

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

SECTION 33 11 00

WATER DISTRIBUTION
02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA B300	(2010; Addenda 2011) Hypochlorites
AWWA B301	(2010) Liquid Chlorine
AWWA C104/A21.4	(2013) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C105/A21.5	(2010) Polyethylene Encasement for Ductile-Iron Pipe Systems
AWWA C110/A21.10	(2012) Ductile-Iron and Gray-Iron Fittings for Water
AWWA C111/A21.11	(2012) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C115/A21.15	(2011) Flanged Ductile-Iron Pipe With Ductile-Iron or Gray-Iron Threaded Flanges
AWWA C151/A21.51	(2009) Ductile-Iron Pipe, Centrifugally Cast, for Water
AWWA C153/A21.53	(2011) Ductile-Iron Compact Fittings for Water Service
AWWA C203	(2008) Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot-Applied
AWWA C500	(2009) Metal-Seated Gate Valves for Water Supply Service
AWWA C502	(2005) Dry-Barrel Fire Hydrants
AWWA C503	(2005) Wet-Barrel Fire Hydrants
AWWA C504	(2010) Standard for Rubber-Seated Butterfly Valves

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

AWWA C509	(2009) Resilient-Seated Gate Valves for Water Supply Service
AWWA C515	(2009) Reduced-Wall, Resilient-Seated Gate Valves for Water Supply Service
AWWA C600	(2010) Installation of Ductile-Iron Water Mains and Their Appurtenances
AWWA C605	(2013) Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
AWWA C651	(2005; Errata 2005) Standard for Disinfecting Water Mains
AWWA C900	(2007; Errata 2008) Polyvinyl Chloride (PVC) Pressure Pipe, and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Distribution
AWWA C905	(2010; Errata 2012) Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings 14 In. Through 48 In. (350 mm through 1,200 mm) for Water Transmission and Distribution
AWWA M23	(2002; 2nd Ed) Manual: PVC Pipe - Design and Installation
AWWA M9	(2008; Errata 2013) Manual: Concrete Pressure Pipe

ASME INTERNATIONAL (ASME)

ASME B16.1	(2010) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250
ASME B16.3	(2011) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B18.2.2	(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.5.2.1M	(2006; R 2011) Metric Round Head Short Square Neck Bolts
ASME B18.5.2.2M	(1982; R 2010) Metric Round Head Square Neck Bolts

ASTM INTERNATIONAL (ASTM)

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

ASTM A307	(2012) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A47/A47M	(1999; R 2009) Standard Specification for Ferritic Malleable Iron Castings
ASTM A536	(1984; R 2009) Standard Specification for Ductile Iron Castings
ASTM A563	(2007a) Standard Specification for Carbon and Alloy Steel Nuts
ASTM C150/C150M	(2012) Standard Specification for Portland Cement
ASTM C94/C94M	(2014) Standard Specification for Ready-Mixed Concrete
ASTM D1785	(2012) Standard Specification for Poly(Vinyl Chloride) (PVC), Plastic Pipe, Schedules 40, 80, and 120
ASTM D2241	(2009) Standard Specification for Poly(Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR Series)
ASTM D2464	(2013) Standard Specification for Threaded Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2466	(2013) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D2467	(2013a) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2564	(2012) Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D2657	(2007) Heat Fusion Joining Polyolefin Pipe and Fittings
ASTM D3139	(1998; R 2011) Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 24	(2013) Standard for the Installation of Private Fire Service Mains and Their Appurtenances
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VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

UNDERWRITERS LABORATORIES (UL)

UL 246 (2011; Reprint Feb 2013) Hydrants for Fire-Protection Service

UL 262 (2004; Reprint Oct 2011) Gate Valves for Fire-Protection Service

1.2 DESIGN REQUIREMENTS

1.2.1 Water Distribution Mains

Provide water distribution mains indicated as 4 through 12 inch diameter pipe sizes of ductile-iron pipe to match existing size. Also provide water main accessories and gate valves as specified and where indicated.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted:

SD-03 Product Data

Piping Materials

Water distribution main piping, fittings, joints, valves, and coupling

Water service line piping, fittings, joints, valves, and coupling

Corporation stops

Valve boxes

Submit manufacturer's standard drawings or catalog cuts, except submit both drawings and cuts for push-on [and rubber-gasketed bell-and-spigot] joints. Include information concerning gaskets with submittal for joints and couplings.

