walls

M. Provide vapor barrier systems as follows:

1. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity locations.

3.2 INSULATION INSTALLATION

A. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
 - a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - b. Waste piping from electric water coolers and icemakers to drainage system.
 - c. Waste piping located above basement floor from ice making equipment, from equipment (including trap) to main vertical waste pipe.
 - d. Cold water piping, exterior only.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 PIPE INSULATION SCHEDULE

- A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Greater
38-60 degrees C	Mineral Fiber (Above ground)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

(100-140 degrees F) (Domestic Hot Water Supply and Return)	piping only)				
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-15 degrees C (40-60 degrees F) (Cold water piping, storm & condensate drainage)	Mineral Fiber (Above ground piping only)	15 (0.5)	15 (0.5)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (Cold water piping, storm & condensate drainage)	Rigid Cellular Phenolic Foam (Above ground piping only)	15 (0.5)	15 (0.5)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 22 08 00
COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)**PART 3 - EXECUTION****3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. . All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

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MRI SITE PREP
06-01-13

----- END -----

**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- I. Section 22 07 11, PLUMBING INSULATION.
- J. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

- B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
- B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings ASME Boiler and Pressure Vessel Code - BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
 - 1010-2004.....Performance Requirements for Water Hammer Arresters
- D. American Society for Testing and Materials (ASTM):
 - A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings
 - A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
 - A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts
 - A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
 - A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
 - A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings
 - A536-1984 (R2014).....Standard Specification for Ductile Iron Castings
 - A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
 - B32-2008 (R2014).....Standard Specification for Solder Metal
 - B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes
 - B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings
 - B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings
 - B75/B75M-2011.....Standard Specification for Seamless Copper Tube

- B88-2014.....Standard Specification for Seamless Copper
Water Tube
- B584-2014.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- B687-1999 (R2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
- C919-2012.....Standard Practice for Use of Sealants in
Acoustical Applications
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- E. American Water Works Association (AWWA):
 - C110-2012.....Ductile-Iron and Gray-Iron Fittings
 - C151-2009.....Ductile Iron Pipe, Centrifugally Cast
 - C153-2011.....Ductile-Iron Compact Fittings
 - C203-2008.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied
 - C213-2007.....Fusion-Bonded Epoxy Coating for the Interior
and Exterior of Steel Water Pipelines
 - C651-2014.....Disinfecting Water Mains
- F. American Welding Society (AWS):
 - A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and
Braze Welding
- G. International Code Council (ICC):
 - IPC-2012.....International Plumbing Code
- H. Manufacturers Specification Society (MSS):
 - SP-58-2009.....Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application, and
Installation
 - SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
 - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- I. NSF International (NSF):
 - 14-2015.....Plastics Piping System Components and Related
Materials
 - 61-2014a.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2013.....Seismic Design Handbook

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all

performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 - 3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
 - 4. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- D. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.

2.3 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. Pipe: ASTM B43, standard weight.
 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
 3. Nipples: ASTM B687, Chromium-plated.
 4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.5 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.6 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120.
- B. Liquid Chlorine: ASTM E1229.

2.7 WATER HAMMER ARRESTER

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

2.8 POINT-OF-USE THERMOSTATIC MIXING VALVES

- A. Point-of-use mixing valves shall be designed to thermostatically blend hot and cold water for sink and lavatory supply. Valve construction shall be solid brass or bronze, with corrosion-resistant internal actuation components, union ends, and integral check valve and removable strainer on each inlet. Temperature control knob (field adjustable from 80 to 120° F) shall have an adjustable stop and vandal-resistant locking mechanism. Unit shall be ASSE 1070 listed.
- B. Valves serving individual faucets shall control to a minimum flow of 0.5 GPM and have a maximum 5 PSI pressure drop at 2.0 GPM. Valves shall have 0.375" compression, or 0.5" union-threaded or union-sweat connections.
- C. Valves serving multiple faucets shall control to a minimum flow of 0.5 GPM and have maximum 10 PSI pressure drop at 4.0 GPM. Valves shall have 0.5" union-threaded or union-sweat connections.
- D. On valves serving multiple fixtures, provide a temperature test plug (P and T plug) on the outlet to assist in setting the discharge temperature. See Section 22 05 19.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
 3. All pipe runs shall be laid out to avoid interference with other work/trades.
 4. Install union and shut-off valve on pressure piping at connections to equipment.

