1/4" RADIUS ± 1/16"-TOP AND SIDE EDGES (FRONT & BACK)

HEADSTONE REAR FACE

11 LINE INSCRIPTION PLACEMENT AND DETAIL WITH EMBLEM OF BELIEF

2 1/2"
1/2"
ITEM L4
EMB 3"
1 3/4"
ITEM L1 1/2"
ITEM L4 1/2"
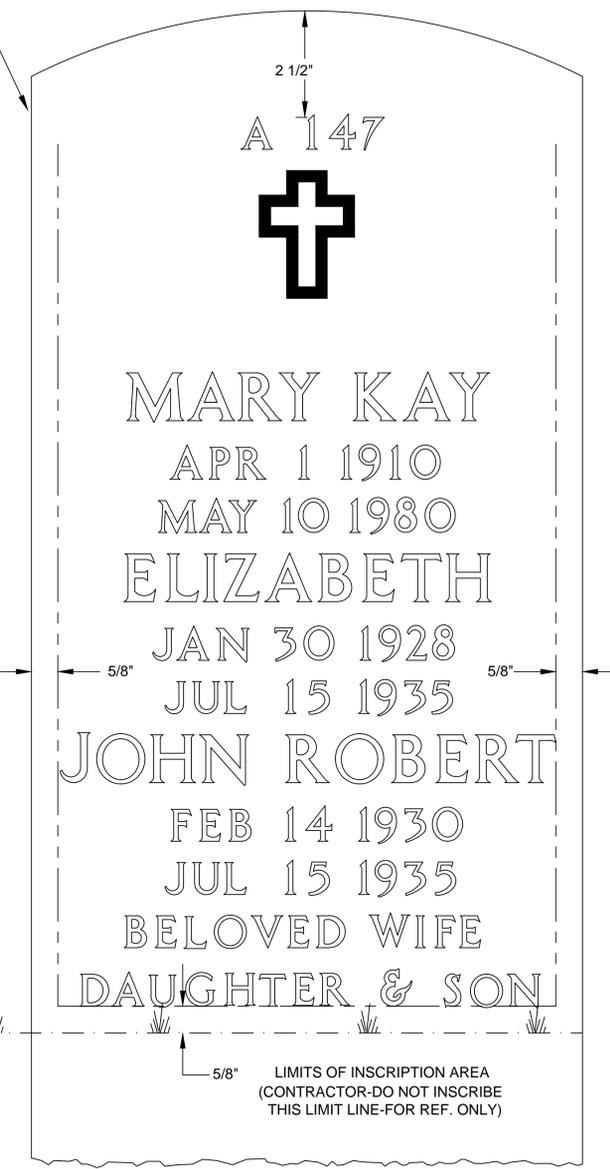ITEM L4 1/2"
ITEM L1 1/2"
ITEM L4
ITEM L4 1/2"
ITEM L1 1/2"
ITEM L4 1/2"
ITEM L4 1/2"
ITEM L4
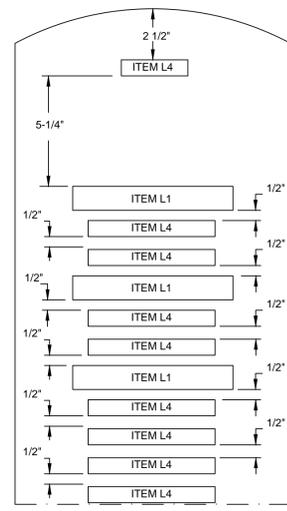
11 LINE INSCRIPTION PLACEMENT AND DETAIL NO EMBLEM OF BELIEF

2 1/2"
ITEM L4
5-1/4"
ITEM L1 1/2"
ITEM L4 1/2"
ITEM L4 1/2"
ITEM L1 1/2"
ITEM L4
ITEM L4 1/2"
ITEM L1 1/2"
ITEM L4 1/2"
ITEM L4 1/2"
ITEM L4

HEADSTONE REAR FACE
SCALE: 1/4"=1"

TYPICAL FRONT FACE OF STONE

(SEE PLACEMENT DETAILS)

14 1/2" RAD

ROBERT C
WILLIAMSON
MSGT
US ARMY
WORLD WAR II
MAY 3 1916
JUL 1 1975
PURPLE HEART
101 ABN DIV
BELOVED HUSBAND
AND FATHER

42"
24"
(1/4" EDGE RADIUS TO EXTEND PAST GROUND LEVEL)
5/8"
5/8"
5/8"