SD-06 Test Reports

Bacteriological Disinfection; G

Test results from commercial laboratory verifying disinfection

SD-07 Certificates

Water distribution main piping, fittings, joints, valves, and coupling

Shop-applied lining [and coating]

Lining

Fire hydrants

Certificates shall attest that tests set forth in each applicable referenced publication have been performed, whether specified in that publication to be mandatory or otherwise and that production control tests have been performed at the intervals or frequency specified in the publication. Other tests shall have been performed within 3 years of the date of submittal of certificates on the same type, class, grade, and size of material as is being provided for the project.

SD-08 Manufacturer's Instructions

Delivery, storage, and handling Installation procedures for water piping

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery and Storage

Inspect materials delivered to site for damage. Unload and store with minimum handling. Store materials on site in enclosures or under protective covering. Store plastic piping, jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes, fittings, valves, and hydrants free of dirt and debris.

1.4.2 Handling

Handle pipe, fittings, valves, hydrants, and other accessories in a manner to ensure delivery to the trench in sound undamaged condition. Take special care to avoid injury to coatings and linings on pipe and fittings; make repairs if coatings or linings are damaged. Do not place any other material or pipe inside a pipe or fitting after the coating has been applied. Carry, do not drag pipe to the trench. Use of pinch bars and tongs for aligning or turning pipe will be permitted only on the bare ends of the pipe. The interior of pipe and accessories shall be thoroughly cleaned of foreign matter before being lowered into the trench and shall be kept clean during laying operations by plugging or other approved method. Before installation, the pipe shall be inspected for defects. Material found to be defective before or after laying shall be replaced with sound material without additional expense to the Government. Store rubber gaskets that are not to be installed immediately, under cover out of direct sunlight.

1.4.2.1 Coated and Wrapped Steel Pipe

Handle steel pipe with coal-tar enamel or coal-tar epoxy coating in accordance with the provisions of AWWA C203.

1.4.2.2 Miscellaneous Plastic Pipe and Fittings

Handle Polyvinyl Chloride (PVC) pipe and fittings in accordance with the manufacturer's recommendations. Store plastic piping and jointing materials that are not to be installed immediately under cover out of direct sunlight.

PART 2 PRODUCTS

2.1 WATER DISTRIBUTION MAIN MATERIALS

2.1.1 Piping Materials

2.1.1.1 Ductile-Iron Piping

- a. Pipe and Fittings: Pipe, except flanged pipe, AWWA C151/A21.51, Pressure Class 150, Thickness Class DR18. Flanged pipe, AWWA C115/A21.15.] Fittings, AWWA C110/A21.10 or AWWA C153/A21.53 [; fittings with push-on joint ends conforming to the same requirements as fittings with mechanical-joint ends, except that the bell design shall be modified, as approved, for push-on joint. Fittings shall have pressure rating at least equivalent to that of the pipe. Ends of pipe and fittings shall be suitable for the specified joints. Pipe and fittings shall have cement-mortar lining, AWWA C104/A21.4, twice the standard thickness.
- b. Joints and Jointing Material:
 - (1) Joints: Joints for pipe and fittings shall be mechanical joints. Provide mechanically coupled type joints using a sleeve-type mechanical coupling where indicated. Joints made with sleeve-type mechanical coupling may be used in lieu of push-on joint, subject to the limitations specified in paragraph entitled "Sleeve-Type Mechanical Couplings."
 - (2) Push-On Joints: Shape of pipe ends and fitting ends, gaskets, and lubricant for joint assembly, AWWA C111/A21.11.
 - (3) Mechanical Joints: Dimensional and material requirements for pipe ends, glands, bolts and nuts, and gaskets, AWWA C111/A21.11.
 - (4) Flanged Joints: Bolts, nuts, and gaskets for flanged connections as recommended in the Appendix to AWWA C115/A21.15. Flange for setscrewed flanges shall be of ductile iron, ASTM A536, Grade 65-45-12, and conform to the applicable requirements of ASME B16.1, Class 250. Setscrews for setscrewed flanges shall be 190,000 psi tensile strength, heat treated and zinc-coated steel. Gasket and lubricants for setscrewed flanges, in accordance with applicable requirements for mechanical-joint gaskets specified in AWWA C111/A21.11. Design of setscrewed gasket shall provide for confinement and compression of gasket when joint to adjoining flange is made.
 - (5) Sleeve-Type Mechanical Coupled Joints: As specified in paragraph entitled "Sleeve-Type Mechanical Couplings."

