

**SECTION 08 14 00**  
**INTERIOR WOOD DOORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior flush doors with pre-finish, pre-fit option.
- B. Wood door edge protection
- C. Section includes fire rated doors.

**1.2 RELATED WORK**

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES or Section 08 71 00, DOOR HARDWARE.
- D. Lean lining for doors: Section 13 49 00, RADIATION PROTECTION

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a stained finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
  - 1. Show every door in project and schedule location in building.
  - 2. Indicate type, grade, finish and size; include pertinent details.
  - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
  - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
  - 1. Screw holding capacity test report in accordance with WDMA T.M.10.

2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

#### **1.4 WARRANTY**

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
  1. For interior doors, manufacturer's warranty for lifetime of original installation.

#### **1.5 DELIVERY AND STORAGE**

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage. Retain packaging to reused on doors after installation.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced.  
Publications are referenced in text by basic designation only.
- B. Publication Dates: Comply with standards in effect as of date of the Contract Documents, unless otherwise indicated.
- C. Window and Door Manufacturers Association (WDMA):

I.S.1-A4.....	Architectural Wood Flush Doors
I.S.4.....	Water-Repellent Preservative Non-Pressure Treatment for Millwork
I.S.6A1.....	Architectural Wood Stile and Rail Doors
T.M.5.....	Split Resistance Test Method
T.M.68.....	Adhesive (Glue Bond) Durability Test Method
T.M.7.....	Cycle-Slam Test Method
T.M.88.....	Hinge Loading Test Method
T.M.10.....	Screwholding Test Method
- D. National Fire Protection Association (NFPA):

80.....	Protection of Buildings from Exterior Fire
252.....	Fire Tests of Door Assemblies

E. ASTM International (ASTM):

E90 .....Laboratory Measurements of Airborne Sound Transmission  
Loss

**PART 2 - PRODUCTS**

**2.1 FLUSH DOORS**

A. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
4. Additional Hardware Reinforcement:
  - a. Provide fire rated doors with hardware reinforcement blocking.
  - b. Size of lock blocks as required to secure hardware specified.
  - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
  - d. Reinforcement blocking for hardware in compliance with manufacturer's labeling requirements.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Red oak.
  - a. A grade face veneer standard.
  - b. Match face veneers for doors for uniform effect of color and grain at joints.
  - c. Door edges shall be same species as door face veneer.

C. Fire rated wood doors:

1. Fire Performance Rating: As indicated on Door Schedule.
2. Labels:
  - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
  - b. Metal labels with raised or incised markings.

3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
  - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
  - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
  - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
4. Additional Hardware Reinforcement:
  - a. Provide fire rated doors with hardware reinforcement blocking.
  - b. Size of lock blocks as required to secure hardware specified.
  - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
  - d. Reinforcement blocking for hardware in compliance with manufacturer's labeling requirements.
  - e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
6. Provide steel frame approved for use in labeled doors for vision panels.
7. Provide steel astragal on pair of doors.
- D. Edge Protection:
  1. Heavy duty 16 gauge stainless steel, US32D Satin Stainless Steel (630), no exposed fasteners when door is closed, similar to EG-308 as manufactured by Assa Abloy or approved equal.
  2. Protection should be installed on edges and bottom and should extend from bottom of the door to just below the lockset.
  3. Door protection shall be routed into door on three edges and screwed into place.

## **2. PREFINISH, PREFIT OPTION**

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.

- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
  - 1. WDMA System TR-4, Conversion Varnish.

### **2.3 IDENTIFICATION MARK:**

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
  - 1. An identification mark or a separate certification including name of inspection organization.
  - 2. Identification of standards for door, including glue type.
  - 3. Identification of veneer and quality certification.
  - 4. Identification of preservative treatment for stile and rail doors.

### **2.4 SEALING:**

- A. Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

## **PART 3 - EXECUTION**

### **3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
  - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.

- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

### **3.2 INSTALLATION OF DOORS**

- A. Install doors in accordance with manufacturer's instructions and WDMA.
- B. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
  - 1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
  - 2. Comply with NFPA 80 for fire-rated doors.
  - 3. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
- C. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.

### **3.3 DOOR PROTECTION**

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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