LIMITS OF INSCRIPTION AREA
GROUND LINE

13"
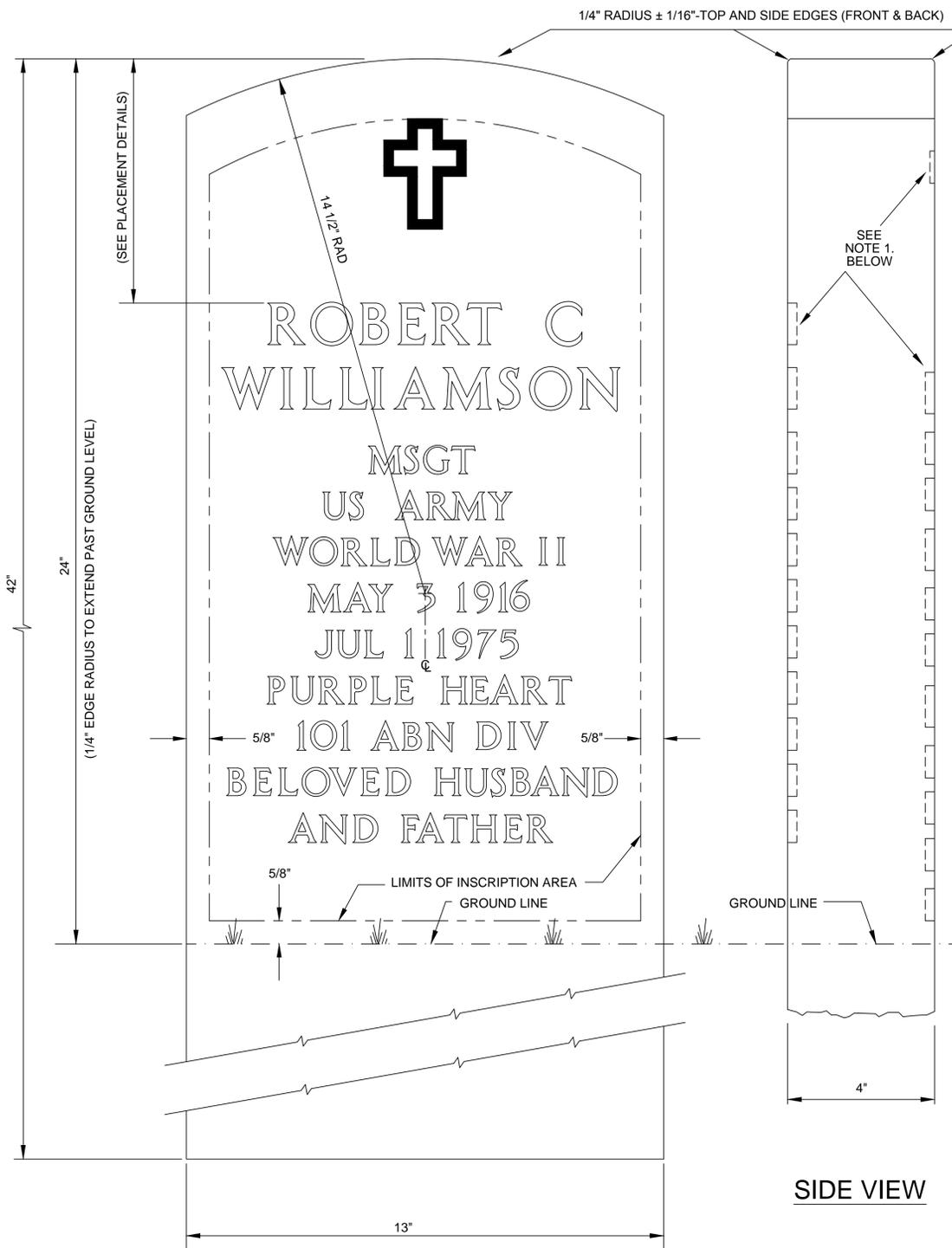
TYPICAL FRONT FACE OF STONE
SCALE:1/2"=1"

SIDE VIEW

SEE NOTE 1. BELOW
GROUND LINE
4"

SIDE VIEW

REAR FACE OF STONE

A 147

MARY KAY
APR 1 1910
MAY 10 1980
ELIZABETH
JAN 30 1928
JUL 15 1935
JOHN ROBERT
FEB 14 1930
JUL 15 1935
BELOVED WIFE
DAUGHTER & SON

2 1/2"
5/8"
5/8"
5/8"

LIMITS OF INSCRIPTION AREA
(CONTRACTOR-DO NOT INSCRIBE
THIS LIMIT LINE-FOR REF. ONLY)

**REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER
AND REVERSE INSCRIPTION
MAXIMUM SCENARIO**

GENERAL NOTES:

1. ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-EM (SHEETS 1 THROUGH 5) AND A-LFN&OC (SHEETS 1 THROUGH 3).
2. EMBLEM OF BELIEF IS OPTIONAL.
3. ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
4. MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
5. THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.
6. ROUNDING OF CORNERS NEED NOT EXTEND TO THE LOWEST 13 INCHES AND EACH SIDE OF THE LAST 13 INCHES MAY DISPLAY A SMOOTHNESS SIMILAR OR EQUAL TO AN 65 GRIT FINISH OR SAW CUT FINISH.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm

NATIONAL CEMETERY ADMINISTRATION

Drawing Title: UPRIGHT MARBLE HEADSTONE 13" X 42" X 4"

Project Title: GOVERNMENT HEADSTONES AND MARKERS

Approved: Director, Memorial Programs Service
Approved: Chief of Operations, Memorial Programs Service

Marker Type: U1 REVERSE
Checked: KEE/KS
Drawn: MLT SYSTEMS

Digital File: A-U1-2.DWG 24" x 36" SHEET

Date: JAN 29, 2014

DRAWING NO. A-U1-2

Sheet 2 of 2

1	INCREASED SCALE OF REAR FACE	1/29/2014		
-				
Revisions		Date		