PROJECT SPECIFICATIONS

Department of Veterans Affairs

Durham – VA Medical Center
Construct New Specialty Care Bldg. 42
VA Project No. 558-321

Final Documents for Construction
April 28, 2015

Volume 1 of 2

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DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

TABLE OF CONTENTS
Section 00 01 10

VOLUME 1 OF 2

	DIVISION 00 - SPECIAL SECTIONS	**DATE**
00 01 15	List of Drawing Sheets	10-9
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	10-9
01 32 16.15	Project Schedules (Small Projects - Design/Bid/Build)	10-9
01 33 23	Shop Drawings, Product Data, and Samples	10-9
01 35 26	Safety Requirements	09-14
01 45 00	Quality Control for Minor Construction	10-14
01 45 29	Testing Laboratory Services	10-9
01 57 19	Temporary Environmental Controls	10-9
01 58 16	Temporary Interior Signage	10-9
01 74 19	Construction Waste Management	10-9
01 81 11	Sustainable Design Requirements	10-9
01 91 00	General Commissioning Requirements	10-9
	DIVISION 02 - EXISTING CONDITIONS	
02 21 00	Site Surveys	10-9
02 41 00	Demolition	10-9
02 82 13.41	Asbestos Abatement for Total Demolition Projects	10-9
02 83 33.13	Lead-Based Paint Removal and Disposal	10-9
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	10-9
03 45 00	Precast Architectural Concrete	09-11
	DIVISION 04 - MASONRY	
04 05 13	Masonry Mortaring	10-9
04 05 16	Masonry Grouting	10-9
04 20 00	Unit Masonry	10-9
	DIVISION 05 - METALS	
05 12 00	Structural Steel Framing	10-9
05 31 00	Steel Decking	10-9
05 36 00	Composite Metal Decking	10-9
05 40 00	Cold-Formed Metal Framing	10-9
05 50 00	Metal Fabrications	10-9
05 51 00	Metal Stairs	10-9
	DIVISION 06 - WOOD,PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	10-9

	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 13 52	Modified Bituminous Waterproofing	09-11
07 14 13	Fluid-Applied Waterproofing	09-11
07 21 13	Thermal Insulation	10-9
07 22 00	Roof and Deck Insulation	10-9
07 27 26	Fluid-Applied Membrane Air Barrier, Vapor Permeable	10-9
07 40 00	Roofing and Siding Panels	10-9
07 54 16	Ethylene Interpolymer (KEE) Roofing	10-9
07 55 54	Ethylene Interpolymer (KEE) Protected Membrane Roofing	10-9
07 55 63	Vegetated Protected Membrane Roofing	10-10
07 60 00	Flashing and Sheet Metal	10-9
07 84 00	Firestopping	10-9
07 92 00	Joint Sealants	10-9
07 95 13	Expansion Joint Cover Assemblies	10-9
	DIVISION 08 - OPENINGS	
08 11 13	Hollow Metal Doors and Frames	10-9
08 14 00	Interior Wood Doors	10-9
08 31 13	Access Doors and Frames	10-9
08 41 13	Aluminum-Framed Entrances and Storefronts	10-9
08 44 13	Glazed Aluminum Curtain Walls	10-9
08 45 00	Active Core Daylighting System	03-15
08 71 00	Door Hardware	10-9
08 80 00	Glazing	10-9
08 90 00	Louvers and Vents	10-9
	DIVISION 09 – FINISHES	
09 05 16	**Subsurface Preparation for Floor Finishes**	
09 06 00	Schedule for Finishes	10-9
09 22 16	Non-Structural Metal Framing	10-9
09 29 00	Gypsum Board	10-9
09 30 13	Ceramic/Porcelain Tiling	10-9
09 51 00	Acoustical Ceilings	10-9
09 54 23	Linear Metal Ceilings	10-11
09 65 13	Resilient Base and Accessories	10-9
09 65 16	Resilient Sheet Flooring	10-9
09 65 19	Resilient Tile Flooring	10-9
09 68 00	Carpeting	10-9
09 91 00	Painting	10-9
	DIVISION 10 – SPECIALTIES	
10 14 00	Signage	10-9
10 21 23	Cubicle Curtain Tracks	10-9
10 26 00	Wall and Door Protection	10-9
10 28 00	Toilet, Bath, and Laundry Accessories	10-9
10 44 13	Fire Extinguisher Cabinets	10-9
10 51 13	Metal Lockers	04-15
	DIVISION 12 – FURNISHINGS	
12 24 00	Window Shades	11-11
12 32 00	Manufactured Wood Casework	10-9
12 36 00	Countertops	10-9

SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of the contract.

Drawing No.	Title
GI001	COVER
GI002	UL LISTINGS & CODE SUMMARY
GI003	UL LISTINGS
GI004	PARTITION TYPES
GI005	PARTITION TYPES AND DETAILS
G-101	LEVEL 0 LIFE SAFETY PLAN
G-102	LEVEL 1 LIFE SAFETY PLAN
CD101	EXISTING CONDITIONS – SURFACE DATA
CD102	EXISTING CONDITIONS – UNDERGROUND DATA
CD103	CONSTRUCTION MANAGEMENT PLAN
CD104	DEMOLITION PLAN
CD105	DEMO PHASES
CD106	DEMO PHASES
CS101	SITE PLAN
CG101	GRADING PLAN
CG102	STORMWATER DRAINAGE PLAN
CE101	EROSION CONTROL PLAN
CU101	UTILITY PLAN
CU102	SEWER & DUCTBANK PLAN/PROFILE
CU103	UTILITY PLAN/PROFILE WATER
CU104	UTILITY PLAN
C-501	DETAILS
C-502	DETAILS
C-503	DETAILS
C-504	DETAILS
C-505	DETAILS
C-506	DETAILS
C-507	DETAILS
LP101	LANDSCAPING PLAN
LI101	IRRIGATION PLAN

S-001	GENERAL NOTES DETAILS & SECTIONS
SB101	FOUNDATION PLAN
SB102	LEVEL 0 SLAB PLAN
SF101	LEVEL 1 FRAMING PLAN
SF102	LEVEL 2 FRAMING PLAN
S-201	SHEARWALL ELEVATIONS
S-202	SHEARWALL ELEVATIONS
S-301	BUILDING SECTIONS & DETAILS
S-401	LINAC REINFORCING PLAN
S-501	LINAC WALL SECTIONS
S-502	WALL SECTIONS & DETAILS
S-601	COLUMN SCHEDULE, SECTIONS & DETAILS

AD101	EXISTING LEVEL 1 - HOSPITAL INTERIOR DEMOLITION FLOOR PLAN
AD102	EXISTING BUILDING 16 LEVEL 0 - DEMOLITION FLOOR PLAN
AD103	EXISTING BUILDING 16 LEVEL 0 – DEMOLITION FLOOR PLAN PHOTOS
AD104	EXISTING BUILDING 16 LEVEL 0 – DEMOLITION FLOOR PLAN PHOTOS
AD105	EXISTING BUILDING 16 LEVEL 1 - DEMOLITION FLOOR PLAN
AD106	EXISTING BUILDING 16 LEVEL 1 - DEMOLITION FLOOR PLAN PHOTOS
AE001	LEGENDS, ABBREVIATIONS AND GENERAL NOTES
AE101	LEVEL 0 CORE AND SHELL FLOOR PLAN
AE102	LEVEL 1 CORE AND SHELL FLOOR PLAN
AE103	ROOF PLAN
AE201	EXTERIOR ELEVATIONS
AE202	EXTERIOR ELEVATIONS AND EXTERIOR FINISH SCHEDULE
AE301	BUILDING SECTIONS
AE302	WALL SECTIONS
AE303	WALL SECTIONS
AE304	WALL SECTIONS
AE501	SECTION DETAILS
AE502	EXTERIOR DETAILS
AE503	CONNECTOR DETAILS
AE504	ROOFING DETAILS
AE505	ROOFING DETAILS

AE506	ROOFING DETAILS
AE507	ROOFING DETAILS
AE508	ROOFING DETAILS
AE509	ROOFING DETAILS
AE510	ROOFING DETAILS
AE511	VEHICULAR CANOPY DETAILS
AE512	PEDESTRIAN CANOPY DETAILS – BID ITEM 6
AE513	SITE WALL PLANS, ELEVATIONS AND DETAILS
AE514	SITE WALL ELEVATIONS AND DETAILS
AE515	STAIR #1 PLANS, SECTIONS AND DETAILS
AE516	STAIR #2 PLANS, SECTIONS AND DETAILS
AE517	ELEVATOR PLANS AND SECTIONS
AE518	ELEVATOR DETAILS
AE519	WINDOW TYPES
AE520	WINDOW DETAILS
AE521	WINDOW DETAILS
AE601	EXTERIOR DOOR SCHEDULE AND DOOR DETAILS
AE602	EXTERIOR SIGNAGE PLAN AND SIGNAGE ELEVATIONS
AI001	LEGENDS AND GENERAL NOTES
AI101	LEVEL 0 FLOOR PLAN- OVERALL
AI102	LEVEL 1 FLOOR PLAN-OVERALL
AI103	LEVEL 0 DIMENSION PLAN – OVERALL
AI104	LEVEL 1 DIMENSION PLAN – OVERALL
AI105	LEVEL 0 REFLECTED CEILING PLAN – OVERALL
AI106	LEVEL 1 REFLECTED CEILING PLAN – OVERALL
AI107	ENLARGED CEILING PLANS AND CEILING DETAILS
AI108	LEVEL 1 – BID ITEMS
AI401	ENLARGED PLANS
AI402	ENLARGED PLANS AND TOILET PLANS
AI403	INTERIOR ELEVATIONS
AI404	INTERIOR ELEVATIONS
AI405	INTERIOR ELEVATIONS – LINEAR ACCELERATOR
AI501	LINEAR ACCELERATOR DOOR DETAILS
AI502	LINEAR ACCELERATOR DETAILS
AI503	MILLWORK DETAILS
AI504	MILLWORK DETAILS
AI505	MILLWORK DETAILS – LINEAR ACCELERATOR
AI506	MILLWORK DETAILS – LINEAR ACCELERATOR
AI601	INTERIOR DOOR AND WINDOW SCHEDULE

IN001	FINISH LEGEND AND SPECIFICATIONS
IN101	LEVEL 0 FINISH PLAN - OVERALL
IN102	LEVEL 1 FINISH PLAN – OVERALL
IN103	LEVEL 0 WALL PROTECTION PLAN – OVERALL
IN104	LEVEL 1 WALL PROTECTION PLAN – OVERALL
IG101	LEVEL 0 INTERIOR SIGNAGE PLAN – OVERALL
IG102	LEVEL 1 INTERIOR SIGNAGE PLAN - OVERALL
O-101	LEVEL 0 EQUIPMENT PLAN- OVERALL
O-102	LEVEL 1 EQUIPMENT PLAN- OVERALL
FP101	LEVEL 0 FIRE SPRINKLER PLAN
FP102	LEVEL 1 FIRE SPRINKLER PLAN
FP103	FIRE SPRINKLER DETAILS
FA101	LEVEL 0 FIRE ALARM PLAN
FA102	LEVEL 1 AND PARTIAL ROOF FIRE ALARM PLAN
FA501	FIRE ALARM DETAILS
P-1	PLUMBING NOTES ABBREVIATIONS AND LEGEND
P-2	PLUMBING BID ALTERNATES
PP100	LEVEL 0- WASTE, VENT, AND ROOF DRAINAGE PLAN- UNDER SLAB
PP101	LEVEL 0 – WASTE, VENT, AND ROOF DRAINAGE PLAN – ABOVE CEILING
PP102	LEVEL 1 – WASTE, VENT, AND ROOF DRAINAGE PLANS
PP103	LEVEL 0- DOMESTIC WATER PLAN
PP104	LEVEL 1- DOMESTIC WATER PLAN
PP105	ROOF- PLUMBING PLAN
PG101	LEVEL 0 – MEDICAL GAS PLAN
PG102	LEVEL 1 – MEDICAL GAS PLAN
PG103	LEVEL 2/ROOF – PIPING PLAN
PG301	MEDICAL GAS ISOMETRIC
PP301	WASTE AND VENT ISOMETRIC
PP302	DOMESTIC WATER ISOMETRIC
PP303	ROOF DRAINAGE ISOMETRIC
PP501	PLUMBING DETAILS
PP601	PLUMBING SCHEDULES

M-1	MECHANICAL NOTES, ABBREVIATIONS AND LEGEND
M-2	MECHANICAL BID ALTERNATES
MD101	LEVEL 1-HVAC DEMO PLAN
MH101	LEVEL 0-HVAC PLAN
MP101	LEVEL 0-PIPING PLAN
MH102	LEVEL 1 HVAC PLAN
MP102	LEVEL 1-PIPING PLAN
MH103	LEVEL 2/ROOF-HVAC PLAN
MP103	LEVEL 2/ROOF-PIPING PLAN
M-301	MECHANICAL SECTIONS
M-401	MECHANICAL ROOM DETAIL
MECHANICAL DETAILS	
MECHANICAL DETAILS	
MECHANICAL DETAILS	
CONTROLS DETAILS – VRF	
CONTROLS DETAILS – VRF	
CONTROL DETAILS – DOAS	
M-601	MECHANICAL SCHEDULES
M-602	MECHANICAL SCHEDULES
M-603	MECHANICAL SCHEDULES
E-1	ELECTRICAL NOTES, ABBREVIATIONS, LEGENDS AND LIGHT FIXTURE SCHEDULE
E-2	ELECTRICAL BID ALTERNATES
ES101	ELECTRICAL SITE PLAN
ED101	BUILDING #1 LEVEL 1 ELECTRICAL DEMOLITION PLANS
EL101	LEVEL 0 LIGHTING PLAN
EL102	LEVEL 1 AND PARTIAL ROOF LIGHTING PLAN
EM101	LEVEL 0 MECHANICAL POWER PLAN
EM102	LEVEL 1 MECHANICAL POWER PLAN
EM103	ROOF MECHANICAL POWER PLAN
EP101	LEVEL 0 POWER PLAN
EP102	LEVEL 1 POWER PLAN
E-401	LINEAR ACCELERATOR ELECTRICAL ENLARGEMENT
E-402	LINEAR ACCELERATOR CONDUIT PLANS
E-403	LINEAR ACCELERATOR LIGHTING ENLARGEMENT
E-404	ELECTRICAL SECTIONS AND ENLARGEMENTS
E-501	ELECTRICAL DETAILS
E-502	ELECTRICAL DETAILS

E-503	ELECTRICAL DETAILS
E-504	ELECTRICAL DETAILS
E-601	ELECTRICAL SINGLE-LINE DIAGRAM
E-602	PANEL SCHEDULES
E-603	PANEL SCHEDULES AND EQUIPMENT CONDUCTOR SCHEDULE
E-604	PANEL SCHEDULES
EY001	TECHNOLOGY NOTES, ABBREVIATIONS AND LEGENDS
EY101	LEVEL 0 TECHNOLOGY PLAN
EY102	LEVEL 0 TECHNOLOGY ROUTING PLAN
EY103	LEVEL 1 AND PARTIAL ROOF TECHNOLOGY PLANS
EY104	LEVEL 1 TECHNOLOGY ROUTING PLAN
EY401	TECHNOLOGY PLAN ENLARGEMENTS
EY501	TECHNOLOGY DETAILS
EY601	TECHNOLOGY RISER DIAGRAMS
R-901	COORDINATION VIEWS

- - - END - - -

SECTION 01 00 00
GENERAL REQUIREMENTS

TABLE OF CONTENTS

1.1 GENERAL INTENTION 1

1.2 STATEMENT OF BID ITEMS 1

1.3 SHUTDOWNS 1

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR 2

1.5 CONSTRUCTION SECURITY REQUIREMENTS 2

1.6 ROOF AND VERTICAL WORKSAFETY 4

1.7 FIRE SAFETY 4

1.8 HAZARDOUS MATERIALS MANAGEMENT 6

1.9 OPERATIONS AND STORAGE AREAS 7

1.10 ALTERATIONS 10

1.11 INFECTION PREVENTION MEASURES 11

1.12 DISPOSAL AND RETENTION 14

1.13 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS 14

1.14 RESTORATION 15

1.15 LAYOUT OF WORK 16

1.16 USE OF ROADWAYS 16

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT 17

1.18 TEMPORARY USE OF EXISTING ELEVATORS 18

1.19 TEMPORARY TOILETS 18

1.20 AVAILABILITY AND USE OF UTILITY SERVICES 18

1.21 TESTS 19

1.22 INSTRUCTIONS 20

1.23 RELOCATED EQUIPMENT and ITEMS 21

1.24 HOURS OF WORK 22

1.25 PARKING 22

1.26 TUBERCULOSIS (TB) TESTING 22

1.27 TOBACCO USE 22

1.28 CONTRACTOR BADGES 23

1.29 CONSTRUCTION QUALITY CONTROL 23

1.30 WARRANTY MANAGEMENT 23

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structure, and furnish labor and materials and perform work for the Construct New Specialty Care Building #42 project as required by drawings and specifications.

B. Offices of Apogee Consulting Group, as Architect-Engineers, shall render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

D. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2) shall maintain a presence at the work site whenever the general or subcontractors are present.

E. Training:

1. All employees of general contractor and subcontractors shall have the 10-hour OSHA certified Construction Safety course, Asbestos awareness safety courses, and /or other relevant competency training, as determined by VA COR or Safety Office with input from the ICRA team.

2. Supervisors of general contractor and subcontractors shall have the 30-hour OSHA certified Construction Safety course, ASHE Health Care Construction: Subcontractor Certification, ASHE Health Care Construction Workshop Certification and /or other relevant competency training, as determined by VA CP with input from the ICRA team.

3. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEMS

A. Please refer to the Statement of Work and the Bid Item List in the solicitation for the Statement of Bid Item(s).

1.3 SHUTDOWNS

A. Contractor shall maintain all services to occupied portions of building, except as scheduled and approved by COR. To insure such

executions, Contractor shall furnish the COR with a schedule of shutdown dates on which the Contractor intends to accomplish work on adjacent floors and areas. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area or riser which shall affect adjacent occupied areas.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. AFTER AWARD OF CONTRACT, the Contractor can download PDF files of the contract drawings and specifications for his use and distribution to Subcontractors.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. Prior to start of work, prepare a plan detailing project specific security measures. The security plan defines both physical and administrative security procedures that shall remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badge. They shall also be subject to inspection of their personal effects when entering or leaving the project site or DURVAMC campus.

2. For working outside the “regular hours” as defined in the contract, The General Contractor shall give 3 business days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the Contracting Officer.

4. VA reserves the right to close down or shut down the project site and order General Contractor’s employees off the premises in the event of a national emergency. The General Contractor shall return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

3. DURVAMC shall issue keys as needed through the Engineering Program Support Assistant. Contractor shall request a key through the COR. Contractor shall need photo ID and is required to sign-out keys.

   a. One key per contract can be issued. Additional keys can be requested and are subject to approval by the Chief of Engineering.

   b. Lost keys shall be reported immediately to VA Police and to the COR. Contractor can be billed the cost to re-core and re-key all affected areas.

   c. Keys shall be returned at the completion of the project, or prior to vacating the project site, whichever comes first.

   d. Contractor shall comply with Space Key Control policy and other regulations presented by Engineering Support Assistant at the time of key issue.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings shall be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who shall need it for the project. Return the information to the Contracting Officer upon request.

4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.

5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.

6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".

7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).

   a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.

   b. "Sensitive information" including drawings and other documents shall be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted in writing 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. See 1.25 Parking for parking restrictions.

1.6 ROOF AND VERTICAL WORKSAFETY

A. Contractor is responsible for providing safe working conditions at all times. Work performed on roof and vertical elevations of building shall comply with OSHA regulations and VA Safety Office.

1.7 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

   E84-2009.....Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):

   10-2010.....Standard for Portable Fire Extinguishers

   30-2008.....Flammable and Combustible Liquids Code

   51B-2009.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

   70-2011.....National Electrical Code

   241-2009.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

   29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR and Facility Safety Officer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install two-hour fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

2. Close openings in smoke barriers and fire-rated construction to maintain fire ratings.

F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR and facility Safety Officer.

H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR and facility Safety Officer.

I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions one week in advance, and coordinate with COR and facility Safety Officer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR and facility Safety Officer.

N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from facility Safety Officer at least 36 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR and facility Safety Officer.

P. Smoking: See section 1.27 Tobacco Use for smoking policy.

Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

R. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

S. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.8 HAZARDOUS MATERIALS MANAGEMENT

A. Hazard Communication Program: Establish and maintain a Hazard Communication Program in accordance to the Occupational Safety and Health Administration (OSHA) regulations. Ensure staff have been properly trained on the hazardous materials that they shall be brought on site as well as the location where the material safety data sheets (MSDSs) shall be kept onsite. Ensure all MSDSs are provided and stored on site near the actual work area(s). MSDSs cannot only be available in an onsite trailer or office remote from the actual work site. All containers of hazardous materials and wastes shall be properly labeled and stored at all times.

B. Control of Hazardous Dusts, Vapors, Mists, and Runoff: Every reasonable effort is to be made in the use of hazardous materials to prevent or at last minimize exposure to construction staff and others in adjacent areas, as well as to prevent entrainment in the central HVAC system, This applies to work performed both indoors as well as outdoors. If a problem shall arise, work shall have to be modified or suspended to eliminate or reduce the impact to workers and/or building occupants.

C. Disposal of Hazardous Wastes: All hazardous wastes generated shall be properly stored and removed as soon as practical from the job site. Transportation and disposal of such wastes is to be in accordance with Environmental Protection Agency (EPA), Department of Transportation (DOT), and State and local regulations.

D. Asbestos: The facility has asbestos containing materials (ACM). In the process of construction the contractor shall come in contact with suspected ACM that has not yet been identified. If suspected ACM is noted, stop work immediately and notify the COR. Under no circumstances is work to continue. Failure to halt shall result in work stoppage and possible citation from the EPA and/or OSHA.

E. Lead: There are areas in the medical center where lead paint has been used. If lead paint is suspected contact the COR immediately.

1.9 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities shall be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities shall be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The

Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as determined by the COR.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment shall be permitted subject to fire and safety requirements.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Building shall be occupied during performance of work but immediate areas of alterations shall be vacated.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers

operations shall not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations shall continue during the construction period.

I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems shall be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, for additional requirements.

2. Contractor shall submit a request to interrupt any such services to COR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor shall be advised (in writing) of approval of request, or of which other date and/or time such interruption shall cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center shall occur at other than Contractor's normal working hours.

4. Major interruptions of any system shall be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.

5. In case of a contract construction emergency, service shall be interrupted on approval of COR. Such approval shall be confirmed in writing as soon as practical.

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

J. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which shall be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances shall be approved by the COR.

L. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.10 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.

2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades required by drawings to be either reused or relocated, or both.

3. Shall note any discrepancies between drawings and existing conditions at site.

4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which shall be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract shall be modified accordingly, under provisions of clause

entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.11 INFECTION PREVENTION MEASURES

A. Implement the requirements of VAMC’s Infection Control Risk Assessment (ICRA) requirements are discussed by the Construction Safety Sub-Committee multidisciplinary team. Any member of the Construction Safety Sub-Committee shall monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the appropriate Infection Control precautions are not being followed.

B. Establish and maintain appropriate Infection Control precautions as part of the contractor’s infection preventive measures in accordance with the Infection Control Risk Assessment (ICRA) provided by Construction Safety Sub-Committee. Prior to start of work, prepare a plan detailing project-specific appropriate Infection Control measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions shall be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.

2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

3. Contractor shall prevent dust and debris from entering exterior mechanical air intakes. Provide screening and dust collection system to capture dust.

4. Fume hood exhaust is located on roof tops. Contractor shall not obstruct or limit the discharge of exhaust systems.

D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.

2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that shall remain jointly occupied by the medical Center and Contractor’s workers, the Contractor shall:

a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant

polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes shall be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.

b. HEPA filtration is required where the exhaust dust shall reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters shall have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24” x 36”), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.

e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects shall be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.

g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills shall be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

E. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions and flooring.

3. All new air ducts shall be cleaned prior to final inspection.

1.12 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused shall be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.13 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that shall remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or shall be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer shall have the necessary work performed and charge the cost to the Contractor.

C. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA shall make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements shall be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.14 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown shall be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.15 LAYOUT OF WORK

A. The Contractor shall lay out the work from Government established base lines and bench marks indicated on the drawings; and, shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that shall be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer shall replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. When necessary to cross curbing, sidewalks, or similar construction, they shall be protected by well-constructed bridges.

B. When new permanent roads shall be a part of this contract, Contractor shall construct them immediately for use to facilitate building operations. These roads shall be used by all who have business thereon within zone of building operations. Surfaces shall be refinished prior to project completion.

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of newly installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power shall be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system shall be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR shall withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations shall be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.

5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment shall be operated as a complete system and be fully maintained by operating personnel. Boiler water shall be given complete and continuous chemical treatment.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.18 TEMPORARY USE OF EXISTING ELEVATORS

A. Use of existing elevators for handling building materials and Contractor's personnel shall be permitted subject to the following provisions:

1. Contractor makes all arrangements with the COR for use of elevators. The COR shall ascertain that elevators are in proper condition and determine hours of use.

2. Contractor covers and provides maximum protection of following elevator components:

   a. Entrance jambs, heads soffits, and threshold plates

   b. Entrance columns, canopy, return panels, and the inside surfaces of car enclosure walls.

   c. Finish flooring

3. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining.

4. All parts of main controller, starter, relay panel, selector worn or damaged during temporary use shall be removed and replaced with new parts, if recommended by elevator inspector after elevator is released by Contractor. Cost of elevator inspector to be borne by the Contractor if replacement is recommended by the elevator inspector.

5. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by the Contracting Officer.

1.19 TEMPORARY TOILETS

A. Contractor shall have for use of Contractor's workmen, such toilet accommodations as shall be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets shall deprive Contractor of the privilege to use such toilets.

1.20 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract.

B. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

C. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which shall be fire hazards or shall smoke and damage finished work, shall not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

a. Steam is available at no cost to Contractor.

D. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

E. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes shall be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

F. Steam: Furnish steam system for testing required in various sections of specifications.

1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste shall be cause for revocation (at COR's discretion), of use of steam from the Medical Center's system.

1.21 TESTS

A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test shall not be conducted unless pre-tested.

B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer.

Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which shall be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.

E. Individual test result of any component, where required, shall only be accepted when submitted with the test results of related components and of the entire system.

1.22 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals shall reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished shall not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training shall be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above. Instructions and training of VA personnel shall be videotaped and provided to the VA on DVD, if requested by the COR.

1.23 RELOCATED EQUIPMENT AND ITEMS

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall, all existing equipment and items affected by construction.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.

C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein.

D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.

F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.24 HOURS OF WORK

A. Normal working hours shall be used to complete this contract unless otherwise indicated on drawings or specifications. Normal working hours shall be 7:30 AM to 4:00 PM, Monday through Friday – Federal Holidays excluded. Deviations from normal working hours shall be approved in writing from the Contracting Officer no less than 72 hours in advance.

1.25 PARKING

A. No construction related vehicles shall be permitted to park at the Medical Center. Parking for construction workers shall be available at a parking facility located approximately 2 blocks West of the Medical Center. Parking passes for the off-site parking can be obtained from the COR. Parking is limited and not guaranteed by VA.

1.26 TUBERCULOSIS (TB) TESTING

A. The contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found to have negative TB screening. Contractors shall be required to show documentation of negative TB screening for any additional workers who are added after the 90-day requirement before they shall be allowed to work on the work site. Per contract, TB screening shall be required for renewal every year after the first submission. This screening can be a medical screening from your provider, the Center of Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA) -approved blood test. Contract employees manifesting positive TB screening shall be examined according to current CDC guidelines prior to working on the VHA property.

If the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting the employee with a positive tuberculin screening is without evidence of active (infectious) pulmonary TB.

If the employee is found with evidence of active (infectious) pulmonary TB, the employee would require treatment with a subsequent statement to the fact on the file with the employer before being allowed to return to work on VHA property.

1.27 TOBACCO USE

A. The Contractor shall be permitted to smoke or use tobacco products only in the designated smoking shelter. The Contractor is not permitted to smoke within their vehicles, the patient smoking shelter or anywhere on campus other than the employee smoking shelter, no exceptions. Smoking and spitting can be punishable if a violation occurs. Electronic vapor devices of any kind are not permitted inside the Hospital and shall be considered a tobacco product for the purposes of this section.

1.28 CONTRACTOR BADGES

A. All contractors shall submit for PIV badges no less than 21 days prior to starting work. Contractor shall request badge applications from the COR. All contractors shall wear their badge so that easily viewed at all times while on-site unless determined unsafe during temporary activities. If PIV badges are not provided by the VAMC, then the contractor shall provide them. It is required that the badges be photo ID badges, laminated, showing company and employee name with and expiration date no more than 12 months away.

1.29 CONSTRUCTION QUALITY CONTROL

A. QC PROGRAM REQUIREMENTS

B. Establish and maintain a QC program as described in section 01 45 00 QUALITY CONTROL FOR MINORS.

1.30 WARRANTY MANAGEMENT

A. Warranty Management Plan
Develop a warranty management plan which contains information relevant to the clause Warranty of Construction. At least 30 days before the planned pre-warranty conference, submit 1 set of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan shall be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesmen, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below shall include due date and whether item has been submitted or was accomplished. Warranty information made available during the construction phase shall be submitted to the Contracting Officer for approval prior to each monthly pay estimate. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period shall begin on the date of project acceptance and continue for the full product warranty period. A joint 4 month and 9 month warranty inspection shall be conducted, measured from time of acceptance, by the Contractor, Contracting Officer and the Customer Representative.
Include within the warranty management plan the following:
Roles and responsibilities of all personnel associated with the warranty process, including points of contract and telephone numbers within the organizations of the Contractors, Subcontractors, manufacturers or suppliers involved.

Furnish with each warranty the name, address, and telephone number of each of the guarantor's representatives nearest to the project location.

Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers, and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lighting protection systems.

A list for each warranted equipment, item feature of construction or system indicating:

1. Name of item.

2. Model and serial numbers.

3. Location where installed.

4. Name and phone numbers of manufacturers or suppliers.

5. Names, addresses and telephone numbers of sources of spare parts.

6. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties shall be indicated with separate warranty expiration dates.

7. Cross-reference to warranty certificates as applicable.

8. Starting point and duration of warranty period.

9. Summary of maintenance procedures required to continue the warranty in force.

10. Cross-reference to specific pertinent Operation and Maintenance manuals.

11. Organization, names and phone numbers of persons to call for warranty service.

12. Typical response time and repair time expected for various warranted equipment.

13. The Contractor’s plans for attendance at the 4 and 9 month post-construction warranty inspections conducted by the Government.

14. Procedure and status of tagging of all equipment covered by extended warranties.

15. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

B. Performance Bond

The Contractor’s Performance Bond shall remain effective throughout the construction period.

In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer shall have the work performed by others, and after completion of the work, shall charge the remaining construction warranty funds of expenses incurred

by the government while performing the work, including administrative expenses.

In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the Contractor's expense, the Contracting Officer shall have the right to recoup expenses from the bonding company.

Following oral or written notification of required construction warranty repair work, respond in a timely manner. Written verification shall follow oral instructions. Failure of the Contractor to respond shall be cause for the Contracting Officer to proceed against the Contractor.

C. Pre-Warranty Conference

Prior to contract completion, and at a time designated by the Contracting Officer, meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty shall be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contact shall be located within the local service area of the warranted construction, be continuously available, and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in connection with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements

Following oral or written notification by the Contracting Officer, respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframes specified, the Government shall perform the work and back-charge the construction warranty payment item established.

First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.

Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 24 hours, initiate work within 72 hours and work continuously to completion or relief.

Third Priority Code 3. All other work to be initiated within 7 work days and work continuously to completion or relief.

The "Construction Warranty Service Priority List" is as follows:

Code 1 - Life Safety Systems

Fire suppression systems.

Fire alarm system(s) in place in the building.

Code 1 - Air Conditioning Systems

Recreational support.

Air conditioning leak in part of building, if causing damage.

Air conditioning systems not cooling properly.

Code 1 – Doors

Overhead doors not operational, causing security, fire, or safety problem.

Interior, exterior personnel doors or hardware, not functioning properly, causing a security, fire, or safety problem.

Code 3 - Doors

Overhead doors not operational.

Interior/exterior personnel doors or hardware not functioning properly.

Code 1 – Electrical

Power failure (entire area or any building operational after 1600 hours).

Security lights

Smoke detectors

Code 2 – Electrical

Power failure (no power to a room or part of building).

Receptacle and lights (in a room or part of building).

Code 3 - Electrical

Street lights.

Code 1 - Gas

Leaks and breaks.

No gas to family housing unit or cantonment area.

Code 1 - Heat

Area power failure affecting heat.

Heater in unit not working.

Code 2 - Kitchen Equipment

Dishwasher not operating properly.

All other equipment hampering preparation of a meal.

Code 1 - Plumbing

Hot water heater failure.

Leaking water supply pipes.

Code 2 - Plumbing

Flush valves not operating properly.

Fixture drain, supply line to commode, or any water pipe leaking.

Commode leaking at base.

Code 3 - Plumbing

Leaky faucets

Code 3 - Interior

Floors damaged.

Paint chipping or peeling.

Casework.

Code 1 - Roof Leaks

Temporary repairs shall be made where major damage to property is occurring.

Code 2 - Roof Leaks

Where major damage to property is not occurring, check for location of leak during rain and complete repairs on a Code 2 basis.

Code 2 - Water (Exterior)

No water to facility.

Code 2 - Water (Hot)

No hot water in portion of building listed.

Code 3 - All other work not listed above.

E. Warranty Tags

At the time of installation, tag each warranted item with a durable, oil and water resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also, submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature shall remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Type of Product/Material	
Model Number	
Serial Number	
Contract Number	
Warranty Period From/To	
Inspector's Signature	
Construction Contractor	
Address	
Telephone Number	
Warranty Contact	

Address	
Telephone Number	
Warranty Response Time Priority Code	
WARNING - PROJECT PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE DURING THE WARRANTY PERIOD.	

- - - END - - -

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor’s representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification shall apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
   1. The name and address of the proposed consultant.
   2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
   3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and shall notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant

within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service shall include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These shall be submitted with and substantively support the contractor’s monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA shall report errors in computer-produced reports to the Contractor’s representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer’s representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be

restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, shall not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) shall be permitted where necessary to reflect proper logic among work events, but shall have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which shall have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor shall provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, shall do one or both of the following:
   1. Notify the Contractor concerning his actions, opinions, and objections.
   2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan shall be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission shall be reviewed by the Contracting Officer and, if found shall be as previously agreed upon, shall be approved.

C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule

until subsequently revised in accordance with the requirements of this section.

D. The Complete Project Schedule shall contain approximately 250 work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled shall be in place on early finish, late finish. These cash flow curves shall be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data shall not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).

C. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces shall perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:

a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.

b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR shall approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals shall not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and shall not be allowed. Lead and lag time activities shall not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments shall be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings shall be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress shall be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that shall be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and Contracting Officer's Representative (COR) for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care shall be taken to ensure that only the original durations shall be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor shall recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above**

for regular update periods. This shall require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, COR and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor shall conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting shall occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions shall include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates shall not be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:

1. Delay in completion of any activity/event or group of activities/events, which shall be involved with contract changes, strikes, unusual weather, and other delays shall not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
3. The schedule does not represent the actual prosecution and progress of the project.
4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the COR.

D. The cost of revisions to the project schedule resulting from contract changes shall be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and shall be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time shall be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR shall deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule shall clearly

display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension shall be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, shall not be the basis for a change to the contract completion date. The Contracting Officer shall within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.

1.2 For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.

1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make shall be permitted unless:

A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;

B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;

C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.

1.4 Electronic submittal submission is required for all submittals except Samples required by Division 09, Finishes. One (1) hard copy submittal submission is required for all oversized submittals (larger than 11”x17”). The hard copy submittal is to be sent directly to the VA Project manager and shall NOT be marked up by the contractor or AE. All markups to be done on the electronic version.

1.5 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) shall not serve as a basis for extending contract time for completion.

1.6 Submittals shall be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon shall be taken by Project Manager on behalf of the Contracting Officer.

1.7 Upon receipt of submittals, Contractor shall assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to

this file and identification number to expedite replies relative to previously approved or disapproved submittals.

1.8 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time shall be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1.9 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1.10 Submittals shall be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals shall receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail, email and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as shall be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter shall be enclosed with items, and any items received without identification letter shall be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or

Federal Specification Number as applicable and location(s) on project.

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

C. Not Used

D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

E. Approved samples shall be kept on file by the COR at the site until completion of contract, at which time such samples shall be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition shall be used in their proper locations in contract work. At completion of contract, samples that are not approved shall be returned to Contractor only upon request and at Contractor's expense. Such request shall be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor shall be discarded after completion of contract.

2.1 Division 09, Finishes sample submittals:

A. For each submittal required, submit sufficient quantity so architect, engineer, VA project manager as well as adequate number so general contractor and subs receive marked up set in return.

B. Samples (except laboratory samples) for approval shall be sent to Architect-Engineer, in care of the COR:
Michael Jakubiak
Project Manager - Engineering Service
Durham VA MEDICAL CENTER
Michael.Jakubiak@va.gov
Durham VAMC
508 Fulton Street, Bldg. 3
Durham, NC 27705

2.2 Electronic Submittals:

All submittals **shall be transmitted to AE in electronic (pdf) format using a pre-approved website service designed specifically for transmitting submittals, and various other construction documents, between all construction team members. The electronic submittal process is not intended for color samples, paint charts, or physical material samples. Such samples shall be physically submitted by mail.**

3.1 Product and Security Requirements

A. Independently hosted, web-based system for automated tracking, storage, and distribution of contract submittals, Requests For Information, Instructions to Contractor, and other contract related documents. FTP sites, e-mail exchanges, and server-based systems hosted from inside a contractor's office shall not be considered are not acceptable.
B. Utilize 256-bit SSL encryption and hosted at SAS70 Type II compliant data centers.
C. Minimum five years documented experience of use on comparable commercial construction projects.
D. Unlimited individual user accounts and system access for all project subcontractors, general contractor, owner staff, architect, design consultants, and sub-consultants, with no additional fees for those parties to access the system.
E. Separate locations for owner, architect, design consultant, and sub-consultant review comments with contractors restricted from viewing comments until final review or release by owner or primary design consultant.
F. Full version histories and dates of exchanges automatically tracked and available for viewing, searching, and reporting in a linear log format compatible with AIA G712.
G. Functionality to group submittals as required packages and apply forms and review comments to entire package simultaneously.
H. Functionality for integrated online PDF viewing and review, including graphical markups and stamps, for owner, architect, design consultants, sub-consultants, and general contractor without need for additional software purchase.
I. Automatic, configurable email notifications for each project team member for new and reviewed submittals and other items.
J. Automatic, configurable email reminders of past due items.
K. Customized, automated PDF form generation for submittals, RFIs, and other documents matching standard templates used by owner, design consultants, sub-consultants, and general contractor. Documentation and demonstration of automatic form generation using each entity's templates shall be submitted as part of any substitution request.
L. System vendor shall provide live web meeting training sessions to contractors, design consultants, sub-consultants, and owners staff prior to project start.
M. System vendor shall make available minimum thirty-minute live web meeting training sessions for subcontractors at least twice weekly for the entire duration of the project.

N. System vendor shall provide access for owner, design consultants, sub-consultants, general contractor, and subcontractors to live technical support by phone and email minimum of 7 AM to 6 PM CST on standard business days at no additional cost.

O. At completion of project closeout, system vendor shall provide minimum of four archival discs that include all documents, marked up submittals, and tracking logs in a single complete archive package.

4-1. Cost

A. General Contractor shall include the full cost of submittal processing website service in their base bid for the project.

5-1. Basis of Design for electronic submittal service is "Submittal Exchange" or equal.

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SECTION 01 35 26
SAFETY REQUIREMENTS

TABLE OF CONTENTS

1.1 APPLICABLE PUBLICATIONS: 2

1.2 DEFINITIONS: 3

1.3 REGULATORY REQUIREMENTS: 4

1.4 ACCIDENT PREVENTION PLAN (APP): 4

1.5 ACTIVITY HAZARD ANALYSES (AHAs): 10

1.6 PRECONSTRUCTION CONFERENCE: 11

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) and "COMPETENT PERSON" (CP): 12

1.8 TRAINING: 13

1.9 INSPECTIONS: 14

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS: 15

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE): 16

1.12 INFECTION CONTROL 16

1.13 TUBERCULOSIS SCREENING 24

1.14 FIRE SAFETY 25

1.15 ELECTRICAL 27

1.16 FALL PROTECTION 29

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS 30

1.18 EXCAVATION AND TRENCHES 31

1.19 CRANES 31

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT) 32

1.21 CONFINED SPACE ENTRY 32

1.22 WELDING AND CUTTING 32

1.23 LADDERS 32

1.24 FLOOR & WALL OPENINGS 33

SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

2. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

3. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

4. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

5. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

6. U. S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

7. U. S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

8. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA “Competent Person” (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which shall generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;

2. Days away from work (any time lost after day of injury/illness onset);

3. Restricted work;

4. Transfer to another job;

5. Medical treatment beyond first aid;

6. Loss of consciousness; or

7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, **the most stringent requirements govern** except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.

2. Address both the Prime Contractors and the subcontractors work operations.

3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

4. Address all the elements/sub-elements and in order as follows:

a. **SIGNATURE SHEET**. Title, signature, and phone number of the following:

(1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

(2) Plan approver (company/corporate officers authorized to obligate the company);

(3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide

concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION.** List the following:

(1) Contractor;

(2) Contract number;

(3) Project name;

(4) Brief project description, description of work to be performed, and location; phases of work anticipated (these shall require an AHA).

c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract shall be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

(1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;

(2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.

(3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements shall be attached.;

(4) Requirements that no work shall be performed unless a designated competent person is present on the job site;

(5) Requirements for pre-task Activity Hazard Analysis (AHAs);

(6) Lines of authority;

(7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) shall be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

(1) Identification of subcontractors and suppliers (if known);

(2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**

(1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

(2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space) and any requirements for periodic retraining/recertification are required.

(3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

(4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs).

g. **SAFETY AND HEALTH INSPECTIONS.**

(1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who shall conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections shall be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

(2) Any external inspections/certifications that shall be required (e.g., contracted CSP or CSHT).

h. **ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer Representative.

(1) Exposure data (man-hours worked);

(2) Accident investigations, reports, and logs.

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include procedures for addressing the risks associates with the following:

(1) Emergency response;

(2) Contingency for severe weather;

(3) Fire Prevention;

(4) Medical Support;

(5) Posting of emergency telephone numbers;

(6) Prevention of alcohol and drug abuse;

(7) Site sanitation (housekeeping, drinking water, toilets);

(8) Night operations and lighting;

(9) Hazard communication program;

(10) Welding/Cutting "Hot" work;

(11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

(12) General Electrical Safety

(13) Hazardous energy control (Machine LOTO);

(14) Site-Specific Fall Protection & Prevention;

(15) Excavation/trenching;

(16) Asbestos abatement;

(17) Lead abatement;

(18) Crane Critical lift;

(19) Respiratory protection;

(20) Health hazard control program;

(21) Radiation Safety Program;

(22) Abrasive blasting;

(23) Heat/Cold Stress Monitoring;

(24) Crystalline Silica Monitoring (Assessment);

(25) Demolition plan (to include engineering survey);

(26) Formwork and shoring erection and removal;

(27) PreCast Concrete.

C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative, the APP and attachments shall be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP shall be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. If any severe hazard exposure, i.e. imminent danger, becomes evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within

24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAs):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site).

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).

a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed shall be Competent/Qualified for the type

of work involved in the AHA and familiar with current site safety issues.

b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis shall be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list shall be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule shall require an AHA. The AHAs shall be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to Contracting Officer Representative.

1.6 PRECONSTRUCTION CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that shall be developed and implemented during the performance of the contract. This

list of proposed AHAs shall be reviewed at the conference and an agreement shall be reached between the Contractor and the Contracting Officer's representative as to which phases shall require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

C. Deficiencies in the submitted APP shall be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) and "COMPETENT PERSON" (CP):

A. The Prime Contractor shall designate a minimum of one SSHO at each project site that shall be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. **This position CAN NOT have collateral duties as the contractor's superintendent.** Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that shall be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews shall be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

D. The SSHO or an equally-qualified Designated Representative/alternate shall maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs shall maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as

part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor's work operations shall result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

A. The designated Prime Contractor SSHO shall meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO shall have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.

C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements shall require retaking the requisite formal course.

D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP

DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.

F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

G. Ongoing safety training shall be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly Contracting Officer Representative.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT shall provide their certificate number on the required report for verification as necessary.

1. Results of the inspection shall be documented with tracking of the identified hazards to abatement.

2. The Contracting Officer Representative shall be notified immediately prior to start of the inspection and invited to accompany the inspection.

3. Identified hazard and controls shall be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.

4. A report of the inspection findings with status of abatement shall be provided to Contracting Officer Representative within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than $5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determine whether a government investigation shall be conducted.

B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least $20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative shall provide copies of any required or special forms.

C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month shall be reported to the Contracting Officer Representative monthly.

D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month shall be provided to the Contracting Officer Representative monthly. The

contractor and associated sub-contractors' OSHA 300 logs shall be made available to the Contracting Officer Representative as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats – unless written authorization is given by Contracting Officer in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. However even with authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative appropriate safety glasses meeting the ANSI Z.87.1 standard shall be worn by each person on site.

3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, shall be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner shall be controlled.

B. An AHA associated with infection control shall be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website shall be utilized. Risk classifications of Class II or lower shall require approval by the Contracting Officer Representative before beginning any construction work. Risk classifications of Class III or higher shall require a permit before beginning any construction work. The Infection Control Permits shall be posted outside the appropriate construction area. More than one permit shall be issued for a construction project if the work is located in separate areas requiring separate classes. The required infection control precautions with each class are as follows:

1. Class I requirements:

   a. During Construction Work:

      i. Notify the Contracting Officer Representative.

      ii. Execute work by methods to minimize raising dust from construction operations.

      iii. Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

   b. Upon Completion:

      i. Clean work area upon completion of task.

      ii. Notify Contracting Officer Representative.

2. Class II requirements:

   a. During Construction Work:

      i. Notify the Contracting Officer Representative.

      ii. Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.

      iii. Water mist work surfaces to control dust while cutting.

iv. Seal unused doors with duct tape.

v. Block off and seal air vents.

vi. Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

i. Wipe work surfaces with cleaner/disinfectant.

ii. Contain construction waste before transport in tightly covered containers.

iii. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.

iv. Upon completion, restore HVAC system where work was performed

v. Notify the Contracting Officer Representative.

3. Class III requirements:

a. During Construction Work:

i. Obtain permit from the Contracting Officer Representative.

ii. Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.

iii. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

iv. Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a

digital display, recording and alarm instrument, which shall be calibrated on installation, maintained with periodic calibration and monitored by the contractor.

v. Contain construction waste before transport in tightly covered containers.

vi. Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

i. Do not remove barriers from work area until completed project is inspected by Contracting Officer Representative and thoroughly cleaned by the VA Environmental Services Department.

ii. Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

iii. Vacuum work area with HEPA filtered vacuums.

iv. Wet mop area with cleaner/disinfectant.

v. Upon completion, restore HVAC system where work was performed.

vi. Return permit to Contracting Officer Representative.

4. Class IV requirements:

a. During Construction Work:

i. Obtain permit from the Contracting Officer Representative.

ii. Isolate HVAC system in area where work is being done to prevent contamination of duct system.

iii. Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or

implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

iv. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.

v. Seal holes, pipes, conduits, and punctures.

vi. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.

vii. All personnel entering work site are required to wear shoe covers. Shoe covers shall be changed each time the worker exits the work area.

b. Upon Completion:

i. Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative with thorough cleaning by the VA Environmental Services Dept.

ii. Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

iii. Contain construction waste before transport in tightly covered containers.

iv. Cover transport receptacles or carts. Tape covering unless solid lid.

v. Vacuum work area with HEPA filtered vacuums.

vi. Wet mop area with cleaner/disinfectant.

vii. Upon completion, restore HVAC system where work was performed.

viii. Return permit to the Contracting Officer Representative.

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.

2. Construction, demolition or reconstruction not capable of containment within a single room shall have the following barriers erected and made presentable on hospital occupied side:

i. Class III & IV (where dust control is the only hazard, and an agreement is reached with the COR and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams shall be sealed with duct tape to prevent dust and debris from escaping

ii. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.

iii. Class III & IV - Seal all penetrations in existing barrier airtight

iv. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris

v. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing

vi. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes.

2. Barrier Doors: Self Closing, One-hour, Two-hour, fire-rated, solid core wood in steel frame, painted.

3. Dust proof, one-hour, two-hour, fire-rated, drywall.

4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters shall have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters shall be in accordance with manufacturer’s instructions.

5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose

6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches

7. Disinfectant: Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

F. A dust control program shall be establish and maintained as part of the contractor’s infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

G. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions shall be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust shall reenter the medical center.

2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.

3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects shall be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills shall be cleaned up and

dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions and flooring.

3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust shall not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust shall be introduced.

2. Dust created from disturbance of soil such as from vehicle movement shall be wetted with use of a water truck as necessary

3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they shall be allowed to work on the work site. NOTE: This can

be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.

2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.

3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan shall be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas, the areas that are described in phasing requirements, and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.

2. Install one-hour, two-hour, fire-rated and/or temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

J. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative.

M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Facility Safety Office. Obtain permits from Officer at least 72 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

Q. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29

CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. **All electrical work shall be accomplished de-energized and in the Electrically Safe Work Condition** (refer to NFPA 70E for *Work Involving Electrical Hazards, including Exemptions to Work Permit*). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director shall make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities shall be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered “energized electrical work” (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they shall be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments shall be readily available for inspection by the Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) shall be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.

3. A Warning Line System (WLS) shall ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder shall be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.14.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
2. Ladders less than 20 feet shall be used as work platforms only when use of small hand tools or handling of light material is involved.
3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that shall withstand the environment in which they are used, be legible and shall include:

1. The Competent Person’s name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.

B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the Facility Safety prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the Facility Safety Manager. The permit shall be maintained onsite and include the following:

1. Determination of soil classification
2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations shall proceed cautiously.
3. Indication of selected excavation protective system.
4. Indication that the spoil pile shall be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil shall be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator shall be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no “Phase In” date of November 10, 2014.

C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift shall not be allowed without approval of this document.

D. Crane operators shall not carry loads
   1. over the general public or VAMC personnel
   2. over any occupied building unless
      i. the top two floors are vacated
      ii. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.13 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Project Manager.

1.22 WELDING AND CUTTING

A. As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Facility Safety Manager. Obtain permits from Facility Safety Manager at least 72 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X.

B. All portable ladders shall be of sufficient length and shall be placed so that workers shall not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged **"DO NOT USE,"** or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons shall trip or fall into or where objects shall fall to the level below. See 21.F for covering and labeling requirements. ***Skylights located in floors or roofs are considered floor or roof hole/openings.***

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.

2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers shall be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.

5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 45 00.10 20 QUALITY CONTROL FOR MINOR CONSTRUCTION

PART 1 GENERAL

1.1 REFERENCES

1.2 SUBMITTALS

1.3 INFORMATION FOR THE CONTRACTING OFFICER

1.4 QC PROGRAM REQUIREMENTS

1.4.1 Preliminary Work Authorized Prior to Acceptance

1.4.2 Acceptance

1.4.3 Notification of Changes

1.5 QC ORGANIZATION

1.5.1 QC Manager

1.5.1.1 Duties

1.5.1.2 Qualifications

1.5.1.3 Construction Quality Management Training

1.6 QC PLAN

1.6.1 Requirements

1.7 COORDINATION AND MUTUAL UNDERSTANDING MEETING

1.8 QC MEETINGS

1.9 THREE PHASES OF CONTROL

1.9.1 Preparatory Phase

1.9.2 Initial Phase

1.9.3 Follow-Up Phase

1.9.4 Additional Preparatory and Initial Phases

1.9.5 Notification of Three Phases of Control for Off-Site Work

1.10 SUBMITTAL REVIEW AND APPROVAL

1.11 TESTING

1.11.1 Accreditation Requirements

1.11.2 Laboratory Accreditation Authorities

1.11.3 Capability Check

1.11.4 Test Results

1.12 QC CERTIFICATIONS

1.12.1 Contractor Quality Control Report Certification

1.12.2 Invoice Certification

1.12.3 Completion Certification

1.13 COMPLETION INSPECTIONS

1.13.1 Punch-Out Inspection

1.13.2 Pre-Final Inspection

1.13.3 Final Acceptance Inspection

1.14 DOCUMENTATION

1.14.1 Quality Control Validation

1.14.2 As-Built Drawings

1.15 NOTIFICATION OF NON-COMPLIANCE

PART 2 PRODUCTS

PART 3 EXECUTION

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SECTION 01 45 00.10 20

QUALITY CONTROL FOR MINOR CONSTRUCTION

PART 1 GENERAL

1.1 REFERENCES- NOT USED

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; Submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that shall review the submittal for the Government. The following shall be submitted:

SD-01 Preconstruction Submittals

QC Plan; G

Submit a QC plan within 15 calendar days after receipt of Notice of Award.

1.3 INFORMATION FOR THE CONTRACTING OFFICER

Prior to commencing work on construction, the Contractor can obtain a single copy set of the current report forms from the Contracting Officer. The report forms shall consist of the Contractor Production Report, Contractor Quality Control (CQC) Report, Preparatory Phase Checklist, Initial Phase Checklist, and Testing Plan and Log.

Deliver the following to the Contracting Officer:

a. CQC Report: Original and one copy, by 10:00 AM the next working day after each day that work is performed;
b. Contractor Production Report. Original and one copy by 10:00 AM the next working day after each day that work is performed;
c. Preparatory Phase Checklist: Original attached to the original CQC Report and one copy attached to each copy;
d. Initial Phase Checklist: Original attached to the original CQC Report and one copy attached to each copy;

e. Field Test Reports: One copy, within the week after the test is performed, attached to the CQC Report;

f. QC Meeting Minutes: One copy, within the week after the meeting; and

g. QC Certifications: As required by the paragraph entitled "QC Certifications."

1.4 QC PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. The QC program consists of a QC Manager, a QC plan, a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and approval, testing, and QC certifications and documentation necessary to provide materials, equipment, workmanship, fabrication, construction and operations which comply with the requirements of this contract. The QC program shall cover on-site and off-site work and shall be keyed to the work sequence. No work or testing shall be performed unless the QC Manager is on the work site.

1.4.1 Preliminary Work Authorized Prior to Acceptance

The only work that is authorized to proceed prior to the acceptance of the QC plan is mobilization of storage and office trailers, temporary utilities, and surveying.

1.4.2 Acceptance

Acceptance of the QC plan is required prior to the start of construction. The Contracting Officer reserves the right to require changes in the QC plan and operations as necessary, including removal of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time in order to verify the submitted qualifications.

1.4.3 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed change, including changes in the QC organization personnel, a minimum of seven calendar days

prior to a proposed change. Proposed changes shall be subject to the acceptance by the Contracting Officer.

1.5 QC ORGANIZATION

1.5.1 QC Manager

1.5.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. In addition to implementing and managing the QC program, the QC Manager shall perform the duties of project superintendent. The QC Manager is required to attend the Coordination and Mutual Understanding Meeting, conduct the QC meetings, perform the three phases of control, perform submittal review and approval, ensure testing is performed and provide QC certifications and documentation required in this contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by others.

1.5.1.2 Qualifications

An individual with a minimum of 10 years combined experience as a superintendent, inspector, QC Manager, project manager, or construction manager on similar size and type construction contracts which included the major trades that are part of this contract. The individual shall be familiar with the safety requirements and have experience in the areas of hazard identification and safety compliance. A B.S. in engineering from an ABET accredited engineering school can be substituted for five years of experience. QC Manager shall have the American Society for Healthcare Engineering (ASHE) Healthcare Construction Workshop Certificate. QC Manager shall have completed OSHA 30 hour training.

1.5.1.3 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager shall have completed the course Construction Quality Management for Contractors and shall have a current certificate.

1.5.2 Alternate QC Manager Duties and Qualifications

Designate an alternate for the QC Manager to serve in the event of the designated QC Manager's absence. The period of absence shall not exceed two weeks at one time, and not more than 30 workdays during a calendar year. The qualification requirements for the Alternate QC Manager shall be the same as for the QC Manager.

1.6 QC PLAN

1.6.1 Requirements

Provide, for acceptance by the Contracting Officer, a QC plan submitted in a three-ring binder that covers both on-site and off-site work and includes the following with a table of contents listing the major sections identified with tabs.

I. QC ORGANIZATION: A chart showing the QC organizational structure and its relationship to the production side of the organization.

II. NAMES AND QUALIFICATIONS: In resume format, for each person in the QC organization. Include the CQM for Contractors course certification required by the paragraph entitled "Construction Quality Management Training."

III. DUTIES RESPONSIBILITIES AND AUTHORITY OF QC PERSONNEL: Of each person in the QC organization.

IV. OUTSIDE ORGANIZATIONS: A listing of outside organizations such as architectural and consulting engineering firms that shall be employed by the Contractor and a description of the services these firms shall provide.

V. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager and stating that they are responsible for managing and implementing the QC program as described in this contract. Include in this letter the QC Manager's authority to direct the removal and replacement of non-conforming work and to stop work at any time for quality or safety reasons.

VI. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving and managing submittals. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval.

VII. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraphs "Accredited Laboratories" or "Testing Laboratory Requirements," as applicable.

VIII. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test.

IX. PROCEDURES TO COMPLETE REWORK ITEMS: Procedures to identify, record, track and complete rework items.

X. DOCUMENTATION PROCEDURES: Use Government formats.

XI. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task, which is separate and distinct from other tasks, has the same control requirements and work crews. The list shall be cross-referenced to the Contractor's Construction Schedule and the specification sections. For projects requiring a Network Analysis Schedule, the list of definable features of work shall include all critical path activities.

XII. PROCEDURES FOR PERFORMING THREE PHASES OF CONTROL: For each DFOW provide Preparatory and Initial Phase Checklists. Each list shall include a breakdown of quality checks that shall be used when performing the quality control functions, inspections, and tests required by the contract documents. The preparatory and initial phases shall be conducted with a view towards obtaining quality construction by planning ahead and identifying potential problems.

XIII. PERSONNEL MATRIX: Not applicable.

XIV. PROCEDURES FOR COMPLETION INSPECTION: See the paragraph entitled "COMPLETION INSPECTIONS."

XV. TRAINING PROCEDURES AND TRAINING LOG: Not applicable.

1.7 COORDINATION AND MUTUAL UNDERSTANDING MEETING

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:
   a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
   b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
   c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
   d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
   e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR shall approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals shall not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled

"start," "continue," or "completion," are not specific and shall not be allowed. Lead and lag time activities shall not be acceptable.

5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:

1. The appropriate project calendar including working days and holidays.
2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 QC MEETINGS

A. Monthly, the contractor shall submit the application and certificate for payment documents reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments shall be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 THREE PHASES OF CONTROL

The three phases of control shall adequately cover both on-site and off-site work and shall include the following for each definable feature of work (DFOW).

1.9.1 Preparatory Phase

Notify the Contracting Officer at least two work days in advance of each preparatory phase. Conduct the preparatory phase with the superintendent and the foreman responsible for the definable feature of work. Document the results of the preparatory phase actions in the daily reports. Perform the following prior to beginning work on each definable feature of work:

a. Review each paragraph of the applicable specification sections;
b. Review the contract drawings;
c. Verify that appropriate show drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required;
d. Review the testing plan and ensure that provisions have been made to provide the required QC testing;
e. Examine the work area to ensure that the required preliminary work has been completed;
f. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data;
g. Review the definable feature of work to ensure that applicable safety requirements are met, and that required Material Safety Data Sheets (MSDS) are submitted;
h. Discuss specific controls used and the construction methods and the approach that shall be used to provide quality construction by planning ahead and identifying potential problems for each DFOW; and

i. Review the Activity Hazard Analysis and the relevant parts of the Accident Prevention Plan for any safety concerns.

1.9.2 Initial Phase

Notify the Contracting Officer at least two work days in advance of each initial phase. When construction crews are ready to start work on a DFOW, conduct the Initial Phase with the foreman responsible for that DFOW. Observe the initial segment of the work to ensure that it complies with contract requirements. Document the results of the Initial Phase in the daily report and in the QC checklist. Perform the following for each DFOW:

a. Establish the quality of workmanship required;
b. Resolved conflicts;
c. Ensure that testing is performed by the approved laboratory; and
d. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.

1.9.3 Follow-Up Phase

Perform the following for on-going work daily, or more frequently as necessary, until the completion of each DFOW and document in the daily report and in the QC checklist:

a. Ensure the work is in compliance with contract requirements;
b. Maintain the quality of workmanship required;
c. Ensure that testing is performed by the approved laboratory;
d. Ensure work procedures are in compliance with the APP, AHA, and safety regulations;
e. Ensure that rework items are being corrected; and
f. Assure manufacturers' representatives have performed necessary inspections, if required.

1.9.4 Additional Preparatory and Initial Phases

Additional preparatory and initial phases shall be conducted on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW is resumed after substantial period of inactivity, or if other problems develop.

1.9.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least two weeks prior to the start of the preparatory and initial phases.

1.10 SUBMITTAL REVIEW AND APPROVAL

Procedures for submission, review, and approval of submittals are described in the submittal section of the specification.

1.11 TESTING

Except as stated otherwise in the specification sections, perform sampling and testing required under this contract.

1.11.1 Accreditation Requirements

Construction materials testing laboratories shall be accredited by a laboratory accreditation authority and shall be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation shall include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D 3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

1.11.2 Laboratory Accreditation Authorities

Laboratory Accreditation Authorities include the National Voluntary Laboratory Accreditation Program (NVLAP) administered by the National

Institute of Standards and Technology, the American Association of State Highway and Transportation Officials (AASHTO), International Accreditation

1.11.3 Capability Check

The Contracting Officer retains the right to check laboratory equipment in the proposed laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this contract.

1.11.4 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results shall be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation directly to the Contracting Officer simultaneously with delivery to the Contractor.

1.12 QC CERTIFICATIONS

1.12.1 Contractor Quality Control Report Certification

Each CQC Report shall contain the following statement: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used and work performed during this reporting period is incompliance with the contract drawings and specifications to the best of my knowledge except as noted in this report."

