

## **SECTION 22 05 11 COMMON WORK RESULTS FOR PLUMBING**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
  - 1. ABS: Acrylonitrile Butadiene Styrene
  - 2. CDA: Copper Development Association
  - 3. COR: Contracting Officer's Representative
  - 4. CPVC: Chlorinated Polyvinyl Chlorid
  - 5. DWV: Drainage, Waste and Vent
  - 6. FD: Floor Drain
  - 7. FG: Fiberglass
  - 8. FNPT: Female National Pipe Thread
  - 9. HOA: Hands-Off-Automatic
  - 10. HP: Horsepower
  - 11. ID: Inside Diameter
  - 12. MAWP: Maximum Allowable Working Pressure
  - 13. NPTF: National Pipe Thread Female
  - 14. NPS: Nominal Pipe Size
  - 15. NPT: National Pipe Thread
  - 16. OD: Outside Diameter
  - 17. OSD: Open Sight Drain
  - 18. PVC: Polyvinyl Chloride
  - 19. PVDF: Polyvinylidene Fluoride
  - 20. TFE: Tetrafluoroethylene
  - 21. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
  - 22. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
  - 23. USDA: U.S. Department of Agriculture

#### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.

- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- F. Section 07 84 00, FIRESTOPPING.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.
- J. Section 22 07 11, PLUMBING INSULATION.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- L. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- M. Section 26 29 11, MOTOR CONTROLLERS.

### 1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
ASME Boiler and Pressure Vessel Code -
- C. International Code Council, (ICC):  
IBC-2012 ..... International Building Code  
IPC-2012 ..... International Plumbing Code
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:  
SP-58-2009 ..... Pipe Hangers and Supports - Materials, Design,  
Manufacture, Selection, Application and Installation  
SP-69-2003 ..... Pipe Hangers and Supports - Selection and Application
- E. National Electrical Manufacturers Association (NEMA):  
MG 1-2011 ..... Motors and Generators
- F. National Fire Protection Association (NFPA):  
54-2012 ..... National Fuel Gas Code  
70-2014 ..... National Electrical Code (NEC)
- G. NSF International (NSF):  
5-2012 ..... Water Heaters, Hot Water Supply Boilers, and Heat  
Recovery Equipment  
14-2012 ..... Plastic Piping System Components and Related Materials

61-2012 ..... Drinking Water System Components – Health Effects

372-2011 ..... Drinking Water System Components – Lead Content

H. Department of Veterans Affairs (VA):

PG-18-10..... Plumbing Design Manual

PG-18-13-2011..... Barrier Free Design Guide

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
  - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
  - 2. Equipment and materials identification.
  - 3. Firestopping materials.
  - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 5. Wall, floor, and ceiling plates.

- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
1. Mechanical equipment rooms.
  2. Interstitial space.
  3. Hangers, inserts, supports, and bracing.
  4. Pipe sleeves.
  5. Equipment penetrations of floors, walls, ceilings, or roofs.
- J. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
  2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

## 1.5 QUALITY ASSURANCE

### A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast

integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

8. Asbestos products or equipment or materials containing asbestos shall not be used.
9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Execution (Installation, Construction) Quality:

1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.

5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.
- D. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- E. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word “should” shall be interpreted as “shall”. Reference to the “code official” or “owner” shall be interpreted to mean the COR.
- F. Cleanliness of Piping and Equipment Systems:
  1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
  2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
  3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
  4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

## **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
  1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
  3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

## **1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2013 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS FOR VARIOUS SERVICES**

- A. Steel pipe shall contain a minimum of 25 percent recycled content.
- B. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal "NSF-PW". Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.

- C. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.
- D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

## **2.2 FACTORY-ASSEMBLED PRODUCTS**

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

## **2.3 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

## **2.4 SAFETY GUARDS**

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm

(1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

## **2.5 LIFTING ATTACHMENTS**

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING**

A. Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
  - b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
  - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated “inverter-ready” per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as “high efficiency or Premium Efficiency” by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as “NEMA premium efficient”. Motors not specified as “high efficiency or premium efficiency” shall comply with the requirements of the Energy Policy and Conservation Act.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

## **2.7 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- B. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- C. Valve Tags and Lists:
1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
  2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service

designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

## **2.8 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

## **2.9 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
  1. Concrete insert: Type 18, MSS SP-58.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING or Section 05 36 00, COMPOSITE METAL DECKING.
- F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.
    - e. Saddle support: Type 36, 37 or 38.
    - f. U-bolt clamp: Type 24.

- g. Copper Tube:
  - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
  - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
  - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
  - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
- 2. Plumbing Piping (Other Than General Types):
  - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
  - 1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
  - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  - 3. Shield thickness shall match the pipe insulation.
  - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
    - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
    - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have

one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

## **2.10 PIPE PENETRATIONS**

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 50 mm (2 inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

## **2.11 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

## **2.12 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

## **2.15 ASBESTOS**

- A. Materials containing asbestos are not permitted.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
  - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
  - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Interconnection of Pneumatic Instrumentation and Controls: Generally, pneumatic interconnections are not shown but must be provided.
- H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- I. Protection and Cleaning:
  1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
- K. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Interconnection of Electrical Instrumentation and Controls: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- M. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty..
- O. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 RIGGING**

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
  - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.5 LUBRICATION**

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  - 2. The following Material and Equipment shall NOT be painted:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gages and thermometers.
    - j. Glass.
    - k. Name plates.

3. Control and instrument panels shall be cleaned and damaged surfaces repaired.  
Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

### **3.7 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves.  
Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 STARTUP AND TEMPORARY OPERATION**

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation.  
Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.9 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

### **3.10 OPERATION AND MAINTENANCE MANUALS**

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

- - - E N D - - -

## **SECTION 22 05 12**

### **GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 DESCRIPTION**

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

##### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

##### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced.  
The publications are referenced in the text by the basic designation only.
- B. American Bearing Manufacturers Association (ABMA):  
ABMA 9–1990 (R2008) ..... Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):  
841-2009 ..... IEEE Standard for Petroleum and Chemical Industry-  
Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-  
Cooled (TEFC) Squirrel Cage Induction Motors--Up to and  
Including 370 kW (500 HP)
- D. International Code Council (ICC):  
IPC-2012 ..... International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):  
MG 1-2011 ..... Motors and Generators  
MG 2-2001 (R2007)..... Safety Standard for Construction and Guide for Selection,  
Installation and Use of Electric Motors and Generators  
250-2008 ..... Enclosures for Electrical Equipment (1000 Volts Maximum)
- F. National Fire Protection Association (NFPA):  
70-2014 ..... National Electrical Code (NEC)

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
  - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- D. Operating and Maintenance Manuals: Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
  - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For

more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## **PART 2 - PRODUCTS**

### **2.1 MOTORS**

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty totally enclosed motors, IEEE 841 shall apply.
- C. Voltage ratings shall be as follows:
  - 1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
    - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
  - 2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
    - b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
    - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
    - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
    - e. Motors connected to high voltage systems: Shall conform to NEMA MG 1 Standards for connection to the nominal system voltage shown on the drawings.
- D. Number of phases shall be as follows:
  - 1. Motors, less than 373 W (1/2 HP): Single phase.
  - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  - 3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- E. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

- F. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.
- G. Motor Enclosures:
  - 1. Shall be the NEMA types shown on the drawings for the motors.
  - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed.
  - 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
  - 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- H. Electrical Design Requirements:
  - 1. Motors shall be continuous duty.
  - 2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
  - 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
  - 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
  - 5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
  - 6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.
- I. Mechanical Design Requirements:
  - 1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
  - 2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.