2.1.1.2 Polyvinyl Chloride (PVC) Plastic Piping

- a. Pipe and Fittings: Pipe, AWWA C900, shall be plain end or gasket bell end, Pressure Class 150 (DR 18) with cast-iron-pipe-equivalent OD.
- b. Pipe 14-inch through 36-inch diameter: AWWA C905.
- c. Fittings for PVC pipe: Fittings shall be gray iron or ductile iron, AWWA C110/A21.10 or AWWA C153/A21.53, and have cement-mortar lining, AWWA C104/A21.4, standard thickness. Fittings with push-on joint ends shall conform to the same requirements as fittings with mechanical-joint ends, except that bell design shall be modified, as approved, for push-on joint suitable for use with PVC plastic pipe specified in this paragraph. Iron fittings and specials shall be cement-mortar lined in accordance with AWWA C104/A21.4. Fittings and specials may be of the same material as the pipe with elastomeric gaskets, all in conformance with AWWA C605 and AWWA C900.
- d. Joints and Jointing Material: Joints for pipe shall be push-on joints, ASTM D3139. Joints between pipe and metal fittings, valves, and other accessories shall be push-on joints ASTM D3139, or compression-type joints/mechanical joints, ASTM D3139 and AWWA C111/A21.11. Provide each joint connection with an elastomeric gasket suitable for the bell or coupling with which it is to be used. Gaskets for push-on joints for pipe, ASTM F477. Gaskets for push-on joints and compression-type joints/mechanical joints for joint connections between pipe and metal fittings, valves, and other accessories, AWWA C111/A21.11, respectively, for push-on joints and mechanical joints. Mechanically coupled joints using a sleeve-type mechanical coupling, as specified in paragraph entitled "Sleeve-Type Mechanical Couplings," may be used as an optional jointing method in lieu of push-on joints on plain-end PVC plastic pipe, subject to the limitations specified for mechanically coupled joints using a sleeve-type mechanical coupling and to the use of internal stiffeners as specified for compression-type joints in ASTM D3139.

2.1.2 Valves, Hydrants, and Other Water Main Accessories

2.1.2.1 Gate Valves on Buried Piping

AWWA C500, AWWA C509, AWWA C515, or UL 262. Unless otherwise specified, valves conforming to: (1) AWWA C500 shall be nonrising stem type with double-disc gates and mechanical-joint ends or push-on joint ends as appropriate for the adjoining pipe, (2) AWWA C509 or AWWA C515 shall be nonrising stem type with mechanical-joint ends [or resilient-seated gate valves 3 to 12 inches in size], and (3) UL 262 shall be inside-screw type with operating nut, double-disc or split-wedge type gate, designed for a hydraulic working pressure of 200 psi, and shall have mechanical-joint ends or push-on joint ends as appropriate for the pipe to which it is joined. Materials for UL 262 valves shall conform to the reference standards specified in AWWA C500. Valves shall open by counterclockwise rotation of the valve stem. Stuffing boxes shall have O-ring stem seals. Stuffing boxes shall be bolted and constructed so as to permit easy removal of parts for repair. In lieu of mechanical-joint ends and push-on joint ends, valves may have special ends for connection to sleeve-type mechanical coupling. Valve ends and gaskets for connection to sleeve-type mechanical coupling shall

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

conform to the applicable requirements specified respectively for the joint or coupling. Provide 8-inch size valves with gearing, AWWA C500. Valves shall be of one manufacturer.

2.1.2.2 Fire Hydrants

Wet-barrel type. Paint hydrants with at least one coat of primer and two coats of enamel paint. Barrel and bonnet colors shall be in accordance with UFC 3-600-01. Stencil hydrant number and main size on the hydrant barrel using black stencil paint.