1.12.2 Invoice Certification

Furnish a certificate to the Contracting Officer with each payment request, signed by the QC Manager, attesting that as-built drawings are current and attesting that the work for which payment is requested, including stored material, is in compliance with contract requirements.

1.12.3 Completion Certification

Upon completion of work under this contract, the QC Manager shall furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the contract."

1.13 COMPLETION INSPECTIONS

1.13.1 Punch-Out Inspection

Near the completion of all work or any increment thereof established by a completion time stated in the Contract clause "Commencement, Prosecution, and Completion of Work," or stated elsewhere in the specifications, the QC Manager shall conduct an inspection of the work and develop a punch list of items which do not conform to the approved drawings and specifications. Include in the punch list any remaining items of the "Rework Items List," which were not correct prior to the Punch-Out inspection. The punch list shall include the estimated date by which the deficiencies shall be corrected. A copy of the punch list shall be provided to the Contracting Officer. The QC Manager or staff shall make follow-on inspections to ascertain that all deficiencies have been corrected. Once this is accomplished, the Contractor shall notify the Government that the facility is ready for the Government "Pre-Final Inspection."

1.13.2 Pre-Final Inspection

The Government and QC Manager shall perform this inspection to verify that the facility is complete and ready to be occupied. A Government pre-final punch list shall be developed as a result of this inspection. The QC Manager shall ensure that all items on this list are corrected prior to notifying the Government that a "Final" inspection with the customer can be scheduled. Any items noted on the "Pre-Final" inspection shall be corrected in a timely manner and shall be accomplished before the contract completion date for the

work or any particular increment thereof if the project is divided into increments by separate completion dates.

1.13.3 Final Acceptance Inspection

The QC Manager, the superintendent, or other Contractor management personnel and the Contracting Officer shall be in attendance at this inspection. Additional Government personnel shall be in attendance. The final acceptance inspection shall be formally scheduled by the Contracting Officer based upon results of the "Pre-Final Inspection." Notice shall be given to the Contracting Officer at least 14 days prior to the final inspection. The notice shall state that all specific items previously identified to the Contractor as being unacceptable shall be complete by the date scheduled for the final acceptance inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection shall be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the contract clause "Inspection of Construction."

1.14 Documentation

Maintain current and complete records of on-site and off-site QC program operations and activities. The forms identified under the paragraph "INFORMATION FOR THE CONTRACTING OFFICER" shall be used. Reports are required for each day work is performed. Account for each calendar day throughout the life of the contract. Every space on the forms shall be filled in. Use N/A if nothing can be reported in one of the spaces. The superintendent and the QC Manager shall prepare and sign the Contractor Production and CQC Reports, respectively. The reporting of work shall be identified by terminology consistent with the construction schedule. In the "remarks" section in this report which shall contain pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered and a record of visitors to the work site. For each remark given, identify the Schedule Activity No. that is associated with the remark.

1.14.1 Quality Control Validation

Establish and maintain the following in a series of three ring binders. Binders shall be divided and tabbed as shown below. These binders shall be readily available to the Government's Quality Assurance Team during all business hours.

a. All completed Preparatory and Initial Phase Checklists, arranged by specification section.
b. All milestone inspections, arranged by Activity/Event Number.
c. A current up-to-date copy of the Testing and Plan Log with supporting field test reports, arranged by specification section.
d. Copies of all contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.
e. A current up-to-date copy of the Rework Items List.
f. Maintain up-to-date copies of all punch lists issued by the QC Staff on the Contractor and Sub-Contractors and all punch lists issued by the Government.

1.14.2 As-Built Drawings

The QC Manager is required to review the as-built drawings and are kept current on a daily basis and marked to show deviations, which have been made from the Contract drawings. Ensure each deviation has been identified with the appropriate modifying documentation, e.g. PC number, modification number, RFI number, The QC Manager shall initial each deviation or revision. Upon completion of work, the QC Manager shall submit a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.15 NOTIFICATION OF NON-COMPLIANCE

The Contracting Officer shall notify the Contractor of any detected non-compliance with the foregoing requirements. The Contractor shall take immediate corrective action. If the Contractor fails or refuses to correct the non-compliant work, The Contracting Officer shall issue a non-compliance notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails

or refuses to comply promptly, the Contracting Officer shall issue an order stopping all or part of the work until satisfactory corrective action has been taken. The Contractor shall make no part of the time lost due to such stop orders the subject of claim for extension of time, for excess costs, or damages.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials testing activities and inspection services required during project construction shall be provided by a Testing Laboratory retained by the contractor.

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

C. American Society for Testing and Materials (ASTM):

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers

D. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories shall be accredited by a laboratory accreditation authority and shall be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation shall include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Contracting Officer's Representative (COR). When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the

services identified/required herein, within the agreed to schedule and/or time frame. The work shall be performed shall be as identified herein and shall include the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with Methods approved by NC Department of Transportation.
2. Make field density tests in accordance with the primary testing method following ASTM D698 unless specified otherwise.

   a. Building Slab Subgrade: At least one test of subgrade for every 185 m^2 (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m^2 (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
   b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
   c. Pavement Subgrade: One test for each 335 m^2 (400 square yards), but in no case fewer than two tests.
   d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.

e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

f. Footing Subgrade: At least one test for each layer of soil on which footings shall be placed. Subsequent verification and approval of each footing subgrade shall be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: One test per _50 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM D422.

D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.

E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 FOUNDATION CAISSONS:

A. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's placement of concrete.

B. Maintain a record of concrete used in each caisson. Compare records with calculated volumes.

C. Inspect percussion hole in bottom of each caisson to determine that material is capable of supporting design load.

D. Inspect sides and bottom of each caisson for compliance with contract documents.

E. Submit a certified “Caisson Field Record” for each caisson, recording actual elevation at bottom of shaft; final center line location of top; variation of shaft from plumb; results of all tests performed; actual allowable bearing capacity of bottom; depth of socket into rock; levelness of bottom; seepage of water; still water level (if allowed to flood); variation of shaft (from dimensions shown); location and size of reinforcement, and evidence of seams, voids, or channels below the

bottom. Verify the actual bearing capacity of the rock strata by the use of a calibrated penetrometer or other acceptable method.

3.3 LANDSCAPING:

A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
   1. Test for organic material by using ASTM D2974.
   2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.

B. Submit laboratory test report of topsoil to COR.

3.4 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:
   1. Determine maximum density and optimum moisture content for aggregate base material in accordance with methods approved by NC Department of Transportation.
   2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
   3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:
   1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
   2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
   3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.5 SITE WORK CONCRETE:

A. Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.6 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:
1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads shall be removed from the site at the Contractor’s expense. Any rejected concrete that is placed shall be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. COR shall require additional cylinders shall be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped

concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.

5. Determine the air content of concrete per ASTM C173. For concrete required shall be air-entrained, test the first truck and every 20 m^3 (25 cubic yards) thereafter each day. For concrete not required shall be air-entrained, test every 80 m^3 (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made. Concrete for the LINAC vault shall have unit weight tests performed on ALL trucks to ensure the minimum density is provided.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.

12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
    a. Grouting under base plates.
    b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or

testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete and hardened LINAC vault concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in MPa (psi).
   e. Weight of lightweight structural concrete and LINAC vault concrete in kg/m^3 (pounds per cubic feet).
   f. Weather conditions during placing.
   g. Temperature of concrete in each test cylinder when test cylinder was molded.
   h. Maximum and minimum ambient temperature during placing.
   i. Ambient temperature when concrete sample in test cylinder was taken.
   j. Date delivered to laboratory and date tested.

3.7 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.
B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.8 MASONRY:

A. Mortar Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C780.
      b. Obtain samples during or immediately after discharge from batch mixer.
      c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
      d. Test one sample at 7 days and 2 samples at 28 days.

2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:

a. Comply with ASTM C140.

b. Test 3 samples for each 460 m^2 (5000 square feet) of wall area.

C. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m^2 (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.9 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds shall be made.

2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.

3. Approve welder qualifications by certification or retesting.

4. Approve procedure for control of distortion and shrinkage stresses.

5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

a. Inspect welding equipment for capacity, maintenance and working condition.

b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.

c. Inspect preparation and assembly of materials shall be welded for conformance with AWS D1.1.

d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.

e. Measure 25 percent of fillet welds.

f. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced

and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.

g. Verify that correction of rejected welds are made in accordance with AWS D1.1.

h. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:

a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.

b. Bolts installed by turn-of-nut tightening shall be inspected with calibrated wrench when visual inspection was not performed during tightening.

c. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.

d. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.10 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer’s requirements.

B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with “Welder Qualification” procedures of AWS D1.1. Refer to the “Plug Weld Qualification Procedure” in Part 3 “Field Quality Control.”

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.11 SHEAR CONNECTOR STUDS:

A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.

B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.12 TYPE OF TEST:

Approximate Number of Tests Required

A. Earthwork:

Laboratory Compaction Test, Soils: (ASTM D698)	_30_
Field Density, Soils (AASHTO T191, T205, or T238)	_____
Penetration Test, Soils	_____

B. Landscaping:

Topsoil Test	_____

C. Aggregate Base:

Laboratory Compaction, (ASTM D1557)	_2_
Field Density (ASTM D1556)	_10_
Aggregate, Base Course Gradation (AASHTO T27)	_____
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____

D. Asphalt Concrete:

Field Density, ASTM D1188	__5___
Aggregate, Asphalt Concrete Gradation (AASHTO T27)	_____
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	_____
Compressive Strength, Test Cylinders (ASTM C39)	_____
Concrete Slump Test (ASTM C143)	_____
Concrete Air Content Test (ASTM C173)	_____
Unit Weight, Lightweight Concrete (ASTM C567)	_____
Aggregate, Normal Weight: Gradation (ASTM C33)	_____
Deleterious Substances (ASTM C33)	_____
Soundness (ASTM C33)	_____

Abrasion (ASTM C33) _____

Aggregate, Lightweight Gradation (ASTM C330) _____

Deleterious Substances (ASTM C330) _____

Unit Weight (ASTM C330) _____

Flatness and Levelness Readings (ASTM E1155) (number of days) _____

F. Reinforcing Steel:

Tensile Test (ASTM A370) _____

Bend Test (ASTM A370) _____

Mechanical Splice (ASTM A370) _____

Welded Splice Test (ASTM A370) _____

G. Masonry:

Making and Curing Test Cubes (ASTM C109) _____

Compressive Strength, Test Cubes (ASTM C109) _____

Sampling and Testing Mortar, Comp. Strength (ASTM C780) _____

Masonry Unit, Compressive Strength (ASTM C140) _____

Prism Tests (ASTM C1314) _____

H. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164) _____

Magnetic Particle Testing of Welds (ASTM E709) _____

Radiographic Testing of Welds (ASTM E94) _____

I. Inspection:

Technical Personnel (Man-days) _15_

J. Technical Personnel:

1. Technicians to perform tests and inspection listed above. Laboratory shall be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor shall consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
   1. Adversely effect human health or welfare,
   2. Unfavorably alter ecological balances of importance to human life,
   3. Effect other species of importance to humankind, or;
   4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:
   1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
   2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
   3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
   4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
   5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion shall occur. Waters that are surface discharged shall terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
   6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
   1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including the following:
      a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
      b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste shall be removed from the site.
      c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
      d. Description of the Contractor's environmental protection personnel training program.
      e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

f. Methods for protection of features shall be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.

g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.

h. Permits, licenses, and the location of the solid waste disposal area.

i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.

j. Environmental Monitoring Plans for the job site including land, water, air, and noise.

k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan shall include measures for marking the limits of use areas. This plan shall be incorporated within the Erosion Control Plan.

B. Approval of the Contractor's Environmental Protection Plan shall not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources shall be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work shall be performed under this contract. Mark or fence isolated areas within the general work area that shall be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings shall be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
   a. Sediment Basins: Not Used
   b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 00, EARTHWORK.
   c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Erosion Control Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins,

grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.

6. No Borrow Areas have been identified or permitted for this project. Contractor is required to permit Borrow Areas if needed during the project..
7. No Spoil Areas have been identified or permitted for this project. Contractor is required to permit Spoil Areas if needed during the project.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that shall prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.

1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of North Carolina and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of the following:
   a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	95
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

   b. Use shields or other physical barriers to restrict noise transmission.
   c. Provide soundproof housings or enclosures for noise-producing machinery.
   d. Use efficient silencers on equipment air intakes.
   e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
   f. Line hoppers and storage bins with sound deadening material.
   g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required shall be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 58 16
TEMPORARY INTERIOR SIGNAGE

PART 1 GENERAL

DESCRIPTION

A. This section specifies temporary interior signs.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNS

A. Fabricate from 50 Kg (110 pound) mat finish white paper.
B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

PART 3 EXECUTION

3.1 INSTALLATION

A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
C. Identify room with numbers as designated on floor plans.

3.2 LOCATION

A. Install on doors that have room, corridor, and space numbers shown.
B. Doors that do not require signs are as follows:
   1. Corridor barrier doors (cross-corridor) in corridor with same number.
   2. Folding doors or partitions.
   3. Toilet or bathroom doors within and between rooms.
   4. Communicating doors in partitions between rooms with corridor entrance doors.
   5. Closet doors within rooms.
C. Replace missing, damaged, or illegible signs.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle the following:

1. Waste Management Plan development and implementation.
2. Techniques to minimize waste generation.
3. Sorting and separating of waste materials.
4. Salvage of existing materials and items for reuse or resale.
5. Recycling of materials that cannot be reused or sold.

D. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists).
6. Metal products (eg, steel, wire, beverage containers and copper).
7. Cardboard, paper and packaging.
8. Bitumen roofing materials.
9. Plastics (eg, ABS, PVC).
10. Carpet and/or pad.
11. Gypsum board.
12. Insulation.
13. Paint.
14. Fluorescent lamps.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
   1. Excess or unusable construction materials.
   2. Packaging used for construction products.
   3. Poor planning and/or layout.
   4. Construction error.
   5. Over ordering.
   6. Weather damage.
   7. Contamination.
   8. Mishandling.
   9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that shall be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website http://www.wbdg.org/tools/cwm.php provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas shall be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods shall be used by all parties during waste generating stages.

H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility shall or shall not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include the following information:

1. Procedures shall be used for debris management.
2. Techniques shall be used to minimize waste generation.
3. Analysis of the estimated job site waste shall be generated:
   a. List of each material and quantity shall be salvaged, reused, recycled.
   b. List of each material and quantity proposed shall be taken to a landfill.
4. Detailed description of the Means/Methods shall be used for material handling.
   a. On site: Material separation, storage, protection where applicable.
   b. Off site: Transportation means and destination. Include list of materials.
      1) Description of materials shall be site-separated and self-hauled to designated facilities.
      2) Description of mixed materials shall be collected by designated waste haulers and removed from the site.
   c. The names and locations of mixed debris reuse and recycling facilities or sites.
   d. The names and locations of trash disposal landfill facilities or sites.
   e. Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity shall be salvaged, recycled, reused.

B. List of each material and quantity proposed shall be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

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SECTION 01 81 11
SUSTAINABLE DESIGN REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

1.2 OBJECTIVES

A. To maximize resource efficiency and reduce the environmental impacts of construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:

1. Select products that minimize consumption of energy, water and non-renewable resources, while minimizing the amounts of pollution resulting from the production and employment of building technologies. It is the intent of this project to conform with EPA's Five Guiding Principles on environmentally preferable purchasing. The five principles are:
   a. Include environmental considerations as part of the normal purchasing process.
   b. Emphasize pollution prevention early in the purchasing process.
   c. Examine multiple environmental attributes throughout a product's or service's life cycle.
   d. Compare relevant environmental impacts when selecting products and services.
   e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
2. Control sources for potential Indoor Air Quality (IAQ) pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing means and methods for performing the work of this Contract and in

proposing product substitutions and/or changes to specified processes.

4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

1.3 RELATED DOCUMENTS

A. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS

1.4 DEFINITIONS

A. Agrifiber Products: Composite panel products derived from agricultural fiber

B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary shall be a commercial or industrial product (other than food or feed) that is composed, in whole or in significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials

C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight

D. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder

E. Construction and Demolition Waste: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan shall be provided by the Contractor as defined in Section 01 74 19.

F. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.

G. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock

H. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use

I. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content shall be material that would not have

otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 "Guidelines for the Use of Environmental Marketing Claims": www.ftc.gov/bcp/grnrule/guides980427

J. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site

K. Salvaged or Reused Materials: Materials extracted from existing buildings in order shall be reused in other buildings without being manufactured

L. Sealant: Any material that fills and seals gaps between other materials

M. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.

N. Type 2 Finishes: "Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals offgas

O. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.

1.5 SUBMITTALS

A. Sustainable Design Submittals:

1. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air, shall include manufacturer's MSDSs or other Product Data highlighting VOC content.
   a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.
2. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, shall include manufacturer's MSDSs or other Product Data highlighting VOC content

3. Exterior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on ambient air quality, shall include manufacturer's MSDSs or other manufacturer's Product Data highlighting VOC content.
4. Floorcoverings:
   a. Carpet Systems: Submittals for all carpet shall include the following:
      1) A copy of an assessment from the Building for Environmental and Economic Sustainability (BEES) software model, either Version 3.0 or 4.0, with parameters of the model set as described by this specification section.
      2) Manufacturer's product data verifying that all carpet systems meet or exceed the testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
   b. Engineered Wood Flooring: Submittals for all engineered wood flooring shall include manufacturer's product data verifying certification under either the Greenguard or FloorScore indoor emissions testing program.
5. Blended Cement: It is the intent of this specification to reduce CO_2 emissions and other environmentally detrimental effects resulting from the production of portland cement by requiring that all concrete mixes, in aggregate, utilize blended cement mixes to displace portland cement as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE typically included in conventional construction. Provide the following submittals:
   a. Copies of concrete design mixes for all installed concrete
   b. Copies of typical regional baseline concrete design mixes for all compressive strengths used on the Project
   c. Quantities in cubic yards of each installed concrete mix
6. Gypsum Wall Board: Provide manufacturer's cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.
7. Duct Acoustical Insulation: Provide manufacturer's cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous

coatings that prevent dust from accumulating in the insulating materials.

B. Construction Waste Management: See Section 01 74 19 "Construction Waste Management" for submittal requirements.

C. Construction Indoor Air Quality (IAQ) Management: Submittals shall include the following:

1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner's approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including descriptions of the following:
2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling
   a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage
   b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials
   c. Instruction procedures if air handlers shall be used during construction, including a description of filtration media shall be used at each return air grille
   d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media shall be used at each air handling or air supply unit
3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:
   a. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media shall be installed at return air grilles during construction if permanently installed AHUs are used during construction.

b. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).

4. Not more than 14 days after Substantial Completion provide the following:

a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.

b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each approach, documenting implementation of the IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.

D. Commissioning: See Section 01 91 00 "General Commissioning Requirements" for submittal requirements.

E. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:

1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 "Construction Waste Management."

2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

1.6 QUALITY ASSURANCE

A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project's Sustainable Design Requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications shall be an agenda item at all regular job meetings conducted during the course of work at the site.

PART 2 - PRODUCTS

2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

A. Site Clearing: Topsoil shall be provided by the Contractor from on-site material which has been stockpiled for reuse. Off-site borrow shall only be used when on-site sources are exhausted. Chip and/or compost on site all vegetated material identified for removal.

B. Do not burn rubbish and organic matter, or any material on the site. Dispose of legally in accordance with Specifications Sections 01 74 19.

C. Herbicides and Pest Control: Herbicides shall not be permitted, and pest control measures shall utilize EPA-registered biopesticides only.

D. Appliances and Equipment: All materials and equipment being installed that falls under the Energy Star or FEMP programs shall be Energy Star or FEMP-rated. Eligible equipment includes refrigerators, motors, laundry equipment, office equipment and more. Refer to each program’s website for a complete list.

E. HVAC Distribution Efficiency:

1. All duct systems shall be constructed of aluminum, stainless steel or galvanized sheet metal, as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.
4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.
5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles,

registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.

F. Recycled Content of Materials:

1. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.
   a. Post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.
   b. Do not include mechanical and electrical components in the calculations.
   c. Do not include labor and delivery costs in the calculations.
   d. Recycled content of materials shall be defined according to the Federal Trade Commission's "Guide for the Use of Environmental Marketing Claims," 16 CFR 260.7 (e).
   e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this material had it been purchased in the calculations for recycled content value.
   f. The materials in the following list shall contain the minimum recycled content indicated:

Category	**Minimum Recycled Content**
Compost/mulch	100% post-consumer
Asphaltic Concrete Paving	25% post-consumer
Cast-in-Place Concrete	6% pre-consumer
CMU: Gray Block	20% pre-consumer
Steel Reinforcing Bars	90% combined
Structural Steel Shapes	90% combined
Steel Joists	75% combined
Steel Deck	75% combined
Steel Fabrications	60% combined

Steel Studs	30% combined
Steel Roofing	30% post-consumer
Aluminum Fabrications	35% combined
Rigid Insulation	20% pre-consumer
Batt insulation	30% combined

G. Biobased Content:

1. For products designated by the USDA's BioPreferred program, provide products that meet or exceed USDA recommendations for biobased content, so long as products meet all other performance requirements in VA master specifications. For more information regarding the product categories covered by the BioPreferred program, visit http://www.biopreferred.gov

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SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications including Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup,

control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA’s operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to the COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.

C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, and third party testing agencies) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent shall develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification shall be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent shall be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues shall be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR shall issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with

appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS – DESIGN/BID/BUILD)

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

D. Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS

E. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

F. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

G. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
CD	Construction Documents
CMMS	Computerized Maintenance Management System
COR	Contracting Officer’s Representative (COR)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative

List of Acronyms	
Acronym	Meaning
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-COR	VA COR
USGBC	United States Green Building Council

1.6 DEFINITIONS

A. **Acceptance Phase Commissioning:** Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training. **Accuracy:** The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that shall allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means

the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, and pressure of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other

conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which shall allow a system or component to operate or be constructed in a manner that shall produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that shall allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems shall be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning

review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which shall need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests shallbe specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas shall include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by

the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems shall be commissioned as part of this project:

Systems To Be Commissioned	
System	**Description**
Conveying Equipment	
Elevators	Interface with other systems (fire alarm) [ASTM testing and certification by others]
Fire Suppression	
Fire Sprinkler Systems	Wet pipe system, dry pipe system, pre-action system, special agent systems
Plumbing	
Domestic Water Distribution	Booster pumps, backflow preventers, water softeners, potable water storage tanks
Domestic Hot Water Systems	Water heaters**, heat exchangers, circulation pumps, point-of-use water heaters*
Wastewater Pump Systems	Sump pumps
Medical Air Systems	Packaged medical air compressor units. Outlet certification, cross-connection verification
Medical Vacuum Systems	Packaged medical vacuum units, outlet certification, cross-connection verification
Medical Gas Systems (other than Medical Air Systems)	Medical gas (oxygen, nitrogen, nitrous oxide) tank/manifold systems, outlet certification, cross-connection verification
Reverse-Osmosis Systems	Packaged Reverse-Osmosis systems
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, and Generators shall be commissioned as part of the system commissioning

Systems To Be Commissioned	
System	**Description**
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels shall be commissioned with the systems controlled by the panel]
Chilled Water System**	Chillers (centrifugal, rotary screw, air-cooled), pumps (primary, secondary, variable primary), VFDs associated with chilled water system components, DDC Control Panels (including integration with Building Control System)
Steam/Heating Hot Water System**	Boilers, boiler feed water system, economizers/heat recovery equipment, condensate recovery, water treatment, boiler fuel system, controls, interface with facility DDC system.
HVAC Air Handling Systems**	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning units, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
HVAC Energy Recovery Systems**	Heat Wheels, Heat Recovery Loops, AHU Integrated Heat Recovery
Decentralized Unitary HVAC Systems*	Split-system HVAC systems, controls, interface with facility DDC
Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Switchgear, Medium-Voltage Switches, Underground ductbank and distribution, Pad-Mount Transformers, Medium-Voltage Load Interrupter Switches,
Grounding & Bonding Systems	Witness 3rd party testing, review reports

Systems To Be Commissioned	
System	**Description**
Electric Power Monitoring Systems	Metering, sub-metering, power monitoring systems, PLC control systems
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Secondary Unit Substations	Medium-voltage components, transformers, low-voltage distribution, verify breaker testing results (injection current)
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current)
Emergency Power Generation Systems	Generators, Generator paralleling switchgear, automatic transfer switches, PLC and other control systems
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems, theatrical dimming systems, exterior lighting and controls
Cathodic Protection Systems	Review 3rd party testing results.
Lightning Protection System	Witness 3rd party testing, review reports
Communications	
Grounding & Bonding System	Witness 3rd party testing, review reports
Structured Cabling System	Witness 3rd party testing, review reports
Master Antenna Television System	Witness 3rd party testing, review reports

Systems To Be Commissioned	
System	**Description**
Public Address & Mass Notification Systems	Witness 3rd party testing, review reports
Intercom & Program Systems	Witness 3rd party testing, review reports
Nurse Call & Code Blue Systems	Witness 3rd party testing, review reports
Security Emergency Call Systems	Witness 3rd party testing, review reports
Duress Alarm Systems	Witness 3rd party testing, review reports
Electronic Safety and Security	
Grounding & Bonding	Witness 3rd party testing, review reports
Physical Access Control Systems	Witness 3rd party testing, review reports
Access Control Systems	Witness 3rd party testing, review reports
Security Access Detection Systems	Witness 3rd party testing, review reports
Video Surveillance System	Witness 3rd party testing, review reports
Electronic Personal Protection System	Witness 3rd party testing, review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Site Utilities	
Water Utilities	City Water Service Entrance, Backflow Prevention, Pressure Control, Booster Pumps, Irrigation Systems
Sanitary Sewerage Utilities	City Sanitary Connection, Waste Treatment Systems
Storm Drainage Utilities	City Storm Water Connection, Site Storm Water Distribution

Systems To Be Commissioned	
System	**Description**
Energy Distribution Utilities	Connection to Third Party Energy (Steam, High Temp Hot Water, Chilled Water) Supply Systems, Metering, Pressure Control
Integrated Systems Tests	
Loss of Power Response	Loss of power to building, loss of power to campus, restoration of power to building, restoration of power to campus.
Fire Alarm Response	Integrated System Response to Fire Alarm Condition and Return to Normal
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA shall engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.

3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

A. Appoint an individual, company or firm to act as the Commissioning Agent.

B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including the following:
   1. Coordination meetings.
   2. Training in operation and maintenance of systems, subsystems, and equipment.
   3. Testing meetings.
   4. Witness and assist in Systems Functional Performance Testing.
   5. Demonstration of operation of systems, subsystems, and equipment.

C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.

B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including the following:
   1. Participate in commissioning coordination meetings.
   2. Conduct operation and maintenance training sessions in accordance with approved training plans.
   3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
   4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with

entity responsible for system and equipment installation, recommend corrective action.

5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying

participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that shall come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals shall be received without adversely affecting commissioning plan.
2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.
4. Schedule of Commissioning Coordination meetings.
5. Identification of items that shall be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent shall develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures shall include a separate entry, with space for comments, for each item to be tested. Preliminary Systems

Functional Performance Test Procedures shall be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure shall include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent shall prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent shall spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent shall record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report shall also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Shall compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent shall document corrective action taken for systems and equipment that fail tests. The documentation shall include any required modifications to systems and equipment and/or revisions to test procedures, if any. The

Commissioning Agent shall witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent shall prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, those that are at variance with the Contract Documents. The Commissioning Issues Log shall identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log shall also track the status of unresolved issues.

1. Creating a Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue shall be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
   e. Identify system, subsystem, and equipment to which the issue applies.
   f. Identify location of system, subsystem, and equipment.
   g. Include information that shall be helpful in diagnosing or evaluating the issue.
   h. Note recommended corrective action.
   i. Identify commissioning team member responsible for corrective action.
   j. Identify expected date of correction.
   k. Identify person that identified the issue.
2. Documenting Issue Resolution:
   a. Log date correction is completed or the issue is resolved.
   b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
   c. Identify changes to the Contract Documents that shall require action.

d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
e. Identify person(s) who corrected or resolved the issue.
f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent shall document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report shall indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report shall be used by the Department of Veterans Affairs when determining that systems shall be accepted. This report shall be used to evaluate systems, subsystems, and equipment and shall serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report shall include the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5, Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent shall prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum shall indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include the following:

1. Documentation of deferred and off season test(s) results.

2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent shall gather required information and compile the Systems Manual. The Systems Manual shall include the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that shall be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.

4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent shall prepare the Final Commissioning Plan as described in this section. The Commissioning Agent shall submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent shall incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent shall submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA shall also return review comments to the Commissioning Agent. The Commissioning Agent shall incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent shall submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent shall submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent shall submit corrective action documents to the COR with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent shall submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, shall be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent shall submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal shall incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent shall request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent shall request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), and Building Information Modeling (BIM).

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent shall be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and

communications for all commissioning related services by the Contractor.

C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

A. Management: The Commissioning Agent shall coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent shall submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent shall provide sufficient information (including; tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to

expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

C. Initial Schedule of Commissioning Events: The Commissioning Agent shall provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan shall provide a format for this schedule. As construction progresses, more detailed schedules shall be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent shall conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent shall conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing shall be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5

°C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	

Construction Phase		CxA = (Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	

Construction Phase		CxA = (Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	

Acceptance Phase		CxA = (Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	

Warranty Phase		CxA = Commissioning Agent COR = Contracting Officers Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing shall proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist shall identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent shall review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.

c. The Commissioning Agent shall submit the full startup plan to the VA and Contractor for review. Final approval shall be by the VA.
d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration
   a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
   b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
   a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
   b. The Commissioning Agent shall observe the startup procedures for selected pieces of primary equipment.
   c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
   d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent shall review the report and submit comments to the VA. The Commissioning Agent shall work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent shall involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent shall recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

A. The project shall require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results shall be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
2. Priority level alarms shall be printed to a printer which is connected to the Operator’s Work Station located within the engineer’s office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from

the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report shall be printed to a printer located within the engineer's office.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network shall allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the CORCOR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration shall be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent shall recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the CORCOR. Any pre-test trend analysis comments generated by the Commissioning Team shall be addressed and resolved by the Contractor, as directed by the CORCOR, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots shall be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots shall further require title, axis naming, and legend. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point shall remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
EA Temperature	AI	15 Min	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Exhaust Fan Speed	AI	15 Min	24 hours	3 days	N/A		
EA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
Cooling On/Off	AI	15 Min	24 hours	3 days	N/A		
Steam Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
EA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Energy Recovery Wheel Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Exhaust Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Energy Recovery Wheel S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Fan Coil Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Call for Heating or Cooling	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Steam Condensate Pumps Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 oF	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Outside Air Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Hot Water Supply Temperature	AI	15 Minutes	12 Hours	3 days	P	±5 oF from SP	10 Min
Hot Water Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	C	±5% from SP	10 Min
Lead Boiler	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Combustion Dampers Open	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min

Hot Water Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Secondary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Primary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Hot Water System Enable	DO	COV	12 Hours	3 days	N/A		
Combustion Dampers Command	DO	COV	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the CORCOR and Commissioning Agent.

1. Point-to-Point checkout documentation;

2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration shall be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	**Calibration Frequency**	**O&M Calibration Procedure Reference**
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion

to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent shall develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, and sequences. Prior to execution, the Commissioning Agent shall provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent shall include the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number

3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations
10. Required pretest field measurements
11. Instructions for setting up the test.
12. Special cautions, alarm limits.
13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
15. A section for comments.
16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems shall be

erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, and system modifications to produce the necessary flows, pressures, and temperatures. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent shall determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent shall stop the testing and require the Contractor

to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent shall schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent shall witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing shall be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing shall proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems shall be checked.

K. Problem Solving: The Commissioning Agent shall recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent shall witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent shall provide these forms to

the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent shall record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues shall be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified shallbe made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
   a. The Commissioning Agent shall document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent shall submit a Commissioning Field Report to the VA. The Commissioning Agent shall also note items of noncompliance and the Contractor’s response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
   b. The need for retesting shall be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
   a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor’s response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
   b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
   c. The Commissioning Agent shall document the resolution process.
   d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting shall be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units shall be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
   1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.

2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, and cause of failures and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA shall decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent shall note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent shall evaluate each test and report to the VA using a standard form. The VA shall give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing shallbe delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that shall be deferred until weather conditions are closer to the systems design parameters. The

Commissioning Agent shall review systems parameters and recommend which Systems Functional Performance Tests shall be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA shall review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent shall convene a training preparation conference to include VA's COR, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference shall be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.
8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
9. For instruction that shall occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
   a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
   b. Video Format: Provide high quality color DVD color on standard size DVD disks.
   c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
   d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
   e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:
1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:
1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
   a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
   b. Intrusion detection systems.
   c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
   d. Medical equipment, including medical gas equipment and piping.
   e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
   f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.

g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
i. HVAC instrumentation and controls.
j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
l. Lighting equipment and controls.
m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
a. System, subsystem, and equipment descriptions.
b. Performance and design criteria if Contractor is delegated design responsibility.
c. Operating standards.
d. Regulatory requirements.
e. Equipment function.
f. Operating characteristics.
g. Limiting conditions.
h. Performance curves.
2. Documentation: Review the following items in detail:
a. Emergency manuals.
b. Operations manuals.
c. Maintenance manuals.
d. Project Record Documents.

e. Identification systems.

f. Warranties and bonds.

g. Maintenance service agreements and similar continuing commitments.

3. Emergencies: Include the following, as applicable:

a. Instructions on meaning of warnings, trouble indications, and error messages.

b. Instructions on stopping.

c. Shutdown instructions for each type of emergency.

d. Operating instructions for conditions outside of normal operating limits.

e. Sequences for electric or electronic systems.

f. Special operating instructions and procedures.

4. Operations: Include the following, as applicable:

a. Startup procedures.

b. Equipment or system break-in procedures.

c. Routine and normal operating instructions.

d. Regulation and control procedures.

e. Control sequences.

f. Safety procedures.

g. Instructions on stopping.

h. Normal shutdown instructions.

i. Operating procedures for emergencies.

j. Operating procedures for system, subsystem, or equipment failure.

k. Seasonal and weekend operating instructions.

l. Required sequences for electric or electronic systems.

m. Special operating instructions and procedures.

5. Adjustments: Include the following:

a. Alignments.

b. Checking adjustments.

c. Noise and vibration adjustments.

d. Economy and efficiency adjustments.

6. Troubleshooting: Include the following:

a. Diagnostic instructions.

b. Test and inspection procedures.

7. Maintenance: Include the following:

a. Inspection procedures.

b. Types of cleaning agents to be used and methods of cleaning.
c. List of cleaning agents and methods of cleaning detrimental to product.
d. Procedures for routine cleaning
e. Procedures for preventive maintenance.
f. Procedures for routine maintenance.
g. Instruction on use of special tools.

8. Repairs: Include the following:
a. Diagnosis instructions.
b. Repair instructions.
c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
d. Instructions for identifying parts and components.
e. Review of spare parts needed for operation and maintenance.

H. Training Execution:
1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
1) The Commissioning Agent shall furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
2) The VA shall furnish an instructor to describe VA's operational philosophy.
3) The VA shall furnish the Contractor with names and positions of participants.
3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar

instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

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SECTION 02 21 00
SITE SURVEYS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the gathering of research documents, performance of a property and topographic survey and preparation of a site survey map.

1.2 DEFINITIONS

A. Professional Land Surveyor: One who possesses a valid state license as a "Professional Land Surveyor" from the state in which they practice.

B. Professional Civil Engineer: One who possesses a valid state license as a "Professional Civil Engineer" from the state in which they practice. For this section, the term "surveyor" shall also include Professional Civil Engineers authorized to practice Land Surveying under the laws of the state in which they practice.

PART 2 - EXECUTION

A. The surveyor shall research available public records for all mapping, monumentation, plats and governmental surveys that shall pertain to the subject property. Research all applicable public utilities for substructure data such as sewers, storm drains, water lines and electrical conduits.

B. The survey shall be performed on the ground in accordance with the current "Accuracy Standards for Land Title Surveys" as adopted, from time to time, by the American Congress on Surveying and Mapping, the National Society of Professional Surveyors, and the American Land Title Association.

C. The surveyor, when applicable, shall consult with the Contracting Officer to determine scale of plat or map and size of drawings.

D. The surveyor shall furnish two sets of prints of the plat or map of survey and the electronic CADD file for 3D software. The sheets shall be numbered, the total number of sheets indicated and the match lines shall be shown on each sheet.

E. On the plat or map, the survey boundary shall be drawn to a scale not larger than 1 inch = 30 feet (25 mm = 9 m), with the scale clearly indicated. A graphic scale, shown in feet or meters or both, shall be included. A north arrow shall be shown and when practicable, the plat or map of survey shall be oriented so that north is at the top of the

drawing. Symbols or abbreviations used shall be identified on the face of the plat or map by use of a legend or other means. Supplementary or exaggerated diagrams shall be presented accurately on the plat or map where dimensional data is too small shall be shown clearly at full scale. The plat or map shall be 30 by 42 inches.

F. The survey shall contain the following applicable information:

1. The name, address, telephone number, and signature of the Professional Land Surveyor who made the survey, his or her official seal and registration number, the date the survey was completed and the dates of all revisions.
2. The survey drawing(s) submitted shall bear the following certification adjacent to the Engineer's official seal:
   "I hereby certify that all information indicated on this drawing was obtained or verified by actual measurements in the field and that every effort has been made to furnish complete and accurate information."
3. Vicinity map showing the property surveyed in reference to nearby highways or major street intersections.
4. Flood zone designation (with proper annotation based on Federal Flood Insurance Rate Maps or the state or local equivalent, by scaled map location and graphic plotting only).
5. Land area as defined by the boundaries of the legal description of the surveyed premises, including legal description of the land.
6. All data necessary to indicate the mathematical dimensions and relationships of the boundary represented by bearings and distances, and the length and radius of each curve, together with elements necessary to mathematically define each curve. The point of beginning of the surveyor's description and the basis of bearings shall also be shown.
7. When record bearings or angles or distances differ from measured bearings, angles or distances, both record and measured bearings, angles, and distances shall be clearly indicated. If the record description fails to form a mathematically closed figure, the surveyor shall so indicate.
8. Measured and record distances from corners of parcels surveyed to the nearest right-of-way lines of streets in urban or suburban areas, together with recovered lot corners and evidence of lot

corners, shall be noted. The distances to the nearest intersecting street shall be indicated and verified. Names and widths of streets and highways abutting the property surveyed and widths of rights of way shall be given. Observable evidence of access (or lack thereof) to such abutting streets or highways shall be indicated. Observable evidence of private roads shall be so indicated. Streets abutting the premises, which have been described in Record Documents, but not physically opened, shall be shown and so noted.

9. The identifying titles of all recorded plats, filed maps, right of way maps, or similar documents which the survey represents, wholly or in part, with their appropriate recording data. The survey shall indicate platted setback or building restriction lines which have been recorded in subdivision plats or which appear in a Record Document which has been delivered to the surveyor. Contiguity, gores, and overlaps along the exterior boundaries of the survey premises, where ascertainable from field evidence or Record Documents, or interior to those exterior boundaries, shall be clearly indicated or noted. Where only a part of a recorded lot or parcel is included in the survey, the balance of the lot or parcel shall be indicated.
10. All evidence of found monuments shall be shown and noted. All evidence of monuments found beyond the surveyed premises on which establishment of the corners of the survey premises are dependent, and their application related to the survey shall be indicated.
11. The character of any and all evidence of possession shall be stated and the location of such evidence carefully given in relation to both the measured boundary lines and those established by the record. An absence of notation on the survey shall be presumptive of no observable evidence of possession.
12. The location of all buildings upon the plot or parcel shall be shown and their locations defined by measurements perpendicular to the boundaries. If there are no buildings, so state. Proper street numbers shall be shown where available.
13. All easements evidenced by a Record Document which have been delivered to the surveyor shall be shown, both those burdening and those benefiting the property surveyed, indicating recording information. If such an easement cannot be located, a note to this

affect shall be included. Observable evidence of easements and/or servitudes of all kinds, such as those created by roads, rights-of-ways, water courses, drains, telephone, telegraph, or electric lines, water, sewer, oil or gas pipelines on or across the surveyed property and on adjoining properties if they appear to affect the surveyed property, shall be located and noted. Surface indications, if any, or of underground easements and/or servitudes shall also be shown.

14. The character and location of all walls, buildings, fences, and other visible improvements within five feet of each side of the boundary lines shall be noted. Without expressing a legal opinion, physical evidence of all encroaching structural appurtenances and projections, such as fire escapes, bay windows, windows and doors that open out, flue pipes, stoops, eaves, cornices, areaways, stoops and trip, by or on adjoining property or on abutting streets, on any easement or over setback lines shown by Record Documents shall be indicated with the extent of such encroachment or projection.
15. Driveways and alleys on or crossing the property shall be shown. Where there is evidence of use by other than the occupants of the property, the surveyor shall so indicate on the plat or map. Where driveways or alleys on adjoining properties encroach, in whole or in part, on the property being surveyed, the surveyor shall so indicate on the plat or map with appropriate measurements.
16. Location, alignment and dimensions of all roads, curbs, walks, parking and paved areas abutting the subject land. Indicate road centerlines with true bearings and lengths by 50 foot stationing. Describe curves by designating the points of curvature and tangency by station. Include all curve data as well a location of radius and vertex points. Elevations on 50 foot (15 m) centers on centerline of roads, edges of roads and top and bottom of curbs.
17. As accurately as the evidence permits, the location of cemeteries and burial grounds disclosed in the process of researching title to the premises or observed in the process of performing the field work for the survey, shall be shown.
18. Ponds, lakes, springs, or rivers bordering on or running through the premises being surveyed shall be shown. When a property surveyed contains a natural water boundary, the surveyor shall measure the

location of the boundary according to appropriate surveying methods and note on the plat or map the date of the measurement and the caveat that the boundary is subject to change due to natural causes and that it shall or shall not represent the actual location of the limit of title. When the surveyor is aware of changes in such boundaries, the extent of those changes shall be identified.

19. Contours at a minimum interval of 1 foot (305 mm). Base vertical control on the permanent (not assumed) National Geodetic Survey (NGS) or VA Medical Center Bench Mark. Note location, description and datum. Surveyor to establish three benchmarks on the property that are based on the NGS. Horizontal and vertical control shall be provided on each control point.
20. Identify and show if possible, setback, height, and floor space area restrictions of record or disclosed by applicable zoning or building codes (in addition to those recorded in subdivision maps). If none, so state.
21. Exterior dimensions of all buildings at ground level. Show square footage of exterior footprint of all buildings at ground level and gross floor area of all buildings.
22. Measured height of all buildings above grade at a defined location. If no defined location is provided, the point of measurement shall be shown.
23. Elevations at each entrance to buildings, service docks, building corners, steps, ramps and grade slabs.
24. Substantial, visible improvements (in addition to buildings) such as signs, parking areas and swimming pools.
25. Parking areas and, if striped, the striping and the type (eg. handicapped, motorcycle and regular) and number of parking spaces.
26. Indication of access to a public way such as curb cuts and driveways.
27. Location of utilities existing on or serving the surveyed property as determined by observed evidence together with plans and markings provided by utility companies, and other appropriate sources (with references as to the source of information. Locate and show all fire hydrants located within 500 feet of the subject property.
28. Railroad tracks and sidings.

29. Manholes, catch basins, valve vaults or other surface indications of subterranean uses together with depths or invert elevations, sizes, and materials of all pipes.
30. Wires and cables (including their function) crossing the survey premises, all poles on or within ten feet of the surveyed premises, and the dimensions of all cross-wires or overhangs affecting the surveyed premises.
31. Utility company installations on the surveyed premises.
32. Names of adjoining owners of platted lands together with zoning classification.
33. Observable evidence of earth moving work, building construction or building additions within recent months.
34. Any changes in street right-of-way lines either completed or proposed, and available from the controlling jurisdiction. Observable evidence of recent street or sidewalk construction or repairs.
35. Observable evidence of site use as a solid waste dump, sump or sanitary landfill.
36. All trees with a minimum diameter of 6" measured at 48" above the base of the tree. Perimeter outline only of thickly wooded areas with description of predominant vegetation.

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings shall be demolished: Section 31 20 00, EARTH MOVING
B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
E. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
F. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
G. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
H. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide

overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules shall be observed in performance of work, include following:
   1. No wall or part of wall shall be permitted to fall outwardly from structures.
   2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, shall be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Contracting Officer Representative (COR). The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as shall be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement shall have COR’s approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown shall be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
   1. As required for installation of new utility service lines.
   2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories shall proceed simultaneously.

D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered shall be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility

lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 02 82 13.41

ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS

TITLE **PAGE**

1.1 SUMMARY OF THE WORK 1
1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS 1
1.1.2 EXTENT OF WORK 1
1.1.3 RELATED WORK 1
1.1.4 TASKS 1
1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES 2
1.2 STOP ABATEMENT ORDER 2
1.3 DEFINITIONS 3
1.3.1 GENERAL 3
1.3.2 GLOSSARY: 3
1.3.3 REFERENCED STANDARDS ORGANIZATIONS: 9
1.4 APPLICABLE CODES AND REGULATIONS 10
1.4.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS: 10
1.4.2 ABATEMENT CONTRACTOR RESPONSIBILITY: 10
1.4.3 FEDERAL REQUIREMENTS: 11
1.4.4 STATE REQUIREMENTS: 11
1.4.5 PERMITS/LICENSES: 11
1.4.6 POSTING AND FILING OF REGULATIONS: 11
1.4.7 VA RESPONSIBILITIES: 12
1.4.8 SITE SECURITY 12
1.4.9 EMERGENCY ACTION PLAN AND ARRANGEMENTS 13
1.4.10 ACCIDENT PREVENTION 13
1.4.11 PRE-construction MEETING 14
1.5 ABATEMENT PROJECT COORDINATION 15
1.5.1 PERSONNEL 15
1.6 WORKER PROTECTION 16
1.6.1 TRAINING OF ABATEMENT PERSONNEL 16
1.6.2 PERSONAL PROTECTIVE EQUIPMENT 16
1.7 RESPIRATORY PROTECTION 17
1.7.1 GENERAL –RESPIRATORY PROTECTION PROGRAM ..... **Error! Bookmark**
1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR 17
1.7.3 SELECTION AND USE OF RESPIRATORS 17

1.7.4 MINIMUM RESPIRATORY PROTECTION.....17
1.7.5 MEDICAL WRITTEN OPINION.....17
1.7.6 RESPIRATOR FIT TEST.....17
1.7.7 RESPIRATOR FIT CHECK.....18
1.7.8 MAINTENANCE AND CARE OF RESPIRATORS:.....18
1.7.9 SUPPLIED AIR SYSTEMS.....18
1.8 WORKER PROTECTION.....18
1.8.1 MEDICAL EXAMINATIONS.....18
1.8.2 PROTECTIVE CLOTHING.....18
1.8.3 REGULATED AREA ENTRY PROCEDURE.....17
1.8.4 DECONTAMINATION PROCEDURE.....17
1.8.5 REGULATED AREA REQUIREMENTS.....19
1.9 DECONTAMINATION FACILITIES.....20
1.9.1 DESCRIPTION.....20
1.9.2 GENERAL REQUIREMENTS.....20
1.9.3 TEMPORARY FACILITIES TO THE PDF and EWDF.....20
1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF).....20
1.9.5 EQUIPMENT/WASTE DECONTAMINATION FACILITY (EWDF).....22
1.9.6 EQUIPMENT/WASTE DECONTAMINATION PROCEDURES:.....23
PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT.....23
2.1 MATERIALS AND EQUIPMENT.....23
2.1.1 GENERAL REQUIREMENTS (all abatement projects).....23
2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM.....25
2.1.3 DESIGN AND LAYOUT.....25
2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS).....25
2.1.5 PRESSURE DIFFERENTIAL.....25
2.1.6 MONITORING.....27
2.1.7 AUXILIARY GENERATOR.....25
2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS.....27
2.1.9 TESTING THE SYSTEM.....25
2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM.....25
2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS.....28
2.1.12 DISMANTLING THE SYSTEM.....28
2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA.....28
2.2.1 GENERAL.....28
2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA.....28

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA.....29
2.2.4 CRITICAL BARRIERS.....29
2.2.5 PRIMARY BARRIERS.....29
2.2.6 SECONDARY BARRIERS.....29
2.2.7 EXTENSION OF THE REGULATED AREA.....29
2.2.8 FIRESTOPPING 25
2.3 MONITORING, INSPECTION AND TESTING.....30
2.3.1 GENERAL.....30
2.3.2 SCOPE OF SERVICES OF THE VPIH CONSULTANT.....31
2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH.....32
2.4 asbestos hazard abatement plan.....32
2.5 SUBMITTALS.....33
2.5.1 PRE-CONSTRUCTION MEETING SUBMITTALS.....33
2.5.2 SUBMITTALS DURING ABATEMENT.....35
2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT.....35
PART 3 - EXECUTION.....36
3.1 PRE-ABATEMENT ACTIVITIES.....36
3.1.1 PRE-ABATEMENT MEETING.....36
3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS.....36
3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS.....36
3.2 REGULATED AREA PREPARATIONS.....37
3.3 CONTAINMENT COVERINGS FOR THE REGULATED AREA.....37
3.3.1 GENERAL.....37
3.3.2 PREPARATION PRIOR SEALING OFF.....38
3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA.....38
3.3.4 CRITICAL BARRIERS.....38
3.3.5 PRIMARY/SECONDARY BARRIERS.....38
3.3.6 EXTENSION OF THE REGULATED AREA.....39
3.4 REMOVAL OF RACM AND ACE.....39
3.4.1 WETTING MATERIALS.....39
3.4.2 WET REMOVAL OF ACM OTHER THAN AMOSITE.....39
3.4.3 GLOVEBAG REMOVAL PROCEDURES.....40
3.5 DISPOSAL OF RACM AND ACE WASTE MATERIALS.....41
3.5.1 GENERAL.....41
3.5.2 PROCEDURES.....41
3.6 PROJECT DECONTAMINATION.....41

3.6.1 GENERAL....41
3.6.2 REGULATED AREA CLEARANCE....41
3.6.3 WORK DESCRIPTION....41
3.6.4 PRE-DECONTAMINATION CONDITIONS....42
3.6.5 CLEANING....42
3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING....42
3.7.1 GENERAL....42
3.7.2 VISUAL INSPECTION....42
3.7.3 AIR CLEARANCE TESTING....43
3.7.4 AIR CLEARANCE PROCEDURES....43
3.7.5 CLEARANCE SAMPLING USING PCM....43
3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE....43
3.8.1 COMPLETION OF ABATEMENT WORK....43
3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR....42
3.8.3 WORK SHIFTS....44
ATTACHMENT #1....45
ATTACHMENT #2....46
ATTACHMENT #3....48
ATTACHMENT #4....49

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

A. Drawings, general provisions of the contract, including general and supplementary conditions, Asbestos Abatement, Demolition, Accident Prevention (FAR 52.236-13) and other Division 01, GENERAL REQUIREMENTS specifications, shall apply to the work of this section. Prevailing wage requirements pursuant to the Davis-Bacon Act shall apply to this work. The contract documents show the work shall be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, coordination with other work and the phasing of the work. In the event the Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict shall be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply.
Any actions taken by the Abatement Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Abatement Contractor.

1.1.2 EXTENT OF WORK

A. This work shall be asbestos abatement prior to the total demolition of the facility as indicated by the scope of work. RACM discovered during total demolition is also within the scope of this specification. The extent of the abatement is for informational purposes only and is based on the best information available at the time of the specification preparation. The Abatement Contractor shall satisfy themselves as to the extent of the work. Nothing in this section shall be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of regulated asbestos containing materials (RACM) and asbestos contaminated elements shall be conducted in approved regulated areas in all areas prior to the beginning of demolition. Any RACM discovered during demolition activity shall be cause for stopping the work. The Demolition Contractor's personnel shall attend an on-site training session related to the types of asbestos at the site and shall not disturb the ACM if found during their work.
No abatement work shall begin in any area unless the Abatement Contractor/Competent Person/COR agreed that all asbestos work requirements as stipulated in the specification have been met. Attachment #4 shall be filled out for each abatement area.

1.1.3 RELATED WORK

A. Section 02 82 13.41, ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Asbestos abatement of RACM as required by EPA NESHAP prior to demolition. An EPA/State certified Project Designer shall provide a site-specific specification for the asbestos abatement.
B. Asbestos abatement and clean-up of the asbestos containing debris as indicated in the scope of work. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparation/isolation, accident prevention, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
C. Demolition activities including demolition, clean-up and disposal of building materials, record keeping, security, monitoring, and inspections conducted in accordance with all applicable laws and this specification. A Demolition Plan, developed by a Professional Engineer, meeting the requirements of 29 CFR 1926.850(a) shall be provided.

1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the COR/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedure. VA Design and Construction Procedure drawings of partially occupied buildings shall show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the COR through the pre-abatement plan of action.

1.2 STOP ABATEMENT ORDER

A. If the Contracting Officer; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order shall be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage shall continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions shall be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor’s competent person to the VA Contracting Office using the most expeditious means

(e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as it is practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
B. Breach or break in regulated area containment barrier(s);
C. Less than -0.02" WCG pressure in the regulated area;
D. Serious injury/death at the site;
E. Fire/safety emergency at the site;
F. Respiratory protection system failure;
G. Power failure or loss of wetting agent; or
H. Any visible emissions observed outside the regulated area.

1.3 DEFINITIONS

1.3.1 GENERAL

A. Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings shall be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.3.2 GLOSSARY:

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis shall be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM

(Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required shall be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) – Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor – Some sates require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it shall be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties shall be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA0..

Barrier - Any surface the isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier – Plastic barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes; the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH.

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contracting Officer Representative (COR) - The VA official responsible for on-going project work.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist shall meet the qualification requirements of a PIH and shall be a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace – An area which can be found either in or adjacent to the work area. This area has limited access and egress and shall contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

VA Total – means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Disposal bag - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated

areas to the approved landfill. Each bag/container shall be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order shall be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools shall be handled.

High efficiency particulate air (HEPA) filter - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely shall be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected shall be consistently below the PEL.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including; the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Personal protective equipment (PPE) – equipment designed to protect user from injury and/or specific job hazard. Such equipment shall include protective clothing, hard hats, safety glasses, and respirators.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

Pipe tunnel – An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the

building are routed to allow the pipes to access heating elements. These areas shall contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or shall have known through the exercise of due diligence that other materials are ACM, they too shall be treated as PACM. The designation of PACM shall be rebutted pursuant to 29 CFR 1926.1101 (b).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH shall be either the VA's PIH (VPIH) of Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Assigned Protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work shall accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they shall exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that shall be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.
Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.
Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.
Shower room - The portion of the PDF where personnel shower before leaving the regulated area.
Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.
Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.
Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.
Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.
Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.
VA Professional Industrial Hygienist (VPIH/CIH) – The Department of Veterans Affairs Professional Industrial Hygienist shall meet the qualifications of a PIH, and shall be a Certified Industrial Hygienist (CIH).
Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.
Waste/Equipment decontamination facility (W/EDF) – The area in which equipment is decontaminated before removal from the regulated area.
Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.
Waste shipment record - The shipping document, required shall be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.
Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.3.3 REFERENCED STANDARDS ORGANIZATIONS:

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses are subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

C. EPA Environmental Protection Agency

401 M St., SW
Washington, DC 20460
202-382-3949

D. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420

E. NEC National Electrical Code (by NFPA)

F. NEMA National Electrical Manufacturer's Association
2101 L Street, N.W.
Washington, DC 20037

G. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

H. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

I. DOT Department of Transportation
Washington, DC 20590

1.4 APPLICABLE CODES AND REGULATIONS

1.4.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS:

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and shall have the same force and effect as this specification.
B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.
C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the Abatement Contractor's office area/clean room.

1.4.2 ABATEMENT CONTRACTOR RESPONSIBILITY:

A. The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by

applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor shall incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

1.4.3 FEDERAL REQUIREMENTS:

Federal requirements which govern various aspects of asbestos abatement include the following regulations:

A. Occupational Safety and Health Administration **(OSHA)**
   1. Title 29 CFR 1926 - Construction Standard Requirements - Demolition Work
   2. Title 29 CFR 1910.38(a);(b) - Emergency Action Plan
   3. Title 29 CFR 1910.132 - Personal Protective Equipment
   4. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
   5. Title 29 CFR 1910.1200 - Hazard Communication
   6. Title 29 CFR 1910.151 - Medical and First Aid
B. Environmental Protection Agency (EPA)
   1. Title 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
   2. Title 40 CFR 763 - Asbestos Hazard Emergency Response Act (AHERA) and Asbestos School Hazard Abatement Reauthorization Act (ASHARA).

1.4.4 STATE REQUIREMENTS:

A. State requirements that apply to the abatement work include the following:
   1. N.C. General Statute §130A-444 through 452 - Asbestos Hazard Management
   2. N.C. General Statute §130A-22(b1) and (b2).
   3. N.C. General Statute §130A-450
   4. DHHS Memo: Asbestos Removal Permit Fee Increase Effective September 1, 2008
   5. Rules adopted by the North Carolina Health Commission: 10A NCAC 41C .0601 - Asbestos Hazard Management Program
   6. **NC Occupational Safety and Health Standards for the Construction Industry** (29 CFR 1926 and 29 CFR 1910; 13 N.C.A.C. 7C .0101)

1.4.5 PERMITS/LICENSES:

A. The Abatement Contractor shall apply for and have on-site all required permits and licenses to perform abatement work as required by Federal, State, and Local regulations.

1.4.6 POSTING AND FILING OF REGULATIONS:

A. Maintain one (1) copy of all applicable federal, state, and local regulations. The regulations shall be kept in the Abatement Contractor's office for access. If required, the Contractor shall comply with all applicable State licensing requirements.

1.4.7 VA RESPONSIBILITIES:

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements shall be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**

B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.4.8 SITE SECURITY

A. Regulated area access shall be restricted only to authorized, trained/accredited and protected personnel. These shall include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer using the most expeditious means.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area shall record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows and hallways) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which shall result in a flame hazard, fire retardant poly sheeting shall be used.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Contractor shall have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by COR or Competent Person. The VA Police shall be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

1.4.9 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a); (b).
B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, shall read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that shall affect response capabilities.
D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
   1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
   2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that shall require the modification of the standard operating procedures during abatement. Such incidents include: fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures shall be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.4.10 ACCIDENT PREVENTION

A. The Abatement Contractor shall provide and maintain a work environment and procedures which shall safeguard the public and VA staff personnel,

property, materials, supplies, and equipment which shall be adjacent to the Abatement Contractor's regulated areas. The Abatement Contractor shall avoid interruptions of VA operations so the project shall be completed on schedule.

B. While performing abatement activities, the Abatement Contractor shall provide all/any required safety barricades, signs, and signal lights. The Abatement Contractor shall comply with all applicable standards related to abatement operations as mandated by OSHA/EPA/State Standards. The Abatement Contractor shall provide a copy of and comply with the pertinent provisions of the latest version of the U.S. Army Corps of Engineers Safety and Health Requirements Manual, EM 385-1-1.

C. Whenever the Contracting Officer Representative (COR) becomes aware of any noncompliance with these requirements or any condition which poses a serious or imminent danger to the health or safety of the public or VA patients/personnel, the COR shall notify the Abatement Contractor's Competent Person orally, with written confirmation and request immediate corrective action(s) be taken to abate the noncompliant condition. This notice, when delivered to the Abatement Contractor or the Contractor's representative, shall be deemed sufficient notice of noncompliance and that corrective action is required. The Abatement Contractor shall take corrective action immediately upon receipt of the oral/written notice.

   If the Abatement Contractor fails or refuse to promptly take corrective action, the COR has the option to issue an order to stop all or part of the work until correction actions have been taken. The Abatement Contractor shall have no entitlement to any equitable adjustment of the contract price or extension of the performance schedule based on any stop work order issued under this clause.

D. The Abatement Contractor shall include the provisions of 1.4.11 in any subcontractor agreement.

E. The Abatement Contractor shall submit a written plan for implementing 1.4.11. The plan shall include an analysis of any significant hazards to life, limb, and property inherent to abatement work and a plan for controlling these hazards.

F. The Contracting Officer’s Representative (COR) or other designated VA employee, if designated by the COR, shall serve as the Safety Officer and has authority to enforce the Accident Prevention requirements.

1.4.11 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who shall be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures shall be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.

C. A list of all workers who shall participate in the project, including experience and verification of training and accreditation.

D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift shall have adequate training.
E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information shall be detailed, specific for this project.
   1. Regulated area preparation procedures;
   2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
   3. Decontamination area set-up/layout and decontamination procedures for employees;
   4. Abatement methods/procedures and equipment shall be used; and
   5. Personal protective equipment shall be used.
H. At this meeting the Contractor shall provide all submittals as required.
I. Procedures for handling, packaging and disposal of asbestos waste.
J. Emergency Action Plan and Contingency Plan Procedures.

1.5 ABATEMENT PROJECT COORDINATION

A. Following are the minimum personnel necessary for coordination of the abatement work.

1.5.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the COR. A request for approval shall be submitted for any person shall be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
C. Minimum qualifications for Contractor and assigned personnel are:
   1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures

for asbestos work; has adequate materials, equipment and supplies to perform the work.

2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.
   All personnel shall be in compliance with OSHA construction safety training as applicable and submit certification.

1.6 WORKER PROTECTION

1.6.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training shall include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof shall be submitted for each person working at the site. The OSHA Construction Safety 10 Hour course shall be required for all on-site contractors' personnel.

1.6.2 PERSONAL PROTECTIVE EQUIPMENT

Provide, at a minimum, steel toe boots, hard hats, safety glasses, protective clothing, respiratory protection and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). A copy of the hazard assessment shall be provided to the VPIH. The Competent Person and CPIH shall ensure the provision of and the integrity of personal protective equipment worn for the duration of the project.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

A. The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used shall be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

A. The Respiratory Protection Program Coordinator (RPPC) shall be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC shall submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

A. The procedure for the selection and use of respirators shall be submitted to the VA as part of the Contractor's qualifications. The procedure shall written clearly enough for workers to understand. A copy of the Respiratory Protection Program shall be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

A. Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection shall be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel shall have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

A. No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator shall be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

1.7.6 RESPIRATOR FIT TEST

A. All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPR's which have been put into a motor/blower failure mode

1.7.7 RESPIRATOR FIT CHECK

A. The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings shall cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS:

A. The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

1.7.9 SUPPLIED AIR SYSTEMS

A. If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed shall be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site shall be responsible for the supplied air system to ensure the safety of the worker.

