

**SECTION 08 80 00**  
**GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

- A. Factory glazed by manufacturer in following units:
1. Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS
  2. SECTION 08 51 13, ALUMINUM WINDOWS
  3. SECTION 08 44 13, GLAZED ALUMINUM CURTAIN WALLS

**1.3 LABELS**

- A. Temporary labels:
1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
  2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
  3. Temporary labels shall remain intact until glass is approved by Resident Engineer.
- B. Permanent labels:
1. Locate in corner for each pane.
  2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
    - a. Tempered glass.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Building Enclosure Vapor Retarder and Air Barrier:
1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
  2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7.
2. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.
3. Test in accordance with ASTM E 330.
4. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

**1.5 SUBMITTALS**

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:

1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
2. Certificate on shading coefficient.
3. Certificate on "R" value when value is specified.

C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.

D. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Glazing cushion.
4. Sealing compound.

E. Samples:

1. Size: 150 mm by 150 mm (6 inches by 6 inches).
2. Tinted glass.

F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

## **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
  - 1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
  - 2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
  - 3. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.

4. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

### **1.7 PROJECT CONDITIONS**

Field Measurements: Field measure openings before ordering tempered glass products.

Be responsible for proper fit of field measured products.

### **1.8 WARRANTY**

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
  1. Insulating glass units to remain sealed for 10 years.

### **1.9 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced.  
Publications are referenced in text by basic designation only.
- B. Publication Dates: Comply with standards in effect as of date of the Contract Documents, unless otherwise indicated.
- C. American National Standards Institute (ANSI):  
Z97.1 .....Safety Glazing Material Used in Building - Safety  
Performance Specifications and Methods of Test.
- D. American Society for Testing and Materials (ASTM):  
C13635 .....Thermal Performance of Building Assemblies, by Means of  
A Hot Box Apparatus  
C864 .....Dense Elastomeric Compression Seal Gaskets, Setting  
Blocks, and Spacers.  
C920 .....Elastomeric Joint Sealants.

- C1036.....Flat Glass.
- C1048.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and  
Uncoated Glass.
- C1172.....Laminated Architectural Flat Glass.
- C1376.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass.
- E84.....Surface Burning Characteristics of Building Materials.
- E330.....Structural Performance of Exterior Windows, Curtain  
Walls, and Doors by Uniform Static Air Pressure  
Difference.
- E2190.....Insulating Glass Unit
- E. Commercial Item Description (CID):
  - A-A-59502.....Plastic Sheet, Polycarbonate
- F. Code of Federal Regulations (CFR):
  - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials.
- G. National Fire Protection Association (NFPA):
  - 80.....Fire Doors and Windows.
- H. National Fenestration Rating Council (NFRC):
  - Certified Products Directory (Latest Edition).
- I. Safety Glazing Certification Council (SGCC):
  - Certified Products Directory (Issued Semi-Annually).
- J. Underwriters Laboratories, Inc. (UL):
  - 752.....Bullet-Resisting Equipment.
- K. Unified Facilities Criteria (UFC):
  - 4-010-01-2007.....DOD Minimum Antiterrorism Standards for Buildings

## **PART 2 - PRODUCT**

### **2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
  - 1. ASTM C1036, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch).

## **2.2 HEAT-TREATED GLASS**

### **A. Clear Heat Strengthened Glass:**

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

### **B. Clear Tempered Glass:**

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

## **2.3 INSULATING GLASS UNITS**

### **A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.**

### **B. Sealed Edge Units (SEU):**

#### **1. Insulating Glass Unit Makeup**

##### **a. Outboard Lite**

1. Glass type: As indicated on Drawings.
2. Glass Tint: Clear, light bronze or dark bronze as indicated on Drawings.
3. Nominal Thickness: 1/4 inch.
4. Glass Strength: (Annealed, Heat-Strengthened, Tempered)

##### **b. Spandrel Glass: Provide as outboard lite of insulating glass systems as indicated on Drawings.**

1. ASTM C1048, Kind HS, Condition B, Type I.
2. Thickness, 6 mm (1/4 inch).

##### **c. Spacer**

1. Nominal Thickness: 1/2 inch
2. Gas Fill: Air.

##### **d. Inboard Lite**

1. Glass type: As indicated on Drawings.
2. Glass Tint: Clear.
3. Nominal Thickness: 1/4 inch.
4. Glass Strength: (Annealed, Heat-Strengthened, Tempered)

### **3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.**

4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

## **2.6 GLAZING ACCESSORIES**

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
  1. Channel shape; having 6 mm (1/4 inch) internal depth.
  2. Shore a hardness of 80 to 90 Durometer.
  3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
  4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
  5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
  1. Channel shape having a 6 mm (1/4 inch) internal depth.
  2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
  3. Lengths: One to 25 to 76 mm (one to three inches).
  4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
  1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
  2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Glazing Gaskets: ASTM C864:
  1. Firm dense wedge shape for locking in sash.
  2. Soft, closed cell with locking key for sash key.
  3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- F. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated, black color.
- G. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

H. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

#### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.

- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.
  - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
  - 5. Install with tape or gunnable sealant in wood sash.

### **3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

### **3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with glazing sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of glazing sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

### **3.6 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)**

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

### **3.7 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

### **3.8 PROTECTION**

- A. Protect finished surfaces from damage during erection, and after completion of work.

Strippable plastic coatings on colored anodized finish are not acceptable.

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