- a. Wet-Barrel Type Fire Hydrants, AWWA C503 or UL 246, "Wet Barrel" design, shall have 6 inch inlet, one 4 1/2 inch pumper connection, and two 2 1/2 inch hose connections. Pumper connection and hose connections shall be individually valved with independent nozzle gate valves. Inlet shall have mechanical-joint end only, except where flanged end is indicated; end shall conform to the applicable requirements as specified for the joint. Size and shape of operating nut, cap nuts, and threads on hose and pumper connections shall be as specified in AWWA C502 or AWWA C503 or UL 246. Hydrants shall have breakable features as mentioned in AWWA C503. The traffic type hydrant shall have special couplings joining upper and lower sections of hydrant barrel and upper and lower sections of hydrant stem and shall be designed to have the special couplings break from a force not less than that which would be imposed by a moving vehicle; hydrant shall operate properly under normal conditions.

2.1.2.3 Valve Boxes

Provide a valve box for each gate valve on buried piping. Valve boxes shall be of cast iron of a size suitable for the valve on which it is to be used and shall be adjustable. Cast-iron boxes shall have a minimum cover and wall thickness of 3/16 inch. Provide a round head. Cast the word "WATER" on the lid. The least diameter of the shaft of the box shall be 5 1/4 inches. Cast-iron box shall have a heavy coat of bituminous paint.

2.1.2.4 Valve Pits

Valve pits shall be constructed at locations indicated or as required above and in accordance with the details shown.

2.1.2.5 Sleeve-Type Mechanical Couplings

Couplings shall be designed to couple plain-end piping by compression of a ring gasket at each end of the adjoining pipe sections. The coupling shall consist of one middle ring flared or beveled at each end to provide a gasket seat; two follower rings; two resilient tapered rubber gaskets; and bolts and nuts to draw the follower rings toward each other to compress the gaskets. The middle ring and the follower rings shall be true circular sections free from irregularities, flat spots, and surface defects; the design shall provide for confinement and compression of the gaskets. For ductile iron and PVC plastic pipe, the middle ring shall be of cast-iron or steel; and the follower rings shall be of malleable or ductile iron. Malleable and ductile iron shall, conform to ASTM A47/A47M and ASTM A536, respectively. Gaskets shall be designed for resistance to set after installation and shall meet the

applicable requirements specified for gaskets for mechanical joint in AWWA C111/A21.11. Bolts shall be track-head type, ASTM A307, Grade A, with nuts, ASTM A563, Grade A; or round-head square-neck type bolts, ASME B18.5.2.1M and ASME B18.5.2.2M with hex nuts, ASME B18.2.2. Bolts shall be 5/8 inch in diameter. Bolt holes in follower rings shall be of a shape to hold fast the necks of the bolts used. Mechanically coupled joints using a sleeve-type mechanical coupling shall not be used as an optional method of jointing except where pipeline is adequately anchored to resist tension pull across the joint. Mechanical couplings shall provide a tight flexible joint under all reasonable conditions, such as pipe movements caused by expansion, contraction, slight setting or shifting in the ground, minor variations in trench gradients, and traffic vibrations. Couplings shall be of strength not less than the adjoining pipeline.

2.1.2.6 Tracer Wire for Nonmetallic Piping

Provide bare copper or aluminum wire not less than 0.10 inch in diameter in sufficient length to be continuous over each separate run of nonmetallic pipe.

2.1.2.6 Valve Tags

Provide 0.040" thick brass valve tags for all valves identified in the Contract Drawings. Brass valve tags shall be 2" wide. Valve identification number shall be per Contract Drawings and shall be stamped or laser engraved, creating a permanent marking which is clear and easy to read. Tags shall include one 3/16" diameter hole to receive stainless steel ball chain. Stainless steel ball chain shall be of sufficient length to allow tag to be secured to the valve and hang freely 2" below the valve.

Approved Manufacturer: Nap's Dealer Supplies, Inc. (NapTags), or approved equal.

2.2 WATER SERVICE LINE MATERIALS

2.2.1 Piping Materials

2.2.1.1 Copper Pipe and Associated Fittings

Pipe, ASTM B42, regular, threaded ends. Fittings shall be brass or bronze, ASME B16.15, 125 pound.

2.2.1.2 Copper Tubing and Associated Fittings

Tubing, ASTM B88, Type K. Fittings for solder-type joint, ASME B16.18 or ASME B16.22; fittings for compression-type joint, ASME B16.26, flared tube type.

2.2.1.3 Plastic Piping

Plastic pipe and fittings shall bear the seal of the National Sanitation Foundation (NSF) for potable water service. Plastic pipe and fittings shall be supplied from the same manufacturer.

