1				SECTION 32 17 23
2				PAVEMENT MARKINGS
3	PAF	RT 1	- (GENERAL
4	1.1	SU	MM	IARY
5		A.	Sec	tion Includes:
6			1.	Pavement Markings
7				a. Thermoplastic, hot-applied, spray (HAS) pavement markings
8				b. Thermoplastic, hot-applied, extruded (HAE) pavement markings
9 10				c. Preformed polymer lape d. Preformed heat activated thermonlastic tane
10			2	Deirod morkers
11			2.	
12			3.	Work zone markings
13			4.	Removal of pavement markings and markers
14		В.	De	viations from this City of Fort Worth Standard Specification
15			1.	None.
16		C.	Rel	ated Specification Sections include, but are not necessarily limited to:
17			1.	Division 0 – Bidding Requirements, Contract Forms and Conditions of the Contract
18			2.	Division 1 – General Requirements
19	1.2	PR	RICE	AND PAYMENT PROCEDURES
20		A.	Me	asurement and Payment
21			1.	Pavement Markings
22				a. Measurement
23				1) Measurement for this Item shall be per linear foot of material placed.
24				b. Payment
25				1) The work performed and materials furnished in accordance with this Item and macoured as provided under "Massurement" shall be paid for at the
20 27				unit price hid per linear foot of "Pymt Marking" installed for:
28				a) Various Widths
29				b) Various Types
30				c) Various Materials
31				d) Various Colors
32				c. The price bid shall include:
33				1) Installation of Pavement Marking
34 25				2) Glass beads, when required 2) Surface properation
33 36				4) Clean-un
37				5) Testing (when required)
38			2	Legends
39			2.	a. Measurement
40				1) Measurement for this Item shall be per each Legend installed.
41				b. Payment

1 2 3 4 5 6 7 8 9 10		 The work performed and materials furnished in accordance with this Item shall be paid for at the unit price bid per each "Legend" installed for: a) Various types b) Various applications The price bid shall include: 1) Installation of Pavement Marking 2) Glass beads, when required 3) Surface preparation 4) Clean-up 5) Testing
11	3.	Raised Markers
12		a. Measurement
13		1) Measurement for this Item shall be per each Raised Marker installed.
14		b. Payment
15		1) The work performed and materials furnished in accordance with this Item
16		shall be paid for at the unit price bid per each "Raised Marker" installed
17		for:
18		a) Various types
19		c. The price bid shall include:
20		1) Installation of Raised Markers
21		2) Surface preparation
22		3) Clean-up
23		4) Testing
24	4.	Work Zone Tab Markers
25		a. Measurement
26		1) Measurement for this Item shall be per each Tab Marker installed.
27		b. Payment
28		1) The work performed and materials furnished in accordance with this Item
29		shall be paid for at the unit price bid per each "Tab Marker" installed for:
30		a) Various types
31		c. The price bid shall include:
32		1) Installation of Tab Work Zone Markers
33	5.	Fire Lane Markings
34		a. Measurement
35		1) Measurement for this Item shall be per the linear foot.
36		b. Payment
37		1) The work performed and materials furnished in accordance with this Item
38		and measured as provided under "Measurement" shall be paid for at the
39		unit price bid per linear foot of "Fire Lane Marking" installed.
40		c. The price bid shall include:
41		1) Surface preparation
42		2) Clean-up
43		3) resting
44	6.	Pavement Marking Removal
45		a. Measurement
46		1) Measure for this Item shall be per linear foot.
47		b. Payment
48		1) The work performed and materials furnished in accordance with this Item
49		and measured as provided under "Measurement" shall be paid for at the
50		unit price bid per linear foot of "Remove Pymt Marking" performed for:

1			a) Various widths
2			c. The price bid shall include:
3			1) Removal of Pavement Markings
4			2) Clean-up
5		7.	Raised Marker Removal
6			a. Measurement
7			1) Measurement for this Item shall be per each Pavement Marker removed.
8			b. Payment
9			1) The work performed and materials furnished in accordance with this Item shall be paid for at the unit price bid per each "Demous Paiged Markor"
10			shall be paid for at the unit price old per each. Kenlove Kaised Marker
12			c The price bid shall include:
13			1) Removal of each Marker
14			2) Disposal of removed materials
15			3) Clean-up
16		8.	Legend Removal
17		0.	a. Measurement
18			1) Measure for this Item shall be per each Legend removed.
19			b. Payment
20			1) The work performed and materials furnished in accordance with this Item
21			and measured as provided under "Measurement" shall be paid for at the
22			unit price bid per linear foot of "Remove Legend" performed for:
23			a) Various types
24			b) Various applications
25			c. The price bid shall include:
26			1) Removal of Pavement Markings
27			2) Clean-up
28	1.3 RI	EFEI	RENCES
29	А.	Ret	ference Standards
30		1.	Reference standards cited in this Specification refer to the current reference
31			standard published at the time of the latest revision date logged at the end of this
32			Specification, unless a date is specifically cited.
33		2.	Texas Manual on Uniform Traffic Control Devices (MUTCD), 2011 Edition
34			a. Part 3, Markings
35		3.	American Association of State Highway and Transportation Officials (AASHTO)
36			a. Standard Specification for Glass Beads Used in Pavement Markings, M 247-09
37		4.	Federal Highway Administration (FHWA)
38			a. 23 CFR Part 655, FHWA Docket No. FHWA-2009-0139
39		5.	Texas Department of Transportation (TxDOT)
40			a. DMS-4200, Pavement Markers (Reflectorized)
41			b. DMS-4300, Traffic Buttons
42			c. DMS-8220, Hot Applied Thermoplastic
13			d DMS-8240 Permanent Prefabricated Pavement Markings
ч)			
44			e. DMS-8241, Removable Prefabricated Pavement Markings

1	1.4	ADMINISTRATIVE REQUIREMENTS [NOT USED]
2	1.5	SUBMITTALS
3		A. Submittals shall be in accordance with Section 01 33 00.
4 5		B. All submittals shall be approved by the City prior to delivery and/or fabrication for specials.
6	1.6	ACTION SUBMITTALS/INFORMATIONAL SUBMITTALS [NOT USED]
7	1.7	CLOSEOUT SUBMITTALS [NOT USED]
8	1.8	MAINTENANCE MATERIAL SUBMITTALS [NOT USED]
9	1.9	QUALITY ASSURANCE [NOT USED]
10	1.10	DELIVERY, STORAGE, AND HANDLING
11 12 13		 A. Storage and Handling Requirements 1. The Contractor shall secure and maintain a location to store the material in accordance with Section 01 50 00.
14	1.11	FIELD [SITE] CONDITIONS [NOT USED]
15	1.12	WARRANTY [NOT USED]
16	PAR	TT 2 - PRODUCTS
17	2.1	OWNER-SUPPLIED PRODUCTS
18		A. New Products
19		1. Refer to Drawings to determine if there are owner-supplied products for the Project.
20	2.2	MATERIALS
21		A. Manufacturers
22 23 24 25		 Only the manufacturers as listed in the City's Standard Products List will be considered as shown in Section 01 60 00. a. The manufacturer must comply with this Specification and related Sections. Any product that is not listed on the Standard Products List is considered a
26		substitution and shall be submitted in accordance with Section 01 25 00.
27 28 29 30 31 32		 B. Materials 1. Pavement Markings a. Thermoplastic, hot applied, spray 1) Refer to Drawings and City Standard Detail Drawings for width of longitudinal lines. 2) Product shall be especially compounded for traffic markings.
33 34 35 36 37		 When placed on the roadway, the markings shall not be slippery when wet, lift from pavement under normal weather conditions nor exhibit a tacky exposed surface. Cold ductility of the material shall permit normal road surface expansion and contraction without chipping or cracking.

1 2		5) The markings shall retain their original color, dimensions and placement under normal traffic conditions at road surface temperatures of 158 degrees	
3		Fahrenheit and below.	
4		6) Markings shall have uniform cross-section, clean edges, square ends and no	,
5		evidence of tracking.	
6		7) The density and quality of the material shall be uniform throughout the	
7		markings.	
8		8) The thickness shall be uniform throughout the length and width of the	
9		markings.	
10		9) The markings shall be 95 percent free of holes and voids, and free of	
11		blisters for a minimum of 60 days after application.	
12		10) The material shall not deteriorate by contact with sodium chloride, calcium	
13		chloride or other chemicals used to prevent roadway ice or because of the	
14		oil content of pavement markings or from oil droppings or other effects of	
15		traffic.	
16		11) The material shall not prohibit adhesion of other thermoplastic markings if,	
17		at some future time, new markings are placed over existing material.	
18		a) New material shall bond itself to the old line in such a manner that no	
19		splitting or separation takes place.	
20		12) The markings placed on the roadway shall be completely retroreflective	
21		both internally and externally with traffic beads and shall exhibit uniform	
22		retro-directive reflectance.	
23		13) Traffic beads	
24		a) Manufactured from glass	
25		b) Spherical in shape	
26		c) Essentially free of sharp angular particles	
27		d) Essentially free of particles showing cloudiness, surface scoring or	
28		surface scratching	
29		e) water white in color	
30		I) Applied at a uniform rate	
31		g) Meet or exceed Specifications shown in AASHTO Standard Specification for Class Deads Used in Devement Markings, AASHTO	
32 22		Designation M 247.00	
33 24	h	Thermonlastic hot emplied extruded	
25 25	υ.	1) Product shall be especially compounded for traffic markings	
35		2) When placed on the roadway, the markings shall not be slippery when wet	
30		2) When placed on the foadway, the markings shall not be supperly when wet, lift from payament under normal weather conditions nor exhibit a toolay	
20		avposed surface	
30		3) Cold ductility of the material shall permit normal road surface expansion	
<i>4</i> 0		and contraction without chipping or cracking	
40		4) The markings shall retain their original color dimensions and placement	
42		under normal traffic conditions at road surface temperatures of 158 degrees	
43		Fahrenheit and below	
44		5) Markings shall have uniform cross-section, clean edges, square ends and no)
45		evidence of tracking.	
46		6) The density and quality of the material shall be uniform throughout the	
47		markings.	
48		7) The thickness shall be uniform throughout the length and width of the	
49		markings.	