1.8 WORKER PROTECTION

1.8.1 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

1.8.2 PROTECTIVE CLOTHING

Provide boots, booties, hard hats, goggles, clothing, respirators and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). Provide all personnel entering the regulated area with disposable full body coveralls, disposable head covering, and 18 inch boot coverings. The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Provide plastic/rubber disposable gloves for hand protection. Cloth type gloves shall be worn under plastic/rubber gloves, but cannot be used alone. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle. Worker protection shall meet the most stringent requirement.

1.8.3 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.4 DECONTAMINATION PROCEDURE

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care shall be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers wile showering. The following procedure is required as a minimum:
   1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
   3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
C. Carefully decontaminate the face piece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!).**
D. Shower and wash body completely with soap and water. Rinse thoroughly.
E. Rinse shower room walls and floor to drain prior to exiting.
F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.5 REGULATED AREA REQUIREMENTS

A. The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

A. Provide each regulated area with separate personnel (PDF) and equipment/waste decontamination facilities (EWDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the EWDF. Separate shower facilities shall be provided for males/females as per OSHA requirements. See drawings for minimum requirements of each and OSHA 29 CFR 1926.1101, Appendix F.

1.9.2 GENERAL REQUIREMENTS

A. All personnel entering or exiting a regulated area shall go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials shall exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF shall be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND EWDF

A. The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention shall be provided at the point of connection to the VA system. Water supply shall be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

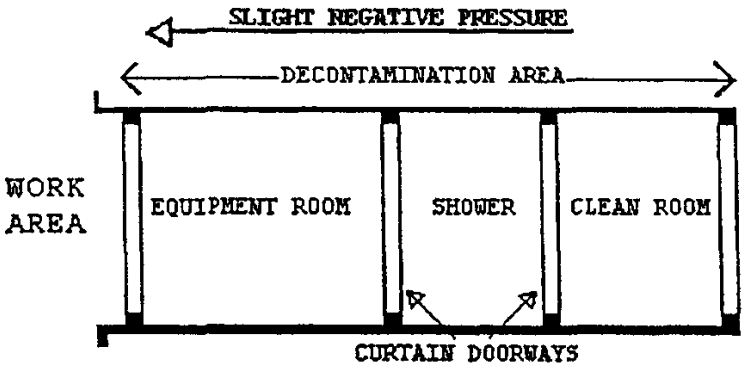
1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

A. The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF shall be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room shall be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment shall be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water shall be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters shall be changed a minimum of daily or more often as needed. Filter changes shall be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue shall be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp

wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.

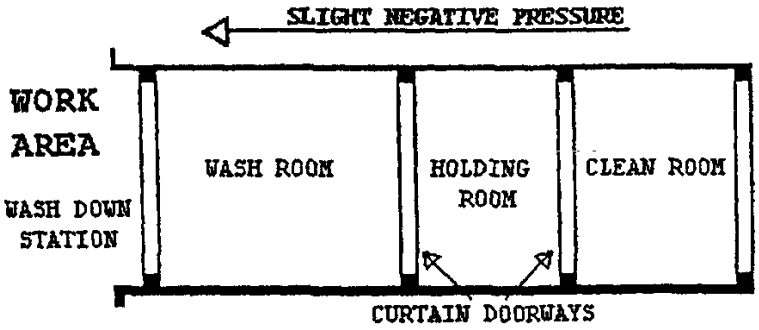
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.



1.9.5 EQUIPMENT/WASTE DECONTAMINATION FACILITY (EWDF)

A. The Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:
   1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
   2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
   3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.

4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



1.9.6 EQUIPMENT/WASTE DECONTAMINATION PROCEDURES:

A. At the wash down station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the wash down station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel shall not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the COR.

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mil, unless otherwise specified by the VA or more stringent State requirement(s). For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment shall include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
K. Disposal bags – 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued shall be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM

A. The Contractor shall provide enough HEPA negative air machines to continuously maintain a pressure differential of -0.02" water column gauge. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to continuously maintain a pressure differential of -0.02” WCG. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to continuously maintain a pressure differential of -0.02" water column gauge. The contractor shall use 8 air changes per hour or double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.

2.1.3 DESIGN AND LAYOUT

A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
   1. Method of supplying power to the units and designation/location of the panels.
   2. Description of testing method(s) for correct air volume and pressure differential.
   3. If auxiliary power supply shall be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)

A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet shall be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit shall be on casters or wheels.
B. Negative Air Machine Fan: The rating capacity of the fan shall indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan shall be a centrifugal type fan.

C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media shall be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter shall bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the negative air machine and the second stage filter shall be held in place with a special housing or clamps.

E. Negative Air Machine Instrumentation: Each unit shall be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need shall be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit shall have an elapsed time meter to show total hours of operation.

F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout shall be provided to prevent the fan from being operated without a HEPA filter. Units shall be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.

G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit shall be provided with overload protection and the motor, fan, fan housing, and cabinet shall be grounded.

H. It is essential that replacement HEPA filters be tested using an “in-line” testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor shall provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters.

2.1.5 PRESSURE DIFFERENTIAL

A. The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential

meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

2.1.6 MONITORING

A. The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

2.1.7 AUXILIARY GENERATOR

A. If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator shall automatically start and supply power to a minimum of 50% of the negative air machines in operation

2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS

A. Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets shall be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which shall seal in the event of failure of the negative pressure system.

2.1.9 TESTING THE SYSTEM

A. The negative pressure system shall be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier shall be done at the start of each work shift.

2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include the following:

A. Plastic barriers and sheeting move lightly in toward the regulated area.
B. Curtains of the decontamination units move in toward regulated area.
C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
D. Use smoke tubes to demonstrate air is moving across all areas in which work shall be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating

the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS

A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.
No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
B. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
C. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

2.1.12 DISMANTLING THE SYSTEM

A. After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units shall be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not shall be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos shall be attached to the units.

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

A. Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area shall be covered to prevent contamination and to facilitate clean-up. Shall adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

A. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

A. Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier shall be solid and capable of withstanding the negative pressure.

2.2.4 CRITICAL BARRIERS

A. Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat shall be shut off any objects covered with poly.

2.2.5 PRIMARY BARRIERS

A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the COR. Floor layers shall form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams shall overlap at least 1800 mm (6') and shall be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets shall be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.
B. Elevator doors shall be covered with 2 layers of 6 mil fire retardant poly. The elevator door shall be in a positively pressurized area outside the clean room of the PDF.
C. If stairs and ramps are covered with 6 mil plastic, two layers shall be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

2.2.6 SECONDARY BARRIERS

A. A loose layer of 6 mil poly shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.

2.2.7 EXTENSION OF THE REGULATED AREA

A. If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures shall be started immediately and continue until air monitoring indicates background levels are met.

2.2.8 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves and conduits shall be firestopped with a fire-rated firestop system providing an air tight seal.
B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the COR. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the COR immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the COR or Fire Marshall.
C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the COR for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos shall not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
B. The VA shall employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH shall perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors shall not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services shall be borne by the VA except for any repeat of final inspection and testing that shall be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, shall be paid for by the Contractor.
C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor shall request confirmation of the results by analysis of the samples by TEM. Request shall be in writing and

submitted to the COR. Cost for the confirmation of results shall be borne by the Contractor for both the collection and analysis of samples and for the time delay that shall/does result for this confirmation. Confirmation sampling and analysis shall be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the COR.

2.3.2 SCOPE OF SERVICES OF THE VPIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring shall be done utilizing PCM/TEM. The VPIH/CIH shall perform the following tasks:
   1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
   2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
   3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits shall include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
   4. Task 4: Provide support to the COR such as evaluation of submittals from the Contractor, resolution of conflicts and interpret data.
   5. Task 5: Perform, in the presence of the COR, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
   6. Task 6: Issue certificate of decontamination for each regulated area and project report.

B. All documentation, inspection results and testing results generated by the VPIH/CIH shall be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
C. The monitoring and inspection results of the VPIH/CIH shall be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated..
D. All air sampling and analysis data shall be recorded on VA Form 10-0018.

2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log, shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the COR and the VPIH/CIH upon request. The log shall contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH shall perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH shall monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

2.4 ASBESTOS HAZARD ABATEMENT PLAN

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures shall be followed during all phases of the work by the Contractor's personnel. The AHAP shall be modified as needed to address specific requirements of this project and the specifications. The AHAP(s) shall be submitted for review and approval to the VA prior

to the start of any abatement work. The minimum topics and areas shall be covered by the AHAP(s) are:

A. Minimum Personnel Qualifications.
B. Contingency Plans and Arrangements.
C. Security and Safety Procedures.
D. Respiratory Protection/Personal Protective Equipment Program and Training.
E. Medical Surveillance Program and Recordkeeping.
F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area.
G. Decontamination Facilities and Entry/Exit Procedures (PDF and EWDF).
H. Negative Pressure Systems Requirements.
I. Monitoring, Inspections, and Testing.
J. Removal Procedures for RACM and ACE.
K. Removal Procedures for RACM discovered during building demolition shall be provided as per NESHAP.
L. Removal of Contaminated Soil (if applicable).
M. Abatement of crawlspaces and/or pipe tunnels if they exist within the facility.
N. Disposal of RACM and ACE as per NESHAP; OSHA; and DOT for friable asbestos including NESHAP/DOT shipping papers example. Disposal requirements for non-friable waste, as per OSHA requirements.
O. Regulated Area Decontamination/Clean-up.
P. Regulated Area Visual and Air Clearance, if required.
Q. Project Completion/Closeout.

2.5 SUBMITTALS

2.5.1 PRE-CONSTRUCTION MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
B. Submit a staff organization chart showing all personnel who shall be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
D. Submit the specifics of the materials and equipment shall be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
   1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
   2. Waste water filtration system, shower system, containment barriers.

3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
4. Respirators, protective clothing, personal protective equipment.
5. Fire safety equipment shall be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle shall be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel shall be used for analysis of air and/or bulk samples. Personal air monitoring shall be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company’s officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.
2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses,

accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IHs familiar with your air monitoring and AHAP(s); and copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. Rented equipment shall be decontaminated prior to returning to the rental agency.

L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS and application instructions.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.

B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work:

1. Inspection and approval of the regulated area preparation prior to start of work and daily periodic during work.
2. Removal of any poly barriers.
3. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
4. Packaging and removal of ACM waste from regulated area.
5. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the COR on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It shall also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion,

signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples shall be submitted. The COR shall retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

A. The COR, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, shall arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the COR, and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the COR regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the COR shall issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
B. Upon completion of all preparatory work, the CPIH/CIH shall inspect the work and systems and shall notify the COR when the work is completed in accordance with this specification. The COR shall inspect the regulated area and the systems with the VPIH/CIH and shall require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the COR.
D. Upon satisfactory inspection of the installation of and operation of systems the COR shall notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
B. Upon completion of all preparatory work, the CPIH shall inspect the work and systems and shall notify the COR when the work is completed in accordance with this specification. The COR shall inspect the regulated area and the systems with the VPIH and shall require that upon satisfactory inspection, the abatement contractor's employees

perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.

C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the COR.
D. Upon satisfactory inspection of the installation of and operation of systems the COR shall notify the abatement contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

3.2 REGULATED AREA PREPARATIONS

A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos shall exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs shall be posted following construction of the regulated area enclosure.
B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the COR. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.
D. The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.
E. The VA shall provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention. The Contractor shall be responsible for hot water provision to the shower(s).
F. The Contractor shall not allow unauthorized persons into the regulated area without the written permission of the VPIH.

3.3 CONTAINMENT COVERINGS FOR THE REGULATED AREA

3.3.1 GENERAL

A. Seal off the perimeter of the regulated area to completely isolate the abatement project and to contain all airborne asbestos contamination created by the abatement activities. Shall the adjacent area past the regulated area become contaminated due to improper work activities, the abatement contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with

procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

3.3.2 PREPARATION PRIOR TO SEALING OFF

A. Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/equipment shall be considered shall be outside the regulated area.

3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA

A. Access to the regulated area shall be permitted only through the PDF. All other means of access shall be closed off by proper sealing and DANGER signs posted on the clean side of the regulated area where it is adjacent to or within view of any occupiable area. An opaque visual barrier of at least 4 mil poly shall be provided so that the abatement work is not visible to any building occupants. If the area adjacent to the regulated area is accessible to the public, construct a solid barrier on the public side of the sheeting for protection and isolation of the project. The barrier shall be constructed with nominal 2" x 4" (50mm x 100mm) wood or metal studs 16" (400mm) on centers, securely anchored to prevent movement and covered with a minimum of 1/2" (12.5mm) plywood. Provide an appropriate number of OSHA DANGER signs for each visual and physical barrier. Any alternative method shall be given a written approval by the COR.

3.3.4 CRITICAL BARRIERS

A. The regulated area shall be completely separated from the adjacent areas, and the outside by at least 2 layers of 6 mil, fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers shall remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

3.3.5 PRIMARY/SECONDARY BARRIERS

A. Floors: Cover the floor of the regulated area with at least two layers of 6 mil, fire retardant poly, turning up the walls at least 12" (300mm). The poly shall form a right angle at the floor-wall juncture so there is no radius which can be stepped on, possibly causing detachment of the poly. Spray glue and duct tape shall both be used for floor seams. Floor seams shall overlap a minimum of 6 feet (1800mm) or be at right angles to each other. The top sheet of poly shall be able shall be removed independently of the bottom layer. A third loose layer

of 6 mil poly shall be used in the area of removal and periodically picked up to reduce contamination of the initial layers.

B. Walls: All walls in the regulated area, including critical barriers, shall be covered with 2 layers of 4 mil fire retardant poly, mechanically supported and sealed with duct tape and/or spray glue. Tape all joints, including the floor-wall joint, with duct tape/spray glue. All wall joints shall overlap at least 6 feet (1800mm).
NOTE: The VA or State requirements shall require the use of 6 mil poly.

C. Stairs and Ramps: Stairs or ramps covered in poly shall be provided with 3/4" (36mm) exterior grade plywood treads securely held in place over the poly. Do not cover stairs or ramps with unsecured poly. Do not cover rungs or rails with any protective materials.

3.3.6 EXTENSION OF THE REGULATED AREA

A. If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion shall indicate background levels.

3.4 REMOVAL OF RACM AND ACE

3.4.1 WETTING MATERIALS

A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation for the duration of the project. A removal encapsulant shall be used instead of amended water with written approval of the COR.

B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture shall be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

3.4.2 WET REMOVAL OF ACM OTHER THAN AMOSITE

A. Adequately and thoroughly wet the ACM shall be removed prior to removal to reduce/prevent fiber release to the air. Adequate time shall be allowed for the amended water to saturate the ACM. Abatement personnel shall not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material shall be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants shall be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to

minimize fiber release. **In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!**

B. If ACM does not wet well with amended water due to coating or jacketing, remove as follows:
   1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
   2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
   3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not oversaturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6 meters), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
   4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not oversaturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers shall be needed for removal.
   5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

3.4.3 GLOVEBAG REMOVAL PROCEDURES

A. GENERAL: All applicable OSHA requirements and the VA 01570 Specification for glovebag removal shall be followed. The Contractor's AHAP for glovebag removal shall minimally meet the above requirements.

3.5 DISPOSAL OF RACM AND ACE WASTE MATERIALS

3.5.1 GENERAL

A. The VA shall be notified at least 24 hours in advance of any waste removed from the containment. Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging shall also be met. Transport shall be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.5.2 PROCEDURES

A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures is this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers shall be covered at all times when not in use. NESHAP signs shall be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.
B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.
C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing and metal mesh which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.
D. The VA shall be notified of any waste removed from the containment prior to 24 hours.

3.6 PROJECT DECONTAMINATION

3.6.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.

3.6.2 REGULATED AREA CLEARANCE

A. Air testing and other requirements which shall be met before release of the Abatement Contractor are specified in Final Testing Procedures.

3.6.3 WORK DESCRIPTION

A. Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including

primary/critical barriers, PDF and EWDF facilities, and negative pressure systems.

3.6.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM and ACE from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.
B. At the start of decontamination, the following shall be in place:
   1. Primary barriers consisting of two layers of 6 mil poly on the floor and on the walls.
   2. Critical barriers consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
   3. Critical barrier poly over lighting fixtures, clocks, HVAC openings, doorways, windows, convectors, speakers and other openings in the regulated area.
   4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

3.6.5 CLEANING

A. Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) shall be needed as determined by the CPIH/VPIH/CIH.

3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING

3.7.1 GENERAL

A. Notify the COR in 24 hours in advance for the performance of the visual inspection and air clearance testing, if required. The visual inspection and air clearance testing, if needed, shall be performed by the VPIH after the CPIH has performed final air clearance testing, if needed.

3.7.2 VISUAL INSPECTION

A. The CPIH/CIH and VPIH/CIH shall perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH shall perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the COR of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize

their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.7.3 AIR CLEARANCE TESTING

A. Since the areas shall not be re-occupied by personnel after the completion of the abatement, air clearance testing is not required under OSHA/EPA AHERA. States shall have rules for clearance testing that might require testing. Consult State rules for the facility and perform clearance testing if needed. After an acceptable visual inspection by the VPIH and COR, the VPIH shall perform the final testing. If the release criteria are not met, the Abatement Contractor shall repeat the final cleaning and continue decontamination procedures. Additional inspection and testing shall be done at the expense of the Abatement Contractor.
B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.7.4 AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc, as measured by PCM methods, if required.
B. Final Clearance Sampling: If required, the VPIH shall secure samples and analyze them according to the NIOSH 7400 method. Samples shall be confirmed at an AIHA accredited laboratory if samples are analyzed on-site.

3.7.5 CLEARANCE SAMPLING USING PCM

A. If required, and after the CPIH/CIH has provided clearance monitoring, the VPIH shall perform background, adjacent area, and regulated area samples during construction, and clearance samples as directed by the COR.
B. The NIOSH 7400 method shall be used for clearance sampling with a minimum collection volume based on a fiber density of 100 to 1300 fibers/sq.mm, (0.79 - 10.2 fibers/field) and a minimum detection limit of 0.005 f/cc or less.

3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.8.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

A. Remove all equipment and materials from the project area.
B. Dispose of all packaged ACM waste as required.
C. Repair or replace all interior finishes damaged during the abatement work, as required.
D. Fulfill other project closeout requirements as required in this specification.

3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

A. The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.8.3 WORK SHIFTS

A. All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule shall be approved in writing by the COR.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:_____ VA Project #:558-321_____

PROJECT NAME: Construct New Specialty Care Building #16_____

Abatement Contractor:_____

VAMC/ADDRESS: 508 Fulton Street Durham, NC 27705_____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):

   which took place from / / to / /

2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH/CIH Signature/Date:.....

CPIH/CIH Print Name:.....

Abatement Contractor Signature/Date:.....

Abatement Contractor Print Name:.....

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: Construct New Specialty Care Building #16_____DATE: _____

PROJECT ADDRESS:_____

ABATEMENT CONTRACTOR'S NAME:_____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You shall be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You shall be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You shall receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator shall be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator shall be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

Physical Characteristics and Background Information on Asbestos
Potential Health Effects Related to Exposure to Asbestos
Employee Personal Protective Equipment
Establishment of a Respiratory Protection Program
State of the Art Work Practices
Personal Hygiene
Additional Safety Hazards
Medical Monitoring
Air Monitoring
Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and shall have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:_____

Printed Name:_____

Social Security Number:_____

Witness:_____

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER: Construct New Specialty care Building #16, Project No. 558-321

VA MEDICAL FACILITY: Durham VA Medical Center_____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:_____

1. I verify that the following individual

   Name:_____Social Security Number:_____

   who is proposed shall be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

   Address:_____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation shall be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH:_____Date:_____

Printed Name of CPIH/CIH: _____

Signature of Contractor:_____Date:_____

Printed Name of Contractor:_____

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location: Durham VA Medical Center__

VA Project #: 558-321__

VA Project Description: Construct New Specialty Care Building #16_____

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I shall certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature_____Date_____

Abatement Contractor Competent Person(s)_____Date_____

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SECTION 02 83 33.13
LEAD-BASED PAINT REMOVAL AND DISPOSAL

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies abatement and disposal of lead-based paint (LBP) and controls needed to limit occupational and environmental exposure to lead hazards.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. Code of Federal Regulations (CFR):

CFR 29 Part 1910.....Occupational Safety and Health Standards

CFR 29 Part 1926.....Safety and Health Regulations for Construction

CFR 40 Part 148.....Hazardous Waste Injection Restrictions

CFR 40 Part 260.....Hazardous Waste Management System: General

CFR 40 Part 261.....Identification and Listing of Hazardous Waste

CFR 40 Part 262.....Standards Applicable to Generators of Hazardous Waste

CRF 40 Part 263.....Standards Applicable to Transporters of Hazardous Waste

CFR 40 Part 264.....Standards for Owners and Operations of Hazardous Waste Treatment, Storage, and Disposal Facilities

CFR 40 Part 265.....Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities

CFR 40 Part 268.....Land Disposal Restrictions

CFR 49 Part 172.....Hazardous Material Table, Special Provisions, Hazardous Material Communications, Emergency Response Information, and Training Requirements

CFR 49 Part 178.....Specifications for Packaging

C. National Fire Protection Association (NFPA):

NFPA 701-2004.....Methods of Fire Test for Flame-Resistant Textiles and Films

D. National Institute for Occupational Safety And Health (NIOSH)

NIOSH OSHA Booklet 3142. Lead in Construction

E. Underwriters Laboratories (UL)

UL 586-1996 (Rev 2009).. High-Efficiency, Particulate, Air Filter Units

F. American National Standards Institute

Z9.2-2006.....Fundamentals Governing the Design and Operation of Local Exhaust Systems

Z88.6-2006.....Respiratory Protection

1.4 DEFINITIONS

A. Action Level: Employee exposure, without regard to use of respirations, to an airborne concentration of lead of 30 micrograms per cubic meter of air averaged over an 8-hour period. As used in this section,”30 micrograms per cubic meter of air" refers to the action level.

B. Area Monitoring: Sampling of lead concentrations within the lead control area and inside the physical boundaries which is representative of the airborne lead concentrations which shall reach the breathing zone of personnel potentially exposed to lead.

C. Physical Boundary: Area physically roped or partitioned off around an enclosed lead control area to limit unauthorized entry of personnel. As used in this section, "inside boundary" shall mean the same as "outside lead control area."

D. Certified Industrial Hygienist (CIH): As used in this section, refers to an Industrial Hygienist employed by the Contractor and is certified by the American Board of Industrial Hygiene in comprehensive practice.

E. Change Rooms and Shower Facilities: Rooms within the designated physical boundary around the lead control area equipped with separate storage facilities for clean protective work clothing and equipment and for street clothes which prevent cross- contamination.

F. Competent Person: A person capable of identifying lead hazards in the work area and is authorized by the contractor to take corrective action.

G. Decontamination Room: Room for removal of contaminated personal protective equipment (PPE).

H. Eight-Hour Time Weighted Average (TWA): Airborne concentration of lead averaged over an 8-hour workday to which an employee is exposed.

I. High Efficiency Particulate Air (HEPA) Filter Equipment: HEPA filtered vacuuming equipment with a UL 586 filter system capable of collecting and retaining lead-contaminated paint dust. A high efficiency particulate filter means 99.97 percent efficient against 0.3 micron size particles.

J. Lead: Metallic lead, inorganic lead compounds, and organic lead soaps. Excluded from this definition are other organic lead compounds.

K. Lead Control Area: An enclosed area or structure with full containment to prevent the spread of lead dust, paint chips, or debris of lead-containing paint removal operations. The lead control area is isolated by physical boundaries to prevent unauthorized entry of personnel.

L. Lead Permissible Exposure Limit (PEL): Fifty micrograms per cubic meter of air as an 8-hour time weighted average as determined by 29 CFR 1910.1025. If an employee is exposed for more than 8 hours in a work day, the PEL shall be determined by the following formula. PEL (micrograms/cubic meter of air) = 400/No. of hrs worked per day

M. Personnel Monitoring: Sampling of lead concentrations within the breathing zone of an employee to determine the 8-hour time weighted average concentration in accordance with 29 CFR 1910.1025. Samples shall be representative of the employee's work tasks. Breathing zone shall be considered an area within a hemisphere, forward of the shoulders, with a radius of 150 mm to 225 mm (6 to 9 inches) and the center at the nose or mouth of an employee.

1.5 QUALITY ASSURANCE

A. Before exposure to lead-contaminated dust, provide workers with a comprehensive medical examination as required by 29 CFR 1926.62 (I) (1) (i) & (ii). The examination shall not be required if adequate records show that employees have been examined as required by 29 CFR 1926.62(I) without the last year.

B. Medical Records: Maintain complete and accurate medical records of employees in accordance with 29 CFR 1910.20.

C. CIH Responsibilities: The Contractor shall employ a certified Industrial Hygienist who shall be responsible for the following:

1. Certify Training.
2. Review and approve lead-containing paint removal plan for conformance to the applicable referenced standards.
3. Inspect lead-containing paint removal work for conformance with the approved plan.
4. Direct monitoring.
5. Ensure work is performed in strict accordance with specifications at all times.
6. Ensure hazardous exposure to personnel and to the environment are adequately controlled at all times.

D. Training: Train each employee performing paint removal, disposal, and air sampling operations prior to the time of initial job assignment, in accordance with 29 CFR 1926.62.

E. Training Certification: Submit certificates signed and dated by the CIH and by each employee stating that the employee has received training.

F. Respiratory Protection Program:

1. Furnish each employee required to wear a negative pressure respirator or other appropriate type with a respirator fit test at the time of initial fitting and at least every 6 months thereafter as required by 29 CFR 1926.62.
2. Establish and implement a respiratory protection program as required by 29 CFR 1910.134, 29 CFR 1910.1025, and 29 CFR 1926.62.

G. Hazard Communication Program: Establish and implement a Hazard Communication Program as required by 29 CFR 1910.1200.

H. Hazardous Waste Management: The Hazardous Waste Management plan shall comply with applicable requirements of Federal, State, and local hazardous waste regulations and address:

1. Identification of hazardous wastes associated with the work.
2. Estimated quantities of wastes to be generated and disposed of.
3. Names and qualifications of each contractor that shall be transporting, storing, treating, and disposing of the wastes. Include the facility location and a 24-hour point of contact. Furnish two copies of EPA, state, and local hazardous waste permits and EPA Identification numbers.
4. Names and qualifications (experience and training) of personnel who shall be working on-site with hazardous wastes.
5. List of waste handling equipment to be used in performing the work, to include cleaning, volume reduction, and transport equipment.
6. Spill prevention, containment, and cleanup contingency measures to be implemented.
7. Work plan and schedule for waste containment, removal and disposal. Wastes shall be cleaned up and containerized daily.
8. Cost for hazardous waste disposal according to this plan.

I. Safety and Health Compliance:

1. In addition to the detailed requirements of this specification, comply with laws, ordinances, rules, and regulations of federal, state, and local authorities regarding removing, handling, storing, transporting, and disposing of lead waste materials. Comply with the applicable requirements of the current issue of 29 CFR 1910.1025.

Submit matters regarding interpretation of standards to the Contracting Officer for resolution before starting work.

2. Where specification requirements and the referenced documents vary, the most stringent requirements shall apply.

J. Pre-Construction Conference: Along with the CIH, meet with the Contracting Officer to discuss in detail the lead-containing paint removal work plan, including work procedures and precautions for the work plan.

1.6 SUBMITTALS

A. Submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Catalog Data:
Vacuum filters
Respirators

C. Instructions: Paint removal materials. Include applicable material safety data sheets.

D. Statements Certifications and Statements:

1. Qualifications of CIH: Submit name, address, and telephone number of the CIH selected to perform responsibilities in paragraph entitled "CIH Responsibilities." Provide previous experience of the CIH. Submit proper documentation that the Industrial Hygienist is certified by the American Board of Industrial Hygiene in comprehensive practice, including certification number and date of certification/recertification.

2. Testing Laboratory: Submit the name, address, and telephone number of the testing laboratory selected to perform the monitoring, testing, and reporting of airborne concentrations of lead. Provide proper documentation that persons performing the analysis have been judged proficient by successful participation within the last year in the National Institute for Occupational Safety and Health (NIOSH) Proficiency Analytical Testing (PAT) Program. The laboratory shall be accredited by the American Industrial Hygiene Association (AIHA). Provide AIHA documentation along with date of accreditation/reaccreditation.

3. Lead-Containing Paint Removal Plan:

a. Submit a detailed job-specific plan of the work procedures to be used in the removal of lead-containing paint. The plan shall include a sketch showing the location, size, and details of lead control areas, location and details of decontamination rooms,

change rooms, shower facilities, and mechanical ventilation system.

b. Include in the plan, eating, drinking, smoking and restroom procedures, interface of trades, sequencing of lead related work, collected wastewater and paint debris disposal plan, air sampling plan, respirators, protective equipment, and a detailed description of the method of containment of the operation to ensure that airborne lead concentrations of 30 micrograms per cubic meter of air are not exceeded outside of the lead control area.

c. Include air sampling, training and strategy, sampling methodology, frequency, duration of sampling, and qualifications of air monitoring personnel in the air sampling portion on the plan.

4. Field Test Reports: Monitoring Results: Submit monitoring results to the Contracting Officer within 3 working days, signed by the testing laboratory employee performing the air monitoring, the employee that analyzed the sample, and the CIH.

5. Records:

a. Completed and signed hazardous waste manifest from treatment or disposal facility.

b. Certification of Medical Examinations.

c. Employee training certification.

PART 2 PRODUCTS

A. PAINT REMOVAL PRODUCTS: Submit applicable Material Safety Data Sheets for paint removal products used in paint removal work. Use the least toxic product, suitable for the job and acceptable to the Industrial Hygienist.

PART 3 EXECUTION

3.1 PROTECTION

A. Notification: Notify the Contracting Officer 14 days prior to the start of any paint removal work.

B. Lead Control Area Requirements.

1. Establish a lead control area by completely enclosing with containment screens the area or structure where lead-containing paint removal operations shall be performed.

2. Contain removal operations by the use of a negative pressure full containment system with at least one change room and with HEPA filtered exhaust.

C. Protection of Existing Work to Remain: Perform paint removal work without damage or contamination of adjacent areas. Where existing work is damaged or contaminated, restore work to its original condition.

D. Boundary Requirements: Provide physical boundaries around the lead control area by roping off the area [designated on the drawings] or providing curtains, portable partitions or other enclosures to ensure that airborne concentrations of lead shall not reach 30 micrograms per cubic meter of air outside of the lead control area.

E. Heating, Ventilating and Air Conditioning (HVAC) Systems: Shut down, lock out, and isolate HVAC systems that supply, exhaust, or pass through the lead control areas. Seal intake and exhaust vents in the lead control area with 6-mil plastic sheet and tape. Seal seams in HVAC components that pass through the lead control area.

F. Change Room and Shower Facilities: Provide clean change rooms and shower facilities within the physical boundary around the designated lead control area in accordance with requirements of 29 CFR 1926.62.

G. Mechanical Ventilation System:

1. Use adequate ventilation to control personnel exposure to lead in accordance with 29 CFR 1926.57.
2. To the extent feasible, use fixed local exhaust ventilation connected to HEPA filters or other collection systems, approved by the industrial hygienist. Local exhaust ventilation systems shall be designed, constructed, installed, and maintained in accordance with ANSI Z9.2.
3. If air from exhaust ventilation is recirculated into the work place, the system shall have a high efficiency filter with reliable back-up filter and controls to monitor the concentration of lead in the return air and to bypass the recirculation system automatically if it fails. Air shall be recirculated only where exhaust to the outside is not feasible.

H. Personnel Protection: Personnel shall wear and use protective clothing and equipment as specified herein. Eating, smoking, or drinking is not permitted in the lead control area. No one shall be permitted in the lead control area unless they have been given appropriate training and protective equipment.

I. Warning Signs: Provide warning signs at approaches to lead control areas. Locate signs at such a distance that personnel shall read the sign and take the necessary precautions before entering the area. Signs shall comply with the requirements of 29 CFR 1926.62.

3.2 WORK PROCEDURES

A. Perform removal of lead-containing paint in accordance with approved lead-containing paint removal plan. Use procedures and equipment required to limit occupational and environmental exposure to lead when lead- containing paint is removed in accordance with 29 CFR 1926.62, except as specified herein. Dispose of removed paint chips and associated waste in compliance with Environmental Protection Agency (EPA), federal, state, and local requirements.

B. Personnel Exiting Procedures:

1. Whenever personnel exist the lead-controlled area, they shall perform the following procedures and shall not leave the work place wearing any clothing or equipment worn during the work day:
   a. Vacuum themselves off.
   b. Remove protective clothing in the decontamination room, and place them in an approved impermeable disposal bag.
   c. Shower.
   d. Change to clean clothes prior to leaving the physical boundary designated around the lead-contaminated job site.

C. Monitoring: Monitoring of airborne concentrations of lead shall be in accordance with 29 CFR 1910.1025 and as specified herein. Air monitoring, testing, and reporting shall be performed by a CIH or an Industrial Hygiene (IH) Technician who is under the direction of the CIH:

1. The CIH or the IH Technician under the direction of the CIH shall be on the job site directing the monitoring, and inspecting the lead-containing paint removal work to ensure that the requirements of the Contract have been satisfied during the entire lead-containing paint removal operation.
2. Take personal air monitoring samples on employees who are anticipated to have the greatest risk of exposure as determined by the CIH. In addition, take air monitoring samples on at least 25 percent of the work crew or a minimum of two employees, whichever is greater, during each work shift.
3. Submit results of air monitoring samples, signed by the CIH, within 24 hours after the air samples are taken. Notify the Contracting Officer immediately of exposure to lead at or in excess of the action level of 30 micrograms per cubic meter of air outside of the lead control area.

D. Monitoring During Paint Removal Work:

1. Perform personal and area monitoring during the entire paint removal operation. Sufficient area monitoring shall be conducted at the physical boundary to ensure unprotected personnel are not exposed above 30 micrograms per cubic meter of air at all times. If the outside boundary lead levels are at or exceed 30 micrograms per cubic meter of air, work shall be stopped and the CIH shall immediately correct the condition(s) causing the increased levels and notify the Contracting Officer immediately.
2. The CIH shall review the sampling data collected on that day to determine if condition(s) requires any further change in work methods. Removal work shall resume when approval is given by the CIH. The Contractor shall control the lead level outside of the work boundary to less than 30 micrograms per cubic meter of air at all times. As a minimum, conduct area monitoring daily on each shift in which lead paint removal operations are performed in areas immediately adjacent to the lead control area.
3. For outdoor operations, at least one sample on each shift shall be taken on the downwind side of the lead control area. If adjacent areas are contaminated, clean and visually inspect contaminated areas. The CIH shall certify that the area has been cleaned of lead contamination.

3.3 LEAD-CONTAINING PAINT REMOVAL

A. Remove paint within the areas designated on the drawings in order to completely expose the substrate. Take whatever precautions are necessary to minimize damage to the underlying substrate.

B. Indoor Lead Paint Removal: Select paint removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process shall be described in the lead-containing paint removal plan. Perform manual sanding and scraping to the maximum extent feasible.

C. Mechanical Paint Removal and Blast Cleaning: Perform mechanical paint removal and blast cleaning in lead control areas using negative pressure full containments with HEPA filtered exhaust. Collect paint residue and spent grit (used abrasive) from blasting operations for disposal in accordance with EPA, state and local requirements.

D. Outside Lead Paint Removal: Select removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process shall be described in the lead-containing paint removal plan. Perform manual sanding and scraping to the maximum extent feasible.

3.4 SURFACE PREPARATIONS

A. Avoid flash rusting or other deterioration of the substrate. Provide surface preparations for painting in accordance with Section 09 91 00, PAINTING.

3.5 CLEANUP AND DISPOSAL

A. Cleanup: Maintain surfaces of the lead control area free of accumulations of paint chips and dust. Restrict the spread of dust and debris; keep waste from being distributed over the work area. Do not dry sweep or use compressed air to clean up the area. At the end of each shift and when the paint removal operation has been completed, clean the area of visible lead paint contamination by vacuuming with a HEPA filtered vacuum cleaner and wet mopping the area.

B. Certification: The CIH shall certify in writing that the inside and outside the lead control area air monitoring samples are less than 30 micrograms per cubic meter of air, the respiratory protection for the employees was adequate, the work procedures were performed in accordance with 29 CFR 1926.62, and that there were no visible accumulations of lead-contaminated paint and dust on the worksite. Do not remove the lead control area or roped-off boundary and warning signs prior to the Contracting Officer's receipt of the CIH's certification. Reclean areas showing dust or residual paint chips.

C. Testing of Lead-Containing Paint Residue and Used Abrasive Where indicated or when directed by the Contracting Officer, test lead containing paint residue and used abrasive in accordance with 40 CFR 261 for hazardous waste.

D. Disposal:

1. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing, which shall produce airborne concentrations of lead particles.
2. Store removed paint, lead-contaminated clothing and equipment, and lead-contaminated dust and cleaning debris into U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly labels each drum to identify the type of waste (49 CFR 172) and the date lead-contaminated wastes were first put into the drum. Obtain and complete the Uniform Hazardous Waste Manifest forms from Activity Staff Civil Engineer. Comply with land disposal restriction notification requirements as required by 40 CFR 268:

a. At least 14 days prior to delivery, notify the Contracting Officer who shall arrange for job site inspection of the drums and manifests by PWC Hazardous Waste Storage Facility personnel.
b. As necessary, make lot deliveries of hazardous wastes to the PWC Hazardous Waste Storage Facility to ensure that drums do not remain on the jobsite longer than 90 calendar days from the date affixed to each drum.
c. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing which shall produce airborne concentrations of lead particles. Label the containers in accordance with 29 CFR 1926.62. Dispose of lead-contaminated waste material at a EPA or state approved hazardous waste treatment, storage, or disposal facility off Government property.
d. Store waste materials in U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly label each drum to identify the type of waste (49 CFR 172) and the date the drum was filled. The Contracting Officer or an authorized representative shall assign an area for interim storage of waste-containing drums. Do not store hazardous waste drums in interim storage longer than 90 calendar days from the date affixed to each drum.
e. Handle, store, transport, and dispose lead or lead-contaminated waste in accordance with 40 CFR 260, 40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, and 40 CFR 265. Comply with land disposal restriction notification requirements as required by 40 CFR 268.

E. Disposal Documentation Submit written evidence that the hazardous waste treatment, storage, or disposal facility (TSD) is approved for lead disposal by the EPA and state or local regulatory agencies. Submit one copy of the completed manifest, signed and dated by the initial transporter in accordance with 40 CFR 262.

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.

B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.

C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.

C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which shall occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

A. ACI SP-66 – ACI Detailing Manual.

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

C. ACI 301 – Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings: Reinforcing steel: Complete shop drawings

C. Mill Test Reports:
   1. Reinforcing Steel.
   2. Cement.
   3. Concrete Mix Design for all types, strengths and unit weights.

D. Manufacturer's Certificates:
   1. Lightweight aggregate for structural concrete.
   2. Air-entraining admixture.
   3. Chemical admixtures, including chloride ion content.
   4. Waterproof paper for curing concrete.
   5. Liquid membrane-forming compounds for curing concrete.
   6. Non-shrinking grout.
   7. Liquid hardener.
   8. Waterstops.
   9. Expansion joint filler.
   10. Adhesive binder.

E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology

F. Test Report for all Concrete Mix Designs: Trial mixes including water-cement ratio curves, fly-ash, concrete mix ingredients, and admixtures.

G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for one way slab portions. As a minimum, include timing of form stripping, reshoring, and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by COR (see FORMWORK) or Contractor.

H. Test reports on splitting tensile strength (Fct) of lightweight concrete.

1.7 DELIVERY, STORAGE, AND HANDLING:

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

B. Agenda: Includes:

1. Submittals.
2. Coordination of work.
3. Availability of material.
4. Concrete mix design including admixtures.
5. Methods of placing, finishing, and curing.
6. Finish criteria required to obtain required flatness and levelness.
7. Timing of floor finish measurements.
8. Material inspection and testing.

C. Attendees: Include; representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing

concrete; Contracting Officer Representative (COR); Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP:

A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.

B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface and suitable foundations. Include the following where applicable: Control joints, reglets, recesses or other typical architectural details.

C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up shall exactly match the approved sample in color and texture.

D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.

E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.

F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample shall require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.

G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete

214R-11.....Guide to Evaluation of Strength Test Results of Concrete

301-10.....Standard Practice for Structural Concrete

304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete

305.1-06.....Specification for Hot Weather Concreting

306.1-90(R2002).....Standard Specification for Cold Weather Concreting

308.1-11.....Specification for Curing Concrete

309R-05.....Guide for Consolidation of Concrete

318-11.....Building Code Requirements for Structural Concrete and Commentary

347-04.....Guide to Formwork for Concrete

SP-66-04.....ACI Detailing Manual

C. American National Standards Institute and American Hardboard Association (ANSI/AHA):

A135.4-2004.....Basic Hardboard

D. American Society for Testing and Materials (ASTM):

A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete

A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A767/A767M-09.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement

A775/A775M-07.....Standard Specification for Epoxy Coated Reinforcing Steel Bars

A820-11.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic Cement Concrete

C150-11.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for Curing Concrete

C172-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory

C231-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete

C330-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing

C881/C881M-10.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete

C1107/1107M-11.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

C1315-11.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete

D6-95(R2011).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds

D297-93(R2006).....Standard Methods for Rubber Products Chemical Analysis

D412—06AE2.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension

D1751-04(R2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

E1155-96(R2008).....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

H. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

PART 2 – PRODUCTS:

2.1 FORMS:

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Form Lining:

1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.

D. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 shall be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for applied topping, and metal pan stair fill shall be Size 7.
3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to

verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer shall have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Galvanized Reinforcing Bars: ASTM A767.

L. Epoxy Coated Reinforcing Bars: ASTM A775.

M. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m^2 (1.5 pounds per square yard), or square mesh at .6Kg/m^2 (1.17 pounds per square yard).

N. Supports, Spacers, and Chairs: Types which shall hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.

O. Expansion Joint Filler: ASTM D1751.

P. Sheet Materials for Curing Concrete: ASTM C171.

Q. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315.Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.

R. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous siliconate solution concrete surface.

1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.

2. MVE 15-Year Warranty:

a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

S. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.

2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout

when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

T. Waterstops:

1. Rubber Waterstops: CRD C513.
2. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durameter and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

U. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

V. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.

W. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

X. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

Y. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement, fly ash ratio, and consistency of each cylinder in terms of slump.

Limit fly ash to a maximum of 15% of the total cementitious material. Include dry unit weight of all concrete. NOTE: The unit weight of ALL the concrete for the linac vault shall be a minimum of 147 pcf.

3. Prepare a curve showing relationship between water-cement, fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.

1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes shall be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders shall be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR shall allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m^3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m^3 (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)[1,3]	375 (630)	0.45	385 (650)	0.40
30 (4000)[1,3]	325 (550)	0.55	340 (570)	0.50
25 (3000)[1,3]	280 (470)	0.65	290 (490)	0.55
25 (3000)[1,2]	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes shall require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump shall be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture shall have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This shall be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day

tests shall be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. If strengths shown by test specimens fall below required values, COR shall require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR shall direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR shall order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38^{0}C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)

-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services shall be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
   1. Form boards and plywood forms shall be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
   2. Provide forms for concrete footings unless COR determines forms are not necessary.

B. Treating and Wetting: Treat or wet contact forms as follows:
   1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
   2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
   3. Use sealer on reused plywood forms as specified for new material.

C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all

vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.

E. Lined Forms: Shall be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing shall coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.

G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.

1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete slabs , or similar concrete member of overhead concrete construction.

2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:
1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They shall be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers,

chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that shall be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports shall not be permitted.

2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.

D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:

1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
   a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
   b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
   c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by COR.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated.

Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.

E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.

F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that shall reduce bond.

G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.

1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:

1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
2. Manufacturer’s representative shall be on the site the day of concrete pour to install or train its application and document. He

shall return on every application thereafter to verify that proper procedures are followed.

a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
b. Spray apply Sealer at the rate of 20 m^2 (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
B. Install rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.
C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw

joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

A. Preparation:
   1. Remove hardened concrete, wood chips, shavings and other debris from forms.
   2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
   3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
   4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
   1. Preparing surface for applied topping:
      a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
      b. Broom clean and keep base slab wet for at least four hours before topping is applied.
      c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which shall prevent segregation. Method of conveying concrete is subject to approval of COR.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
   1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.

2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints shall be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts shall be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
   a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into

place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods shall be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer’s instructions. Apply immediately after finishing. Maximum coverage $10m^2/L$ (400 square feet

per gallon) on steel troweled surfaces and 7.5m^2/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.

2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
   1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members shall be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
   2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. In addition, for one way slabs, reshoring is required immediately after stripping operations are complete and not later than the end of the same day. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION:

A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.

B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed, above suspended ceilings, manholes, and other unfinished areas shall not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by

mechanical means approved by COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.

3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
   b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 µm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
   c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
   d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:
1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to COR and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds shall be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds

are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.

3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying shall be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete shall sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys shall be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for

flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.

9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
    a. Areas covered with carpeting, or not specified otherwise in b. below:
        1) Slab on Grade:
            a) Specified overall value F_F 25/F_L 20
            b) Minimum local value F_F 17/F_L 15
        2) Level suspended slabs (shored until after testing) and topping slabs:
            a) Specified overall value FF 25/FL 20
            b) Minimum local value FF 17/FL 15
        3) Unshored suspended slabs:
            a) Specified overall value FF 25
            b) Minimum local value FF 17
        4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
    b. Areas that shall be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
        1) Slab on grade:

a) Specified overall value FF 36/FL 20

b) Minimum local value FF 24/FL 15

2) Level suspended slabs (shored until after testing) and topping slabs

a) Specified overall value FF 30/FL 20

b) Minimum local value FF 24/FL 15

3) Unshored suspended slabs:

a) Specified overall value FF 30

b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries shall not cross a construction joint or expansion joint. A minimum local area shall be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

a. Department of Veterans Affairs retained testing laboratory shall take measurements as directed by COR, to verify compliance with FF, FL, and other finish requirements. Measurements shall occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics shall be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses,

finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:
    a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries shall be set at construction and contraction (control) joints, and not smaller than one-half bay.
    b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

A. Use on exposed concrete floors and concrete floors to receive carpeting.

B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.

C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 RETAINING WALLS:

A. Use air-entrained concrete.

B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.

C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.

D. Place porous backfill as shown.

3.16 PRECAST CONCRETE ITEMS:

A. Precast concrete items, not specified elsewhere. Cast using 42 MPa (5000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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SECTION 03 45 00
PRECAST ARCHITECTURAL CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes the performance criteria, materials, production, and erection of architectural precast concrete steps. The work performed under this section includes all labor, material, equipment, related services, and supervision required for the manufacture and erection of the architectural precast concrete steps shown on the contract drawings.

1.2 RELATED WORK

A. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Masonry Facing: Section 04 20 00, UNIT MASONRY.
C. Sealants and Caulking: Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY ASSURANCE

A. Quality-Control Standard: For manufacturing procedures and testing requirements, quality-control recommendations, and dimensional tolerances for types of units required, comply with PCI MNL 117.

1.4 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide units and connections capable of withstanding: the design criteria specified on the drawings, self weights and weights of materials supported or attached, for the conditions indicated.
   1. Design Standards: Comply with ACI 318 (ACI 318M) and the design recommendations of PCI MNL 120, applicable to types of units indicated.
   3. Design for handling, transportation and erection stresses.

1.5 SUBMITTALS

A. Product Data: For each type of product indicated. Retain quality control records and certificates of compliance for 5 years or period of warranty, whichever is greater.
B. Design Mixes: For each concrete mix along with compressive strength and water-absorption tests.
C. Shop (Erection) Drawings: Detail fabrication and installation of units.
D. Material Test Reports: From a qualified testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
   1. Concrete strengths and mix designs.

E. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements.
   1. Concrete materials.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Product handling requirements of PCI MNL 117 shall be followed at the plant and project site.
B. Deliver all units to the project site in such quantities and at such times to assure compliance with the agreed project schedule and proper setting sequence so as to limit unloading units temporarily on the ground.

1.7 WARRANTY

A. Warranty of precast concrete work, including anchorage, joint treatment and related components to be free from defects in materials and workmanship, including cracking and spalling.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
B. American Society for Testing and Materials (ASTM):
   A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
   B227-10.....Hard-Drawn Copper-Clad Steel Wire
   C33-11.....Concrete Aggregates
   C330-09.....Lightweight Aggregates for Structural Concrete
   C1218/C1218M-99(R2008)Test Method for Water-Soluble Chloride in Mortar and Concrete
C. American Concrete Institute (ACI):
   ACI 211.1-91(R2009)..Selecting Proportions for Normal, Heavyweight and Mass Concrete (Reapproved 2002)
   ACI 318-11.....Building Code Requirements for Structural Concrete
D. Precast/Prestressed Concrete Institute (PCI):
   MNL-117-96.....Quality Control for Plants and Production of Architectural Precast Concrete Products
   MNL-135-00.....Tolerance Manual for Precast and Prestressed Concrete Construction

PART 2 - PRODUCTS

2.1 MOLD MATERIALS

A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that shall provide continuous and true precast concrete

surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes:

1. Mold-Release Agent: Commercially produced liquid-release agent that shall not bond with, stain or adversely affect precast concrete surfaces and shall not impair subsequent surface or joint treatments of precast concrete.

2.2 REINFORCING MATERIALS

A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.

2.3 CONCRETE MATERIALS

A. Portland Cement: ASTM C150, Type I or III.
   1. For surfaces exposed to view in finished structure, use gray, same type, brand, and mill source throughout the precast concrete production.
B. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
   1. Face-Mix Coarse Aggregates: Selected, hard, and durable; free of material that reacts with cement or causes staining.
   2. Face-Mix Fine Aggregates: Selected, natural or manufactured sand of the same material as coarse aggregate, unless otherwise approved by COR.
C. Lightweight Coarse Aggregate: Except as modified by PCI MNL 117, ASTM C 330, with absorption less than 11 percent and free from expanded clay.
D. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.
E. Water: Potable; free from deleterious material that shall affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

2.4 CONCRETE MIXES

A. Prepare design mixes to match COR’s sample for each type of concrete required.
B. Design mixes shall be prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator’s option.
C. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318 (ACI 318M) or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.

D. Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on project, to provide normal-weight concrete with the following properties:
   1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
   2. Maximum Water-Cementitious Materials Ratio: 0.45.
   3. Release Strength at Transfer of Prestress: 24.1 MPa (3500 psi).
E. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.
F. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content complying with PCI MNL 117.
G. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

2.5 MOLD FABRICATION

A. Molds: Accurately construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement and vibration operations and temperature changes and for prestressing and detensioning operations.
   1. Form joints are not permitted on faces exposed to view in the finished work.
   2. Edge and Corner Treatment: Uniformly chamfered or radiused.
   3. Coat contact surfaces of molds with release agent before reinforcement is placed. Avoid contamination of reinforcement and prestressing tendons by release agent.

2.6 FABRICATION

A. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.
   1. Place reinforcing steel and prestressing strand to maintain at least 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
   2. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh spacing and wire tie laps, where required by design. Offset laps of adjoining widths to prevent continuous laps in either direction.
B. Mix concrete according to PCI MNL 117 and requirements in this Section. After concrete batching, no additional water shall be added.

C. Place concrete in a continuous operation to prevent seams or planes of weakness from forming in precast concrete units. Comply with requirements in PCI MNL 117.

D. Cure concrete, according to requirements in PCI MNL 117, by moisture retention without heat or by accelerated heat curing using low-pressure live steam.

E. Repair damaged units to meet acceptability requirements of PCI MNL 117 and the COR.

2.7 FABRICATION TOLERANCES

A. Fabricate units straight and true to size and shape with exposed edges and corners precise and true so each finished unit complies with PCI MNL 117 product tolerances as well as position tolerances for cast-in items.

B. Fabricate architectural trim units such as steps, sills, lintels, coping, cornices, quoins, medallions, bollards, benches, planters, and pavers, with tolerances meeting PCI MNL 135.

2.8 FINISHES

A. Panel faces shall be free of joint marks, grain, and other obvious defects. Corners, including false joints shall be uniform, straight and sharp. Finish exposed-face surfaces of units as follows:

1. PCI's "Architectural Precast Concrete –Color and Texture Selection Guide," of plate numbers indicated.
2. As-Cast Surface Finish: Provide surfaces free of excessive air voids, sand streaks, and honeycombs.

2.9 SOURCE QUALITY CONTROL

A. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units shall be repaired, if repaired units match the visual mock-up. The COR reserves the right to reject any unit if it does not match the accepted samples and visual mock-up. Replace unacceptable units with precast concrete units that comply with requirements.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine supporting structural frame or foundation and conditions for compliance with requirements for installation tolerances, true and level bearing surfaces, and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.

B. Do not install units until supporting structure is structurally ready to receive loads from precast.

3.2 ERECTION

A. Erect level, plumb and square within the specified allowable tolerances. Provide temporary supports and bracing as required to maintain position, stability, and alignment of units until permanent connections are completed.
   1. Install temporary steel or plastic spacing shims or bearing pads as precast concrete units are being erected. Tack weld steel shims to each other to prevent shims from separating.

3.3 ERECTION TOLERANCES

A. Erect units level, plumb, square, true, and in alignment without exceeding the erection tolerances of PCI MNL 117, Appendix I.

3.4 FIELD QUALITY CONTROL

A. Repair or remove and replace work that does not comply with specified requirements.

3.5 REPAIRS

A. Repairs shall be permitted provided structural adequacy of units and appearance are not impaired.
B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6 m (20 feet).
C. Remove and replace damaged units when repairs do not meet requirements.

3.6 CLEANING

A. Clean all surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.
B. Clean mortar, plaster, fireproofing, weld slag, and any other deleterious material from concrete surfaces and adjacent materials immediately.
C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.
   1. Perform cleaning procedures, if necessary, according to precast concrete fabricator’s recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.

2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:
   1. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: See finish schedule on drawings.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

A. Engage a commercial testing laboratory approved by Contracting Officer’s Representative (COR) to perform tests specified below.

B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

A. Test mortar and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by COR.

E. After tests have been made and materials approved, do not change without additional test and approval of COR.

F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Mortar:
      a. Test for compressive strength and water retention; ASTM C270.
      b. Mortar compressive strengths 28 days as follows:
         Type N: Minimum 5170 kPa (750 psi) at 28 days.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
   4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Testing laboratory's facilities and qualifications of its technical personnel.
2. Indicating that following items meet specifications:
   a. Portland cement.
   b. Masonry cement.
   c. Fine aggregate (sand).
   d. Color admixture.

C. Laboratory Test Reports:

1. Mortar, each type.
2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
3. Admixtures.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for Concrete
C91-05.....Masonry Cement
C144-04.....Aggregate for Masonry Mortar
C150-09.....Portland Cement
C270-10.....Mortar for Unit Masonry
C307-03(R2008).....Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00(R2005).....Bond Strength of Chemical-Resistant Mortars
C780-10.....Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-10.....Pigments for Integrally Colored Concrete

C1329-05.....Mortar Cement

PART 2 - PRODUCTS

2.1 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.2 MASONRY CEMENT

A. ASTM C91. Type N.

2.3 PORTLAND CEMENT

A. ASTM C150, Type I.

2.4 WATER

A. Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.5 MASONRY MORTAR

A. Conform to ASTM C270.

B. Admixtures:

1. Do not use mortar admixtures.
2. Do not use antifreeze compounds.

C. Colored Mortar:

1. Maintain uniform mortar color for exposed work throughout.
2. Match mortar color in approved sample.

D. Color Admixtures:

1. Proportion as specified by manufacturer.
2. For color, see exterior finish schedule in drawings.

2.6 COLOR ADMIXTURE

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

A. Mix in a mechanically operated mortar mixer.

1. Mix mortar for at least three minutes but not more than five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which shall adhere to vertical surfaces of masonry units.

D. Mortar that has stiffened because of loss of water through evaporations:
   1. Re-tempered by adding water to restore to proper consistency and workability.
   2. Discard mortar that has reached its initial set or has not been used within two hours.

3.2 MORTAR USE LOCATION

A. For brick veneer over frame back up walls, use Type N portland cement-lime mortar.
B. Use Type N mortar for other masonry work, except as otherwise specified.
C. Use colored mortar at accent bricks on stair and elevator towers. See drawings.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:
   1. Section 04 20 00, UNIT MASONRY.

1.3 TESTS:

A. Test grout and materials specified.
B. Certified test reports.
C. Identify materials by type, brand name and manufacturer or by origin.
D. Do not use materials until laboratory test reports are approved by Contracting Officer's Representative (COR).
E. After tests have been made and materials approved, do not change without additional test and approval of COR.
F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Grout:
      a. Test for compressive strength; ASTM C1019.
      b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
   4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Certificates:
   1. Indicating that following items meet specifications:
      a. Portland cement.
      b. Masonry cement.
      c. Grout.
      d. Hydrated lime.

e. Fine aggregate (sand).

C. Laboratory Test Reports:

1. Grout, each type.
2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.
4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40-04.....Organic Impurities in Fine Aggregates for Concrete
C91-05.....Masonry Cement
C150-09.....Portland Cement
C207-06.....Hydrated Lime for Masonry Purposes
C404-07.....Aggregate for Masonry Grout
C476-10.....Grout for Masonry
C1019-11.....Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

A. ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

A. ASTM C404, Size 8.

2.3 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

2.4 PORTLAND CEMENT:

A. ASTM C150, Type I.

2.5 LIQUID ACRYLIC RESIN:

A. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.6 WATER:

A. Potable, free of substances that are detrimental to grout, masonry, and metal.

2.7 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
2. Coarse Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
   d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.8 COLOR ADMIXTURE:

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.

B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).

C. Do not use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

A. Mortars: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.

B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.

C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.

D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.

E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

F. Color and texture of masonry units: See exterior finish schedule in drawings.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples:

1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.

C. Shop Drawings:

1. Special masonry shapes.
2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.

D. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
2. Indicating that the following items meet specification requirements:
   a. Face brick.
   b. Solid and load-bearing concrete masonry units.
3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

1.4 SAMPLE PANEL

A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
   1. Use masonry units from random cubes of units delivered on site.
   2. Include reinforcing, ties, and anchors.
B. Use sample panels approved by Contracting Officer’s Representative (COR) for standard of workmanship of new masonry work.
C. Use sample panel to test cleaning methods.

1.5 WARRANTY

A. Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
B. American Society for Testing and Materials (ASTM):

A951-06.....Steel Wire for Masonry Joint Reinforcement.
A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
C55-09.....Concrete Building Brick
C62-10.....Building Brick (Solid Masonry Units Made From Clay or Shale)
C67-09.....Sampling and Testing Brick and Structural Clay Tile
C90-11.....Load-Bearing Concrete Masonry Units
C126-10.....Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units
C216-10.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
C476-10.....Standard Specification for Grout for Masonry
C612-10.....Mineral Fiber Block and Board Thermal Insulation

C744-11.....Prefaced Concrete and Calcium Silicate Masonry Units.
D1056-07.....Flexible Cellular Materials - Sponge or Expanded Rubber
D2000-08.....Rubber Products in Automotive Applications
D2240-05(R2010).....Rubber Property - Durometer Hardness
D3574-08.....Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
F1667-11.....Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:
Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):
D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):
FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
11-2001.....Guide Specifications for Brick Masonry, Part I
11A-1988.....Guide Specifications for Brick Masonry, Part II
11B-1988.....Guide Specifications for Brick Masonry, Part III Execution
11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK

A. Face Brick:
1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
a. Modular
b. 8” by 8”
c. 8” by 8” corner brick

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
   1. Unit Weight: lightweight.
   2. Sizes:
      a. Nominal 8” x 8” x 16”
      b. Nominal 8” x 4” x 16”
   3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

2.3 SHEAR KEYS

A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.4 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
B. Joint Reinforcement:
   1. Form from wire complying with ASTM A951.
   2. Galvanized after fabrication.
   3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
   4. Cross wires welded to longitudinal wires.
   5. Joint reinforcement at least 3000 mm (10 feet) in length.
   6. Joint reinforcement in rolls is not acceptable.
   7. Joint reinforcement that is crimped to form drip is not acceptable.
   8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
   9. Ladder Design:
      a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
      b. Cross wires 2.6 mm (0.10 inch) diameter.
   10. Multiple Wythes and Cavity wall ties:
      a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
      b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe not less than 75 mm (3

inches) spaced 400 mm o.c. (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).

C. Adjustable Veneer Anchor for Frame Walls:
   1. Two piece, adjustable anchor and tie.
   2. Anchor and tie shall be either type; use only one type throughout.
   3. Loop Type:
      a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
      b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
   4. Angle Type:
      a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
      b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape shall be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

D. Dovetail Anchors:
   1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
   2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
   3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

E. Individual ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
2. Adjustable Cavity Wall Ties:
   a. Adjustable wall ties are allowed at Contractor's option.
   b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
   c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
   d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
   e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.

2.5 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.
B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.6 ACCESSORIES

A. Weep Vents: polymer mesh, UV stabilized, Class A fire rating for flame spread per ASTM E 84.
   1. 2.5” x 3.5” x 3/8” typical
   2. 7.5” x 3.5” x 3/8” at 8” x 8” brick.
B. Masonry Cleaner:
   1. Detergent type cleaner selected for each type masonry used.
   2. Acid cleaners are not acceptable.
   3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
C. Fasteners:
   1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
   2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
   3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:
   1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.

2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that shall stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry shall be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
1. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:

1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough shall be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:
1. Extend partitions at least 100 mm (four inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to overhead construction.
   a. Where noted smoke partitions, FHP (full height partition), and FP (fire partition) and smoke partitions (SP) on drawings.
   b. Both walls at expansion joints.
   c. Corridor walls.
   d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
   e. Walls at refrigerator space.
   f. Reinforced masonry partitions
3. Extend finish masonry partitions at least four-inches above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:
1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
2. Openings 1025 mm (3 feet 5 inches) wide to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Use steel lintels, for openings over 1600 m (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
4. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
5. Length for minimum bearing of 100 mm (4 inches) at ends.
6. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:
   1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
   2. Align head joints of alternate vertical courses.
   3. At sides of openings, balance head joints in each course on vertical center lines of openings.
   4. Use no piece shorter than 100 mm (4 inches) long.
   5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
H. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
I. Wetting and Wetting Test:
   1. Test and wet brick or clay tile in accordance with BIA 11B.
   2. Do not wet concrete masonry units or glazed structural facing tile before laying.
J. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
K. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.
L. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that shall be placed on them during construction.
M. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
   1. 10 days for girders and beams.
   2. 7 days for slabs.
   3. 7 days for reinforced masonry soffits.