3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
  4. Grease fittings, if provided, shall be Alemite type or equivalent.
  5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
  6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
  7. Noise level shall meet the requirements of the application.
  8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
  9. All external fasteners shall be corrosion resistant.
  10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
  11. Winding thermostats, when specified shall be normally closed, connected in series.
  12. Grounding provisions shall be in the main terminal box.
- J. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- K. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

| Minimum Efficiencies<br>Open Drip-Proof |             |             |             | Minimum Efficiencies<br>Totally Enclosed Fan-Cooled |             |             |             |
|---|-------------|-------------|-------------|---|-------------|-------------|-------------|
| Rating<br>kW (HP)                       | 1200<br>RPM | 1800<br>RPM | 3600<br>RPM | Rating<br>kW (HP)                                   | 1200<br>RPM | 1800<br>RPM | 3600<br>RPM |
| 0.746 (1)                               | 82.5%       | 85.5%       | 77.0%       | 0.746 (1)   | 82.5%       | 85.5%       | 77.0%       |
| 1.12 (1.5)                              | 86.5%       | 86.5%       | 84.0%       | 1.12 (1.5)  | 87.5%       | 86.5%       | 84.0%       |
| 1.49 (2)                                | 87.5%       | 86.5%       | 85.5%       | 1.49 (2)  | 88.5%       | 86.5%       | 85.5%       |
| 2.24 (3)                                | 88.5%       | 89.5%       | 85.5%       | 2.24 (3)  | 89.5%       | 89.5%       | 86.5%       |
| 3.73 (5)                                | 89.5%       | 89.5%       | 86.5%       | 3.73 (5)  | 89.5%       | 89.5%       | 88.5%       |

| Minimum Efficiencies<br>Open Drip-Proof |       |       |       | Minimum Efficiencies<br>Totally Enclosed Fan-Cooled |       |       |       |
|---|-------|-------|-------|---|-------|-------|-------|
| 5.60 (7.5)                              | 90.2% | 91.0% | 88.5% | 5.60 (7.5)  | 91.0% | 91.7% | 89.5% |
| 7.46 (10)                               | 91.7% | 91.7% | 89.5% | 7.46 (10)   | 91.0% | 91.7% | 90.2% |
| 11.2 (15)                               | 91.7% | 93.0% | 90.2% | 11.2 (15)   | 91.7% | 92.4% | 91.0% |
| 14.9 (20)                               | 92.4% | 93.0% | 91.0% | 14.9 (20)   | 91.7% | 93.0% | 91.0% |
| 18.7 (25)                               | 93.0% | 93.6% | 91.7% | 18.7 (25)   | 93.0% | 93.6% | 91.7% |
| 22.4 (30)                               | 93.6% | 94.1% | 91.7% | 22.4 (30)   | 93.0% | 93.6% | 91.7% |
| 29.8 (40)                               | 94.1% | 94.1% | 92.4% | 29.8 (40)   | 94.1% | 94.1% | 92.4% |
| 37.3 (50)                               | 94.1% | 94.5% | 93.0% | 37.3 (50)   | 94.1% | 94.5% | 93.0% |
| 44.8 (60)                               | 94.5% | 95.0% | 93.6% | 44.8 (60)   | 94.5% | 95.0% | 93.6% |
| 56.9 (75)                               | 94.5% | 95.0% | 93.6% | 56.9 (75)   | 94.5% | 95.4% | 93.6% |
| 74.6 (100)                              | 95.0% | 95.4% | 93.6% | 74.6 (100)  | 95.0% | 95.4% | 94.1% |
| 93.3 (125)                              | 95.0% | 95.4% | 94.1% | 93.3 (125)  | 95.0% | 95.4% | 95.0% |
| 112 (150)                               | 95.4% | 95.8% | 94.1% | 112 (150)   | 95.8% | 95.8% | 95.0% |
| 149.2 (200)                             | 95.4% | 95.8% | 95.0% | 149.2 (200)   | 95.8% | 96.2% | 95.4% |

- L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

#### **3.2 FIELD TESTS**

- A. Megger all motors after installation, before start-up. All shall test free from grounds.

--- E N D ---

## **SECTION 22 05 19 METERS AND GAGES FOR PLUMBING PIPING**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. This section describes the requirements for water meters and gages primarily used for troubleshooting the system and to indicate system performance.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced.  
The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B40.100-2013..... Pressure Gauges and Gauge Attachments
  - B40.200-2008..... Thermometers, Direct Reading and Remote Reading
- C. Institute of Electrical and Electronics Engineers (IEEE):
  - C2-2012..... National Electrical Safety Code (NESC)
- D. International Code Council (ICC):
  - IPC-2012..... International Plumbing Code
- E. National Fire Protection Association (NFPA):
  - 70-2014 ..... National Electrical Code (NEC)
- F. NSF International (NSF):
  - 61-2012..... Drinking Water System Components – Health Effects
  - 372-2011 ..... Drinking Water System Components – Lead Content

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 19, METERS AND GAGES FOR PLUMBING PIPING”, with applicable paragraph identification.

- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pressure Gages.
  - 2. Thermometers.
  - 3. Product certificates for each type of meter and gage.
- D. Operations and Maintenance manual shall include:
  - 1. System Description.
  - 2. Major assembly block diagrams.
  - 3. Troubleshooting and preventive maintenance guidelines.
  - 4. Spare parts information.
- E. Shop Drawings shall include the following: One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

## **1.5 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 – PRODUCTS**

### **2.1 PRESSURE GAGES FOR WATER**

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gage.

- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61 and NSF 372.