- a. Polyvinyl Chloride (PVC) Plastic Piping with Screw Joints: ASTM D1785, Schedule 40; or ASTM D2241, with SDR as necessary to provide 150 psi minimum pressure rating. Fittings, ASTM D2466 or ASTM D2467. Pipe and fittings shall be of the same PVC plastic material and shall be one of the following pipe/fitting combinations, as marked on the pipe and fitting, respectively: [PVC 1120/PVC I; PVC 1220/PVC 12;] PVC 2120/PVC II; PVC 2116/PVC II. Solvent cement for jointing, ASTM D2564. Pipe couplings, when used shall be tested as required by ASTM D2464.

- b. Polyvinyl Chloride (PVC) Plastic Piping with Elastomeric-Gasket Joints:

Pipe shall conform to dimensional requirements of ASTM D1785 Schedule 40, with joints meeting the requirements of 150 psi working pressure, 200 psi hydrostatic test pressure, unless otherwise shown or specified.

- c. Polyvinyl Chloride (PVC) Plastic Piping with Solvent Cement Joints:

Pipe shall conform to dimensional requirements of ASTM D1785 or ASTM D2241 with joints meeting the requirements of 150 psi working pressure and 200 psi hydrostatic test pressure.

2.2.1.4 Ductile-Iron Piping

Comply with "Ductile-Iron Piping" subparagraph under paragraph "Water Distribution Main Materials."

2.2.1.5 Insulating Joints

Joints between pipe of dissimilar metals shall have a rubber-gasketed or other suitable approved type of insulating joint or dielectric coupling which will effectively prevent metal-to-metal contact between adjacent sections of piping.

2.2.2 Water Service Line Appurtenances

2.2.2.1 Gate Valves 3 Inch Size and Larger [on Buried Piping]

Gate valves 3 inch size and larger on buried piping AWWA C500 or UL 262 and of one manufacturer. Valves, AWWA C500, nonrising stem type with double-disc gates. Valves, UL 262, inside-screw type with operating nut, split wedge or double disc type gate, and designed for a hydraulic working pressure of 175 psi. Materials for UL 262 valves conforming to the reference standards specified in AWWA C500. Valves shall open by counterclockwise rotation of the valve stem. Stuffing boxes shall have O-ring stem seals and shall be bolted and constructed so as to permit easy removal of parts for repair. Valves shall have ends suitable for joining to the pipe used; push-on joint ends or mechanical-joint ends for joining to ductile-iron pipe or push-on joint ends or mechanical-joint ends for joining to PVC plastic water main pipe; gaskets and pipe ends, AWWA C111/A21.11.

2.2.2.2 Valve Boxes

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

Provide a valve box for each gate valve on buried piping. Valve boxes shall be of cast iron of a size suitable for the valve on which it is to be used and shall be adjustable.

2.2.2.3 Disinfection

Chlorinating materials shall conform to the following:

Chlorine, Liquid: AWWA B301.

Hypochlorite, Calcium and Sodium: AWWA B300.

PART 3 EXECUTION

3.1 INSTALLATION OF PIPELINES

3.1.1 General Requirements for Installation of Pipelines

These requirements shall apply to all pipeline installation except where specific exception is made in the "Special Requirements..." paragraphs.

3.1.1.1 Location of Water Lines

Where the location of the water line is not clearly defined by dimensions on the drawings, do not lay water line closer horizontally than 10 feet from any sewer line. Where water lines cross under gravity sewer lines, encase sewer line fully in concrete for a distance of at least 10 feet on each side of the crossing, unless sewer line is made of pressure pipe with rubber-gasketed joints and no joint is located within 3 feet horizontally of the crossing. Do not lay water lines in the same trench with gas lines, fuel lines, or electric wiring.

a. Water Piping Installation Parallel With Sewer Piping

Normal Conditions: Lay water piping at least 10 feet horizontally from a sewer or sewer manhole whenever possible. Measure the distance edge-to-edge.