3.4 ANCHORAGE

A. Veneer to Frame Walls:
   1. Use adjustable veneer anchors.
   2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.

3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:
1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.

C. Masonry Facing to Backup and Cavity Wall Ties:
1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:
1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.

4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

3.5 REINFORCEMENT

A. Joint Reinforcement:
1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing can be used in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Brick veneer over frame backing walls does not require joint reinforcement.
4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.
6. Joint reinforcement is required in every other course of stack bond CMU masonry.
7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:
1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.
2. Use grade 60 bars if not specified otherwise.
3. Bond Beams:
   a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
   b. Brake bond beams only at expansion joints and at control joints, if shown.
4. Stack Bond:

a. Locate additional joint reinforcement in vertical and horizontal joints as shown.
b. Anchor vertical reinforcement into the foundation or wall or bond beam below and hold in place.
c. Provide temporary bracing for walls over 8 ft. tall until permanent horizontal bracing is completed.

5. Grout openings:
   a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
   b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.
   c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

A. Provide brick expansion (CJ-1 and CJ-X) and CMU control (CJ-2) joints where shown on drawings.
B. Keep joint free of mortar and other debris.
C. Where joints occur in masonry walls.
   1. Install preformed compressible joint filler in brick wythe.
   2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
   3. Install filler, backer rod, and sealant on exposed faces.
D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION AND SEISMIC JOINTS

A. Keep joint free of mortar. Remove mortar and other debris.
B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.

C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.8 ISOLATION SEAL

A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.

B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.

C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint shall be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.9 BRICKWORK

A. Lay clay brick in accordance with BIA Technical Note 11 series.

B. Laying:

1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:

1. Install weep vents at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.

E. Cavity Type Exterior Walls:
1. Keep air space clean of mortar accumulations and debris.
   a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
   b. Lift strips with wires before placing next courses of horizontal joint reinforcement or individual ties or adjustable cavity wall ties.
2. For each lift lay two courses of concrete masonry units, followed by six courses of brick facing.
3. Insulated Cavity Type Exterior Walls:
   a. Install the insulation against the cavity face of inner masonry wythe.
   b. Place insulation between rows of ties or joint reinforcing or bond to masonry surface with a bonding agent as recommended by the manufacturer of the insulation.
   c. Lay the outer masonry wythe up with an air space between insulation and masonry units.
4. Veneer Framed Walls:
   a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
   b. Keep air space clean of mortar accumulations and debris.

3.10 CONCRETE MASONRY UNITS

A. Kind and Users:
1. Provide special concrete masonry shapes as required. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Do not use brick jambs in exposed finish work.
4. Use concrete building brick only as filler in backup material where not exposed.
5. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that shall provide fire rating as shown.

B. Laying:
1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.

2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that shall be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that shall destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement shall be placed as the masonry work progresses.
22. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.11 POINTING

A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.

3.12 GROUTING

A. Preparation:
   1. Clean grout space of mortar droppings before placing grout.
   2. Close cleanouts.
   3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
   4. Verify reinforcing bars are in cells of units or between wythes as shown.
B. Placing:
   1. Place grout by hand bucket, concrete hopper, or grout pump.
   2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
   3. Do not slush with mortar or use mortar with grout.
   4. Interruptions:
      a. When grouting shall be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
      b. Grout from dam to dam on high lift method.
      c. A longitudinal run of masonry shall be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
C. Puddling Method:
   1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
   2. Consolidate by puddling with a grout stick during and immediately after placing.
   3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.
D. Low Lift Method:
   1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.

2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
2. Place grout in lifts not exceeding 1.5 m (5 ft).
3. Exception:
   Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).
   a. The masonry has cured for at least 4 hours.
   b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
   c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.13 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which shall reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement shall be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.

C. For columns, piers and pilasters, provide a clear distance between vertical bars as indicated, but not less than 1 1/2 times the nominal bar diameter or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated.

D. Splice reinforcement bars where shown; do not splice at other places unless accepted by the COR. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

E. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
F. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.
G. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
H. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
J. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.14 INSTALLATION OF REINFORCED BRICK MASONRY

A. Mortar Jointing and Bedding:
1. Pattern Bond: Lay exterior wythes in the pattern bond shown, or if not shown, lay in 1/2 running bond with vertical joints in each course centered on units in courses above and below. Lay inner wythes (if any) with all units in a wythe bonded by lapping not less than 50 mm (2 inches). Bond and interlock each course of each wythe at corners and intersections. Do not use units with less than 100 mm (4 inch) nominal horizontal face dimension at corners or jambs.
2. Lay exterior wythes with bed (horizontal) and head (vertical) joints between units completely filled with mortar. Top of bed joint mortar shall be sloped toward center of walls. Butter ends of units with sufficient mortar to completely fill head joints and shove into place. Do not furrow bed joints or slush head joints. Remove any mortar fins which protrude into grout space.
3. Maintain joint widths shown for head and bed joints, except for minor variations required to maintain pattern bond. If not shown, lay with 10 mm (3/8 inch) head and bed joints.
4. Maintain joint widths shown for head and bed joints, but adjust thickness of bed joints, if required, to allow for not less than 6 mm

(1/4 inch) thickness of mortar between reinforcement and masonry units, except 6 mm (1/4 inch) bars (if any) shall be laid in 13 mm (1/2 inch) thick bed joints and 4.9 mm diameter (6 gage) or smaller wire reinforcing (if any) shall be laid in 10 mm (3/8 inch) thick bed joints.

B. Two-Wythe Wall Construction: Lay both wythes as previously specified for exterior wythes. Maintain grout space (collar or continuous vertical joint between wythes) of width indicated, but adjust, if required, to provide grout space not less than 13 mm (1/2 inch) wider than the sum of the vertical and horizontal (if any) reinforcement bars shown shall be placed in grout space. Do not parge or fill grout space with mortar.

C. Limit extent of masonry construction to sections which do not exceed the maximum pour requirements specified hereafter. Provide temporary dams or barriers to control horizontal flow of grout at ends of wall sections. Build dams full height of grout pour. If masonry units are used, do not bond into permanent masonry wythes. Remove temporary dams after completion of grout pour.

D. Low-Lift Grouting:

1. Use Low-Lift grouting technique with “Fine Grout” per ASTM C476 for the following:
   a. Two-wythe walls with grout space of 50 mm (2 inch) or less in width.
   c. Columns, piers or pilasters where masonry units are shown in core areas enclosed by exterior masonry units.
2. At Contractor’s option, low-lift grouting technique shall be used for reinforced masonry construction with grout spaces wider than 50 mm (2 inches), except use “Coarse Grout” mix per ASTM C476 and place in lifts not to exceed 200 mm (8 inches) in height.
3. Construct low-lift masonry by placing reinforcement, laying masonry units and pouring grout as the work progresses.
4. Place vertical reinforcement bars and supports prior to laying of masonry units. Extend above elevation of maximum pour height as required to allow for splicing. Horizontal reinforcement bars shall be placed progressively with laying of masonry units.
5. Limit grout pours as required to prevent displacement of masonry by grout pressures (blowout), but do not exceed 1220 mm (4 feet) pour height.
6. Lay masonry units prior to each grout pour, but do not construct more than 300 mm (12 inches) above maximum grout pour height in one

exterior wythe and 100 mm (4 inches) above in other exterior wythe. Provide metal wall ties if required to prevent blowouts.

7. Pour grout using container with spout and consolidate immediately by rodding or puddling; do not use trowels. Place grout continuously; do not interrupt pouring of grout for more than one hour. If poured in lifts, place from center-to-center of masonry courses. Terminate pour 38 mm (1 1/2 inches) below top of highest course in pour.

E. High-Lift Grouting:

1. High-Lift grouting technique shall be used for the following masonry construction:
   a. Two-wythe walls with grout spaces of 60 mm (2 1/2 inches) or greater width.
   b. Columns, piers, or pilasters when no unit masonry fill is shown shall be placed in reinforced grout space.
2. Place reinforcement and support in proper position, prior to laying of masonry units, except if shown shall be placed in mortar joints, place as masonry units are laid. Place horizontal bars in grout spaces on same side of vertical bars.
3. Construct high-lift masonry by laying masonry to full height and width prior to placing grout. Provide cleanout holes in first course of masonry, and use high-pressure water jet stream to remove excess mortar from grout spaces, reinforcement bars and top surface of structural members which support wall. Clean grout spaces daily during construction of masonry.
4. Walls: Omit every other masonry unit in first course of one wythe to provide cleanout holes. Tie wythes together with metal ties as shown or as required by code, but provide not less than 3.8 mm diameter (9 gage) wire ties spaced not more than 600 mm (24 inches) o.c. horizontally and 400 mm (16 inches) o.c. vertically for running pattern bond or 300 mm (12 inches) o.c. vertically for stack bond (if any).
5. Columns, Piers and Pilasters: Omit every other masonry unit around perimeter of member to provide cleanout holes. Provide reinforcing bands placed in bed joints as the masonry work progresses. Provide bands of the size and vertical spacing show, or as required by code, but not less than 3.8 mm diameter (9 gage) wire spaced 300 mm (12 inches) o.c. vertically.
6. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dirt, dust, mortar droppings, loose pieces of

masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper positioning. Clean top surface of structural members supporting masonry to ensure bond. After cleaning and inspection, close cleanout holes with matching masonry units and brace closures to resist grout pressures.

7. Do not place grout until entire height of masonry shall be grouted has attained sufficient strength to resist grout pressure, but not less than 3 days curing time. Install shores and bracing, if required, before starting grouting operations.
8. Place grout by pumping into grout spaces, unless alternate methods are acceptable to COR.
9. Use "Coarse Grout" per ASTM C476. Rod or vibrate each grout lift during placing and again after excess moisture has been absorbed, but before plasticity is lost. Do not penetrate or damage grout placed in previous lifts or pours.
10. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Limit pours so as not to exceed the capacity of masonry to resist displacement or loss of mortar bond due to grout pressures.
11. Do not exceed 3600 mm (12 foot) pour height.
12. Do not exceed 7600 mm (25 foot) horizontal pour dimension.
13. Where pour height exceeds 1220 mm (4 feet), place grout in a series of lifts not exceeding 1220 mm (4 feet) height. Place each lift as a continuous pouring operation. Allow not less than 30 minutes, nor more that one hour between lifts of a given pour.
14. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, remove temporary dams (if any), and lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence, if more pours are required.

3.15 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.

C. Where solid CMU units are shown, lay with full mortar head and bed joints.

D. Walls:

1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
2. Maintain vertical continuity of core or cell cavities, which shall be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontal reinforced beams (bond beams) are shown, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Columns, Piers and Pilasters:

1. Use CMU units of the size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum pour height specified.

F. Grouting:

1. Use “Fine Grout” per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use “Coarse Grout” per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor’s option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm^2 (8 square inches) in vertical cores shall be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 foot) height, or if bond beam occurs below 1.5 m (5 foot) height, stop pour 38 mm (1-1/2 in) below top of bond beam.
4. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as shown. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 mm^2 (10 square inches), respectively.
2. Provide cleanout holes in first course at all vertical cells which shall be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour specified, prior to placing grout.
5. Limit grout lifts to a maximum height of 1.5 m (5 feet) and grout pour to a maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, as required by job conditions. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosed before

mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.

8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as the masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as shown, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide not less than 4.1 mm diameter (8 gage) wire ties spaced 400 mm (16 inches) o.c. for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) o.c. for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Prior to grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry shall be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Place grout by pumping into grout spaces unless alternate methods are acceptable to the COR.
15. Limit grout pours to sections which can be completed in one working day with not more than one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow not less than 30 minutes, nor more than one hour between lifts of a given pour. Mechanically consolidate each grout lift during pouring operation.
16. Place grout in lintels or beams over openings in one continuous pour.
17. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.

18. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.16 CLEANING AND REPAIR

A. General:
   1. Clean exposed masonry surfaces on completion.
   2. Protect adjoining construction materials and landscaping during cleaning operations.
   3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
   4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:
   1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
   2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
   3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:
   1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
   2. Allow mud to dry before brushing.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Painting: Section 09 91 00, PAINTING.

C. Steel Decking: Section 05 31 00, STEEL DECKING.

D. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

1.3 QUALITY ASSURANCE:

A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.

B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Contracting Officer Representative (COR).

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the COR of any location where the connection design criteria is not clearly indicated. The design of all

connections is subject to the review and acceptance of the COR. Submit structural calculations as needed prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

B. Mechanical Equipment Supports: Unless otherwise shown on the Contract Documents, the design, location, and dimensions of mechanical equipment supports are based upon a typical installation. Contractor shall furnish and install at no additional cost to the Government, adequate structural supports for equipment furnished for this installation. Design shall be based on loads supplied by the Equipment Manufacturer and shall include an allowance for wind and other lateral loads. Submit detailed drawings and design calculations as needed, prepared by a registered Professional Engineer, for approval before members are fabricated.

1.6 REGULATORY REQUIREMENTS:

A. AISC 360: Specification for Structural Steel Buildings

B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop and Erection Drawings: Complete

C. Certificates:

1. Structural steel.
2. Steel for all connections.
3. Welding materials.
4. Shop coat primer paint.

D. Test Reports:

1. Welders' qualifying tests.

E. Design Calculations and Drawings:

1. Connection calculations, if required.
2. Mechanical Equipment Supports: If not designed on the Structural Drawings.

F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Institute of Steel Construction (AISC):

1. AISC 360-10 Specification for Structural Steel Buildings
2. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges

C. American National Standards Institute (ANSI):
B18.22.1-65(R2008).....Plain Washers
B18.22M-81(R2000).....Metric Plain Washers

D. American Society for Testing and Materials (ASTM):
A6/A6M-11.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-10.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A500/A500M-10a.....Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A992/A992M-11.....Standard Specification for Structural Steel Shapes

E. American Welding Society (AWS):
D1.1/D1.1M-10.....Structural Welding Code-Steel

F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):
MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair

H. Occupational Safety and Health Administration (OSHA):
29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Structural Steel: ASTM A36, A992 Grade 50 .

B. Structural Tubing: ASTM A500, Grade B.

C. Steel Pipe: ASTM A53, Grade B.

D. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325 A490.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

E. Zinc Coating: ASTM A123.

F. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.

B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

A. Fabrication in accordance with Chapter M, AISC 360. .

3.3 SHOP PAINTING:

A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.

B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.

C. Do not apply paint to following:

1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
2. Surfaces which shall be encased in concrete.
3. Surfaces which shall receive sprayed on fireproofing.
4. Top flange of members which shall have shear connector studs applied.

D. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication): Touch-up after erection: Clean and wire brush any abraded and other

spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7

3.5 FIELD PAINTING:

A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.

B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

A. Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that shall be supported, attached, or applied to the structural steel work, submit a certified report of survey to COR for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies material and services required for installation of steel decking as shown and specified.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.

B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, cant strips, cut openings, special jointing or other accessories. Show fastening, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.

D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a “Steel Floor and Form Unit”.

E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as shall be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE:

A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

B. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process

C. American Institute of Steel Construction (AISC):
360-10.....Specification for Structural Steel Buildings.

D. American Iron and Steel Institute (AISI):
S100-07.....North American Specification for the Design of Cold-Formed Steel Structural Members, 2007 Edition with Supplement 2.aisc

E. American Welding Society (AWS):
D1.3-08.....Structural Welding Code - Sheet Steel

F. Factory Mutual (FM Global):
1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
2. Factory Mutual Research Approval Guide (2002)

G. Military Specifications (Mil. Spec.)
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Steel Decking: ASTM A653, Structural Quality.

B. Galvanizing: ASTM A653, G60.

C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
E. Miscellaneous Steel Shapes: ASTM A36.
F. Welding Electrode: E60XX minimum.
G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including the following items:
   1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
   2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
   3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
   4. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
   5. Seat Angles for Deck: Provide where a beam does not frame into a column.
   6. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains shall be cut in the field.

2.2 REQUIREMENTS:

A. Provide steel decking of the type, depth, gauge, and section properties as shown.

B. Metal Form Deck – Type 2: Corrugated deck units used as a permanent form for reinforced concrete slabs. Comply with the depth and minimum gauge requirements as shown on the Contract Documents.

1. Finish: Galvanized.

C. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.

1. Wide Rib (Type B) deck.
2. Deep Rib (Type N) deck.
3. Finish: Galvanized G-60.

D. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

PART 3 - EXECUTION

3.1 ERECTION:

A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking shall be welded.

B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.

E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.

F. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal

strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.

2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 152 mm (6 inches) o.c. at every support, . Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners shall be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1220 mm (4 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.
8. Weld end laps of corrugated form deck units in valley of side lap and at middle of sheet (maximum spacing of welds is 204 mm (8 inches).
9. Weld corrugated deck to intermediate supports in an X pattern. Weld in valley of side laps on every other support and in the valley of the center corrugation on the remaining supports (maximum spacing of welds is 254 mm (10 inches)).

G. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.

2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings shall be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Contracting officer Representative (COR). Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

3.2 WELDING:

A. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

3.3 FIELD REPAIR:

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint.

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SECTION 05 36 00
COMPOSITE METAL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 DESIGN REQUIREMENTS:

A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.

B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.

D. Manufacturer's written recommendations for:

1. Cleaning of steel decking prior to concrete placement.

E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.

F. Test Report - Stud base qualification.

G. Welding power setting recommendation by shear stud manufacturer.

H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.

I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

1.5 QUALITY ASSURANCE:

A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).

C. American Society of Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A108-07.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality
A653/A653M-10.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process

D. American Institute of Steel Construction (AISC):
1. Specification for Structural Steel Buildings – Allowable Stress Design and Plastic Design (Latest Edition)

E. American Welding Society (AWS):
D1.1/D1.1M-10.....Structural Welding Code - Steel
D1.3/D1.3M-08.....Structural Welding Code - Sheet Steel

F. Military Specifications (Mil. Spec.):
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.

B. Galvanizing: ASTM A653, G60.

C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs shall be manufactured by a company normally engaged in the manufacturer of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
E. Miscellaneous Steel Shapes: ASTM A36.
F. Welding Electrode: E60XX minimum.
G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including the following items:
   1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
   2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be 3 mm (1/8 inch) maximum.
   3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
   4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS:

A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.

C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.

D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System shall consist of fold-down type hanger tabs or a lip hanger.

PART 3 - EXECUTION

3.1 ERECTION:

A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking shall be welded.

B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

D. Erect steel deck in accordance with manufacturer's printed instructions.

E. Ship steel deck units to project in standard widths and cut to proper length.

F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.

G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.

H. Ceiling hanger loops, if used, shall be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.

J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.

K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that shall be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck as required.

M. Cutting and Fitting:
1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings shall be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Contracting Officer Representative (COR). Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs shall be installed with automatically timed welding equipment and as specified below:

1. Do not place reinforcing steel temperature mesh or other materials and equipment which shall interfere with stud installation on steel deck until shear connector studs are installed.
2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck’s valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be **clean and dry**.
3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
5. Ferrules specially developed for the weld-through technique shall be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

3.2 CLEANING:

A. Clean deck in accordance with manufacturer's recommendation before concrete placement. Remove all ceramic welding ferrules.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified.

1. Exterior load-bearing steel stud walls.

2. Exterior non-load-bearing steel stud curtain wall.

3. Steel joists and headers.

1.2 RELATED WORK:

A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.

B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.

B. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.

1. Design Loads: Per 2012 International Building Code for Wind, Seismic and Snow Loads in Durham, NC.

2. Design framing systems to withstand design loads without deflections greater than the following:

a. Exterior Load-Bearing Walls: Lateral deflection of 1/600 of the wall height.

b. Interior Load-Bearing Walls: Lateral deflection 1/360 of the wall height.

c. Exterior Non-load-Bearing Curtain wall: Lateral deflection of 1/360 of the wall height.

3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).

4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.

5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.

6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.

C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)

C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural Steel

A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A307-10.....Standard Specifications for Carbon Steel Bolts and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

C1107/C1107M-08.....Standard Specifications for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

E488-96(R2003).....Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements

E1190-95(R2007).....Standard Test Methods for Strength of Power-Actuated Fasteners Installed in Structural Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Sheet Steel for joists and headers, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G90, with a yield of 340 MPa (50 ksi) minimum.

B. Sheet Steel for joists and headers, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G90, with a yield of 230 MPa (33 ksi) minimum.

C. Galvanizing Repair Paint: MIL-P-21035B.

D. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, Portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, with fluid consistency and a 30 minute working time.

2.2 WALL FRAMING:

A. Steel Studs: Manufacturer’s standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:

1. Design Uncoated-Steel Minimum Thickness:

   1.20 mm (0.0474 inch)

2. Mimimum Flange Width:

   1-5/8 inches)

3. Web: Punched.

B. Steel Track: Manufacturer’s standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs.

2. Flange Width: Manufacturer’s standard deep flange.

2.3 JOIST AND HEADER FRAMING:

A. Steel for Joists and Headers: Manufacturer's standard C-shaped steel joists, unpunched, of web depths required by design, with lipped flanges, and complying with the following:

1. Design Uncoated-Steel Minimum, Thickness: 1.20 mm (0.0474 inch).

2. Minimum Flange Width: 51 mm (2 inches).

B. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel joists.

2. Flange Width: 51 mm (2 inches).

2.4 FRAMING ACCESSORIES:

A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.

2. Bracing, bridging, and solid blocking.

3. Web stiffeners.

4. Gusset plates.

5. Deflection track and vertical slide clips.

6. Stud kickers and girts.

7. Joist hangers and end closures.

8. Reinforcement plates.

2.5 ANCHORS, CLIPS, AND FASTENERS:

A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.

B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.

D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.

E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer’s standard elsewhere.

2.6 REQUIREMENTS:

A. Welding in accordance with AWS D1.3

B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

A. Framing components shall be preassembled into panels. Panels shall be square with components attached.

B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.

C. Hold members in place until fastened.

D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.

1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer’s instructions with screw penetrating joined members by not less than 3 exposed screw threads.

E. Where required, provide specified insulation in double header members and double jamb studs which shall not be accessible after erection.

3.2 ERECTION:

A. Handle and lift prefabricated panels in a manner as to not distort any member.

B. Securely anchor tracks to supports as shown.

C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.

D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.

E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.

F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.

G. Install headers in all openings that are larger than the stud spacing in that wall.

H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.

I. Studs in one piece for their entire length. Splices shall not be permitted.

J. Provide a load distribution member at top track where joist is not located directly over bearing stud.

K. Provide joist bridging and web stiffeners at reaction points where required by design.

L. Provide end blocking where joist ends are not restrained from rotation.

M. .Provide temporary bracing and leave in place until framing is permanently stabilized.

N. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.

O. Fasten reinforcement plate over web penetrations that exceed size of manufacturer’s standard punched openings.

3.3 TOLERANCES:

A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.

B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.

C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.

D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

A. Touch-up damaged galvanizing with galvanizing repair paint.

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
2. Guards
3. Loose Lintels
4. Shelf Angles
5. Plate Door Sill
6. Safety Nosings
7. Ladders
8. Railings:

1.2 RELATED WORK

A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Prime and finish painting: Section 09 91 00, PAINTING.

D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

	Floor plate
Manhole Covers	Safety nosing

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.

2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:
1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors shall be preset into concrete and masonry work, and for the positioning of items having anchors shall be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
B18.6.1-97.....Wood Screws
B18.2.2-87(R2005).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):
A36/A36M-12.....Structural Steel
A47-99(R2009).....Malleable Iron Castings
A48-03(R2012).....Gray Iron Castings
A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain

A786/A786M-09.....Rolled Steel Floor Plate

B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

B632-08.....Aluminum-Alloy Rolled Tread Plate

C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

F436-11.....Hardened Steel Washers

F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use

F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-11.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-10.....Structural Welding Code Steel

D1.2-08.....Structural Welding Code Aluminum

D1.3-08.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01.....Pipe Railing Manual

AMP 500-06.....Metal Finishes Manual

MBG 531-09.....Metal Bar Grating Manual

MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-04.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 136 kg (300 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Floor Plates, Gratings, Covers: 500 kg/m^2 (100 pounds per square foot).

E. Manhole Covers: 1200 kg/m^2 (250 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A240, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Floor Plate:

1. Steel ASTM A786.
2. Aluminum: ASTM B632.

E. Steel Pipe: ASTM A53.

1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

F. Malleable Iron Castings: A47.

G. Primer Paint: As specified in Section 09 91 00, PAINTING.

H. Stainless Steel Tubing: ASTM A269, type 302 or 304.

I. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed shall be inserted in the channel at any point and be

given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.

4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel shall have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

J. Grout: ASTM C1107, pourable type.

K. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.

2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections shallshall be made by welding, riveting or bolting.
2. Field riveting shall not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material shall not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, shall be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction shall be expansion bolts, toggle bolts, power

actuated drive pins, welding, self-drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which shall cause injury.
2. Welding:
   a. Weld in accordance with AWS.
   b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
   c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
   d. Finish welded joints to match finish of adjacent surface.
3. Joining:
   a. Miter or butt members at corners.
   b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
   a. Where metal fabrications are shown shall be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

b. Where metal fabrications are shown shall be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members shall be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:
1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
   a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
   b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
   c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
   d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
   a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
   b. Surfaces exposed in the finished work:
      1) Finish smooth rough surfaces and remove projections.

2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.

c. Shop Prime Painting:

1) Surfaces of Ferrous metal:

a) Items not specified to have other coatings.

b) Galvanized surfaces specified to have prime paint.

c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that shall come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.

2. Use clip angles or make provisions for welding hangers and braces to overhead construction.

3. Field connections shall be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.

2. Make provision for installation of stud bolts in lower flange of channel.

3. Provide a continuous steel angle at wall and channel braces spaced as shown.

4. Use threaded rod hangers.

5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Intravenous Track and Cubical Curtain Track:

1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

E. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:

1. Fabricate of structural steel shapes as shown.
2. Drill for anchor bolts of suspended item.

2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
   a. Provide holes for anchors.
   b. Weld head to jamb members.

2.7 GUARDS

A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

C. Channel Guard at Loading Platform:
1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

D. Edge Guard Angles for Openings in slabs.
1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

E. Wheel Guards:
1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

2.8 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 200 mm (8 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

D. Provide bearing plates for lintels where shown.

E. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.

F. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.

G. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

H. Elevator Entrance:

1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.9 SHELF ANGLES

A. Fabricate from steel angles of size shown.

B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.

C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.10 PLATE DOOR SILL

A. Fabricate of checkered plate as detailed.

1. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.

B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.11 SAFETY NOSINGS

A. Fed. Spec. RR-T-650, Type C.

1. Aluminum: Class 2, Style 2.
2. Cast iron: Class 4.

B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.

C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.

D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.

E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.

F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.12 LADDERS

A. Steel Ladders:
   1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
   2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
   3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
   4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
   5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.
B. Ladder Rungs:
   1. Fabricate from 25 mm (one inch) diameter steel bars.
   2. Fabricate so that rungs shall extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
   3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.13 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.
B. Fabrication General:
   1. Provide continuous welded joints, dressed smooth and flush.
   2. Standard flush fittings, designed shall be welded, shall be used.
   3. Exposed threads shall not be approved.
   4. Form handrail brackets to size and design shown.
   5. Exterior Post Anchors.
      a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
      b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
      c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts

6. Interior Post Anchors:
   a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
   b. Weld or thread flanged fitting to posts at base.
   c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
   d. Provide sliding flange base plate on posts secured with set screws.
   e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:
   1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
   2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
   3. Gates:
      a. Fabricate from extruded aluminum as specified for railings.
      b. Fabricate gate fittings from either malleable iron or wrought steel.
      c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
      d. Provide suitable stops, so that gate shall swing as shown.

D. Aluminum Railings:
   1. Fabricate from extruded aluminum.
   2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
   3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
   4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
   5. Fabricate brackets of extruded or wrought aluminum as shown.
   6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.
   1. Provide temporary bracing for such items until concrete or masonry is set.
   2. Place in accordance with setting drawings and instructions.
   3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.
   1. Design and finish as specified for shop welding.
   2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins shall be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.
   1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
   2. Secure supports to concrete inserts by bolting or continuous welding as shown.
   3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
   4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:
   1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
   2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
   3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
   4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
   5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
   6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.
C. Supports for Wall Mounted items:
   1. Locate center of support at anchorage point of supported item.
   2. Locate support at top and bottom of wall hung cabinets.
   3. Locate support at top of floor cabinets and shelving installed against walls.
   4. Locate supports where required for items shown.
D. Supports for intravenous (IV) Track and Cubicle Curtain Track:
   1. Install assembly where shown after ceiling suspension grid is installed.
   2. Drill angle for bolt and weld nut to angle prior to installation of tile.
E. Support for cantilever grab bars:
   1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
   2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
   3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
   4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

3.3 DOOR FRAMES

A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
B. Level and plumb frame; brace in position required.

C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.

D. Set frames in formwork for frames cast into concrete.

E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

A. Set frame flush with surface unless shown otherwise.

B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.

C. Set in formwork before concrete is placed.

3.5 GUARDS

A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
2. Set into formwork before concrete is placed.
3. Set angles flush with edge of opening and finish floor or wall or as shown.
4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.

B. Channel Guard at Top Edge of Concrete Platforms:

1. Install in formwork before concrete is placed.
2. Set channel flush with top of the platform.

C. Wheel Guards:

1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
2. Anchor to walls as shown, expansion bolt if not shown.

3.6 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.

B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.7 SHELF ANGLES

A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

B. Provide expansion space at end of members.

3.8 PLATE DOOR SILL

A. Install after roofing base flashing and counter flashing work is completed.

B. Set in sealant and bolt to curb.

3.9 SAFETY NOSINGS

A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
   1. Exterior concrete steps.
   2. Door sills of areaway entrances curbs.
   3. Exposed edges of curbs of door sills at transformer and service rooms.
   4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.

B. Install flush with horizontal and vertical surfaces.

C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.

D. Extend nosings full width of door openings.

E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.10 LADDERS

A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
   1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
   2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:
   1. Set ladder rungs into formwork before concrete is placed.
   2. Set step portion of rung 150 mm (6 inches) from wall.
   3. Space rungs approximately 300 mm (12 inches) on centers.
   4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.11 RAILINGS

A. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
   1. Install pipe sleeves in concrete formwork.
   2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required shall be removable.
   3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.
B. Anchor to Walls:
   1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
      a. Anchor steel plate to concrete or solid masonry with expansion bolts.
      b. Anchor steel plate to hollow masonry with toggle bolts.
   2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
C. Removable Rails:
   1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
   2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.
D. Gates:
   1. Hang gate to swing as shown.
   2. Bolt gate hinges to jamb post with clamp on or through bolts.
E. Handrails:
   1. Anchor brackets for metal handrails as detailed.
   2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
   3. Expansion bolt to concrete or solid masonry.
   4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.12 STEEL COMPONENTS FOR MILLWORK ITEMS

A. Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.13 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies steel stairs with railings.

B. Types:

1. Closed riser stairs with concrete filled treads and platforms.

1.2 RELATED WORK

A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.

C. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A47-99 (R2009).....Ferritic Malleable Iron Castings

A48-03(R2008).....Gray Iron Castings

A53-10.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless

A307-10.....Carbon Steel Bolts and Studs, 60000 psi Tensile Strength

A653/653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process

A563-07.....Carbon and Alloy Steel Nuts

A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy

A786/A786M-09.....Rolled Steel Floor Plates

A1011-10.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy

C. American Welding Society (AWS):
D1.1-10.....Structural Welding Code-Steel
D1.3-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:
Metal Bar Gratings (ANSI/NAAMM MBG 531-09)
AMP521-01.....Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):
2001.....Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support a live load of 500 kg/m^2 (100 pounds per square foot).

B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.

B. Sheet Steel: ASTM A1008.

C. Structural Steel: ASTM A36.

D. Steel Floor Plate: ASTM 786.

E. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.

F. Steel Plate: ASTM A1011.

2.3 FABRICATION GENERAL

A. Fasteners:
1. Conceal bolts and screws wherever possible.
2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.

B. Welding:
1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe with flush.
   1. Connections shall be standard fittings designed for welding, or coped or mitered pipe with full welds.
   2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
B. Return ends of handrail to wall and close free end.
C. Provide standard terminal castings where fastened to newel.
D. Space intermediate posts not over six feet on center between end posts
E. Fabricate handrail brackets from cast malleable iron.
F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
B. Fabricate pans for treads and platforms, and risers from sheet steel Fabricate pans for platforms from steel decking where shown.
C. Form risers with sanitary cove.
D. Fabricate stringers, headers, and other supporting members from structural steel.
E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide hangers and struts required to support the loads imposed.
B. Perform job site welding and bolting as specified for shop fabrication.
C. Set stairs and other members in position and secure to structure as shown.
D. Install stairs plumb, level and true to line.
E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.

B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
B. Touch-up abraded areas with same primer paint used for shop priming.
C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

A. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUMBITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87.....Square and Hex Nuts
B18.6.1-97.....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws

C. American Plywood Association (APA):
E30-07.....Engineered Wood Construction Guide

D. American Society for Testing And Materials (ASTM):
A47-99(R2009).....Ferritic Malleable Iron Castings
A48-03(R2008).....Gray Iron Castings

A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D143-09.....Small Clear Specimens of Timber, Method of Testing

D1760-01.....Pressure Treatment of Timber Products

F844-07.....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-08.....Nails, Spikes, and Staples

E. Federal Specifications (Fed. Spec.):

MM-L-736C.....Lumber; Hardwood

F. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

G. U.S. Department of Commerce Product Standard (PS)

PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.

2. Blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.

C. Sizes:
1. Conforming to Prod. Std., PS20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:
1. At time of delivery and maintained at the site.
2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
3. Lumber over 50 mm (2 inches) thick: 25 percent or less.

E. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760. Any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:
1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers
1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:
1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.

2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
   a. Common: Type I, Style 10.
   b. Concrete: Type I, Style 11.
   c. Barbed: Type I, Style 26.
   d. Underlayment: Type I, Style 25.
   e. Masonry: Type I, Style 27.
   f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Fasteners:

1. Nails.
   a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
   b. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
   c. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
2. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
   a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
   b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
3. Power actuated drive pins shall be used where practical to anchor to solid masonry, concrete, or steel.
4. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
5. Screws to Join Wood:
   a. Where shown or option to nails.
   b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
   c. Spaced same as nails.

B. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.

C. Blocking Nailers, and Furring:

1. Install furring, blocking, nailers, and grounds where shown.
2. Use longest lengths practicable.
3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
   a. Stagger end joints between upper and lower pieces.
   b. Nail at ends and not over 600 mm (24 inches) between ends.
   c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

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SECTION 07 13 52
MODIFIED BITUMINOUS SHEET WATERPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies modified bituminous sheet material used for exterior below grade waterproofing and split slab waterproofing.

1.2 MANUFACTURER'S QUALIFICATIONS:

A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and shall be based upon submission by Contractor that:

1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
4. Submit list of installations, include name and location of project and name of owner.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Bituminous sheet.
2. Primer.
3. Mastic.
4. Protection material, temporary and permanent.
5. Printed installation instructions for conditions specified.

C. Certificates:

1. Indicating bituminous sheet manufacturer's approval of primer, and roof cement.
2. Indicating bituminous sheet waterproofing manufacturer's qualifications as specified.
3. Approval of installer by bituminous sheet manufacturers.
4. Water test report.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver materials to job in manufacturer's original unopened container.

B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.5 ENVIRONMENTAL REQUIREMENTS:

A. Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

1.6 WARRANTY:

A. Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.

B. Federal Specifications (Fed. Spec.):

UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Water-
INT AMD 1 Proof, Water Repellent and Fire Resistant)

C. American Society for Testing and Materials (ASTM):

C578-10.....Rigid Cellular Polystyrene Thermal Insulation
D41-11.....Asphalt Primer Used in Roofing, Dampproofing and Waterproofing
D2822-05.....Asphalt Roof Cement
D6380-03(R2009).....Asphalt Roll Roofing (Organic Felt)

D. American Hardboard Association (AHA):

A135.4-1995.....Basic Hardboard

PART 2 - PRODUCTS

2.1 BITUMINOUS SHEET:

A. Cold applied waterproofing membrane composed primarily of modified bituminous material prefabricated in sheet form designed for below grade exterior and split slab waterproofing. Sheet reinforced with fibers at manufacturer's option.

B. Thickness of Bituminous Sheet: 1.5 mm (60 mils), plus or minus 0.13 mm (5 mils), and bonded to a 0.1 mm (4 mil) thick plastic sheet.

C. Provide with a release sheet to prevent bonding of bituminous sheet to itself.

2.2 PRIMER AND ROOF CEMENT:

A. Furnished by manufacturer of bituminous sheet as required for particular application in accordance with sheet manufacturer's instructions.

B. Primer: ASTM D41.

C. Roof Cement: ASTM D4586.

2.3 PROTECTION MATERIAL:

A. Polystyrene: ASTM C578, Type I or VIII, 13 mm (1/2-inch) minimum thickness.

B. Hardboard: PS-58, Service Type, 6 mm (1/4-inch) thick.

C. Waterproofed Building Paper: Fed. Spec. UU-B-790.

D. Roll Roofing: ASTM D6380, Class S (smooth), Type III with minimum net mass per unit area of roofing, 2495 g/m² (51 lb/100 ft²).

2.4 PATCHING COMPOUND:

A. A factory prepared, non-shrinking, fast setting, cementitious adhesive compound containing no ferrous metal or oxide.

PART 3 - EXECUTION

3.1 PREPARATION:

A. Surface Condition:

1. Before applying waterproofing materials, ensure concrete and masonry surfaces are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
2. Fill voids, joints, and cracks with patching compound.

B. Concrete surfaces cured a minimum of seven days, free from release agents, concrete curing agents, and other contaminates.

3.2 APPLICATION:

A. Priming:

1. Prime concrete and masonry surfaces.
2. Application method, amount of primer and condition or primer before installation of bituminous sheet as recommended by primer manufacturer.
3. Reprime when required in accordance with manufacturer's instructions.

B. Bituminous Sheet Installation:

1. Remove release sheet prior to application.

2. Lay bituminous sheet from low point to high point so that laps shed water.
3. Treat expansion, construction and control joints and evident working cracks as expansion joints. Apply bituminous sheet in double thickness over joint by first applying a strip of bituminous sheet not less than 200 mm (8 inches) wide, centered over joint.
4. Lap seams not less than 50 mm (2 inches).
5. Lay succeeding sheet with laps, and roll or press into place.
6. Repair misaligned or inadequately lapped seams in accordance with manufacturer's instructions.
7. Seal seams and terminations in accordance with sheet manufacturer's instructions.

C. Corner Treatment:
1. At inside and outside corners apply double cover using an initial strip not less than 280 mm (11 inches) wide, centered along axis of corner.
2. Cover each strip completely by the regular application of bituminous sheet.
3. Provide a fillet or cant on inside corners.
4. Form cants using patching compound
5. Do not use wood, fiber, and insulating materials for cants.

D. Projection Treatment:
1. Apply a double layer of bituminous sheet around pipes and similar projections at least 150 mm (6 inches) wide.
2. At drains, apply a bead of roof cement over a double layer of bituminous sheet under clamping rings.

3.3 PROTECTION:

A. Protect bituminous sheet before backfill or wearing courses are placed.
B. Install protection material and hold in place in accordance with instructions of manufacturer of waterproofing materials.
C. Permanent Protection:
1. Vertical Surfaces:
a. Install hardboard, polystyrene, or roll roofing protection material.
b. Extend protection full height from footing to top of backfill.
c. If graded backfill is used, use roll roofing or hardboard.

D. Horizontal Surfaces:

1. Install roll roofing protection under concrete wearing courses.
2. Install roll roofing, hardboard, or polystyrene under earth backfill.
3. Where no concrete wearing course occurs or when surfaces shall bear heavy traffic and shall not immediately be covered with a wearing course, use protection specified for vertical surfaces.

E. Temporary Protection:
When waterproofing materials are subjected to damage by sunlight and can not be immediately protected as specified, protect waterproofing materials by waterproof building paper or suitable coating approved by manufacturer of waterproofing system used.

3.4 PATCHING:

A. Repair tears, punctures, air blisters, and inadequately lapped seams, in accordance with manufacturer’s instructions before protection course is applied.

3.5 TESTING:

A. Before any protection or wearing course is applied, test all horizontal applications of waterproofing with a minimum of 25 mm (1-inch) head of water above highest point and leave for 24 hours.
B. Mark leaks and repair when waterproofing is dry.
C. Certify, to the Contracting Officer Representative (COR), that water tests have been made and that areas tested were found watertight.

3.6 INSPECTION:

A. Do not cover waterproofed surfaces by other materials or backfill until work is approved by the COR.

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SECTION 07 14 13
FLUID-APPLIED WATERPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fluid-applied elastomeric membrane waterproofing.

1.2 RELATED WORK

A. Vegetated Roofing: Section 07 55 63, VEGETATED PROTECTED MEMBRANE ROOFING.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D412-06 (R2013).....Vulcanized Rubber and Thermoplastic Elastomers-Tension.

D570-98(R2010).....Water Absorption of Plastics

D624-00 (R2012).....Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers

D2240-05(R2010).....Rubber Property-Durometer Hardness.

F1869-11.....Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride

E96-14.....Water Vapor Transmission of Materials

1.4 PERFORMANCE REQUIREMENTS

A. Material Compatibility: Provide waterproofing materials that are compatible with one another under conditions of service and application required, as demonstrated by waterproofing manufacturer based on testing and field experience.

1.5 QUALITY CONTROL

A. Installer Qualifications:

1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
2. Employ full-time supervisors knowledgeable and experienced in waterproofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified waterproofing system, qualified to perform waterproofing observation and inspection specified in Field Quality Control Article, to determine Installer’s compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Waterproofing Inspector shall be an authorized full-time technical employee of the manufacturer, not engaged in the sale of products.

C. Product/Material Requirements:
   1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with waterproofing system and incorporated in manufacturer's warranty.

D. Pre-Roofing Meeting:
   1. Upon completion of deck installation and prior to any waterproofing application, hold a pre-waterproofing meeting arranged by the Contractor and attended by the Waterproofing Inspector, Material Manufacturers Technical Representative, Waterproofing Applicator, Contractor, and COR.
   2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
   3. Inspect deck at this time to:
      a. Verify that work of other trades which penetrates roof deck is completed.
      b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of waterproofing system from commencing or cause a waterproofing failure.
      c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Fluid-applied waterproofing.
   2. Sealers, primers, and other accessories.

3. Installation instructions.

C. Certificates:

1. Compliance of material with specification requirements.
2. Manufacturer’s qualifications as specified.
3. Applicator’s qualifications as specified.

1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver materials to job site in original sealed containers identified with manufacturer's name and brand.

1.8 ENVIRONMENTAL REQUIREMENTS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

A. Waterproofing integral flashing is subject to the "Warranty of Construction", FAR clause 52.246-21, except that the warranty period against leaks or other failures, over and above normal wear and structural failure of the substructure, is five years in lieu of one year.

PART 2 - PRODUCTS

2.1 Product shall be a trowel applied, elastomeric material meeting all performance requirements specified and designed primarily for waterproofing deck surfacing.

A. Waterproofing Membrane: Two component, 100 percent solids polyurethane.

B. Sealer: Polyurethane as recommended by waterproofing membrane manufacturer.

C. Primer: Two component epoxy as recommended by waterproofing membrane manufacturer.

D. Fabric Flashings: Neoprene sheet as recommended by waterproofing membrane manufacturer.

2.2 PERFORMANCE REQUIREMENTS

A. Tensile Strength: ASTM D412; Not less than 1.65 MPa (240 psi).

B. Elongation: ASTM D412; 300 percent.

C. Tear Resistance: ASTM D624; 5.4 kg(f)/cm (30 pli).

D. Hardness: ASTM D2240; 50 Shore "A".

E. Water Vapor Permeability: ASTM E96; 0.02 perms.

F. Water Transmission: ASTM D570; None when subjected to a water pressure of 345 KPa (50 psi) for a period of one hour.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions with waterproofing Installer and waterproofing inspector to verify compliance with project requirements and suitability to accept subsequent waterproofing work. Correct unsatisfactory conditions before proceeding with waterproofing work.

3.2 PREPARATION

A. Complete waterproofing deck construction prior to commencing waterproofing work:

B. Dry out surfaces that become wet from any cause during progress of the work before waterproofing work is resumed. Apply materials to dry substrates.

C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.

D. Remove projections that might damage materials.

E. Concrete Decks:

1. Test concrete decks for moisture prior to application of waterproofing materials. Test for moisture content in accordance with ASTM F1869.

   a. Do not apply materials when moisture content in concrete is above 6.8 percent.

3.3 TEMPORARY PROTECTION

A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.

B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.

C. Provide for removal of water or drainage of water away from the work.

3.4 INSTALLATION, GENERAL

A. Manufacturer Recommendations: Comply with waterproofing system manufacturer's written installation recommendations.

B. Installation Conditions:

1. Apply waterproofing work over dry substrates and materials.
2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
   a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
   b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 INSTALLATION OF FLUID-APPLIED WATERPROOFING

A. Seal entire deck surface and all vertical surfaces which are to receive coatings with one coat of sealer at the manufacturer’s recommended rate of coverage. Allow sealer to dry 4 hours minimum, but no more than 8 hours prior to applying prime coat.

B. Apply one coat of primer at the manufacturer’s recommended rate of coverage. Allow primer to dry completely.

C. Install all detail work and flash all penetrations through waterproofing with neoprene sheet. Flash deck to wall junctions with neoprene sheet.

D. Apply waterproofing membrane to manufacturer’s recommended thickness in one continuous coat.

E. Allow waterproofing membrane to cure a minimum of 48 hours before conducting any water tests.

3.6 FIELD QUALITY CONTROL:

A. Waterproofing Inspector: Contractor shall engage a qualified waterproofing inspector for a minimum of 3 full-time days on site to perform waterproofing tests and inspections and to prepare start up, interim, and final reports. Waterproofing inspector shall inspect waterproofing a minimum of three times; once for substrate review, once for application, and once for final inspection.

B. Final Waterproofing Inspection: Arrange for waterproofing system manufacturer's technical personnel to inspect waterproofing installation.
   1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
C. Flood Testing: Flood test each waterproofing area for leaks, according to recommendations in ASTM D 5957, after completing waterproofing and flashing but before overlying construction is placed. Install temporary containment assemblies, plug or dam drains, and flood with potable water.
   1. Flood to an average depth of 2-1/2 inches with a minimum depth of 1 inch and not exceeding a depth of 4 inches. Maintain 2 inches of clearance from top of base flashing.
   2. Flood waterproofing area for 24 hours.
   3. After flood testing, repair leaks, repeat flood tests, and make further repairs until waterproofing and flashing installations are watertight.
D. Repair or remove and replace components of waterproofing work where test results or inspections indicate that they do not comply with specified requirements.
   1. Additional testing and inspecting, at Contractor's expense, shall be performed to determine if replaced or additional work complies with specified requirements.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies thermal and acoustical insulation for buildings.

B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

A. Insulation for insulated wall panels: Section 07 40 00, ROOFING AND SIDING PANELS.

B. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.

C. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Insulation, each type used
2. Adhesive, each type used.
3. Tape

C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation shall be installed.

1.4 STORAGE AND HANDLING:

A. Store insulation materials in weathertight enclosure.

B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C270-10.....Mortar for Unit Masonry

C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C578-10.....Rigid, Cellular Polystyrene Thermal Insulation

C591-09.....Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation

C612-10.....Mineral Fiber Block and Board Thermal Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

E84-10.....Surface Burning Characteristics of Building Materials

F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.

B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.

C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.

D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

A. Polystyrene Board: ASTM C578, Type X.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII

2.4 EXTERIOR FRAMING INSULATION:

A. Provide on the inside exterior cold-formed metal framed walls and where shown.

B. Batt or Blanket: Optional.

C. R-value of 21.

D. Unfaced Fiber Glass Insulation with Bio Based Binder where framing is faced with gypsum board.

E. Foil Faced Fiber Glass Insulation with Bio Based Binder where framing is not faced with gypsum board.

2.5 CURTAIN WALL INSULATION

A. On the inside of curtain wall spandrel panels and where shown.

B. R-value of 13.

C. Unfaced Fiber Glass Insulation with Bio Based Binder where framing is faced with gypsum board.

D. Foil Faced Fiber Glass Insulation with Bio Based Binder where framing is not faced with gypsum board.

2.6 ACOUSTICAL INSULATION:

A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).

B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.

C. Thickness as shown; of widths and lengths to fit tight against framing.

2.7 RIGID INSULATION:

A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.

B. Polystyrene Board: ASTM C578, Type X.

2.8 FASTENERS:

A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.

B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.

C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.9 ADHESIVE:

A. As recommended by the manufacturer of the insulation.

B. Asphalt: ASTM D312, Type III or IV.

C. Mortar: ASTM C270, Type 0.

2.10 TAPE:

A. Pressure sensitive adhesive on one face.

B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 PERIMETER INSULATION:

A. Vertical insulation:

1. Fill joints of insulation with same material used for bonding.
2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

B. Horizontal insulation under concrete floor slab:

1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

3.3 EXTERIOR FRAMING INSULATION:

A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.

B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.

C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.

E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.

F. Ceiling Insulation and Soffit Insulation:

1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.4 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.

B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.

C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.

E. Floor insulation:

1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m² (25 lbs/100 sq. ft.), and firmly bed insulation therein.
2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m² per m² lbs/100 sq. ft.).
3. Contractors option: Insulation shall be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

3.5 ACOUSTICAL INSULATION:

A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.

B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.

C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.

E. Where semi rigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.

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SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof and deck insulation and cover board on new construction ready to receive roofing or waterproofing membrane.

1.2 RELATED WORK

A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.

B. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.

C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings

C. ASTM International (ASTM):

C578-14a.....Rigid, Cellular Polystyrene Thermal Insulation

C726-05.....Mineral Fiber Roof Insulation Board

C728-05.....Perlite Thermal Insulation Board

C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

E84-09.....Standard Test Method for Surface Burning Characteristics of Building Material

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-10.....Approved Standard for Class 1 Roof Coverings

1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

F. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)

1.4 PERFORMANCE REQUIREMENTS

A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 30, with minimum R-value at any location of 25.

B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.

B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.

C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

D. Requirements of roofing system uplift pressure design for specified roofing system.

E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Adhesive materials, each type.
2. Roof insulation, each type.
3. Cover board, each type.
4. Fastening requirements.
5. Insulation span data for flutes of metal decks.

C. LEED and Federal Sustainable Design Submittals:
   1. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
D. Shop Drawings: Include plans, sections, details, and attachments.
   1. Nailers and terminations.
   2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
E. Samples:
   1. Roof insulation, each type.
   2. Nails and fasteners, each type.
F. Certificates:
   1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
   2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
G. Laboratory Test Reports: Thermal values of insulation products.
H. Layout of tapered roof system showing units required.
I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single-ply roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
   1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings shall be accepted in-lieu-of copies of test reports.
   2. Compliance with flame spread and smoke developed ratings shall not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."

3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
   1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
   2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
      a. Plastic Foam Adhesives: 50 g/L.
      b. Multipurpose Construction Adhesives: 70 g/L.
      c. Contact Adhesives: 80 g/L.
      d. Other Adhesives: 250 g/L.
      e. Nonmembrane Roof Sealants: 300 g/L.
      f. Sealant Primers for Nonporous Substrates: 250 g/L.
      g. Sealant Primers for Porous Substrates: 775 g/L.
B. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

2.2 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
C. Extruded Polystyrene Board Insulation: ASTM C578, Type VII; cellular type.
D. Tapered Roof Insulation System:
   1. Fabricate of polyisocyanurate or extruded polystyrene. Use only one insulation material for tapered sections. Use only factory-tapered insulation.

2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 13 mm (1/2 inch).
4. Minimum slope 1:48 (1/4 inch per 12 inches) unless otherwise noted on Drawings.

2.3 INSULATION ACCESSORIES

A. Tapered Edge Strips:
1. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
a. Mineral Fiberboard: ASTM C726.
b. Perlite Board: ASTM C728.

B. Cover Board:
1. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M, 13 mm (1/2 inch) thick, factory primed.

2.4 FASTENERS

A. **Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.**

B. Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Comply with requirements of Division 07 roofing section.

3.3 RIGID INSULATION INSTALLATION

A. Insulation Installation, General:
1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.

B. Insulation Thickness:
1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.

2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 114 mm (4-1/2 inches).
5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.

D. Cut to fit tight against blocking or penetrations.

E. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

F. Installation Method:

1. Adhered Insulation:
   a. Prime substrate as required.
   b. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
2. Mechanically Fastened Insulation:
   a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
   b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
3. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Adhered Insulation" requirements.

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SECTION 07 27 26
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies fluid-applied vapor-permeable membrane air barrier material and accessories used for exterior above grade wall assembly air barriers and their extension and connection to adjacent air barrier components in roof and opening construction to provide a durable, continuous, air- and moisture- impermeable full-building system.

1.2 RELATED WORK

A. General quality assurance and quality control requirements: Section 01 45 29 TESTING LABORATORY SERVICES.

B. Masonry units serving as substrate for membrane air barriers, including preparation of surface: Section 04 20 00 UNIT MASONRY.

C. Flashing components of factory finished roofing and wall systems to which membrane air barriers shall transition: Division 07 roofing and wall system sections.

D. Other flashing components to which membrane air barriers shall transition: Section 07 60 00 FLASHING AND SHEET METAL.

E. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

2. American Society of Testing and Materials (ASTM):

E96/E96M-05.....Standard Test Methods for Water Vapor Transmission of Materials

3. U.S. Environmental Protection Agency (EPA)

40 CFR 59, Subpart D....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

1.4 PERFORMANCE REQUIREMENTS

A. General: Membrane air barrier shall be capable of performing as a continuous vapor- permeable air barrier and as a moisture drainage plane transitioned to adjacent flashings and discharging water to the

building exterior. Membrane air barriers shall accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

B. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s x sq. m of surface area at 75 Pa (0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft.)per ASTM E 2357.

C. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES

D. Material Compatibility: Provide membrane air barrier materials that are compatible with one another and with adjacent materials under conditions of service and application required, as demonstrated by membrane air barrier manufacturer based on testing and field experience.

1.5 QUALIFICATIONS:

A. Approvals: Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and shall be based upon submission by Contractor that:

B. Manufacturer Qualifications: Manufacturer regularly and presently manufactures fluid-applied membrane air barrier material meeting section requirements as one of its principal products.

1. Manufacturer's product submitted has been in satisfactory and efficient operation on five similar installations for at least five years.
   a. Submit list of installations, include name and location of project and name of owner.
2. Accreditation: Manufacturer is accredited by the Air Barrier Association of America.

C. Installer Qualifications: Installer has technical qualifications, experience, certifications, trained personnel, membrane air barrier manufacturer's approval, and facilities to install specified items.

1. Accreditation: Installer shall be accredited by the Air Barrier Association of America (ABAA) and whose installers are certified in accordance with the site Quality Assurance Program used by ABAA.
2. Installer's applicators shall be trained and certified by manufacturer of air barrier system.

3. Installer's full time on-site field supervisor shall have completed three projects of similar scope within last year, be able to communicate verbally with Contractor, Architect, testing agency, and employees.
   a. Certification: Installer's supervisor shall hold Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Contracting Officer Representative (COR) .
   b. Accreditation: Installer's supervisor shall be a Level 3 Accredited Installer by the ABAA.

D. Testing Agency Qualifications: Testing laboratory accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.
   1. Testing agencies personnel shall be experienced in the installation of specified air barrier system and qualified to perform observation and inspection specified in Field Quality Control Article to determine Installer’s compliance with the requirements of this Project.
   2. Accreditation: Contractor's testing agency performing Field Quality Control testing and inspection shall also be certified by ABAA to perform ABAA Quality Assurance Program installer audits.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Fluid-applied membrane air barrier.
   2. Primer.
   3. Mastic.
   4. Counterflashing strip.
   5. Modified bituminous strip.
   6. Sprayed polyurethane foam sealant.
   7. Opening transition assembly.
   8. Joint sealant.
   9. Printed installation instructions for conditions specified.

C. Certificates:
   1. Indicating membrane air barrier manufacturer's qualifications as specified.

2. Indicating approval of installer by membrane air barrier manufacturer.
3. Indicating qualifications of installer and installer's personnel.
4. Indicating air barrier manufacturer's determination that proposed materials are chemically and adhesively compatible with adjacent materials.
5. Indicating products meet project limitations on VOC content.

D. Inspection Reports: Daily reports of testing agency and reports of testing and inspection agency. Include weather conditions, description of work performed, tests performed, defective work observed, and corrective actions taken to correct defective work.

1.7 COORDINATION:

A. Coordinate installation of work of this Section with adjacent and related work to ensure provision of continuous, unbroken, durable air barrier system.

1.8 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver materials to job in manufacturer's original unopened containers.

B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.9 ENVIRONMENTAL REQUIREMENTS:

A. Ambient Surface and Material Conditions: Not less than 4 degrees C (40 degrees F), during application of waterproofing, visibly dry, and complying with manufacturer's written instructions.

1.10 WARRANTY:

A. Warrant membrane air barrier installation against air and moisture leaks subject to terms of "Warranty of Construction", FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Source Limitations: Obtain membrane air barrier materials and accessories from single manufacturer.

B. VOC Content: Maximum 250 g/L per 40 CFR 59, Subpart D (EPA Method 24).

2.2 MEMBRANE AIR BARRIER:

A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier: Elastomeric, modified bituminous or synthetic polymer membrane, meeting the following:

1. Air Permeance, ASTM E 2178: 0.02 L/s x sq. m of surface area at 75-Pa (0.004 cfm/sq. ft of surface area at 1.57-lbf/sq. ft.) pressure difference.
2. Vapor Permeance, ASTM E 96/E96M: Minimum 580 ng/Pa x s x sq. m (10 perms).
3. Elongation, Ultimate, ASTM D 412, Die C: 200 percent, minimum.
4. Combustion Characteristics: Flame spread, not greater than 25; smoke developed, not greater than 450, ASTM E 84.
5. Thickness of Membrane Air Barrier: Not less than 1.0 mm (40 mils), applied in single continuous coat.

2.3 ACCESSORY MATERIALS:

A. Primer: Liquid waterborne primer meeting VOC requirements, recommended for substrate by membrane air barrier manufacturer.

B. Counterflashing Sheet: Modified bituminous, 1.0-mm- (40-mil- thick self-adhering composite sheet consisting of 0.9 mm (36 mils) of rubberized asphalt laminated to polyethylene film.

C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.

D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24- to 32-kg.cu. m (1.5- to 2.0-lb/cu. ft) density, with flame-spread index of 25 or less per ASTM E 162.

E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.

F. Joint Sealant: ASTM C 920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Surface Condition: Before applying membrane air barrier materials, ensure substrates are fully cured, smooth, clean, dry, and free from

high spots, depressions, loose and foreign particles and other deterrents to adhesion.

B. Verify concrete surfaces have cured for time period recommended by membrane air barrier manufacturer, free from release agents, concrete curing agents, and other contaminates.

C. Verify masonry joints are flush and filled with mortar.

3.2 INTERFACE WITH OTHER WORK

A. Commencement of Work: Commence work once membrane air barrier substrates are adequately protected from weather and shall remain protected during remainder of construction.

B. Sequencing of Work: Coordinate sequencing of work with work of other sections that form portions of building envelope air barrier to ensure that flashings and transition materials can be properly installed.

C. Subsequent Work: Coordinate work with work of other sections installed subsequent to membrane air barrier to ensure complete inspection of installed membrane air barrier and sealing of membrane air barrier penetrations necessitated by subsequent work.

3.3 AIR BARRIER INSTALLATION

A. General: Prepare substrates and install and apply air barrier components in accordance with air barrier manufacturer's written instructions consistent with manufacturer's qualifying tested assemblies.

1. Compliance: Prepare substrates and install and apply air barrier components in accordance with requirements of ABAA QAP.

3.4 PREPARATION

A. Prepare and treat substrate in accordance with membrane air barrier manufacturer's written instructions.

B. Mask adjacent finished surfaces.

C. Remove contaminants and film-forming coatings from concrete.

D. Remove projections and excess materials and fill voids with substrate patching material.

E. Prepare and treat joints and cracks in substrate per ASTM C 1193 and membrane air barrier manufacturer's written instructions.

F. Apply primer to substrates.

3.5 APPLICATION OF TRANSITION STRIPS

A. Install transition strips and accessory materials according to membrane air barrier manufacturer's written instructions.

B. Connect and seal membrane air barrier material to adjacent components of building air barrier system, including, roofing system air barrier, exterior glazing and window systems, curtain wall systems, door framing, and other openings.

C. Flexible Opening Transition: Prime concealed perimeter frame surfaces of windows, storefronts, curtain walls, louvers, and doors. Apply flexible opening transition so that a minimum of 75 mm (3 inches) over coverage is achieved over each substrate.

1. Fill gaps at perimeter of openings with foam sealant.

D. Penetrations: Fill gaps at perimeter of penetrations with foam sealant. Seal transition strips around penetrating objects with termination mastic.

E. Flashings: Seal top of through-wall flashings to membrane air barrier with continuous transitions strip of type recommended by membrane air barrier manufacturer for type of flashing.

3.6 FLUID AIR-BARRIER MEMBRANE INSTALLATION

A. Apply fluid membrane air barrier material in full contact with substrate to produce a continuous seal with transition strips according to membrane air barrier manufacturers written instructions.

1. Apply fluid membrane in thickness recommended by manufacturer, but not less than thickness specified in this section.

B. Leave membrane air barrier exposed until tested and inspected by Owner's testing agency and approved by COR .

C. Correct deficient applications not passing tests and inspections, make necessary repairs, and retest as required to demonstrate compliance with requirements.

3.7 TESTING:

A. Inspections shall include:

1. Compatibility of materials within membrane air barrier system and with adjacent materials.
2. Suitability of substrate and support for membrane air barrier materials.
3. Suitability of conditions under which membrane air barrier shall be applied.
4. Adequacy of substrate priming.
5. Proper application and joint and edge treatment of transition strips, flexible opening transitions, and accessory materials.

6. Continuity and gap-free installation of membrane air barrier, transition strips, and accessory materials.

3.8 CLEANING AND PROTECTION

A. Clean spills, stains, and overspray resulting application utilizing cleaning agents recommended by manufacturers of affected construction. Remove masking materials.

B. Protect membrane air barrier from damage from subsequent work. Protect membrane materials from exposure to UV light in excess of that acceptable to membrane air barrier manufacturer; replace overexposed materials and retest.