## **2.2 THERMOMETERS**

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
  - 1. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.
- F. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

- - - E N D - - -

## **SECTION 22 05 23 GENERAL-DUTY VALVES FOR PLUMBING PIPING**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced.  
The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
A112.14.1-2003..... Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):  
1001-2008 ..... Performance Requirements for Atmospheric Type Vacuum  
Breakers  
1003-2009 ..... Performance Requirements for Water Pressure Reducing  
Valves for Domestic Water Distribution Systems  
1011-2004 ..... Performance Requirements for Hose Connection Vacuum  
Breakers  
1013-2011 ..... Performance Requirements for Reduced Pressure  
Principle Backflow Preventers and Reduced Pressure  
Principle Fire Protection Backflow Preventers  
1015-2011 ..... Performance Requirements for Double Check Backflow  
Prevention Assemblies and Double Check Fire Protection  
Backflow Prevention Assemblies  
1017-2009 ..... Performance Requirements for Temperature Actuated  
Mixing Valves for Hot Water Distribution Systems

- 1020-2004 ..... Performance Requirements for Pressure Vacuum Breaker  
Assembly
- 1069-2005 ..... Performance Requirements for Automatic Temperature  
Control Mixing Valves
- 1070-2004 ..... Performance Requirements for Water Temperature  
Limiting Devices
- 1071-2012 ..... Performance Requirements for Temperature Actuated  
Mixing Valves for Plumbed Emergency Equipment
- D. American Society for Testing and Materials (ASTM):
  - A126-2004(R2009) ..... Standard Specification for Gray Iron Castings for Valves,  
Flanges, and Pipe Fittings
  - A276-2013a ..... Standard Specification for Stainless Steel Bars and  
Shapes
  - A536-1984(R2009) ..... Standard Specification for Ductile Iron Castings
  - B62-2009 ..... Standard Specification for Composition Bronze or Ounce  
Metal Castings
  - B584-2013 ..... Standard Specification for Copper Alloy Sand Castings for  
General Applications
- E. International Code Council (ICC):
  - IPC-2012 ..... International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
  - SP-25-2008 ..... Standard Marking Systems for Valves, Fittings, Flanges  
and Unions
  - SP-67-2011 ..... Butterfly Valves
  - SP-80-2013 ..... Bronze Gate, Globe, Angle, and Check Valves
  - SP-85-2011 ..... Gray Iron Globe & Angle Valves, Flanged and Threaded  
Ends
  - SP-110-2010 ..... Ball Valves Threaded, Socket-Welding, Solder Joint,  
Grooved and Flared Ends
- G. National Environmental Balancing Bureau (NEBB):
  - 7th Edition 2005 ..... Procedural Standards for Testing, Adjusting, Balancing of  
Environmental Systems
- H. NSF International (NSF):
  - 61-2012 ..... Drinking Water System Components – Health Effects

372-2011 ..... Drinking Water System Components – Lead Content

- I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):

9th Edition ..... Manual of Cross-Connection Control

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING”, with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Ball Valves.
  2. Gate Valves.
  3. Butterfly Valves.
  4. Balancing Valves.
  5. Check Valves.
  6. Globe Valves.
  7. Water Pressure Reducing Valves and Connections.
  8. Backflow Preventers.
  9. Thermostatic Mixing Valves.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
  4. Piping diagrams of thermostatic mixing valves to be installed.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
  2. Protect threads, flange faces, grooves, and weld ends.
  3. Set angle, gate, and globe valves closed to prevent rattling.

4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Set butterfly valves closed or slightly open.
  6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature.

## **PART 2 - PRODUCTS**

### **2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- E. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

### **2.2 SHUT-OFF VALVES**

- A. Cold, Hot and Re-circulating Hot Water:
1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
  2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The

valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.

### **2.3 BALANCING VALVES**

- A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

### **2.4 CHECK VALVES**

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

### **2.5 GLOBE VALVES**

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

### **2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS**

- A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not

require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

- B. The regulator shall have a tap for pressure gauge.
- C. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).
- D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- E. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

## **2.8 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for

water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.

1. Hose bibs and sinks with threaded outlets.
  2. Showers (telephone/handheld type).
  3. All kitchen equipment, if not protected by air gap.
  4. Service sinks (integral with faucet only).
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.

## **2.9 THERMOSTATIC MIXING VALVES**

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.
  2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
  3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
  4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
  5. Valve finish shall be chrome plated in exposed areas.
  6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
  7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
  8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet

temperature does not exceed specified limits, particularly after thermal eradication procedures.

9. Provide mixing valves with integral check valves with screens and stop valves.

10. Thermometers shall be provided to indicate mixed water temperature.

B. Hi-Lo Water-Mixing-Valve Assemblies:

1. Application: Tempered water distribution from hot water source covering a wide range of flow.

2. Description: Factory-fabricated, cabinet-type or exposed-mounting, thermostatically controlled, water-mixing-valve assembly in two-valve parallel arrangement including pressure regulators, pressure gages and thermometer.

3. Large-Flow Parallel: Master thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.

4. Small-Flow Parallel: Master thermostatic water mixing valve.

5. Master Thermostatic Mixing Valves: Comply with ASSE 1017.

6. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.

7. Component Pressure Ratings: 861 kPa (125 psig) minimum, unless otherwise indicated.

8. Connections: Soldered or threaded union inlets and outlet.

9. Thermometers shall be provided to indicate mixed water temperature.

C. Water Temperature Limiting Devices:

1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.

2. Standard: ASSE 1070.

3. Pressure Rating: 861 kPa (125 psig).

4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).

5. Connections: Threaded union, compression or soldered inlets and outlet.

6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.

D. Temperature Activated Mixing Valves:

1. Application: Emergency eye/face/drench shower equipment.

2. Standard: ASSE 1071.

3. Pressure Rating: 861 kPa (125 psig).

4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
  1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.

1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- G. Install pressure gages on outlet of backflow preventers.
- H. Do not install bypass piping around backflow preventers.
- I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
  1. Install thermometers if specified.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.3 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  1. Calibrated balancing valves.
  2. Master, thermostatic, water mixing valves.
  3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

### **3.4 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

-- E N D --

## **SECTION 22 07 11 PLUMBING INSULATION**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. Plumbing piping and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
  - 4. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  - 5. FSK: Foil-scrim-kraft facing.
  - 6. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
  - 7. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 8. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watts per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
  - 9. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
  - 10. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
  - 11. R: Pump recirculation.
  - 12. CW: Cold water.
  - 13. HW: Hot water.
  - 14. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- B. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
  - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
    - 4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
    - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
    - 4.3.3.3** Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.
    - 4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).
    - 4.3.10.2.6.3** Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
    - 4.3.10.2.6.7** Smoke detectors shall not be required to meet the provisions of this section.
  - 2. Test methods: ASTM E84, UL 723, or NFPA 255.
  - 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot

water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

- A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):  
L-P-535E (2)-91..... Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):  
MIL-A-3316C (2)-90..... Adhesives, Fire-Resistant, Thermal Insulation  
MIL-A-24179A (1)-87 ..... Adhesive, Flexible Unicellular-Plastic  
Thermal Insulation

