

**LAWTON OUTPATIENT CLINIC EXPANSION  
FORT SILL, OKLAHOMA  
VA PROJECT: 635-410**

**100% CONSTRUCTION DOCUMENTS**

**SPECIFICATIONS**

**VOLUME 1 OF 2**





VA PROJECT NO. 635-410  
 LAWTON OUTPATIENT CLINIC EXPANSION  
 FORT SILL, OKLAHOMA  
**REVISED 04.04.16**

**DEPARTMENT OF VETERANS AFFAIRS  
 VHA MASTER SPECIFICATIONS  
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**SECTION 00 01 15**  
**LIST OF DRAWING SHEETS**

The drawings listed below accompanying this specification form a part of  
the contract.

<u>Drawing No.</u>	<u>Title</u>
<b><u>GENERAL</u></b>	
GI-000	COVER SHEET
GI-001	GENERAL INFORMATION
GI-011	LIFE SAFETY PLAN
GS-001	ARCHITECTURAL SITE PLAN
<b><u>CIVIL</u></b>	
C-101	EXISTING CONDITIONS AND DEMOLITION PLAN
C-102	SITE PLAN
C-103	GRADING, DRAINAGE, EROSION CONTROL PLAN
C-501	DETAILS
C-502	DETAILS
C-503	DETAILS
<b><u>ARCHITECTURAL</u></b>	
AD-101	DEMOLITION PLAN
AS-101	FLOOR PLAN
AS-103	ROOF PLAN
AS-201	REFLECTED CEILING PLAN
AS-301	EXTERIOR BUILDING ELEVATIONS
AS-401	BUILDING SECTIONS
AS-411	WALL SECTIONS
AS-601	INTERIOR ELEVATIONS
AS-801	DOOR AND GLAZING SCHEDULE AND DETAILS
AS-901	FINISH PLAN, SCHEDULE, AND DETAILS
<b><u>MECHANICAL</u></b>	
M-001	HVAC LEGEND
M-101	FIRST FLOOR HVAC PLAN
M-501	HVAC DETAILS
M-601	HVAC SCHEDULES
<b><u>FIRE PROTECTION</u></b>	
FP-101	SCHEMATIC FIRE PROTECTION PLAN
<b><u>PLUMBING</u></b>	

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P-001 PLUMBING LEGEND  
P-101 UNDERFLOOR PLUMBING PLAN  
P-102 FIRST FLOOR PLUMBING PLAN  
P-501 PLUMBING DETAILS  
P-601 PLUMBING SCHEDULES

**ELECTRICAL**

E-001 ELECTRICAL LEGEND & NOTES  
ES-101 EXISTING ELECTRICAL SITE CONDITIONS PLAN  
ES-102 EXISTING ELECTRICAL PLAN  
EL-101 LIGHTING PLAN  
EP-101 POWER PLAN  
E-601 RISER DIAGRAM & SCHEDULES  
T-101 COMMUNICATIONS PLAN

- - - END - - -



**SECTION 01 00 00**  
**GENERAL REQUIREMENTS**

**1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

**1.2 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for VA Project No. 635-410 Lawton Outpatient Clinic Expansion, Fort Sill, Oklahoma as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of SPUR Design, LLC, as Architect-Engineer, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

**1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, roads, walks, grading, drainage, necessary removal of existing structures and construction and certain other items.

ITEM II, Electrical Work: Work includes all labor, material, equipment and supervision to perform the required electrical construction work on this project.

ITEM III, Mechanical Work: Work includes all labor, material, equipment and supervision to perform the required Mechanical construction work on this project.

#### **1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

#### **1.5 CONSTRUCTION SECURITY REQUIREMENTS**

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards:

1. The General Contractor shall provide unarmed guards at the project site after construction hours.
2. The Contractor shall provide the guards and VA police with communication devices as directed.
3. The general Contractor shall install equipment for recording guard rounds to ensure systematic checking of the premises.

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.

5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

**1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting

Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

**(FAR 52.236-10)**

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
  2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR, and Contractor.

I. Building will be occupied during performance of work; but immediate areas of alterations will be vacated.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not

be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting etc to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

- J. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.
- K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
  2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- L. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

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1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
  2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
  5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
  6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be



sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

#### **1.7 ALTERATIONS**

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
3. Shall note any discrepancies between drawings and existing conditions at site.

4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
  2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
  3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately

protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.8 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
1. Reserved items which are to remain property of the Government are identified by attached tags as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
  2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
  3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

#### **1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third

party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

**(FAR 52.236-9)**

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:
- Designating areas for equipment maintenance and repair;
  - Providing waste receptacles at convenient locations and provide regular collection of wastes;
  - Locating equipment wash down areas on site, and provide appropriate control of wash-waters;

- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

#### **1.10 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### **1.11 PHYSICAL DATA**

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

(FAR 52.236-4)

- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.
- C. A copy of the soil report will be made available for inspection by bidders upon request to the Engineering Officer at the VA Medical Center, and shall be considered part of the contract documents.
- D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

#### **1.12 PROFESSIONAL SURVEYING SERVICES**

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

#### **1.13 LAYOUT OF WORK**

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer

may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

**(FAR 52.236-17)**

- B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
1. Lines of each building and/or addition.
  2. Elevations of bottoms of footings and tops of floors of each building and/or addition.

3. Lines and elevations of sewers and of all outside distribution systems.

- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

#### **1.14 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.15 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads



leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

#### **1.16 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
  2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
  3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
  5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
  6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to

- prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.
- Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

**1.17 TEMPORARY TOILETS**

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

**1.18 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and

associated paraphernalia and repair restore the infrastructure as required.

- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
  - 1. Obtain heat by connecting to Medical Center heating distribution system.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
  - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
  - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
  - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.
- G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of

boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

#### **1.19 NEW TELEPHONE EQUIPMENT**

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

#### **1.20 TESTS**

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.
- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

#### **1.21 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at

the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

**1.22 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
  - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.

2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

#### **1.23 CONSTRUCTION SIGN**

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign is found on the VA TIL website (<http://www.cfm.va.gov/til/spclRqmts.asp#SIGN>).

**1.24 SAFETY SIGN**

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.
- D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign found on the VA TIL website (<http://www.cfm.va.gov/til/spclRqmts.asp#SIGN>).
- E. Post the number of accident free days on a daily basis.

**1.25 PHOTOGRAPHIC DOCUMENTATION**

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
  - 1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
  - 2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.
- B. Photographic documentation elements:
  - 1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels



- and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
  3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
  4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
  5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
  6. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story

- buildings. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
  8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
  9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
  10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
  11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
  12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs

- pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
13. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
  14. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
  15. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
  16. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by COR.
  17. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
  18. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.

- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

**1.26 FINAL ELEVATION DIGITAL IMAGES**

- A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different settings to allow the COR to select the image to be printed. All images are provided to the RE on a CD.
- B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.
- C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as selected by the RE from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall become property of the Government. Each of the selected six prints shall be place in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the SRE will select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

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**1.27 HISTORIC PRESERVATION**

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

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**SECTION 01 32 16.15**  
**PROJECT SCHEDULES**

**PART 1- GENERAL**

**1.1 DESCRIPTION:**

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

**1.2 CONTRACTOR'S REPRESENTATIVE:**

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

**1.3 CONTRACTOR'S CONSULTANT:**

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
  2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
  3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall

have their scheduling consultant approved prior to submitting any schedule for approval.

#### **1.4 COMPUTER PRODUCED SCHEDULES**

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

#### **1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL**

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless



submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
  2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

#### **1.6 WORK ACTIVITY/EVENT COST DATA**

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work

activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

#### **1.7 PROJECT SCHEDULE REQUIREMENTS**

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
  - 1. Show activities/events as:
    - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
    - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
    - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
    - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

- e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
  2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
  3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
  4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
  5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
  2. The planned number of shifts per day.
  3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data

required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

**1.8 PAYMENT TO THE CONTRACTOR:**

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

**1.9 PAYMENT AND PROGRESS REPORTING**

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
  - 1. Actual start and/or finish dates for updated/completed activities/events.
  - 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
  - 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
  - 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
  - 5. Completion percentage for all completed and partially completed activities/events.
  - 6. Logic and duration revisions required by this section of the specifications.
  - 7. Activity/event duration and percent complete shall be updated independently.

- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further

slippage as well as ways to improve the project schedule status, when appropriate.

**1.10 RESPONSIBILITY FOR COMPLETION**

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
  - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
  - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
  - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

**1.11 CHANGES TO THE SCHEDULE**

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
  - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
  - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
  - 3. The schedule does not represent the actual prosecution and progress of the project.
  - 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or

any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

#### **1.12 ADJUSTMENT OF CONTRACT COMPLETION**

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions,

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duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price

and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
  - C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory

Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.

1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  5. Laboratory test reports shall be sent directly to COR for appropriate action.
  6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
  7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission

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by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.
2. Reproducible shall be full size.
3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:  
    Spur Design, LLC  
    7700 North Hudson Ave, Suite 9  
    Oklahoma City, OK 73116
- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.
- 1-12. Samples (except laboratory samples) for approval shall be sent to Architect-Engineer, in care of COR, VA Medical Center, 4303 Pitman Street, Ft. Sill, Oklahoma 73503

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**SECTION 01 35 26**  
**SAFETY REQUIREMENTS**

**1.1 APPLICABLE PUBLICATIONS:**

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health  
Planning

A10.34-2012.....Protection of the Public on or Adjacent to  
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to  
Provide a Safe and Healthful Work Environment  
American National Standard Construction and  
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building  
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of  
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,  
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment  
Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace

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99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification  
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General  
Industry

29 CFR 1926 .....Safety and Health Regulations for Construction  
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

**1.2 DEFINITIONS:**

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a

physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;
2. Days away from work (any time lost after day of injury/illness onset);
3. Restricted work;
4. Transfer to another job;
5. Medical treatment beyond first aid;
6. Loss of consciousness; OR
7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

**1.3 REGULATORY REQUIREMENTS:**

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority.

**1.4 ACCIDENT PREVENTION PLAN (APP):**

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the

"controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
  - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
    - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
    - 2) Plan approver (company/corporate officers authorized to obligate the company);
    - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
  - b. **BACKGROUND INFORMATION.** List the following:
    - 1) Contractor;



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- 2) Contract number;
- 3) Project name;
- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

**c. STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

**d. RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
- 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
- 6) Lines of authority;
- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

**e. SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known);

- 2) Safety responsibilities of subcontractors and suppliers.

**f. TRAINING.**

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

**g. SAFETY AND HEALTH INSPECTIONS.**

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

**h. ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority:

- 1) Exposure data (man-hours worked);

2) Accident investigations, reports, and logs.

**i. PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Contingency for severe weather;
- 3) Fire Prevention ;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting ;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work ;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;

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- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

- C. Submit the APP to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the COR, Project Manager, and Facility Safety Manager or Government Designated Authority. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

#### **1.5 ACTIVITY HAZARD ANALYSES (AHAS):**

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous

project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
  - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
  - 2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
    - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
    - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority.

**1.6 PRECONSTRUCTION CONFERENCE:**

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall

revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

**1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):**

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: *Material and Workmanship*, Paragraph (c).

**1.8 TRAINING:**

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience,

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and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.



- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

**1.9 INSPECTIONS:**

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to COR, Project Manager, and Facility Safety Manager or Government Designated Authority.
- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
  - 1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
  - 2. The COR, Project Manager, and Facility Safety Manager or Government Designated Authority will be notified immediately prior to start of the inspection and invited to accompany the inspection.
  - 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
  - 4. A report of the inspection findings with status of abatement will be provided to COR, Project Manager, and Facility Safety Manager or Government Designated Authority within one week of the onsite inspection.

**1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:**

- A. Notify the COR, Project Manager, and Facility Safety Manager or Government Designated Authority as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage

equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the COR, Project Manager, and Facility Safety Manager or Government Designated Authority determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority within 5 calendar days of the accident. The COR, Project Manager, and Facility Safety Manager or Government Designated Authority will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority as requested.

**1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):**

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:

1. Hard Hats - unless written authorization is given by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

#### **1.12 INFECTION CONTROL**

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be

issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class IV**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the COR, Project Manager, and Facility Safety Manager or Government Designated Authority
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the COR, Project Manager, and Facility Safety Manager or Government Designated Authority

2. Class II requirements:

a. During Construction Work:

- 1) Notify the COR, Project Manager, and Facility Safety Manager or Government Designated Authority
- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.

- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.
- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed
- 5) Notify the COR, Project Manager, and Facility Safety Manager or Government Designated Authority

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the COR, Project Manager, and Facility Safety Manager or Government Designated Authority
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.

- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the COR, Project Manager, and Facility Safety Manager or Government Designated Authority
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 5) Seal holes, pipes, conduits, and punctures.

- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority with thorough cleaning by the VA Environmental Services Dept.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless solid lid.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:

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- a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
  - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
  - c. Class III & IV - Seal all penetrations in existing barrier airtight
  - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
  - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
  - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.
- D. Products and Materials:
1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
  2. Barrier Doors: Self Closing One-hour fire-rated solid core wood in steel frame, painted
  3. Dust proof one-hour fire-rated drywall
  4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
  5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose



6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
  7. Disinfectant: Hospital-approved disinfectant or equivalent product
  8. Portable Ceiling Access Module
- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR and Facility CSC for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
  2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
  3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
5. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

#### **1.13 TUBERCULOSIS SCREENING**

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
  1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
  2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
  3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

#### **1.14 FIRE SAFETY**

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures,

including periodic status reports, and submit to COR, Project Manager, and Facility Safety Manager or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
  - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction area and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
  - 2. Install one-hour fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
  - 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with

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COR, Project Manager, and Facility Safety Manager or Government Designated Authority.

- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- J. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.
- K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR, Project Manager, and Facility Safety Manager or Government Designated Authority. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.
- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR, Project Manager, and Facility Safety Manager or Government Designated Authority.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at

least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR, Project Manager, and Facility Safety Manager or Government Designated Authority.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. If required, submit documentation to the COR or other Government Designated Authority that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

#### **1.15 ELECTRICAL**

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The

COR, Project Manager, and Facility Safety Manager or Government Designated Authority with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
  2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
  3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority .
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the COR, Project Manager, and Facility Safety Manager or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

**1.16 FALL PROTECTION**

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
  - 1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
  - 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
  - 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
  - 4. Fall protection while using a ladder will be governed by the OSHA requirements.

**1.17 SCAFFOLDS AND OTHER WORK PLATFORMS**

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
  - 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
  - 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
  - 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
  - 4. Emergency descent devices shall not be used as working platforms.



- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
1. The Competent Person's name and signature;
  2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

#### **1.18 EXCAVATION AND TRENCHES**

- A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.
- B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority. The permit shall be maintained onsite and include the following:
1. Determination of soil classification
  2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
  3. Indication of selected excavation protective system.
  4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.

5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

#### **1.19 CRANES**

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.

C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel

2. over any occupied building unless

a. the top two floors are vacated

b. or overhead protection with a design live load of 300 psf is provided

#### **1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)**

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

**1.21 CONFINED SPACE ENTRY**

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR, Project Manager, and Facility Safety Manager or Government Designated Authority.

**1.22 WELDING AND CUTTING**

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR, Project Manager, and Facility Safety Manager or Government Designated Authority. Obtain permits from COR, Project Manager, and Facility Safety Manager or Government Designated Authority at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

**1.23 LADDERS**

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
  - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
  - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with

similar wording, and withdrawn from service until restored to a condition meeting their original design.

#### 1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
  1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
  2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
  3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
  4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
  5. Workers are prohibited from standing/walking on skylights.

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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
425 Eye Street N.W, (sixth floor)  
Washington, DC 20001  
Telephone Numbers: (202) 632-5249 or (202) 632-5178  
Between 9:00 AM - 3:00 PM

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**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.  
<http://www.aluminum.org>

AABC Associated Air Balance Council  
<http://www.aabchq.com>

AAMA American Architectural Manufacturer's Association  
<http://www.aamanet.org>

AAN American Nursery and Landscape Association  
<http://www.anla.org>

AASHTO American Association of State Highway and Transportation Officials  
<http://www.aashto.org>

AATCC American Association of Textile Chemists and Colorists  
<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists  
<http://www.acgih.org>

ACI American Concrete Institute  
<http://www.aci-int.net>

ACPA American Concrete Pipe Association  
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association  
<http://www.acppa.org>

ADC Air Diffusion Council  
<http://flexibleduct.org>

AGA American Gas Association  
<http://www.aga.org>

AGC Associated General Contractors of America  
<http://www.agc.org>

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AGMA American Gear Manufacturers Association, Inc.  
<http://www.agma.org>

AHAM Association of Home Appliance Manufacturers  
<http://www.aham.org>

AISC American Institute of Steel Construction  
<http://www.aisc.org>

AISI American Iron and Steel Institute  
<http://www.steel.org>

AITC American Institute of Timber Construction  
<http://www.aitc-glulam.org>

AMCA Air Movement and Control Association, Inc.  
<http://www.amca.org>

ANLA American Nursery & Landscape Association  
<http://www.anla.org>

ANSI American National Standards Institute, Inc.  
<http://www.ansi.org>

APA The Engineered Wood Association  
<http://www.apawood.org>

ARI Air-Conditioning and Refrigeration Institute  
<http://www.ari.org>

ASAE American Society of Agricultural Engineers  
<http://www.asae.org>

ASCE American Society of Civil Engineers  
<http://www.asce.org>

ASHRAE American Society of Heating, Refrigerating, and  
Air-Conditioning Engineers  
<http://www.ashrae.org>

ASME American Society of Mechanical Engineers  
<http://www.asme.org>

ASSE American Society of Sanitary Engineering  
<http://www.asse-plumbing.org>

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ASTM American Society for Testing and Materials  
<http://www.astm.org>

AWI Architectural Woodwork Institute  
<http://www.awinet.org>

AWS American Welding Society  
<http://www.aws.org>

AWWA American Water Works Association  
<http://www.awwa.org>

BHMA Builders Hardware Manufacturers Association  
<http://www.buildershardware.com>

BIA Brick Institute of America  
<http://www.bia.org>

CAGI Compressed Air and Gas Institute  
<http://www.cagi.org>

CGA Compressed Gas Association, Inc.  
<http://www.cganet.com>

CI The Chlorine Institute, Inc.  
<http://www.chlorineinstitute.org>

CISCA Ceilings and Interior Systems Construction Association  
<http://www.cisca.org>

CISPI Cast Iron Soil Pipe Institute  
<http://www.cispi.org>

CLFMI Chain Link Fence Manufacturers Institute  
<http://www.chainlinkinfo.org>

CPMB Concrete Plant Manufacturers Bureau  
<http://www.cpmb.org>

CRA California Redwood Association  
<http://www.calredwood.org>

CRSI Concrete Reinforcing Steel Institute  
<http://www.crsi.org>



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CTI Cooling Technology Institute  
<http://www.cti.org>

DHI Door and Hardware Institute  
<http://www.dhi.org>

EGSA Electrical Generating Systems Association  
<http://www.egsa.org>

EEI Edison Electric Institute  
<http://www.eei.org>

EPA Environmental Protection Agency  
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.  
<http://www.etl.com>

FAA Federal Aviation Administration  
<http://www.faa.gov>

FCC Federal Communications Commission  
<http://www.fcc.gov>

FPS The Forest Products Society  
<http://www.forestprod.org>

GANNA Glass Association of North America  
<http://www.cssinfo.com/info/ganna.html/>

FM Factory Mutual Insurance  
<http://www.fmglobal.com>

GA Gypsum Association  
<http://www.gypsum.org>

GSA General Services Administration  
<http://www.gsa.gov>

HI Hydraulic Institute  
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association  
<http://www.hpva.org>

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ICBO International Conference of Building Officials  
<http://www.icbo.org>

ICEA Insulated Cable Engineers Association Inc.  
<http://www.icea.net>

\ICAC Institute of Clean Air Companies  
<http://www.icac.com>

IEEE Institute of Electrical and Electronics Engineers  
<http://www.ieee.org>

IMSA International Municipal Signal Association  
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association  
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings  
Industry Inc.  
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers  
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org.org>

NBS National Bureau of Standards  
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC National Electric Code  
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA National Fire Protection Association  
<http://www.nfpa.org>

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NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH National Institute of Health  
<http://www.nih.gov>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

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RIS Redwood Inspection Service  
See - CRA

RMA Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association  
<http://www.cypressinfo.org>

SDI Steel Door Institute  
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

SJI Steel Joist Institute  
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors  
National Association, Inc.  
<http://www.smacna.org>

SSPC The Society for Protective Coatings  
<http://www.sspc.org>

STI Steel Tank Institute  
<http://www.steeltank.com>

SWI Steel Window Institute  
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.  
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association  
<http://www.tema.org>

TPI Truss Plate Institute, Inc.  
583 D'Onofrio Drive; Suite 200  
Madison, WI 53719  
(608) 833-5900

UBC The Uniform Building Code  
See ICBO

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UL Underwriters' Laboratories Incorporated  
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada  
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau  
6980 SW Varns Road, P.O. Box 23145  
Portland, OR 97223  
(503) 639-0651

WRCLA Western Red Cedar Lumber Association  
P.O. Box 120786  
New Brighton, MN 55112  
(612) 633-4334

WWPA Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by Department of Veterans.

**1.2 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
  - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
  - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products
  - A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

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- A490-12.....Standard Specification for Heat Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength
- C31/C31M-10.....Standard Practice for Making and Curing Concrete  
Test Specimens in the Field
- C33/C33M-11a.....Standard Specification for Concrete Aggregates
- C39/C39M-12.....Standard Test Method for Compressive Strength of  
Cylindrical Concrete Specimens
- C109/C109M-11b.....Standard Test Method for Compressive Strength of  
Hydraulic Cement Mortars
- C136-06.....Standard Test Method for Sieve Analysis of Fine  
and Coarse Aggregates
- C138/C138M-10b.....Standard Test Method for Density (Unit Weight),  
Yield, and Air Content (Gravimetric) of Concrete
- C140-12.....Standard Test Methods for Sampling and Testing  
Concrete Masonry Units and Related Units
- C143/C143M-10a.....Standard Test Method for Slump of Hydraulic  
Cement Concrete
- C172/C172M-10.....Standard Practice for Sampling Freshly Mixed  
Concrete
- C173/C173M-10b.....Standard Test Method for Air Content of freshly  
Mixed Concrete by the Volumetric Method
- C330/C330M-09.....Standard Specification for Lightweight  
Aggregates for Structural Concrete
- C567/C567M-11.....Standard Test Method for Density Structural  
Lightweight Concrete
- C780-11.....Standard Test Method for Pre-construction and  
Construction Evaluation of Mortars for Plain and  
Reinforced Unit Masonry
- C1019-11.....Standard Test Method for Sampling and Testing  
Grout
- C1064/C1064M-11.....Standard Test Method for Temperature of Freshly  
Mixed Portland Cement Concrete
- C1077-11c.....Standard Practice for Agencies Testing Concrete  
and Concrete Aggregates for Use in Construction  
and Criteria for Testing Agency Evaluation
- C1314-11a.....Standard Test Method for Compressive Strength of  
Masonry Prisms
- D422-63(2007).....Standard Test Method for Particle-Size Analysis  
of Soils



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- D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort
- D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve
- D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load
- D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples
- D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
- D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft<sup>3</sup> (2,700 KNm/m<sup>3</sup>))
- D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil
- D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
- D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
- D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
- D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
- D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction
- D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
- E94-04(2010).....Standard Guide for Radiographic Examination
- E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments
- E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
- E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density  
of Sprayed Fire Resistive Material (SFRM)  
Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

**1.3 REQUIREMENTS:**

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications.

Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.

C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 EARTHWORK:**

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with AASHTO T99/T180 Method A, ASTM D698 and/or ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938, AASHTO T238 wherever possible. Field density tests utilizing ASTM D1556, AASHTO T191, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
  - a. Building Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m<sup>2</sup> (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
  - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
  - c. Pavement Subgrade: One test for each 335 m<sup>2</sup> (400 square yards), but in no case fewer than two tests.
  - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
  - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

- f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Fill and Backfill Material Gradation: Gradation of fill and backfill material shall be determined in accordance with ASTM C136.
- D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- E. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

### **3.2 FOUNDATION PILES:**

- A. Witness load test procedure for conformance with ASTM D1143 and interpret test data to verify geotechnical recommendations for pile capacity. Submit load test report in accordance with ASTM D1143.
- B. Review Contractor's equipment, methods, and procedures prior to starting any work on site. Provide continuous inspection of pile installation. Maintain a record of all pertinent phases of operation for submittal to Resident Engineer.
- C. Auger-Placed Piles: Take and test samples of grout in accordance with ASTM C109 for conformance with specified strength requirements. Not less than six cubes shall be made for each day of casting. Test three cubes at 7 days and three at 28 days.
- D. Cast-in-Place Concrete Piles: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- E. Prestressed Concrete Piles:
  - 1. Inspection at Plant: Inspect forms, placement of reinforcing steel and strands, placement and finishing of concrete, and tensioning of strands.
  - 2. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
  - 3. Test strand for conformance with ASTM A416/A416M and furnish report to Resident Engineer.

4. Inspect piles to insure specification requirements for curing and finishes have been met.

### **3.3 FOUNDATION CAISSONS:**

- A. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's placement of concrete.
- B. Maintain a record of concrete used in each caisson. Compare records with calculated volumes.
- C. Inspect percussion hole in bottom of each caisson to determine that material is capable of supporting design load.
- D. Inspect sides and bottom of each caisson for compliance with contract documents.
- E. Submit a certified "Caisson Field Record" for each caisson, recording actual elevation at bottom of shaft; final center line location of top; variation of shaft from plumb; results of all tests performed; actual allowable bearing capacity of bottom; depth of socket into rock; levelness of bottom; seepage of water; still water level (if allowed to flood); variation of shaft (from dimensions shown); location and size of reinforcement, and evidence of seams, voids, or channels below the bottom. Verify the actual bearing capacity of the rock strata by the use of a calibrated penetrometer or other acceptable method.
- F. Caissons Bearing on Hardpan: Take undisturbed samples, suitable for tests required, from caisson bottom. Make auger probe to a depth of 2.5 meters (8 feet) below bottom and visually inspect and classify soil. Verify continuity of strata and thickness.
  1. Conduct the following test on each sample, and report results and evaluations to the Resident Engineer:
    - a. Unconfined Compression Test (ASTM D2166).
    - b. Moisture Content (ASTM D2216).
    - c. Density.

### **3.4 LANDSCAPING:**

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
  1. Test for organic material by using ASTM D2974.
  2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to Resident Engineer.

### **3.5 ASPHALT CONCRETE PAVING:**

- A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with AASHTO T180, Method D, ASTM D1557, Method D
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191, ASTM D1556.
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

**B. Asphalt Concrete:**

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27); wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

**3.6 SITE WORK CONCRETE:**

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

**3.7 POST-TENSIONING OF CONCRETE:**

- A. Inspection Prior to Concreting: Inspect tendons, drape of tendons, and anchorage components for compliance prior to concreting.
- B. Concrete Testing: As required in Article, CONCRETE of this section except make three test cylinders representing each area to be tensioned and cylinders shall be cured in same manner as concrete they represent. Make compression test prior to determining minimum specified strength required for post-tensioning.
- C. Post-tensioning: Witness post-tensioning operation and record actual gauge pressures and elongations applied to each tendon.
- D. Submit reports in quadruplicate of the following:
  1. Inspection of placement and post-tensioning of all tendons.
  2. Size, number, location, and drape of tendons.
  3. Calculated elongations, based upon the length, modulus of elasticity, and cross-sectional area of the tendons used.
  4. Actual field elongations. Check elongation of tendons within ranges established by manufacturer.
  5. Calculated gauge pressure and jacking force applied to each tendon.

6. Actual gauge pressures and jacking force applied to each tendon.
7. Required concrete strength at time of jacking.
8. Actual concrete strength at time of jacking.
9. Do not cut or cover the tendon ends until the Contractor receives the Resident Engineer's written approval of the post-tensioning records.

**3.8 CONCRETE:**

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete

- quality control has been established and maintained as determined by Resident Engineer make three cylinders for each 80 m<sup>3</sup> (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
  5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
  6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
  11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.



12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
  13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
  14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
  15. Observe preparations for placement of concrete:
    - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    - b. Inspect preparation of construction, expansion, and isolation joints.
  16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
  17. Observe concrete mixing:
    - a. Monitor and record amount of water added at project site.
    - b. Observe minimum and maximum mixing times.
  18. Measure concrete flatwork for levelness and flatness as follows:
    - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
  19. Other inspections:
    - a. Grouting under base plates.
    - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
  2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.

3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
  - a. Cylinder identification number and date cast.
  - b. Specific location at which test samples were taken.
  - c. Type of concrete, slump, and percent air.
  - d. Compressive strength of concrete in MPa (psi).
  - e. Weight of lightweight structural concrete in kg/m<sup>3</sup> (pounds per cubic feet).
  - f. Weather conditions during placing.
  - g. Temperature of concrete in each test cylinder when test cylinder was molded.
  - h. Maximum and minimum ambient temperature during placing.
  - i. Ambient temperature when concrete sample in test cylinder was taken.
  - j. Date delivered to laboratory and date tested.

**3.9 REINFORCEMENT:**

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

**3.10 SHOTCRETE:**

- A. Inspection and Material Testing:
  1. Provide field inspection and testing service as required by Resident Engineer to certify that shotcrete has been applied in accordance with contract documents.
  2. Periodically inspect and test proportioning equipment for accuracy and report deficiencies to Resident Engineer.
  3. Sample and test mix ingredients as necessary to insure compliance with specifications.
  4. Sample and test aggregates daily and as necessary for moisture content. Report instances of excessive moisture to Resident Engineer.
  5. Certify, in duplicate, that ingredients and proportions and amounts of ingredients in shotcrete conform to approved trial mixes.
  6. Provide field inspection of the proper size and placement of the reinforcement in the shotcrete.
- B. Shotcrete Sampling:
  1. Provide a technician at site of placement to perform shotcrete sampling.

2. Take cores in accordance with ACI 506.
3. Insure maintenance of water-cement ratio established by approved trial mix.
4. Verify specified mixing has been accomplished.

C. Laboratory Tests of Field Sample Panels:

1. Compression test core for strength in accordance with ACI 506. For each test series of three cores, test one core at 7 days and one core at 28 days. Use remaining core as a spare to be tested at either 7 or 28 days as required. Compile laboratory test reports as follows: Compressive strength test shall be result of one core, except when one core shows evidence of improper sampling or testing, in which case it shall be discarded and strength of spare core shall be used.
2. Submit certified compression test reports (duplicate) to Resident Engineer. On test report, indicate following information:
  - a. Core identification number and date cast.
  - b. Specific location at which test samples were taken.
  - c. Compressive strength of shotcrete in MPa (psi).
  - d. Weather conditions during placing.
  - e. Temperature of shotcrete in each test core when test core was taken.
  - f. Maximum and minimum ambient temperature during placing.
  - g. Ambient temperature when shotcrete sample was taken.
  - h. Date delivered to laboratory and date tested.

D. Submit inspection reports certification and instances of noncompliance to Resident Engineer.

**3.11 PRESTRESSED CONCRETE:**

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to Resident Engineer.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

**3.12 ARCHITECTURAL PRECAST CONCRETE:**

- A. Inspection at Plant: Forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.

- B. Concrete Testing: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Inspect members to insure specification requirements for curing and finishes have been met.

**3.13 MASONRY:**

- A. Mortar Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C780.
    - b. Obtain samples during or immediately after discharge from batch mixer.
    - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
    - d. Test one sample at 7 days and 2 samples at 28 days.
  - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C1019.
    - b. Test one sample at 7 days and 2 samples at 28 days.
    - c. Perform test for each 230 m<sup>2</sup> (2500 square feet) of masonry.
- C. Masonry Unit Tests:
  - 1. Laboratory Compressive Strength Test:
    - a. Comply with ASTM C140.
    - b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

**3.14 STRUCTURAL STEEL:**

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
  - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
  - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
  - 3. Approve welder qualifications by certification or retesting.
  - 4. Approve procedure for control of distortion and shrinkage stresses.

5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

- a. Inspect welding equipment for capacity, maintenance and working condition.
- b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
- c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
- d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
- e. Measure 25 percent of fillet welds.
- f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
  - 1) 20 percent of all shear plate fillet welds at random, final pass only.
  - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
  - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
  - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
  - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
- g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
- h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
- i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
- j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:

- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
  - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

**3.15 STEEL DECKING:**

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.16 SHEAR CONNECTOR STUDS:**

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.17 SPRAYED-ON FIREPROOFING:**

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
  - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
  - 1. Thickness: Select one bay per floor, or one bay for each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
  - 2. Density: Take density determinations from each floor, or one test from each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.18 TYPE OF TEST:**

	Approximate Number of Tests Required
A. Earthwork:	
Laboratory Compaction Test, Soils:	
(AASHTO T180), (AASHTO T99), (ASTM D1557), (ASTM D698)	_____
Field Density, Soils (AASHTO T191, T205, or T238)	_____
Penetration Test, Soils	_____
B. Landscaping:	
Topsoil Test	_____
C. Aggregate Base:	
Laboratory Compaction, (AASHTO T180), (ASTM D1557),	_____
Field Density, (AASHTO T191), (ASTM D1556)	_____
Aggregate, Base Course Gradation (AASHTO T27)	_____
Wear (AASHTO T96)	_____
Soundness (AASHTO T104)	_____
D. Asphalt Concrete:	
Field Density, (AASHTO T230) ASTM D1188	_____
Aggregate, Asphalt Concrete Gradation (AASHTO T27)	_____
Wear (AASHTO T96)	_____

Soundness (AASHTO T104) \_\_\_\_\_

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31) \_\_\_\_\_

Compressive Strength, Test Cylinders (ASTM C39) \_\_\_\_\_

Concrete Slump Test (ASTM C143) \_\_\_\_\_

Concrete Air Content Test (ASTM C173) \_\_\_\_\_

Unit Weight, Lightweight Concrete (ASTM C567) \_\_\_\_\_

Aggregate, Normal Weight: Gradation (ASTM C33) \_\_\_\_\_

Deleterious Substances (ASTM C33) \_\_\_\_\_

Soundness (ASTM C33) \_\_\_\_\_

Abrasion (ASTM C33) \_\_\_\_\_

Aggregate, Lightweight Gradation (ASTM C330) \_\_\_\_\_

Deleterious Substances (ASTM C330) \_\_\_\_\_

Unit Weight (ASTM C330) \_\_\_\_\_

Flatness and Levelness Readings (ASTM E1155) (number of days) \_\_\_\_\_

F. Reinforcing Steel:

Tensile Test (ASTM A370) \_\_\_\_\_

Bend Test (ASTM A370) \_\_\_\_\_

Mechanical Splice (ASTM A370) \_\_\_\_\_

Welded Splice Test (ASTM A370) \_\_\_\_\_

G. Prestressed Concrete:

Testing Strands (ASTM A416) \_\_\_\_\_

H. Masonry:

Making and Curing Test Cubes (ASTM C109) \_\_\_\_\_

Compressive Strength, Test Cubes (ASTM C109) \_\_\_\_\_

Sampling and Testing Mortar, Comp. Strength (ASTM C780) \_\_\_\_\_

Sampling and Testing Grout, Comp. Strength (ASTM C1019) \_\_\_\_\_

Masonry Unit, Compressive Strength (ASTM C140) \_\_\_\_\_

Prism Tests (ASTM C1314) \_\_\_\_\_

I. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164) \_\_\_\_\_

Magnetic Particle Testing of Welds (ASTM E709) \_\_\_\_\_

Radiographic Testing of Welds (ASTM E94) \_\_\_\_\_

J. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605) \_\_\_\_\_

K. Inspection:

Technical Personnel (Man-days) \_\_\_\_\_

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**SECTION 01 57 19**  
**TEMPORARY ENVIRONMENTAL CONTROLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
  2. Unfavorably alter ecological balances of importance to human life,
  3. Effect other species of importance to humankind, or;
  4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

**1.2 QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

**1.3 REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

**1.4 SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

#### **1.5 PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
  - 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence

- isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
    - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
    - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
    - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
  3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
  4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
    - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
    - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
    - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
  5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes,

- drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
  7. Manage and control spoil areas on and off Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
  8. Protect adjacent areas from despoilment by temporary excavations and embankments.
  9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
  11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
  3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air

resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Oklahoma and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
  2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
  3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
  4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00a.m. and 6:00p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

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- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	95
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no

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additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

**1.2 RELATED WORK**

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

### **1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### **1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
- b. List of each material and quantity proposed to be taken to a landfill.
4. Detailed description of the Means/Methods to be used for material handling.
  - a. On site: Material separation, storage, protection where applicable.
  - b. Off site: Transportation means and destination. Include list of materials.
    - 1) Description of materials to be site-separated and self-hauled to designated facilities.
    - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
  - c. The names and locations of mixed debris reuse and recycling facilities or sites.
  - d. The names and locations of trash disposal landfill facilities or sites.
  - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

#### **1.6 APPLICABLE PUBLICATIONS**

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

#### **1.7 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION**

**3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 02 41 00**  
**DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK:**

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
- G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- I. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide

overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
  - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
  - 2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
  - 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
  - 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

**1.4 UTILITY SERVICES:**

- A. Demolish and remove outside utility service lines shown to be removed.

- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

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**3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris,  
leave site in clean condition satisfactory to Resident Engineer.

Clean-up shall include off the Medical Center disposal of all items and  
materials not required to remain property of the Government as well as  
all debris and rubbish resulting from demolition operations.

- - - E N D - - -

**SECTION 03 30 00**  
**CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

**1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:**

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by Resident Engineer. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

**1.4 TOLERANCES:**

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

**1.5 REGULATORY REQUIREMENTS:**

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

**1.6 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
  1. Reinforcing Steel.
  2. Cement.
- D. Manufacturer's Certificates:
  1. Air-entraining admixture.
  2. Chemical admixtures, including chloride ion content.
  3. Waterproof paper for curing concrete.
  4. Liquid membrane-forming compounds for curing concrete.
  5. Non-shrinking grout.
  6. Expansion joint filler.
  7. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement -fly ash ratio curves, concrete mix ingredients, and admixtures.

**1.7 DELIVERY, STORAGE, AND HANDLING:**

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

**1.8 PRE-CONCRETE CONFERENCE:**

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
  - 1. Submittals.
  - 2. Coordination of work.
  - 3. Availability of material.
  - 4. Concrete mix design including admixtures.
  - 5. Methods of placing, finishing, and curing.
  - 6. Finish criteria required to obtain required flatness and levelness.
  - 7. Timing of floor finish measurements.
  - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

**1.9 NOT USED:**

**1.10 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
  - 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
  - 211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
  - 211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete

- 214R-11.....Guide to Evaluation of Strength Test Results of  
Concrete
- 301-10.....Standard Practice for Structural Concrete
- 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and  
Placing Concrete
- 305.1-06.....Specification for Hot Weather Concreting
- 306.1-90(R2002).....Standard Specification for Cold Weather  
Concreting
- 308.1-11.....Specification for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 318-11.....Building Code Requirements for Structural  
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association  
(ANSI/AHA):
  - A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
  - A82/A82M-07.....Standard Specification for Steel Wire, Plain,  
for Concrete Reinforcement
  - A185/185M-07.....Standard Specification for Steel Welded Wire  
Reinforcement, Plain, for Concrete
  - A615/A615M-09.....Standard Specification for Deformed and Plain  
Carbon Steel Bars for Concrete Reinforcement
  - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc  
Coated (Galvanized) or Zinc Iron Alloy Coated  
(Galvannealed) by the Hot Dip Process
  - A706/A706M-09.....Standard Specification for Low Alloy Steel  
Deformed and Plain Bars for Concrete  
Reinforcement
  - C31/C31M-10.....Standard Practice for Making and Curing Concrete  
Test Specimens in the field
  - C33/C33M-11A.....Standard Specification for Concrete Aggregates
  - C39/C39M-12.....Standard Test Method for Compressive Strength of  
Cylindrical Concrete Specimens
  - C94/C94M-12.....Standard Specification for Ready Mixed Concrete
  - C150-11.....Standard Specification for Portland Cement
  - C171-07.....Standard Specification for Sheet Materials for  
Curing Concrete



- C172-10.....Standard Practice for Sampling Freshly Mixed Concrete
- C173-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
- C192/C192M-07.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
- C231-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
- C260-10.....Standard Specification for Air Entraining Admixtures for Concrete
- C309-11.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete
- C494/C494M-11.....Standard Specification for Chemical Admixtures for Concrete
- C618-12.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- C881/C881M-10.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete
- C1315-11.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete
- D6-95(R2011).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds
- D297-93(R2006).....Standard Methods for Rubber Products Chemical Analysis
- D412-06AE2.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
- D1751-04(R2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96(R2008).....Standard Test Method for Determining  $F_F$  Floor Flatness and  $F_L$  Floor Levelness Numbers

F1869-11.....Standard Test Method for Measuring Moisture  
Vapor Emission Rate of Concrete Subfloor Using  
Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge  
Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

**PART 2 - PRODUCTS:**

**2.1 FORMS:**

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing  
concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20  
mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete  
Form Overlay optional.