1		8) The markings shall be 95 percent free of holes and voids, and free of
2		blisters for a minimum of 60 days after application.
3		9) The minimum thickness of the marking, as measured above the plane
4		formed by the pavement surface, shall not be less than 1/8 inch in the center
5		of the marking and $3/32$ inch at a distance of $\frac{1}{2}$ inch from the edge.
6		10) Maximum thickness shall be 3/16 inch.
7		11) The material shall not deteriorate by contact with sodium chloride, calcium
8		chloride or other chemicals used to prevent roadway ice or because of the
9		oil content of pavement markings or from oil droppings or other effects of
10		traffic.
11		12) The material shall not prohibit adhesion of other thermoplastic markings if,
12		at some future time, new markings are placed over existing material. New
13		material shall bond itself to the old line in such a manner that no splitting or
14		separation takes place.
15		13) The markings placed on the roadway shall be completely retroreflective
16		both internally and externally with traffic beads and shall exhibit uniform
17		retro-directive reflectance.
18		14) Traffic beads
19		a) Manufactured from glass
20		b) Spherical in shape
21		c) Essentially free of sharp angular particles
22		d) Essentially free of particles showing cloudiness, surface scoring or
23		surface scratching
24		e) Water white in color
25		f) Applied at a uniform rate
26		g) Meet or exceed Specifications shown in AASHTO Standard
27		Specification for Glass Beads Used in Pavement Markings, AASHTO
28		Designation: M 247-09.
29		c. Preformed Polymer Tape
30		1) Material shall meet or exceed the Specifications for SWARCO Director 35.
31		3M High Performance Tape Series 3801 ES, or approved equal.
32		d. Preformed Heat-Activated Thermoplastic Tape
33		1) Material shall meet or exceed the Specifications for HOT Tape Brand 0.125
34		mil preformed thermoplastic or approved equal
25	r	Daired Mawkawa
33 26	Ζ.	Kaised Markers shall must the requirements of the Tayos Manual on Uniform Traffic
30 27		a. Markets shall meet the requirements of the Texas Manual on Oniform Traffic
37		Control Devices.
38		b. Non-reflective markers shall be Type Y (yellow body) and Type W (white
39		body) round ceramic markers and shall meet or exceed the TXDOT
40		Specification DMS-4300.
41		c. The reflective markers shall be plastic, meet or exceed the TxDOT
42		Specification DMS-4200 for high-volume retroreflective raised markers and be
43		available in the following types:
44		1) Type I-C, white body, I face reflects white
45		2) Type II-A-A, yellow body, 2 faces reflect amber
46		3) Type II-C-R, white body, 1 face reflects white, the other red
47		
48	3.	Work Zone Markings
49		a. Tabs

 Temporary flexible-reflective roadway marker tabs shall meet requirements of TxDOT DMS-8242, "Temporary Flexible-Reflective Road Marker Tabs."
 Removable markings shall not be used to simulate edge lines.
 No segment of roadway open to traffic shall remain without permanent pavement markings for a period greater than 14 calendar days.

b. Raised Markers

- 1) All raised pavement markers shall meet the requirements of DMS-4200.
- 9 c. Striping
 - Work Zone striping shall meet or exceed the TxDOT Specification DMS-8200.

12 2.3 ACCESSORIES [NOT USED]

13 2.4 SOURCE QUALITY CONTROL

14 A. Performance

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1. Minimum maintained retroreflectivity levels for longitudinal markings shall meet the requirements detailed in the table below for a minimum of 30 calendar days.

