

SPECIFICATIONS

**Fort Smith National Cemetery
Fort Smith, AR**

Service Building Replace Roof System

Prepared by:

**Continental District, Denver, CO
National Cemetery Administration
Department of Veterans Affairs**

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DEPARTMENT OF VETERANS AFFAIRS

TABLE OF CONTENTS
Section 00 01 10

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SECTION 00 01 15
LIST OF DRAWINGS

The drawings listed below accompanying this specification form a part of the contract.

| <u>Drawing No.</u> | <u>Title</u> |
|--------------------|--|
| X-1 | Cover Sheet & Sheet Index |
| A-1 | Roof Site Plan - Existing Conditions and General Notes |
| A-2 | Enlarged Roof Plan - New Roof System Installation |
| A-3 | Typical Roof Details |

- - - E N D - - -

**SECTION 01 00 00
GENERAL REQUIREMENTS**

TABLE OF CONTENTS

| | |
|--|---|
| 1.1 GENERAL INTENTION | 1 |
| 1.2 STATEMENT OF BID ITEM(S) | 1 |
| 1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR | 1 |
| 1.4 FIRE SAFETY..... | 1 |
| 1.5 OPERATIONS AND STORAGE AREAS | 2 |
| 1.6 ALTERATIONS..... | 5 |
| 1.7 DISPOSAL AND RETENTION | 5 |
| 1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS | 6 |
| 1.9 RESTORATION..... | 6 |
| 1.10 LAYOUT OF WORK..... | 7 |
| 1.11 As-Built Drawings..... | 7 |
| 1.12 USE OF ROADWAYS..... | 7 |
| 1.13 TEMPORARY TOILETS..... | 7 |
| 1.14 AVAILABILITY AND USE OF UTILITY SERVICES..... | 8 |
| 1.15 HISTORIC PRESERVATION | 8 |
| 1.16 STANDARDS OF EMPLOYEE CONDUCT:..... | 8 |

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for construction operations and furnish labor and materials to perform work for Project 789CM3916, "Service Building Replacement Roof" as required by the contract drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Cemetery Director.
- C. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, demolition, roof work, and certain other items for the replacement of the roofing system and insulation on the Service Building at Fort Smith National Cemetery and in accordance with drawings, specifications, and per applicable standards and requirements.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 1 set of specifications and drawings will be furnished. These drawings and specifications will consist of those returned by prospective bidders.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense.

1.4 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
 - 1. American Society for Testing and Materials (ASTM):
 - E84-2009.....Surface Burning Characteristics of Building Materials
 - 2. National Fire Protection Association (NFPA):
 - 10-2010.....Standard for Portable Fire Extinguishers
 - 30-2008.....Flammable and Combustible Liquids Code
 - 51B-2009.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 70-2011.....National Electrical Code
 - 241-2009.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
 - 3. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1926.....Safety and Health Regulations for Construction
- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer's Technical Representative (COR) for review for compliance with contract

requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VA safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VA equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- F. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the COR.
- G. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- H. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- I. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- J. Dispose of waste and debris in accordance with NFPA 241. Remove from construction site daily.
- K. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.5 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the COR. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the COR and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be

removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Cemetery applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Cemetery as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.
1. Do not store materials and equipment in other than assigned areas.
 2. Schedule delivery of materials and equipment to immediate construction working areas in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Cemetery areas required to remain in operation.
- G. Utilities Services: Maintain existing utility services for Cemetery at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Cemetery Director's prior knowledge and written approval.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Cemetery.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
- H. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- I. To minimize interference of construction activities with flow of Cemetery traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- J. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- K. Coordination of Construction with Cemetery Director: The burial activities at a National Cemetery shall take precedence over construction activities. The Contractor must cooperate and coordinate with the Cemetery Director, through the COR, in arranging construction schedule to cause the least possible interference with cemetery activities in actual burial areas. Construction noise during the interment services shall not disturb the service. Trucks and workmen shall not pass through the service area during this period:
1. The Contractor is required to discontinue his work sufficiently in advance of Easter Sunday, Mother's Day, Father's Day, Memorial Day, Veteran's Day and/or Federal holidays, to permit him to clean up all areas of operation adjacent to existing burial plots before these dates.
 2. Cleaning up shall include the removal of all equipment, tools, materials and debris and leaving the areas in a clean, neat condition.

1.6 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report:
 - 1. Shall note any discrepancies between drawings and existing conditions at site.
 - 2. Shall designate areas for working space, materials storage and routes of access to areas where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas involved. They shall furnish a report on conditions then existing, as compared with conditions of same as noted in first condition survey report:
 - 1. Re-survey report shall also list any damage caused by Contractor, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
 - 1. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

1.7 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
 - 1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
 - 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Cemetery.

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, that are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

1.9 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.10 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the COR. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the COR until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the COR may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure are in accordance with lines and elevations shown on contract drawings.

1.11 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.12 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Cemetery property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.13 TEMPORARY TOILETS

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Cemetery. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.14 AVAILABILITY AND USE OF UTILITY SERVICES

- A. Electricity (for Construction and Testing): Contractor shall provide their own electric services.
- B. Water (for Construction and Testing): Contractor shall provide their own water services.