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SECTION 07 40 00
ROOFING AND SIDING PANELS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies uninsulated metal wall panels as shown.

1.2 RELATED WORK

A. Sealant: Section 07 92 00, JOINT SEALANTS.

B. Color and texture of finish: See exterior finish schedule in drawings.

1.3 MANUFACTURER'S QUALIFICATIONS

A. Metal wall panels shall be products of a manufacturer regularly engaged in the fabrication and erection of metal panels of the type and design shown and specified.

B. Manufacturer and erector shall demonstrate experience of a minimum of five (5) years in this type of construction.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Metal panel, 150 mm (six inch) square, showing finish, each color and texture for each assembly.

C. Shop Drawings: Wall panels, showing details of construction and installation, thickness and kind of material, closures, flashing, fastenings and related components and accessories.

D. Manufacturer's Literature and Data: Wall panels

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B209/209M-07..... Aluminum and Aluminum Alloy Sheet and Plate

E119-10..... Fire Test of Building Construction and Materials

D 1781. . . . . Climbing Drum Peel Test for Adhesives

C. Sheet Metal and Air Conditioning Contractor’s National Association

D. American Iron and Steel Institute

Cold Formed Steel Design Manual

PART 2 - PRODUCTS

2.1 EXPOSED FASTENER ALUMINUM WALL PANELS

A. Preformed and factory manufactured

B. 7.2 panel, with 1 ½" high ribs at 7.2" on centers. The width of the crests shall be 2"; the width of the valleys shall bye 2". Coverage for this panel shall be 36".C. Engineer panels for structural properties in accordance with latest edition of American Iron and Steel Institute's Cold
Formed Steel Design Manual using effective width concept and Aluminum Associations Aluminum Design Manual.

C. Use continuous end rolling method. Factory-Manufactured panel systems only.

D. The panel shall have an overlapping sidelap feature.

E. Texture: Panel shall be smooth.

F. Trim to be erected in overlapped condition. Trim to be fabricated in accordance with standard SMACNA procedure and details.

2.2 ALUMINUM FACED COMPOSITE PANELS

A. Bond Integrity: When tested in accordance with ASTM D 1781, there shall be no adhesive failure of the bond between the core and the skin, nor cohesive failure of the core itself below the following values:
1. Peel strength: 115N mm/mm (22.5 in lb/in) as manufactured
115N mm/mm (22.5 in lb/in) after 21 days soaking in water at 70 degrees Fahrenheit.

B. Rout and Return Wet System Type:
System shall provide a wet seal (caulked) reveal joint as detailed on drawings. The sealant type shall be as specified in Section 07900 and with foamed type backer rod as indicated on architectural drawings.

2.3 FASTENERS

A. Fasteners for aluminum panels shall be aluminum or stainless steel.

B. Fasteners of size, type and holding strength as recommended by manufacturer.

2.4 FABRICATION

A. Uninsulated metal wall and roof panels shall be single sheets, of approximate overall depth and configuration shown on drawings. Connection between panels shall be by interlocking joints filled with sealing compound as specified in Section 07 92 00, JOINT SEALANTS. Furnish wall panels in one continuous length for full height or at least one story height with no horizontal joints, except at openings. Construct panels as follows:
1. Exposed Fastener Wall Panels:

a. 0.8 mm (0.032 inch) thick aluminum.

2. Aluminum Faced Composite Panels
   a. 0.5mm (0.020 inch) aluminum skin with 4mm (0.1575 inches) polyethylene core.
3. Accessories and flashing shall be the same material as the panels. Thickness and installation of accessories and flashing shall be as recommended by the panel manufacturer.

2.5 FINISH

A. For insulated and uninsulated wall and roof panels and composite wall and roof panels, the finishes shall be as follows for aluminum face sheets:
   5. AA-M10C22A41 finish- (Unspecified) as fabricated, chemically etched medium matte finish, clear anodized 0.7 mil thick.

B. Finish numbers for aluminum specified herein are in accordance with The Aluminum Association's Designation System. Each aluminum finish number preceded by letters AA identifies it as an Aluminum Association designation.

C. Aluminum alloy used for color coating shall be as required to produce specified color. Color shall be as indicated in drawings. Color for sheet aluminum shall not deviate more than the colors of extrusion samples.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install panels in accordance with the manufacturer's approved erection instructions and diagrams, except as specified otherwise. Panels shall be in full and firm contact with supports and with each other at side and end laps. Where panels are cut in the field, or where any of the factory applied coverings or coatings are abraded or damaged in handling or installation, they shall, after the necessary repairs have been made with material of the same type and color as the weather coating, be approved before being installed. All cut ends and edges, including those at openings through the sheets shall be sealed completely. Correct defects or errors in the materials in an approved manner. Replace materials which cannot be corrected in an approved manner with nondefective material. Provide molded closure strips where indicated and whenever sheets terminate with open ends after installation.

B. Wall Panels: Apply panels with the configuration in a horizontal position. Provide panels in the longest obtainable lengths, with end

laps occurring only at structural members full heights from base to eave with no vertical joints except at the junctions of door frames, window frames, louver panels, and similar locations. Seal side and end laps with joint sealing material. Flash and seal walls at the base, at the top, around windows, door frames, framed louvers, and other similar openings. Install closure strips, flashings, and sealing material in an approved manner that shall assure complete weather tightness. Flashing shall not be required where approved "self-flashing" panels are used.

C. Flashing: All flashing and related closures and accessories in connection with the preformed metal panels shall be provided as indicated and as necessary to provide a watertight installation. Details of installation, which are not indicated, shall be in accordance with the panel manufacturer's printed instruction and details, or the approved shop drawings. Installation shall allow for expansion and contraction of flashing.

D. Fasteners: Fastener spacings shall be in accordance with the manufacturer's recommendations, and as necessary to withstand the design loads indicated. Install fasteners in valleys or crowns as recommended by the manufacturer of the sheet being used. Install fasteners in straight lines within a tolerance of 13 mm (1/2-inch) in the length of a bay. Drive exposed penetrating type fasteners normal to the surface, and to a uniform depth to seat gasketed washers properly, and drive so as not to damage factory applied coating. Exercise extreme care in drilling pilot holes for fastenings to keep drills perpendicular and centered in valleys, or crowns, as applicable. After drilling, remove metal filings and burrs from holes prior to installing fasteners and washers. Torque used in applying fasteners shall not exceed that recommended by the manufacturer. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels. Remove metal shavings and filings from roofs on completion to prevent rusting and discoloration of the panels.

3.2 ISOLATION OF ALUMINUM

A. Isolate aluminum in contact with or fastened to dissimilar metals other than stainless steel, white bronze, or other metal compatible with aluminum by one of the following:
   1. Painting the dissimilar metal with a prime coat of Zinc-Molybdate followed by two coats of aluminum paint.
   2. Placing a non-abrasive tape or gasket between the aluminum and the dissimilar metal.

B. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of alkali-resistant bituminous paint.

C. Paint aluminum in contact with wood or other absorptive materials, that shall become repeatedly wet, with two coats of bituminous paint, or two coats of aluminum paint. Seal joints with caulking material.

3.3 PROTECTION AND CLEANING

A. Protect panels and other components from damage during and after erection, and until project is accepted by the Government.

B. After completion of work, all exposed finished surfaces of panels shall be cleaned of soil, discoloration and disfiguration. Touch-up abraded surfaces of panels.

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SECTION 07 54 16
ETHYLENE INTERPOLYMER (KEE) ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Ethylene Interpolymer (KEE) sheet roofing adhered to roof deck.

1.2 RELATED WORK

A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.

B. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY

C. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standards for Edge Systems Used with Low Slope Roofing Systems

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other Structures

D. ASTM International (ASTM):

C1371-04.....Standard Test Method for Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers

C1549-04.....Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer

D4263-83(R2005).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method

D4434-06.....Standard Specification for Poly (Vinyl Chloride) Sheet Roofing

D6754-10.....Standard Specification for Ketone Ethylene Ester Based Sheet Roofing

E408-71(R2008).....Standard Test Methods for Total Normal Emittance of Surfaces Using Inspection-Meter Techniques

E1918-06.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field

E1980-01.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field

E. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)

ASHRAE 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f.

F. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-10.....Approved Standard for Class 1 Roof Coverings

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

G. National Roofing Contractors Association: Roofing and Waterproofing Manual

H. U.S. Department of Energy (DoE): Roof Products Qualified Product List, www.energystar.gov

1.4 PERFORMANCE REQUIREMENTS

A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.

B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:

1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.

3. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.
   a. Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2007 Addendum f.
   b. Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft2 (12 W/m2K).

1.5 QUALITY CONTROL

A. Installer Qualifications:
   1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
   2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer’s compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:
   1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
   2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

C. Product/Material Requirements:
   1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.

D. Roofing system design standard requirements:
   1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single-ply sheet roofing for storage, handling and application.
   2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
   3. Recommendations of ANSI/SPRI ES-1 for roof edge design.
   4. Roofing System Design: Provide roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE/SEI 7.
      a. Corner Uplift Pressure: 2.32 kPa/sq. m (52 lbf/sq. ft.).
      b. Perimeter Uplift Pressure: 1.6 kPa/sq. m (35 lbf/sq. ft.).
      c. Field-of-Roof Uplift Pressure: 1.14 kPa/sq. m (21 lbf/sq. ft.).
   5. FM Approvals Listing: Provide roofing membrane, base flashing, and component materials that comply with requirements in FM Approvals 4450 and FM Approvals 4470 as part of a roofing system and that are listed in FM Approvals "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals markings.
      a. Fire/Windstorm Classification: Class 1A-90.
      b. Hail Resistance: MH.

E. Pre-Roofing Meeting:
   1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
   2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
   3. Inspect roof deck at this time to:
      a. Verify that work of other trades which penetrates roof deck is completed.
      b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
      c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.

B. Product Data:

1. Adhesive materials.
2. Membrane sheet roofing and flashing membrane.
3. Roof pavers.
4. Protection sheet.
5. Roof walkway.
6. Fastening requirements.
7. Application instructions.

C. LEED [and Federal Sustainable Design] Submittals:

1. Product Test Reports for Credit SS 7.2: For roof materials, indicating that roof materials comply with Solar Reflectance Index requirement.
2. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.

D. Shop Drawings: Include plans, sections, details, and attachments.

1. Base flashings and terminations.

E. Certificates:

1. Indicating materials and method of application of roofing system meets requirements of FM Approvals "RoofNav" for specified fire/windstorm classification.
2. Indicating compliance with energy performance requirement.

F. Warranty: As specified.

G. Documentation of supervisors' and inspectors' qualifications.

H. Field reports of roofing inspector.

I. Contract Close-out Submittals:

1. Maintenance Manuals.
2. Warranty signed by installer and manufacturer.

1.7 DELIVERY, STORAGE AND HANDLING

A. Comply with the recommendations of the NRCA “Roofing and Waterproofing Manual” applicable to single ply membrane roofing for storage, handling and installation.

1.8 ENVIRONMENTAL REQUIREMENTS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed

according to manufacturer's written instructions and warranty requirements.

B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

A. Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 20 years.

PART 2 - PRODUCTS

2.1 KEE MEMBRANE ROOFING

A. KEE Sheet:

1. Base Bid: ASTM D6754-10, fabric reinforced, 1.5 mm (60 mils) thick, with fabric backing.
2. Deduct Alternate 3: ASTM D6754-10, fabric reinforced, 1 mm (36 mils) thick, with no backing.
3. Color: Off-White.

2.2 ACCESSORIES:

A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as KEE sheet membrane.

B. Bonding Adhesive: Manufacturer's standard, water based.

C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.

D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.

E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.

F. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 8 mm (5/32 inch) thick, and acceptable to membrane roofing system manufacturer.

G. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

H. Protection Sheet: Manufacturer's standard sheet for protection from concrete pavers.

2.3 ADHESIVE AND SEALANT MATERIALS:

A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.

1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
   a. Plastic Foam Adhesives: 50 g/L.
   b. Single-Ply Roof Membrane Adhesives: 250 g/L.
   c. Other Adhesives: 250 g/L.
   d. Adhesive Primer for Plastic: 650 g/L
   e. Single-Ply Roof Membrane Sealants: 450 g/L.
   f. Nonmembrane Roof Sealants: 300 g/L.
   g. Sealant Primers for Nonporous Substrates: 250 g/L.
   h. Sealant Primers for Porous Substrates: 775 g/L.

2.4 ROOF PAVERS

A. Roof Pavers: Hydraulically pressed, concrete units, with top edges beveled, factory cast for use as roof pavers; absorption not greater than 5 percent, ASTM C140; no breakage and maximum 1 percent mass loss when tested for freeze-thaw resistance, ASTM C67; and as follows:

1. Weighing not less than 73 kg/m^2 (15 pounds per square foot).
2. Manufactured using normal weight aggregate.
3. Units Size: 12 inches square x 2 inches thick.
4. Ribbed on bottom surface or provided with legs approximately 6 mm (1/4 inch) high. Legs to distribute weight of paver so bearing does not exceed 69 kPa (10 psi) on the roofing membrane.
5. Configuration: Non-Interlocking .

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.

B. Do not apply roofing if roof surface shall be used for subsequent work platform, storage of materials, or staging or scaffolding shall be erected thereon unless system is protected.

3.2 PREPARATION

A. Complete roof deck construction prior to commencing roofing work:

1. Install curbs, blocking, edge strips, nailers, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
2. Complete deck and insulation to provide designed drainage to working roof drains.
3. Document installation of related materials to be concealed prior to installing roofing work.

B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.

C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.

D. Remove projections that might damage materials.

E. Concrete Decks, except Insulating Concrete:

1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.

3.3 TEMPORARY PROTECTION

A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.

B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.

C. Provide for removal of water or drainage of water away from the work.

D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by COR, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

3.4 INSTALLATION, GENERAL

A. FM Approvals Installation Standard: Install roofing membrane, base flashings, blocking, curbs, and nailers, and component materials in compliance with requirements in FM 4450 and FM 4470 as part of a membrane roofing system as listed in FM Approval's "RoofNav" for fire/windstorm classification indicated. Comply with recommendations in FM Approvals' Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.

B. NRCA Installation Standard: Install roofing system in accordance with applicable NRCA Manual Plates and NRCA recommendations.

C. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.

D. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.

E. Installation Conditions:

1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
   a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
   b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 INSTALLATION OF KEE ROOFING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with KEE.

B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.

C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.
D. Position the membrane so it is free of buckles and wrinkles.
E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.
   1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
   2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
   3. Check seams to ensure continuous adhesion and correct defects.
   4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
   5. Finish seams as the membrane is being installed (same day).
   6. Anchor perimeter to deck or wall as specified.
F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
G. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.
H. Membrane Perimeter Anchorage:
   1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.
   2. Mechanically Fastened Metal Fastening Strip:
      a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.
      b. When strips are cut round corners and eliminate sharp corners.
      c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.
      d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.

e. At parapet walls, intersecting building walls and curbs, secure the membrane to the parapet wall with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.

I. Adhered System:

1. Apply adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself after rolling out and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer’s application instruction, roll the membrane into the adhesive in a manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

3.6 INSTALLATION OF FLASHING

A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
   a. Coordinate to set the metal drain flashing in water cut-off mastic, holding mastic back from the edge of the metal flange.
   b. Do not allow the roof cement to come in contact with the KEE roof membrane.
   c. Adhere the KEE roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.
2. Turn down the metal drain flashing and KEE roof membrane into the drain body and install clamping ring and strainer.

C. Installing KEE Base Flashing and Pipe Flashing:

1. Install KEE flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
   a. Adhere flashing to pipe, wall or curb with adhesive.
   b. Form inside and outside corners of KEE flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
   c. Lap ends not less than 100 mm (four inches).
   d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.

e. Install flashing membranes in accordance with NRCA manual.

2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

D. Installing Building Expansion Joints:
1. Install base flashing on curbs as specified.
2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
3. Install flexible tubing 1-1/2 times width of joint over joint. Cover tubing with KEE flashing strip adhered to base flashing and lapping base flashing 100 mm (four inches). Finish edges of laps with sealants as specified.

E. Repairs to membrane and flashings:
1. Remove sections of KEE sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.7 FLEXIBLE WALKWAYS

A. Use reinforced sheet not less than 762 mm (30 inches) wide.
B. Heat weld walkway sheet to roof sheet at edges. Weld area 50 mm (two inches) wide by the entire length of the walkway sheet.
C. Finish edges of laps with sealants if required by the membrane manufacturer.

3.8 INSTALLATION OF PAVERS

A. Installation of pavers:
1. Install protection sheet in accordance with membrane manufacturer’s recommendations.
2. Saw cut or core drill pavers for cut units.
3. Install pavers with butt joints in square bond with not less than one half length units at ends.
   a. Cut to fit within 13 mm (1/2 inch) of penetrations.

3.9 FIELD QUALITY CONTROL:

A. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 5 full-time days on site to perform roof

tests and inspections and to prepare start up, interim, and final reports.

1. Examine and probe seams in the membrane and flashing in the presence of COR and Membrane Manufacturer's Inspector.
2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.

B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.

1. Notify Architect and Owner 48 hours in advance of date and time of inspection.

C. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.

1. Additional testing and inspecting, at Contractor's expense, shall be performed to determine if replaced or additional work complies with specified requirements.

3.10 PROTECTING AND CLEANING

A. Protect membrane roofing system from damage and wear during remainder of construction period.

B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.

C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

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SECTION 07 55 54
ETHYLENE INTERPOLYMER (KEE) PROTECTED MEMBRANE ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Ethylene Interpolymer (KEE)sheet protected membrane roofing loose laid to roof deck, including vapor retarder and roof insulation.

1.2 RELATED WORK

A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.

B. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY

C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standards for Edge Systems Used with Low Slope Roofing Systems

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other Structures

D. ASTM International (ASTM):

C726-05.....Mineral Fiber Roof Insulation Board

C728-05.....Perlite Thermal Insulation Board

C578-14.....Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation

C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

C1371-04.....Standard Test Method for Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers

C1549-04.....Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer

D448-12.....Standard Classification of Sizes of Aggregate for Road and Bridge Construction

D4263-83(R2005).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications

D4434-06.....Standard Specification for Poly (Vinyl Chloride) Sheet Roofing

D6754-02.....Standard Specification for Ketone Ethylene Ester Based Sheet Roofing

E408-71(R2008).....Standard Test Methods for Total Normal Emittance of Surfaces Using Inspection-Meter Techniques

E1918-06.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field

E1980-01.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field

E. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)

ASHRAE 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f.

F. National Roofing Contractors Association: Roofing and Waterproofing Manual

G. U.S. Department of Energy (DoE): Roof Products Qualified Product List, www.energystar.gov

1.4 PERFORMANCE REQUIREMENTS

A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.

B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:

1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.
3. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.
   a. Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2007 Addendum f.
   b. Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft2 (12 W/m2K).

1.5 QUALITY CONTROL

A. Installer Qualifications:
   1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
   2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer’s compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:
   1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
   2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

C. Product/Material Requirements:
   1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.
D. Roofing system design standard requirements:
   1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single-ply protected membrane roofing for storage, handling and application.
   2. Recommendations of ANSI/SPRI ES-1 for roof edge design.
   3. Roofing System Design: Provide roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE/SEI 7.
      a. Corner Uplift Pressure: 4.32 kPa/sq. m (92 lbf/sq. ft.).
      b. Perimeter Uplift Pressure: 2.87 kPa/sq. m (61 lbf/sq. ft.).
      c. Field-of-Roof Uplift Pressure: 1.71 kPa/sq. m (36 lbf/sq. ft.).
E. Pre-Roofing Meeting:
   1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
   2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
   3. Inspect roof deck at this time to:
      a. Verify that work of other trades which penetrates roof deck is completed.
      b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
      c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
B. Product Data:
   1. Roof insulation, each type.
   2. Membrane sheet roofing and flashing membrane.

3. Vapor retarder.
4. Application instructions.

C. LEED [and Federal Sustainable Design] Submittals:
1. Product Test Reports for Credit SS 7.2: For roof materials, indicating that roof materials comply with Solar Reflectance Index requirement.

D. Shop Drawings: Include plans, sections, details, and attachments.
1. Base flashings and terminations.
2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.

E. Certificates:
1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
2. Indicating compliance with energy performance requirement.

F. Warranty: As specified.

G. Laboratory Test Reports: Thermal values of insulation products.

H. Layout of tapered roof system showing units required.

I. Documentation of supervisors' and inspectors' qualifications.

J. Field reports of roofing inspector.

K. Contract Close-out Submittals:
1. Maintenance Manuals.
2. Warranty signed by installer and manufacturer.

1.7 DELIVERY, STORAGE AND HANDLING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single ply membrane roofing for storage, handling and installation.

1.8 ENVIRONMENTAL REQUIREMENTS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

A. Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 10 years.

PART 2 - PRODUCTS

2.1 KEE MEMBRANE ROOFING

A. KEE Sheet: ASTM D6754, fabric reinforced, 1.5 mm (60 mils), with no backing.
   1. Color: Off-White.

2.2 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 1. Felt or glass-fiber mat facer on both major surfaces.
C. Tapered Roof Insulation System:
   1. Fabricate of polyisocyanurate. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
   2. Cut to provide high and low points with crickets and slopes as shown.
   3. Minimum thickness of tapered sections; 13 mm (1/2 inch).
   4. Minimum slope 1:48 (1/4 inch per 12 inches).
D. Mortar-Faced, Extruded-Polystyrene Board Insulation: ASTM C578, Type VI, 1.8-lb/cu. Ft. minimum density, with tongue-and-grove edges on long dimension, and latex-modified cement mortar topping, 9 mm (3/8 inch) thick, 19.5 kg/sq. m (4.5 lb/sq. ft.).

2.3 ACCESSORIES:

A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as KEE sheet membrane.
B. Bonding Adhesive: Manufacturer's standard, water based.
C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.
D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.

E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.

F. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

G. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
   1. Mineral Fiberboard: ASTM C726.
   2. Perlite Board: ASTM C728.

H. Protection Mat: Woven or nonwoven polypropylene, polyolefin, or polyester fabric, water permeable and resistant to UV degradation, type and weight as recommended by roofing system manufacturer for application.

I. Metal Securement System: Perimeter securement flashing and strapping fabricated from stainless steel, a minimum of 0.8 mm (0.031 inch) thick. Provide fasteners as recommended by mortar-faced insulation manufacturer

J. Vapor Retarder:
   1. Polyethylene Film: ASTM D4397, 0.15mm (6 mils) thick, minimum.
      a. Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.4 BALLAST

A. Aggregate Ballast: Washed, smooth stone that shall withstand weather exposure without significant deterioration and shall not contribute to membrane degradation; of the following size:
   1. Size: ASTM D 448, Size 4, ranging in size from 19 to 38 mm (33/4 to 1-1/2 inch.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.

B. Do not apply roofing if roof surface shall be used for subsequent work platform, storage of materials, or staging or scaffolding shall be erected thereon unless system is protected.

3.2 PREPARATION

A. Complete roof deck construction prior to commencing roofing work:
   1. Install curbs, blocking, edge strips, nailers, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
   2. Complete deck and insulation to provide designed drainage to working roof drains.
   3. Document installation of related materials to be concealed prior to installing roofing work.
B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
D. Remove projections that might damage materials.
E. Concrete Decks, except Insulating Concrete:
   1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.

3.3 TEMPORARY PROTECTION

A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.
B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.
C. Provide for removal of water or drainage of water away from the work.
D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by COR, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

3.4 INSTALLATION, GENERAL

A. NRCA Installation Standard: Install roofing system in accordance with applicable NRCA Manual Plates and NRCA recommendations.

B. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.

C. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.

D. Installation Conditions:

1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
   a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
   b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 VAPOR RETARDER INSTALLATION

A. General:

1. Install continuous vapor retarder on roof decks where indicated.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.

3.6 RIGID INSULATION INSTALLATION

A. Insulation Installation, General:

1. Install roof insulation in accordance with roofing system manufacturer's written instructions.

B. Insulation Thickness:

1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.

3. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 114 mm (4-1/2 inches).
4. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
D. Cut to fit tight against blocking or penetrations.
E. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
   1. Loose-Laid Insulation:
      a. Loose lay roof insulation for the entire roof area.

3.7 INSTALLATION OF KEE ROOFING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with KEE.
B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.
D. Position the membrane so it is free of buckles and wrinkles.
E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.
   1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
   2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
   3. Check seams to ensure continuous adhesion and correct defects.
   4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
   5. Finish seams as the membrane is being installed (same day).
   6. Anchor perimeter to deck or wall as specified.
F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.

G. Repair fish mouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.

H. Membrane Perimeter Anchorage:

1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.

2. Mechanically Fastened Metal Fastening Strip:

a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.

b. When strips are cut round corners and eliminate sharp corners.

c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.

d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.

e. At parapet walls, intersecting building walls and curbs, secure the membrane to the parapet wall with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.

3.8 INSTALLATION OF FLASHING

A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:

a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.

b. Do not allow the roof cement to come in contact with the KEE roof membrane.

c. Adhere the KEE roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.

2. Turn down the metal drain flashing and KEE roof membrane into the drain body and install clamping ring and strainer.

C. Installing KEE Base Flashing and Pipe Flashing:
1. Install KEE flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
   a. Adhere flashing to pipe, wall or curb with adhesive.
   b. Form inside and outside corners of KEE flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
   c. Lap ends not less than 100 mm (four inches).
   d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
   e. Install flashing membranes in accordance with NRCA manual.
2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

D. Installing Building Expansion Joints:
1. Install base flashing on curbs as specified.
2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
3. Install flexible tubing 1-1/2 times width of joint over joint. Cover tubing with KEE flashing strip adhered to base flashing and lapping base flashing 100 mm (four inches). Finish edges of laps with sealants as specified.

E. Repairs to membrane and flashings:
1. Remove sections of KEE sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.9 MORTAR-FACED BOARD INSULATION INSTALLATION

A. Install mortar-faced board insulation loosely laid, according to manufacturer's written instructions, with tongue-and-groove joints nested. Stagger end joints of adjoining rows and abut insulation.

B. Mechanically fasten metal securement strapping at penetrations and at perimeter edges of mortar-faced board insulation in accordance with manufacturers recommendations for wind uplift noted on Drawings.

3.10 BALLAST INSTALLATION

A. Install geotextile fabric over insulation, overlapping edges and ends at least 300 mm (12 inches). Do not lap ends of fabric sheets within 1800 mm (72 inches) of roof perimeter. Extend fabric 50 to 75 mm (2 to 3 inches) above ballast at perimeter and penetrations. Apply additional layer of fabric around penetrations to prevent aggregate from getting between penetration and insulation. Do not cover drains or restrict water flow to drains.

B. To roofed area, apply aggregate ballast uniformly over geotextile fabric at rate required to completely cover membrane, carefully spreading aggregate to not damage roofing membrane and base flashings.

3.11 FIELD QUALITY CONTROL:

A. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 5 full-time days on site to perform roof tests and inspections and to prepare start up, interim, and final reports.
   1. Examine and probe seams in the membrane and flashing in the presence of COR and Membrane Manufacturer's Inspector.
   2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.

B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
   1. Notify Architect and Owner 48 hours in advance of date and time of inspection.

C. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.
   1. Additional testing and inspecting, at Contractor's expense, shall be performed to determine if replaced or additional work complies with specified requirements.

3.12 PROTECTING AND CLEANING

A. Protect membrane roofing system from damage and wear during remainder of construction period.

B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.

C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

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SECTION 07 55 63
VEGETATED PROTECTED MEMBRANE ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Intensive vegetated roof system consisting of an ethylene interpolymer (KEE) roofing membrane over rigid insulation and overlay board; drainage layer and filter layer; vegetated overburden and concrete pavers.

1.2 RELATED WORK

A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.

B. Waterproofing over concrete deck: Section 07 14 13, FLUID APPLIED WATERPROOFING.

C. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

E. Vegetated overburden including soil and plants: Section 32 90 00 PLANTING.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standards for Edge Systems Used with Low Slope Roofing Systems

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other Structures

D. ASTM International (ASTM):

D4263-83(R2005).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method

D4434-06.....Standard Specification for Poly (Vinyl Chloride) Sheet Roofing

D6754-10.....Standard Specification for Ketone Ethylene Ester Based Sheet Roofing

F. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

G. National Roofing Contractors Association: Roofing and Waterproofing Manual

1.4 PERFORMANCE REQUIREMENTS

A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.

1.5 QUALITY CONTROL

A. Installer Qualifications:
1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer’s compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:
1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

C. Product/Material Requirements:
1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.

D. Roofing system design standard requirements:
1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single-ply sheet roofing for storage, handling and application.

2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
3. Recommendations of ANSI/SPRI ES-1 for roof edge design.

E. Pre-Roofing Meeting:
1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
a. Verify that work of other trades which penetrates roof deck is completed.
b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
B. Product Data:
1. Adhesive materials.
2. Membrane sheet roofing and flashing membrane.
3. Roof pavers.
6. Fastening requirements.
7. Application instructions.
D. Shop Drawings: Include plans, sections, details, and attachments.
1. Base flashings and terminations.
F. Warranty: As specified.
G. Documentation of supervisors' and inspectors' qualifications.
H. Field reports of roofing inspector.
I. Contract Close-out Submittals:
1. Maintenance Manuals.
2. Warranty signed by installer and manufacturer.

1.7 DELIVERY, STORAGE AND HANDLING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single ply membrane roofing for storage, handling and installation.

1.8 ENVIRONMENTAL REQUIREMENTS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

A. Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 20 years.

PART 2 - PRODUCTS

2.1 KEE MEMBRANE ROOFING

A. KEE Sheet: ASTM D6754-10, fabric reinforced, 1.5 mm (60 mils).
   1. Color: Off-White.

2.2 ACCESSORIES:

A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as KEE sheet membrane.
B. Bonding Adhesive: Manufacturer's standard, water based.
C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.
D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.
E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.

F. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

G. Protection Sheet: Manufacturer's standard sheet.

H. Drainage Layer: Extruded polyester woven into geometric matrix with non-woven polypropylene filter layer approved by the membrane manufacturer.

I. Growing Medium: Lightweight planting medium approved by membrane manufacturer.

J. Plants: As specified in Section 32 90 00, PLANTING.

2.3 ADHESIVE AND SEALANT MATERIALS:

A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.

1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
   a. Plastic Foam Adhesives: 50 g/L.
   b. Single-Ply Roof Membrane Adhesives: 250 g/L.
   c. Other Adhesives: 250 g/L.
   d. Adhesive Primer for Plastic: 650 g/L
   e. Single-Ply Roof Membrane Sealants: 450 g/L.
   f. Nonmembrane Roof Sealants: 300 g/L.
   g. Sealant Primers for Nonporous Substrates: 250 g/L.
   h. Sealant Primers for Porous Substrates: 775 g/L.

2.4 ROOF PAVERS

A. Roof Pavers: Hydraulically pressed, concrete units, with top edges beveled, factory cast for use as roof pavers; absorption not greater than 5 percent, ASTM C140; no breakage and maximum 1 percent mass loss when tested for freeze-thaw resistance, ASTM C67; and as follows:

1. Weighing not less than 73 kg/m^2 (15 pounds per square foot).
2. Manufactured using normal weight aggregate.
3. Units Size: 12 inches square x 2 inches thick.
4. Ribbed on bottom surface or provided with legs approximately 6 mm (1/4 inch) high. Legs to distribute weight of paver so bearing does not exceed 69 kPa (10 psi).
5. Configuration: Non-Interlocking .

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.

B. Do not apply roofing if roof surface shall be used for subsequent work platform, storage of materials, or staging or scaffolding shall be erected thereon unless system is protected.

3.2 PREPARATION

A. Complete roof deck construction prior to commencing roofing work:
   1. Complete deck and insulation to provide designed drainage to working roof drains.
   2. Document installation of related materials to be concealed prior to installing roofing work.

B. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.

C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.

D. Remove projections that might damage materials.

E. Concrete Decks, except Insulating Concrete:
   1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.

3.3 TEMPORARY PROTECTION

A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.

B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.

C. Provide for removal of water or drainage of water away from the work.

D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by COR, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

3.4 INSTALLATION, GENERAL

A. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.

B. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.

C. Installation Conditions:

1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
   a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
   b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 INSTALLATION OF KEE ROOFING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with KEE.

B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.

C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.

D. Position the membrane so it is free of buckles and wrinkles.

E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.

1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
3. Check seams to ensure continuous adhesion and correct defects.
4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
5. Finish seams as the membrane is being installed (same day).

6. Anchor perimeter to deck or wall as specified.

F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.

G. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.

H. Membrane Perimeter Anchorage:

1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.
2. Mechanically Fastened Metal Fastening Strip:
   a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.
   b. When strips are cut round corners and eliminate sharp corners.
   c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.
   d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.
   e. At parapet walls, intersecting building walls and curbs, secure the membrane to the parapet wall with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.

3.6 INSTALLATION OF FLASHING

A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
   a. Coordinate to set the metal drain flashing in water cut-off mastic, holding mastic back from the edge of the metal flange.
   b. Do not allow the roof cement to come in contact with the KEE roof membrane.

c. Adhere the KEE roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.

2. Turn down the metal drain flashing and KEE roof membrane into the drain body and install clamping ring and strainer.

C. Installing KEE Base Flashing and Pipe Flashing:

1. Install KEE flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
   a. Adhere flashing to pipe, wall or curb with adhesive.
   b. Form inside and outside corners of KEE flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
   c. Lap ends not less than 100 mm (four inches).
   d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
   e. Install flashing membranes in accordance with NRCA manual.
2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

D. Installing Building Expansion Joints:

1. Install base flashing on curbs as specified.
2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
3. Install flexible tubing 1-1/2 times width of joint over joint. Cover tubing with KEE flashing strip adhered to base flashing and lapping base flashing 100 mm (four inches). Finish edges of laps with sealants as specified.

E. Repairs to membrane and flashings:

1. Remove sections of KEE sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.7 PROTECTION AND DRAINAGE LAYERS

A. Place protection layer (root barrier) over entire roof membrane and up side walls.

B. Place drainage layer over entire roof membrane and up side walls.

3.8 PLANTING MEDIUM

A. Place planting medium overburden over protection and drainage layers in small lifts evenly throughout roof area taking care to not damage roof membrane.

3.9 INSTALLATION OF PAVERS

A. Installation of pavers:
   2. Saw cut or core drill pavers for cut units.
   3. Install pavers with butt joints in square bond with not less than one half length units at ends.
      a. Cut to fit within 13 mm (1/2 inch) of penetrations.

3.10 FIELD QUALITY CONTROL:

A. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 5 full-time days on site to perform roof tests and inspections and to prepare start up, interim, and final reports.
   1. Examine and probe seams in the membrane and flashing in the presence of COR and Membrane Manufacturer's Inspector.
   2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.
B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
   1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
C. Flood Testing: Flood test each roofing area for leaks, according to recommendations in ASTM D 5957, after completing roofing and flashing but before overlying construction is placed. Install temporary containment assemblies, plug or dam drains, and flood with potable water.
   1. Flood to an average depth of 2-1/2 inches with a minimum depth of 1 inch and not exceeding a depth of 4 inches. Maintain 2 inches of clearance from top of base flashing.
   2. Flood roof area for 24 hours.
   3. After flood testing, repair leaks, repeat flood tests, and make further repairs until roofing and flashing installations are watertight.
D. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.

1. Additional testing and inspecting, at Contractor's expense, shall be performed to determine if replaced or additional work complies with specified requirements.

3.11 PROTECTING AND CLEANING

A. Protect membrane roofing system from damage and wear during remainder of construction period.

B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.

C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

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SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fascia, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Membrane base flashings and stripping: Section 07 54 16, ETHYLENE INTERPOLYMER (KEE) ROOFING.

B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

C. Color of factory coated exterior architectural metal and anodized aluminum items: see finish schedule in drawings.

D. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08.....Solder Metal

B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12.....Copper Sheet and Strip for Building Construction

D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
   1. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
   2. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
   3. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install copings and roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:
   1. Flashings
   2. Copings
   3. Edge metal
   4. Downspout and Conductors
   5. Expansion joints
   6. Scupper liners
   7. Sheet metal bonnets.

C. Manufacturer's Literature and Data: For all specified items, including:
   1. Two-piece counterflashing
   2. Thru wall flashing
   3. Expansion joint cover, each type

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

B. Aluminum Sheet: ASTM B209, alloy 3003-H14.

2.2 FLASHING ACCESSORIES

A. Fasteners:

1. Use stainless steel for stainless steel and aluminum alloy.
2. Nails:
   a. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
   b. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

B. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Stainless steel: 0.25 mm (0.010 inch) thick.

C. Exposed Locations:

1. Stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Joints shall conform to following requirements:
   a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
   b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
   c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.

3. Flat and lap joints shall be made in direction of flow.
4. Soldering:
   a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of stainless steel.
   b. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 100 mm (4 inches) wide and where specified.
2. Provide cleats for maximum spacing of 150 mm (6 inch) centers unless specified otherwise.
3. Form cleats of same metal and one weights or thickness higher than the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 75 mm (3 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel or 1.25 mm (0.050 inch) thick aluminum.

3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel or 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:
1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:
1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:
1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel shall be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. Finish exposed metal surfaces as follows, unless specified otherwise:

1. Stainless Steel: Finish No. 2B or 2D.
2. Aluminum:
   a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.

2.6 THROUGH-WALL FLASHINGS

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
   1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
   2. Fabricate so keying nests at overlaps.

B. For Masonry Work When Concealed Except for Drip:
   1. Use stainless steel.
   2. Form an integral dam at least 50 mm (2 inch) high at back edge.
   3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
   1. Use same metal and thickness as counter flashing.
   2. Form an integral dam at least 50 mm (2 inch) high at back edge.
   3. Form exposed portion as snap lock receiver for counter flashing upper edge.

D. Window Sill Flashing and Lintel Flashing:
   1. Use stainless steel.
   2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
   3. Turn up back edge as shown.
   4. Form exposed portion with drip as specified or receiver.

E. Door Sill Flashing:
   1. Where concealed, use 0.5 mm (0.018 inch) thick stainless steel.
   2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 mm (0.024 inch) stainless steel.
   3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Use stainless steel, unless specified otherwise.

B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
3. Two-piece, lock in type flashing shall be used in-lieu-of one piece counter-flashing.
4. Manufactured assemblies shall be used.
5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.

F. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.8 EDGE METAL

A. General:
1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
   a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
   b. Fabricate bottom edge of formed fascia to receive edge strip.
   c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).

B. Formed Flat Sheet Metal Fascia:
1. Fabricate as shown of 1.25 mm (0.050 inch) thick aluminum.
2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

2.9 DOWNSPOUTS

A. Fabricate downspouts of same metal and thickness as conductor heads in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].

B. Fabricate elbows by mitering, riveting, and sealing. Lap upper section to the inside of the lower piece.

C. Fabricate downspout brackets or hangers of same material as downspouts, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support downspouts 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.

D. Conductor Heads:

1. Fabricate of same material as downspouts.
2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
4. Slope bottom to sleeve to downspout at not less than 60 degree angle.
5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Rivet and seal joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.10 SPLASH PANS

A. Fabricate splash pans from the following:

1. 1.25 mm (0.050 inch) thick aluminum.

B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown on alternate section.

2.11 REGLETS

A. Fabricate reglets of one of the following materials:

1. Stainless steel, not less than 0.3 mm (0.012 inch) thick.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as shall be required by details.

F. Reglets for concrete shall be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.12 FLUE OR STACK FLASHING

A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.

1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
4. Option: Collar shall be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.

C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.

1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
2. Extend sleeve around collar up to top of collar.
3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
4. Fabricate interior diameter 50 mm (2 inch) greater than collar.

D. Fabricate hood counter flashing from same material and thickness as sleeve.

1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
2. Hem bottom edge of hood 13 mm (1/2 inch).
3. Provide a 50 mm (2 inch) deep drawband.

E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

2.13 SCUPPERS

A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
B. Provide flange at top on through wall scupper to extend to top of base flashing.
C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind coping.
E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
F. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
G. Seal joints watertight.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
7. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space

rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

8. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
9. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
10. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
11. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
12. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with waterproof building paper or a coat of bituminous paint.
13. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
14. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
15. Paint aluminum in contact with absorptive materials that shall become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.

2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing shall be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
    a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).

B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.

C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.

E. Flashing at Veneer Walls:
   1. Install near line of finish floors over shelf angles or where shown.
   2. Turn up against sheathing.
   3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
   4. At concrete backing, extend flashing into reglet as specified.
   5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

F. Lintel Flashing when not part of shelf angle flashing:
   1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
   2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
   3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Window Sill Flashing:
   1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
   2. Turn back edge up to terminate under window frame.
   3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:
   1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.

2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.

a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
   1) Locate fasteners in masonry mortar joints.
   2) Use screws to sheet metal or wood.
b. Fill joint at top with sealant.

4. Where flashing or hood is mounted on pipe.
   a. Secure with draw band tight against pipe.
   b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
   c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
   a. Secure to face construction in accordance, with manufacturers instructions.
   b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

3.4 REGLETS

A. Install reglets in a manner to provide a watertight installation.

B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing.

C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:
1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.5 EDGE METAL

A. General:

1. Install edge metal and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
2. Extend roof flange of edge metal and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
4. Where ends of edge metal and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
5. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.

B. Sheet metal edge metal and fascia:

1. Install with end joints of splice plates sheets lapped three inches.
2. Hook the lower edge of fascia into a continuous edge strip.
3. Lock top section to bottom section for two piece fascia.

C. Scuppers:

1. Install scupper with flange behind gravel stops; leave 6 mm (1/4 inch) joint to gravel stop.
2. Set scupper at roof water line and fasten to wood blocking.
3. Use sealant to seal joint with fascia gravel stops at ends.
4. Coordinate to lap over conductor head and to discharge water into conductor head.

3.6 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:
   1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
   2. Install joint covers, centered at each joint, and securely lock in place.

3.7 STACK FLASHING

A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge sleeve:
   1. Install insect screen to fit between bottom edge of hood and side of sleeve.
   2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

3.9 DOWNSPOUTS

A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve downspout to conductor head outlet tubes and fasten joint and joints between sections.
B. Set downspouts plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.10 SPLASH PANS

A. Install where downspouts discharge on low slope roofs unless shown otherwise.

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SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.

B. Sealants and application: Section 07 92 00, JOINT SEALANTS.

C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature, data, and installation instructions for types of firestopping and smoke stopping used.

C. List of FM, UL, or WH classification number of systems installed.

D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer’s name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

A. Firestopping work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

A. FM, UL, or WH or other approved laboratory tested products shall be acceptable.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
E84-10.....Surface Burning Characteristics of Building Materials
E814-11.....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m^2 (16 sq. in.) in overall cross sectional area.

C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.

D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
1. Contain no flammable or toxic solvents.
2. Have no dangerous or flammable out gassing during the drying or curing of products.

3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
1. Classified for use with the particular type of penetrating material used.
2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.

F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.

G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

H. Materials shall be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Use mineral fiber filler and bond breaker behind sealant.

C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

A. As work on each floor is completed, remove materials, litter, and debris.

B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.

C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

B. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.

C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

D. Glazing: Section 08 80 00, GLAZING.

E. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.

F. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.

G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test elastomeric joint sealants according to SWRI’s Sealant Validation Program for compliance with requirements specified by

reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.

4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

E. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers
3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:
   a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
   b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Back-up Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.

B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government shall have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.

C612-10.....Mineral Fiber Block and Board Thermal Insulation.

C717-10.....Standard Terminology of Building Seals and Sealants.

C834-10.....Latex Sealants.

C919-08.....Use of Sealants in Acoustical Applications.

C920-10.....Elastomeric Joint Sealants.

C1021-08.....Laboratories Engaged in Testing of Building Sealants.

C1193-09.....Standard Guide for Use of Joint Sealants.

C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-09.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:
1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:
1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:
1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.

4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:
1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-9:
1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

H. S-10:
1. ASTMC C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

I. S-11:
1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

J. S-12:
1. ASTM C920, polyurethane.
2. Type M/S.

3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.
B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.
B. Sealants used with unpainted concrete shall match color of adjacent concrete.
C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
   1. Type C: Closed-cell material with a surface skin.
C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiber board: ASTM C612, Class 1.
B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI.

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
   a. Metal.

b. Glass.

c. Porcelain enamel.

d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.

1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that shall reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.

D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant shall be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials shall be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.

5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.

B. After filling and finishing joints, remove masking tape.

C. Leave adjacent surfaces in a clean and unstained condition.

3.7 LOCATIONS:

A. Exterior Building Joints, Horizontal and Vertical:

1. Metal to Metal: Type S-1, S-2
2. Metal to Masonry or Stone: Type S-1
3. Masonry to Masonry or Stone: Type S-1
4. Stone to Stone: Type S-1
5. Cast Stone to Cast Stone: Type S-1
6. Threshold Setting Bed: Type S-1, S-3, S-4
7. Masonry Expansion and Control Joints: Type S-6
8. Wood to Masonry: Type S-1

B. Metal Reglets and Flashings:

1. Flashings to Wall: Type S-6
2. Metal to Metal: Type S-6

C. Sanitary Joints:

1. Walls to Plumbing Fixtures: Type S-9
2. Counter Tops to Walls: Type S-9
3. Pipe Penetrations: Type S-9

D. Horizontal Traffic Joints:

1. Concrete Paving, Unit Pavers: Type S-11 or S-12
2. Garage/Parking Decks: Type S-10

E. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.

4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.
5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.
6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies floor, wall and ceiling building expansion joint assemblies.

B. Types of assemblies:
Metal Plate Cover
Elastomeric Joint Covers
Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.

B. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: See finish schedule in drawings.

C. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.

1.3 QUALITY ASSURANCE

A. Project Conditions:
1. Check actual locations of walls and other construction, to which work shall fit, by accurate field measurements before fabrication.
2. Show recorded measurements on final shop drawings.

B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

1.4 DELIVERY STORAGE AND HANDLING

A. Take care in handling of materials so as not to injure finished surface and components.

B. Store materials under cover in a dry and clean location off the ground.

C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
1. Submit copies of manufacturer's current literature and data for each item specified.

2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.

C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.

D. Shop Drawings:

1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
2. Include description of materials and finishes and installation instructions.

E. Samples:

1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A283/A283M-07.....Low and Intermediate Tensile Strength Carbon Steel Plates

A786/A786M-05(R2009)....Rolled Steel Floor Plates

B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar

B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar

B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded Shapes

C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-11.....Elastomeric Joint Sealants

D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal

D2287-96 (R2010).....Non-rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

E119-10.....Fire Tests of Building Construction and Materials

E814-11.....Fire Tests of Through-Penetration Fire Stops

C. Federal Specifications (Fed. Spec):

TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type

D. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual.

E. National Fire Protection Association (NFPA):

251-06.....Tests of Fire Endurance of Building Construction and Materials

F. Underwriters Laboratories Inc. (UL):

263-11.....Fire Tests of Building Construction and Materials

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum:

1. Extruded: ASTM B221, alloy 6063-T5.
2. Plate and Sheet: ASTM B209, alloy 6061-T6.

B. Elastomeric Sealant:

1. ASTM C920, polyurethane.
2. Type.
3. Class 25.
4. Grade P or NS.
5. Shore A hardness 25, unless specified otherwise.

C. Thermoplastic Rubber:

1. ASTM C864.
2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.

D. Accessories:

1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
2. Compatible with materials in contact.
3. Water stops.

2.2 FABRICATION

A. General:

1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies. Unless shown otherwise.
2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
4. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
6. Fire Performance Characteristics:
   a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
   b. Fire rating: Not less than rating of adjacent floor or wall construction.

B. Floor-to-Floor Metal Plate Joints:

1. Frames on each side of joint designed to support cover plate of design shown.
   a. Continuous frame designed to finish flush with adjacent floor of profile indicated with seating surface and raised floor rim to accommodate flooring.

b. Provide concealed bolt and steel anchors for embedment in concrete.
c. Designed for filler materials between raised rim of frame and edge of cover plate where shown.
d. Frame and cover plates of some metal where exposed.
1) Design cover plates to support 180 Kg (400 lbs) per 0.3 square meters (1-square foot).
2) Cover plates free of rattle due to traffic.
3) No gaps or budges occur on filler material during design movement of joint.
4) Provide manufacturer's continuous standard flexible vinyl water stop under floor joint cover assemblies.

C. Floor-to-Wall Metal Plate Joints:
1. Provide one frame on floor side of joint only. Provide wall side frame where required by manufacturer's design.
2. Angle Cover Plates: Provide angle cover plates for joints to wall with countersunk flat-head exposed fasteners for securing to wall unless shown otherwise.
3. Space fasteners as recommended by manufacturer.
4. Match cover of adjacent floor to floor cover.

D. Interior Wall Joint Cover Assemblies:
1. Surface Mounted Metal Cover Plates:
a. Concealed frame for fastening to wall on one sides of joint.
b. Extend cover to lap each side of joint and to permit free movement on one side.
c. Provide concealed attachment of cover t frame cover in close contact with adjacent finish wall surfaces.
d. Use angle cover plates at intersection of walls.
e. Use smooth surface cover plates matching floor plates.
f. Use expansion fire inserts in fire rated walls, rated same as hour rating of wall.

E. Exterior Wall Joint Assemblies:
1. Variable movement with seal designed to prevent water and air infiltration.
2. Use vinyl seal strip as secondary seal behind primary seal.
3. Cover Plate Assemblies:
a. Surface mounted cover plate.

b. Concealed frame for fastening to wall on one side of joint.
c. Extend cover to lap each side of joint and to permit free movement on one side.
d. Provide concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
e. Use angle cover plate of intersection of walls.

4. Extruded thermoplastic rubber joint assemblies.
a. Aluminum frames both sides of joint.
1) Designed to receive flexible rubber primary seal on exposed face after installation of frame.
2) Designed to receive continuous secondary vinyl sheet seal.
3) Anchor spaced at ends and not over 600 mm (24-inches).
b. Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
1) Flush mounted seal minimum 3 mm (0.125-inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width.
c. Provide factory heat welded transitions where directional changes occur to ensure a watertight system.
d. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12-inches) and wider.

F. Preformed Sealant Joint: Factory installed elastomeric sealant between extruded aluminum angle frame both sides.
1. Elastomeric Sealant: Two part polyurethane sealant with movement capability of +/- 25% of joint width per ASTM-C-920, Type M, Grade P, Class 25, Shore A hardness of 25+/-5.
a. Color:
2. Frame: Extruded Aluminum: Clear anodized.
3. Anticipated movement: (+/-____).

2.3 METAL FINISHES

A. General:
1. Apply finishes in factory after products are fabricated.
2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
   a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.

PART 3 EXECUTION

3.1 EXAMINATION

A. Manufacturer’s representative shall make a thorough examination of surfaces receiving work of this section.

B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.

B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.

C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

A. Install in accordance with manufacturers installation instructions unless specified otherwise.

B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.

C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.

D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.

E. Allow for thermal expansion and contraction of metal to avoid buckling.

F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.

G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer’s instructions.

H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.

I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.

J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.

K. Cut and fit ends to produce joints that shall accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.

L. Flush Metal Cover Plates:

1. Secure flexible filler between frames so that it shall compress and expand.
2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.

M. Waterstops:

1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
2. Provide seal with frame to prevent water leakage.
3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.

N. Sealants:

Install to prevent water and air infiltration.

O. Vertical Exterior Extruded Thermoplastic Rubber.

1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.
2. Install primary seals retained in extruded aluminum side frames.

P. Installation of Extruded Thermoplastic Rubber or Seals:

1. For straight sections, provide preformed seals in continuous lengths.
2. Vulcanize or heat-seal field splice joints to provide watertight joints using manufacturer's recommended procedures.

Q. Installation of Preformed Elastomeric Sealant Joint:

1. Locate joint directly over joints in wall or floor substrates.

2. Full length shall be fastened to substrate using a construction adhesive.
3. Install flush or slightly below finish material.

3.4 PROTECTION

A. Take proper precautions to protect the expansion joint covers from damage after they are in place.
B. Cover floor joints with plywood where wheel traffic occurs.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel doors, steel frames and related components.

B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.

B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

C. Door Hardware: Section 08 71 00, DOOR HARDWARE.

D. Glazing: Section 08 80 00, GLAZING.

E. Card readers and biometric devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM.

1.3 TESTING

A. An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers Literature and Data:

1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.

B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

A. Store doors and frames at the site under cover.

B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

L-S-125B.....Screening, Insect, Nonmetallic

C. Door and Hardware Institute (DHI):

A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI):

113-01 (R2006).....Thermal Transmittance of Steel Door and Frame Assemblies

128-09.....Acoustical Performance for Steel Door and Frame Assemblies

E. American National Standard Institute:

A250.8-2003 (R2008).....Specifications for Standard Steel Doors and Frames

F. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled

A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability

B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes

D1621-10.....Compressive Properties of Rigid Cellular Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions

G. The National Association Architectural Metal Manufactures (NAAMM):

Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Fire Windows

I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory

J. Intertek Testing Services (ITS):
Certifications Listings…Latest Edition

K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

E. Aluminum Sheet: ASTM B209/209M.

F. Aluminum, Extruded: ASTM B221/221M.

G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
4. Exterior doors shall have a U value of 0.50 maximum.

B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for

detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

E. Smoke Doors:
   1. Close top and vertical edges flush.
   2. Provide seamless vertical edges.
   3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
   4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):
   1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
   2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
   3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
   4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

G. Custom Metal Hollow Doors:
   1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors

shall be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

H. Sound Rated Doors:

1. SDI 114, except as specified otherwise.
2. Sound Transmission Class minimum of 45 when tested in accordance with ASTM E90.
3. Doors complete with integral spring type automatic door bottom seal and with integral continuous gaskets on the frames. Applied spring type automatic door bottom seal and applied continuous gaskets for the frames for doors that are not sound rated but sealed for flanking noises are specified in Section 08 71 00, DOOR HARDWARE.
4. Fabricate vision panels to receive double glazing where shown.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
   a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
   b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
4. Frames for lead-lined doors:
   a. Frames for doors 900 mm (3 feet) or less in width and having lead lining of 1 mm or less in thickness, and not shown to have structural steel supports: Minimum 1.7 mm (0.067 inch) thick.
   b. Frames for doors over 900 mm (3 feet) in width or having lead-lining more than 1 mm in thickness shown shall be supported by and attached to structural steel subframes: Minimum 1.3 mm (0.053 inch) thick.
   c. Lead-lining and its application are specified in Section 13 49 00, RADIATION PROTECTION.

5. Frames for detention door (Type 22): Minimum 2 mm (0.093 inch) thick.
6. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
7. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:
1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
3. Where concealed door closers are installed within the head of the door frames, prepare frames for closers and provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.

C. Terminated Stops: ANSI A250.8.

D. Glazed Openings:
a. Integral stop on exterior, corridor, or secure side of door.
b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Two piece frames:
a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
b. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on each side.
c. Preassemble at factory for alignment.

F. Frame Anchors:
1. Floor anchors:
a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.

c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.

d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

2. Jamb anchors:

a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.

b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.

c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:

1) Wire loop type of 5 mm (3/16 inch) diameter wire.

2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.

d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.

e. Anchors for frames set in prepared openings:

1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.

2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.

3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.

f. Anchors for observation windows and other continuous frames set in stud partitions.

1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.

2) Anchors spaced 600 mm (24 inches) on centers maximum.

g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 LOUVERS

A. General:

1. Sight proof type with stationary blades the full thickness of the door.
2. Design lightproof louvers to exclude passage of light but permit free ventilation.
3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.

B. Fabrication:

1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
3. Weld stationary blades to frames. Weld louvers into door openings.

C. Screen frames:

1. Frame of either extruded aluminum or tubular aluminum.
2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
3. Do not lap frame over louver opening.
4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
6. Finish: Clear anodized finish, 0.4 mils thick.
7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
8. Wire Guards:
   a. Wire fabric shall be wire guard screen as specified.
   b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.5 SHOP PAINTING

A. ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Plumb, align and brace frames securely until permanent anchors are set.
   1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
   2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
   3. Protect frame from accidental abuse.
   4. Where construction shall permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
   5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:
   1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
   2. Power actuated drive pins shall be used to secure frame anchors to concrete floors.

C. Jamb Anchors:
   1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
   2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
   3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
   4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

A. Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior flush doors with prefinish, prefit option.

B. Section includes fire rated doors and smoke doors.

1.2 RELATED WORK

A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.

C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.

D. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.

E. Metal louvers: Section 08 90 00, LOUVERS AND VENTS.

F. Lead lined wood door: Section 13 49 00, RADIATION PROTECTION.

G. Card readers and biometric devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

C. Shop Drawings:

1. Show every door in project and schedule location in building.
2. Indicate type, grade, finish and size; include detail of glazing, louvers, sound gasketing, and pertinent details.
3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.

D. Manufacturer's Literature and Data:
   1. Labeled fire rated doors showing conformance with NFPA 80.
E. Laboratory Test Reports:
   1. Screw holding capacity test report in accordance with WDMA T.M.10.
   2. Split resistance test report in accordance with WDMA T.M.5.
   3. Cycle/Slam test report in accordance with WDMA T.M.7.
   4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
   1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
B. Store in accordance with WDMA I.S.1-A, Job Site Information.
C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
B. Window and Door Manufacturers Association (WDMA):
   I.S.1A-11.....Architectural Wood Flush Doors
   I.S.4-09.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
   I.S.6A-11.....Architectural Wood Stile and Rail Doors
   T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
   T.M.7-08.....Cycle-Slam Test Method
   T.M.8-08.....Hinge Loading Test Method
   T.M.10-08.....Screwholding Test Method
C. National Fire Protection Association (NFPA):
   80-10.....Protection of Buildings from Exterior Fire
   252-08.....Fire Tests of Door Assemblies
D. ASTM International (ASTM):

E90-09.....Laboratory Measurements of Airborne Sound Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:
   1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
   2. Adhesive: Type II
   3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:
   1. In accordance with WDMA I.S.1-A.
   2. One species throughout the project unless scheduled or otherwise shown.
   3. For transparent finishes: Premium Grade. rotary cut, white maple.
      a. A grade face veneer standard optional.
      b. AA grade face veneer
      c. Match face veneers for doors for uniform effect of color and grain at joints.
      d. Door edges shall be same species as door face veneer except maple shall be used for stile face veneer on birch doors.
      e. On doors required to have transparent finish on one side and paint finish on other side; use veneers as required for transparent finish on both sides.
      f. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
   4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
   5. Factory sand doors for finishing.

C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
   1. Solid Wood of same species as face veneer, except maple shall be used on birch doors.
   2. Glazing:
      a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.

b. Use stainless steel or dull chrome plated brass screws for exterior doors.

3. Wood Louvers:
   a. Door manufacturer's standard product, fabricated of solid wood sections.
   b. Wood Slats: Not less than 5 mm (3/16 inch) thick.
   c. Stiles routed out to receive slats.
   d. Secure louvers in prepared cutouts with wood stops.

D. Fire rated wood doors:
1. Fire Performance Rating:
   a. “B” label, 1-1/2 hours.
   b. “C” label, 3/4 hour.
2. Labels:
   a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
   b. Metal labels with raised or incised markings.
3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
   a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
   b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
   c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
4. Additional Hardware Reinforcement:
   a. Provide fire rated doors with hardware reinforcement blocking.
   b. Size of lock blocks as required to secure hardware specified.
   c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
   d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
   e. Mineral material similar to core is not acceptable.

5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
6. Provide steel frame approved for use in labeled doors for vision panels.
7. Provide steel astragal on pair of doors.

E. Smoke Barrier Doors:
1. For glazed openings use steel frames approved for use in labeled doors.
2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

2.2 PREFINISH, PREFIT OPTION

A. Flush doors shall be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
2. Use stain when required to produce the finish specified on finish schedule.

2.3 IDENTIFICATION MARK:

A. On top edge of door.
B. Either a stamp, brand or other indelible mark, giving manufacturer’s name, door’s trade name, construction of door, code date of manufacture and quality.
C. Accompanied by either of the following additional requirements:
1. An identification mark or a separate certification including name of inspection organization.
2. Identification of standards for door, including glue type.
3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

A. Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.

B. Clearances between Doors and Frames and Floors:

1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).

C. Provide cutouts for special details required and specified.

D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.

E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness and undercut where shown.

F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.

G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.

I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

A. Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

B. Provide protective covering over knobs and handles in addition to covering door.

C. Maintain covering in good condition until removal is approved by Contracting Officer Representative (COR).

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SECTION 08 17 10
INTEGRATED DOOR ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Work in this section includes integrated door opening systems including metal frame, integrated doors, hanging device, latching mechanism and associated finish hardware, unless specified elsewhere.

B. Smoke and draft control seals shall be included in this section, unless specifically listed elsewhere.

C. All glass and glazing are not covered in this section.

1.2 RELATED WORK

A. Blocking for Hardware: Section 06 10 00, ROUGH CARPENTRY.

B. Key Cylinders: Section 08 71 00, DOOR HARDWARE

C. Auto Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.

D. Painting: Section 09 91 00, PAINTING.

E. Card Readers: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.

F. Electrical: Division 26, ELECTRICAL.

G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 QUALITY ASSURANCE

A. Hardware shall be installed by people knowledgeable and skilled in the application, installation and adjustment of commercial grade doors and door hardware. Doors and Frames shall be installed plumb, square and level.

B. Doors frames shall be properly prepared and reinforced to install hardware per the manufacturer’s template and installation instructions. Install door frames in accordance with ANSI/SDI A250.11 – “Recommended Erection Instructions for Steel Frames.”

C. Contractor shall provide and furnish screws, bolts, expansions shields or other fasteners to facilitate the proper installation of products, not furnished as part of the Integrated Door Assembly.

1.4 WARRANTY

A. Provide manufacturer’s standard five-year limited warranty against defects in material and workmanship unless noted otherwise.

1. Door Closers: 10 years
2. Steel Pinned Continuous Hinges: 10 years

1.5 SUBMITTALS

A. Submit shop drawings with proposed Integrated Door Assembly system,

product and hardware options, in a timely manner to obtain the approval from architect in time to meet construction schedule of other trades.

B. Provide for each door an frame location; frame type, profile, and installation details, items of finish hardware accessories, finishes, degree of opening and electrical rough-in requirements. Submit required templates to door and frame manufacturers to enable proper and accurate sizing and locations of hardware.

C. Samples: Provide physical samples as required by Section 01 33 23.

D. Provide Owner Manual, instruction sheets and installation.

1.6 DELIVERY, STORAGE AND HANDLING

A. Integrated Door Assembly systems shall be delivered to the general contractor at the job site complete with necessary screws, miscellaneous parts, instructions, and installation templates. Each package shall be legibly and properly labeled to correspond to the approved door schedule.

B. Deliver Integrated Door Assembly system to project site. Contractor shall jointly check in hardware with representatives of the supplier to verify shipment is correct and / or note and rectify discrepancies promptly.

