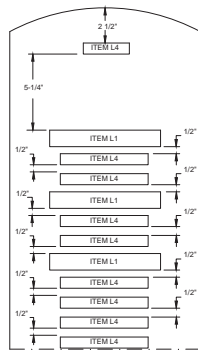


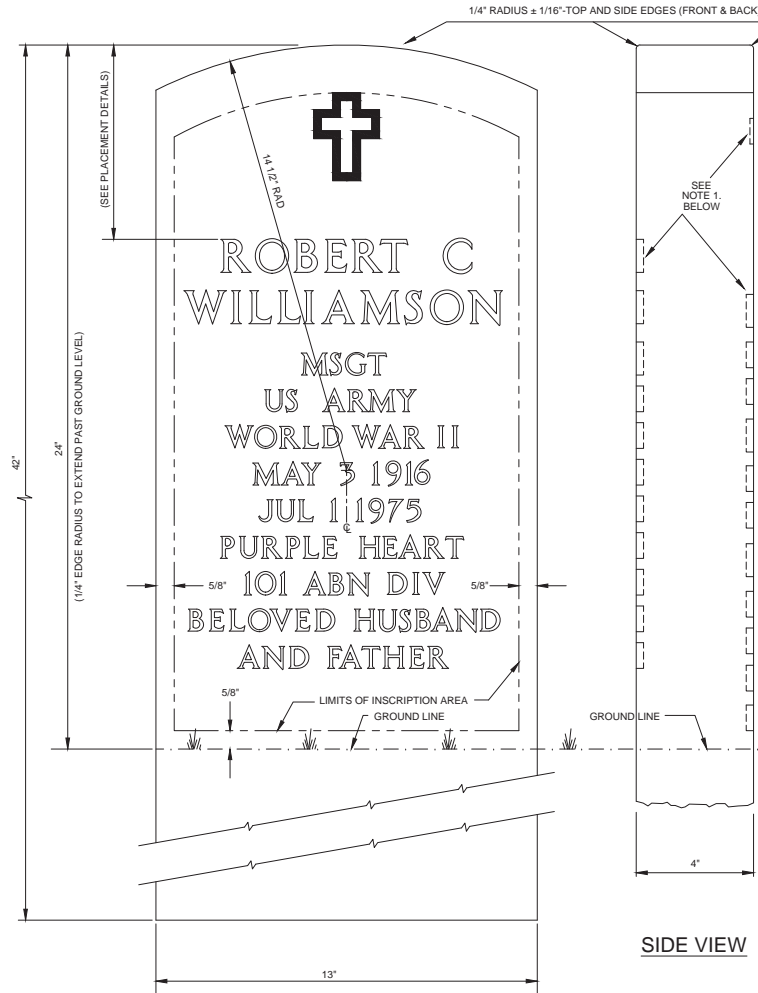
11 LINE INSCRIPTION PLACEMENT AND DETAIL WITH EMBLEM OF BELIEF



11 LINE INSCRIPTION PLACEMENT AND DETAIL NO EMBLEM OF BELIEF

HEADSTONE REAR FACE

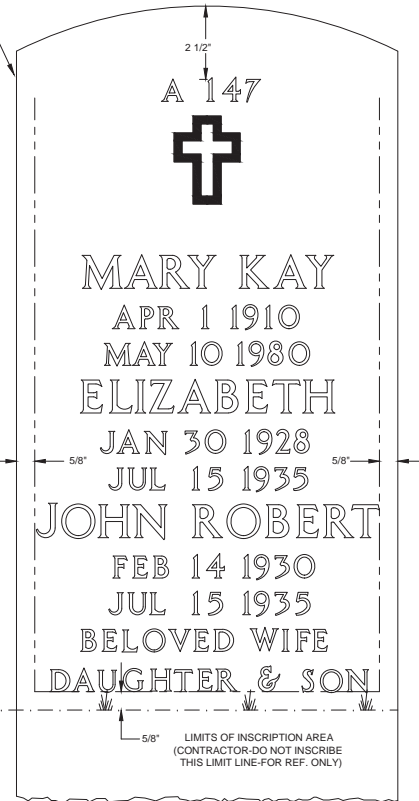
SCALE: 1/4"=1"



TYPICAL FRONT FACE OF STONE

SCALE: 1/2"=1"

SIDE VIEW



REAR FACE OF STONE SHOWING CORRECT LOCATION OF SECTION & GRAVE NUMBER AND REVERSE INSCRIPTION MAXIMUM SCENARIO

1	INCREASED SCALE SIZE OF REAR FACE	1/29/2014
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GENERAL NOTES:
1. ITEM NUMBER IN INSCRIPTION BLOCK REFERS TO INSCRIPTION SIZE AND EMBLEM OF BELIEF SHOWN ON DRAWING A-EMB (SHEETS 1 THROUGH 5) AND A-LFN&CO (SHEETS 1 THROUGH 3).
2. EMBLEM OF BELIEF IS OPTIONAL.
3. ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/16" UNLESS OTHERWISE SPECIFIED.

4. MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOFTNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
5. THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.
6. ROUNDING OF CORNERS NEED NOT EXTEND TO THE LOWEST 13 INCHES AND EACH SIDE OF THE LAST 13 INCHES MAY DISPLAY A SMOOTHNESS SIMILAR OR EQUAL TO AN 88 GRIT FINISH OR SAW CUT FINISH.

CONVERSION TABLE			
ENGLISH U.S. STANDARD	METRIC	ENGLISH U.S. STANDARD	METRIC
1/2"	12.70 mm	1"	25.40 mm
3/4"	19.05 mm	1 1/2"	38.10 mm
1"	25.40 mm	2"	50.80 mm
1 1/4"	31.75 mm	3"	76.20 mm
1 1/2"	38.10 mm	4"	101.60 mm
2"	50.80 mm	6"	152.40 mm
2 1/2"	63.50 mm	8"	203.20 mm
3"	76.20 mm	10"	254.00 mm



NATIONAL CEMETERY ADMINISTRATION

Project No:	UPRIGHT MARBLE HEADSTONE 13' X 42' X 4"
Revision:	
Author:	
Checked:	
Drawn:	
Project Chief of Operations, Memorial Programs Service	

Project No:	GOVERNMENT HEADSTONES AND MARKERS	Date:	JAN 29, 2014
Revision:		Sheet:	2 of 2
Author:		Project No:	A-U1-2
Checked:		Sheet:	2 of 2
Drawn:		Project No:	A-U1-2.DWG 24" x 36" SHEET