- (1) The bottom (invert) of the water piping shall be at least 18 inches above the top (crown) of the sewer piping.
- (2) Where this vertical separation cannot be obtained, the sewer piping shall be constructed of AWWA-approved water pipe and pressure tested in place without leakage prior to backfilling. Approved waste water disposal method shall be utilized.
- (3) The sewer manhole shall be of watertight construction and tested in place.

b. Installation of Water Piping Crossing Sewer Piping

- (1) Normal Conditions: Water piping crossing above sewer piping shall be laid to provide a separation of at least 18 inches between the bottom of the water piping and the top of the sewer piping.

- (2) Unusual Conditions: When local conditions prevent a vertical separation described above, use the following construction:

(a) Sewer piping passing over or under water piping shall be constructed of AWWA-approved ductile iron water piping, pressure tested in place without leakage prior to backfilling.

(b) Water piping passing under sewer piping shall, in addition, be protected by providing a vertical separation of at least 18 inches between the bottom of the sewer piping and the top of the water piping; adequate structural support for the sewer piping to prevent excessive deflection of the joints and the settling on and breaking of the water piping; and that the length, minimum 20 feet, of the water piping be centered at the point of the crossing so that joints shall be equidistant and as far as possible from the sewer piping.

- c. Sewer Piping or Sewer Manholes: No water piping shall pass through or come in contact with any part of a sewer manhole.

3.1.1.2 Earthwork

Perform earthwork operations in accordance with Section 31 20 11 EARTHWORK.

3.1.1.3 Pipe Laying and Jointing

Remove fins and burrs from pipe and fittings. Before placing in position, clean pipe, fittings, valves, and accessories, and maintain in a clean condition. Provide proper facilities for lowering sections of pipe into trenches. Do not under any circumstances drop or dump pipe, fittings, valves, or any other water line material into trenches. Cut pipe in a neat workmanlike manner accurately to length established at the site and work into place without springing or forcing. Replace by one of the proper length any pipe or fitting that does not allow sufficient space for proper installation of jointing material. Blocking or wedging between bells and spigots will not be permitted. Lay bell-and-spigot pipe with the bell end pointing in the direction of laying. Grade the pipeline in straight lines; avoid the formation of dips and low points. Support pipe at proper elevation and grade. Secure firm, uniform support. Wood support blocking will not be permitted. Lay pipe so that the full length of each section of pipe and each fitting will rest solidly on the pipe bedding; excavate recesses to accommodate bells, joints, and couplings. Provide anchors and supports [where indicated and] where necessary for fastening work into place. Make proper provision for expansion and contraction of pipelines. Keep trenches free of water until joints have been properly made. At the end of each work day, close open ends of pipe temporarily with wood blocks or bulkheads. Do not lay pipe when conditions of trench or weather prevent installation. [Depth of cover over top of pipe shall not be less than 2 1/2 feet.]

3.1.1.4 Installation of Tracer Wire

Install a continuous length of tracer wire for the full length of each run of nonmetallic pipe. Attach wire to top of pipe in such manner that it will not be displaced during construction operations.

3.1.1.5 Connections to Existing Water Lines

If any utility will require interruption in the service, the following would apply:

- a. Advance Notification: The Contractor shall submit written notification not less than 28 calendar days in advance of each interruption for each utility and/or communication service to or within existing buildings and facilities being used by others.
- b. Duration: No single outage will exceed four (4) hours at a time or more than once in any two-week period unless approved in writing by the Contracting Officer. The time and duration of all outages will be coordinated with the Using Agency by CE Customer Service. Utility outages required shall be scheduled to provide the minimum interference to the government. To the greatest extent, outages shall occur on weekends and/or during non-standard work hours depending on facilities affected and Using Agency operations.
- c. Clearance: No outage may begin until the Contractor has applied for and obtained an Air Force Form 103, Base Civil Engineering Work Clearance Request. The Contractor shall apply for the clearance on Nellis at Bldg 842, Civil Engineer Customer Service. Permit application shall be submitted a minimum of 28 calendar days prior to any outage as the Air Force portion of the permit typically takes 28 calendar days to complete.

3.1.2 Special Requirements for Installation of Water Mains

3.1.2.1 Installation of Ductile-Iron Piping

Unless otherwise specified, install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" and with the requirements of AWWA C600 for pipe installation, joint assembly, valve-and-fitting installation, and thrust restraint.