C. Furnish door assemblies with flush operating hardware flush with door skin, using protective wrappings and protective spacers between projecting hardware. Maintain and protect door assemblies using cardboard spacers and protective edge guards along the door edges, to reduce exposure to marring or damage during storage.

D. Store door assemblies in a dry and secure area. Storage area shall be void of any excess humidity that can cause damage to the product.

1.7 APPLICABLE PUBLICATIONS

A. The following references established standards for architectural hardware as specified in this section.

B. American National Standards Institute (ANSI)

ICC/ANSI A117.1-2003.....Accessible and Usable Buildings and Facilities

ANSI/BHMA A156.1-2006.....Butts and Hinges

ANSI/BHMA A156.3-2008.....Exit Devices

ANSI/BHMA A156.4-2008.....Door Controls - Closers

ANSI/BHMA A156.5-2001.....Auxiliary Locks and Associated Products

ANSI/BHMA A156.6-2005.....Architectural Door Trim

ANSI/BHMA A156.7-2009.....Template Hinge Dimensions

ANSI/BHMA A156.8-2005.....Door Controls - Overhead Holders

ANSI/BHMA A156.10-2005.....Power Operated Pedestrian Doors

ANSI/BHMA A156.13-2002.....Mortise Locks and Latches

ANSI/BHMA A156.15-2006.....Closer Holder Release Devices

ANSI/BHMA A156.16-2008.....Auxiliary Hardware

ANSI/BHMA A156.18-2006.....Materials and Finishes

ANSI/BHMA A156.19-2007.....Power Assist and Low Energy Power Operated Doors

ANSI/BHMA A156.21-2009.....Thresholds

ANSI/BHMA A156.22-2005.....Door Gasketing Systems

ANSI/BHMA A156.23-2004.....Electromagnetic Locks

ANSI/BHMA A156.24-2003.....Delayed Egress Locking Systems

ANSI/BHMA A156.25-2007.....Electrified Locking Devices

ANSI/BHMA A156.26-2006.....Continuous Hinges

ANSI/BHMA A156.28-2007.....Master Keying Systems

ANSI/BHMA A156.29-2007.....Exit Locks and Alarms

ANSI/BHMA A156.30-2003.....High Security Cylinders

ANSI/BHMA A156.31-2007.....Electric Strikes and Frame Mounted Actuators

ANSI/BHMA A156.32-2008.....Integrated Door Opening Assemblies

ANSI/SDI A250.4-2001.....Test Procedure and Acceptance Criteria for Physical Evidence for Steel Doors, Frames, Frame Anchors and Reinforcings

ANSI/SDI A250.8-2003.....Recommended Specifications for Standard Steel Doors and Frames

ANSI/SDI A250.11-2001.....Recommended Erection Instructions for Steel Frames

UL10C-2009.....Positive Pressure Fire Tests of Door Assemblies

C. American Society for Testing and Materials (ASTM)

1. ASTM E2074 (2000): Standard Test Method for Fire Tests of Door Assemblies
2. ASTM E2180 (2007): Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
3. ASTM F476 (2002): Standard Test Method for Security of Swinging Door

Assemblies

D. Door and Hardware Institute (DHI)
   1. Recommended Locations for Builder's Hardware for Standard Doors and Frames (2004)
   2. Recommended Locations for Builder's Hardware for Custom Steel Doors and Frames (1996)
E. Metal Door and Frame Associations
   1. Hollow Metal Manufacturing Association (HMMA)
      a. National Association of Architectural Metal Manufacturers (NAAMM)
   2. Steel Door Institute (SDI)
F. Approved Testing Laboratories
   1. Underwriter's Laboratories, Inc. (UL)
      a. UL305 (2007): Panic Hardware
      b. UL1784 (2004): Air Leakage Tests of Door Assemblies
   2. ITS / Intertek Testing Services / Warnock Hersey Inc.
G. National Fire Protection Association (NFPA)
   1. NFPA 70-2008: National Electrical Code
   2. NFPA 80-2010: Standard for Fire Doors and Other Opening Protectives
   3. NFPA 101-2009: Life Safety Code
   4. NFPA 105-2010: Standard for Installation of Smoke Door Assemblies and Other Opening Protectives
   5. NFPA 252-2008: Standard Methods of Fire Tests of Door Assemblies
H. Building Codes [Applicable Building Code]
   1. 2009 International Building Code
   2. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards - 1998) unless specified otherwise

PART 2 – PRODUCTS

2.1 MATERIAL REQUIREMENTS

A. Integrated Door Assembly requirements:
   1. Comply with ANSI/BHMA A156.32a: Grade 1:1,000,000
   2. Integrated Door Opening Assemblies shall provide a label for life safety or fire labels as required in door schedule.
   3. Integral vision lite provided with door assembly, or field installed lite kit, as required.
B. Door Frame requirements:
   1. Door Frames shall be 16-gauge ASTM A366, cold roll steel and shall comply to ANSI/SDI A250.8 Level A – Grade III.

2. Door frames shall be furnished with mitered corners, continuously welded, ground smooth on frame face.
3. Prepare frames with 14 gauge reinforcements for applied hardware. Provide 12 gauge reinforcements for continuous hinges.
4. Provide suitable adjustable type anchors, minimum 4 per jamb.

C. Integrated Hardware Requirements:

1. Provide a complete Integrated Door Assembly including the installation and adjustment of the latching mechanism within the door construction. The exit device shall be inset in door, clean and unobtrusive in design. The push bar shall comply with ANSI/BHMA Grade 1 Standard for exit devices. End caps shall be metal, plated satin nickel (BHMA 619). The Push and Pull devices shall be clean and unobtrusive in design. Lever handles shall be clean and unobtrusive in design with and shall match style of other hardware furnished on project. Continuous hinges shall comply with ANSI/BHMA A156.26.
   a. At doors with plastic laminate faces, provide hinges with wrap-around hinge guards and provide stainless steel wrap-around edge guards at the leading edge of the door. Hinges shall comply with ANSI/BHMA A156.26

2.2 FINISHES

A. Finish Symbols

US	BHMA	DESCRIPTION OF FINISH
USP	600	Primed for field painting
US26D	626/652	Satin Chrome
US28	628	Satin Aluminum
US32	629	Bright Stainless
US32D	630	Satin Stainless
N/A	689	Aluminum Painted

B. Finish Requirements

1. Door Faces: Factory Pre-Finished
2. Frames: Prime
3. Door Hardware:
   a. Continuous Hinges: 630
   b. Push Bar: 630 clad with 619 end caps
   c. Lever Exit Device Trim: 630
   d. Push/Pull Trim: 626

e. Door Closers: 689

f. Miscellaneous: To match other finishes

PART 3 – EXECUTION

3.1 EXAMINATION

A. Contractor is responsible for notification of any wall conditions or building structure that would prevent proper execution of the installation of products produced in accordance with approved hardware schedule.

B. Note short or damaged deliveries on the bill of lading at the time of delivery.

C. The fire label is a manufacturer's certification only. Proper installation of products and proper wall construction are requirements to meet fire label.

D. Unless otherwise required in other sections of the contract specs, provide power supply as required per the manufacturer's installation instructions.

E. Do not fabricate any product until receipt of approved submittal drawings.

F. Beginning of installation means acceptance of existing conditions.

3.2 INSTALLATION

A. Mount furnished hardware accessories at heights indicated in "Recommended Locations or Builder's Hardware" for Standard Doors and Frames, Custom Steel Doors and Frames, established by the Door and Hardware Institute (DHI), except if otherwise indicated or to comply with requirements of governing regulations, or if otherwise directed by the architect.

B. Install furnished hardware accessories in compliance with the manufacturer's instructions, templates and recommendations. Comply with specified degree of opening for doors with automatic operators, overhead door closers. Securely fasten all furnished parts. Make sure all operating parts move freely and smoothly without binding, sticking and void of any excessive clearance.

C. Coordinate installation and interface wiring with fire alarm and smoke detection systems. Provide all additional auxiliary contacts, relays, or interface for the fire alarm and security system

D. Remove or protect furnished hardware accessories, prior to any painting or finishing that is to be completed after the installation of the

hardware accessories.

3.3 ADJUSTMENT AND CLEANING

A. Adjust and check door assembly and each operating item of hardware to ensure correct operation and function. Units which cannot be adjusted to operate as intended for the application made shall be replaced.

B. Final Adjustment: Wherever hardware installation is made more than a month prior to building acceptance or occupancy of a space or area, the installer shall return to the work during the week prior to acceptance or occupancy and make final check and adjustment of all hardware items. Hardware Accessories shall be cleaned as necessary to restore correct operation, function, and finish. Do not use cleaners that shall harm finish.

3.4 PROTECTION

A. Whenever furnished hardware accessories are located in areas where it shall be subject to damage during construction by handling and cleaning. (e.g. painting, cleaning of bricks) it shall be protected and/or removed from its location until the hazardous condition is terminated.

3.5 SCHEDULES:

A. The following is a general listing of the Integrated Door Assembly requirements and is not intended for use as a final door submittal. Any items of hardware required by established standards or practices, or to meet federal building codes shall be furnished whether or not specifically called out in the following listed groups.

HW-12A

Each [MHO] Pair Integrated Doors to Have:	**RATED**
1 Steel Frame	
1 Integrated Pair Doors w/Exit Devices and Pull Trim	Q2231 x TYPE 8 EXIT DEVICES (F01 / ACTIVE FLUSH PULL PASSAGE TRIM)
2 Continuous Hinges	A51031B
1 Self-Adhesive Astragal	R0Y_14
2 Closers	C02011/C02021 (PT4D, PT4H)
2 Magnetic Holders	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-12B

Each [MHO, AC] Pair Integrated Double Egress Doors to Have:	**RATED**
1 Steel Frame	
1 Integrated Pair Doors w/Elec Exit Devices	Q2231 x TYPE 8 EXIT DEVICES (F01-E01 / F13-E01, E05/E06-VERIFY)
2 Continuous Transfer Hinges	A51031B x 4-THRUWIRE TRANSFER x IN-HINGE ACESS PANEL
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE
1 Self-Adhesive Astragal	R0Y_14
2 Closers	C02021 (PT4D, PT4F, PT4H)
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Magnetic Holders	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

CARD READER BY DIVISION 28.

KEY CYLINDER BY SECTION 08 71 00, DOOR HARDWARE.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Section specifies access doors or panels.

1.2 RELATED WORK:

A. Wire mesh and screen access doors: Section 05 50 00, METAL FABRICATIONS.

B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

C. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.

D. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Access doors, each type, showing construction, location and installation details.

C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy

C. American Welding Society (AWS):

D1.3-08.....Structural Welding Code Sheet Steel

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Windows

E. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

F. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

A. Fabricated components shall be straight, square, flat and in same plane where required.
   1. Slightly round exposed edges and without burrs, snags and sharp edges.
   2. Exposed welds continuous and ground smooth.
   3. Weld in accordance with AWS D1.3.

B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.

C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).

B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.

C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.

D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
   1. Weld exposed joints in flange and grind smooth.
   2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.

E. Automatic Closing Device: Provide automatic closing device for door.

F. Hinge: Continuous steel hinge with stainless steel pin.

G. Lock:
   1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.

2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:
1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:
1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:
1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:
1. Flush, screwdriver operated cam lock.

2.4 ACCESS DOOR, RECESSED PANEL:

A. Door Panel:
1. Form of 1.2 mm (0.0478 inch) thick steel sheet to form a 25 mm (one inch) deep recessed pan to accommodate the installation of acoustical units or other materials where shown in walls and ceiling.
2. Reinforce as required to prevent sagging.

B. Frame:
1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit installation in suspension system of ceiling or wall framing.
2. Extend sides of frame to protect edge of acoustical units when panel is in open position.
3. Provide shims, bushings, clips and other devices necessary for installation.

C. Hinge: Continuous steel hinge with stainless steel pin or concealed hinge.

D. Lock:
1. Flush screwdriver operated cam lock.

2. Provide sleeve of plastic or stainless steel grommet to protect hole made in acoustical unit for screwdriver access to lock.

2.5 FINISH:

A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.

B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

2.6 SIZE:

A. Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

PART 3 - EXECUTION

3.1 LOCATION:

A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.

B. Use fire rated doors in fire rated partitions and ceilings.

C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

D. Use recessed panel access doors in the following rooms or spaces.

3.2 INSTALLATION, GENERAL:

A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.

B. Set frames so that edge of frames without flanges shall finish flush with surrounding finish surfaces.

C. Set frames with flanges to overlap opening and so that face shall be uniformly spaced from the finish surface.

D. Set recessed panel access doors recessed so that face of surrounding materials shall finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.

B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

A. Adjust hardware so that door panel shall open freely.

B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

1.2 RELATED WORK:

A. Glass and Glazing: Section 08 80 00, GLAZING.

B. Hardware: Section 08 71 00, DOOR HARDWARE.

C. Texture and color of finish: See finish schedule in drawings.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.

C. Manufacturer’s Literature and Data:

1. Doors, each type.
2. Entrance and Storefront construction.

D. Samples:

1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, and insulation, of flush panel door.

E. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and shall be based upon submission by Contractor certification.

B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.

B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.

C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

E331-00(R2009).....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use

F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

D. American Architectural Manufacturer's Association (AAMA):

2604-10.....High Performance Organic Coatings on Architectural Aluminum Extrusions and Panels

E. American Welding Society (AWS):

D1.2-08.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

A. Shapes and thickness of framing members shall be sufficient to withstand a design wind loads as calculated in accordance with the 2012 North Carolina State Building Code for 90 mph wind zone, Exposure B.

Deflection shall not exceed 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63 x 10-50 cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.

C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, ASTM B209 and B221:

1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights, storefronts and transoms.
2. Alloy 6061 temper T6 for guide tracks extruded structural members.

B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.

C. Fasteners:

1. Aluminum: ASTM F468, Alloy 2024.

2.2 FABRICATION:

A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.

B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.

C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.

D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware

specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
   1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
   2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
   3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.

B. Provide integral stops and glass rebates and applied snap-on type trim.

C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.

D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.

B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads can be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.

C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce

stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 REINFORCEMENT FOR BUILDERS HARDWARE:

A. Fabricate from stainless steel plates.

B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.

C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.

D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.7 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.

B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.

C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.

D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies glazed aluminum curtain wall system.
   1. Thermally isolated, pressure equalized on interior.
   2. Type: Stick system to include following:
      a. Glass and Glass Spandrel Panels.
      b. Integral reinforcing.
      c. Closures, trim, subsills and flashings.
      d. Fasteners, anchors, and related reinforcement.
      e. Exterior sunshades

1.2 RELATED WORK

A. Structural steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
B. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
C. Firestopping between curtain wall and structure: Section 07 84 00, FIRESTOPPING.
D. Sheet metal flashing and trim: Section 07 60 00, FLASHING AND SHEET METAL.
   a. Joint sealants: Section 07 92 00, JOINT SEALANTS.
E. Aluminum and glass hinged entry doors and storefront construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

1.3 QUALITY ASSURANCE

A. Qualifications:
   1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and shall be based upon submission by Contractor of certification that:
      a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and installation of glazed aluminum curtain wall systems of type and size required for that project.
      b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
      c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.

d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.

e. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, or in-service performance.

1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.

f. Qualification of Welders:

1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.

B. Mockup

1. Construct, at job site, full size typical wall unit which incorporates horizontal and vertical joints, framing, window units, panels, glazing, sealants, and other accessories as detailed and specified. Mock-up wall unit location, size and design shall be as indicated. Orient mockup shall be facing full sun when constructed.

2. Performance Test

a. Conduct performance test after approval of visual aspects has been obtained. Finished work shall match approved mock-up.

b. Refer to Performance Requirements and Field Quality Control Articles, included hereinafter, for testing requirements.

3. Approved Mock-up

a. After completion and approval of test results of job site mockup, as directed, approved mock-up panel shall be used as minimum standard of comparison for entire curtain wall system.

C. Pre-Installation Conference

1. Prior to starting installation of glazed curtain wall system schedule conference with Contracting Officer to ensure following:

a. Clear understanding of drawings and specifications.

b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.
c. Coordination of work of various trades involved in providing system. Conference shall be attended by Contractor; personnel directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their Technical Field Representatives. Conflicts shall be resolved and confirmed in writing.

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Product Data:
1. Manufacturer’s standard details and fabrication methods.
2. Data on finishing, components, and accessories.
3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
4. Recommendations for maintenance and cleaning of exterior surfaces.
C. Shop Drawings:
1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
2. Submit for curtain wall system, accessories, and mock-up . Tentative approval of drawings shall be received before fabrication of mock-up. Final approval of drawings shall be deferred pending approval of mock-up and accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, firestopping insulation materials, and erection details.
3. Operation and Maintenance Manuals
a. Submit cleaning and maintenance instructions.
D. Samples:
1. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one sample minimum 300 mm by 300 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section,

and panel, one composite sample incorporating all components and features listed shall be submitted.

2. Where normal color variations are anticipated, include 2 or more units in set indicating extreme limits of color variations.

E. Glass:

1. Specified in Section 08 80 00, GLAZING.

F. Quality Control Submittals:

1. Design Data:

a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is be located.

2. Factory Test Reports:

a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer’s testing procedures. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.

1) Deflection and structural tests.
2) Water penetration tests.
3) Air infiltration tests.
4) Delamination tests.
5) Thermal conductance tests.
6) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports can be submitted in lieu of listed testing.

G. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:

a. Metal extrusions.
b. Metal accessories.
c. Stating that aluminum has been given specified thickness of anodizing or organic coating finish.

d. Indicating manufacturer's and installer's meet qualifications as specified.
e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.

H. Manufacturer's Field Reports:
1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results of field testing of mockup field panel, and any directions given Contractor for corrective action.

1.5 DELIVERY, STORAGE AND HANDLING

A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that shall be in contact with sealants after installation.
D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

1.6 PROJECT CONDITIONS

A. Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA):

MCWM-1-89.....Metal Curtain Wall Manual

CW 10-04.....Care and Handling of Architectural Aluminum from Shop to Site

CW 11-85.....Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing

CW 13-85.....Structural Sealant Glazing Systems (A Design Guide)

CWG 1-89.....Installation of Aluminum Curtain Walls

TIR A1-04.....Sound Control for Fenestration Products

TIR A8-08.....Structural Performance of Composite Thermal Barrier Framing Systems

TIR A9-91.....Metal Curtain Wall Fasteners

TIR A11-04.....Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads

101/I.S.2/A440-08.....Windows, Doors and Unit Skylights

501-05.....Methods of Test for Exterior Walls

503-08.....Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems

2605-98.....High Performance Organic Coatings on Architectural Extrusions and Panels

1503-09.....Thermal Transmission and Condensation Resistance of Windows, Doors and Glazed Wall Sections

C. American National Standards Institute (ANSI):

Z97.1-09.....Glazing Materials Used in Buildings, Safety Performance Specifications and Methods of Test

D. American Society of Civil Engineers (ASCE):

ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures

E. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Structural Steel

A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A193-10.....Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service

A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

B209-10.....Aluminum and Aluminum Alloy Sheet and Plate

B211-03.....Aluminum and Aluminum Alloy Bar, Rod, Wire
B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes and Tubes
B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-Heading, Wire, and Rods
C578-10.....Rigid Cellular Polystyrene Thermal Insulation
C612-10.....Mineral Fiber Block and Board Thermal Insulation
C920-11.....Elastomeric Joint Sealants
C794-10.....Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants.
C1363-05.....Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus
E84-10.....Surface Burning Characteristics of Building Materials
E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
E283-04.....Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors under Specified Pressure Difference Across this Specification
E330-02(R2010).....Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
E331-00(R2009).....Water Penetration of Exterior Windows, Curtain Walls, and Doors By Uniform Static Air Pressure Difference
E413-10.....Classification for Rating Sound Insulation
E783-02(R2010).....Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
E1105-00(R2008).....Field Determination of Water Penetration of Installed Exterior Windows, Curtain Walls, and Doors By Uniform or Cyclic Static Air Pressure Differences

F. American Welding Society, Inc. (AWS):
D1.2-08.....Structural Welding Code-Aluminum

G. Consumer Product Safety Commission (CPSC):
16 CFR 1201.....Architectural Glazing Standards and Related Material

H. Federal Specifications (FS):
TT-P-645B-90.....Primer, Paint, Zinc-Molybdate, Alkyd Type

I. Glass Association of North America (GANA):
2010 Edition.....GANA Glazing Manual
2008 Edition.....GANA Sealant Manual
2009 Edition.....GANA Laminated Glazing Reference Manual
2008 Edition.....Tempered Glass Engineering Standard Manual

J. Military Specifications (MIL):
MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent, Coal Tar Base

K. National Association of Architectural Metal Manufacturers (NAAMM):
500 Series (2006).....Metal Finishes Manual.

1.8 WARRANTY

A. Submit manufacturer's written warranty for materials, installation and weathertightness, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to five (5) years from date of final acceptance of project by Government.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Design Requirements:
1. Curtain Wall System: Tubular aluminum sections with thermal break condition, supplementary support framing, factory prefinished, vision glass, spandrel infill, sunshades; related flashings, anchorage and attachment devices.
2. System Assembly: Site assembled.
3. System Design: Design and size components to withstand dead loads, live loads, seismic loads, and those caused by positive and negative wind loads acting normal to plane of the wall as calculated in accordance with the 2012 North Carolina State Building Code for 90 mph wind zone, Exposure B.
4. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR A11 and tested in accordance with ASTM E330, except that when a gypsum wallboard surface shall be affected, deflection shall not exceed 1/360 of span. No framing member shall

have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind in accordance with the 2012 North Carolina State Building Code for 90 mph wind zone, Exposure B. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:

a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.

B. Manufacturer’s Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of curtain walls that are similar to those indicated for this Project in material, design, and extent.

C. Performance Requirements:
1. System shall meet or exceed all performance requirements specified.
2. Curtain wall components shall have been tested in accordance with requirements below and shall meet performance requirements specified:
3. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal

to plane of wall as calculated in accordance with ASCE 7-Minimum Design Loads for Buildings and Other Structures.

4. Water Penetration:
   a. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
   b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
5. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
   a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
   b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq ft) of surface maximum.
6. Deflections Test: ASTM E330, Procedure B:
   a. No member shall deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which shall reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, shall have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door shall be minimum 1.5 mm (1/16 inch).
7. Thermal Conductance Tests: ASTM C236.
   a. The thermal transmittance of opaque panels shall not exceed a U-value, Btu/hr/sq ft/ degree F, as required and indicated on contract drawings for exterior wall system, when tested in accordance with ASTM C236. Average calculated thermal transmittance of complete wall assembly including panels, windows, and all other components shall not exceed a U-value of 0.45.
8. Window Tests:
   a. Fabrication to exceed or meet requirements of Physical Load Tests, Air Infiltration Test, and Water Resistance Test of AAMA 101/I.S.2/A440. Windows shall meet same requirements for deflection and structural adequacy as specified for framing members when tested in accordance with ASTM E330 except permanent deformation shall not exceed 0.4 percent; there shall be no glass

breakage, and no permanent damage to fasteners, anchors, hardware, or operating devices. Windows shall have no water penetration when tested in accordance with requirements of ASTM E331.

2.2 MATERIALS

A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.

B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.

1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.

C. Steel Sections: ASTM A36M.

D. Primer: TS TT-P-645; red, for shop application and field touch-up.

E. Fasteners:

1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.

F. Shims: Metal or plastic.

G. Joint Sealants and Accessories:

1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
4. Comply with recommendations of sealant manufacturer for specific sealant selections.
5. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
6. Exposed metal to metal joints: Silicone sealant selected from manufacturer’s standard colors.

H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.
2. Glazing Gaskets:
   a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
   b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
3. Glass Sizes and Clearances:
   a. Accommodate up to 25 mm (1 inch) glazing.
   b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.
4. Glass Setting Materials:
   a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.

I. Louvers:
   1. As specified under Section 08 90 00, LOUVERS AND VENTS.

J. Louver Screening:
   1. As specified under Section 08 90 00, LOUVERS AND VENTS.

K. Firestopping and Fire safing: Refer to Section 07 84 00, FIRESTOPPING for requirements.

L. Sunshades:
   1. Fabricated from 6063-T6 aluminum
   2. Designed by curtain wall manufacturer to integrate with curtain wall.

2.3 FABRICATION

A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.

B. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.

C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.

D. Protection and Treatment of Metals:

1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.

E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.

2.4 PROTECTION

A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

2.5 METAL FINISHES

A. In accordance with NAAMM AMP500 series.

B. Anodized Aluminum:

1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.

B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain

wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION

A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section shall be performed to verify that work shall properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.

B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION

A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.

B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Shall any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.

C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.

D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).

E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.

F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.

G. Install entire system so that fasteners are not visible.

H. Tolerances:

1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).
3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).

I. Windows:

1. Install windows in accordance with details indicated and approved shop drawing detail drawings.
2. Seal exterior metal to metal joints between members of windows, frames, mullions, and mullion covers in accordance with requirements of Section 07 92 00, JOINT SEALANTS. Remove excess sealant.
3. After installing and glazing windows, adjust ventilators and hardware to operate smoothly and shall be weather tight when ventilators are closed and locked. Lubricate hardware and moving parts.

J. Joint Sealants:

1. Joint Sealants: Shall be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
2. Surfaces shall be primed and sealed shall be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions shall conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40 and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings shall be of type that leave no residue on metals.
3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound shall be uniformly smooth and free of wrinkles and, unless indicated otherwise, shall be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four hours, but at no time shall this amount exceed 19 liters (5 gallons).
4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which shall be exposed after caulking is completed.
5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated or specified. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.

6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material shall be difficult to clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean with approved solvent. Upon completion of caulking and sealing, remove remaining smears, stains, and other soiling, and leave work in clean neat condition.

K. Glass:

1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that shall prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.
3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.
4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces shall be sloped to shed water.
5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets shall be in accordance with recommendation of glass manufacturer.

L. Metal Copings:

1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for requirements of metal copings when they are not a part of glazed curtain wall system work.
2. Coordinate curtain wall installation with metal coping detail on contract drawings. Provide watertight seal to meet criteria set forth in this section regarding air and water penetration.

3.4 CLEANING

A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
C. Remove excess glazing and sealant compounds, dirt, and other substances.
D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Contracting Officer for approval.
B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by Contracting Officer.
C. Test Specimen:
   1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.
   2. Test specimens shall be selected by Contracting Officer after curtain wall system has been installed in accordance with contract drawings and specification.

D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two areas and as follows:
   1. Test weatherseal sealant as recommended in writing by sealant manufacturer.
E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
   1. Field air leakage testing is not required for continuous curtain wall systems.
   2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
   3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
   1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
G. Retesting:
   1. If system fails field test, system shall be modified or repaired, and retested.
   2. If system fails second field test, system shall be additionally modified or repaired, and retested.
   3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.
   4. If system fails second test, COR can require testing of additional areas of the curtain wall.
H. Rejection:

3.6 FAILURE OF ANY OF SPECIMENS TO MEET TEST REQUIREMENTS OF THIRD TEST SHALL BE CAUSE FOR REJECTION OF WALL SYSTEM AND ADJACENT CONSTRUCTION ON PROJECT.3.8 PROTECTION

A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that shall interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present

neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

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SECTION 08 45 00
ACTIVE CORE DAYLIGHTING SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawing and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Structural attachment drawings and specifications are separate, and not a part of this Scope.

1.2 SUMMARY

A. Section includes active daylighting harvesting, transmission and distribution systems. For quality control purposes, the harvesting, transmission and distribution systems shall be provided through the same supplier. Installation shall be overseen by the Manufacturer's Representative, and system calibration shall be provided by the Manufacturer.

1. Description

a. Solar harvesting unit shall have a minimum of 1.5 square meters of surface collection area, and shall be capable of harvesting 100,000 lumens of direct sunlight. Sunlight shall be concentrated to a single beam of light not to exceed 24" in diameter, and shall be delivered through the roof at a single penetration. Harvesting unit shall be a "direct beam" device that tracks the sun in two-axis mode and maintains available direct sunlight at all times throughout the solar day. Harvester shall be addressable via web interface, and shall be capable of being programmed remotely or through manual settings available to an operator.

b. Solar transmission systems shall be designed to direct the beam of sunlight to single floor, multi-floor and "deep core" interior spaces. Transmission shall be

through optical tubes and elbows not to exceed 24" in diameter. Transmission systems shall be capable of providing multiple channels of light to serve multiple uses or spaces.

c. Solar daylighting distribution systems shall be designed so that occupants are not exposed to direct-beam light. Distribution systems shall be capable of multi-point, and shall be either indirect light or lensed.

d. Solar daylighting distribution system shall be designed so as to illuminate space to IESNA standards through an indirect illumination fixture as specified.

1.3 PREINSTALLATION MEETINGS

A. Pre-installation Conference: Conduct teleconference or schedule project site meeting.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for (core daylighting, core two floor) daylight harvester and daylight fixtures.

2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting and attachment details.

a. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

2. Include diagrams for power, signal, and control wiring.

3. Structural Drawings by Others.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: Maxson and Associates (11009 Downs Road, Pineville NC 28134 - Trevor Maxson) is the qualified representative

and installer for Sundolier installations in North Carolina. All submittal data shall be furnished by Maxson and Associates.

1.6 QUALITY ASSURANCE

A. Qualification Data: For manufacturer-approved Installer and manufacturer-approved service representative. Source Limitations: Obtain harvester through Maxson and Associates from a single manufacturer.

B. Performance Requirements: Design harvester to accommodate local requirements for snow and wind loading. Provide engineering calculations to support design.

1. Calculations to be by a registered engineer licensed in the state the project is located

C. Assembly: Sunshade shall be welded, watertight at construction.

D. For quality and delivery control sub-contracting of shade assembly is not allowed

1.7 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For components of active daylighting system to include in operation and maintenance manuals.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: Maxson and Associates – Pineville, NC is an approved Sundolier installer for North Carolina that employs installers and supervisors who are trained and approved by Sundolier.

1.9 WARRANTY

A. Warranty: Provide written warranty to the owner that all products shall be free of defective materials or workmanship for a period of five years from submittal of completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Provide the following:

1. Sundolier™ Corporation; Sundolier™ Active Daylight Harvester, transmission systems and interior distribution fixtures for targeted area(s).

2.2 COMPONENTS

A. Provide accessories and components for a fully functioning daylight harvesting system.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Sundolier Active Daylight Harvester. Include the following:

1. Aluminum Lower Stand Pipe – 3’ 1-1/2” duct to clear interstitial space (supplied by Maxson and Associates)
2. Harvester Assembly – upper standpipe, drive assemblies, elbows and primary/secondary support structure.
3. Two Aluminum Primary Mirror Assemblies, 1.5 meters Primary collection area.
4. Two Primary Mirror Support Rods and two Sun Louvers with integrated support rods.
5. Aluminum Concentrating Secondary Mirror Assembly.
6. Primary Glazing as specified:
   a. Standard: PPG Starphire low iron 92% Vt glass cut to specification
   b. Option: High 98% Vt Glass
   c. Option: Hot Mirror Glass with IR rejection
   d. Option: UV-blocking film
7. Assembly Hardware:
   a. Fasteners for attachment of Stand Pipe to structure, complying with requirements of Structural Drawings.
   b. Elbow 1, Elbow 2, Primary and Secondary Mirror.
8. Sealant: Silicone class II.
9. NEMA compliant enclosure and hardware for digital controls and DC power supply
10. Digital controller with NREL Solar Positioning Algorithm (SPA) programs installed to allow direct tracking of the sun whenever available. Controller shall be accessible via direct connection to a computer, manual manipulation of site controls, and web-accessible access.

D. Sundolier Daylight Chandelier Fixture:

1. White cloth barrel fixture (36” diameter” with diffused acrylic base and aluminum redistributor. Style and color as selected by Architect from manufacturer’s full range of styles and colors.
2. Mirrored Aluminum Redirector.
3. Grid Lock or Equivalent hanging system or alternative specified.
4. Finish Ring and Secondary Glazing.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances, including:

1. Roof penetration size/location.
2. Roofing system suitability.
3. Support structure suitability.
4. Clear space in the area of radius of active daylight harvester.
5. Requires 120 radial inches of clearance from roof penetration
6. Other conditions affecting performance of the Work.
7. Electrical Supply and Internet Connectivity for Digital Controls

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install per manufacturer’s instructions.

B. Lower Stand Pipe installation by General Contractor to be level and plumb.

3.3 ERECTION TOLERANCES

A. Maintain at least 120” horizontal clearance from center-line of lower standpipe.

3.4 CONNECTIONS

A. Comply with the requirements of Division 26 Sections for electrical connections.

3.5 STARTUP SERVICE AND COMMISSIONING

A. Engage a factory-authorized service representative to perform startup service and commissioning.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Commission active daylighting system according to manufacturer’s written instructions.

3.6 ADJUSTING

A. Adjust in room fixture or fixture(s) as needed to optimize performance on both floors.

3.7 DEMONSTRATION

A. Manufacturer shall provide service representative to train Owner's maintenance personnel to operate, and maintain units.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES ,Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS, Section 13 49 00, RADIATION PROTECTION and Section 32 31 19, DECORATIVE METAL FENCES AND GATES.

C. Painting: Section 09 91 00, PAINTING.

D. Card Readers: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.

E. Electrical: Division 26, ELECTRICAL.

F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency shall be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.

4. Exit devices.
5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
   1. Locks, latchsets, and panic hardware: 5 years.
   2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:
   1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.

2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Contracting Officer’s Representative (COR) for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR shall deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, COR and VA Locksmith, Hardware Consultant, and Hardware Manufacturer’s Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 6 pin type. Keying information shall be furnished at a later date by the COR.

C. Keying: A new Great Grandmaster key shall be established for this project. The key system shall be small format (Best size and profile) removable core type as previously described. The key blanks shall be protected by a utility patent with a minimum seven years remaining on the patent from the start of construction, and protected by contract-controlled distribution. The manufacturer shall furnish code pattern listings in both paper and electronic formats so keys shall be reproduced by code.; provide electronic format in file type required by project’s key control software. The manufacturer shall design the new key system with the capacity to rekey the existing system and also provide for 25 percent expansion capability beyond this requirement. Submit a keying chart for approval showing proposed keying layout and listing expansion capacity.

1. Keying information shall be furnished to the Contractor by the COR.
2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify COR immediately when and to whom keys or keying information is supplied. Return all such keys to the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series and types listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts

A156.4-08.....Door Controls (Closers)

A156.5-01.....Auxiliary Locks and Associated Products

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.12-05 .....Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical

A156.16-08.....Auxiliary Hardware

A156.17-04 .....Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06 .....Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks

A156.24-03.....Delayed Egress Locking Systems

A156.25-07 .....Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07 .....Master Keying Systems

A156.29-07 .....Exit Locks and Alarms

A156.30-03 .....High Security Cylinders

A156.31-07 .....Electric Strikes and Frame Mounted Actuators

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Fire Windows

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):
Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
   1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
   2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens and janitor rooms shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:
   1. Doors up to 1210 mm (4 feet) high: 2 hinges.
   2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
   3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
   4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
   5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
   6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
   7. Provide heavy-weight hinges where specified.
   8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

A. ANSI/BHMA A156.26, Grade 1-600.
   1. Listed under Category N in BHMA's "Certified Product Directory."
B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.
   1. Base Metal for Exterior Hinges: Stainless steel.
   2. Base Metal for Interior Hinges: Stainless steel.
   3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.
   4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
   5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
   6. Provide with manufacturer’s cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
   7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
   8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer’s adjustable threaded stud and machine screw mechanism to allow the door shall be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer for each type specified.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.
B. Closers shall conform to the following:
   1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.

2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers shall not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including; drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or back check valve shall not be used to stop the door from over swing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers shall be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 FLOOR CLOSERS AND FLOOR PIVOT SETS

A. Comply with ANSI A156.4. Provide stainless steel floor plates for floor closers and floor pivots, except where metal thresholds occur. Provide cement case for all floor closers. Floor closers specified for fire doors shall comply with Underwriters Laboratories, Inc., requirements

for concealed type floor closers for classes of fire doors indicated on drawings. Hold-open mechanism, where required, shall engage when door is opened 105 degrees, except when door swing is limited by building construction or equipment, the hold-open feature shall engage when door is opened approximately 90 degrees. The hold-open mechanism shall be selectable on/off by turning a screw through the floor plate. Floor closers shall have adjustable hydraulic back-check, adjustable close speed, and adjustable latch speed. Provide closers with delayed action where a hold-open mechanism is not required. Floor closers shall be multi-sized. Single acting floor closers shall also have built in dead stop. Where required, provide closers with special cement cases appropriate for shallow deck installation or where concrete joint lines run through the floor blockout. At offset-hung doors installed in deep reveals, provide special closer arm and spindle to allow for installation. Where stone or terrazzo is applied over the floor closer case, provide closer without floor plate and with extended spindle (length as required) and special cover pan (depth as required) to allow closer shall be accessed without damaging the material applied over the closer. Pivots for non-labeled doors shall be cast, forged or extruded brass or bronze.

B. Where floor closer appears in hardware set provide the following as applicable.
   1. Double Acting Floor Closers: Type C06012.
   2. Single Acting Floor Closer: Type C06021 (center pivoted). (Intermediate pivot is not required).
   3. Single Acting Floor Closers: Type C06041 (offset pivoted).
   4. Single Acting Floor Closer for Labeled Fire Doors: Type C06051 (offset pivoted).
   5. Single Acting Floor Closers For Lead Lined Doors: Type C06071 (offset pivoted).

2.6 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.

C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, shall be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, shall be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.

F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.

G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.

H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.

I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.7 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.8 FLOOR DOOR HOLDERS

A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.9 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they shall be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching the Standard Collection, Type "J" by Sargent. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.
4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.
5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware.

2.10 PUSH-BUTTON COMBINATION LOCKS

A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.

B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.

C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.11 ELECTROMAGNETIC LOCKS

A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate

attached to door. Listed under Category E in BHMA's "Certified Product Directory."

1. Type: Full exterior or full interior, as required by application indicated.
2. Strength Ranking: 1000 lbf (4448 N).
3. Inductive Kickback Peak Voltage: Not more than 53 V.
4. Residual Magnetism: Not more than 4 lbf (18 N) to separate door from magnet.

B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".

1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
2. Security Grade: Activated from secure side of door by initiating device.
3. Movement Grade: Activated by door movement as initiating device.
4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.12 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	**Quantity**
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

2.14 KEY CABINET

A. ANSI Standard A156.5. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size shall not accommodate the required number of keys.

B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY SHALL NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."

C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.

D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the COR.

2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates and door edging as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be

minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.

3. Kick plates and/or mop plates are not required on following door sides:
   a. Armor plate side of doors;
   b. Exterior side of exterior doors;
   c. Closet side of closet doors;
   d. Both sides of aluminum entrance doors.
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings shall not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that shall be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.16 EXIT DEVICES

A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.

B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.

C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.

E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.

F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.17 FLUSH BOLTS (LEVER EXTENSION)

A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.

B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.

C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).

D. Friction-fit cylindrical dustproof strikes with circular face plate shall be used only where metal thresholds occur.

E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.18 FLUSH BOLTS (AUTOMATIC)

A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flush bolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.19 DOOR PULLS WITH PLATES

A. Conform to ANSI A156.6. Pull Type J401, 152 mm (6 inches) high by 19 mm (3/4 inches) diameter with plate Type J302, 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Provide pull with projection of 70 mm (2 3/4 inches) and a clearance of 51 mm (2 inches). Cut plates of door pull plate for cylinders, or turn pieces where required.

2.20 PUSH PLATES

A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.21 COMBINATION PUSH AND PULL PLATES

A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.22 COORDINATORS

A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator shall be omitted on exterior pairs of doors where either door shall close independently regardless of the position of the other door. Coordinator shall be omitted on interior pairs of non-labeled open where open back strike is used. Open back

strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.23 THRESHOLDS

A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

B. For thresholds at elevators entrances see other sections of specifications.

C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from fame face.

2.24 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m^3/s/m).

2.26 MISCELLANEOUS HARDWARE

A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Folding doors and partitions.
2. Wicket door (in roll-up door assemblies).
3. Slide-up doors.
4. Swing-up doors.
5. Fire-rated access doors-Engineer's key set.
6. Doors from corridor to electromagnetic shielded room.
7. Day gate on vault door.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.27 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

A. ASTM E883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.

B. Key padlocks as follows:

1. Constant Temperature Rooms in Research Departments: Research Laboratory Set.
2. Cold Room in Morgue Department: Autopsy Set.
3. Refrigerators in Canteen Department: Canteen Storage Set.
4. All Refrigerator Rooms in Main Kitchen Department: Kitchen Storage Set.
5. Chain Link Fence Gates for Electrical Substation and other Fenced Buildings or Areas: Engineer's set, except as otherwise specified.
6. Chain Link Fence Gates for Oxygen Storage Buildings: Maintenance supply set.
7. Roof Access and Scuttles: Engineer's set.
8. Hinged Wicket in Post Office Partitions: Post Office set.

C. Omit padlocks on communicating refrigerator doors.

2.28 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.5. Key locks in Key Sets approved by

Contracting Officer. See mechanical drawings and specifications for location of cabinets.

B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.29 HINGED WIRE GUARDS (FOR WINDOWS, DOORS AND TRANSOMS) AND WIRE PARTITION DOORS

A. Butt hinges, type A8133 (special swaging) 100 mm by 90 mm (4 inches by 3-1/2 inches), Finish US2C.
   1. 3 hinges for guards over 1060 mm (3-1/2 feet) high.
   2. 2 hinges for guards less than 1060 mm (3-1/2 feet) high.

B. Conform to ANSI A156.5. Lock Type E06081 for guards and Type E06061 for partitions.
   1. Keying: Except as noted otherwise, key locks like entrance door or space wherein guards and partitions are located except as otherwise specified.
   2. Key locks for partitions enclosing mechanical and electrical equipment in Engineer's Set. (See detailed drawings for number of locks and butt hinges required for each guard).

2.30 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers and thresholds shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:
   1. Hinges --exterior doors: 626 or 630.
   2. Hinges --interior doors: 652 or 630.
   3. Pivots: Match door trim.
   4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
   5. Thresholds: Mill finish aluminum.
   6. Cover plates for floor hinges and pivots: 630.
   7. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces.

E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.31 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

B. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:

C. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls shall be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.

7. Push-pull latch shall be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor shall reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts

Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to the COR that upon completion, installer has visited the Project and has accomplished the following:
   1. Re-adjust hardware.
   2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
   3. Identify items that have deteriorated or failed.
   4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of the COR and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings shall be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project shall be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

INTERIOR SINGLE DOORS

HW-1Q

Each Door to Have: RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-1S

Each BARN Door to Have: NON-RATED

HARDWARE AS REQUIRED BY SLIDING BARN DOOR MANUFACTURER

LOCKING FUNCTION NOT REQUIRED

HW-2C

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-2D

Each Door to Have: NON-RATED

1	Center Pivot Set	C07042
1	Privacy Lock	F02-MOD x THUMBTURN BOTH SIDES X OCCUPANCY INDICATOR
1	Rescue Stop	A1882
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Wall Stop	L02101 CONVEX

HW-2F

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011
1	Coat Hook	L03121

HW-3E

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011
1	Coat Hook	L03121

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-4G

Each Door to Have: RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Utility Lock	F09
1	Closer (@ Rated Doors)	C02011/C02021
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-4V

Each Lead-Lined Door to Have: NON-RATED

1	Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Pivot	CO7311
1	Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1	Closer	CO2011/CO2021 x METAL LEAD-LINED COVER
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Holder-Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seal	R0Y154

HW-5B

Each Door to Have: RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-5D

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Outswing Doors)	L02101 CONVEX
3	Silencers	L03011

HW-6G

Each Door to Have: RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Exit Device	TYPE 1 F13 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

INTERIOR PAIRS OF DOORS

HW-8D

Each [ADO] Aluminum Storefront Pair to Have: NON-RATED

2	Pivot Sets	C07162
2	Intermediate Transfer Pivots	C07321 x 4-WIRES
2	Intermediate Pivots	C07321
2	Push/Pull Bar Sets	J505 - 305 MM (12 INCH) CENTER-TO-CENTER PULL
2	Overhead Stops	C01541-ADJUSTABLE

AUTO DOOR OPERATORS, CONTROLS, AND REACTIVATION SENSORS BY SECTION 08 71 13.11.

POWER TRANSFERS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

HW-8E

Each [ADO] Pair to Have:		NON-RATED
2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFERS X IN-HINGE ACCESS PANEL
2	Push Plate	J304 8” x 16”
2	Hospital Grip	J401
2	Kick Plate	J102
2	Mop Plate (@ Inswing Doors)	J103
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stop	L02121 x 3 FASTENERS
2	Silencers	L03011

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFERS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-10H

Each [ADO] Lead-Lined Pair to Have:		RATED/NON-RATED
2	Bottom Pivots	C07162 LESS TOP PIVOT x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Pivot	C07311 (MIDDLE OF ACTIVE LEAF)
1	Intermediate Transfer Pivot	CO7311 x 4 WIRE TRANSFER (MIDDLE OF INACTIVE LEAF)
2	Intermediate Transfer Pivot	CO7311 x 4 WIRE TRANSFER (NEAR TOP OF EACH LEAF)
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT X LEAD-LINED
1	Hospital Utility Lock	F09 x PADDLES POINTING DOWN X LEAD-LINED
1	Electric Unlatch Strike	E09321 (FAIL SECURE) (LEAD-LINED)
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS X LEAD-LINED
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS

4	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Overhead Stops	C01541-ADJUSTABLE
1	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFER PIVOTS NEAR TOP OF EACH DOOR FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-11

Each Pair to Have:		RATED/NR
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-11C

Each Pair to Have:		RATED/NR
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
2	Set Self-Adhesive Seals	R0Y154

HW-12A

Each [MHO] Pair Integrated Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-12B

Each [MHO, AC] Pair Integrated Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

CARD READER BY DIVISION 28.

EXTERIOR SINGLE DOORS

HW-E1

Each (AC, REX, DPS) Door to Have: NON-RATED

1	Continuous Hinge	
1	Entry Lock	F11
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Latch Protector (outswing dr)	
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-E4

Each (AC, REX, DPS) Door to Have:		NON-RATED
1 Continuous Hinge		
1 Anti-Vandal Pull		
1 Exit Device	TYPE 1 F03 LESS TRIM	
1 Latch Protector (outswing dr.)		
1 Key Cylinder	TYPE AS REQUIRED	
1 Electrified Lock	F07 (E01-REX, E06) 24VDC	
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED	
1 Closer	C02011	
1 Kick Plate	J102	
1 Floor Stop	L02121 x 3 FASTNERS	
1 Threshold	J32120 x SILICONE GASKET	
1 Door Sweep	R0Y416	
1 Set Frame Seals	R0Y164	
1 Drip	R0Y976	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-E11

Each Aluminum Storefront Door to Have: NON-RATED

ALUMINUM STOREFRONT DOOR HARDWARE BY STOREFRONT SUPPLIER

UTILITY LOCK FUNCTION

EXTERIOR SINGLE GATES

HW-G4

Each Gate to Have:		NON-RATED
2	Weldable Gate Hinges	A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR FASTENED X SHEAR HINGE LEAVES TO FIT GATE MEMBERS
1	Weldable Panic Box	
1	Anti-Vandal Pull	
1	Rim Panic Device	TYPE 1 F03 LESS TRIM
1	Cylinder	TYPE AS REQUIRED
1	Stainless Steel Closer	C52011/C22021

BALANCE OF HARDWARE BY SECTION 32 31 19, DECORATIVE METAL FENCES AND GATES

SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader and keypad).
ADO = Automatic Door Operator
DEML = Delayed Egress Magnetic Lock
DEPH = Delayed Egress Panic Exit Device
DPS = Door Position Switch (Door or Alarm Contact)
EL = Electric Lock or Electric Lever Exit Device
PB = Push-button Combination Lock (stand-alone)
RR = Remote Release Button
ELR = Electric Latch Retraction Exit Device
REX = Request-to-Exit Switch in Latching Device Inside Trim

INTERIOR SINGLE SECURITY DOORS

Each [PB] Door to Have:		HW-SH-3C NON-RATED/RATED
1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Push-button Combination Lock	N3 – A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-SH-3D

Each [AC, EL, REX, DPS] Door to Have:	RATED
1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS X 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Electrified Lock	F07 (E01-REX, E06) 24VDC
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Closer	C02011/C02021
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
3 Silencers	L03011
1 Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-4B

Each [AC, EL, REX, DPS] Door to Have:	RATED
1 Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 12-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Electrified Exit Device	TYPE 1 (E01-REX, E06) F13 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Power Supply	TYPE REQUIRED BY PANIC MANUFACTURER X ADO BOARD
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
3 Silencers	L03011

POWER TRANSFER **SHARED BY ELECTRIC PANIC AND** RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

INTERIOR PAIRS OF SECURITY DOORS

HW-SH-9

Each [AC, EL, REX, DPS] Pair to Have:		RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154
2	Alarm Contacts	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-9B

Each [AC, EL, REX, DPS, ADO] Pair to Have:		RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154
2	Alarm Contacts	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

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SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies equipment, controls and accessories for automatic operation of swing and sliding doors and surface applied automatic operator for bi-folding entrance doors.

1.2 RELATED WORK

A. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

B. Door hardware; Section 08 71 00, DOOR HARDWARE.

C. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.

D. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

1.3 QUALITY ASSURANCE

A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.

B. One type of automatic door equipment shall be used throughout the building.

C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:

1. Showing location of controls and safety devices in relationship to each automatically operated door.

2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.

D. Submit in writing to COR that items listed in Article 1.3 are in compliance.

1.7 DESIGN CRITERIA

A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which shall move the doors from the fully closed to fully opened position in seven seconds maximum time interval, when speed adjustment is at maximum setting.

B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.

C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Builders Hardware Manufacturers Association, Inc. (BHMA):
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)

C. National Fire Protection Association (NFPA):
101-09.....Life Safety Code

D. Underwriters Laboratory (UL):
325-10.....Door, Drapery, Gate, Louver, and Window Operators and Systems

1.9 DELIVERY AND STORAGE

A. Delivery shall be in factory’s original, unopened, undamaged container with identification labels attached.

PART 2 - PRODUCTS

2.1 SWING DOOR OPERATORS

A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor shall not operate when doors are electrically locked from opening.

B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.

C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.

3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. All connecting harnesses shall have interlocking plugs.

2.2 MICROPROCESSOR CONTROLS

A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1–30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:

B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

2.3 FOLDING DOOR OPERATORS

A. General: Folding doors shall have electric operators, conforming to BHMA A156.10 and the following requirements as applicable. Assembly shall be single or bi-folding doors as shown on drawings.

B. Door Operation: Doors shall be opened by electric motor pulling door from closed to open position and shall stop door by electrically reducing voltage and stalling door against mechanical stop. System shall permit manual control of door in event of power failure. Opening and closing speeds shall be adjustable. In compliance with NFPA-101, all door panels shall allow "breakout" to the full open position to provide instant egress at any point in the door’s movement.

C. Operators: Completely assembled and sealed electromechanical operating unit, all located in cast aluminum housing and filled with special

lubricant for extreme conditions. Attached to transmission system shall be a minimum 1/8 Hp "DC" shunt-wound permanent magnet motor with sealed ball bearings. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement. Operators shall have adjustable opening and closing cycle. Housing shall be minimum 6063T-5 alloy aluminum.

D. Folding Door Hardware Guide Rails:

1. Full energy operation: Guide rails shall be installed per BHMA/ANSI 156.10.

E. Locking Hardware: Do not provide any locking hardware at interior doors not requiring physical security. Provide doors with flush concealed vertical rod panic hardware integrated into the doors where physical security is required and free egress is required at all times. Provide doors with manufacturers' standard hookbolt lock (keyed both sides) where physical security is required and free egress is not required at all times. At doors with access control devices (card readers), provide doors with electronic deadbolt locking to prevent the doors from manually sliding open.

F. Door Closers: Provide all folding doors with door closers concealed in the top rail of the door.

2.3 POWER UNITS

A. Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.4 DOOR CONTROLS

A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.

B. Manual Controls:

1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.

C. Motion Detector: The motion detector shall be surface mounted or concealed, to provide a signal to actuate the door operator, and monitor the immediate zone, to detect intrusion by persons, carts or similar objects. The zone which the detector monitors shall be 1500 mm (five feet) deep and 1500 mm (five feet) across, plus or minus 150 mm (six inches) on all dimensions. The maximum response time shall be no less than 25 milliseconds. Unit shall be designed to operate on 24 volts AC. The control shall not be affected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

2.5 SAFETY DEVICES

A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.

B. At sliding doors, provide two photoelectric beams mounted at heights of 600 mm (24 inches) and 1200 mm (48 inches) in the door frame on sliding doors. Provide overhead safety presence sensors at door head on each side of the opening. Beams shall parallel door openings to prevent doors from closing when anyone is in the center of the door or doors. When beams are activated, doors shall recycle to full open position. Actuation shall include a motion detector mounted on each side of the door for detection of traffic in each direction.

C. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.

D. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.

E. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.

B. Install power units in locations shown. Where units shall be mounted on walls, provide metal supports or shelves for the units. All equipment,

including time delay switches, shall be accessible for maintenance and adjustment.

C. Operators shall be adjusted and shall function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door shall be opened manually without the other door opening.

D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

3.2 INSTRUCTIONS

A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 2 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.

B. Coordinate instruction to VA personnel with COR.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:
   1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
   2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
   3. Lead glass: Section 13 49 00, RADIATION PROTECTION.
   4. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
   5. Color of spandrel glass, tinted (heat absorbing or light reducing) glass: See exterior finish schedule in drawings.
   6. Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.

1.3 LABELS

A. Temporary labels:
   1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
   2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
   3. Temporary labels shall remain intact until glass and plastic material is approved by Contracting Officer’s Representative (COR).

B. Permanent labels:
   1. Locate in corner for each pane.
   2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
      a. Tempered glass.
      b. Laminated glass or have certificate for panes without permanent label.
      c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:
1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with the 2012 North Carolina State Building Code for 90 mph wind zone, Exposure B.

2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:
1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
2. Certificate on shading coefficient.
3. Certificate on "R" value when value is specified.

C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to “Warranty of Construction” Article in this Section.

D. Manufacturer's Literature and Data:
1. Glass, each kind required.
2. Insulating glass units.
3. Sealing compound.
4. Plastic glazing material, each type required.

E. Samples:
1. Size: 150 mm by 150 mm (6 inches by 6 inches).

F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
2. Insulating glass units to remain sealed for 10 years.
3. Laminated glass units to remain laminated for 5 years.
4. Polycarbonate to remain clear and ultraviolet light stabilized for 5 years.
5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

1.9 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1-09.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.

C. American Society for Testing and Materials (ASTM):

C542-05.....Lock-Strip Gaskets

C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.

C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
C920-11.....Elastomeric Joint Sealants
C964-07.....Standard Guide for Lock-Strip Gasket Glazing
C1036-06.....Flat Glass
C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass
D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position
E84-10.....Surface Burning Characteristics of Building Materials
E119-10.....Standard Test Methods for Fire Test of Building Construction and Material
E2190-10.....Insulating Glass Unit

D. Commercial Item Description (CID):
A-A-59502.....Plastic Sheet, Polycarbonate

E. Code of Federal Regulations (CFR):
16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010

F. National Fire Protection Association (NFPA):
80-13.....Fire Doors and Windows.
252-12.....Standard Method of Fire Test of Door Assemblies
257-12.....Standard on Fire Test for Window and Glass Block Assemblies

G. National Fenestration Rating Council (NFRC)

H. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).

I. Underwriters Laboratories, Inc. (UL):
752-11.....Bullet-Resisting Equipment.

J. Unified Facilities Criteria (UFC):
4-010-01-2012.....DOD Minimum Antiterrorism Standards for Buildings

K. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)

Sealant Manual (2009)

L. American Society of Civil Engineers (ASCE):

ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q4.
2. Thickness, 6 mm (1/4 inch).
3. Coordinate color/tint/coating to accommodate required security monitoring.

C. Patterned and Wired Flat Glass:

1. ASTM C1036, Type II, Class 1,Form 1, Pattern Pl, Finish F1, Quality Q5 Q6, Mesh m1 m2.
2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.3 COATED GLASS

A. Spandrel Glass:

1. ASTM C1048, Kind HS, Condition B, Type I.
2. Thickness, 6 mm (1/4 inch)

B. Low-E Tempered Glass:

1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
2. Apply coating to second surface of insulating glass units.
3. Thickness, 6 mm (1/4 inch).

2.4 PLASTIC

A. Translucent Polycarbonate Sheet, Abrasion Resistant:

1. Fed. Spec. A-A-59502, Type III, coated mar resistant, Class 1, ultraviolet light stabilized, Grade A, High abrasion resistance. Flame spread of 10 or less when tested per ASTM E84.
2. Thickness, as indicated.

2.5 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified:

C. Clear Sealed Edge Units (CSEU):

1. Insulating Glass Unit Makeup
   a. Outboard Lite
      1. Glass type: Low E Tempered Glass
      2. Glass Tint: Low-E clear coating, neutral reflectivity.
      3. Nominal Thickness: 1/4 inch (6mm)
      4. Glass Strength: (Annealed, Tempered)
      5. Coating Orientation: (Surface #2)
   b. Spacer
      1. Nominal Thickness: 1/2 inch (13.2mm)
      2. Gas Fill: (90% Argon)
   c. Inboard Lite
      1. Glass Type: Clear
      2. Glass Tint: none
      3. Nominal Thickness: 1/4 inch (6mm)
      4. Glass Strength: (Annealed)
      5. Coating Orientation: (N/A)
2. Performance Characteristics (Center of Glass)
   a. Visible Transmittance: 62%
   b. Visible Light Reflectance
      1. Exterior: 10%
      2. Interior: 10%
   c. Winter U-factor (U-value): 0.25 (maximum)
   d. Shading Coefficient (SC): .32
   e. Solar heat Gain Coefficient (SHGC): 0.28 (maximum)
3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.
4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.
5. Example: 1” Insulating Viracon VNE1-63 #2

D. Reflective Sealed Edge Units (RSEU):

1. Insulating Glass Unit Makeup
   a. Outboard Lite
      1. Glass type: Low E Tempered Glass
      2. Glass Tint: Low-E reflective coating
      3. Nominal Thickness: 1/4 inch (6mm)
      4. Glass Strength: (Annealed, Tempered)
      5. Coating Orientation: (Surface #2)
   b. Spacer
      1. Nominal Thickness: 1/2 inch (13.2mm)
      2. Gas Fill: (90% Argon)
   c. Inboard Lite
      1. Glass Type: Clear
      2. Glass Tint: none
      3. Nominal Thickness: 1/4 inch (6mm)
      4. Glass Strength: (Annealed)
      5. Coating Orientation: (N/A)
2. Performance Characteristics (Center of Glass)
   a. Visible Transmittance: 36%
   b. Visible Light Reflectance
      1. Exterior: 44%
      2. Interior: 21%
   c. Winter U-factor (U-value): 0.25 (maximum)
   d. Shading Coefficient (SC): .26
   e. Solar heat Gain Coefficient (SHGC): 0.23 (maximum)
3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.
4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.
5. Example: 1” Insulating Viracon VRE1-38

2.6 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items shall be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that shall not corrode or stain while in service.

B. Setting Blocks: ASTM C864:
   1. Channel shape; having 6 mm (1/4 inch) internal depth.

2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:
1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:
1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Glazing Gaskets: ASTM C864:
1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges shall terminate above the glazing-beads or terminate flush with top of beads.

F. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

G. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

H. Structural Sealant: ASTM C920, silicone acetoxy cure:
1. Type S.
2. Class 25.
3. Grade NS.
4. Shore a hardness of 25 to 30 Durometer.

I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges shall terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

J. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be non-staining.
2. Color of other glazing compounds, gaskets, and sealants which shall be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer’s approved shop drawings.

B. Advise Contractor of conditions which shall adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

G. Plastic:

1. Use pin-mounting attachment as shown on drawings. All pin-mounting hardware shall be stainless steel.

H. Insulating Glass Units:

1. Glaze in compliance with glass manufacturer's written instructions.
2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
3. Do not use putty or glazing compounds.
4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
5. Install with tape or gunnable sealant in wood sash.

I. Fire Resistant Glass:

1. Wire glass: Glaze in accordance with NFPA 80.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.

B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.

C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.

E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.

G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.

F. Trim protruding tape edge.

3.6 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Contracting Officer’s Representative (COR).

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.7 PROTECTION

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.8 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install clear wire glass in interior fire rated or labeled doors and windows.

B. Tempered Glass:
1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU Low E tempered and clear glass, G 41, on storefront and sidelights.

C. Clear Glass:
1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

D. Tinted Glass: Exterior pane of dual glazed windows not receiving tinted tempered glass.

E. Insulating Glass:
1. Install SEU clear tempered glass in storefronts and curtain walls adjacent to entrances or walks.
2. Install SEU clear glass in storefronts and curtain walls not adjacent to entrances or walks.

F. Laminated Glass: Install as specified in doors, observation windows and interior pane of dual glazed windows where indicated.
1. If laminated glass is required for double glazed windows, provide it for interior panes only.

G. Spandrel Glass: Install specified spandrel glazing where indicated.

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

B. Color of finish: See finish schedule in drawings.

C. Louvers in lead lined wood doors: Section 13 49 00, RADIATION PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:
Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):
Approved Product List - September 2011

C. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
A1008/A1008M-10.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
B209/B209M-03(R2007)....Aluminum and Aluminum Alloy, Sheet and Plate
B221-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire Shapes, and Tubes

D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-09.....Installation of Air Conditioning and Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):
500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Stainless Steel: ASTM A167, Type 302B.

C. Carbon Steel: ASTM A1008/A1008M.

D. Aluminum, Plate and Sheet: ASTM B209/B209M.

E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown.
2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
3. Furnish louvers with sill extension or separate sill as shown.
4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
5. Exterior wall louvers shall be an anodized aluminum color.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of 50 percent free area and shall pass 930 fpm free area velocity at a pressure drop not exceeding .15 inches water gage and carry not more than .01 ounces of water per m^2 (square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.

2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, sills); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.

B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.

C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 FINISH

A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505

B. Aluminum Louvers:

1. Anodized finish
   a. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.

2.5 PROTECTION

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.

B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors shall be built into

masonry construction. Provide temporary bracing for such items until masonry is set.

C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power actuated drive pins shall be used, except for removal items and where members would be deformed or substrate damaged by their use.

D. Generally, set wall louvers in masonry walls during progress of the work. If wall louvers are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.

B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as shall be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes removal of existing floor coverings, testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS.

