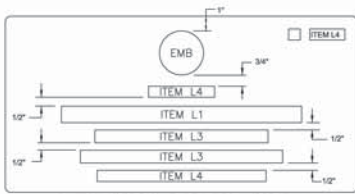
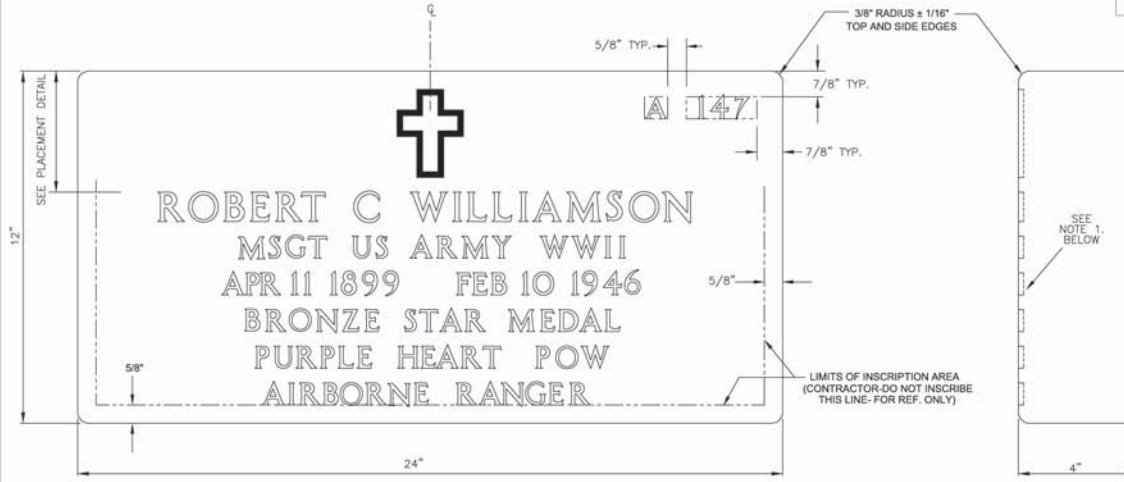


4 LINE INSCRIPTION PLACEMENT AND DETAIL



5 LINE INSCRIPTION PLACEMENT AND DETAIL

MEMORIAL INSCRIPTION
SCALE: 1/4"=1'

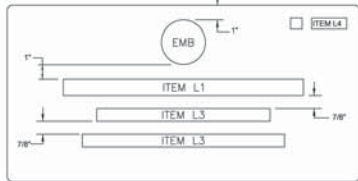


TYPICAL FACE OF STONE
SCALE: 1/2"=1'

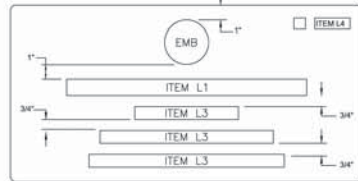
SIDE VIEW

FOR UPRIGHT & FLAT MARBLE HEADSTONES/MARKERS

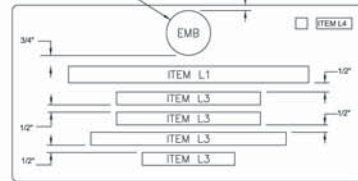
COLOR OF STONE:	NE OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE
LITHOCHROME APPLICATION:	NE OR LOWER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE
INSCRIPTION DEPTH:	MAXIMUM MINIMUM
FOR L-1 LETTERS	7/32" 5/32"
FOR L-3 & L-4 LETTERS	5/32" 4/32"



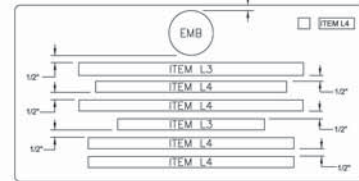
3 LINE INSCRIPTION PLACEMENT AND DETAIL



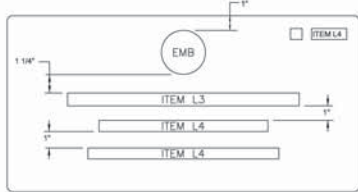
4 LINE INSCRIPTION PLACEMENT AND DETAIL



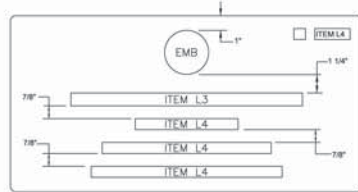
5 LINE INSCRIPTION PLACEMENT AND DETAIL



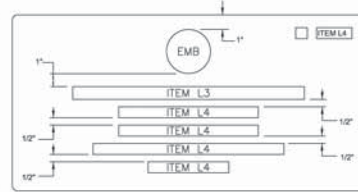
6 LINE INSCRIPTION PLACEMENT AND DETAIL



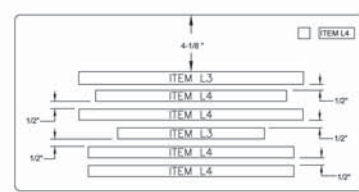
3 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



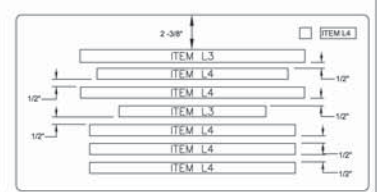
4 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



5 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



6 LINE INSCRIPTION PLACEMENT AND DETAIL
WITHOUT EMBLEM OF BELIEF



7 LINE INSCRIPTION PLACEMENT AND DETAIL
WITHOUT EMBLEM OF BELIEF

STANDARD INSCRIPTION
SCALE: 1/4"=1'

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFERS TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-1-1-1-1, A-1-1-1-2, AND A-1-1-1-3 DATED 6-5-03.
- EMBLEM OF BELIEF IS OPTIONAL.
- ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.

4. MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.

5. THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED ACCORDING TO CONTRACT SPECIFICATIONS.

6. WHEN TWO (2) EMBLEMS OF BELIEF ARE REQUIRED, THE VETERAN'S EMBLEM IS PLACED ON THE LEFT SIDE AND DEPENDENT EMBLEM TO THE RIGHT. WHEN THE SECTION AND GRAVESITE NUMBER ARE REQUIRED, THE CENTERLINE OF THE RIGHT EMBLEM SHALL BE 1 3/4" FROM THE SECTION CHARACTER AND THE LEFT EMBLEM IS TO MOVE AN EQUAL OPPOSITE DISTANCE.

CONVERSION TABLE

ENGLISH U.S. STANDARD	METRIC	ENGLISH U.S. STANDARD	METRIC
4"	101.60 mm	1/2"	12.70 mm
1/4"	6.35 mm	3/4"	19.05 mm
3/8"	9.53 mm	1"	25.40 mm
1/2"	12.70 mm	1 1/4"	31.75 mm
3/4"	19.05 mm	1 1/2"	38.10 mm
1"	25.40 mm	1 3/4"	44.45 mm
1 1/4"	31.75 mm	2"	50.80 mm
1 1/2"	38.10 mm	2 1/2"	63.50 mm



NATIONAL CEMETERY ADMINISTRATION

Drawing No. **FLAT MARBLE MARKER**
12" X 24" X 4"

Approved: Director, Memorial Programs Service
Special

Drawing No. **GOVERNMENT HEADSTONES AND MARKERS**

Station: F1
Checked: DURHAM & ASSOC.
Location:
Scale: A-F1 DWG, 24" x 36" SHEET

06-05-03

V786P 530

A-F1

Sheet 1 of 1