

**SECTION 23 81 00**  
**DECENTRALIZED UNITARY HVAC EQUIPMENT**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies split-systems air conditioners.
- B. Definitions:
  - 1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
  - 2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
  - 3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
  - 4. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 13 05 41, SEISMIC REQUIREMENTS FOR NON-STRUCTURAL EQUIPMENT.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.
- E. Section 23 07 11, HVAC INSULATION: Requirements for piping insulation.
- F. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes and fittings.
- G. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

#### 1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- B. Manufacturer's literature and data:
1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
    - a. Unitary air conditioners: Split systems
  2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
  3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
  4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.
- C. Certification: Submit proof of specified ARI Certification.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).
- E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to Contracting Officer's Representative (COR) three weeks prior to final inspection.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air  
(3000-300,000 Btu)
- C. Military Specifications (Mil. Specs.):
- MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces
- D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
- 210/240-08.....Performance Rating of Unitary Air-Conditioning  
and Air-Source Heat Pump Equipment
- 270-08.....Sound Rating of Outdoor Unitary Equipment

- 310/380-04.....Standard for Packaged Terminal Air-Conditioners  
and Heat Pumps (CSA-C744-04)
- 340/360-07.....Performance Rating of Commercial and Industrial  
Unitary Air-Conditioning and Heat Pump Equipment
- 520-04.....Performance Rating of Positive Displacement  
Condensing Units
- E. Air Movement and Control Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating (ANSI)
- 410-96.....Recommended Safety Practices for Users and  
Installers of Industrial and Commercial Fans
- F. American National Standards Institute (ANSI):
- S12.51-12.....Acoustics - Determination of Sound Power Levels  
of Noise Sources Using Sound Pressure -  
Precision Method for Reverberation Rooms (same  
as ISO 3741:1999)
- G. American Society of Heating, Refrigerating, and Air-Conditioning  
Engineers (ASHRAE):
- 2012 Handbook.....HVAC Systems and Equipment
- 15-13.....Safety Standard for Refrigeration Systems (ANSI)
- 90.1-13.....Energy Standard for Buildings except for Low-  
Rise Residential Buildings
- H. American Society of Testing and Materials (ASTM):
- B117-11.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
- I. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other  
Structures
- J. National Electrical Manufacturer's Association (NEMA):
- MG 1-14.....Motors and Generators (ANSI)
- ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General  
Requirements
- K. National Fire Protection Association (NFPA) Publications:
- 90A-12.....Standard for the Installation of Air-  
Conditioning and Ventilating Systems

**PART 2 - PRODUCTS****2.1 SPLIT-SYSTEM AIR CONDITIONERS**

- A. Description: Factory assembled and tested, wall-mounted unit, with a remote air-cooled condensing unit, and field-installed refrigeration piping.

**B. Wall-Mounting, Evaporator-Fan Components:**

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by COR, and discharge drain pans with drain connection.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1.
  - a. Provide integral condensate pump.
4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
5. Fan: Direct drive, centrifugal fan.
6. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
7. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.
8. Controls: Self-contained with contact terminals for connection to the Building Automation System.

**C. Air-Cooled, Compressor-Condenser Components:**

1. Casing: Steel, finished with baked enamel in color selected by COR, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gage ports shall be brass and located outside of the casing.
2. Compressor: DC inverter-driven scroll compressor. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-410A unless otherwise indicated.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Mounting Base: Polyethylene.
9. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1.

**PART 3 EXECUTION****3.1 INSTALLATION**

- A. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.

- B. Install floor-mounting, compressor-condenser components on polyethylene mounting base.
- C. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.
- M. Install wall sleeves in finished wall assembly. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

### **3.2 CONNECTIONS**

- A. Verify condensate drainage requirements.
- B. Install condensate drain, minimum connection size. Pipe pump discharge as shown on drawings.
- C. Install piping adjacent to units to allow service and maintenance.
- D. Ground equipment and install power wiring, switches, and controls for split systems.
- E. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.
- F. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

### **3.3 FIELD QUALITY CONTROL**

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

### **3.4 INSTRUCTIONS**

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

### **3.5 STARTUP AND TESTING**

The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

### **3.6 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

### **3.7 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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