C. Metal for Concrete Rib-Type Construction: Steel (removal type) of  
suitable weight and form to provide required rigidity.

D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E,  
and Galvanized, ASTM A653, G90. Provide venting where insulating  
concrete fill is used.

E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated  
with paraffin and laminated with moisture resistant adhesive, size as  
shown. Design forms to support not less than 48 KPa (1000 psf) and not  
lose more than 15 percent of their original strength after being  
completely submerged in water for 24 hours and then air dried.

F. Form Lining:

1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)

2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4  
inch) thick.

3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

## 2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
  2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
  3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. NOT USED
- E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150  $\mu$ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
  2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
  3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
  4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test

- data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
  6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
  7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil)
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.
- K. Expansion Joint Filler: ASTM D1751.
- L. Sheet Materials for Curing Concrete: ASTM C171.
- M. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- O. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
  2. MVE 15-Year Warranty:
    - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- P. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

Q. Adhesive Binder: ASTM C881.

R. Waterstops:

1. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
2. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

S. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

T. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

U. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

V. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

### **2.3 CONCRETE MIXES:**

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement,

- fly ash, admixtures, weight of fine and coarse aggregate per m<sup>3</sup> (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement -fly ash ratio, and consistency of each cylinder in terms of slump.
3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
  4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify Resident Engineer immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

**TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE**

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) <sup>1,3</sup>	375 (630)	0.45	385 (650)	0.40
30 (4000) <sup>1,3</sup>	325 (550)	0.55	340 (570)	0.50
25 (3000) <sup>1,3</sup>	280 (470)	0.65	290 (490)	0.55
25 (3000) <sup>1,2</sup>	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
  2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
  3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
  4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

**TABLE II - MAXIMUM SLUMP, MM (INCHES)\***

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at

the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches). This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT  
 FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Not Used
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below



required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

**2.4 BATCHING AND MIXING:**

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and

placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

**PART 3 - EXECUTION**

**3.1 FORMWORK:**

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
  - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
  - 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
  - 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
  - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
  - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
  - 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than  $1/270$  of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same

backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
  2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
  2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
  3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.

4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

**3.2 PLACING REINFORCEMENT:**

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
  1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
  2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
  3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
  2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength ( $f_y$ ) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
    - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
    - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
    - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
  3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength ( $f_y$ ) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
    - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
    - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.

- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

### **3.3 VAPOR BARRIER:**

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
  - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
  - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
  - 3. Patch punctures and tears.

### **3.4 SLABS RECEIVING RESILIENT COVERING**

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
  - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
  - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
    - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
    - b. Spray apply Sealer at the rate of 20 m<sup>2</sup> (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.

- c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

**3.5 CONSTRUCTION JOINTS:**

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

**3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:**

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

**3.7 PLACING CONCRETE:**

- A. Preparation:
  - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
  - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
  - 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.

4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
  1. Preparing surface for applied topping:
    - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
    - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
    - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of Resident Engineer.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD hours.
  2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) WEATHER.
  1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
  2. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
  3. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such



- that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
4. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
  5. Concrete on metal deck:
    - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
  2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

### **3.8 HOT WEATHER:**

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### **3.9 COLD WEATHER:**

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly.

Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

**3.10 PROTECTION AND CURING:**

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.
1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m<sup>2</sup>/L (400 square feet per gallon) on steel troweled surfaces and 7.5m<sup>2</sup>/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
  2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
  3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

**3.11 REMOVAL OF FORMS:**

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.

2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

in accordance with ACI 347 at no additional cost to the Government.

### **3.12 CONCRETE SURFACE PREPARATION:**

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

**3.13 CONCRETE FINISHES:**

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
  - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
  - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600  $\mu\text{m}$  (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
  - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
  - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2  $\text{m}^2$  (2 square feet) in each 93  $\text{m}^2$  (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.

7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
  - a. Areas covered with carpeting, or not specified otherwise in b. below:
    - 1) Slab on Grade:

a) Specified overall value	FF 25/FL 20
b) Minimum local value	FF 17/FL 15
    - 2) Level suspended slabs (shored until after testing) and topping slabs:

a) Specified overall value	FF 25/FL 20
b) Minimum local value	FF 17/FL 15
    - 3) Unshored suspended slabs:

a) Specified overall value	FF 25
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- b) Minimum local value FF 17
- 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
- b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
  - 1) Slab on grade:
    - a) Specified overall value FF 36/FL 20
    - b) Minimum local value FF 24/FL 15
  - 2) Level suspended slabs (shored until after testing) and topping slabs
    - a) Specified overall value FF 30/FL 20
    - b) Minimum local value FF 24/FL 15
  - 3) Unshored suspended slabs:
    - a) Specified overall value FF 30
    - b) Minimum local value FF 24
  - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be

used by Department of Veterans Affairs retained testing laboratory.

- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.
13. Acceptance/ Rejection:
- a. If individual slab section measures less than either of specified minimum local  $F_F/F_L$  numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
  - b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall  $F_F/F_L$  numbers, then whole slab shall be rejected and remedial measures shall be required.
14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

### **3.14 SURFACE TREATMENTS:**

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th  $m^2$  (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

### **3.15 APPLIED TOPPING:**

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for



concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.

- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

**3.16 RESURFACING FLOORS:**

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

**3.17 RETAINING WALLS:**

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

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**SECTION 03 45 00**  
**PRECAST ARCHITECTURAL CONCRETE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section includes the performance criteria, materials, production, and erection of architectural precast concrete cladding and load bearing units. The work performed under this section includes all labor, material, equipment, related services, and supervision required for the manufacture and erection of the architectural precast concrete work shown on the contract drawings.

**1.2 RELATED WORK**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Sealants and Caulking: Section 07 92 00, JOINT SEALANTS.
- D. Size, type and color of aggregate for exposed aggregate finish and matrix color: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Repair of abraded galvanized and painted surfaces: Section 09 91 00, PAINTING.

**1.3 QUALITY ASSURANCE**

- A. Fabricator Qualifications: A firm that complies with PCI MNL 117 and the following requirements and is experienced in producing units similar to those indicated for this Project and with a record of successful in-service performance:
  - 1. Assumes responsibility for engineering units to comply with performance requirements. A Comprehensive Engineering Analysis shall be performed by a qualified professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated.
  - 2. Participates in PCI's Plant Certification program at the time of bidding and is designated a PCI-certified plant for Group A, Category A1- Architectural Cladding and Load Bearing Units.
  - 3. Has sufficient production capacity to produce required units without delaying the work.
- B. Erector Qualifications:
  - 1. A precast concrete erector Qualified by the Precast/Prestressed Concrete Institute (PCI) prior to beginning work at the project site.

- Submit a current Certificate of Compliance furnished by PCI designating qualification in Category A (Architectural Systems) for non-load-bearing members and Category S2 (Complex Structural Systems) for load-bearing members.
2. An erector with a minimum of 2 years of experience who has completed architectural precast concrete work similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance and who meets the following requirements:
    - a. Retains a PCI Certified Field Auditor, at erector's expense, to conduct a field audit of a project in the same category as this Project prior to start of erection. Submits Erectors Post Audit Declaration.
    - b. The basis of the audit is the PCI MNL 127.
- C. Quality-Control Standard: For manufacturing procedures and testing requirements, quality-control recommendations, and dimensional tolerances for types of units required, comply with PCI MNL 117.
- D. Sample Panels: After sample approval and before fabricating units, produce a minimum of two sample panels approximately 1.5 sq. m. (16 sq. ft.) in size for review by Resident Engineer. Incorporate full scale details of architectural features, finishes, textures, and transitions in the sample panels. Approved sample panel may be used for mockup and range sample.
1. Locate panels where indicated or, if not indicated, as directed by Resident Engineer.
  2. Damage part of an exposed-face surface for each finish, color, and texture, and demonstrate adequacy of repair techniques proposed for repair of surface blemishes.
  3. After acceptance of repair technique, maintain one sample panel at the manufacturer's plant and one at the project site in an undisturbed condition as a standard for judging the completed work.
  4. When back face of precast concrete unit is to be exposed, show samples of the workmanship, color, and texture of the backup concrete as well as the facing.
  5. Demolish and remove sample panels only when directed.
- E. Range Samples: After sample panel approval and before production of units, produce a minimum of three samples, approximately 1.5 sq. m. (16 sq. ft.) in size, representing anticipated range of color and texture on project's units. Following range sample acceptance by the Resident Engineer,

maintain samples at the manufacturer's plant as color and texture acceptability reference.

- F. Mockups: After sample approval but before production of units, construct full sized mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution. Mockup to be representative of the finished work in all respects including glass, aluminum framing, sealants and architectural precast concrete complete with all anchors, connections, flashings, and joint fillers as accepted on the final shop drawings. Build mockups to comply with the following requirements, using materials indicated for the completed work:
1. Build mockups in the location and of the size indicated or, if not indicated, as directed by Resident Engineer.
  2. Notify Resident Engineer in advance of dates and times when mockups will be constructed.
  3. Obtain Resident Engineer's approval of mockups before starting fabrication.
  4. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
  5. Demolish and remove mockups when directed.
- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01, GENERAL REQUIREMENTS.

#### **1.4 PERFORMANCE REQUIREMENTS**

- A. Structural Performance: Provide units and connections capable of withstanding: the design criteria specified on the drawings, self weights and weights of materials supported or attached, for the conditions indicated.
1. Design Standards: Comply with ACI 318 (ACI 318M) and the design recommendations of PCI MNL 120, applicable to types of units indicated.
  2. Limit deflection of precast members as follows:
    - Vertical live load -  $\text{Span} / 360$ .
    - Wind load - Floor to floor height times 0.0025.
  3. Design for handling, transportation and erection stresses.
- B. Design framing system and connections to maintain clearances at openings, to allow for fabrication and construction tolerances, to accommodate live load deflection, shrinkage and creep of primary building structure, and other building movements.
- C. Thermal Movements: Provide for in-plane thermal movements resulting from annual ambient temperature changes of 27 deg C (80 deg F). Use other

values, greater or smaller, whenever justified by climatic conditions at the project site.

- D. Calculated Fire-Test-Response Characteristics: Where indicated, provide units whose fire resistance has been calculated according to PCI MNL 124, and is acceptable to authorities having jurisdiction.

#### 1.5 SUBMITTALS

- A. Product Data: For each type of product indicated. Retain quality control records and certificates of compliance for 5 years or period of warranty, whichever is greater.
- B. Design Mixes: For each concrete mix along with compressive strength and water-absorption tests.
- C. Shop (Erection) Drawings: Detail fabrication and installation of units.
1. Indicate member locations with distinctive marks that match marks placed on the panels. Provide plans, elevations, dimensions, corner details, shapes, cross sections and relationships to adjacent materials.
  2. Indicate aesthetic intent including joints, reveals, and extent and location of each surface finish.
  3. Indicate separate face and backup mix locations, and thicknesses. Indicate locations, extent and treatment of dry joints if two-stage casting is proposed.
  4. Indicate welded connections by AWS standard symbols. Detail loose and cast-in hardware, and connections.
  5. Indicate locations, tolerances and details of anchorage devices to be embedded in or attached to structure or other construction.
  6. Indicate sequence of erection.
  7. Indicate locations and details of facing materials, anchors, and joint widths.
  8. Design Modifications:  
If design modifications are necessary to meet the performance requirements and field conditions, submit design calculations and drawings. Do not adversely affect the appearance, durability or strength of units when modifying details or materials and maintain the general design concept.
- D. Comprehensive Engineering Analysis: Provide calculations signed and sealed by the qualified professional engineer responsible for the product design. Show governing panel types, connections, and types of reinforcement, including special reinforcement. Indicate design criteria and loads.

Indicate the location, type, magnitude and direction of all imposed loadings from the precast system to the building structural frame.

- E. Samples: Design reference samples for initial verification of design intent, approximately 300 by 300 by 50 mm (12 by 12 by 2 inches), representative of finishes, color, and textures of exposed surfaces of units.
- F. Samples for each facing unit required, showing the full range of color and texture expected. Supply sketch of each corner or special shape with dimensions. Supply sample showing color and texture of joint treatment.
- G. Welding Certificates: Copies of certificates for welding procedure specifications (WPS) and personnel.
- H. Qualification Data for fabricator and professional engineer: List of completed projects with project names and addresses, names and addresses of Resident Engineers and owners, and other information specified.
- I. Material Test Reports: From a qualified testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
  - 1. Concrete strengths and mix designs.
- J. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements.
  - 1. Concrete materials.
  - 2. Reinforcing materials and prestressing tendons.
  - 3. Admixtures.
  - 4. Bearing pads.
  - 5. Structural-steel shapes and hollow structural sections.
  - 6. Insulation
  - 7. Facing units.
  - 8. Anchors.

#### **1.6 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Product handling requirements of PCI MNL 117 shall be followed at the plant and project site.
- B. Deliver all units to the project site in such quantities and at such times to assure compliance with the agreed project schedule and proper setting sequence so as to limit unloading units temporarily on the ground.
- C. Lift and support units only at designated points shown on the Shop Drawings.
- D. Furnish loose connection hardware and anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting

diagrams, templates, instructions, and directions, as required, for installation.

**1.7 WARRANTY**

- A. Warranty of precast concrete work, including anchorage, joint treatment and related components to be free from defects in materials and workmanship, including cracking and spalling.
- B. After erection, completed work will be weathertight, subject to terms of Article "Warranty of Construction" FAR clause 52.246-21, except warranty period is extended to five years.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A27/A27M-10.....Steel Castings, Carbon, for General Application
  - A36/A36M-08.....Carbon Structural Steel
  - A47/A47M-99(R2009)...Ferritic Malleable Iron Castings
  - A82-07.....Steel Wire, Plain, for Concrete Reinforcement
  - A108-07.....Steel Bar, Carbon and Alloy, Cold-Finished
  - A123/A123M-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - A184/A184M-06.....Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
  - A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
  - A276-10.....Stainless Steel Bars and Shapes
  - A283/A283M-03(R2007).Low and Intermediate Tensile Strength Carbon Steel Plates
  - A307-10.....Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
  - A325/A325M-10.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A416/A416M-10.....Steel strand, Uncoated Seven-Wire for Prestressed Concrete
  - A490/A490M-10.....Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength



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A496-07.....Steel Wire, Deformed, for Concrete Reinforcement  
A497-07.....Steel Welded Wire Reinforcement, Deformed, for  
Concrete  
A500-10.....Cold-Formed Welded and Seamless Carbon Steel  
Structural Tubing in Rounds and Shapes  
A563/A563M-07.....Carbon and Alloy Steel Nuts  
A572/A572M-07.....High-Strength Low-Alloy Columbium-Vanadium  
Structural Steel  
A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete  
Reinforcement  
A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel  
Sheet, Strip, Plate, and Flat Bar  
A675/A675M-03(R2009).Steel Bars, Carbon, Hot-Wrought, Special Quality,  
Mechanical Properties  
A706/A706M-09.....Low-Alloy Steel Deformed and Plain Bars for  
Concrete Reinforcement  
A767/A767M-09.....Zinc-Coated (Galvanized) Steel Bars for Concrete  
Reinforcement  
A775/A775M-07.....Epoxy-Coated Steel Reinforcing Bars  
A780-09.....Repair of Damaged and Uncoated Areas of Hot-Dip  
Galvanized Coatings  
A884/A884M-06.....Epoxy-Coated Steel Wire and Welded Wire Fabric for  
Reinforcement  
A934/A934M-07.....Epoxy-Coated Prefabricated Steel Reinforcing Bars  
B227-10.....Hard-Drawn Copper-Clad Steel Wire  
B633-07.....Electrodeposited Coatings of Zinc on Iron and  
Steel  
C33-11.....Concrete Aggregates  
C40-04.....Organic Impurities in Fine Aggregate for Concrete  
C150-09.....Portland Cement  
C260-10.....Air-Entraining Admixtures for Concrete  
C330-09.....Lightweight Aggregates for Structural Concrete  
C373-88(R2006).....Test Method for Water Absorption, Bulk Density,  
Apparent Porosity, and Apparent Specific Gravity  
of Fired Whiteware Products  
C494/C494M-10.....Chemical Admixtures for Concrete  
C618-08.....Coal Fly Ash and Raw or Calcined Natural Pozzolan  
for Use as a Mineral Admixture in Concrete  
C881/C881M-10.....for Epoxy-Resin-Base Bonding Systems for Concrete  
C979-10.....Pigments for Integrally Colored Concrete

- C989-10.....Ground Granulated Blast-Furnace Slag for Use in  
Concrete and Mortars
- C1017/C1017M-07.....Chemical Admixtures for Use in Producing Flowing  
Concrete
- C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonsrink)
- C1218/C1218M-99(R2008)Test Method for Water-Soluble Chloride in Mortar  
and Concrete
- C1240-10.....Silica Fume Used in Cementitious Mixtures
- D412-06.....Test Methods for Vulcanized Rubber and  
Thermoplastic Elastomers-Tension
- D2240-05(R2010).....Test Method for Rubber Property-Durometer Hardness
- F436/F436M-10.....Hardened Steel Washers
- F568M-07.....Carbon and Alloy Steel Externally Threaded Metric  
Fasteners
- F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F844-07.....Washers, Steel, Plain (Flat), Unhardened for  
General Use
- C. American Concrete Institute (ACI):
  - ACI 211.1-91(R2009)..Selecting Proportions for Normal, Heavyweight and  
Mass Concrete (Reapproved 2002)
  - ACI 318-11.....Building Code Requirements for Structural Concrete
- D. American Association of State Highway and Transportation Officials
  - AASHTO LFRD-2010.....LRFD Bridge Design Specifications, U.S., 3rd  
Edition
  - AASHTO M251-06.....Elastomeric Bearings
- E. Precast/Prestressed Concrete Institute (PCI):
  - MNL-117-96.....Quality Control for Plants and Production of  
Architectural Precast Concrete Products
  - MNL-120-04.....Design Handbook - Precast and Prestressed Concrete
  - MNL-124-08.....Design for Fire Resistance of Precast Prestressed  
Concrete.
  - MNL-127-99.....Erector's Manual - Standards and Guidelines for  
the Erection of Precast Concrete Products
  - MNL-135-00.....Tolerance Manual for Precast and Prestressed  
Concrete Construction
  - TR-6-03.....Interim Guidelines for the Use of Self-  
Consolidating Concrete
- F. Military Specifications (MIL. Spec):

MIL-C882E-89.....Cloth, Duck, Cotton or Cotton-Polyester Blend  
Synthetic Rubber, Impregnated, and Laminated, Oil  
Resistant.

G. Structural Steel Painting Council (SSPC):

SSPC-Paint 20 (2002).Zinc-Rich Primers (Type I, Inorganic, and Type II,  
Organic).

**PART 2 - PRODUCTS**

**2.1 MOLD MATERIALS**

- A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that will provide continuous and true precast concrete surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes:
1. Mold-Release Agent: Commercially produced liquid-release agent that will not bond with, stain or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.
- B. Form Liners: Units of face design, texture, arrangement, and configuration indicated. Provide solid backing and form supports to ensure that form liners remain in place during concrete placement. Use with manufacturer's recommended liquid-release agent that will not bond with, stain, or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.

**2.2 REINFORCING MATERIALS**

- A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.
- B. Weldable Reinforcing Bars: ASTM A706/A706M, deformed.
1. Galvanized Reinforcing Bars: ASTM A767/A767M, Class II zinc coated, hot-dip galvanized and chromate wash treated after fabrication and bending.
  2. Epoxy-Coated Reinforcing Bars: ASTM A775/A775M or ASTM A934/A934M.
  3. Steel Bar Mats: ASTM A184/A184M, assembled with clips.
    - a. Plain-Steel Welded Wire Reinforcement: ASTM A185, fabricated from as-drawn steel wire into flat sheets.
    - b. Deformed-Steel Welded Wire Reinforcement: ASTM A497, flat sheet.
- C. Epoxy-Coated-Steel Welded Wire Reinforcement: ASTM A884/A884M Class A coated, plain on flat sheet, Type 1 bendable coating.
- D. Prestressing Strand: ASTM A416/A416M, Grade 270 (Grade 1860), uncoated, 7-wire, low-relaxation strand.

- E. Supports: Suspend reinforcement from back of mold or use bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place according to PCI MNL 117.

### 2.3 CONCRETE MATERIALS

- A. Portland Cement: ASTM C150, Type I or III.
1. For surfaces exposed to view in finished structure, use gray, same type, brand, and mill source throughout the precast concrete production.
  2. Standard gray Portland cement may be used for non-exposed backup concrete.
- B. Supplementary Cementitious Materials for unexposed surfaces (backup concrete) only.
1. Fly Ash Admixture: ASTM C618, Class C or F with maximum loss on ignition of 3 percent.
  2. Metakaolin Admixture: ASTM C618, Class N.
  3. Silica Fume Admixture: ASTM C1240 with optional chemical and physical requirement.
  4. Ground Granulated Blast-Furnace Slag: ASTM C989, Grade 100 or 120.
- C. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
1. Face-Mix Coarse Aggregates: Selected, hard, and durable; free of material that reacts with cement or causes staining; to match selected finish sample.
    - a. Gradation: Uniformly graded
    - b. Hard durable carefully graded from coarse to fine in proportions required to match approved samples.
    - c. Eliminate off color material from exposed aggregate.
  2. Face-Mix Fine Aggregates: Selected, natural or manufactured sand of the same material as coarse aggregate, unless otherwise approved by Resident Engineer.
    - a. //Test sand for color value in accordance with ASTM C40. Sand producing darker than specified color standard is unacceptable.//
    - b. Clean washed white sand.
    - c. Special fine aggregate produced by crushing exposed coarse aggregate used for finish A .

- D. Lightweight Coarse Aggregate: Except as modified by PCI MNL 117, ASTM C 330, with absorption less than 11 percent and free from expanded clay.
- E. Unexposed Surface (Backup) Concrete Aggregates: ASTM C33 or C330 .
- F. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.
  - 1. Coloring Admixture: ASTM C979, synthetic or natural mineral-oxide pigments or colored water-reducing admixtures, temperature stable and non-fading.
  - 2. Air Entraining Admixture: ASTM C260, certified by manufacturer to be compatible with other required admixtures.
  - 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
  - 4. Retarding Admixture: ASTM C494/C494M, Type B.
  - 5. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
  - 6. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
  - 7. High-Range, Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type G.
  - 8. Plasticizing Admixture for Flowable Concrete: ASTM C1017/C1017M.
- G. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

#### **2.4 STEEL CONNECTION MATERIALS**

- A. Carbon-Steel Shapes and Plates: ASTM A36/A36M except silicon (Si) content in the range of 0 to 0.03% or 0.15 to 0.25% for materials to be galvanized. Steel with chemistry conforming to the formula  $Si + 2.5P \leq 0.09$  is also acceptable.
- B. Carbon-Steel Headed Studs: ASTM A108, Grades 1018 through 1020, cold finished and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.; AWS D1.1, Type A or B, with arc shields.
- C. Carbon-Steel Plate: ASTM A283/A283M.
- D. Malleable Iron Castings: ASTM A47/A47M. Grade 32510.
- E. Carbon-Steel Castings: ASTM A27/A27M, Grade U-60-30 (Grade 415-205).
- F. High-Strength, Low-Alloy Structural Steel: ASTM A572/A572M except silicon (Si) content in the range of 0 to 0.03% or 0.15 to 0.25% for materials to be galvanized. Steel with chemistry conforming to the formula  $Si + 2.5P \leq 0.09$  is also acceptable.
- G. Carbon-Steel Structural Tubing: ASTM A500, Grade B.
- H. Wrought Carbon-Steel Bars: ASTM A675/A675M, Grade 65 (Grade 450).

- I. Deformed-Steel Wire or Bar Anchors: ASTM A496 or ASTM A706/A706M.
- J. Carbon-Steel Bolts and Studs: ASTM A307, Grade A (ASTM F568M, Property Class 4.6) carbon-steel, hex-head bolts and studs; carbon-steel nuts (ASTM A563/A563M, Grade A); and flat, unhardened steel washers (ASTM F844).
- K. High-Strength Bolts and Nuts: ASTM A325/A325M or ASTM A490/A490M, Type 1, heavy hex steel structural bolts, heavy hex carbon-steel nuts, (ASTM A563/A563M) and hardened carbon-steel washers (ASTM F436/F436M).
- L. Finish: For exterior steel items and items indicated for galvanizing, apply zinc coating by hot-dip process according to ASTM A123/A123M, after fabrication, or ASTM A153/A153M, as applicable.
  - 1. Galvanizing Repair Paint: High-zinc-dust-content paint with dry film containing not less than 94 percent zinc dust by weight, and complying with SSPC-Paint 20.
- M. Welding Electrodes: Comply with AWS standards.

## **2.5 STAINLESS-STEEL CONNECTION MATERIALS**

- A. Stainless-Steel Plate: ASTM A666, Type 304, of grade suitable for application.
- B. Stainless-Steel Bolts and Studs: ASTM F593, alloy 304 or 316, hex-head bolts and studs; stainless-steel nuts; and flat, stainless steel washers. Lubricate threaded parts of stainless steel bolts with an anti-seize thread lubricant during assembly.
- C. Stainless-Steel Headed Studs: ASTM A276 and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.

## **2.6 BEARING PADS AND OTHER ACCESSORIES**

- A. Provide bearing pads for units as follows:
  - 1. Elastomeric Pads: AASHTO M251, plain, vulcanized, 100 percent polychloroprene (neoprene) elastomer, molded to size or cut from a molded sheet, 50 to 70 Shore A durometer according to ASTM D2240, minimum tensile strength 15.5 MPa (2250 psi) per ASTM D412.
  - 2. Random-Oriented, Fiber-Reinforced Elastomeric Pads: Preformed, randomly oriented synthetic fibers set in elastomer. Surface hardness of 70 to 90 Shore A durometer according to ASTM D2240. Capable of supporting a compressive stress of 20.7 MPa (3000 psi) with no cracking, splitting or delaminating in the internal portions of the pad. Test one specimen for each 200 pads used in the project.
  - 3. Cotton-Duck-Fabric-Reinforced Elastomeric Pads: Preformed, horizontally layered cotton-duck fabric bonded to an elastomer. Surface hardness of 80 to 100 Shore A durometer according to ASTM D2240. Conforming to Division II, Section 18.10.2 of AASHTO LFRD, or MIL-C-882E.

4. Frictionless Pads: Tetrafluoroethylene (teflon), glass-fiber reinforced, bonded to stainless or mild-steel plates, of type required for in-service stress.
5. High-Density Plastic: Multimonomer, nonleaching, plastic strip.
- B. Reglets: Stainless steel, ASTM A167, Type 302 felt or fiber filled or cover face opening of slots.
- C. Vents and Weeps: Polyvinyl chloride plastic tubing, 9.5 mm (3/8-inch) inside diameter.
- D. Accessories: Provide clips, hangers, plastic or steel shims, and other accessories required to install units.

#### **2.7 GROUT MATERIALS**

- A. Sand-Cement Grout: Portland Cement, ASTM C150, Type I, and clean, natural sand, ASTM C144, or ASTM C404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- B. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, Grade A for drypack and Grades B and C for flowable grout and of a consistency suitable for application within a 30-minute working time.
- C. Epoxy-resin grout: Two-component mineral-filled epoxy-resin: ASTM C881 of type, grade, and class to suit requirements.

#### **2.8 FACING UNITS AND ACCESSORIES**

- A. Refer to the related specification for facing units and facing accessories.
- B. Epoxy Anchor Hole Filler: ASTM C881, 100 percent solids, sand-filled non-shrinking, non-staining of type, class, and grade to suit application.

#### **2.9 CONCRETE MIXES**

- A. Prepare design mixes to match Resident Engineer's sample for each type of concrete required.
  1. Limit use of fly ash and granulated blast-furnace slag to 20 percent replacement of Portland cement by weight; metakaolin and silica fume to 10 percent of Portland cement by weight.
- B. Design mixes shall be prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator's option.

- C. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318 (ACI 318M) or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.
- D. Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on project, to provide normal-weight concrete with the following properties:
  - 1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
  - 2. Maximum Water-Cementitious Materials Ratio: 0.45.
  - 3. Release Strength at Transfer of Prestress: 24.1 MPa (3500 psi).
- F. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.
- G. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content complying with PCI MNL 117.
- H. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

#### **2.11 MOLD FABRICATION**

- A. Molds: Accurately construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement and vibration operations and temperature changes and for prestressing and detensioning operations.
  - 1. Form joints are not permitted on faces exposed to view in the finished work.
  - 2. Edge and Corner Treatment: Uniformly .
  - 3. Place form liners accurately to provide finished surface texture indicated. Provide solid backing and supports to maintain stability of liners during placing of concrete.
  - 4. Coat contact surfaces of molds with release agent before reinforcement is placed. Avoid contamination of reinforcement and prestressing tendons by release agent.

#### **2.12 SETTING FACING UNITS**

- A. Place form liner templates accurately to provide grid for brick facings. Provide solid backing and supports to maintain stability of liners while placing bricks and during placing of concrete.
- B. Securely place brick units face down into form liner pockets and place precast concrete backing mix.
- C. Clean faces and joints of brick facing.



### 2.13 FABRICATION

- A. Cast-in Anchors, Inserts, Plates, Angles, and Other Anchorage Hardware:  
Fabricate anchorage hardware with sufficient anchorage and embedment to comply with design requirements. Accurately position for attachment of loose hardware and secure in place during precasting operations. Locate anchorage hardware where it does not affect position of main reinforcement or concrete placement.  
Weld headed studs and deformed bar anchors used for anchorage.
- B. Furnish loose hardware items including steel plates, clip angles, seat angles, anchors, dowels, cramps, hangers, and other hardware shapes for securing units to supporting and adjacent construction.
- C. Cast-in reglets, slots, holes, and other accessories in units as indicated.
- D. Cast-in openings larger than 250 mm (10 inches) in any dimension. Do not drill or cut openings or reinforcing without approval of Resident Engineer.
- E. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.
1. Place reinforcing steel and prestressing strand to maintain at least 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
  2. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh spacing and wire tie laps, where required by design. Offset laps of adjoining widths to prevent continuous laps in either direction.
- F. Prestress tendons for units by pretensioning methods. Comply with PCI MNL 117.
1. Protect strand ends and anchorages with zinc-rich or epoxy paint to prevent corrosion and rust spots.
- G. Mix concrete according to PCI MNL 117 and requirements in this Section. After concrete batching, no additional water may be added.
1. At the fabricator's option either of the following mix design/casting techniques may be used:
    - a. A single design mix throughout the entire thickness of panel.
    - b. Design mixes for facing and backup; using cement and aggregates for each type as indicated, for consecutive placement in the mold. Use cement and aggregate specified for facing mix, use cement and

aggregate for backup mix complying with criteria specified as selected by the fabricator.

- H. Place concrete in a continuous operation to prevent seams or planes of weakness from forming in precast concrete units. Comply with requirements in PCI MNL 117.
  - 1. Place backup concrete to ensure bond with face mix concrete.
  - 2. Place self-consolidating concrete without vibration in accordance with PCI TR-6.
- I. Identify pickup points of units and orientation in structure with permanent markings, complying with markings indicated on Shop Drawings. Imprint or permanently mark casting date on each unit on a surface that will not show in finished structure.
- J. Cure concrete, according to requirements in PCI MNL 117, by moisture retention without heat.
- K. Repair damaged units to meet acceptability requirements of PCI MNL 117 and the Resident Engineer.

#### **2.15 FABRICATION TOLERANCES**

- A. Fabricate units straight and true to size and shape with exposed edges and corners precise and true so each finished unit complies with PCI MNL 117 product tolerances as well as position tolerances for cast-in items.
  - 1. Additional Position Tolerances: For cast-in items measured from datum line location, as indicated on Shop Drawings.
    - a. Location of Bearing Surface from End of Member: Plus or Minus 6 mm (1/4 inch).
    - b. Position of Sleeve: Plus or Minus 13 mm (1/2 inch).
- B. Fabricate architectural trim units such as sills, lintels, coping, cornices, quoins, medallions, bollards, benches, planters, and pavers, with tolerances meeting PCI MNL 135.
- C. Brick-Faced Architectural Precast Concrete Units.
  - 1. Alignment of mortar joints:
    - a. Jog in Alignment: 3 mm (1/8 inch).
    - b. Alignment with Panel Centerline: Plus or Minus 3 mm (1/8 inch).
  - 2. Variation in Width of Exposed Mortar Joints: Plus or Minus 6 mm (1/4 inch).
  - 3. Tipping of Individual Bricks from the Panel Plane of Exposed Brick Surface: Plus 1.5 mm (1/16 inch); Minus 6 mm (1/4 inch) < depth of form liner joint.

4. Exposed Brick Surface Parallel to Primary Control Surface of Panel:  
Plus 6 mm (1/4 inch); Minus 3 mm (1/8 inch).
5. Individual Brick Step in Face from Panel Plane of Exposed Brick  
Surface: Plus 1.5 mm (1/16 inch); Minus 6 mm (1/4 inch) < depth of form  
liner joint.

## 2.16 FINISHES

- A. Panel faces shall be free of joint marks, grain, and other obvious defects. Corners, including false joints shall be uniform, straight and sharp. Finish exposed-face surfaces of units to match approved design reference sample mockups and as follows:
  1. PCI's "Architectural Precast Concrete -Color and Texture Selection Guide," of plate numbers indicated.
  2. As-Cast Surface Finish: Provide surfaces free of excessive air voids, sand streaks, and honeycombs.
  3. Textured-Surface Finish: Impart by form liners to provide surfaces free of excessive air voids, sand streaks, and honeycombs, with uniform color and texture.
  4. Bushhammer Finish: Use power and hand tools to remove matrix and fracture coarse aggregates.
  5. Exposed Aggregate Finish: Use chemical retarding agents applied to concrete forms and washing and brushing procedures to expose aggregate and surrounding matrix surfaces after form removal.
  6. Abrasive-Blast Finish: Use abrasive grit, equipment, application techniques, and cleaning procedures to expose aggregate and surrounding matrix surfaces.
  7. Acid-Etched Finish: Use acid and hot-water solution, equipment, application techniques, and cleaning procedures to expose aggregate and surrounding matrix surfaces. Protect hardware, connections and insulation from acid attack.
  8. Honed Finish: Use continuous mechanical abrasion with fine grit, followed by filling and rubbing procedures.
  9. Polished Finish: Use continuous mechanical abrasion with fine grit, followed by filling and rubbing procedures.
  10. Sand-Embedment Finish: Use selected stones placed in a sand bed in bottom of mold, with sand removed after curing.
- B. Finish exposed top surfaces of units to match face-surface finish.
- C. Finish unexposed surfaces bottom of units by smooth steel-trowel finish.
- D. Finish unexposed surfaces of units by float finish.

## **2.17 SOURCE QUALITY CONTROL**

- A. Quality-Control Testing: Test and inspect precast concrete according to Section 01 45 29, TESTING LABORATORY SERVICES and PCI MNL 117 requirements respectively. If using self-consolidating concrete also test and inspect according to PCI TR-6.
- B. Testing: If there is evidence that the concrete strength of precast concrete units may be deficient, Precaster will employ an independent testing agency to obtain, prepare, and test cores drilled from hardened concrete to determine compressive strength according to PCI MNL 117:
  - 1. Test results will be made in writing on the same day that tests are performed, with copies to Resident Engineer, Contractor, and precast concrete fabricator. Test reports will include the information required in Section TESTING LABORATORY SERVICES and the following:
    - a. Identification mark and type of precast concrete units represented by core tests; design compressive strength; type of break; compressive strength at breaks, corrected for length-diameter ratio; and direction of applied load to core in relation to horizontal plane of concrete as placed.
- C. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units may be repaired, if repaired units match the visual mock-up. The Resident Engineer reserves the right to reject any unit if it does not match the accepted samples and visual mock-up. Replace unacceptable units with precast concrete units that comply with requirements.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Deliver anchorage devices that are embedded in or attached to the building structural frame or foundation before start of such work. Provide locations, setting diagrams, and templates for the proper installation of each anchorage device.
- B. Examine supporting structural frame or foundation and conditions for compliance with requirements for installation tolerances, true and level bearing surfaces, and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. Do not install units until supporting steel or other structure is structurally ready to receive loads from precast.

### 3.2 ERECTION

- A. Erect level, plumb and square within the specified allowable tolerances. Provide temporary supports and bracing as required to maintain position, stability, and alignment of units until permanent connections are completed.
  - 1. Install temporary steel or plastic spacing shims or bearing pads as precast concrete units are being erected. Tack weld steel shims to each other to prevent shims from separating.
  - 2. Maintain horizontal and vertical joint alignment and uniform joint width as erection progresses.
  - 3. Remove projecting lifting devices and use sand-cement grout to fill voids within recessed lifting devices flush with surface of adjacent precast concrete surfaces when recess is exposed.
  - 4. Unless otherwise shown provide for uniform joint widths of 19mm (3/4 inch).
- B. Connect units in position by bolting, welding, grouting, or as otherwise indicated on approved Erection Drawings. Remove temporary shims, wedges, and spacers as soon as practical after connecting and/or grouting are completed.
  - 1. Disruption of roof flashing continuity by connections is not permitted; concealment within roof insulation is acceptable.
  - 2. Welding: Comply with applicable requirements for welding.
    - a. Protect units and bearing pads from damage by field welding or cutting operations and provide noncombustible shields as required.
    - b. Welds not specified shall be continuous fillet welds, using not less than the minimum fillet as specified by AWS.
    - c. Clean weld affected metal surfaces and apply a minimum 100  $\mu\text{m}$  (0.004 inch) thick coat of galvanized repair paint to galvanized surfaces in conformance with ASTM A780.
    - d. Visually inspect all welds critical to precast connections. Visually check all welds for completion and remove, reweld or repair all defective welds.
  - 3. At bolted connections, use lock washers, tack welding, or other acceptable means to prevent loosening of nuts after final adjustment.
    - a. Where slotted connections are used, verify bolt position and tightness. For sliding connections, properly secure bolt but allow bolt to move within connection slot. For friction connection apply specified bolt torque and check 25 percent of bolts at random by calibrated torque wrench.

4. Grouting Connections: Grout connections where required or indicated. Retain grout in place until hard enough to support itself. Pack spaces with stiff grout material, tamping until voids are completely filled. Place grout to finish smooth, level, and plumb with adjacent concrete surfaces. Promptly remove grout material from exposed surfaces before it affects finishes or hardens.
- C. Attachments: Upon approval of Resident Engineer, precast pre-stressed products may be drilled or "shot" for fasteners or small openings. Provided reinforcing or pre-stressing steel is not damaged or cut.
1. Should spalling occur, repair according to this specification section.
- D. Venting and Weeps: Where precast concrete panels form the outer wythe of cavity wall construction, vent the cavity wall.
1. Use polyvinyl chloride plastic tubing to vent the cavity.
  2. Place plastic vent tubes "tilted down and out" in horizontal and vertical joints.
  3. Space vent tubes in accordance with shop drawings, but not less than two vents per panel or approximately 1220 mm (4 feet) on centers.
- E. Setting: Where shown, fill joints with cement mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING.
1. Clean surfaces forming beds and other joints for precast concrete panels of dust, dirt, and other foreign matter, and wet thoroughly to prevent suction before precast concrete, elements are set.
  2. Set precast element level and true to line with uniform joints filled completely with mortar.  
Rake out joints 25 mm (1-inch) deep for pointing or sealants.  
Joints required to have only sealant: Kept free of mortar for full depth.
  3. Keep exposed faces of precast concrete elements free of mortar.
  4. Remove wedges, spacers, or other appliances which are likely to cause staining from joints.
  5. Where parging is shown, parge back of elements solid with mortar.  
Apply parging without skips or holidays.
- F. Pointing: Wash and brush clean, leaving joints free from loose mortar, dust and other foreign material.
1. Carefully point with a slightly concave joint.
  2. Mortar for pointing as specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Use same material and color sand used in fabrication of precast concrete elements when specified in Section 09 06 00, SCHEDULE FOR FINISHES.

- G. Sealing of Joints: Where shown and where required to make work watertight: clean, dry and seal joints between precast concrete elements and between precast elements and adjoining materials as specified in Section 07 92 00, JOINT SEALANTS.

### **3.3 ERECTION TOLERANCES**

- A. Erect units level, plumb, square, true, and in alignment without exceeding the erection tolerances of PCI MNL 117, Appendix I.

### **3.4 FIELD QUALITY CONTROL**

- A. Refer to Section 01 45 29, TESTING LABORATORY SERVICES.  
B. Testing agency will report test results promptly and in writing to Contractor and Resident Engineer.  
C. Repair or remove and replace work that does not comply with specified requirements.  
D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

### **3.5 REPAIRS**

- A. Repairs will be permitted provided structural adequacy of units and appearance are not impaired.  
B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6 m (20 feet).  
C. Prepare and repair damaged galvanized coatings with galvanizing repair paint according to ASTM A780.  
D. Remove and replace damaged units when repairs do not meet requirements.

