



Submittal Data Information

201-082

Enhanced Surface U Tube Heat Exchangers

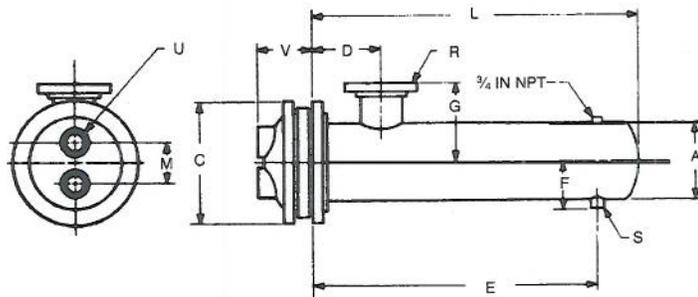
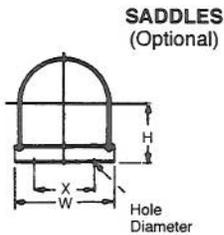
6" DIAMETER STEAM

SUPERSEDES: March 15, 2000

EFFECTIVE: August 1, 2006

Job: Model Number - E06210-S2A8FZ00

Item No.	Model No.	Pass	GPM Tubes	Temp. In	Temp. Out	Steam Pressure Shell	Pressure Drop Tubes	Velocity Tubes



DIMENSIONS: 6 Inch Diameter

Model Number	Cast Iron Heads		Dimensions (inches)									Heating Surface (sq. ft.)	Shipping Weight (lbs)
	M	U	A	C	D	E	F	G	L	R	S		
E6204S	4	2T	6 ⁵ / ₈	11	5	18 ¹ / ₂	4 ⁷ / ₈	4 ⁷ / ₈	25	1 ¹ / ₂ T	1T	9.1	120
E6206S	4	2T	6 ⁵ / ₈	11	5	30 ¹ / ₂	4 ⁷ / ₈	4 ⁷ / ₈	37	2T	1T	14.2	148
E6208S	4	2T	6 ⁵ / ₈	11	5	42 ¹ / ₂	4 ⁷ / ₈	5 ³ / ₄	49	2 ¹ / ₂ T	1T	19.3	182
E6210S	4	2T	6 ⁵ / ₈	11	5	54 ¹ / ₂	4 ⁷ / ₈	5 ³ / ₄	61	2 ¹ / ₂ T	1T	24.4	207
E6212S	4	2T	6 ⁵ / ₈	11	5	66 ¹ / ₂	4 ⁷ / ₈	5 ⁹ / ₁₆	73	3T	1T	29.5	235
E6214S	4	2T	6 ⁵ / ₈	11	5	78 ¹ / ₂	4 ⁷ / ₈	5 ⁹ / ₁₆	85	3T	1T	34.6	262
E6216S	4	2T	6 ⁵ / ₈	11	5	90 ¹ / ₂	4 ⁷ / ₈	5 ⁹ / ₁₆	97	3T	1T	39.7	290
E6218S	4	2T	6 ⁵ / ₈	11	5	102 ¹ / ₂	4 ⁷ / ₈	5 ⁹ / ₁₆	109	3T	1T	44.8	318
E6220S	4	2T	6 ⁵ / ₈	11	5	114 ¹ / ₂	4 ⁷ / ₈	5 ⁹ / ₁₆	121	3T	1T	49.9	346

SADDLE DIMENSIONS: H-6⁵/₁₆; W-9¹/₄; X-7¹/₂; Hole Dia.-⁵/₈.

MATERIALS OF CONSTRUCTION (Unless otherwise indicated, standard will be furnished.)