1.15 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

1.16 STANDARDS OF EMPLOYEE CONDUCT:

- A. The National Cemetery Administration honors veterans with a final resting place and lasting memorials that commemorate their service to our Nation. National Cemeteries are national shrines. The standards of work, appearance, and procedures performed by the contractor at this cemetery shall reflect this nations concern for those interred there. Due to the sensitive mission of the cemetery, contractor personnel must exercise and exhibit absolute decorum, composure, and stability at all times.
- B. Contractor personnel shall be required to adhere to the following standards of dress and conduct, as briefly mentioned here, while performing work in the National Cemetery. These standards and regulations are enforceable under Title 38, U.S.C., Part I, Chapter 9, Section 5901.
- C. Clothing shall be presentable and suitable to the work while maintaining proper appearance and decorum indicative for a National Shrine. Uniform shirts and hats are preferred. Clothing shall be clean and cleanliness and personal hygiene are imperative. T-shirts and/or tank tops as outer garments are prohibited. Protective/safety clothing and shoes shall meet or exceed OSHA and state requirements.
- D. Behavior and language must be appropriate, reverent, and respectful at all times.
- E. Eating and drinking (except water) is prohibited in the work areas and within sight of a committal shelter during a service.
- F. Use of intoxicating beverages, any tobacco products, and illegal drugs on the Cemetery premises is strictly prohibited.
- G. Contractor personnel shall not lean, sit, or stand on or against headstones or monuments. No tools, equipment or other items will be placed or leaned on headstones or monuments.
- H. The Contractor shall be responsible for maintaining satisfactory standards of personnel conduct and work performance and shall administer disciplinary action as required. The Contractor is expected to remove any employees from the Cemetery for cause, to include, but not limited to, safety violations, other misconduct in performance of duty under these specifications and/or conduct contrary to the best

interests of the Government. If the Contractor fails to act in this regard, or the reason for a removal is immediately required to protect the interests of the Government, the COTR may direct the removal of an employee from the premises. Contractor objections to any such action will be referred to the Contracting Officer (CO) for final resolution; however, the Contractor will first immediately comply with COTR direction pending any CO final resolution at a later time or date. The Contractor will not be due any type of compensation for their costs incurred as a result of an employee being removed for cause; unless the removal is directed by the COTR, and is later found invalid and/or unreasonable by the Contracting Officer.

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by the COR and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Contractor will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility

for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall contain the list of items, name of Cemetery, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Cemetery, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- B. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- C. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- D. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 1. For each drawing required, submit one legible photographic paper or vellum reproducible.

2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Cemetery location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to the COR under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to the COR.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

EP-1. DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 - 7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

EP-2. QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

EP-3. REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

EP-4. PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period

of this contract. Confine activities to areas defined by the specifications and drawings.

- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COTR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 25 (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the COTR. Topsoil use and requirements are specified in Section 31 20 11, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
 5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.

7. Manage and control spoil areas on and off Government property to prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the COTR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Missouri - Department of Natural Resources and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COTR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the COTR. Repetitive impact noise on the property shall not exceed the following dB limitations:

| Time Duration of Impact Noise | Sound Level in dB |
|-------------------------------------|-------------------|
| More than 12 minutes in any hour | 70 |
| Less than 30 seconds of any hour | 85 |
| Less than three minutes of any hour | 80 |
| Less than 12 minutes of any hour | 75 |

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

| EARTHMOVING | | MATERIALS HANDLING | |
|---------------|----|--------------------|----|
| FRONT LOADERS | 75 | CONCRETE MIXERS | 75 |
| BACKHOES | 75 | CONCRETE PUMPS | 75 |
| DOZERS | 75 | CRANES | 75 |
| TRACTORS | 75 | DERRICKS IMPACT | 75 |
| SCAPERS | 80 | PILE DRIVERS | 95 |
| GRADERS | 75 | JACK HAMMERS | 75 |
| TRUCKS | 75 | ROCK DRILLS | 80 |
| PAVERS, | 80 | PNEUMATIC TOOLS | 80 |
| STATIONARY | | | |
| PUMPS | 75 | BLASTING | -- |
| GENERATORS | 75 | SAWS | 75 |
| COMPRESSORS | 75 | VIBRATORS | 75 |

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 50 feet from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at three to six feet in front of any building face. Submit the recorded information to the COTR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COTR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Techniques to minimize waste generation.
 - 2. Sorting and separating of waste materials.
 - 3. Salvage of existing materials and items for reuse or resale.
 - 4. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.

1.2 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
 - 1. Excess or unusable construction materials.
 - 2. Packaging used for construction products.
 - 3. Poor planning and/or layout.
 - 4. Construction error.
 - 5. Over ordering.
 - 6. Weather damage.
 - 7. Contamination.
 - 8. Mishandling.
 - 9. Breakage.

- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- D. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul. Collect, and process recyclable debris from construction projects.
- E. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- F. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

1.3 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or

soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.4 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation

only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

- A. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

PART 2 - PRODUCTS

NONE.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

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SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof tear-off and roof re-cover preparation on existing construction in preparation to receive new roofing membrane.