### **3.6 CLEANING**

- A. Clean all surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.  
B. Clean mortar, plaster, fireproofing, weld slag, and any other deleterious material from concrete surfaces and adjacent materials immediately.  
C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.  
1. Perform cleaning procedures, if necessary, according to precast concrete fabricator's recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and

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- sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.
2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

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**SECTION 05 12 00**  
**STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- C. Steel Joist: Section 05 21 00, STEEL JOIST FRAMING.
- D. Steel Decking: Section 05 31 00, STEEL DECKING.
- E. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.
- F. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

**1.3 QUALITY ASSURANCE:**

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

**1.4 TOLERANCES:**

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

- A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

**1.5 DESIGN:**

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and

the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

**1.6 REGULATORY REQUIREMENTS:**

- A. AISC 360: Specification for Structural Steel Buildings
- B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

**1.7 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
  - 1. Structural steel.
  - 2. Steel for all connections.
  - 3. Welding materials.
  - 4. Shop coat primer paint.
- D. Test Reports:
  - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
  - 1. Connection calculations.
- F. Record Surveys.

**1.8 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
  - 1. AISC 360-10 Specification for Structural Steel Buildings
  - 3. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges
- C. American National Standards Institute (ANSI):
  - B18.22.1-65(R2008).....Plain Washers
- D. American Society for Testing and Materials (ASTM):
  - A6/A6M-11.....Standard Specification for General Requirements  
for Rolled Structural Steel Bars, Plates,  
Shapes, and Sheet Piling
  - A36/A36M-08.....Standard Specification for Carbon Structural  
Steel

- A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
- A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- A242/A242M-04(R2009)....Standard Specification for High-Strength Low-Alloy Structural Steel
- A283/A283M-03(R2007)....Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
- A307-10.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A490-12.....Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength
- A500/A500M-10a.....Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A572/A572M-07.....Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-11.....Standard Specification for Structural Steel Shapes
- E. American Welding Society (AWS):
  - D1.1/D1.1M-10.....Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
  - Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):
  - MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair
- H. Occupational Safety and Health Administration (OSHA):
  - 29 CFR Part 1926-2001...Safety Standards for Steel Erection

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Structural Steel: ASTM A36, A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.

D. Steel Pipe: ASTM A53, Grade B.

E. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.

3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

4. Twist-off Bolts: ASTM F1852

F. Zinc Coating: ASTM A123.

G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

### **PART 3 - EXECUTION**

#### **3.1 CONNECTIONS (SHOP AND FIELD):**

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.

B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method, twist-off bolts, or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

#### **3.2 FABRICATION:**

Fabrication in accordance with Chapter M, AISC 360. .

#### **3.3 SHOP PAINTING:**

A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.

B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.

C. Do not apply paint to following:

1. Surfaces within 50 mm (2 inches) of joints to be welded in field.

2. Surfaces which will be encased in concrete.

3. Surfaces which will receive sprayed on fireproofing.

4. Top flange of members which will have shear connector studs applied.

D. Not Used

E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):

Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

**3.4 ERECTION:**

- A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7

**3.5 FIELD PAINTING:**

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

**3.6 SURVEY:**

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 21 00  
STEEL JOIST FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies open web, longspan, and deep longspan steel joists.

**1.2 RELATED WORK:**

- A. Structural Steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Finish Painting: Section 09 91 00, PAINTING.

**1.3 DESIGN REQUIREMENTS:**

Design all elements with the latest published version of applicable Codes.

**1.3 TOLERANCES:**

Deviation from a straight line between ends of any installed joist shall not exceed 10 mm in 3 m (3/8 inch in 10 feet).

**1.4 REGULATORY REQUIREMENTS:**

STEEL JOIST INSTITUTE: Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders, (Latest Edition).

**1.5 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete.
  - 1. Fabrication drawings including details and schedules for the fabrication and assembly of each joist.
  - 2. Erection drawings showing the size and location of each joist, bridging, cross bracing, bearing details, connections, welds, bolts and bearing plates.
- C. Certificates: STEEL JOIST INSTITUTE compliance.
- D. Design Calculations: If requested by the Resident Engineer, submit complete calculations covering the design of all members and connections. Calculations must be specifically applicable to the joists supplied.

**1.6 QUALITY ASSURANCE:**

Provide documentation that the joist manufacturer is a member of the Steel Joist Institute and has satisfactorily completed work of a similar scope and nature.

**1.7 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition).
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition).
- C. American Society for Testing and Materials (ASTM):
  - A307-07.....Carbon Steel Bolts and Studs, 400 MPa (60,000 psi) Tensile Strength
  - A325-09.....Structural Bolts, Steel, Heat Treated, 800/700 MPa (120/105 ksi) Minimum Tensile Strength
  - A490-08.....Heat-Treated Steel Structural Bolts, 1000 MPa (150 ksi) Minimum Tensile Strengths
- D. American Welding Society (AWS):
  - D1.1-08.....Structural Welding Code - Steel
- E. SSPC: The Society for Protective Coatings:
  - Steel Structures Painting Manual, Volumes 1 and 2
- F. Steel Joist Institute (STEEL JOIST INSTITUTE):
  - Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders (Latest Edition).
- G. U.S. Army Corps of Engineers:
  - CRD-C-621.....Specification for Non-Shrink Grout

**PART 2 - PRODUCTS**

**2.1 OPEN WEB STEEL JOISTS:**

K-Series conforming to STEEL JOIST INSTITUTE standard specifications.

**2.2 LONGSPAN STEEL JOISTS AND DEEP LONGSPAN STEEL JOISTS:**

LH-Series and DLH-Series conforming to STEEL JOIST INSTITUTE standard specifications.

**2.3 ACCESSORIES - FITTINGS:**

- A. Accessories and fittings, including end supports and bridging, in accordance with standard STEEL JOIST INSTITUTE specification under which joists were designed.
- B. Unfinished Threaded Fasteners: ASTM A307, Grade A, regular hexagon type, low carbon steel.
- C. High-strength bolts, including nuts and washers: ASTM A325 or A490 heavy hexagon structural bolts.



**PART 3 - EXECUTION**

**3.1 FABRICATION:**

- A. Fabrication and assembly in accordance with applicable standard STEEL JOIST INSTITUTE specification:
1. Make chord splices with full penetration welds capable of developing the ultimate strength in tension of the parent material. Make no allowance for the strength of back-up bars or other material incidental to welding.
  2. Provide shop-welded connection plates at panel points to receive supplemental framing.
  3. Not Used
  4. Extended Ends: Provide extended ends on joists where shown, complying with manufacturer's standards and requirements of applicable STEEL JOIST INSTITUTE specifications.
  5. Ceiling Extensions: Provide ceiling extension in areas having ceilings attached directly to joist bottom chord. Provide either an extended bottom chord element or a separate unit, to suit manufacturer's standards, of sufficient strength to support ceiling construction. Extend ends to within 12 mm (1/2 inch) of finished wall surface unless otherwise indicated.
  6. Bridging: Provide horizontal or diagonal type bridging for joists and joist girders, complying with STEEL JOIST INSTITUTE specifications. Provide bridging anchors for ends of bridging lines terminating at walls or beams. Provide bridging adequate to resist the loads indicated on the Contract Documents.
  7. End Anchorage: Provide end anchorages, including bearing plates, to secure joists to adjacent construction, complying with STEEL JOIST INSTITUTE specifications, unless otherwise indicated. Design all end anchorages to resist a minimum net uplift of 1.6 kPa (35 pounds per square foot) of supported area.
  8. Header Units: Provide header units to support all joists at openings in floor or roof system not framed with steel shapes.
  9. Provide supplemental steel support framing for metal deck where normal deck bearing is precluded by other framing members and minor openings.

**3.2 SHOP PAINTING:**

- A. Shop painting in accordance with applicable STEEL JOIST INSTITUTE standard specification.

- B. Shop paint joists and accessories with a rust-inhibiting primer paint. For joists which will be finish painted, limit paint to a primer which is compatible with specified finish paint. In high humidity areas, shop paint joists with a zinc-rich primer to receive top coats per the paint system manufacturer's recommendations.

**3.3 ERECTION:**

- A. Installation of joists in accordance with applicable STEEL JOIST INSTITUTE standard specification.
- B. Handle joists in a manner to avoid damaging of joists. Remove damaged joists from site, except when field repair is approved and such repairs are satisfactorily made in accordance with manufacturer's recommendations.
- C. Accurately set joists and end anchorage in accordance with the applicable STEEL JOIST INSTITUTE standard specification. Secure joists resting on masonry or concrete bearing surfaces by welding or bolting to the steel bearing plates as indicated on the Contract Documents. Secure bridging and anchoring in place prior to application of any construction loads. Distribute any temporary loads so that carrying capacity of any joist is not exceeded. Loads shall not be applied to bridging where joist lengths are 12 m (40 feet) and longer. Where joist lengths are 12 m (40 feet) and longer, install a center row of bolted diagonal bridging to provide lateral stability before slackening of hoisting lines.

**3.4 FIELD PAINTING:**

- A. Clean abraded, corroded, and field welded areas and touch up with same type of paint used in shop painting.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

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**SECTION 05 31 00**  
**STEEL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of steel decking as shown and specified.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Finish Painting: Section 09 91 00, PAINTING.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

**1.5 QUALITY ASSURANCE:**

- A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Standard Specification for Carbon Structural Steel
  - ASTM A1008/A1008M-12....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
  - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
  - C423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
  - 360-10.....Specification for Structural Steel Buildings.
- D. American Iron and Steel Institute (AISI):
  - S100-07.....North American Specification for the Design of Cold-Formed Steel Structural Members, 2007 Edition with Supplement 2.aisc
- E. American Welding Society (AWS):
  - D1.3-08.....Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
  - 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
  - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
  - MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Steel Decking: ASTM A653, Structural Quality

- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
  - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
  - 6. Seat Angles for Deck: Provide where a beam does not frame into a column.
  - 7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not

less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

**2.2 REQUIREMENTS:**

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
  
- B. Metal Form Deck - Type 1: Single pan fluted units utilized as a permanent form for reinforced concrete slabs. Comply with the depth and gauge requirements as shown on the Contract Documents.
  - 1. Finish: Galvanized G-60.
- C. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
  - 1. Wide Rib (Type B) deck.
  
  - 5. Finish: Galvanized G-60.
- F. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

**PART 3 - EXECUTION**

**3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.

E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.

F. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.

G. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.

2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

**3.2 WELDING:**

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

**3.3 FIELD REPAIR:**

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint. Touch-up paint for shop painted units of same type used for shop painting.

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**SECTION 05 36 00**  
**COMPOSITE METAL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

**1.2 RELATED WORK:**

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
  - 1. Shape of decking section to be used.
  - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.

- H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.
- I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

**1.5 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):  
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural Steel  
A108-07.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality  
A653/A653M-10.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
- D. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):  
D1.1/D1.1M-10.....Structural Welding Code - Steel  
D1.3/D1.3M-08.....Structural Welding Code - Sheet Steel
- E. Military Specifications (Mil. Spec.):  
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.
- B. Galvanizing: ASTM A653, G60.

- C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacture of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
- D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Seat angles for deck: Where a beam does not frame into a column.

## **2.2 REQUIREMENTS:**

- A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.

- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.
- D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

**PART 3 - EXECUTION**

**3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units to project in standard widths and cut to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.
- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.
- H. Ceiling hanger loops, if used, must be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.

J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.

K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck as required.

M. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause

for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.
- N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs will be installed with automatically timed welding equipment and as specified below:
1. Do not place reinforcing steel temperature mesh or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
  2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck's valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be clean and dry.
  3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
  4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
  5. Ferrules specially developed for the weld-through technique must be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
  6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

**3.2 CLEANING:**

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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**SECTION 05 50 00**  
**METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Frames
  - 2. Loose Lintels
  - 3. Shelf Angles
  - 4. Gas Racks

**1.2 RELATED WORK**

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.
- D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.

- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.4 QUALITY ASSURANCE**

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B18.6.1-97.....Wood Screws
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-12.....Structural Steel
  - A47-99(R2009).....Malleable Iron Castings
  - A48-03(R2012).....Gray Iron Castings
  - A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A240/A240M-14.....Standard Specification for Chromium and  
Chromium-Nickel Stainless Steel Plate, Sheet  
and Strip for Pressure Vessels and for General  
Applications.
  - A269-10.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI  
Tensile Strength
  - A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain



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- A786/A786M-09.....Rolled Steel Floor Plate
- B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes
- B456-11.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout  
(Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head  
Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and  
Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
  - D1.1-10.....Structural Welding Code Steel
  - D1.2-08.....Structural Welding Code Aluminum
  - D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
  - AMP 521-01.....Pipe Railing Manual
  - AMP 500-06.....Metal Finishes Manual
  - MBG 531-09.....Metal Bar Grating Manual
  - MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective  
Coatings:
  - SP 1-04.....No. 1, Solvent Cleaning
  - SP 2-04.....No. 2, Hand Tool Cleaning
  - SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
  - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

**PART 2 - PRODUCTS**

**2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support specified  
live loads unless otherwise specified.

**2.2 MATERIALS**

- A. Structural Steel: ASTM A36.

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- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Primer Paint: As specified in Section 09 91 00, PAINTING.
- E. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- F. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel within turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- G. Grout: ASTM C1107, pourable type.

### **2.3 HARDWARE**

- A. Rough Hardware:
  - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
  - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
  - 1. Bolts with Nuts:
    - a. ASME B18.2.2.
    - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
    - c. ASTM F468 for nonferrous bolts.
    - d. ASTM F593 for stainless steel.
  - 2. Screws: ASME B18.6.1.

3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

#### **2.4 FABRICATION GENERAL**

##### A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

##### B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

##### C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

##### D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.

3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

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- a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.
  - c. Design and construct field connections in the most practical place for appearance and ease of installation.
  - d. Fit pieces together as required.
  - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
  - f. Joints firm when assembled.
  - g. Conceal joining, fitting and welding on exposed work as far as practical.
  - h. Do not show rivets and screws prominently on the exposed face.
  - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
  2. Aluminum: NAAMM AMP 501.
    - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
    - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.

- c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
- a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
- G. Protection:
- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
  - 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## 2.5 SUPPORTS

- A. General:
- 1. Fabricate ASTM A36 structural steel shapes as shown.
  - 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
  - 3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

**2.6 FRAMES**

A. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
  - a. Cut a slot in the lock jamb to receive the lock bolt.
  - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

## **2.7 LOOSE LINTELS**

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
  - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
  - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
  - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
  - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

## **2.8 SHELF ANGLES**

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

## **2.9 STEEL COUNTER OR BENCH TOP FRAME AND LEGS**

- A. Fabricate channel or angle frame with mitered and welded corners as shown.
- B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.



- C. Fabricate legs of angle or pipe shapes and continuously weld to frame.
- D. Finish frame with backed on enamel prime coat.

**PART 3 - EXECUTION**

**3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

**3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.

4. Secure steel plate or hat channels to studs as detailed.

**B. Ceiling Hung Toilet Stalls:**

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

**3.5 DOOR FRAMES**

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

**3.6 OTHER FRAMES**

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

**3.7 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

**3.8 SHELF ANGLES**

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

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B. Provide expansion space at end of members.

**3.9 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 06 10 00  
ROUGH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

**1.2 RELATED WORK:**

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

**1.5 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):  
National Design Specification for Wood Construction  
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):  
A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):  
B18.2.1-96(R2005).....Square and Hex Bolts and Screws  
B18.2.2-87.....Square and Hex Nuts  
B18.6.1-97.....Wood Screws  
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws  
and Metallic Drive Screws
- E. American Plywood Association (APA):

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- E30-07.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):
  - A47-99(R2009).....Ferritic Malleable Iron Castings
  - A48-03(R2008).....Gray Iron Castings
  - A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
  - C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
  - D143-09.....Small Clear Specimens of Timber, Method of Testing
  - D1760-01.....Pressure Treatment of Timber Products
  - D2559-10.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
  - D3498-11.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
  - F844-07.....Washers, Steel, Plan (Flat) Unhardened for General Use
  - F1667-08.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
  - MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):
  - A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Military Specification (Mil. Spec.):
  - MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
  - TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
  - PS 1-95.....Construction and Industrial Plywood
  - PS 20-05.....American Softwood Lumber Standard

**PART 2 - PRODUCTS**

**2.1 LUMBER:**

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
  - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
  - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
  - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
  - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
  - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
  - 1. Conforming to Prod. Std., PS20.
  - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
  - 1. At time of delivery and maintained at the site.
  - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
  - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
  - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
  - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:
  - 1. Do not treat Heart Redwood and Western Red Cedar.
  - 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed

structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.

3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

## **2.2 PLYWOOD**

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
  1. APA rated Exposure 1 or Exterior; panel grade CD or better.
  2. Wall sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
    - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
  3. Roof sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
    - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.
- D. Underlayment:
  1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
  2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring // and 9 mm (3/8 inch) thick or greater over board subflooring, // unless otherwise shown.

## **2.3 STRUCTURAL-USE PANELS**

- A. Comply with APA.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall and Roof Sheathing:



1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

D. Underlayment:

1. APA rated Exposure 1.
2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.

E. Wood "I" Beam Members:

1. Size and Shape as shown.
2. Cambered and marked "Top up".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as shown.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

**2.4 ROUGH HARDWARE AND ADHESIVES:**

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
  - a. Common: Type I, Style 10.
  - b. Concrete: Type I, Style 11.
  - c. Barbed: Type I, Style 26.
  - d. Underlayment: Type I, Style 25.

- e. Masonry: Type I, Style 27.
  - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.
- F. Framing and Timber Connectors:
- 1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
  - 2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
  - 3. Straps:
    - a. Designed to provide wind and seismic ties with sizes as shown or specified.
    - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
    - c. Punched for fastener.
  - 4. Metal Bridging:
    - a. Optional to wood bridging.
    - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
    - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
    - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
  - 5. Joist Hangers:
    - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
    - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
  - 6. Timber Connectors: Fabricated of steel to shapes shown.
  - 7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
  - 8. Wall Anchors for Joists and Rafters:
    - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
    - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.

- c. Strap not less than 100 mm (4 inches) embedded end.
- 9. Joint Plates:
  - a. Steel plate punched for nails.
  - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
  - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
  - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
  - 2. For structural laminated Wood: ASTM D2559.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:**

- A. Conform to applicable requirements of the following:
  - 1. AFPA National Design Specification for Wood Construction for timber connectors.
  - 2. AITC Timber Construction Manual for heavy timber construction.
  - 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
  - 4. APA for installation of plywood or structural use panels.
  - 5. ASTM F 499 for wood underlayment.
  - 6. TPI for metal plate connected wood trusses.
- B. Fasteners:
  - 1. Nails.
    - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
    - b. Use special nails with framing connectors.
    - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
    - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
    - e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
    - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
    - g. Nailing Schedule; Using Common Nails:
      - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
      - 2) Bridging to joist, toe nail each end two-8d

- 3) Ledger strip to beam or girder three-16d under each joint.
  - 4) Subflooring or Sheathing:
    - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
    - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
    - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.
  - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
  - 6) Top plate to stud, end nail two-16d.
  - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
  - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
  - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
  - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
  - 11) Top plates, laps, and intersections, face nail two-16d.
  - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
  - 13) Ceiling joists to plate, toenail three-8d or framing anchor.
  - 14) Continuous header to stud, four 16d.
  - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
  - 16) Ceiling joists, to parallel rafters, face nail three-16d.
  - 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
  - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
  - b. Countersink bolt heads flush with the surface of nailers.
  - c. Embed in concrete and solid masonry or use expansion bolts.  
Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
  - d. Use toggle bolts to hollow masonry or sheet metal.

- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
  - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
  - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
  - a. Where shown or option to nails.
  - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
  - c. Spaced same as nails.
7. Installation of Timber Connectors:
  - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
  - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
  1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
  2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
  3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
  1. Install furring, blocking, nailers, and grounds where shown.
  2. Use longest lengths practicable.
  3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
  4. Layers of Blocking or Plates:
    - a. Stagger end joints between upper and lower pieces.
    - b. Nail at ends and not over 600 mm (24 inches) between ends.

- c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
  5. Fabricate roof edge vent strips with 6 mm by 6 mm (1/4 inch by 1/4 inch) notches, 100 mm (4 inches) on center, aligned to allow for venting of base sheet. Option: Texture 1-11 plywood with parallel grooves 100 mm (4 inches) o.c. may be used.
  6. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches) on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.
- F. Floor and Ceiling Framing:
1. Set with crown edge up.
  2. Keep framing at least 50 mm (2 inches) away from chimneys.
  3. Bear on not less than 100 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
  4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
  5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 200 mm (8 inches) lap on joist ends. Install wood I beam joists as shown.
  6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise shown.
  7. Drive nails through headers into joists using two nails for 50 mm by 150 mm (2 inch by 6 inch); three nails for 50 mm by 200 mm (2 inch by 8 inch) and four nails for 50 mm by 250 mm (2 inch by 10 inch) and over in size.
  8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
  9. Doubled joists under partitions parallel with floor joists. Fire cut joists built into masonry or concrete.
  10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one metal wall anchor. Securely spike anchors with three nails to side of joist near its bottom.

11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1800 mm (6 feet) apart. Extend steel flats over at least three joists and into masonry 100 mm (4 inches) with ends turned 50 mm (2 inches); bolt to concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.
12. Hook ties at steel framing over top flange of steel members.
13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions. Securely spike bridging to joists. Space 1200 mm (4 feet) on center.
14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist.

G. Bridging:

1. Use 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be used for wood bridging.
2. Install one row of bridging for joist spans over 2400 mm (8 feet), but less than 4800 mm (16 feet) long; install two rows for spans over 4800 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two joists if header is more than 600 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two rows at the third points of span unless otherwise shown.

H. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Valley, Ridge, and Hip Members:
  - a. Size for depth of cut on rafters.
  - b. Straight and true intersections of roof planes.
  - c. Secure hip and valley rafters to wall plates by using framing connectors.
  - d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1200 mm (4 feet) and spiked together.
  - e. Butt joint and scab hip rafters longer than the available lumber.
4. Spike to wall plate and to ceiling joists except when secured with framing connectors.

5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.
6. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.

I. Framing of Dormers:

1. Frame as shown, with top edge of ridge beveled to pitch of roof header.
2. Set studs on doubled trimmer rafters.
3. Double studs at corners of dormers.
4. Double plate on studs and notch rafters over plate and bear at least 75 mm (3 inches) on plates.
5. Frame opening to receive window frame or louver frame.

J. Partition and Wall Framing:

1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
  - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
  - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
  - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
  - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Use double top plates, with members lapped at least 610 mm (2-foot) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.



9. Install corner bracing when plywood or structured use panel sheathing is not used.
  - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
  - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

K. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

L. Subflooring:

1. Subflooring may be either boards, structural-use panels, or plywood.
2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
  - a. Space edges 3 mm (1/8 inch) apart.
  - b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

M. Underlayment:

1. Where finish flooring of different thickness is used in adjoining areas, use underlayment of thickness required to bring finish flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Fasten to subfloor as specified in ASTM F499.
4. Plywood and particle underlayment may be glue-nailed to subfloor.
5. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and

- approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
6. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
  7. After installation, avoid traffic on underlayment and damage to its finish surface.

N. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
5. Match and align sheathing which is an extension of work in place to existing.

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**SECTION 07 11 13  
BITUMINOUS DAMPPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies materials and workmanship for bituminous dampproofing on concrete and masonry surfaces.

**1.2 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Product description.
  - 2. Application instructions.

**1.3 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - D226-09.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
  - D449-03(R2008).....Asphalt Used in Dampproofing and Waterproofing
  - D1227-95(R2007).....Emulsified Asphalt Used as a Protective Coating for Roofing

**PART 2 - PRODUCTS**

**2.1 ASPHALT (HOT APPLIED):**

ASTM D449, Type I.

**2.2 ASPHALT SATURATED FELT:**

ASTM D226, Type I, 7 kg (15 pound).

**2.3 ASPHALT EMULSION (COLD APPLIED):**

ASTM D1227, Type III (spray grade)

**PART 3 - EXECUTION**

**3.1 SURFACE PREPARATION:**

- A. Surfaces to receive dampproofing shall be clean and smooth.
- B. Remove foreign matter, loose particles of mortar or other cementitious droppings.
- C. Clean and wash soil or dirt particles from surface.
- D. Remove free water; surfaces may remain damp.

**3.2 APPLICATION:**

- A. Comply with Manufacturer written instructions for methods and rates of dampproofing application, cleaning and installation of any protection course.
- B. Apply each coat at the rate of not less than 1 L/m<sup>2</sup> (2-1/2 gallons per 100 square feet) and allow not less than 24 hours drying time after application.

**3.3 LOCATION:**

- A. Apply to surfaces where shown.
- B. Apply to exterior surface of inner wythe of masonry cavity walls where shown. Coordinate application with masonry work.

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**SECTION 07 13 00**  
**SHEET WATERPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies sheet waterproofing materials used for shower pan waterproofing in personnel showers.

**1.2 QUALITY CONTROL:**

Approval by the COR is required of products of proposed manufacturers.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Sheet waterproofing.
  - 2. Printed installation instructions.
- C. Certificates:
  - 1. Sheet waterproofing manufacturer's approval of adhesive used.
  - 2. Waterproofing tests report indicating that water test as specified has been made for each shower area and that each area was found to be watertight.
- D. Samples:
  - 1. Sheet waterproofing, 150 mm (6 inches) square.
  - 2. Waterproofed building paper, 150 mm<sup>2</sup> (6 inches square).
  - 3. Adhesive, 0.24 L (1/2 pint).

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver materials to job in manufacturer's original unopened containers with brand name marked thereon.
- B. Unload and store so as to prevent injury to materials.
- C. Do not store material in areas where temperature is lower than 10°C (50°F), or where prolonged temperature is above 32°C (90°F).

**1.5 WARRANTY**

Shower pan waterproofing is subject to the terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty period is extended to two years.

**1.6 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced by basic designation only.
- B. Federal Specification (Fed. Spec.):

UU-B-790A INT AMD.....Building Paper, Vegetable Fiber: (Kraft,  
Waterproof, Water Repellent ad Fire Resistant)

**PART 2 - PRODUCTS**

**2.1 SHOWER PAN WATERPROOFING SHEET:**

- A. Rubber type sheet formed of non-reinforced, homogeneous, impermeable, sheeting compound reduced to thermoplastic state, resistant to fungus, mildew and bacteria, not less than 1.5 mm (60 mils) thick.
- B. Asphaltic sheet formed with a laminated asphalt construction consisting of eight plies of Kraft paper bonded and saturated by seven layers of asphalt, reinforced with three layers of glass fibers and faced with polyethylene sheet; total weight 1.9 kg/m<sup>2</sup> (0.40 pounds per square foot).

**2.2 ADHESIVES:**

- A. As furnished by the manufacturer of the sheet waterproofing.
- B. Compatible with adjacent materials where contact occurs.

**2.3 WATERPROOFED BUILDING PAPER:**

Fed. Spec. UU-B-790, Type I, Grade C.

**2.4 CONCRETE PATCHING COMPOUND:**

- A. Portland cement base, acrylic polymer compound, manufactured specifically for resurfacing and leveling concrete floors.
- B. Have not less than the following physical properties:
  - 1. Compressive strength - 25 mPa (3500 psi).
  - 2. Tensile strength - 7 mPa (1000 psi).
  - 3. Flexural strength - 7 mPa (1000 psi).
  - 4. Density - 1.9.
- C. Capable of being applied in layers up to 50 mm (two inches) thick, being brought to a feather edge, and being troweled to a smooth finish.
- D. Ready for use in 48 hours after application.

**PART 3 - EXECUTION**

**3.1 PREPARATION:**

- A. Before installing shower pan waterproofing, adjoining surfaces shall be clean, smooth, firm and dry.
- B. Concrete surfaces shall be cured a minimum of seven days and be free from release agents, concrete curing agents, and other contaminates.
- C. Remove all high spots and loose and foreign particles and fill all voids, depressions joints and cracks with concrete patching compound.
- D. Ensure vertical surfaces have a continuous supportive back substrate for waterproofing.

**3.2 INSTALLATION:**

- A. Coat entire surfaces to receive shower pan waterproofing with adhesive spread at rate of 1 L/m<sup>2</sup> (one gallon per 40 square feet).
- B. Butt joints and cover with a strip of the waterproofing sheeting material eight inches in width and seal with adhesive.
- C. Carry sheeting up vertical surfaces not less than 4 inches above surface of shower floor. Carry over tops of curbs.
- D. Roll entire horizontal surfaces with 23 to 45 kg (50 to 100 pounds) roller and roll corners and vertical sections with a rubber roller to insure solid anchorage.
- E. Make cut out for floor drains and fit to drain for watertight assembly, coordinating with drain installation.

**3.3 PROTECTION:**

- A. When finish floor will not be immediately installed, protect waterproofing pan.
- B. Cover with 2 inches of sand or waterproofed building paper.
- C. Maintain protection until finished floor is placed.

**3.4 WATER TEST:**

- A. Test in presence of COR for leaks before permanent finish is applied over shower pan waterproofing.
- B. Seal floor drain watertight and fill waterproofing pan with water to within approximately 25 mm (1 inch) of top of its vertical surfaces.
- C. When leakage occurs, repair waterproofing and repeat testing until no leakage occurs.
- D. Submit certificate to COR of test results.

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**SECTION 07 13 52**  
**MODIFIED BITUMINOUS SHEET WATERPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies modified bituminous sheet material used for exterior below grade waterproofing and split slab waterproofing.

**1.2 MANUFACTURER'S QUALIFICATIONS:**

- A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:
1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
  2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
  3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
  4. Submit list of installations, include name and location of project and name of owner.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Bituminous sheet.
  2. Primer.
  3. Mastic.
  4. Protection material, temporary and permanent.
  5. Printed installation instructions for conditions specified.
- C. Certificates:
1. Indicating bituminous sheet manufacturer's approval of primer, and roof cement.
  2. Indicating bituminous sheet waterproofing manufacturer's qualifications as specified.
  3. Approval of installer by bituminous sheet manufacturers.
  4. Water test report.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver materials to job in manufacturer's original unopened container.

- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

**1.5 ENVIRONMENTAL REQUIREMENTS:**

Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

**1.6 WARRANTY:**

Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

**1.7 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.
- B. Federal Specifications (Fed. Spec.):  
UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Water-INT AMD 1 Proof, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):  
C578-10.....Rigid Cellular Polystyrene Thermal Insulation  
D41-11.....Asphalt Primer Used in Roofing, Dampproofing and Waterproofing  
D2822-05.....Asphalt Roof Cement  
D6380-03(R2009).....Asphalt Roll Roofing (Organic Felt)
- D. American Hardboard Association (AHA):  
A135.4-1995.....Basic Hardboard

**PART 2 - PRODUCTS**

**2.1 BITUMINOUS SHEET:**

- A. Cold applied waterproofing membrane composed primarily of modified bituminous material prefabricated in sheet form designed for below grade exterior and split slab waterproofing. Sheet reinforced with fibers at manufacturer's option.
- B. Thickness of Bituminous Sheet: 1.5 mm (60 mils), plus or minus 0.13 mm (5 mils), and bonded to a 0.1 mm (4 mil) thick plastic sheet.
- C. Provide with a release sheet to prevent bonding of bituminous sheet to itself.

**2.2 PRIMER AND ROOF CEMENT:**

- A. Furnished by manufacturer of bituminous sheet as required for particular application in accordance with sheet manufacturer's instructions.
- B. Primer: ASTM D41.
- C. Roof Cement: ASTM D4586.

**2.3 PROTECTION MATERIAL:**

- A. Polystyrene: ASTM C578, Type I or VIII, 13 mm (1/2-inch) minimum thickness.
- B. Hardboard: PS-58, Service Type, 6 mm (1/4-inch) thick.
- C. Waterproofed Building Paper: Fed. Spec. UU-B-790.
- D. Roll Roofing: ASTM D6380, Class S (smooth), Type III with minimum net mass per unit area of roofing, 2495 g/m<sup>2</sup> (51 lb/100 ft<sup>2</sup>).

**2.4 PATCHING COMPOUND:**

A factory prepared, non-shrinking, fast setting, cementitious adhesive compound containing no ferrous metal or oxide.

**PART 3 - EXECUTION**

**3.1 PREPARATION:**

- A. Surface Condition:
  - 1. Before applying waterproofing materials, ensure concrete and masonry surfaces are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
  - 2. Fill voids, joints, and cracks with patching compound.
- B. Concrete surfaces cured a minimum of seven days, free from release agents, concrete curing agents, and other contaminants.

**3.2 APPLICATION:**

- A. Priming:
  - 1. Prime concrete and masonry surfaces.
  - 2. Application method, amount of primer and condition or primer before installation of bituminous sheet as recommended by primer manufacturer.
  - 3. Reprime when required in accordance with manufacturer's instructions.
- B. Bituminous Sheet Installation:
  - 1. Remove release sheet prior to application.
  - 2. Lay bituminous sheet from low point to high point so that laps shed water.

3. Treat expansion, construction and control joints and evident working cracks as expansion joints. Apply bituminous sheet in double thickness over joint by first applying a strip of bituminous sheet not less than 200 mm (8 inches) wide, centered over joint.
4. Lap seams not less than 50 mm (2 inches).
5. Lay succeeding sheet with laps, and roll or press into place.
6. Repair misaligned or inadequately lapped seams in accordance with manufacturer's instructions.
7. Seal seams and terminations in accordance with sheet manufacturer's instructions.

C. Corner Treatment:

1. At inside and outside corners apply double cover using an initial strip not less than 280 mm (11 inches) wide, centered along axis of corner.
2. Cover each strip completely by the regular application of bituminous sheet.
3. Provide a fillet or cant on inside corners.
4. Form cants using patching compound
5. Do not use wood, fiber, and insulating materials for cants.

D. Projection Treatment:

1. Apply a double layer of bituminous sheet around pipes and similar projections at least 150 mm (6 inches) wide.
2. At drains, apply a bead of roof cement over a double layer of bituminous sheet under clamping rings.

**3.3 PROTECTION:**

- A. Protect bituminous sheet before backfill or wearing courses are placed.
- B. Install protection material and hold in place in accordance with instructions of manufacturer of waterproofing materials.
- C. Permanent Protection:
  1. Vertical Surfaces:
    - a. Install hardboard, polystyrene, or roll roofing protection material.
    - b. Extend protection full height from footing to top of backfill.
    - c. If graded backfill is used, use roll roofing or hardboard.
- D. Horizontal Surfaces:
  1. Install roll roofing protection under concrete wearing courses.
  2. Install roll roofing, hardboard, or polystyrene under earth backfill.

3. Where no concrete wearing course occurs or when surfaces will bear heavy traffic and will not immediately be covered with a wearing course, use protection specified for vertical surfaces.

**E. Temporary Protection:**

When waterproofing materials are subjected to damage by sunlight and can not be immediately protected as specified, protect waterproofing materials by waterproof building paper or suitable coating approved by manufacturer of waterproofing system used.

**3.4 PATCHING:**

Repair tears, punctures, air blisters, and inadequately lapped seams, in accordance with manufacturer's instructions before protection course is applied.

**3.5 TESTING:**

- A. Before any protection or wearing course is applied, test all horizontal applications of waterproofing with a minimum of 25 mm (1-inch) head of water above highest point and leave for 24 hours.
- B. Mark leaks and repair when waterproofing is dry.
- C. Certify, to Resident Engineer, that water tests have been made and that areas tested were found watertight.

**3.6 INSPECTION:**

Do not cover waterproofed surfaces by other materials or backfill until work is approved by Resident Engineer.

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**SECTION 07 21 13  
THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

**1.2 RELATED WORK**

- A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Safing insulation: Section 07 84 00, FIRESTOPPING.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

**1.4 STORAGE AND HANDLING:**

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.
  - C553-08.....Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
  - C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
  - C591-09.....Unfaced Preformed Rigid Cellular  
Polyisocyanurate Thermal Insulation
  - C612-10.....Mineral Fiber Block and Board Thermal  
Insulation

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- C665-06.....Mineral Fiber Blanket Thermal Insulation for  
Light Frame Construction and Manufactured  
Housing
- C728-05 (R2010).....Perlite Thermal Insulation Board
- C954-10.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Base to  
Steel Studs From 0.033 (0.84 mm) inch to 0.112  
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs
- D312-00(R2006).....Asphalt Used in Roofing
- E84-10.....Surface Burning Characteristics of Building  
Materials
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

**PART 2 - PRODUCTS**

**2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:



Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

**2.2 PERIMETER INSULATION IN CONTACT WITH SOIL:**

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

**2.3 EXTERIOR FRAMING OR FURRING INSULATION:**

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

**2.4 ACOUSTICAL INSULATION:**

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

**2.5 SOUND DEADENING BOARD:**

- A. Mineral Fiber Board: ASTM C612, Type IB, 13 mm (1/2 inch thick).
- B. Perlite Board: ASTM C728, 13 mm (1/2 inch thick).

**2.6 RIGID INSULATION:**

- A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.
- B. Mineral Fiber Board: ASTM C612, Type IB or 2.
- C. Perlite Board: ASTM C728.
- D. Cellular Glass Block: ASTM C552, Type I.

**2.7 FASTENERS:**

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

**2.8 ADHESIVE:**

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

**2.9 TAPE:**

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

**PART 3 - EXECUTION**

**3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

**3.2 PERIMETER INSULATION:**

- A. Vertical insulation:
  - 1. Fill joints of insulation with same material used for bonding.
  - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
  - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
  - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.

2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

**3.3 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:**

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.
- E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.
- F. Ceiling Insulation and Soffit Insulation:
  1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
  2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
  3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

**3.4 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:**

- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:
  - 1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m<sup>2</sup> (25 lbs/100 sq. ft.), and firmly bed insulation therein.
  - 2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m<sup>2</sup> per m<sup>2</sup> lbs/100 sq. ft.).
  - 3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

**3.5 ACOUSTICAL INSULATION:**

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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**SECTION 07 22 00  
ROOF AND DECK INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof and deck insulation, substrate board, vapor retarder, and cover board on new construction ready to receive roofing or waterproofing membrane.
- B. Repairs and alteration work to existing roof insulation.

**1.2 RELATED WORK**

- A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Insulating Concrete Systems: Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION.
- C. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- D. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- E. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
  - 90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C552-07.....Cellular Glass Thermal Insulation
  - C726-05.....Mineral Fiber Roof Insulation Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

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- C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel
- C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
- C1396/C1396M-09.....Standard Specification for Gypsum Board
- D41-05.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
- D312-06.....Asphalt Used in Roofing
- D1970-09.....Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection
- D2178-04.....Asphalt Glass Felt Used in Roofing and Waterproofing
- D2822-05.....Asphalt Roof Cement
- D4586-07.....Standard Specification for Asphalt Roof Cement, Asbestos-Free
- E84-09.....Standard Test Method for Surface Burning Characteristics of Building Material
- F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
  - 4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
  - 4470-10.....Approved Standard for Class 1 Roof Coverings
  - 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
  - 1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components
  - 1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing
- E. National Roofing Contractors Association: Roofing and Waterproofing Manual
- F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, [www.biopreferred.gov](http://www.biopreferred.gov)
- G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
  - DOC PS 1-09.....U.S. Product Standard for Construction and Industrial Plywood

DOC PS 2-04.....Performance Standard for Wood-Based Structural-  
Use Panels.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 33, with minimum R-value at any location of 10.
- B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

**1.5 QUALITY CONTROL**

- A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.
- B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified roofing system.
- E. Requirements of applicable FM Approval for specified roofing system insulation attachment.
- F. Requirements of applicable Miami-Dade County approval for high-wind zone design.
- G. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to [www.biopreferred.gov](http://www.biopreferred.gov).

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
  - 1. Asphalt and adhesive materials, each type.
  - 2. Roofing cement, each type.
  - 3. Roof insulation, each type.
  - 4. Substrate board, each type.
  - 5. Cover board, each type.

6. Fastening requirements.
  7. Insulation span data for flutes of metal decks.
- C. Shop Drawings: Include plans, sections, details, and attachments.
1. Nailers, cants, and terminations.
  2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
- D. Samples:
1. Roof insulation, each type.
  2. Nails and fasteners, each type.
- E. Certificates:
1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
  2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
- F. Laboratory Test Reports: Thermal values of insulation products.
- G. Layout of tapered roof system showing units required.
- H. Documentation of supervisors' and inspectors' qualifications.

#### **1.7 DELIVERY, STORAGE AND MARKING**

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

#### **1.8 QUALITY ASSURANCE:**

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
  2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
  3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.



**PART 2 - PRODUCTS**

**2.1 ADHESIVE MATERIALS**

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
  2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
    - a. Plastic Foam Adhesives: 50 g/L.
    - b. Multipurpose Construction Adhesives: 70 g/L.
    - c. Fiberglass Adhesives: 80 g/L.
    - d. Contact Adhesives: 80 g/L.
    - e. Other Adhesives: 250 g/L.
    - f. Nonmembrane Roof Sealants: 300 g/L.
    - g. Sealant Primers for Nonporous Substrates: 250 g/L.
    - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Primer: ASTM D41.
- C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

## **2.2 ROOF AND DECK INSULATION**

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Cellular Glass Board Insulation: ASTM C552, Type IV, kraft-paper sheet faced.
- D. Perlite Board Insulation: ASTM C728, expanded perlite, cellulosic fibers, binders, and waterproofing agents with top surface seal coated.
- E. Cellulosic Fiber Board Insulation: ASTM C208, Type II, Grade 1 for built-up asphalt or modified bitumen roofing.
- F. Tapered Roof Insulation System:
  - 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
  - 2. Cut to provide high and low points with crickets and slopes as shown.
  - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
  - 4. Minimum slope 1:48 (1/4 inch per 12 inches).
- G. Composite Nail Base Insulated Roof Sheathing:
  - 1. Oriented-Strand-Board-Surfaced, Polyisocyanurate-Foam Sheathing: polyisocyanurate thermal insulation ASTM C1289, Type V, insulation thickness as indicated, with oriented strand board laminated to top surface.
  - 2. Oriented Strand Board: NBS DOC PS 1, Exposure 1, 11 mm (7/16 inch) thick.
  - 3. Bottom surface faced with felt facers.

