

**SECTION 22 11 00  
FACILITY WATER DISTRIBUTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Potable and Non-Potable domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 22 07 11, PLUMBING INSULATION: Pipe insulation.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
  - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
  - A13.1-2007(R2013).....Scheme for Identification of Piping Systems
  - B16.3-2011.....Malleable Iron Threaded Fittings Classes 150 and 300
  - B16.9-2012.....Factory-Made Wrought Butt Welding Fittings
  - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
  - B16.12-2009(R2014) .....Cast Iron Threaded Drainage Fittings
  - B16.15-2013 .....Cast Copper Alloy Threaded Fittings Classes 125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder-Joint Pressure Fittings
  - B16.22-2013.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings  
NSF/ANSI 61-2014.....Drinking Water System Components - Health  
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2014).....Ferritic Malleable Iron Castings  
A53/A53M-14.....Pipe, Steel, Black and Hot-Dipped, Zinc Coated  
Welded and Seamless  
A183-14.....Carbon Steel Track Bolts and Nuts  
A536-84(2009).....Ductile Iron Castings  
A733-13.....Welded and Seamless Carbon Steel and Austenitic  
Stainless Steel Pipe Nipples  
B32-08(2014).....Solder Metal  
B61-15.....Steam or Valve Bronze Castings  
B62-15.....Composition Bronze or Ounce Metal Castings  
B75/B75M-11.....Seamless Copper Tube  
B88-14.....Seamless Copper Water Tube  
B584-14.....Copper Alloy Sand Castings for General  
Applications  
B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples  
D1785-12.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,  
Schedules 40, 80, and 120  
D2000-12.....Rubber Products in Automotive Applications  
D4101-14.....Propylene Plastic Injection and Extrusion  
Materials  
D2564-12.....Solvent Cements for Poly (Vinyl Chloride) (PVC)  
Plastic Pipe and Fittings  
E1120-08.....Liquid Chlorine  
E1229-08.....Calcium Hypochlorite

D. American Water Works Association (AWWA):

C110/A21.10-12.....Ductile Iron and Gray Iron  
C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast  
C153/A21.53-11.....Ductile-Iron Compact Fittings  
C203-08.....Coal-Tar Protective Coatings and Linings for  
Steel Water Pipelines - Enamel and Tape - Hot  
Applied  
C213-15.....Fusion Bonded Epoxy Coating for the Interior &  
Exterior of Steel Water Pipelines

C651-14.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011-AMD 1...Filler Metals for Brazing

F. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers

ANSI/ASSE 1010-2004.....Water Hammer Arresters

ANSI/ASSE 1018-2001.....Trap Seal Primer Valves - Potable Water  
Supplied

ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly

G. International Code Council (ICC)

ICC IPC (2012).....International Plumbing Code

H. NSF International (NSF)

NSF/ANSI 14 (2015).....Plastics Piping System Components and Related  
Materials

NSF/ANSI 61 (20142).....Drinking Water System Components - Health  
Effects

NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content

I. Plumbing and Drainage Institute (PDI):

PDI WH-201 2010.....Water Hammer Arrestor

**1.5 QUALITY ASSURANCE**

- A. A certificate of Welder’s certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

**1.6 SPARE PARTS**

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

- B. In-line devices such as water meters, building check valves, stops, valves, fittings, tanks, and backflow preventers shall comply with NSF 61 and NSF 372.
- C. Endpoint devices used to dispense water for drinking must meet the requirements of NSF 61 and NSF 372.

## 2.2 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88 Type K or L, drawn.
- B. Fittings for Copper Tube:
  - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
  - 2. Grooved fittings (Limited to Mechanical Equipment Room and Crawl Spaces), 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
  - 3. Mechanical press-connect fittings (Limited to Potable and Non-Potable Domestic Cold Water) for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
  - 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
- C. Reverse Osmosis Water Piping:
  - 1. PVC, ASTM 1785, Schedule 80 pressure pipe.
    - a. Low Pressure Feed, Reject and Recycle Piping, 75 psi and under: ASTM D 1785, Schedule 80 PVC, socket welded and flanged.

- b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.
- c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
- d. High Pressure Reject and Recycle Piping (above 75 psi): ASTM A269, Type 304 schedule 10 stainless steel with butt welded joints.
- e. High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.

### **2.3 EXPOSED WATER PIPING**

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
  - 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
  - 3. Nipples: ASTM B 687, Chromium-plated.
  - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms and Mechanical Equipment Rooms: Chrome-plated brass piping is not required.

### **2.4 TRAP PRIMER WATER PIPING:**

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

### **2.5 STRAINERS**

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

### **2.6 DIELECTRIC FITTINGS**

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

**2.7 STERILIZATION CHEMICALS**

- A. Hypochlorite: ASTM E1120-08
- B. Liquid Chlorine: ASTM E1229-08

**2.8 WATER HAMMER ARRESTER:**

- A. Closed copper tube chamber with permanently sealed 410 KpA (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:
  - 1. All solenoid valves.
  - 2. All groups of two or more flush valves.
  - 3. All quick opening or closing valves.
  - 4. All SPS special equipment.
  - 5. Electronic trap primer.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. General: Comply with the International Plumbing Code and the following:
  - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
  - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic, shall be reamed to full size after cutting.
  - 3. All pipe runs shall be laid out to avoid interference with other work.
  - 4. Install union and shut-off valve on pressure piping at connections to equipment.
  - 5. Pipe Hangers, Supports and Accessories:
    - a. All piping shall be supported per the International Plumbing Code.
    - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

- c. Floor, Wall and Ceiling Plates, Supports, Hangers:
- 1) Solid or split un-plated cast iron.
  - 2) All plates shall be provided with set screws.
  - 3) Pipe Hangers: Height adjustable clevis type.
  - 4) Adjustable Floor Rests and Base Flanges: Steel.
  - 5) Concrete Inserts: "Universal" or continuous slotted type.
  - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  - 7) Riser Clamps: Malleable iron or steel.
  - 8) Rollers: Cast iron.
  - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
  - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 16 gauge steel. The shield shall be sized for the insulation.
  - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
  - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and

seal clearances between raceways and openings with the fire stopping materials.

- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.
8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.
- B. Piping shall conform to the following:
1. Potable and Non-Potable Domestic Water:
    - a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
    - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to Contracting Officer's Representative (COR) 14 days prior to test date.
- B. Potable and Non-Potable Water Systems; Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1040 kPa (150 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

- C. Reverse Osmosis Water Systems: Fill system with water and maintain hydrostatic pressure of 1040 kPa (200 psi) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

**3.3 STERILIZATION**

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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