

**SECTION 08 11 13  
HOLLOW METAL DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

**1.2 RELATED WORK**

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- B. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

**1.3 TESTING**

An independent testing laboratory shall perform testing.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements // and temperature rise rating for stairwell doors. Submit proof of temperature rating //.

**1.5 SHIPMENT**

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

**1.6 STORAGE AND HANDLING**

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - L-S-125B.....Screening, Insect, Nonmetallic

- C. Door and Hardware Institute (DHI):  
 A115 Series.....Steel Door and Frame Preparation for Hardware,  
 Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):  
 113-01 (R2006).....Thermal Transmittance of Steel Door and Frame  
 Assemblies  
 128-09.....Acoustical Performance for Steel Door and Frame  
 Assemblies
- E. American National Standard Institute:  
 A250.8-2003 (R2008).....Specifications for Standard Steel Doors and  
 Frames
- F. American Society for Testing and Materials (ASTM):  
 A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel  
 Steel Plate, Sheet, and Strip  
 A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-  
 alloy, Hot-Rolled and Cold-Rolled  
 A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,  
 High Strength Low Alloy and High Strength Low  
 Alloy with Improved Formability  
 B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate  
 B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,  
 Rods, Wire, Profiles and Tubes  
 D1621-10.....Compressive Properties of Rigid Cellular  
 Plastics  
 D3656-07.....Insect Screening and Louver Cloth Woven from  
 Vinyl Coated Glass Yarns  
 E90-09.....Laboratory Measurement of Airborne Sound  
 Transmission Loss of Building Partitions
- G. The National Association Architectural Metal Manufacturers (NAAMM):  
 Metal Finishes Manual (AMP 500-06)
- H. National Fire Protection Association (NFPA):  
 80-13.....Fire Doors and Fire Windows
- I. Underwriters Laboratories, Inc. (UL):  
 Fire Resistance Directory
- J. Intertek Testing Services (ITS):  
 Certifications Listings...Latest Edition
- K. Factory Mutual System (FM):  
 Approval Guide

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

**2.2 FABRICATION GENERAL**

- A. GENERAL:
  - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
- B. Fire Rated Doors (Labeled):
  - 1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
  - 2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
  - 3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
  - 4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

**2.3 METAL FRAMES**

- A. General:
  - 1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
  - 2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
  - 3. Frames for labeled fire rated doors // and windows //.
    - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
    - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.

Provide labels of metal or engraved stamp, with raised or incised markings.

4. Knocked-down frames are not acceptable.

**F. Frame Anchors:**

**1 Jamb anchors:**

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, ~~++~~ except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
  - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
  - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for frames set in prepared openings:
  - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
  - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
  - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- e. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

**2.4 SHOP PAINTING**

A. ANSI A250.8.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
  1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  3. Protect frame from accidental abuse.

4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

**B. Jamb Anchors:**

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.**

**3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE**

Install doors and hardware as specified in Section 08 71 00, DOOR HARDWARE.

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