## **2.3 INSULATION ACCESSORIES**

- A. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
  - 1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
  - 2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
  - 3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
    - a. Cellulosic Fiberboard: ASTM C208.
    - b. Mineral Fiberboard: ASTM C726.

c. Perlite Board: ASTM C728.

C. Vapor Retarder:

1. Glass-Fiber Felts: ASTM D2178, Type IV, asphalt impregnated.
2. Self-Adhering Sheet Vapor Retarder: ASTM D1970, minimum of 1.0-mm- (40-mil-) thick, polyethylene film laminated to layer of rubberized asphalt adhesive, or 0.76- to 1.0-mm- (30- to 40-mil-) thick, polyethylene film laminated to layer of butyl rubber adhesive; maximum permeance rating of 6 ng/Pa x s x sq. m (0.1 perm).

D. Substrate Board:

1. Type X gypsum board, ASTM C1396/C1396M, 16 mm (5/8 inch) thick.

E. Cover Board:

1. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M, 6 mm (1/4 inch) thick, factory primed.

**2.4 FASTENERS**

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Comply with requirements of Division 07 roofing section.

**3.2 PREPARATION**

- A. Comply with requirements of Division 07 roofing section.

**3.3 SUBSTRATE BOARD INSTALLATION**

- A. Fasten substrate board to top flanges of steel deck to resist uplift pressures according to roofing system manufacturer's instructions and requirements of FM Approvals listing for specified roofing system.

**3.4 VAPOR RETARDER INSTALLATION**

A. General:

1. Install continuous vapor retarder on roof decks where indicated.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.

4. Seal penetrations with roof cement.
- B. Cast in Place Concrete Decks, Except Insulating Concrete:
  1. Prime deck as specified.
  2. Apply two plies of asphalt saturated felt mopped down to deck.
- C. Steel Deck:
  1. Material and method of application of roofing systems used on metal decks shall meet the requirements of FM Approvals for Class I-A Insulated Steel Roof Deck.
  2. Attach substrate board and subsequent components to meet the requirements of FM Approval's "RoofNav" listing for specified system meeting Fire/Windstorm Classification indicated in Division 07 roofing section.
  3. Locate the long dimension edge joints to have solid bearing on top of decking ribs; do not cantilever over rib openings or flutes.

### **3.5 RIGID INSULATION INSTALLATION**

- A. Insulation Installation, General:
  1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
  2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
  3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
  4. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
  5. Use same insulation as existing for roof repair and alterations unless specified otherwise.
- B. Insulation Thickness:
  1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
  2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
  3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and

- location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
  5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).
- C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
1. Adhered Insulation:
    - a. Prime substrate as required.
    - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
    - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
    - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
  2. Mechanically Fastened Insulation:
    - a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
    - b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
  3. Mechanically Fastened and Adhered Insulation:
    - a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
    - b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

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4. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Adhered Insulation" requirements.

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**SECTION 07 27 26**  
**FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies fluid-applied vapor-permeable membrane air barrier material and accessories used for exterior above grade wall assembly air barriers and their extension and connection to adjacent air barrier components in roof and opening construction to provide a durable, continuous, air- and moisture- impermeable full-building system.

**1.2 RELATED WORK**

- A. General quality assurance and quality control requirements: Section 01 45 29 TESTING LABORATORY SERVICES.
- B. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE DESIGN REQUIREMENTS.
- C. Commissioning of building envelope components: Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- D. Masonry units serving as substrate for membrane air barriers, including preparation of surface: Section 04 20 00 UNIT MASONRY.
- E. Membrane base flashings and stripping to which membrane air barriers will transition: Section 07 52 16 MODIFIED BITUMINOUS MEMBRANE ROOFING.
- F. Flashing components of factory finished roofing and wall systems to which membrane air barriers will transition: Division 07 roofing and wall system sections.
- G. Other flashing components to which membrane air barriers will transition: Section 07 60 00 FLASHING AND SHEET METAL.
- H. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- I. Division 08 exterior openings sections for opening transitions providing airtight seal between membrane air barrier and [aluminum-framed entrances and storefronts] [aluminum windows] [glazed aluminum curtain walls] [louvers and vents].
- J. Wall sheathings serving as substrate for membrane air barriers: Section 09 29 00 GYPSUM BOARD.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

1. Air Barrier Association of America (ABAA):Quality Assurance Program
2. American Society of Testing and Materials (ASTM):
  - C920-10.....Standard Specification for Elastomeric Joint Sealants
  - C1193-09.....Standard Guide for Use of Joint Sealants
  - D412-06.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension
  - D2369-10.....Standard Test Method for Volatile Content of Coatings
  - E96/E96M-05.....Standard Test Methods for Water Vapor Transmission of Materials
  - E162-09.....Standard Test Method for Surface Flammability of Materials Using a Radiant Heat Energy Source
  - E783-02.....Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors
  - E1186-03(2009).....Standard Practices for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems
  - E2178-03.....Standard Test Method for Air Permeance of Building Materials
  - E2357-05.....Standard Test Method for Determining Air Leakage of Air Barrier Assemblies
3. U.S. Environmental Protection Agency (EPA)
  - 40 CFR 59, Subpart D...National Volatile Organic Compound Emission Standards for Consumer and Commercial Products
4. SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD):
  - 1168-89(2003).....Adhesive and Sealant Applications

**1.4 PERFORMANCE REQUIREMENTS**

- A. General: Membrane air barrier shall be capable of performing as a continuous vapor- permeable air barrier and as a moisture drainage plane transitioned to adjacent flashings and discharging water to the building exterior. Membrane air barriers shall accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.



- B. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s x sq. m of surface area at 75 Pa (0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft.)per ASTM E 2357.
- C. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES
- D. Material Compatibility: Provide membrane air barrier materials that are compatible with one another and with adjacent materials under conditions of service and application required, as demonstrated by membrane air barrier manufacturer based on testing and field experience.

**1.5 QUALIFICATIONS:**

- A. Approvals: Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:
- B. Manufacturer Qualifications: Manufacturer regularly and presently manufactures fluid-applied membrane air barrier material meeting section requirements as one of its principal products.
  - 1. Manufacturer's product submitted has been in satisfactory and efficient operation on five similar installations for at least five years.
    - a. Submit list of installations, include name and location of project and name of owner.
  - 2. Accreditation: Manufacturer is accredited by the Air Barrier Association of America.
- C. Installer Qualifications: Installer has technical qualifications, experience, certifications, trained personnel, membrane air barrier manufacturer's approval, and facilities to install specified items.
  - 1. Accreditation: Installer shall be accredited by the Air Barrier Association of America (ABAA) and whose installers are certified in accordance with the site Quality Assurance Program used by ABAA.
  - 3. Installer's full time on-site field supervisor shall have completed three projects of similar scope within last year, be able to communicate verbally with Contractor, Architect, testing agency, and employees.
    - a. Certification: Installer's supervisor shall hold Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Resident Engineer.

b. Accreditation: Installer's supervisor shall be a Level 3 Accredited Installer by the ABAA.

D. Testing Agency Qualifications: Testing laboratory accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.

1. Testing agencies personnel shall be experienced in the installation of specified air barrier system and qualified to perform observation and inspection specified in Field Quality Control Article to determine Installer's compliance with the requirements of this Project.

2. Accreditation: Contractor's testing agency performing Field Quality Control testing and inspection shall also be certified by ABAA to perform ABAA Quality Assurance Program installer audits.

**1.6 SUBMITTALS:**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Fluid-applied membrane air barrier.
2. Primer.
3. Mastic.
4. Counterflashing strip.
5. Modified bituminous strip.
6. Sprayed polyurethane foam sealant.
7. Opening transition assembly.
8. Joint sealant.
9. Printed installation instructions for conditions specified.

C. Certificates:

1. Indicating membrane air barrier manufacturer's qualifications as specified.
2. Indicating approval of installer by membrane air barrier manufacturer.
3. Indicating qualifications of installer and installer's personnel.
4. Indicating air barrier manufacturer's determination that proposed materials are chemically and adhesively compatible with adjacent materials.
5. Indicating products meet project limitations on VOC content.

D. Inspection Reports: Daily reports of testing agency and reports of testing and inspection agency. Include weather conditions, description

of work performed, tests performed, defective work observed, and corrective actions taken to correct defective work.

**1.7 COORDINATION:**

- A. Coordinate installation of work of this Section with adjacent and related work to ensure provision of continuous, unbroken, durable air barrier system.
- B. Installation Audit: Incorporate audit requirements of ABAA QAP. Coordinate and cooperate with ABAA auditors. Ensure air barrier assembly remains exposed to facilitate inspection, testing, and correction activities.

**1.8 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver materials to job in manufacturer's original unopened containers.
- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

**1.9 ENVIRONMENTAL REQUIREMENTS:**

Ambient Surface and Material Conditions: Not less than 4 degrees C (40 degrees F), during application of waterproofing, visibly dry, and complying with manufacturer's written instructions.

**1.10 WARRANTY:**

Warrant membrane air barrier installation against air and moisture leaks subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Source Limitations: Obtain membrane air barrier materials and accessories from single manufacturer.
- B. VOC Content: Maximum 250 g/L per 40 CFR 59, Subpart D (EPA Method 24).

**2.2 MEMBRANE AIR BARRIER:**

- A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier: Elastomeric, modified bituminous or synthetic polymer membrane, meeting the following:
  - 1. Air Permeance, ASTM E 2178: 0.02 L/s x sq. m of surface area at 75-Pa (0.004 cfm/sq. ft of surface area at 1.57-lbf/sq. ft.) pressure difference.
  - 2. Vapor Permeance, ASTM E 96/E96M: Minimum 580 ng/Pa x s x sq. m (10 perms).

3. Elongation, Ultimate, ASTM D 412, Die C: 200 percent, minimum.
4. Combustion Characteristics: Flame spread, not greater than 25; smoke developed, not greater than 450, ASTM E 84.
5. Thickness of Membrane Air Barrier: Not less than 1.0 mm (40 mils), applied in single continuous coat.

### **2.3 ACCESSORY MATERIALS:**

- A. Primer: Liquid waterborne primer meeting VOC requirements, recommended for substrate by membrane air barrier manufacturer.
- B. Counterflashing Sheet: Modified bituminous, 1.0-mm- (40-mil- thick self-adhering composite sheet consisting of 0.9 mm (36 mils) of rubberized asphalt laminated to polyethylene film.
- C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.
- D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24- to 32-kg.cu. m (1.5- to 2.0-lb/cu. ft) density, with flame-spread index of 25 or less per ASTM E 162.
- E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.
- F. Joint Sealant: ASTM C 920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION:**

- A. Surface Condition: Before applying membrane air barrier materials, ensure substrates are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.
- B. Verify concrete surfaces have cured for time period recommended by membrane air barrier manufacturer, free from release agents, concrete curing agents, and other contaminants.
- C. Verify masonry joints are flush and filled with mortar.

### **3.2 INTERFACE WITH OTHER WORK**

- A. Commencement of Work: Commence work once membrane air barrier substrates are adequately protected from weather and will remain protected during remainder of construction.

- B. Sequencing of Work: Coordinate sequencing of work with work of other sections that form portions of building envelope air barrier to ensure that flashings and transition materials can be properly installed.
- C. Subsequent Work: Coordinate work with work of other sections installed subsequent to membrane air barrier to ensure complete inspection of installed membrane air barrier and sealing of membrane air barrier penetrations necessitated by subsequent work.

### **3.3 AIR BARRIER INSTALLATION**

- A. General: Prepare substrates and install and apply air barrier components in accordance with air barrier manufacturer's written instructions consistent with manufacturer's qualifying tested assemblies.
  - 1. Compliance: Prepare substrates and install and apply air barrier components in accordance with requirements of ABAA QAP.

### **3.4 PREPARATION**

- A. Prepare and treat substrate in accordance with membrane air barrier manufacturer's written instructions.
- B. Mask adjacent finished surfaces.
- C. Remove contaminants and film-forming coatings from concrete.
- D. Remove projections and excess materials and fill voids with substrate patching material.
- E. Prepare and treat joints and cracks in substrate per ASTM C 1193 and membrane air barrier manufacturer's written instructions.
- F. Apply primer to substrates.

### **3.5 APPLICATION OF TRANSITION STRIPS**

- A. Install transition strips and accessory materials according to membrane air barrier manufacturer's written instructions.
- B. Connect and seal membrane air barrier material to adjacent components of building air barrier system, including, but not limited to, roofing system air barrier, exterior glazing and window systems, curtain wall systems, door framing, and other openings.
- C. Flexible Opening Transition: Prime concealed perimeter frame surfaces of windows, storefronts, curtain walls, louvers, and doors. Apply flexible opening transition so that a minimum of 75 mm (3 inches) over coverage is achieved over each substrate.
  - 1. Fill gaps at perimeter of openings with foam sealant.

- D. Penetrations: Fill gaps at perimeter of penetrations with foam sealant. Seal transition strips around penetrating objects with termination mastic.
- E. Flashings: Seal top of through-wall flashings to membrane air barrier with continuous transition strip of type recommended by membrane air barrier manufacturer for type of flashing.

### **3.6 FLUID AIR-BARRIER MEMBRANE INSTALLATION**

- A. Apply fluid membrane air barrier material in full contact with substrate to produce a continuous seal with transition strips according to membrane air barrier manufacturers written instructions.
  - 1. Apply fluid membrane in thickness recommended by manufacturer, but not less than thickness specified in this section.
- B. Leave membrane air barrier exposed until tested and inspected by Owner's testing agency and approved by Resident Engineer.
- C. Correct deficient applications not passing tests and inspections, make necessary repairs, and retest as required to demonstrate compliance with requirements.

### **3.7 TESTING:**

- A. Testing Agency: Contractor shall engage a qualified testing agency to perform tests and inspections, including documenting of membrane air barrier prior to concealment.
  - 1. Inspections: Air-barrier materials, accessories, and installation are subject to inspection for compliance with requirements, including the following:
    - 2. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
    - 3. Continuous structural support of air-barrier system has been provided.
    - 4. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
    - 5. Site conditions for application temperature and dryness of substrates have been maintained.
    - 6. Maximum exposure time of materials to UV deterioration has not been exceeded.
    - 7. Surfaces have been primed, if applicable.
    - 8. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.

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9. Termination mastic has been applied on cut edges.
  10. Strips and transition strips have been firmly adhered to substrate.
  11. Compatible materials have been used.
  12. Transitions at changes in direction and structural support at gaps have been provided.
  13. Connections between assemblies (air-barrier and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
  14. All penetrations have been sealed.
  15. Inspections and testing shall be carried out at the following rate:
    - a. Up to 10,000 square feet (930 square meters) - one inspection
    - b. 10,001 - 35,000 square feet (931 - 3,250 square meters) - two inspections
    - c. 35,001 - 75,000 square feet (3,251 - 6,970 square meters) - three inspections
    - d. 75,001 - 125,000 square feet (6,971 - 11,610 square meters) - four inspections
    - e. 125,001 - 200,000 square feet (11,611 - 18,580 square meters) - five inspections
    - f. Over 200,00 square feet (18,580 square meters) - six inspections.
  16. Forward written inspection reports to the Resident Engineer within 5 working days of the inspection and test being performed.
  17. If the inspections reveal any defects, promptly remove and replace defective work at no additional cost to the Owner.
- B. Inspections shall include:
1. Compatibility of materials within membrane air barrier system and with adjacent materials.
  2. Suitability of substrate and support for membrane air barrier materials.
  3. Suitability of conditions under which membrane air barrier will be applied.
  4. Adequacy of substrate priming.
  5. Proper application and joint and edge treatment of transition strips, flexible opening transitions, and accessory materials.
  6. Continuity and gap-free installation of membrane air barrier, transition strips, and accessory materials.

- C. Testing shall include:
  - 1. Qualitative air-leakage testing per ASTM E 1186.
  - 2. Quantitative air-leakage testing per ASTM E 783.
- D. Audit: Provide installer audit by ABAA. Coordinate scheduling of work and associated audit inspections. Cooperate with ABAA's testing agency. Allow access to work areas and staging. Notify ABAA in writing of schedule for Work of this Section to allow sufficient time for testing and inspection. Do not cover Work of this Section until testing and inspection is accepted. Arrange and pay for site inspections by ABAA to verify conformance with the manufacturer's instructions, the site Quality Assurance Program used by ABAA, and this section of the project specification.

### **3.8 CLEANING AND PROTECTION**

- A. Clean spills, stains, and overspray resulting application utilizing cleaning agents recommended by manufacturers of affected construction. Remove masking materials.
- B. Protect membrane air barrier from damage from subsequent work. Protect membrane materials from exposure to UV light in excess of that acceptable to membrane air barrier manufacturer; replace overexposed materials and retest.

- - - E N D - - -



**SECTION 07 52 16.13**

**STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING, COLD-APPLIED**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies modified bituminous sheet roofing and base flashing installed using cold-applied adhesive on new construction with smooth surface with applied solar reflective coating.
- B. Repairs and alteration work, including temporary roofs.

**1.2 RELATED WORK:**

- A. Wood cants, blocking and wood edge strips: Section 06 10 00, ROUGH CARPENTRY.
- B. Roof Insulation under Membrane: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Vapor barrier: Section 07 22 00, ROOF AND DECK INSULATION.
- D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Miscellaneous items: Section 07 71 00, ROOF SPECIALTIES/ Section 07 72 00, ROOF ACCESSORIES.

**1.3 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):  
ANSI/SPRI ES-1-03.....Wind Design Standards for Edge Systems Used with  
Low Slope Roofing Systems
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):  
ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other  
Structures
- D. Asphalt Roofing Manufacturers Association/National Roofing Contractors Association (ARMA/NRCA): Quality Control Guidelines for the Application of Polymer Modified Bitumen Roofing
- E. ASTM International (ASTM):  
C1370-12.....Determining the Chemical Resistance of  
Aggregates for Use in Chemical-Resistant Sulfur  
Polymer Cement Concrete and Other Chemical-  
Resistant Polymer Concretes

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- C1371-10.....Determination of Emittance of Materials Near  
Room Temperature Using Portable Emissometers
- C1549-09.....Determination of Solar Reflectance Near Ambient  
Temperature Using a Portable Solar Reflectometer
- D146-12.....Sampling and Testing Bitumen-Saturated Felts and  
Woven Fabrics for Roofing and Waterproofing
- D1644-12.....Nonvolatile Content of Varnishes
- D2523-06.....Testing Load-Strain Properties of Roofing  
Membranes
- D2823-11.....Asphalt Roof Coatings, Asbestos Containing
- D3960-05.....Determining Volatile Organic Compound (VOC)  
Content of Paints and Related Coatings
- D4073-06.....Tensile-Tear Strength of Bituminous Roofing  
Membranes
- D4263-12.....Indicating Moisture in Concrete by the Plastic  
Sheet Method
- D4586-12.....Asphalt Roof Cement, Asbestos Free
- D4601-12.....Asphalt-Coated Glass Fiber Base Sheet Used in  
Roofing
- D4897-09.....Asphalt Coated Glass Fiber Venting Base Sheet  
Used in Roofing
- D5147-11.....Sampling and Testing Modified Bituminous Sheet  
Material
- D5201-10.....Calculating Formulation Physical Constants of  
Paints and Coatings
- D6162-08.....Styrene Butadiene Styrene (SBS) Modified  
Bituminous Sheet Materials Using a Combination  
of Polyester and Glass Fiber Reinforcements
- D6163-08.....Styrene Butadiene Styrene (SBS) Modified  
Bituminous Sheet Materials Using Glass Fiber  
Reinforcements
- D6164-11.....Styrene Butadiene Styrene (SBS) Modified  
Bituminous Sheet Materials Using Polyester  
Reinforcements
- D6511-11.....Standard Test Methods for Solvent Bearing  
Bituminous Compounds
- E108-11.....Standard Test Methods for Fire Tests of Roof  
Coverings
- E408-08.....Standard Test Methods for Total Normal Emittance  
of Surfaces Using Inspection-Meter Techniques

- E1918-06.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field
- E1980-11.....Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field
- F. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
  - ASHRAE 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f.
- G. Cool Roof Rating Council:
  - CRRC-1.....Product Rating Program, [www.coolroofs.org](http://www.coolroofs.org)
- H. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
  - 4450.....Approved Standard for Class 1 Insulated Steel Deck Roofs
  - 4470.....Approved Standard for Class 1 Roof Coverings
  - 1-28.....Loss Prevention Data Sheet: Design Wind Loads.
  - 1-49.....Loss Prevention Data Sheet: Perimeter Flashing
- I. National Roofing Contractors Association: Roofing and Waterproofing Manual
- J. U.S. Environmental Protection Agency (EPA):
  - EPA 600/R13/116.....Method for the Determination of Asbestos in Bulk Building Materials
- K. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, [www.biopreferred.gov](http://www.biopreferred.gov)
- L. U.S. Department of Energy (DoE): Roof Products Qualified Product List, [www.energystar.gov](http://www.energystar.gov)

**1.4 PERFORMANCE REQUIREMENTS**

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- B. Roofing Membrane System Load-Strain Properties: Provide a roofing membrane identical to component systems that have been successfully tested by a qualified independent testing and inspecting agency to meet the following minimum load-strain properties at membrane failure when tested according to ASTM D2523:
  - 1. Tensile strain at failure, at 0 deg F (-18 deg C): 600 lbf(2.67 kN) cross machine direction, minimum; 4.0 to 5.5 percent elongation at break.

C. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:

1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.

#### **1.5 QUALITY CONTROL:**

A. Installer Qualifications:

1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer's compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:

1. An authorized full-time technical employee of the manufacturer not engaged in the sale of products.
2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

C. Product/Material Qualifications:

1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.

D. Roofing system design standard requirements:

1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to modified bituminous sheet roofing for storage, handling and application.
2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
3. Recommendations of ANSI/SPRI ES-1 for roof edge design.
4. FM Approvals Listing: Provide roofing membrane, base flashing, and component materials that comply with requirements in FM Approvals

4450 and FM Approvals 4470 as part of a roofing system and that are listed in FM Approvals "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals markings.

- a. Fire/Windstorm Classification: Class 1A-105.
- b. Hail Resistance: SH.

E. Pre-Roofing Meeting:

1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and Resident Engineer.
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
  - a. Verify that work of other trades which penetrates roof deck is completed.
  - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
  - c. Examine samples and installation instructions of manufacturer.

**1.6 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
- B. Product Data:
  1. Asphalt and adhesive materials.
  2. Modified bituminous sheet roofing and flashing membrane.
  3. Roofing adhesive.
  4. Roof walkway.
  5. Fastening requirements.
  6. Application instructions.
- C. Samples:
  1. Nails and fasteners, each type.
- D. Shop Drawings: Include plans, sections, details, and attachments.
  1. Base flashings and terminations.
  2. Nailers and cants.
- E. Certificates:

1. Indicating materials and method of application of roofing system meets requirements of FM Approvals "RoofNav" for specified fire/windstorm classification.
  2. Indicating compliance with load/strain properties requirement.
  3. Indicating compliance with energy performance requirement.
- F. Warranty: As specified.
- G. Documentation of supervisors' and inspectors' qualifications.
- H. Field reports of roofing inspector.
- I. Contract Close-out Submittals:
1. Maintenance Manuals.
  2. Warranty signed by installer and manufacturer.

#### **1.7 DELIVERY, STORAGE AND MARKING:**

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation.

#### **1.8 ENVIRONMENTAL REQUIREMENTS**

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
- B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.9 WARRANTY:**

- A. Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend warranty period to 10 years from acceptance of facility by the Government

### **PART 2 - PRODUCTS**

#### **2.1 ADHESIVE AND ASPHALT MATERIALS:**

- A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
- B. Water-Based Asphalt Primer: Water-based, polymer modified, asphalt primer with the following physical properties:

1. Asbestos Content, EPA 600/R13/116: None.
  2. Non-Volatile Content, minimum, ASTM D2823: 30 percent.
  3. Volatile Organic Compounds (VOC), maximum, ASTM D3960: 65 g/L.
- C. Cold-Applied Adhesive for sheet membrane: One-part, asbestos-free, low-volatile, cold-applied adhesive specially formulated for compatibility and use with specified roofing membranes and flashings, with the following physical properties:
1. Asbestos Content, EPA 600 R13/116: None.
  2. Volatile Organic Compounds (VOC), maximum, ASTM D6511: <250 g/L.
  3. Nonvolatile Content, minimum, ASTM D6511: 75 percent.
  4. Uniformity and Consistency, ASTM D6511: Pass.
- D. Cold-Applied Adhesive for membrane flashing: One-part, cold-applied adhesive specially formulated for compatibility and use with specified roofing membranes and flashings, with the following physical properties:
1. Asbestos Content, EPA 600 R13/116: None.
  2. Volatile Organic Compounds (VOC), maximum, ASTM D6511: <250 g/L.
  3. Nonvolatile Content, minimum, ASTM D6511: 75 percent.
  4. Uniformity and Consistency, ASTM D6511: Pass.
- E. Roof Cement: ASTM D4586, Type II.

## **2.2 MEMBRANE AND SHEET MATERIALS:**

- A. Membrane Materials, General: Provide combination of base, ply, and cap sheet materials that have been tested in combination and comply with load/strain properties performance requirement in Part 1 of this Section.
- B. Base Sheet: ASTM D4897, Type II, venting, nonperforated, heavyweight, asphalt-impregnated and coated, glass-fiber base sheet with coarse granular surfacing or embossed venting channels on bottom surface.
- C. Membrane Ply Sheet: ASTM D6163, Grade S, Type II or III, glass-fiber-reinforced, SBS/SEBS-modified asphalt sheet, or ASTM D6162, Grade S, Type II or III, SBS/SEBS-modified asphalt sheet; smooth surfaced; suitable for application method specified, with the following minimum properties:
1. Tensile Strength at 23 deg. C (73 deg. F), minimum, cross machine direction, ASTM D5147: 21 kN/m (120 lbf/in).
  2. Tear Strength at 23 deg. C (73 deg. F), minimum, cross machine direction, ASTM D5147: 890 N (200 lbf).
  3. Elongation at 23 deg. C (73 deg. F), minimum, cross machine direction, at 5 percent maximum load ASTM D5147: 40 percent.
- D. Membrane Cap Sheet: Same as ply sheet.

**2.3 FASTENERS:**

- A. Roofing Fasteners: Factory-coated steel fasteners and metal or plastic plates, where applicable, meeting requirements of FM Approvals 4470, tested by fastener manufacturer for required pullout strength, and recommended by roofing manufacturer for application.
- B. Accessory Fasteners: Corrosion-resistant fasteners compatible with adjacent materials and recommended for application by manufacturer of component to be fastened.

**2.4 ROOF WALKWAY:**

- A. Prefabricated asphalt plank consisting of a homogeneous core of asphalt, plasticizers and inert fillers, bonded by heat and pressure between two saturated and coated sheets of felt:
  - 1. Top side of plank surfaced with ceramic granules. Granule Color: White.
  - 2. Size: Minimum 13 mm (1/2-inch) thick, manufacturer's standard size, but not less than 300 mm (12 inches) in least dimension and 600 mm (24 inches) in length.

**PART 3 - EXECUTION**

**3.1 EXAMINATION:**

- A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.
- B. Do not apply roofing if roof surface will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless system is protected.

**3.2 PREPARATION**

- A. Complete roof deck construction prior to commencing roofing work:
  - 1. Install curbs, blocking, edge strips, nailers, cants, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
  - 2. Complete deck and insulation to provide designed drainage to working **roof drains**.
  - 3. Document installation of related materials to be concealed prior to installing roofing work.



- B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
- C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- D. Remove projections that might damage materials.
- E. Concrete Decks, except Insulating Concrete:
  - 1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.
  - 2. Prime concrete decks, including precast units, with primer as specified. Keep primer back four inches from joints in precast units.
  - 3. Allow primer to dry before application of bitumen.

### **3.3 TEMPORARY PROTECTION**

- A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.
- B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Provide for removal of water or drainage of water away from the work.
- D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by Resident Engineer, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

### **3.4 INSTALLATION, GENERAL**

- A. FM Approvals Installation Standard: Install roofing membrane, base flashings, wood cants, blocking, curbs, and nailers, and component materials in compliance with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system as listed in FM Approval's "RoofNav" for fire/windstorm classification indicated. Comply with recommendations in FM Approvals' Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.
- B. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.

- C. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.
- E. Installation Conditions:
  - 1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
  - 2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
  - 3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
    - a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
    - b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

### **3.5 INSTALLATION OF MODIFIED BITUMEN MEMBRANE:**

- A. Primer: Apply primer to substrates where recommended by roofing manufacturer, in application quantities recommended by roofing manufacturer.
- B. Cold-Applied Adhesive: Apply cold-applied adhesive in application quantities recommended by roofing manufacturer at substrate, between membrane sheets, and as glaze coat where required.
- C. Membrane Sheets:
  - 1. Number of Plies: 2, minimum, including base sheet and cap sheet, and additional plies as required to meet load/strain properties specified in Part 1 of this Section.
  - 2. Commence the laying of sheets at the low points.
  - 3. Roll sheets into cold-applied adhesive brushing down to firmly embed, free of wrinkles, fish mouths, blisters, bubbles, voids, air pockets or other defects that prevent complete adhesion:
  - 4. Cut to fit closely around pipes, roof drains, bitumen stops, and similar roof projections.
  - 5. Lap sheets shingle fashion starting with starter strips at right angles to slope of roof.
  - 6. Laps for Top Sheet and Base Sheet:
    - a. Base sheet, lapped 75 mm (three inches).
    - b. Use 450 mm (18 inch) starting widths, lap top sheet 475 mm (19 inches).

c. Lap end joints of sheet 150 mm (six inches). Stagger end joints in relation to end joints in adjacent and proceeding plies.

D. Roof edges and terminations:

1. Where nailers occur at roof edges under gravel stops or penetrations to receive metal base flashing, apply a continuous strip of underlayment over the nailers before the first ply sheet is applied. Strip shall be installed on top of venting base sheet if any.
2. After membrane is installed, turn the underlayment back over the roofing, and secure in place with cold-applied adhesive before gravel stops or other metal flanges extending out onto the membrane are installed.
3. Where cants occur at vertical surfaces, cut off roofing sheets two inches above top of cant strips, except at prefabricated curbs, scuttles and other roof accessories having integral cants, extend membrane over cant and up vertical surface to top of curb or nailer as shown.
4. Where fascia-cant occurs at roof edges, extend membrane beyond outside cant face and cut off at outside after base flashing is installed.
5. Where reglet occurs at vertical surfaces, extend plies roofing sheets up into reglet the full depth of the reglet.

**3.6 BASE FLASHING:**

- A. Provide built-up base flashing over cants and as necessary to make work watertight.
- B. Prime vertical surfaces of masonry and concrete with asphalt primer except where vented base sheet is required to provide edge venting.
- C. Apply flashing on top of roofing, up face of cant and up the face of the vertical surface, at least 200 mm (eight inches) above the roofing but not more than 350 mm (14 inches) above the roofing, generally full height beneath counter flashing or top of curb flashing.
  1. At fascia-cants, extend to top of cant and cut off at top of cant.
  2. At reglet, extend full depth into the reglet.
  3. Where venting base sheet is used with insulating concrete, do not seal edges of venting base sheet with bitumen; allow for venting.
- D. Use two plies of modified bituminous sheet.
  1. Extend the first ply 100 mm (four inches) out on the roofing, and the second ply 75 mm (three inches) beyond the first ply. Lap ends 75 mm (three inches) with joints broken 450 mm (18 inches) in each ply. Use smooth surface modified bituminous sheet for first ply.
  2. Use granular surfaced modified bitumen cap sheet.

- E. Set base flashing in a solid application of cold-applied adhesive.
  - 1. Set cap sheet in cold-applied adhesive with laps sealed with cold-applied adhesive.
  - 2. Except for venting roof edges, seal the top edge of the base flashing with roof cement.
- F. Except at metal fascia cants, secure top edge of base flashing with nails on a line approximately 25 mm (one inch) below top edge, spaced not more than 200 mm (eight inches) on center.
  - 1. Cover nail heads with roof cement.
  - 2. Cover the top of the base flashing with counterflashing as specified in Section 07 60 00, FLASHING AND SHEET METAL. At the fascia cants secure the top edge of the flashing with fascia compression clamp as specified in Section 07 60 00, FLASHING AND SHEET METAL.

### **3.7 STRIPPING:**

- A. Coordinate to set flanges of metal flashing in roof cement on top sheet of the modified bituminous roofing and mailing to blocking with Section 07 60 00, FLASHING AND SHEET METAL.
- B. Cover that portion of the horizontal flanges of metal base flashings, gravel stops, and other flanges extending out onto the roofing with modified bituminous sheet.
- C. Extend the sheet out on the roofing 150 mm six inches beyond the edge of the metal flange. Cut edge to fit tight against vertical members of flange.
- D. Prime flange before stripping, embed sheet in cold-applied adhesive.

### **3.8 ROOF WALKWAYS**

- A. Install roof walkways where indicated.
- B. Set prefabricated planks in solid application of cold-applied adhesive. Maintain 75 mm (three inch) to 150 mm (six-inch) space between planks.

### **3.9 APPLICATION OF COATING**

- A. Apply coating on cap sheet when required to meet solar reflectance performance requirements.
- B. Apply coating to membrane and base flashings according to manufacturer's written instructions by spray or roller.
- C. Provide dry film thickness of minimum 20 mils (0.5 mm).

### **3.10 FIELD QUALITY CONTROL:**

- A. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 10 full-time days on site to perform roof

tests and inspections and to prepare start up, interim, and final reports. Roofing Inspector's quality assurance inspections shall comply with criteria established in ARMA/NRCA's "Quality Control Guidelines for the Application of Built-up Roofing."

- B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
  - 1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
- C. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.
  - 1. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

### **3.11 PROTECTING AND CLEANING**

- A. Protect membrane roofing system from damage and wear during remainder of construction period.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.
- C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

- - - E N D - - -



**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

**1.2 RELATED WORK**

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: Section 07 52 16 MODIFIED BITUMINOUS MEMBRANE ROOFING.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- G. Paint materials and application: Section 09 91 00, PAINTING.
- H. Flashing and sheet metal in connection with prefabricated metal buildings: Section 13 34 19, METAL BUILDING SYSTEMS.
- I. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
  - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
  - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

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- AA-C22A44.....Chemically etched medium matte with  
electrolytically deposited metallic compound,  
integrally colored coating Class I  
Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute  
(ANSI/SPRI):
  - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with  
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
  - AAMA 620.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Aluminum
  - AAMA 621.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Hot Dipped Galvanized (HDG) and Zinc-Aluminum  
Coated Steel Substrates
- E. ASTM International (ASTM):
  - A240/A240M-14.....Standard Specification for Chromium and  
Chromium-Nickel Stainless Steel Plate, Sheet  
and Strip for Pressure Vessels and for General  
Applications.
  - A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc  
Alloy Coated (Galvanized) by the Hot- Dip  
Process
  - B32-08.....Solder Metal
  - B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B370-12.....Copper Sheet and Strip for Building  
Construction
  - D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in  
Roofing and Waterproofing
  - D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
  - D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
  - D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compounds



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D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,  
Current Edition

#### 1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa  
(40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.)  
corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.

2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa  
(60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.)  
corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.

3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa  
(90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.)  
corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.

4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa  
(208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq.  
ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward  
force.

B. Wind Design Standard: Fabricate and install copings, roof-edge  
flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated  
on Drawings.

#### 1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT  
DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings

2. Copings

3. Gravel Stop-Fascia

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4. Gutter and Conductors
  5. Expansion joints
  6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
  2. Thru wall flashing
  3. Expansion joint cover, each type
  4. Nonreinforced, elastomeric sheeting
  5. Copper clad stainless steel
  6. Polyethylene coated copper
  7. Bituminous coated copper
  8. Copper covered paper
  9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

## **PART 2 - PRODUCTS**

### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m<sup>2</sup> (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m<sup>2</sup> (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated crepe paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m<sup>2</sup> (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- G. Galvanized Sheet: ASTM, A653.

- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup>( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

## 2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
2. Stainless steel: 0.25 mm (0.010 inch) thick.
3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

## 2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
  - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
  - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
  - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
  - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
  - b. Wire brush to produce a bright surface before soldering lead coated copper.

- c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
  2. Space joints as shown or as specified.
  3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
  4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
  5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
  6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
  2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
  3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
  4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
  2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper.
  3. Use material compatible with sheet metal to be secured by the edge strip.
  4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.

5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz) copper.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

- C. Finish exposed metal surfaces as follows, unless specified otherwise:
1. Copper: Mill finish.
  2. Stainless Steel: Finish No. 2B or 2D.
  3. Aluminum:
    - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
    - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
    - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
    - d. Mill finish.
  4. Steel and Galvanized Steel:
    - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
    - b. Manufacturer's finish:
      - 1) Baked on prime coat over a phosphate coating.
      - 2) Baked-on prime and finish coat over a phosphate coating.
      - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

## 2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
1. Either copper, stainless steel, or copper clad stainless steel.
  2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
1. Use plan flat sheet of stainless steel.
  2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
  2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
  3. Turn up back edge as shown.
  4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
  2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
  3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

## **2.7 BASE FLASHING**

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
  2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
  3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
  4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).



- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.
  - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
    - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
    - b. Allow for loose fit around pipe.

## **2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  - 4. Manufactured assemblies may be used.
  - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## 2.9 GRAVEL STOPS

### A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
  - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
  - b. Fabricate bottom edge of formed fascia to receive edge strip.
  - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).

### B. Formed Flat Sheet Metal Gravel Stops and Fascia:

1. Fabricate as shown of .05 mm (0.018 inch) thick stainless steel.
2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

### C. Formed (Corrugated Sheet) Sheet Metal Gravel Stops and Fascia:

1. Fabricate as shown of 0.4 mm (0.015 inch) thick stainless steel.
2. Sheets shall have 2 mm (1/16 inch) deep corrugations either transversely or diagonally rolled into the sheet. Crimped sheets are not acceptable.
3. Factory fabricate prepackaged system, complete with fastenings.

4. Provide concealed flashing splice plate at joints not less than 150 mm (6 inches) long and continuous edge strip at lower edge of fascia made from same metal.
5. Fabricate as two-piece fascia when fascia depth exceeds 175 mm (7 inches).

#### **2.10 BITUMEN STOPS**

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

#### **2.11 HANGING GUTTERS**

- A. Fabricate gutters of not less than the following:
  1. 0.4Kg (16oz) copper.
  2. 0.5mm (0.018 inch) thick stainless steel.
  3. 0.6mm (0.025inch)thick aluminum.
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
  1. Fabricate of same material and thickness as gutter.
  2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
  3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
  4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
  1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).

2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
  3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
  4. Fabricate basket strainers of same material as gutters.
- G. Gutter Brackets:
1. Fabricate of same metal as gutter. Use the following:
    - a. 3 by 25 mm (1/8 by 1 inch)copper.
    - b. 3 by 25 mm (1/8 by 1 inch)stainless steel.
    - c. 5 by 25 mm (3/16 by 1 inch)aluminum.
  2. Fabricate to gutter profile.
  3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

## 2.12 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
  1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
  1. Fabricate of same material as conductor.
  2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
  3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
  4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
  5. Extend wall edge not less than 25 mm (one inch) above front edge.
  6. Solder joints for water tight assembly.

7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

### **2.13 SPLASHPANS**

- A. Fabricate splashpans from the following:
  1. 0.4 Kg (16 oz) copper.
  2. 0.4 mm (0.015 inch) thick stainless steel.
  3. 1.25 mm (0.050 inch) thick aluminum.
- B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

### **2.14 REGLETS**

- A. Fabricate reglets of one of the following materials:
  1. 0.4 Kg (16 ounce) copper.
  2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
  3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
  4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

### **2.15 INSULATED EXPANSION JOINT COVERS**

- A. Either type optional, use only one type throughout.
- B. Types:
  1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene

- sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
  - D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

#### **2.16 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING**

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.
- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
  1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
  2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
  3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
  4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
  1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
  2. Extend sleeve around collar up to top of collar.
  3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
  4. Fabricate interior diameter 50 mm (2 inch) greater than collar.

- D. Fabricate hood counter flashing from same material and thickness as sleeve.
  - 1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
  - 2. Hem bottom edge of hood 13 mm (1/2 inch).
  - 3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

#### **2.17 SCUPPERS**

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

#### **2.18 GOOSENECK ROOF VENTILATORS**

- A. Form of 1.3 mm (0.0508 inch) thick sheet aluminum, reinforce as necessary for rigidity, stiffness, and connection to curb, and to be watertight.
  - 1. Form lower-edge to sleeve to curb.
  - 2. Curb:
    - a. Form for 100 mm (4 inch) high sleeve to ventilator.
    - b. Form for concealed anchorage to structural curb and to bear on structural curb.
    - c. Form bottom edge of curb as counterflashing to lap base flashing.
- B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
  - 1. Construct suitable aluminum angle frame to retain wire guard.