MIL-C-19565C (1)-88 ..... Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87 ..... Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04 ..... Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07 ..... Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05 ..... Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07 ..... Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09 ..... Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08 ..... Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 ..... Standard Specification for Mineral Fiber pipe Insulation

C552-07 ..... Standard Specification for Cellular Glass Thermal Insulation

C585-09 ..... Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C1126-10 ..... Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10 ..... Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

E84-10 ..... Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09C ..... Standard Test Method for Fire Tests of Building Construction and Materials

E136-09 b ..... Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

- 101-09 ..... Life Safety Code
- 251-06 ..... Standard methods of Tests of Fire Endurance of Building  
Construction Materials
- 255-06 ..... Standard Method of tests of Surface Burning  
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

- 723 ..... UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

- SP58-2002 ..... Pipe Hangers and Supports Materials, Design, and  
Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation),  
Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

## **2.4 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## **2.5 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

## 2.6 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

| Nominal Pipe Size and Accessories Material (Insert Blocks) |                           |
|--|---------------------------|
| Nominal Pipe Size mm (inches)                              | Insert Blocks mm (inches) |
| Up through 125 (5)   | 150 (6) long              |
| 150 (6)  | 150 (6) long              |
| 200 (8), 250 (10), 300 (12)                                | 225 (9) long              |
| 350 (14), 400 (16)   | 300 (12) long             |
| 450 through 600 (18 through 24)                            | 350 (14) long             |

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

## 2.7 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## **2.8 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

## **2.9 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

## **2.10 FIRESTOPPING MATERIAL**

- A. Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

## **2.11 FLAME AND SMOKE**

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Plumbing work not to be insulated:

1. Piping and valves of fire protection system.
  2. Chromium plated brass piping.
  3. Water piping in contact with earth.
  4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
  5. Distilled water piping.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
- Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions

### **3.2 INSULATION INSTALLATION**

- A. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
  2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

- b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts.  
Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
  - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- B. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
  2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
  3. Provide secure attachment facilities such as welding pins.
  4. Apply insulation with joints tightly drawn together
  5. Apply adhesives, coverings, neatly finished at fittings, and valves.
  6. Final installation shall be smooth, tight, neatly finished at all edges.
  7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
  8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
    - a. Plumbing piping as follows:
      - 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
      - 2) Waste piping from electric water coolers and icemakers to drainage system.
      - 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment(including trap) to main vertical waste pipe.
      - 4) MRI quench vent piping.
      - 5) Bedpan sanitizer atmospheric vent
      - 6) Reagent grade water piping.

7) Cold water piping.

C. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

**3.3 PIPE INSULATION SCHEDULE**

A. Provide insulation for piping systems as scheduled below:

| <b>Insulation Thickness Millimeters (Inches)</b>                              |   |   |                  |                  |                   |
|---|---|---|------------------|------------------|-------------------|
|   |   | <b>Nominal Pipe Size Millimeters (Inches)</b> |                  |                  |                   |
| Operating Temperature Range/Service   | Insulation Material                         | Less than 25 (1)                              | 25 – 32 (1 – 1¼) | 38 – 75 (1½ - 3) | 100 (4) and Above |
| 38-60 degrees C (100-140 degrees F)<br>(Domestic Hot Water Supply and Return) | Mineral Fiber<br>(Above ground piping only) | 38 (1.5)                                      | 38 (1.5)         | 50 (2.0)         | 50 (2.0)          |
| 38-60 degrees C (100-   | Rigid Cellular                              | 38 (1.5)                                      | 38 (1.5)         | 50 (2.0)         | 50 (2.0)          |

| <b>Insulation Thickness Millimeters (Inches)</b>                                     |  |   |          |          |          |
|--|--|---|----------|----------|----------|
|  |  | <b>Nominal Pipe Size Millimeters (Inches)</b> |          |          |          |
| 140 degrees F)<br>(Domestic Hot Water<br>Supply and Return)                          | Phenolic Foam<br>(Above ground<br>piping only)                               |   |          |          |          |
| 38-60 degrees C (100-<br>140 degrees F)<br>(Domestic Hot Water<br>Supply and Return) | Flexible<br>Elastomeric<br>Cellular Thermal<br>(Above ground<br>piping only) | 38 (1.5)                                      | 38 (1.5) | ----     | ----     |
|  |  |   |          |          |          |
| 4-16 degrees C<br>(40-60 degrees F)  | Rigid Cellular<br>Phenolic Foam<br>(Above ground<br>piping only)             | 25 (1.0)                                      | 25(1.0)  | 25 (1.0) | 25 (1.0) |
| (4-16 degrees C<br>(40-60 degrees F)   | Flexible<br>Elastomeric<br>Cellular Thermal<br>(Above ground<br>piping only) | 25 (1.0)                                      | 25(1.0)  | 25 (1.0) | 25 (1.0) |

- - - E N D - - -

## **SECTION 22 11 00 FACILITY WATER DISTRIBUTION**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

#### **1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. All items listed in Part 2 - Products.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A13.1 ..... Scheme for Identification of Piping Systems
  - B16.3-2011 ..... Malleable Iron Threaded Fittings Classes 150 and 300
  - B16.9-2007 ..... Factory-Made Wrought Butt Welding Fittings
  - B16.11-2011 ..... Forged Fittings, Socket-Welding and Threaded
  - B16.12-2009 ..... Cast Iron Threaded Drainage Fittings
  - B16.15-2006 ..... Cast Copper Alloy Threaded Fittings Classes 125 and 250
  - B16.18-2001 (R2005) ..... Cast Copper Alloy Solder-Joint Pressure Fittings
  - B16.22-2012 ..... Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
  - B16.51-2011 ..... Copper and Copper Alloy Press-Connect Fittings
  - NSF/ANSI 61-2012 ..... Drinking Water System Components - Health Effects
- C. American Society for Testing and Materials (ASTM):
  - A183-03(2009) ..... Carbon Steel Track Bolts and Nuts
  - Stainless Steel Pipes