	Posted Speed (mph)			
	≤ 30	35 - 50	≥ 55	
2-lane roads with centerline markings only (1)	n/a	100	250	
All other roads (2)	n/a	50	100	

(1) Measured at standard 30-m geometry in units of $mcd/m^2/lux$.

18 (2) Exceptions: 19 A. When r

A. When raised reflective pavement markings (RRPMs) supplement or substitute for a longitudinal line, minimum pavement marking retroreflectivity levels are not applicable as long as the RRPMs are maintained so that at least 3 are visible from any position along that line during nighttime conditions.

23B. When continuous roadway lighting assures that the markings are visible, minimum24pavement marking retroreflectivity levels are not applicable.

25 PART 3 - EXECUTION

26 3.1 EXAMINATION [NOT USED]

27 3.2 PREPARATION

28 A. Pavement Conditions 1. Roadway surfaces shall be free of dirt, grease, loose and/or flaking existing 29 30 markings and other forms of contamination. 31 2. New Portland cement concrete surfaces shall be cleaned sufficiently to remove the 32 curing membrane. 33 3. Pavement to which material is to be applied shall be completely dry. 4. Pavement shall be considered dry, if, on a sunny day after observation for 15 34 35 minutes, no condensation develops on the underside of a 1 square foot piece of clear plastic that has been placed on the pavement and weighted on the edges. 36 5. Equipment and methods used for surface preparation shall not damage the 37 38 pavement or present a hazard to motorists or pedestrians.

1 3.3 INSTALLATION

2	A.	General
3		1. The materials shall be applied according to the manufacturer's recommendations.
4		2 Markings and markers shall be applied within temperature limits recommended by
5		the material manufacturer, and shall be applied on clean, dry pavement having a
6		surface temperature above 50 degrees Fahrenheit.
7		3. Markings that are not properly applied due to faulty application methods or being
8		placed in the wrong position or alignment shall be removed and replaced by the
9		Contractor at the Contractor's expense. If the mistake is such that it would be
10		confusing or hazardous to motorists, it shall be remedied the same day of
11		notification. Notification will be made by phone and confirmed by fax. Other
12		mistakes shall be remedied within 5 days of written notification.
13		4. When markings are applied on roadways open to traffic, care will be taken to
14		ensure that proper safety precautions are followed, including the use of signs,
15		cones, barricades, flaggers, etc.
16		5. Freshly applied markings shall be protected from traffic damage and disfigurement.
17		6. Temperature of the material must be equal to the temperature of the road surface
18		before allowing traffic to travel on it.
19	B.	Pavement Markings
20		1. Thermoplastic, hot applied, spray
21		a. This method shall be used to install and replace long lines – centerlines, lane
22		lines, edge lines, turn lanes, and dots.
23		b. Markings shall be applied at a 110 mil thickness.
24 25		c. Markings shall be applied at a 90 mil thickness when placed over existing
25 26		d A sealer shall be used if concrete or asphalt is older than three (3) years
20		e. Typical setting time shall be between 4 minutes and 10 minutes depending
28		upon the roadway surface temperature and the humidity factor.
29		f. Retroreflective raised markers shall be used to supplement the centerlines, lane
30		lines, and turn lanes. Refer to City Standard Detail Drawings for placement.
31		g. Minimum retroreflectivity of markings shall meet or exceed values shown in
32		subparagraph 2.4.A.1 of this Specification.
33		2. Thermoplastic, hot applied, extruded
34		a. This method shall be used to install and replace crosswalks and stop-lines.
35		b. Markings shall be applied at a 125 mil thickness.
30 37		this Specification
20		2 Desformed Delement Terre
38 30		a. This method shall be used to install and replace crosswalks, stop-lines, and
40		legends
41		b. The applied marking shall adhere to the pavement surface with no slippage or
42		lifting and have square ends, straight lines and clean edges.
43		c. Minimum retroreflectivity of markings shall meet or exceed values shown in
44		this Specification.
45		4. Preformed Heat-Activated Thermoplastic Tape
46		a. This method shall be used to install and replace crosswalks, stop-lines, and
47		legends.