	Standard	Optional
Shell	Steel	304ss, 316ss
Head	Cast Iron 4-10" Fabricated Steel 12-30"	Fabricated Steel, Cast Bronze, Fabricated 304ss/316ss Cast Bronze, Fabricated 304ss/316ss
Tubes	3/4 x 20 BWG Copper	3/4 x 18 BWG Copper, Steel, 304ss, 316ss, 90/10 Cu Ni, Admiralty
Tube Sheet	Steel	Bronze, Brass, 304ss, 316ss, 90/10 Cu Ni
Separators	Steel	Bronze, Brass, 304ss, 316ss, 90/10 Cu Ni
Working Pressure	150 PSIG (ASME)	Consult Factory
Max. Temperature	375°F	Consult Factory

All dimensions shown are subject to change and should not be used for pre-piping. Contact your local Taco representative should certified dimensional drawings be required.



Taco, Inc., 1160 Cranston Street, Cranston, RI 02920 | Tel: (401) 942-8000 | FAX: (401) 942-2360
 Taco (Canada), Ltd., 8450 Lawson Road, Suite #3, Milton, Ontario L9T 0J8 | Tel: (905) 564-9422 | FAX: (905) 564-9436
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Heat Exchangers

SUPERSEDES: 202-001 May 1, 1981

EFFECTIVE: October 1, 1995

Installation:

1. Provide sufficient clearance at the head end of unit to remove tube bundle from shell.
2. Provide thermometer wells and pressure gauge connections in all piping to and from unit, as close to unit as practical.
3. Arrange piping with valves and by-passes so that both shells and tube bundles may be isolated from the system for inspection and repairs.
4. Provide air vent cocks so that the tube bundle or shell may be vented.
5. Stable foundations must be furnished to adequately support the unit.
6. All piping should be independently supported to prevent excess strains on the unit.
7. Exchangers should be set level and square so that piping connections do not require forcing.
8. Make sure the system on which the exchanger is being used, is clean before starting operation in order to prevent tubes plugging with foreign material.
9. Adequate steam supply is of prime importance and care should be taken to ensure that the required quantity at the correct pressure is available at the heater. The sizing of steam pipes and control valves should be ample to reduce pressure loss to a minimum, and valved by-passes should be provided around control valves to assure continuity of operation in case of failure of control equipment.
10. Continuous and complete removal of condensate and air is essential for satisfactory performance. The steam trap selected should have a capacity at least three times the condensing rate of the exchanger. It should be capable of handling air as well as condensate, and a valved by-pass and strainer should be provided. When an automatic steam control valve is used to regulate the steam supply, a vacuum breaker is recommended to prevent a vacuum forming in the steam space, when the steam valve closes.

Operation:

1. When placing unit in operation, open vent connections and when all air is vented, start to circulate the cold medium only. The hot medium – steam or hot liquid, should then be introduced gradually until the exchanger is up to temperature.
2. Start operation gradually – do not admit hot fluid suddenly when empty or cold. Do not shock exchanger with cold fluid when unit is hot.
3. When shutting unit down, the flow of the hot medium should be stopped first.
4. Drain all fluids when shutting down if there is a possibility of freezing or corrosion.
5. Do not operate unit under conditions in excess of those for which it was designed.

Maintenance:

1. Provide means for periodically cleaning either by–
 - (a) Use of suitable cleaning compound
 - (b) Mechanical means, if use of solvent is unsatisfactory.
2. Regularly inspect interior and exterior condition of all tubes, and keep them clean. Dirty fouled tube surfaces will reduce exchanger capacity. Complete stoppage of flow in some tubes may result in overheating, with resulting damage to these tubes.
3. Do not open exchanger for inspection until all pressure is off and unit completely drained.
4. Do not handle tube bundles with hooks or other tools which might damage tubes. Tube bundles are frequently very heavy, but the tubes are small and of relatively light gauge and are easily damaged.
5. Make periodic inspection of control equipment and relief valves to ensure their proper continuous operation.
6. Check and clean, frequently, steam trap and strainer on condensate outlet line. Improper operation of these parts will result in an accumulation of condensate in the steam space which may result in serious damage to the tube bundle.

Cleaning:

Shell and tube bundle should be flushed out periodically. If cleaning is necessary, remove head and bundle to clean inside of shell and outside of tubes. Replace gaskets if necessary.