1.2 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
- C. National Roofing Contractors Association: Roofing and Waterproofing Manual

1.3 MATERIALS OWNERSHIP

- A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property.

1.4 DEFINITIONS

- A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

1.5 QUALITY CONTROL

- A. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
- C. List of proposed infill materials.
- D. List of proposed temporary roofing materials.
- E. Fastener pull-out test report.
- F. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.
- G. Qualification Data: For Installer.
 - 1. Certificate indicating Installer is licensed to perform asbestos abatement.

2. Certificate indicating Installer is approved by warrantor of existing roofing system.

1.7 PROJECT CONDITIONS

- A. Cemetery staff will occupy portions of building below reroofing area. Conduct reroofing so cemetery operations will not be disrupted.
 1. Coordinate work activities daily with COR.
 2. Provide COR with not less than 72 hours' notice of activities that may affect cemetery operations.
- B. Protect building and landscaping from damage.
- C. Maintain access to existing walkways and adjacent occupied facilities.
- D. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.

PART 2 - PRODUCTS

2.1 INFILL MATERIALS

- A. Use infill materials matching existing membrane roofing system materials.

2.2 TEMPORARY ROOFING MATERIALS

- A. Design of temporary roofing and selection of materials are responsibilities of Contractor.
- B. Fasteners: Factory-coated steel fasteners, No. 12 or 14, and metal or plastic plates listed in FM Approval's "RoofNav."

2.3 AUXILIARY REROOFING MATERIALS

- A. General: Auxiliary reroofing preparation materials recommended by roofing system manufacturer and compatible with components of existing and new membrane roofing system.
- B. Base Sheet Fasteners: Capped head, factory-coated steel fasteners, listed in FM Approval's "RoofNav."
- C. Metal Flashing Sheet: Metal flashing sheet is specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect existing roofing system and exposed building structure.
 1. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
 2. Maintain temporary protection and leave in place until replacement roofing has been completed. Remove temporary protection on completion of reroofing.

- B. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.
- C. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.
 - 1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.
 - 2. Do not permit water to enter into or under existing membrane roofing system components that are to remain.
- D. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

3.2 ROOF TEAR-OFF

- A. General: Notify the COR each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.
- B. Roof Tear-Off: Remove existing roofing membrane and other membrane roofing system components down to the deck.

3.3 DECK PREPARATION

- A. Inspect deck after tear-off of membrane roofing system.
- B. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately the COR. Do not proceed with installation until directed by the COR.

3.4 DISPOSAL

- A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.
 - 1. Storage or sale of demolished items or materials on-site is not permitted.
- B. Transport and legally dispose of demolished materials off Owner's property.

END OF SECTION

**SECTION 07 22 00
ROOF AND DECK INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Repairs and alteration work to existing roof insulation.

1.2 QUALITY CONTROL

- A. Supervision of work by persons knowledgeable and experienced in roofing. See submittals for documentation of supervisor's qualification.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Asphalt materials, each type
 - 2. Roofing cement, each type
 - 3. Roof insulation, each type
 - 4. Fastening requirements
 - 5. Insulation span data for flutes of metal decks
- C. Samples:
 - 1. Roof insulation, each type
 - 2. Nails and fasteners, each type
- D. Certificates:
 - 1. Indicating type, thickness and thermal conductance of insulation.
 - 2. Indicating materials and method of application of insulation system on metal decks meet the requirements of Factory Mutual Research Corporation for Class 1 Insulated Steel Deck Roofs.
- E. Documentation of supervisors training and experience showing knowledge of roofing procedures.

1.4 DELIVERY, STORAGE AND MARKING

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.
- B. Keep materials dry, and store in dry, weather tight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted. Store above ground or deck level on wood pallets. Cover ground under stored materials with plastic tarp.
 - 1. Store rolled materials (felts, base sheets, paper) on end. Do not store materials on top of rolled material.
 - 2. Store foam insulation away from areas where welding is being performed and where contact with open flames is possible.

- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

SPEC WRITER NOTES: Update applicable publications to current issue at time of project specification preparation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - D41-11.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
 - D312-00(R2006).....Asphalt Used in Roofing
 - D2178-04.....Asphalt Glass Felt Used in Roofing and Waterproofing
 - D2822-05(R2011).....Asphalt Roof Cement
 - D4897-01(2009).....Asphalt Coated Glass Fiber Venting Base Sheet
- C. Factory Mutual Global (FM):
 - 4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
- D. National Roofing Contractors Association (NRCA):
 - The NRCA Roofing and Waterproofing Manual - Fifth Edition (2009).
- E. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory (2009)

1.6 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
 - 1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
 - 2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
 - 3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ASPHALT MATERIALS

- A. Primer: ASTM D41.

- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Glass (Felt): ASTM D2178, Type IV, heavy duty ply sheet.
- D. Venting Asphalt Base Sheet: ASTM D4897, Type I or Type II.
- E. Roof Cement: ASTM D2822, Type I or Type II, asbestos free; or, D4586, Type I or Type II.

2.2 INSULATION

- A. Isocyanurate Board: ASTM C1289, Type I, Class 2 or Type III.
- B. Tapered Roof Insulation System Segments:
 - 1. Fabricate of mineral fiberboard, isocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 13 mm (1/2 inch), unless manufacturers allow taper to zero mm (inch).