1 2 3 4				b. The applied marking shall adhere to the pavement surface with no slippage or lifting and have square ends, straight lines and clean edges.c. Minimum retroreflectivity of markings shall meet or exceed values shown in this Specification.
5		C.	Rai	sed Markers
6 7			1.	All permanent raised pavement markers on Portland Cement roadways shall be installed with epoxy adhesive. Bituminous adhesive is not acceptable.
8 9			2.	All permanent raised pavement markers on new asphalt roadways may be installed with epoxy or bituminous adhesive.
10 11 12			3.	A chalk line, chain or equivalent shall be used during layout to ensure that individual markers are properly aligned. All markers shall be placed uniformly along the line to achieve a smooth continuous appearance.
13		D.	Wo	ork Zone Markings
14			1.	Work shall be performed with as little disruption to traffic as possible.
15			2.	Install longitudinal markings on pavement surfaces before opening to traffic.
16 17			3.	Maintain lane alignment traffic control devices and operations until markings are installed.
18 19			4.	Install markings in proper alignment in accordance with the Texas MUTCD and as shown on the Drawings.
20 21			5.	Place standard longitudinal lines no sooner than 3 calendar days after the placement of a surface treatment, unless otherwise shown on the Drawings.
22 23			6.	Place markings in proper alignment with the location of the final pavement markings.
24 25			7.	Do not use raised pavement markers for words, symbols, shapes, or diagonal or transverse lines.
26 27 28			8.	All markings shall be visible from a distance of 300 feet in daylight conditions and from a distance of at least 160 feet in nighttime conditions, illuminated by low-beam automobile headlight.
29 30			9.	The daytime and nighttime reflected color of the markings must be distinctly white or yellow.
31			10.	The markings must exhibit uniform retroreflective characteristics.
32			11.	Epoxy adhesives shall not be used to work zone markings.
33	3.4	RE	мо	VALS
34			1	Pavement Marking and Marker Removal
35 36			1.	a. The industry's best practice shall be used to remove existing pavement markings and markers.
37 38				b. If the roadway is being damaged during the marker removal, Work shall be halted until consultation with the City.
39 40				c. Removals shall be done in such a matter that color and texture contrast of the pavement surface will be held to a minimum.
41 42 43				 d. Repair damage to asphaltic surfaces, such as spalling, shelling, etc., greater than ¼ inch in depth resulting from the removal of pavement markings and markers. Driveway patch asphalt emulsion may be broom applied to reseal damage to
44 45				asphaltic surfaces.e. Dispose of markers in accordance with federal, state, and local regulations.

$\frac{1}{2}$		 f. Use any of the following methods unless otherwise shown on the Drawings. 1) Surface Treatment Method
2 3 4		 a) Apply surface treatment at rates shown on the Drawings or as directed. Place a surface treatment a minimum of 2 feet wide to cover the
5 6 7		b) Place a surface treatment, thin overlay, or microsurfacing a minimum of 1 lane in width in areas where directional changes of traffic are
8		involved or in other areas as directed by the City.
9		2) Burn Method
10		a) Use an approved burning method. b) For thermoplestic payament markings or prefebricated payament
11 12 13		markings, heat may be applied to remove the bulk of the marking material prior to blast cleaning
13		c) When using heat avoid spalling pavement surfaces
15		d) Sweeping or light blast cleaning may be used to remove minor residue
16		3) Blasting Method
17		a) Use a blasting method such as water blasting, abrasive blasting, water
18		abrasive blasting, shot blasting, slurry blasting, water-injected abrasive
19		blasting, or brush blasting as approved.
20		b) Remove pavement markings on concrete surfaces by a blasting method
21		only.
22		4) Mechanical Method
23		a) Use any mechanical method except grinding.
24 25		b) Flail milling is acceptable in the removal of markings on asphalt and concrete surfaces.
26 27		2. If a location is to be paved over, no additional compensation will be allowed for marking or marker removal.
28	3.5	REPAIR / RESTORATION [NOT USED]
29	3.6	RE-INSTALLATION [NOT USED]
30	3.7	FIELD QUALITY CONTROL
31		A. All lines must have clean edges, square ends, and be uniform cross-section.
32		B. The density and quality of markings shall be uniform throughout their thickness.
33 34		C. The applied markings shall have no more than 5 percent, by area, of holes or voids and shall be free of blisters.
35	3.8	SYSTEM STARTUP [NOT USED]
36	3.9	ADJUSTING [NOT USED]
37	3.10	CLEANING
38 39		A. Contractor shall clean up and remove all loose material resulting from construction operations.

32 17 23 - 11 PAVEMENT MARKINGS Page 11 of 11

- 1 3.11 CLOSEOUT ACTIVITIES [NOT USED]
- 2 3.12 PROTECTION [NOT USED]
- 3 3.13 MAINTENANCE [NOT USED]
- 4 3.14 ATTACHMENTS [NOT USED]
- 5 END OF SECTION
- 6