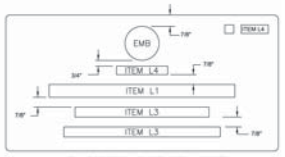
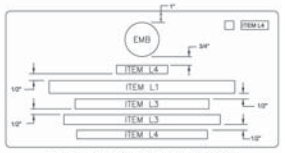
PROPERTY OF THE UNITED STATES GOVERNMENT - FOR OFFICIAL USE ONLY
DO NOT SCALE THIS DRAWING

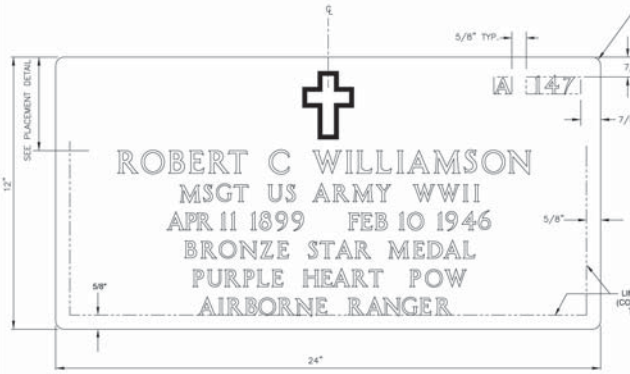


4 LINE INSCRIPTION PLACEMENT AND DETAIL

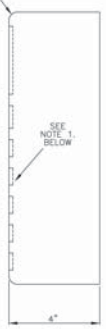


5 LINE INSCRIPTION PLACEMENT AND DETAIL

MEMORIAL INSCRIPTION
SCALE:1/4"=1"

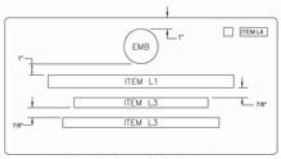


TYPICAL FACE OF STONE
SCALE:1/2"=1"

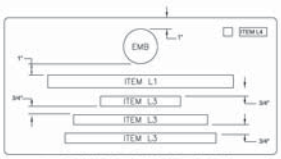


SIDE VIEW

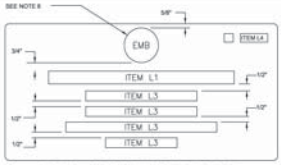
FOR UPRIGHT & FLAT MARBLE HEADSTONES/MARKERS		
COLOR OF STONE:	N8 OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
LITHOCHROME APPLICATION:	N4 OR LOWER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
INSCRIPTION DEPTHS:	MAXIMUM	MINIMUM
FOR L1-1 LETTERS	7/32"	5/32"
FOR L-3 & L-4 LETTERS	5/32"	4/32"



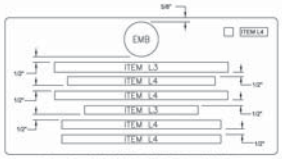
3 LINE INSCRIPTION PLACEMENT AND DETAIL



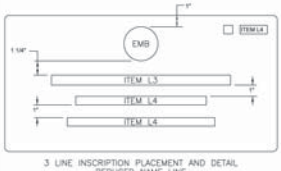
4 LINE INSCRIPTION PLACEMENT AND DETAIL



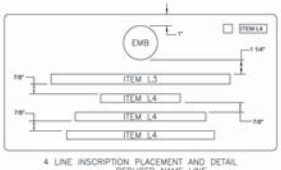
5 LINE INSCRIPTION PLACEMENT AND DETAIL



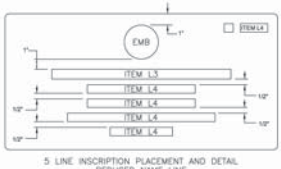
6 LINE INSCRIPTION PLACEMENT AND DETAIL



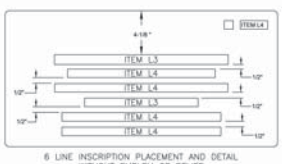
3 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



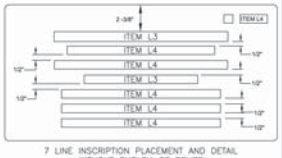
4 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



5 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



6 LINE INSCRIPTION PLACEMENT AND DETAIL
WITHOUT EMBLEM OF BELIEF



7 LINE INSCRIPTION PLACEMENT AND DETAIL
WITHOUT EMBLEM OF BELIEF

STANDARD INSCRIPTION
SCALE: 1/4"=1"

SUPERSEDES DRAWING MFM-1 DATED 6-14-84 — 6-5-03

GENERAL NOTES:

1. ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-LNCSE-1, A-LNCSE-2, AND A-LNCSE-3 DATED 6-5-03.
2. EMBLEM OF BELIEF IS OPTIONAL.
3. ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
4. MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
5. THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED ACCORDING TO CONTRACT SPECIFICATIONS.
6. WHEN TWO (2) EMBLEMS OF BELIEF ARE REQUIRED, THE VETERAN'S EMBLEM IS PLACED ON THE LEFT SIDE AND DEPENDENT EMBLEM TO THE RIGHT. WHEN THE SECTION AND GRAVESITE NUMBER ARE REQUIRED, THE CENTERLINE OF THE RIGHT EMBLEM SHALL BE 1 3/4" FROM THE SECTION CHARACTER AND THE LEFT EMBLEM IS TO MOVE AN EQUAL OPPOSITE DISTANCE.

CONVERSION TABLE

ENGLISH/U.S. STANDARD	METRIC	ENGLISH/U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 3/8"	4.13 cm
15 1/2"	39.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	3/8"	1.00 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm

NATIONAL CEMETERY ADMINISTRATION

Drawing Title	FLAT MARBLE MARKER 12" X 24" X 4"
Project Title	GOVERNMENT HEADSTONES AND MARKERS
Date	06-05-03
Approved: Director, Memorial Programs Service	
Approved: Chief of Operations, Memorial Programs Service	
Design Type	F1
Checked	
Drawn	DURHAM & ASSOC.
Project Contract No.	V786P 530
Location	
Digital File	A-F1.DWG 24" x 36" SHEET
Drawing No.	A-F1
Sheet	1 of 1