- A536-84(2009) ..... Ductile Iron Castings
- B32-08..... Solder Metal
- B61-08..... Steam or Valve Bronze Castings
- B62-09..... Composition Bronze or Ounce Metal Castings
- B75/B75M-11 ..... Seamless Copper Tube
- B88-09..... Seamless Copper Water Tube
- B584-12a..... Copper Alloy Sand Castings for General Applications
- B687-99(2011) ..... Brass, Copper, and Chromium-Plated Pipe Nipples
- D1785-12 ..... Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80,  
and 120
- D2564-04(2009) e1 ..... Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic  
Pipe and Fittings
- E1120-08..... Liquid Chlorine
- E1229-08..... Calcium Hypochlorite
- C651-05 ..... Disinfecting Water Mains
- E. American Welding Society (AWS):
  - A5.8/A5.8M-2011 ..... Filler Metals for Brazing
- F. American Society of Sanitary Engineers (ASSE):
  - ANSI/ASSE 1001-2008 ..... Pipe Applied Atmospheric Type Vacuum Breakers
  - ANSI/ASSE 1010-2004 ..... Water Hammer Arresters
  - ANSI/ASSE 1018-2001 ..... Trap Seal Primer Valves – Potable Water Supplied
  - ANSI/ASSE 1020-2004 ..... Pressure Vacuum Breaker Assembly
- G. International Code Council (ICC)
  - ICC IPC (2012)..... International Plumbing Code
- H. NSF International (NSF)
  - NSF/ANSI 14 (2013)..... Plastics Piping System Components and Related Materials
  - NSF/ANSI 61 (2012)..... Drinking Water System Components – Health Effects
  - NSF/ANSI 372 (2011)..... Drinking Water System Components – Lead Content
- I. Plumbing and Drainage Institute (PDI):
  - PDI WH-201 2010 ..... Water Hammer Arrestor

## 1.5 QUALITY ASSURANCE

- A. A certificate of Welder's certification shall be submitted prior to welding of steel piping.  
The certificate shall be current and no more than one year old.

- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

## **1.6 SPARE PARTS**

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

### **2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS**

- A. From inside face of exterior wall to a distance of approximately 5 feet (1500 mm) outside of building and underground inside building, material to be the same for the size specified inside of the building.
- B. Three inches (75 mm) Diameter and Over: Ductile iron, AWWA C151, 125 psi (850 kPa) water steam pressure (WSP), exterior bituminous coating, and cement lined. Provide flanged and anchored connection to interior piping.
- C. Under 3 inch (75 mm) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article 2.2, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.

### **2.3 ABOVE GROUND (INTERIOR) WATER PIPING**

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 6 inches (150 mm) and larger, stainless steel, ASTM A312, schedule 10 shall be used.
- B. Fittings for Copper Tube:
  - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.

2. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 2 inch (50 mm) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
  3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
- C. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8, Classification BCuP.

## **2.4 EXPOSED WATER PIPING**

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. Pipe: Fed. Spec. WW-P-351, standard weight.
  2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
  3. Nipples: ASTM B 687, Chromium-plated.
  4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 2-1/2 inches (65 mm) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

## **2.5 TRAP PRIMER WATER PIPING:**

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

## **2.6 DIELECTRIC FITTINGS**

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

## **2.7 WATER HAMMER ARRESTER:**

- A. Closed copper tube chamber with permanently sealed 60 psig (410 KpA) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:
1. All solenoid valves.
  2. All groups of two or more flush valves.
  3. All quick opening or closing valves.
  4. All medical washing equipment.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
  2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
  3. All pipe runs shall be laid out to avoid interference with other work.
  4. Install union and shut-off valve on pressure piping at connections to equipment.
  5. Pipe Hangers, Supports and Accessories:
    - a. All piping shall be supported per the International Plumbing Code.
    - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
    - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      - 1) Solid or split un-plated cast iron.
      - 2) All plates shall be provided with set screws.
      - 3) Pipe Hangers: Height adjustable clevis type.
      - 4) Adjustable Floor Rests and Base Flanges: Steel.
      - 5) Concrete Inserts: "Universal" or continuous slotted type.

- 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  - 7) Riser Clamps: Malleable iron or steel.
  - 8) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
  - 9) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
  - 10) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
  7. Penetrations:
    - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
    - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.
  8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

**3.2 TESTS**

- A. General: Test system either in its entirety or in sections. Submit testing plan to Resident Engineer/COR 14 days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi (1040 kPa) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

**3.3 STERILIZATION**

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

- - - E N D - - -

## **SECTION 22 11 23 DOMESTIC WATER PUMPS**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. Hot water recirculation pump.

#### **1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMEN
- C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

#### **1.3 QUALITY ASSURANCE**

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed.
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Motor:
    - a. Manufacturer, frame and type.
    - b. Speed.
    - c. Current Characteristics.
    - d. Efficiency.
- C. Certificate of shop test for domestic hot water recirculating system. Provide certified performance curves.
- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

## 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.  
The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):  
ICS6-93 (R2006) ..... Industrial Control and Systems Enclosures  
250-08 ..... Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code: 2010  
Section VIII ..... Pressure Vessels, Division I and II
- D. International Code Council (ICC)  
ICC IPC (2012) ..... International Plumbing Code
- E. NSF International (NSF)  
NSF/ANSI 61 (2012) ..... Drinking Water System Components – Health Effects  
NSF/ANSI 372 (2011) ..... Drinking Water System Components – Lead Content
- F. Underwriters' Laboratories, Inc. (UL):  
508-99 (R2008) ..... Standards for Industrial Control Equipment

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

### 2.2 INLINE HOT WATER RECIRCULATING PUMP

- A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi).
- B. Bronze body construction. Pump shall be non-overloading at any point on the pump curve.
- C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

## **PART 3 - EXECUTION**

### **3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.

- - - E N D - - -

## **SECTION 22 13 00 FACILITY SANITARY AND VENT PIPING**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- E. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- F. Section 07 92 00, JOINT SEALANTS: Sealant products.
- G. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- I. Section 22 07 11, PLUMBING INSULATION.
- K. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

#### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007..... Scheme for the Identification of Piping Systems
  - A112.36.2M-1991(R 2012) ... Cleanouts
  - A112.6.3-2001 (R2007) ..... Standard for Floor and Trench Drains
  - B1.20.1-2013..... Pipe Threads, General Purpose (Inch)
  - B16.1-2010..... Gray Iron Pipe Flanges and Flanged Fittings
  - B16.4-2011..... Standard for Grey Iron Threaded Fittings Classes 125 and 250
  - B16.15-2013..... Cast Copper Alloy Threaded Fittings, Classes 125 and 250
  - B16.18-2012..... Cast Copper Alloy Solder Joint Pressure Fittings

- B16.21-2011..... Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013..... Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
- B16.23-2011..... Cast Copper Alloy Solder Joint Drainage Fittings: DWV
- B16.24-2001 (R2006) ..... Cast Copper Alloy Pipe Flanges and Flanged Fittings
- B16.29-2012..... Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
- B18.2.1-2012..... Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008 ..... Performance Requirements for Atmospheric Type Vacuum Breakers
- 1018-2001 ..... Performance Requirements for Trap Seal Primer Valves – Potable Water Supplied
- 1044-2001 ..... Performance Requirements for Trap Seal Primer Devices – Drainage Types and Electronic Design Types
- 1079-2012 ..... Performance Requirements for Dielectric Pipe Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012 ..... Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
- A74-2013a..... Standard Specification for Cast Iron Soil Pipe and Fittings
- A888-2013a..... Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- B32-2008..... Standard Specification for Solder Metal
- B43-2009..... Standard Specification for Seamless Red Brass Pipe, Standard Sizes
- B75-2011..... Standard Specification for Seamless Copper Tube
- B88-2009..... Standard Specification for Seamless Copper Water Tube
- B306-2013..... Standard Specification for Copper Drainage Tube (DWV)
- B584-2013..... Standard Specification for Copper Alloy Sand Castings for General Applications

