SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the following:
   1. Glass.
   2. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

B. Factory glazed by manufacturer in following units:
   1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES,
   2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
   3. Aluminum Windows: Section 08 51 13, ALUMINUM WINDOWS.

1.3 LABELS:

A. Temporary labels:
   1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
   2. Label in accordance with NFRC label requirements.
   3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).

B. Permanent labels:
   1. Locate in corner for each pane.
   2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
      a. Tempered glass.
      b. Laminated glass or have certificate for panes without permanent label.
      c. Organic coated glass.
   3. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage

attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.

B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
   1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.

1.5 SUBMITTALS:

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Manufacturer's Certificates:
   1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.

D. Manufacturer Warranty.

E. Manufacturer's Literature and Data:
   1. Glass, each kind required.
   2. Putty, for wood sash glazing.
   3. Glazing cushion.
   4. Sealing compound.
   5. Plastic glazing material, each type required.

F. Samples:
   1. Size: 305 mm by 305 mm (12 inches by 12 inches).

G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

A. Construction Warranty: Comply with the FAR clause 52.246-21 “Warranty of Construction”.

B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA):
800.....Test Methods for Sealants
810.1-77.....Expanded Cellular Glazing Tape

C. American National Standards Institute (ANSI):
Z97.1-14.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test

D. American Society of Civil Engineers (ASCE):
7-10.....Wind Load Provisions

E. ASTM International (ASTM):
C542-05(R2011).....Lock-Strip Gaskets
C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials
C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
C920-14a.....Elastomeric Joint Sealants
C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing

C1036-11(R2012).....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.

C1172-14.....Laminated Architectural Flat Glass

C1349-10.....Standard Specification for Architectural Flat Glass Clad Polycarbonate

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

E84-14.....Surface Burning Characteristics of Building Materials

E119-14.....Standard Test Methods for Fire Test of Building Construction and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

E1996-14a.....Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes

E2141-12.....Test Methods for Assessing the Durability of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2190-10.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage Cycling Stability at 90 Degree C (194 Degree F) of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage Cycling Stability at Room Temperature of

Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2354-10.....Assessing the Durability of Absorptive Electrochromic Coatings within Sealed Insulating Glass Units

E2355-10.....Test Method for Measuring the Visible Light Transmission Uniformity of an Absorptive Electrochromic Coating on a Glazing Surface

F1233-08.....Standard Test Method for Security Glazing Materials and Systems

F1642-12.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings

E. Code of Federal Regulations (CFR):

16 CFR 1201-10.....Safety Standard for Architectural Glazing Materials

F. Glass Association of North America (GANA):

2010 Edition.....GANA Glazing Manual

2008 Edition.....GANA Sealant Manual

2009 Edition.....GANA Laminated Glazing Reference Manual

2010 Edition.....GANA Protective Glazing Reference Manual

G. International Code Council (ICC):

IBC.....International Building Code

H. Insulating Glass Certification Council (IGCC)

I. Insulating Glass Manufacturer Alliance (IGMA):

TB-3001-13.....Guidelines for Sloped Glazing

TM-3000.....North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use

J. Intertek Testing Services – Warnock Hersey (ITS-WHI)

K. National Fire Protection Association (NFPA):

80-16.....Fire Doors and Windows

252-12.....Fire Tests of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

L. National Fenestration Rating Council (NFRC)

M. Safety Glazing Certification Council (SGCC) 2012:

Certified Products Directory (Issued Semi-Annually).

N. Underwriters Laboratories, Inc. (UL):
9-08(R2009).....Fire Tests of Window Assemblies
263-14.....Fire Tests of Building Construction and Materials
752-11.....Bullet-Resisting Equipment.

O. Unified Facilities Criteria (UFC):
4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for Buildings

P. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)

Q. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

A. Provide minimum thickness stated and as additionally required to meet performance requirements.
   1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.

B. Obtain glass units from single source from single manufacturer for each glass type.

2.2 GLAZING ACCESSORIES:

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer’s installation instructions.

B. Setting Blocks: ASTM C864:
   1. Silicone type.
   2. Channel shape; having 6 mm (1/4 inch) internal depth.
   3. Shore A hardness of 80 to 90 Durometer.

4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:
1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: 25 to 76 mm (1 to 3 inches).
4. Shore A hardness of 40 to 50 Durometer.

D. Glazing Tapes:
1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
   a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
   b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:
1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:
   1. Type S.
   2. Class 25 or 50 as recommended by manufacturer for application.
   3. Grade NS.
   4. Shore A hardness of 25 to 30 Durometer.

K. Structural Sealant: ASTM C920, silicone acetoxy cure:
   1. Type S.
   2. Class 25.
   3. Grade NS.
   4. Shore a hardness of 25 to 30 Durometer.

L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
   1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
   2. Designed for dry glazing.

M. Color:
   1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
   2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Verification of Conditions:
   1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
   2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.

B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION – GENERAL:

A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Transparent (One-Way Vision Glass) Mirror: Use continuous channel glazing gasket.

L. Fire Protective and Fire Resistance Glass:

1. Wire Glass: Glaze in accordance with NFPA 80.
2. Other fire protective and fire resistant glass: Glaze in accordance with manufacturer’s installation instructions and NFPA 80.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING):

A. Cut glazing spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Trim protruding tape edge.

3.5 PROTECTION:

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.6 FIRE-PROTECTIVE AND FIRE-RESISTANCE GLAZING SCHEDULE:

A. Glass Type FR#1: Fire-protection-rated tempered glass.

1. Thickness: 10 mm (0.39 inch)
2. Rating: 20 minutes.
3. Application: Fire-protection-rated door assemblies with openings not over 0.65 sq. m (100 sq. in.).

B. Glass Type FR#2: Fire-protection-rated laminated ceramic glazing.

1. Thickness: 10 mm (0.39 inch)
2. Rating: 20- 45- 60- 90- 120- minute.
3. Application: Fire-protection-rated door and window assemblies.

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