2.3 FASTENERS

- A. Fasteners for securing insulation to steel decks:
 - 1. Conform to requirements of Factory Mutual Research Corporation for wind uplift.
 - 2. Self-drilling galvanized screws with 50 mm (two inch) diameter disk.
 - 3. Antibackout thread design.
 - 4. Have a pullout resistance of 14 kg (30 pounds) minimum.

PART 3 - EXECUTION

3.1 GENERAL

- A. Do not apply roof insulation if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon.
- B. Entire roof deck construction of any section of the building shall be completed before insulation system work is begun. Curbs, blocking, edge strips, and other components which insulation, roofing and base flashing is attached to shall be in place ready to receive insulation and roofing. Coordinate roof insulation operations with roofing and sheet metal work so that insulation is installed to permit continuous roofing operations.
- C. Insulation system materials shall be dry and damage free when applied. Do not use broken insulation or insulation with damaged facings. Remove damaged insulation from the site immediately.
- D. Dry out surfaces, including the flutes of metal deck, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials only to dry substrates.

- E. Do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, fog, snow, ice) or frost is present in any amount in or on the materials when temperature is below 10 °C (50 °F). Do not apply materials to substrate having temperature of 10 °C (50 °F) or less.
- F. Phased construction is not permitted. The complete installation of all flashing, insulation, and roofing shall be completed in the same day except for the area where temporary protection is required when work is stopped.

3.2 SURFACE PREPARATION

- A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- B. Remove projections that might damage materials.
- C. Existing Roofs:
 - 1. At areas to be altered or repaired, remove loose insulation and wet insulation.
 - 2. Cut and remove existing insulation and vapor retarder for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface. Bed strip in roof cement and cover strip with roof cement to completely embed the felt.

3.3. INSULATION THICKNESS

- 1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the thermal resistance "R" value of not less than specified.
- 2. The minimum thickness of insulation for metal decks shall not be less than recommended by the insulation manufacturer to span the rib opening (flute size) of the metal deck used.
- 3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
- 4. Tapered insulation shall be preformed and fabricated to the slopes indicated.
- 5. Use not less than two layers of insulation when insulation is 25 mm (one inch) or more in thickness unless specified otherwise.

3.4 INSTALLATION OF INSULATION

- A. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer. Bed insulation layers in Type III or IV asphalt firmly pressed into the hot bitumen. Keep bitumen below surface of insulation to receive single ply rubber roofing.
- B. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- C. Cover all insulation installed on the same day by either:

1. The roofing membrane as specified.
 2. Temporary protection as specified.
- D. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- E. Cut to fit tight against blocking or penetrations.
- G. Steel Deck:
1. Material and method of application of insulation systems used on metal decks shall meet the requirements of Underwriters laboratories for Class A or Factory Mutual Research Corporation for Class I Insulated Steel Roof Deck.
 2. Mechanically anchor first layer of insulation to steel deck.
 3. Locate the long dimension edge joints to have solid bearing on top of deck ribs; do not cantilever over deck rib openings or flutes.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER (EDPM) ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.

1.2 PERFORMANCE REQUIREMENTS

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.

1.3 QUALITY ASSURANCE

- A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
- B. Energy Performance: Provide roofing system that is listed on DOE's Energy Star Roof Products Qualified Product List for "low-slope" roof products.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Applicators approval certification by manufacturer.
- C. Shop Drawings:
 - 1. Sheet membrane layout.
 - 2. Fastener pattern, layout, and spacing requirements.
 - 3. Termination details.
- D. Manufacturers installation instructions revised for project.
- E. Samples:
 - 1. Sheet membrane: One 150 mm (6 inch) square piece.
 - 2. Sheet flashing: One 150 mm (6 inch) square piece.
 - 3. Fasteners: Two, each type.
 - 4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 ENVIRONMENTAL REQUIREMENTS

- A. Do not install EPDM sheet roofing during high winds or inclement weather, or when there is ice, frost, moisture, or visible dampness on the substrate surface, or when condensation develops on surfaces during application. Unless recommended otherwise by the EPDM sheet manufacturer and approved by the COR, do not install EPDM sheet when air temperature is below 4 degrees C 40 degrees F or within 3 degrees C 5 degrees F of the dew point. Follow manufacturer's printed instructions for installation during cold weather conditions.