If unit is installed in a hard water area, inside of tubing can be cleaned as follows:

1. Break water connections and plug bottom opening.
2. Fill the tubes with a solution of 1 part muriatic acid to 10 parts of water and allow to stand for 2 hours:
CAUTION: A longer period may cause damage to the copper tubing.
3. Drain off and flush thoroughly with clean water.
4. Re-assemble unit.

Note:

Commercially available cleaners may also be used.

Replacement Parts:

When ordering replacement parts specify:

1. Complete Model Number
2. Date of Manufacture
3. Special Materials if Required

Normally, the only replacement parts required would be:

1 – Tube Bundle

1 – Set of Gaskets

NOTE: When ordering replacement tube bundles, care must be taken to insure correct construction and proper materials. Units manufactured prior to 1974 should have the prefix RUX.

Example: A replacement bundle for a B10212-L built in 1970 would be a RUX10212-L.

Replacement heads are also available if required.

 **TACO Comfort Solutions™** A Taco Group Company

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PRODUCT NAME: GHX.GS
FILE TYPE: GUIDE SPECIFICATION
PRODUCT: SHELL & TUBE HEAT EXCHANGERS
TACO MODEL: G SERIES

FURNISH AND INSTALL A SHELL AND U-TUBE HEAT EXCHANGER WITH THE CAPACITIES AND CHARACTERISTICS AS INDICATED ON THE PLANS. HEAT EXCHANGERS SHALL BE TACO MODEL G OR APPROVED EQUAL.

G CODE UNITS SHALL BE DESIGNED AND CONSTRUCTED PER THE ASME CODE, SECTION VIII, DIVISION 1. THE FABRICATED (STEEL) (STAINLESS STEEL) SHELL SHALL BE DESIGNED FOR A RATED WORKING PRESSURE OF 150 PSI AT 375 DEGREES F.

UNITS IN SIZE UP TO 10 INCH IN DIAMETER SHALL BE PROVIDED WITH A (CAST IRON HEAD WITH THREADED CONNECTIONS) (FABRICATED STEEL HEAD WITH FLANGED CONNECTIONS) RATED AT A WORKING PRESSURE OF 150 PSI AT 375 DEGREES F. UNITS 12 INCH IN DIAMETER AND LARGER SHALL HAVE FABRICATED STEEL HEADS WITH FLANGED CONNECTIONS.

THE TUBESHEET AND SEPARATORS SHALL BE OF (STEEL) (STAINLESS STEEL) (BRONZE) (NAVAL BRASS) (90/10 CUPRO-NICKLE) CONSTRUCTION. TUBE SUPPORTS/SEPARATORS TO BE LOCKED IN POSITION WITH TIE-RODS OF (COPPER) (STAINLESS STEEL) CONSTRUCTION.

THE TUBING USED IN THE CONSTRUCTION OF THIS EXCHANGER SHALL MEET THE SPECIFICATION LISTED IN SECTION VIII AND DESCRIBED IN SECTION II OF THE ASME CODE. THE APPROVED TUBING MATERIAL SHALL BE (COPPER) (90/10 CuNi) (CARBON STEEL) (STAINLESS STEEL) (ADMIRALTY).

A U1 MANUFACTURER'S DATA REPORT, NATIONAL BOARD REGISTERED, SIGNED BY AN INDEPENDENT ASME CODE INSPECTOR, SHALL BE PROVIDED WITH EACH EXCHANGER.

Enter Part Number:

Description	Value
Heater Style	E06210-S2A8FZ00-HEAT EXCHANGER, STEAM
Nominal Pipe Size	06
Number of Passes	2
Length of Unit (6" increments)	10
ANSI/TEMA	-
Shell Style or Tank Unit	S = Steam to Liquid
Head Material	2 = Cast Bronze - SB-62 4"-10" only
Head Type	A = Threaded Connections 4"-10" only
Tube Plate Material	8 = Cupro Nickel 90/10
Tubing Material	F = CuNi 90/10, 3/4 O.Dx.035 Wall SB111-706, 20 Ga
Separator Material	Z = Cupro-Nickel 90/10 (with Copper Tie Rod)
Separator Spacing (inches)	00