2. Rivet angle frame to end of gooseneck.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

##### A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.

11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
  - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
  - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### **3.2 THROUGH-WALL FLASHING**

#### **A. General:**

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.

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4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
  5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
  6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
  7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
  8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
  9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
  10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
  11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
  12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
  13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
  14. Continue flashing around columns:
    - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
  2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
  3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
  2. Turn back edge up to terminate under window frame.
  3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
  2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
  3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.
- I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

### **3.3 BASE FLASHING**

- A. Install where roof membrane type base flashing is not used and where shown.
  1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
  2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
  3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
  4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. General:
  1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
  2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
  3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
  4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.

5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
  6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
  2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
  3. Where flashing is surface mounted on flat surfaces.
    - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
      - 1) Locate fasteners in masonry mortar joints.
      - 2) Use screws to sheet metal or wood.
    - b. Fill joint at top with sealant.
  4. Where flashing or hood is mounted on pipe.
    - a. Secure with draw band tight against pipe.
    - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
    - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
  2. Surface applied typerreceiver:
    - a. Secure to face construction in accordance, with manufacturers instructions.
    - b. Completely fill space at the top edge of receiver with sealant.
  3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

### 3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
  - 1. Coordinate reglets for anchorage into concrete with formwork construction.
  - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### 3.6 GRAVEL STOPS

- A. General:
  - 1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
  - 2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
  - 3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
  - 4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
  - 5. Set flange in roof cement when installed over built-up roofing.
  - 6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.
- B. Sheet metal gravel stops and fascia:
  - 1. Install with end joints of splice plates sheets lapped three inches.
  - 2. Hook the lower edge of fascia into a continuous edge strip.
  - 3. Lock top section to bottom section for two piece fascia.
- C. Corrugated sheet gravel stops and fascia:
  - 1. Install 300 mm (12 inch) wide sheet flashing centered under joint. A combination bottom and cover plate, extending above and beneath the joint, may be used.
  - 2. Hook lower edge of fascia into a continuous edge strip.
- D. Scuppers:

1. Install scupper with flange behind gravel stops; leave 6 mm (1/4 inch) joint to gravel stop.
2. Set scupper at roof water line and fasten to wood blocking.
3. Use sealant to seal joint with fascia gravel stops at ends.
4. Coordinate to lap over conductor head and to discharge water into conductor head.

### **3.7 COPINGS**

#### **A. General:**

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

#### **B. Aluminum Coping:**

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

#### **C. Stainless steel Copings:**

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

### **3.8 EXPANSION JOINT COVERS, INSULATED**

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.



### **3.9 ENGINE EXHAUST PIPE OR STACK FLASHING**

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
  - 1. Install insect screen to fit between bottom edge of hood and side of sleeve.
  - 2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

### **3.10 HANGING GUTTERS**

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
  - 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
  - 2. For stainless steel gutters use stainless steel brackets.
  - 3. For aluminum gutters use aluminum brackets or stainless steel brackets.
  - 4. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
  - 1. Locate expansion joints midway between outlet tubes.
  - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
  - 3. Install a cover plate over the space at expansion joint.
  - 4. Fasten cover plates to gutter section on one side of expansion joint only.

5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.

F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

### **3.11 CONDUCTORS (DOWNSPOUTS)**

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

### **3.12 SPLASH PANS**

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

### **3.13 GOOSENECK ROOF VENTILATORS**

- A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.
- B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.
- C. Anchor gooseneck to curb with screws having nonprene washers at 150 mm (6 inch) on center.

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**SECTION 07 72 00**  
**ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies copings, gravel stops, fascias, and expansion joints.

**1.2 RELATED WORK**

- A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
  - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
  - B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

C612-10.....Mineral Fiber Block and Board Thermal Insulation  
D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):  
2605-11.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

**2.2 COPINGS**

- A. Fabricate of aluminum not less than 1.6-mm (0.063-inch thick; 16 oz copper 0.5 mm (0.018 inch thick stainless steel)
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Copings shall be Category 5 FM rated
- F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Anodized.

**2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS**

- A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown.
- C. Maximum lengths of 3000 mm (10-feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.

- E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

#### **2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM**

- A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
  - 1. Factory fabricate and fully weld mitered joints.
  - 2. Furnish corner sections in manufacturers standard sizes with not less than 300 mm (12 inch) leg lengths.
- G. Factory fabricated fascia sump assemblies.
  - 1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
  - 2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
  - 3. Furnish sump assembly in 500 mm (20 inch) minimum lengths.
- H. Factory fabricated scupper assemblies:
  - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 500 mm (20 inch) minimum lengths.
  - 2. Extend outlet opening not less than 50 mm (two inches) with drip edge.
  - 3. Fabricate with stainless steel cores or sleeve to drain water from toe of cant and flash in to built-up roofing with 100 mm (4 inch) wide flange.
- I. Finish on aluminum: anodized.

#### **2.5 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS**

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.

- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Three piece assembly:
  - 1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
  - 2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
  - 3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
  - 4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
  - 5. Provide compression gasket separating cover from curb bearing.
- H. Two piece assembly:
  - 1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
  - 2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
  - 3. Form cover anchor system of stainless steel pivot bar.
  - 4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
  - 5. Provide compression gasket separating cover from curb at bearing.

## 2.6 FINISH

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
- D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick. Class II, Architectural, 0.4 mils thick. Dyes will not be accepted.
- E. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- F. Gravel Stops and Fascias:
  - 1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
  - 2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
  - 3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
  - 4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- G. Aluminum Coping:
  - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
  - 2. Center joint gutter bar and covers at joints and securely lock in place.
  - 3. When snap-on system is used insure front and back edges are locked in place.
- H. Fascia-Cant System:
  - 1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.
  - 2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
  - 3. Offset joints in extruded aluminum members from galvanized steel cant joints.
- I. Expansion Joint Covers:
  - 1. Install to terminate base flashing 200 mm (8 inches) above roof.

2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
3. Use stainless steel screws when exposed.
4. Three piece assembly:
  - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
  - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
  - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
  - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
  - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
5. Two piece assembly:
  - a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

### **3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### **3.3 ADJUSTING**

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.



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**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 81 00  
APPLIED FIREPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Manufacturer's complete and detailed application instructions and specifications.
  - 2. Manufacturer's repair and patching instructions.
- C. Certificates:
  - 1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
    - a. List thickness and density of material required to meet fire ratings.
    - b. Accompanied by complete test report and test record.
  - 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- D. Miscellaneous:
  - 1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
  - 2. Manufacturer's written approval of completed installation.
  - 3. Manufacturer's written approval of the applicators of fireproofing material.

**1.3 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and certification of compliance with the specified requirements.
- B. Remove damaged containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.
- E. Remove materials that have been exposed to water before installation from the site.

**1.4 QUALITY CONTROL**

- A. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.
- B. Manufacturer's inspection and approval of surfaces to receive fireproofing as specified under paragraph Examination.
- C. Manufacturer's approval of fireproofing applications.
- D. Manufacturer's approval of completed installation.
- E. Manufacturer's representative shall observe and advise at the commencement of application, and shall visit the site as required thereafter for the purpose of ascertaining proper application.
- F. Pre-Application Test Area.
  - 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
    - a. Apply to one column.
    - b. Apply for the hourly ratings used.
  - 2. Install in location selected by the Resident Engineer, for approval by the representative of the fireproofing material manufacturer and by the Government.
  - 3. Perform Bond test on painted steel in accordance with ASTM E736.
  - 4. Do not proceed in other areas until installation of test area has been completed and approved.
  - 5. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C841-03(R2008).....Installation of Interior Lathing and Furring
  - C847-10.....Metal Lath
  - E84-10.....Surface Burning Characteristics of Building  
Materials
  - E119-10.....Fire Tests of Building Construction and  
Materials
  - E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive  
Materials Applied to Structural Members

- E736-00(R2006).....Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E759-92(R2005).....The Effect of Deflection on Sprayed Fire-Resistive Material Applied to Structural Members
- E760-92(R2005).....Impact on Bonding of Sprayed Fire-Resistive Material Applied to Structural Members
- E761-92(R2005).....Compressive Strength of Fire-Resistive Material Applied to Structural Members
- E859-93(R2006).....Air Erosion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E937-93(R2005).....Corrosion of Steel by Sprayed Fire-Resistive Material Applied to Structural Members
- E1042-02(R2008).....Acoustically, Absorptive Materials Applied by Trowel or Spray.
- G21-09.....Determining Resistance of Synthetic Polymeric Materials to Fungi

- C. Underwriters Laboratories, Inc. (UL):  
 Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):  
 Certification Listings..Latest Edition
- E. Factory Mutual System (FM):  
 Approval Guide.....Latest Edition including Supplements

**PART 2 - PRODUCTS**

**2.1 SPRAYED-ON FIREPROOFING**

- A. ASTM E1042, Class (a), Category A.
  - 1. Type I, factory mixed cementitious materials with approved aggregate.
  - 2. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg/m<sup>3</sup> (15 lb/ft<sup>3</sup>) density per ASTM E605 test unless specified otherwise. Use in areas that are completely encased.
- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3m (10

			ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf/ft <sup>2</sup> ) for protected areas. 19.15 kPa (400 lbf/ft <sup>2</sup> ) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27gm/m <sup>2</sup> (0.025 gm/ft <sup>2</sup> ).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

**2.2 ADHESIVE**

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.
- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

**2.3 SEALER**

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.
- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

**2.4 WATER**

- A. Clean, fresh, and free from organic and mineral impurities.
- B. pH of 6.9 to 7.1.

**2.5 MECHANICAL BOND MATERIAL**

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg/m<sup>2</sup> (1.7 pounds per square yard).

- B. Fasteners: ASTM C841.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. Verify temperature and enclosure conditions are required by fireproofing material manufacturer.

#### **3.2 APPLICATION**

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Application of Metal Lath:
  - 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
  - 2. Apply to beam flanges 300 mm (12-inches) or more in width.
  - 3. Apply to column flanges 400 mm (16-inches) or more in width.
  - 4. Apply to beam or column web 400 mm (16-inches) or more in depth.
  - 5. Tack weld or mechanically fasten on maximum of 300 mm (12-inch) center.
  - 6. Lap and tie lath member in accordance with ASTM C841.
- D. Mix and apply in accordance with manufacturer's instructions.
  - 1. Mechanically control material and water ratios.
  - 2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
  - 3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
  - 4. Minimum applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purl in or beam

- and steel deck, columns in interstitial spaces and mechanical equipment rooms shall be as follows:
- a. Type I - 240 kg/m<sup>3</sup> (15 lb/ft<sup>3</sup>).
  - b. Type II - 350 kg/m<sup>3</sup> (22 lb/ft<sup>3</sup>).
  - c. Materials with higher density of 640kg/m<sup>3</sup> (40pcf) maybe used in some mechanical rooms or parking garages.
- E. Application shall be completed in one area, inspected and approved by Resident Engineer before removal of application equipment and proceeding with further work.

### **3.3 FIELD TESTS**

- A. Tests of applied material will be performed by VA retained Testing Laboratory. See Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Resident Engineer will select area to be tested in specific bays on each floor using a geometric grid pattern.
- C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test will be rejected.
- D. Areas showing less than required fireproofing characteristics will be rejected on the following field tests.
  1. Test for cohesion/adhesion: ASTM E736.
  2. Test for bond impact strength: ASTM E760.

### **3.3 PATCHING AND REPAIRING**

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material Manufacturer's recommendations.
  1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
  2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
  3. Hand mixing of material is not permitted.
- C. Repair:
  1. Respray all test and rejected areas.
  2. Patch fireproofing material which is removed or disturbed after approval.
- D. Perform final inspection of sprayed areas after patching and repair.



**3.5 SCHEDULE**

A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks, except on following surfaces:

1. Structural steel and underside of steel decks in elevator or dumbwaiter machine rooms.
2. Steel members in elevator hoist ways.
3. Areas used as air handling plenums.
4. Steel to be encased in concrete or designated to receive other type of fireproofing.

B. Type I:

1. One hour fire rating.
2. Two hour fire rating.
3. Three hour fire rating.

C. Type II:

1. One hour fire rating.
2. Two hour fire rating.

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**SECTION 07 84 00**  
**FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

- A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- B. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.5 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.6 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - E84-10.....Surface Burning Characteristics of Building Materials
  - E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
  - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
  - Annual Issue Building Materials Directory
  - Annual Issue Fire Resistance Directory
  - 1479-10.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
  - Annual Issue Certification Listings

**PART 2 - PRODUCTS**

**2.1 FIRESTOP SYSTEMS**

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
  - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.

4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
  1. Classified for use with the particular type of penetrating material used.
  2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

### **3.2 PREPARATION**

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

**3.3 INSTALLATION**

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

**3.4 CLEAN-UP AND ACCEPTANCE OF WORK**

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00**  
**JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- C. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- F. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.

4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
  2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of non-elastomeric sealant and joint substrate indicated.
  3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
  4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
  1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

**1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
  1. Do not proceed with installation of joint sealants under following conditions:
    - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
- B. Joint-Width Conditions:



1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

**1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

**1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

**1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):  
C509-06.....Elastomeric Cellular Preformed Gasket and  
Sealing Material.

- C612-10.....Mineral Fiber Block and Board Thermal  
Insulation.
- C717-10.....Standard Terminology of Building Seals and  
Sealants.
- C834-10.....Latex Sealants.
- C919-08.....Use of Sealants in Acoustical Applications.
- C920-10.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building  
Sealants.
- C1193-09.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold  
Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—  
Sponge or Expanded Rubber.
- E84-09.....Surface Burning Characteristics of Building  
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

**PART 2 - PRODUCTS**

**2.1 SEALANTS:**

- A. S-1:
  - 1. ASTM C920, polyurethane or polysulfide.
  - 2. Type M.
  - 3. Class 25.
  - 4. Grade NS.
  - 5. Shore A hardness of 20-40
- B. S-2:
  - 1. ASTM C920, polyurethane or polysulfide.
  - 2. Type M.
  - 3. Class 25.
  - 4. Grade P.
  - 5. Shore A hardness of 25-40.
- C. S-3:
  - 1. ASTM C920, polyurethane or polysulfide.
  - 2. Type S.
  - 3. Class 25, joint movement range of plus or minus 50 percent.
  - 4. Grade NS.
  - 5. Shore A hardness of 15-25.

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6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxo cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.

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4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

**2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

**2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

**2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

**PART 3 - EXECUTION**

**3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

**3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer

paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  3. Remove laitance and form-release agents from concrete.
  4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  1. Do not leave gaps between ends of sealant backings.
  2. Do not stretch, twist, puncture, or tear sealant backings.
  3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  1. Apply primer prior to installation of back-up rod or bond breaker tape.
  2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

**3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

**3.5 INSTALLATION:**

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.
  - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

**3.6 FIELD QUALITY CONTROL:**

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
  - B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
  - C. Inspect tested joints and report on following:
    1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
    2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
    3. Whether sealants filled joint cavities and are free from voids.



4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

**3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

**3.8 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  1. Metal to Metal: Type S-1, S-2
  2. Metal to Masonry or Stone: Type S-1
  3. Masonry to Masonry or Stone: Type S-1
  4. Stone to Stone: Type S-1
  5. Cast Stone to Cast Stone: Type S-1
  6. Threshold Setting Bed: Type S-1, S-3, S-4
  7. Masonry Expansion and Control Joints: Type S-6
  8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
  1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:
  1. Walls to Plumbing Fixtures: Type S-9

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2. Counter Tops to Walls: Type S-9

3. Pipe Penetrations: Type S-9

D. Horizontal Traffic Joints:

1. Concrete Paving, Unit Pavers: Type S-11 or S-12

2. Garage/Parking Decks: Type S-10

E. High Temperature Joints over 204 degrees C (400 degrees F):

1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8

F. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.

2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.

3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.

4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.

5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.

6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.

7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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**SECTION 07 95 13**  
**EXPANSION JOINT COVER ASSEMBLIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies floor, wall and ceiling building expansion joint assemblies.
- B. Types of assemblies:
  - Metal Plate Cover
  - Elastomeric Joint Covers
  - Preformed Elastomeric Sealant Joint

**1.2 RELATED WORK**

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESORIES.
- C. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- D. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.

**1.3 QUALITY ASSURANCE**

- A. Project Conditions:
  - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
  - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

**1.4 DELIVERY STORAGE AND HANDLING**

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Submit copies of manufacturer's current literature and data for each item specified.

2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.
- C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.
- D. Shop Drawings:
  1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
  2. Include description of materials and finishes and installation instructions.
- E. Samples:
  1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
  2. Samples of each type and color of flexible seal used in work.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Structural Steel
  - A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
  - A283/A283M-07.....Low and Intermediate Tensile Strength Carbon Steel Plates
  - A786/A786M-05(R2009)....Rolled Steel Floor Plates
  - B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar
  - B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar
  - B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
  - B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

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- B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded Shapes
- C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- D1187-97 (R2002).....Asphalt Base Emulsions for Use as Protective Coatings for Metal
- D2287-96 (R2010).....Non-rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
- E119-10.....Fire Tests of Building Construction and Materials
- E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
  - TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):
  - 251-06.....Tests of Fire Endurance of Building Construction and Materials
- F. Underwriters Laboratories Inc. (UL):
  - 263-11.....Fire Tests of Building Construction and Materials

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Stainless Steel: ASTM A240, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36.
- C. Steel Plate: ASTM A283, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786.
- E. Aluminum:
  - 1. Extruded: ASTM B221, alloy 6063-T5.
  - 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- F. Bronze:
  - 1. Extruded: ASTM B455.
  - 2. Plate: ASTM B121.
- G. Brass: ASTM B36.
- H. Elastomeric Sealant:
  - 1. ASTM C920, polyurethane.
  - 2. Type.

3. Class 25.
  4. Grade P or NS.
  5. Shore A hardness 25, unless specified otherwise.
- I. Thermoplastic Rubber:
1. ASTM C864.
  2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- J. Vinyl Invertor Sealant Waterstops: Manufacturers' standard shapes and grade.
- K. Fire Barrier:
1. Designed for indicated or required dynamic structural movement without material degradation or fatigue.
  2. Tested in maximum joint width condition as a component of an expansion joint cover assembly in accordance with UL 263 NFPA 251, or ASTM E119 and E814, including hose steam test at full-rated period.
- L. Zinc-Molybdate Primer: Fed. Spec. TT-P-645.
- M. Accessories:
1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
  2. Compatible with materials in contact.
  3. Water stops.

## **2.2 FABRICATION**

- A. General:
1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies. Unless shown otherwise.
  2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
  3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.

4. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
  5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
  6. Fire Performance Characteristics:
    - a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
    - b. Fire rating: Not less than rating of adjacent floor or wall construction.
  7. Fire Barrier Systems:
    - a. Material to carry label of approved independent testing laboratory, and be subject to follow-up system for quality assurance.
    - b. Include thermal insulation where necessary, in accordance with above tests, with factory cut miters and transitions.
    - c. For joint widths up to and including 150 mm (six inches), supply barrier in lengths up to 15000 mm (50 feet) to eliminate field splicing.
    - d. For joint widths of seven inches and wider, supply barrier 3000 mm (10-foot) modules with overlapping ends for field splicing.
    - e. For joints within enclosed spaces such as chase walls, include 1 mm (0.032-inch) thick galvanized steel cover where conventional expansion joint cover is not used.
  8. Seal Strip factory - formed and bonded to metal frames and anchor members.
  9. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.
- B. Floor-to-Floor Metal Plate Joints:
1. Frames on each side of joint designed to support cover plate of design shown.
    - a. Continuous frame designed to finish flush with adjacent floor of profile indicated with seating surface and raised floor rim to accommodate flooring.
    - b. Provide concealed bolt and steel anchors for embedment in concrete.

- c. Designed for filler materials between raised rim of frame and edge of cover plate where shown.
- d. Frame and cover plates of some metal where exposed.
  - 1) Design cover plates to support 180 Kg (400 lbs) per 0.3 square meters (1-square foot).
  - 2) Cover plates free of rattle due to traffic.
  - 3) No gaps or budes occur on filler material during design movement of joint.
  - 4) Provide manufacturer's continuous standard flexible vinyl water stop under floor joint cover assemblies.
- C. Floor-to-Wall Metal Plate Joints:
  - 1. Provide one frame on floor side of joint only. Provide wall side frame where required by manufacturer's design.
  - 2. Angle Cover Plates: Provide angle cover plates for joints to wall with countersunk flat-head exposed fasteners for securing to wall unless shown otherwise.
  - 3. Space fasteners as recommended by manufacturer.
  - 4. Match cover of adjacent floor to floor cover.
- D. Interior Wall Joint Cover Assemblies:
  - 1. Surface Mounted Metal Cover Plates:
    - a. Concealed frame for fastening to wall on one sides of joint.
    - b. Extend cover to lap each side of joint and to permit free movement on one side.
    - c. Provide concealed attachment of cover t frame cover in close contact with adjacent finish wall surfaces.
    - d. Use angle cover plates at intersection of walls.
    - e. Use smooth surface cover plates matching floor plates.
    - f. Use expansion fire inserts in fire rated walls, rated same as hour rating of wall.
- E. Exterior Wall Joint Assemblies:
  - 1. Variable movement with seal designed to prevent water and air infiltration.
  - 2. Use vinyl seal strip as secondary seal behind primary seal.
  - 3. Cover Plate Assemblies:
    - a. Surface mounted cover plate.
    - b. Concealed frame for fastening to wall on one side of joint.
    - c. Extend cover to lap each side of joint and to permit free movement on one side.



- d. Provide concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
- e. Use angle cover plate of intersection of walls.
4. Extruded thermoplastic rubber joint assemblies.
  - a. Aluminum frames both sides of joint.
    - 1) Designed to receive flexible rubber primary seal on exposed face after installation of frame.
    - 2) Designed to receive continuous secondary vinyl sheet seal.
    - 3) Anchor spaced at ends and not over 600 mm (24-inches).
  - b. Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
    - 1) Flush mounted seal minimum 3 mm (0.125-inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width.
  - c. Provide factory heat welded transitions where directional changes occur to ensure a watertight system.
  - d. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12-inches) and wider.
- E. Ceiling and Soffit Assemblies:
  1. Variable movement vinyl insert in metal frame on both sides of joint.
  2. Designed for flush mounting with no exposed fasteners.
  3. Vinyl insert locked into metal frame.
  4. Vinyl and metal finish as specified in section 09 06 00, SCHEDULE FOR FINISHES.
  5. Vinyl insert semi rigid either flush face or accordion shape as showed to span joint width without sagging.
- F. Garage Floor Joint Cover Plate:
  1. Aluminum steel over plate not less than 9 mm (3/8-inch) with edges beveled, smooth finish, drilled for counterwork screw at ends and not over 600 mm (24-inches) o.c.
  2. Angle edge frame with anchors at ends and not over 600 mm (24-inches) between end anchors.
  3. Use stud bolt anchors not less than 200 mm (4-inches) long and 9 mm (3/8-inch) diameter welded to angle.
  4. Angle size as shown.
  5. Drill and top one angle for screws from cover plate.

G. Preformed Sealant Joint: Factory installed elastomeric sealant between extruded aluminum angle frame both sides.

1. Elastomeric Sealant: Two part polyurethane sealant with movement capability of +/- 25% of joint width per ASTM-C-920, Type M, Grade P, Class 25, Shore A hardness of 25+/-5.

a. Color:

2. Frame: Extruded Aluminum: Clear anodized.

### **2.3 METAL FINISHES**

A. General:

1. Apply finishes in factory after products are fabricated.

2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).

a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.

b. Color anodized finish: AA-C22A42, Chemically etched medium matte, integrally colored anodic coating, Class I Architectural, 0.7-mil thick; or AA-C22A44 Chemically etched medium matte, electrolytically deposited metallic compound, Class I Architectural, 0.7-mil thick finish. Dyes not accepted.

2. Fluorocarbon Finish: NAAMM AMP 503 AAMA 605.2, high performance organic coating.

3. Factory-Primed Concealed Surface: NAAMM AMP 505 Protect concealed aluminum surfaces that will be in contact with plaster, concrete or masonry surfaces when installed by applying a shop coat of zinc-molybdate primer to contact surfaces. Provide minimum dry film thickness of 2.0 mils.

C. Bronze Finish: NAAMM-AMP 502-M32, mechanical finish, directional textured, natural medium satin.

D. Stainless Steel: NAAMM AMP 503, finish No. 2B.

E. Carbon Steel: NAAMM AMP 504, Galvanized 690.

### **PART 3 EXECUTION**

#### **3.1 EXAMINATION**

A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.

- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

### **3.2 PREPARATION**

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

### **3.3 INSTALLATION**

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.
- G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.

- K. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- L. Flush Metal Cover Plates:
  - 1. Secure flexible filler between frames so that it will compress and expand.
  - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- M. Waterstops:
  - 1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
  - 2. Provide seal with frame to prevent water leakage.
  - 3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.
- N. Fire Barriers:
  - 1. Install in compliance with tested assembly.
  - 2. Install in floors and in fire rated walls.
  - 3. Use fire barrier sealant or caulk supplied with system.
- O. Sealants:

Install to prevent water and air infiltration.
- P. Vertical Exterior Extruded Thermoplastic Rubber.
  - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.
  - 2. Install primary seals retained in extruded aluminum side frames.
- Q. Installation of Extruded Thermoplastic Rubber or Seals:
  - 1. For straight sections, provide preformed seals in continuous lengths.
  - 2. Vulcanize or heat-seal field splice joints to provide watertight joints using manufacturer's recommended procedures.
- R. Installation of Preformed Elastomeric Sealant Joint:
  - 1. Locate joint directly over joints in wall or floor substrates.
  - 2. Full length shall be fastened to substrate using a construction adhesive.
  - 3. Install flush or slightly below finish material.

#### **3.4 PROTECTION**

- A. Take proper precautions to protect the expansion joint covers from damage after they are in place.

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B. Cover floor joints with plywood where wheel traffic occurs.

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**SECTION 08 11 13**  
**HOLLOW METAL DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

**1.2 RELATED WORK**

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Doors and frames of a forced entry/ballistic resistant rated: Section 08 34 53, SECURITY DOORS AND FRAMES.
- D. Overhead doors including loading docks: Section 08 33 00, COILING DOORS AND GRILLES.
- E. Windows and frames of a forced entry/ballistic resistant rated: Section 08 56 53, SECURITY WINDOWS.
- F. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- G. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- H. Package transfer boxes: Section 11 17 36, PACKAGE TRANSFER UNITS.
- I. Steel mesh partitions, doors, service windows and hardware: Section 10 22 13, WIRE MESH PARTITIONS.
- J. Vault doors and day gates including frame and hardware: Section 08 34 59, VAULT DOORS AND DAY GATES.
- K. Deal trays of a Forced Entry/Ballistic Resistant rating: Section 08 56 59, SERVICE AND TELLER WINDOW UNITS.
- L. Guard Booths: Section 13 34 19, METAL BUILDING SYSTEMS.
- M. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.
- N. Intrusion Alarm: Section 28 16 11, INTRUSION DETECTION SYSTEM.
- O. Security Monitors: Section 28 51 00, SECURITY CONTROL CENTER.

**1.3 TESTING**

An independent testing laboratory shall perform testing.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:

1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
2. Sound rated doors, including test report from Testing Laboratory.

**1.5 SHIPMENT**

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

**1.6 STORAGE AND HANDLING**

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):  
A115 Series.....Steel Door and Frame Preparation for Hardware,  
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):  
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame  
Assemblies  
128-09.....Acoustical Performance for Steel Door and Frame  
Assemblies
- E. American National Standard Institute:  
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and  
Frames
- F. American Society for Testing and Materials (ASTM):  
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip  
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-  
alloy, Hot-Rolled and Cold-Rolled  
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low Alloy and High Strength Low  
Alloy with Improved Formability



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- B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles and Tubes
- D1621-10.....Compressive Properties of Rigid Cellular  
Plastics
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl Coated Glass Yarns
- E90-09.....Laboratory Measurement of Airborne Sound  
Transmission Loss of Building Partitions

- G. The National Association Architectural Metal Manufacturers (NAAMM):  
Metal Finishes Manual (AMP 500-06)
- H. National Fire Protection Association (NFPA):  
80-13.....Fire Doors and Fire Windows
- I. Underwriters Laboratories, Inc. (UL):  
Fire Resistance Directory
- J. Intertek Testing Services (ITS):  
Certifications Listings...Latest Edition
- K. Factory Mutual System (FM):  
Approval Guide

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips  
connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

**2.2 FABRICATION GENERAL**

- A. GENERAL:
  - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except  
as specified otherwise. Doors to receive hardware specified in  
Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8.  
Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
  - 2. Close top edge of exterior doors flush and seal to prevent water  
intrusion.

3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.
  - C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
  - D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

- E. Smoke Doors:
  1. Close top and vertical edges flush.
  2. Provide seamless vertical edges.
  3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
  4. Provide clearance at head, jamb and sill as specified in NFPA 80.
- F. Fire Rated Doors (Labeled):
  1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
  2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
  3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active

- leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.
- G. Custom Metal Hollow Doors:
1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.
1. Dutch Doors:
- a. Construct with two leaves, of same construction as specified for flush doors.
  - b. Fabricate shelves of not less than 1.3 mm (0.053 inch) thick steel of size shown.
  - c. Stock type brackets fabricated of the same type metal used to fabricate shelves.
  - d. Shelves and brackets may be either welded, bolted, or screw-attached in place.
- H. Sound Rated Doors:
1. SDI 114, except as specified otherwise.
  2. Sound Transmission Class minimum of 45 when tested in accordance with ASTM E90.
  3. Doors complete with integral spring type automatic door bottom seal and with integral continuous gaskets on the frames. Applied spring type automatic door bottom seal and applied continuous gaskets for the frames for doors that are not sound rated but sealed for flanking noises are specified in Section 08 71 00, DOOR HARDWARE.
  4. Fabricate vision panels to receive double glazing where shown.
- I. Detention Doors (Type 22):
1. ANSI A250.8, Level 3, Full flush seamless design with core Type 'd' or 'f'. See Table with Core Types above.
  2. Vision panels:
    - a. Weld 3 mm (1/8 inch) thick steel channel reinforcements around cut-outs in doors to accommodate vision lights.

- b. Fabricate glazing stops on room side of doors, of 3 mm (1/8 inch) thick steel sheets mitered and welded at corners, and continuously welded both sides into doors.
  - c. Fabricate glazing bead for corridor side of doors of 9 mm (3/8 inch) by 19 mm (3/4 inch) steel bar, miter and weld at the corners, and fasten to doors with 6 mm (1/4 inch) countersunk screws near corners and centers of each side. Back-up screw holes with 3 mm (1/8 inch) thick reinforcements, or weld nuts to back of the frames to receive screws.
  - d. Size rabbet to provide for installation of safety glass and glazing cushions specified.
- J. Tubular Steel Doors:
1. Industrial type.
  2. Stiles and rails minimum of 125 mm (5 inches) by 44 mm (1-3/4 inches), formed of 1.3 mm (0.053 inch) thick steel tubular design, with locked seam. Bottom rail be 250 mm (10 inches) wide.
  3. Louver and glazed opening sizes as shown.
  4. Door panels; consist of two sheets of 1 mm (0.042 inch) thick steel with a resilient separator, nominally 9 mm (3/8 inch) thick, interlocked into the stiles and rails.

### **2.3 METAL FRAMES**

- A. General:
1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
  2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
  3. Frames for labeled fire rated doors and windows.
    - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
    - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
  4. Frames for lead-lined doors:

SPEC WRITER NOTE: See VA Standard Detail  
08110-3.DWG.

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- a. Frames for doors 900 mm (3 feet) or less in width and having lead lining of 1 mm or less in thickness, and not shown to have structural steel supports: Minimum 1.7 mm (0.067 inch) thick.
  - b. Frames for doors over 900 mm (3 feet) in width or having lead-lining more than 1 mm in thickness shown to be supported by and attached to structural steel subframes: Minimum 1.3 mm (0.053 inch) thick.
  - c. Lead-lining and its application are specified in Section 13 49 00, RADIATION PROTECTION.
5. Frames for detention door (Type 22): Minimum 2 mm (0.093 inch) thick.
  6. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
  7. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
  2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.

SPEC WRITER NOTE: Concealed door closers are generally limited to corridor doors to patient operating rooms.
  3. Where concealed door closers are installed within the head of the door frames, prepare frames for closers and provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.

SPEC WRITER NOTE: Omit following paragraph when the building is a Research Laboratory, Mechanical or Electrical Building or any other non-patient building. If the project consists of patient and non-patient buildings, list non-patient building separately in blank spaces below. 150 mm (6 inch) maximum cut off is allowed for label doors.
- C. Terminated Stops: ANSI A250.8.
- D. Glazed Openings:
- a. Integral stop on exterior, corridor, or secure side of door.

- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Two piece frames:

- a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
- b. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on each side.
- c. Preassemble at factory for alignment.

F. Frame Anchors:

1. Floor anchors:

- a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
- b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
- c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
- d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

2. Jamb anchors:

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
  - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
  - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.

- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
  - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
  - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
  - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Anchors for observation windows and other continuous frames set in stud partitions.
  - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
  - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

#### **2.4 TRANSOM PANELS**

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

#### **2.5 LOUVERS**

- A. General:
  - 1. Sight proof type with stationary blades the full thickness of the door.
  - 2. Design lightproof louvers to exclude passage of light but permit free ventilation.
  - 3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.
- B. Fabrication:
  - 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
  - 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
  - 3. Weld stationary blades to frames. Weld louvers into door openings.
- C. Screen frames:

1. Frame of either extruded aluminum or tubular aluminum.
2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
3. Do not lap frame over louver opening.
4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
6. Finish: Clear anodized finish, 0.4 mils thick.
7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
8. Wire Guards:
  - a. Wire fabric shall be wire guard screen as specified.
  - b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

## **2.6 SHOP PAINTING**

ANSI A250.8.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
  1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  3. Protect frame from accidental abuse.
  4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
  5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
  1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
  2. Power actuated drive pins may be used to secure frame anchors to concrete floors.



C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

**3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE**

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 71 00, DOOR HARDWARE.

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**SECTION 08 14 00**  
**INTERIOR WOOD DOORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors.

**1.2 RELATED WORK**

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Doors and frames of a forced entry/ballistic resistant rated: Section 08 34 53, SECURITY DOORS AND FRAMES.
- C. Overhead doors including loading docks: Section 08 33 00, COILING DOORS AND GRILLES.
- D. Windows and frames of a forced entry/ballistic resistant rated: Section 08 56 53, SECURITY WINDOWS
- E. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- F. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- G. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- H. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- I. Metal louvers: Section 08 90 00, LOUVERS AND VENTS.
- J. Lead lined wood door: Section 13 49 00, RADIATION PROTECTION.
- K. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL
- L. Intrusion alarm: Section 28 16 11, INTRUSION DETECTION SYSTEM
- M. Security monitors: Section 28 51 00, SECURITY CONTROL CENTER

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
  - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

C. Shop Drawings:

1. Show every door in project and schedule location in building.
2. Indicate type, grade, finish and size; include detail of glazing, louvers, sound gasketing and pertinent details.
3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.

D. Manufacturer's Literature and Data:

1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
2. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

**1.4 WARRANTY**

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.
2. Specified STC RATING for sound retardant rated door assembly in place.

**1.5 DELIVERY AND STORAGE**

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

**1.6 APPLICABLE PUBLICATIONS**

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. Window and Door Manufacturers Association (WDMA):

- I.S.1A-11.....Architectural Wood Flush Doors
- I.S.4-09.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
- I.S.6A-11.....Architectural Wood Stile and Rail Doors

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- T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
- T.M.7-08.....Cycle-Slam Test Method
- T.M.8-08.....Hinge Loading Test Method
- T.M.10-08.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
  - 80-10.....Protection of Buildings from Exterior Fire
  - 252-08.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):
  - E90-09.....Laboratory Measurements of Airborne Sound  
Transmission Loss

**PART 2 - PRODUCTS**

**2.1 FLUSH DOORS**

- A. General:
  - 1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
  - 2. Adhesive: Type II
  - 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
  - 4. Give exposed wood parts of exterior doors a water-repellent preservative treatment in accordance with WDMA I.S.4.
- B. Face Veneer:
  - 1. In accordance with WDMA I.S.1-A.
  - 2. One species throughout the project unless scheduled or otherwise shown.
  - 3. For transparent finishes: Premium Grade. Plain sliced, red oak.
    - a. A grade face veneer standard optional.
    - b. AA grade face veneer
    - c. Match face veneers for doors for uniform effect of color and grain at joints.
    - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
    - e. On doors required to have transparent finish on one side and paint finish on other side; use veneers as required for transparent finish on both sides.
    - f. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
  - 4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
  - 5. Factory sand doors for finishing.

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- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
  - 1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
  - 2. Glazing:
    - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
    - b. Use stainless steel or dull chrome plated brass screws for exterior doors.
  - 3. Wood Louvers:
    - a. Door manufacturer's standard product, fabricated of solid wood sections.
    - b. Wood Slats: Not less than 5 mm (3/16 inch) thick.
    - c. Stiles routed out to receive slats.
    - d. Secure louvers in prepared cutouts with wood stops.
- D. Stiles and Rails:
  - 1. Option for wood stiles and rails:
    - a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA T.M.10.
  - 2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per T.M.10 for horizontal door edge screw holding.
- E. Fire rated wood doors:
  - 1. Fire Performance Rating:
    - a. "B" label, 1-1/2 hours.
    - b. "C" label, 3/4 hour.
  - 2. Labels:
    - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
    - b. Metal labels with raised or incised markings.
  - 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
    - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.

- b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors.  
Average of 10 test samples using a steel, fully threaded #12 wood screw.
- c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
4. Additional Hardware Reinforcement:
  - a. Provide fire rated doors with hardware reinforcement blocking.
  - b. Size of lock blocks as required to secure hardware specified.
  - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
  - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
  - e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
6. Provide steel frame approved for use in labeled doors for vision panels.
7. Provide steel astragal on pair of doors.

## **2.2 PREFINISH, PREFIT OPTION**

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) may be factory finished as follows:
  1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
  2. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES.

## **2.3 IDENTIFICATION MARK:**

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
  1. An identification mark or a separate certification including name of inspection organization.

2. Identification of standards for door, including glue type.
3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

#### **2.4 SEALING:**

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

### **PART 3 - EXECUTION**

#### **3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
  1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
  2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting stile of active leaf of pair of doors or double egress smoke doors.

#### **3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE**

Install doors and hardware as specified in this Section.

#### **3.3 DOOR PROTECTION**

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.



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C. Maintain covering in good condition until removal is approved by  
Resident Engineer.

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**SECTION 08 31 13**  
**ACCESS DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies access doors or panels.

**1.2 RELATED WORK:**

- A. Wire mesh and screen access doors: Section 05 50 00, METAL FABRICATIONS.
- B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- C. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.
- D. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS .

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
  - D1.3-08.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
  - 80-10.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
  - Fire Resistance Directory

**PART 2 - PRODUCTS**

**2.1 FABRICATION, GENERAL**

- A. Fabricate components to be straight, square, flat and in same plane where required.
  - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
  - 2. Exposed welds continuous and ground smooth.
  - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

**2.2 ACCESS DOORS, FIRE RATED:**

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
  - 1. Weld exposed joints in flange and grind smooth.
  - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
  - 3. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
  - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.

2. Provide latch release device operable from inside of door. Mortise case in door.

**2.3 ACCESS DOORS, FLUSH PANEL:**

A. Door Panel:

1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.
4. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.
2. Provide tamper proof screws (spanner head locks) for access panels in Psychiatric Areas.

**2.4 ACCESS DOOR, RECESSED PANEL:**

A. Door Panel:

1. Form of 1.2 mm (0.0478 inch) thick steel sheet to form a 25 mm (one inch) deep recessed pan to accommodate the installation of acoustical units or other materials where shown in walls and ceiling.
2. Reinforce as required to prevent sagging.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit installation in suspension system of ceiling or wall framing.
2. Extend sides of frame to protect edge of acoustical units when panel is in open position.
3. Provide shims, bushings, clips and other devices necessary for installation.

- C. Hinge: Continuous steel hinge with stainless steel pin or concealed hinge.
- D. Lock:
  - 1. Flush screwdriver operated cam lock.
  - 2. Provide sleeve of plastic or stainless steel grommet to protect hole made in acoustical unit for screwdriver access to lock.
  - 3. Provide tamper proof screws (spanner head locks) for access panels in Psychiatric Areas.

**2.5 FINISH:**

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.

**2.6 SIZE:**

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

**PART 3 - EXECUTION**

**3.1 LOCATION:**

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.
- D. Use recessed panel access doors in the following rooms or spaces.

**3.2 INSTALLATION, GENERAL:**

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

**3.3 ANCHORAGE:**

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

**3.4 ADJUSTMENT:**

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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**SECTION 08 41 13**  
**ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies aluminum entrance work including storefront construction, and other components to make a complete assembly.

