SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK:

A. Louvers in Steel Doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

B. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

1. Each type of louver and vent.

D. Color samples.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):
Approved Product List – Updated Monthly

C. ASTM International (ASTM):

A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A1008/A1008M-13.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability

B209-14.....Aluminum and Aluminum Alloy, Sheet and Plate

B209M-14.....Aluminum and Aluminum Alloy, Sheet and Plate (Metric)

B221-14.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

D1187/D1187M-97(R2011)..Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-15.....Installation of Air Conditioning and Ventilating Systems

G. American Architectural Manufacturers Association (AAMA):

2605-13.....High Performance Organic Coatings on Architectural Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Galvanized Steel Sheet: ASTM A653/A653M; G90 min.

B. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
2. Fasteners for louvers, louver frames, and wire guards to be of stainless steel or aluminum with same finish as louvers.
3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.

C. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR DOOR LOUVERS:

A. Fabricate of 1.6 mm (0.063-inch) thick extruded aluminum. Miter frames at corners and join by concealed corner brackets. Louvers are to be weather resistant type.

B. Equip louvers on outside with wire guards, except omit wire guards for louvers in doors located completely below enclosed areaways.

2.3 FINISH:

A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505

A. Galvanized Sheet Steel: Two-coat baked-enamel or powder-coat finish consisting of prime coat and thermosetting topcoat, with a minimum dry film thickness of 0.05 mm (2 mils).

1. Paint interior surfaces of lightproof louvers with two (2) additional finish shop coats of baked-on flat black enamel.

2.4 FINISH PAINTING OF EXPOSED SURFACES OF SHOP PRIMED LOUVERS IS SPECIFIED IN SECTION 09 91 00, PAINTING. 2.12 PROTECTION:

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous coating (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.

B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.

3.2 CLEANING AND ADJUSTING:

A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as

recommended by the manufacturer and protected from damage until completion of the project.

B. All movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components.

C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

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