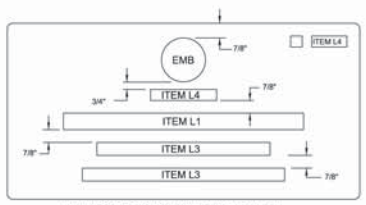
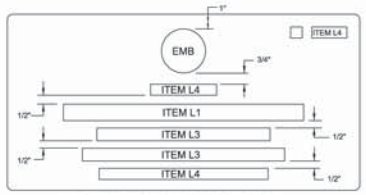
PROPERTY OF THE UNITED STATES GOVERNMENT - FOR OFFICIAL USE ONLY
DO NOT SCALE THIS DRAWING

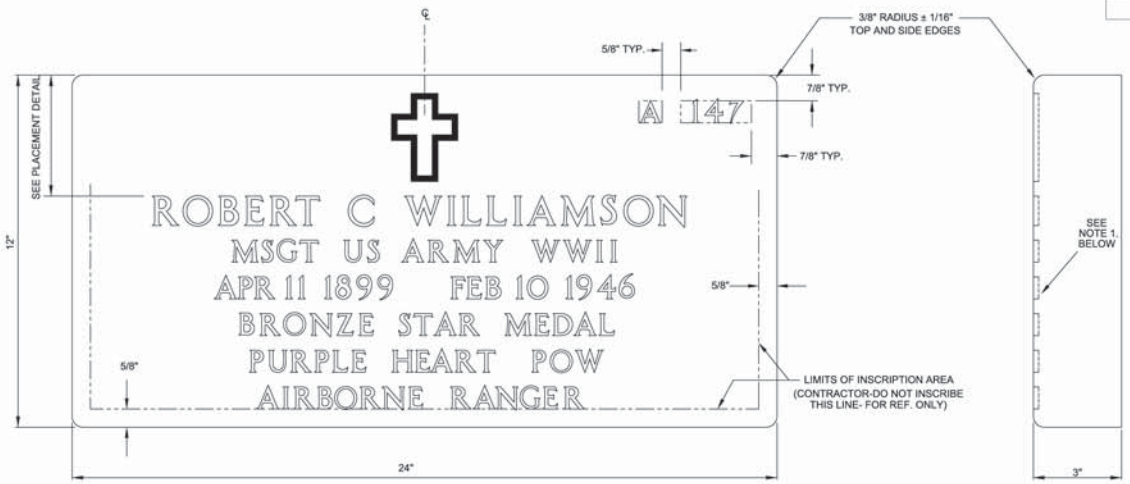


4 LINE INSCRIPTION PLACEMENT AND DETAIL



5 LINE INSCRIPTION PLACEMENT AND DETAIL

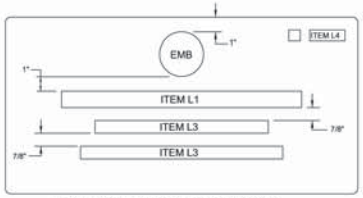
MEMORIAL INSCRIPTION
SCALE:1/4"=1'



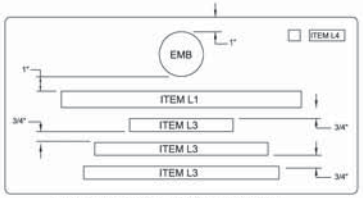
TYPICAL FACE OF STONE
SCALE:1/2"=1"

SIDE VIEW

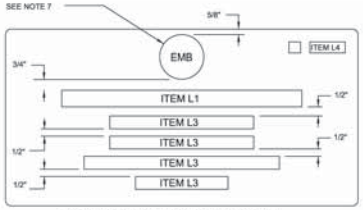
FOR UPRIGHT & FLAT GRANITE HEADSTONES/MARKERS		
COLOR OF STONE:	N6 OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
LITHOCHROME APPLICATION:	N4 OR LOWER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
INSCRIPTION DEPTHS:	MAXIMUM	MINIMUM
FOR L-1 LETTERS	9/32"	7/32"
FOR L-3 & L-4 LETTERS:	7/32"	6/32"