**1.2 RELATED WORK:**

- A. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.
- D. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Doors, each type.
  - 2. Entrance and Storefront construction.
- D. Samples:
  - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement, and insulation, of flush panel door.
  - 2. Two samples of anodized aluminum of each color showing finish and maximum shade range.
  - 3. Two samples of organic finish of each color specified.
- E. Manufacturer's Certificates:
  - 1. Stating that aluminum has been given specified thickness of anodizing.
  - 2. Indicating manufacturer's qualifications specified.

**1.4 QUALITY ASSURANCE:**

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.

- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

**1.5 DELIVERY, STORAGE AND HANDLING:**

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

**1.6 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
  - E331-00(R2009).....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
  - F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
  - F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- D. American Architectural Manufacturer's Association (AAMA):
  - 2604-10.....High Performance Organic Coatings on Architectural Aluminum Extrusions and Panels
- E. American Welding Society (AWS):
  - D1.2-08.....Structural Welding Code Aluminum

**1.7 PERFORMANCE REQUIREMENTS:**

- A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than 1.4 kilopascals (30 pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.
- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed  $2.63 \times 10^{-5}$  cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Aluminum, ASTM B209 and B221:
  - 1. Alloy 6063 temper T5 for doors, door frames, storefronts and transoms.
  - 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
  - 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
  - 1. Aluminum: ASTM F468, Alloy 2024.
  - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

**2.2 FABRICATION:**

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.

- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.
- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

**2.3 PROTECTION OF ALUMINUM:**

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
  - 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
  - 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
  - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

**2.4 FRAMES:**

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

**2.5 STILE AND RAIL DOORS:**

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.
- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

**2.6 FLUSH PANEL DOORS:**

- A. Nominal 45 mm (1-3/4 inches) thick. Form from aluminum face sheets not less than 1.5 mm (0.060 inch) thick with internal impact reinforcement, laminated to the door edges and the core.
- B. Provide extruded aluminum tubular members to form the perimeter of the door. Reinforce doors internally with extruded tubular members welded in place, and extending full width of door at top, bottom, and intermediate points.
- C. Fill voids between tubular members with noncombustible mineral insulation.

**2.7 REINFORCEMENT FOR BUILDERS HARDWARE:**

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.

- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

## **2.8 COLUMN COVERS AND TRIM**

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.
- B. Use concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

## **2.9 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.
  - 2. Color Finish: Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 7 mils thick. More than 50 percent variation of the maximum shade range approved will not be accepted in a single component or in adjacent components, stiles, and rails on a continuous series.
- C. Fluorocarbon Finish: AAMA 605.2, high performance coating.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION:**

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.

D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

E. Install hung door operators specified under Section 08 71 13, AUTOMATIC  
DOOR OPERATORS.

**3.2 ADJUSTING:**

After installation of entrance and storefront work is completed, adjust  
and lubricate operating mechanisms to insure proper performance.

**3.3 PROTECTION, CLEANING AND REPAIRING:**

Remove all mastic smears and other unsightly marks, and repair any  
damaged or disfiguration of the work. Protect the installed work  
against damage or abuse.

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**SECTION 08 51 13**  
**ALUMINUM WINDOWS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Aluminum windows of type and size shown complete with hardware, related components and accessories.
- B. Types:
  - 1. Hung windows
  - 2. Casement
  - 3. Projected
  - 4. Dual Horizontal Sliding
  - 5. Single Horizontal Sliding
  - 6. Fixed

**1.2 DEFINITIONS**

- A. Accessories: Mullions, staff beads, casings, closures, trim, moldings, panning systems, sub-sills, clips anchors, fasteners, weather-stripping, and other necessary components required for fabrication and installation of window units.
- B. Uncontrolled Water: Water not drained to the exterior, or water appearing on the room side of the window.

**1.3 RELATED WORK**

- A. Steel subframes: Section 05 50 00, METAL FABRICATIONS.
- B. Storefront: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

**1.5 QUALITY ASSURANCE**

- A. Approval by contracting officer is required of products or service of proposed manufacturers and installers.

- B. Approval will be based on submission of certification by Contractor that:
  - 1. Manufacturer regularly and presently manufactures the specified windows as one of its principal products.
  - 2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
- C. Provide each type of window produced from one source of manufacture.
- D. Quality Certified Labels or certificate:
  - 1. Architectural Aluminum Manufacturers Association, "AAMA label" affixed to each window indicating compliance with specification.
  - 2. Certificates in lieu of label with copy of recent test report (not more than 4 years old) from an independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA 101/I.S.2/A440 for type of window specified.

**1.6 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Minimum of 1/2 full scale.
  - 2. Identifying parts of window units by name and kind of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
  - 3. Include glazing details and standards for factory glazed units.
- C. Manufacturer's Literature and Data:
  - Window.
  - Sash locks, keepers, and key.
- D. Certificates:
  - 1. Certificates as specified in paragraph QUALITY ASSURANCE.
  - 2. Indicating manufacturers and installers qualifications.
  - 3. Manufacturer's Certification that windows delivered to project are identical to windows tested.
- E. Test Reports:
  - Copies of test reports as specified in paragraph QUALITY ASSURANCE.
- F. Samples: Provide 150 mm (six-inch) length samples showing finishes, specified.

**1.7 WARRANTY**

Warrant windows against malfunctions due to defects in thermal breaks, hardware, materials and workmanship, subject to the terms of Article "WARRANTY OF CONSTRUCTION", FAR clause 52.246-21, except provide 10 year warranty period.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)
  - 90.1-07.....Energy Standard of Buildings
- C. American Architectural Manufacturers Association (AAMA):
  - 101/I.S.2/A440-11.....Windows, Doors, and Unit Skylights
  - 505-09.....Dry Shrinkage and Composite Performance Thermal Cycling Test Procedures
  - 2605-05.....Superior Performing Organic Coatings on Architectural Aluminum Extrusions and Panels
  - TIR-A8-08.....Structural Performance of Poured and Debridged Framing Systems
- D. American Society for Testing and Materials (ASTM):
  - A653/A653M-09.....Steel Sheet, Zinc Coated (Galvanized), Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-dip Process
  - E 90-09.....Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions
- E. National Fenestration Rating Council (NFRC):
  - NFRC 100-10.....Determining Fenestration Product U-Factors
  - NFRC 200-10.....Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence
- F. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-06.....Metal Finishes Manual

**PART 2- PRODUCTS**

**2.1 MATERIALS**

- A. Aluminum Extrusions; Sheet and Plate: AAMA 101/I.S.2/A440.
- B. Sheet Steel, Galvanized: ASTM A653; G90 galvanized coating.
- C. Weather-strips: AAMA 101/I.S.2/A440; except leaf type weather-stripping is not permitted.
- D. Insect Screening:
  - 1. Regular mesh, 18 by 18, AAMA 101/I.S.2/A440.
  - 2. Aluminum with dark bronze anodized finish unless specified otherwise.
- E. Fasteners: AAMA 101/I.S.2/A440. Screws, bolts, nuts, rivets and other fastening devices to be non-magnetic stainless steel.
  - 1. Fasteners to be concealed when window is closed. Where wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
  - 2. Stainless steel self tapping screws may be used to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.
  - 3. Attach locking and hold-open devices to windows with concealed fasteners. Provide reinforcing plates where wall thickness is less than 3 mm (0.125 inch) thick.
- F. Weather-strips: AAMA 101/I.S.2/A440.
- G. Hardware:
  - 1. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than five feet from floor level. Locate locking devices in the vent side rail. Fastenings for locks and keepers shall be concealed or nonremovable.
  - 2. Locking Device Strikes: Locate strikes in frame jamb. Strikes shall be adjustable for locking tension. Fabricate strikes from Type 304 stainless steel or white bronze.
  - 3. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles. All exposed knuckle hinges shall have hospital tips, at both ends. Surface mounted hinges will not be accepted.
  - 4. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.

5. Hardware for Emergency Ventilation of Windows:
  - a. Provide windows with a hold open linkage for emergency ventilation.
  - b. Hold open hardware shall provide for maximum six inches of window opening and shall include an adjustable friction shoe to provide resistance when closing the window.
  - c. Handles shall be removable.
6. Hardware for Maintenance Opening of Windows: Opening beyond the six inch position shall be accomplished with a window washers key. The release device shall capture the key when window is in the open position.
7. Design operating device to prevent opening with standard tools, coins or bent wire devices.

H. Pole Operators:

1. Provide pole operator and pole hanger where operable windows have hardware more than 1500 mm (five feet) above the floor, but not over 3000 mm (10 feet) above floor.
2. Fabricate pole of tubular anodized aluminum with rubber cap at lower end and standard push-pull hook at top end to match hardware design.
3. Provide sufficient length for window operation without reaching more than 1500 mm (five feet) above floor.

**2.2 THERMAL AND CONDENSATION PERFORMANCE**

- A. Condensation Resistance Factor (CRF): Minimum CRF of C 45.
- B. Thermal Transmittance:
  1. Maximum U value class for insulating glass windows: 50 (U=0.50).
  2. Maximum U value class for dual glazed windows: 70 (U=0.70), or as required by ASHRAE 90.1.
- C. Solar Heat Gain Coefficient (SHGC): SHGC shall comply with State or local energy code requirement.

**2.3 FABRICATION**

- A. Fabrication to exceed or meet requirements of Physical Load Tests, Air Infiltration Test, and Water Resistance Test of AAMA 101/I.S.2/A440.
- B. Glazing:
  1. Factory or field glazing optional.
  2. Glaze in accordance with Section 08 80 00, GLAZING.
  3. Windows reglazable without dismantling sash framing.

4. Design rabbet to suit glass thickness and glazing method specified. Increase rabbet depths for plastic glazing when used; minimum, depth of 25 mm (1-inch).
5. Glaze from interior except where not accessible.
6. In Security Bedrooms and Security Psychiatric Nursing Units, glaze from outside, except where detention screens occur, or cavity side of dual glazed windows.
7. Provide removable fin type glazing beads.

C. Trim:

1. Trim includes casings, closures, and panning.
2. Fabricate to shapes shown of aluminum not less than 1.6 mm (0.062 inch) thick
3. Extruded or formed sections, straight, true, and smooth on exposed surfaces. Curved sections true to line.
4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
5. Reinforce 1.6 mm (0.062 inch) thick members with not less than 3 mm (1/8-inch) thick aluminum.
6. Except for strap anchors, provide reinforcing for fastening near ends and at intervals not more than 305 mm (12 inches) between ends.
7. Design to allow unrestricted expansion and contraction of members and window frames.
8. Secure to window frames with machine screws or expansion rivets.
9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of the casing or trim cover system.

D. Thermal-Break Construction:

1. Manufacturer's Standard.
2. Low conductance thermal barrier.
3. Capable of structurally holding sash in position and together.
4. All Thermal Break Assemblies (Pour & Debridge, Insulbar or others) shall be tested as per AAMA TIR A8 and AAMA 505 for Dry Shrinkage and Composite Performance.
5. Location of thermal barrier and design of window shall be such that, in closed position, outside air shall not come in direct contact with interior frame of the window.

## **2.9 FIXED WINDOWS**

- A. AAMA 101/I.S.2/A440; Type HC25 F-AW65.
- B. AAMA certified product to the AAMA 101/I.S.2/A440. - 11 standard.

## **2.10 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Finish exposed aluminum surfaces as follows:
  - 1. Anodized Aluminum:
    - a. Finish in accordance with AMP 501 letters and numbers.
    - b. Clear anodized Finish: AA-C22A41 Medium matte, clear anodic coating, Class 1 Architectural, 0.7 mils thick.
- C. Hardware: Finish hardware exposed when window is in the closed position: Match window color.

## **PART 3 - EXECUTION**

### **3.1 PROTECTION (DISSIMILAR MATERIALS): AAMA 101/I.S.2/A440.**

### **3.2 INSTALLATION, GENERAL**

- A. Install window units in accordance with manufacturer's specifications and recommendations for installation of window units, hardware, operators and other components of work.
- B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, use expansion or toggle bolts or screws, as best suited to construction material.
  - 1. Provide bolts or screws minimum 6 mm (1/4-inch) in diameter.
  - 2. Sized and spaced to resist the tensile and shear loads imposed.
  - 3. Do not use exposed fasteners on exterior, except when unavoidable for application of hardware.
  - 4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
  - 5. Locate fasteners to not disturb the thermal break construction of windows.
- C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.
- D. Anchor windows on four sides with anchor clips or fin trim.
  - 1. Do not allow anchor clips to bridge thermal breaks.
  - 2. Use separate clips for each side of thermal breaks.

3. Make connections to allow for thermal and other movements.
4. Do not allow building load to bear on windows.
5. Use manufacturer's standard clips at corners and not over 600 mm (24 inches) on center.
6. Where fin trim anchorage is shown build into adjacent construction, anchoring at corners and not over 600 mm (24 inches) on center.

//E. Sills and Stools:

1. Set in bed of mortar or other compound to fully support, true to line shown.
2. Do not extend sill to inside window surface or past thermal break.
3. Leave space for sealants at ends and to window frame unless shown otherwise. //

SPEC WRITER NOTE: Coordinate with  
demolition for replacement window  
projects for removal.

//F. Replacement Windows:

1. Do not remove existing windows until new replacement is available, ready for immediate installation.
2. Remove existing work carefully; avoid damage to existing work to remain.
3. Perform all other operations as necessary to prepare openings for proper installation and operation of new units.
4. Do not leave openings uncovered at end of working day, during precipitation or temperatures below 16 degrees C (60 degrees F.). //

**3.3 MULLIONS CLOSURES, TRIM, AND PANNING**

- A. Cut mullion full height of opening and anchor directly to window frame on each side.
- B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
- C. Secure to concrete or solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
- D. Toggle bolt to hollow masonry units. Screwed to wood or metal.
- E. Fasten except for strap anchors, near ends and corners and at intervals not more than 300 mm (12 inches) between.
- F. Seal units following installation to provide weathertight system.



**3.4 ADJUST AND CLEAN**

- A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.
- B. Clean aluminum surfaces promptly after installation of windows, exercising care to avoid damage to protective coatings and finishes.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Lubricate hardware and moving parts.
- E. Clean glass promptly after installation of windows. Remove glazing and sealant compound, dirt and other substances.
- F. Except when a window is being adjusted or tested, keep locked in the closed position during the progress of work on the project.

**3.5 OPERATION DEVICES**

SPEC WRITER NOTE: Determine number of window washer operating wrenches, keys or removable locking handles required and insert number in blank space of subparagraph.

- A. Provide wrenches, keys, or removable locking operating handles, as specified to operate windows.
- B. Provide one emergency ventilating operating handle for every four windows.
- C. Provide \_\_\_\_\_ maintenance or window washer operating handles.
- //D. Provide one operating pole and one pole hanger in a room or space where pole operation of windows is required. //

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**SECTION 08 56 53**  
**BLAST RESISTANT WINDOWS**

**PART I - GENERAL**

**1.1 DESCRIPTION**

The extent of exterior metal window units required to provide specified resistances is indicated on Contract Drawings by elevations/details/schedules/notations.

**1.2 RELATED DOCUMENTS**

A. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.

**1.3 SYSTEM PERFORMANCE**

- A. General: Fabricate and install FE/BR window assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, glass retention, and hardware. Security attacks shall be unable to penetrate through closed/locked security window assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement.
1. Forced-Entry (FE) resistant assemblies: Where window assembly is shown or scheduled as FE, provide window manufacturer's material and fabrication for panels, inserts, hardware, devices, and framing of units. Provide rated units where shown or scheduled
    - a. No FE resistance rating.
  2. Ballistic Resistant (BR) assemblies: Where assembly is shown or scheduled as BR, provide manufacturer's materials and fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.
    - a. UL 752 level 3
  3. Provide combined performances for indicated requirements, with each performance surviving combined attacks within rating limitations of performance, but recognizing that certain forms of attack may result in severe damage to units, even though repelled successfully, leading to need for replacement of units, or of damaged elements of units.
  4. Blast Resistance: Provide resistance as follows:
    - a. Blast Resistance
  5. Normal resistances: Provide units capable of the following levels of performance for weather and environmental exposures:

- a. Thermal Movement: Provide assembly capable of withstanding thermal movements resulting from ambient range of 150 deg. F (67 deg. C). Window wall temperature may be assumed to reach ambient temperature of 180 deg. F (82 deg. C).
- b. Air infiltration: Maximum rate of 9.64 cu. in./min. per sq. in. (0.0017 cu. m/min per sq. m) of window area plus 52 cu. in./linear ft. (0.0028 cu./m per linear m) of operable sash joint for inward test pressure of 6.24 psf (298.8 Pa) per ASTM E 283.
- c. Water penetration: No leakage for inward test pressure of 8 pounds (3.63 kg) force, per ASTM E 331.

#### **1.4 SUBMITTALS**

- A. General: For each security window assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
  1. Product data for manufactured/fabricated metal window units and sub-frames. Include standard details and specifications for metals and alloys, fasteners, welding, applied finishes, hardware, and accessories. Include producer's detailed instructions for assembly, protection, installation, and maintenance.
  2. Manufacturer's standard color chart.
  3. Certification: letter from manufacturer indicating that products have been certified as meeting the FE/BR requirements specified in this Section.
  4. Shop drawings showing dimensioned details of metal window units. Show application of intended glazing materials. Show typical window unit interior and exterior elevations at not less than  $\frac{3}{4}$ "=1'-0" (1:20) scale. Indicate how window units, not necessarily including basic sub-frames, are to be subsequently removed/replaced; and how glazing unit removal/replacement is to be accomplished. After final modifications and corrections have been incorporated, submit drawings as AutoCAD files with .DWG extension:
    - a. Details: Show sections at 3"=1'-0" (1:5) scale of members indicating construction, size, and thickness of components, together with connections, fastenings, and means of separating dissimilar metals.

5. Calculations: Provide calculations prepared by qualified blast consultant verifying that window and glazing meet specific blast resistance requirements detailed in this Section.

**1.5 QUALITY CONTROL**

Provide products that meet the requirements of Unified Facilities Criteria for DOD minimum Antiterrorism Standards for Buildings UFC4-010-01.

**1.6 DELIVERY, STORAGE, AND HANDLING**

- A. Comply with Manufacturer's directions and as required to prevent edge damage or other damage to assembly resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, and contact with chemical solvents.
- B. Deliver prefabricated units to Project as completely assembled units, ready for anchorage into supporting structure, and for interfacing with other work.

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - ASTM A36/A36M-08..... Standard Specification for Carbon Structural Steel
  - ASTM A123/A123M-09..... Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - ASTM A320/A320M-11..... Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for Low-Temperature Service
  - ASTM B221-08..... Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
  - ASTM E283-04..... Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
  - ASTM E331-00(R2009)..... Standard Test Method for Water Penetration of Exterior Windows, Skylights,

Doors, and Curtain Walls by Uniform Static Air  
Pressure Difference

- C. National Association of Architectural Metal Manufactures (NAAMM)  
AMP 500-06.....Metal Finishes Manual
- D. Underwriters Laboratories, Inc. (UL):  
UL752-2011.....Bullet Resisting Equipment
- E. Unified Facilities Criteria (UFC):  
4-010-01-2012.....DOD Minimum Antiterrorism Standards for  
Buildings

**PART 2 - PRODUCTS**

**2.1 MANUFACTURER/FABRICATOR**

Certified Units: Provide units and sub-frames which are manufactured/fabricated by firms which have produced identical units required for this Project and which have been certified to comply with requirements for levels of resistance to attack specified.

**2.2 MATERIALS**

- A. Steel Shapes/Plates/Bars: ASTM A 36, except where another designation is indicated.
- B. Stainless Steel: Provide formed members of AISI Type 304 stainless steel sheet, with No. 4 directional polish.
- C. Bolts and Fasteners: Provide AISI Type 300-series stainless steel screws, bolts, nuts, and washers; comply with ASTM A 320. Provide nonremovable type where accessible from attack side.
- D. Aluminum Extrusions/Bars: Provide members complying with ASTM B 221, alloy 6063-T5, -T6, or -T52, or alloy 6061-T6, for principal framing members, with 3/16 inch (4.76 mm) minimum thickness of walls; provide alloy 6063-T5, -T6, or -T52 for trim and stops which are not exposed to forced entry attack, of 1/16 inch (1.575 mm) minimum thickness.
- E. Window Cleaner's Bolts: Provide units of standard design as indicated, complying with applicable safety regulations, fabricated of nonmagnetic stainless steel.
- F. Glazing Materials: Refer to Section 08 80 00, GLAZING:

**2.3 FABRICATION**

- A. Unit Framing: Shop fabricate unit framing system of section profiles in metal as shown. Provide full-strength, mitered-and-welded corner joints. Provide framing units to achieve specified performances, but not less than metal thicknesses and dimensions shown. Comply with

applicable AWS standards for welding, with exposed welds ground reasonably smooth. Provide welded-in-place reinforcements, including anchorage devices as shown. Fabricate metal glazing stops for removal, with mitered corners and countersunk screw attachment to frame.

1. New Building: Each exterior frame system shall have inner frame, outer frame, and fasteners to connect them together. The outer frame shall be continuous steel frame embedded in exterior wall as concrete wall is constructed. The inner frame shall be preassembled with glazing and shall be bolted to outer frame. Both frames shall be supplied by one manufacturer.
  2. Existing Buildings: The frame shall be continuous steel frame anchored to existing wall with expansion anchors. If two frame system is used, both inner and outer frames shall be supplied by one manufacturer.
- B. Unit Anchorages: Fabricate metal anchorage system/devices as shown, and as required to achieve performance requirements.
- C. Unit Glazing: Install glazing sheets in frames at fabrication plant prior to delivery to project. See section 08 80 00 for laminated glass assemblies that meet the requirements of UFC4-010-01.

#### **2.4 FINISHES**

- A. General Finishing: Provide the following factory-applied finishes on the fabricated units of metal window framing and sub-framing, including hardware and accessories. Comply with NAAMM Metal Finishes Manual AMP 500-505-88 as applicable:
1. Stainless steel: Finish exposed stainless steel components of the work with AISI No. 4 directional polish, except retain manufacturer's standard mill finish on exposed fasteners and similar devices.
  2. Fabricated aluminum: Provide Class I clear anodized coating of 0.018 mm thickness; comply with Aluminum Association designation AA-M12C22A41.
  3. Fabricated aluminum: Provide Class I, black, color anodized coating of 0.008 inch (0.018 mm) thickness; comply with Aluminum Association designation AAM12C22A42/A44.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine prepared substrate openings to receive framed fenestration units of this Section. Check anchorages for location and coordination of face plans between walls and fenestration units. Check dimensions and clearances for sealant applications.
- B. Coat substrate surfaces of concrete, masonry, or steel where they will be in contact or close proximity with aluminum or stainless steel framing of fenestration units. Apply 1/32 inch (0.76 mm) coating of bituminous paint, confined to surfaces which will be concealed.

**3.2 INSTALLATION**

- A. Coordinate installation of window units in sub-frames with installation of expansion joint materials, isolators, joint fillers, spacer strips, tapes, gaskets, sealants, removable sub-frame stops, and other elements as indicated. Tighten bolts for maximum shear and tensile strength, for resisting forces indicated. Comply with Fabricator's instructions and recommendations.
- B. Place installation accessory items as shown and as required for unit installations, including flashings, shims, fillers, bedding materials, and anchorage accessories. Prepare openings for unit interfaces with other work.
- C. Install window units uniformly to lines and elevations indicated, plumb and level, true to plane of optical reflection. Comply with Fabricator's instructions for final assembly and installation. Install anchor bolts and devices as indicated, exercising care to shim and tighten against substrates without distorting or deflecting frames from intended lines. Provide uniform spaces around units for subsequent installation of joint sealer materials, which are not work of this Section, see Division 7 section for sealants.
- D. Anchorage: The window manufacturer is responsible to provide anchors appropriate for substrate to which window assembly is to be fastened.
  - 1. New Building window assembly installation: The window frame system shall consist of inner and outer frame. The outer frame shall be embedded in concrete wall as concrete is placed with sufficient anchorage (embedded studs) to meet performance requirements of this Section. The inner frame shall be anchored to outer frame with ½ inch (13 mm) bolts having the following minimum requirements:



- a. Yield strength: 130,000 psi (900 MPa)
- b. Tensile strength: 150,000 psi (1033 MPa)
- 2. Existing building window assembly installation: Structural frames shall have pre-drilled bolt holes at 12 inches (300 mm) o.c. maximum. The manufacturer shall verify substrates involved and supply fastening tools (e.g., drill, bit) required by their anchoring system. The anchor shall be acceptable for shock/short duration loading, and have potential for removal during life of building. The anchor shall also meet the following requirements:
  - a. Anchor diameter: 3/8 inch (10 mm) minimum.
  - b. Embedment and edge distances shall be as certified for window, but not less than the following:
    - i. Embedment in concrete: 3½ inch (90 mm).
    - ii. Embedment in solid masonry: 6 inches (150 mm).
    - iii. Edge distance: 3 inches (75 mm).
  - c. The minimum anchor strengths shall be as certified for window, but not less than:
    - i. Yield strength: 130,000 psi (900 MPa)
    - ii. Tensile strength: 180,000 psi (1240 MPa)
- 3. Avoid cutting of rebar during concrete anchor installation.
- E. Remove protective covering from finished metal surfaces, and from exposed glass and plastic glazing sheets.
- F. Overcoat Painting: Refer to Division 9 section on painting for final overcoating on metal framing and trim members of fenestrations units; not work of this section.

### **3.3 CLEANING AND PROTECTION**

- A. General: Upon completion of installation of metal windows, clean exposed surfaces of window units and sub-frames; comply with Fabricator's instructions. Remove excess and migrating joint sealing compounds, dirt, and foreign substances. Repair damaged areas of factory-applied finishes in accordance with Fabricator's instructions; comply with Project Director's requests. Continue maintenance of exposed finishes through remainder of construction period.
- B. Protection: Provide breakage protection promptly upon completion of fenestration installation. Install crossed streamers of cloth/plastic, adhered to unit framing exterior faces. Maintain through construction completion.

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- C. Repair and Replacement: Touch up minor finish damage on metal surfaces where handling and installation have produced marred or abraded areas which can be readily corrected. Replace or refinish units where damage is of greater substance, as directed by Project Director.
- D. Glazing: Clean glazing in accordance with Section 08 80 00, GLAZING.

---END---

**SECTION 08 71 00**  
**DOOR HARDWARE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS Section 08 71 13, AUTOMATIC DOOR OPERATORS
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- F. Electrical: Division 26, ELECTRICAL.

**1.3 GENERAL**

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
  - 1. Mortise locksets.
  - 2. Hinges for hollow metal and wood doors.
  - 3. Surface applied overhead door closers.
  - 4. Exit devices.
  - 5. Floor closers.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
  2. Door closers and continuous hinges: 10 years.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

**1.6 SUBMITTALS**

- A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
  2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

#### **1.7 DELIVERY AND MARKING**

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

#### **1.8 PREINSTALLATION MEETING**

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
1. Inspection of door hardware.
  2. Job and surface readiness.
  3. Coordination with other work.
  4. Protection of hardware surfaces.
  5. Substrate surface protection.
  6. Installation.
  7. Adjusting.
  8. Repair.
  9. Field quality control.
  10. Cleaning.

#### **1.9 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

- B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the Resident Engineer.

**1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
  - F883-04.....Padlocks
  - E2180-07.....Standard Test Method for Determining the  
Activity of Incorporated Antimicrobial Agent(s)  
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
  - A156.1-06.....Butts and Hinges
  - A156.2-03.....Bored and Pre-assembled Locks and Latches
  - A156.3-08.....Exit Devices, Coordinators, and Auto Flush  
Bolts
  - A156.4-08.....Door Controls (Closers)
  - A156.5-01.....Auxiliary Locks and Associated Products
  - A156.6-05.....Architectural Door Trim
  - A156.8-05.....Door Controls-Overhead Stops and Holders
  - A156.12-05 .....Interconnected Locks and Latches
  - A156.13-05.....Mortise Locks and Latches Series 1000
  - A156.14-07 .....Sliding and Folding Door Hardware
  - A156.15-06.....Release Devices-Closer Holder, Electromagnetic  
and Electromechanical
  - A156.16-08.....Auxiliary Hardware
  - A156.17-04 .....Self-Closing Hinges and Pivots
  - A156.18-06.....Materials and Finishes
  - A156.20-06 .....Strap and Tee Hinges, and Hasps
  - A156.21-09.....Thresholds
  - A156.22-05.....Door Gasketing and Edge Seal Systems
  - A156.23-04.....Electromagnetic Locks

- A156.24-03.....Delayed Egress Locking Systems
- A156.25-07 .....Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07 .....Master Keying Systems
- A156.29-07 .....Exit Locks and Alarms
- A156.30-03 .....High Security Cylinders
- A156.31-07 .....Electric Strikes and Frame Mounted Actuators
- A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

- 80-10.....Fire Doors and Fire Windows
- 101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

**PART 2 - PRODUCTS**

**2.1 BUTT HINGES**

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.

8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

## **2.2 CONTINUOUS HINGES**

A. ANSI/BHMA A156.26, Grade 1-600.

1. Listed under Category N in BHMA's "Certified Product Directory."

B. General: Minimum 0.120-inch-thick, hinge leaves with minimum overall width of 4 inches; fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.

1. Base Metal for Exterior Hinges: Stainless steel.

2. Base Metal for Interior Hinges: Stainless steel.

3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.

4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.

5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.

6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.

7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.

8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

## **2.3 DOOR CLOSING DEVICES**

A. Closing devices shall be products of one manufacturer for each type specified.

## **2.4 OVERHEAD CLOSERS**

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:



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1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

## **2.5 FLOOR CLOSERS AND FLOOR PIVOT SETS**

- A. Comply with ANSI A156.4. Provide stainless steel floor plates for floor closers and floor pivots, except where metal thresholds occur. Provide cement case for all floor closers. Floor closers specified for fire doors shall comply with Underwriters Laboratories, Inc., requirements for concealed type floor closers for classes of fire doors indicated on drawings. Hold-open mechanism, where required, shall engage when door is opened 105 degrees, except when door swing is limited by building construction or equipment, the hold-open feature shall engage when door is opened approximately 90 degrees. The hold-open mechanism shall be selectable on/off by turning a screw through the floor plate. Floor closers shall have adjustable hydraulic back-check, adjustable close speed, and adjustable latch speed. Provide closers with delayed action where a hold-open mechanism is not required. Floor closers shall be multi-sized. Single acting floor closers shall also have built in dead stop. Where required, provide closers with special cement cases appropriate for shallow deck installation or where concrete joint lines run through the floor blockout. At offset-hung doors installed in deep reveals, provide special closer arm and spindle to allow for installation. Where stone or terrazzo is applied over the floor closer case, provide closer without floor plate and with extended spindle (length as required) and special cover pan (depth as required) to allow closer to be accessed without damaging the material applied over the closer. Pivots for non-labeled doors shall be cast, forged or extruded brass or bronze.
- B. Where floor closer appears in hardware set provide the following as applicable.
1. Double Acting Floor Closers: Type C06012.
  2. Single Acting Floor Closer: Type C06021 (center pivoted).  
(Intermediate pivot is not required).
  3. Single Acting Floor Closers: Type C06041 (offset pivoted).
  4. Single Acting Floor Closer for Labeled Fire Doors: Type C06051  
(offset pivoted).
  5. Single Acting Floor Closers For Lead Lined Doors: Type C06071  
(offset pivoted).

## **2.6 DOOR STOPS**

- A. Conform to ANSI A156.16.

- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

## **2.7 OVERHEAD DOOR STOPS AND HOLDERS**

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction

or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

## **2.8 FLOOR DOOR HOLDERS**

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

## **2.9 LOCKS AND LATCHES**

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
  - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching existing facility. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or

- where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
  3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.
  4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.
  5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

#### **2.10 PUSH-BUTTON COMBINATION LOCKS**

- A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.
- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

#### **2.11 ELECTROMAGNETIC LOCKS**

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate

attached to door. Listed under Category E in BHMA's "Certified Product Directory."

1. Type: Full exterior or full interior, as required by application indicated.
2. Strength Ranking: 1500 lbf.
3. Inductive Kickback Peak Voltage: Not more than 0 V.
4. Residual Magnetism: Not more than 4 lbf to separate door from magnet.

B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".

1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
2. Security Grade: Activated from secure side of door by initiating device.
3. Movement Grade: Activated by door movement as initiating device.
4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

## 2.12 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

## 2.13 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

## 2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates and door edging as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
  - a. Armor plate side of doors;
  - b. Exterior side of exterior doors;
  - c. Closet side of closet doors;
  - d. Both sides of aluminum entrance doors.
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-

height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

#### **2.16 EXIT DEVICES**

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.
- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

#### **2.17 FLUSH BOLTS (LEVER EXTENSION)**

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.



- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

#### **2.18 FLUSH BOLTS (AUTOMATIC)**

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

#### **2.19 DOOR PULLS WITH PLATES**

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm (6 inches) high by 19 mm (3/4 inches) diameter with plate Type J302, 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Provide pull with projection of 70 mm (2 3/4 inches) and a clearance of 51 mm (2 inches). Cut plates of door pull plate for cylinders, or turn pieces where required.

#### **2.20 PUSH PLATES**

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

#### **2.21 COMBINATION PUSH AND PULL PLATES**

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

#### **2.22 COORDINATORS**

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior

pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

#### **2.23 THRESHOLDS**

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from fame face.

#### **2.24 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS**

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

#### **2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)**

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m<sup>3</sup>/s/m).

#### **2.26 MISCELLANEOUS HARDWARE**

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Folding doors and partitions.
  2. Wicket door (in roll-up door assemblies).
  3. Slide-up doors.
  4. Swing-up doors.
  5. Fire-rated access doors-Engineer's key set.
  6. Doors from corridor to electromagnetic shielded room.
  7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

#### **2.27 FINISHES**

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.
  2. Hinges --interior doors: 652 or 630.
  3. Pivots: Match door trim.
  4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
  5. Thresholds: Mill finish aluminum.
  6. Cover plates for floor hinges and pivots: 630.
  7. Other primed steel hardware: 600.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

- E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.
- F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag<sup>+</sup>). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

**2.31 BASE METALS**

- A. Apply specified U.S. Standard finishes on different base metals as following:

<b>Finish</b>	<b>Base Metal</b>
652	Steel
626	Brass or bronze
630	Stainless steel

**PART 3 - EXECUTION**

**3.1 HARDWARE HEIGHTS**

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.
- B. Hardware Heights from Finished Floor:
  - 1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
  - 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
  - 3. Deadlocks centerline of strike 1219 mm (48 inches).
  - 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
  - 5. Centerline of door pulls to be 1016 mm (40 inches).
  - 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
  - 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
  - 8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

**3.2 INSTALLATION**

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.
- G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

### **3.3 FINAL INSPECTION**

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
  - 1. Re-adjust hardware.
  - 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
  - 3. Identify items that have deteriorated or failed.
  - 4. Submit written report identifying problems.

### **3.4 DEMONSTRATION**

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

### **3.5 HARDWARE SETS**

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

**INTERIOR SINGLE DOORS**

HW-1

Each Door to Have:

NON-RATED

1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Push Plate	J302
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

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HW-1L

Each Door to Have:

NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-1Q

Each Door to Have:

RATED/NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154



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HW-1R

Each Door to Have:

RATED/NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Wall Stop	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

HW-2G

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.

HW-3E

Each Door to Have:

NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154
1	Coat Hook	L03121

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

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HW-3F

Each Door to Have: RATED/NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Office Lock	F04
1	Closer	CO2011/CO2021 @ RATED DOOR
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-4G

Each Door to Have: RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Utility Lock	F09
1	Closer (@ Rated Doors)	CO2011/CO2021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-4J

Each Door to Have: RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Utility Lock	F09
1	Closer (@ Rated Doors)	CO2011/CO2021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

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HW-4K

Each Door to Have:

NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Utility Lock	F09
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-4L

Each Door to Have:

NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Classroom Lock	F08
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
1	Set Sound/Light Seals	R0Y264/R0Y255

HW-5B

Each Door to Have:

RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

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HW-5D

Each Door to Have:

NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Storeroom Lock	F07
1 Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1 Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1 Wall Stop (@ Outswing Doors)	L02101 CONVEX
3 Silencers	L03011

HW-5E

Each Door to Have:

NON-RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1 Armor Plate	J101 x 3.125 MM (0.125 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

**EXTERIOR SINGLE DOORS**

HW-E1

Each Door to Have:

NON-RATED

1 Continuous Hinge	
1 Entry Lock	F11
1 Latch Protector (outswing dr)	
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTNERS
1 Threshold (outswing door)	J32120 x SILICONE GASKET
1 Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1 Door Sweep	R0Y416
1 Set Frame Seals	R0Y164
1 Drip	R0Y976

**EXTERIOR PAIRS OF DOORS**

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HW-E6

Each Pair to Have:

NON-RATED

2	Continuous Hinge	
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Entry Lock	F11
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Coordinator	TYPE 21A
2	Closer	C02011/C02021
2	Kick Plate	J102
2	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
2	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

**INTERIOR SINGLE SECURITY DOORS**

HW-SH-3C

Each [PB] Door to Have:

NON-RATED/RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

- - - E N D - - -



**SECTION 08 71 13**  
**AUTOMATIC DOOR OPERATORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies equipment, controls and accessories for automatic operation of swing and sliding doors.

**1.2 RELATED WORK**

- A. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Door hardware; Section 08 71 00, DOOR HARDWARE.
- C. Section 28 13 00, ACCESS CONTROL.
- D. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
- E. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 QUALITY ASSURANCE**

- A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One type of automatic door equipment shall be used throughout the building.
- C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the Warranty period shall be two years in lieu of one year.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
  - 1. Showing location of controls and safety devices in relationship to each automatically operated door.
  - 2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
  - 3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.
- D. Submit in writing to Resident Engineer that items listed in Article 1.3 are in compliance.

**1.7 DESIGN CRITERIA**

- A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in five seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

**1.8 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Builders Hardware Manufacturers Association, Inc. (BHMA):
  - A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)
- C. National Fire Protection Association (NFPA):
  - 101-09.....Life Safety Code
- D. Underwriters Laboratory (UL):
  - 325-10.....Door, Drapery, Gate, Louver, and Window  
Operators and Systems



### **1.9 DELIVERY AND STORAGE**

- A. Delivery shall be in factory's original, unopened, undamaged container with identification labels attached.

## **PART 2 - PRODUCTS**

### **2.1 SWING DOOR OPERATORS**

- A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.
- B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:
  - 1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
  - 2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for

- extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
  4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. All connecting harnesses shall have interlocking plugs.

## **2.2 MICROPROCESSOR CONTROLS**

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1-30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

## **2.3 SLIDING DOOR OPERATORS**

- A. General: Sliding doors shall have electric operators, conforming to BHMA A156.10 and the following requirements as applicable. Assembly shall be single or bi-parting sliding doors as shown on drawings.
- B. Door Operation: Doors shall be opened by electric motor pulling door from closed to open position and shall stop door by electrically reducing voltage and stalling door against mechanical stop. System shall permit manual control of door in event of power failure. Opening and closing speeds shall be adjustable. In compliance with NFPA-101,

all door panels shall allow "breakout" to the full open position to provide instant egress at any point in the door's movement.

- C. Operators: Completely assembled and sealed electromechanical operating unit, all located in cast aluminum housing and filled with special lubricant for extreme conditions. Attached to transmission system shall be a minimum 1/8 Hp "DC" shunt-wound permanent magnet motor with sealed ball bearings. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement. Operators shall have adjustable opening and closing cycle. Housing shall be minimum 6063T-5 alloy aluminum not less than .005 mm (125 inch) minimum thickness, 150 mm by 200 mm (6 inch wide by 8 inch high).
- D. Sliding Door Hardware Guide Rollers, Door Carrier: Top door carriers shall ride on steel or delrin rollers incorporating sealed bearings with each door having two support rollers and one anti-rise roller. Each roller shall have a minimum of 9 mm (3/8-inch) of vertical adjustment with positive mechanical locks. Each door shall also include two urethane covered oil impregnated bearing bottom rollers attached with 5 mm (3/16-inch) thick formed steel guide brackets. Each door carrier supporting a door leaf shall include a vertical steel reinforcing member to prevent sagging when door is swung under breakaway conditions. All carbon steel brackets and fittings shall be plated for corrosion resistance.
- E. Locking Hardware: Do not provide any locking hardware at interior doors not requiring physical security. Provide doors with flush concealed vertical rod panic hardware integrated into the doors where physical security is required and free egress is required at all times. Provide doors with manufacturers' standard hookbolt lock (keyed both sides) where physical security is required and free egress is not required at all times. At doors with access control devices (card readers, etc.), provide doors with electronic deadbolt locking to prevent the doors from manually sliding open.
- F. Door Closers: Provide all breakout or swing-out panels with door closers concealed in the top rail of the door.

#### **2.4 POWER UNITS**

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits

shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

## **2.5 DOOR CONTROLS**

- A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.
- B. Manual Controls:
  - 1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.
- C. Motion Detector: The motion detector may be surface mounted or concealed, to provide a signal to actuate the door operator, and monitor the immediate zone, to detect intrusion by persons, carts or similar objects. The zone which the detector monitors shall be 1500 mm (five feet) deep and 1500 mm (five feet) across, plus or minus 150 mm (six inches) on all dimensions. The maximum response time shall be no less than 25 milliseconds. Unit shall be designed to operate on 24 volts AC. The control shall not be affected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

## **2.6 SAFETY DEVICES**

- A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.
- B. At sliding doors, provide two photoelectric beams mounted at heights of 600 mm (24 inches) and 1200 mm (48 inches) in the door frame on sliding doors. Provide overhead safety presence sensors at door head on each side of the opening. Beams shall parallel door openings to prevent doors from closing when anyone is in the center of the door or doors. When beams are activated, doors shall recycle to full open position. Actuation shall include a motion detector mounted on each side of the door for detection of traffic in each direction.
- C. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.

