

**SECTION 08 71 13**  
**AUTOMATIC DOOR OPERATORS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
  - 1. Automatic operators for sliding doors.

**1.2 RELATED REQUIREMENTS**

- A. Aluminum Frames Entrance Work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Revolving Door Operators: Section 08 04 33, REVOLVING DOOR ENTRANCES.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Access Control Devices: Division 28, ELECTRONIC SAFETY AND SECURITY.
- E. Electric General Wiring, Connections and Equipment Requirements: Division 26, ELECTRICAL.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
  - 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
  - 2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
- C. Builders Hardware Manufacturers Association (BHMA):
  - 1. BHMA A156.10-11 - Power Operated Pedestrian Doors.
- D. National Fire Protection Association (NFPA):
  - 1. 101-15 - Life Safety Code.
- E. Underwriters Laboratories (UL):
  - 1. 325-13 - Standard for Doors, Drapery, Gate, Louver, and Window Operators and Systems.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Installation instructions.
  - 3. Warranty.

- D. Sustainable Construction Submittals:
  - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Test reports: Certify each product complies with specifications.
- F. Qualifications: Substantiate qualifications comply with specifications.
  - 1. Manufacturer // with project experience list //.
  - 2. Installer // with project experience list //.
- G. Operation and Maintenance Data:
  - 1. Care instructions for each exposed finish product.
  - 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

### **1.5 QUALITY ASSURANCE**

- A. Manufacturer's Qualifications:
  - 1. Regularly manufactures specified products.
  - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
    - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Installer's Qualifications: Experienced installer, approved by the manufacturer.

### **1.6 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant automatic door operators against material and manufacturing defects.
  - 1. Warranty Period: Three years.

## **PART 2 - PRODUCTS**

### **2.1 SYSTEM PERFORMANCE**

- A. Comply with requirements of BHMA A156.10. Unless otherwise indicated on Drawings, provide operators that move doors from fully closed to fully opened position in // three // five // seven // seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Motors, starters, controls, associated devices, and interconnecting wiring required for

installation. Equipment and wiring as specified in Division 26,  
ELECTRICAL.

## 2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

SPEC WRITER NOTE: For existing buildings or additions to existing buildings, door operators are to be by manufacturer of existing equipment, if possible. Coordinate with VA personnel.

- B. Provide door operators from one manufacturer.
- C. Provide one type of operator throughout project.
- D. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.
  2. Aluminum Recycled Content: 80 percent total recycled content, minimum.

## 2.3 SLIDING DOOR OPERATORS

- A. Operator Function:
1. Electric motor pulling door from closed to open position, stopping door by electrically reducing Voltage and stalling door against mechanical stop.
  2. Opening and Closing Speeds: Field adjustable.
  3. System permitting manual control of door in event of power failure.
- B. Power Operator:
1. Completely assembled and sealed electromechanical operating unit including 95 W (1/8 hp.) DC shunt-wound permanent magnet motor with sealed bearings, located in aluminum case and filled with special lubricant for extreme temperature conditions. Rubber mount units with provisions for easy maintenance and replacement, without removing door from pivots or frame.
  2. Opening and Closing Cycle: Field adjustable.
- C. Operator Housing:
1. ASTM B209, Type 6063-T5 aluminum alloy, 150 mm (6 inches) wide by 200 mm (8 inches) high by 3.2 mm (0.125 inch) thick, aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems.

## 2.4 SLIDING DOOR UNITS

- A. Provide door panels in compliance with NFPA 101, allowing "breakout" to full open position to provide instant egress at any point in door's movement.
  - 1. Door Panels: ASTM A1008/A1008M, steel sheet, Type B, cold-rolled, reinforce frame structure, minimum 1.1-mm (0.043 inch) thick steel shapes.
- B. Sliding Door Hardware Guide Rollers, Door Carrier:
  - 1. Rollers: Steel or plastic rollers with sealed bearings with each door having two support rollers and one anti-rise roller.
    - a. Vertical Adjustment: Minimum 9 mm (0.35 inch) with positive mechanical locks.
    - b. Include two urethane covered oil impregnated bearing bottom rollers attached with 5 mm (3/16 inch) thick formed steel guide brackets at each door.
    - c. Door Carriers: For each door carrier supporting door leaf, include vertical steel reinforcing member to prevent sagging when door is swung under breakaway conditions.
      - 1) Carbon Steel Brackets And Fittings: Corrosion resistant.
- C. Locking Hardware:
  - 1. Locking hardware at interior doors not requiring physical security is not required.
  - 2. Doors with flush concealed vertical rod panic hardware integrated into doors where physical security is required and free egress is required at all times.
  - 3. Doors with manufacturers' standard hookbolt lock (keyed both sides) where physical security is required and free egress is not required at all times.
    - a. At doors with access control devices specified in Division 28 - ELECTRONIC SAFETY AND SECURITY, provide doors with electronic deadbolt locking to prevent doors from manually sliding open.
- D. Door Closers: Breakout or swing-out panels with door closers concealed in top rail of door.

## 2.5 POWER UNITS

- A. Self-contained, electric operated and independent of door operator.
  - 1. Capacity and size of power circuits according to automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

## **2.6 DOOR CONTROLS**

- A. Control Devices: BHMA A156.10; control opening and closing functions.
- B. Open doors when control device is actuated; hold doors in open positions; then, close doors after a // set // adjustable // time period //, unless safety device or reactivated control interrupts operation.
- C. Motion Detector:
  - 1. Mounting: Surface or concealed.
  - 2. Detection Area: 1500 mm (60 inches) deep and 1500 mm (60 inches) across, plus or minus 150 mm (6 inches).
  - 3. Response Time: 25 milliseconds, maximum.
  - 4. Control Power: 24 Volt DC.
  - 5. Design units to be unaffected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

## **2.7 SAFETY DEVICES**

- A. Sliding Doors:
  - 1. Two photoelectric beams mounted at heights of 600 mm (24 inches) and 1200 mm (48 inches) in door frame.
  - 2. Overhead safety presence sensors at door head on both sides of opening.
  - 3. Recycle doors to full open position when beams are interrupted.
  - 4. Motion detector mounted on both sides of door for detection of traffic in both direction.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
  - 1. Verify door opening is correctly sized and within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

### **3.2 INSTALLATION**

- A. Install products according to manufacturer's instructions and approved submittal drawings.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Coordinate door installation with other related work.

- C. Install manual controls and power disconnect switches recessed or semi-flush mounted in partitions.
- D. Secure operator components to adjacent construction with suitable fastenings.
- E. Conceal conduits, piping, and electric equipment, in finish work.
- F. Install power units in locations shown.
  - 1. Where units are mounted on walls, provide metal supports or shelves for units.
  - 2. Ensure equipment, including time delay switches, are accessible for maintenance and adjustment.
- G. Ensure operators are adjusted and function properly for type of expected traffic.
- H. Synchronize each leaf of pair doors to open and close simultaneously. Permit each door leaf to be opened manually, independent of other door leaf.
- I. Install controls at positions shown and ensuring convenience for expected traffic.

### **3.3 DEMONSTRATION AND TRAINING**

- A. Instruct VA personnel in proper automatic door operator operation and maintenance.
  - 1. Trainer: Manufacturer approved instructor.
  - 2. Training Time: // 2 hours // 4 hours // minimum.
- B. Coordinate instruction to VA personnel with VA Contracting Officer's Representative.

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