B. Section 09 65 16, RESILIENT SHEET FLOORING, Section 09 65 19, RESILIENT TILE FLOORING, and Section 09 68 00, CARPETING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.

B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer

C. Product Data:

1. Moisture remediation system
2. Underlayment Primer
3. Cementitious Self-Leveling Underlayment
4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)

D. Test Data:

1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer’s technical representative.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

D638-*10* *(2010)*	Test Method for Tensile Properties of Plastics
D4259-*88* *(2012)*	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109M-*12* *(2012)*	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-*12* *(2012)*	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
E96/E96M - 12 ***(2012)***	Standard Test Methods for Water Vapor Transmission of Materials
F710-*11* *(2011)*	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-*11* *(2011)*	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-*11* *(2011)*	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer’s standard components, compatible with each other and as follows:

1. Liquid applied coating:
   a. Resin: epoxy.
   b. Formulation Description: Multiple component high solids.
   c. Application: Per manufacturer’s written installation requirements.
   d. Thickness: minimum 10 mils

D. Material Vapor Permeance: Shall achieve <.1 perm in accordance with ASTM E96.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	$1.9X10^5$psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

A. System Descriptions:

1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.

C. System Characteristics:

1. Wearing Surface: smooth
2. Thickness: Per architectural drawings, ranging from feathered edge to 1”, per application. Applications greater than 1” require additional 3/8” aggregate to mix or as recommended by manufacturer.

D. Underlayment shall be calcium aluminate cement-based, containing portland cement. Gypsum-based products are unacceptable.

E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109M.

F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM 348.

G. Dry Time: Underlayment shall receive the application of moisture insensitive tile in 6 hours, floor coverings in 16 hours, and resinous flooring in 3-7 days.

H. Primer: compatible and as recommended by manufacturer for use over intended substrate.

I. System Components: Manufacturer's standard components that are compatible with each other and as follows:

1. Primer:
   a. Resin: copolymer
   b. Formulation Description: single component ready to use.
   c. Application Method: Squeegee and medium nap roller.
      All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
   d. Number of Coats: (1) one.
2. Grout Resurfacing Base:
   a. Formulation Description: Single component, cementitious self-leveling high early, high strength grout.
   b. Application Method: colloidal mix pump, cam rake, spike roll.
      1) Thickness of Coats: Per architectural scope, 1” lifts.
      2) Number of Coats: More than one if needed.
   c. Aggregates: for applications greater than 1inch, require additional 3/8” aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.

B. Compressive Strength: Minimum 4000 psi in 28 days

C. Trowel-applied underlayment shall not contain silica quartz (sand).

D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.

C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

A. Existing concrete slabs with existing floor coverings:

1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.

B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.

C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.

D. Prepare concrete substrates per ASTM D4259 as follows:

1. Dry abrasive blasting.
2. Wet abrasive blasting.
3. Vacuum-assisted abrasive blasting.
4. Centrifugal-shot abrasive blasting.
5. Comply with manufacturer's written instructions.

E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.

F. Verify that concrete substrates are dry.

G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.

H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufactures formal and project specific written recommendation.

I. Provide a written report showing test placement and results.

J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer’s instructions.

K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer’s technical representative.

L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4” deviation in 10’. As required, install underlayment to achieve required tolerance.

M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING:

A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.

B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM 4259.

C. Mix and apply moisture remediation coating in accordance with manufacturer’s instructions.

3.4 CEMENTITOUS UNDERLAYMENT:

A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.

B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

A. Prior to the installation of the finish flooring, the surface of the underlayment shall be protected from abuse by other trades by the use of plywood, Masonite, or other suitable protection course

3.6 FIELD QUALITY CONTROL

A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I – GENERAL

1.1 DESCRIPTION

A. This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

A. Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications shall be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)
2001.....Architectural Painting Specification Manual

1.5 DIGITAL COLOR PHOTOS

A. Interior Views: Include a series of photographic slides, representing a sequential walk-through. Show typical public, patient, staff and all specialized areas. The photography is of architectural quality and are the property of the Department of Veterans Affairs, Office of Facility Management.

PART 2- PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Size 24 x 35 mm.

B. Labeled for:

1. Building name and Number.

2. Room Name and Number.

2.2 DIVISION 03 – CONCRETE

A. SECTION 03 30 00, CAST IN PLACE CONCRETE

Surface	Finish Description

2.3 DIVISON 04 – MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.

2.CONCRETE MASONRY UNIT (CMU)

Type	Size	Pattern	Finish	Mfg. Color Name/No.
CMU Standard				
Glazed Face				
Sound Absorbing				
Split Rib				
Ground Face				

2.4 DIVISION 05 – METALS

A. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Newel Posts		

Guard Rails		
Handrails		
Stringers		
Risers		
Underside		

B. SECTION 07 95 13, EXPANSION JOINT COVER ASSEMBLIES

	Material	Finish	Manufacturer	Mfg. Color Name/No.
Floor Component Cover Plate Frame Casket or Sealant (interior only)				
Wall Component Cover Plate Frame Casket or Sealant (interior only)				
Ceiling Component Cover Plate, Gasket or Sealant (interior only)				
Exterior Wall Cover Plate Frame Thermoplastic Joint				
Garage Floor Steel				

2.5 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

A. SECTION 06 20 00, FINISH CARPENTRY

1. RECEPTION COUNTER PUBLIC OR PATIENT SIDE

Room No. and Name	Component	Material	Species	Finish	Color
	Countertop				
	Vertical Surface(s)				
	Trim				
	Reveal				
	Handrail				
	Bumper guard				
	Base				

2. RECEPTION COUNTER STAFF SIDE

Room No. and Name	Component	Material	Finish	Color
	Task Surface			
	Vertical Surface			
	Tackable Wall Covering			
	Shelving			
	Trim			
	Drawers			
	Misc. Items			

3. NURSES STATION STAFF SIDE

Room No. and Name	Component	Material	Finish/Color

	Vertical Surface(s)		
	Tackable Wall Covering		
	Shelving		
	Trim		
	Drawers		
	Misc. Items		
	Base		

4. NURSES STATION - PATIENT SIDE

Room No. and Name.	Component	Material	Finish
	Transaction Countertop		
	Vertical Surface(s)		
	Trim		
	Reveal		
	Handrail		
	Bumper Guard		
	Base		

2.6 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 54 19, POLYVINYL-CHLORIDE ROOFING

Color	Manufacturer	Mfg. Color Name/No.

B. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
	Copper	

Copings	Stainless steel	
	Aluminum	
Hanging Gutters and Downspouts	Copper	
	Stainless steel	
	Aluminum	
Roof Insulated Expansion Joint Covers	Vinyl sheet	
Gravel Stops	Aluminum mill	
	Aluminum	
	Copper	
	Stainless steel	
Scuppers		

C. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints			
CMU Control Joints			
Precast Concrete Panels			
New to Existing Walls			
Building Expansion Joints			
Masonry Sealed Joints			
Stone Sealed Joints			

2.7 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door

Component	Color of Paint Type and Gloss
Door	
Frame	
Window frame	

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	
Frames	

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	
Stainless steel	

D. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer	Manufacturer Color Name/No.
Aluminum			
Glass			

E. SECTION 08 51 23, STEEL WINDOW

Component	Finish	Manufacturer	Mfg. Color Name/No.
Window			
Trim			
Screens			
Sills			
Stools			

F. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Hung				

Casement				
Projected				
Dual Horizontal Sliding				
Single Horizontal Sliding				
Fixed				

G. WINDOW SILLS

Room No. and Name	Material	Finish
	Aluminum (With Windows)	
	SECTION 04 72 00,CAST STONE MASONRY	

H. WINDOW STOOLS

Room No. and Name	Material	Finish
	Marble (09310)	
	Ceramic Tiling (09 30 13)	
	Plastic Laminate	
	Finish Carpentry (06 20 00)	

I. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges		
Door Closers		
Floor Closers		
Floor Pivot Sets		
Closer/ Holder		
Floor Stops		
Door Holders		
Lock/ Latches		
Key Cabinet	Steel	
Armor Plates	Metal	

	Plastic	
Kick Mop Plates	Metal Plastic	
Door Edging		
Exit Device		
Flush Bolts		
Door Pulls		
Push Plates		
Combination Push Pull Plate		
Coordinators		
Light Proof Seals		
Weather Strip		
Threshold		

J. SECTION 08 44 13, GLAZED ALUMINUM CURTAIN WALLS

Component	Material	Finish	Manufacturer	Mfg. Color Name/No.
Frame				
Glazing				
Standard Panel				

2.8 DIVISION 09 – FINISHES

A. SECTION 09 30 13, CERAMIC TILING

Finish Code	Manufacturer	Mfg. Color Name/No

B. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
	Exposed Suspension System			
	Type III			
	Type III A			

	Type V			
	Type VI			
	Type VII			
	Type XX A			
	Type XX B			

C. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
		VCT		
		R		
		RT		

D. SECTION 09 65 16, VINYL SHEET FLOORING (VSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.

E. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg Name/No.
	Rubber Base (RB)			
	Vinyl Base (VB)			
	Resilient Stair Treads (RST)			
	Sheet Rubber Flooring (SRF)			

F. SECTION 09 68 00, CARPET (CP)

Finish Code	Pattern	Manufacture	Mfg. Color Name/No.

G. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60 Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and max 10 units
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 10 units, and 10-35 units
Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and 10-35 units
Gloss Level 4	a "satin-like" finish	20-35 units, and min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units
Gloss Level 6	a traditional gloss	70-85 units
Gloss level 7	a high gloss	more than 85 units

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			

P			
P			
P			
P			
P			
P			
P			
3. Stain Code (S)	Gloss and Transparency	Manufacturer	Mfg. Color Name/No.
	Semi		
S			
S			
S			
S			
S	Opaque		
S			
S			
S			
S			
4. Clear coatings Code(CC)	Gloss	Manufacturer	Mfg. Color Name/No.
CC			
CC			

H. SECTION 09 72 16, VINYL COATED FABRIC WALLCOVERING (W)

Finish Code	Manufacturer	Mfg. Color Name/No.

I. SECTION 09 72 16, EDGE GUARD OR TRIM (W)

Finish Code	Manufacturer	Mfg. Color Name/No.

J. SECTION 09 72 31, POLYPROPYLENE FABRIC WALLCOVERING (PFW)

Finish Code	Manufacturer	Mfg. Color Name/No.

K. SECTION 09 72 31, EDGE GUARDS (PFW)

Finish Code	Manufacturer	Mfg. Color Name/No.

2. 9 DIVISION 10 SPECIALTIES

A. SECTION 10 21 23, HOSPITAL CUBILCE CURTAINS AND INTRAVENOUS SUPPORT TRACKS

Finish Code	Manufacturer	Mfg. Color Name/No.

B. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards			
Wall Guards and Handrail			
Wall Guard			
Door Frame Protection			

C. SECTION 10 13 00 / 10 14 00, INTERIOR SIGNS

Sign Type	Component	Manufacturer	Mfg. Color Name/No.

D. SECTION 10 44 13, FIRE EXTNGUISHER CABINETS

Component	Material	Finish

E. SECTION 10 28 00, TOILET AND BATH ACCESSORIES

Item	Material	Manufacturer	Mfg. Color Name/No.

2.10 DIVISION 13 SPECIAL CONSTRUCTION

A. SECTION 14 21 00, ELECTRIC TRACTION ELEVATORS

Elevator	Component	Material	Finish	Color
Passenger Elevator No. P	Hoistway Entrance Hoistway Doors			
	Corridor Position Indicator and Call Buttons			
	Car Canopy	Steel		
	Car Wainscot	Stainless Steel		
	Panels Above Wainscot	Plastic Laminate		

	Car Floor			
	Car Operating Panel			
Freight Elevator No. F	Car Enclosure	Steel		
	Car Floor	Steel		
	Car Gate	Wire Mesh		
	Rubbing Strip	Wood		
	Hoistway Entrances	Steel		
	Hoistway Doors	Steel		

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AF
Accordion Folding Partition	AFP
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Acoustical Metal Pan Ceiling	AMP
Acoustical Wall Panel	AWP
Acoustical Wall Treatment	AWT
Acoustical Wallcovering	AWF
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE
Brick Face	BR
Brick Flooring	BF
Brick Paving	BP
Carpet	CP
Carpet Athletic Flooring	CAF
Carpet Module Tile	CPT
Ceramic Glazed Facing Brick	CGFB
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB
Epoxy Coating	EC
Epoxy Resin Flooring	ERF
Existing	E
Exposed Divider Strips	EXP
Exterior	EXT
Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fabric Wallcovering	WF
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Folding Panel Partition	FP
Foot Grille	FG
Glass Masonry Unit	GUMU
Glazed Face CMU	GCMU
Glazed Structural Facing Tile	SFTU
Granite	GT
Gypsum Wallboard	GWB
High Glazed Coating	SC
Latex Mastic Flooring	LM
Linear Metal Ceiling	LMC
Linear Wood Ceiling	LWC
Marble	MB
Material	MAT
Mortar	M
Multi-Color Coating	MC
Natural	NF

Finish	
Paint	P
Paver Tile	PVT
Perforated Metal Facing (Tile or Panels)	PMF
Plaster	PL
Plaster High Strength	HSPL
Plaster Keene Cement	KC
Plastic Laminate	HPDL
Polypropylene Fabric Wallcovering	PFW
Porcelain Paver Tile	PPT
Quarry Tile	QT
Radiant Ceiling Panel System	RCP
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Spandrel Glass	SLG
Stain	ST
Stone Flooring	SF
Structural Clay	SC
Suspension	SDG

Decorative Grids Grids	
Terrazzo Portland Cement	PCT
Terrazzo Tile	TT
Terrazzo, Thin Set	
Textured Gypsum Ceiling Panel	TGC
Textured Metal Ceiling Panel	TMC
Thin set Terrazzo	TST
Veneer Plaster	VP
Vinyl Base	VB
Vinyl Coated Fabric Wallcovering	W
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB
Wood	WD

3.2 FINSIH SCHEDULE SYMBOLS

Symbol	Definition
**	Same finish as adjoining walls
-	No color required
E	Existing
XX	To match existing
EFTR	Existing finish to remain
RM	Remove

3.3 ROOM FINISH SCHEDULE

A. Match adjoining or existing similar surfaces colors, textures or patterns where disturbed or damaged by alterations or new work when not scheduled.

B. ROOM FINISH SCHEDULE

Room No. and Name		FLOOR			BASE		WALL		WAINSCOT		CEILING		REMARKS
		MAT	FC		MAT	FCC	MAT	FCC	MAT	FC	MAT	FCC	
	EXIST			N									
				E									
				S									
				W									
				C									
	NEW			N									
				E									
				S									
				W									
				C									
	EXIST			N									
				E									
				S									
				W									
				C									
	NEW			N									
				E									
				S									
				W									

				C								
	E X I S T			N								
				E								
				S								
				W								
				C								
	N E W			N								
				E								
				S								
				W								
				C								

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.

B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.

D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS and Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Studs, runners and accessories.
   2. Hanger inserts.
   3. Channels (Rolled steel).
   4. Furring channels.
   5. Screws, clips and other fasteners.

C. Shop Drawings:
   1. Typical ceiling suspension system.
   2. Typical metal stud and furring construction system including details around openings and corner details.

3. Typical shaft wall assembly
4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
C645-09.....Non-Structural Steel Framing Members
C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
C841-03(R2008).....Installation of Interior Lathing and Furring
C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

2. Runners same thickness as studs.

B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.

C. Doubled studs for openings and studs for supporting concrete backer-board.

D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

E. Shaft Wall Framing:

1. Conform to rated wall construction.
2. C-H Studs.
3. E Studs.
4. J Runners.
5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

A. Rigid furring channels (hat shape): ASTM C645.

B. Resilient furring channels:

1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.

C. "Z" Furring Channels:

1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
2. Web furring depth to suit thickness of insulation with slotted perforations.

D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.

B. For fire rated construction: Type and size same as used in fire rating test.

C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

D. Clips: ASTM C841 (paragraph 6.11), manufacturer’s standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.

E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items,

designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:
   1. ASTM A641, soft temper, Class 1 coating.
   2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:
   1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
   2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers shall be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.

B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

2.6 EXTRUDED ALUMINUM PARTITION CLOSURE (End of wall to Mullion)

A. Extruded aluminum partition closures - pre-assembled to provide a tight fit for vertical junctures of partitions and window walls.

B. Provide finish to match exterior window system.

C. Product to be sound tested to a 51 STC rating with acoustical batts for sound attenuation.

D. Provide extruded aluminum partition closure in specified lengths and size to fit specified openings. Allow for thermal movements from ambient and surface temperature changes.

E. Acceptable products include the following:
   1. Sound Barrier Wall End Cap by Mull-it-Over
   2. Mullion Mate by Gordon Interior Specialties Division

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.

B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.

B. Space studs not more than 610 mm (24 inches) on center.

C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.

D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.

E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.

F. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:
1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

A. Conform to UL Design No. U438 for two-hour fire rating.

B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.

C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
E. Suitably frame all openings to maintain structural support for wall:
   1. Provide necessary liner fillers and shims to conform to label frame requirements.
   2. Frame openings cut within a liner panel with E studs around perimeter.
   3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.
F. Elevator Shafts:
   1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
   2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
   3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
   1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
   2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
B. New exposed concrete slabs:
   1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
   2. Furnish for installation under Division 3, CONCRETE.
   3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
C. Concrete slabs on steel decking composite construction:
   1. Use pull down tabs when available.
   2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.

D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

E. Existing concrete construction exposed or concrete on steel decking:
   1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
   2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.

F. Steel decking without concrete topping:
   1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
   2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.

G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
   1. Install only for ceilings to receive screw attached gypsum board.
   2. Install in accordance with ASTM C636.
      a. Install main runners spaced 1200 mm (48 inches) on center.
      b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
      c. Install wall track channel at perimeter.

H. Installing Ceiling Bracing System:
   1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
   2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
   3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.

C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

D. Lead lined wallboard: Section 13 49 00, RADIATION PROTECTION.

E. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Cornerbead and edge trim.
   2. Finishing materials.
   3. Laminating adhesive.
   4. Gypsum board, each type.

C. Shop Drawings:
   1. Typical gypsum board installation, showing corner details, edge trim details and the like.
   2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
   3. Typical shaft wall assembly.
   4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:
   1. Cornerbead.
   2. Edge trim.
   3. Control joints.
E. Test Results:
   1. Fire rating test, each fire rating required for each assembly.
   2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

A. In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American Society for Testing And Materials (ASTM):
   C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
   C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
   C840-08.....Application and Finishing of Gypsum Board
   C919-08.....Sealants in Acoustical Applications
   C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
   C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
   C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
   C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
   C1658-06.....Glass Mat Gypsum Panels
   C1396-06.....Gypsum Board
   E84-08.....Surface Burning Characteristics of Building Materials
C. Underwriters Laboratories Inc. (UL):
   Latest Edition.....Fire Resistance Directory
D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

B. Coreboard or Shaft Wall Liner Panels.

1. ASTM C1396, Type X.
2. ASTM C1658: Glass Mat Gypsum Panels,
3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.

C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.

D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.

B. ASTM C1177, Type X.

2.3 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

A. ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
   1. Two sides of partitions:
      a. Fire rated partitions.
      b. Smoke partitions.
      c. Sound rated partitions.
      d. Full height partitions shown (FHP).
      e. Corridor partitions.
   2. One side of partitions or furring:
      a. Inside of exterior wall furring or stud construction.
      b. Room side of room without suspended ceilings.
      c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
   3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.

B. In locations other than those specified, extend gypsum board from floor to heights as follows:
   1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
   2. At ceiling of suspended gypsum board ceilings.
   3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

A. Coordinate installation of gypsum board with other trades and related work.

B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.

C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.

D. Use gypsum boards in maximum practical lengths to minimize number of end joints.

E. Bring gypsum board into contact, but do not force into place.

F. Ceilings:
   1. For single-ply construction, use perpendicular application.
   2. For two-ply assembles:

a. Use perpendicular application.
b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.

G. Walls (Except Shaft Walls):
1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions shall be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
   a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
   b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
   a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
   b. Not required for wall lengths less than 9000 mm (30 feet).

c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
a. Install at all vertical and horizontal external corners and where shown.
b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
a. At both sides of expansion and control joints unless shown otherwise.
b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

A. Install in accordance with ASTM C840, except as otherwise specified or shown.

B. Use screws of sufficient length to secure sheathing to framing.

C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating.
C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
   1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
   2. Stagger joints top and bottom in adjacent panels.
   3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
D. Gypsum Board:
   1. Two hour wall:
      a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
      b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
      c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
   2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
   3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

F. Elevator Shafts:
   1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
   2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.5 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for al finished areas open to public view.
B. Before proceeding with installation of finishing materials, assure the following:
   1. Gypsum board is fastened and held close to framing or furring.
   2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated, smoke barrier, and fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier and fire rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction and fire protection equivalent to the fire rated construction.

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies ceramic, porcelain tile, marble thresholds and window stools, waterproofing membranes for thin-set applications, crack isolation membranes, and tile backer board.

1.2 RELATED WORK

A. Preformed sealant joints in tile flooring: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.

B. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.

C. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified on finish schedule.

D. Metal and resilient edge strips at joints with new resilient flooring and carpeting: Section 09 65 19, RESILIENT TILE FLOORING and Section 09 68 00, CARPETING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Base tile, each type, each color, each size.
2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.
3. Paver tile, each size, type, color and pattern.
4. Porcelain tile, each type, color, patterns and size.
5. Wall (or wainscot) tile, each color, size and pattern.
6. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

C. Product Data:

1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
2. Chemical resistant mortar and grout (Epoxy and Furan).
3. Cementitious backer unit.
4. Dry-set Portland cement mortar and grout.
5. Divider strip.
6. Elastomeric membrane and bond coat.

7. Reinforcing tape.
8. Leveling compound.
9. Latex-Portland cement mortar and grout.
10. Commercial Portland cement grout.
11. Slip resistant tile.
12. Waterproofing isolation membrane.
13. Fasteners.

D. Certification:

1. Master grade, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
   a. Chemical resistant mortar and grout (epoxy and furan).
   b. Modified epoxy emulsion.
   c. Commercial Portland cement grout.
   d. Cementitious backer unit.
   e. Dry-set Portland cement mortar and grout.
   f. Elastomeric membrane and bond coat.
   g. Reinforcing tape.
   h. Latex-Portland cement mortar and grout.
   i. Leveling compound.
   j. Waterproof isolation membrane.
   k. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar

A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A137.1-08.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcing

C109/C109M-11.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)

C241-09.....Abrasion Resistance of Stone Subjected to Foot Traffic

C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C627-10.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

C954-11.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness

C979-10.....Pigments for Integrally Colored Concrete

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Panel Products

C1027-09.....Determining “Visible Abrasion Resistance on Glazed Ceramic Tile”

C1028-07.....Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method

C1127-09.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface

C1178/C1178M-11.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel

C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

D5109-99(R2004).....Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):

2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
   a. Tested in accordance with values listed in Table 1, ASTM C 1027.
   b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
   c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
   a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
      1) Not less than 0.7 (wet condition) for bathing areas.
      2) Not less than 0.8 on ramps for wet and dry conditions.
      3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
   b. Tile Having Abrasive Grains:
      1. Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body of the tile.
   c. Porcelain Paver Tile: Matte surface finish.
4. Mosaic tile shall be mounted or joined together by a resinous bonding material along tile edges.
5. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and

package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.

6. Factory-Applied Temporary Protective Coating:
   a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
   b. Do not coat unexposed tile surfaces.
   c. Pre-wax tiles set or grouted with latex modified mortars.

B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.

C. Glazed Wall Tile: Cushion edges, glazing, as specified in finish schedule.

D. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.

E. Trim Shapes:
   1. Conform to applicable requirements of adjoining floor and wall tile.
   2. Use trim shapes sizes conforming to size of adjoining field wall tile including existing spaces unless detailed or specified otherwise in finish schedule.
   3. Internal and External Corners:
      a. Square internal and external corner joints are not acceptable.
      b. External corners including edges: Use bullnose shapes.
      c. Internal corners: Use cove shapes.
      d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
      e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
      f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
      g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.

h. For unglazed ceramic mosaic and glazed wall tile installed in Portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.

i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.

j. Provide cove and bullnose shapes where shown and required to complete tile work.

2.2 CEMENTITIOUS BACKER UNITS

A. Use in showers or wet areas.

B. ASTM C1325.

C. Use Cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing shall not be permitted.

B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.

C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

A. Screws for Cementitious Backer Units.

1. Standard screws for gypsum board are not acceptable.
2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
3. ASTM C954 for steel 1 mm (0.033 inch) thick.
4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 GLASS MAT WATER RESISTANT GYPSUM BACKER BOARD

A. Confirm to ASTM C1178/C1178M, Optional System for Cementious Backer Units.

2.6 SETTING MATERIALS OR BOND COATS

A. Conform to TCA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.1.

C. Latex-Portland Cement Mortar: ANSI A108.1.
   1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.
   2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, re-dispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
D. Dry-Set Portland Cement Mortar: ANSI A108.1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.4.
E. Organic Adhesives: ANSI A108.1, Type 1.
F. Chemical-Resistant Bond Coat:
   1. Epoxy Resin Type: ANSI A108.1.
   2. Furan Resin Type: ANSI A108.1.
G. Elastomeric Waterproofing Membrane and Bond Coat:
   1. TCA F122-02.
   2. ANSI A108.1.
   3. One component polyurethane, liquid applied material having the following additional physical properties:
      a. Hardness: Shore "A" between 40-60.
      b. Elongation: Between 300-600 percent.
      c. Tensile strength: Between 40-60 psig.
      d. No volatile compounds.
   4. Coal tar modified urethanes are not acceptable.
H. Waterproofing Isolation Membrane:
   1. Sheet System TCA F122-02.
   2. Optional System to elastomeric waterproof membrane.
   3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
   4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.

5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer’s standard sheet size with prefabricated or preformed inside and outside corners.
7. Sheet manufacturer’s solvent welding liquid or xylene and edge sealant.

2.7 GROUTING MATERIALS

A. Coloring Pigments:
   1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
   2. Add coloring pigments to grout by the manufacturer.
   3. Job colored grout is not acceptable.
   4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:
   1. ANSI A108.1.
   2. Use one part white Portland cement to one part white sand passing a number 30 screen.
   3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A108.1 color as specified.

D. Dry-Set Grout: ANSI A108.1 color as specified.

E. Latex-Portland Cement Grout: ANSI A108.1 color as specified.
   1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
   2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

F. Chemical-Resistant Grout:
   1. Epoxy grout, ANSI A108.1.
   2. Furan grout, ANSI A108.1.

2.8 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Shall have minimum following physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength - 600 psi per ANSI 118.7.
4. Density – 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.9 MARBLE

A. Soundness Classification in accordance with MIA Design Manual III Groups.

B. Thresholds:

1. Group A, Minimum abrasive hardness (Ha) of 10.0 per ASTM C241.
2. Honed finish on exposed faces.
3. Thickness and contour as shown.
4. Fabricate from one piece without holes, cracks, or open seams; full depth of wall or frame opening by full width of wall or frame opening; 19 mm (3/4-inch) minimum thickness and 6 mm (1/4-inch) minimum thickness at beveled edge.
5. Set not more than 13 mm (1/2-inch) above adjoining finished floor surfaces, with transition edges beveled on a slope of no greater than 1:2. On existing floor slabs provide 13 mm (1/2-inch) above ceramic tile surface with bevel edge joint top flush with adjacent floor.
6. One piece full width of door opening. Notch thresholds to match profile of door jambs.

2.10 METAL DIVIDER STRIPS

A. Terrazzo type divider strips.

B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1-1/2 inch) long leg.

C. Embedded leg perforated and deformed for keying to mortar.

D. Aluminum or brass as specified in finish schedule.

2.11 WATER

A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.12 CLEANING COMPOUNDS

A. Specifically designed for cleaning masonry and concrete and which shall not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.

B. Materials containing acid or caustic material not acceptable.

2.13 FLOOR MORTAR BED REINFORCING

A. ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.14 POLYETHYLENE SHEET

A. Polyethylene sheet conforming to ASTM D4397.

B. Nominal thickness: 0.15 mm (six mils).

C. Use sheet width to minimize joints.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).

D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:

1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.

B. Variation in Plane of Wall Surfaces:
1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:
1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile shall be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning shall not be permitted.

B. Patching and Leveling:
1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
   a. Thickness of compound as required to bring finish tile system to elevation shown.
   b. Float finish except finish smooth for elastomeric waterproofing.
   c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.

4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:
1. Slope compound to drain where drains are shown.
2. Install mortar bed in depressed slab sloped to drains not less than 1 in 100 (1/8 inch per foot).
3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
4. Screed for slope to drain and float finish.
5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.

D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.

E. Cleavage Membrane:
1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
2. Turn up at edge of depressed floor slab to top of floor.

F. Walls:
1. In showers or other wet areas cover studs with polyethylene sheet.
2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
4. Apply metal lath to framing in accordance with ANSI A108.1:
   a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
   b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
   c. Total thickness of scratch and leveling coats:
      1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
      2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.

3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.

d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

3.4 CEMENTITIOUS BACKER UNITS

A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.

B. Install in accordance with ANSI A108.1 except as specified otherwise.

C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.

D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.

E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.

F. Do not install joint treatment for seven days after installation of cementitious backer unit.

G. Joint Treatment:

1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.

2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD

A. Install in accordance with manufacturer’s instructions. TCA Systems W245-01.

B. Treat joints with tape and latex-Portland cement mortar or adhesive.

3.6 MARBLE

A. Secure thresholds and stools in position with minimum of two stainless steel dowels.

B. Set in dry-set Portland cement mortar or latex-Portland cement mortar bond coat.

C. Set threshold to finish 12mm (1/2 inch) above ceramic tile floor unless shown otherwise, with bevel edge joint top flush with adjacent floor similar to TCA detail TR611-02.

3.7 METAL DIVIDER STRIPS

A. Install metal divider strips in floor joints between ceramic tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise.

B. Set divider strip in mortar bed to line and level centered under doors or in openings.

C. At preformed sealant joint: Refer to Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.

1. Comply with recommendations in TCA "Handbook for Ceramic Tile Installation" Vertical and Horizontal Joint Design Essentials. TCA System EJ 171-02.
   a. Locate joint in tile surfaces directly above joint in sub-floor or where indicated when used with isolation membranes to allow off-setting of joint location from sub-floor joint.
   b. Fasten full length to sub-floor using a construction adhesive.
   c. Trowel setting material with full coverage over the entire leg.
2. Set tile up against the joint ensuring that the top edge of the joint is flush or slightly below the top of the tile.

3.8 CERAMIC TILE - GENERAL

A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.

B. Comply with TCA Installation Guidelines:

C. Installing Mortar Beds for Floors:

1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
2. Install floor mortar bed reinforcing centered in mortar fill.
3. Screed finish to level plane or slope to drains where shown, float finish.
4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.

5. For tile set with Portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.

D. Setting Beds or Bond Coats:

1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCA System F121-02 or F111-02.
2. Set floor tile in elastomeric bond coat over elastomeric membrane ANSI 108. 13, TCA System F122 where shown.
3. Set wall tile installed over concrete or masonry in dry-set Portland cement mortar, or latex-Portland cement mortar, ANSI 108.1B.and TCA System W211-02, W221-02 or W222-02.
4. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.
5. Set wall tile installed over Portland cement mortar bed on metal lath base in Portland cement paste over plastic mortar bed, or dry-set Portland cement mortar or latex-Portland cement mortar over a cured mortar bed, ANSI A108.1C, TCA System W231-02, W241-02.
6. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.1, TCA System W242-02.

E. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. Align new tile work scheduled for existing spaces to the existing tile work unless specified otherwise.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
   a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges shall overlap cut edge of tile.
   b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.

6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
   a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
   b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
   c. In areas where floor drains occur, slope to drains where shown.
   d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
   a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
   b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
   c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
   d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
    a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
    b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
    c. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
    a. Tile wall installations in wet areas, including showers and tub enclosures.
    b. Tile installed with chemical-resistant mortars and grouts.

c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger.

d. Exterior tile wall installations.

3.9 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

A. Mortar Mixes for Floor, Wall And Base Tile: ANSI A108.1.except specified otherwise.

B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.

C. Installing Floor Tile: ANSI A108.1, except as specified otherwise. Slope mortar beds to floor drains a minimum of 1 in 100 (1/8 inch per foot).

3.10 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDONG MORTAR

A. Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A108.1.Bonding mortars shall be mixed in accordance with manufacturer’s instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

A. Installation of Tile: ANSI A108.1, except as specified otherwise.

B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.12 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

A. Installation of Tile: ANSI A108.1.

3.13 GROUTING

A. Grout Type and Location:

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile, Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.1.
3. Epoxy Grout: ANSI A108.1.
4. Furan and Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.
5. Dry-set grout: ANSI A108.1.

3.14 MOVEMENT JOINTS

A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCA details EJ 171-02.

C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

D. Rake out grout at joints between tile, service sink, at toe of base, and where shown not less than 6 mm (1/4 inch) deep.

3.15 CLEANING

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used shall not damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.16 PROTECTION

A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.

B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.17 TESTING FINISH FLOOR

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

B. Test kitchen and storage rooms.

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

A. Metal ceiling suspension system for acoustical ceilings.

B. Acoustical units.

C. Adhesive application.

1.2 RELATED WORK

A. Color, pattern, and location of each type of acoustical unit: See finish schedule.

1.3 SUBMITTAL

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
2. Colored markers for units providing access.

C. Manufacturer's Literature and Data:

1. Ceiling suspension system, each type, showing complete details of installation including suspension system specified to match existing and upward access system details for concealed grid systems.
2. Acoustical units, each type
3. Runners designed for snap-in attachment of metal pans.

D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

A. Standard definitions as defined in ASTM C634.

B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire

A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
C634-11.....Standard Terminology Relating to Environmental Acoustics
C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-13.....Surface Burning Characteristics of Building Materials
E119-12.....Fire Tests of Building Construction and Materials
E413-10.....Classification for Rating Sound Insulation.
E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-08e1.....Classification for Acoustical Ceiling Products

C. International Organization for Standardization (ISO)
ISO 14644-1.....Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

A. ASTM C635, heavy-duty system, except as otherwise specified.
   1. Ceiling suspension system members shall be fabricated from either of the following unless specified otherwise.
      a. Galvanized cold-rolled steel, bonderized.
      b. Extruded aluminum.
      c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
   2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
   3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.

B. Exposed grid suspension system for support of lay-in panels:
   1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.

2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified.

C. Concealed grid suspension system for support of mineral base acoustical tile:
1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.

D. Suspension system for support of Metal Type V, VI, and VII tiles: Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

2.2 PERIMETER SEAL

A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
B. Thickness as required to fill voids between back of wall molding and finish wall.
C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

A. ASTM A641.
B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
B. Hanger Inserts:
1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
2. Nailing type option for wood forms:
a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).

b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.

3. Flush ceiling insert type:

a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.

b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.

c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.

B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.

B. Developing minimum strength of 7 kg/m^2 (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

A. General:

1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.

2. ASTM E1264, weighing 3.6 kg/m^2 (3/4 psf) minimum for mineral fiber panels or tile.
3. Class A Flame Spread: ASTM 84
4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces.
7. Lay-in panels: Sizes as shown, with edges as scheduled on drawings.
8. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
   a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
   b. Provide tile and joints as required to suit suspension and access system.
9. Perforated metal facing (pan); tile or panels:
   a. Tiles: Size of units optional, 300 by 300, 300 by 600, 300 by 900, and 300 by 1200 mm (12 by 12, 12 by 24, 12 by 36, and 12 by 48 inches). Cross score units larger than 300 by 300 mm (12 by 12 inches) to simulate 300 by 300 mm (12 by 12 inch) units. Use beveled edge units. Design joints for snap-in attachment to suspension system.
   b. Panels: Sizes as shown with recessed reveal edges and flat panel with square edges to finish flush with exposed grid suspension system.
   c. Sound absorbent element; either non-sifting mineral wool or glass fiber (free of formaldehyde)of density and thickness to provide specified noise reduction coefficient. Enclosure sound absorbent elements within plastic envelopes.
   d. Support sound absorbent elements on wire spacer about 6 mm (1/4 inch) high. Fit both the sound absorbent element and the spacer into the unit.

B. Special faced acoustical tile units AT(SP)shall be used for surgery/clean areas, kitchens, SPD and wet areas as per referenced in PG-18-14, Room Finishes, Door, & Hardware Schedule. AT(SP) Special faced acoustical tile units shall provide anti-microbial coated surfaces suitable for use in Class 5 Clean Rooms per ISO 14644-1. Special faced

acoustical tile units shall meet all general requirements stated in this specification.

C. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

D. Type IV Units - Mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84.

E. Type V Units - Perforated steel facing (pan) with mineral or glass fiber base backing.
   1. Steel ASTM A653, not less than 0.38 mm (0.015 inch) thick, minimum G30 galvanizing.
   2. Bonderize both sides of sheet and apply two coats of baked-on enamel finish, free from gloss or sheen, on surfaces exposed to view and at least one coat on concealed surfaces.

F. Type VI Units - Perforated stainless steel facing (pan) with mineral or glass fiber base backing.

G. Type VII Units - Perforated aluminum facing (pan) with mineral or glass fiber base backing.
   1. Fabricated from aluminum sheets not less than 0.635 mm (0.025 inch) thick.
   2. Apply two coats of baked-on enamel finish, free from gloss or sheen, on face and flanges.

H. Type XX-A Units - Perforated Ceramic Units for Wet Service.
   1. Conform to requirements of Part 2 - Article "ACOUSTICAL UNITS," subparagraphs Paragraph A, 1, 2, 3, 4, 5 and 6.
   2. Formulated of mineral wool material and fired in a kiln to produce a stable panel which is totally unaffected by moisture even when submerged in water.
   3. No damage when subjected to 10 cycles of steam at 135 °C (275 °F) and cooling to 10 °C (50 °F).
   4. Minimum of 16 mm (5/8 inch) thick.
   5. Not affected when immersed in five percent chlorine solution, except for paint finish.

I. Type III-A Units - Mineral base with painted finish.
   1. Form 1, modular, cast or molded.
   2. Minimum NRC of 0.75.

3. Minimum thickness of 19 mm (3/4 inch) and weight of 4.9 Kg/sq m (one pound per square foot).

J. Type XX-B Units - Combination mineral base and glass fiber with fabric finish.
1. Back half of panel: Perforated water felted mineral fiber.
2. Face half of panel: Glass fiber with glass cloth face.
3. Minimum NRC of 0.75.
4. Minimum thickness of 28 mm (1 1/8 inches).

2.8 ACCESS IDENTIFICATION

A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
2. Make colored markers of paper of plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.

B. Use markers of the same diameter throughout building.

C. Color Code: Use following color markers for service identification:

Color.....Service
Red.....Sprinkler System: Valves and Controls
Green.....Domestic Water: Valves and Controls
Yellow.....Chilled Water and Heating Water
Orange.....Ductwork: Fire Dampers
Blue.....Ductwork: Dampers and Controls
Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.

B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.

C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

D. Perimeter Seal:
1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.

2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

E. Existing ceiling:

1. Where extension of existing ceilings occur, match existing.
2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m^2 (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:
   a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
   b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.
2. Steel:

a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
   (1) Size and space carrying channels to insure that the maximum deflection specified shall not be exceeded.
   (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

C. Direct Hung Suspension System:
   1. As illustrated in ASTM C635.
   2. Support main runners by hanger wires attached directly to the structure overhead.
   3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

D. Indirect Hung Suspension System:
   1. As illustrated in ASTM C635.
   2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) or center so as to insure that specified requirements are not exceeded.
   3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.

B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
   1. Install tile to lay level and in full contact with exposed grid.

2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.

C. Tile in concealed grid upward access suspension system:
1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
2. Make corners and arises full, and without worn or broken places.
3. Locate acoustical units providing access as specified under Article, ACCESS.

D. Adhesive applied tile:
1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.

E. Markers:
1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
B. Leave finished work free from defects.

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SECTION 09 54 23
LINEAR METAL CEILINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section Includes:
   1. Suspended metal grid ceiling system including trim.
   2. Decorative, linear, formed metal ceiling panels, mechanically mounted on a ceiling suspension system.
   3. Accessories:
      a. Closures, trim, edge molding and all other items required to provide complete installation.

B. Unit size, texture, finish, and color as specified.

C. Location and extent of acoustical treatment as shown.

1.2 RELATED WORK

A. Acoustical Ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 QUALITY CONTROL

A. Qualifications:
   1. Approval required of products or service of proposed manufacturer, suppliers and installers, and shall be based upon submission by Contractor of certification that:
      a. Manufacturer regularly and presently, manufactures and installs linear metal ceiling systems and related accessories as one of its principal products and has a record of successful in-service performance.
      b. Accessories required for linear metal ceiling systems shall be manufacturer's standard or other systems compatible with linear metal ceiling system manufacturer’s material. Items shall be of materials and construction which shall provide desired functional service.
   2. Installer: Approved in writing by manufacturer.

B. Coordination of Work: Coordinate layout and installation of linear metal ceiling units and suspension system components with other work supported by, or penetrating through, ceilings, including light fixtures, HVAC equipment, fire-suppression system components (if any), and partition system (if any):
   1. Sprinkler heads and light fixtures: Shall typically penetrate center of a panel width.
   2. HVAC Air Outlets and Inlets: Shall be planned to occur within center of panel systems or provide for equal distance on each side parallel to length of panels

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Product Data:
   1. Manufacturer’s standard details and fabrication methods.
   2. Data on finishing, hardware, components, and accessories.
   3. Recommendations for maintenance and cleaning of finish surfaces.

C. Shop Drawings:
   1. Submit complete composite fabrication, and installation shop drawings including associated components.
   2. Identify panel sections, baffles, edge trim, lighting trim, air diffuser sections and trim, sprinkler head locations and trim, other component parts, not included in manufacturer’s product data, by name and material and showing design, construction, installation, and anchorage.
   3. Layout and installation details, including relation to adjacent work such as walls and bulkheads.
   4. Composite reflected ceiling plans, at 1:50 (1/4 inch) scale, showing location of all accessories, mechanical and electrical components. Indicate following:
      a. Joint pattern.
      b. Ceiling suspension members.
      c. Method of attaching hangers to building structure.
      d. Ceiling-mounted items including light fixtures, air outlets and inlets, speakers, sprinkler heads, and access panels. Special moldings at walls, column penetrations, and other junctures with adjoining construction.
   5. Detail sections of typical composite members, at wall surfaces, mechanical diffusers and grilles, sprinkler heads, and light fixtures.
   6. Provisions for expansion and contraction.
   7. Anchors and reinforcements.

D. Samples:
   1. Submit pairs of samples of each specified color and finish on 300 mm (12 inch) long sections of extrusions or formed shapes for following:
      a. Linear metal panel.
      b. Each exposed molding and trim sections.
      c. Suspension system members.
      d. Filler strips.

e. Insulation.

f. End cap.

2. Where normal color variations are anticipated, include 2 units in set indicating extreme limits of color variations.

3. Integrally Colored Anodized or Prefinished Aluminum:

a. Sheet not less than 200 mm by 250 mm (eight inches by ten inches).

E. Certificates:

1. Stating that linear metal ceiling system material has been given specified thickness of anodizing or organic coating finish.

2. Indicating manufacturer’s and installer’s meet qualifications as specified.

3. Submit list of equivalent size installations which have had satisfactory operation.

1.5 DELIVERY, STORAGE AND HANDLING

A. Materials: Deliver to site in manufacturer's original unopened containers with brand name and type clearly marked.

B. Materials: Carefully handle and store in dry, watertight enclosures.

C. Immediately before installation, linear metal ceiling units shall be stored for not less than 48 hours at same temperature and relative humidity as space where they shall be installed to assure temperature and moisture conditions in accordance with manufacturer’s recommendations.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

C. American Society for Testing and Materials (ASTM):

A641/641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire.

A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.

B209/B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate.

C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-In Panel Ceilings.

C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels.

E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions.

E580-10.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint.

D. National Association of Architectural Metal Manufacturers (NAAMM): Metal Finishes Manual (2006)

1.7 ENVIRONMENTAL REQUIREMENTS

A. Uniform temperature of not less than 16 °C, (60 °F) nor more than 27 °C, (80 °F) and a relative humidity of not more than 70 percent shall be maintained for a period of 48 hours before, during, and for 48 hours after installation of linear metal ceiling units. After above period, room temperature shall not fall below 13 °C (55 °F).

1.8 SCHEDULING

A. Interior finish work such as plastering, gypsum board finishing, painting, concrete and terrazzo work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed and heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY

A. Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to two (2) years.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Linear Metal Ceiling System, General:

1. Sheet Metal Characteristics: Form metal panels from sheet metal free from surface blemishes where exposed to view in finished unit. Do not use materials whose exposed surfaces exhibit pitting, seam marks, roller marks, stains, discolorations, or other imperfections.
2. Fabrication: Die-form linear metal panels into units standard with manufacturer and finished as specified herein.

B. Accessories: Stabilizer bars, clips, splices, and hold down clipsas required for suspended grid system.

C. Linear Metal Panels:
   1. General: Formed to snap on and be securely retained on carriers without separate fasteners.
   2. Aluminum Panels: ASTM B209/B209m, roll-formed sheet, alloy 3005-H26, complying with following requirements:
      a. Minimum Nominal Thickness: 0.40 mm (0.020 inch)
D. Suspension Systems, General:
   1. Standard for Metal Suspension Systems: Provide manufacturer's standard types, structural classifications, and finishes indicated that comply with ASTM C635 requirements.
   2. Anchors: Type as recommended by manufacturer. Size for five times design load indicated in ASTM C635, Table 1, Direct Hung, unless otherwise indicated.
E. Wire for Carriers, Hangers, and Ties: ASTM A641/A641m, Class 1, zinc coating, soft temper.
   1. Gage: Minimum 12 gage. Shall support a minimum of 1330 N, (300 pounds ultimate vertical load without failure of supporting material or attachment.
F. Hanger Rods: Mild steel, zinc coated, or protected with rust-inhibitive paint.
G. Flat Hangers: Mild steel, zinc coated, or protected with rust-inhibitive paint.
H. Angle Hangers: Angles with legs not less than 22 mm (7/8 inch) wide, formed with 0.82 mm (0.0365 inch) galvanized steel sheet complying with ASTM A653/A653m, Coating Designation G90, with bolted connections and 7.6 mm (5/16 inch) diameter bolts.
I. Edge Moldings and Trim: Manufacturer's standard molding for edges and penetrations of ceiling.
J. Carriers: Comply with ASTM A653/A653m, cold-rolled, electro-galvanized, 0.375 mm (0.0209 inch) (25 gage) minimum nominal thickness steel.

2.2 FINISHES

A. Comply with NAAMM "Metal Finishes Manual".
B. Protect mechanical finishes on exposed surfaces from damage by application of strippable, temporary protective covering before shipment.
C. Appearance of Finished Work: Variations in appearance of abutting or adjacent ceiling units not acceptable. Noticeable variations in same piece not acceptable.
D. Aluminum Finishes

PART 3 - EXECUTION

3.1 INSPECTION

A. Ceiling Areas: Conform with details, dimensions and tolerances shown on approved linear metal ceiling system composite reflected ceiling plan shop drawings.

B. Conditions which shall adversely affect linear metal ceiling system installation shall be brought to Contractors attention, for repair, prior to commencement of linear metal ceiling system installation. Do not start ceiling installation until affected area has been repaired to Installer’s satisfaction.

C. Where linear metal ceiling system is installed adjacent to masonry, washdown of adjacent masonry shall be completed prior to erection of ceiling system to prevent damage to material finish by cleaning materials.

3.2 PREPARATION

A. Measure each ceiling area and establish layout of linear metal panel units to balance border widths at opposite edges of each ceiling. Avoid using units less than half wide at borders.

3.3 INSTALLATION

A. Standard for Installation of Ceiling Suspension Systems: Comply with ASTM C636 and ASTM E580 as applicable to linear metal panel ceiling suspension system.

B. Suspend ceiling hangers from building structural members and as follows:

1. Install hangers plumb, free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or ceiling suspension system. Splay hangers where required to avoid obstructions and offset resulting horizontal forces by bracing, counter splaying, or other equally effective means.
2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
3. Secure hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for structure to which hangers are attached as well as for type of hanger involved, and in a manner that shall not cause

them to deteriorate or fail because of age, corrosion, and elevated temperatures.

4. Space hangers not more than 1200 mm (48 inches) on center along each member supported directly from hangers, unless otherwise shown.

C. Install edge moldings at edge of each linear metal ceiling area and at locations where edge of units would otherwise be exposed after completion of Work. Level moldings with ceiling suspension system to level tolerance of 3 mm (1/8 inch) in 3600 mm (12 feet).

1. Masonry and Concrete: Fasten with machine screws into lead-shield-type anchors drilled into construction.
2. Hollow Masonry or Stud Construction: Fasten with toggle bolts or similar self-expanding screw anchors.

3.4 CLEANING

A. Following installation, dirty or discolored surfaces of linear metal ceiling units shall be cleaned, in accordance with manufacturer's written recommendations, and left free from defects. Units that are damaged or improperly installed shall be removed and new units provided as directed.

3.5 PROTECTION

A. Protect linear metal ceiling systems from damage until final inspection and acceptance.

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

1.2 RELATED WORK

A. Color and texture: See finish schedule.

B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Base and stair material manufacturer's recommendations for adhesives.
3. Application and installation instructions.

C. Samples:

1. Base: 150 mm (6 inches) long, each type and color.
2. Resilient Stair Treads: 150 mm (6 inches) long.
3. Sheet Rubber Flooring: 300 mm (12 inches) square.
4. Adhesive: Literature indicating each type.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation shall be rejected.

1.5 STORAGE

A. Store materials in weather tight and dry storage facility.

B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

F1344-10.....Rubber Floor Tile

F1859-10.....Rubber Sheet Floor Covering without Backing

F1860-10.....Rubber Sheet Floor Covering with Backing

F1861-08.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

A. Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B-cove.

B. Where carpet occurs, use Style A-straight.

C. Use only one type of base throughout.

2.3 RESILIENT TREADS

A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.

B. Nosing shape to conform to sub-tread nosing shape.

2.4 SHEET RUBBER FLOORING

A. ASTM F1344, F1859 or F1860, 900 mm (36 inches) wide, 3 mm (1/8 inch) thick, smooth face, material by the same manufacturer as the rubber treads, color and pattern to match treads.

B. Use for stair landings.

C. Use rubber flooring made with a minimum of 90% consumer rubber where possible.

2.5 PRIMER (FOR CONCRETE FLOORS)

A. As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide products with latex or polyvinyl acetate resins in the mix.

2.7 ADHESIVES

A. Use products recommended by the material manufacturer for the conditions of use.

B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.

B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.

C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

A. The respective manufacturer's instructions for application and installation shall be considered for use when approved by the Contracting Officers Representative.

B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.

C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

A. Examine surfaces on which material is to be installed.

B. Fill cracks, pits, and dents with leveling compound.

C. Level to 3 mm (1/8 inch) maximum variations.

D. Do not use adhesive for leveling or filling.

E. Grind, sand, or cut away protrusions; grind high spots.

F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.

G. Substrate area dry and cured. Perform manufacturer’s recommended bond and moisture test.

H. Preparation of existing installation:

1. Remove existing base and stair treads including adhesive.
2. Do not use solvents to remove adhesives.
3. Prepare substrate as specified.

3.4 BASE INSTALLATION

A. Location:

1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.

B. Application:

1. Apply adhesive uniformly with no bare spots.
2. Set base with joints aligned and butted to touch for entire height.

3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
   a. Short pieces to save material shall not be permitted.
   b. Locate joints as remote from corners as the material lengths or the wall configuration shall permit.

C. Form corners and end stops as follows:
   1. Score back of outside corner.
   2. Score face of inside corner and notch cove.

D. Roll base for complete adhesion.

3.5 STAIR TREAD INSTALLATION

A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.

B. Layout of Treads.
   1. No joints shall be accepted in treads.,
   2. Set full treads on intermediate and floor landings.

C. Application:
   1. Apply adhesive uniformly with no bare spots.
   2. Roll and pound treads to assure adhesion.

3.6 SHEET RUBBER INSTALLATION.

A. Prepare surfaces to receive sheet rubber in accordance with applicable portions of paragraph, preparation.

B. Layout of Sheet Rubber:
   1. Use minimum number of joints compatible with material direction and symmetrical joint location.
   2. Where sheet rubber intersect vertical stair members, other sheets, stair treads, and other resilient materials at the floor landings, material shall touch for the entire length within 5 mils (0.005 inch).
   3. Install sheet rubber on floors and intermediate landings where resilient stair treads are installed; center joint with other flooring material under doors.

C. Application:
   1. Apply adhesive uniformly with no bare spots.
   2. Roll sheet rubber to assure adhesion.

3.7 CLEANING AND PROTECTION

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

B. Keep traffic off resilient material for at least 72 hours after installation.

C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
2. Do not polish tread and sheet rubber materials.

D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the COR.

E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the installation of sheet flooring with backing and integral cove base.

B. Grades of resilient sheet vinyl floor covering without backing having vinyl plastic wear layer with backing.

C. Installation of sheet flooring including following:

1. Heat welded seams.
2. Integral cove base: Installed at intersection of floor and vertical surfaces.

1.2 RELATED WORK

A. Concrete floors: Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Color, pattern and texture: See finish schedule.

C. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

D. Unbacked vinyl (homogenous) sheet flooring with welded seams: Section 09 65 16, RESILIENT SHEET FLOORING.

1.3 QUALITY CONTROL QUALIFICATIONS:

A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:

1. Heat welded seaming is manufacturer's prescribed method of installation.
2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.

B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.

1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
2. Smoke Density: Less than 450 per ASTM E662.

C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:

B. Manufacturer's Literature and Data:

1. Description of resilient material and accessories to be provided.
2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
3. Application and installation instructions.

C. Samples:

1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod 300 mm (12 inches) square for each type, pattern and color.
2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 150 mm (6 inches) long each type.
6. Adhesive, underlayment and primer: Pint container, each type.

1.5 PROJECT CONDITIONS

A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).

B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.

C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.

C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.

D. Store sheet flooring on end.

E. Move sheet vinyl floor coverings and installation accessories into spaces where they shall be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society For Testing Materials (ASTM):

E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.

E662-12.....Specific Optical Density of Smoke Generated by Solid Materials.

F710-08.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.

F1303-04(2009).....Sheet Vinyl Floor Covering with Backing.

F1869-10.....Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride

F1913-04(2010).....Sheet Vinyl Flooring without Backing

F2170-09.....Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes

C. Resilient Floor Covering Institute (RFCI):

Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

A. Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

A. Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET VINYL FLOOR COVERINGS

A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall be homogenous and conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.

B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).

C. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

A. Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 APPLICATION MATERIALS AND ACCESSORIES

A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use.

B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.

C. Base Accessories:

1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with resilient sheet material.

2. Cap Strip: Extruded flanged zero edge vinyl reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

2.4 SHEET FLOORING

A. ASTM F1303, Type II, Grade 1, except for backing requirements. Foam backed sheet flooring is not acceptable. Sheet flooring shall be homogenous.

B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.

C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.

D. Smoke density: less than 450 per ASTM E662.

E. Color and pattern of sheet flooring of the same production run.

2.5 ADHESIVES

A. Water resistant type recommended by the sheet flooring manufacturer for the conditions of use. VOC not to exceed 50g/L

2.6 BASE CAP STRIP AND COVE STRIP

A. Extruded vinyl compatible with the sheet flooring.

B. Cap strip "J" shape with feathered edge flange approximately 25 mm (one inch) wide; top designed to receive sheet flooring with 13 mm (1/2 inch) flange lapping top of flooring

C. Cove strip 70 mm (2-3/4 inch) radius.

2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.8 PRIMER (FOR CONCRETE SUBFLOORS)

A. As recommended by the adhesive or sheet flooring manufacturer.

2.9 EDGE STRIPS

A. Extruded aluminum, mill finish, mechanically cleaned.

B. 28 mm (1-l/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.

C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

2.10 SEALANT

A. As specified in Section 07 92 00, JOINT SEALANTS.

B. Compatible with sheet flooring.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.

B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.

C. After installation, maintain temperature at or above 36 °C (65 °F.)

D. Building is permanently enclosed.

E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.

1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods shall be used to correct conditions that shall impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.

2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.

B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.

C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer’s directions.

D. Correct conditions which shall impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.

1. Do not use adhesive for filling or leveling purposes.

2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.

F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.

G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer’s requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements shall be met:

1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.
2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.

H. Preparation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives. Coordinate with Asbestos Abatement Section if asbestos abatement procedures shall be involved.

I. Remove existing resilient flooring and adhesive completely in accordance with Resilient Floor Covering Institute recommendations in manual RFCI-WP. Solvents shall not be used.

3.3 INSTALLATION OF FLOORING

A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.

B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.

C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.

D. Match edges of resilient floor coverings for color shading and pattern at seams.

E. Where resilient sheet flooring abuts other flooring material floors shall finish level.

F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.

G. Inform the Contracting Officers Representative of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.

H. Install sheet in full coverage adhesives.

1. Air pockets or loose edges shall not be accepted.
2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.

I. Keep joints to a minimum; avoid small filler pieces or strips.

J. Follow manufacturer’s recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.

K. Follow manufacturer’s recommendations regarding pattern match, if applicable.

L. Installation of Edge Strips:

1. Locate edge strips under center lines of doors unless otherwise indicated.
2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.

M. Integral Cove Base Installation:

1. Set preformed fillet strip to receive base.
2. Install the base with adhesive, terminate expose edge with the cap strip.
3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
5. Unless otherwise specified or shown where sheet flooring is scheduled, provide integral base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

3.4 INSTALLATION OF INTEGRAL COVED BASE

A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. Integral base shall be 150 mm (6 inches) high.

B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

3.5 WELDING

A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.

B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.

C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.

D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.6 CLEANING

A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing shall not be accepted.

B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.

C. Clean and polish materials per flooring manufacturer’s written recommendations.

D. Vacuum floor thoroughly.

E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer’s recommendations.

F. Upon completion, Contracting Officers Representative shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.

G. Perform initial maintenance according to flooring manufacturer’s written recommendations.

3.7 PROTECTION:

A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.

B. Keep traffic off sheet flooring for 24 hours after installation.

C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the COR.

D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the installation of solid vinyl tile flooring, rubber tile flooring, and accessories.

1.2 RELATED WORK

A. Color and pattern and location in room finish schedule: See finish schedule.

B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers and polish.
3. Application and installation instructions.

C. Samples:

1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
2. Edge Strips: 150 mm (6 inches) long, each type.
3. Feature Strips: 150 mm (6 inches) long.

D. Shop Drawings:

1. Layout of patterns shown on the drawings.
2. Edge strip locations showing types and detail cross sections.

E. Test Reports:

1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
2. Tested per ASTM F510.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation shall be rejected.

1.5 STORAGE

A. Store materials in weathertight and dry storage facility.

B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D4078-02 (2008).....Water Emulsion Floor Finish

E648-10.....Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source

E662-09.....Specific Optical Density of Smoke Generated by Solid Materials

E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness Numbers

F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method

F710-08.....Preparing Concrete Floors to Receive Resilient Flooring

F1066-04 (R2010).....Vinyl Composition Floor Tile

F1344-10.....Rubber Floor Tile

F1700-04 (R2010).....Solid Vinyl Floor Tile

C. Resilient Floor Covering Institute (RFCI):

IP #2.....Installation Practice for Vinyl Composition Tile (VCT)

D. Federal Specifications (Fed. Spec.):

SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl Composition

PART 2 - PRODUCTS

2.1 GENERAL

A. Furnish product type, materials of the same production run and meeting following criteria.

B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.

C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.

D. Smoke density: Less than 450 per ASTM E662.

2.2 SOLID VINYL-TILE

A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.

B. Color and Pattern uniformly distributed throughout thickness.

C. Where solid vinyl tiles are specified, seek products with recycled content.

2.3 RUBBER TILE

A. ASTM F1344, Class 1, homogenous rubber tile, B, through mottled, 300 mm (12 inches) square, 3 mm (1/8 inch) thick.

B. Color and pattern uniformly distributed throughout tile.

C. Molded pattern wearing surface base thickness 3 mm (1/8 inch) thick.

D. Where rubber tile is used provide tiles with a minimum of 90% post consumer rubber.

2.4 ADHESIVES

A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.

B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

A. As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

A. Cleaners RFCI CL-1.

B. Polish: ASTM D4078.

2.8 EDGE STRIPS

A. 28 mm (1-1/8 inch) wide unless shown otherwise.

B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.

C. Extruded aluminum, mill finish, mechanically cleaned:

1. Drill and counter sink edge strip for flat head screws.
2. Space holes near ends and approximately 225 mm (9 inches) on center between.

D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

2.9 SCREWS

A. Stainless steel flat head screw.

2.10 FEATURE STRIPS

A. Use same material as floor tile.

B. Sizes and shapes as shown.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.

B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.

C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
   FF30/FL20

B. Correct conditions which shall impair proper installation.

C. Fill cracks, joints and other irregularities in concrete with leveling compound:
   1. Do not use adhesive for filling or leveling purposes.
   2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
   3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.

D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.

E. Concrete Subfloor Testing:
   Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.

F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.

G. Prime the concrete subfloor if the primer shall seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

H. Preparation of existing installation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.

B. Mix tile from at least two containers. An apparent line either of shades or pattern variance shall not be accepted.

C. Tile Layout:

1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
3. Place tile pattern in the same direction; do not alternate tiles.

D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.

E. Application:

1. Apply adhesive uniformly with no bare spots.
   a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
   b. More than 5 percent of the joints not touching shall not be accepted.
2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
3. The COR shall have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.

B. Keep traffic off resilient material for a minimum 72 hours after installation.

C. Clean and polish materials in the following order:

1. For the first two weeks sweep and damp mopped only.
2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
3. Apply polish to the floors in accordance with the polish manufacturer's instructions.

D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.

E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.5 LOCATION

A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

A. Color and texture of carpet and edge strip: See finish schedule.

B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

A. Carpet installed by mechanics certified by the Floor Covering Installation Board.

B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Manufacturer’s catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
2. Manufacturer’s printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
3. Manufacturer’s certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.

C. Samples:

1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color.
2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.

D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

E. Maintenance Data: Carpet manufacturer’s maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.

B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.

C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

A. Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

A. Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard

C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....Colorfastness to Light
AATCC 129-10.....Colorfastness to Ozone in the Atmosphere under High Humidities
AATCC 134-11.....Electric Static Propensity of Carpets
AATCC 165-08.....Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method

D. American Society for Testing and Materials (ASTM):
ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings

ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup Apparatus

ASTM D5116-10.....Determinations of Organic Emissions from Indoor Materials/Products

ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester

ASTM D5417-05.....Operation of the Vettermann Drum Tester

ASTM E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-11.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
   a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer’s unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.