- a. Jointing: Make mechanical joints with the gaskets, glands, bolts, and nuts specified for this type joint; assemble in accordance with the applicable requirements of AWWA C600 for joint assembly and the recommendations of Appendix A to AWWA C111/A21.11. Make flanged joints with the gaskets, bolts, and nuts specified for this type joint. Make flanged joints up tight; avoid undue strain on flanges, fittings, valves, and other equipment and accessories. Align bolt holes for each flanged joint. Use full size bolts for the bolt holes; use of undersized bolts to make up for misalignment of bolt holes or for any other purpose will not be permitted. Do not allow adjoining flange faces to be out of parallel to such degree that the flanged joint cannot be made watertight without overstraining the flange. When flanged pipe or fitting has dimensions that do not allow the making of a proper flanged joint as specified, replace it by one of proper dimensions. Use setscrewed flanges to make flanged joints where conditions prevent the use of full-length flanged pipe and assemble in accordance with the recommendations of the setscrewed flange manufacturer. Assemble joints made with sleeve-type mechanical

couplings in accordance with the recommendations of the coupling manufacturer.

- b. Allowable Deflection: The maximum allowable deflection shall be as given in AWWA C600. If the alignment requires deflection in excess of the above limitations, special bends or a sufficient number of shorter lengths of pipe shall be furnished to provide angular deflections within the limit set forth.
- c. Pipe Anchorage: Provide concrete thrust blocks (reaction backing) for pipe anchorage. Thrust blocks shall be in accordance with the requirements of AWWA C600 for thrust restraint, except that size and positioning of thrust blocks shall be as indicated. Use concrete, ASTM C94/C94M, having a minimum compressive strength of 2,500 psi at 28 days; or use concrete of a mix not leaner than one part cement, 2 1/2 parts sand, and 5 parts gravel, having the same minimum compressive strength.
- d. Exterior Protection: Completely encase buried ductile iron pipelines with 8-MIL polyethylene tube or sheet, using Method A, in accordance with AWWA C105/A21.5.

3.1.2.2 Installation of PVC Plastic Water Main Pipe

Installation of PVC Plastic Water Main Pipe and Associated Fittings: Unless otherwise specified, install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines"; with the requirements of AWWA C605 for laying of pipe, joining PVC pipe to fittings and accessories, and setting of hydrants, valves, and fittings; and with the recommendations for pipe joint assembly and appurtenance installation in AWWA M23, Chapter 7, "Installation."

- a. Jointing: Make push-on joints with the elastomeric gaskets specified for this type joint, using either elastomeric-gasket bell-end pipe or elastomeric-gasket couplings. For pipe-to-pipe push-on joint connections, use only pipe with push-on joint ends having factory-made bevel; for push-on joint connections to metal fittings, valves, and other accessories, cut spigot end of pipe off square and re-bevel pipe end to a bevel approximately the same as that on ductile-iron pipe used for the same type of joint. Use an approved lubricant recommended by the pipe manufacturer for push-on joints. Assemble push-on joints for pipe-to-pipe joint connections in accordance with the requirements of AWWA C605 for laying the pipe and the recommendations in AWWA M23, Chapter 7, "Installation," for pipe joint assembly. Assemble push-on joints for connection to fittings, valves, and other accessories in accordance with the requirements of AWWA C605 for joining PVC pipe to fittings and accessories and with the applicable requirements of AWWA C600 for joint assembly. Make compression-type joints/mechanical joints with the gaskets, glands, bolts, nuts, and internal stiffeners previously specified for this type joint; assemble in accordance with the requirements of AWWA C605 for joining PVC pipe to fittings and accessories, with the applicable requirements of AWWA C600 for joint assembly, and with the recommendations of Appendix A to AWWA C111/A21.11. Cut off spigot end of pipe for compression-type joint/mechanical-joint connections and do not re-bevel. Assemble joints made with sleeve-type mechanical couplings in accordance with

the recommendations of the coupling manufacturer using internal stiffeners as previously specified for compression-type joints.

- b. Offset: Maximum offset in alignment between adjacent pipe joints shall be as recommended by the manufacturer and approved by the Contracting Officer, but shall not exceed 5 degrees.
- c. Pipe Anchorage: Provide concrete thrust blocks (reaction backing) for pipe anchorage. Thrust blocks shall be in accordance with the requirements of AWWA C605 for reaction or thrust blocking and plugging of dead ends, except that size and positioning of thrust blocks shall be as indicated. Use concrete, ASTM C94/C94M, having a minimum compressive strength of 2,500 psi at 28 days; or use concrete of a mix not leaner than one part cement, 2 1/2 parts sand, and 5 parts gravel, having the same minimum compressive strength.
- d. Fittings: Install in accordance with AWWA C605.