1.7 SEQUENCING

- A. Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counterflashing are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Application of roofing must immediately follow application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

1.8 WARRANTY

- A. Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
- | | |
|---------------|---|
| ASCE/SEI-7-10 | Minimum Design Loads for Buildings and Other Structures |
|---------------|---|
- C. American Society for Testing and Materials (ASTM):
- | | |
|-----------------|--|
| A167-99(2009) | Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip |
| B209-10 | Aluminum and Aluminum-Alloy Sheet and Plate |
| C1371-04a | Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers |
| C1549-09 | Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer |
| D2103-10 | Polyethylene Film and Sheeting |
| D4637/D4637M-13 | EPDM Sheet Used in Single-Ply Roof Membrane |
| E408-71 | Total Normal Emittance of Surfaces Using Inspection-Meter Techniques |
| E1918-06 | Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field |
| E1980-11 | Calculating Solar Reflectance of Index of Horizontal and Low-Sloped Opaque Surfaces |

- D. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE):
ASHRAE 90.1-2010 Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f
- E. Cool Roof Rating Council:
CRRC-1 Product Rating Program, www.coolroofs.org
- F. FM Approvals: RoofNav Approved Roofing Assemblies and Products:
4470-12 Approved Standard for Class 1 Roof Coverings
1-28-09 Loss Prevention Data Sheet: Design Wind Loads.
1-29-09 Loss Prevention Data Sheet: Above-Deck Roof Components
1-49-09 Loss Prevention Data Sheet: Perimeter Flashing
- G. National Roofing Contractors Association (NRCA):
2013 Edition The NRCA Roofing and Waterproofing Manual
- H. U.S. Environmental Protection Agency (EPA):
EPA 600/R13/116-02 Method for the Determination of Asbestos in Bulk Building Materials
- I. U.S. Department of Energy (DoE): Roof Products Qualified Product List, www.energystar.gov

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

- A. Conform to ASTM D4637, Type I, white color.
- B. Thickness:
1. Use 2 mm (60 mil) thick sheet for adhered system.
- C. Pipe Boots:
1. Molded EPDM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

- A. Conform to ASTM D4637, Type I, unreinforced.
- B. Partially cured or cured.

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

- A. Sheet roofing manufacturers specified products.
- B. Seam Tape: Double-sided synthetic rubber tape, minimum 0.76 mm 0.03 inch thick, minimum 75 mm (3 inch) wide. The roof membrane manufacturer must supply seam tape recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet materials to each other for the application specified and conditions encountered. 150 mm (6 inch) wide tape is required for seam seals along lines of mechanical attachment of membrane.

- C. Splice Adhesive: For roofing and flashing sheet; low volatile organic compound (VOC).
- D. Lap Sealant: Manufacturer's standard single component sealant.
- E. Bonding Adhesives: Manufacturer's standard bonding adhesive; low volatile organic compound (VOC).
- F. Fastener Sealer: Manufacturer's approved sealer.
- G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- H. Water Cutoff Mastic/Water Block: As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.4 FASTENERS

- A. Fasteners: Factory coated steel fasteners and metal or plastic plates, complying with FM approvals 4470 and designed for fastening membrane to substrate and acceptable to roofing system manufacturer.
- B. Pipe Compression Clamp or Drawband:
 - 1. Stainless steel or cadmium plated steel drawband.
 - 2. Worm drive clamp device.
- C. Surface Mounted Base Flashing Clamp Strip (Termination Bar):
 - 1. Stainless steel strip, ASTM A167, Type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
 - 2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
 - 3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
 - 4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

2.5 VAPOR RETARDER

- A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.

2.6 FLEXIBLE TUBING

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

2.7 WALKWAY PADS

- A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturer's standard size with rounded corners.

- B. Approximately 13 mm (1/2 inch) thick.
- C. Ultraviolet light stabilized.

PART 3 - EXECUTION

3.1 GENERAL

- A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected.
- B. Dry out surfaces, including the flutes of metal deck, that become wet from any cause during progress of the work before roofing work is resumed.
- C. Apply materials only to dry substrates.
- D. Do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
 - 1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
 - 2. Do not apply materials when the temperature is below 4°C (40 degrees F).

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions.
- B. Prevent material from entering and clogging roof drains and conductors, and from spilling or migrating onto surfaces of other construction.

3.3 ADHERED ROOFING MEMBRANE INSTALLATION

- A. Install membrane roofing over area to receive roofing according to manufacturer's written instructions. Unroll roofing membrane and allow it to relax before installing.
- B. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- C. Bonding Adhesive: Apply bonding adhesive to substrate and underside of roofing membrane at a rate required by roofing manufacturer' and allow to partially dry before installing membrane. Do not apply bonding adhesive to splice area of membrane roofing.
- D. Apply roofing membrane with side laps located in the direction of the slope of the roof deck.
- E. Field form seams, or lap splices, with seam tape in accordance with membrane manufacturer's printed instructions and as specified. Clean and prime mating surfaces in the seam area. After primer has dried or set in accordance with membrane manufacturer's instructions, apply seam

tape to bottom membrane and roll with a 75 mm to 100 mm (3 inch to 4 inch) wide smooth silicone or steel hand roller, or other manufacturer approved rolling device, to ensure full contact and adhesion of tape to bottom membrane. Tape end laps must be minimum 25 mm (1 inch). Roll top membrane into position to check for proper overlap and alignment. Remove release paper from top of seam tape and form seam splice. Ensure top membrane contact with seam tape as release paper is removed. Roll the closed seam with a smooth silicone or steel hand roller, rolling first across the width of the seam then along the entire length, being careful not to damage the membrane. Seal lap edge with water cutoff.

- F. Repair tears, voids, and lapped seams in roofing that does not meet the quality requirements stated in this specification and the manufacturer's written standards.
- G. Spread sealant or mastic bead over deck drain flange at deck drains, and securely seal roofing membrane in place with clamping ring.