5. Pipe Hangers, Supports and Accessories:
- a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

- 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
 - a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
 - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

- B. Domestic Water piping shall conform to the following:
1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- D. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

- - - E N D - - -

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- E. Section 07 92 00, JOINT SEALANTS: Sealant products.
- F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007.....Scheme for the Identification of Piping Systems
 - A112.36.2M-1991(R 2012).Cleanouts
 - A112.6.3-2001 (R2007)...Standard for Floor and Trench Drains
 - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
 - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.4-2011.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes
125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure
Fittings
 - B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges

- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
 - 1001-2008.....Performance Requirements for Atmospheric Type
Vacuum Breakers
 - 1018-2001.....Performance Requirements for Trap Seal Primer
Valves - Potable Water Supplied
 - 1044-2001.....Performance Requirements for Trap Seal Primer
Devices - Drainage Types and Electronic Design
Types
 - 1079-2012.....Performance Requirements for Dielectric Pipe
Unions
- D. American Society for Testing and Materials (ASTM):
 - A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
 - A74-2013a.....Standard Specification for Cast Iron Soil Pipe
and Fittings
 - A888-2013a.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
 - B32-2008.....Standard Specification for Solder Metal
 - B43-2009.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
 - B75-2011.....Standard Specification for Seamless Copper Tube
 - B88-2009.....Standard Specification for Seamless Copper
Water Tube

B306-2013.....Standard Specification for Copper Drainage Tube
(DWV)

B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications

B687-1999 (R 2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples

B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube

B828-2002 (R 2010).....Standard Practice for Making Capillary Joints
by Soldering of Copper and Copper Alloy Tube
and Fittings

C564-2012.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings

D1785-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Pipe, Schedules 40, 80, and 120

D2564-2012.....Standard Specification for Solvent Cements for
Poly(Vinyl Chloride) (PVC) Plastic Piping
Systems

D2665-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Drain, Waste, and Vent Pipe and
Fittings

D2855-1996 (R 2010).....Standard Practice for Making Solvent-Cemented
Joints with Poly(Vinyl Chloride) (PVC) Pipe and
Fittings

D5926-2011.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Gaskets for Drain, Waste, and Vent (DWV),
Sewer, Sanitary, and Storm Plumbing Systems

F402-2005 (R 2012).....Standard Practice for Safe Handling of Solvent
Cements, Primers, and Cleaners Used for Joining
Thermoplastic Pipe and Fittings

F477-2010.....Standard Specification for Elastomeric Seals
(Gaskets) for Joining Plastic Pipe

F1545-1997 (R 2009).....Standard Specification for Plastic-Lined
Ferrous Metal Pipe, Fittings, and Flanges

E. Cast Iron Soil Pipe Institute (CISPI):
2006.....Cast Iron Soil Pipe and Fittings Handbook

301-2012.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications

310-2012.....Specification for Coupling for Use in
Connection with Hubless Cast Iron Soil Pipe and
Fittings for Sanitary and Storm Drain, Waste,
and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):

A4015.....Copper Tube Handbook

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Standardization Society (MSS):

SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions
for Use With Copper Water Tube

I. National Fire Protection Association (NFPA):

70-2014.....National Electrical Code (NEC)

J. Plumbing and Drainage Institute (PDI):

WH-201 (R 2010).....Water Hammer Arrestors Standard

K. Underwriters' Laboratories, Inc. (UL):

508-99 (R2013).....Standard For Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.
2. Cleanouts.
3. Trap Seal Protection.
4. Penetration Sleeves.
5. Pipe Fittings.
6. Traps.
7. Exposed Piping and Fittings.

- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings.
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. Interior waste and vent piping above grade.
 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
 5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless

joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60 degrees C (140 degrees F).
2. PVC piping and fittings shall NOT be used for the following applications:
 - a. Spaces such as mechanical equipment rooms, kitchens, Sterile Processing Services, sterilizer areas, and areas designated for sleep.
 - b. Vertical waste and soil stacks serving more than two floors.
 - c. Exposed in mechanical equipment rooms.
 - d. Exposed inside of ceiling return plenums.
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be solid core sewer piping conforming to ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings: PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet ASTM B43, regular weight.
 2. The Fittings shall conform to ASME B16.15.
 3. Nipples shall conform to ASTM B687, Chromium-plated.

4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. In unfinished Rooms such as mechanical Rooms, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of

trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.6 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of

different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- L. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser clamps shall be malleable iron or steel.
 7. Rollers shall be cast iron.
 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

- - - E N D - - -

**SECTION 22 40 00
PLUMBING FIXTURES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.
- G. 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The American Society of Mechanical Engineers (ASME):
 - A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures for Public Use
 - A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing Fixtures
 - A112.19.2-2013.....Ceramic Plumbing Fixtures
 - A112.19.3-2008.....Stainless Steel Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):
 - A276-2013a.....Standard Specification for Stainless Steel Bars and Shapes
 - B584-2008.....Standard Specification for Copper Alloy Sand Castings for General Applications
- D. CSA Group:
 - B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures

- E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-2006.....Metal Finishes Manual
- F. American Society of Sanitary Engineering (ASSE):
1016-2011.....Automatic Compensating Valves for Individual
Showers and Tub/Shower Combinations
- G. NSF International (NSF):
14-2013.....Plastics Piping System Components and Related
Materials
61-2013.....Drinking Water System Components - Health
Effects
372-2011.....Drinking Water System Components - Lead Content
- H. American with Disabilities Act (A.D.A)
- I. International Code Council (ICC):
IPC-2015.....International Plumbing Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.
- D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

- A. Provide 1/4 turn "ball type" loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to the COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

2.4 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).

3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

- A. ASME A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

2.7 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
- C. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
 1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, wiring box 120/24 volt solenoid remote mounted transformer back check valves solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed. Note: one transformer may serve up to two lavatories. 120V - 1PH power will be located in a wiring box above the ceiling by the Electrical Contractor. A 0.75" conduit (for low voltage wiring) stubbed above the ceiling and extending down to an electrical wall box located below each lavatory will be provided by the Electrical Contractor. All transformers and all low voltage wiring shall be by the Plumbing Contractor. The Plumbing Contractor shall coordinate all work with the Electrical Contractor and the General Contractor.

2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
3. Stops: Angle "ball" type. See paragraph "Stops".
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with an inorganic antimicrobial compound with a smooth bright finish. Set trap parallel to wall.
5. Provide a one-piece, rigid high-impact, stain-resistant, rigid PVC, pre-cut shield to cover all piping located below the vitreous china lavatory. Unit shall conform to ADA Article 4.19.4 and be provided with vandal resistant mounting hardware. Installation shall conform to all manufacturer recommendations.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Aerators are prohibited on lavatories and sinks.
- H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 CLEANING

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

- - - E N D - - -

SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems. Medical vacuum systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, gages, alarms including low voltage wiring, and all necessary parts, accessories, connections and equipment for a complete and operational system. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the contract documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Pressure testing, cross connection testing and final testing per NFPA 99 shall be performed.
- E. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer of record and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification at no additional time or cost to the Government.
- F. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full certification.
- G. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

- D. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- E. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- H. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- I. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gases and vacuum alarms.
- J. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gas piping and equipment.
- K. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.
- L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- M. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
 - B40.100-2013..... Pressure Gauges and Gauge Attachments ASME Boiler and Pressure Code -
 - BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
 - 6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel
- D. American Society for Testing and Materials (ASTM):
 - B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B687-1999 (2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube
for Medical Gas Systems

E. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and
Braze Welding

B2.2/B2.2M-2010.....Specification for Brazing Procedure and
Performance Qualification

F. Compressed Gas Association (CGA):

P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium

G. Manufacturing Standardization Society (MSS):

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends
For General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

H. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures

I. National Fire Protection Association (NFPA):

70-2014.....National Electrical Code

99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND
SAMPLES.