3.1.3 Disinfection

Prior to disinfection, obtain Contracting Officer approval of the proposed method for disposal of waste water from disinfection procedures. Disinfect new water piping and existing water piping affected by Contractor's operations in accordance with AWWA C651. Fill piping systems with solution containing minimum of 50 parts per million of available chlorine and allow solution to stand for minimum of 24 hours. Flush solution from the systems with domestic water until maximum residual chlorine content is within the range of 0.2 and 0.5 parts per million, or the residual chlorine content of domestic water supply. Obtain at least two consecutive satisfactory bacteriological samples from new water piping, analyze by a certified laboratory, and submit the results prior to the new water piping being placed into service. Disinfection of systems supplying nonpotable water is not required.

3.1.4 Optional Disinfection Method

Disinfect new potable water lines and affected portions of existing potable water lines with geothermal water. Geothermal water shall be not less than 90 degrees Celsius and contact time shall be not less than 30 minutes. After disinfection, thoroughly flush new potable water lines and affected portions of existing potable water lines with the chlorinated base water supply for a minimum of two hours.

3.2 FIELD QUALITY CONTROL

3.2.1 Field Tests and Inspections

Prior to hydrostatic testing, obtain Contracting Officer approval of the proposed method for disposal of waste water from hydrostatic testing. The Contracting Officer will conduct field inspections and witness field tests specified in this section. The Contractor shall perform field tests, and provide labor, equipment, and incidentals required for testing. The Contractor shall produce evidence, when required, that any item of work has been constructed in accordance with the drawings and specifications. Do not

VAMC COATESVILLE, PA
INSTALL BACKFLOW PREVENTER SOUTH PUMP BLDG 25
PROJECT NUMBER: 542-15-121

begin testing on any section of a pipeline where concrete thrust blocks have been provided until at least 5 days after placing of the concrete.

3.2.2 Testing Procedure

3.2.2.1 Hydrostatic Testing

Test water mains and water service lines in accordance with the applicable specified standard. Where water mains and water service lines provide fire service, test in accordance with the special testing requirements given in paragraph entitled "Special Testing Requirements for Fire Service." Test ductile-iron water mains and water service lines in accordance with the requirements of AWWA C600 for hydrostatic testing. The amount of leakage on ductile-iron pipelines with mechanical-joints or push-on joints shall not exceed the amounts given in AWWA C600; no leakage will be allowed at joints made by any other method. Test PVC plastic water mains and water service lines made with PVC plastic water main pipe in accordance with the requirements of AWWA C605 for pressure and leakage tests. The amount of leakage on pipelines made of PVC plastic water main pipe shall not exceed the amounts given in AWWA C605, except that at joints made with sleeve-type mechanical couplings, no leakage will be allowed. Test concrete water mains in accordance with the recommendations in AWWA M9, Chapter 10, "Hydrostatic Testing and Disinfection of Mains." The amount of leakage on concrete pipelines shall not exceed 20 gallons per 24 hours per inch of pipe diameter per mile of pipeline. Test steel water mains in accordance with applicable requirements of AWWA C600 for hydrostatic testing. The amount of leakage on steel pipelines with rubber-gasketed bell-and-spigot joints shall not exceed 20 gallons per 24 hours per inch of pipe diameter per mile of pipeline; no leakage will be allowed at joints made by any other method. Repair of welded joints to stop leakage shall be done by welding only. Test water service lines in accordance with applicable requirements of AWWA C600 for hydrostatic testing.

3.2.2.2 Leakage Testing

For leakage test, use a hydrostatic pressure not less than the maximum working pressure of the system. Leakage test may be performed at the same time and at the same test pressure as the pressure test.

3.2.3 Special Testing Requirements for Fire Service

Test water mains and water service lines providing fire service or water and fire service in accordance with NFPA 24. The additional water added to the system must not exceed the limits given in NFPA 24

3.3 CLEANUP

Upon completion of the installation of water lines, and appurtenances, all debris and surplus materials resulting from the work shall be removed.

-- End of Section --