3.4 BASE FLASHING INSTALLATION

- A. Install sheet flashing and preformed flashing accessories and adhere to substrate according to membrane roofing manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean splice areas, apply splicing cement, and firmly roll side at end laps of overlapping sheets to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing terminations.
- E. Terminate and seal top of sheet flashing and mechanically anchor to substrate through termination bars.

3.5 WALKWAY PADS

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Allow not less than 1 inch break between pads and 2 inch maximum break.

3.6 FIELD QUALITY CONTROL

- A. Arrange for roofing system manufacturer's personnel to inspect roofing installation upon completion.
- B. Notify COR 48 hours prior to schedule inspection.
- C. Remove or replace repair areas of roofing where test results or inspections indicate failure to comply with specified requirements and manufacturer's recommended installation requirements.

- - - E N D - - -

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Aluminum Association (AA):
- | | |
|-----------|--|
| AA-C22A41 | Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick |
| AA-C22A42 | Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick |
| AA-C22A44 | Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish |
- C. American Architectural Manufacturers Association (AAMA):
- | | |
|----------|--|
| AAMA 620 | High Performance Organic Coatings on Coil Coated Architectural Aluminum |
| AAMA 621 | High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates |
- D. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
- | | |
|-------------------|---|
| ANSI/SPRI ES-1-03 | Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems |
|-------------------|---|
- E. ASTM International (ASTM):
- | | |
|-----------------|---|
| A167-99(R2009) | Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip |
| A653/A653M-09 | Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot-Dip Process |
| B32-08 | Solder Metal |
| B209-10 | Aluminum and Aluminum-Alloy Sheet and Plate |
| D412-06 | Vulcanized Rubber and Thermoplastic Elastomers-Tension |
| D1187-97(R2002) | Asphalt Base Emulsions for Use as Protective Coatings for Metal |
| D3656-07 | Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns |
| D4586-07 | Asphalt Roof Cement, Asbestos Free |

- F. FM Approvals: RoofNav Approved Roofing Assemblies and Products:
1-49-09 Loss Prevention Data Sheet: Perimeter Flashing
- G. International Code Commission (ICC):
International Building Code, Current Edition
- H. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Metal Finishes Manual
- I. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual 2012

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings.
 - 2. Expansion joints.
 - 3. Fascia-cant.
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Two-piece counterflashing.
 - 2. Thru wall flashing.
 - 3. Non-reinforced, elastomeric sheeting.
 - 4. Fascia-cant.
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Aluminum Sheet: ASTM B209, Alloy 3003-H14 //except alloy used for color anodized aluminum to be as required to produce specified color. Alloy required to produce specified color must have the same structural properties as Alloy 3003-H14//.
- C. Galvanized Sheet: ASTM A653.
- D. Non-reinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick.
 - 1. Tensile Strength: Minimum 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412.
 - 2. No cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Sheathing paper, weighing minimum 141 g m² (3 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - b. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - c. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 2. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. Provide joints conforming to following requirements:
 - a. Finish flat-lock joints not less than 19 mm (3/4 inch) wide.
 - b. Finish lap joints subject to stress not less than 25 mm (one inch) wide; soldered and riveted.
 - c. Finish unsoldered lap joints not less than 100 mm (4 inches) wide.
 - 2. Make flat and lap joints in direction of flow.
 - 3. Edges of non-reinforced elastomeric sheeting to be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 - 4. Soldering:
 - a. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.

- b. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
 - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 - 2. Space joints as shown or as specified.
 - 3. Space expansion and contraction joints for stainless steel at intervals not exceeding 7200 mm (24 feet).
 - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 - 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 - 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
 - 1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 - 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 - 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 - 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
 - 1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
 - 2. Except as otherwise specified, fabricate edge strips of minimum 0.6 mm (0.024 inch) thick stainless steel OR 1.25 mm (0.050 inch) thick aluminum.
 - 3. Use material compatible with sheet metal to be secured by the edge strip.
 - 4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
 - 5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
 - 6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel or 1.6 mm (0.0625 inch) thick aluminum.
- E. Drips:
 - 1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
 - 2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.
- F. Edges:

1. Turn up edges of flashings concealed in masonry joints and opposite drain side 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges must meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 1. Use stainless steel.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
 1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Use stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used instead of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

2.8 REGLETS

- A. Fabricate reglets of one of the following materials:
1. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 2. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Anchor sheet metal flashing and trim and other components of the work securely in place with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants and other miscellaneous items as required, to complete flashing and trim assemblies.
3. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
4. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
5. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
6. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nails not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
17. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
18. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1-1/2 inch).

- B. Flashing at Top of Concrete Foundation Walls Where Concrete is Exposed:
Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
 - 1. Install near line of finish floors over shelf angles or where shown.
 - 2. Turn up against sheathing.
 - 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 - 4. At concrete backing, extend flashing into reglet as specified.
 - 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Flashing at Masonry, Stone, or Precast Concrete Copings:
 - 1. Install flashing with drips on both wall faces unless shown otherwise.
 - 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
 - 1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 - 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 - 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 - 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
 - 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.