B. Information and material submitted under this section shall be marked
"SUBMITTED UNDER SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND
HEALTHCARE FACILITIES", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and
optional features and accessories. Include dimensions, weights,
materials, applications, standard compliance, model numbers, size, and
capacity.

1. Complete specifications for the product intended to be installed,
dimensional drawings, and wiring schematics.

2. Package drawing indicating package style, dimensions when complete,
method of disassembly and sizes of subsections for rigging and
installation.

3. Piping.

4. Valves.
 5. Inlet and outlet cocks
 6. Valve cabinets.
 7. Gages.
 8. Station inlets, and rough in assemblies.
 9. Alarm controls and panels.
 10. Vacuum switches.
 11. Vacuum bottle brackets.
- D. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.
- E. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to COR.
- F. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which shall be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 QUALITY ASSURANCE

- A. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.11.10 "Qualification of Installers" and hold medical gas endorsements as under ASSE Standard Series 6000. The Contractor shall, on company letterhead, furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.

- B. Equipment Installer: The equipment installer shall provide documentation proving that the personnel installing the equipment meet the standards set by ASSE Standard Series 6000. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. The equipment installer shall perform the following coordination functions:
1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 2. Coordinate and field verify with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, operational, and tested medical gas installation ready for owner's use.
- C. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names, phone numbers, and addresses where the product is installed shall be submitted for verification.
- D. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meets the standards set by ASSE Standard Series 6000. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a third party testing company independent of the installing and general contractor.
- E. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work

of similar scope to that set forth in this specification shall be included in the documentation.

- F. The testing agency's detailed procedure shall be followed in the testing of this project and submitted to COR 10 working days prior to testing. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- G. Installation and Startup: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the COR and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative at no additional cost or time to the Government.
- H. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.
- I. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses. See paragraph "Demonstration and Training" for additional requirements for training. Servicer shall be no more than 100 miles away, be capable of responding within 4 hours, and provide certified personnel to perform all work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner shall be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS**2.1 GENERAL PRODUCT REQUIREMENTS**

- A. A single Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, and alarm panels.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (Teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum producer (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with NFPA 99. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

- A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets and equipment when not

concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: ASTM B43, standard weight.
2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.4 VALVES

- A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
 1. 65 mm or DN65 (2-1/2 inches) and less: Ball valves shall be bronze/brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.
- B. Zone valve in cabinet shall be ball valve with bronze/brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure or vacuum service to 100 kPa (29.5 inches Hg), blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3.2 mm (1/8 inch) NPT gauge port shall be provided for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut-off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording shall be approved by the COR or VA facility.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown on the contract documents, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ASME B40.100, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to 100 kPa (0 to 29.5 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Dual scale gages shall be installed for vacuum system.
2. For vacuum service upstream of main shut-off valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to 100 kPa (0 to 29.5 inches Hg). Dual scale gages shall be provided for vacuum system.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to structure and provide each with a capped stub length of 7 mm (1/4 inches) (10 mm outside diameter) (3/8 inches outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch valve with non-interchangeable safety keying with color coded gas service identification.

2.8 STATION INLETS

A. Vacuum Station Inlets:

1. Station inlets shall be brass, stainless steel, or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.

2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to structure and provide each with a capped stub length of 7 mm (1/4 inch) 10 mm outside diameter (3/8 inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch valve with non-interchangeable safety keying with color coded gas service identification.