- D. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.
- E. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Resident Engineer.

**3.2 INSTRUCTIONS**

- A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 2 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.
- B. Coordinate instruction to VA personnel with VA Resident Engineer.

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**SECTION 08 80 00**  
**GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
2. Forced Entry (FE) resistant and Ballistic Resistance (BR) rated glazing and frames: 08 56 53 SECURITY WINDOWS
3. Section 08 51 13, ALUMINUM.
4. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 LABELS**

A. Temporary labels:

1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass and plastic material is approved by COR.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.
  - c. Organic coated glass.
3. Bullet resistance glass or plastic assemblies:
  - a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.

- b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
- c. The "attack (threat) side" shall be identified in bold lettering on each side of glazing with removable label.

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
  - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
  - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.
- B. Glass Thickness:
  - 1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with applicable code.
  - 2. Test in accordance with ASTM E 1300.
  - 3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
- C. Bullet resistance glass or plastic assemblies:
  - 1. For blast resistant windows follow Unified Facilities Criteria, DOD Minimum Antiterrorism Standards for Buildings UFC4-010-01.
  - 2. Spall Resistance: Laminated glazing shall not produce spall to interior (protected side) when impacted with scheduled ballistics.  
Tolerances:
    - 3. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing shall maintain tolerance of  $\pm 3$  mm.
    - 4. Warpage: Out-of-flat (warping or bowing) condition of laminates shall not exceed 2.5 mm per lineal meter. The condition, if present, shall be localized to extent not greater than 0.75 mm for any 0.3 meter section.
  - 5. Coordinate with Physical Security Design Manual requirements.

#### 1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:



1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
  2. Certificate on shading coefficient.
  3. Certificate on "R" value when value is specified.
  4. Certificate test reports confirming compliance's with specified bullet resistive rating.
  5. Certificate that blast resistant glass meets the requirements of UFC4-010-01.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
  2. Insulating glass units.
  3. Transparent (one-way vision glass) mirrors.
  4. Elastic compound for metal sash glazing.
  5. Putty, for wood sash glazing.
  6. Glazing cushion.
  7. Sealing compound.
  8. Bullet resistive material.
  9. Plastic glazing material, each type required.
- E. Samples:
1. Size: 150 mm by 150 mm (6 inches by 6 inches).
  2. Tinted glass.
  3. Reflective glass.
  4. Transparent (one-way vision glass) mirrors.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
  2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
  3. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
  4. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
  5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the

fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

**1.7 PROJECT CONDITIONS**

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

**1.8 WARRANTY**

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
  - 1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
  - 2. Insulating glass units to remain sealed for 10 years.
  - 3. Laminated glass units to remain laminated for 5 years.
  - 4. Polycarbonate to remain clear and ultraviolet light stabilized for 5 years.
  - 5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

**1.9 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
  - Z97.1-09.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
  - C542-05.....Lock-Strip Gaskets
  - C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.
  - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
  - C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
  - C920-11.....Elastomeric Joint Sealants
  - C964-07.....Standard Guide for Lock-Strip Gasket Glazing
  - C1036-06.....Flat Glass
  - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.

- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on  
Flat Glass
- D635-10.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastic in a  
Horizontal Position
- D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic  
Sheet
- E84-10.....Surface Burning Characteristics of Building  
Materials
- E119-10.....Standard Test Methods for Fire Test of Building  
Construction and Material
- E2190-10.....Insulating Glass Unit
- D. Commercial Item Description (CID):  
A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):  
16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- F. National Fire Protection Association (NFPA):  
80-13.....Fire Doors and Windows.  
252-12.....Standard Method of Fire Test of Door Assemblies  
257-12.....Standard on Fire Test for Window and Glass  
Block Assemblies
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC) 2012:  
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):  
752-11.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):  
4-010-01-2012.....DOD Minimum Antiterrorism Standards for  
Buildings
- K. Glass Association of North America (GANA):  
Glazing Manual (Latest Edition)  
Sealant Manual (2009)
- L. American Society of Civil Engineers (ASCE):  
ASCE 7-10.....Wind Load Provisions

## **PART 2 - PRODUCT**

### **2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.

**B. Clear Glass:**

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).
3. Coordinate color/tint/coating to accommodate required security monitoring.

**2.2 LAMINATED GLASS**

- A. Two or more lites of glass bonded with an interlayer material for use in building glazing
- B. Use 1.5 mm (0.060 inch) thick interlayer for:
  1. Horizontal or Sloped glazing.
  2. Acoustical glazing.
  3. Heat strengthened or fully tempered glass assemblies.
- C. Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing where 1.5 mm (0.060 inch) interlayer is not otherwise shown or required.

**2.12 GLAZING ACCESSORIES**

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
  1. Channel shape; having 6 mm (1/4 inch) internal depth.
  2. Shore a hardness of 80 to 90 Durometer.
  3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
  4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
  5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
  1. Channel shape having a 6 mm (1/4 inch) internal depth.
  2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
  3. Lengths: One to 25 to 76 mm (one to three inches).
  4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
  2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.
- G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.
- H. Glazing Gaskets: ASTM C864:
1. Firm dense wedge shape for locking in sash.
  2. Soft, closed cell with locking key for sash key.
  3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- J. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
  2. Class 25
  3. Grade NS.
  4. Shore A hardness of 25 to 30 Durometer.
- K. Structural Sealant: ASTM C920, silicone acetoxy cure:
1. Type S.
  2. Class 25.
  3. Grade NS.
  4. Shore a hardness of 25 to 30 Durometer.
- L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
  2. Designed for dry glazing.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- J. Laminated Glass:
  1. Tape edges to seal interlayer and protect from glazing sealants.
  2. Do not use putty or glazing compounds.

**3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

**3.5 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

**3.6 PROTECTION**

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

**3.7 GLAZING SCHEDULE**

- A. Laminated Glass: Install as specified in doors, observation windows and interior pane of dual glazed windows where indicated.
  - 1. Provide laminated glass for all windows in Psychiatric Nursing Units, Alcohol Dependency Treatment Nursing Units, Drug Abuse



Treatment Nursing Units and Security Bedrooms. Laminated glass shall be 7/16-in thick in locked patient units and security rooms, 5/16-in thick elsewhere.(min. 1.5 mm interlayer).

2. If laminated glass is required for double glazed windows, provide it for interior panes only.
3. Where laminated glass is required for blast-resistant windows, follow UFC4-010-01, DOD Minimum Antiterrorism Standards for Buildings.

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**SECTION 09 05 16**  
**SUBSURFACE PREPARATION FOR FLOOR FINISHES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes testing concrete for moisture and pH, floor leveling and repair as required.

**1.2 RELATED WORK**

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 65 19, RESILIENT TILE FLOORING Section 09 68 00, CARPETING

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
  - 1. Moisture remediation system
  - 2. Underlayment Primer
  - 3. Cementitious Self-Leveling Underlayment
  - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
  - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
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<b>D4259-88</b> (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
<b>C109M-12</b> (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
<b>D7234-12</b> (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
<b>E96/E96M - 12</b> (2012)	Standard Test Methods for Water Vapor Transmission of Materials
<b>F710-11</b> (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
<b>F1869-11</b> (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
<b>F2170-11</b> (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

**PART 2 - PRODUCTS**

**2.1 MOISTURE REMEDIATION COATING**

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

D. Material Vapor Permeance: Must achieve <.1 perm in accordance with ASTM E96.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 <sup>5</sup> psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat

2.2

		window
Bond Strength	ASTM D7234	100% bond to concrete failure

**CEMENTITIOUS SELF-LEVELING UNDERLAYMENT**

- A. System Descriptions:
  - 1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.
- C. System Characteristics:
  - 1. Wearing Surface: smooth
  - 2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment must be calcium aluminate cement-based, containing portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109M
- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM 348
- G. Dry Time: Underlayment shall receive the application of //moisture insensitive tile in 6 hours, // floor coverings in 16 hours, // and resinous flooring in 3-7 days. //
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate
- I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
  - 1. Primer:
    - a. Resin: copolymer
    - b. Formulation Description: single component ready to use.
    - c. Application Method: Squeegee and medium nap roller.  
All puddles must be removed, and material must be allowed to dry, 1-2 hours at 70F/21C.
    - d. Number of Coats: (1) one.
  - 2. Grout Resurfacing Base:

- a. Formulation Description: Single component, cementitious self-leveling high early, high strength grout.
- b. Application Method: colloidal mix pump, cam rake, spike roll.
  - 1) Thickness of Coats: Per architectural scope, 1" lifts.
  - 2) Number of Coats: More than one if needed.
- c. Aggregates: for applications greater than linch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

**2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)**

- A. Underlayment must be calcium aluminate cement-based, containing portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

**3.2 SURFACE PREPARATION**

- A. Existing concrete slabs with existing floor coverings:
  - 1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
  - 2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.

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- B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents should be used.
- C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- D. Prepare concrete substrates per ASTM D4259 as follows:
  - 1. Dry abrasive blasting.
  - 2. Wet abrasive blasting.
  - 3. Vacuum-assisted abrasive blasting.
  - 4. Centrifugal-shot abrasive blasting.
  - 5. Comply with manufacturer's written instructions.
- E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- F. Verify that concrete substrates are dry.
- G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufactures formal and project specific written recommendation.
- I. Provide a written report showing test placement and results.
- J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

**3.3 MOISTURE REMEDIATION COATING:**

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM 4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

**3.4 CEMENTITIOUS UNDERLAYMENT:**

- A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

**3.5 PROTECTION**

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, Masonite, or other suitable protection course

**3.6 FIELD QUALITY CONTROL**

- A. Where specified, field sampling of products must be conducted by a qualified, independent testing facility.

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**SECTION 09 06 00  
 SCHEDULE FOR FINISHES**

**PART I - GENERAL**

**1.1 DESCRIPTION**

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

**1.2 MANUFACTURERS**

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

**1.3 SUBMITALS**

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1. DIGITAL COLOR PHOTOS-INTERIOR VIEWS:

Room Number and Name	Item/View to be Photographed
1.	
2.	
3.	
4.	

**1.4 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

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**PART 2- PRODUCTS**

**2.1 DIGITAL COLOR PHOTOS**

- A. Size 24 x 35 mm.
- B. Labeled for:
  - 1. Building name and Number.
  - 2. Room Name and Number.

**2.2 FINISHES**

A. FLOORS

<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
CPT	TANDUS	AFTERMATH II, 03026	FARRAGO 23505	24"x24"
CT1	INTERCERAMIC	GLAZED COLORBODY PORCELAIN CONCRETE	DARK GRAY	12"x12"
LVT1	ARMSTRONG	MYSTIX	ARIA GRAY BEIGE	4"x36"
LVT2	ARMSTRONG	MYSTIX	JET GRAY BEIGE	18"x18"
LVT3	ARMSTRONG	MYSTIX	STREAM GRAY BEIGE	18"x18"
RAF	JOHNSONITE	INERTIA; INRH-XX LD7	LUNAR EXPLORER	24"x24"

B. BASE

<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
CTB (CERAMIC TILE BASE)	INTERCERAMIC	GLAZED COLOR-BODY PORCELAIN; CONCRETE	DARK GRAY	6"x8"
RB1 (RUBBER BASE)	ROPPE	PINNACLE	140 FAWN	4" HIGH

C. WALLS

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<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
CT2 (CERAMIC TILE)	INTERCERAMIC	GLAZED COLOR-BODY PORCELAIN; CONCRETE	BEIGE	12"x12"
P1 (FIELD PAINT)	SHERWIN WILLIAMS	SW7506	LOGGIA	N/A
P2 (ACCENT PAINT)	SHERWIN WILLIAMS	SW6207	RETREAT	N/A

D. WALL PROTECTION

<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
HR/BG (HAND RAIL/BUMPER GUARD)	CS ACROVYN	#376	NORTHERN OAK	N/A
WP WALL PROTECTION	KOROSEAL	HIGHLANDER	WINDOW-PANE	N/A
CG (CORNER GUARD)	CS ACROVYN	#929	OYSTER GRAY	N/A

E. MILLWORK

<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
PL1 (PLASTIC LAMINATE)	WILSONART	7969K-12	WAREHOUSE OAK	N/A
SS (SOLID SURFACE)	WILSONART	1530TM (2)	BEIGE TEMPEST	N/A

F. CEILINGS

<u>CODE</u>	<u>MANUFACTURER</u>	<u>MFG. NAME/NO.</u>	<u>COLOR</u>	<u>SIZE</u>
AT (ACOUSTICAL TILE)	USG	MILLENIA CLIMA PLUS	76901 & 76907	N/A
P4 (SOFFIT PAINT)	SHERWIN WILLIAMS	SW7009	PEARLY WHITE	N/A

G. GROUT

CODE	MANUFACTURER	COLOR
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GR1 (GROUT FOR CT1)	MAPEI	27 SILVER
GR2 (GROUT FOR CT2)	MAPEI	35 NAVAJO BROWN

**PART III EXECUTION**

**3.1 FINISH SCHEDULE SYMBOLS**

Symbol Definition

- \*\* Same finish as adjoining walls
- No color required
- E Existing
- XX To match existing
- EFTR Existing finish to remain
- RM Remove

**3.3 ROOM FINISH SCHEDULE**

- A. Refer to Drawings.

--- E N D---

**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

**1.2 RELATED WORK**

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS Section 09 29 00, GYPSUM BOARD.

**1.3 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Studs, runners and accessories.
  - 2. Hanger inserts.
  - 3. Channels (Rolled steel).
  - 4. Furring channels.
  - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
  - 1. Typical ceiling suspension system.
  - 2. Typical metal stud and furring construction system including details around openings and corner details.
  - 3. Typical shaft wall assembly

4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C754.

**1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

**PART 2 - PRODUCTS**

**2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

**2.2 STEEL STUDS AND RUNNERS (TRACK)**

A. ASTM C645, modified for thickness specified and sizes as shown.

1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

2. Runners same thickness as studs.

- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
  - 1. Conform to rated wall construction.
  - 2. C-H Studs.
  - 3. E Studs.
  - 4. J Runners.
  - 5. Steel Jamb-Strut.

### **2.3 FURRING CHANNELS**

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
  - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
  - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
  - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
  - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

### **2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:

1. ASTM A641, soft temper, Class 1 coating.
2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

**PART 3 - EXECUTION**

**3.1 INSTALLATION CRITERIA**

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

**3.2 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. At existing plaster ceilings and where shown, studs may terminate at ceiling as shown.
- G. Openings:
  1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
  2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
  3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud



with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

H. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

I. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

**3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.

6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

### **3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.5 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS**

A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.

1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.

2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.

B. New exposed concrete slabs:

1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.

2. Furnish for installation under Division 3, CONCRETE.

3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.

C. Concrete slabs on steeldecking composite construction:

1. Use pull down tabs when available.

2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.

D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

E. Existing concrete construction exposed or concrete on steel decking:

1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.

2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.

F. Steel decking without concrete topping:

1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.

G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
  - a. Install main runners spaced 1200 mm (48 inches) on center.
  - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
  - c. Install wall track channel at perimeter.

H. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

**3.7 TOLERANCES**

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -



**SECTION 09 29 00**  
**GYPSUM BOARD**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

**1.2 RELATED WORK**

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

**1.3 TERMINOLOGY**

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Cornerbead and edge trim.
  - 2. Finishing materials.
  - 3. Laminating adhesive.
  - 4. Gypsum board, each type.
- C. Shop Drawings:
  - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
  - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
  - 3. Typical shaft wall assembly.
  - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
  - 1. Cornerbead.

- 2. Edge trim.
- 3. Control joints.

E. Test Results:

- 1. Fire rating test, each fire rating required for each assembly.
- 2. Sound rating test.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C840.

**1.6 ENVIRONMENTAL CONDITIONS**

In accordance with the requirements of ASTM C840.

**1.7 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
- C840-08.....Application and Finishing of Gypsum Board
- C919-08.....Sealants in Acoustical Applications
- C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
- C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
- C1658-06.....Glass Mat Gypsum Panels
- C1396-06.....Gypsum Board
- E84-08.....Surface Burning Characteristics of Building Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

**PART 2 - PRODUCTS**

**2.1 GYPSUM BOARD**

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
  - 1. ASTM C1396, Type X.
  - 2. ASTM C1658: Glass Mat Gypsum Panels,
  - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

**2.2 GYPSUM SHEATHING BOARD**

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

**2.3 ACCESSORIES**

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

**2.4 FASTENERS**

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

**2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE**

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

**PART 3 - EXECUTION**

**3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
  - 1. Two sides of partitions:
    - a. Fire rated partitions.
    - b. Smoke partitions.
    - c. Sound rated partitions.
    - d. Full height partitions shown (FHP).
    - e. Corridor partitions.
  - 2. One side of partitions or furring:
    - a. Inside of exterior wall furring or stud construction.
    - b. Room side of room without suspended ceilings.
    - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
  - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
  - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
  - 2. At ceiling of suspended gypsum board ceilings.
  - 3. At existing ceilings.

**3.2 INSTALLING GYPSUM BOARD**

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
  - 1. For single-ply construction, use perpendicular application.
  - 2. For two-ply assemblies:
    - a. Use perpendicular application.



- b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
  1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
  2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
  3. Stagger screws on abutting edges or ends.
  4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
  5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
  6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
  7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
  8. Installing Two Layer Assembly Over Sound Deadening Board:
    - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
    - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
  9. Control Joints ASTM C840 and as follows:
    - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
    - b. Not required for wall lengths less than 9000 mm (30 feet).
    - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:

1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
  - a. Install at all vertical and horizontal external corners and where shown.
  - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
  - a. At both sides of expansion and control joints unless shown otherwise.
  - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
  - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
  - d. Where shown.

**3.3 INSTALLING GYPSUM SHEATHING**

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.

- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

**3.4 FINISHING OF GYPSUM BOARD**

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
  - 1. Gypsum board is fastened and held close to framing or furring.
  - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the fire rated construction. Sanding is not required of non decorated surfaces.

**3.5 REPAIRS**

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction.

**3.6 UNACCESSIBLE CEILINGS**

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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**SECTION 09 30 13**  
**CERAMIC/PORCELAIN TILING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies ceramic, porcelain and quarry tile, crack isolation membranes, tile backer board.

**1.2 RELATED WORK**

- A. Preformed sealant joints in tile flooring: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- B. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- C. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Metal and resilient edge strips at joints with new resilient flooring, and carpeting: Section 09 65 19, RESILIENT TILE FLOORING Section 09 68 00, CARPETING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Base tile, each type, each color, each size.
  - 2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.
  - 3. Paver tile, each size, type, color and pattern.
  - 4. Quarry tile, each type, color, and size.
  - 5. Porcelain tile, each type, color, patterns and size.
  - 6. Wall (or wainscot) tile, each color, size and pattern.
  - 7. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
  - 8. Therapeutic pool tile, panels 300 mm (12 inches) square, each type, size, color, typical lettering and special shapes.
- C. Product Data:
  - 1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
  - 2. Chemical resistant mortar and grout (Epoxy and Furan).
  - 3. Cementitious backer unit.
  - 4. Dry-set Portland cement mortar and grout.

5. Divider strip.
  6. Elastomeric membrane and bond coat.
  7. Reinforcing tape.
  8. Leveling compound.
  9. Latex-Portland cement mortar and grout.
  10. Commercial Portland cement grout.
  11. Organic adhesive.
  12. Slip resistant tile.
  13. Waterproofing isolation membrane.
  14. Fasteners.
- D. Certification:
1. Master grade, ANSI A137.1.
  2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
    - a. Chemical resistant mortar and grout (epoxy and furan).
    - b. Modified epoxy emulsion.
    - c. Commercial Portland cement grout.
    - d. Cementitious backer unit.
    - e. Dry-set Portland cement mortar and grout.
    - f. Elastomeric membrane and bond coat.
    - g. Reinforcing tape.
    - h. Latex-Portland cement mortar and grout.
    - i. Leveling compound.
    - j. Organic adhesive.
    - k. Waterproof isolation membrane.
    - l. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

- A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
- A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar
- A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
- A137.1-08.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

- A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcing
- C109/C109M-11.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)
- C241-09.....Abrasion Resistance of Stone Subjected to Foot Traffic
- C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
- C627-10.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester
- C954-11.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness
- C979-10.....Pigments for Integrally Colored Concrete
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Panel Products
- C1027-09.....Determining "Visible Abrasion Resistance on Glazed Ceramic Tile"
- C1028-07.....Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method

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- C1127-09.....Standard Guide for Use of High Solids Content,  
Cold Liquid-Applied Elastomeric Waterproofing  
Membrane with an Integral Wearing Surface
- C1178/C1178M-11.....Standard Specification for Coated Glass Mat  
Water-Resistant Gypsum Backing Panel
- C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious  
Backer Units
- D4397-10.....Standard Specification for Polyethylene  
Sheeting for Construction, Industrial and  
Agricultural Applications
- D5109-99(R2004).....Standard Test Methods for Copper-Clad  
Thermosetting Laminates for Printed Wiring  
Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):  
2007.....Handbook for Ceramic Tile Installation

**PART 2 - PRODUCTS**

**2.1 TILE**

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
  - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
  - 2. Abrasion Resistance Classification:
    - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
    - b. Class V, 12000 revolutions for floors in Corridors, Kitchens,  
Storage including Refrigerated Rooms
    - c. Class IV, 6000 revolutions for remaining areas.
  - 3. Slip Resistant Tile for Floors:
    - a. Coefficient of friction, when tested in accordance with ASTM  
C1028, required for level of performance:
      - 1) Not less than 0.7 (wet condition) for bathing areas.
      - 2) Not less than 0.8 on ramps for wet and dry conditions.
      - 3) Not less than 0.6, except 0.8 on ramps as stated above, for  
wet and dry conditions for other areas.
  - 4. Factory Blending: For tile with color variations, within the ranges  
selected during sample submittals blend tile in the factory and  
package so tile units taken from one package show the same range in  
colors as those taken from other packages and match approved  
samples.



B. Glazed Wall Tile: Cushion edges, glazing, as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

C. Trim Shapes:

1. Conform to applicable requirements of adjoining floor and wall tile.
2. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

3. Internal and External Corners:

- a. Square internal and external corner joints are not acceptable.
- b. External corners including edges: Use bullnose shapes.
- c. Internal corners: Use cove shapes.
- d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
- e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
- f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.

## **2.2 CEMENTITIOUS BACKER UNITS**

- A. Use in showers or wet areas.
- B. ASTM C1325.
- C. Use Cementitious backer units in maximum available lengths.

## **2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS**

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.
- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

## **2.4 FASTENERS**

- A. Screws for Cementitious Backer Units.
  1. Standard screws for gypsum board are not acceptable.
  2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
  3. ASTM C954 for steel 1 mm (0.033 inch) thick.
  4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

## **2.5 SETTING MATERIALS OR BOND COATS**

A. Conform to TCA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.1.

C. Latex-Portland Cement Mortar: ANSI A108.1.

1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.

2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

D. Dry-Set Portland Cement Mortar: ANSI A108.1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.4.

E. Organic Adhesives: ANSI A108.1, Type 1.

F. Chemical-Resistant Bond Coat:

1. Epoxy Resin Type: ANSI A108.1.

2. Furan Resin Type: ANSI A108.1.

G. Elastomeric Waterproofing Membrane and Bond Coat:

1. TCA F122-02.

2. ANSI A108.1.

3. One component polyurethane, liquid applied material having the following additional physical properties:

a. Hardness: Shore "A" between 40-60.

b. Elongation: Between 300-600 percent.

c. Tensile strength: Between 40-60 psig.

d. No volatile compounds.

4. Coal tar modified urethanes are not acceptable.

H. Waterproofing Isolation Membrane:

1. Sheet System TCA F122-02.

2. Optional System to elastomeric waterproof membrane.

3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.

4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.

5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
7. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

**2.6 GROUTING MATERIALS**

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:

1. ANSI A108.1.
2. Use one part white Portland cement to one part white sand passing a number 30 screen.
3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A108.1 color as specified.

D. Dry-Set Grout: ANSI A108.1 color as specified.

E. Latex-Portland Cement Grout: ANSI A108.1 color as specified.

1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

F. Chemical-Resistant Grout:

1. Epoxy grout, ANSI A108.1.
2. Furan grout, ANSI A108.1.

**2.7 PATCHING AND LEVELING COMPOUND**

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
  - 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
  - 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
  - 3. Tensile strength - 600 psi per ANSI 118.7.
  - 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

**2.8 WATER**

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

**2.9 CLEANING COMPOUNDS**

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

**2.10 FLOOR MORTAR BED REINFORCING**

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

**2.11 POLYETHYLENE SHEET**

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.

- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

### **3.2 ALLOWABLE TOLERANCE**

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
  - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
  - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
  - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

### **3.3 SURFACE PREPARATION**

- A. Cleaning New Concrete or Masonry:
  - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
  - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
  - 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
  - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.

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2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
    - a. Thickness of compound as required to bring finish tile system to elevation shown.
    - b. Float finish except finish smooth for elastomeric waterproofing.
    - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
  3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
  4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
- C. Mortar Bed for Slopes to Drains:
1. Slope compound to drain where drains are shown.
  2. Install mortar bed in depressed slab sloped to drains not less than 1 in 100 (1/8 inch per foot).
  3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
  4. Screed for slope to drain and float finish.
  5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.
- D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.
- E. Cleavage Membrane:
1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
  2. Turn up at edge of depressed floor slab to top of floor.
- F. Walls:
1. In showers or other wet areas cover studs with polyethylene sheet.
  2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
  3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
  4. Apply metal lath to framing in accordance with ANSI A108.1:

- a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
- b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
- c. Total thickness of scratch and leveling coats:
  - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
  - 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
  - 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
- d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

#### **3.4 CEMENTITIOUS BACKER UNITS**

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A108.1 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven days after installation of cementitious backer unit.
- G. Joint Treatment:
  1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
  2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

### **3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD**

- A. Install in accordance with manufacturer's instructions. TCA Systems W245-01.
- B. Treat joints with tape and latex-Portland cement mortar or adhesive.

### **3.6 CERAMIC TILE - GENERAL**

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
- C. Installing Mortar Beds for Floors:
  - 1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
  - 2. Install floor mortar bed reinforcing centered in mortar fill.
  - 3. Screed finish to level plane or slope to drains where shown, float finish.
  - 4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
  - 5. For tile set with Portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.
- D. Setting Beds or Bond Coats:
  - 1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCA System F121-02 or F111-02.
  - 2. Use quarry tile in chemical-resistant bond coat, // except in floor of walk-in refrigerator rooms use: TCA system R 612-02. //
    - a. Portland cement paste over plastic mortar bed. ANSI A108.1A.
    - b. Dry-set Portland cement mortar over cured mortar bed. ANSI A108.1B.
  - 3. Pools Holding Water: ANSI A108.1C. Do not use Latex Portland cement mortar.
  - 4. Set wall tile installed over concrete or masonry in dry-set Portland cement mortar, or latex-Portland cement mortar, ANSI 108.1B.and TCA System W211-02, W221-02 or W222-02.
  - 5. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.



6. Set wall tile installed over Portland cement mortar bed on metal lath base in Portland cement paste over plastic mortar bed, or dry-set Portland cement mortar or latex-Portland cement mortar over a cured mortar bed, ANSI A108.1C, TCA System W231-02, W241-02.
7. Set tile over concrete in therapeutic pools in Portland cement paste or dry set Portland cement mortar, ANSI A108.1C, TCA System S151-02
8. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.1, TCA System W242-02.
9. Set trim shapes in same material specified for setting adjoining tile.

E. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. Align new tile work scheduled for existing spaces to the existing tile work unless specified otherwise.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
  - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
  - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
  - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
  - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
  - c. In areas where floor drains occur, slope to drains where shown.
  - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.

9. Walls:

- a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
- b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
- c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
- d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.

10. Joints:

- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
- b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
- c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
- d. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.

11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:

- a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
- b. Tile installed with chemical-resistant mortars and grouts.
- c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).
- d. Exterior tile wall installations.

**3.7 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR**

- A. Mortar Mixes for Floor, Wall And Base Tile (including Showers): ANSI A108.1, except specified otherwise.
- B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.
- C. Installing Floor Tile: ANSI A108.1, except as specified otherwise.  
Slope mortar beds to floor drains a minimum of 1 in 100 (1/8 inch per foot).

**3.8 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR**

Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A108.1. Bonding mortars shall be mixed in accordance with manufacturer's instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

**3.9 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR**

- A. Installation of Tile: ANSI A108.1, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

**3.10 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE**

Installation of Tile: ANSI A108.1.

**3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT**

- A. Epoxy Resin Type: Install tile in accordance with Installation of Tile with Epoxy Mortar; ANSI A108.1.
- B. Furan Resin Type: Proportion, mix and place in accordance with the manufacturer's printed instructions. Set tile in accordance with ANSI A108.1.

**3.12 CERAMIC AND PORCELAIN TILE INSTALLED WITH ELASTOMERIC BOND COAT**

- A. Surface Preparation: Prepare surfaces as specified in paragraph 3.3G
- B. Installation of Elastomeric Membrane: ANSI A108.1 and TCA F122-02.
  - 1. Prime surfaces, where required, in accordance with manufacturer's instructions.
  - 2. Install first coat of membrane material in accordance with manufacturer's instructions, in thickness of 0.75 to 1.3 mm (30 to 50 mils).
  - 3. Extend material over flashing rings of drains and turn up vertical surfaces not less than 100 mm (four inches) above finish floor surface.
  - 4. When material has set, recoat areas with a second coat of elastomeric membrane material for a total thickness of 1.3 to 1.9 mm (50 to 75 mils).
  - 5. After curing test for leaks with 25 mm (one inch) of water for 24 hours.
- C. Installation of Tile in Elastomeric Membrane:
  - 1. Spread no more material than can be covered with tile before material starts to set.

2. Apply tile in second coat of elastomeric membrane material in accordance with the coating manufacturer's instructions in lieu at aggregate surfacing specified in ASTM C1127. Do not install top coat over tile.

### **3.13 GROUTING**

#### **A. Grout Type and Location:**

1. Grout for glazed wall and base tile, Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.
2. Grout for quarry tile floor and base:
  - a. Grout for floors of walk-in refrigerated rooms: Epoxy grout.
  - b. Therapeutic pool areas: Portland cement grout.
  - c. Grout for Kitchens:
    - 1) Chemical-resistant grout as specified and recommended by manufacturer of bond coat.
    - 2) Use only furan resin grout within 600 mm (2 feet) of ovens, steam kettles, water heaters, steam pipes in rooms.
    - 3) Epoxy grout designed for equivalent heat resistance to furan resin grout may be used for furan resin grout.
3. Grout for tile of therapeutic pools: Portland cement grout.

#### **B. Workmanship:**

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.1.
3. Epoxy Grout: ANSI A108.1.
4. Furan and Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.
5. Dry-set grout: ANSI A108.1.

### **3.16 MOVEMENT JOINTS**

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.
- D. Rake out grout at joints between tile, not less than 6 mm (1/4 inch) deep.

### **3.17 CLEANING**

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

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- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

**3.18 PROTECTION**

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

**3.19 TESTING FINISH FLOOR**

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

- - - E N D - - -



**SECTION 09 51 00  
ACOUSTICAL CEILINGS**

**PART 1- GENERAL**

**1.1 DESCRIPTION**

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

**1.2 RELATED WORK**

- A. Color, pattern, and location of each type of acoustical unit:  
Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
  - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
  - 1. Ceiling suspension system, each type, showing complete details of installation, including suspension system specified to match existing and upward access system details for concealed grid systems.
  - 2. Acoustical units, each type
  - 3. Runners designed for snap-in attachment of metal pans.
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

**1.4 DEFINITIONS**

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire
  - A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
  - C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

- C634-11.....Standard Terminology Relating to Environmental Acoustics
- C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- E84-13.....Surface Burning Characteristics of Building Materials
- E119-12.....Fire Tests of Building Construction and Materials
- E413-10.....Classification for Rating Sound Insulation.
- E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
- E1264-08e1.....Classification for Acoustical Ceiling Products
- C. International Organization for Standardization (ISO)
  - ISO 14644-1.....Classification of Air Cleanliness

**PART 2- PRODUCTS**

**2.1 METAL SUSPENSION SYSTEM**

- A. ASTM C635, heavy-duty system, except as otherwise specified.
  - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
    - a. Galvanized cold-rolled steel, bonderized.
    - b. Extruded aluminum.
    - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
  - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
  - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
  - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
  - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
  - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.



C. Concealed grid suspension system for support of mineral base acoustical tile:

1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.

D. Suspension system for support of Metal Type V, VI, and VII tiles:

Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

## **2.2 PERIMETER SEAL**

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

## **2.3 WIRE**

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

## **2.4 ANCHORS AND INSERTS**

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
  1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
  2. Nailing type option for wood forms:
    - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
    - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
  3. Flush ceiling insert type:
    - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
    - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.

- c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

**2.5 CARRYING CHANNELS FOR SECONDARY FRAMING**

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

**2.6 ADHESIVE**

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m<sup>2</sup> (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

**2.7 ACOUSTICAL UNITS**

A. General:

1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
2. ASTM E1264, weighing 3.6 kg/m<sup>2</sup> (3/4 psf) minimum for mineral fiber panels or tile.
3. Class A Flame Spread: ASTM 84
4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
7. Lay-in panels: Sizes as shown, with square edges.

8. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
    - a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
    - b. Provide tile with square edges and joints as required to suit suspension and access system.
  9. Perforated metal facing (pan); tile or panels:
    - a. Tiles: Size of units optional, 300 by 300, 300 by 600, 300 by 900, and 300 by 1200 mm (12 by 12, 12 by 24, 12 by 36, and 12 by 48 inches). Cross score units larger than 300 by 300 mm (12 by 12 inches) to simulate 300 by 300 mm (12 by 12 inch) units. Use beveled edge units. Design joints for snap-in attachment to suspension system.
    - b. Panels: Sizes as shown with flat panel with square edges to finish flush with exposed grid suspension system.
    - c. Sound absorbent element; either non-sifting mineral wool or glass fiber (free of formaldehyde) of density and thickness to provide specified noise reduction coefficient. Enclosure sound absorbent elements within plastic envelopes.
    - d. Support sound absorbent elements on wire spacer about 6 mm (1/4 inch) high. Fit both the sound absorbent element and the spacer into the unit.
  10. Adhesive applied tile: 300 by 300 mm (12 by 12 inch) size, having square edges.
- B. Special faced acoustical tile units AT(SP) shall be used for surgery/clean areas, kitchens, SPD and wet areas as per referenced in PG-18-14, Room Finishes, Door, & Hardware Schedule. AT(SP) Special faced acoustical tile units shall provide anti-microbial coated surfaces suitable for use in Class 5 Clean Rooms per ISO 14644-1. Special faced acoustical tile units shall meet all general requirements stated in this specification.
- C. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

## **2.9 ACCESS IDENTIFICATION**

- A. Markers:
  1. Use colored markers with pressure sensitive adhesive on one side.
  2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:

Color.....Service  
Red.....Sprinkler System: Valves and Controls  
Green.....Domestic Water: Valves and Controls  
Yellow.....Chilled Water and Heating Water  
Orange.....Ductwork: Fire Dampers  
Blue.....Ductwork: Dampers and Controls  
Black.....Gas: Laboratory, Medical, Air and Vacuum

**PART 3 EXECUTION**

**3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
  - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
  - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
  - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
  - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.
- E. Existing ceiling:
  - 1. Where extension of existing ceilings occur, match existing.
  - 2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
  - 3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.
- F. Fire-Rated System:
  - 1. Total assembly, consisting of the ceiling suspension system, acoustical units, penetrations, structural components and floor or roof construction above, shall have a 1 hour fire rating based on tests conducted in conformance with ASTM E119.

2. Provide concealed fire protection around penetrations in ceilings for electric and mechanical work, and other penetrations as required to maintain the integrity of the fire-rated assembly.
3. Install fire rated ceiling systems to conform to tested assembly.

### **3.2 CEILING SUSPENSION SYSTEM INSTALLATION**

#### **A. General:**

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m<sup>2</sup> (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

#### **B. Anchorage to Structure:**

##### **1. Concrete:**

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

##### **2. Steel:**

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
  - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
  - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.

- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
  - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
1. As illustrated in ASTM C635.
  2. Support main runners by hanger wires attached directly to the structure overhead.
  3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Indirect Hung Suspension System:
1. As illustrated in ASTM C635.
  2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
  3. Support main runners by specially designed clips attached to carrying channels.
- D. Seismic Ceiling Bracing System:
1. Construct system in accordance with ASTM E580.
  2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner of suspended ceiling at bottom.

### 3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
  1. Install tile to lay level and in full contact with exposed grid.
  2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
  1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
  2. Make corners and arises full, and without worn or broken places.

3. Locate acoustical units providing access as specified under Article, ACCESS.

D. Adhesive applied tile:

1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.

E. Markers:

1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

**3.5 CLEAN-UP AND COMPLETION**

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13**  
**RESILIENT BASE AND ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of vinyl or rubber.

**1.2 RELATED WORK**

- A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Base material manufacturer's recommendations for adhesives.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Base: 150 mm (6 inches) long, each type and color.
  - 2. Sheet Rubber Flooring: 300 mm (12 inches) square.
  - 3. Adhesive: Literature indicating each type.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - F1344-10.....Rubber Floor Tile
  - F1859-10.....Rubber Sheet Floor Covering without Backing
  - F1860-10.....Rubber Sheet Floor Covering with Backing
  - F1861-08.....Resilient Wall Base
- C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

**PART 2 - PRODUCTS**

**2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

**2.2 RESILIENT BASE**

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

**2.3 ADHESIVES**

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

**PART 3 - EXECUTION**

**3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

**3.2 INSTALLATION REQUIREMENTS**

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.
- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.
- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

**3.3 PREPARATION**

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.

- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
  - 1. Remove existing base and stair treads including adhesive.
  - 2. Do not use solvents to remove adhesives.
  - 3. Prepare substrate as specified.

### **3.4 BASE INSTALLATION**

- A. Location:
  - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
  - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
  - 1. Apply adhesive uniformly with no bare spots.
  - 2. Set base with joints aligned and butted to touch for entire height.
  - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
    - a. Short pieces to save material will not be permitted.
    - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
  - 1. Score back of outside corner.
  - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

### **3.5 CLEANING AND PROTECTION**

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
  - 1. After two weeks, scrub resilient base with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
- D. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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**SECTION 09 65 19**  
**RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

**1.2 RELATED WORK**

- A. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
  - 2. Edge Strips: 150 mm (6 inches) long, each type.
  - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
  - 1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
  - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
  - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
  - 2. Tested per ASTM F510.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - D4078-02 (2008).....Water Emulsion Floor Finish
  - E648-10.....Critical Radiant Flux of Floor Covering Systems  
Using a Radiant Energy Source
  - E662-09.....Specific Optical Density of Smoke Generated by  
Solid Materials
  - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness  
Numbers
  - F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor  
Coverings Using an Abrader with a Grit Feed  
Method
  - F710-08.....Preparing Concrete Floors to Receive Resilient  
Flooring
  - F1344-10.....Rubber Floor Tile
  - F1700-04 (R2010).....Solid Vinyl Floor Tile
- D. Federal Specifications (Fed. Spec.):
  - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl  
Composition

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

**2.2 SOLID VINYL-TILE**

- A. ASTM F1700, 3 mm (1/8 inch) thick, homogenous throughout.
- B. Color and Pattern uniformly distributed throughout thickness.
- C. Where solid vinyl tiles are specified, seek products with recycled content.

**2.3 RUBBER TILE**

- A. ASTM F1344, Class 1, homogenous rubber tile, B, through mottled, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout tile.

- C. Molded pattern wearing surface base thickness 3 mm (1/8 inch) thick.
- D. Where rubber tile is used provide tiles with a minimum of 90% post consumer rubber.

#### **2.4 ADHESIVES**

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

#### **2.5 PRIMER (FOR CONCRETE SUBFLOORS)**

As recommended by the adhesive and tile manufacturer.

#### **2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

#### **2.7 POLISH AND CLEANERS**

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

#### **2.8 EDGE STRIPS**

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
  - 1. Drill and counter sink edge strip for flat head screws.
  - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

#### **2.9 SCREWS**

Stainless steel flat head screw.

#### **2.10 FEATURE STRIPS**

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

### **PART 3 - EXECUTION**

#### **3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.

- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

### **3.2 SUBFLOOR PREPARATION**

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
  - FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
  - 1. Do not use adhesive for filling or leveling purposes.
  - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:
  - Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

### **3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
  - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
  - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
  - 3. Place tile pattern in the same direction; do not alternate tiles.



D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.

E. Application:

1. Apply adhesive uniformly with no bare spots.
  - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
  - b. More than 5 percent of the joints not touching will not be accepted.
2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
3. The Resident Engineer may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

### **3.4 CLEANING AND PROTECTION**

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
  1. For the first two weeks sweep and damp mopped only.
  2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
  3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.

- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

**3.6 LOCATION**

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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**SECTION 09 68 00**  
**CARPETING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

**1.2 RELATED WORK**

- A. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 QUALITY ASSURANCE**

- A. Carpet installed by mechanics certified by the Floor Covering Installation Board.
- B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
  - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
  - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
  - 3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.
- C. Samples:
  - 1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
  - 2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
  - 3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.
- D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

**1.5 DELIVERY AND STORAGE**

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

**1.6 ENVIRONMENTAL REQUIREMENTS**

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

**1.7 WARRANTY**

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):  
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):  
AATCC 16-04.....Colorfastness to Light  
AATCC 129-10.....Colorfastness to Ozone in the Atmosphere under High Humidities  
AATCC 134-11.....Electric Static Propensity of Carpets  
AATCC 165-08.....Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method
- D. American Society for Testing and Materials (ASTM):

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- ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings
- ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup  
Apparatus
- ASTM D5116-10.....Determinations of Organic Emissions from Indoor  
Materials/Products
- ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester
- ASTM D5417-05.....Operation of the Vettermann Drum Tester
- ASTM E648-10.....Critical Radiant Flux of Floor-Covering Systems  
Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

- CRI 104-11.....Installation of Commercial Carpet

**PART 2 - PRODUCTS**

**2.1 CARPET**

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
  - a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.

12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
  13. Flammability and Critical Radiant Flux Requirements:
    - a. Test Carpet in accordance with ASTM E 648.
    - b. Class I: Not less than 0.45 watts per square centimeter.
    - c. Class II: Not less than 0.22 watts per square centimeter.
    - d. Carpet in corridors, exits and Medical Facilities: Class I.
  14. Density: Average Pile Yarn Density (APYD):
    - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
    - b. Other areas: Minimum APYD 4000.
  15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
    - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
    - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
    - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
    - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
    - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
    - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
    - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
- B. Shall meet platinum level of ANSI/NSF 140.
- C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

## **2.2 ADHESIVE AND CONCRETE PRIMER**

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives: Waterproof, non-flammable and non-staining.

## **2.3 SEAMING TAPE**

- A. Permanently resistant to carpet cleaning solutions, steam, and water.
- B. Recommended by carpet manufacturer.

SPEC WRITER NOTE:

## **2.4 EDGE STRIPS (MOLDING)**

- A. Metal:
  1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
  2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.

3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Vinyl Edge Strip:

1. Beveled floor flange minimum 50 mm (2 inches) wide.
2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

C. Carpet Base Top Edge Strip:

1. Vinyl "J" strip wall flange minimum of 38 mm (1-1/2 inches) wide with cap beveled from wall to finish flush with carpet being installed.
2. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

**2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Determine the type of underlayment selected for use by condition to be corrected.

**PART 3 - EXECUTION**

**3.1 SURFACE PREPARATION**

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
  1. Do not use adhesive for filling or leveling purposes.
  2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

**3.2 CARPET INSTALLTION**

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
  1. Relax carpet in accordance with Section 6.4.
  2. Comply with indoor air quality recommendations noted in Section 6.5.

3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
  1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
  2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- F. Carpet Modules:
  1. Install per CRI 104, Section 13, Adhesive Application.
  2. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
  3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
  4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

### **3.3 EDGE STRIPS INSTALLATION**

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.
- D. Carpet Base Top Edge Strip Installation:
  1. Place carpet molding at top edge of carpet where turned up as base.
  2. Install molding in accordance with manufacturer's instructions.

### **3.4 PROTECTION AND CLEANING**

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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**SECTION 09 91 00**  
**PAINTING**

**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and stripping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
  - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
  - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch

- face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
    - a. Federal Specification Number or manufacturers name and product number of paints used.
    - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
    - c. Product type and color.
    - d. Name of project.
  5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  2. High temperature aluminum paint.
  3. Epoxy coating.
  4. Intumescent clear coating or fire retardant paint.
  5. Plastic floor coating.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
  - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
  - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
  - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
  - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
  - A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
  - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
  - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
  - No. 1-12.....Aluminum Paint (AP)
  - No. 4-12.....Interior/ Exterior Latex Block Filler
  - No. 5-12.....Exterior Alkyd Wood Primer
  - No. 7-12.....Exterior Oil Wood Primer
  - No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
  - No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
  - No. 10-12.....Exterior Latex, Flat (AE)
  - No. 11-12.....Exterior Latex, Semi-Gloss (AE)
  - No. 18-12.....Organic Zinc Rich Primer
  - No. 22-12.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
  - No. 26-12.....Cementitious Galvanized Metal Primer
  - No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
  - No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
  - No. 36-12.....Knot Sealer
  - No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
  - No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
  - No. 45-12.....Interior Primer Sealer
  - No. 46-12.....Interior Enamel Undercoat

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- No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
- No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
- No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
- No. 50-12.....Interior Latex Primer Sealer
- No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
- No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
- No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss (FE)
- No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss
- No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved) (FC)
- No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved) (FR)
- No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss
- No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
- No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
- No. 77-12.....Epoxy Cold Cured, Gloss (EC)
- No. 79-12.....Marine Alkyd Metal Primer
- No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-12.....Wood Filler Paste
- No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-12.....Fast Drying Metal Primer
- No. 98-12.....High Build Epoxy Coating
- No. 101-12.....Epoxy Anti-Corrosive Metal Primer
- No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-12.....Interior Latex, Gloss (LE) and (LG)
- No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-12.....Non-Cementitious Galvanized Primer
- No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2  
(LF)
- No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)
- No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-12.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

H. Steel Structures Painting Council (SSPC):  
SSPC SP 1-04 (R2004)....Solvent Cleaning

SSPC SP 2-04 (R2004)....Hand Tool Cleaning

SSPC SP 3-04 (R2004)....Power Tool Cleaning

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Plastic Tape:

1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
2. Pressure sensitive adhesive back.
3. Widths as shown.

B. Identity markers options:

1. Pressure sensitive vinyl markers.
2. Snap-on coil plastic markers.

C. Interior Primer Sealer: MPI 45.

D. Interior Latex Primer Sealer: MPI 50.

E. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.

F. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.

G. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.

**2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

**2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.

2. Lead-Base Paint:

- a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
- b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
- c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

**PART 3 - EXECUTION**

**3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
  1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty.
  4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
  5. Apply only on clean, dry and frost free surfaces except as follows:
    - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
    - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
  6. Varnishing:
    - a. Apply in clean areas and in still air.
    - b. Before varnishing vacuum and dust area.

c. Immediately before varnishing wipe down surfaces with a tack rag.

### **3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  - 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  - 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  - 3. See other sections of specifications for specified surface conditions and prime coat.
  - 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Gypsum Plaster and Gypsum Board:
  - 1. Remove efflorescence, loose and chalking plaster or finishing materials.
  - 2. Remove dust, dirt, and other deterrents to paint adhesion.
  - 3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### **3.3 PAINT PREPARATION**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### **3.4 APPLICATION**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizers and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.5 PRIME PAINTING**

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.



- b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
  - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
  4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
  5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.

F. Gypsum Board:

2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.

**3.7 INTERIOR FINISHES**

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

I. Miscellaneous:

1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.

3. Gold Paint (GP): Two coats of gold paint.
4. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
  - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.
  - b. Mineral fiber units: One coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).
  - c. Units of organic fiber or other material not having a class A rating: One coat of MPI 66 (Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)) // MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)) // fire retardant paint.
5. Interstitial floor markings: One coat MPI 27 (Exterior/ Interior Alkyd Floor Enamel, Gloss (FE)) MPI 59 ((Interior/ Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)) MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) MPI 60 (interior/ Exterior Latex Porch & Floor Paint, Low Gloss (FR)).

### **3.8 REFINISHING EXISTING PAINTED SURFACES**

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### **3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:

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- a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
  - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
  - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
  - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conduits containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
  - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 43 (Interior Satin Latex) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
    - c. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) MPI 8(Exterior Alkyd, Flat (EO)) MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the

Federal Safety Orange color in exposed and concealed spaces full length of conduit.

2. Other exposed locations:
  - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
  - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)).

### **3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
  2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  3. Painting of ferrous metal and galvanized metal.
  4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space.
  5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
  1. Prefinished items:
    - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
    - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
  2. Finished surfaces:
    - a. Hardware except ferrous metal.
    - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
    - c. Signs, fixtures, and other similar items integrally finished.
  3. Concealed surfaces:
    - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
    - b. Inside walls or other spaces behind access doors or panels.

- c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
  - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
  - b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - b. Gas Storage Racks.
  - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.

### **3.12 IDENTITY PAINTING SCHEDULE**

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.

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5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
  - a. High Pressure - 414 kPa (60 psig) and above.
  - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
  - c. Low Pressure - 103 kPa (14 psig) and below.
  - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret ____*
Medium Pressure Steam		Yellow	Black	M. P. Stm ____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret ____*
Low Pressure Steam		Yellow	Black	L.P. Stm ____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret ____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade (Diesel Fuel included under Fuel Oil)		Brown	White	Fuel Oil-Grade ___*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed

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Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain
Hot Water Supply Domestic/Solar Water			H.W. Sup Dom/SW	
Hot Water Return Domestic/Solar Water			H.W. Ret Dom/SW	

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls



and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000.

8. See Sections for methods of identification, legends, and abbreviations of the following:
  - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
  - b. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - c. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating    Abbreviation

Acrylic Emulsion    AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)

Alkyd Flat        Ak (MPI 49)

Alkyd Gloss Enamel        G (MPI 48)

Alkyd Semigloss Enamel    SG (MPI 47)

Aluminum Paint        AP (MPI 1)

Cementitious Paint        CEP (TT-P-1411)

Exterior Latex        EL??(MPI 10 / 11 / 119)??

Exterior Oil        EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)

Epoxy Coating        EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)

Fire Retardant Paint        FR (MPI 67)

Fire Retardant Coating (Clear)        FC (MPI 66, intumescent type)

Floor Enamel        FE (MPI 27 - gloss/MPI 59 - eggshell)

Heat Resistant Paint        HR (MPI 22)

Latex Emulsion        LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6)

Latex Flat        LF (MPI 138)

Latex Gloss        LG (MPI 114)

Latex Semigloss        SG (MPI 141)

Latex Low Luster        LL (MPI 139)

Plastic Floor Coating        PL

Polyurethane Varnish        PV (MPI 31 - gloss/MPI 71 - flat)

Rubber Paint        RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).

Water Paint, Cement        WPC (CID-A-A-1555 - Water Paint, Powder).

Wood Stain        WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS        GC

Section 09 94 19, MULTICOLOR INTERIOR FINISHING        MC

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**SECTION 10 26 00**  
**WALL AND DOOR PROTECTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors.

**1.2 RELATED WORK**

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Handrail/Wall Guard Combinations.
  - 2. Wall Guards.
  - 3. Corner Guards.
  - 4. Door/Door Frame Protectors.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastics in a  
Horizontal Position
- E84-09.....Surface Burning Characteristics of Building  
Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):  
80-10.....Standard for Fire Doors and Windows

E. Society of American Automotive Engineers (SAE):  
J 1545-05.....Instrumental Color Difference Measurement for  
Exterior Finishes.

F. Underwriters Laboratories Inc. (UL):  
Annual Issue.....Building Materials Directory

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.
- C. Resilient Material:
  - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
    - f. Same finish on exposed surfaces.

**2.2 CORNER GUARDS**

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 30 mm (1-1/4 inch radius formed to profile shown).
  - 1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch)

- thick extruded aluminum retainer. Design retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
  3. Flush mounted corner guards installed on any fire rated wall shall maintain the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
    - a. Where insulating materials are an integral part of the corner guard system, the insulating materials shall be provided by the manufacturer of the corner guard system.
    - b. All exposed metal in fire rated assemblies shall have a paintable finish.

### **2.3 WALL GUARDS AND HANDRAILS**

#### **A. Resilient Wall Guards and Handrails:**

1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

### **2.4 DOOR AND DOOR FRAME PROTECTION**

- #### **A. Fabricate door and door frame protection items from vinyl acrylic or polyvinyl chloride resilient material, minimum 1.5 mm (0.060-inch) thick, for doors and 0.9 mm (0.035-inch) thick for door frames, as shown.**

- B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.
- C. Provide adhesive as recommended by resilient material manufacturer.

#### **2.5 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

#### **2.6 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
  - 1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick. AA-C22A32 chemically etched medium matte with integrally colored anodic coating, Class II Architectural 0.4 mil thick.
  - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

### **PART 3 - INSTALLATION**

#### **3.1 RESILIENT CORNER GUARDS**

Install corner guards on walls in accordance with manufacturer's instructions.

#### **3.2 RESILIENT HANDRAIL AND RESILIENT WALL GUARDS (CRASH RAIL)**

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

#### **3.5 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING**

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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**SECTION 10 28 00**  
**TOILET, BATH, AND LAUNDRY ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
  - 1. Paper towel dispenser.
  - 2. Toilet tissue dispenser.
  - 3. Grab Bars
  - 4. Metal framed mirror.
- B. This section also specifies custom fabricated items used in toilets and related spaces.

**1.2 RELATED WORK**

- A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Manufactured toilet and bath accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Paper towel dispenser and combination dispenser and disposal units.
  - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
  - 4. Grab bars, showing design and each different type of anchorage.
  - 5. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:
  - 1. One of each type of accessory specified.
  - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
  - 1. All accessories specified.
  - 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
  - 3. Show working operations of spindle for toilet tissue dispensers.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

**1.4 QUALITY ASSURANCE**

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 PACKAGING AND DELIVERY**

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

**1.6 STORAGE**

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
  - A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

- A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes
- A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
- D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
- F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.
- D3453-07.....Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
- D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail Specification

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
  - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
  - 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.

- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
  - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
  - 2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
  - 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).

## **2.2 FASTENERS**

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

## **2.3 FINISH**

- A. In accordance with NAAMM AMP 500 series.

## **2.4 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.

- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

#### **2.5 PAPER TOWEL DISPENSERS**

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

#### **2.6 TOILET TISSUE DISPENSERS**

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

#### **2.7 GRAB BARS**

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Bars:
  - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
  - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
  - 3. Continuous weld intermediate support to the grab bar.
  - 4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.
- E. Flange for Concealed Mounting:
  - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
  - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

**2.8 METAL FRAMED MIRRORS**

A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.
3. Use tempered glass for mirrors in Mental Health and Behavioral Nursing units.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
3. Filler:
  - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
  - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Attached Shelf for Mirrors:
  - a. Fabricate shelf of the same material and finish as the mirror frame.
  - b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.

- c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
  - d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:
- 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
  - 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
- 1. Designed to support mirror tight to wall.
  - 2. Designed to retain mirror with concealed set screw fastenings.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Resident Engineer the exact location of accessories.

#### **3.2 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

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- I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

### **3.3 CLEANING**

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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**SECTION 10 44 13**  
**FIRE EXTINGUISHER CABINETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section covers recessed fire extinguisher cabinets.

**1.2 RELATED WORK**

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic  
Sheet

**PART 2 - PRODUCTS**

**2.1 FIRE EXTINGUISHER CABINET**

Recessed type with flat trim of size and design shown.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
  - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  - 2. Design doors to open 180 degrees.
  - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

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B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

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**SECTION 11 73 00**  
**CEILING MOUNTED PATIENT LIFT SYSTEM**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Ceiling Mounted Patient Lift Systems for the transfer of physically challenged patients are specified in this section.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General Electrical Requirements and items, which are common to sections of Division 26.

**1.3 QUALITY ASSURANCE**

- A. Certification for compliance is required for Ceiling Mounted Patient Lift Systems. Certifications shall be provided by an independent third party who will conduct testing to ensure that the ceiling lift and charging system are safe and in compliance with ISO 10535 & UL 60601-1
- B. Inspection of equipment after installation is required prior to use for patient movement. Inspection shall be in accordance with manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07).

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Certificates of Compliance
- C. Manufacturer's Literature and Data:
  - 1. Lifting Capacity
  - 2. Lifting Speed
  - 3. Horizontal Displacement Speeds
  - 4. Horizontal Axis Motor
  - 5. Vertical Axis Motor
  - 6. Emergency Brake
  - 7. Emergency Lowering Device
  - 8. Emergency Stopping Device
  - 9. Electronic Soft-Start and Soft-Stop Motor Control

- 10. Current Limiter for Circuit Protection
- 11. Low Battery Disconnect System
- 12. Strap Length
- 13. All equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
- D. Individual Room layouts showing location of lift system installation shall be approved before proceeding with installation of lifts.
- E. Manufacturer's Checklist for after installation inspection.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are listed in the text by the basic designation only.
- B. International Organization for Standardization (IOS):  
10535-06.....Hoist for the Transfer of Disabled Persons-  
Requirements and Test Methods
- C. Underwriters Laboratories (UL):  
60601-1(2003).....Medical Electrical Equipment: General  
Requirements for Safety  
94-2013.....UL Standards for Safety Test for Flammability  
of Plastic Materials for Parts in Devices and  
Appliances-Fifth Edition
- D. International Electromagnetic Commission (IEC):  
801-2(1991).....Electromagnetic Compatibility for Industrial-  
Process Measurement and Control Equipment-Part  
2: Electromagnetic Discharge Requirements
- E. Patient Safety Alert AL14-07

**PART 2 - PRODUCTS**

**2.1 CEILING TRACK SYSTEM**

The Ceiling Track shall be made from high strength extruded aluminum T66081-T5 at a thickness of 3/16" (4.8mm). Provide anchor supports at a minimum 3 per linear foot at ceiling substrate. The ceiling track shall be finished with baked enamel paint.

## **2.2 LIFT UNIT**

- A. The Lift Unit shall be constructed of a steel frame system (2205lbs / 1000kg tested) driven by a gear reduced high torque motor
- B. The Lift system shall have the following features.
  - 1. Lifting capacity: 440 lbs (200 kg)
  - 2. Electronic soft-start and soft-stop motor control
  - 3. Emergency lowering device
  - 4. Emergency stopping device
  - 5. Current limiter for circuit protection in case of overload.
  - 6. Safety device that stops the motor to lift when batteries are low.
  - 7. Lifting speed: 2.3in/s (6 cm/s), 1.6in/s (3.5cm) in full capacity
  - 8. Horizontal displacement speed: 5.9in/s (150mm/s)
  - 9. Horizontal axis motor: 24VDC at 62 watts and vertical axis motor at 110 watts
  - 10. Emergency brake (in case of mechanical failure)
  - 11. Strap length up to 90in (2.3m) tested for 2998lbs (1360kg)
  - 12. Cab: V0 plastic-fire retardant, UL 94
  - 13. Wireless remote control (optional)

## **2.3 MOTORS**

- A. Vertical Movement-DC Motor
  - 1. Type: Class A, fully enclosed, permanent magnet.
  - 2. Rating: 24Vdc, 1.1A, 110W, 4000RPM, 0.3N-m.
  - 3. Mounting: Secured to chassis.
- B. Horizontal Movement-DC Motor
  - 1. Type: Fully enclosed, permanent magnet, integral reducer.
  - 2. Rating: 24Vdc, 1.8A, 62W, 260RPM, 1.0N-m.
  - 3. Mounting: Secured to chassis.

## **2.4 BATTERIES**

- A. The life cycle (number of charging cycles) for batteries shall be in compliance with IEC 801-2.
- B. Provide rechargeable batteries with up to 120 transfers with a load of 200lbs (74kg) and up to 70 transfers with its maximum load of 440lbs (200kg).

## **2.5 CHARGER**

- A. Charger Input: 100-240 Vac, 50/60 Hz.
- B. Charger Output: 27 Vdc, 1 A max.

- C. Supplemental to the charger provide a clip on charging station with indicator lights.

**2.6 STRAPS AND SLING**

- A. The straps shall be made of threaded nylon. The straps shall ensure the patient's safety by preventing the patient from falling out of the sling.
- B. The sling shall be made from a polyester/nylon net material that is pliable, breathable and easy to use. The sling shall cradle the body of the patient.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install ceiling mounted patient lift system as per manufacturer's instruction and under the supervision of manufacturer's qualified representative and as shown on drawings.
- B. If the distance in between the suspended ceiling and anchors is more than 18" consult with manufacturer to determine if lateral braces will be required.

**3.2 INSTRUCTION AND PERSONNEL TRAINING**

Training shall be provided for the required personnel to educate them on proper operation and maintenance for the lift system equipment.

**3.3 TEST**

Conduct performance test, in the presence of the Resident Engineer and a manufacturer's field representative, to show that the patient lift system equipment and control devices operate properly and in accordance with design and specification requirements.

**3.4 INSPECTION**

Inspection of installed ceiling mounted patient lift systems shall be conducted in accordance with the manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07) prior to use for patient movement.

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**SECTION 12 32 00**  
**MANUFACTURED WOOD CASEWORK**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.

**1.2 RELATED WORK**

- A. Color and Finish of Plastic Laminate: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section `01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Sinks, trim and fittings.  
Locks for doors and drawers  
Adhesive cements
- C. Samples:  
Counter top, plastic laminate, 150 mm (six inch) square  
Wood Face Veneer or Hardwood Plywood
- D. Shop Drawings (1/2 full size):
1. All casework, showing details of construction, including materials, hardware and accessories.
  2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
  3. Fastenings and method of installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

- B. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and Heat-Resisting chromium-Nickel  
Steel Plate, Sheet and Strip
  - A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low Alloy
  - C1036-06.....Flat Glass
- C. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
- D. U.S. Department of Commerce Product Standards (Prod. Std):
  - PS1-95.....Construction and Industrial Plywood
- E. Hardwood, Plywood and Veneer Association (HPVA):
  - HP-1-09.....Hardwood and Decorative Plywood
- F. Architectural Woodwork Institute (AWI):
  - Architectural Woodwork Quality Standards, Guide Specifications Quality  
Certification Program - 1999
- G. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Fixture Fittings
- H. National Electrical Manufacturers Association (NEMA):
  - LD3-05.....High Pressure Decorative Laminates
  - LD3.1-95.....Performance, Application Fabrication and  
Installations of High-Pressure Decorative  
Laminates

**PART 2 - PRODUCTS**

**2.1 PLYWOOD, HARDWOOD FACE VENEER**

HPVA HP-1, Premium Grade plain sliced Red Oak.

**2.2 PLASTIC LAMINATE:**

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.
  - 1. Plastic laminate clad plywood or particle board.
  - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

**2.3 PLYWOOD, SOFTWOOD**

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.



**2.4 PARTICLEBOARD**

CPA A208.1, Type 1, Grade 1-M-3.

**2.5 RUBBER OR VINYL BASE**

Straight (for carpet), cove (for resilient floor); 100 mm (4 inch) high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

**2.6 PLUMBING FIXTURES**

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

**2.7 GLASS: ASTM C1036**

For Doors: Type I, Class 1, Quality q4.

**2.8 SHEET STEEL**

ASTM A1008.

**2.9 STAINLESS STEEL**

ASTM A167, with No. 4 finish.

**2.10 HARDWARE**

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
  - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
  - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
  - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:
  - 1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
  - 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
  - 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:

1. Friction or Magnetic type, fabricated with metal housing.
2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.

E. Locks:

1. Cylinder type pin tumbler.
2. Equip doors and drawers where shown with locks.

F. Drawer and Door Pulls:

Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides shall have positive stop.
3. Equip drawers with rubber bumpers.

H. Sliding Doors:

1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.
2. Plastic guides are not acceptable.
3. Each door shall have rubber silencers set near top and bottom of each jamb.

I. Shelf Standards (Except For Fixed Shelves):

Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

J. Gate Bolt:

Surface mounted barrel type with strike.

## 2.12 FABRICATION

- A. Casework shall be of the reveal overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
  1. Where shown, doors shall be plastic laminated.
  2. Horizontal and vertical reveals between doors and drawer for reveal overlay design shall be 19 mm (3/4 inch) unless otherwise shown.
- C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:
  1. Factory installed in casework.
  2. For electrical lighting fixtures, see drawings.

3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
5. For final hook-up at junction box see electrical sections of specifications.

E. Base:

1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
2. Remove adhesive from exposed surfaces.
3. Install base at floor line after casework has been accurately leveled.
4. Rub base to glossy finish.

F. Provide the following plumbing trim and fittings:

1. Faucets: ASME A112.18.1 Type I, compression type, countertop mounted, chromium plated brass, having two valves and with gooseneck spout as shown, elevated to clear handles.
2. Fittings shall have an elongated escutcheon for spout and handles, replaceable valve seats and four arm or lever style indexed chromium plated brass or stainless steel handles; handles either with or without hood.

I. Faucets:

1. ASME A112.18.1 Type I, compression type, splashback mounted, chromium plated brass, having two valves and with gooseneck spout as indicated.
2. Fittings shall have exposed body union inlets and adjustable flanges.
3. Valves shall have indexed chromium plated brass or stainless steel lever handles and replaceable valves seats; handles either with or without hood.

J. Drain:

1. Cast or wrought brass or stainless steel with flat strainer.
2. Surfaces of drains exposed from above shall have a chromium plated finish.

K. Traps: Cast brass.

L. Spray Hose:

1. Hose shall drop below counter top when not in use and be of sufficient length to reach the entire length of the countertop.
2. Concealed trim may be rough brass.

M. Support Members for Tops of Tables:

1. Construct as detailed.

2. Provide miscellaneous steel members and anchor as shown.

N. Legs For Counters:

1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel where shown.
2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (one inch) in height.
3. Fabricate shoes of either stainless steel, aluminum or chromium plated brass.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

**3.2 FASTENINGS**

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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**SECTION 12 36 00  
COUNTERTOPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
  - 1. Sinks with traps and drains.

**1.2 RELATED WORK**

- A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.

**1.3 SUBMITTALS**

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at 1/2 scale.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
  - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
  - A112.18.1-12.....Plumbing Supply Fittings
  - A112.1.2-12.....Air Gaps in Plumbing System
  - A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)
- E. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

- A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High Strength, Low Alloy
- D256-10.....Pendulum Impact Resistance of Plastic
- D570-98(R2005).....Water Absorption of Plastics
- D638-10.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical  
Insulating Materials
- D790-10.....Flexural Properties of Unreinforced and  
Reinforced Plastics and Electrical Insulating  
Materials
- D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):

- A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):

- PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):

- LD 3-05.....High Pressure Decorative Laminates

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Solid Polymer Material:

1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

## **2.2 SINKS**

### **A. Stainless Steel:**

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

## **2.3 TRAPS AND FITTINGS**

### **A. Material as specified in DIVISION 22, PLUMBING.**

### **C. For Stainless Steel Sinks:**

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
  - a. Provide cup strainer in cabinet type 1B.
  - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.
6. Non-siphoning and easily accessible for cleaning.

## **2.4 WATER FAUCETS**

### **A. ASME A112.18.1.**

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Indexed lever handles either with or without head.
3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
4. Swing spouts elevated to clear handles.
5. Exposed brass surfaces chromium plated.
6. Cast combination hot and cold fixture with one piece body for multiple outlets.
7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
8. Pedestals Top for Laboratory or Pharmacy:

- a. Modern design tapered to a round base, factory assembled and tested.
  - b. Brass shanks, locknuts and washers for attaching to top or curbs.
- B. Laminar flow control device on spouts.
- C. Automatic Controlled Faucets.
1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
  2. Breaking light beam activates water flow.
  3. Water stops when user moves away from light beam.
- C. Laboratory and Pharmacy Faucets:
1. Female 9 mm (3/8 inch) IPS threaded outlet for attachment of filter pumps, hose connectors, anti-hose nozzle, or laminar flow control device on spout end.
  2. Provide angle type vacuum breaker for fixture, designed for low flow, with built-in floating disk and renewable seat in vacuum breaker body.
- G. Manifold, Tube-Washing:
1. Deck mounted
  2. Three valved outlet, plus one bleeder outlet.
  3. Vacuum breaker, and loose key stops with integral check valve.
- H. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:
1. Extra long center set single lever handle control.
  2. Cast or wrought copper alloy, vandal resistant.
  3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.
  4. Handle always returning to the neutral position or cartridge body construction.
  5. Provide laminar flow control device.

#### **2.5 FUEL GAS, LABORATORY AIR AND LABORATORY VACUUM FIXTURES**

- A. Comply with criteria for faucets except as specified.
- B. Needle valves with stainless steel replaceable cone and valve seat.
- C. Provide valve with a bonnet with exterior packing and packing gland designed to permit valve to be repacked while under pressure.
- D. Valves withstand a minimum pressure of 700 kPa (100 psi) without leakage.
- E. Equip valves with four-arm handles and serrated hose ends. Do not provide laminar flow control device.
- F. Provide duplex fixtures except where otherwise shown.
- G. Factory assembled and tested.

#### **2.6 FIXTURE IDENTIFICATION**

- A. Code fixtures with full view plastic index buttons.



B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black
Nitrogen	Gray	N	Black
All Other Gases	Light Blue	CHEM.SYM.	Black

**2.7 ELECTRICAL RECEPTACLES**

- A. Hospital grade per electrical specifications.
- B. Curb Mounted Receptacles:
  - 1. NEMA 5-20R duplex in galvanized steel box.
  - 2. Chromium plated brass or steel face plate.
- C. Pedestal Mounted Receptacles:
  - 1. NEMA 5-20R duplex installed in double faces.
  - 2. Polished stainless steel or aluminum, or chromium plated brass pedestal.

**2.8 COUNTERTOPS**

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
  - 1. Not less than 19 mm (3/4 inch) thick.
  - 2. Height 100 mm (4 inches) unless noted otherwise.
  - 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.

4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
  1. Accurately cut for size of penetration.
  2. Cutout for VL 81 photographic enlarger cabinet.
    - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
    - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
  1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  2. Use round head bolts or screws.
  3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
  4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C Sinks
  1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
    - a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
    - b. Install faucets and fittings on sink ledges with watertight seals where shown.
  2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
    - a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
    - b. Design support for a twice the full sink weight.
    - c. Install with overflow standpipes.

3. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.

a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.

b. Install drain and traps to sink.

D. Faucets, Fixtures, and Outlets:

1. Seal opening between fixture and top.

2. Secure to top with manufacturers standard fittings.

### **3.2 PROTECTION AND CLEANING**

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

- - - E N D - - -



SECTION 13 21 48

PREFABRICATED AUDIOMETRIC ROOMS

04/06

Octave-band Center Frequency-Hz	125	250	500	1000	2000	4000	8000
Exterior (outside room) ambient noise level in db	65	61	61	80	90	95	95

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACOUSTICAL SOCIETY OF AMERICA (ASA)

**ASA S3.1** (1999; R 2013) Maximum Permissible Ambient Noise Levels for Audiometric Test Rooms (ASA 99)

ASTM INTERNATIONAL (ASTM)

**ASTM C423** (2009a) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

**ASTM D2859** (2006; R 2011) Ignition Characteristics of Finished Textile Floor Covering Materials

**ASTM E596** (1996; R 2009) Laboratory Measurement of Noise Reduction of Sound-Isolating Enclosures

**ASTM E648** (2014c) Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

**ASTM E84** (2014) Standard Test Method for Surface Burning Characteristics of Building Materials

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

**NAAMM AMP 500** (2006) Metal Finishes Manual

U.S. DEPARTMENT OF DEFENSE (DOD)

**MIL-STD-1691** (1994; Rev F) Construction and Material Schedule for Military Medical and Dental Facilities

UL 6 (2007; reprint Nov 2010) Electrical Rigid Metal Conduit-Steel

1.2 RELATED REQUIREMENTS

Conform to Section 11 70 00 GENERAL REQUIREMENTS FOR MEDICAL AND DENTAL EQUIPMENT. Provide the final utility connections and utility service to the equipment in accordance with Section 23 03 00.00 20 BASIC MECHANICAL MATERIALS AND METHODS; Section 26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS; and Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.3 PERFORMANCE REQUIREMENTS

1.3.1 Noise Dampening Performance

- a. **Noise reduction:** The noise reduction from the outside to the inside of a properly installed audiometric test chamber, as tested in accordance with ASTM E596 and performed in a recognized, independent and approved laboratory, shall be not less than the values in the following table:

Octave-band Center Frequency-Hz	125	250	500	1000	2000	4000	8000
Noise reduction in dB	24	30	40	50	55	55	55

- b. **Sound absorption:** The sound absorption of the composite metal and sound-absorbing panel assembly, as tested in accordance with ASTM C423 and performed in a recognized independent and approved laboratory, shall not be less than the values in the following table:

Octave-band Center Frequency-Hz	125	250	500	1000	2000	4000	8000	NRC
Sound Absorption Coefficients	.41	1.1	1.1	1.02	.93	.89	--	.95

- c. **Interior noise level:** The interior ambient noise level measured inside of a properly installed audiometric test chamber, as tested in accordance with ASA S3.1 and performed in a recognized independent and approved laboratory, shall be not greater than the values in the following table (ventilation fan on):

Octave-band Center Frequency-Hz	500	1000	2000	4000	8000
Maximum permissible interior noise in dB	21.5	29.5	34.5	39.0	41.0

1.4 SUBMITTALS

Conform to submittal requirements of Section 01 33 23.

**SD-02 Shop Drawings**

M-0250, audiometric testing room

M-0300, audiometric examination booth

**SD-03 Product Data**

M-0250, audiometric testing room

M-0300, audiometric examination booth

**SD-04 Samples**

M-0250, audiometric testing room

M-0300, audiometric examination booth

**SD-06 Test Reports**

Noise reduction test

Sound absorption test

Interior noise level test

Submit test reports indicating compliance with the performances listed in paragraph entitled "Performance Requirements."

**SD-07 Certificates**

M-0250, audiometric testing room

M-0300, audiometric examination booth

Include written certification that the test data were taken on sample components identical to the material supplied under this specification.

**SD-10 Operation and Maintenance Data**

M-0250, audiometric testing room, Data Package 3

M-0300, audiometric examination booth, Data Package 3

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

**PART 2 PRODUCTS**

**2.1 GENERAL CHARACTERISTICS**

- a. The manufacturer shall certify the audiometric testing room as a quiet environment for the testing of hearing.

- b. Construct the audiometric testing room of modular panels to allow expeditious installation and relocation of the booths.
- c. Equip the audiometric testing room with a window, an audiometric jack panel underneath the window, an inside light, and a ventilation system.
- d. Design the room to allow for installation within 4 inches of walls.

## 2.2 MATERIALS AND CONSTRUCTION

Double wall.

### 2.2.1 Walls and Roof Panels

Construct the walls and roof panels as a multilayered sandwich of acoustical materials. The overall thickness of the panels shall be 100 mm (4 inches). The outer panels shall be 16 gage, cold-rolled steel. The inner surface shall be 22 gage, cold-rolled steel with 2 mm (3/32 inch) perforations at 5 mm (3/16 inch) staggered-on-centers. Frame the panels using 16 gage channels with continuous arch-welded joints. The average weight of the panels shall be a minimum of 50 kg per square meter (10 pounds per square foot). The total weight of the panel shall be a maximum of 182 kg (400 pounds).

### 2.2.2 Floor Panel

Construct the floor panel as a multilayered sandwich of materials to allow for the support of a load of 240 kg per sq m (50 pounds per square foot). The overall thickness of the floor shall be 100 mm (4 inches). The walking surface shall consist of a minimum of 11 gage, corrosion-resistant steel; the bottom surface shall consist of a minimum of 16-gage steel, structurally reinforced. The average weight of the floor panel shall be a minimum of 50 kg per sq m (10 pounds per square foot). The total weight of the panel shall be a maximum of 182 kg (400 pounds).

### 2.2.3 Vibration Isolation

Provide vibration isolation by mounting the audiometric test chamber mounted on vibration isolation rails, consisting of rubber-in-shear isolators mounted to 75 mm (3 inch) structural channels for weight distribution. The vibration isolators shall have a natural resonant frequency of 6 1/4 Hz for maximum elimination of structure-borne vibration.

### 2.2.4 Door

The door shall be acoustically sealed and provide a minimum clear opening of 810 mm (32 inches). Unless otherwise indicated, the door shall be hinged on the right (facing outward) and shall swing out of the chamber. The door shall be constructed using materials similar to those used for the wall panels. Equip the door with two magnetic compression seals spaced to provide dead airspace. Equip the bottom of the door with either a gravity-activated seal or a compression seal activated by a cam seating of the door within the frame. Provide either surface mounted or butt-type hinges. If butt-type hinges are used, the magnetic seals shall not be broken by the hinges. The hinges shall contain a cam-lift mechanism to ensure proper seating of the door.



#### 2.2.5 Wall and Corner Joiners

All wall and roof panels shall be acoustically and structurally joined together using a member shaped according to the corner or joint configuration. The member shall be made of 16-gage steel and shall be made to allow for the use of pop rivets or sheet metal screws to fasten it in place. The dead airspace between the panels and the member shall be filled with acoustical material and shall be caulked for air-tight integrity.

#### 2.2.6 Acoustical Fill

Fill all panels, walls, and doors with inert mildew- and vermin-resistant acoustical attenuating and absorbing material. When tested in accordance with **ASTM E84**, the material shall have maximum fire hazard ratings of 25 for flame spread, zero for fuel contribution, and 50 for smoke density.

#### 2.2.7 Windows

600 mm wide by 760 mm (24 inches wide by 30 inches) high, double-glazed, using 6 mm (1/4 inch) safety glass. Mount glass with acoustically tight rubber gaskets.

### 2.3 UTILITY FEATURES

#### 2.3.1 Jack Panel

The jack panel shall be insulated and shall contain six 3 wire, phone-type jacks with covers with one three-pin and one four-pin connector per panel, in accordance with the manufacturers standard. Each phone jack shall be insulated from the booth and from the other jacks. The jack panels shall be designed to preserve the acoustical integrity of the room.

#### 2.3.2 Ventilation System

The ventilation system shall be incorporated into the roof panel, except where a multiposition chamber is specified the vent system shall be incorporated into the wall. The silencer for the ventilation system shall not intrude into the room. The noise from the ventilation system shall be below the threshold of hearing when measured 900 mm (3 feet) from the opening. The airflow shall be a minimum of 50 L/s (100 cubic feet per minute), except where a multiposition chamber is specified.

#### 2.3.3 Electrical System

Equip the chamber with a recessed 110 volt light fixture with a 40 watt incandescent lamp, except in multiposition test chambers, where indicated. The chamber shall be prewired and shall include switches mounted 1400 mm (4 feet 8 inches) above the floor, opposite the side of the door hinges for the light fixture and the ventilation fan. Electrical components shall be UL approved. Factory installed internal wiring shall be in rigid conduits conforming to **UL 6**, concealed in the chamber. Wiring shall extend to the outside of the enclosure connecting to a prewired electrical harness terminating in a 4 meter (12 foot) powercord with a hospital grade plug. Provide convenience outlets as indicated.

#### 2.3.4 Floor Covering

Cover the floor with a 100-percent, continuous-filament nylon carpet on a pad. The carpet and pad system shall comply with [ASTM D2859](#) and shall have a minimum average critical radiant flux of 0.25 watt per square centimeter when measured in accordance with [ASTM E648](#).

#### 2.3.5 Finish

Exposed sheet metal surfaces shall be cleaned and degreased. Fill and grind welds smooth. Prime metal with a rust-inhibiting chromate modified alkyd primer. The finish coat shall be an acrylic enamel-type paint. The quality standards of the [NAAMM AMP 500](#) National Association of Architectural Metal Manufacturers shall apply. Color shall be selected from the manufacturers color standards.

#### 2.4 MULTIPOSITION TEST CHAMBERS

The following additional requirements shall be provided:

- a. The jack panels shall provide two 3-wire phone jacks per position. The wiring for the group system jacks shall be Contractor-furnished but Government-installed.
- b. Each position within the test chamber shall be divided by a heavy canvas divider.
- c. Provide metal stools with upholstered tops.
- d. Vibration isolator rails shall extend the full length of the long dimension of the test chamber.
- e. Ventilation systems shall be installed on the exterior walls. The airflow shall be a minimum of 140 L/s (300 cubic feet per minute) for 4 position rooms, 210 L/s (450 cubic feet per minute) for 6 position rooms, and 240 L/s (500 cubic feet per minute) for 10 position rooms.
- f. The window shall be mounted in the door.

#### 2.5 ITEMS

##### 2.5.1 Item [M-0250](#), Audiometric Testing Room

The audiometric testing room shall be prefabricated; approximately 1980 mm high by 2100 mm wide by 2235 mm deep inside, 2235 mm high by 2740 mm wide by 2840 mm deep outside, (78 inches high by 84 inches wide by 88 inches deep inside, 96 inches high by 108 inches wide by 112 inches deep outside,) and shall have a continuous ventilating system and a shelf mounted on the outer wall beneath the observation window.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Install the items at the locations indicated. Conform to the installation requirements of Section [11 70 00](#) GENERAL REQUIREMENTS FOR MEDICAL AND DENTAL EQUIPMENT.

##### 3.1.1 Audiometric Testing Rooms

VA PROJECT NO. 635-410  
LAWTON OUTPATIENT CLINIC EXPANSION  
FORT SILL, OKLAHOMA

Assemble the audiometric testing rooms on the site using prefabricated panels, doors, windows, ventilation silencers, and assembly hardware, meeting all the requirements specified in this section.

### 3.2 FIELD QUALITY CONTROL

#### 3.2.1 Inspection

Examine each item for visual defects, and correct all defects to conform to the specifications.

-- End of Section --