2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturer's instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

A. Install reglets in a manner to provide a watertight installation.

B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
1. Coordinate reglets for anchorage into concrete with formwork construction.
 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

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SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured copings, gravel stops, fascias, and expansion joints.

1.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof specialties must withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.
- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Provide clips that resist rotation and avoid shear stress as a result of thermal movements. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

1.3 QUALITY CONTROL

- A. All roof accessories to be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type must be the same and be made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Provide representative sample panel of color finished aluminum sheet not less than 100 mm X 100 mm (four by four inches); provide extrusions in a width not less than section to be used. Include manufacturer's identifying label.
- C. Shop Drawings: Indicate each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Provide for each item specified; include current testing reports confirming compliance to wind design standard.

- E. Certificates: State that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Architectural Manufacturers Association (AAMA):
2605-11 High Performance Organic Coatings on
Architectural Extrusions and Panels
- C. American National Standards Institute/Single-Ply Roofing Institute
(ANSI/SPRI):
ANSI/SPRI ES-1-03 Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Society for Testing and Material (ASTM):
A653/A653M-09 Steel Sheet, Zinc-Coated (Galvanized), or Zinc-
Iron Alloy-Coated (Galvannealed) by the Hot-Dip
Process
B209-10 Aluminum and Aluminum Alloy-Sheet and Plate
B221-13 Aluminum-Alloy Extruded Bars, Rods, Wire,
Profiles, and Tubes
C612-10 Mineral Fiber Block and Board Thermal
Insulation
D1187/D1187M-97(2011)e1 Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505-06 Metal Finishes Manual

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Asphalt Coating: ASTM D 1187, Type I, quick setting.

2.2 COPINGS

- A. Fabricate coping cap of aluminum not less than 0.125 inch thick; 0.5 mm
0.018 inch thick stainless steel.
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).

- D. Provide factory mitered and continuously welded external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Coping-Cap Attachment Method: Snap-on, fabricated from coping-cap material.
- I. Anchor Plates: Concealed, galvanized-steel sheet, 300 mm (12 inches wide), with integral cleats.
- J. Face Leg Cleats: Concealed, continuous galvanized-steel sheet.
- K. Finish: Anodized.

2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

- A. Fabricate of exposed cover and splice plates with aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown.
- C. Limit maximum lengths to 3000 mm (10 feet).
- D. Provide factory mitered and continuously welded external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide continuous extruded aluminum anchor bar, meeting performance requirements.
- F. Finish: Anodized.

2.4 ALUMINUM FASCIA-CANT SYSTEM

- A. The fascia-cant system consists of three pieces, a formed aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.
- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide minimum 100 mm (4 inch wide) concealed splice plates at cover joints.
- D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.

- E. Form compression clamp aluminum designed to hold the top edge of the fascia and the roof flashing.
- F. Finish: Anodized.
- G. Internal and External Corners:
 - 1. Factory fabricate and fully weld mitered joints.
 - 2. Furnish corner sections in manufacturer's standard sizes with not less than 300 mm (12 inch) leg lengths.

2.5 PERIMETER ACCESSORIES

- A. Factory Fabricated Fascia Sump Assemblies: Provide as manufactured accessory by same manufacturer as fascia system.
 - 1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
 - 2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
 - 3. Furnish sump assembly in 500 mm (20 inch) minimum lengths.
- B. Factory Fabricated Scupper Assemblies: Provide as manufactured accessory by same manufacturer as fascia system.
 - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 500 mm (20 inch) minimum lengths.
 - 2. Extend outlet opening not less than 50 mm (two inches) with drip edge.
 - 3. Fabricate with stainless steel cores or sleeve to drain water from toe of cant and flash in to built-up roofing with 100 mm (4 inch) wide flange.
- C. Finish on aluminum: Anodized.

2.6 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.
- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Three-Piece Assembly:
 - 1. Roof expansion joint cover system consists of an aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm

- (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
 - 2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
 - 3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
 - 4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
 - 5. Provide compression gasket separating cover from curb bearing.
- H. Two-Piece Assembly:
- 1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
 - 2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
 - 3. Form cover anchor system of stainless steel pivot bar.
 - 4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
 - 5. Provide compression gasket separating cover from curb at bearing.

2.7 FINISH

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum Colored Finish: AA-C22A42 anodized or AA-C22A44, integrally colored coating. Dyes will not be accepted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof accessories where shown and as directed by manufacturer.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Comply with section 07 92 00, JOINT SEALANTS, to install sealants where manufactures installation instructions require sealant.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- E. Expansion Joint Covers:
 - 1. Install to terminate base flashing minimum 200 mm (8 inches) above roof.
 - 2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
 - 3. Use stainless steel screws when exposed.
 - 4. Three-Piece Assembly:

- a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
 - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
 - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
 - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
 - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.
5. Two-Piece Assembly:
- a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
 - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
 - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
 - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing must lap cover minimum 100 mm (4 inches).