2.9 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.
- C. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background

2.10 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall

activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.11 VACUUM BOTTLE BRACKET

- A. Vacuum bottle bracket shall be single plate of one piece, 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly and anchored securely to structure. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.4. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.11.10. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.11.5.
- B. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- D. Piping shall be cut square and accurately with a tube cutter (**sawing is prohibited**) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.
- E. Piping shall be supported with pipe trays or hangers at intervals as shown on the contract drawings or as defined in NFPA 99. **Piping shall not be supported by other piping.** Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. **Duct tape is prohibited as an isolation material.**

- F. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- G. Piping exposed to physical damage shall be protected.
- H. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.4.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- I. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluoroethylene (such as Teflon) tape. Liquid sealants are prohibited.
- J. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- K. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF per NFPA 99.
- L. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- M. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.
- N. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

- P. A vacuum gage 40 mm (1-1/2 inch) diameter shall be installed in line downstream of each valve located in a zone valve cabinet.
- Q. Zone valves shall be provided in cabinets where indicated and a minimum one zone valve assembly for each 18 outlets.
- R. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 6.1 m (20 feet) of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC.
- S. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow.

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
 - 1. That all brazing was conducted by brazers qualified to ASSE Standard Series 6000 and holding current medical gas endorsements.
 - 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.4.5).
 - 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 - 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).

5. That after installation of all devices, the pipeline was proven leak free for 24 hours at a pressure 20 percent above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2. 6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (2) to the COR, (1) to the general contractor, and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a verifier acceptable to the VA who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company on company letterhead which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance alone is not acceptable.
 2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report.
 3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
 4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.

5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
 6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
 7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
 8. The flow from each outlet when tested to a procedure per NFPA 99 5.1.12.3.10.
 9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
 10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
 11. Statement that all local signals function as required under NFPA 99 5.1.3.5.8 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.11 in the medical air after 24 hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as

required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.

- C. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9. Retest until all tests pass at no additional time or cost to the Government.
- E. Inlet flow test:
 - 1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - 2. Needle valve vacuum inlets shall draw no less than 1.0 SCFM with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 10 kPa (3 inches Hg).
 - 3. Vacuum inlets shall draw no less than 85 Lpm (3.0 SCFM) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

3.4 CONNECTION TO EXISTING LABORATORY AND MEDICAL VACUUM SYSTEM

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance.
- B. Double shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shutdown of the existing vacuum system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination per NFPA 99.
- E. Ensure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.

- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

- - - E N D - - -

SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, gages, alarms including low voltage wiring, and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- E. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- H. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.
- I. SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Vacuum Piping and Equipment.
- J. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.
- K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- L. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems

- B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes
125 and 250
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint
Pressure Fittings
- B40.100-2013.....Pressure Gauges and Gauge Attachments
ASME Boiler and Pressure Vessel Code -
BPVC Section VIII-2015..Rules for Construction of Pressure Vessels,
Division I
BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
6000 Series-2012.....Professional Qualifications Standard for
Medical Gas Systems Personnel
- D. American Society for Testing and Materials (ASTM):
B43-2014.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
B687-1999 (2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
B819-2000 (R2011).....Standard Specification for Seamless Copper Tube
for Medical Gas Systems
- E. American Welding Society (AWS):
A5.8M/A5.8-2011.....Specification for Filler Metals for Brazing and
Braze Welding
B2.2/B2.2M-2010.....Specification for Brazing Procedure and
Performance Qualification
- F. Compressed Gas Association (CGA):
C-9-2013.....Standard Color Marking of Compressed Gas
Containers for Medical Use
G-4.1-2009.....Cleaning Equipment for Oxygen Service
G-10.1-2008.....Commodity Specification for Nitrogen
P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium
V-1-2013.....Standard for Compressed Gas Cylinder Valve
Outlet and Inlet Connections
- G. Manufacturing Standardization Society (MSS):
SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends
For General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

H. National Electrical Manufacturers Association (NEMA):
ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures

I. National Fire Protection Association (NFPA):
99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.
 - 6. Station outlets and rough-in assemblies.
 - 7. Alarm controls and panels.
 - 8. Pressure Switches.
- D. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.
- E. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification. Certification shall be submitted to COR.

1.5 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99 and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names, phone numbers, and addresses of

referenced projects. Installers shall meet the qualifications of ASSE Standard Series 6000.