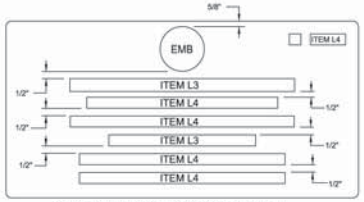
3 LINE INSCRIPTION PLACEMENT AND DETAIL



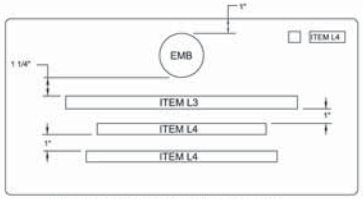
4 LINE INSCRIPTION PLACEMENT AND DETAIL



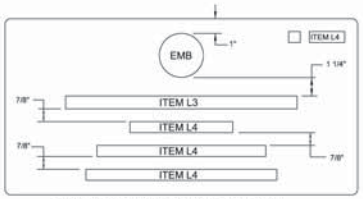
5 LINE INSCRIPTION PLACEMENT AND DETAIL



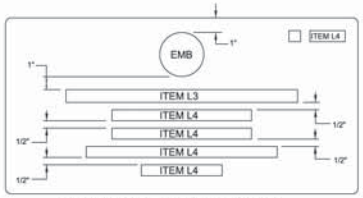
6 LINE INSCRIPTION PLACEMENT AND DETAIL



3 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



4 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE



5 LINE INSCRIPTION PLACEMENT AND DETAIL
REDUCED NAME LINE

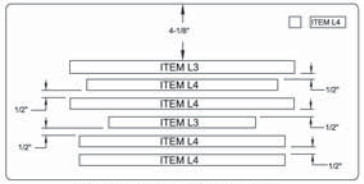
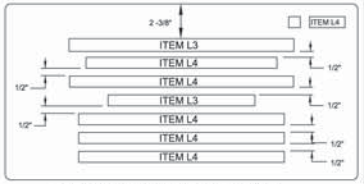


DIAGRAM OF INSCRIPTION PLACEMENT
WITHOUT EMBLEM OF BELIEF



7 LINE INSCRIPTION PLACEMENT AND DETAIL
WITHOUT EMBLEM OF BELIEF

STANDARD INSCRIPTION
SCALE: 1/4"=1"

SUPERSEDES DRAWING MFG-1A DATED 7-12-96	6/5/03
Revisions	Date

GENERAL NOTES:

1. ITEM NUMBER IN INSCRIPTION BLOCK REFER TO SIZE AND EMBLEM OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2, AND -LNC&E-3 DATED 6-5-03
2. EMBLEM OF BELIEF IS OPTIONAL.
3. ALL GRANITE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
4. THE TOP & SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. MARKERS TO BE PACKAGED ACCORDING TO CONTRACT SPECIFICATIONS.
5. GRANITE SHALL BE STANDARD GRADE, FINE GRAINED MATERIAL AS CLASSIFIED BY THE NATIONAL BUILDING GRANITE QUARRIES ASSOCIATION. GRANITE SHALL ALSO CONFORM TO THE DEFINITION OF GRANITE AS DEFINED BY ASTM C119.
6. MARKERS SHALL BE FREE OF CRACKS, SEAMS OR STARTS WHICH MAY IMPAIR ITS INTEGRITY OR READABILITY OF THE INSCRIPTION.
7. WHEN TWO (2) EMBLEMS OF BELIEF ARE REQUIRED, THE VETERANS EMBLEM IS PLACED ON THE LEFT SIDE AND DEPENDENT EMBLEM TO THE RIGHT. WHEN THE SECTION AND GRAVESITE NUMBER ARE REQUIRED, THE CENTERLINE OF THE RIGHT EMBLEM SHALL BE 1 3/4" FROM THE SECTION CHARACTER AND THE LEFT EMBLEM IS TO MOVE AN EQUAL OPPOSITE DISTANCE.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm

NATIONAL CEMETERY ADMINISTRATION

Drawing Title: THIN FLAT GRANITE MARKER 12" X 24" X 3"	Project Title: GOVERNMENT HEADSTONES AND MARKERS	Date: 06-05-03
Approved: Director, Memorial Programs Service — Signed:	Marker Type: J1 — Checked: — Drawn: DURHAM & ASSOC.	Project/Contract No.: V786P 530
Approved: Chief of Operations, Memorial Programs Service — Signed:	Location: - — Digital File: A-J1.DWG 24" x 36" SHEET	DRAWING NO.: A-J1 — Sheet 1 of 1