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00
ROOF ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

1.2 QUALITY CONTROL

- A. All roof accessories to be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type to be the same and be made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Provide representative sample panel of color finished aluminum sheet not less than 100 mm X 100 mm (four by four inches); provide extrusions in a width not less than section to be used. Include manufacturer's identifying label.
- C. Shop Drawings: Indicate each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Provide for each item specified.
- E. Certificates: State that aluminum has been given specified thickness of anodizing.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Architectural Manufacturers Association (AAMA):
2605-11 High Performance Organic Coatings on
 Architectural Extrusions and Panels
- C. American Society for Testing and Material (ASTM):
A653/A653M-11 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
 Iron Alloy-Coated (Galvannealed) By the Hot-Dip
 Process
B209-10 Aluminum and Aluminum Alloy-Sheet and Plate
B221-13 Aluminum-Alloy Extruded Bars, Rods, Wire,
 Profiles, and Tubes

- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series Metal Finishes Manual
MGB 531 Metal Bar Grating Manual

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
B. Aluminum Sheet: ASTM B209/B209M.
C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

2.2 EQUIPMENT SUPPORTS

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

2.4 LOW SILHOUETTE GRAVITY VENTILATORS

- A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum. Height not to exceed 300 mm (12 inches) above top of roof curb. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity. Provide ventilators with a removable 18 by 18 mesh aluminum wire cloth insect screen.
B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

2.6 FINISH

- A. In accordance with NAAMM Amp 500 Series.
B. Aluminum, Mill Finish: AA-MIX, as fabricated.

- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating.
- D. Aluminum Colored Finish: AA-C22A42 anodized or AA0C22A44, medium matte, integrally colored coating. Dyes will not be accepted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
 - 1. After completion of base flashing, bend down cap flashing flange and secure to blocking with screws.
 - 2. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
 - 3. Install cover plates with formed aluminum flashing concealed and centered on joint. Lap flashing to cover not less than 100 mm (4 inches).
- F. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturer's recommendations.

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.4 PROTECTION

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 QUALITY CONTROL

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound.
 - 2. Primers.
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.4 PROJECT CONDITIONS

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions: Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions: Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.5 DELIVERY, HANDLING, AND STORAGE

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures less than 5° C (40° F) or exceeding 32° C (90° F).

1.6 DEFINITIONS

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.7 WARRANTY

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period to be extended to five (5) years.
- B. General Warranty: Special warranty specified in this Article will not deprive Government of other rights Government may have under other provisions of Contract Documents and are in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society for Testing and Materials (ASTM):
 - C612-10 Mineral Fiber Block and Board Thermal Insulation
 - C717-12b Standard Terminology of Building Seals and Sealants
 - C734-06(2012) Low Temperature Flexibility of Latex Sealants after Artificial Weathering
 - C834-10 Latex Sealants
 - C919-12 Use of Sealants in Acoustical Applications
 - C920-11 Elastomeric Joint Sealants
 - C1021-08 Laboratories Engaged in Testing of Building Sealants
 - C1193-13 Use of Joint Sealants
 - C1248-08(2012) Staining of Porous Substrate by Joint Sealants

| | |
|----------------|---|
| C1330-02(2013) | Cylindrical Sealant Backing for Use with Cold Liquid-Applied Sealants |
| D217-10 | Cone Penetration of Lubricating Grease |
| D1056-07 | Flexible Cellular Materials—Sponge or Expanded Rubber |
| E84-12c | Surface Burning Characteristics of Building Materials |

C. California Air Resources Board (CARB)

D. South Coast Air Quality Management District (SCAQMD)

E. Sealant, Waterproofing and Restoration Institute (SWRI):
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS

A. S-1:

1. ASTM C920, polyurethane.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40.

C. S-3:

1. ASTM C920, polyurethane.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

2.2 CAULKING COMPOUND

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: Polymer-based acoustical sealant conforming to ASTM C919 must have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant must have a consistency of 250 to 310 when tested in accordance with ASTM D217, and must remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734, and must be non-staining.

2.3 COLOR

- A. Match color of mortar joints at exposed masonry.
- B. Match color of adjacent concrete at unpainted concrete.
- C. Provide light gray or aluminum, unless specified otherwise, for other locations.
- D. Provide light gray or white caulking, unless specified otherwise.

2.4 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material and type that are non-staining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER

- A. Mineral fiber board: ASTM C612, Type IVA.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES

- A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS

- A. Prepare joints in accordance with manufacturer's instructions and as specified only when installers are ready to initiate sealant application as soon as practicable after preparation and before subsequent surface deterioration.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.

- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION

- A. General:
 - 1. Comply with manufacturer's written installation instructions for products and applications indicated.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

3.6 CLEANING

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.7 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.8 LOCATIONS

- A. Exterior Building Joints, Horizontal and Vertical:
 - 1. Metal to Metal: Type S-6, S-7.
 - 2. Metal to Masonry or Stone: Type S-1.
 - 3. Masonry to Masonry or Stone: Type S-1.
 - 4. Stone to Stone: Type S-1.
 - 5. Cast Stone to Cast Stone: Type S-1.
 - 6. Threshold Setting Bed: Type S-1, S-3, S-4.
 - 7. Masonry Expansion and Control Joints: Type S-6.
 - 8. Wood to Masonry: Type S-1.
- B. Metal Reglets and Flashings:
 - 1. Flashings to Wall: Type S-6.
 - 2. Metal to Metal: Type S-6.

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