- B687-1999 (R 2011) ..... Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- B813-2010..... Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
- B828-2002 (R 2010) ..... Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
- C564-2012 ..... Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D1785-2012 ..... Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2321-2011 ..... Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D2564-2012 ..... Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
- D2665-2012 ..... Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D2855-1996 (R 2010) ..... Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
- D5926-2011 ..... Standard Specification for Poly(Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
- F402-2005 (R 2012) ..... Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings
- F477-2010..... Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009) ..... Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
- 2006 ..... Cast Iron Soil Pipe and Fittings Handbook
- 301-2012 ..... Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-2012 ..... Specification for Coupling for Use in Connection with  
Hubless Cast Iron Soil Pipe and Fittings for Sanitary and  
Storm Drain, Waste, and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):

A4015 ..... Copper Tube Handbook

G. International Code Council (ICC):

IPC-2012 ..... International Plumbing Code

H. Manufacturers Standardization Society (MSS):

SP-123-2013 ..... Non-Ferrous Threaded and Solder-Joint Unions for Use  
With Copper Water Tube

I. National Fire Protection Association (NFPA):

70-2011 ..... National Electrical Code (NEC)

J. Plumbing and Drainage Institute (PDI):

WH-201 (R 2010) ..... Water Hammer Arrestors Standard

K. Underwriters' Laboratories, Inc. (UL):

508-99 (R2013) ..... Standard For Industrial Control Equipment

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Piping.
  2. Floor Drains.
  3. Cleanouts.
  4. Trap Seal Protection.
  5. Penetration Sleeves.
  6. Pipe Fittings.
  7. Traps.
  8. Exposed Piping and Fittings.

## **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## **1.6 AS-BUILT DOCUMENTATION**

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2013 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. Pipe buried in or in contact with earth.
    - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. Interior waste and vent piping above grade.
  2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
  4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
  5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub

and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

**B. Copper Tube, (DWV):**

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

**2.3 EXPOSED WASTE PIPING**

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet ASTM B43, regular weight.
  2. The Fittings shall conform to ASME B16.15 or ASTM D2665.
  3. Nipples shall conform to ASTM B687, Chromium-plated.
  4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

**2.4 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## **2.5 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The

cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## **2.6 FLOOR DRAINS**

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.
- C. Type M (FD-M) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension for indirect waste. Cut-out grate below funnel. Minimum dimensions as follows:
1. Area of strainer and collar – 23,000 square mm (36 square inches).
  2. Height of funnel – 95 mm (3-3/4 inches).
  3. Diameter of lower portion of funnel – 50 mm (2 inches).
  4. Diameter of top portion of funnel – 100 mm (4 inches).

5. Provide paper collars for construction purposes.
- D. Trench Drain (TD-1) 9' foot long high capacity polyester fiberglass channel with sloped radius bottom surface with male/female connections providing a high integrity lap joint. Duco coated welded steel frame support system with concrete anchors (one pair every 18 inches). Supplied with cast iron tractor grate.

## **2.7 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS**

- A. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.
  1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
  2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  5. The manifold shall be omitted when serving only one trap.

## **2.9 PENETRATION SLEEVES**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

## **PART 3 - EXECUTION**

### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.

3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
- E. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  6. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- F. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- G. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- H. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### 3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
  - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
  - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

## **SECTION 22 33 00 ELECTRIC DOMESTIC WATER HEATERS**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. This section describes the requirements for installing a complete electric domestic water heater system ready for operation including the water heaters, thermometers, and all necessary accessories, connections, and equipment.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.
- D. Section 09 91 00, PAINTING: Preparation and finish painting.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING
- G. Section 22 07 11, PLUMBING INSULATION.
- H. Section 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.
- I. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pumps.

#### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
Z21.22B-2001 (R2008)..... Relief Valves for Hot Water Supply Systems
- C. American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):  
90.1 (2013)..... Energy Standard for Buildings Except Low-Rise  
Residential Buildings
- D. American Society of Mechanical Engineers (ASME):  
ASME Boiler and Pressure Vessel Code  
BPVC Section IV-2013 ..... Rules for Construction of Heating Boilers  
BPVC Section VIII-1-2013 .... Rules for Construction of Pressure Vessels, Division 1  
Form U-1 ..... Manufacturer's Data Report for Pressure Vessels  
B1.20.1-2013..... Pipe Threads, General Purpose (Inch)

- B16.5-2013..... Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS  
24 Metric/Inch Standard
- B16.24-2011..... Cast Copper Alloy Pipe Flanges and Flanged Fittings:  
Classes 150, 300, 600, 900, 1500, and 2500
- CSD-1-2012 ..... Controls and Safety Devices for Automatically Fired Boilers
- E. American Society of Sanitary Engineering (ASSE):
  - 1005-1999 ..... Performance Requirements for Water Heater Drain Valves,  
3/4 Inch Size
- F. National Fire Protection Association (NFPA)
  - 70-2014 ..... National Electrical Code (NEC)
- G. NSF International (NSF):
  - 5-2012 ..... Water Heaters, Hot Water Supply Boilers, and Heat  
Recovery Equipment
  - 61-2012 ..... Drinking Water System Components – Health Effects
  - 372-2011 ..... Drinking Water System Components – Lead Content
- H. Underwriters Laboratories, Inc. (UL):
  - 174-04 (R2012) ..... Standard for Household Electric Storage Tank Water  
Heaters
  - 499-05 (R2013) ..... Standard for Electric Heating Appliances
  - 1453-04 (R2011) ..... Standard for Electric Booster and Commercial Storage  
Tank Water Heaters

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 33 00, ELECTRIC DOMESTIC WATER HEATERS”, with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Water Heaters.
  - 2. Pressure and Temperature Relief Valves.
  - 3. Thermometers.
  - 4. Pressure Gages.

5. Vacuum Breakers.
  6. Expansion Tanks.
- D. For each electric domestic hot water heater type and size, the following characteristics shall be submitted:
1. Rated Capacities.
  2. Operating characteristics.
  3. Electrical characteristics.
  4. Furnished specialties and accessories.
  5. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.
- E. Shop drawings shall include wiring diagrams for power, signal and control functions.
- G. Submit documentation indicating compliance with applicable requirements with ASHRAE 90.1 for Service Water Heating.
- H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

## **1.5 QUALITY ASSURANCE**

- A. For commercial applications, comply with American Society of Heating, Refrigerating and Air - Conditioning Engineers (ASHRAE) for efficiency performance. ASHRAE 90.1, "Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings, for commercial water heaters."
- B. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70 by a qualified testing agency, and marked for intended location and application.
- C. ASME code construction shall be a vessel fabricated in compliance with the ASME BPVC Section VIII-1.
- D. Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.
- E. The domestic water heater shall be certified and labeled by an independent testing agency.

- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## **1.6 AS-BUILT DOCUMENTATION**

- A. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2013 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

## **PART 2 - PRODUCTS**

### **2.1 ELECTRIC DOMESTIC WATER HEATERS**

- A. The tank construction shall be steel shell, with an inner tank liner complying with NSF 61 and NSF 372 for barrier materials for potable water. The inner liner shall be extended into the openings. The vessel shall be ASME BPVC Section VIII-1, fabricated with a pressure rating of 1035 kPa (150 psig). Provide with access for cleaning and disinfection.
- B. Tapping (openings) shall be Factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards B1.20.1 for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode

rods and controls as required. Tappings shall comply with the following ASME standards listed below:

1. 50 mm or DN50 (2 inch) and smaller: Threaded ends according to ASME B1.20.1.
  2. 65 mm or DN65 (2 1/2-inch) and Larger: Flanged ends according to ASME B16.5 for steel and stainless steel flanges, and according to ASME B16.24.
- C. Tank insulation shall comply with ASHRAE 90.1 and ENERGY STAR requirements.
- D. For domestic water heater sizes greater than 9 KW, the heating element shall be arranged in multiples of three elements. For heaters less than 9 KW, the heater elements shall be arranged in double elements. Heater capacities are scheduled on the drawings.
- E. The domestic water heaters shall have screw in or bolt on immersion type, thermostatically adjustable elements. Set thermostat for minimum water storage temperature of 60 degrees C (140 degrees F). The electrical characteristics are scheduled on the drawings. Heaters shall be capable of raising the discharge temperature to 77 to 82 degrees C (170 to 180 degrees F) for thermal eradication.
- F. The Combination Pressure and Temperature relief Valve shall be ANSI Z21.22 and ASME rated.
- G. The anode rod shall be replaceable magnesium.
- H. The drain valve shall be corrosion resistant metal complying with ASSE 1005.
- I. Comply with NSF 5 for water heaters.

## **2.3 DOMESTIC HOT WATER EXPANSION TANKS**

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 and NSF 372 for barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

## **2.4 ELECTRIC WATER HEATER DRAIN PAN**

- A. A stainless steel drain pan shall be provided that is large enough to contain the volume of the heater. The drain pan shall include a drain outlet not less than 20 mm or DN 20 (NPS 3/4 inch) with ASME B1.20.7 garden hose threads.

## **2.5 HEAT TRAPS**

- A. Heat traps shall be installed in accordance with ASHRAE 90.1 unless provided integrally with the heater.

## **2.6 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES**

- A. The combination pressure and temperature relief valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater's working pressure rating. Sensing element shall extend into storage tank.

## **2.7 THERMOMETERS**

- A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 225 mm (9 inches) high scale dial or circular dial 50 to 125 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 212 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2-1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

## **2.8 SUPPORTS**

- A. Water heater stands shall be factory-fabricated steel for floor mounting capable of supporting water heater and water a minimum of 450 mm (18 inches) above the floor.
- B. Wall brackets for wall mounted heaters shall be factory-fabricated steel capable of supporting water heater and water.

## **2.9 MANIFOLD KITS**

- A. For multiple water heater installation, provide factory-fabricated copper manifold kits to include ball-type shutoff valves to isolate each water heater and balancing valves to provide balanced flow through each water heater.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Water heaters shall be installed on concrete bases unless elevated above the floor. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. The water heaters shall be installed level and plumb and securely anchored.
- C. The water heaters shall be installed and connected in accordance with manufacturer's written instructions with manufacturer's recommended clearances.
- D. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap or break.
- E. Thermometers shall be installed on the water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.
- F. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters and regulated to a maximum discharge temperature of 54 degrees C (130 degrees F) for distribution to personnel.
- G. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.
- H. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed. Refer to Specification Section 22 11 00, FACILITY WATER DISTRIBUTION.
- I. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- J. All manufacturer's required clearances shall be maintained.
- L. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank in accordance with manufacturer's recommendations. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.
- M. Piping type heat traps shall be installed on the inlet and outlet piping of the electric domestic water heater storage tanks if not provided integrally with the tanks.
- N. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for electric domestic water heaters without integral drains.
- O. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.2 LEAKAGE TEST**

- A. Before piping connections are made, water heaters shall be tested with hydrostatic pressure of 1380 kPa (200 psig) and 1654 kPa (240 psig) for a unit with a MAWP of 1103 kPa (160 psig). Any domestic water heater leaking water shall be replaced with a new unit at no additional cost to the VA.

### **3.3 PERFORMANCE TEST**

- A. All of the remote water outlets shall have a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow at all times.

### **3.4 STARTUP AND TESTING**

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.
- B. The tests shall include system capacity, control function, and alarm functions.
- C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.

- - - E N D - - -

## **SECTION 22 40 00 PLUMBING FIXTURES**

### **PART 1 - GENERAL**

#### **1.1 DESCRIPTION**

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

#### **1.2 RELATED WORK**

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

#### **1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):  
The American Society of Mechanical Engineers (ASME):  
A112.6.1M-02(R2008) ..... Floor Affixed Supports for Off-the-Floor Plumbing Fixtures  
for Public Use  
A112.19.1M-08 ..... Enameled Cast Iron Plumbing Fixtures  
A112.19.2M-03..... Vitreous China Plumbing Fixtures  
A112.19.3-2001(R2008) ..... Stainless Steel Plumbing Fixtures (Designed for  
Residential Use)
- C. American Society for Testing and Materials (ASTM):  
A276-2010 ..... Stainless and Heat-Resisting Steel Bars and Shapes  
WW-P-541-E/GEN ..... Plumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-  
505  
Metal Finishes Manual (1988)

- E. American Society of Sanitary Engineers (ASSE):  
1016-05 ..... Performance Requirements for Individual Thermostatic,  
Pressure Balancing and Combination Pressure Balancing  
and Thermostatic Control Valves for Individual Fixture  
Fittings
- F. NSF International (NSF)  
NSF/ANSI 14 (2013) ..... Plastics Piping System Components and Related Materials  
NSF/ANSI 61 (2012) ..... Drinking Water System Components – Health Effects  
NSF/ANSI 372 (2011) ..... Drinking Water System Components – Lead Content
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water  
Act.
- I. International Building Code, ICC IPC 2012.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

### **2.2 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
  - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

### **2.3 STOPS**

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.

- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

## **2.4 ESCUTCHEONS**

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

## **2.5 LAMINAR FLOW CONTROL DEVICE**

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
  - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
  - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
  - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

## **2.6 CARRIERS**

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

## 2.7 WATER CLOSETS

- A. (P-110/111) Water Closet (Wall Hung ANSI A112.19.2M, Figure 8) elongated bowl, siphon jet 4.85L (1.28 gallon per) flush, wall outlet with 10 percent maximum variance, back inlet spud. Top of rim shall be 457 mm (18 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
  2. Fittings and Accessories: Gaskets and bolts with chrome plated cap nuts and washers.
  3. Flush valve: Concealed, Large chloramines resistant diaphragm semi-red brass valve body, hydraulic flush valve, non-hold-open, push button minimum 38 mm (1 1/2 inches) diameter, 25 mm (1 inch) IPS wheel handle back check angle valve, high pressure vacuum breaker, concealed back spud connection. Valve body, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Provide 305 mm by 406 mm (12 inches by 16-inches) stainless steel access door with vandal resistant screws as specified in Section 08 31 13, ACCESS DOORS AND FRAMES.

## 2.8 URINALS

- A. (P-201) Urinal (Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallons) per flush with 50 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.
1. Support urinal with chair carrier and install with rim 600 mm (24 inches) above finished floor.
  2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve non-hold-open, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi-red brass.
- B. (P-202) Urinal (Wheelchair, Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallon per flush) with 51 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.

1. Support urinal with chair carrier and install with rim 381 mm (15 inches) above finished floor.
2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve, non-hold-open, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass.

## **2.10 LAVATORIES**

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-401) Lavatory (Wall mounted ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Set with rim 864 mm (34 inches) above finished floor.
  1. Faucet: Solid cast brass construction, vandal resistant, heavy-duty single lever handle, center set. Control shall be washerless ceramic disc cartridge type. Provide 1.9L(0.5 gallon) per minute laminar flow control device, adjustable hot water limit stop, and vandal proof screws.
  2. Drain: Cast or wrought brass with flat grid strainer offset tailpiece, chrome plated. Provide cover per A.D.A 4-19.4.
  3. Stops: Angle type, see paragraph 2.2 Stops. Provide cover per A.D.A 4-19.4.
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall. Provide cover per A.D.A 4-19.4.
- D. (P-413) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 203 mm (8 inches) centers. Mount unit in countertop.
  1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type, rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above slab with 102 mm (4 inches) wrist blade handles. Provide 1.9L ( 0.5 gallon) per minute laminar flow control device. Faucet, wall and floor escutcheons shall be

- either copper alloy or CRS. Exposed metal parts shall be chrome plated with a smooth bright finish.
2. Drain: cast or wrought brass with flat grid strainer, offset tailpiece, brass, chrome plated.
  3. Stops: Angle type. See paragraph 2.2. Stops
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
  5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

## **2.11 SERVICE SINKS**

- A. Dimensions for service sinks are specified, length by width (distance from wall) and depth.
- B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.
  1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
  2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
  3. Trap: P-trap, drain through floor.
- C. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
  2. Drain: Drain plug with cup strainer, stainless steel.
  3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
  4. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- D. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self-rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:
1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to wear, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches) above deck and single lever with hose spray. Faucet shall be polished chrome plated.
  2. Drain: Drain plug with cup strainer, stainless steel.
  3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
  4. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- E. (P-530) Sink (CRS, Single Compartment with Drainboard, Wall Hung, Sensor Controls) 14 gauge CRS approximately 457 mm by 381 mm (18 inches by 15 inches) by 254 mm (10 inches) deep with 203 mm (8 inches) splash back and drainboard at right or left as shown on the drawings. Overall dimensions (sink and drainboard), approximately 1219 mm (48 inches) long by 610 mm (24 inches) wide. Slope drainboard to bead, not less than 6 mm (1/4 inch) high, on front and ends. Corners and edges shall be well rounded. Support sink with 3.5 mm thick (10 gauge) CRS brackets on ASME/ANSI A112.6.1M, Type I, chair carrier and secure fixture with minimum 10 mm (3/8 inch) all-thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor.
1. Drain: Drain plug with cup strainers.
  2. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap. Adjustable with connected elbow and nipple the wall and escutcheon.
  3. Sensor Control: Provide an infra-red photocell sensor and solenoid valve to control flow automatically, thermostatic control valve with check stops, 24 volt transformer,

wire box and steel access door with key operated cylinder lock see specification  
ACCESS DOORS. Operation: Breaking the light beam shall activate the water flow.  
Flow shall stop when the user moves from the light beam.

4. Gooseneck spout: Spout and trim shall be solid brass construction and be chromium plated with smooth bright finish. Provide laminar flow device.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

## **2.12 DISPENSER, DRINKING WATER**

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-609) Bi-level Electric Water Cooler: Mechanically cooled, self-contained, wheel chair, bubbler style fully exposed dual height stainless steel fountain, recessed in wall refrigeration system, stainless steel grille, stainless steel support arm, wall mounting box, energy efficient cooling system consisting of a hermetically sealed reciprocating type compressor, 115v, 60 Hz, single phase, fan cooled condenser, permanently lubricated fan motor. Set highest bubbler 1016 mm (40 inches) above finished floor.
- C. (P-610) Bi-level Drinking Fountain (Wall Hung, Wheelchair, with Glass Filler) bubbler style, 8 ml/s (8 gph) minimum capacity, lead free. Top shall be one piece type 304 CRS anti-splash design. Cabinet, light grey granite finish with mounting plate. Unit shall be push bar operated with front and side bars, automatic stream regulator, and heavy chrome plated brass push down glass filler with adjustable flow control, and all trim chrome plated.
  1. Provide frost-proof self-closing, drain back valve assembly with automatic stream height control and an 86 mm (3 3/8 inch) high bubbler.
  2. Provide 38 mm (1 1/2 inches) PVC P-trap

## **2.13 SHOWER BATH FIXTURE**

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
  1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
  2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 160 ml/s (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design

showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.

3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.

B. (P-702) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P Combination Valve):

1. Shower Installation: Wall mounted, shower head connected to shower arm. All external trim shall be chrome plated metal.
2. Shower Heads: Chrome plated metal head, adjustable ball joint, self cleaning with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm). Body, internal parts of shower head and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.
3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever with adjustment for rough-in variations, type operating handle and chrome plated brass or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). Install valve 1372 mm (54 inches) from bottom of shower receptor. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.

## **2.14 EMERGENCY FIXTURES**

A. (P-707) Emergency Shower and Eye and Face Wash (Free Standing):

1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter, install head 2134 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated.

Operate valve with 610 mm (24 inches) stainless steel pull-rod with triangle handle.

Pull-down opens valve; push-up closes valve.

2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 13 mm (1/2 inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor.
3. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior.

## **2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

### **3.2 CLEANING**

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

### **3.3 WATERLESS URINAL**

Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.

- - - E N D - - -