12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
    a. Test Carpet in accordance with ASTM E 648.
    b. Class I: Not less than 0.45 watts per square centimeter.
    c. Class II: Not less than 0.22 watts per square centimeter.
    d. Carpet in corridors, exits and Medical Facilities: Class I.
14. Density: Average Pile Yarn Density (APYD):
    a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
    b. Other areas: Minimum APYD 4000.
15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
    a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
    b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
    c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
    d. Carpet, Styrene: 0.4 mg/sq.m x hr.
    e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
    f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
    g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.

B. Shall meet platinum level of ANSI/NSF 140.

C. Color, Texture, and Pattern: As specified in finish schedule.

2.2 ADHESIVE AND CONCRETE PRIMER

A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.

B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.3 SEAMING TAPE

A. Permanently resistant to carpet cleaning solutions, steam, and water.

B. Recommended by carpet manufacturer.

2.4 EDGE STRIPS (MOLDING)

A. Metal:
    1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
    2. Floor flange not less than 38 mm (1-/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
    3. Finish: Clear anodic coating.

B. Vinyl Edge Strip:
   1. Beveled floor flange minimum 50 mm (2 inches) wide.
   2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
   3. Color as specified in finish schedule.
C. Carpet Base Top Edge Strip:
   1. Vinyl "J" strip wall flange minimum of 38 mm (1-1/2 inches) wide with cap beveled from wall to finish flush with carpet being installed.
   2. Color as specified in finish schedule.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Examine surfaces on which carpeting is to be installed.
B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents and existing carpet materials.
C. Correct conditions which shall impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
   1. Do not use adhesive for filling or leveling purposes.
   2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
   3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

A. Do not install carpet until work of other trades including painting is complete and dry.
B. Install in accordance with CRI 104 direct glue down installation.
   1. Relax carpet in accordance with Section 6.4.
   2. Comply with indoor air quality recommendations noted in Section 6.5.
   3. Maintain temperature in accordance with Section 15.3.

C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
   1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
   2. Use additional adhesive to secure carpets around pipes and other vertical projections.
F. Carpet Modules:
   1. Install per CRI 104, Section 13, Adhesive Application.
   2. Lay carpet modules with pile in same direction unless specified otherwise in finish schedule.
   3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
   4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

A. Remove waste, fasteners and other cuttings from carpet floors.
B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
D. Do not move furniture or equipment on unprotected carpeted surfaces.
E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

A. Section specifies field painting.

B. Section specifies prime coats which shall be applied in shop under other sections.

C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 12 - FURNISHINGS, Division 13 – SPECIAL CONSTRUCTION, Division 14 – CONVEYING EQUIPMENT, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.

B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.

C. Type of Finish, Color, and Gloss Level of Finish Coat: See finish schedule.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, shall be used to determine compliance with the submittal requirements of this specification. The Contractor shall choose to use subsequent MPI "Approved Product List", however, only one list shall be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate shall be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.

2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain shall be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
   a. Federal Specification Number or manufacturers name and product number of paints used.
   b. Specification code number specified in finish schedule.
   c. Product type and color.
   d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m^2 (100 ft^2), selected by Contracting Officers Representative.

B. Finish and texture approved by COR shall be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems

D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil

E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)

F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):
No. 1-12.....Aluminum Paint (AP)
No. 4-12.....Interior/ Exterior Latex Block Filler
No. 5-12.....Exterior Alkyd Wood Primer
No. 7-12.....Exterior Oil Wood Primer
No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)

No. 10-12.....Exterior Latex, Flat (AE)
No. 11-12.....Exterior Latex, Semi-Gloss (AE)
No. 18-12.....Organic Zinc Rich Primer
No. 22-12.....Aluminum Paint, High Heat (up to 590% - 1100F) (HR)
No. 26-12.....Cementitious Galvanized Metal Primer
No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-12.....Knot Sealer
No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-12.....Interior Primer Sealer
No. 46-12.....Interior Enamel Undercoat
No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-12.....Interior Latex Primer Sealer
No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)
No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)
No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
No. 77-12.....Epoxy Cold Cured, Gloss (EC)
No. 79-12.....Marine Alkyd Metal Primer
No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-12.....Wood Filler Paste
No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
No. 95-12.....Fast Drying Metal Primer

No. 98-12.....High Build Epoxy Coating
No. 101-12.....Epoxy Anti-Corrosive Metal Primer
No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
No. 114-12.....Interior Latex, Gloss (LE) and (LG)
No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
No. 135-12.....Non-Cementitious Galvanized Primer
No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2 (LF)
No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3 (LL)
No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
No. 141-12.....Interior High Performance Latex (SG) MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):
SSPC SP 1-04 (R2004)....Solvent Cleaning
SSPC SP 2-04 (R2004)....Hand Tool Cleaning
SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
C. Plastic Tape:
   1. Pigmented vinyl plastic film in colors as specified in finish schedule.
   2. Pressure sensitive adhesive back.
   3. Widths as shown.
D. Identity markers options:
   1. Pressure sensitive vinyl markers.
   2. Snap-on coil plastic markers.
E. Aluminum Paint (AP): MPI 1.
F. Interior/Exterior Latex Block Filler: MPI 4.
G. Exterior Alkyd Wood Primer: MPI 5.
H. Exterior Oil Wood Primer: MPI 7.
I. Exterior Alkyd, Flat (EO): MPI 8.
J. Exterior Alkyd Enamel (EO): MPI 9.
K. Exterior Latex, Flat (AE): MPI 10.
L. Exterior Latex, Semi-Gloss (AE): MPI 11.

M. Organic Zinc rich Coating (HR): MPI 22.
N. High Heat Resistant Coating (HR): MPI 22.
O. Cementitious Galvanized Metal Primer: MPI 26.
P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
Q. Knot Sealer: MPI 36.
R. Interior Satin Latex: MPI 43.
S. Interior Low Sheen Latex: MPI 44.
T. Interior Primer Sealer: MPI 45.
U. Interior Enamel Undercoat: MPI 47.
V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
W. Interior Alkyd, Gloss (AK): MPI 49.
X. Interior Latex Primer Sealer: MPI 50.
Y. Interior Alkyd, Eggshell: MPI 51
Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
CC. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
DD. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
EE. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
FF. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
GG. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
HH. Epoxy Cold Cured, Gloss (EC): MPI 77.
II. Marine Alkyd Metal primer: MPI 79.
JJ. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
KK. Wood Filler Paste: MPI 91.
LL. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
MM. Fast Drying Metal Primer: MPI 95.
NN. High Build Epoxy Coating: MPI 98.
OO. Epoxy Anti-Corrosive Metal Primer: MPI 101.
PP. High Build Epoxy Marine Coating (EC): MPI 108.
QQ. Interior latex, Gloss (LE) and (LG): MPI 114.
RR. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
SS. Waterborne Galvanized Primer: MPI 134.
TT. Non-Cementitious Galvanized Primer: MPI 135.
UU. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
VV. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
WW. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
XX. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
2. Lead-Base Paint:
   a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
   b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
   c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
   a. Less than 3 degrees C (5 degrees F) above dew point.
   b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun shall soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
   b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
   a. Apply in clean areas and in still air.
   b. Before varnishing vacuum and dust area.
   c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.

4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:
1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
   a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
   b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
   a. Thin filler in accordance with manufacturer's instructions for application.
   b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. This includes flat head countersunk screws used for permanent anchors.
b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.

3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

A. Start of surface preparation or painting shall be construed as acceptance of the surface as satisfactory for the application of materials.
B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
F. Apply by brush, roller or spray, except as otherwise specified.
G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
   1. Apply painting materials specifically required by manufacturer to be applied by spraying.
   2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED,

motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.

B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.

E. Wood and Wood Particleboard:

1. Use same kind of primer specified for exposed face surface.
   a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5(Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
   b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
   c. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.

5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: Use MPI 101 (Cold Curing Epoxy Primer) where finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer).
5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board:
1. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)), MPI 53 (Interior Latex, Flat), MPI (Gloss Level 1 (LE)), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), or MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)), MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), or MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Primer: MPI 50(Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) in shower and bathrooms.
3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer).
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) or MPI 98 (High Build Epoxy Coating) finish.

3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified in finish schedule.

B. Wood:
1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.

2. Two coats of MPI 10 Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex, Semi-Gloss (AE)) on exposed surfaces, except where transparent finish is specified.
3. Two coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)) for transparent finish.

C. Steel and Ferrous Metal:
1. Two coats of MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler and incinerator stacks and engine exhaust pipes.

D. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)).

3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in finish schedule.

B. Metal Work:
1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
   a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
   b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)) or MPI 51 (Interior Alkyd, Eggshell (AK)).
   c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
   d. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).

C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Wood:
   1. Sanding:
      a. Use 220-grit sandpaper.
      b. Sand sealers and varnish between coats.
      c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
   2. Sealers:
      a. Apply sealers specified except sealer shall be omitted where pigmented, penetrating, or wiping stains containing resins are used.
      b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
      c. Sand as specified.
   3. Paint Finish:
      a. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
      b. One coat of MPI 45 Interior Primer Sealer) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).
      c. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
   4. Transparent Finishes on Wood Except Floors.
      a. Natural Finish:
         1) One coat of sealer as written in 2.1 E.
         2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV).
      b. Stain Finish:
         1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).
         2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
         3) One coat of sealer as written in 2.1 E.
         4) Two coats of MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).
E. Concrete Floors: One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).

3.8 REFINISHING EXISTING PAINTED SURFACES

A. Clean, patch and repair existing surfaces as specified under surface preparation.
B. Remove and reinstall items as specified under surface preparation.
C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.

D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss).
G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
I. Sand or dull glossy surfaces prior to painting.
J. Sand existing coatings to a feather edge so that transition between new and existing finish shall not show in finished work.

3.9 PAINT COLOR

A. Color and gloss of finish coats is specified in finish schedule.
B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
C. Coat Colors:
   1. Color of priming coat: Lighter than body coat.
   2. Color of body coat: Lighter than finish coat.
   3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
   1. Paint to match color of casework where casework has a paint finish.
   2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
B. In spaces not scheduled to be finish painted in finish schedule paint as specified under paragraph H, colors.
C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 –

HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.

H. Color:

1. Paint items having no color specified in finish schedule to match surrounding surfaces.
2. Paint colors as specified in finish schedule except for following:
   a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
   b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
   c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
   d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
   e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
   f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.
c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:
a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
b. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
c. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
1) Garbage and trash incinerator.
2) Medical waste incinerator.
3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
5) Engine generator exhaust piping and muffler.
d. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal

Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:
   a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
   b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
   1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in finish schedule.
   2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
   3. Painting of ferrous metal and galvanized metal.
   4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space.
   5. Identity painting and safety painting.

B. Building and Structural Work not Painted:
   1. Prefinished items:
      a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
      b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
   2. Finished surfaces:
      a. Hardware except ferrous metal.
      b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
      c. Signs, fixtures, and other similar items integrally finished.
   3. Concealed surfaces:
      a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
      b. Inside walls or other spaces behind access doors or panels.

c. Surfaces concealed behind permanently installed casework and equipment.

4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.12 IDENTITY PAINTING SCHEDULE

A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
   1. Legend shall be identified using 2.1 G options or by stencil applications.
   2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.

3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 414 kPa (60 psig) and above.
   b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
   c. Low Pressure - 103 kPa (14 psig) and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P._____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret_____*
Medium Pressure Steam		Yellow	Black	M. P. Stm_____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret_____*
Low Pressure Steam		Yellow	Black	L.P. Stm_____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret_____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret

Fuel Oil - Grade		Brown	White	Fuel Oil-Grade __*
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

Hot Water Supply Domestic/Solar Water	H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water	H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000 or 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
   b. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
   c. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

B. Fire and Smoke Partitions:
1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
   a. Use black on concrete columns.
   b. Use white or contrasting color on steel columns.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

B. This section also specifies exterior medical center identification signs, building identification signs, parking and traffic signs.

C. Installation of Government furnished dedication plaque and VA seal.

1.2 RELATED WORK

A. Electrical: Related Electrical Specification Sections.

B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

1.3 MANUFACTURER'S QUALIFICATIONS

A. Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples shall be retained by COR, other returned to Contractor.

1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
3. Sample of typeface, arrow and symbols in a typical full size layout.

C. Manufacturer's Literature:

1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
2. Manufacturer’s printed specifications, anchorage details, installation and maintenance instructions.

D. Samples: Sign location plan, showing location, type and total number of signs required.

E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

F. Full size layout patterns for dimensional letters.

1.5 DELIVERY AND STORAGE

A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.

B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.

C. Deliver signs only when the site and mounting services are ready for installation work to proceed.

D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.

C. Federal Specifications (Fed Spec):
MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
MIL-P-46144C.....Plastic Sheet, Polycarbonate

D. ADA Standards for Accessible Design - 2010 Edition.

1.7 MINIMUM SIGN REQUIREMENTS

A. Permanent Rooms and Spaces:

1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

B. Overhead Signs:
   1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.
   2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
   3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
   4. Mounting Location and Height: As shown.
C. Exterior signage shall match existing VA building signage.

1.8 COLORS AND FINISHES:

A. To be selected by Architect and COR from manufacturers full range of standard finishes.

PART 2 - PRODUCTS

2.1 GENERAL

A. Signs of type, size and design shown on the drawings and as specified.
B. Signs complete with lettering, framing and related components for a complete installation.
C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. COR to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

A. Aluminum:
   1. Sheet and Plate: ASTM B209.
   2. Extrusions and Tubing: ASTM B221.
B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.

C. Polycarbonate: MIL-P-46144C; Type I, class 1.

D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

E. Electrical Signs:

1. General: Furnish and install all lighting, electrical components, fixtures and lamps ready for use in accordance with the sign type drawings, details and specifications.
2. Refer to Electrical Specifications Section, Division 26, ELECTRICAL, to verify line voltages for sign locations that require electrical signs.
3. Quality Control: Installed electrical components and sign installations shall bear the label and certification of Underwriter's Laboratories, Inc., and are to comply with National Electrical Code as well as applicable federal, state and local codes for installation techniques, fabrication methods and general product safety.
4. Ballast and Lighting Fixtures: See Electrical Specifications.

F. Steel: See Section 05 12 00, STRUCTURAL STEEL FRAMING.

2.3 SIGN STANDARDS

A. Topography:

1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
2. Arrow: See graphic standards in drawings.
3. Letter spacing: See graphic standards on drawings.
4. Letter spacing: See graphic standards on drawings.
5. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.

2.4 SIGN TYPES

A. General:

1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
   a. IN indicates a component construction based sign.
2. The exterior sign system shall be comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.

3. EI designation indicates exterior internally illuminated sign.
4. EN designation indicates exterior non-illuminated sign.

B. Interchangeable Component System:
1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.
2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
   a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
   b. Component Sign System is comprised of the following primary components:
      1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
      2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
      3) Copy Panels, made of a variety of materials to allow for different graphic needs.
      4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
      5) Joiners and Accent Joiners connect separate Rail Backs together.
      6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.
   c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
   d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
   e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.

3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
   a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
   b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
   c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
   a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
   b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
   a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
   b. Cleanable without use of special chemicals or cleaning solutions.
   c. Copy Insert Materials.
      1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
      2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
      3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into

holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.

4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
   a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
   b) Mechanical fasteners can be added to the End Caps that shall secure it to Rail Back to make sign tamper resistant.
7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
10) Typography
   a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
   b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
   c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
   d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:
   1. All text and graphics shall be first surface silk-screened.
   2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
   3. IN-02.4: All text and graphics shall be first surface vinyl letters.
   4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.
D. Sign Type Families 03:
   1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
   2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
   3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
   4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
   5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
E. Sign Type Family 04 and 11:
   1. All text and graphics shall be first surface applied vinyl letters.
   2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.
F. Sign Type 05:
   1. Text if added to Copy Insert module to be first surface applied vinyl letters.
G. Sign Type Family 06 and 07:
   1. A11 text and graphics shall be first surface applied vinyl letters except for under sliding tile.
   2. Protect text, which is covered by sliding tile, so tile does not wear away letters.
H. Sign Type Family 10:

1. Pocket depth is to be 0.3 mm (.0150 inches).

I. Sign Type Family 12 and 13:
1. A11 text and graphics shall be first surface applied vinyl letters.
2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.

J. Sign Type Family 14, 15,and 16:
1. A11 text and graphics shall be first surface applied vinyl letters.
2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.

K. Sign Type Family 17:
1. A11 text and graphics shall be first surface applied vinyl letters.
2. IN-17: Directory constructed using elements of the Component System.

L. Sign Type Family 18:
1. A11 text and graphics shall be first surface applied stylus cut vinyl letters.
2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.

M. Sign Type Family 19:
1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
2. Draft of letters is perpendicular to letters face.
3. All corners such as where a letter stem and bar intersect shall be square so the letter form is accurately reproduced.
4. Paint letters with acrylic polyurethane in specified color and finish.

N. Sign Type Family (See Specialty Signs Section) 21:
1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) sign plaque.
2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to

vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.

O. Sign Type Family 22:
   1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
   2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

P. Temporary Interior Signs:
   1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie form pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
   2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
   3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
      a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
      b. Replace and missing damaged or illegible signs.

2.5 FABRICATION

A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.

B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.

C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.

D. Contact surfaces of connected members be true. Assembled so joints shall be tight and practically unnoticeable, without use of filling compound.
E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth su1rfaces.
G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
K. Movable parts, including hardware, are be cleaned and adjusted to operate as designed without binding of deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
M. No signs shall be manufactured until final sign message schedule and location review has been completed by the COR & forwarded to contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.

B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact COR for clarification.
C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
D. Remove or correct signs or installation work COR determines as unsafe or as an unsafe condition.
E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
F. Locate signs as shown on the Sign Location Plans.
G. Certain signs shall be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
H. Contractor shall be responsible for verifying that behind each sign location there are no utility lines that shall be affected by installation of signs. Any damage during installation of signs to utilities shall be the sole responsibility of the Contractor to correct and repair.
I. Furnish inserts and anchoring devices which shall be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which shall involve other trades.

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SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cubicle curtain track (C.C.T.).

1.2 RELATED WORK

A. Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:
One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.

C. Shop Drawings: Showing layout of tracks and method of anchorage.

D. Manufacturer's Literature and Data:
Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.

B. Store in dry and protected location. Store so as to not bend or warp the tracks.

C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

A. Surface mounted:
   1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.

B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers shall have moulded on delrin hooks. Hook for bead chain shall be the same material and finish as the bead chain or shall be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.

C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.

D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers shall be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.

E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.

B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).

C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track shall be screwed to the ceiling grid.

2.3 FINISHES

A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish

Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

2.4 FABRICATION

A. Weld and grind smooth joints of fabricated components.

B. Form tracks and bends of lengths that shall produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.

C. Provide steel anchor plates, supports, and anchors for securing components to building construction.

D. Form flat surface without distortion.

E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install tracks after finish painting and ceiling finishing operations are complete.

B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.

C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.

D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.

E. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.

F. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.

B. Carrier units shall operate smoothly and easily over the full range of travel.

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors and high impact wall covering.

1.2 RELATED WORK

A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.

B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.

C. Color and texture of aluminum and resilient material: See finish schedule.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design and installation details.

C. Manufacturer's Literature and Data:

1. Handrail/Wall Guard Combinations.
2. Wall Guards.
3. Corner Guards.
4. Door/Door Frame Protectors.
5. High Impact Wall covering

D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.

B. Protect from damage from handling and construction operations before, during and after installation.

C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

D256-06.....Impact Resistance of Plastics

D635-06.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position

E84-09.....Surface Burning Characteristics of Building Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):
80-10.....Standard for Fire Doors and Windows

E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for Exterior Finishes.

F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302B.

B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.

C. Resilient Material:

1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:

a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).

b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.

c. Rated self extinguishing when tested in accordance with ASTM D635.

d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of formed to profile shown.

1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
3. Flush mounted corner guards installed on any fire rated wall shall maintain the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
   a. Where insulating materials are an integral part of the corner guard system, the insulating materials shall be provided by the manufacturer of the corner guard system.
   b. All exposed metal in fire rated assemblies shall have a paintable finish.

B. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.

2.3 WALL GUARDS AND HANDRAILS

A. Resilient Wall Guards and Handrails:

1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

B. Aluminum Wall Guards: Extruded aluminum, closed tubular bumper assembly mounted on wall brackets as shown.
   1. Provide wall bumper with factory fabricated end closure caps, and inside and outside corner assemblies, concealed splice plates, and other accessories standard with the manufacturer.
   2. Fabricate tubular wall guards from material with a nominal wall thickness of 6 mm (0.250-inch), form grooves for and provide two strips of continuous polyvinyl chloride cushion bumper inserts.
   3. Fabricate adjustable wall brackets from aluminum having a nominal wall thickness of 5 mm (0.20-inch). Fasten bumper to brackets with 6 mm (1/4-inch) diameter aluminum or stainless steel bolts with locknuts.

C. Stainless Steel Wall Guards: Construct wall guard, including brackets, of minimum 4.75 mm (0.1875-inch) thick stainless steel to design shown.

2.4 DOOR AND DOOR FRAME PROTECTION

A. Fabricate door and door frame protection items from vinyl acrylic or polyvinyl chloride resilient material, minimum 1.5 mm (0.060-inch) thick, for doors and 0.9 mm (0.035-inch) thick for door frames, as shown.

B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.

C. Provide adhesive as recommended by resilient material manufacturer.

2.5 HIGH IMPACT WALL COVERING

A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 4mm (0.04 inch) thick designed specially for interior use.

B. Coordinate with door protection material and supplier for proper fit, installation and color.

C. Provide adhesive as recommended by the wall covering manufacturer.

2.6 FASTENERS AND ANCHORS

A. Provide fasteners and anchors as required for each specific type of installation.

B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.7 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Aluminum:
   1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick.

2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.

C. Stainless Steel: NAAMM finish Number 4.

D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in finish schedule.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

A. Install corner guards on walls in accordance with manufacturer's instructions.

3.2 STAINLESS STEEL CORNER GUARDS

A. Mount guards on external corners of interior walls, partitions and columns as shown.

B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, provide continuous 16 gage perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs. Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Corner guards shall overlap finish plaster surfaces.

1. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow to cure undisturbed for 24 hours.

3.3 RESILIENT HANDRAIL, WALL GUARD COMBINATIONS, AND RESILIENT WALL GUARDS (CRASH RAIL)

A. Secure guards to walls with mounting cushions and fasteners in accordance with manufacturer's details and instructions.

3.4 ALUMINUM WALL GUARDS

A. Secure brackets to walls with fasteners, spaced in accordance with manufacturer's installation instructions.

3.5 STAINLESS STEEL WALL GUARDS

A. Space brackets at not more than three feet on centers and anchor to the wall in accordance with manufacturer's installation instructions.

3.6 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING

A. Surfaces to receive protection shall be clean, smooth and free of obstructions.

B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.

C. Apply with adhesive in controlled environment according to manufacture's recommendations.

D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.

B. Items Specified:

1. Paper towel dispenser.
2. Combination paper towel dispenser and disposal unit.
3. Waste receptacles.
4. Toilet tissue dispenser.
5. Grab Bars: (10800-1.DWG).
6. Shower curtain rods: (10800-2.DWG) and (10800-3.DWG).
7. Clothes hooks, robe or coat.
8. Towel bars.
9. Metal framed mirror: (10800-7.DWG).
10. Mop racks.
11. Stainless steel shelves, Type 44, Type 45 and Type 45C. (10801-1.DWG)
12. Stainless steel shelves at wheelchair lavatory.

C. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

A. Color of finishes: See finish schedule.

B. Shower curtain break away pendant chain hooks: Section 10 21 23, CUBICLE CURTAIN TRACKS.

C. Color of vinyl fabric: See finish schedule.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each product specified.
2. Paper towel dispenser and combination dispenser and disposal units.
3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
4. Shower Curtain rods, showing required length for each location.
5. Grab bars, showing design and each different type of anchorage.
6. Medicine cabinets showing design and installation.
7. Foot operated soap dispenser, showing anchorage and components.

8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:
1. One of each type of accessory specified.
2. After approval, samples shall be used in the work.

D. Manufacturer's Literature and Data:
1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

E. Manufacturer's Certificates:
1. Attesting that soap dispensers are fabricated of material that shall not be affected by liquid soap or aseptic detergents, Phisohex and solutions containing hexachlorophene.
2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

A. Pack accessories individually to protect finish.

B. Deliver accessories to the project only when installation work in rooms is ready to receive them.

C. Deliver inserts and rough-in frames to site at appropriate time for building-in.

D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

A. Store products in weathertight and dry storage facility.

B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.

A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip

A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes

A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass

D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position

F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.

D3453-07.....Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications

D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery Fabrics

C. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

D. American Welding Society (AWS):

D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing

E. Federal Specifications (Fed. Specs.):

A-A-3002.....Mirrors, Glass

FF-S-107C (2).....Screw, Tapping and Drive

FF-S-107C.....Screw, Tapping and Drive.

WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail Specification

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.

B. Stainless Steel:

1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.

C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.

D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.

E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.

F. Glass:

1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).

G. Foam Rubber: ASTM D3453, Grade BD, Type 2.

H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.

I. Plywood: PS1, Grade CD.

2.2 FASTENERS

A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.

B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).

C. Toggle Bolts: For use in hollow masonry or frame construction.

D. Hex bolts: For through bolting on thin panels.

E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.

F. Screws:

1. ASME B18.6.4.
2. Fed Spec. FF-S-107, Stainless steel Type A.

G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.

C. AA-M32 Mechanical finish, medium satin.

1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
2. Stainless Steel: NAAMM AMP 503, finish number 4.
3. Ferrous Metal:
   a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
   b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.
4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

2.4 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.

G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.

H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.

I. Key items alike.

J. Provide templates and rough-in measurements as required.

K. Round and deburr edges of sheets to remove sharp edges.

2.5 PAPER TOWEL DISPENSERS

A. Surface mounted type with sloping top.

B. Dispensing capacity for 300 sheets of any type of paper toweling.

C. Fabricate of stainless steel.

D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

2.6 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

A. Recessed and semi-recessed type.

B. Dispensing capacity for 400 sheets of any type of paper toweling.

C. Fabricate of stainless steel.

D. Form face frames, from one piece.

E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.

F. Provide removable waste receptacle approximately 40 liter (10.5 gallon) capacity, fabricated of 0.45 mm (0.018-inch) thick stainless steel.

2.7 WASTE RECEPTACLES

A. Semi-recessed type, without doors. Fed. Spec WW-P-541, Type II.

B. Fabricate of stainless steel.

C. Form face frame from one piece.

D. Provide removable waste receptacle of approximately (12 gallon) capacity, fabricated of stainless steel.

E. Waste receptacle key locked in place.

2.8 TOILET TISSUE DISPENSERS

A. Double roll surface mounted type.

B. Mount on continuous backplate.

C. Removable spindle ABS plastic or chrome plated plastic.

D. Wood rollers are not acceptable.

2.9 GRAB BARS

A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.

B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Concealed mount, except grab bars mounted at floor, swing up and on metal toilet partitions.

D. Bars:
   1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
      a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
      b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
   2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars shall be fabricated in two sections, with concealed slip joint between.
   3. Continuous weld intermediate support to the grab bar.
   4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:
   1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
   2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:
   1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
   2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
   3. Where mounted on metal toilet partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
   4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail shall be secured by being welded to a back plate and be covered with flange.

H. Back Plates:
   1. Minimum 2.65 mm (0.1046 inch) thick metal.
   2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
   3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on metal partitions.

2.10 SHOWER CURTAIN RODS

A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

C. Intermediate support for rods over 1800 mm (six feet) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.

D. Shower curtain rods in Mental Health and Behavioral Nursing Units:

1. Chrome plated plastic rods capable of supporting 22.6 Kg (50 pounds) before pulling free of wall flanges.
2. Option: Ceiling mounted hospital cubicle curtain tracks as specified in Section 10 21 23, CUBICLES, with break away pendant chain hooks. Chain hooks located at 2000 mm (80 inches) above floor.

2.11 CLOTHES HOOKS-ROBE OR COAT

A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.12 TOWEL BARS

A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.

B. Either stainless steel, or chromium plated copper alloy.

C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.

D. Finish of brackets or supports same as bar.

2.13 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; chromium finished steel or stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.
3. Use tempered glass for mirrors in Mental Health and Behavioral Nursing units.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
3. Filler:
   a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
   b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Attached Shelf for Mirrors:
   a. Fabricate shelf of the same material and finish as the mirror frame.
   b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
   c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
   d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:
1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:
1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.14 MOP RACKS

A. Minimum 1.0M (40 inches) long with five holders.

B. Clamps:
1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.

2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

2.15 STAINLESS STEEL SHELVES (TYPE 44)

A. Shelves:

1. Fabricate shelves of 1.2 mm (0.0478-inch) thick sheet to size and design shown.
2. Fabricate shelves of hollow metal type construction, forming a depression as shown, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.0478-inch) thick sheet steel hat channel stiffeners, full depth, welded to underside of top at bracket locations.
3. Miter cuts, where made at corners of shelves, continuously welding.

B. Form brackets of 3 mm (1/8-inch) thick steel as shown. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Weld or Screw brackets to shelves.

2.16 STAINLESS STEEL SHELVES (TYPES 45, 45C)

A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-inch) thick stainless steel.

B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-inch) anchor bolts.

C. Screw or weld brackets to shelves.

2.17 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY

A. Side wall mounted:

1. Fabricate to size and shape shown of 1.2 mm (0.0478 inch) thick sheet.
2. Turn up edges and weld corners closed.
3. Fabricate brackets and weld to shelf. Drill brackets for 6 mm (1/4 inch) anchor bolts.

B. Back wall mounted:

1. Fabricate to size and shape shown of plate and tube.
2. Turn up edges and weld corners of shelf.

3. Weld tube to back plate and shelf, weld back plate to shelf, filler plate to tube, and corners of shelf with continuous welds.
4. Drill back plate for 6 mm (1/4 inch) anchor bolts.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before starting work notify the Contracting Officer Representative (COR) in writing of any conflicts detrimental to installation or operation of units.

B. Verify with the COR the exact location of accessories.

3.2 INSTALLATION

A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.

C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.

D. Install accessories plumb and level and securely anchor to substrate.

E. Install accessories in a manner that shall permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.

F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.

G. Align mirrors, dispensers and other accessories even and level, when installed in battery.

H. Install accessories to prevent striking by other moving, items or interference with accessibility.

I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they shall not support a rope or material for hanging.

3.3 SCHEDULE OF ACCESSORIES – SEE DRAWINGS

3.4 CLEANING

A. After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

A. Recessed type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
2. Design doors to open 180 degrees.
3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

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SECTION 10 51 13
METAL LOCKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Standard metal lockers.
2. Heavy duty metal lockers.
3. Knocked-down corridor lockers.
4. Welded corridor lockers.
5. Knocked-down athletic lockers.
6. Welded athletic lockers.
7. Knocked-down, open-front athletic lockers.
8. Welded, open-front athletic lockers.
9. Locker benches.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of metal locker.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker.

B. Shop Drawings: For metal lockers.

1. Include plans, elevations, sections, details, and attachments to other work.
2. Show locker trim and accessories.
3. Numbering: Locker numbering sequence shall be provided by the approving authority and noted on approved drawings returned to the locker contractor.

C. Samples: For each color specified, in manufacturer's standard size.

D. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer. Installer shall have 2 years experience installing lockers.

B. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Full-size units of the following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than five units:

a. Locks.

b. Identification plates.

c. Hooks.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.

1.8 FIELD CONDITIONS

A. Field Measurements: Verify actual dimensions of recessed openings by field measurements before fabrication.

1.9 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

1.10 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.

1. Failures include the following:

a. Structural failures.

b. Faulty operation of latches and other door hardware.

2. Damage from deliberate destruction and vandalism is excluded.

3. Paint finish is excluded.

4. Warranty Period for Knocked-Down Metal Lockers: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain metal lockers and accessories from single source from single locker manufacturer.

1. Obtain locks from single lock manufacturer.

B. Lockers to be manufactured within the United States.

2.2 PERFORMANCE REQUIREMENTS

A. Accessibility Requirements: For lockers indicated to be accessible, comply with applicable provisions in ICC A117.1.

2.3 DOUBLE TIER KNOCK DOWN METAL LOCKERS

A. Products: Subject to compliance with requirements, available products that shall be incorporated into the Work include the following:

1. Art Metal Products; Artisan Quiet K.D.
2. List Industries Inc; Standard Quiet KD.
3. Penco Products, Inc; Guardian.
4. Republic Storage Systems LLC; Quiet.

B. Doors: One piece; fabricated from 14 ga nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.

1. Doors less than 12 inches (305 mm) wide shall be fabricated from 18 ga nominal-thickness steel sheet.
2. Doors less than 15 inches (381 mm) wide and less than 30 inches (762 mm) high shall be fabricated from 18 ga nominal-thickness steel sheet.
3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners fabricated from 16 ga nominal-thickness steel and welded to inner face of doors. Provide reinforcement on 16 ga doors over 15 inches (381 mm) wide, 14 ga, doors over 21 inches (533 mm) wide, and all tiered single point latch doors.
4. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange; welded to inner face of doors.
5. Door Style: Vented panel as follows:
   a. Louvered Vents: No fewer than [six louver openings at top and bottom for 72-inch (1764-mm), 60-inch (1470-mm), 42-inch (1029-mm), 36-inch (882-mm), and 30-inch (735-mm) high doors.

C. Body: Assembled by riveting or bolting body components together. Fabricate from unperforated steel sheet with thicknesses as follows:
   1. Tops, Bottoms, and Intermediate Dividers: 16 ga nominal thickness, with single bend at sides.
   2. Sides: 16 ga nominal thickness with full height offset where attached to back.
   3. Backs: 18 ga nominal thickness with full height flanges where connected to sides.
   4. Shelves: 16 ga nominal thickness, with double bend at front and single bend at sides and back.

D. Frames: Channel formed; fabricated from 16 ga nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral, full-height door strikes on vertical main frames.
   1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical main frames.

E. Hinges: Welded to door frame and attached to door with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
   1. Knuckle Hinges: Steel, full loop, five knuckles, tight pin; minimum 2 inches (51 mm) high. Provide no fewer than three hinges for each door more than 42 inches (1067 mm) high.
   2. Continuous Hinges: Manufacturer's standard, 16 ga steel, full height.

F. Projecting Door Handle and Latch: Finger-lift latch control designed for use with either built-in combination locks or padlocks; positive automatic latching, chromium plated; pry and vandal resistant.
   1. Latch Hooks: Equip doors 48 inches (1219 mm) and higher with three latch hooks and doors less than 48 inches (1219 mm) high with two latch hooks; fabricated from 14 ga nominal-thickness steel sheet; welded to side frame; with resilient silencer on each latch hook.
   2. Latching Mechanism: Manufacturer's standard latching mechanism, incorporating a pre-locking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.

G. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond door face; pry and vandal resistant.
   1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks, built-in key locks, or padlocks; positive automatic latching and pre-locking.
      a. Latch Hooks: Equip doors 48 inches (1219 mm) and higher with three latch hooks and doors less than 48 inches (1219 mm) high with two latch hooks; fabricated from 14 ga nominal-thickness steel sheet; welded to side frame; with resilient silencer on each latch hook.
      b. Latching Mechanism: Manufacturer's standard, rattle-free latching mechanism and moving components isolated to prevent metal-to-metal contact, and incorporating a pre-locking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
H. Identification Plates: Manufacturer's standard, etched, embossed, printed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
I. Hooks: Manufacturer's standard ball-pointed type hooks, aluminum or steel; zinc plated.
J. Coat Rods: Manufacturer's standard.
K. Legs: 6 inches (152 mm) high; formed by extending vertical frame members.
   1. Closed Front and End Bases: Fabricated from 20 ga nominal-thickness steel sheet.
L. Continuous Zee Base: Fabricated from manufacturer's standard thickness, but not less than 16 ga nominal-thickness steel sheet.
   1. Height: 6 inches (152).
M. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 20 ga nominal-thickness steel sheet.
   1. Closures: Hipped-end type.
   2. Sloping-top corner fillers, mitered.
N. Individual Sloping Tops: Fabricated from 24 ga nominal-thickness steel sheet.
O. Recess Trim: Fabricated from 18 ga nominal-thickness steel sheet.

P. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 18 ga nominal-thickness steel sheet.

Q. Boxed End Panels: Fabricated from 16 ga nominal-thickness steel sheet.

R. Finished End Panels: Fabricated from 16 ga nominal-thickness steel sheet.

S. Center Dividers: Fabricated from 24 ga nominal-thickness steel sheet.

T. Materials:

1. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
2. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with A40 (ZF120) zinc-iron, alloy (galvannealed) coating designation.

U. Finish: Baked enamel or powder coat.

1. Color: As selected by Architect from manufacturer's full range.

2.4 FABRICATION

A. Fabricate metal lockers square, rigid, without warp, and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.

1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.

B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.

C. Equipment: Provide each locker with an identification plate and the following equipment:

1. Double-Tier Units: One double-prong back hook and two single-prong wall hooks.

D. Knocked-Down Construction: Fabricate metal lockers using nuts, bolts, screws, or rivets for nominal assembly at Project site.

E. Accessible Lockers: Fabricate as follows:

1. Locate bottom shelf no lower than 15 inches (381 mm) above the floor.

2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches (1219 mm) above the floor.

F. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.

G. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.

1. Sloping-top corner fillers, mitered.

H. Individual Sloping Tops: Fabricated in width to fit one locker frame in lieu of flat locker tops; with integral back; finished to match lockers. Provide wedge-shaped divider panels between lockers.

I. Recess Trim: Fabricated with minimum 3-inch (76-mm) face width and in lengths as long as practical; finished to match lockers.

J. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.

K. Boxed End Panels: Fabricated with 1-inch- (25-mm-) wide edge dimension, and designed for concealing fasteners and holes at exposed ends of non-recessed metal lockers; finished to match lockers.

1. Provide one-piece panels for double-row (back-to-back) locker ends.

L. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of non-recessed metal lockers; finished to match lockers.

1. Provide one-piece panels for double-row (back-to-back) locker ends.

M. Center Dividers: Full-depth, vertical partitions between bottom and shelf; finished to match lockers.

2.5 ACCESSORIES

A. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.

B. Anchors: Material, type, and size required for secure anchorage to each substrate.

1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as indicated, for corrosion resistance.
2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Install lockers level, plumb, and true; shim as required, using concealed shims.

1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
2. Anchor single rows of metal lockers to walls 12 inches (294 mm) from top and bottom of lockers.
3. Anchor back-to-back metal lockers to floor.

B. Knocked-Down Lockers: Assemble with standard fasteners, with no exposed fasteners on door faces or face frames.

C. Equipment:

1. Attach hooks with at least two fasteners.
2. Identification Plates: Identify metal lockers with identification indicated on Drawings.
   a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets, or in recessed cup when recessed lift handles are used.
   b. Attach plates to upper shelf of each open-front metal locker, centered, with a least two aluminum rivets.

D. Trim: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.

1. Attach recess trim to recessed metal lockers with concealed clips.
2. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
3. Attach sloping-top units to metal lockers, with closures at exposed ends.
4. Attach boxed end panels using concealed fasteners to conceal exposed ends of non-recessed metal lockers.
5. Attach finished end panels using fasteners only at perimeter to conceal exposed ends of non-recessed metal lockers.

3.3 ADJUSTING

A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.

3.4 PROTECTION

A. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.

B. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

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SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Venetian blinds are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware.

1.2 RELATED WORK

A. Color of exposed parts of venetian blinds, (including tapes and cords): See finish schedule.

1.3 QUALITY CONTROL

A. Manufacturer's Qualification: Venetian blind and vertical blind manufacturer shall provide evidence that the manufacture of blinds are a major product, and that the blinds have performed satisfactorily on similar installations.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Venetian blind slats, 300 mm (12 inches) long, including cord and tape, showing color and finish.

C. Manufacturer's literature and data; showing details of construction and hardware for:
Venetian blinds

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories

C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B221/B221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position

D648-07.....Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position

D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167

B. Cords for Venetian Blinds: No. 4 braided nylon or No. 4-1/2 braided cotton having not less than 175 pounds breaking strength.

C. Extruded Aluminum: ASTM B221/B221M.

2.2 VENETIAN BLINDS

A. Fed. Spec. AA-V-00200, Type II, 25 mm (one inch slats) fabricated of aluminum. Pre-production sample is not required.

2.3 FASTENINGS

A. Zinc-coated or cadmium plated metal, aluminum or stainless steel fastenings of proper length and type. Except as otherwise specified, fastenings for use with various structural materials shall be as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw	Sheet Metal
Screw or bolt in expansion shields	Solid masonry
Toggle bolts	Hollow blocks, wallboard and plaster

2.4 FABRICATION

A. Fabricate venetian blinds to fit measurements of finished openings obtained at site.

B. Venetian Blinds: Venetian blinds shall have 25 mm (one inch) width horizontal slats positioned within ladder tapes. Multiple blinds in openings shall be of same type and divided at mullions.

1. Head-rails shall fully enclose operating mechanism on three sides and ends.
2. Bottom rails shall be fully enclosed to prevent contact of tapes and sill at underside.
3. In lobbies, bottom rails and head boxes shall be aluminum.

4. Finish concealed metal work of head-rails including concealed mechanism, with one shop coat of paint. Do not paint parts that have non-rusting finish, or parts where motion of friction occurs.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Venetian Blinds: Support blinds in level position by brackets and intermediate supports that shall permit easy removal and replacement of units without damage to blind, or adjacent surfaces. Provide at least two fasteners for each bracket or other support.

1. Install blinds between jambs on window openings with steel trim. Mount brackets on trim reveal, flush with face of trim and secure with steel screws.
2. Install blinds between jambs on window openings with wood trim. Mount brackets on trim or on wood plaster-mold set against plaster or other wall finish, and secure in place with screws.
3. Mount brackets and intermediate supports of lobby blinds on face of trim members, and secure with stainless steel standard tap or thread-forming machine screws, or by cadmium-plated molley or toggle bolts. Screws and bolts shall penetrate through and lock behind steel sub-frame.
4. Where blinds abut glass partitions of Vestibules, extend head rails to trim at head of partition frame with slats sufficiently long to clear transom bars.
5. Provide one brush (for each 1 to 50 blind) of an approved type, suitable for cleaning blinds.

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SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.

B. Where shown, provide plastic laminate casework items as follows:
   1. Base cabinets as shown on drawings.
   2. Cabinets and counters as shown on drawings.
   3. Plastic laminate or Solid Surface covered countertops for casework.

1.2 RELATED WORK

A. Color and Finish of Plastic Laminate or Solid Surface: See finish schedule.

B. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

C. Solid Surface Countertops: Section 12 36 00, COUNTERTOPS.

1.3 MANUFACTURER'S QUALIFICATIONS

A. The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

1.4 SUBMITTALS

A. Submit in accordance with Section `01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   Sinks, trim and fittings.
   Locks for doors and drawers
   Adhesive cements

C. Samples:
   Counter top, plastic laminate, 150 mm (six inch) square
   Wood Face Veneer or Hardwood Plywood

D. Shop Drawings (1/2 full size):
   1. All casework, showing details of construction, including materials, hardware and accessories.

2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
3. Fastenings and method of installation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):
A167-99 (R2009).....Stainless and Heat-Resisting chromium-Nickel Steel Plate, Sheet and Strip
A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
C1036-06.....Flat Glass

C. Composite Panel Association (CPA):
A208.1-09.....Particleboard

D. U.S. Department of Commerce Product Standards (Prod. Std):
PS1-95.....Construction and Industrial Plywood

E. Hardwood, Plywood and Veneer Association (HPVA):
HP-1-09.....Hardwood and Decorative Plywood

F. Architectural Woodwork Institute (AWI):
Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999

G. American Society of Mechanical Engineers (ASME):
A112.18.1-05.....Plumbing Fixture Fittings

H. National Electrical Manufacturers Association (NEMA):
LD3-05.....High Pressure Decorative Laminates
LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

A. NEMA LD-3.

B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.

C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.
1. Plastic laminate clad plywood or particle board.

2. Resin impregnated decorative paper thermally fused to particle board.

D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.2 PLYWOOD, SOFTWOOD

A. Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

2.3 PARTICLEBOARD

A. CPA A208.1, Type 1, Grade 1-M-3.

2.4 RUBBER OR VINYL BASE

A. Straight (for carpet), cove (for resilient floor); 100 mm (4 inch) high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

2.5 PLUMBING FIXTURES

A. ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

2.6 GLASS: ASTM C1036

A. For Doors: Type I, Class 1, Quality q4.

2.7 SHEET STEEL

A. ASTM A1008.

2.8 STAINLESS STEEL

A. ASTM A167, with No. 4 finish.

2.9 HARDWARE

A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company shall be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.

B. Marking of Locks and Keys:

1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
2. The key change number marked on the exposed face of lock, and also stamped on each key.
3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.

C. Hinged Doors:

1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

D. Door Catches:
1. Friction or Magnetic type, fabricated with metal housing.
2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.

E. Locks:
1. Cylinder type pin tumbler.
2. Equip doors and drawers where shown with locks.

F. Drawer and Door Pulls:
Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:
1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides shall have positive stop.
3. Equip drawers with rubber bumpers.

H. Sliding Doors:
1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.
2. Plastic guides are not acceptable.
3. Each door shall have rubber silencers set near top and bottom of each jamb.

I. Shelf Standards (Except For Fixed Shelves):
Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

J. Gate Bolt:
Surface mounted barrel type with strike.

K. Hinged Gates:

Gates shall have two double-acting pivots, size as required.

2.10 FABRICATION

A. Casework shall be of the exposed face frame design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.

B. Fabricate casework of plastic laminated covered plywood or particleboard factory finished wood veneer as follows:
   1. Where shown, gates, doors, drawers, shelves, all semi-concealed surfaces shall be plastic laminated.

C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:
   1. Factory installed in casework.
   2. For electrical lighting fixtures, see drawings.
   3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
   4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
   5. For final hook-up at junction box see electrical sections of specifications.

D. Base:
   1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
   2. Remove adhesive from exposed surfaces.
   3. Install base at floor line after casework has been accurately leveled.
   4. Rub base to glossy finish.

E. Countertops:
   1. Countertops, splashbacks shall be plastic laminate factory glued to either a plywood (PS1), or particleboard (CPA A208.1) core.
   2. Countertops shall be 32 mm (1-1/4 inches) thick.
   3. Splashbacks shall be finished 19 mm (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive.
   4. Provide cut-outs for plumbing trim where shown.
   5. Cover exposed edges of countertops, splashbacks with plastic.

F. Sink bowls:
   1. 18 gage stainless steel, of size and design shown.

2. All interior corners of bowls shall be formed to manufacturer's standard radii.
3. Sinks shall have rims with flanged edges overlapping tops to provide tight joints.
4. Secure sink bowls with concealed fastenings.
5. For service lines from service fixtures, see other sections of specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.

B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

3.2 FASTENINGS

A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.

B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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SECTION 12 36 00
COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies casework countertops with integral accessories.

B. Integral accessories include:

1. Sinks with traps and drains.
2. Eye and Face Wash Units.
3. Mechanical Service fixtures.
4. Electrical Receptacles.
5. Hot Plates (Range)
6. Pegboards

1.2 RELATED WORK

A. Color and patterns of plastic laminate: See finish schedule.

B. DIVISION 22, PLUMBING.

C. DIVISION 26, ELECTRICAL.

D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.

1.3 SUBMITTALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings

1. Show dimensions of section and method of assembly.
2. Show details of construction at 1/2 scale.

C. Samples:

1. 150 mm (6 inch) square samples each top.
2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Hardboard Association (AHA):
A135.4-95.....Basic Hardboard

C. Composite Panel Association (CPA):
A208.1-09.....Particleboard

D. American Society of Mechanical Engineers (ASME):
A112.18.1-12.....Plumbing Supply Fittings
A112.1.2-12.....Air Gaps in Plumbing System

A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)

E. American Society for Testing and Materials (ASTM):

A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy

D256-10.....Pendulum Impact Resistance of Plastic

D570-98(R2005).....Water Absorption of Plastics

D638-10.....Tensile Properties of Plastics

D785-08.....Rockwell Hardness of Plastics and Electrical Insulating Materials

D790-10.....Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):

A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):

PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Laminate: NEMA LD 3.

1. Concealed backing sheet Type BKL.
2. Decorative surfaces:
   a. Flat components: Type GP-HGL.
   b. Post forming: Type PF-HGP.
3. Chemical Resistant Surfaces
   a. Flat components: Type GP-HGL.
   b. Post forming: Type PF-HGP.
   c. Resistance to reagents:
      1) Test with five 0.25 mil drops remaining on surface for 16 hours followed by washing off with tap water, then cleaned with liquid soap and water, dried with soft cotton cloth and then cleaned with naphtha.

2) No change in color, surface texture, and original protectability remaining from test results of following reagents:

98% Acetic Acid	Butyl Alcohol	Acetone
90% Formic Acid--	Benzine	Chloroform
28% Ammonium Hydroxide	Xylene	Carbon Tetrachloride
Zinc Chloride (Sat.)	Toluene	Cresol
Sodium Carbonate (Sat.)	Gasoline	Ether
Calcium Hypochlorite (Sat.)	Kerosene	Cottonseed Oil
Sodium Chloride (Sat.)	Mineral Oil	40% Formaldehyde
Methyl Alcohol	Ethyl Acetate	Trichlorethylene
Ethyl Alcohol	Amyl Acetate	Monochlorobenzine

3) Superficial effects only: Slight color change, spot, or residue only with original protectability remaining from test results of following reagents:

77% Sulfuric Acid	37% Hydrochloric Acid	85% Phenol
33% Sulfuric Acid	20% Nitric Acid	Furfural
85% Phosphoric Acid	30% Nitric Acid	Dioxane

4) Minimum height of impact resistance: 300 mm (12 inches).

B. Molded Resin:

1. Non-glare epoxy resin or furan resin compounded and cured for minimum physical properties specified:

Flexural strength	70 MPa (10,000 psi)	ASTM D790
Rockwell hardness	105	ASTM D785
Water absorption, 14 hours (weight)	.01%	ASTM D570

2. Material of uniform mixture throughout.

C. Stainless Steel: ASTM A167, Type 304.

D. Sheet Steel: ASTM A1008, cold rolled, Class 1 finish, stretcher leveled.

E. Particleboard: CPA A208.1, Grade 2-M-2.

F. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

G. Hardwood Countertop: Solid maple, clear grade except where other wise specified.

H. Hardboard: ANSI/AHA A135.4, Type I, tempered, fire retardant treated, smooth surface one side.

I. Adhesive

1. For plastic laminate FS A-A-1936.
2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
3. For Field Joints:
   a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
   b. Fungi resistant: ASTM G-21, rating of 0.

J. Fasteners:
1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

K. Solid Polymer Material:
1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60^0 Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products shall be preferred.

L. Laminar Flow Control Device
   1. Smooth bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that shall not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
   2. Flow Control Restrictor:
      a. Capable of restricting flow of 7.5 to 8.5 Lpm (2.0 to 2.2 gpm) for sinks provided in paragraph 2.2D.
      b. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 175 and 550 kPa (25 and 80 psi).
      c. Operates by expansion and contraction, eliminates mineral/sediment building up with self clearing action, and is capable of easy manual cleaning.

2.2 SINKS

A. Molded Resin:
   1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
   2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).
   3. Molded resin outlet for drain and standpipe overflow.
   4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.
B. Stainless Steel:
   1. ANSI/ASME A112.19.3, Type 304.
   2. Self rim for plastic laminate or similar tops with concealed fasteners.
   3. Flat rim for welded into stainless steel tops.
   4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
   5. Apply fire resistant sound deadening material to underside.
C. Stainless steel circular or oval shaped bowl.
D. Sinks of Methyl Methacrylic Polymer:
   1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
   2. Provide for underhung installation to countertop.
   3. Provide openings for drain.

2.3 TRAPS AND FITTINGS

A. Material as specified in DIVISION 22, PLUMBING.

B. For Molded Resin Sinks:

1. Chemical resisting P-traps and fittings for chemical waste service.
2. Provide traps with cleanout plug easily removable without tools.

C. For Stainless Steel Sinks:

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
   a. Provide cup strainer in cabinet type 1B.
   b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.

D. Plaster traps:

1. Cast iron body with porcelain enamel exterior finish.
2. 50 mm (2 inch) female threaded side inlet and outlet.
3. Removable galvanized cage having integral baffles and replaceable brass screens.
4. Removable gasketed cover.
5. Minimum overall dimensions: 350 x 350 x 400 mm high (14 x 14 x 16 inches) with 175 mm (7 inch) water seal.
6. Non-siphoning and easily accessible for cleaning.

E. Air Gap Fittings: ASME A112.1.2.

F. Methyl Methacrylic Polymer Sink Traps:

1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 38 x 32 mm (1-1/2 x 1 1/4-inch) P trap.
2. Chromium plated finish.

2.4 WATER FAUCETS

A. ASME A112.18.1.

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
3. Swing spouts elevated to clear handles.
4. Exposed brass surfaces chromium plated.
5. Cast combination hot and cold fixture with one piece body for multiple outlets.

6. Adapter type connection which shall permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
7. Pedestals Top for Laboratory or Pharmacy:
   a. Modern design tapered to a round base, factory assembled and tested.
   b. Brass shanks, locknuts and washers for attaching to top or curbs.

B. Laminar flow control device on spouts.

C. Automatic Controlled Faucets.
1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
2. Breaking light beam activates water flow.
3. Water stops when user moves away from light beam.

D. Laboratory and Pharmacy Faucets:
1. Female 9 mm (3/8 inch) IPS threaded outlet for attachment of filter pumps, hose connectors, anti-hose nozzle, or laminar flow control device on spout end.
2. Provide angle type vacuum breaker for fixture, designed for low flow, with built-in floating disk and renewable seat in vacuum breaker body.

E. Distilled Water Fixture:
1. Deck mounted.
2. Gooseneck spout with handle arranged for self closing and with hold open feature to open and close an inert silicone diaphragm valve.
3. Faucet designed to be chemically insert and resistant to leaching of inorganic contaminates, enhancement of bacteria growth, and internal corrosion.

F. Eye and Face Wash Unit Pull-Out-Type:
1. Deck mounted.
2. Designed for vandal resistant push-down control valve and 6 foot hose.
3. Eye and face wash head, provide a soft stream for flushing action.
4. Valve, when opened; remain open until manually closed.

G. Eye and Face Bath, Counter Mounted:
1. Stainless Steel circular or oval shaped self rimmed sink, as shown on drawings.
2. Two fully enclosed rubber bound spray heads to provide an aerated flow of water simultaneously into both eyes and across face.
3. Push-pull hand operated valve.
4. Volume regulator for each spray.

H. Manifold, Tube-Washing:
   1. Deck mounted
   2. Three valved outlet, plus one bleeder outlet.
   3. Vacuum breaker, and loose key stops with integral check valve.
I. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:
   1. Extra long center set single lever handle control.
   2. Cast or wrought copper alloy, vandal resistant.
   3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.
   4. Handle always returning to the neutral position or cartridge body construction.
   5. Provide laminar flow control device.

2.5 FUEL GAS, LABORATORY AIR AND LABORATORY VACUUM FIXTURES

A. Comply with criteria for faucets except as specified.
B. Needle valves with stainless steel replaceable cone and valve seat.
C. Provide valve with a bonnet with exterior packing and packing gland designed to permit valve to be repacked while under pressure.
D. Valves withstand a minimum pressure of 700 kPa (100 psi) without leakage.
E. Equip valves with four-arm handles and serrated hose ends. Do not provide laminar flow control device.
F. Provide duplex fixtures except where otherwise shown.
G. Factory assembled and tested.

2.6 FIXTURE IDENTIFICATION

A. Code fixtures with full view plastic index buttons.
B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black
Nitrogen	Gray	N	Black
All Other Gases	Light Blue	CHEM.SYM.	Black

2.7 ELECTRICAL RECEPTACLES

A. Hospital grade per electrical specifications.

B. Curb Mounted Receptacles:

1. NEMA 5-20R duplex in galvanized steel box.
2. Chromium plated brass or steel face plate.

C. Pedestal Mounted Receptacles:

1. NEMA 5-20R duplex installed in double faces.
2. Polished stainless steel or aluminum, or chromium plated brass pedestal.

2.8 FILM VIEWER

A. Designed for flush mounting in countertop.

B. Translucent or opalescent panel 400 mm by 500 mm (16 inch by 20 inch).

C. Minimum of three 15 watt or two 20 watt fluorescent tubes in UL listed enclosure.

D. Provide "on-off" switch for fluorescent tube for front panel of cabinet.

2.9 COUNTERTOPS

A. Fabricate in largest sections practicable.

B. Fabricate with joints flush on top surface.

C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.

D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).

E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.

F. Fabricate with end splashes where against walls or cabinets.

G. Splash Backs and End Splashes:

1. Not less than 19 mm (3/4 inch) thick.
2. Height 100 mm (4 inches) unless noted otherwise.
3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
4. Fabricate epoxy splash back in maximum lengths practical of the same material.

H. Drill or cutout for sinks, and penetrations.

1. Accurately cut for size of penetration.
2. Cutout for VL 81 photographic enlarger cabinet.
   a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.

b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.

I. Plastic Laminate Countertops:

1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.
3. Exposed Surface and edges of decorative laminated plastic or laboratory chemical resistant surface.
   a. Use chemical resistant surface on tops 6A, 6B, and 6C.
   b. Use decorative surface tops when noted plastic laminate, for tops 10A, 10B and 10C.

J. Metal Counter Tops:

1. Fabricate up to 3600 mm (12 feet) long in one piece, including nosing, backs and ends.
2. When counter tops exceed 3600 mm (12 feet) in length accurately fitted field joints are acceptable.
3. Finish thickness at edges 32 mm (1-1/4 inch).
4. Reinforced with minimum 1.5 mm (0.0598 inch) thick hat channel stiffeners, minimum of two stiffeners for units without sinks and three stiffeners for units with sinks welded or soldered to underside of top full length, except at sink openings.
5. Apply sound deadening material on underside.
6. Flange edges of tops down 32 mm (1-1/4 inch) and reinforce with concealed hardwood or with a steel frame.
7. Grind welds smooth and finished on exposed surfaces to match finish specified.
8. Stainless Steel Counter or Sink Tops:
   a. Where noted stainless steel except where specified for nourishment unit, unit kitchen, and medicine cabinet.
   b. Use 1.5 mm (0.0598 inch) thick stainless steel.
   c. Depth of splash backs and splash ends 25 mm (one inch) and turned down at least 13 mm (1/2 inch) at wall. Where faucets are located in splash backs, fabricate depth of splash backs 50 mm (2 inches) with provision made to receive required fixture.
   d. Where sinks occur fabricate top with 5 mm (3/16 inch) marine edge and fit flush with adjacent tops of other materials.
   e. Weld sink flush to counter top and finish to appear seamless.

K. Molded Resin Tops:
   1. Molded resin with drip groove cut on underside of overhanging edge.
   2. Finish thickness of top minimum 25 mm (1 inch).
   3. Joints: Epoxy Type.
   4. Secure reagent shelves to counter tops with fasteners from underside and seal seam.

L. Maple tops:
   1. Fabricate in one piece of solid laminated tongue and groove maple strips, not more than three inches in width, glued under pressure to a thickness 45 mm (1-3/4 inches).
   2. Edges and ends of clear maple wood. Make splash backs and splash ends of 19 mm (3/4 inch) thick maple and secure to counter tops with concealed metal fasteners and with contact surfaces set in waterproof glue.
   3. Round exposed edges of maple tops and backs to approximate 9 mm (3/8 inch) radius.
   4. Sand exposed surfaces smooth and even and apply two coats of boiled linseed oil. Rub in each coat and allow 48 hours to lapse between coats.

M. Laboratory Shelf 200 mm (8 inches) deep: Fabricate of 27 mm (1-1/16 inch) thick hardwood. Finish with black acid resisting enamel.

N. Laboratory Shelf with Funnel and Graduate Rack 300 mm (12 inches) deep shelf: Fabricate of 27 mm (1-1/16 inch) thick hardwood. Finish with black acid resisting enamel.

O. Laboratory Shelf 254 mm (10 inch deep): Fabricate of corrosion resisting steel.

P. Pegboards:
   1. Pegboard: Fabricate of birch with black acid resisting finish and equip with polypropylene or unfinished hardwood pegs.
   2. Pegboard with Funnel and Graduate Rack: Fabricate of birch with black acid resisting finish and equip with polypropylene or unfinished hardwood pegs. Support rack on steel brackets. Provide CRS gutter and drain to sink.

Q. Methyl Methacrylic Polymer Tops:
   1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
   2. Fabricate back splash and end splash to height shown.
   3. Fabricate skirt to depth shown.
   4. Fabricate with marine edge where sinks occur.

5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
6. Join pieces with adhesive sealant.
7. Cut out countertop for lavatories, plumbing trim.
8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.

R. Counter Tops for Interchangeable Furniture: Counter tops, unless otherwise shown, shall be capable of vertical adjustment of 150 mm (6 inches). Fabricate tops, except CRS, in increments of units over which they fit with maximum length not to exceed 1950 mm (78 inches). Top section shall cover as many cabinet units as possible. Horizontal joints in counter tops at service strip and across depth of counter are be watertight when in place but of a type that can be easily separated and reset when counter top is moved up or down. Fabricate CRS tops in maximum lengths practicable, with field joints welded and ground smooth to match adjacent surfaces. Securely fasten to supporting rails with heavy metal fastening devices, or with screws, through pierced slots in such rails. Fabricate vertical splash back and reagent shelf in maximum length practicable of same material as working surface, except finish thickness shall be 19 mm (3/4 inch).

PART 3 - EXECUTION

3.1 INSTALLATION

A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.

B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
   1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
   2. Use round head bolts or screws.
   3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
   4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.

C. Rubber Moldings:
   1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.

2. Fasten molding to wall and to splashbacks and splashends with adhesive.

D. Sinks

1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
   a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
   b. Install faucets and fittings on sink ledges with watertight seals where shown.
2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
   a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
   b. Design support for a twice the full sink weight.
   c. Install with overflow standpipes.
3. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
   a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
   b. Install drain and traps to sink.

E. Faucets, Fixtures, and Outlets:

1. Seal opening between fixture and top.
2. Secure to top with manufacturers standard fittings.

F. Range Tops, Electrical Outlets, Film Viewer:

1. Set in cutouts with manufacturers gasket sealing joint with top to prevent water leakage.
2. Install control unit and electric outlets where shown. Seal escutcheon plate at lap if on counter or top to prevent water leakage.

3.2 PROTECTION AND CLEANING

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

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