- C. **Equipment Supplier:** Provide evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names, phone numbers, and addresses where the product is installed.
- D. **Laboratory and healthcare System Testing Organization:** The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ASSE Standard Series 6000. Such testing shall be performed by a party other than the installing contractor.
- E. Provide the names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which shall be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. **Certification:** Provide COR documentation 10 working days prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.
- H. "Hot taps" are prohibited for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are prohibited.
- I. **Bio-Based Materials:** For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all

performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or

brazing fittings complying with ASME B16.50. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

- B. Brazing Alloy: AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Threaded Joints: Polytetrafluoroethylene (Teflon) tape.
- D. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint in accordance with NFPA 99, paragraph 5.1.10.6.1.
- E. Apply piping identification labels at the time of installation in accordance with NFPA 99. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets and equipment when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: ASTM B43, standard weight.
 - 2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
 - 3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.

- 4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
- 5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.3 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
 - 1. 75 mm (3 inches) and smaller: Bronze/brass body, MSS SP-72, MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
- B. Zone Valve in Cabinet: Ball valve, bronze/brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inches Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3.2 mm (1/8 inch) NPT gauge port for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
MEDICAL AIR	Black letters on yellow background	YELLOW

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive

tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 feet 6 inches) above finished floor.

- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown on drawings, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
 - 1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air and oxygen, accurate to within 2 percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
 - 2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1 to 690 kPa (1 to 100 psig) for air and oxygen service.

2.6 STATION OUTLETS

- A. For all services: For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall be visible through a transparent plastic guard. Label stub tubing for appropriate service.

2.7 ALARMS

- A. Provide all low voltage control wiring, including wiring from alarm relay interface control cabinet to BAS, required for complete, proper functioning system, in conformance with Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- B. Alarm Panels:
1. General: Modular design, easily serviced and maintained; alarms operate on alternating current (AC) low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting compressed air and vacuum services, as required.
 2. Box: Flush mounted, sectional or one piece, corrosion resistant. Size box to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50 percent of the number of provided alarm points.
 3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.

4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

2.8 PRESSURE SWITCHES

- A. General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- B. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- C. Cut piping square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. Ream

tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

- D. Spacing of hangers: NFPA 99.
- E. Rigidly support valves and other equipment to prevent strain on tube or joints.
- F. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- G. Do not bend tubing. Use fittings.
- H. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- I. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.
- J. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- K. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 - 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- L. Provide 40 mm (1-1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

- M. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 STARTUP AND TESTING

- A. Initial Tests: Blow down and high and low pressure leakage tests as required by NFPA 99 with documentation.
- B. Laboratory and/or healthcare testing agency shall perform the following:
1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.
 2. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
 3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 liters per minute (3.5 SCFM). Filter shall show no discoloration, and shall accrue no more than 0.1 mg (0.0000035 ounces) of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
 4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests shall in no case exceed variation as specified in paragraph, "Maximum Allowable Variation". Perform test with the use of an inert gas as described in CGA P-9.
 5. Outlet and inlet flow test:
 - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen and air outlets shall deliver 100 Lpm (3.5 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 345 kPa (50 psig).

c. Needle valve air outlets shall deliver 1.5 SCFM with a pressure drop of no more than five psig, and static pressure of 345 kPa (50 psig).

6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests shall in no case exceed variation as specified in paragraph "Maximum Allowable Variation". Allowable concentrations are below the following:

Dew point, air	4 degrees C (40 degrees F) pressure dew point at 690 kPa (100 psig)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:

- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
 b. Make analysis with instruments designed to measure the specific gas dispensed.
 c. Allowable concentrations are within the following:
 1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97% plus oxygen
Nitrous oxide	>=99% plus nitrous oxide
Nitrogen	>=99% plus nitrogen
Medical air	19.5% to 23.5% oxygen
Carbon Dioxide	99% plus carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (35 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

3.3 CONNECTION TO EXISTING LABORATORY AND MEDICAL GAS SYSTEMS:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance prior to connecting to new system.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Time for shutdown of the existing laboratory and healthcare system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination per NFPA 99.
- F. Ensure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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