

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. Reserved.
- C. Reserved.
- D. Reserved.
- E. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- F. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.
The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
ASCE7-05Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting
Chromium-Nickel Steel Plate, Sheet and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy
Sheet and Plate
- E. National Fire Protection Association (NFPA):
90A-09Standard for the Installation of Air Conditioning and
Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
181-08UL Standard for Safety Factory-Made Air Ducts and
Connectors

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

- A. Materials:
1. Steel or aluminum: Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. . Provide manufacturer's standard gasket.
 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
 - d. Slot diffuser/plenum:
 - 1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
 - 2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
 - 3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
 - 4) Maximum pressure drop at design flow rate: 37 Pa

(0.15 inch W.G.)

2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.
 - a. Margin Frame: Flat, 20 mm (3/4 inch) wide.
 - b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.
 - c. Provide opposed blade damper and equalizing or control grid where shown.
3. Reserved.
4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
5. Supply Grilles: Same as registers but without the opposed blade damper.
6. Drum Louvers: Aluminum construction, drum louver, with pivoted blades and rotating drum to adjust length of throw and direction.
 - a. Register shall have integral; face adjustable, opposed blade damper constructed of heavy gauge steel. Damper shall be operable from the face of the register. Units shall be nozzle type with adjustable discharge pattern.
7. Jet Diffusers: Aluminum construction (nozzle and frame) suitable for wall or ceiling mounting or direct mounting on ducts.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 5. Linear Type: To match supply units.
 6. Door Grilles: Are furnished with the doors.
 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
 - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
 - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. Supply Registers in Psychiatric Rooms: Supply air registers shall be security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).
- F. Air Inlet Registers in Psychiatric Rooms: Return, exhaust, transfer and relief air registers shall be security type, steel with perforated faceplate, flat surface margin, wall sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

2.4 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

2.5 FILTER RETURN/EXHAUST GRILLE

- A. Provide grille with in stream 1-inch deep MERV 4 filter and removable face.
 - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish. Stainless Steel shall be No. 4 finish.
 - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 - 3. Steel, Aluminum, or Stainless steel as scheduled.
 - 4. Standard face connected to a mounting frame with space for a throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide fiberglass throwaway filter.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph)

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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