SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.
2. Backflow Preventers.
3. Pressure Reducing Valves.
4. Backwater Valves
5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings

C. American Society of Sanitary Engineering (ASSE)

ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves

ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent

ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers

D. International Code Council (ICC)

IPC-06 (R 2007).....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and UnionsSP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature.

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

E. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,

b. Less than 100 mm DN100 (4 inches): Butterfly shall have a ductile iron body with EPDM seal and nickel coated or stainless steel disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

F. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼″ NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

G. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with

bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

H. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

B. The regulator shall have a tap for pressure gauge.

C. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).

D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

2.3 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.

B. Reduced pressure backflow preventers shall be installed in the following applications.
   1. Deionizers.
   2. Sterilizers.
   3. Deionized or Reverse Osmosis Water Systems.
   4. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
   5. Atmospheric Vacuum Breaker: ASSE 1001
      a. Hose bibs and sinks w/threaded outlets.
      b. Disposers.
      c. Ventilating hoods with wash down system.
      d. Film processor.
      e. Detergent system
      f. Fume hoods
      g. Glassware washers

C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall

be accessible for maintenance without removing the device from the line.

2.4 MOTOR OPERATED SOLENOID VALVES

A. Furnish and install motor operated solenoid valves on the cold by-pass lines where indicated. Valves shall be bronze body, 120 VAC, 60 Hz.; UL labeled, Automatic Switch Co. Series 8210, Atkomatic Valve Co., Inc., ITT Fluid Technology Corp. ITT Controls, or approved equal. Include Type 1, general purpose coil enclosure and electrically closed coil. Valve position is normally closed. Include threaded ends conforming to ASME B1.20.1. Power wiring to solenoid valve will be by the Electrical Contractor.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe

D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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